

For Husqvarna Parts Call 606-678-9623 or 606-561-4983

# Husqvarna



**Parts manual**

**Models: AR19  
AR25**

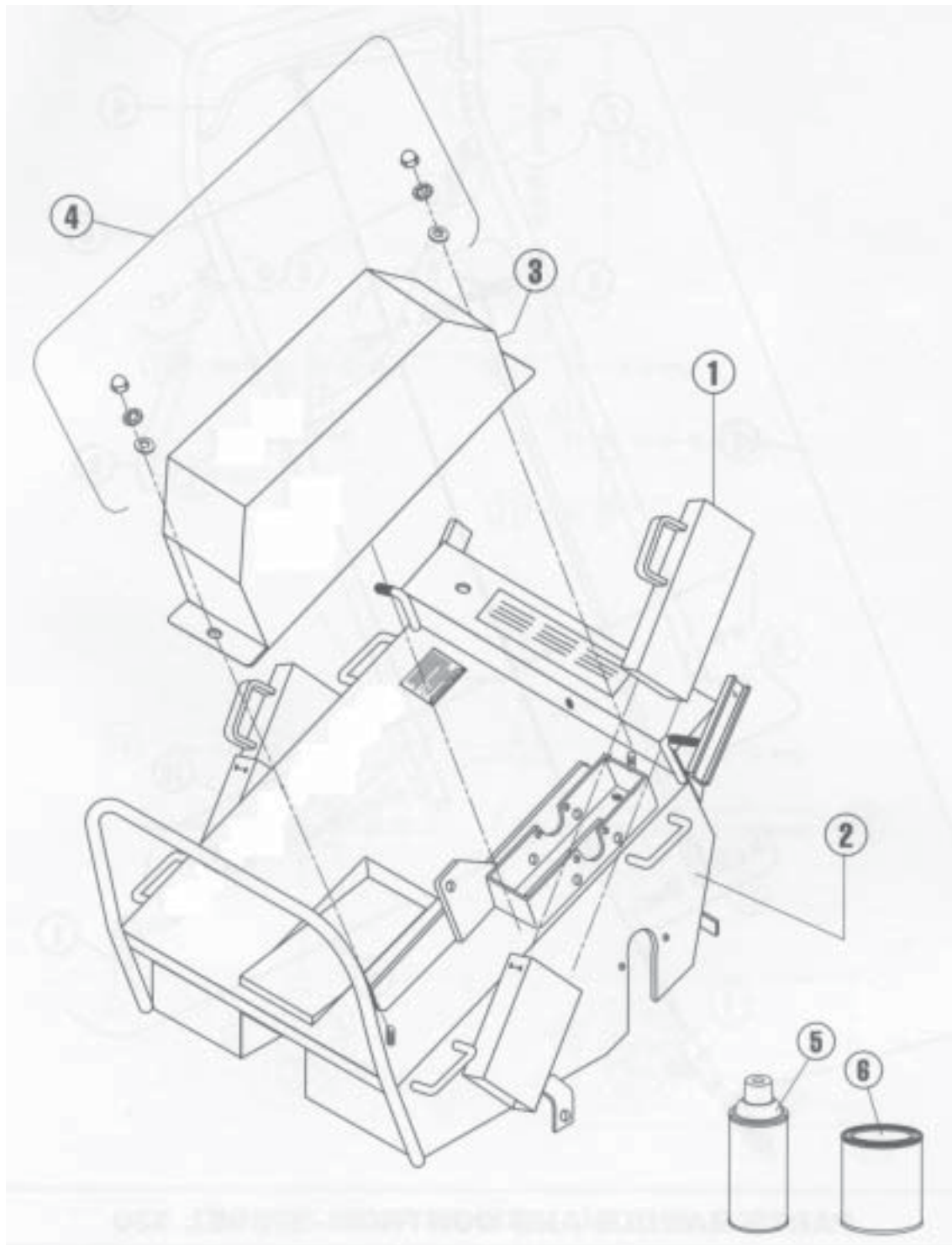
MANUAL NO. 540200247 REV. 01 (08/20/03)

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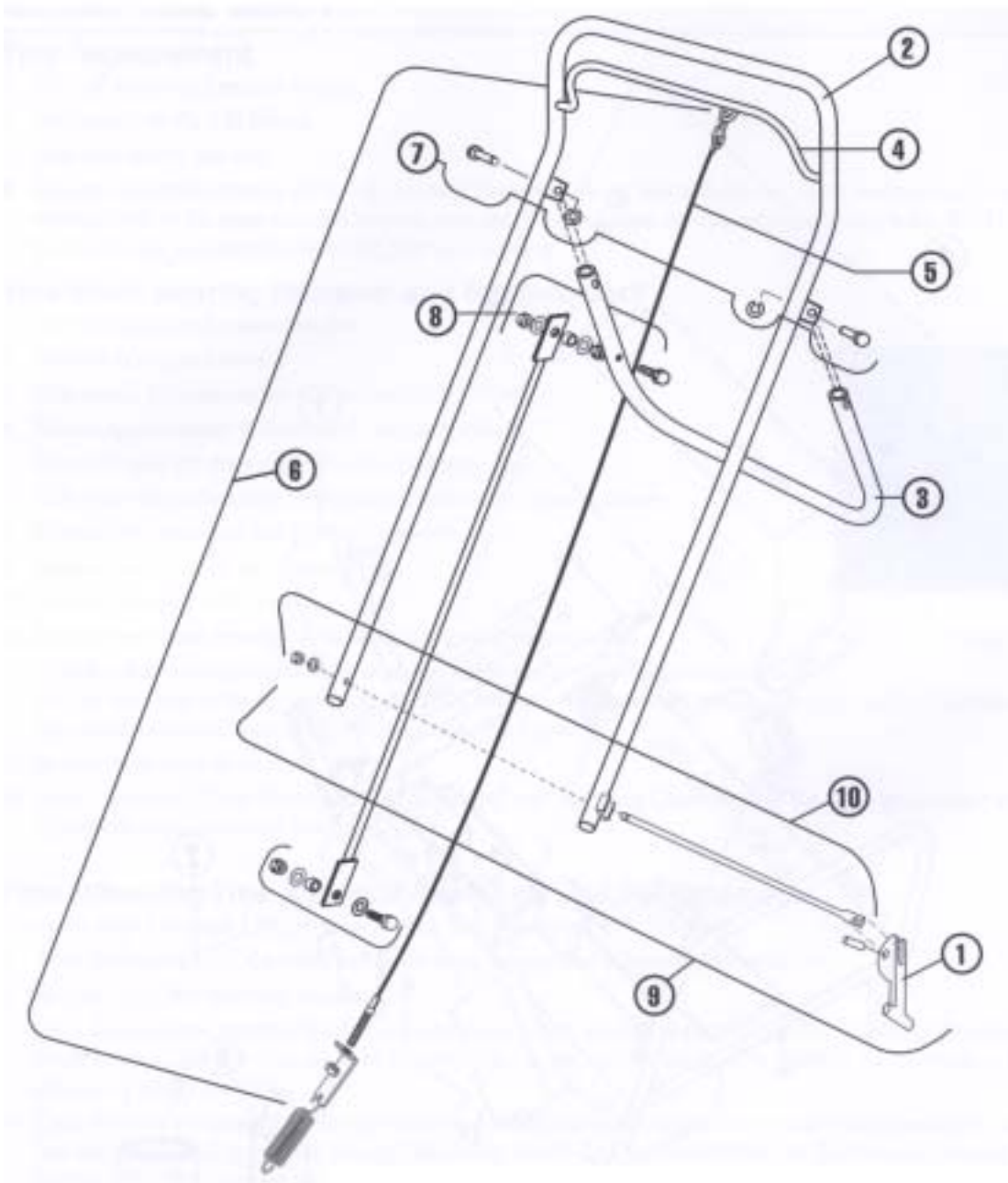
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**MAIN FRAME - MODEL AR19**



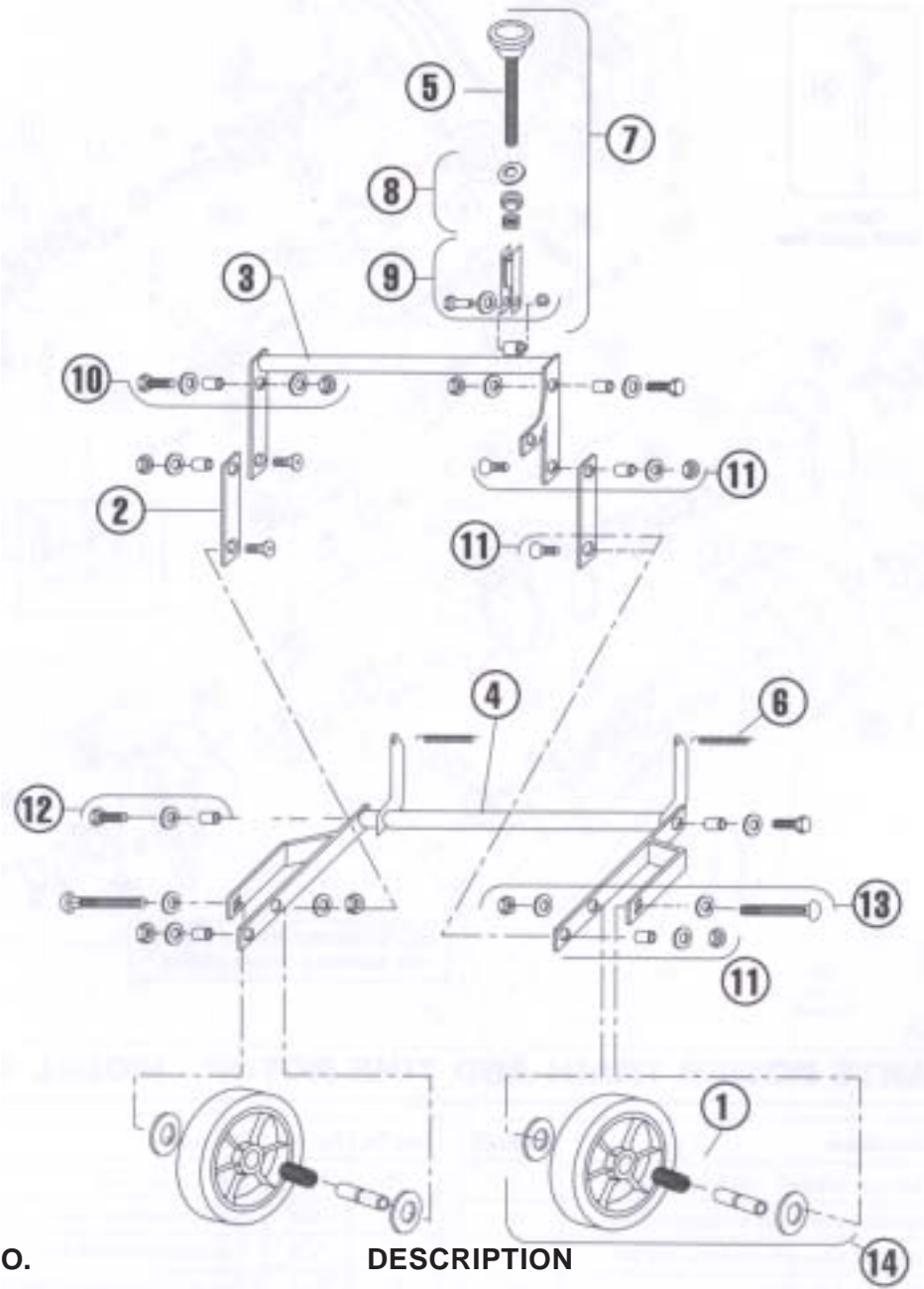
| ITEM | PART NO.  | DESCRIPTION                  |
|------|-----------|------------------------------|
| 1    | 540007600 | Weight, 36 lbs., solid steel |
| 2    | 540007601 | Housing with decals          |
| 3    | 540007602 | Drive guard with decals      |
| 4    | 540007200 | Drive guard fastener kit     |
| 5    | 540000732 | Paint, orange, 12.5 oz. can  |
| 6    | 540000729 | Paint, orange, 1qt. can      |
| 7    | 540007603 | Decal kit, AR19              |

**HANDLE AND CONTROL - MODEL AR19**



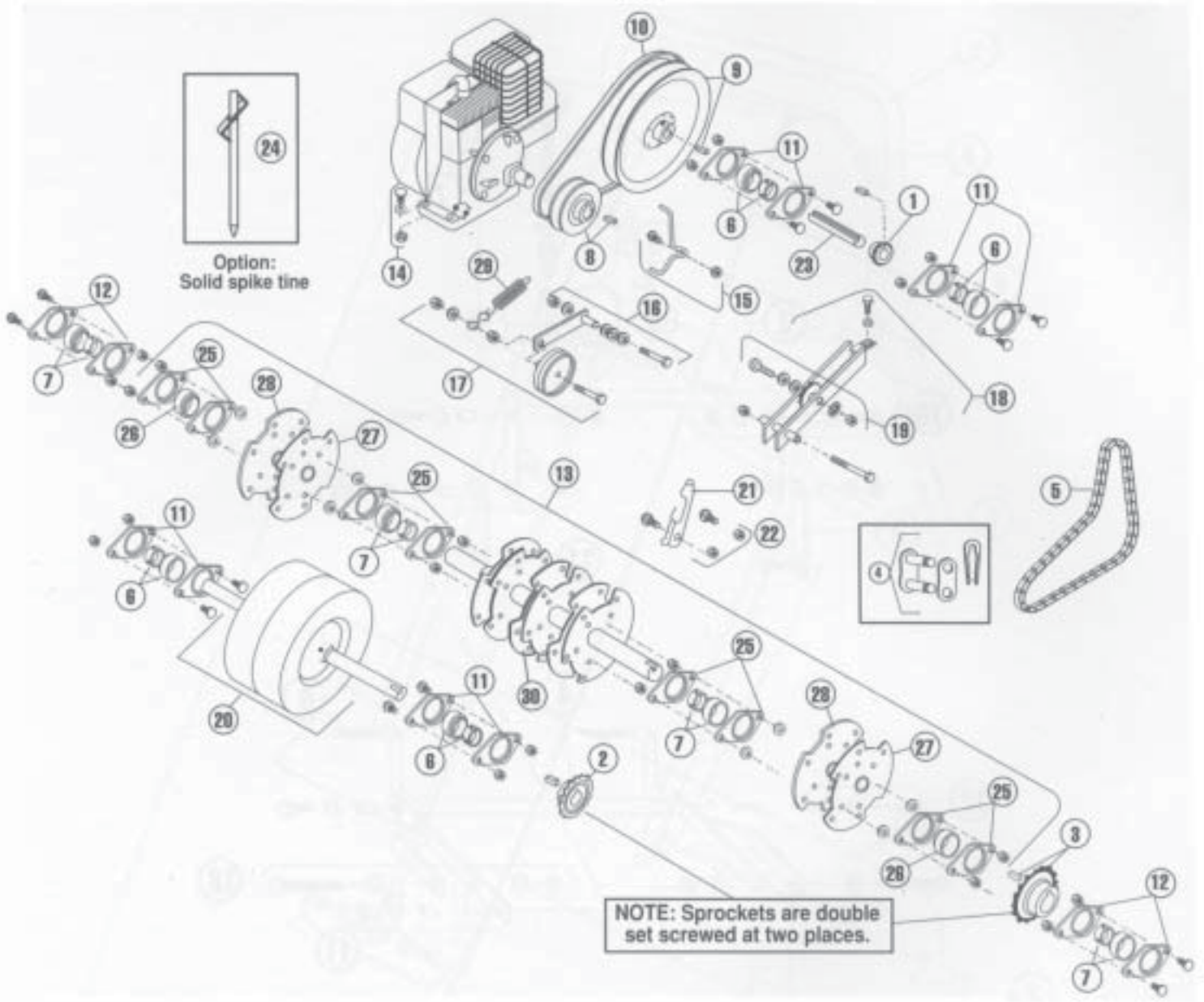
| ITEM | PART NO.  | DESCRIPTION   |
|------|-----------|---|
| 1    | 540005256 | Cam, locking  |
| 2    | 540007610 | Handle  |
| 3    | 540007611 | Handle, control, rear wheel                         |
| 4    | 540007612 | Bail  |
| 5    | 540007189 | Clutch cable  |
| 6    | 540007222 | Clutch cable kit complete assembly except 540005129 |
| 7    | 540007223 | Pin kit, rear wheel control handle                  |
| 8    | 540007224 | Control rod kit, rear wheel                         |
| 9    | 540007613 | Cam rod kit, with cam                               |
| 10   | 540007614 | Cam rod kit, without cam                            |

**REAR WHEEL - MODEL AR19**



| ITEM | PART NO.  | DESCRIPTION   |
|------|-----------|---|
| 1    | 540000048 | Bearing, roller with bushing and seals                  |
| 2    | 540007107 | Lift link   |
| 3    | 540007133 | Torque arm, depth adjustment                            |
| 4    | 540007620 | Wheel carriage, axle                                    |
| 5    | 540007163 | Knob, depth/stability                                   |
| 6    | 540007195 | Spring, axle  |
| 7    | 540007213 | Control kit, depth/stability                            |
| 8    | 540007214 | Knob spring kit, depth/stability                        |
| 9    | 540007215 | Bracket kit, depth/stability                            |
| 10   | 540007216 | Fastener kit, torque arm/housing                        |
| 11   | 540007217 | Fastener kit, linkage                                   |
| 12   | 540007218 | Fastener kit carriage/housing                           |
| 13   | 540007621 | Bolt kit, rear wheel                                    |
| 14   | 540007220 | Wheel kit, rear, with roller bearing, bushing and seals |

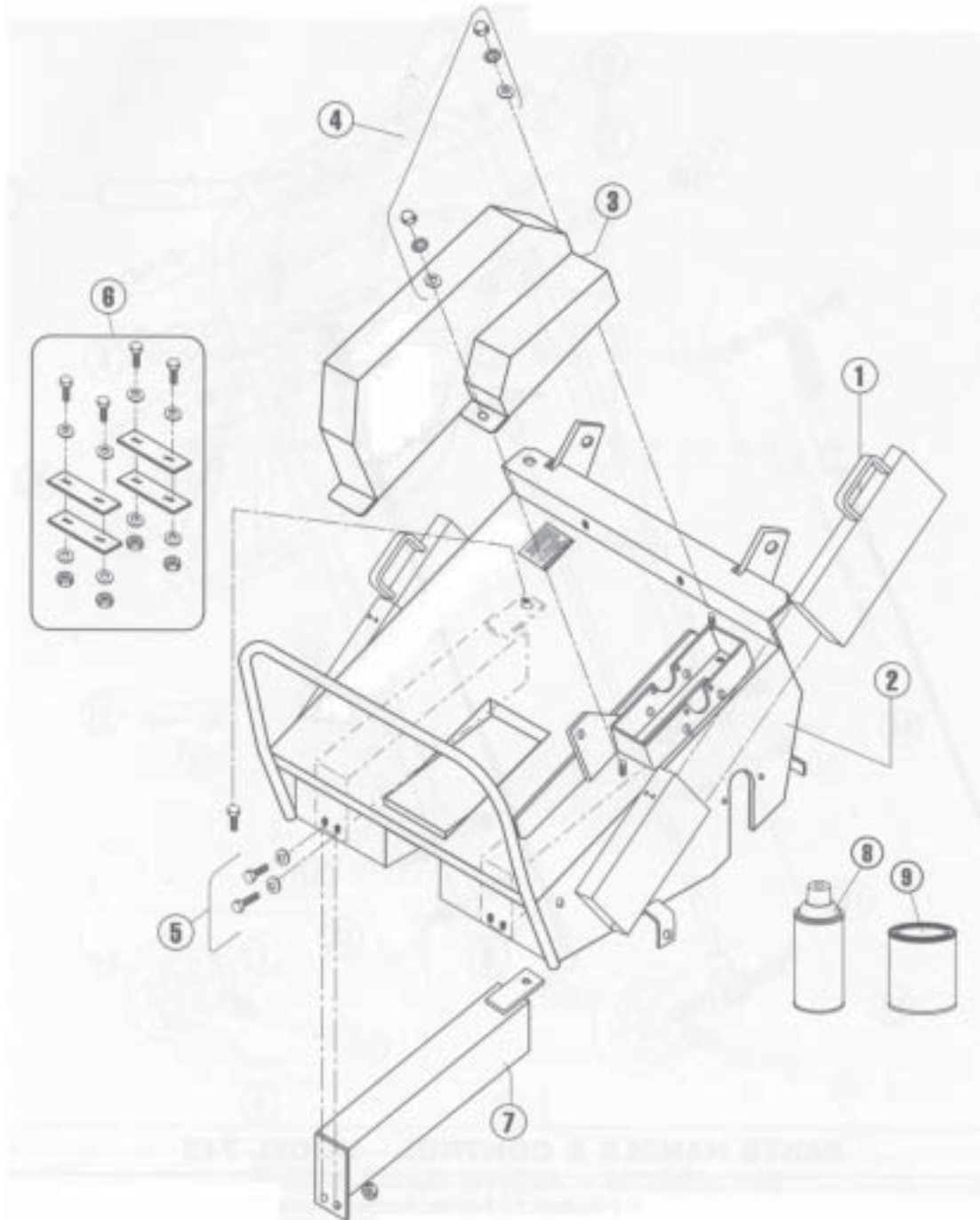
**POWER TRAIN AND TINE ROTOR - MODEL AR19**



**POWER TRAIN AND TINE ROTOR - MODEL AR19**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                                |
|-------------|-----------------|---|
| 1           | 540007630       | Sprocket, jackshaft, with key and spacer          |
| 2           | 540000302       | Sprocket, wheel, with set screws and key          |
| 3           | 540000303       | Sprocket, rotor, with set screws and key          |
| 4           | 540000307       | Master link for 540000308                         |
| 5           | 540000308       | Chain, #40 perma lube roller                      |
| 6           | 540000315       | Bearing, 3/4" with lock collar                    |
| 7           | 540000317       | Bearing, 1" with lock collar                      |
| 8           | 540000328       | V-pulley, A-4" with set screws and key            |
| 9           | 540000332       | V-pulley, A-10" with set screws and key           |
| 10          | 540000336       | V-belt, A-44" special                             |
| 11          | 540005185       | Stamping kit w/fasteners (for 3/4" bearing)       |
| 12          | 540005786       | Stamping kit w/fasteners (for 1" bearing)         |
| 13          | 540007631       | Rotor shaft, tine without bolts                   |
| 14          | 540007204       | Fastener kit, engine                              |
| 15          | 540007205       | Belt keeper kit                                   |
| 16          | 540007206       | Idler arm kit, pulley                             |
| 17          | 540007632       | Idler pulley kit                                  |
| 18          | 540007633       | Idler arm kit, chain                              |
| 19          | 540007634       | Idler sprocket kit, chain                         |
| 20          | 540007635       | Front wheel and shaft kit                         |
| 21          | 540007636       | Tine set, closed spoon, 30 each                   |
|             | 540007112       | Tine set, closed spoon, 6 each                    |
| 22          | 540007637       | Tine/spike fastener kit, 72 ea. bolts and nuts    |
|             | 540007103       | Tine/spike fastener kit, 12 ea. bolts and nuts    |
| 23          | 540007232       | Jackshaft, with key                               |
| 24          | 540007638       | Spike set, 30 each                                |
| 25          | 540007105       | Stamping kit, w/nuts and washers (for 1" bearing) |
| 26          | 540007108       | Bearing 1" (does not include lock collar)         |
| 27          | 540007639       | Left rotor plate                                  |
| 28          | 540007640       | Right rotor plate                                 |
| 29          | 540005129       | Spring clutch                                     |
| 30          | 540007641       | Rotor shaft, center                               |

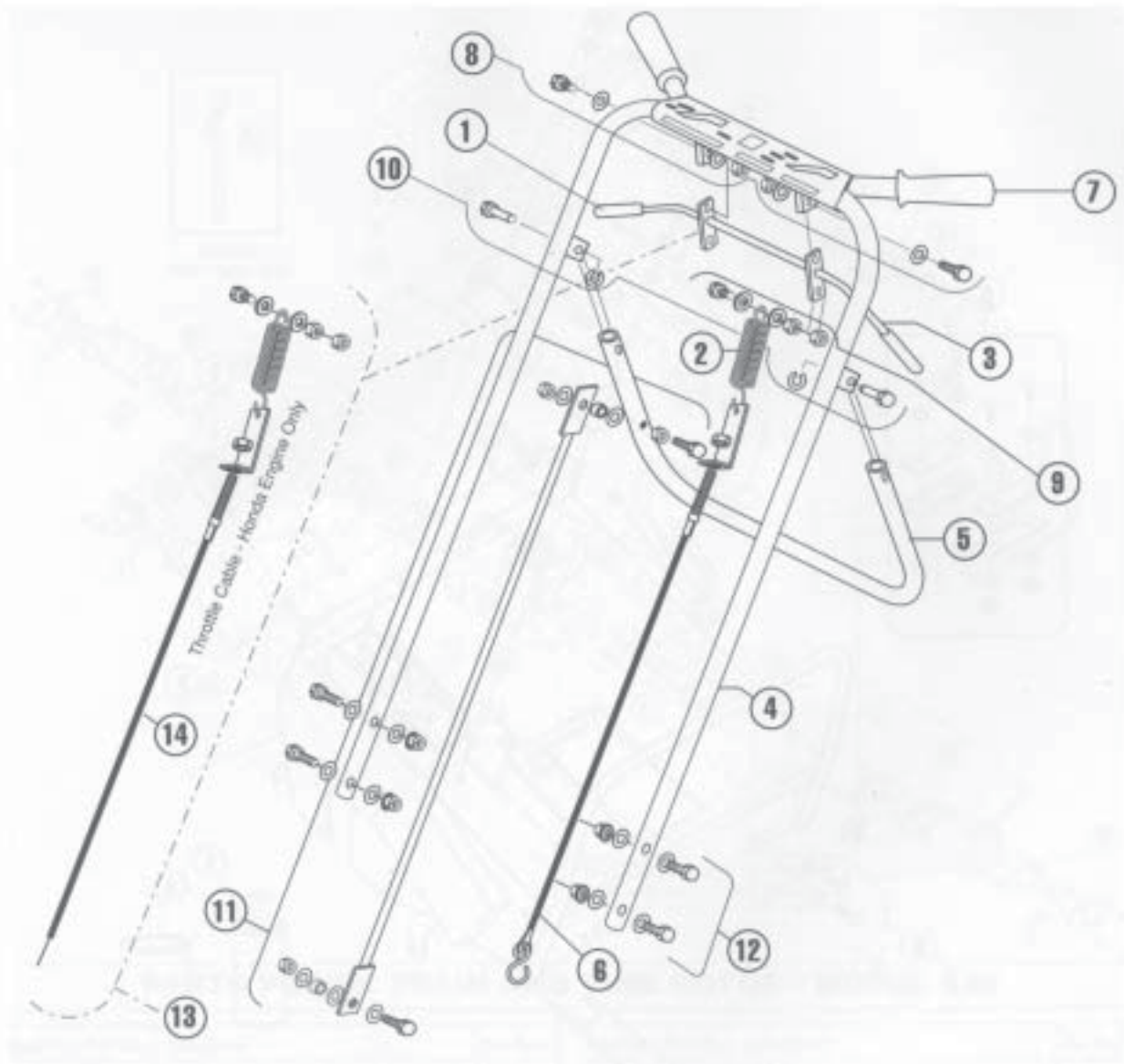
**MAIN FRAME - MODEL AR25**



| ITEM | PART NO.  | DESCRIPTION                             |
|------|-----------|---|
| 1    | 540007600 | Weight, 36 lbs., solid steel, removable |
| 2    | 540007400 | Housing with decals                     |
| 3    | 540007401 | Drive guard with decals                 |
| 4    | 540007200 | Drive guard fastener kit                |
| 5    | 540007402 | Fastener kit, weight                    |
| 6    | 540007203 | Plate kit, for Honda engine             |
| 7    | 540007403 | 36 lb. weight, mounted                  |
| 8    | 540000732 | Paint, orange, 12.5 oz. can             |
| 9    | 540000729 | Paint, orange, 1 qt. can                |
| 10   | 540007404 | Decal kit, AR25                         |

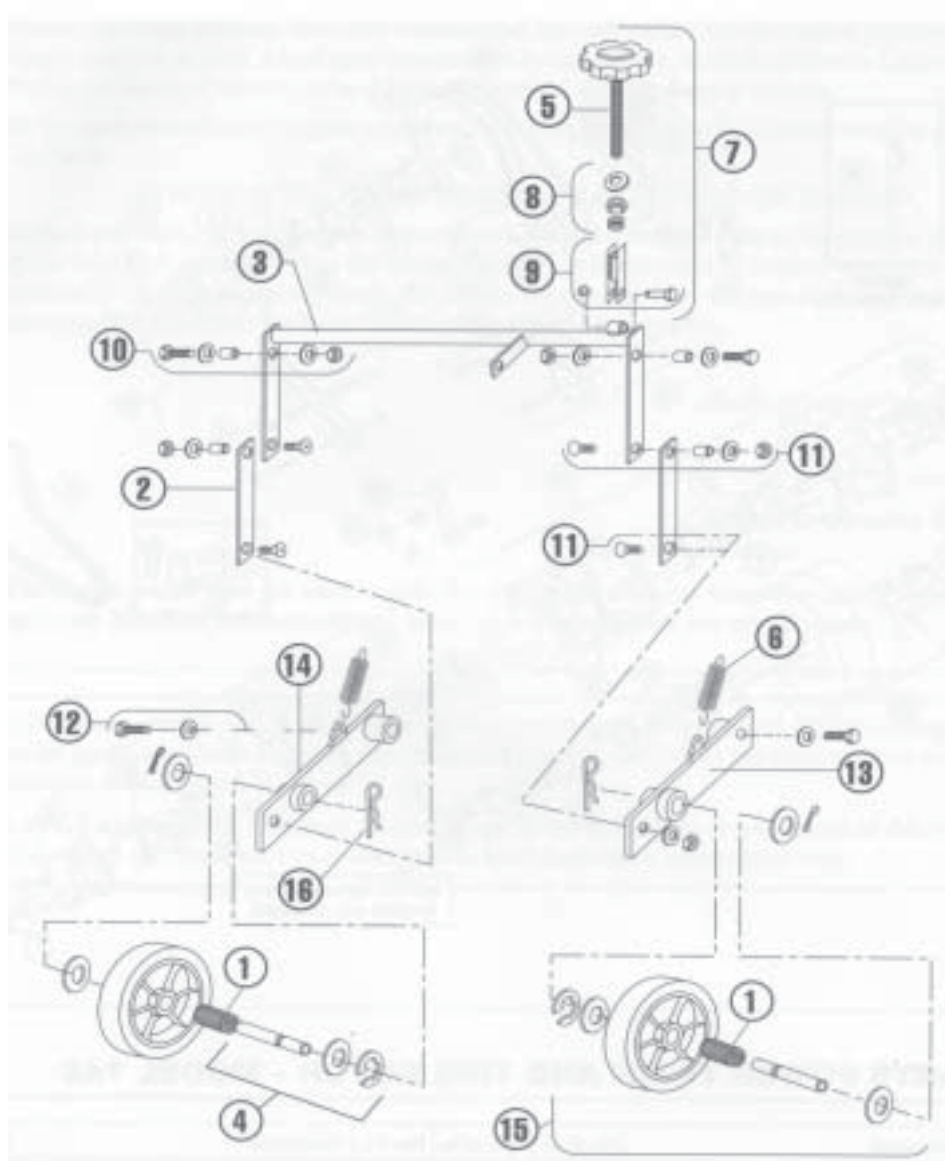


**HANDLE AND CONTROL - MODEL AR25**



| ITEM | PART NO.  | DESCRIPTION   |
|------|-----------|---|
| 1    | 540000034 | Grip, clutch  |
| 2    | 540005129 | Spring, clutch  |
| 3    | 540007149 | Clutch control, with grips  |
|      | 540007405 | Clutch/throttle control, Honda engines only                                 |
| 4    | 540007406 | Handle with grips   |
| 5    | 540007174 | Handle, control, rear wheel   |
| 6    | 540007189 | Clutch cable  |
| 7    | 540007191 | Grips, pair   |
| 8    | 540007221 | Fastener kit, clutch control to handle                                      |
| 9    | 540007222 | Clutch cable kit (complete assembly, except 540005129)                      |
| 10   | 540007223 | Pin kit, rear wheel control handle  |
| 11   | 540007224 | Rear wheel control rod kit  |
| 12   | 540007117 | Fastener kit, handle  |
| 13   | 540007407 | Throttle cable kit - Honda engine only (complete assembly except 540005129) |
| 14   | 540007408 | Throttle cable  |

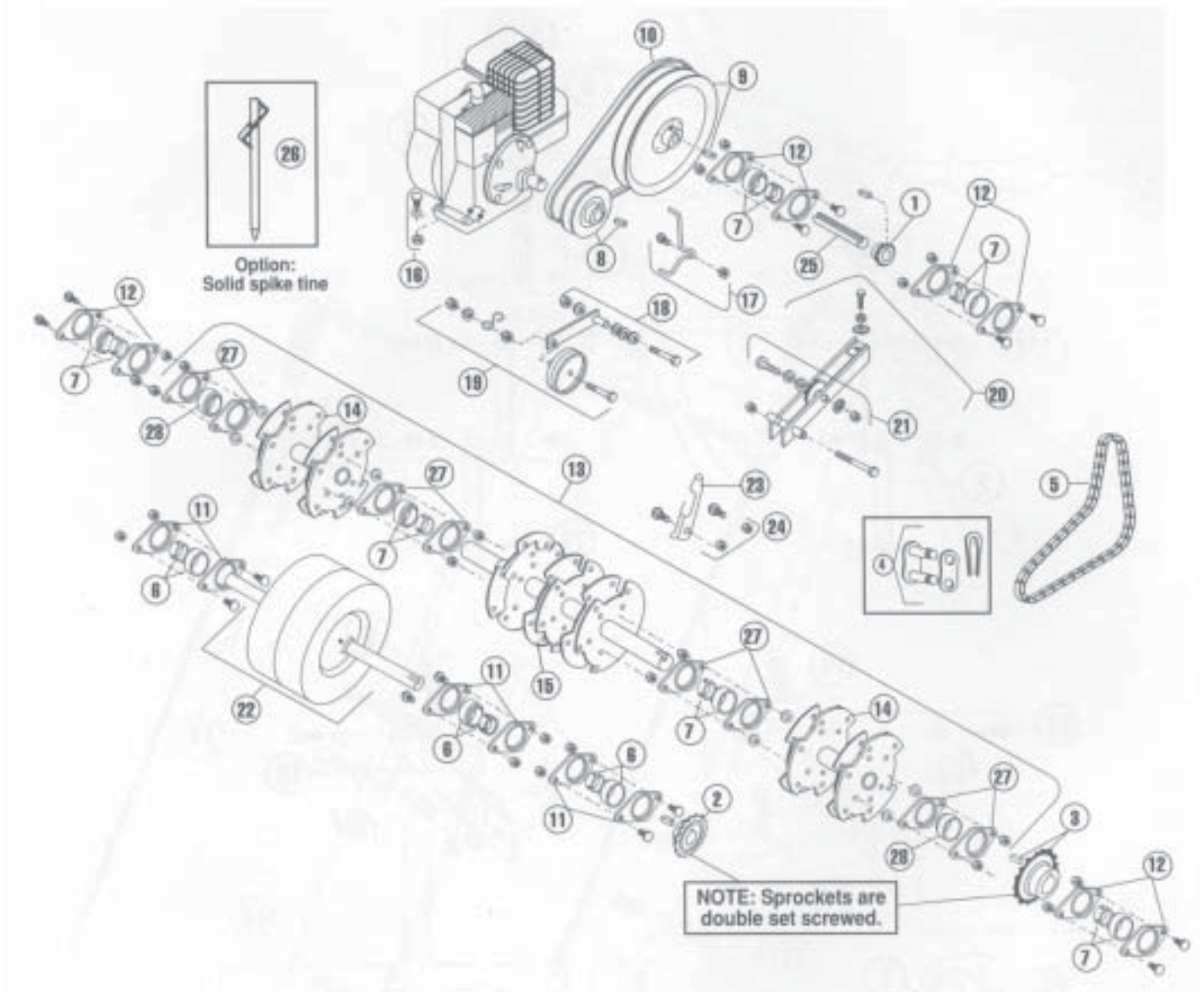
REAR WHEEL - MODEL AR25



**REAR WHEEL - MODEL AR25**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>  |
|-------------|-----------------|---|
| 1           | 540007409       | Bearing, roller with seals  |
| 2           | 540007107       | Lift link   |
| 3           | 540007119       | Torque arm, depth adjustment  |
| 4           | 540007410       | Axle kit, axle, E-clip, 2 washers, cotter pin, hairpin cotter                               |
| 5           | 540007163       | Knob, depth/stability   |
| 6           | 540007195       | Spring, axle  |
| 7           | 540007213       | Control kit, depth/stability  |
| 8           | 540007214       | Knob spring kit, depth/stability  |
| 9           | 540007215       | Bracket kit, depth/stability  |
| 10          | 540007216       | Fastener kit, torque arm/housing  |
| 11          | 540007217       | Fastener kit, linkage   |
| 12          | 540007411       | Fastener kit carriage/housing   |
| 13          | 540007412       | Wheel arm right   |
| 14          | 540007413       | Wheel arm left  |
| 15          | 540007414       | Wheel assembly wheel, bearing, 2 seals, axle, 2 washers, E-clip, cotter pin, hairpin cotter |
| 16          | 540007415       | Cotter key, hairpin   |

**POWER TRAIN AND TINE ROTOR - MODEL AR25**



**POWER TRAIN AND TINE ROTOR - MODEL AR25**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                                  |
|-------------|-----------------|---|
| 1           | 540007416       | Sprocket, jackshaft, with key                       |
| 2           | 540007417       | Sprocket, wheel, with set screws and key            |
| 3           | 540007418       | Sprocket, rotor, with set screws and key            |
| 4           | 540007419       | Master link for 540007420                           |
| 5           | 540007420       | Chain, #50 perma lube roller                        |
| 6           | 540000315       | Bearing, 3/4" with lock collar                      |
| 7           | 540000317       | Bearing, 1" with lock collar                        |
| 8           | 540000328       | V-pulley, A-4" with set screws and key              |
| 9           | 540007421       | V-pulley, A-10" with set screws and key             |
| 10          | 540000336       | V-belt, A-44" special                               |
| 11          | 540005185       | Stamping kit w/fasteners (for 3/4" bearing)         |
| 12          | 540005786       | Stamping kit w/fasteners (for 1" bearing)           |
| 13          | 540007422       | Tine rotor shaft assembly, complete                 |
| 14          | 540007423       | Outer rotor plate kit                               |
| 15          | 540007424       | Center tine rotor shaft                             |
| 16          | 540007204       | Fastener kit, engine                                |
| 17          | 540007205       | Belt keeper kit                                     |
| 18          | 540007206       | Idler arm kit, pulley                               |
| 19          | 540007207       | Idler pulley kit                                    |
| 20          | 540007425       | Idler arm kit, chain                                |
| 21          | 540007426       | Idler sprocket kit, chain                           |
| 22          | 540007120       | Front wheel and shaft kit                           |
| 23          | 540007111       | Tine set, closed spoon, 42 each                     |
|             | 540007112       | Tine set, closed spoon, 6 each                      |
| 24          | 540007102       | Tine/spike fastener kit, 96 ea. bolts and nuts      |
|             | 540007103       | Tine/spike fastener kit, 12 ea. bolts and nuts      |
| 25          | 540007427       | Jackshaft, with key                                 |
| 26          | 540007104       | Spike set, 42 each                                  |
| 27          | 540007105       | Stamping kit (for 1" bearing) with nuts and washers |
| 28          | 540007108       | Bearing 1" (does not include lock collar)           |

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