



**Illustrated
Parts List**

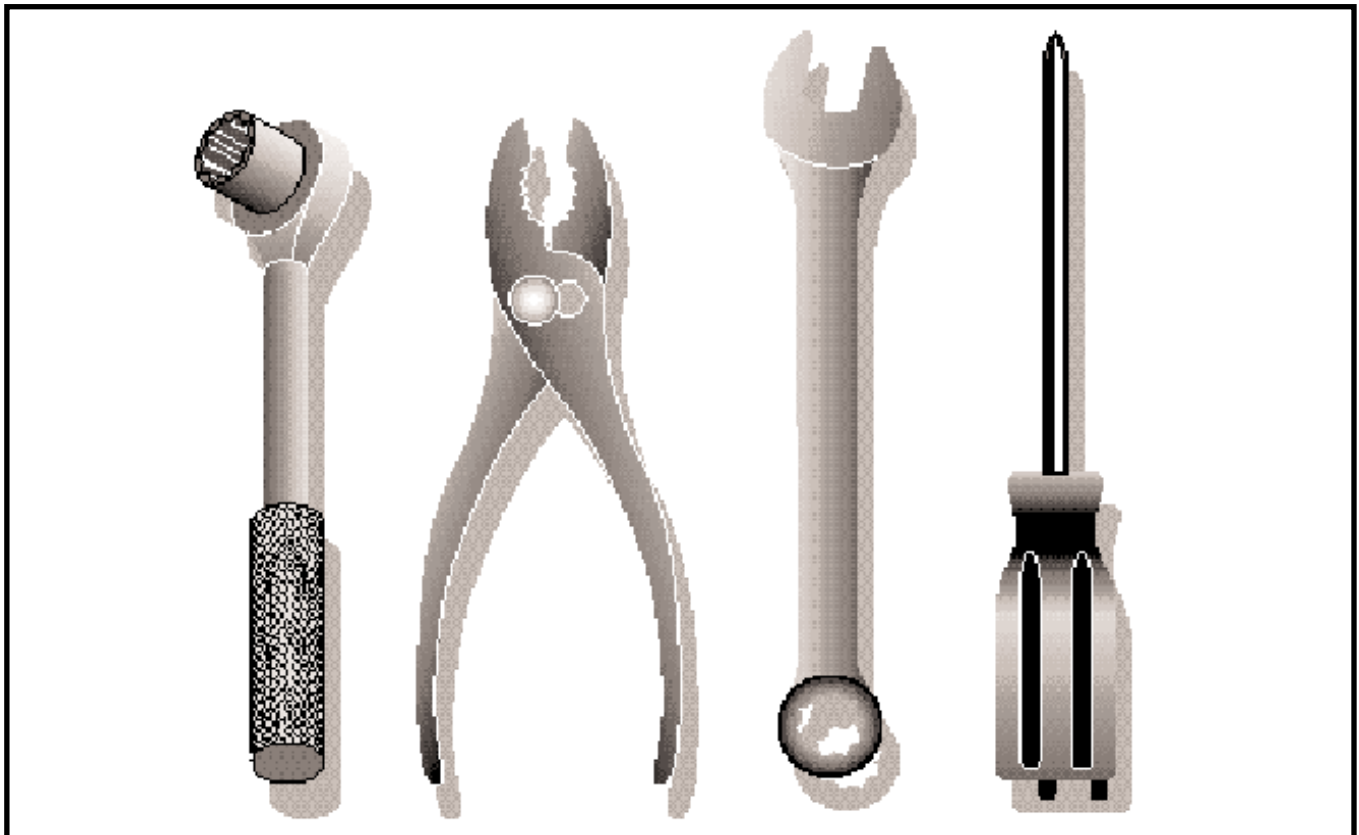
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Ride Mower

GTH2254XP B

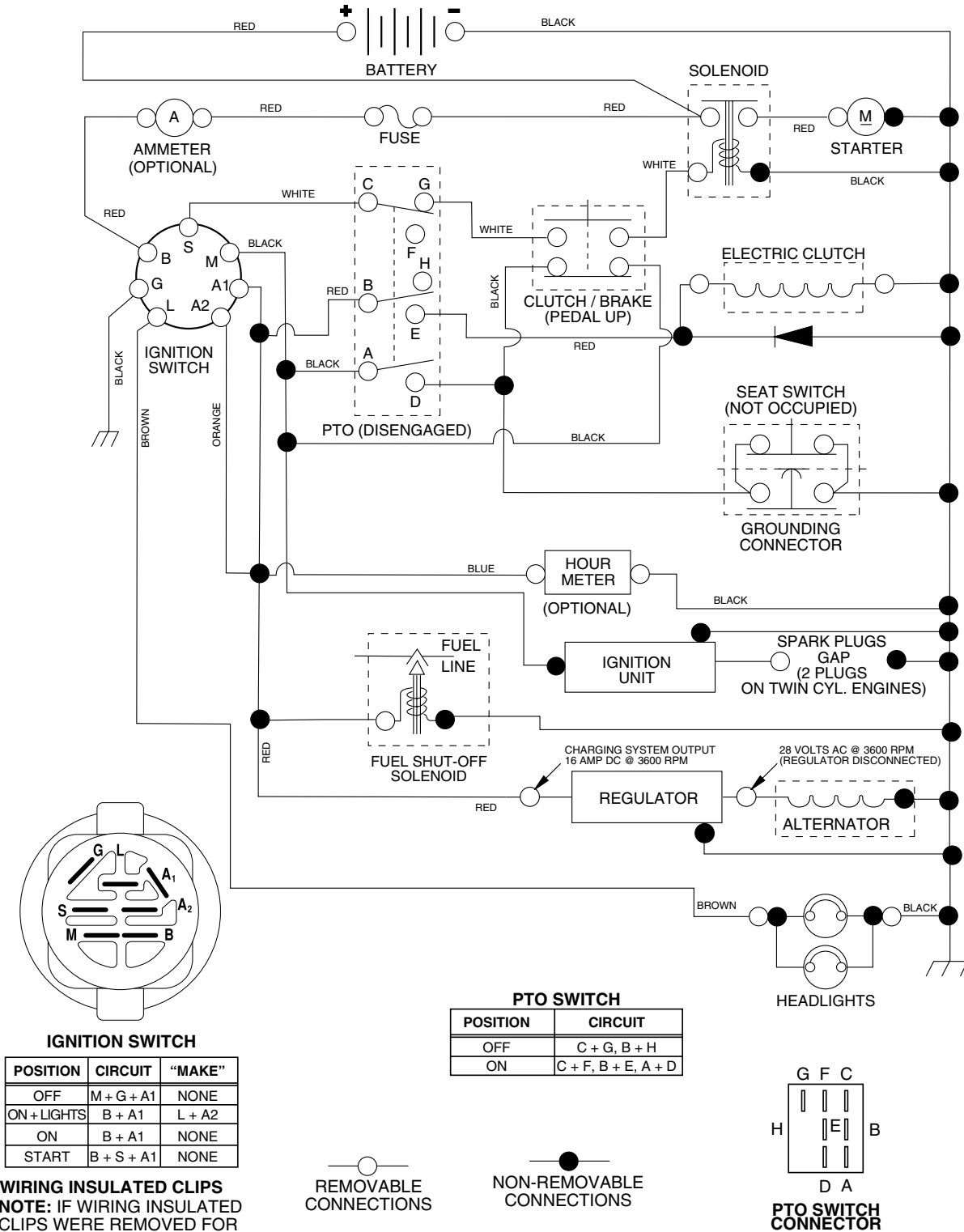
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Repair Parts Manual

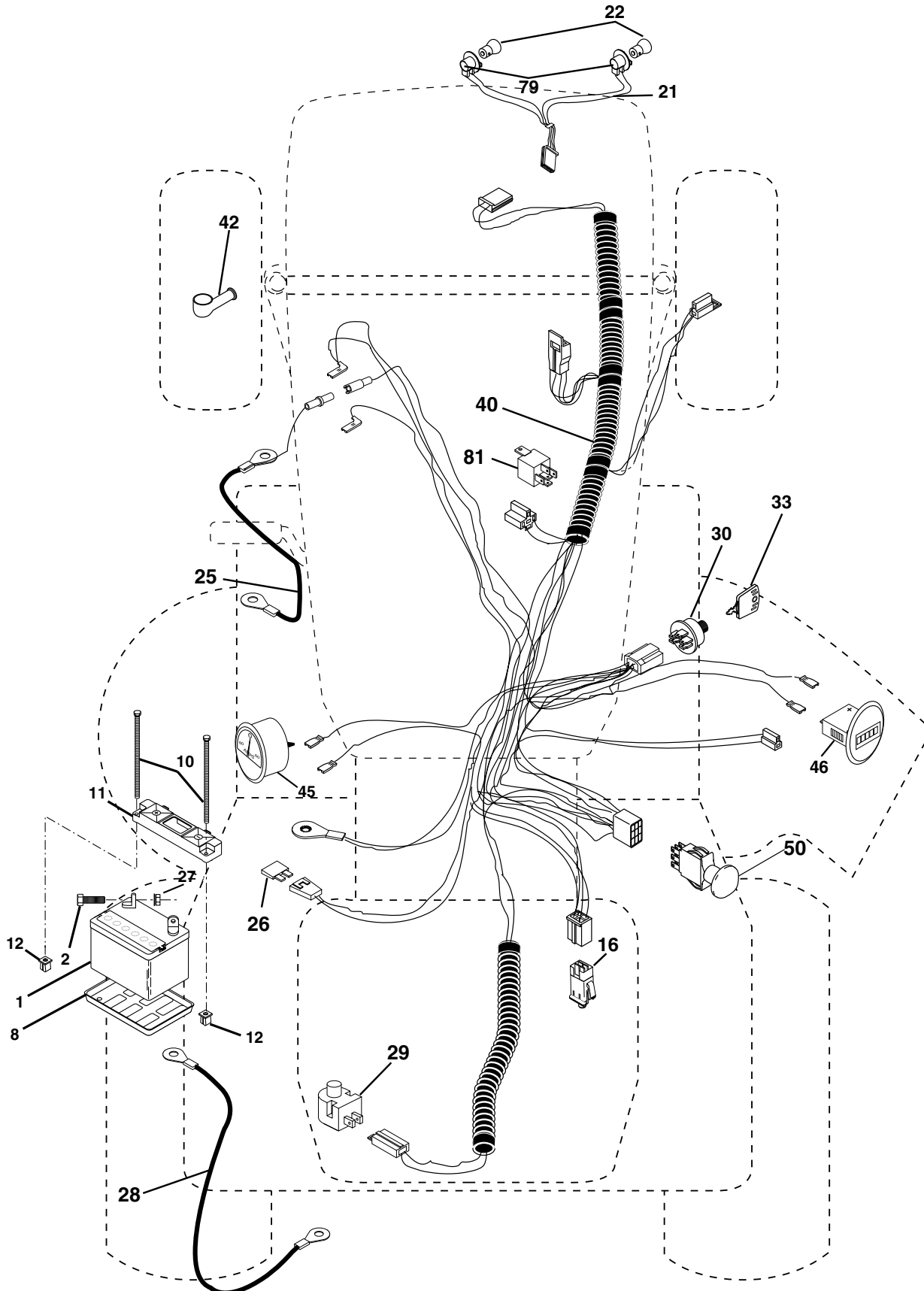
For Husqvarna Parts Call 606-678-9623 or 606-561-4983

For Husqvarna Parts Call 606-678-9623 or 606-561-4983
TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
SCHEMATIC



REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
ELECTRICAL



REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 12 48-86	Tray, Battery
10	532 14 52-11	Bolt, Battery Front 1/4-20 x 7.5 Zinc
11	532 15 01-09	Holddown Battery Front Mount
12	532 14 57-69	Nut, Push Nylon 1.4" Battery Front
16	532 17 61-38	Switch Interlock
21	532 17 56-88	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
25	532 18 54-61	Cable, Battery
26	532 10 88-24	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20
28	532 17 06-97	Cable, Ground
29	532 12 13-05	Switch, Plunger NC Gray
30	532 17 55-66	Switch, Ign
33	532 14 04-01	Key
40	532 18 80-34	Harness Ign.
42	532 15 43-36	Cover, Terminal Red
45	532 17 75-00	Ammeter
46	532 17 75-01	Hourmeter Snap-In
50	532 17 46-51	Switch, PTO
79	532 17 52-42	Bulbholder Asm
81	532 10 97-48	Relay Asm.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

CHASSIS AND ENCLOSURES



REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	532 18 03-75	Rail, Kit RH
2	532 17 52-82	Drawbar, Gt
5	532 18 90-25	Dash, Plastic
6	532 15 78-82	Dash, 1PCS, Lower
7	817 72 04-08	Screw, Thd Cut 1/4-20 x 1/2
8	532 18 46-68	Support, Battery
14	532 19 00-55	Hood Asm., Pnt
15	532 16 18-41	Lens LH
16	532 12 17-94	Cover, Access
17	817 00 06-12	Screw, 3/8-16 x 3/4
18	532 18 28-73	Grille
19	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
20	874 78 06-16	Bolt, Fin Hex 3/8-16 x 1 Gr.5
21	873 80 06-00	Nut Lock Hex w/Ins 3/8-16 unc
24	532 18 10-58	Footrest, RH
25	532 16 18-42	Lens RH
28	532 18 10-57	Footrest, LH
30	532 14 50-52	Saddle
31	532 16 14-19	Bracket Supt 1-pc Vgt Steering
32	532 16 13-27	Bracket, Frame Pivot Lh
33	532 16 13-26	Bracket, Frame Pivot Rh
34	532 17 70-18	Plate Asm Engine Chassis
35	819 11 11-16	Washer 11/32 x 11/16 x 16 Ga.
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 18 17-20	Fender, Pnt.
39	532 17 52-78	Bracket, Axle Front
43	532 13 69-39	Bracket, Spnsn Front Lh
44	532 13 69-40	Bracket, Spnsn Front Rh
45	532 18 72-70	Bracket Asm., Susp Chassis
47	817 49 06-08	Screw Thdrol 3/8-16 x 1/2
50	532 17 54-76	Bracket, Chassis Front

KEY NO.	PART NO.	DESCRIPTION
58	532 18 35-69	Bracket Asm., Fender
68	817 49 05-08	Screw, 5/16-18 x 1/2
84	532 18 81-64	Upstop
86	874 78 07-20	Bolt Hex 7/16-14 x 1 1/4 Gr. 5
91	532 18 03-74	Rail, Kit Lh
99	532 17 71-43	Rod Asm. Bypass
122	532 16 14-64	Screw Hex WSHD 8-18 x 7/8
130	532 17 18-75	Screw Hw Hd Hi-Lo #13-16 x 3/4
138	532 18 17-98	Cupholder
139	532 17 18-73	Bolt Shoulder 5/16-18
142	532 16 18-97	Bracket Dash Stealth RH
143	532 17 75-86	Skirt Grille RH
144	532 16 19-00	Bracket Dash Stealth LH
146	532 17 75-87	Skirt Grille LH
148	532 16 46-55	Extrusion Bumper
150	532 19 03-09	Duct Heat Hood
152	532 17 79-56	Shield, Browning
153	532 18 82-12	Light Box Asm w/Lens
156	817 00 05-12	Screw 5/16-18 x 3/4
158	817 67 06-08	Screw 3/8-16 x 1/2
159	817 00 06-12	Screw Hexwsh THDR 3/8-16 x 3/4
161	532 18 17-87	Consol Fuel Window
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4-1/2 unc
165	532 18 35-54	Bracket Support Tank
166	873 80 07-00	Nut, Lock Hex 7/16 unc
167	532 18 46-72	Bushing Snap
169	532 18 85-98	Bracket Chassis Sway
170	532 18 85-58	Bolt Shoulder
172	817 12 06-14	Screw 3/8 x 16 x .875

NOTE: All component dimensions given in U.S. inches
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REPAIR PARTS

This diagram is an exploded view of a mechanical assembly, likely a pump or motor component. It shows the main housing (1) and various internal and external parts. Key components include:

- Motor/Housing Assembly (1):** The central component, showing the motor housing and internal shaft.
- Impeller (146):** A multi-bladed component mounted on the shaft.
- Shaft and Coupling (2, 3, 69, 33):** The shaft (2) is connected to a coupling (3) and a drive shaft (69, 33).
- Internal Components (117, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200):** Various internal components, including bearings, seals, and structural parts.
- External Components (42, 46, 48, 50, 52, 55, 56, 58, 64, 68, 70, 74, 77, 89, 94, 98, 106, 107, 108, 111, 112, 114, 115, 116, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200):** External components, including a handle (56), a pump head (42), and various mounting brackets and fasteners.

The diagram uses dashed lines to indicate the assembly path and alignment of the components. The numbers 1 through 200 are used to identify each part.

REPAIR PARTS

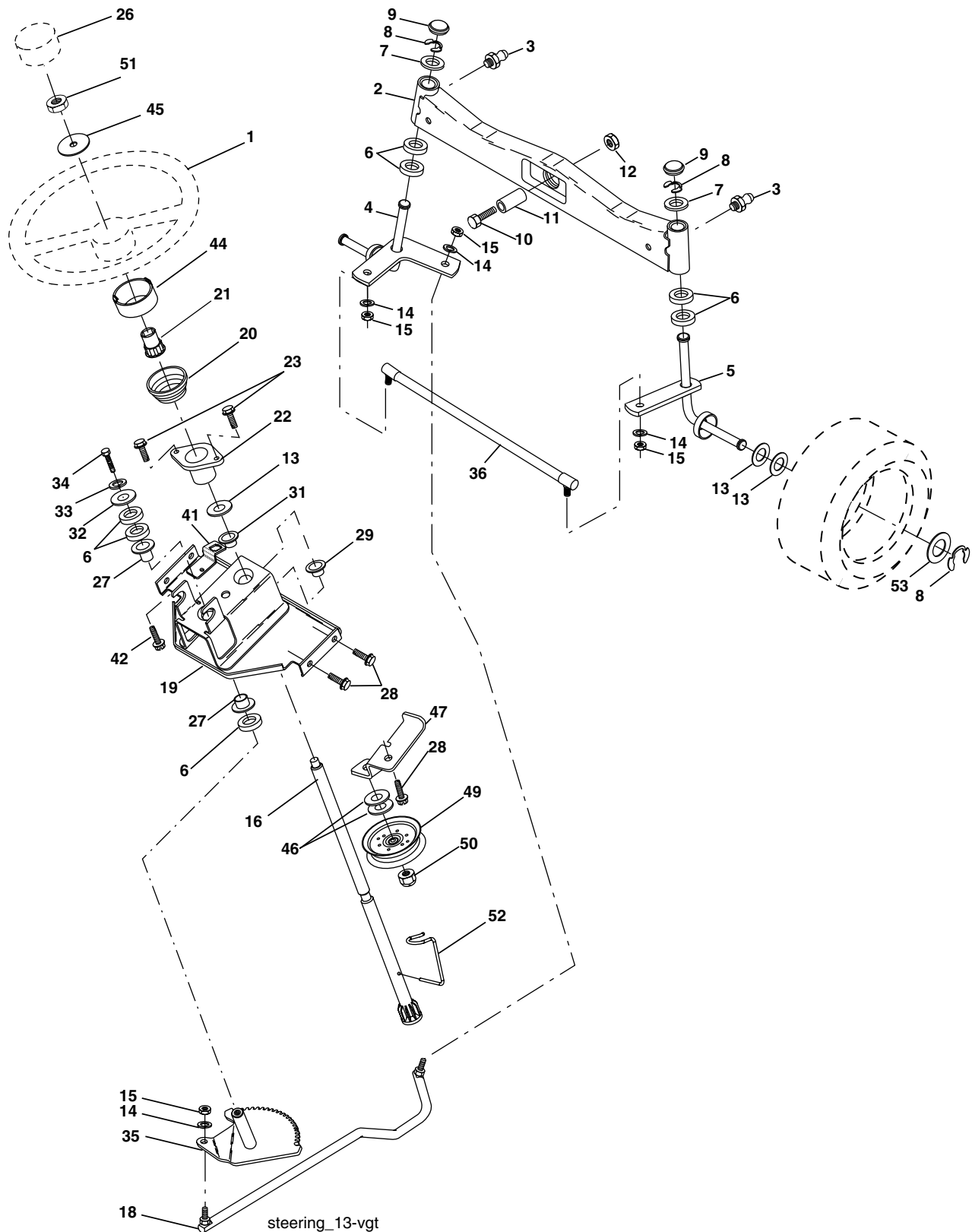
TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Hydro Gear 331-3000 (Order Parts From Transaxle Manufacturer)	98	532 14 10-04	Bracket Shift
2	532 00 70-70	Key Sq. 1/4 x 2.5	106	532 14 29-18	O-Ring Asm Hydro Gear
3	532 00 75-63	Washer	107	532 15 47-39	Line Fuel Hydro 15" VGT
6	876 02 04-12	Pin, Cotter	108	532 14 29-17	Cap Asm Vent Hydro Gear
7	532 14 05-07	Wheel, Hub Assembly	111	532 15 62-40	Spacer Shift Lever VGTH
9	532 14 00-80	Bolt, Hub	112	532 17 85-58	Washer Nylon High Temp
20	873 94 08-00	Nut	114	873 80 05-00	Nut Lock Hex W/Ins 5/16-18 Unc
22	532 18 02-35	Lever Asm Shift	117	873 90 06-00	Nut, Lock Flg. 3/8-16
23	532 14 08-45	Knob	121	532 17 56-11	Bracket Strap Torque
29	532 17 66-00	Brake, Rod	122	872 01 05-20	Bolt RDHDSQ 5/16-18 Unc x 2-1/2
33	812 00 00-53	Ring E	123	532 18 32-54	Rod Shift
34	532 07 16-73	Cap, Parking Brake	124	532 16 54-92	Bolt Shoulder 5/16-18 x .561
35	532 13 76-48	Rod, Parking Brake	125	817 49 05-10	Screw 5/16-18 x 5/8
36	532 14 94-12	Spring, Drive Ground	126	532 16 60-02	Washer SRRTD 5/16 ID x 1.0 x .125
37	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.	127	532 17 73-62	Link Control Clutch
38	532 15 00-35	Nyliner	128	532 17 66-24	Spring Drive GRND
39	874 32 10-16	Screw, Fin. #10-24 x 1	129	532 17 94-73	Bracket Asm Idler Tensioning
40	532 17 85-75	Actuator, Interlock VGT	130	819 13 10-16	Washer 13/32 x 5/8 x 16 Ga.
41	873 93 10-00	Nut Centerlock 10-24 Unc	131	876 02 03-12	Pin Cotter 3/32 x 3/4
42	532 12 47-82	Cover, Pedal	132	532 17 54-67	Bracket Mtg Hydro 3500 LH VGT
46	532 14 51-70	Retainer, Spring	133	532 17 54-68	Bracket Mtg Hydro 3500 RH VGT
48	872 11 06-14	Bolt Rdhd 3/8-16 x 1.3/4 Gr. 5	135	532 17 73-64	Link Asm Control Hydro 3500
50	532 13 14-94	Pulley, Idler, Flat	137	532 12 49-49	Nut Lock 5/16-18 NC Thd.
52	532 12 77-83	Pulley, Idler, Grooved	138	532 00 13-70	Washer Thrust 5/8 x 1.10 x 1/32
55	532 10 57-06	Bearing, Idler	142	532 17 54-69	Strap Torque HG-3500
56	532 16 15-97	V-Belt	143	817 06 05-12	Screw Thdrol 5/16-18 x 3/4
58	874 76 07-24	Bolt Fin Hex 7/16-14 x 1-1/2	145	532 16 31-68	Washer Axle Flange HG-3000
61	532 14 39-95	Pulley, Transaxle	146	532 14 04-62	Fan 7" Hydro
64	532 17 66-01	Shaft, Brake Pedal	147	532 14 13-22	Washer
65	532 17 96-13	Bolt, Shoulder	148	817 00 06-12	Screw 3/8-16 x 1-1/4
68	532 00 51-42	Pin, Roll	151	874 76 05-14	Bolt Hex 5/16-18 x 7/8
69	532 12 38-00	Washer	152	532 17 87-05	Bolt Hex 5/16 x 1 W/Patch
70	532 18 17-88	Console Automatic YT/GT	153	532 12 47-88	Spring, Retainer
73	874 49 05-48	Bolt Hex Flghd 5/16-18 x 3 Gr5			
74	532 14 24-32	Screw Hex Wsh. Hi-Lo 1/4-1/2			
77	874 78 07-16	Bolt Fin Hex 7/16-14 x 1			
89	873 68 07-00	Nut Crownlock 7/16-14 Unc			
94	532 13 38-35	Fastener Christmas Tree			

NOTE: All component dimensions given in U. S.
inches 1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
STEERING ASSEMBLY



REPAIR PARTS

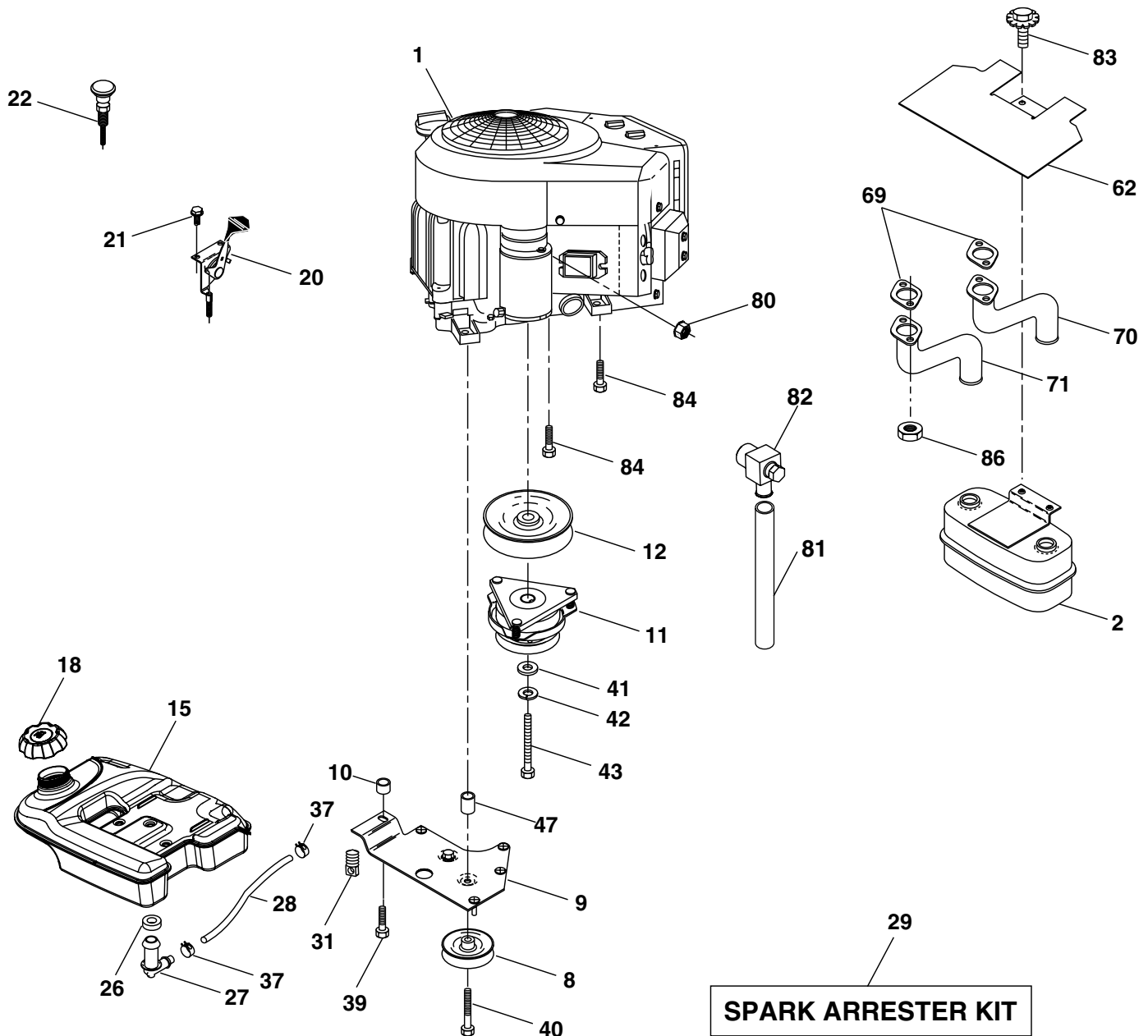
TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 16 66-27	Wheel, Steering
2	532 17 85-57	Axle Asm., Front
3	532 18 32-26	Fitting, Grease
4	532 16 18-49	Spindle Asm, LH
5	532 16 18-48	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
10	874 78 10-44	Bolt, Fin Hex 5/8-11 x 2-3/4
11	532 13 65-18	Spacer Brg Axle Front 1.570
12	873 90 10-00	Nut, Lock Flange 5/8-11 unc
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut Crownlock 3/8-24
16	532 18 68-14	Shaft Asm., Steering
18	532 18 77-99	Draglink
19	532 15 60-11	Support Asm., Steering Vgt
20	532 17 75-92	Boot Steering
21	532 15 99-45	Adapter, Wheel Steering
22	532 15 51-05	Bushing, Strg.
23	532 15 29-27	Screw
26	532 16 66-26	Cap , Wheel Steering
27	532 12 49-37	Bearing, Col. Strg.
28	817 00 06-12	Screw 3/8-16 x 3/4
29	532 10 42-39	Bearing, Flange
31	532 13 81-36	Bushing, Nyliner Snap
32	819 11 16-10	Washer 11/32 x 1 x 10 Ga.
33	810 04 05-00	Washer, Lock Hvy Hlcl Spr 5/16
34	874 78 05-12	Bolt, Hex Hd 5/16-18 x 3/4
35	532 18 70-39	Gear, Sector Steering
36	532 18 67-99	Tie Rod
41	532 15 52-46	Bracket Switch Inerlock VGT97
42	817 49 05-08	Screw 5/16-18 x 1/2
44	532 17 75-93	Extension Steering Premium
45	819 18 24-11	Washer 9/16 ID x 1-1/2 OD 11 Ga.
46	819 13 16-10	Washer FLat 13/32 x 1/10 Ga.
47	532 17 94-71	Bracket Asm. Idler
49	532 17 58-20	Pulley Idler Flat
50	873 90 06-00	Nut Lock Flg 3/8-16 unc
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
52	532 17 55-53	Clip Steering
53	532 18 89-67	Washer Hardened

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REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
ENGINE



engine-kawasaki_3 vgt

REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29

KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Engine Kawasaki, Model No. FH641V (Order parts from engine manufacturer)
2	532 14 97-23	Muffler Side
8	532 12 13-61	Pulley V-Idler
9	532 17 77-48	Keeper Asm. Belt Engine VGT
10	532 17 52-87	Bushing
11	532 17 93-35	Clutch Electric
12	532 14 39-96	Pulley Engine VGT Elect Clutch
15	532 17 91-15	Tank Fuel
18	532 18 18-03	Cap Fuel
20	532 17 81-47	Control Throttle
21	532 17 18-75	Screw HWHD Hi-Lo #13-16 x 3/4
22	532 18 95-41	Control Choke
26	532 12 49-52	Bushing
27	532 13 92-77	Stem Tank Fuel
28	532 12 47-03	Fuel Line
29	532 13 71-80	Spark Arrester Kit
31	532 14 50-06	Clip Push-In Hinged
37	532 12 34-87	Clamp Hose
39	817 49 06-36	Screw TT 3/8-16 x 2-1/4 unc
40	817 49 06-64	Screw TT 3/8-16 x 4 unc
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
43	532 17 99-53	Bolt Hex 7/16-20 X 3.75 Gr. 5
47	532 17 52-88	Bushing
62	532 17 62-52	Shield Heat Muffler
69	- - - - -	Gasket (Order from engine mfg.)
70	532 17 57-67	Tube Exhaust RH
71	532 17 57-66	Tube Exhaust LH
80	532 16 33-05	Nut Flange M8-1.25
81	532 14 84-56	Tube Drain Oil Easy
82	- - - - -	Valve Oil Drain (Order from engine mfg.)
83	532 17 18-77	Bolt 5/16-18 unc x 1-3/4 W/Sems
84	817 06 06-24	Screw 3/8-16 x 1-1/2
86	532 18 43-62	Nut Hex Flange Toplock M8-1.25

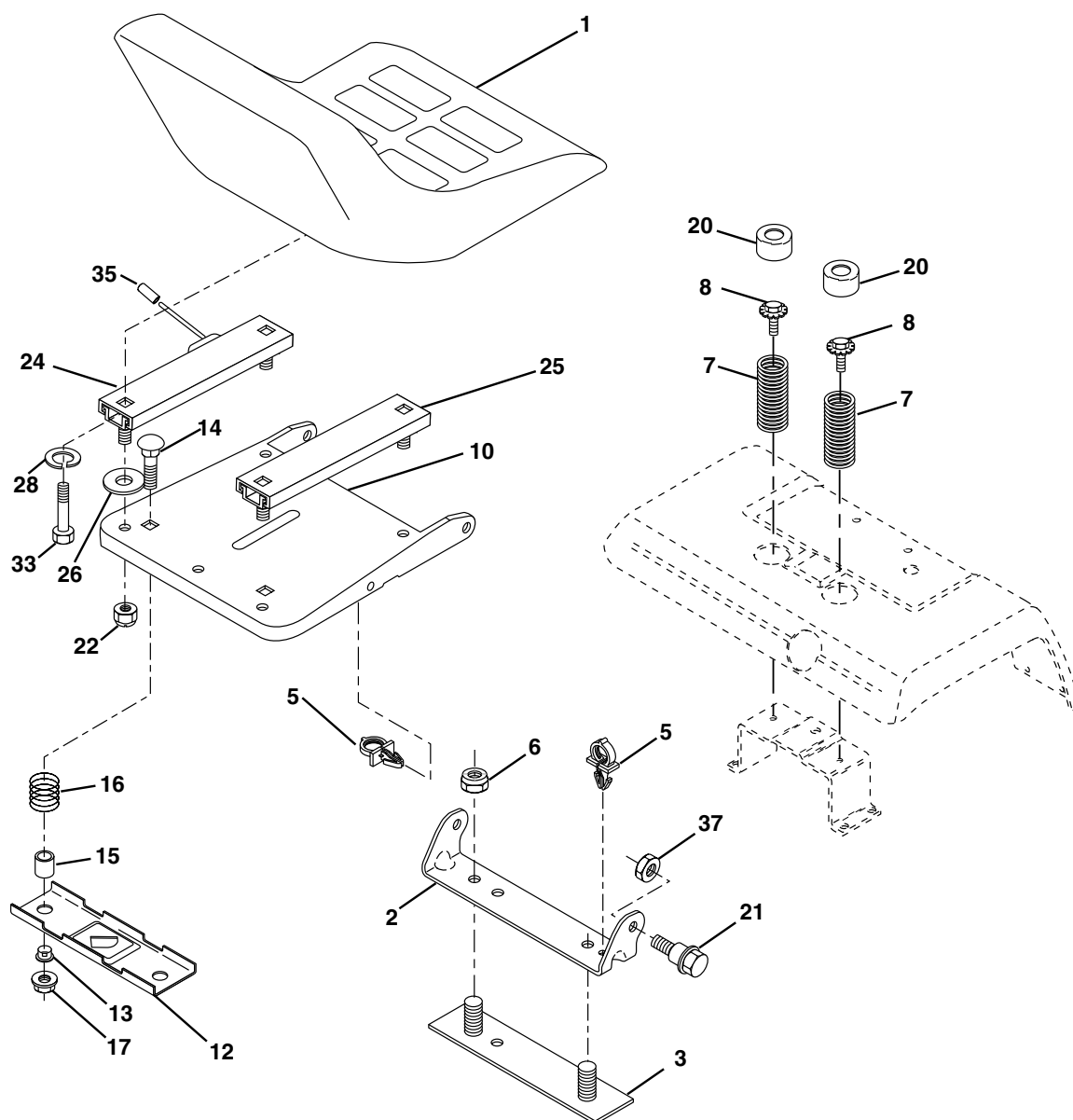
NOTE: All component dimensions given in U.S. inches
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For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-800-460-5688

REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
SEAT ASSEMBLY



seat_11-vgt

KEY NO.	PART NO.	DESCRIPTION
1	532 18 87-15	Seat
2	532 14 05-51	Bracket, Pivot Seat
3	532 14 06-75	Strap Asm Fender
5	532 14 50-06	Clip, Push In Hinged
6	873 80 06-00	Nut, Crownlock 3/8-16
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 Unc x 3/4
10	532 18 24-93	Pan, Seat
12	532 12 12-46	Bracket, Mounting Switch
13	532 12 12-48	Bushing, Snap
14	872 05 04-12	Bolt, Carriage 1/4-20 x 1-1/2
15	532 12 12-49	Spacer, Split
16	532 12 37-40	Spring, Cprsn

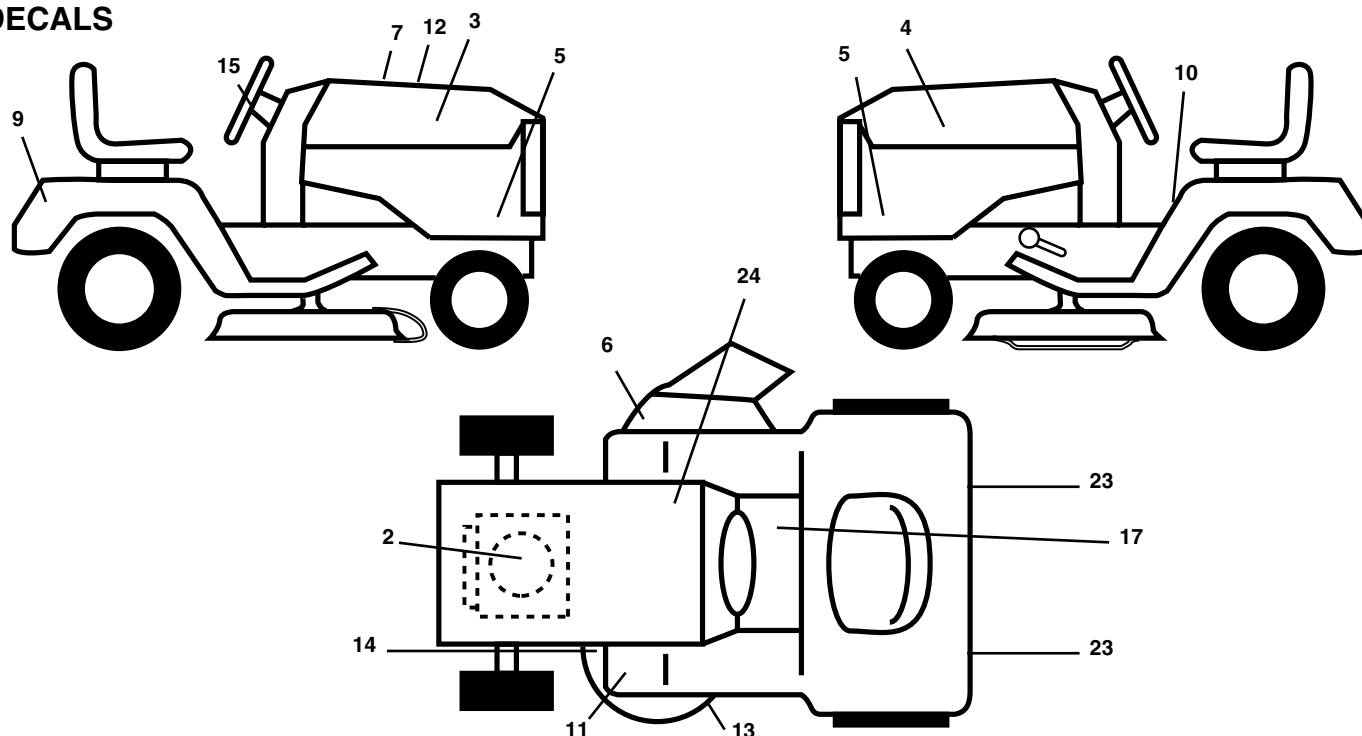
KEY NO.	PART NO.	DESCRIPTION
17	532 12 39-76	Nut, Lock 1/4 Lge Flg Gr. 5
20	532 12 42-38	Cap, Spring Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18
22	873 68 05-00	Nut Crownlock 5/16-18
24	532 17 79-46	Track Slide Seat LH Locking
25	532 17 79-47	Track Slide Seat RH Free
26	819 11 10-12	Washer 11/32 x 5/8 x 12 Ga.
28	810 01 05-00	Washer Split
33	874 78 05-12	Bolt Fin Hex 5/16-18 x 1
35	532 17 84-26	Cap Vinyl
37	873 80 05-00	Nut, Crownlock 5/16-18

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REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29

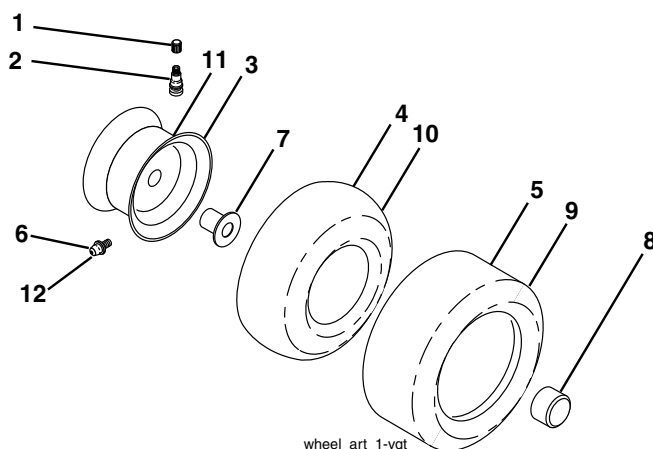
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 17 84-82	Decal, Deck heavy Duty
2	532 17 85-64	Decal, Engine
3	532 18 89-47	Decal, Hood, RH
4	532 18 89-48	Decal, Hood, LH
5	532 18 88-89	Decal, Side Panel
6	532 17 05-63	Decal, Warning
7	532 18 09-41	Decal, Customer Resp.
9	532 17 68-22	Decal, Fender
10	532 15 71-40	Decal, Danger
11	532 18 12-53	Decal, Foot Rest

KEY NO.	PART NO.	DESCRIPTION
12	532 18 91-73	Decal, Replacement
13	532 18 82-98	Decal, V-Belt Sch
14	532 17 85-02	Decal, Caution
15	532 18 89-25	Decal, Ins. Strg Whl
17	532 18 28-54	Decal, Saddle Brake Parking
23	532 10 62-02	Reflector, Taillight
24	532 14 50-05	Decal, Btry Dngr/Psn
--	532 16 69-60	Decal, Bypass
--	532 19 16-09	Manual, Owner's (English)

WHEELS & TIRES

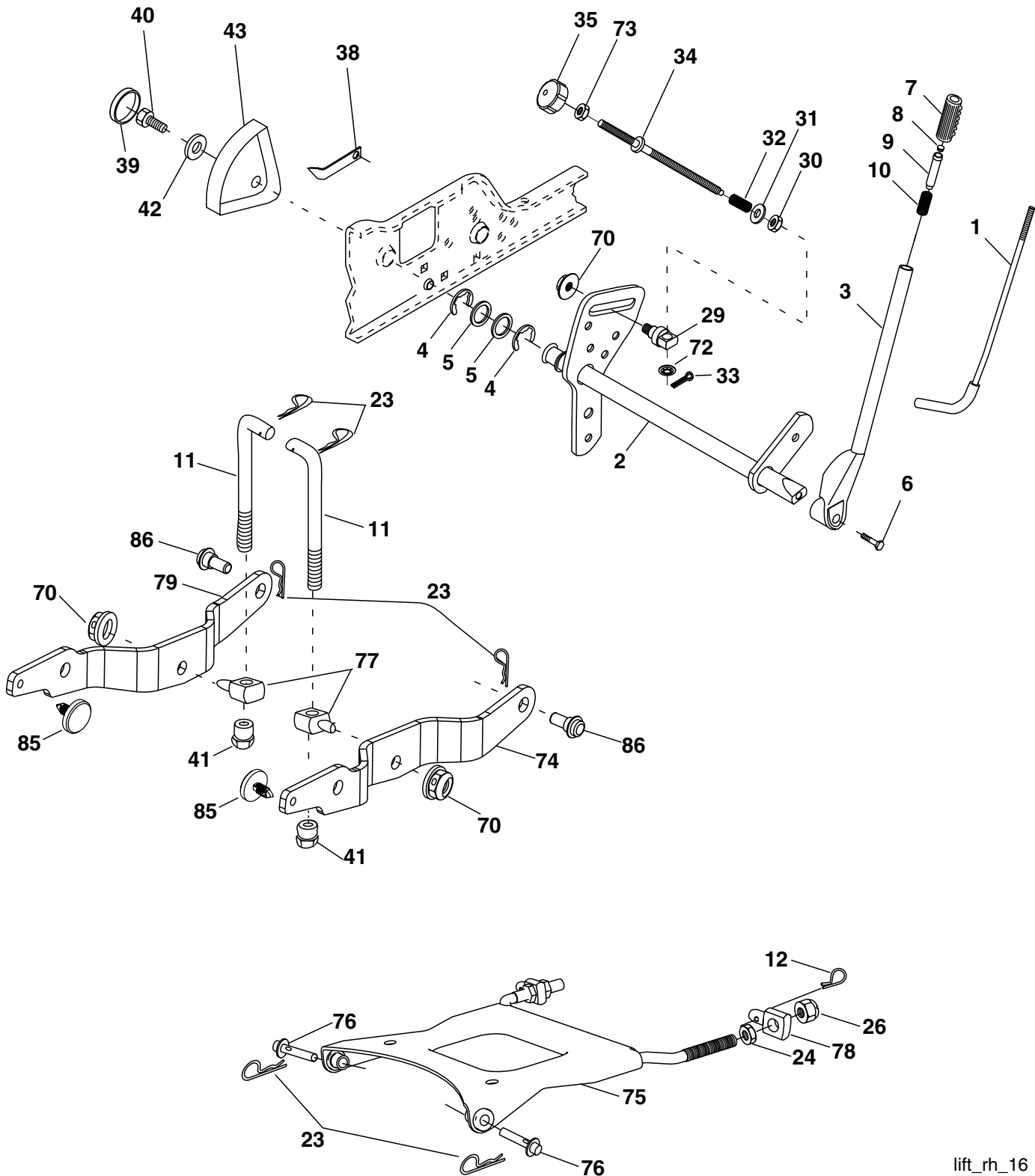


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 14 45-09	Rim Assembly, Front
4	532 00 81-34	Tube, Front (Service Item Only)
5	532 10 62-30	Tire, Front
6	532 12 49-57	Fitting, Grease
7	532 12 49-59	Bearing, Flange (Front Wheel Only)
8	532 17 50-39	Cap, Hub
9	532 10 55-88	Tire, Rear
10	532 00 71-54	Tube, Rear (Service Item Only)
11	532 14 45-10	Rim Assembly, Rear
12	532 12 48-60	Fitting, Grease
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

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REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
LIFT ASSEMBLY



lift_rh_16

REPAIR PARTS

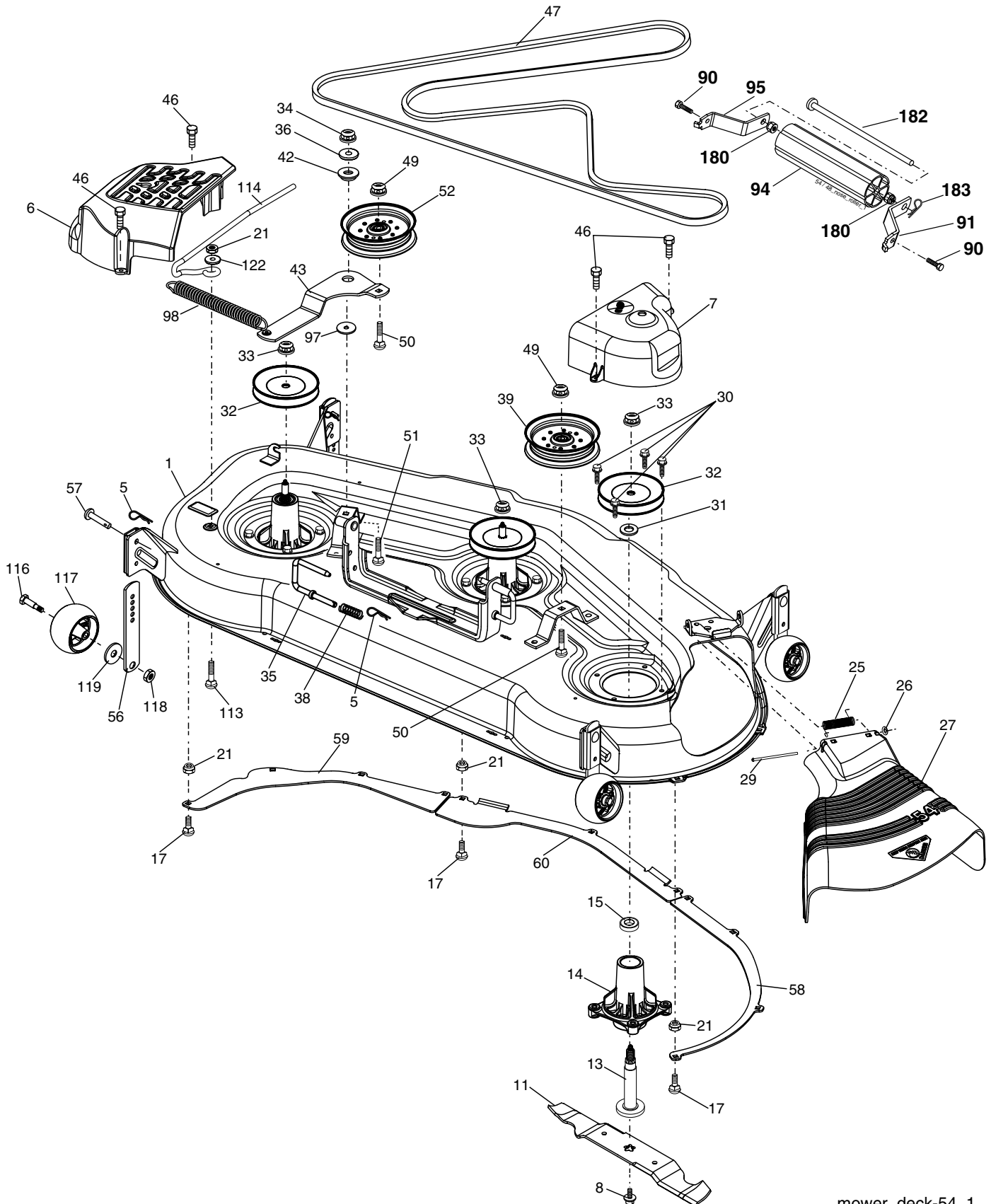
TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
LIFT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 12 10-06	Rod Asm., Lever
2	532 18 00-45	Shaft Asm., Lift Vgt
3	532 15 91-89	Lever Asm., Lift Rh
4	812 00 00-22	E-Ring Truarc #5133-87
5	819 29 20-16	Washer 29/32 x 1-1/4 x 16 Ga.
6	871 11 06-24	Bolt, Fin Hex 3/8-16 x 1-1/2
7	532 12 56-31	Grip, Handle
8	532 12 45-26	Button, Plunger
9	532 12 23-64	Plunger, Lever Lift
10	532 18 38-94	Spring 0.620D x 2.125
11	532 17 53-75	Link Lift
12	532 16 35-52	Retainer, Spring
23	532 12 46-70	Retainer, Spring
24	873 35 08-00	Nut, Jam Hex 1/2-13 unc
26	873 80 08-00	Nut, Lock W/Wsh 1/2-13 unc
29	532 15 02-33	Trunnion Infin Height
30	532 11 08-07	Nut, Special
31	819 13 10-16	Washer 13/32 x 5/8 x 16 Ga.
32	532 13 71-50	Spring, Compression Inf Hgt
33	876 02 03-08	Pin, Cotter 3/32 x 1/2
34	532 13 71-67	Rod, Adj Lift
35	532 13 80-57	Knob, Inf 3/8-16 unc
38	532 15 50-97	Pointer Height Indicator
39	532 12 39-35	Plug, Hole Blk. 1.485/1.515 Dia.
40	817 06 05-16	Screw 5/16-18 x 1
41	532 17 59-94	Nut, Lift Link 7/16-20
42	819 11 24-10	Washer 11/32 x 1-1/2 x 10 Ga.
43	532 12 39-34	Scale, Indicator Height
70	532 14 52-12	Nut Hex Flange Lock
72	532 11 04-52	Nut Push Phos & Oil
73	873 35 06-00	Nut, Hex Jam 3/8-16 unc
74	532 18 72-77	Arm Suspension Rear RH
75	532 17 58-05	Plate, Asm, Susp, Front
76	532 17 55-60	Pin Flange
77	532 17 62-05	Trunion Susp Arm
78	532 17 56-89	Trunnion, Front, Susp
79	532 18 72-76	Arm, Suspension LH
85	532 18 90-13	Insert Wear
86	532 18 85-28	Bolt Shoulder

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
MOWER DECK



REPAIR PARTS

TRACTOR - - MODEL NO. GTH2254XP (GTH2254XPB), PRODUCT NO. 954 57 12-29
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 18 89-20	Deck Weldment Mower	56	532 15 59-86	Bar Pnt Adj.
5	532 12 46-70	Retainer Spring	57	532 15 69-41	Pin Head Rivet
6	532 18 72-97	Cover Mandrel LH	58	532 18 73-42	Baffle Right
7	532 18 81-87	Cover Mandrel RH	59	532 18 73-44	Baffle Left
8	532 17 43-65	Bolt 7/16 Asm. Blade	60	532 18 76-07	Baffle Center
11	532 18 72-54	Blade Standard	90	874 76 05-16	Bolt 5/16-18 x 1
13	532 18 72-91	Shaft Asm. w/Lower Bearing	91	532 18 05-35	Bracket Asm N Roller RH
14	532 18 72-81	Mandrel Housing	94	532 17 60-66	Roller Nose 48"
15	532 11 04-85	Bearing, Ball, Mandrel	95	532 18 05-34	Bracket N Roller LH
17	872 11 05-05	Bolt Carr. 5/16-18 x 5/8	97	819 13 32-10	Washer Hardened
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	98	532 18 72-82	Spring Clutch Drive
25	532 17 81-02	Spring Torsion	101	532 18 72-98	Cover Mulching
26	532 11 04-52	Nut, Push	102	871 08 10-10	Screw 10-24 x 5/8
27	532 18 89-38	Deflector Shield	103	810 07 10-00	Washer Lock
28	819 11 10-16	Washer 11/32 x 5/8 x 16 Ga.	104	819 06 12-16	Washer
29	532 13 14-91	Rod, Hinge	105	532 12 50-04	Nut Weld
30	532 17 39-84	Screw Thd Roll	113	872 11 05-08	Bolt Rdhd Sqnk 5/16-18 unc x 3/4
31	532 18 76-90	Washer, Spacer Mower Vented	114	532 18 75-56	Rod Tension Relief
32	532 17 34-36	Pulley, Mandrel	116	532 18 42-19	Bolt, Shoulder
33	532 17 83-42	Nut, Flg. Top Lock Cntr. 9/16	117	532 13 39-57	Gauge Wheel
34	873 68 06-00	Nut	118	873 93 06-00	Nut, Centerlock 3/8-16 unc
35	532 18 86-35	Pin Suspension Rear	119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
36	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.	122	532 18 75-57	Bushing Tension Relief
38	532 18 86-57	Spring Compression	180	873 80 05-00	Nut 5/16-18
39	532 18 72-84	Pulley, Idler, Stationary	182	532 17 91-27	Rod Roller Nose Narrow
41	532 18 75-57	Bushing Relief Tension	183	532 16 35-52	Retainer Spring
42	532 12 20-52	Spacer, Retainer	--	532 18 72-92	Mandrel Asm. Service
43	532 18 72-78	Arm, Idler	--	532 18 83-77	(Includes Key Nos. 13-15 and 33)
46	532 13 77-29	Screw, Thdroll. 1/4-20 x 5/8			Replacement Mower, Complete
47	532 19 12-73	V-Belt, Mower, Secondary			(Std. deck order separately nose
49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc			roller components key nos. 90,
50	872 11 06-16	Bolt, Carr. 3/8-16 x 2			91, 94, 95, 180, 182, 183)
51	872 11 06-10	Bolt 3/8-16 x 1-1/4 Gr. 5			
52	532 18 84-60	Pulley Idler clutching			

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