

Model 250R/RX

New flywheel

A new improved flywheel with a cast key has been introduced. Due to this a new crankshaft with two keyways, transposed 180° in relation to one another, was introduced some time ago. One keyway for the flywheel with the cast key and one for a separate keyway. This means that flywheels with and without the cast key can be fitted to the crankshaft with two keyways. Older crankshafts with one keyway can only accommodate flywheels intended for use with separate keyways, (503 03 35-05).

New Ref. No.	Description	ExcL Ref. No.	Remarks
502 25 90-01	Flywheel compl.	502 03 35-05	R
	Woodruff key	735 80 15-00	R

R = Remains as a spare part.

Other components are still available as before:

501 54 15-02 Driver
 503 23 00-05 Washer
 502 05 42-01 Spring with driver hook
 501 46 57-01 Driver hook
 501 48 92-01 Retaining ring
 735 11 64-50 Spring washer
 503 22 21-02 Lock nut M8

Introduced from serial number:	250R	5030115
	250RX	5070180

With regard to the flywheel's replacement in relation to the new ignition module, see service bulletin 3 X 95.001.

