

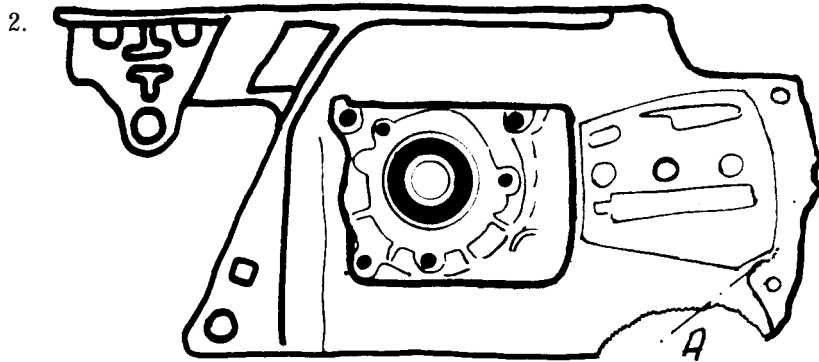
REPAIR OF CRANKCASE MODEL 234 (133 and 238)

It has appeared that the first not reinforced crankcases, easily can be damaged, because of the chain catcher breaking off a piece of the crankcase.

In order to repair the crankcase and restore the chain catcher attachment, a repair kit has been introduced,

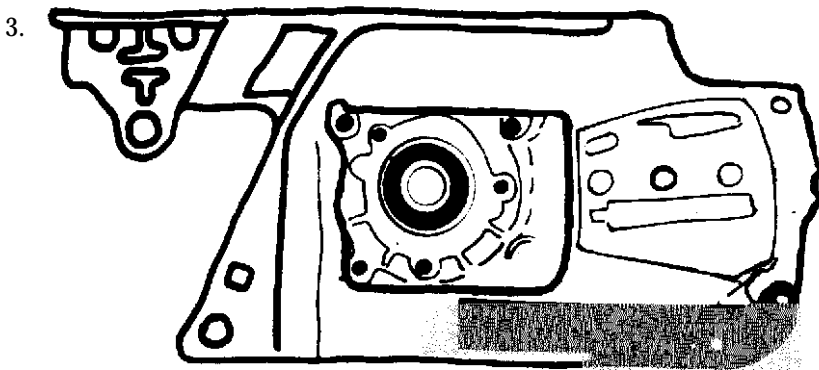
Assemble as follows:

1. Disassemble the fuel tank.



Cut away material in the front (A) along the plane to the removed crankcase screw.

Round off corners and edges with a file.



Put the repair part on the crankcase, guided in the front by the crankcase screw and at the back along the crankcase.

Mark out with the repair kit part as a template, the two holes at the back. Drill two 4.5 mm holes in the crankcase.

4. Assemble the repair part on the inside of the crankcase with the front crankcase screw and the two enclosed screws behind.

Mount the chain catcher and assemble the chain saw.

Reference number:    Repair kit        503 08 61-01