



<b>Service Bulletin</b>	<b>B0003001</b>
	<b>2000-12</b>

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**Models Effected:** Small Frame ZT Riding Mowers.

(All Husqvarna small frame riders built prior to November, 2000)

**Subject:** Caster Wheel Kit.

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**Service Information:** This caster wheel kit has been developed to prevent the front tire side walls from rubbing on the caster yokes. New machinery bushings, spacers, and illustrated installation instructions are included in the kit.

**Parts Information:** P/N 539105556 - Caster Wheel Kit - will fit all Husqvarna effected models.

**Warranty Information:** This kit will be supplied at "NO CHARGE" to dealers or distributors that require it. Because the kit is being supplied at no charge,

*warranty, parts or labor, will NOT be authorized for its installation.*

## CASTER WHEEL KIT INSTRUCTIONS

**IMPORTANT: BEFORE PROCEEDING PLACE ALL CONTROLS IN THE DISENGAGED OR OFF POSITION, REMOVE SPARK PLUG WIRES FROM THE SPARK PLUGS.**

Kit will fit on all small frame riders. **Kit part number: 539105556**

Procedure:

1. Raise the front of machine so caster wheels are off the ground. Be sure to block up machine with jack stands.
2. Remove 1/2 x 5 1/2 bolt from caster yoke and wheel.
3. Slide wheel assembly out of yoke and remove the old spacer from the wheel.
4. Insert the new spacer into the wheel assembly with a machinery bushing on each side of the wheel.
5. Reinstall the wheel assembly into the caster yoke. Making sure the machinery bushings are still on the spacer tube and rotate freely. Note: The caster yoke may have to be spread apart slightly to accommodate the new spacer.
6. Reinstall the 1/2" bolt and nut through the caster yoke and wheel. Again making sure the machinery bushings are still on the spacer tube and rotate freely. If bushings are not installed properly wheel hub could rub on bushing causing wear to the bushing and the wheel hub.

### KIT INCLUDES

539105543	SPACERS	2
539991050	BUSHINGS	4

