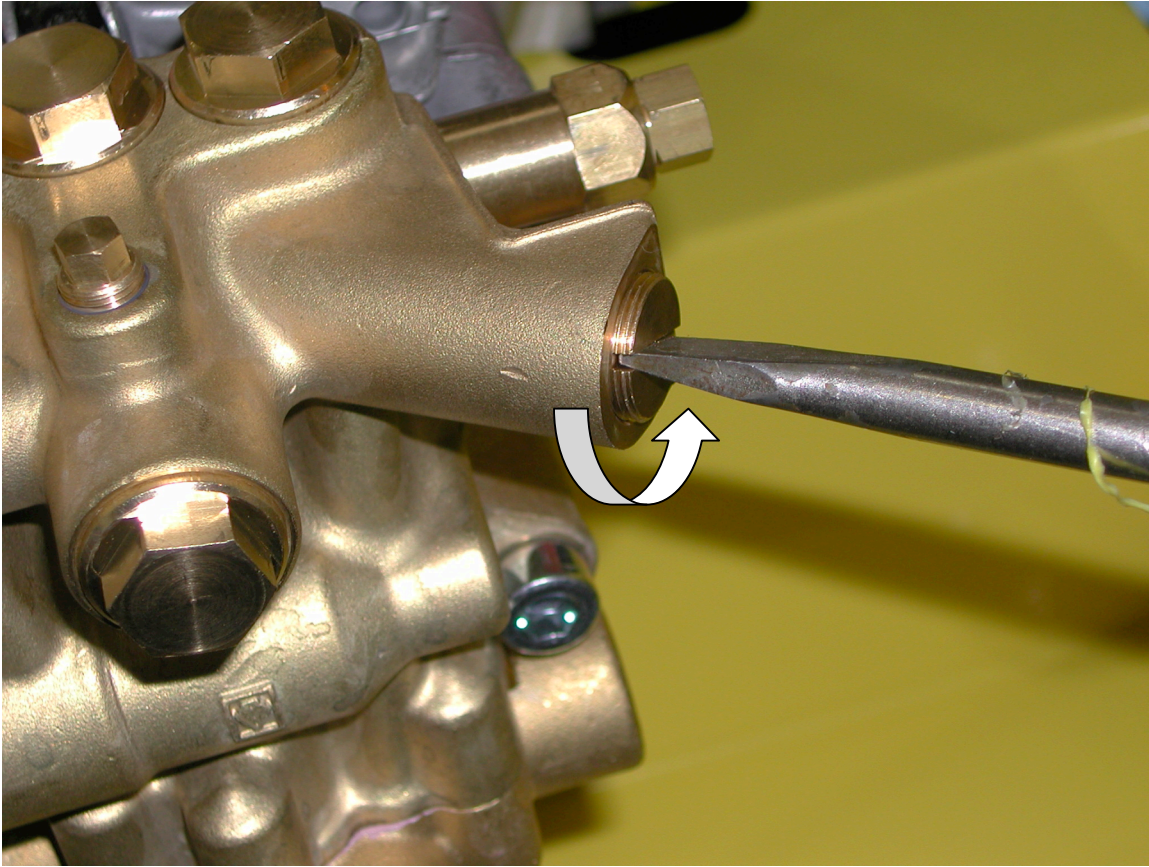


Adjustments - Safety Relief Valve



1. You will need a flathead screwdriver.
2. Turn machine on.
3. Trigger the gun to load the machine.
4. Release trigger gun 3 times leaving the machine with no load (by-pass mode).
5. Check if by-pass pressure is within specs. (about 150 psi above normal operating pressure).
6. Turn safety valve counter clockwise to decrease pressure if needed (see illustration above)
7. Turn safety valve clockwise to increase pressure if needed.
8. Repeat steps 3 thru 5.
9. Repeat steps 6 or 7 if needed.
10. Once pressure is within specs make sure to apply tamper proof yellow sealant.