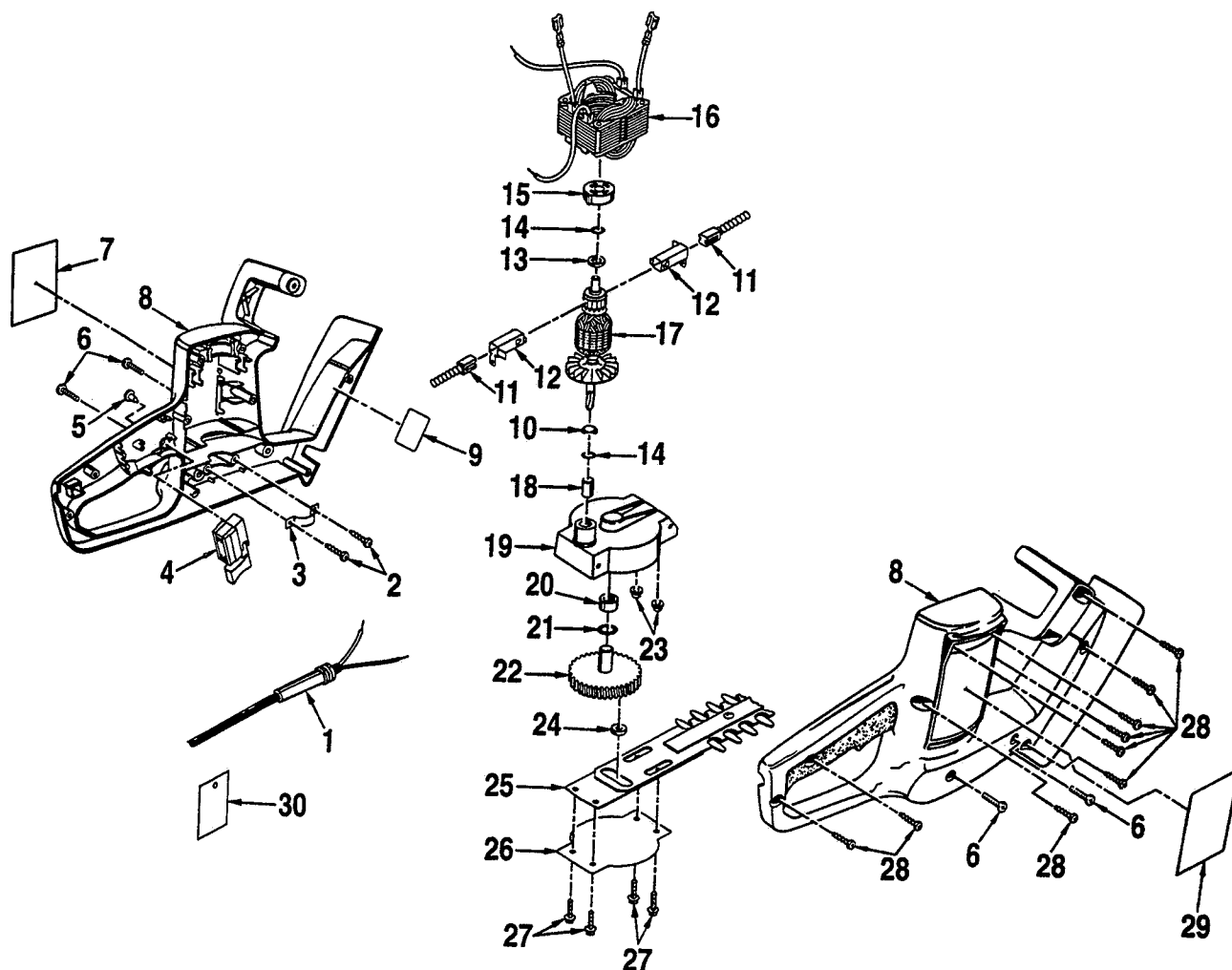


PARTS LIST - SINGER HT2618



<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	180157	Cord	16	180843	Field Assembly
2	180836	Screw (#8-18 x 5/8" Pan Hd.)	17	180844	Armature
3	180170	Bearing Strap	18	180845	Sleeve Bearing
4	180837	Switch	19	180846	Gear Housing W/Bearings
5	180838	Lock Button	20	180176	Sleeve Bearing
6	180159	Screw (10-32 x 1/2" Pan Hd.)	21	180177	Washer
7	180839	Logo Plate	22	180847	Gear Assembly
8	180840	Housing Assembly	23	180175	Spacer
9	180841	Label	24	180180	Washer
10	180169	Spring Washer	25	180848	Blade Assembly
11	180842	Brush Assembly	26	180185	Grease Cover
12	180167	Brush Tube	27	180186	Screw (#10-32 x 5/8" Washer Hd. T.F.)
13	180163	Washer	28	180171	Screw (#8-19 x 5/8" Pan Hd. T.F.)
14	180162	Washer	29	180849	Data Plate
15	180161	Sleeve Bearing	30	180850	Hang Tag