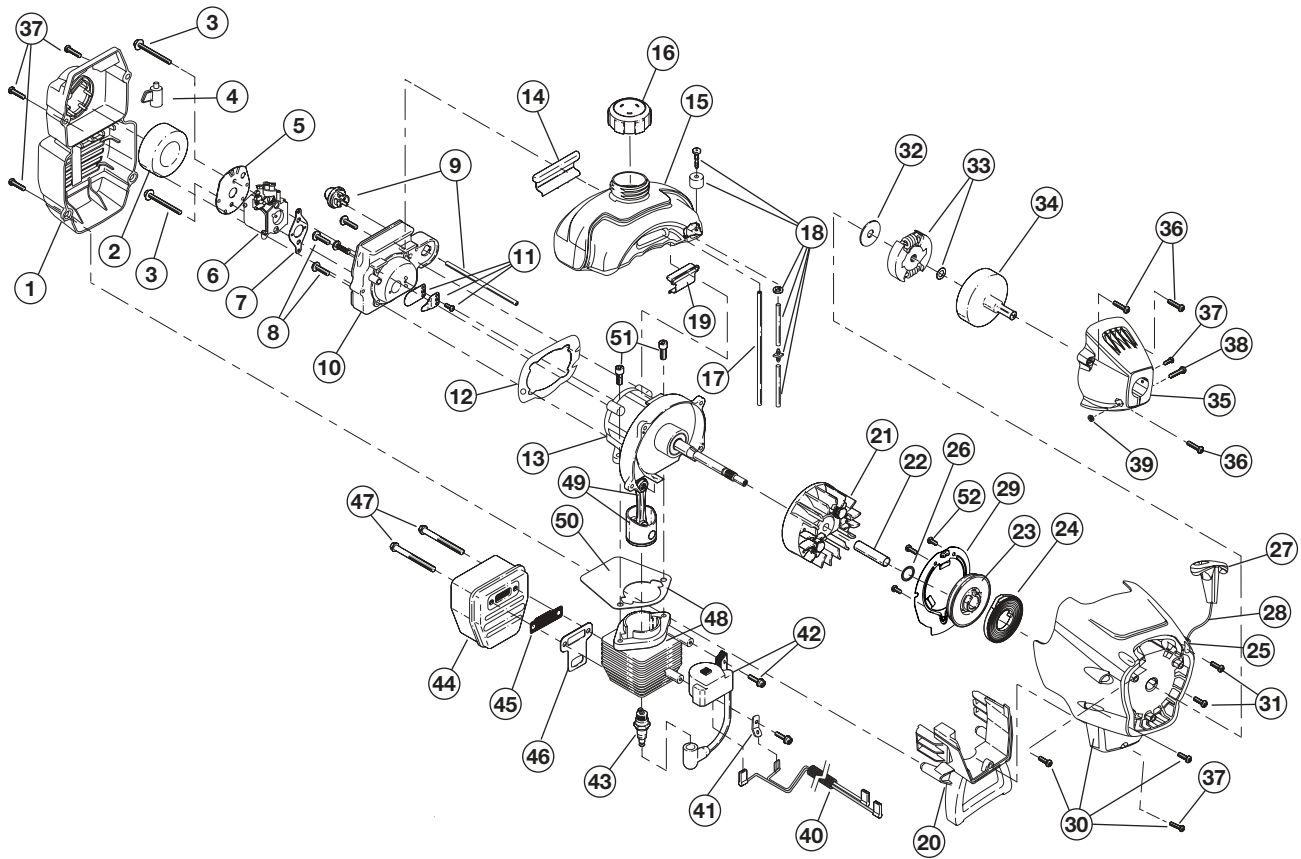


# ENGINE PARTS - MODEL 790r

## 2-CYCLE GAS TRIMMER/BUSHCUTTER

PPN 41FD790A034

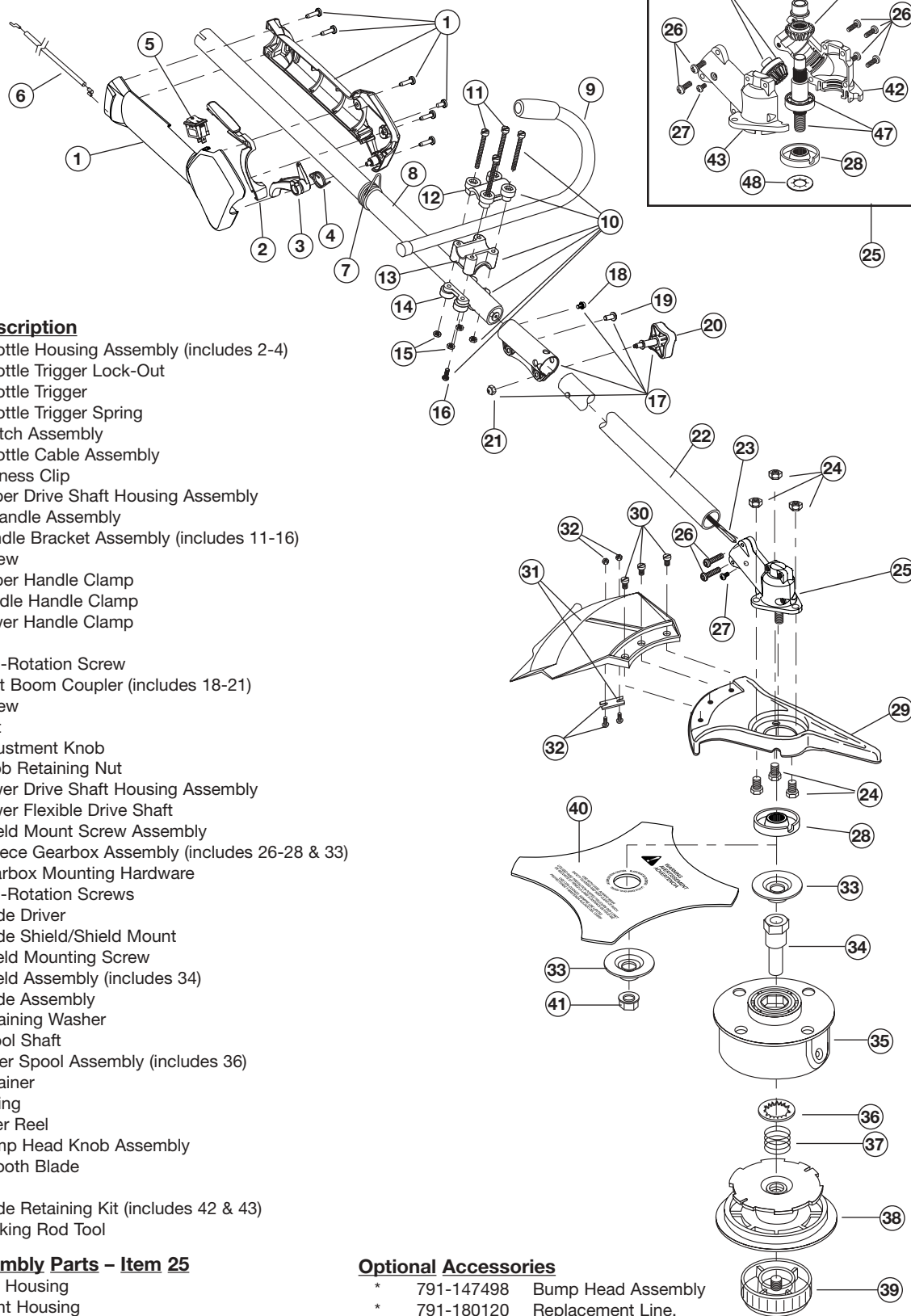


Item	Part No.	Description	Item	Part No.	Description
1	753-1192	Air Cleaner/Muffler Cover Assembly (includes 2 & 36)	30	753-04495	Starter Housing Assembly (includes 23-29, 31 & 52)
2	791-180350B	Air Cleaner Filter	31	791-181862	Housing Screw
3	791-180351	Carburetor Mounting Screw Assembly	32	791-182368	Clutch Washer
4	753-04227	Choke Extension	33	791-182369	Clutch Rotor Assembly
5	753-1194	Choke Plate	34	791-153592	Clutch Drum Assembly
6	753-04338	Carburetor Assembly (includes 7 & 18)	35	753-04497	Clutch Cover Assembly (includes 36-39)
7	791-610675	Carburetor Gasket	36	791-181345	Cover Screw
8	791-181860	Carb Mount Screw	37	791-182519	Anti-Rotation Screw
9	791-683974B	Primer and Hose Assembly	38	753-04003	Clamping Screw
10	753-1196	Carb Mount Assembly (includes 8, 11 & 12)	39	791-180217	Clamping Nut
11	791-684451	Reed Assembly	40	791-182798	Wire Leads and Sleeve
12	753-1208	Carburetor Mount Gasket	41	791-611063	Ground Tab
13	753-04401	Crank Case Service Assembly (includes 8)	42	753-04437	Module Assembly (includes 41)
14	791-612134	Rear Mounting Pad	43	791-610311B	Spark Plug
15	753-04493	Fuel Tank Assembly (includes 16-18)	44	791-182066	Muffler Assembly (includes 45-47)
16	791-182438	Fuel Cap Assembly	45	791-182747	Spark Arrestor Screen
17	791-181068	Fuel Return Line	46	753-04159	Exhaust Gasket
18	791-683398	Fuel Line Assembly	47	791-147575	Muffler Mounting Bolt Assembly
19	791-145308	Front Mounting Pad	48	753-04323	Cylinder Assembly (includes 50 & 51)
20	791-182064	Shroud Extension & Stand (includes 36)	49	753-04367	Piston and Rod Assembly
21	791-182736	Flywheel Assembly	50	753-1197	Cylinder Gasket
22	791-181525	Spacer	51	791-182723	Cylinder Bolt
23	753-04459	Recoil Pulley	52	753-1202	Screw
24	753-04286	Recoil Spring	*	791-180090	O.E.M. Carburetor Repair Kit
25	753-1200	Rope Guide	*	791-180091	Gasket Diaphragm Repair Kit
26	791-181247	Pulley Retainer	*	753-1209	Piston Ring Set
27	791-181079	Pull Handle	*	753-04404	Short Block Assembly (includes 13, 43, 48 & 49)
28	791-613103	Rope	*	791-181599	Clutch Springs (Qty. 2)
29	753-1201	Pressure Plate Assembly (includes 36)	*		Items Not Shown

# BOOM & TRIMMER PARTS - MODEL 790r

## 2-CYCLE GAS TRIMMER/BRUSHCUTTER

PPN 41FD790A034



Item	Part No.	Description
1	791-182801	Throttle Housing Assembly (includes 2-4)
2	791-182802	Throttle Trigger Lock-Out
3	791-182803	Throttle Trigger
4	791-182690	Throttle Trigger Spring
5	791-182405	Switch Assembly
6	753-04405	Throttle Cable Assembly
7	791-610327	Harness Clip
8	753-04236	Upper Drive Shaft Housing Assembly
9	791-181099	J-Handle Assembly
10	791-683295	Handle Bracket Assembly (includes 11-16)
11	791-181811	Screw
12	791-181812	Upper Handle Clamp
13	791-181813	Middle Handle Clamp
14	791-181814	Lower Handle Clamp
15	791-181815	Nut
16	791-145569	Anti-Rotation Screw
17	791-181616	Split Boom Coupler (includes 18-21)
18	791-182057	Screw
19	791-181617	Bolt
20	791-181618	Adjustment Knob
21	791-181886	Knob Retaining Nut
22	791-180804	Lower Drive Shaft Housing Assembly
23	791-613300	Lower Flexible Drive Shaft
24	791-182200	Shield Mount Screw Assembly
25	791-182193	2 piece Gearbox Assembly (includes 26-28 & 33)
26	791-182195	Gearbox Mounting Hardware
27	791-145569	Anti-Rotation Screws
28	791-182196	Blade Driver
29	791-147492	Blade Shield/Shield Mount
30	791-683304	Shield Mounting Screw
31	791-683299	Shield Assembly (includes 34)
32	791-682061	Blade Assembly
33	791-147490	Retaining Washer
34	791-612483	Spool Shaft
35	791-683301	Outer Spool Assembly (includes 36)
36	791-612026	Retainer
37	791-610636	Spring
38	791-147495	Inner Reel
39	791-180814	Bump Head Knob Assembly
40	791-145873	4-Tooth Blade
41	791-181699	Nut
*	791-180014	Blade Retaining Kit (includes 42 & 43)
*	791-613226	Locking Rod Tool

### 2 Piece Gearbox Assembly Parts - Item 25

42	791-182191	Left Housing
43	791-182192	Right Housing
44	791-182194	Pinion Gear Assembly
45	791-182199	Output Shaft Bushing
46	791-182198	Output Shaft Gear
47	791-182197	Output Shaft Assembly (includes 46 & 47)
48	753-04348	Palnut

### Optional Accessories

*	791-147498	Bump Head Assembly
*	791-180120	Replacement Line, 0.095 Diameter
*	791-147345	Reel and Line Assembly
*	791-682075	Shoulder Harness
*	Items Not Shown	