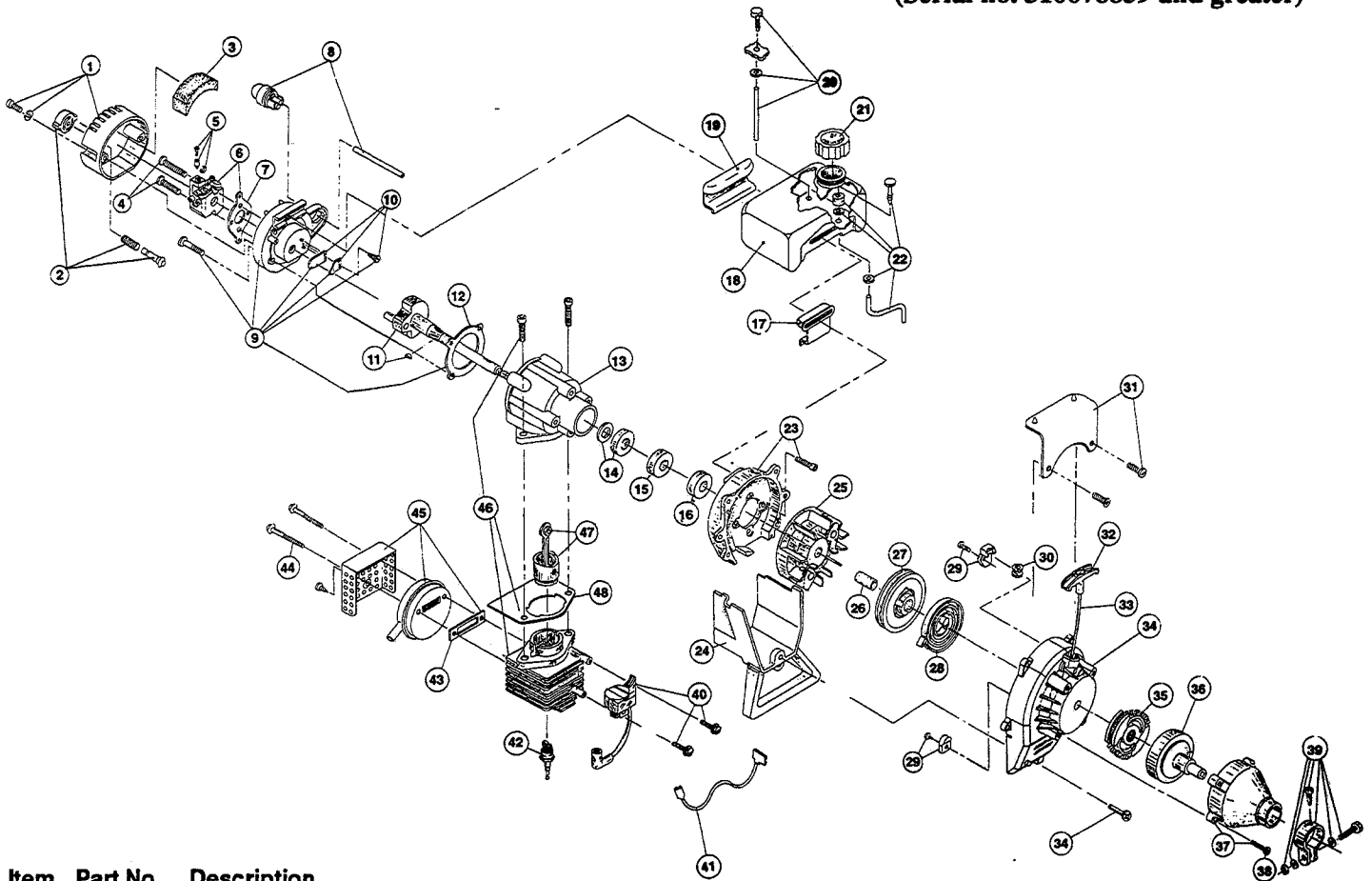


**ENGINE PARTS - SINGER GC31**

(Serial no. 310078839 and greater)

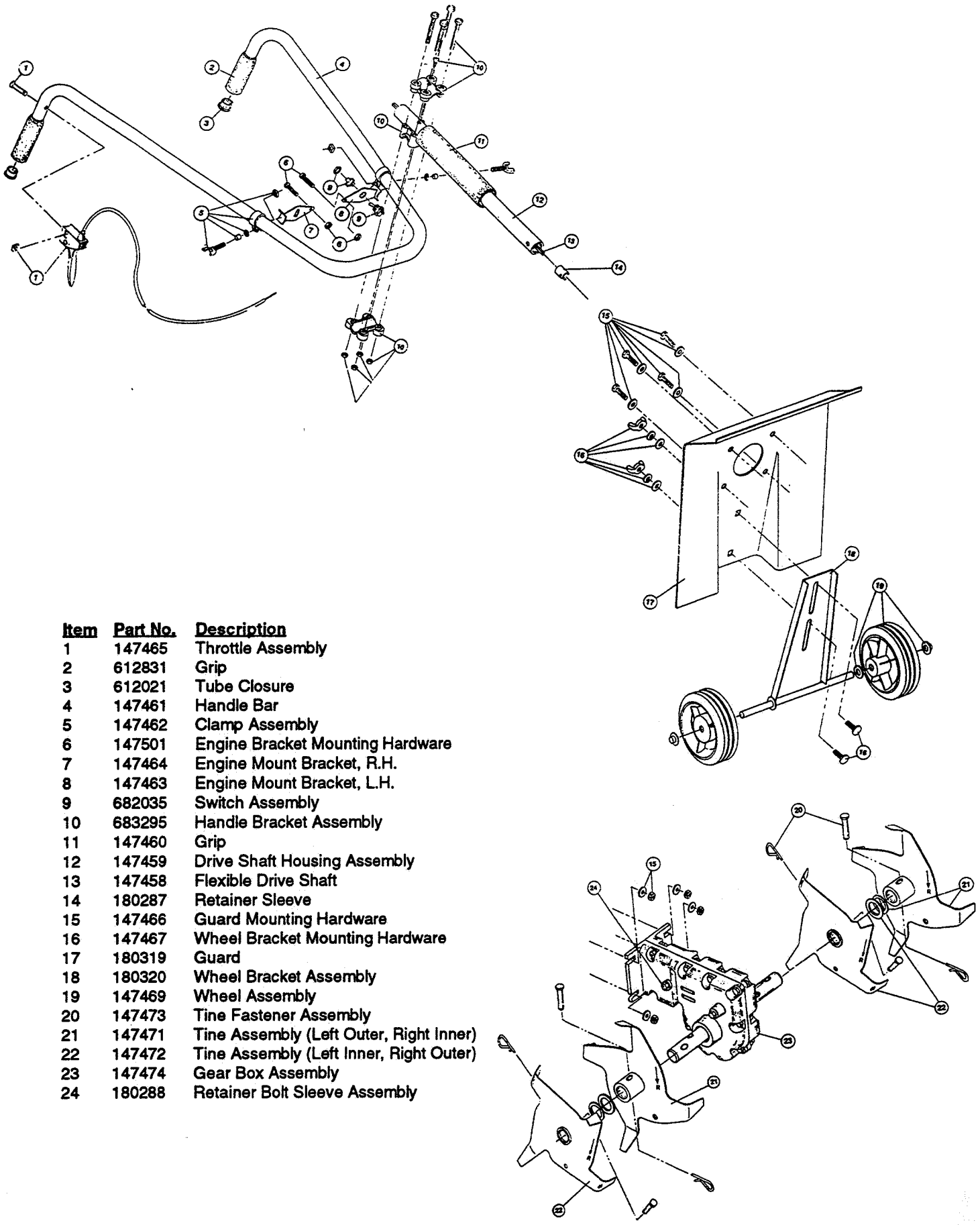


Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
6	180527	Carburetor Assembly
7	610675	Carburetor Gasket (10 pack)
8	683974	Primer Hose Assembly
9	180033	Carburetor Mount Assembly
10	147573	Reed Assembly
11	180022	Power Shaft Assembly
12	612115	Carburetor Mount Gasket (10 pack)
13	180026	Crankcase Service Assembly (items 11, 13-16)
14	682041	Inner Bearing Assembly
15	610309	Seal
16	610308	Outer Bearing Assembly
17	145308	Front Mounting Pad
18	147457	Fuel Tank Assembly (includes 20-22)
19	612134	Rear Mounting Pad
20	147290	Return Line Assembly
21	180000	Fuel Cap Assembly
22	682039	Fuel Line Assembly
23	683065	Shroud Assembly
24	153403	Shroud Extension and Stand
25	153624	Flywheel Assembly
26	145918	Spacer
27	683856	Recoil Pulley
28	613102	Recoil Spring
29	153644	Recoil Retainer Assembly

Item	Part No.	Description
30	611061	Rope Guide
31	180317	Fuel Tank Guard Assembly
32	610300	Pull Handle
33	610103	Rope
34	180751	Starter Housing Assembly
35	153591	Clutch Rotor Assembly
36	153592	Clutch Drum Assembly
37	153590	Clutch Cover Assembly
38	145888	Clutch Cover Screw Assembly
39	153597	Upper Clamp Assembly
40	683390	Module Assembly
41	147451	Wire Lead
42	610311	Spark Plug
43	610672	Exhaust Gasket (10 pack)
44	147068	Muffler Mounting Bolt Assembly
45	147452	Muffler Assembly
46	147012	Piston and Rod Assembly
47	145564	Cylinder Gasket (10 pack)
48	180063	Cylinder Assembly
*	147655	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	180530	Piston Ring
*	180027	Short Block Assembly (items 11, 13-16, 42, 46-48)
*	610676	Flywheel Key (10 pack)
*	147544	Starter Housing Screw Set
*		not shown

**BOOM & CULTIVATOR PARTS - SINGER GC31**

(Serial no. 310078839 and greater)



Item	Part No.	Description
1	147465	Throttle Assembly
2	612831	Grip
3	612021	Tube Closure
4	147461	Handle Bar
5	147462	Clamp Assembly
6	147501	Engine Bracket Mounting Hardware
7	147464	Engine Mount Bracket, R.H.
8	147463	Engine Mount Bracket, L.H.
9	682035	Switch Assembly
10	683295	Handle Bracket Assembly
11	147460	Grip
12	147459	Drive Shaft Housing Assembly
13	147458	Flexible Drive Shaft
14	180287	Retainer Sleeve
15	147466	Guard Mounting Hardware
16	147467	Wheel Bracket Mounting Hardware
17	180319	Guard
18	180320	Wheel Bracket Assembly
19	147469	Wheel Assembly
20	147473	Tine Fastener Assembly
21	147471	Tine Assembly (Left Outer, Right Inner)
22	147472	Tine Assembly (Left Inner, Right Outer)
23	147474	Gear Box Assembly
24	180288	Retainer Bolt Sleeve Assembly