



P  
-RVICE

S1  
P/N 5

UPDATED FRAME  
11/22/99  
S2  
UPDATED TO

O S.DETERS

P4  
REV'D

267

618-0379  
320-3000

ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY
		1	MAIN HOUSING
		1	LIP SEAL
		1	FLANGE BEARING
		1	TRUNNION BUSHING
		2	CRADLE BEARING
2A	71120	1	R.H. HOUSING ASSEMBLY
		1	R.H. HOUSING
		1	FLANGE BEARING
		1	NEEDLE BEARING (SCE1412)
		1	LIP SEAL (.875I.D.x1.30.D.x.25)
2B	71139	1	KIT, BRAKE BOLT
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
3	70683	1	CENTER SECTION ASSEMBLY
		1	CENTER SECTION
		1	BUSHING .50X.60X.50
		1	BUSHING .90X1.02X.75
		1	PLATE, BYPASS
		2	CHECK PLUG ASSEMBLY, .027
4	2003018	1	SPACER
5	9008000-0128	1	SEAL-LIP
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	50795	1	INPUT SHAFT
13	2003017	1	BLOCK THRUST WASHER
14	2003014	1	BLOCK SPRING
15	70331	1	10cc CYLINDER BLOCK ASSEMBLY
		1	10cc CYLINDER BLOCK
		5	10cc PISTON
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY
		1	21cc CYLINDER BLOCK
		7	PISTON SEAT WASHER
		7	21cc PISTON
		7	21cc PISTON SPRING
24	50662	1	OUTPUT (MOTOR) SHAFT
25	50552	1	THRUST BEARING 42 X 68 X 16
26	51125	1	CONTROL ARM
27	50774	1	SPACER
28	50661	1	16T PINION GEAR
29	50975	2	CAPSCREW, M6 X 1-25
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
32	2003009	1	TRUNNION BUSHING
33	9008000-0126	1	LIP SEAL
34	51127	1	RETURN ARM
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51153	1	RETURN SPRING
48	51097	1	ADJUSTING PUCK

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
50	50752	11	SCREW, 1/4-20 X .75	119	50863	2	NUT, HEX 3/4-16
51	50972	1	LOWER COVER	120	44132	2	PUCK, BRAKE
52	50273	1	GEROTOR ASSEMBLY	121	51927	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
53	9004101-1340	1	O-RING	122	70633	1	YOK, BRAKE ASSEMBLY
54	50260	1	GEROTOR COVER	124	50936	1	ARM, BRAKE
55	70538	1	KIT, FILTER	125	44127	2	PINS, BRAKE
56	51156	1	CHARGE MANIFOLD				
57	50796	1	RETAINER, MOTOR BEARING				
58	50776	4	PIN, CARRIER	128	44142	1	NUT, CASTLE
59	50763	4	15T PLANET GEAR	129	44101	1	COTTER PIN
60	50646	1	67T SPUR GEAR	130	23711	1	SPACER
61	50645	1	21 TOOTH SUN GEAR	131	44134	1	PUCK PLATE
62	50769	1	PLANET THRUST PLATE	132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
63	50764	1	51T RING GEAR	133	50869	8	WHEEL STUD 7/16-14
64	50765	1	PLANETARY CARRIER	136	50384	1	EXTENSION SPRING
65	50647	2	MITER GEAR, DIFF. (SPLINED)	137	50882	1	SPRING PIN
66	50648	2	MITER GEAR, DIFF.	138	50653	1	SCREW
67	50766	1	SHAFT, DIFFERENTIAL	139	44278	1	WASHER, 7/8OD X .265ID X .125 THK
68	50767	1	DIFF. THRUST PLATE	141	50884	1	SPRING, BRAKE ARM BIAS
69	50768	2	FLANGE BEARING	142	43064	1	HEX LOCK NUT, 5/16-18
71	50788	3	WASHER 1.0 X 2.25 X .04	143	50886	1	BOLT, 5/16-18 X 2.5
73	50791	2	HEX JAM NUT, 5/8-18	144	50974	1	O-RING, 2.987 X 0.103
74	50771	2	BALL BRG 6205-1	145	51157	1	SPRING, RELIEF
75	50772	2	SEAL 1"ID x 2.0472" x 0.375"	146	9001214-4400	1	BALL, 7/16
76	50825	2	SHAFT, AXLE	151	50919	1	COMP. SPRING, BRAKE ANTI-DRAW
77	44130	1	WASHER	153	9005110-5600	1	PLUG, STRAIGHT THREAD
79	50928	1	SEALANT	154	50920	1	WIRE RETAINING RING
80	50868	8	TORX HEAD SCREW, 5/16-18	155	70311	1	FAN/PULLEY ASSY KIT
81	44752	1	NEEDLE BEARING (SCE1412)				
82	50777	2	WASHER				
83	50775	1	RETAINING RING				
84	50773	1	LIP SEAL (.875I.D.x1.30.D.x.25)	157	50977	1	FAN, 7.0 (10 BLADE)
85	50779	1	BRAKE DISK	168	51151	2	WASHER, OD SLOTTED .53 X 1.63 X .06
86	50132	1	WASHER .5 X 1.0 X .03	203	70492	1	O-RING, 0.070X0.239
87	50836	1	WASHER				
88	50837	1	SCREW, 5/16-24 X 1-1/2				
89	44147	1	BEARING				
90	51200	1	SPACER, LOCATING				
92	50870	1	COUNTERSUNK SCREW				
95	50108	1	HEX LOCK NUT 5/16-24				
96	50866	1	SLEEVE BEARING				
97		122 OZ	OIL-20W50				
102	50813	1	TORQUE BRACKET				
103	50818	1	PULLEY				
104	51862	1	FAN, 7.0 (10 BLADE)				
106	50850	1	SPACER, TRUNNION				
107	51523	1	WASHER, OD SLOTTED .53 X 1.63 X .06				
109	50133	1	BUSHING, RUBBER				
110	70302	1	FITTING KIT				
		1	BUSHING, RUBBER				
		1	CAP-VENT ASSEMBLY				
		1	HOSE/FITTING ASSEMBLY				
111	70109	1	CAP-VENT ASSEMBLY				
		1	PLASTIC VENT				
		1	CAP-VENT				
113	70301	1	HOSE/FITTING ASSEMBLY				
		1	FITTING				
		1	ø1/2 HOSE, 20" LONG				
		1	PINCH CLAMP				
115	44133	1	HEX NUT 1/2-20				
116	50859	2	RETAINING RING				
117	9004800-2506	2	STD HDLS PIN				
118	70276	4	HUB ASSEMBLY				
		4	WHEEL STUD, 7/16-14				
		1	HUB				



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