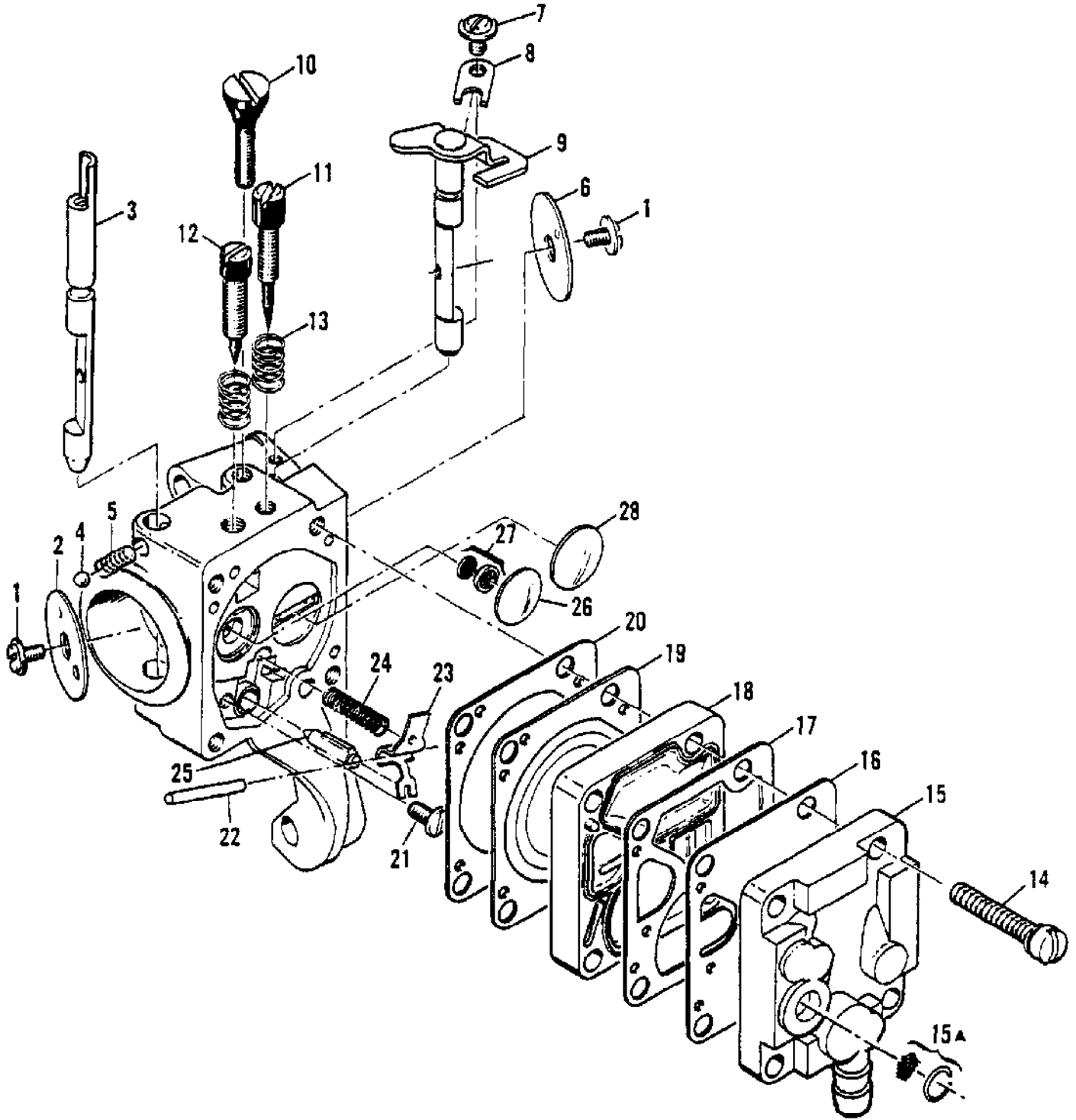
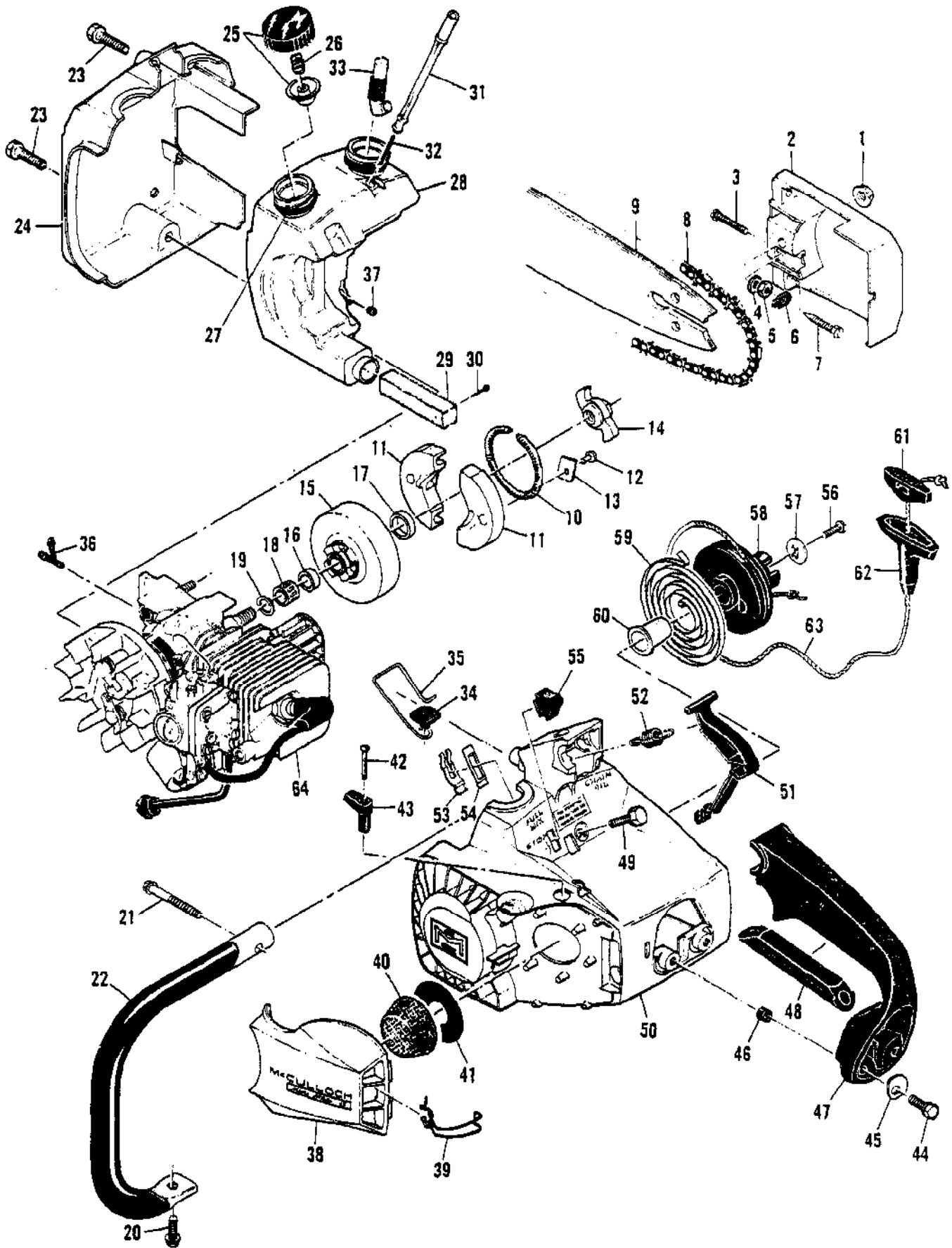


No  
Diagram  
Available  
  
Parts List  
Only

Ref #	Part Number	Qty	Description
	84992		Muffler - Reed
	85933		Kit - Spark arrester screen (Reed muffler)
	68768		Kit - Muffler
	69162		Screen - Spark arrester (PM 6 muffler)
	85062		Kit - Piston tool
	83687		Guide - Timing
	68648		Scrench
	84338		Rope - 100 ft reel
	83924		Owner's Manual
	85924		Kit - Spark arrestor
	85687		Wrench - Screwdriver
	84715		Spike
	84959		Carrying Case
	84904		Kit - Tool
	84911		Handle - File
	68648		Wrench
	83463		Kit - Gas & Go
	83234		Wrench



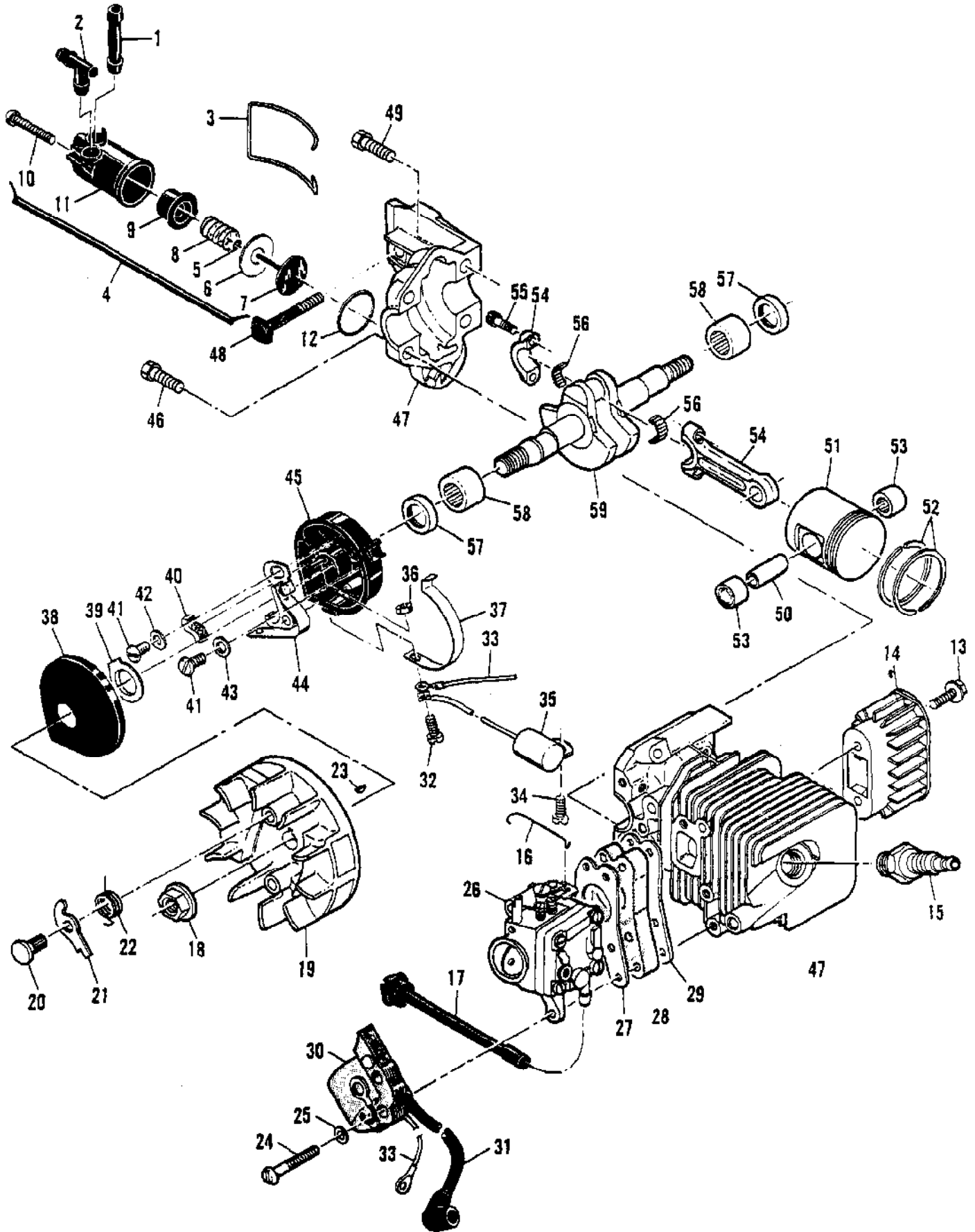
Ref #	Part Number	Qty	Description
	83869	1	Carburetor Assy
1	83755	2	Screw - Plate
2	68556	1	Plate - Choke
3	85033	1	Shaft - Choke
4	100302	1	Ball - Choke friction
5	67504	1	Spring - Choke friction
6	68553	1	Plate - Throttle
7	70798	1	Screw - Clip
8	68554	1	Clip - Throttle shaft
9	85032	1	Shaft Assy - Throttle
10	68566	1	Screw - Idle speed
11	68568	1	Needle - Idle
12	68569	1	Needle - High speed
13	67502	2	Spring - Needle
14	68564	4	Screw Assy - Body
15	85031	1	Cover Assy - Pump
15A	85629	1	Kit - Vent screen
16	68563	1	Diaphragm - Fuel pump
17	85035	1	Gasket - Pump diaphragm
18	85030	1	Body - Fuel pump
19	85036	1	Diaphragm - Metering
20	85034	1	Gasket - Diaphragm
21	67500	1	Screw - Lever pin
22	67508	1	Pin - Lever
23	83756	1	Lever - Inlet
24	68567	1	Spring - Lever
25	83753	1	Needle - Inlet
26	68559	1	Plug - Welsh 7/16
27	83758	1	Kit - Check valve
28	68560	1	Plug - Welsh 1/2
	85041		Repair Kit



General

Ref #	Part Number	Qty	Description
1	110676	1	Nut - Hex 1/4-28
2	85456		Guard Assy - Clutch
3	110660	1	Screw - Pan hd 8-32 x 1-1/8
4	110525	1	Washer - Wavey
5	100955	1	Nut - Hex 8-32
6	84929	1	Nut - Bar adjusting
7	84715	2	Spike
8	67747N	1	Chain Assy - 14 in. bar
	67746N	1	Chain Assy - 12 in. bar
9	68301	1	Bar - 14 in.
	66924	1	Bar - 12 in.
	83906	1	Clutch Assy
	85450	1	Clutch Assy
10	69358	1	Spring - Clutch
11	85202	2	Shoe Assy - Clutch
12	110709	2	Rivet
13	85064	2	Plate
14	83907	1	Spider
	85449	1	Spider
15	85504	1	Kit - Sprocket & Drum
16	85144	1	Spacer - Bearing
17	85319	1	Spacer - Drum
18	67650	1	Bearing - Sprocket
19	67303	1	Washer - Sprocket
20	110640	1	Screw - Hex hd 12-24 x 5/8 s/t
21	110686	1	Screw - Hex hd 13-16 x 2
22	84791	1	Frame & Grip Assy
23	110639	2	Screw - Hex hd 12-24 x 1
24	84792	1	Cover - Fuel tank
25	83905	2	Cap - Fuel & Oil
26	85079	2	Spring - Cap
27	110732	2	"O" Ring
28	86441	1	Tank Assy - Fuel & Oil
29	84956	1	Pickup - Fuel
30	85057	1	Pin - Pickup
31	83900	1	Piston - Manual oiler
32	83946	1	Spring - Piston
33	85557	1	Body - Oiler
34	84794	1	Button - Oiler rod
35	84611	1	Rod - Manual oiler
36	84653	1	Connector - Oil pump
37	86438	1	Valve - Pump check
38	84709	1	Cover Assy - Air cleaner
39	83882	1	Retainer - Cover
40	85127	1	Filter - Air
41	84918	1	Washer - Air seal
42	110672	1	Screw - Oval hd 4-40 x 1
43	83870	1	Knob - Choke
44	110640	2	Screw - Hex hd 12-24 x 5/8 s/t
45	84520	2	Washer - Handle
46	84519	2	Sleeve - Handle
47	83852	1	Handle
48	64872	1	Grip - Handle
49	110640	3	Screw - Hex hd 12-24 x 5/8 s/t
50	83872	1	Fan Housing

Ref #	Part Number	Qty	Description
51	83878	1	Trigger
52	83940	1	Spring - Trigger
53	83935	1	Contact - Switch
54	83936	1	Protector - Switch
55	83934	1	Button - Switch
56	105248	1	Screw - Rd hd 8-32 x 5/8 (SEMS)
57	84467	1	Washer - Special
58	83876	1	Drum - Starter
59	83078	1	Spring - Rewind
60	83874	1	Bushing - Starter
61	68810	1	Insert - Handle
62	67158	1	Handle - Starter
63	83203	1	Rope - Starter
64			Powerhead Assy See "Powerhead Assembly" illustration and parts list.





Ref #	Part Number	Qty	Description
1	83898	1	Connector - Outlet
2	84613	1	Connector - Pump
3	83896	1	Bail - Mounting
4	83886	1	Pump Assy - Pulse
5	105603	1	"O" Ring
6	85769	1	Ring - Pump piston
7	85768	1	Piston Assy - Pump
8	83891	1	Spring - Pump
9	83890	1	Sleeve - Pump
10	110651	1	Screw - Adjustment
11	83887	1	Body Assy - Pump
12	110653	1	"O" Ring
13	110682	2	Screw - Hex hd 10-24 x 5/8
14	83947	1	Stack - Exhaust
15	63097	1	Spark Plug - AC CS 45T
16	83879	1	Rod - Throttle
17	83904	1	Hose - Fuel
18	110678	1	Nut - Hex 3/8-24
19	69806	1	Flywheel & Pawl Assy
20	69102	2	Pin - Pawl
21	69103	2	Pawl - Starter
22	67814	2	Spring - Pawl
23	103879	1	Key - Woodruff
24	110586	3	Screw - Pan hd 8-32 x 1-3/4
25	100080	3	Washer - #8
26			Carburetor Assy See "Carburetor Assembly" illustration and parts list.
27	68197	1	Gasket -- Carburetor
28	68195	1	Insulator - Carburetor
29	68196	1	Gasket - Insulator
30	84957	1	Coil & Lamination Assy
31	50120	1	Wire Assy - Spark plug
32	110364	1	Screw - Pan hd 6-32 x 5/8
33	69344	1	Wire Assy - Coil
34	110041	1	Screw - Pan hd 8-32 x 1/2 s/t
35	85358	1	Condenser
36	100035	1	Nut - Hex 6-32
37	84502	1	Connector - Stop switch
38	67841	1	Cover - Breaker box
39	69323	1	Seal - Breaker box
40	54184	1	Wiper - Cam
41	110041	2	Screw - Pan hd 8-32 x 1/2 s/t
42	69322	1	Washer - Special
43	105976	1	Washer - #8
44	84514	1	Breaker Assy
45	84505	1	Box - Breaker
46	110639	2	Screw - Hex hd 12-24 x 1
47	84984	1	Crankcase Assy
48	83856	1	Bolt - Bar mounting
49	110639	2	Screw - Hex hd 12-24 x 1
50	66867	1	Pin - Piston
51	84981	1	Piston Assy
52	87164	1	Ring Set - Piston
53	110538	2	Bearing - Needle
54	68097	1	Connecting Rod Assy

Ref #	Part Number	Qty	Description
55	66853	2	Screw - Special
56	68095	1	Roller - Needle (set of 20)
57	83859	2	Seal - Oil
58	66854	2	Bearing - Needle
59	85598	1	Crankshaft