

## Model 235P

### Bleeding the hydraulic system

If the operation of the cutting tool is weak or slow, this can be due to air remaining in the hoses or cylinder. This is often because hydraulic oil has not been filled in the tank. When the machine is started for the first time, with a full oil tank, the oil is pumped out to the hoses and cylinder through repeatedly apply the throttle for approximately half a minute. After this, more oil is filled in the tank and the procedure is repeated. This should be repeated at least 3 times,

If the cutting tool does not seem to be working to its full, the screw, located at the front end of the hydraulic piston, can be loosened max. 2 turns. To access the screw the cutting blade must first be removed from the hydraulic piston. The motor is then started and the speed increased so that the pump forces the oil out into the cylinder. When oil starts to trickle out around the screw, it's tightened. The system is now completely free of air. Refit the cutting blade.

