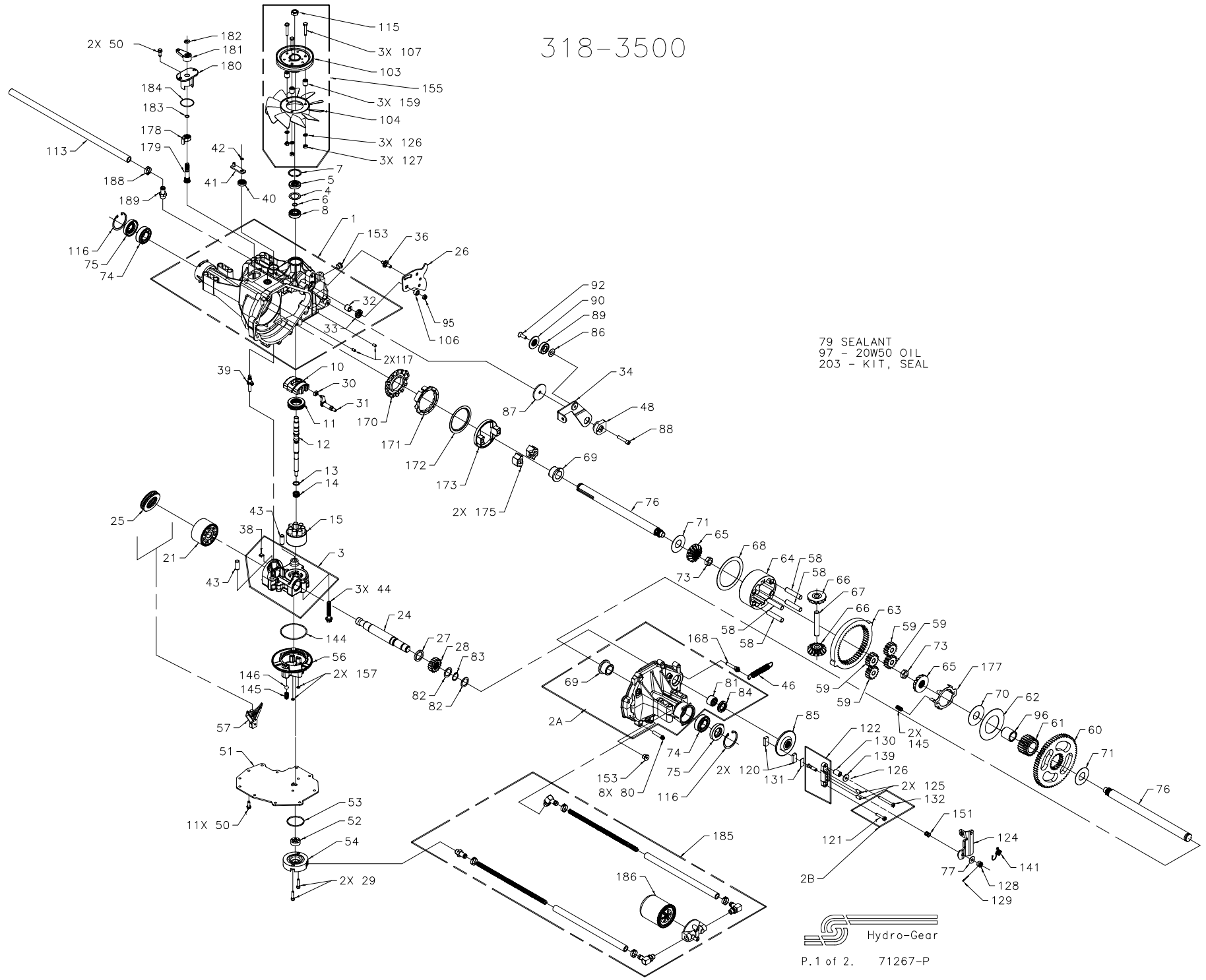


318-3500



79 SEALANT
97 - 20W50 OIL
203 - KIT, SEAL

318-3500

ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION
1	70876	1	MAIN HOUSING ASSEMBLY	46	51199	1	SPRING, NEUTRAL	127	43178	3	NUT, 1/4-20
		1	MAIN HOUSING-W/DIFF LOCK&CASE DRAIN	48	51097	1	PUCK, ADJUSTING	128	44142	1	NUT, CASTLE 5/16-24
		1	LIP SEAL	50	50752	13	SCREW, 1/4-20 X .75	129	44101	1	PIN, COTTER
		1	FLANGE BEARING	51	52206	1	COVER, LOWER	130	23711	1	SPACER
		1	TRUNNION BUSHING	52	50273	1	GEROTOR ASSEMBLY	131	44134	1	PUCK, PLATE
		2	CRADLE BEARING	53	9004101-1340	1	O-RING	132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
2A	71270	1	R.H. HOUSING ASSEMBLY	54	52205	1	COVER, GEROTOR	139	44278	1	WASHER, 7/8 OD X .265 ID X .125 THK
		1	R.H. HOUSING	56	51156	1	MANIFOLD, CHARGE	141	50884	1	SPRING, BRAKE ARM BIAS
		1	FLANGE HOUSING	57	50796	1	BEARING, MOTOR RETAINER	144	50974	1	O-RING, 2.987 ID .103 THK
		1	NEEDLE BEARING (SCE1412)	58	50776	4	PIN, CARRIER	145	51157	3	SPRING, RELIEF
		1	LIP SEAL (.875 ID X 1.30 OD X .25)	59	50763	4	GEAR, 15T PLANET	146	9001214-4400	1	BALL, 7/16 STEEL
2B	71139	1	KIT, BRAKE BOLT	60	50646	1	GEAR, 67T SPUR	151	50919	1	COMP. SPRING, BRAKE ANTI-DRAG
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH	61	50645	1	GEAR, 21 TOOTH SUN	153	9005110-5600	2	PLUG, STRAIGHT THREAD
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH	62	50769	1	PLATE, PLANET THRUST	155	70243	1	KIT, FAN/PULLEY
3	70781	1	KIT, CENTER SECTION	63	50764	1	GEAR, 51T RING			1	NUT, JAM 1/2-20
		1	CENTER SECTION	64	50765	1	CARRIER, PLANETARY			3	WASHER, LOCK
		1	BUSHING .50 X .60 X .50	65	51411	2	GEAR, BEVEL (SPLINED)			1	ASSEMBLY, HUB/PULLEY 4.5
		1	BUSHING .90 X 1.02 X .75	66	51410	2	GEAR, BEVEL (CROSS SHAFT)			1	FAN 7.0 (10 BLADE)
		1	PLATE, BYPASS	67	50766	2	SHAFT, DIFFERENTIAL			3	SCREW 1/4-20 X 1.50
		2	CHECK PLUG ASSEMBLY, .027	68	50767	1	PLATE, DIFF. THRUST			3	NUT 1/4-20
		1	SPACER	69	50768	2	BEARING, FLANGE			3	SPACER
4	2003018	1	LIP SEAL 15 X 35 X 7	70	51642	1	WASHER 1.0 X 2.60 X .038	157	50977	2	O-RING, .070 X .239
5	9008000-0128	1	RING, WIRE RETAINING	71	50788	2	WASHER 1.0 X 2.25 X .04	159	50259	3	SPACER, .26 X .57 X .62
6	2003016	1	RING, RETAINING	73	50791	2	NUT, HEX JAM 5/8-18	168	51151	1	SCREW, SHOULDERED TORX HEAD 5/16-18
7	2003052	1	BEARING, BALL 15 X 35 X 11	74	50771	2	BEARING, BALL 6205-1	170	51644	1	CAM, STATIONARY
8	2003043	1	SWASHPLATE, VARIABLE	75	50772	2	SEAL 1 ID X 2.0472 X .375	171	51645	1	CAM, ROTATING
10	2003087	1	BEARING, THRUST 30 X 52 X 13	76	50663	2	SHAFT, AXLE, 1 X 13.8 KEYED	172	51646	1	WASHER, LIP 2.78 X 3.60 X .035
11	50551	1	SHAFT, INPUT	77	44130	1	WASHER .343 X .880 X .062	173	51647	1	PLATE, LOAD
12	50795	1	WASHER, THRUST .591 X .787 X .040	79	50928	1	SEALANT	175	51648	2	DOG, ENGAGEMENT
13	2003017	1	SPRING, BLOCK	80	50868	8	SCREW, TORX HEAD 5/16-18	177	51649	1	WASHER, GUIDE
14	2003014	1	BLOCK ASSEMBLY, 7 PISTON 10cc	81	44752	1	BEARING, NEEDLE (SCE1412)	178	51650	1	CAM, ACTUATING
15	70723	1	BLOCK CYLINDER, 7 PISTON 10cc	82	50777	2	WASHER .885 X 1.250 X .038	179	51651	1	SHAFT, ACTUATING
		7	PISTON	83	50775	1	RING, RETAINING	180	51613	1	SLEEVE
		7	SPRING, PISTON	84	50773	1	SEAL, LIP .875 I.D. X 1.3 O.D. X .25	181	51652	1	HANDLE, ACTUATING
		7	WASHER, THRUST	85	50779	1	DISK, BRAKE	182	51628	1	RING, RETAINING .375 EXTERNAL
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY	86	50132	1	WASHER .5 X 1.0 X .03	183	9004101-0120	1	O-RING, -.012, .364 X .070
		1	21cc CYLINDER BLOCK	87	50836	1	WASHER .324 X 1.960 X .146	184	51654	1	O-RING, -.029, 1.489 X .070
		7	21cc PISTON	88	50837	1	SCREW, 5/16-24 X 1-1/2	185	71271	1	KIT, EXTERNAL FILTER
		7	21cc PISTON SPRING	89	44147	1	BEARING			1	SPIN-ON FILTER
		7	PISTON SEAT WASHER	90	51200	1	SPACER, LOCATING			2	FITTING, 90 DEGREE 9/16 SAE
24	50662	1	SHAFT, MOTOR	92	50870	1	SCREW, COUNTERSUNK 5/16-18			4	PINCH CLAMP
25	50552	1	BEARING, THRUST 42 X 68 X 16	95	50108	1	NUT, HEX LOCK 5/16-24			1	FITTING, STRAIGHT 9/16 SAE
26	51692	1	ARM, CONTROL	96	50866	1	BEARING, SLEEVE			2	HOSE, 1/2" X 12" LONG
27	50774	1	SPACER	97		1.11 GAL	20W-50 OIL			2	SPRING, HELICAL COMPRESSION
28	50861	1	GEAR, 16T PINION	103	50302	1	ASSEMBLY, HUB/PULLEY 4.5	186	51563	1	SPIN-ON FILTER
29	50975	2	CAPSCREW, M6 X 1-25	104	50307	1	FAN 7.0 (10 BLADE)	188	50590	1	PINCH CLAMP
30	2000015	1	SLOT GUIDE	106	50850	1	SPACER, TRUNNION	189	50591	1	FITTING, STRAIGHT 9/16 SAE
31	50807	1	ARM, TRUNNION TAPERED SQUARE	107	44276	3	HHCS, 1/4-20 X 1.5	203	70492	1	KIT, SEAL
32	2003009	1	BUSHING, TRUNNION	113	50838	1	.50" HOSE, 20" LONG			1	SEAL-LIP 15 X 5 X 37
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	115	44133	2	NUT, JAM 1/2-20 PATCH			1	SEAL-LIP 12 X 25 X 7
34	51127	1	ARM, RETURN	116	50859	1	RING, RETAINING			1	SEAL-LIP 10 X 25 X 7
36	50426	1	STUD, SHORT 5/16-24	117	9004800-2506	2	PIN, STD HDLS			1	O-RING, .103 X 1.862
38	70680	1	KIT, BYPASS PLATE	120	44132	2	PUCK, BRAKE			2	SEAL, LIP 1.000 X 2.049 X .375
39	2003555	1	ACTUATOR, BYPASS	121	51927	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH			1	SEAL, LIP (.875 I.D. X 1.375 O.D. X .25)
40	45074	1	SEAL, LIP 10 X 25 X 7	122	70633	1	YOKE, BRAKE ASSEMBLY			2	O-RING, .070 X .239
41	50126	1	ARM, BYPASS - 1/4-20 STUD	124	50911	1	ARM, BRAKE			1	KIT, O-RING, MANIFOLD
42	44870	1	RING, RETAINING	125	44127	2	PINS, BRAKE				
43	50002	2	PIN	126	43177	3	LOCKWASHER, 1/4"				
44	50016	3	SCREW 3/8-24 X 2.5								

