

No
Diagram
Available

Parts List
Only

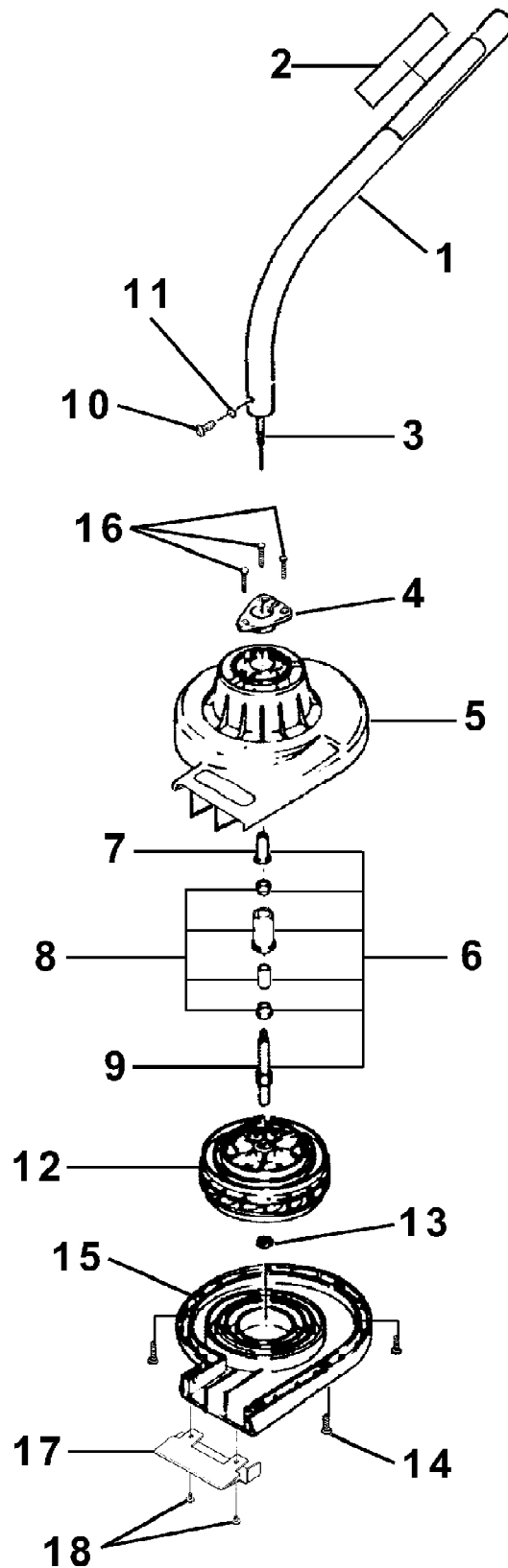
ST725 String Trimmer UT-15178
Accessories

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Ref #	Part Number	Qty	S/P/F	Description
	18453	1	/P	GREASE, MULTI-PURPOSE
	23488C	1		THREAD LOCKING COMPOUND
	PS24306	1	/P	MODULE AIR GAP SHIM
	A04191	1		GRASS ANTI-WRAP KIT
	98052A	1	/P	STARTER ROPE (250 Ft. Reel)
	2498203	1	S	TORX BIT (T25) (For Clutch Drums)
	1856601	1	/P	TORX BIT (T27)
	JA313164	1		IGNITION TEST SPARK PLUG
	9477299	1	/P	RUBBER TUBING (10 Ft.)
	DA03001A	1	S/P	STRINGHEAD-Complete - E-Z Line (TM) (.080 Line) (Right Hand Thread) (Black Retainer)
	DA04592A	1	S/P	STRINGHEAD-Complete - E-Z Line (TM) (.080 Line) (Left Hand Thread) (Red Retainer)
	9801106	1		REPLACEMENT STRING - E-Z Line (TM) (3 lb. Box) (.080" Dia.)
	DA04591A	1	S/P	STRINGHEAD-Complete - E-Z Line (TM) (.095 Line) (Right Hand Thread) (Black Retainer)
	DA03174A	1	S/P	STRINGHEAD-Complete - E-Z Line (TM) (.095 Line) (Left Hand Thread) (Red Retainer)
	0395904	1		REPLACEMENT STRING - E-Z Line (TM) (3 lb. Box) (.095" Dia.)
	DA09364	1	S	STRINGHEAD-Complete-Pro-Cut (TM) Fixed Line Head (.105" Dia.)
	D09365	1	S	REPLACEMENT Dura Line(TM) (.105" Dia.) (Cartridges for Pro-Cut (TM) Fixed Line Head)
	A06933	1		SAFETY GOGGLES
	UP03036	1	/P	DUST MASK
	UP00108	1	S	COMFORT STRAP
	D98717C	1	S/P	TRI-ARC (TM) BLADE FOR USE ON BRUSHCUTTER UNITS ONLY

ST725 String Trimmer UT-15178
Blower Attachment

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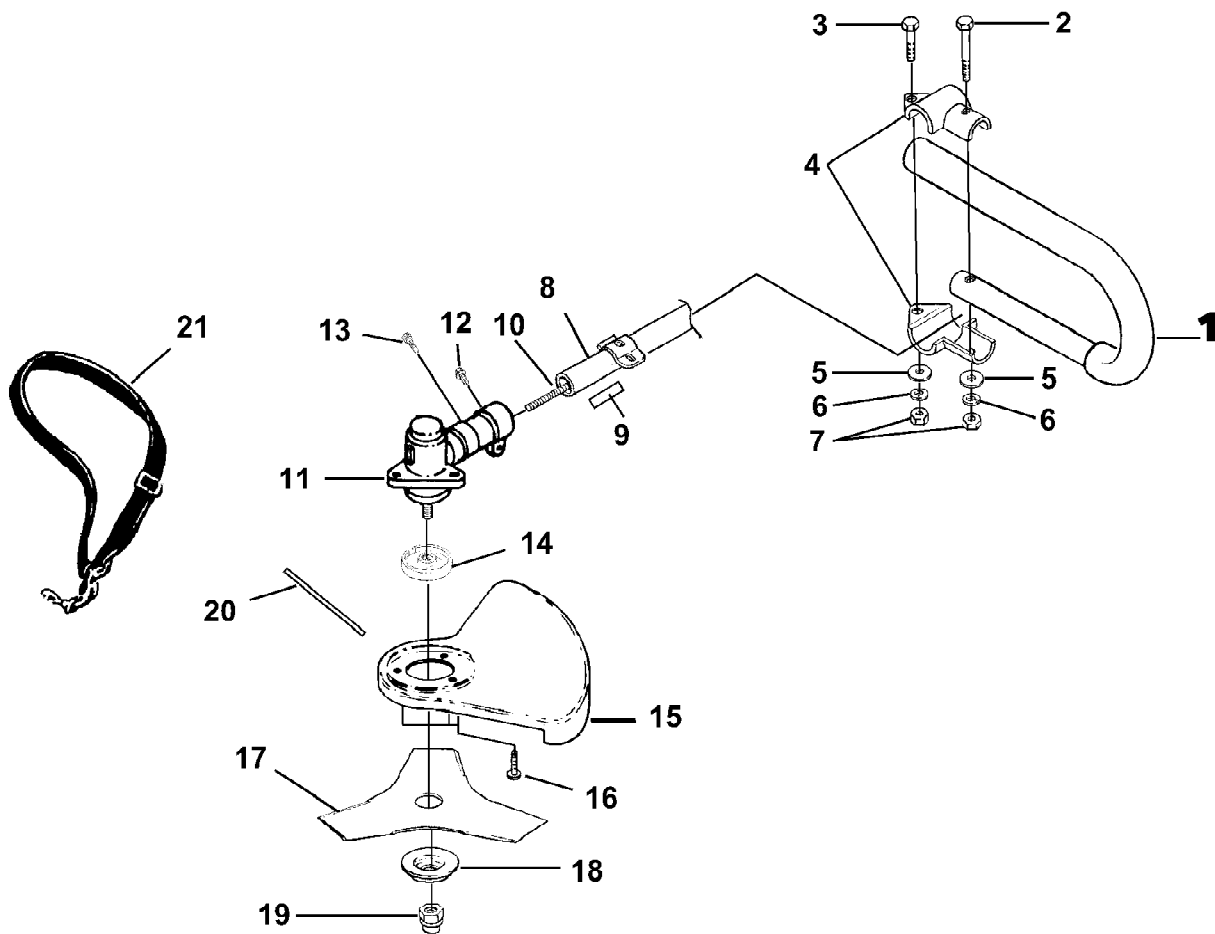
ST725 String Trimmer UT-15178
Blower Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	UP03920	1	S	DRIVESHAFT HOUSING Includes items 2-3
2	07852	1	S	DECAL-Warning
3	A07844	1	/P	CABLE-Flex
4	GM235205	1	/P	CLAMP
5	A07932	1	S	UPPER HOUSING
6	A07933A	1	S	BEARING HOUSING Includes items 7-11
7	UP04713	1	S/P	ADAPTER-Arbor
8	GM160305	1	S	BUSING
9	UP04699	1	S/P	SHAFT-Arbor
10	UP04112	1	S	SCREW (10-24 x .312") Torque Specs 25-35 In/Lbs; 2.8-4.0 Nm
11	UP04123	1	S/P	WASHER, Lock (#10)
12	UP04714	1	S/P	IMPELLER
13	UP04701	1	S	CLIP
14	UP04141	1	/P	SCREW, Pan Hd. (8-16 x .750) Torque Specs 35-45 In/Lbs; 4.0-5.1 Nm
15	UP04697	1	S/P	LOWER HOUSING
16	UP04250	1	S/P	SCREW-Thread Forming (8-16 x 1") Torque Specs 35-45 In/Lbs; 4.0-5.1 Nm
17	GM286903	1	/P	GUARD-Lower Housing
18	GM011108	1		SCREW (10-16 x 1/4") Torque Specs 5-20 In/Lbs; 56-2.3 Nm

ST725 String Trimmer UT-15178
Brushcutter Attachment

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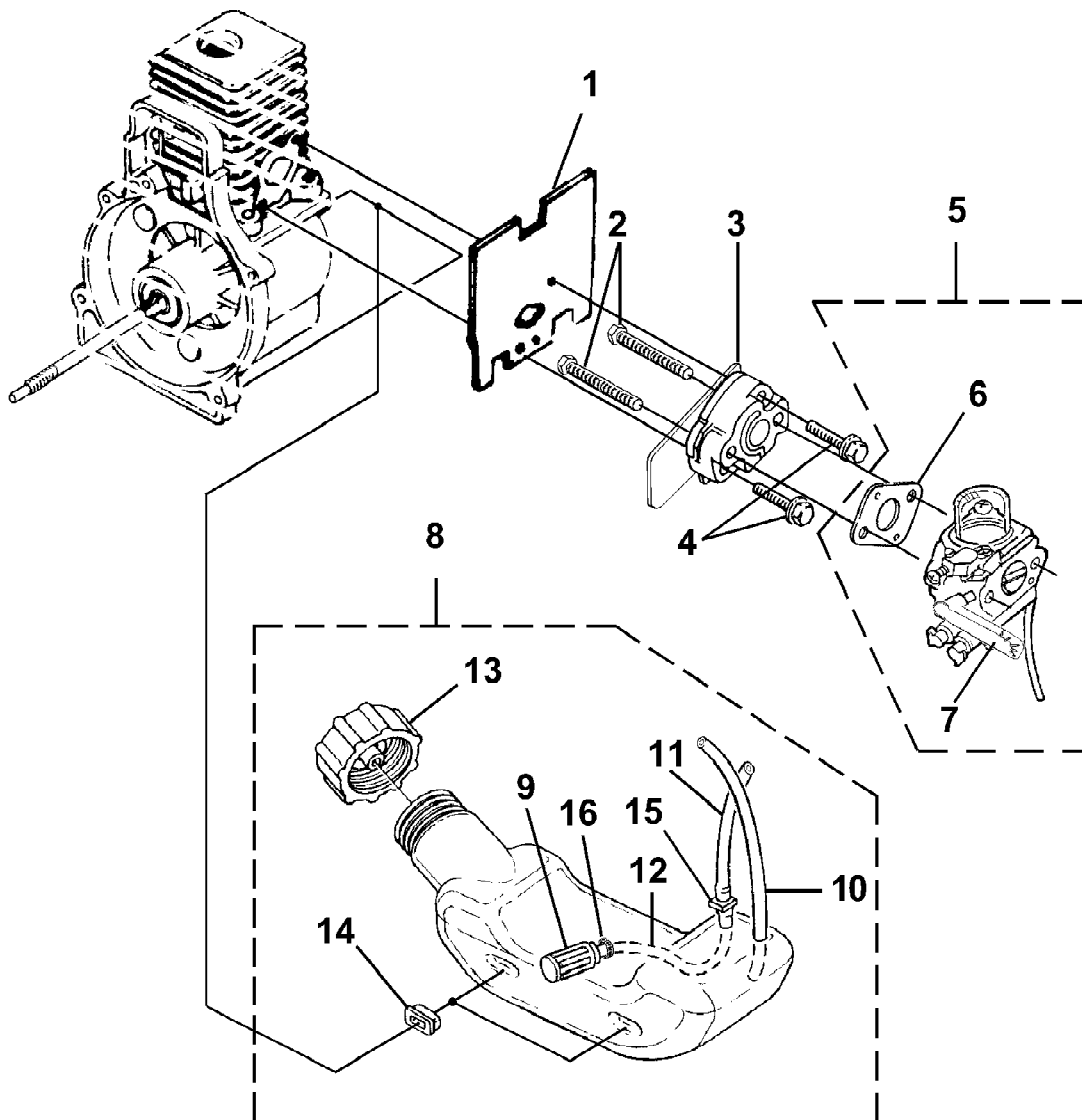
ST725 String Trimmer UT-15178
Brushcutter Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	A07159	1	S	HANDLE("J") Includes items 2-7
2	UP04154	1	S	SCREW-Hex Hd. (1/4-20 X 1 1/2")
3	UP04158	1	S/P	SCREW-Hex Hd. (1/4-20 X 1")
4	UP04105	2	S	CLAMP-Handle Bar
5	UP04251	2	S/P	WASHER-Flat (1/4")
6	UP03409	2	S/P	WASHER-Lock (1/4")
7	UP03399	2	S	NUT-Hex (1/4-20) Torque Specs 90-100 In/Lbs; 10.2-11.3 Nm
8	UP03956	1	S	DRIVESHAFT HOUSING (Lower) Includes items 9-10
9	UP04116	1	S/P	DECAL-Warning
10	UP04369	1	S	SHAFT-Flexible
11	UP04124	1	S	GEAR HEAD Includes items 12-13
12	82586	5	/P	Screw, Cap Hd. (1/4-20 X 7/8") Torque Specs 15-20 In/Lbs; 1.7-2.3 Nm
13	UP04254	2	S/P	Screw-Hex Hd. (10-24 x 1/2") Torque Specs 40-50 In/Lbs; 4.5-5.6 Nm
14	UP04126	1	S/P	WASHER-Flanged
15	UP05070	1	S/P	BLADE GUARD Includes item 16
16	UP04254	3	S/P	SCREW
17	D98717C	1	S/P	BLADE-Tri-Arc (TM)
18	UP04129	1	S	WASHER-Cupped (Lower)
19	UP04127	1	S	NUT-Hex (L.H.) Torque Specs 100-120 In/Lbs; 11.3-13.6 Nm
20	UP04100	1	S	TOOL-Holding Pin
21	UP00108	1	S	HARNESS

ST725 String Trimmer UT-15178
Carburetor - Fuel Tank

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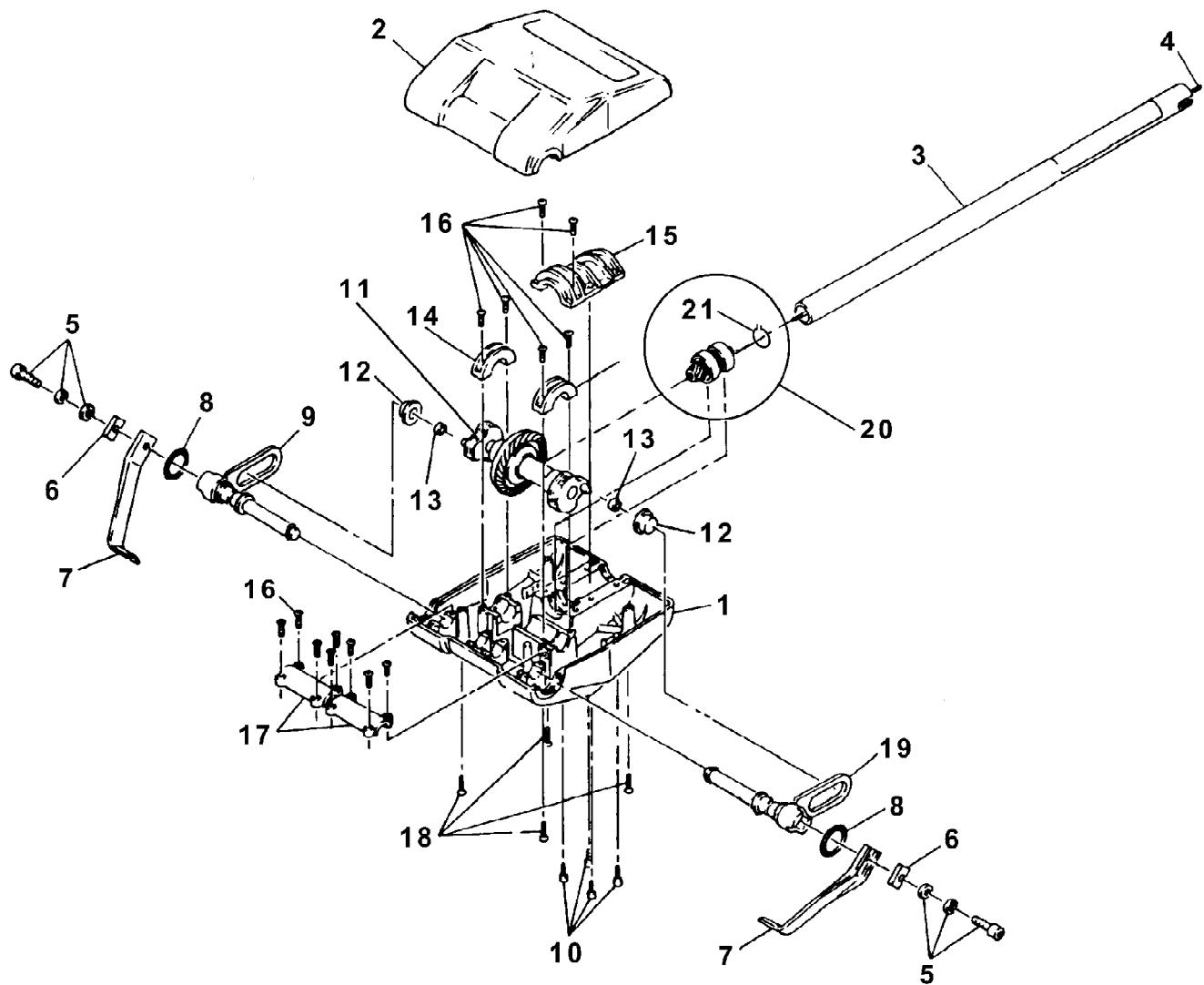
ST725 String Trimmer UT-15178
Carburetor - Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	UP04308	1	S/P	GASKET-Heat Dam
2	UP04131	2		SCREW-Machine (10-24 X 2 1/4")
3	UP04348	1	S	HEAT DAM
4	UP04140	2	S	SCREW-Sems (10-24 X 1") Torque Specs 35-45 In/Lbs; 4.0-5.1 Nm; Required Loctite Red 262
5	UP05110	1	S	CARBURETOR KIT Includes items 6-7
6	98766A	1	S/P	GASKET-Carburetor
7	UP05810	1	/P	LEVER-Choke-Auto Zip
8	UP05397	1		FUEL TANK ASSY. Includes items 9-16
9	UP03871	1	S/P	FILTER-Fuel
10	UP04293	1	S	TUBING-Rubber
11	UP04292	1	S	TUBING-Rubber
12	UP04715	1	S	TUBING-Rubber
13	UP04708	1	S/P	FUEL CAP W/Retainer
14	UP03501	3	S	BUMPER-Rubber
15	UP04310	1	S	FITTING-Inline
16	UP03913	1	S	CLAMP

ST725 String Trimmer UT-15178
Cultivator Attachment

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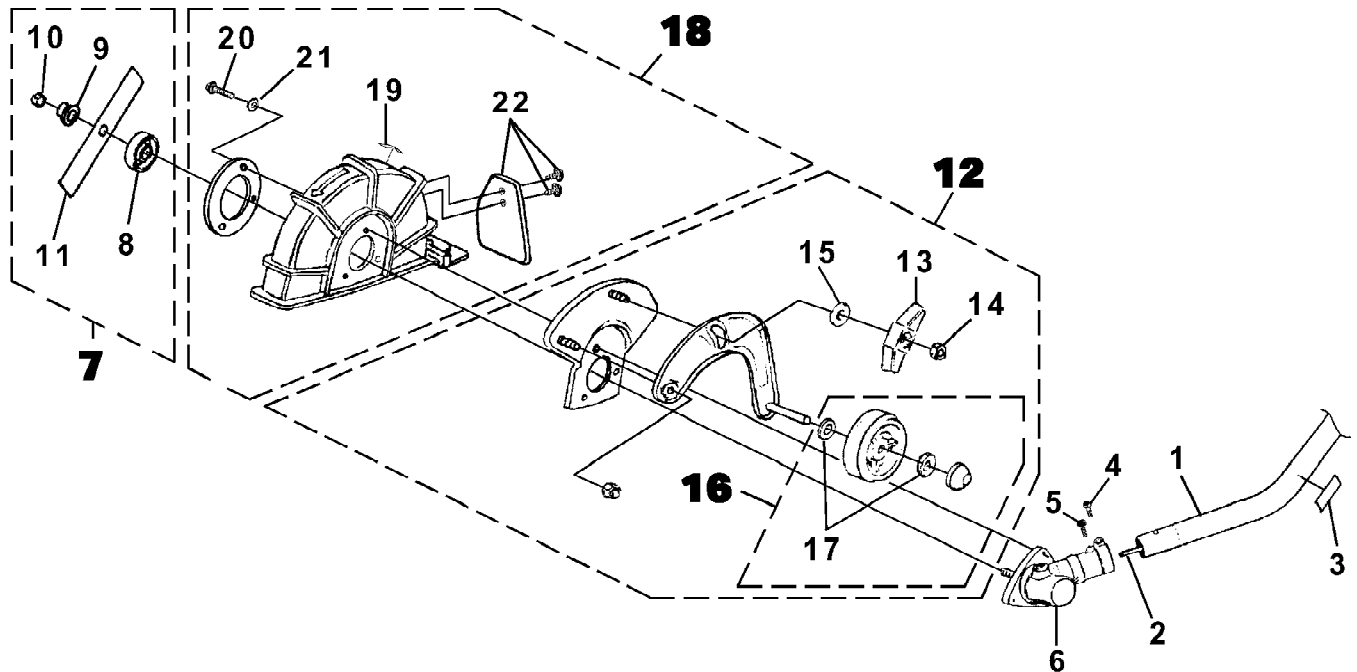
ST725 String Trimmer UT-15178
Cultivator Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	GM236103	1	/P	LOWER COVER
2	A07934	1		UPPER HOUSING
3	UP04025	1	S	DRIVESHAFT HOUSING Includes item 4
4	A08177	1	/P	FLEX CABLE
5	GM970307	2	/P	BOLT-Sems (1/4 - 28 x 1")
6	GM236706	2		SUPPORT-Tine
7	GM976903	2	/P	TINE
8	GM235701	2	S	"O" RING
9	A07868	1		ROCKER ARM (L.H.)
10	82618	4	/P	SCREW, Thread Form (10-24 x 3/4")
11	A07867	1		CRANK ASSY. Includes item 12
12	A07870	2		FLOATING BUSHING
13	GM236903	2	S	WASHER
14	GM236106	2		CRANKSHAFT CLAMP
15	GM236104	1		SHAFT CLAMP
16	82618	14	/P	SCREW, Thread Form (10-24 x 3/4")
17	GM236105	2		SHAFT CLAMP
18	GM011308	4		SCREW (8-16 x 1")
19	A07869	1		ROCKER ARM (R.H.)
20	A07866	1		PINNON GEAR & BEARING Includes item 21
21	GM062101	1	S	SNAP RING

ST725 String Trimmer UT-15178
Edger Attachment

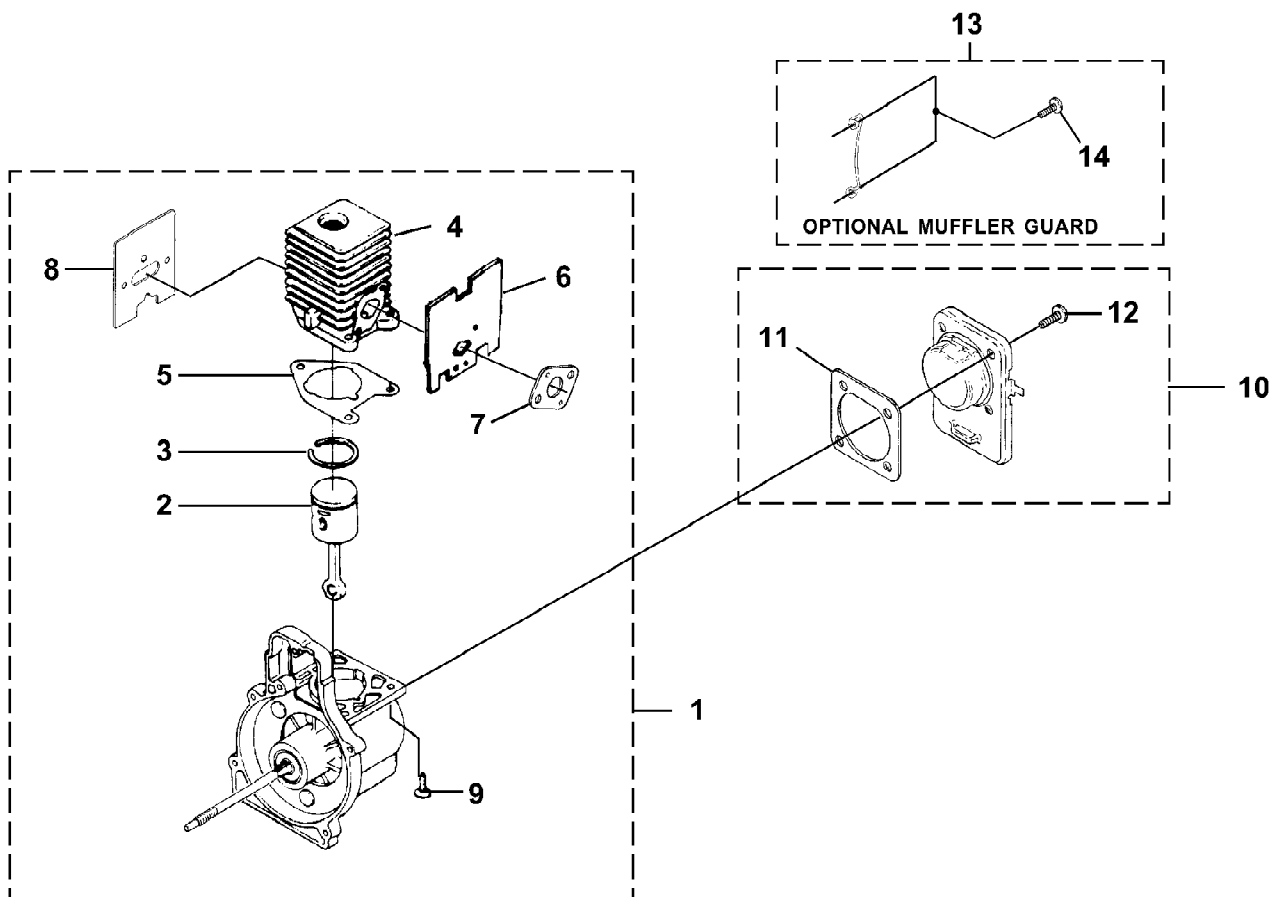
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ST725 String Trimmer UT-15178
Edger Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	UP03921	1	S	DRIVESHAFT HOUSING Includes items 2-3
2	A07679	1	/P	SHAFT-Flexible
3	UP04116	1	S/P	DECAL-Warning
4	UP05572	1	S	SCREW-Cap Socket Hd. (1/4-20 X 7/8") Torque Specs 40-50 In/Lbs; 4.5-5.6 Nm
5	UP04254	1	S/P	SCREW-Sems Hex Hd. (10-24 X 1/2") Torque Specs 40-50 In/Lbs; 4.5-5.6 Nm
6	UP04124	1	S	GEAR HEAD
7	A06281	1	S	BLADE KIT Includes items 8-11
8	UP04126	1	S/P	WASHER-Flanged
9	UP04129	1	S	WASHER-Flanged (Lower)
10	UP04127	1	S	NUT-Lock Torque Specs 100-120 In/Lbs; 11.3-13.6 Nm
11	D04359A	1	/P	BLADE (2" X 9") (Qty.-2)
12	A06280	1	S	SUPPORT ARM ASSEMBLY Includes items 13-17
13	UP04132	1	S/P	KNOB-Adjusting
14	UP03397	1		NUT-Hex
15	UP04252	1	S/P	WASHER-Flat
16	A06279	1		WHEEL KIT Includes item 17
17	UP04252	2	S/P	WASHER-Flat
18	A06277A	1	S	GUARD KIT Includes items 19-22
19	UP04532	1	S/P	DECAL-Warning
20	UP04155	3	S	SCREW-Hex Hd. (10-24 X 5/8") Torque Specs 40-50 In/Lbs; 4.5-5.6 Nm
21	UP03411	3		WASHER-Lock (#10)
22	A06296	1	S	FLAP KIT



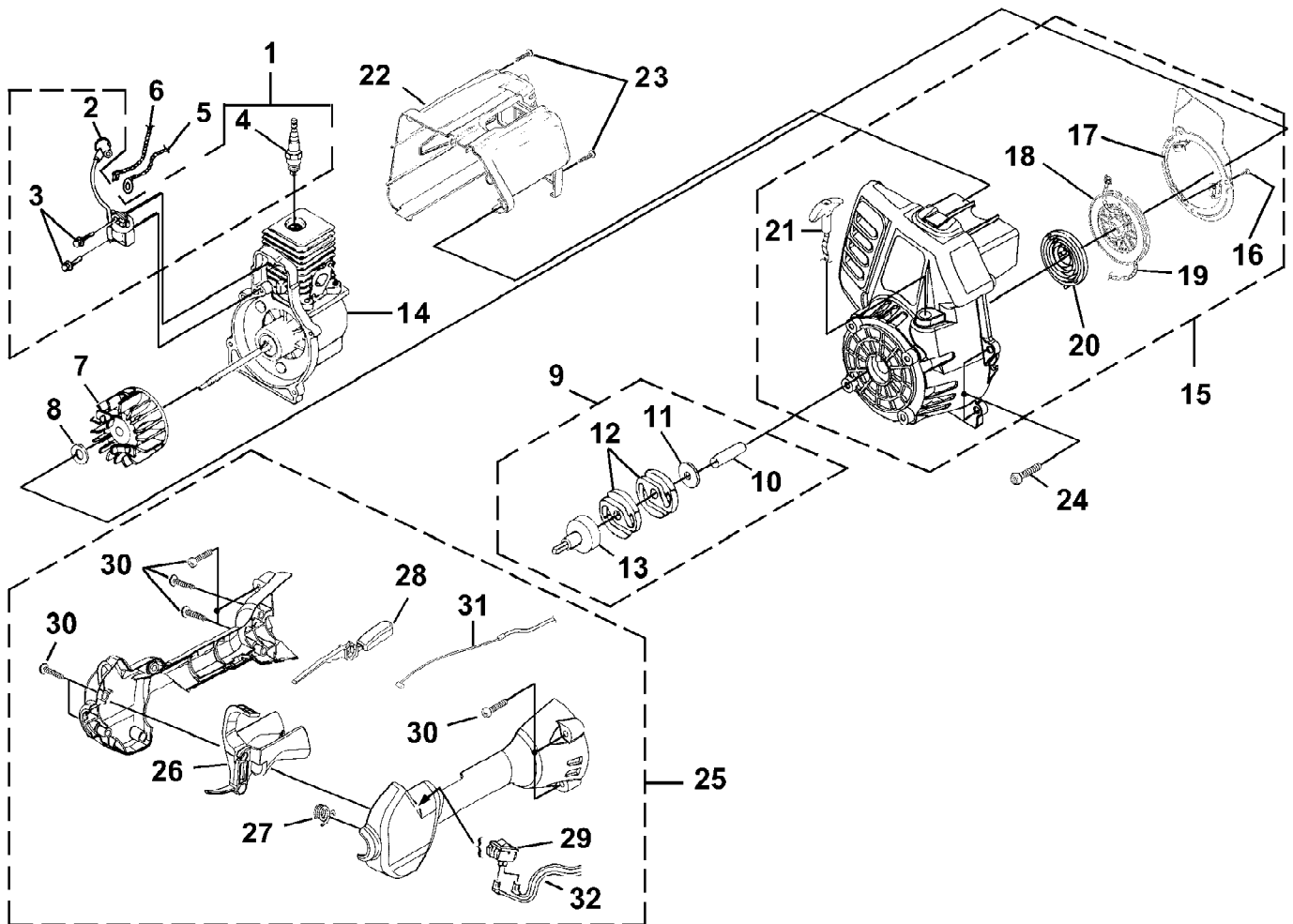
ST725 String Trimmer UT-15178
Engine Internal

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Ref #	Part Number	Qty	S/P/F	Description
1	UP02995	1	S	SHORT BLOCK Includes items 2-9
2	UP00768	1	S/P	PISTON & ROD ASSY. Includes item 3
3	UP03838	1	S/P	RING-Piston
4	UP04136	1	S	CYLINDER ASSY. Includes items 5-8
5	UP03857	1	S/P	GASKET-Cylinder
6	UP04308	1	S/P	GASKET-Heat Dam
7	UP03916	1	S	GASKET-Carburetor
8	09343	1	/P	GASKET-Muffler
9	UP04345	3	S/P	SCREW-Sems (12-24 X 3/4") Torque 55-65 In/Lbs; 6.2-7.3 Nm; Required Loctite Red 262
10	UP00019	1	S	CRANKCASE COVER ASSEMBLY Includes items 11-12
11	UP04335	1	S	GASKET-Crankcase Cover (Also included w/short block)
12	UP04295	4	S/P	SCREW-Sems (10-24 X 1/2") Torque 35-45 In/Lbs; 4.0-5.1 Nm; Required Loctite Red 262
13	UP00027	3	S	MUFFLER GUARD Includes item 14
14	UP03897	2	S	SCREW-Plastite (10-14 X 1/2") Torque 5-20 In/Lbs; 6-2.3 Nm

ST725 String Trimmer UT-15178
Ignition - Rotor - Starter - Clutch

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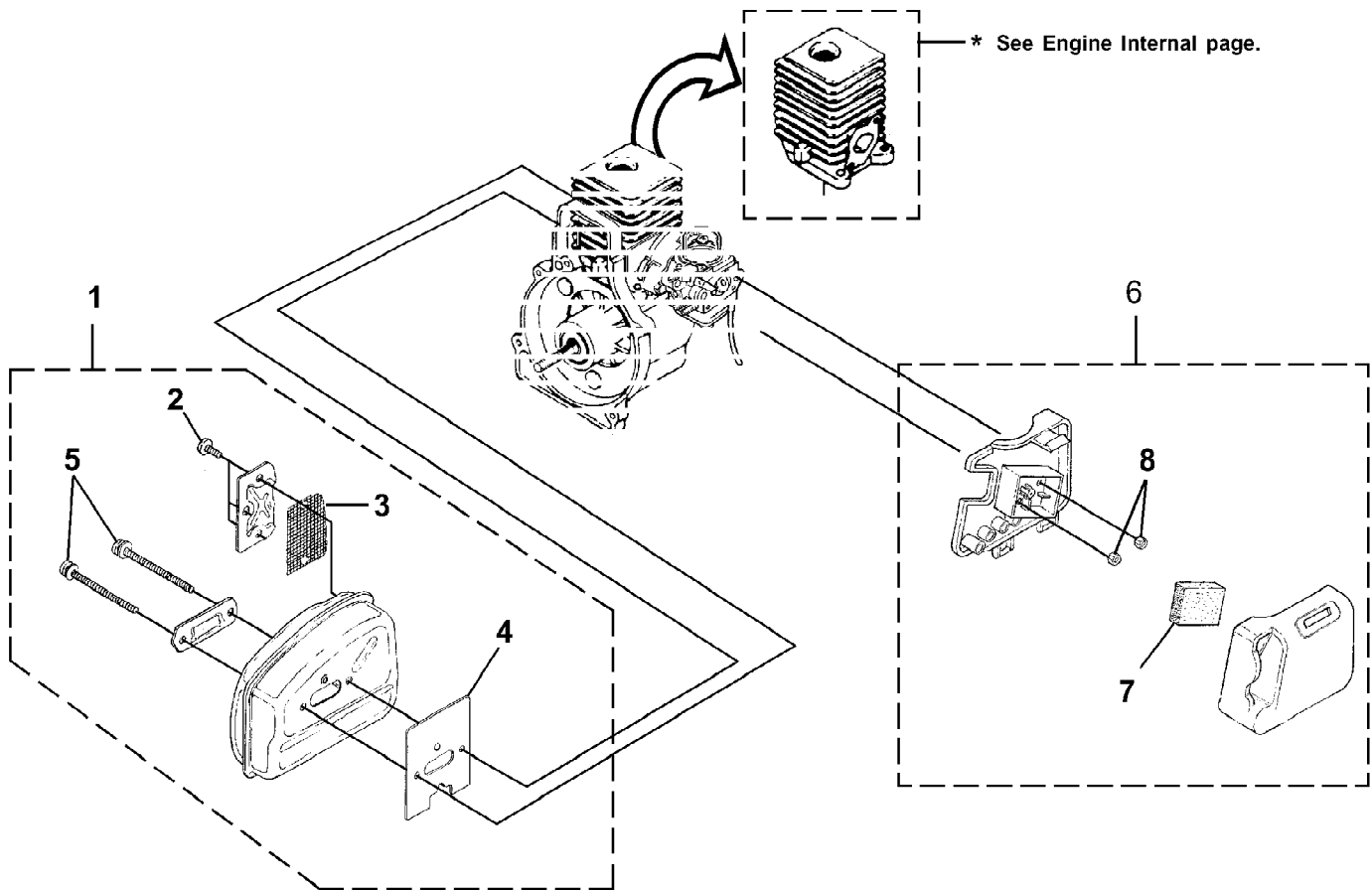
ST725 String Trimmer UT-15178
Ignition - Rotor - Starter - Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	UP05270	1		IGNITION KIT Includes items 2-4
2	UP03868	1	S/P	TERMINAL & COVER
3	UP03896	2	S/P	SCREW-Taptite (8-32 X 1") Torque Specs 30-40 In/Lbs; 3.4-4.5 Nm; Required Loctite Blue 242
4	UP03883	1	/P	SPARK PLUG Torque Specs 120-180 In/Lbs; 13.6-20.3 Nm
5	A06964	1	/P	LEAD-Electrical
6	A06963	1	/P	LEAD-Electrical
7	UP03009	1		ROTOR KIT
8	PS84065	1	S/P	WASHER-Flat
9	UP00034	1	S	CLUTCH AND DRUM KIT Includes items 10-13
10	UP04118	1	/P	SPACER
11	98929A	1	S/P	WASHER-Flat
12	UP04103	2	S	CLUTCH
13	A02727	1	S	CONNECTOR AND DRUM
14	UP02995	1	S	SHORT BLOCK (See "Engine Internal" illustration & parts list)
15	UP02963	1		COMPLETE STARTER ASSEMBLY Includes items 16-21
16	82543	3	/P	SCREW-Thread Form (8-16 X 1/2") Torque Specs 10-20 In/Lbs; 1.1-2.3 Nm
17	UP03013	1	S	BAFFLE-Air
18	UP03012	1	S	PULLEY-Starter
19	UP03912	1	S	ROPE-Starter (42")
20	UP03917	1	S	SPRING & CONTAINER
21	UP03026	1	S	GRIP-Starter (Yellow)
22	UP02964	1		HOUSING-Rear Kit Includes item 23
23	UP03900	2	S/P	SCREW-Plastite (10-14 X 3/4") Torque Specs 30-50 In/Lbs; 3.4-5.6 Nm
24	UP03406	4	S	SCREW-Taptite (10-24 X 3/4") Torque Specs 30-40 In/Lbs; 3.4-4.5 Nm
25	UP03114	1	S/P	CONTROL HANDLE ASSY. Includes items 26-32
26	UP03207	1	S/P	TRIGGER-Throttle Includes item 27
27	UP03210	1	S	SPRING
28	UP03173	1	S	THROTTLE INTERLOCK
29	UP04197	1	S/P	SWITCH
30	UP04247	9	S	SCREW-Taptite (10-14 X 1") Torque Specs 30-50 In/Lbs; 3.4-5.6 Nm
31	UP03172	1	S	CABLE-Throttle
32	UP03174	1	S	LEAD-Electrical

ST725 String Trimmer UT-15178
Muffler - Air Cleaner

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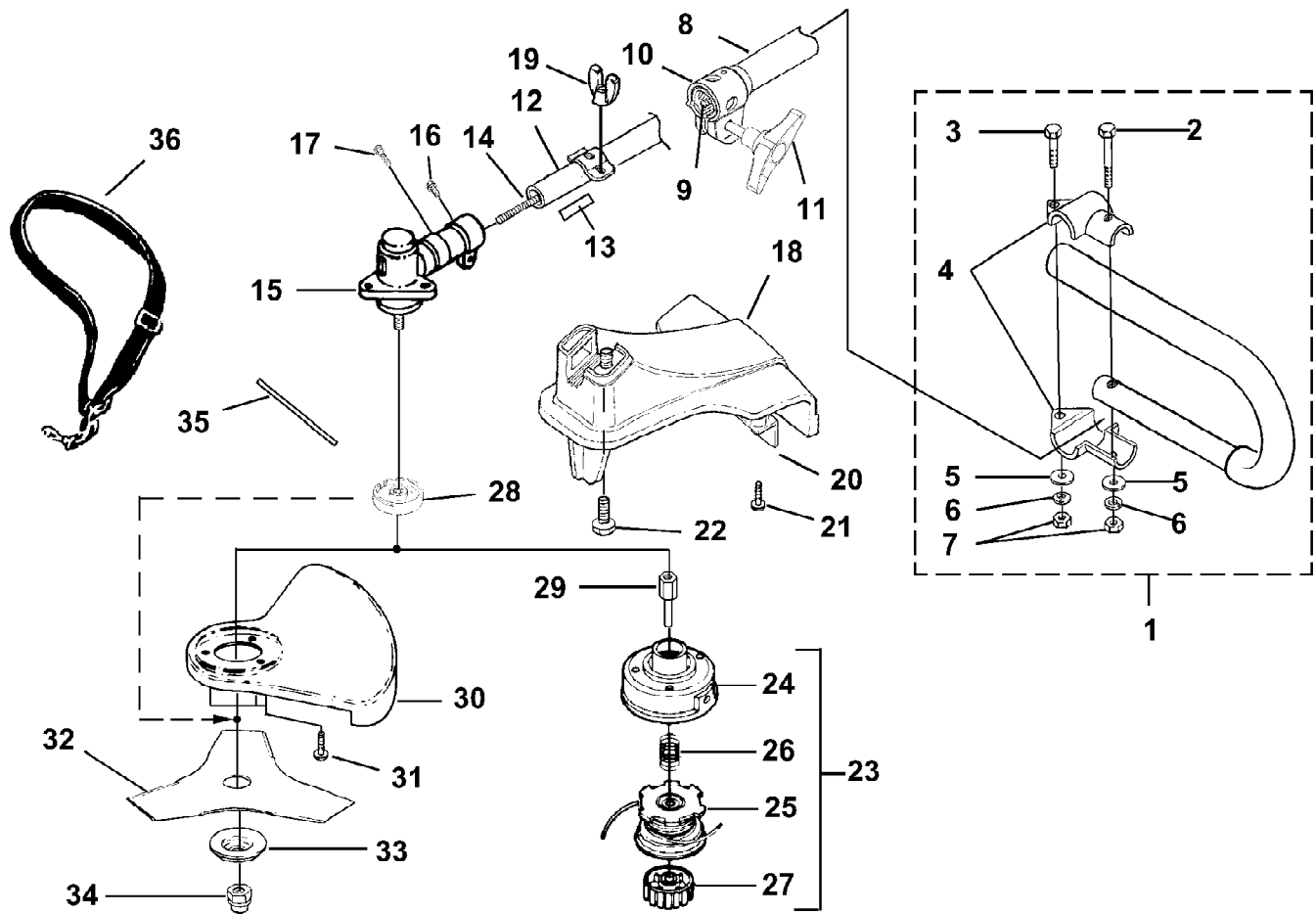
ST725 String Trimmer UT-15178
Muffler - Air Cleaner

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Ref #	Part Number	Qty	S/P/F	Description
1	UP04634	1	S/P	MUFFLER ASSY. Includes items 2-5
2	UP04248	3	S	SCREW, Taptite- (8-32 X 3/8") Torque Specs 25-35 In/Lbs; 2.8-4.0 Nm
3	UP04629	1	S	SCREEN-Spark
4	UP04710	1	S	GASKET-Muffler
5	88083	2	S/P	SCREW, Truss Hd. - (10-24 X 2.188) Torque Specs 50-60 In/Lbs; 5.6-6.8 Nm
6	UP05084	1	S	AIR FILTER KIT Includes items 7-8
7	D98760B	1	S	FILTER-AIR
8	UP03885	2	S	NUT-Hex (10-24) Torque Specs 30-40 In/Lbs; 3.4-4.5 Nm

ST725 String Trimmer UT-15178
Shaft - Spool & String - Grass Deflector

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ST725 String Trimmer UT-15178
Shaft - Spool & String - Grass Deflector

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Ref #	Part Number	Qty	S/P/F	Description
1	A07159	1	S	HANDLE("J") Includes items 2-7
2	UP04154	1	S	SCREW-Hex Hd. (1/4-20 X 1 1/2")
3	UP04158	1	S/P	SCREW-Hex Hd. (1/4-20 X 1")
4	UP04105	2	S	CLAMP-Handle Bar
5	UP04251	2	S/P	WASHER-Flat (1/4")
6	UP03409	2	S/P	WASHER-Lock (1/4")
7	UP03399	2	S	NUT-Hex (1/4-20) Torque Specs 90-100 In/Lbs; 10.2-11.3 Nm
8	UP05136	1	S	DRIVESHAFT HOUSING (Upper) Includes items 9-11
9	A07667	1	S/P	FLEXSHAFT-w/Collar & Liner
10	UP03839	1	S	COUPLER KIT Includes item 11
11	UP05137	1	S	KNOB
12	UP03956	1	S	DRIVESHAFT HOUSING (Lower) Includes items 13-14
13	UP04116	1	S/P	DECAL-Warning
14	UP04369	1	S	SHAFT-Flexible
15	UP04124	1	S	GEAR HEAD Includes items 16-17
16	82586	5	/P	Screw, Cap Hd. (1/4-20 X 7/8") Torque Specs 15-20 In/Lbs; 1.7-2.3 Nm
17	UP04254	2	S/P	Screw-Hex Hd. (10-24 x 1/2") Torque Specs 40-50 In/Lbs; 4.5-5.6 Nm
18	A05086	1		GRASS DEFLECTOR KIT Includes items 19-22
19	UP04893	1	S	WING NUT
20	UP04890	1		BLADE-Cut-Off Includes item 21
21	UP03898	2	S	SCREW, Thread Form. (10-24 X 3/4") Torque Specs 30-50 In/Lbs; 3.4-5.6 Nm
22	UP04892	1	S	SCREW-Square Head
23	DA03174A	1	S/P	STRINGHEAD-Complete (.095") Includes items 24-27
24	A98231A	1	S/P	HOUSING & EYELET (Dual Line)
25	UP00147	1	S/P	SPOOL & STRING (.095") Includes item 26
26	06713	1	/P	SPRING-Compression
27	UP00104	1	S/P	RETAINER-Spool (L.H. Thread, Red)
28	UP04126	1	S/P	WASHER-Flanged
29	9855141	1	/P	ADAPTER-Shaft Torque Specs 100-120 In/Lbs; 11.3-13.6 Nm
30	UP05070	1	S/P	BLADE GUARD Includes item 31
31	UP04254	3	S/P	SCREW Torque Specs 15-20 In/Lbs; 1.7-2.3 Nm
32	D98717C	1	S/P	BLADE-Tri-Arc(TM)
33	UP04129	1	S	WASHER-Cupped (Lower)
34	UP04127	1	S	NUT-Hex (L.H.) Torque Specs 100-120 In/Lbs; 11.3-13.6 Nm
35	UP04100	1	S	TOOL-Holding Pin
36	UP00108	1	S	HARNESS