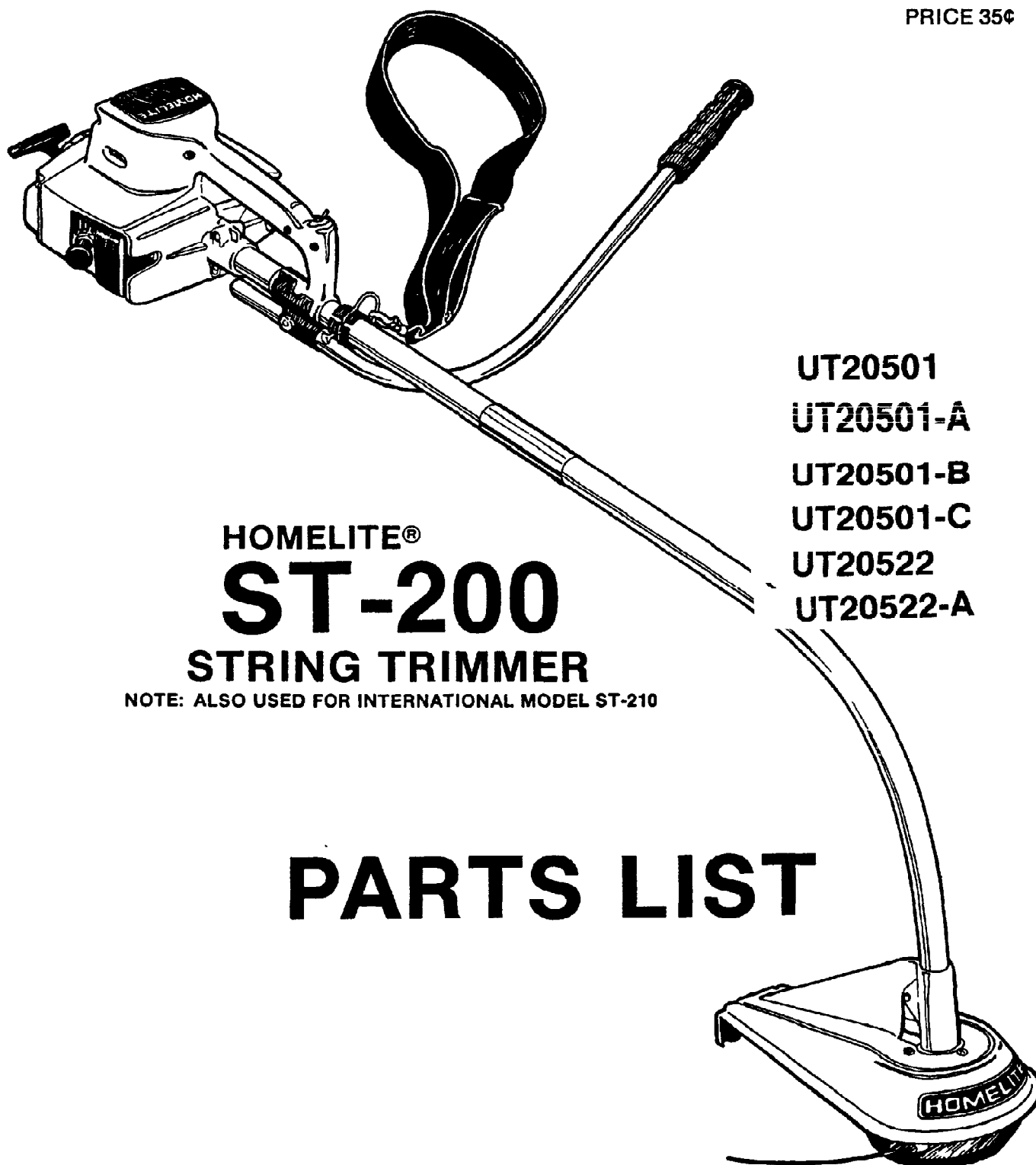


PART NO. 17435-A
PRINTED IN U.S.A.
PRICE 35¢



HOMELITE®
ST-200
STRING TRIMMER

NOTE: ALSO USED FOR INTERNATIONAL MODEL ST-210

UT20501
UT20501-A
UT20501-B
UT20501-C
UT20522
UT20522-A

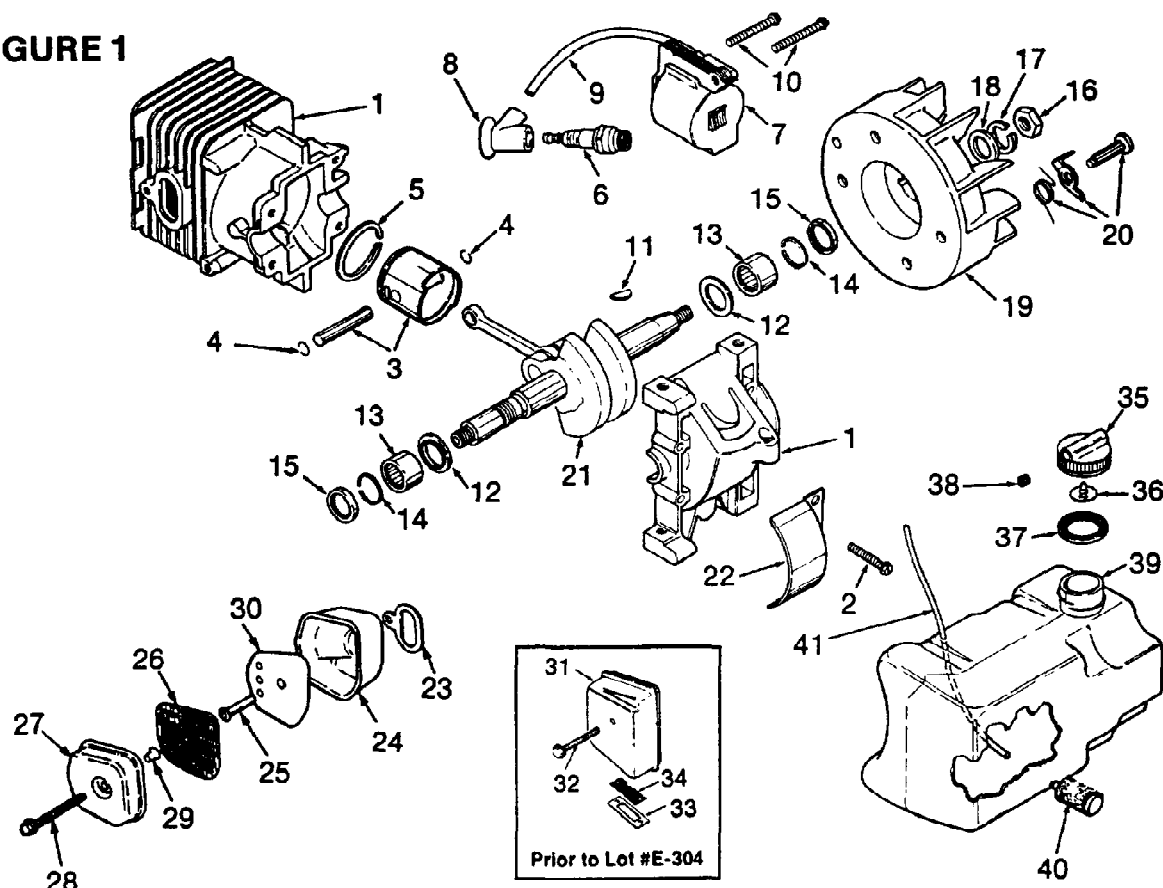
PARTS LIST

HOMELITE **TEXTRON**

Homelite Division of Textron Inc.

ST-200 STRING TRIMMER

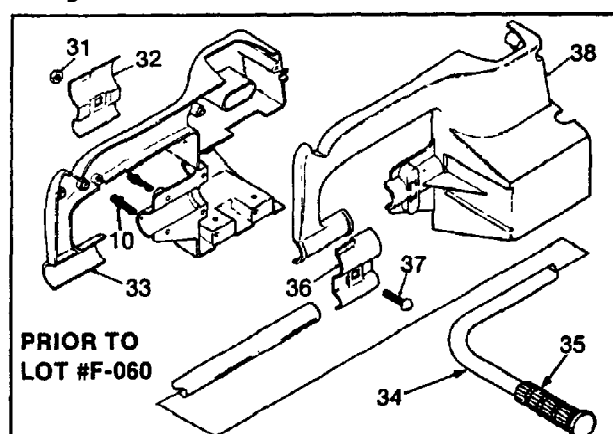
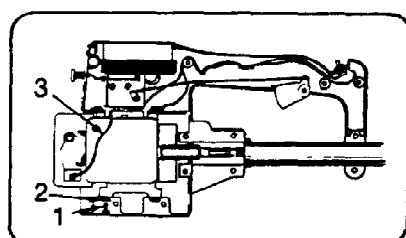
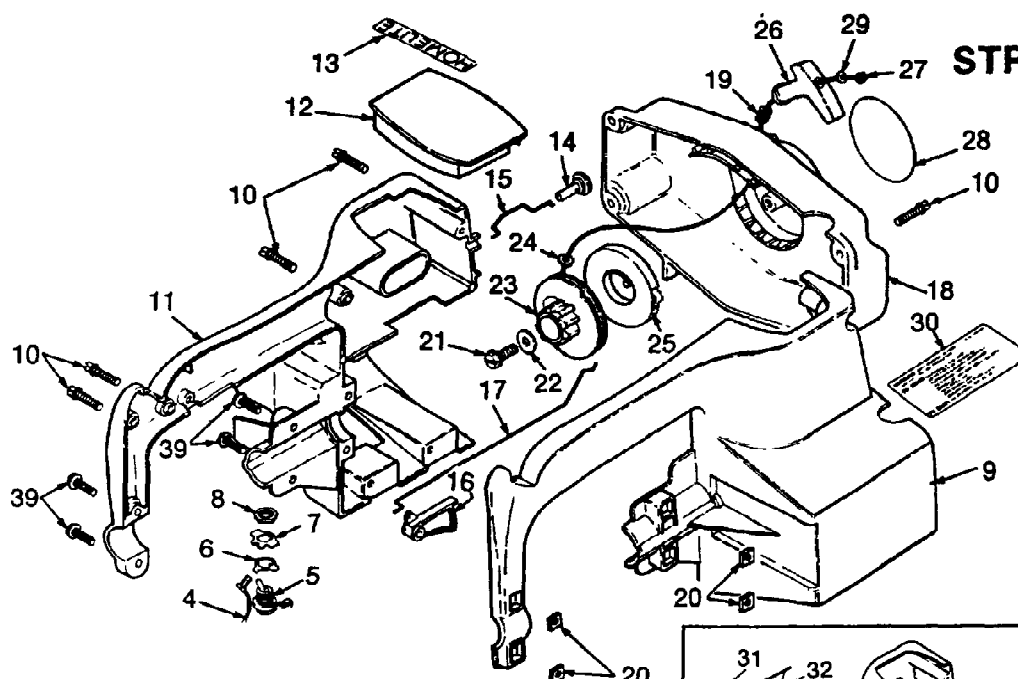
FIGURE 1



NO.	DESCRIPTION	PART NO.	QTY.	NO.	DESCRIPTION	PART NO.	QTY.
1	CYLINDER & CRANKCASE	A-97517-1	1	23	GASKET- Muffler	93801	1
	Includes:				MUFFLER Assembly (Complete)		
2	SCREW	88044	4		(After Lot #E-304)	A-97621	1
3	PISTON & PIN ASSEMBLY	A-70224-A	1		Includes:		
	Includes:			24	BODY- Muffler	93986	1
4	RING- Piston retaining	65261	2	25	SPACER- Muffler	93990	1
5	PISTON RING (Primary source)	70205	1	26	SCREEN- Spark	93991	1
	PISTON RING (Alternate source)	93165	1	27	CAP- Muffler	97634	1
6	PLUG- Spark	68616-S	1	28	SCREW	93460	1
7	MODULE- Ignition	94711	1	29	SPACER- Muffler	93989	1
	Includes:			30	BAFFLE- Muffler	48161	1
8	TERMINAL- Hi-tension	A-33055	1	31	MUFFLER- (Prior to Lot #E-304)	A-94419-1	1
9	LEAD- High tension	69326	1	32	SCREW- 10-24 x 1 3/4 hex sems		
10	SCREW- Hex 8-32 x 3/4	82248	2		(Prior to Lot #E-304)	88056	1
11	KEY- Woodruff	69250	1	33	SPARK ARRESTOR		
12	WASHER- Thrust	95492	2		(Prior to Lot #E-304)	A-94478	1
13	NEEDLE- Bearing	12530	2		Includes:		
14	SPACER- Seal	68514	2	34	SCREEN- Spark		
15	SEAL	94638	2		(Prior to Lot #E-304)	94484	1
16	NUT- Rotor	81117	1		SCREW (Purchased locally)		2
17	WASHER- Lock	83002	1	35	CAP- Fuel	A-94495	1
18	WASHER	84065	1		Includes:		
19	ROTOR & STARTER PAWL	A-95007	1	36	VALVE- Check	94531-1	1
	Includes:			37	GASKET- Fuel cap	94494	1
20	STARTER PAWL KIT	A-70285-D	1	38	FILTER- Fuel cap	89454	1
21	CRANKSHAFT	A-94992	1	39	TANK- Fuel	A-94462-C	1
22	SHROUD	94458	1		Includes:		
				40	FILTER- Fuel	96639	1
				41	TUBING- Rubber (fuel line) 7 1/2"	70310-30	1

ST-200 STRING TRIMMER

FIGURE 2

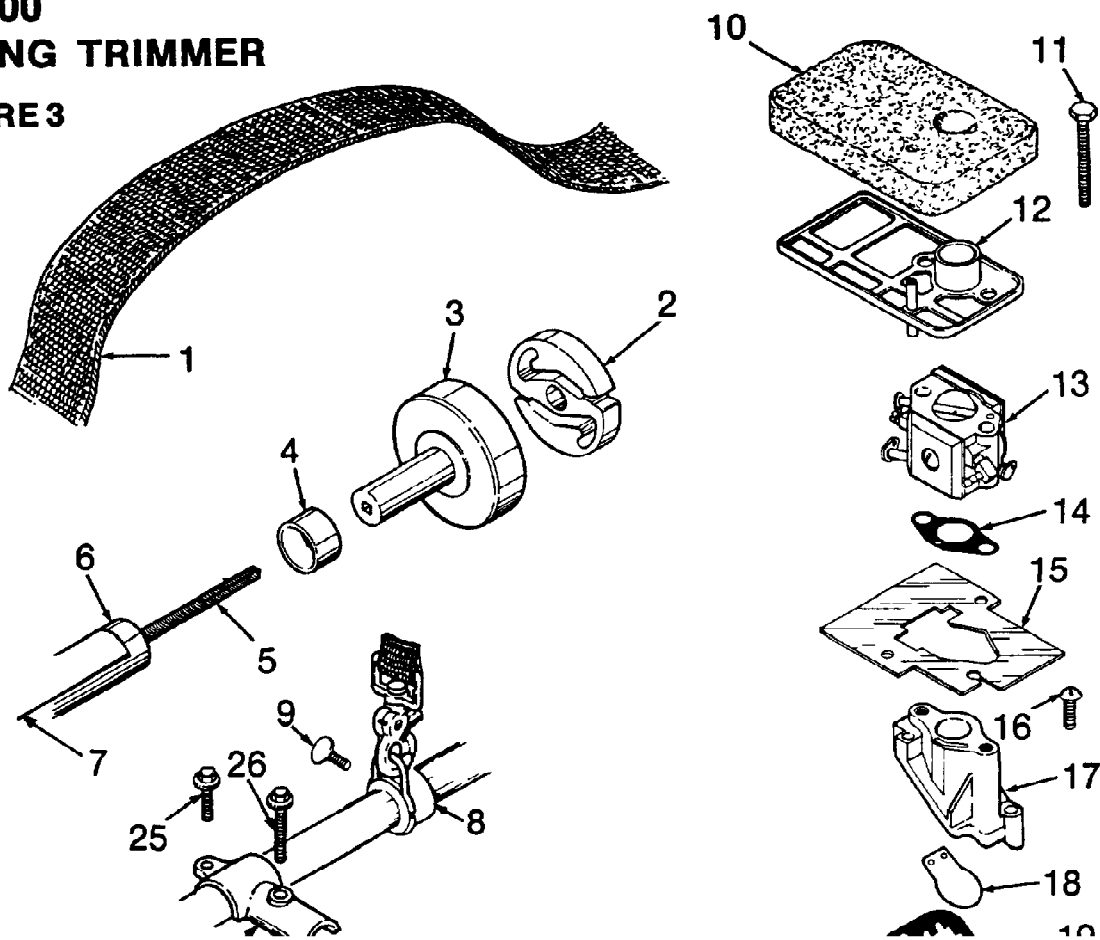


NO.	DESCRIPTION	PART NO.	QTY.	NO.	DESCRIPTION	PART NO.	QTY.
1	SCREW- Torx	96987	4	21	SCREW	70771	1
2	WASHER	96984	4	22	WASHER	94062	1
3	LEAD- Electrical	A-94472	1	23	PULLEY- Starter	69158-A	1
4	LEAD- Ground	A-94446	1	24	WASHER- Flat	93862	1
5	SWITCH- Toggle	93653	1	25	SPRING- Rewind	A-96999-B	1
6	WASHER- Grounding	95611-A	1	26	GRIP- Starter	70211	1
7	PLATE- Indicating	95231	1	27	ROPE- Starter #4 34" long	96648-1	1
8	NUT	72084-A1	1	28	DECAL (ST-200)	94407	1
9	HOUSING- Engine (Left)			29	WASHER- Flat	84025	1
	(After lot #F-060)	97570	1	30	DECAL- Starter instruction	96573	1
10	SCREW	82368	12	31	NUT- Hex 5/16-18		
11	HOUSING- Engine (Right)				(Prior to Lot #F-060)	81196	1
	(After Lot #F-060)	97589	1	32	CLAMP- Right (prior to Lot #F-060)	94426	1
12	COVER- Filter	A-94489	1	33	HOUSING- Engine (Right)		
	Includes:				(Prior to Lot #F-060)	94448	1
13	DECAL	78290	1	34	HANDLE BAR (Prior to Lot #F-060)	A-94467-A	1
14	BUTTON- Choke	94451	1		Includes:		
15	ROD- Choke	97817	1	35	GRIP- Handle		
16	TRIGGER	94452	1		(Prior to Lot #F-060)	94474	1
17	ROD- Throttle	94435-A	1	36	CLAMP- Left (Prior to Lot #F-060)	94424	1
18	HOUSING- Starter	A-94477-B	1	37	BOLT- Rd. Hd. 5/16 x 1 1/4		
	Includes:				(Prior to Lot F-060)	82360	1
19	BUSHING- Starter housing	A-97796	1	38	HOUSING- Engine (Left)		
20	NUT (After Lot #F-060)	97574	12		(Prior to Lot #F-060)	94447-A	1
				39	SCREW- (10-32 x 3/4 Hex Hd.)	82220	4

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS.

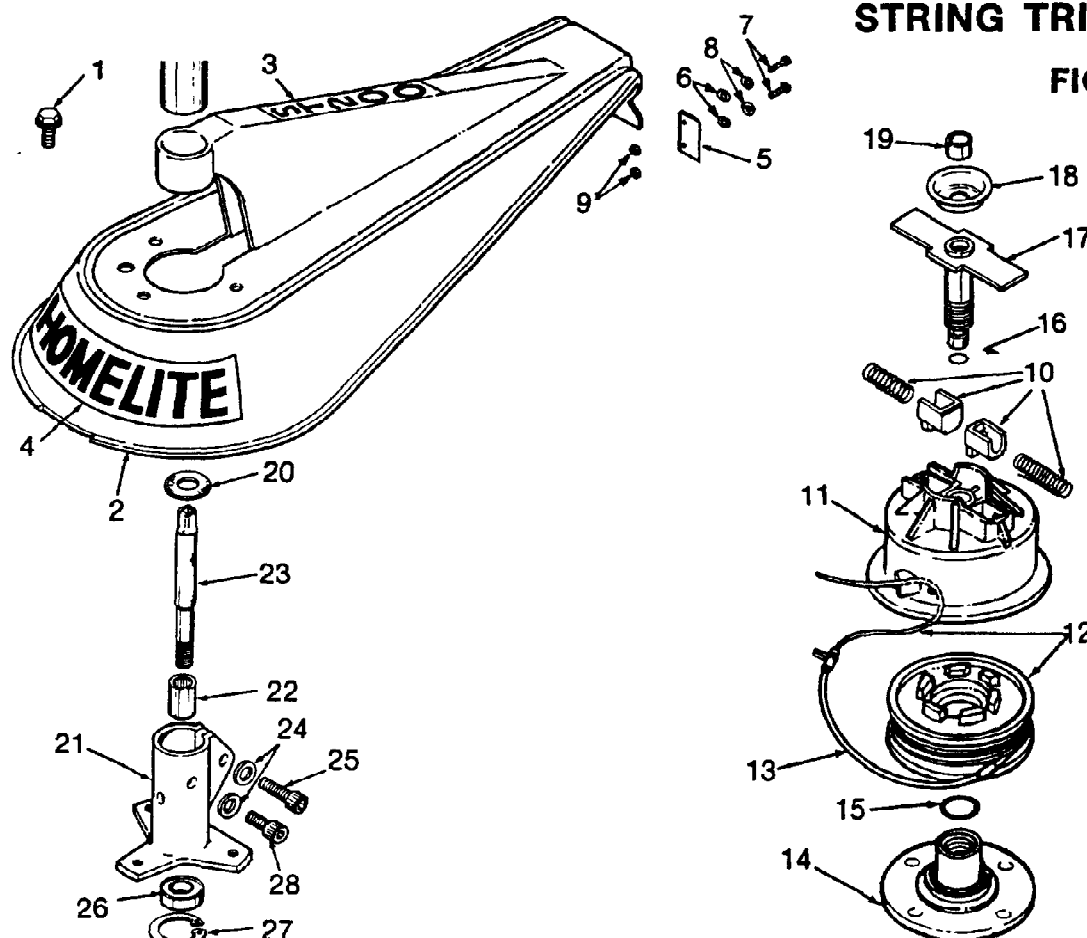
ST-200 STRING TRIMMER

FIGURE 3



ST-200 STRING TRIMMER

FIGURE 4



NO.	DESCRIPTION	PART NO.	QTY.	NO.	DESCRIPTION	PART NO.	QTY.
1	SCREW- 10-24 x 1/2	88049	3	12	SPOOL & STRING (After Lot #F-060)	DA-97728	1
2	COVER- String Head Includes:	A-94473-C	1		SPOOL & STRING (Prior to Lot #F-060)	DA-93954-B	1
3	DECAL (ST-200)	95495	1		Includes:		
4	DECAL- Homelite	95610	1	13	TUBE- Weld-not	A-96518	1
5	BLADE (After Lot #E-041)	97169	1	14	RETAINER- Spool	A-94929	1
6	WASHER- Lock (After Lot #E-041)	83004	2	15	"O" RING	58393	1
7	SCREW (After Lot #E-041)	80630	2	16	"O" RING	94150	1
8	FLAT WASHER (After Lot #E-041)	84018	2	17	CONNECTOR- Drive	A-94434	1
9	NUT (After Lot #E-041)	81002	2	18	SHIELD- Grass	94409	1
	KIT- Blade (not shown) (Prior to Lot #E-041)	A-96889	1	19	SPACER- Bearing	94411	1
10	KIT- Slide & spring (After Lot #F-060)	A-97582	1	20	SEAL- Felt	96978	1
	KIT- Slide & Spring (Prior to Lot #F-060)	A-95689-A	1	21	HOUSING- Lower head Includes:	A-95800-C	1
	Includes:			22	BEARING- Needle	69638	1
	SPRING- Hi speed			23	SHAFT- Drive	94408	1
	SLIDE- Hi speed			24	WASHER- Flat (1/4)	84020	2
	SLIDE- Low speed			25	SCREW- Hex soc cap (1/4-20 x 1")	80428-1	1
	SPRING- Low speed			26	BEARING- Ball	94421	1
11	HEAD- String (After Lot #F-060)	A-95380-1A	1	27	RING- Retaining	94412	1
	HEAD- String (Prior to Lot #F-060)	A-94233-2	1	28	SCREW	82416	1

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS

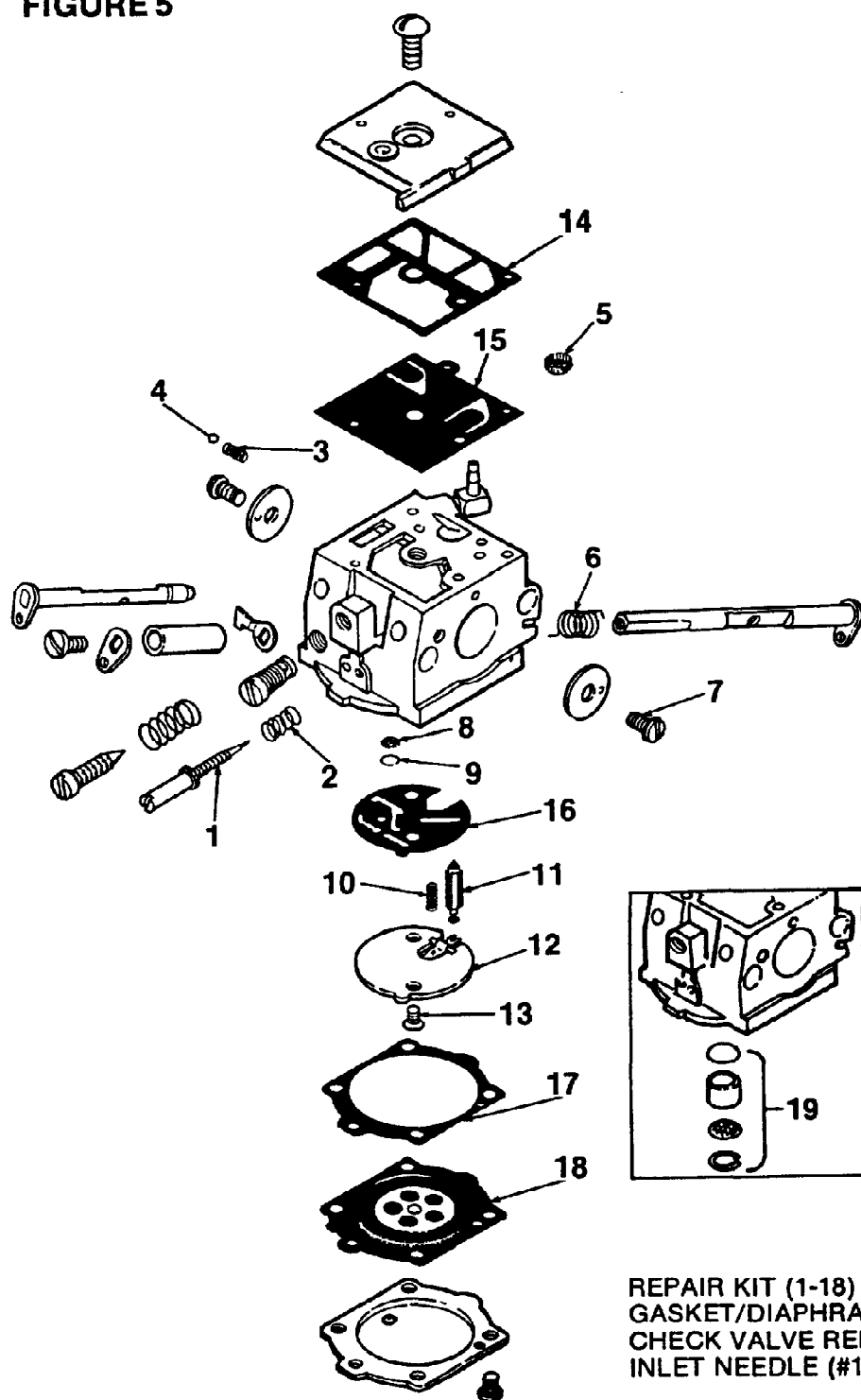
ST-200 STRING TRIMMER

FIGURE 5

CARBURETOR

(HDC-69B)

A-97601

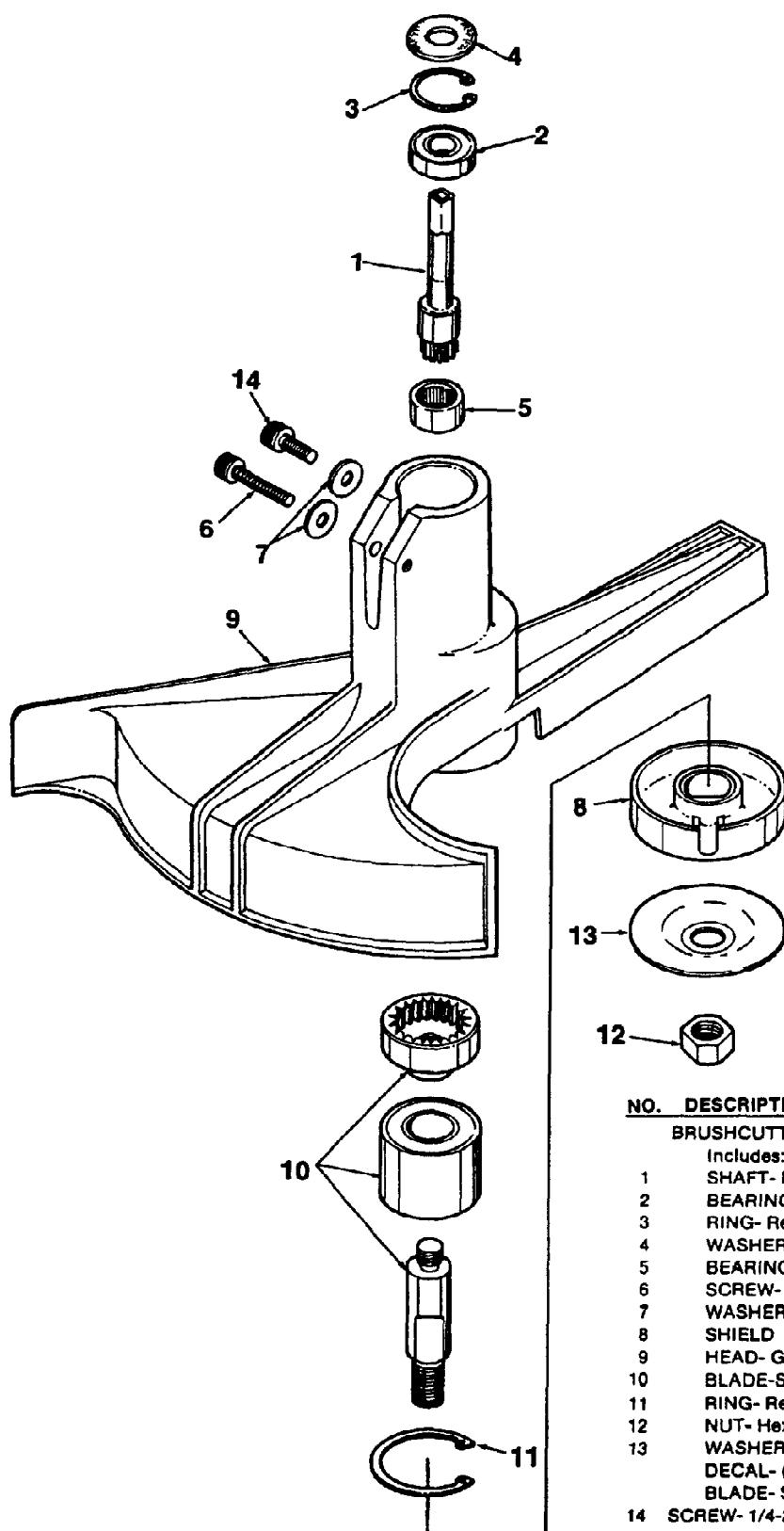


REPAIR KIT (1-18)
GASKET/DIAPHRAGM KIT (14-18)
CHECK VALVE REPAIR KIT (#19)
INLET NEEDLE (#11)

97136
94701
93910-A
64229

~~0180~~ ST-200 STRING TRIMMER

FIGURE 6



NO.	DESCRIPTION	PART NO.	QTY.
	BRUSHCUTTER KIT	A-94479-C	1
	Includes:		
1	SHAFT- Pinion	A-94488	1
2	BEARING- Ball (see note)	94421	1
3	RING- Retaining	94412	1
4	WASHER- Felt	96978	1
5	BEARING- Roller	59482	1
6	SCREW- 1/4-20 x 1	80428-1	1
7	WASHER- Flat	84020	2
8	SHIELD	94433-1	1
9	HEAD- Gear	94415-2B	1
10	BLADE-SHAFT ASSEMBLY	A-94431-1A	1
11	RING- Retaining	28922	1
12	NUT- Hex locking	46783	1
13	WASHER- Cupped	46781	1
	DECAL- (not shown)	95426	1
	BLADE- Saw	D-94489-1A	1
14	SCREW- 1/4-28 x 1/2	82416	1

NOTE 1: Install bearing with seal toward gear head.

ACCESSORIES & TOOLS

GLIDE- Trim	D-94429	ROTOR- Puller	A-24747-A
KEY- Hex	94441	Includes:	
FIXTURE- Alignment	94455	NUT- Hex 5/16-18	81196
SCREWDRIVER	24541	BOLT	80288-2
TOOL- Shaft holder	94482	SEALANT	24823
WRENCH- Socket	68651	TOOL- Check valve	24972
BLADE- Tri-arc	94422-1	ATTACHMENT- Blower (ST-200 only)	A-93597
GREASE- Multi-use	17193	Includes:	
PLIERS- Tru-arc	22828	TOOL- Shaft stop	17370
PLUG- Bearing installation	17498	FAN	94925
PLUG- Bearing installation	17499	CLIP- Retaining	94928
PLUG- Bearing installation	17501	TOOL- Clutch removal	A-93791
SHIM- Plastic	24306	Includes:	
STRING- 100ft. replacement	DA-97703	PIN	23717-A
ROPE- Starter (250 Ft. Reel)	97135		

(R) 0487RY

HOMELITE DIVISION OF TEXTRON INC.
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 Charlotte, North Carolina 28217

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