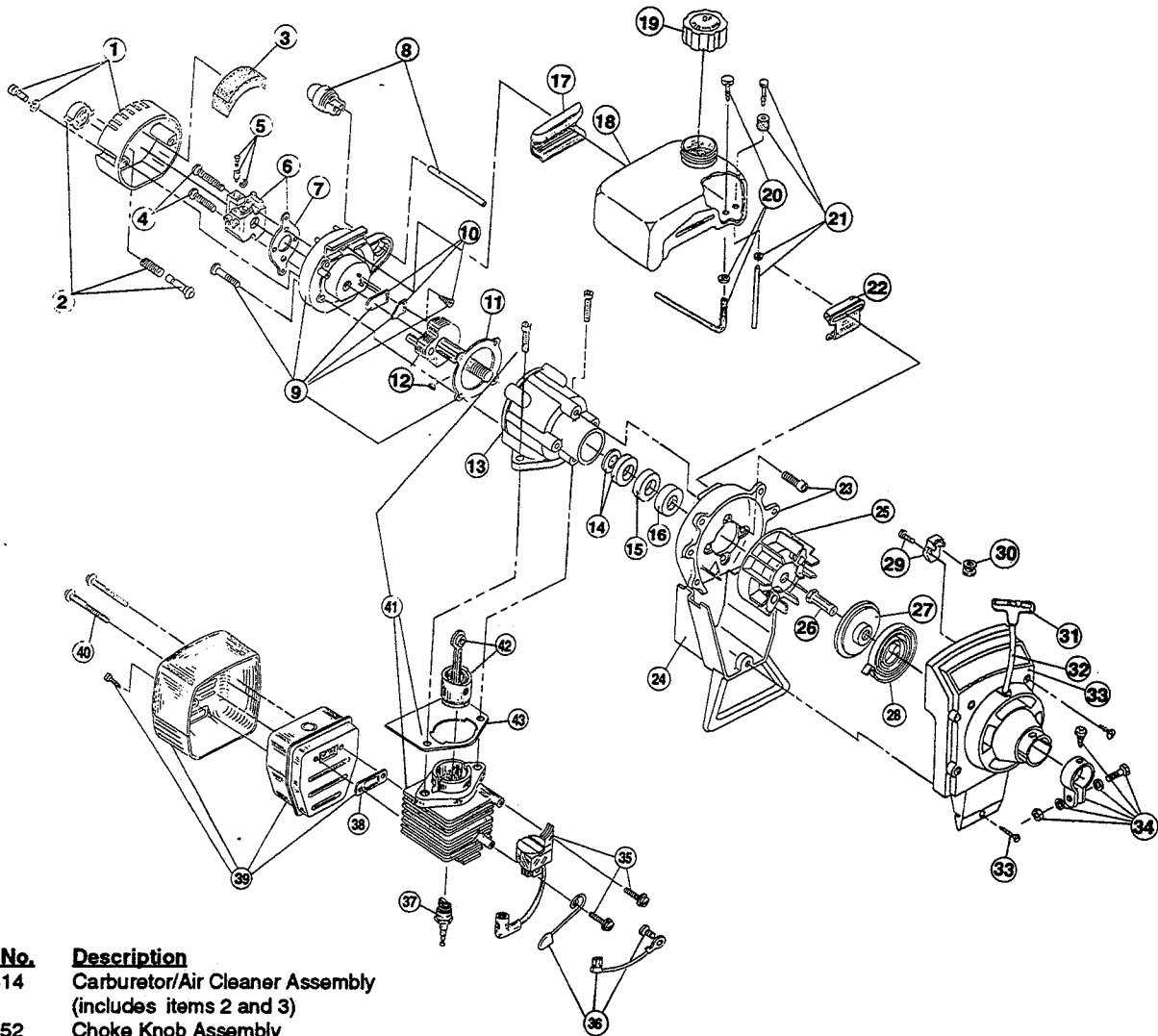


ENGINE PARTS - SINGER GT2815

(Serial no. 401000001 and greater)

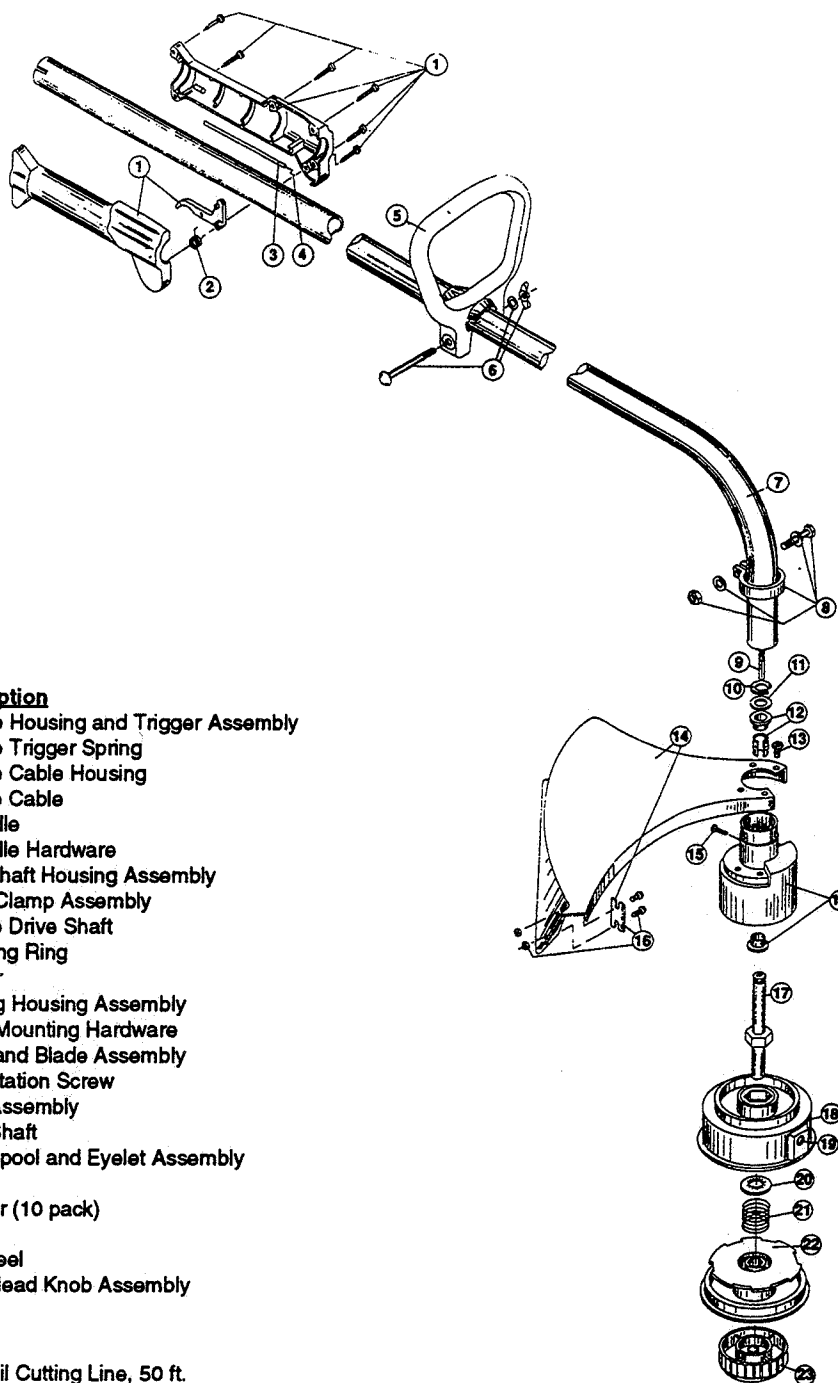


Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
6	180092	Throttle Adjustment Assembly (Zama)
7	180527	Carburetor Assembly
8	610675	Carburetor Gasket (10 pack)
9	683974	Primer Hose Assembly
10	180033	Carburetor Mount Assembly
11	147573	Reed Assembly
12	612115	Carburetor Mount Gasket (10 pack)
13	180002	Power Shaft Assembly
14	180009	Crankcase Service Assembly (items 12-16)
15	682041	Inner Bearing
16	610309	Seal
17	610308	Outer Bearing
18	612134	Rear Mounting Pad
19	147457	Fuel Tank Assembly (includes items 19-21)
20	180000	Fuel Cap Assembly
21	147290	Return Line Assembly
22	682039	Fuel Line Assembly
23	145308	Front Mounting Pad
24	153520	Shroud Assembly
25	153403	Shroud Extension and Stand
26	153624	Flywheel Assembly
27	610303	Square Drive Nut
28	683856	Recoil Pulley Assembly
29	613102	Recoil Spring
30	153644	Pulley Retainer Assembly
31	611061	Rope Guide

Item	Part No.	Description
31	610300	Pull Handle
32	613103	Rope
33	180752	Starter Housing Assembly
34	153597	Upper Clamp Assembly
35	683390	Module Assembly
36	153611	Switch Assembly
37	610311	Spark Plug
38	610672	Exhaust Gasket
39	180119	Muffler Assembly
40	147575	Muffler Mounting Bolt Assembly
41	147598	Cylinder Assembly
42	180001	Piston and Rod Assembly
43	145564	Cylinder Gasket (10 pack)
*	180012	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	180013	Piston Ring
*	180010	Short Block Assembly (items 12-16, 37, 41-43)
*	610676	Flywheel Key (10 pack)
*	147544	Starter Housing Screw Set
*		not shown

SINGER GT2815 - BOOM & TRIMMER PARTS

(Serial no. 401000001 and greater)



Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	147594	Throttle Cable Housing
4	610315	Throttle Cable
5	145819	D-Handle
6	153523	D-Handle Hardware
7	180755	Drive Shaft Housing Assembly
8	153597	Lower Clamp Assembly
9	180561	Flexible Drive Shaft
10	145570	Retaining Ring
11	145567	Washer
12	153312	Bushing Housing Assembly
13	180531	Guard Mounting Hardware
14	683274	Guard and Blade Assembly
15	145569	Anti-Rotation Screw
16	682061	Blade Assembly
17	153313	Spool Shaft
18	153619	Outer Spool and Eyelet Assembly
19	145566	Eyelet
20	610660	Retainer (10 pack)
21	610317	Spring
22	153600	Inner Reel
23	153066	Bump Head Knob Assembly

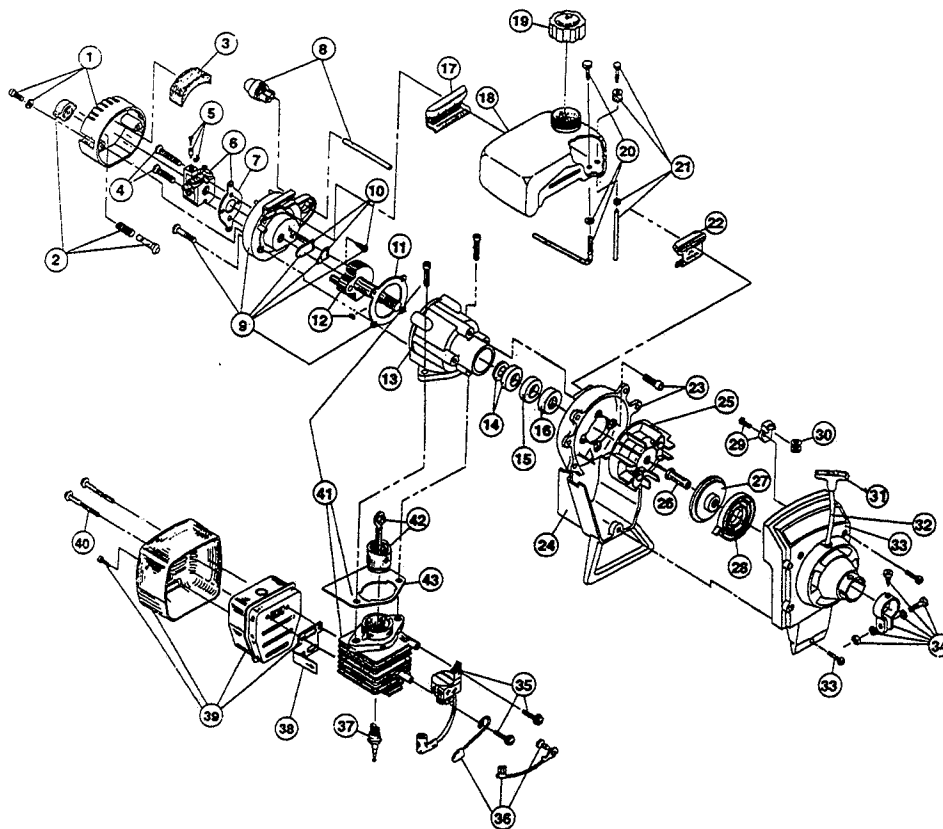
Optional Accessories

- * 610375 Monofil Cutting Line, 50 ft.
- * 153577 Spool and Line (30 ft.) Assembly
- * 682075 Shoulder Strap
- * 147823 Replacement Head Assembly (8, 10-23)

* not shown

ENGINE PARTS - SINGER GT2815

(Serial no. 502010885 and greater)

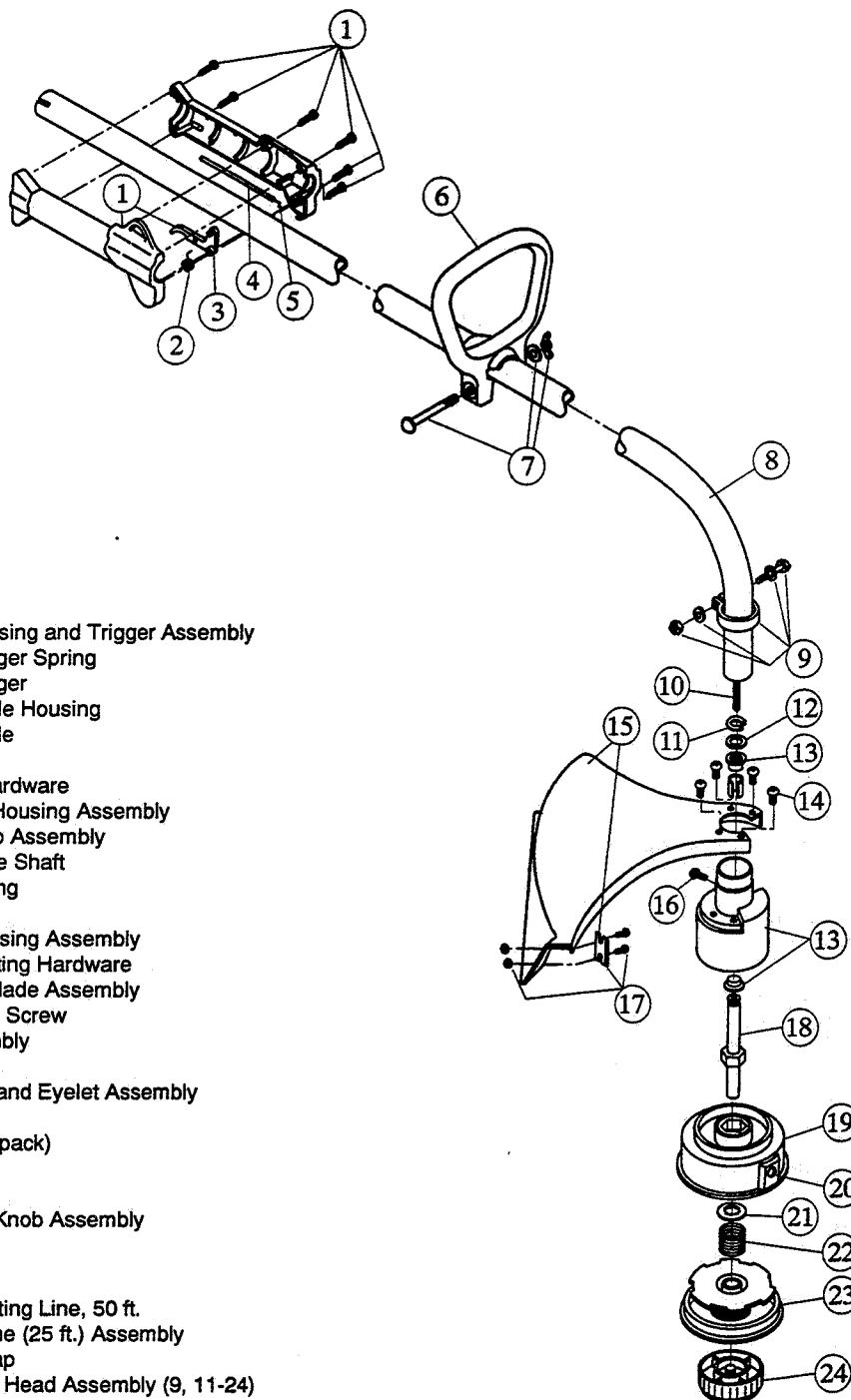


Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
6	180092	Throttle Adjustment Assembly (Zama)
7	180984	Carburetor Assembly W/Limiter Caps
8	610675	Carburetor Gasket (10 pack)
9	683974	Primer Hose Assembly
10	180033	Carburetor Mount Assembly
11	147573	Reed Assembly
12	612115	Carburetor Mount Gasket (10 pack)
13	180002	Power Shaft Assembly
14	180009	Crankcase Service Assembly (items 12-16)
15	682041	Inner Bearing
16	610309	Seal
17	610308	Outer Bearing
18	612134	Rear Mounting Pad
19	147457	Fuel Tank Assembly (includes items 19-21)
20	180000	Fuel Cap Assembly
21	147290	Return Line Assembly
22	682039	Fuel Line Assembly
23	145308	Front Mounting Pad
24	153520	Shroud Assembly
25	153403	Shroud Extension and Stand
26	180929	Flywheel Assembly
27	610303	Square Drive Nut
28	180535	Recoil Pulley Assembly
29	613102	Recoil Spring
30	180930	Pulley Retainer Assembly

Item	Part No.	Description
30	611061	Rope Guide
31	610300	Pull Handle
32	613103	Rope
33	180752	Starter Housing Assembly
34	153597	Upper Clamp Assembly
35	683390	Module Assembly
36	153611	Switch Assembly
37	610311	Spark Plug
38	180980	Exhaust Gasket
39	180119	Muffler Assembly
40	147575	Muffler Mounting Bolt Assembly
41	180063	Cylinder Assembly
42	147012	Piston and Rod Assembly
43	610674	Cylinder Gasket (10 pack)
*	180012	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	180530	Piston Ring
*	180745	Short Block Assembly (items 12-16, 37, 41-43)
*	610676	Flywheel Key (10 pack)
*	147544	Starter Housing Screw Set
*	180986	Carburetor Limiter Cap Set
*		not shown

BOOM & TRIMMER PARTS - SINGER GT2815

(Serial no. 502010885 and greater)



Item	Part No.	Description
1	180981	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180975	Throttle Trigger
4	147594	Throttle Cable Housing
5	610315	Throttle Cable
6	145819	D-Handle
7	153523	D-Handle Hardware
8	180755	Drive Shaft Housing Assembly
9	153597	Lower Clamp Assembly
10	180561	Flexible Drive Shaft
11	145570	Retaining Ring
12	145567	Washer
13	153312	Bushing Housing Assembly
14	180531	Guard Mounting Hardware
15	683274	Guard and Blade Assembly
16	145569	Anti-Rotation Screw
17	682061	Blade Assembly
18	153313	Spool Shaft
19	153619	Outer Spool and Eyelet Assembly
20	145566	Eyelet
21	610660	Retainer (10 pack)
22	610317	Spring
23	153600	Inner Reel
24	153066	Bump Head Knob Assembly

Optional Accessories

*	610375	Monofil Cutting Line, 50 ft.
*	153577	Spool and Line (25 ft.) Assembly
*	682075	Shoulder Strap
*	147823	Replacement Head Assembly (9, 11-24)

* not shown