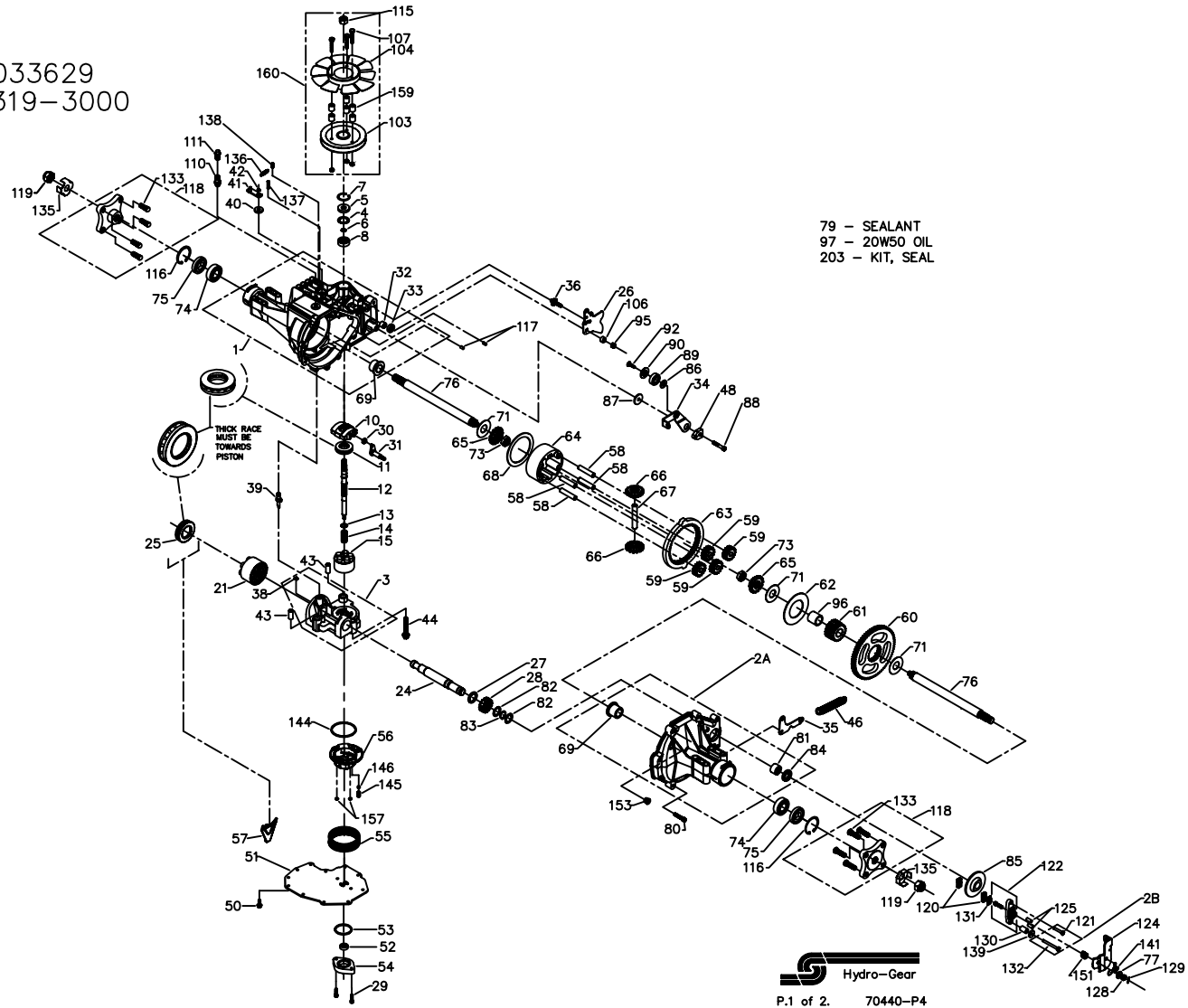


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319-3000



S RELEASED FOR SERVICE
ECN #6068
02/04/99 S.DETERS
08/05/99 S.DETERS



P/N 50

11/22/99 S



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ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY	44	50016	3	SCREW	118	70314	2	HUB ASSEMBLY, 1/2-20
		1	MAIN HOUSING	46	51199	1	RETURN SPRING			1	HUB
		2	CRADLE BEARING	48	51097	1	ADJUSTING PLUCK			4	WHEEL STUD, 1/2-20
		1	LIP SEAL	50	50752	11	SCREW-SELF TAPPING	119	50863	2	NUT, HEX 3/4-16
		1	TRUNNION BUSHING	51	50972	1	LOWER COVER	120	44132	2	PUCK, BRAKE
2A	71120	1	FLANGE BEARING	52	50273	1	GEROTOR ASSEMBLY	121	51927	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
		1	R.H. HOUSING ASSEMBLY	53	9004101-1340	1	O-RING	122	70633	1	BRAKE YOKE ASSEMBLY
		1	HOUSING, R.H.	54	50040	1	GEROTOR COVER	124	50916	1	ARM, BRAKE
		1	BEARING, FLANGE	55	70538	1	KIT, FILTER	125	44127	2	PINS, BRAKE
		1	NEEDLE BEARING (SCE1412)	56	51156	1	CHARGE MANIFOLD	127	43178	3	NUT, 1/4-20
		1	LIP SEAL (.875I.D.x1.30.D.x.25)	57	50796	1	RETAINER, MOTOR BEARING	128	44142	1	NUT, CASTLE
2B	71139	1	KIT, BRAKE BOLT	58	50776	4	PIN, CARRIER	129	44101	1	COTTER PIN
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH	59	50763	4	15T PLANET GEAR	130	23711	1	SPACER
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH	60	50646	1	87T SPUR GEAR	131	44134	1	PUCK PLATE
3	70687	1	CENTER SECTION ASSEMBLY	61	50645	1	21 TOOTH SUN GEAR	132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
		1	CENTER SECTION	62	50769	1	PLANET THRUST PLATE	133	44431	8	LUG BOLT 1/2-20
		1	BUSHING .90X.60X.50	63	50764	1	51T RING GEAR	135	51197	2	SPINDLE CUP
		1	BUSHING .90X1.02X.75	64	50765	1	PLANETARY CARRIER	136	50384	1	EXTENSION SPRING
		1	PLATE, BYPASS	65	50647	2	MITER GEAR, DIFF. (SPLINED)	137	50882	1	SPRING PIN
		1	CHECK PLUG ASSEMBLY, .044	66	50648	2	MITER GEAR, DIFF.	138	50653	1	SCREW, STAP 10-32 X .5
		1	CHECK PLUG ASSEMBLY, .027	67	50766	1	SHFT, DIFFERENTIAL	139	44278	1	WASHER, 7/8OD X .265ID X .125 THK
4	2003018	1	SPACER	68	50767	1	DIFF. THRUST PLATE	141	50884	1	SPRING, BRAKE ARM BIAS
5	9008000-0128	1	SEAL-LIP	69	50768	2	FLANGE BEARING	144	50974	1	O-RING, 2.987 ID 0.103 THK
6	2003016	1	WIRE RETAINING RING	71	50788	3	WASHER 1.0 X 2.25 X .04	145	51157	1	SPRING, RELIEF
7	2003052	1	RETAINING RING	73	50791	2	HEX JAM NUT, 5/8-18	146	9001214-4400	1	BALL
8	2003043	1	BALL BEARING	74	50771	2	BALL BRG 6205-1	151	50919	1	COMP. SPRING, BRAKE ANTI-DRAW
10	2003087	1	VARIABLE SWASHPLATE	75	50772	2	SEAL 1" ID X 2.0472" X 0.375"	153	9005110-5600	1	PLUG, STRAIGHT THREAD
11	50551	1	THRUST BEARING 30 X 52 X 13	76	50825	2	SHAFT, AXLE	157	50977	2	O-RING, 0.070 X 0.239
12	50795	1	INPUT SHAFT	77	44130	1	WASHER	159	50259	6	SPACER
13	2003017	1	BLOCK THRUST WASHER	79	50928	1	SEALANT	160	70488	1	FAN/PULLEY ASS'Y KIT
14	2003014	1	BLOCK SPRING	80	50868	9	TORX HEAD SCREW, 5/16-18			1	PULLEY
15	70331	1	10cc CYLINDER BLOCK ASSEMBLY	81	44752	1	NEEDLE BEARING (SCE1412)			3	SCREW 1/4-20 X 2
		1	10cc CYLINDER BLOCK	82	50777	2	WASHER			1	JAM NUT
		5	10cc PISTON	83	50775	1	RETAINING RING			3	NUT, 1/4-20
		5	10cc PISTON SPRING	84	50773	1	LIP SEAL (.875I.D.x1.30.D.x.25)			6	SPACER
		5	PISTON SEAT WASHER	85	50779	1	BRAKE DISK	203	70492	1	KIT, SEAL
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY	86	50132	1	WASHER .5 X 1.0 X .03			1	SEAL-LIP
		1	21cc CYLINDER BLOCK	87	50836	1	WASHER			1	SEAL-LIP
		7	PISTON SEAT WASHER	88	50837	1	CAPSCREW, 5/16-24X1.5			1	SEAL-LIP
		7	21cc PISTON	89	44147	1	BEARING			1	O-RING
		7	21cc PISTON SPRING	90	51200	1	SPACER, LOCATING			2	SEAL 1" ID X 2.0472" X .375"
24	50662	1	OUTPUT (MOTOR) SHAFT	92	50870	1	COUNTERSUNK SCREW			1	LIP SEAL (.875 I.D.x1.3 O.D. X.25)
25	50552	1	THRUST BEARING 42 X 68 X 16	95	50108	1	HEX LOCK NUT 5/16-24			2	O-RING, .070X.239
26	51250	1	CONTROL ARM	96	50866	1	SLEEVE BEARING			1	SCREW O-RING
27	50774	1	SPACER	97		122oz	20W-50 OIL			2	SCREW O-RING
28	50661	1	16T PINION GEAR	103	50302	1	PULLEY			1	KIT, O-RING, MANIFOLD
29	50975	2	CAPSCREW, M6 X 1-25	104	50307	1	FAN				
30	2000015	1	SLOT GUIDE	106	50850	1	SPACER, TRUNNION				
31	50807	1	TRUNNION ARM	107	44300	3	SCREW 1/4-20 X 2				
32	2003009	1	TRUNNION BUSHING	110	70110	1	FITTING-O RING ASS'Y				
33	9008000-0126	1	LIP SEAL			1	PLASTIC HOSE FITTING				
34	51127	1	RETURN ARM			1	O-RING				
35	51183	1	BRACKET, DAMPER	111	70109	1	CAP VENT ASS'Y				
36	50426	1	5/16-24 STUD			1	PLASTIC VENT				
38	70680	1	KIT, BYPASS PLATE			1	CAP-VENT				
39	2003555	1	BYPASS ACTUATOR	115	44133	1	JAM NUT				
40	45074	1	LIP SEAL	116	50859	2	RETAINING RING				
41	50270	1	BYPASS ARM	117	9004800-2506	2	STD HDLS PIN				
42	44870	1	RETAINING RING								
43	50002	2	PIN								

