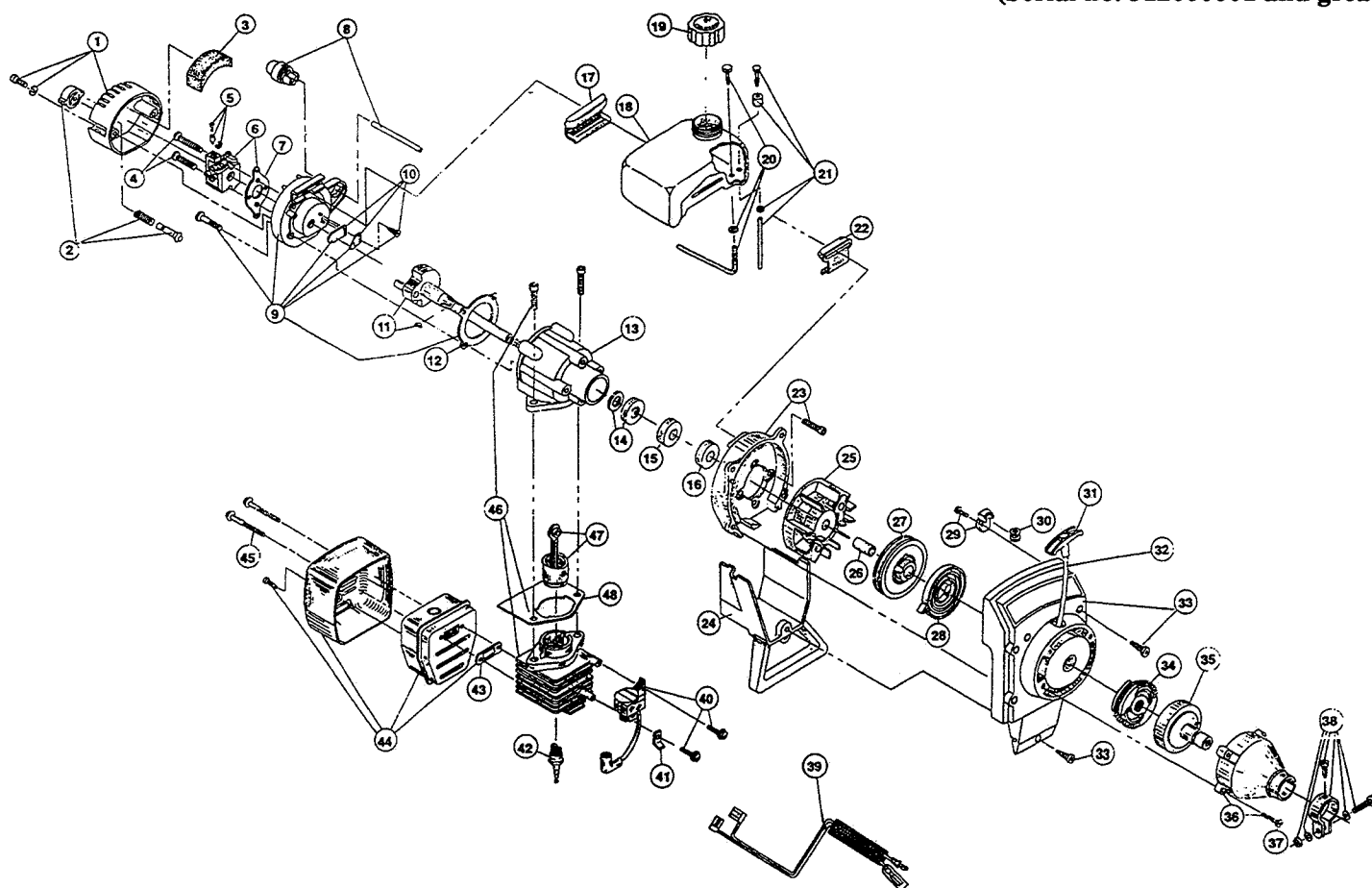


ENGINE PARTS - SINGER GBC2818

(Serial no. 312000001 and greater)

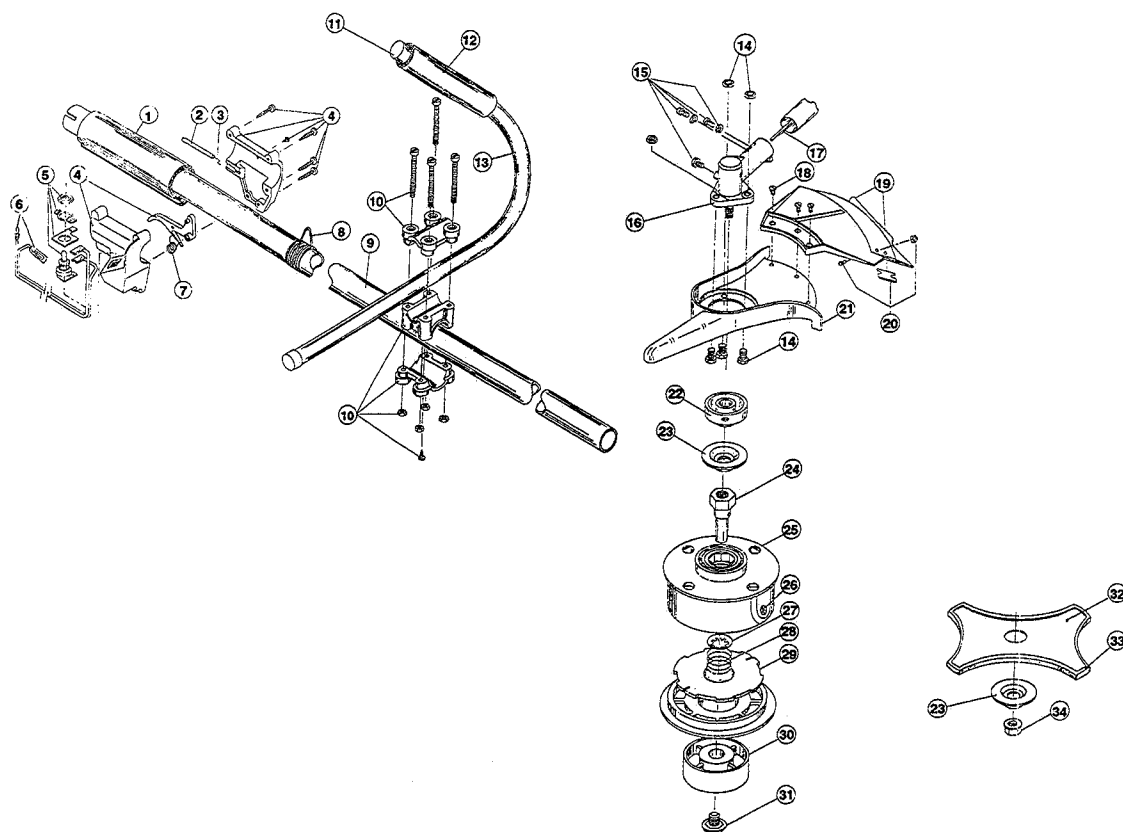


Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
5	180092	Throttle Adjustment Assembly (Zama)
6	180528	Carburetor Assembly
7	610675	Carburetor Gasket (10 pack)
8	683974	Primer Hose Assembly
9	180033	Carb Mount Assembly
10	147573	Reed Assembly
11	180022	Power Shaft Assembly
12	612115	Carburetor Mount Gasket (10 pack)
13	180026	Crankcase Service Assembly (items 11, 13-16)
14	682041	Inner Bearing Assembly
15	610309	Seal
16	610308	Outer Bearing Assembly
17	612134	Rear Mounting Pad
18	147457	Fuel Tank Assembly (includes items 19-21)
19	180000	Fuel Cap Assembly
20	147290	Return Line Assembly
21	682039	Fuel Line Assembly
22	145308	Front Mounting Pad
23	153520	Shroud Assembly
24	153403	Shroud Extension and Stand
25	153624	Flywheel Assembly
26	145918	Spacer
27	683856	Recoil Pulley Assembly
28	613102	Recoil Spring
29	153644	Pulley Retainer Assembly
30	611061	Rope Guide
31	610300	Pull Handle

Item	Part No.	Description
32	613103	Rope
33	180758	Starter Housing Assembly
34	153591	Clutch Rotor Assembly
35	153592	Clutch Drum Assembly
36	180098	Clutch Cover Assembly
37	145888	Clutch Cover Screw Assembly
38	153597	Upper Clamp Assembly
39	180759	Lead Wire Assembly
40	683390	Module Assembly
41	180753	Ground Tab
42	610311	Spark Plug
43	610672	Exhaust Gasket (10 pack)
44	180119	Muffler Assembly
45	147575	Muffler Mounting Hardware
46	147598	Cylinder Assembly
47	180001	Piston and Rod Assembly
48	145564	Cylinder Gasket (10 pack)
*	180034	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	180013	Piston Ring
*	147599	Short Block Assembly (items 11, 13-16, 42, 46-48)
*	610676	Flywheel Key (10 pack)
*	147544	Starter Housing Screw Set
*		not shown

BOOM & TRIMMER PARTS - SINGER GBC2818

(Serial no. 312000001 and greater)



Item	Part No.	Description
1	147590	Grip Main Handle
2	147594	Throttle Cable Housing Assembly
3	610315	Throttle Cable
4	180251	Throttle Trigger Assembly
5	180252	Switch Assembly
6	180759	Lead Wire Assembly
7	610314	Throttle Trigger Spring
8	610327	Shoulder Strap Clip
9	147486	Drive Shaft Housing Assembly
10	683295	Handle Bracket Assembly
11	612021	Tube Closure
12	612831	Grip
13	180286	J-Handle Assembly
14	147539	Guard Mount Hardware
15	147677	Mounting Hardware & Grease Plug Set
16	147488	Gearbox Assembly
17	180406	Flexible Drive Shaft
18	683304	Guard Mounting Hardware
19	683299	Guard and Blade Assembly (includes item 20)
20	682061	Blade Assembly
21	147492	Guard Mount
22	147489	Blade Driver
23	147490	Lower Retaining Washer

Item	Part No.	Description
24	612483	Spool Shaft
25	147494	Outer Spool and Eyelet Assembly
26	145566	Eyelet
27	612026	Retainer (10 pack)
28	610636	Spring
29	147495	Inner Reel
30	147496	Bump Head Knob Assembly
31	147676	Bump Head Bolt
32	145873	Blade (includes item 33)
33	147670	Blade Cover
34	147491	Lock Nut
*	147299	Locking Rod Tool
*	682075	Shoulder Strap Assembly
*	180766	Singer 2-Cycle Oil (4-oz. bottle)

Optional Accessories

*	180120	Monofil Cutting Line (50 ft.)
*	147345	Spool and Line, 30 ft. (dual line)
*	180014	Blade Retaining Kit (items 23 and 34)
*	147498	Complete Cutting Head (includes items 24-31)

* not shown