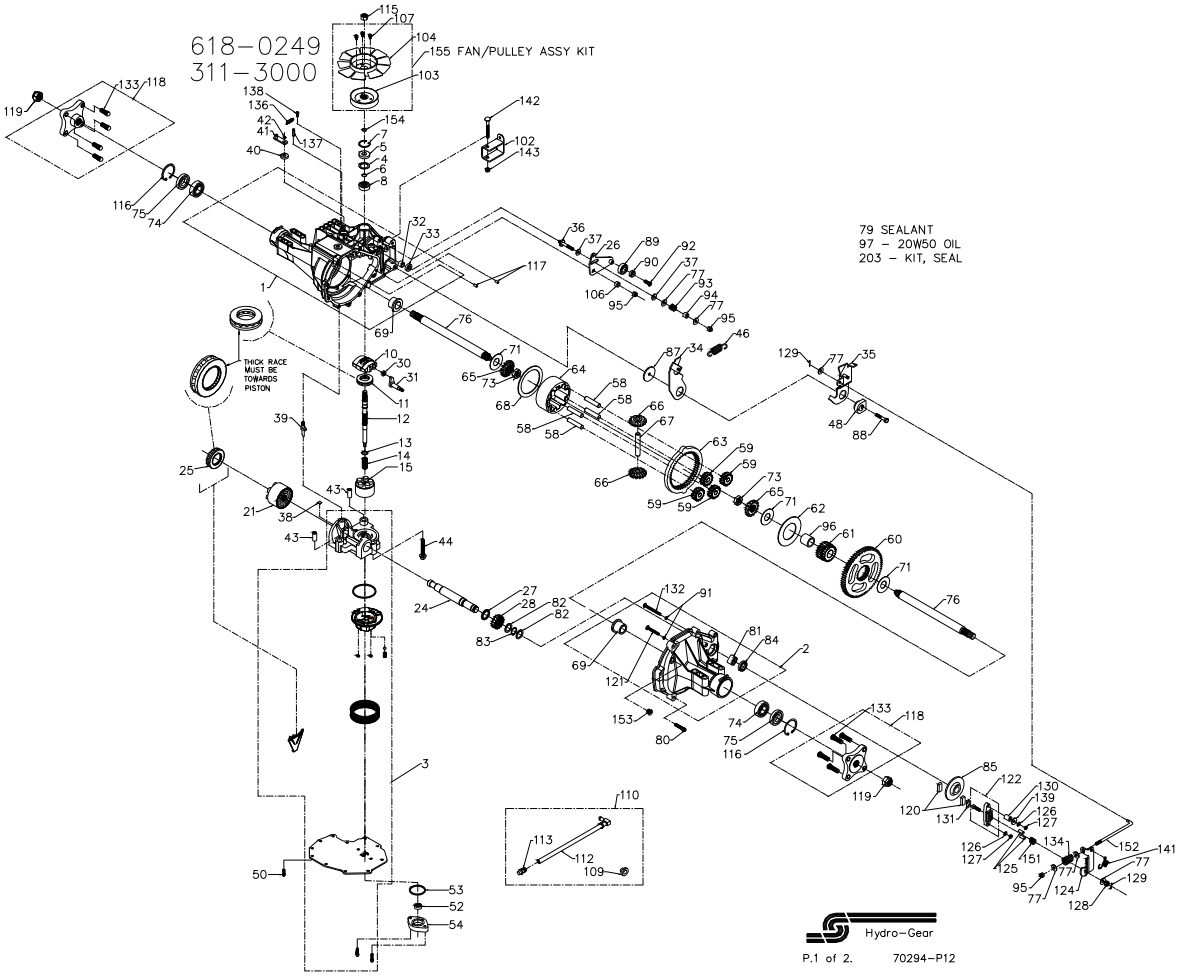


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618-0249
311-3000

| ITEM # | PART # | QTY | DESCRIPTION |
|---|---|---|---|
| 1 | 70297 | 1 | MAIN HOUSING ASSEMBLY |
| | | 1 | MAIN HOUSING |
| | | 2 | CRADLE BEARING |
| | | 1 | LIP SEAL |
| | | 1 | TRUNNION BUSHING |
| | | 1 | FLANGE BEARING |
| 2 | 70300 | 1 | R.H. HOUSING ASSEMBLY |
| | | 1 | R.H. HOUSING |
| | | 1 | FLANGE BEARING |
| | | 2 | O RING |
| | | 1 | RIB NECK BOLT, 2" |
| | | 1 | RIB NECK BOLT, 3" |
| | | 1 | NEEDLE BEARING (SCE1412) |
| | | 1 | LIP SEAL (.875I.D.x1.3O.D.x.25) |
| 3 | 70439 | 1 | KIT, MANIFOLD |
| | | 1 | KIT, CENTER SECTION |
| | | 1 | CENTER SECTION |
| | | 1 | BEARING .50 X .60 X .50 |
| | | 1 | BUSHING .90 X 1.02 X .75 |
| | | 1 | PLATE, BYPASS |
| | | 2 | CHECK PLUG ASSEMBLY, .027 |
| | | 2 | CAPSCREW M6X1-22 |
| | | 1 | COVER, LOWER |
| | | 1 | KIT, FILTER |
| | | 1 | MANIFOLD, CHARGE |
| | | 1 | RETAINER, MOTOR BEARING |
| | | 1 | O RING .103X2.987 |
| | | 1 | SPRING, RELIEF |
| | | 1 | BALL 7/16 |
| | | 2 | O-RING .070X.239 |
| 4 | 2003018 | 1 | SPACER |
| 5 | 9008000-0128 | 1 | SEAL-LIP |
| 6 | 2003016 | 1 | WIRE RETAINING RING |
| 7 | 2003052 | 1 | RETAINING RING |
| 8 | 2003043 | 1 | BALL BEARING |
| 10 | 2003087 | 1 | VARIABLE SWASHPLATE |
| 11 | 50551 | 1 | THRUST BEARING 30 X 52 X 13 |
| 12 | 50795 | 1 | INPUT SHAFT |
| 13 | 2003017 | 1 | BLOCK THRUST WASHER |
| 14 | 2003014 | 1 | BLOCK SPRING |
| 15 | 70331 | 1 | 10cc CYLINDER BLOCK ASSEMBLY |
| | | 1 | 10cc CYLINDER BLOCK |
| | | 5 | 10cc PISTON |
| | | 5 | 10cc PISTON SPRING |
| | | 5 | PISTON SEAT WASHER |
| 21 | 70082 | 1 | 21cc CYLINDER BLOCK ASSEMBLY |
| | | 1 | 21cc CYLINDER BLOCK |
| | | 7 | PISTON SEAT WASHER |
| | | 7 | 21cc PISTON |
| | | 7 | 21cc PISTON SPRING |
| 24 | 50662 | 1 | OUTPUT (MOTOR) SHAFT |
| 25 | 50552 | 1 | THRUST BEARING 42 X 68 X 16 |
| 26 | 50857 | 1 | CONTROL ARM |
| 27 | 50774 | 1 | SPACER |
| 28 | 50661 | 1 | 16T PINION GEAR |
| 30 | 2000015 | 1 | SLOT GUIDE |
| 31 | 50807 | 1 | TRUNNION ARM |
| 32 | 2003009 | 1 | TRUNNION BUSHING |
| 33 | 9008000-0126 | 1 | LIP SEAL |
| 34 | 50831 | 1 | RETURN ARM |

| ITEM # | PART # | QTY | DESCRIPTION |
|---|---|---|---|
| 35 | 50832 | 1 | ACTUATING ARM |
| 36 | 50284 | 1 | STUD - 5/16-24 |
| 37 | 50281 | 2 | FRICTION PUCK |
| 38 | 70680 | 1 | KIT, BYPASS PLATE |
| 39 | 2003555 | 1 | BYPASS ACTUATOR |
| 40 | 45074 | 1 | LIP SEAL |
| 41 | 50270 | 1 | BYPASS ARM |
| 42 | 44870 | 1 | RETAINING RING |
| 43 | 50002 | 2 | PIN |
| 44 | 50016 | 3 | SCREW |
| 46 | 50833 | 1 | NEUTRAL SPRING |
| 48 | 50835 | 1 | ADJUSTING PUCK |
| 49 | 50783 | 1 | GASKET, LOWER |
| 50 | 50437 | 11 | SCREW-SELF TAPPING |
| 52 | 50273 | 1 | GEROTOR ASSEMBLY |
| 53 | 9004101-1340 | 1 | O-RING |
| 54 | 50260 | 1 | GEROTOR COVER |
| 55 | 70380 | 1 | MANIFOLD FILTER KIT |
| 57 | 50796 | 1 | RETAINER, MOTOR BEARING |
| 58 | 50776 | 4 | PIN, CARRIER |
| 59 | 50763 | 4 | 15T PLANET GEAR |
| 60 | 50646 | 1 | 67T SPUR GEAR |
| 61 | 50645 | 1 | 21 TOOTH SUN GEAR |
| 62 | 50769 | 1 | PLANET THRUST PLATE |
| 63 | 50764 | 1 | 51T RING GEAR |
| 64 | 50765 | 1 | PLANETARY CARRIER |
| 65 | 50647 | 2 | MITER GEAR. DIFF. (SPLINED) |
| 66 | 50648 | 2 | MITER GEAR, DIFF. |
| 67 | 50766 | 1 | SHAFT, DIFFERENTIAL |
| 68 | 50767 | 1 | DIFF. THRUST PLATE |
| 69 | 50768 | 2 | FLANGE BEARING |
| 71 | 50788 | 3 | WASHER 1.0 X 2.25 X .04 |
| 73 | 50791 | 2 | HEX JAM NUT, 5/8-18 |
| 74 | 50771 | 2 | BALL BRG 6205-1 |
| 75 | 50772 | 2 | SEAL 1"ID x 2.0472" x 0.375" |
| 76 | 50825 | 2 | SHAFT, AXLE |
| 77 | 44130 | 6 | WASHER |
| 79 | 50928 | 1 | SEALANT |
| 80 | 50868 | 9 | TORX HEAD SCREW, 5/16-18 |
| 81 | 44752 | 1 | NEEDLE BEARING (SCE1412) |
| 82 | 50777 | 2 | WASHER |
| 83 | 50775 | 1 | RETAINING RING |
| 84 | 50773 | 1 | LIP SEAL (.875I.D.x1.3O.D.x.25) |
| 85 | 50779 | 1 | BRAKE DISK |
| 87 | 50836 | 1 | WASHER |
| 88 | 50837 | 1 | SCREW, 5/16-24 x 1-3/4 |
| 89 | 44147 | 1 | BEARING |
| 90 | 50839 | 1 | SPACER, LOCATING |
| 91 | 50867 | 2 | O-RING, 0.070 X 0.239 |
| 92 | 50870 | 1 | COUNTERSUNK SCREW |
| 93 | 50277 | 1 | SPRING |
| 94 | 50278 | 1 | SPACER |
| 95 | 50108 | 3 | NUT, HEX LOCK 5/16-24 |
| 96 | 50866 | 1 | SLEEVE BEARING |
| 97 | | 122 OZ | OIL-20W50 |

| ITEM # | PART # | QTY | DESCRIPTION |
|---|---|---|---|
| 102 | 50813 | 1 | TORQUE BRACKET |
| 103 | 50818 | 1 | PULLEY |
| 104 | 50848 | 1 | FAN |
| 106 | 50850 | 1 | SPACER, TRUNNION |
| 107 | 50851 | 3 | SCREW |
| 109 | 50133 | 1 | VENT BUSHING |
| 110 | 70302 | 1 | FITTING KIT |
| 112 | 70301 | 1 | HOSE/FITTING ASSEMBLY |
| 113 | 70109 | 1 | CAP-VENT ASSEMBLY |
| 115 | 44133 | 1 | JAM NUT |
| 116 | 50859 | 2 | RETAINING RING |
| 117 | 9004800-2506 | 2 | STD HDLS PIN |
| 118 | 70276 | 2 | HUB ASSEMBLY, 7/16-14 |
| | 50869 | 8 | WHEEL STUD, 7/16-14 |
| 119 | 50863 | 2 | NUT, HEX 3/4-16 |
| 120 | 44132 | 2 | PUCK, BRAKE |
| 121 | 50874 | 1 | RIB NECK BOLT, 2" |
| 122 | 70633 | 1 | YOKE, BRAKE ASSEMBLY |
| 124 | 50911 | 1 | ARM, BRAKE |
| 125 | 44127 | 2 | PINS, BRAKE |
| 126 | 43177 | 2 | LOCKWASHER, 1/4" |
| 127 | 43178 | 2 | NUT, 1/4-20 |
| 128 | 44142 | 1 | NUT, CASTLE |
| 129 | 44101 | 2 | COTTER PIN |
| 130 | 23711 | 1 | SPACER |
| 131 | 44134 | 1 | PUCK PLATE |
| 132 | 50865 | 1 | RIB NECK BOLT, 3" |
| 133 | 50869 | 8 | WHEEL STUD 7/16-14 |
| 134 | 50915 | 1 | BRAKE SPRING |
| 136 | 50384 | 1 | EXTENSION SPRING |
| 137 | 50882 | 1 | SPRING PIN |
| 138 | 50653 | 1 | SCREW, STAP 10-32 X .5 |
| 139 | 44278 | 1 | WASHER, 7/80D X .265ID X .125 THK |
| 141 | 50884 | 1 | SPRING, BRAKE ARM BIAS |
| 142 | 43064 | 1 | HEX LOCK NUT, 5/16-18 |
| 143 | 50886 | 1 | BOLT, 5/16-18 X 2.5 |
| 144 | 70381 | 1 | MANIFOLD O-RING KIT |
| 151 | 50919 | 1 | COMP. SPRING, BRAKE ANTI-DRAG |
| 152 | 50914 | 1 | BRAKE PULL ROD |
| 153 | 9005110-5600 | 1 | PLUG, STRAIGHT THREAD |
| 154 | 50920 | 1 | WIRE RETAINING RING |
| 155 | 70311 | 1 | FAN/PULLEY ASSY KIT |
| | | 1 | PULLEY |
| | | 1 | FAN |
| | | 3 | SCREW |
| 156 | 50976 | 1 | MANIFOLD O-RING |
| 157 | 50977 | 2 | SCREW O-RING |
| 203 | 70492 | 1 | KIT, SEAL |
| | | 1 | SEAL-LIP 15X5X37 |
| | | 1 | SEAL-LIP 12X25X7 |
| | | 1 | SEAL-LIP 10X25X7 |
| | | 1 | O-RING, .103X1.862 |
| | | 2 | SEAL 25X52X10 |
| | | 1 | LIP SEAL (.875 I.D.X1.3 O.D. X.25) |
| | | 4 | O-RING, .070X.239 |
| | | 1 | KIT, O-RING, MANIFOLD |

Hydro-Gear

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