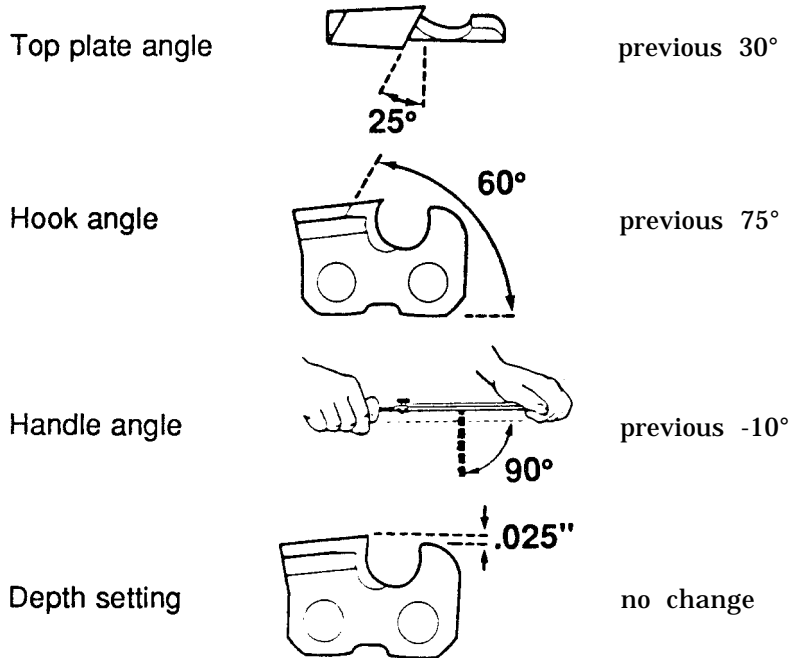


SAW CHAIN S 4 1 = S 4 2

The sharpening angles are changed on the chains mentioned above. The result is an improved cutting capacity of the chain without increasing the kickback tendency.

The sharpening angles are changed according to the following:



When the change is introduced, a line (witness mark) is also introduced on the upper side of the cutting tooth.

The intention with this stamped mark is:

- to simplify keeping the 25° top plate angle (the witness mark)
- to make it easier to keep the same length on all cutting teeth when sharpening
- to mark when the cutting teeth of the chain are filed to minimum length allowed.

The Ref. No's for the chains will remain unchanged.

In order to separate the previous and the new design, a slash mark after the Ref. No. will be introduced on the new chain.

For example:	Ref. No. 505 36 96-72	(the previous design)
	Ref. No. 505 36 96-72/	(the new design)