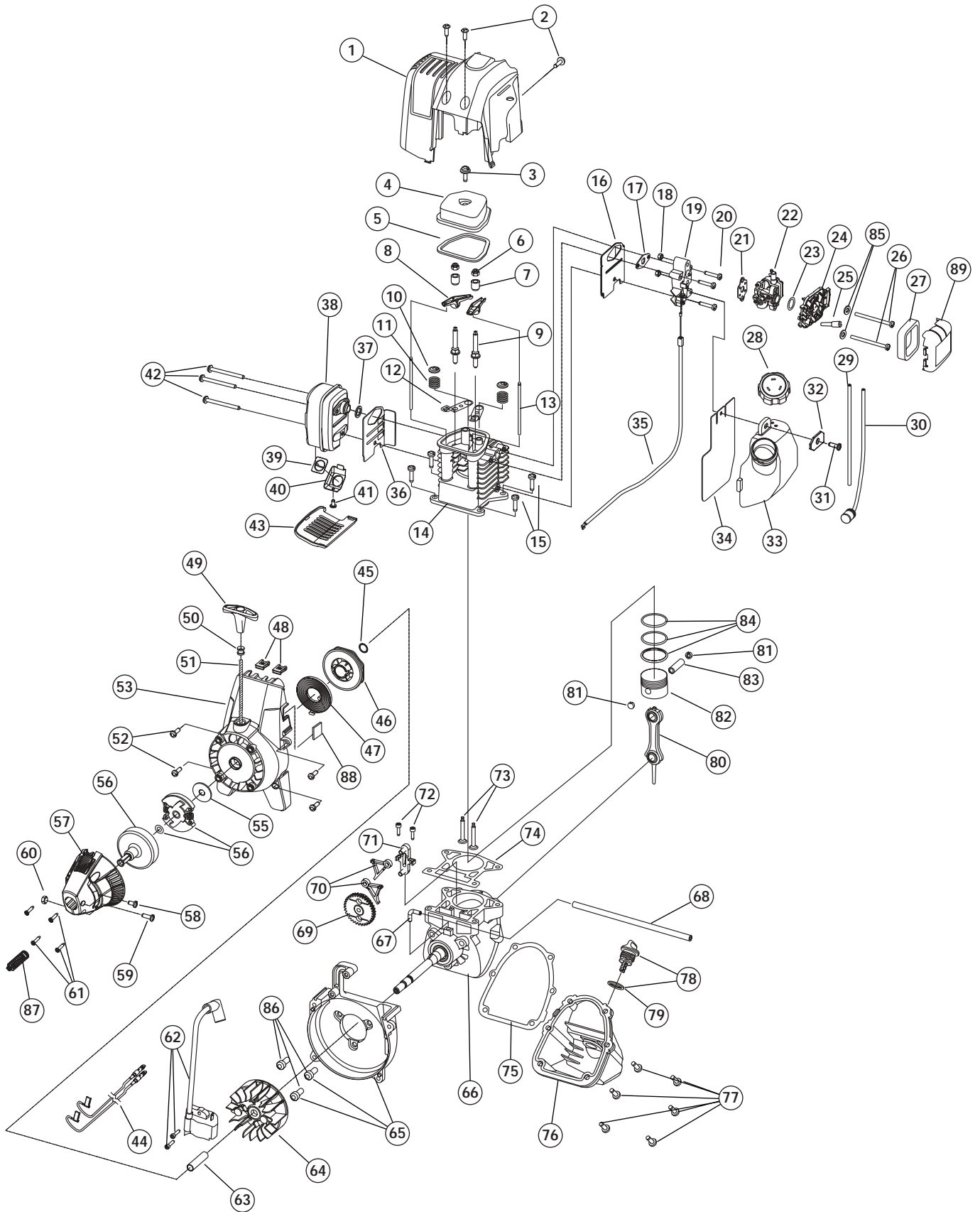


**ENGINE PARTS - MODELS TB425CS**  
**4-CYCLE GAS TRIMMER**  
PPN - 41ADT42C063



# ENGINE PARTS - MODELS TB425CS

## 4-CYCLE GAS TRIMMER

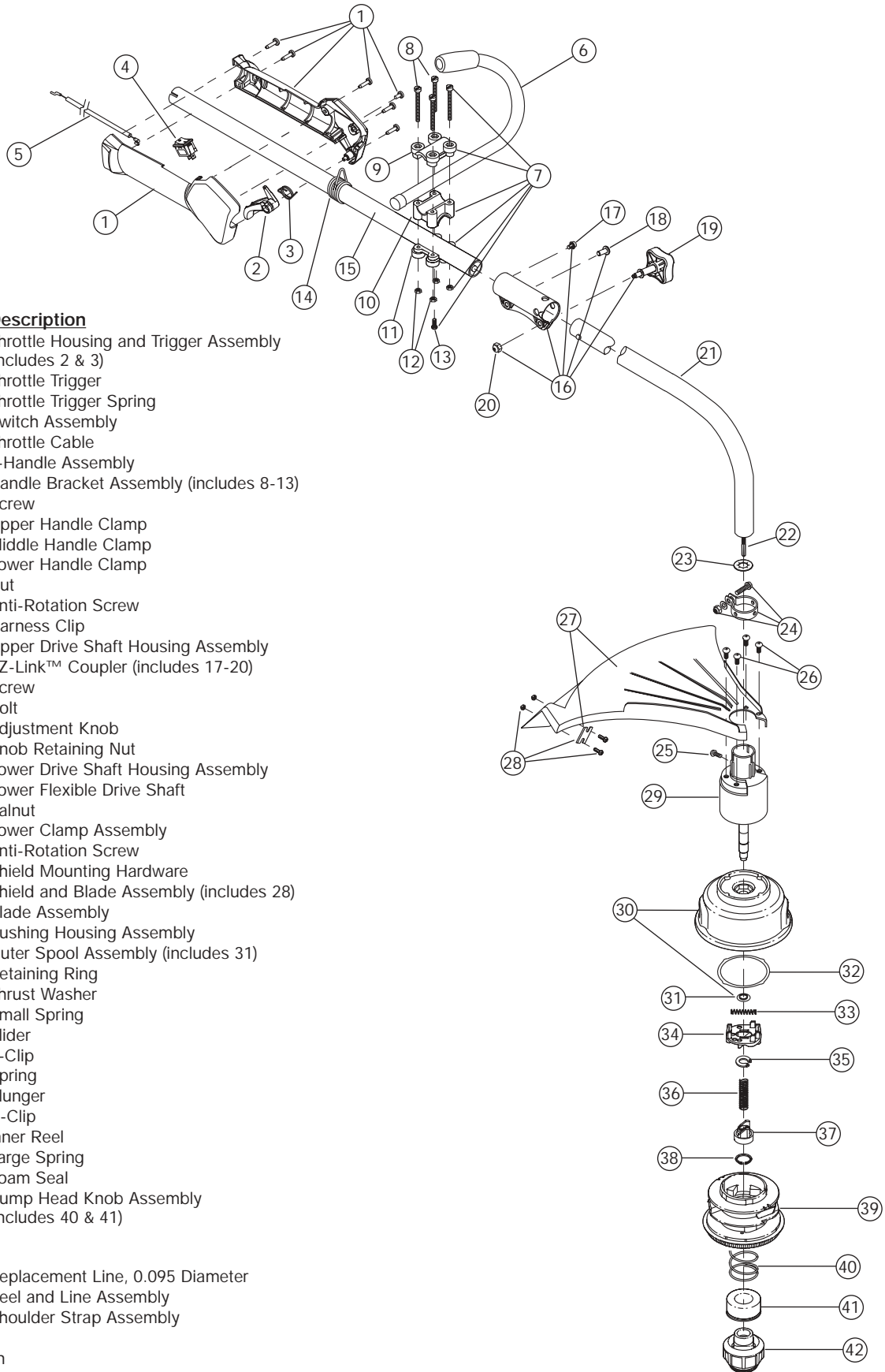
PPN - 41ADT42C063

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	753-04083	Engine Cover	45	791-181247	Palnut
2	791-182339	Engine Cover Screws	46	753-1199	Recoil Pulley
3	791-181025	Valve Cover Screw	47	753-04286	Recoil Spring
4	791-182098	Valve Cover	48	791-182366	Nut Clip
5	791-182099	Valve Cover Gasket	49	791-181079	Pull Handle
6	791-182340	Rocker Adjustment Nut	50	791-611061	Rope Guide
7	791-182101	Rocker Arm Pivot	51	791-613103	Rope
8	791-182100	Rocker Arm	52	791-181020	Starter Housing Screw
9	791-182341	Rocker Arm Stud	53	753-1237	Starter Housing Assembly (includes 45-51)
10	791-182103	Valve Spring Retainer	54	791-182368	Clutch Washer
11	791-181038	Valve Spring	55	753-1238	Clutch with Spacer
12	791-182102	Push Rod Guide	56	791-153592	Clutch Drum
13	791-181033	Push Rod	57	753-1239	Clutch Cover
14	791-182745	Cylinder Assembly (includes 9 & 12)	58	791-145569	Anti-Rotation Screw
15	791-182344	Cylinder Screw	59	753-1240	Screw
16	791-182345	Intake Baffle	60	753-1241	Nut
17	791-182749	Carburetor Mount Gasket	61	791-181345	Clutch Cover Screw
18	791-181034	Nut	62	753-04298	Ignition Module with Screws
19	791-182347	Carburetor Mount (includes 18)	63	791-181065	Spacer
20	791-182348	Carburetor Mount Screw	64	753-04299	Flywheel
21	791-182732	Carburetor Gasket	65	791-182743	Shroud Assembly with Screws
22	753-04296	Carburetor with Primer	66	791-182376	Crankcase Assembly (includes 67 & 68)
23	791-181751	O-Ring, Carburetor	67	791-182375	90° Elbow
24	753-04305	Air Filter/Choke Cover Assembly (includes 27)	68	791-182379	Breather Hose
25	791-182097	Breather Tube	69	791-181015	Cam Gear
26	791-181750	Air Filter Mounting Screw	70	753-1242	Cam Follower Set
27	791-181757	Air Filter	71	791-181013	Cam Bracket
28	753-1229	Fuel Cap	72	791-181012	Cam Bracket Screw
29	791-182352	Fuel Return Line	73	791-181040	Valves, Intake and Exhaust
30	791-182353	Fuel Pick-Up Line with Filter	74	791-182374	Cylinder Gasket
32	791-181080	Screw	75	791-181018	Oil Pan Gasket
32	791-182354	Washer	76	791-182377	Oil Pan (includes 75 & 77)
33	753-1230	Fuel Tank Assembly (includes 28-30)	77	791-181020	Oil Pan Screw
34	791-182356	Fuel Tank Shield	78	753-04041	Dipstick Assembly
35	753-04297	Throttle Cable	79	791-182290	O-Ring
36	791-182358	Muffler Baffle	80	791-181009	Connecting Rod
37	791-181048	Muffler Gasket	81	791-181008	Wrist Pin Button
38	791-182359	Muffler (includes 37, 39-41)	82	753-1243	Piston
39	791-180890	Spark Arrestor Screen	83	791-181006	Wrist Pin
40	791-181045	Screen Cover	84	791-182295	Piston Ring Set
41	791-181046	Screw	85	791-182409	Washer
42	791-182361	Muffler Mounting Screw	86	791-181861	Shroud Screw
43	753-04092	Muffler Cover	87	791-612468	Compression Spring
44	791-182804	Switch Wire Assembly	88	791-182537	Grommet
			89	753-04316	Air Cleaner Cover
			*	791-180852B	Spark Plug
			*	753-1245	Short Block Assembly (includes 3-14, 65-84)
			*	791-180142	Starter Pawl Repair Kit
			*	791-182156	Carburetor Repair Kit
			*	753-1248	Gasket Diaphragm Repair Kit
			*		Parts not shown

# BOOM AND TRIMMER PARTS - MODEL TB425CS

## 4-CYCLE GAS TRIMMER

### PPN - 41ADT42C063



Item	Part No.	Description
1	753-04234	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	753-04119	Throttle Trigger
3	791-182690	Throttle Trigger Spring
4	791-182405	Switch Assembly
5	753-04297	Throttle Cable
6	791-180687	J-Handle Assembly
7	791-683295	Handle Bracket Assembly (includes 8-13)
8	791-181811	Screw
9	791-181812	Upper Handle Clamp
10	791-181813	Middle Handle Clamp
11	791-181814	Lower Handle Clamp
12	791-181815	Nut
13	791-145569	Anti-Rotation Screw
14	791-610327	Harness Clip
15	753-1247	Upper Drive Shaft Housing Assembly
16	753-1190	EZ-Link™ Coupler (includes 17-20)
17	791-182057	Screw
18	791-181617	Bolt
19	791-181981	Adjustment Knob
20	791-181886	Knob Retaining Nut
21	753-04304	Lower Drive Shaft Housing Assembly
22	791-181852	Lower Flexible Drive Shaft
23	791-181560	Palnut
24	791-153597	Lower Clamp Assembly
25	791-145569	Anti-Rotation Screw
26	791-180531	Shield Mounting Hardware
27	791-181659	Shield and Blade Assembly (includes 28)
28	791-181823	Blade Assembly
29	791-181857	Bushing Housing Assembly
30	791-181457	Outer Spool Assembly (includes 31)
31	791-181458	Retaining Ring
32	791-181561	Thrust Washer
33	791-181459	Small Spring
34	791-181461	Slider
35	791-181532	E-Clip
36	791-181531	Spring
37	791-181462	Plunger
38	791-181463	C-Clip
39	791-181464	Inner Reel
40	791-181465	Large Spring
41	791-181467	Foam Seal
42	791-181468	Bump Head Knob Assembly (includes 40 & 41)

#### Optional Accessories

- \* 791-180120 Replacement Line, 0.095 Diameter
- \* 753-04218 Reel and Line Assembly
- \* 791-682075 Shoulder Strap Assembly

\* Items Not Shown