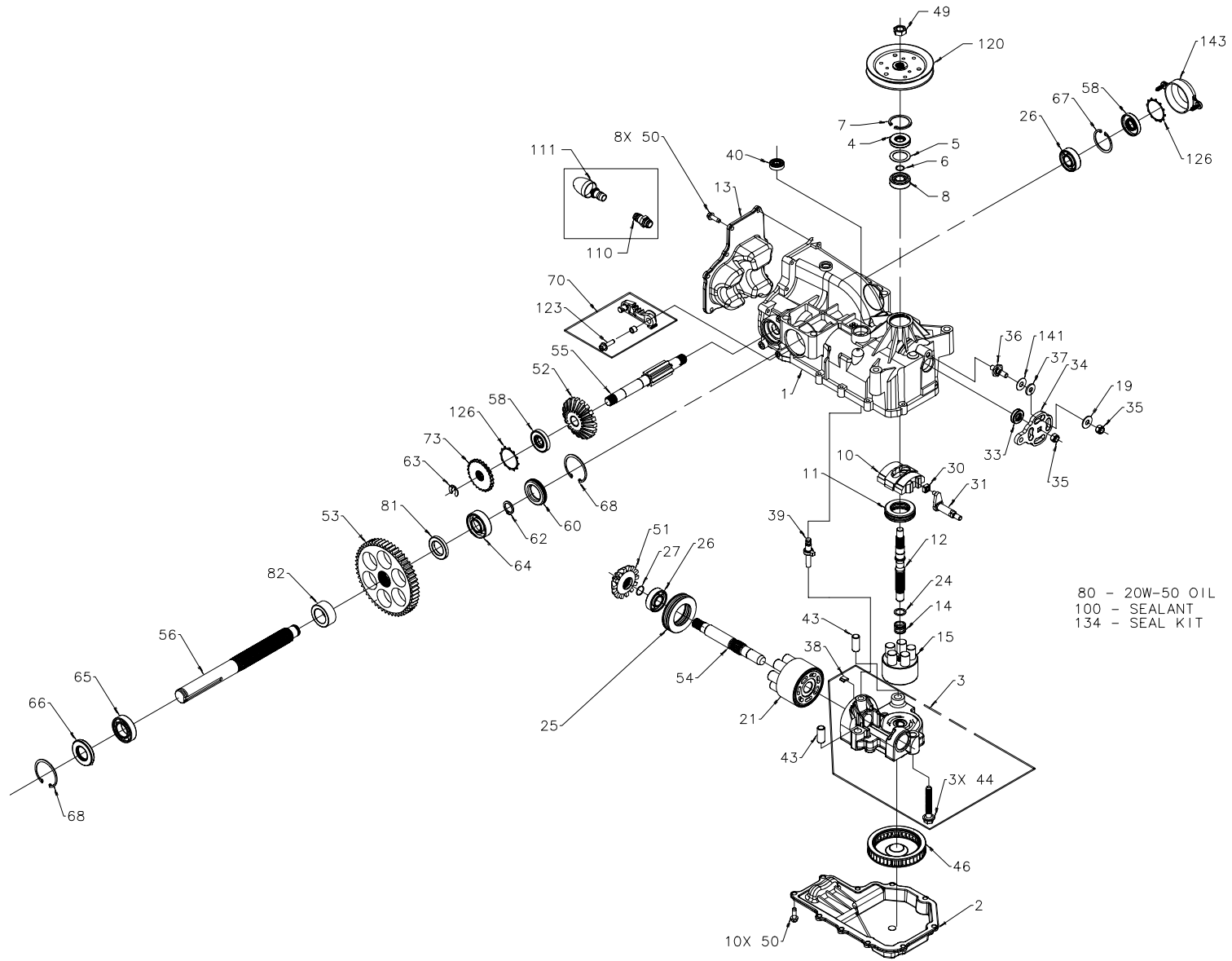


322-2400R



80 - 20W-50 OIL
100 - SEALANT
134 - SEAL KIT



322-2400R

ITEM #	PART #	QTY	DESCRIPTION
1	70652	1	KIT, HOUSING-MAIN
		1	HOUSING, MAIN
		2	CRADLE BEARING
		1	TRUNNION BUSHING
		1	SHAFT, BRAKE
		1	SEAL, LIP 12 X 25 X 7
		1	SCREW, HFHC 1/4-28 7/8 (PATCH)
		1	WASHER .34 X .88 X .03
2	5089ORM	1	LOWER HOUSING
3	70667	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BUSHING .67 X 1.03 X .75
		1	PLATE, BYPASS
		3	SCREW 3/8-24 X 2.5
		2	CHECK PLUG ASSEMBLY, .027
4	9008000-0128	1	LIP SEAL
5	2003018	1	SPACER
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	50005	1	INPUT SHAFT
13	50891RM	1	COVER-BACK
14	2003014	1	SPRING, BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	10cc PISTON
19	44130	1	WASHER
21	70082	1	21cc CYLINDER BLOCK ASS'Y
		1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	21cc PISTON
24	2003017	1	WASHER, BLOCK THRUST
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50315	2	BALL BEARING
27	2000022	1	WIRE RETAINING RING
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
33	9008000-0126	1	LIP SEAL
34	50749	1	CONTROL ARM
35	50317	2	NUT
36	50426	1	STUD - SHORT 5/16-24
37	50281	1	FRICTION PUCK
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
43	50002	2	PIN
44	50016	3	SCREW
46	50990	1	FILTER
49	44133	1	HEX NUT 1/2-20
50	50752	18	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR
53	50746	1	53T SPUR GEAR

ITEM #	PART #	QTY	DESCRIPTION
54	51298	1	MOTOR SHAFT
55	51298	1	BRAKE SHAFT
56	51329	1	AXLE SHAFT
58	51161	2	SEAL, LIP 17 X 40 X 7
60	50995	1	SEAL PLUG - SIDE
62	50759	1	RETAINING RING - AXLE
63	51109	1	RETAINING RING KIT
64	50743	1	BEARING-BALL 20X47X14(6204)
65	50740	1	BEARING-BALL 25X47X12(6005)
66	50751	1	SEAL
67	50329	1	RETAINING RING
68	50760	2	RETAINING RING-AXLE
70	70391	1	LH, BRAKE ARM SERVICE ASSEMBLY
		1	BRAKE ARM
		1	CLEVIS PIN
		1	BUSHING .255 X .381 X .330
		1	SCREW, HFHC 1/4-28 7/8 (PATCH)
		1	SCREW, HEX WASHER HEAD 1/4-20 X 7/8
73	50754	1	BRAKE DISC
80		79oz	20W-50 OIL
81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22
82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70
100	50928	1	SEALANT
110	70110	1	FITTING, O-RING ASSEMBLY
		1	PLASTIC HOSE FITTING
		1	O-RING
111	70921	1	CAP, VENT ASSEMBLY
		1	CAP, PLASTIC
		1	VENT, PLASTIC
120	51182	1	PULLEY, 4.5
123	51576	1	SCREW, HFHC 1/4-28 7/8 (PATCH)
126	51316	2	RING, RETAINING
134	70553	1	KIT, SEAL
		1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING 37 INT
		1	SEAL, LIP 12 X 25 X 7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING .31 EXT
		18	HFHCS 1/4-20 X .75
		1	SEAL LIP
		1	RING, RETAINING .75 EXT
		1	RING, RETAINING .440 EXT
		1	SEAL, LIP 25 X 47 X 7
		1	RING, RETAINING 1.56 INT
		2	RING, RETAINING 1.87 INT
		2	RING, RETAINING 1.43
141	51575	1	WASHER .34 X .88 X .03
143	51774	1	BRAKE COVER, PLASTIC