



Service
Bulletin

B0108015

2001-10

Subject: CUTTING WHEEL ASSEMBLY 540020227

Model/Serial Numbers Affected: STUMP GRINDER

SG11-SG13/ ALL SERIAL NUMBERS BEFORE SG1101420001 ON THE 11 HP MODELS AND SG1301420001 THIS IS APPROXIMATELY NOVEMBER OF 2001 PRODUCTION

Service Information: The cutting wheel has been redesigned to strengthen the axle and to prevent weld failure. This new design is totally compatible with existing parts. Replacement is only necessary in the event of failure. Remove the pockets (p/n 540020231 and 540020232) and teeth and reinstall on the new cutting wheel. The new cutting wheel can be differentiated by the 1 ½ inch shaft reducing down to 1 inch on the left side of the cutting wheel and six bolts holding the unit together.

Parts information:

Since this is an upgrade the part number remains the same, which is 540020227. Retain the old wheel for possible warranty claim if applicable.