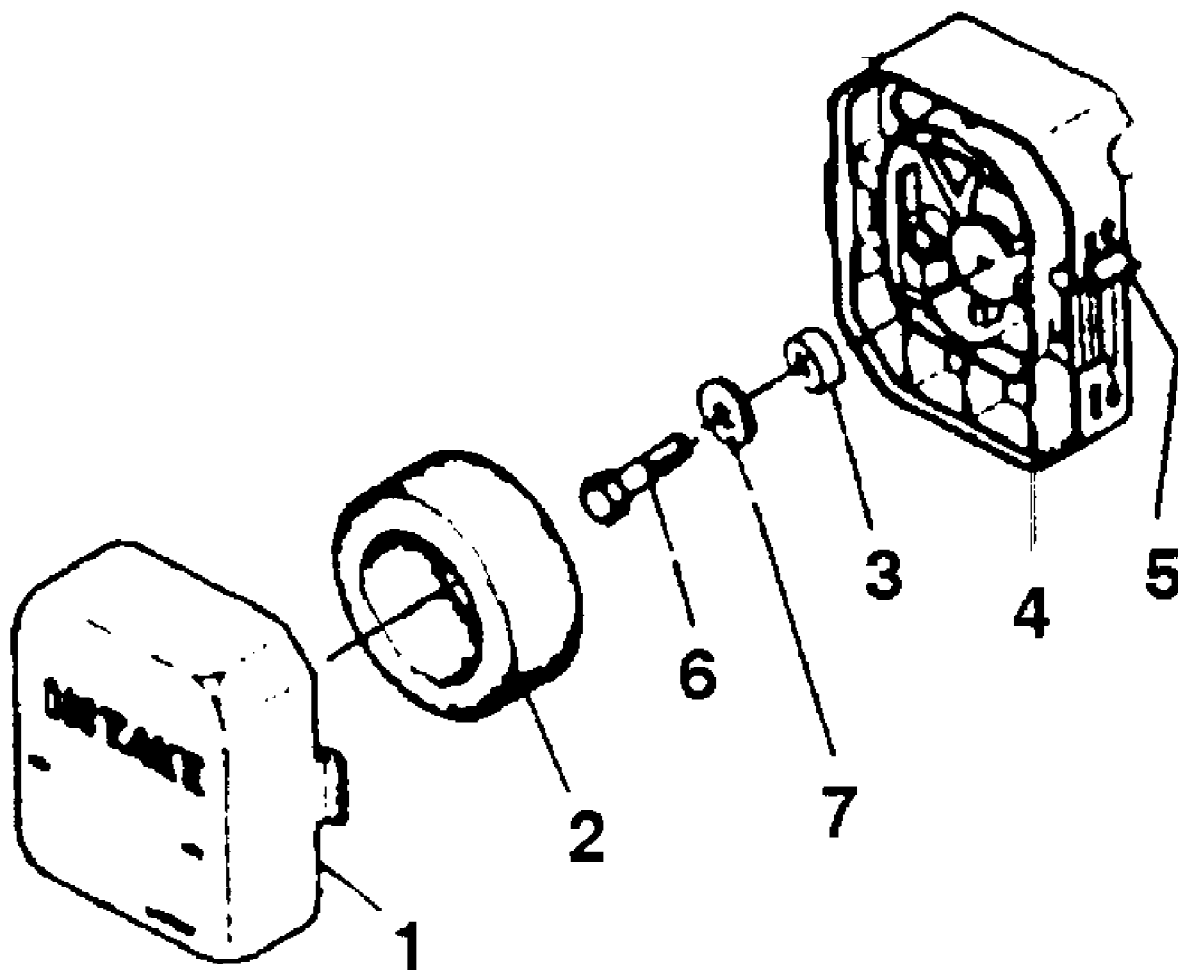


4000b UT-26023
Air Cleaner

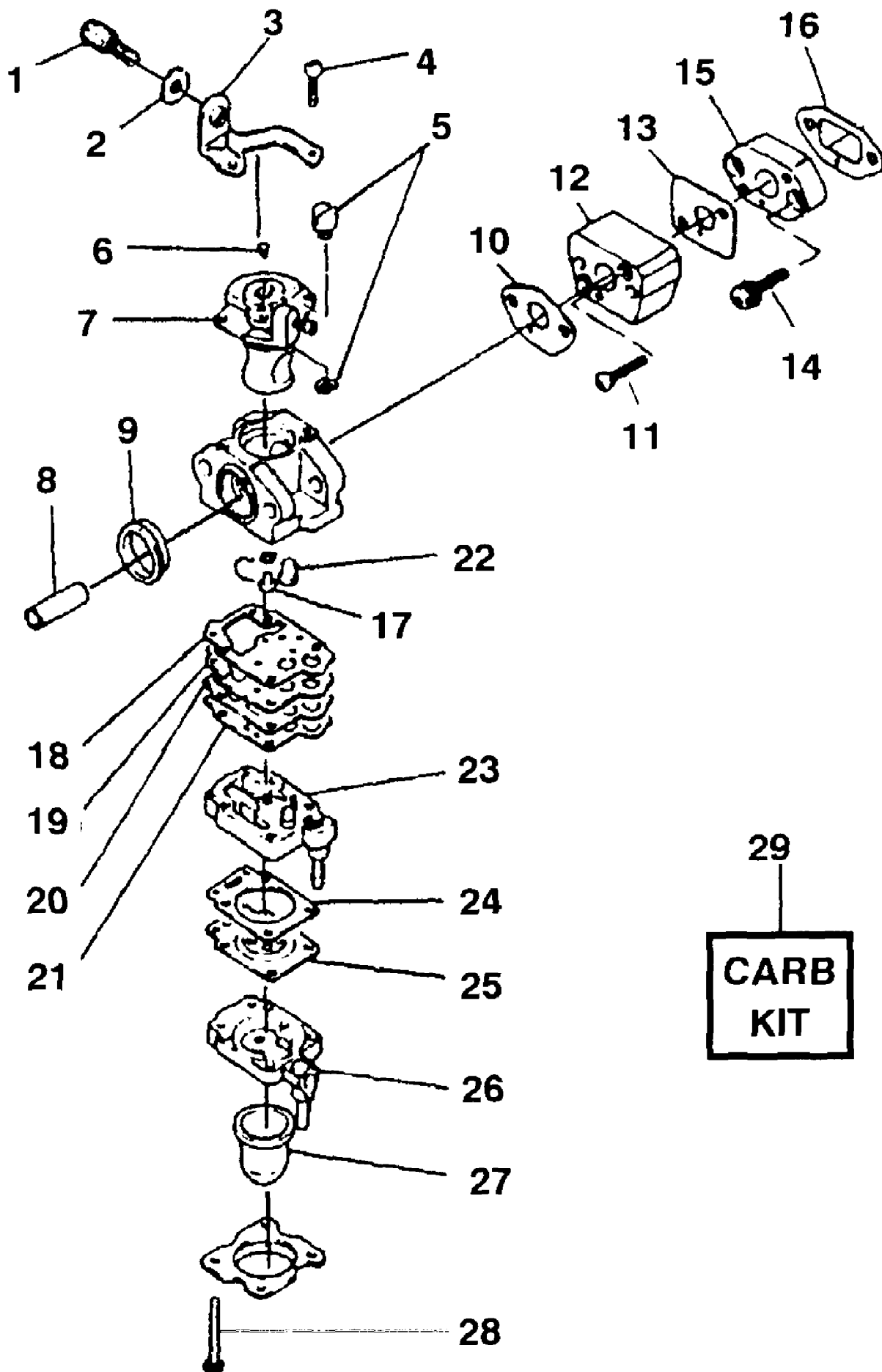
Page 1 of 30



4000b UT-26023
Air Cleaner

Page 2 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM240308	1		CLEANER ASSY
1	GM248203	1	/P	COVER, CLEANER
2	GM248202	1	/P	FILTER
3	GM248205	1		SLEEVE
4	GM248201	1	/P	BODY, CLEANER
5	GM248206	1		LEVER, CHOKE
6	GM002811	1		SCREW & WASHER Torque Specs: 26-39 In/Lbs; 2.9-4.4 Nm
7	GM040066	1	/P	WASHER



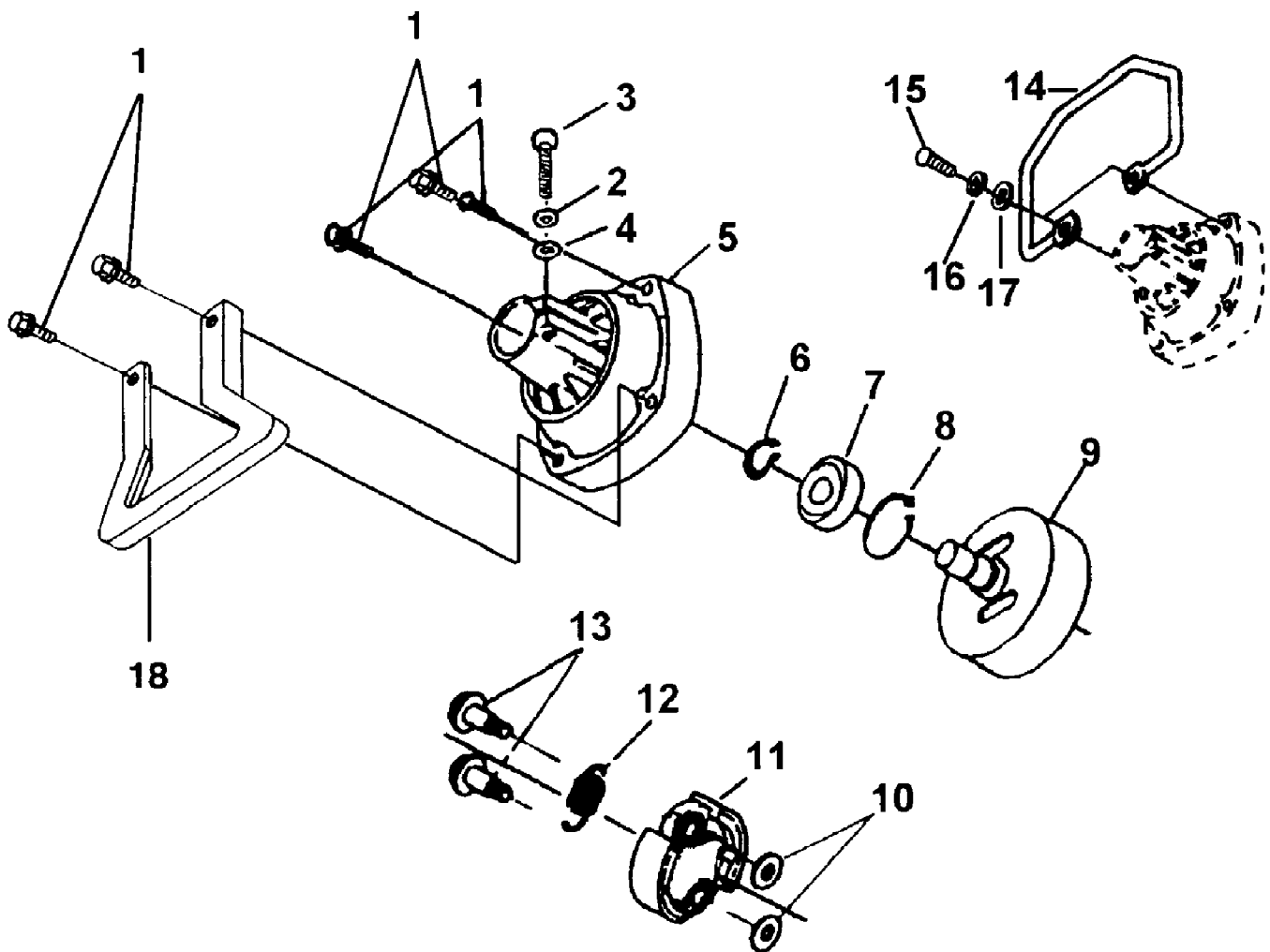
4000b UT-26023
Carburetor

Page 4 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM400395	1		CARB ASSY
1	GM247206	1		CABLE ADJUSTER
2	GM247207	1	S	NUT
3	GM407230	1		BRACKET
4	GM407231	2		SCREW Torque Specs: 5-20 In/Lbs; 5-2 Nm
5	GM407235	1		SWIVEL
6	GM407236	1		PLUG
7	GM407238	1		THROTTLE VALVE
8	GM247209	2		SLEEVE
9	GM407240	1		PACKING
10	GM407414	1		GASKET, CARB
11	GM010148	2		SCREW & WASHER Torque Specs: 26-39 In/Lbs; 2.9-4.4 Nm
12	GM407227	1		INSULATOR
13	GM407413	1		GASKET
14	GM002810	2		SCREW & WASHER Torque Specs: 26-39 In/Lbs; 2.9-4.4 Nm
15	GM407226	1		FLANGE
16	GM407412	1		GASKET, CARB
17	GM407242	1	S	MAIN JET
18	GM307206	1	/P	GASKET, PUMP
19	GM307207	1	/P	DIAPHRAGM
20	GM257206	1	/P	PLATE
21	GM257204	1		GASKET
22	GM287204	1		SCREEN, INLET
23	GM407248	1		BODY ASSY
24	GM247205	1		GASKET DIAPH.
25	GM170121	1	/P	DIAPHRAGM
26	GM407251	1		BODY, PRIMER
27	01201	1	S	PUMP, PRIMER
28	GM307210	4		SCREW Torque Specs: 5-20 In/Lbs; 5-2 Nm
29	GM400396	1	/P	CARB KIT

4000b UT-26023
Clutch

Page 5 of 30



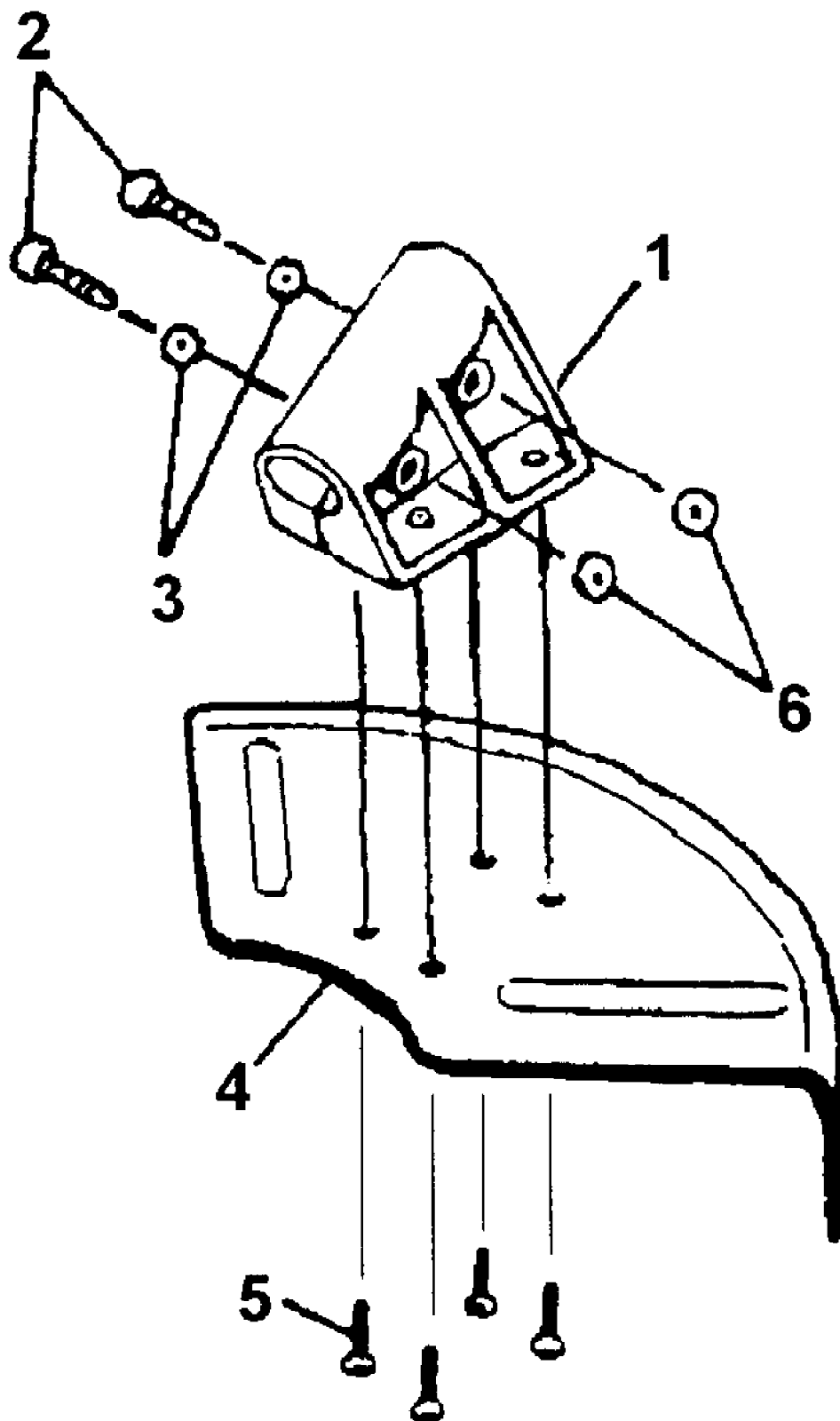
4000b UT-26023
Clutch

Page 6 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM400398	1		CLUTCH CASE ASSY
1	GM030082	4	S	BOLT & WASHER Torque Specs: 55-65 6.2-7.3 Nm
2	GM040021	1		WASHER
3	GM012302	1	S	SCREW Torque Specs: 55-65 In/Lbs; 6.2-7.3 Nm
4	GM040119	1		WASHER
5	GM406115	1		CLUTCH CASE
6	GM062105	1	S	SNAP RING
7	GM071012	1		BEARING
8	03948	1	/P	SNAP RING
9	GM406718	1		CLUTCH DRUM
10	GM042802	2	/P	WASHER
11	GM400609	1		CLUTCH SHOE KIT
12	GM407631	1		CLUTCH SPRING
13	GM407632	2		BOLT Torque Specs: 69-87 In/Lbs; 7.8-9.8 Nm
14	GM400200	1		GUARD, HEAT (4000j)
15	88212	2		BOLT (4000j) Torque Specs: 55-65 In/Lbs; 6.2-7.3 Nm
16	GM040002	2		WASHER, LOCK (4000j)
17	GM041012	2	S	WASHER, FLAT (4000j)
18	A08132A	1	/P	STAND

4000b UT-26023
Deflector

Page 7 of 30



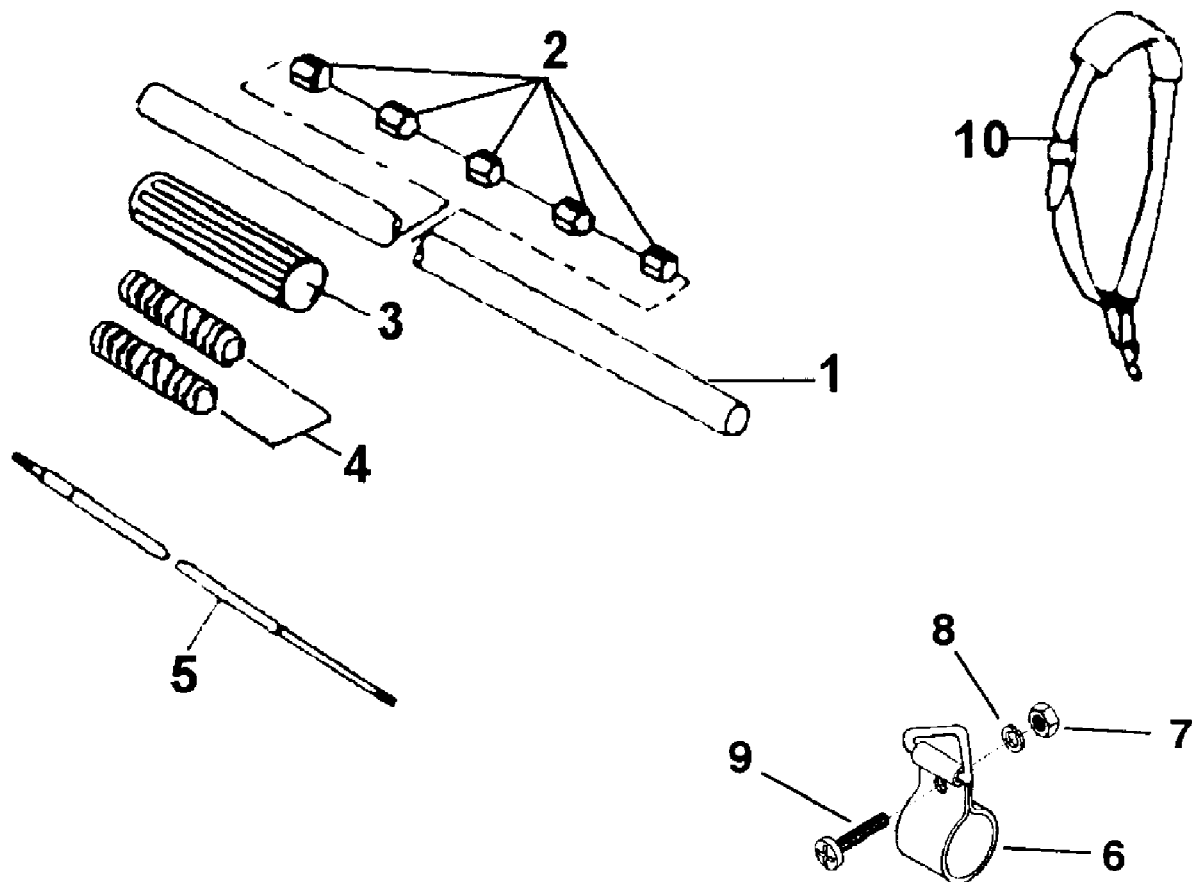
4000b UT-26023
Deflector

Page 8 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM24700A	1	/P	BLADE GUARD ASSY
1	GM245201	1		BRACKET, BLADE GUARD
2	GM011417	2	/P	SCREW Torque Specs: 15-35 In/Lbs; 2.8-4.0 Nm
3	GM040002	2		WASHER
4	GM247001	1	S	GUARD
5	GM011423	4	S	SCREW Torque Specs: 35-45 In/Lbs; 4-5 Nm
6	GM051012	2		NUT

4000b UT-26023
Driveshaft

Page 9 of 30



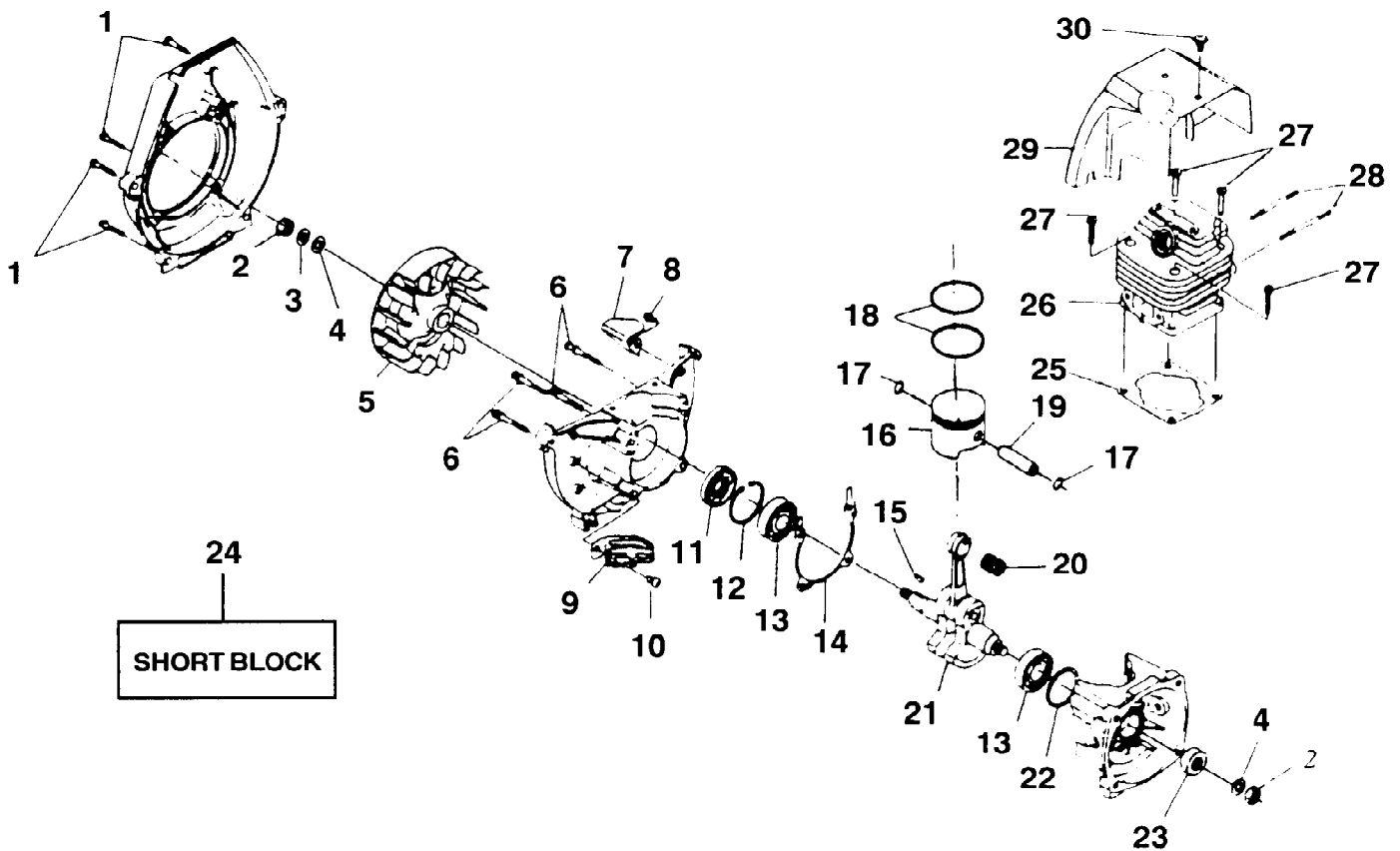
4000b UT-26023
Driveshaft

Page 10 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	GM400373J	1	S	DRIVESHAFT TUBE ASSY (MODEL 4000J)
	GM400373	1	S	DRIVESHAFT TUBE ASSY (MODEL 4000B)
2	GM400370	5		BUSHING
3	GM305506	1	S	GRIP - ANTI-VIBE
4	GM307903	2	S	SPRING - ANTI-VIBE
5	GM406717	1	/P	DRIVESHAFT
6	GM410301	1		HANGER ASSY
7	GM050003	1		NUT Torque Specs: 5-30 In/Lbs; 5-3.4 Nm
8	GM041101	1	/P	WASHER
9	GM010002	1	/P	HEX BOLT
10	GM400175	1		HARNESS

4000b UT-26023
Engine Internal

Page 11 of 30



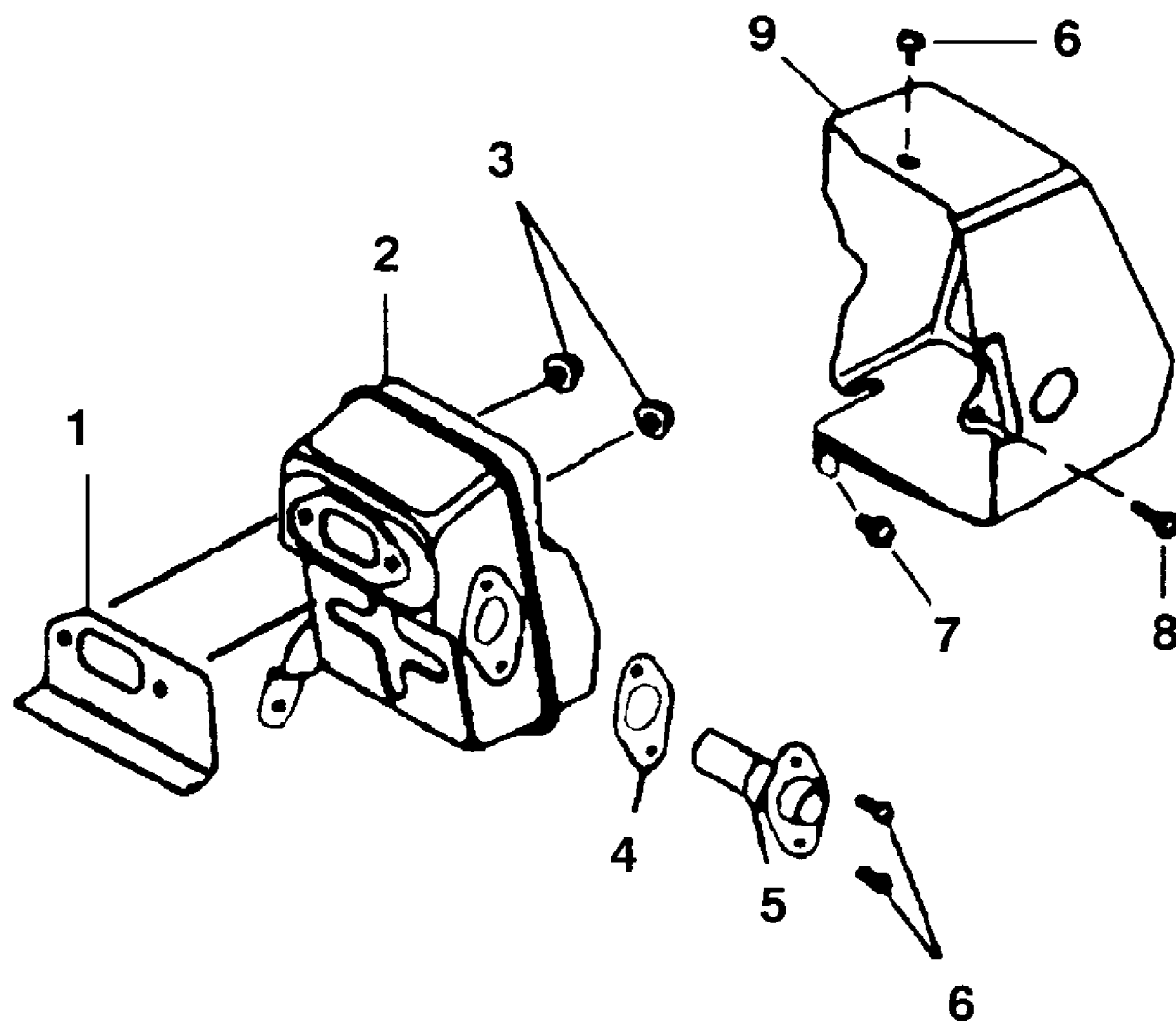
4000b UT-26023
Engine Internal

Page 12 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	GM010156	4		SCREW Torque Specs: 26-35 In/Lbs; 2.9-4.0 Nm
2	GM052804	2	/P	NUT Torque Specs: 87-113 In/Lbs; 9.8-12.8 Nm
3	GM040121	1		WASHER, SPG
4	GM040122	2		WASHER
5	GM406724	1		FLYWHEEL
6	GM010149	4		SCREW & WASHER Torque Specs: 35-43 In/Lbs; 4.0-4.8 Nm
7	GM406725	1		NOSE
8	GM002801	1	/P	SCREW & WASHER Torque Specs: 25-35 In/Lbs; 2.8-4.0 Nm
9	GM406726	1		CLAMP
10	GM010154	1		SCREW & WASHER Torque Specs: 25-35 In/Lbs; 2.8-4.0 Nm
11	GM080028	1		OIL SEAL
12	GM060010	1		SNAP RING
13	GM070037	2		BEARING, BALL
14	GM407415	1		GASKET, CRANKCASE
15	GM407625	1	/P	KEY, WOODRUFF
16	GM400393	1		PISTON
17	GM407624	2	S	CLIP, PISTON PIN
18	GM407623	2		RING, PISTON
19	GM407627	1		PIN, PISTON
20	GM071415	1	S	NEEDLE BEARING
21	GM406727	1		CRANKSHAFT ASSY
22	GM407626	1		SHIM
23	GM081502	1	S	OIL SEAL
24	A09312	1		SHORT BLOCK
25	GM407411	1		GASKET, CYLINDER
26	GM406723	1		CYLINDER
27	GM030105	4		BOLT Torque Specs: 35-43 In/Lbs; 4.0-4.8 Nm
28	GM020006	2		STUD
29	08551	1		CYL COVER
30	GM010146	1		SCREW & WASHER Torque Specs: 25-35 In/Lbs; 2.8-4.0 Nm

4000b UT-26023
Exhaust System

Page 13 of 30



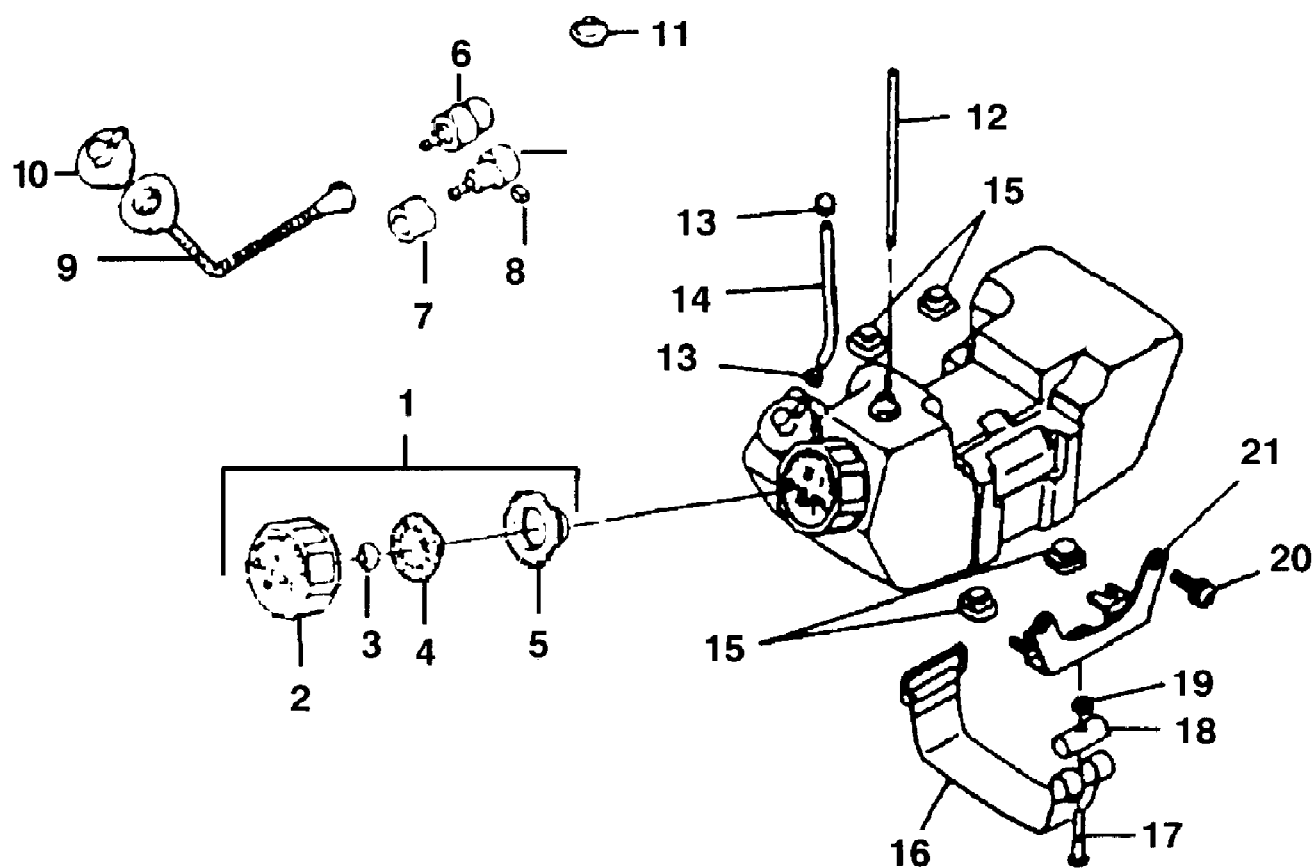
4000b UT-26023
Exhaust System

Page 14 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	GM407418	1		GASKET
2	GM406728	1		MUFFLER
3	GM050069	2		NUT, FLANGE Torque Specs: 52-60 In/Lbs; 5.8-6.8 Nm
4	GM407417	1		GASKET
5	GM406117	1		SPARK ARRESTOR
6	GM010159	3		SCREW & WASHER Torque Specs: 17-26 In/Lbs; 1.9-2.9 Nm
7	GM010157	1		SCREW & WASHER Torque Specs: 26-35 In/Lbs; 2.9-4.0 Nm
8	GM010071	1	S	SCREW & WASHER Torque Specs: 26-35 In/Lbs; 2.9-4.0 Nm
9	GM406116	1		COVER, MUFFLER

4000b UT-26023
Fuel Tank

Page 15 of 30



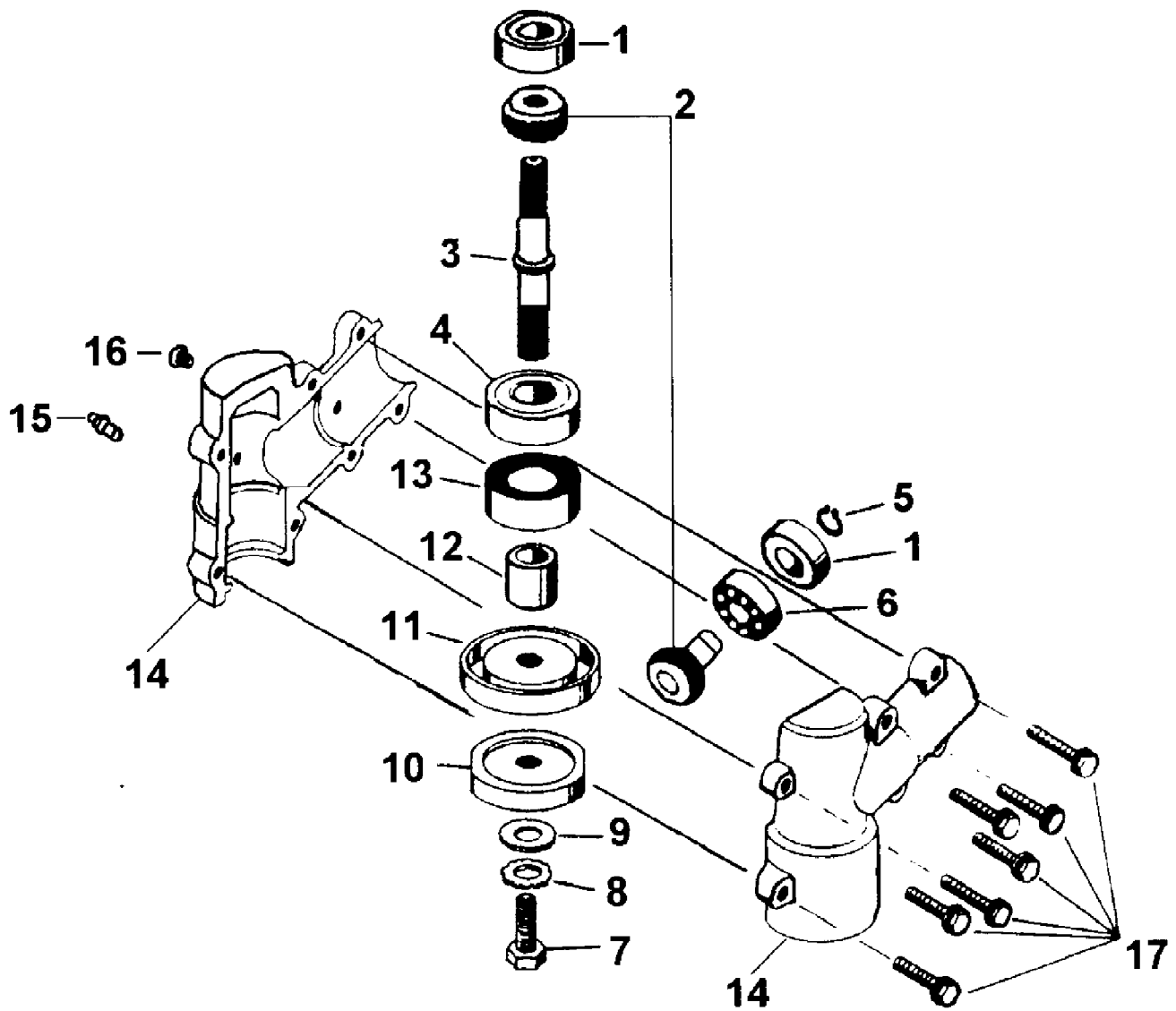
4000b UT-26023
Fuel Tank

Page 16 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM400399	1		FUEL TANK ASSY
1	GM280302	1	/P	CAP ASSY
2	GM285405	1	/P	CAP
3	GM282809	1	/P	BREATHER VALVE
4	GM282810	1	/P	HOLDER
5	GM287409	1	/P	GASKET
6	GM280304	1		FUEL FILTER ASSY
7	GM282806	1	/P	FILTER
8	GM282807	1		SPONGE
9	GM405511	1	/P	HOSE, SUCTION
10	GM285406	1	/P	JOINT
11	GM285407	1	/P	BUSHING
12	GM285401	1	/P	FUEL TUBE
13	GM062806	2		CLIP
14	GM405403	1	/P	FUEL TUBE
15	GM245511	4		PAD
16	GM406904	1		TANK BAND
17	GM010151	1		SCREW Torque Specs: 26-35 In/Lbs; 2.9-4.0 Nm
18	GM407628	1		BAR
19	GM050066	1		NUT
20	GM010071	2	S	SCREW & WASHER Torque Specs: 26-35 In/Lbs; 2.9-4.0 Nm
21	GM406905	1		HANGER, BRACKET

4000b UT-26023
Gearcase

Page 17 of 30



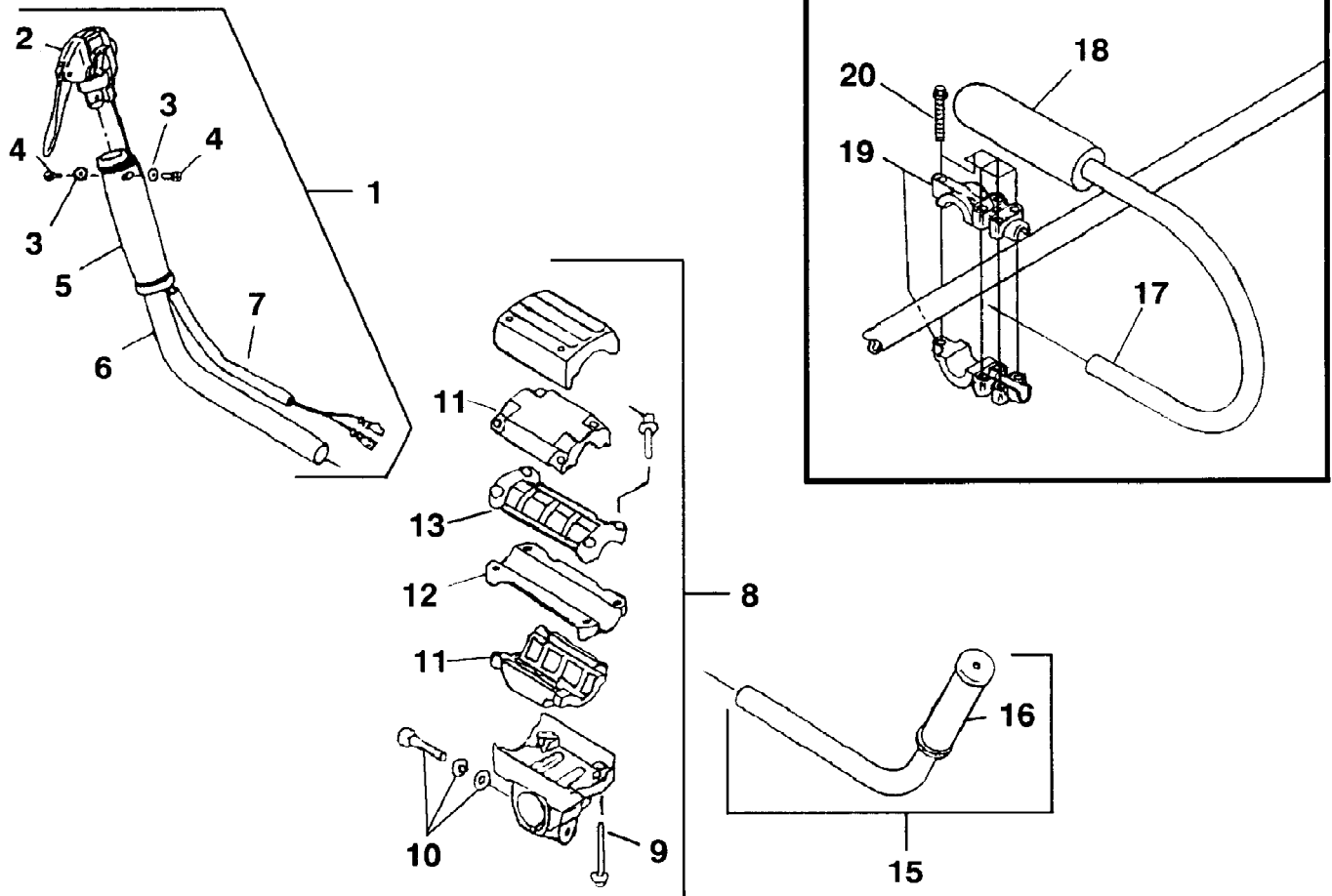
4000b UT-26023
Gearcase

Page 18 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM410307	2	S	GEARCASE ASSY
1	09142	1	/P	BEARING
2	GM300625	1	S	GEAR SET KIT
3	GM406714	1		SHAFT, GEAR
4	09144	1	/P	BEARING
5	GM060007	1		SNAP RING
6	09143	1	/P	BEARING
7	GM400225	1	/P	BOLT Torque Specs: 55-65 In/Lbs; 6.2-7.3 Nm
8	GM040007	1	S	WASHER
9	GM041003	1	/P	WASHER
10	GM406715	1	/P	HOLDER B
11	GM406716	1		HOLDER A
12	GM406729	1		COLLAR
13	09145	1	S	BEARING
14	GM300610	1	/P	HOUSING SET
15	GM286716	1	/P	GREASE FITTING
16	825491	7	S	SCREW, SELF TAPPING Torque Specs: 35-45 In/Lbs; 4-5 Nm
17	825491	1	S	SCREW, SELF TAPPING Torque Specs: 55-65 In/Lbs; 6.2-7.3 Nm

4000b UT-26023
Handles

Page 19 of 30



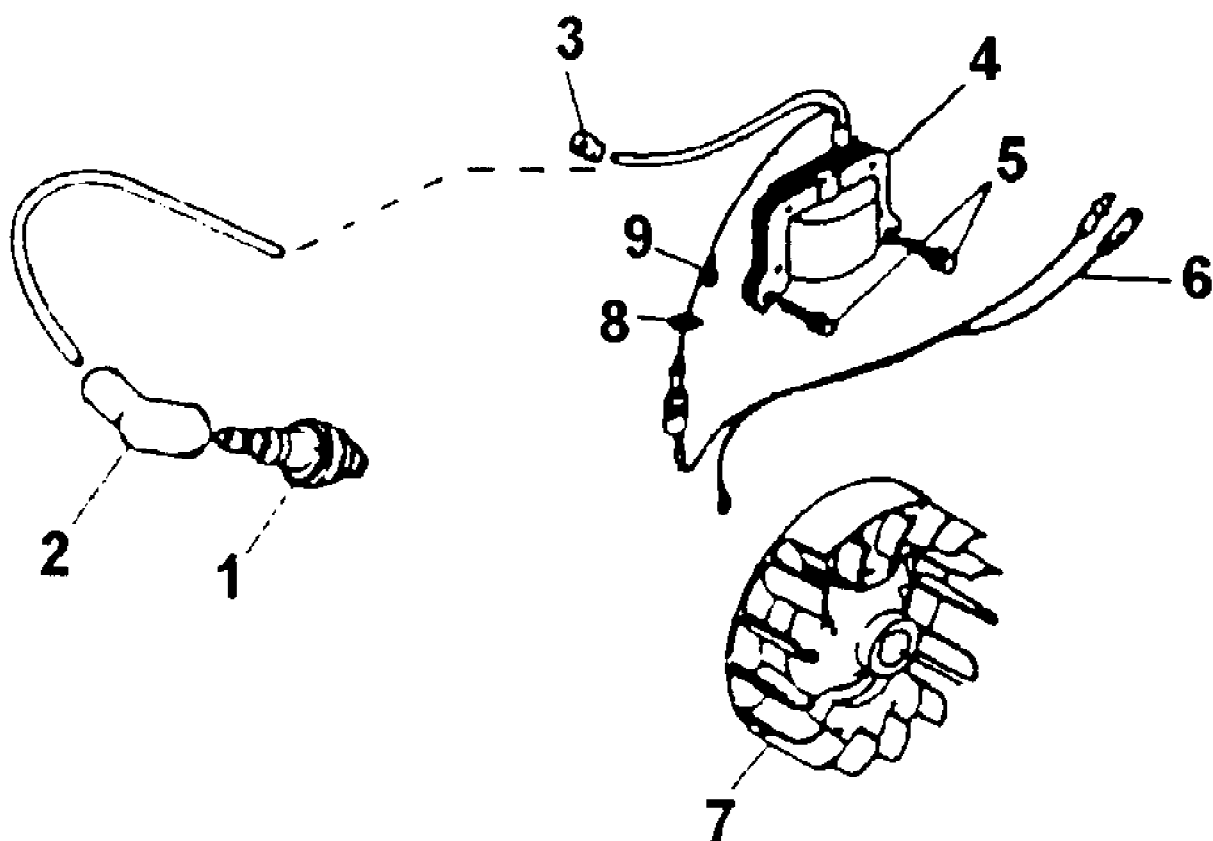
4000b UT-26023
Handles

Page 20 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	A08266	1	S	HANDLE ASSY R.H. MODEL 4000B
2	GM400386	1		THROTTLE SWITCH ASSY MODEL 4000B
3	GM040025	2	/P	WASHER MODEL 4000B
4	GM012302	2	S	SCREW MODEL 4000B Torque Specs: 5-20 In/Lbs; 5-23 Nm
5	GM405504	1		GRIP R.H. MODEL 4000B
6	GM406801	1		HANDLE MODEL 4000B
7	GM403501	1		TUBE/WIRE HARNESS MODEL 4000B
8	A08442	1		HANDLE JOINT ASSY MODEL 4000B
9	03944	4	/P	BOLT MODEL 4000B Torque Specs: 25-35 In/Lbs; 2.8-4.0 Nm
10	GM012301	1	S	SCREW & WASHERS MODEL 4000B Torque Specs: 35-43 In/Lbs; 3.9-4.8 Nm
11	GM405506	2		ISOLATING RUBBER MODEL 4000B
12	GM406113	1		PIPE FITTING MODEL 4000B
13	GM406114	1		PIPE FITTING MODEL 4000B
?14	GM032803	4	/P	BOLT MODEL 4000B Torque Specs: 25-35 In/Lbs; 2.8-4.0 Nm
15	GM400378	1		HANDLE ASSY L.H. MODEL 4000B
16	GM405505	1		GRIP L.H. MODEL 4000B
17	A08475	1	S	HANDLE ASSY MODEL 4000J
18	GM300142	1	S/P	GRIP MODEL 4000J
19	GM300629	1		BRACKET ASSY MODEL 4000J
20	825491	5	S	BOLT MODEL 4000J Torque Specs: 55-65 In/Lbs; 6.2-7.3 Nm

4000b UT-26023
Ignition

Page 21 of 30



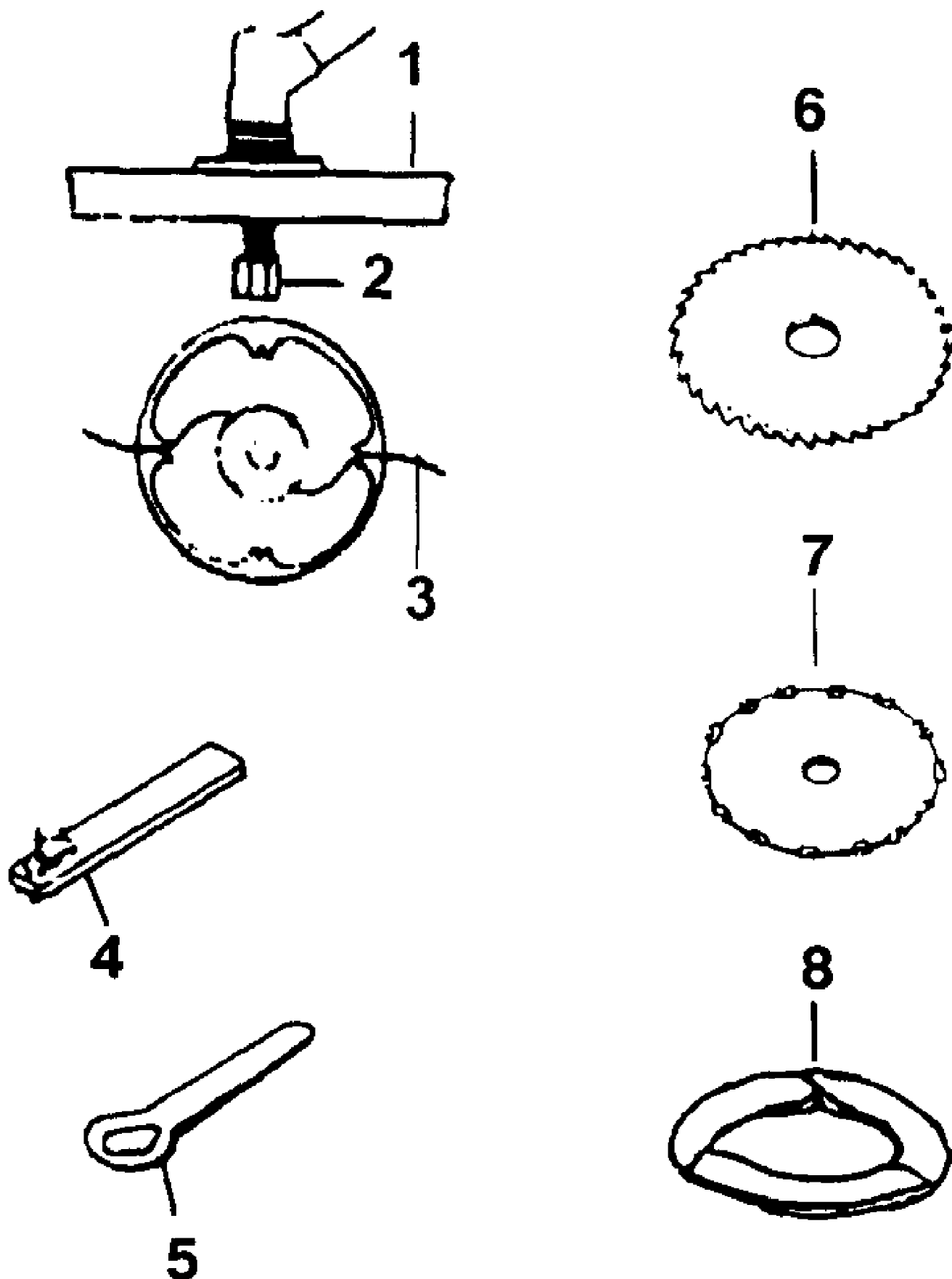
4000b UT-26023
Ignition

Page 22 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	GM190036	1	/P	SPARK PLUG
2	GM245501	1	/P	CAP, PLUG
3	GM285501	1	/P	GROMMET
4	GM400392	1		COIL ASSY
5	GM030104	2		BOLT & WASHER Torque Specs: 35-43 In/Lbs; 4.0-4.8 Nm
6	GM403601	1		LEAD WIRE
7	GM406724	1		FLYWHEEL
8	GM245509	1		GROMMET
9	GM407622	1		CLIP

4000b UT-26023
Optional Accessories

Page 23 of 30



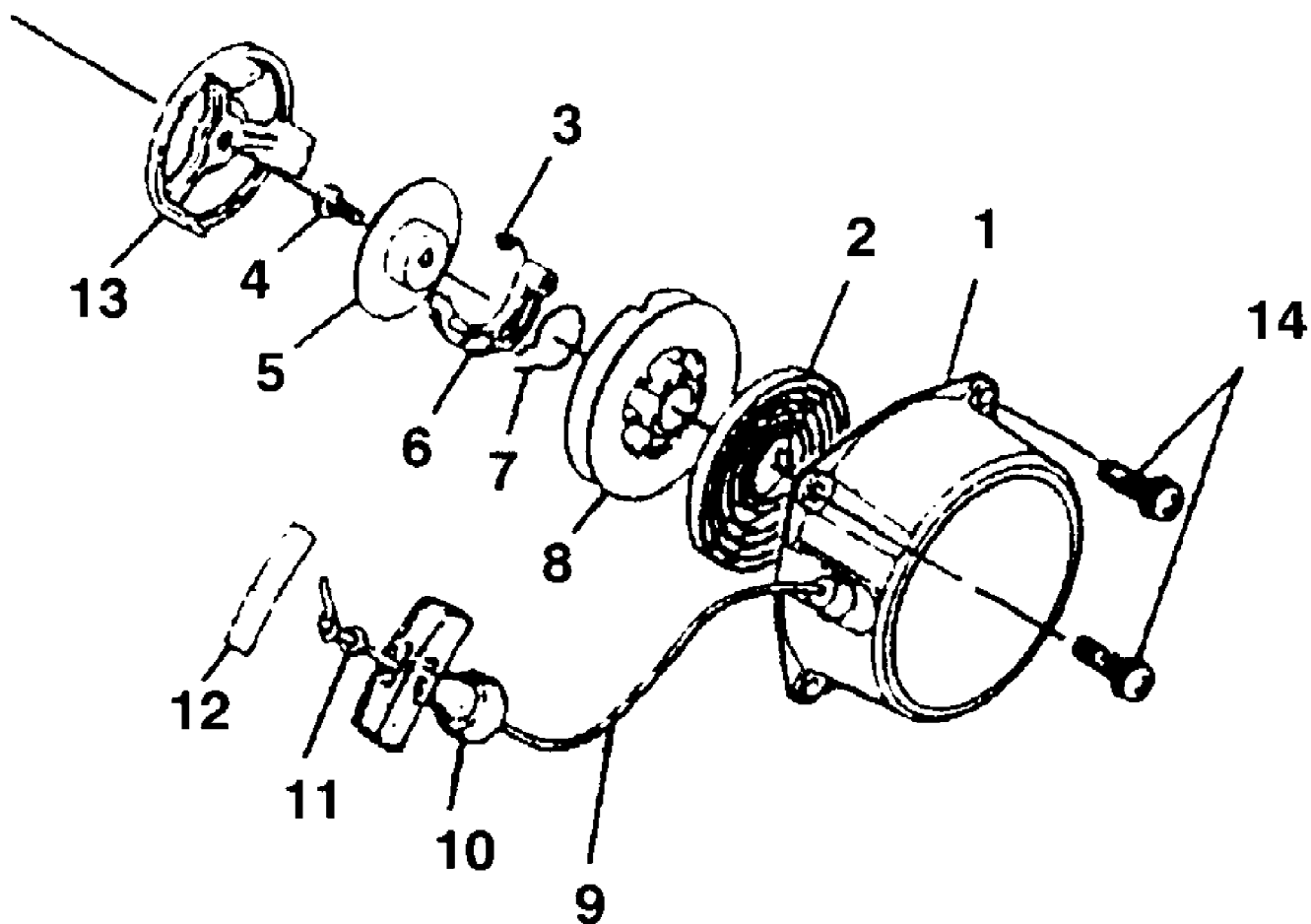
4000b UT-26023
Optional Accessories

Page 24 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	DG07800	1	/P	FIXED LINE HEAD
2	GM325205	1		ARBOR BOLT
3	DG07809	1	/P	GREEN LINE .105 X 20"
4	A08323	1		ROTOR PULLER
5	GM309732	1		FLYWHEEL HOLDER
6	DG07814	1	/P	SAW BLADE
7	DG07817	1		XRT BLADE
8	GM94110	1	/P	COVER, BLADE

4000b UT-26023
Starter

Page 25 of 30



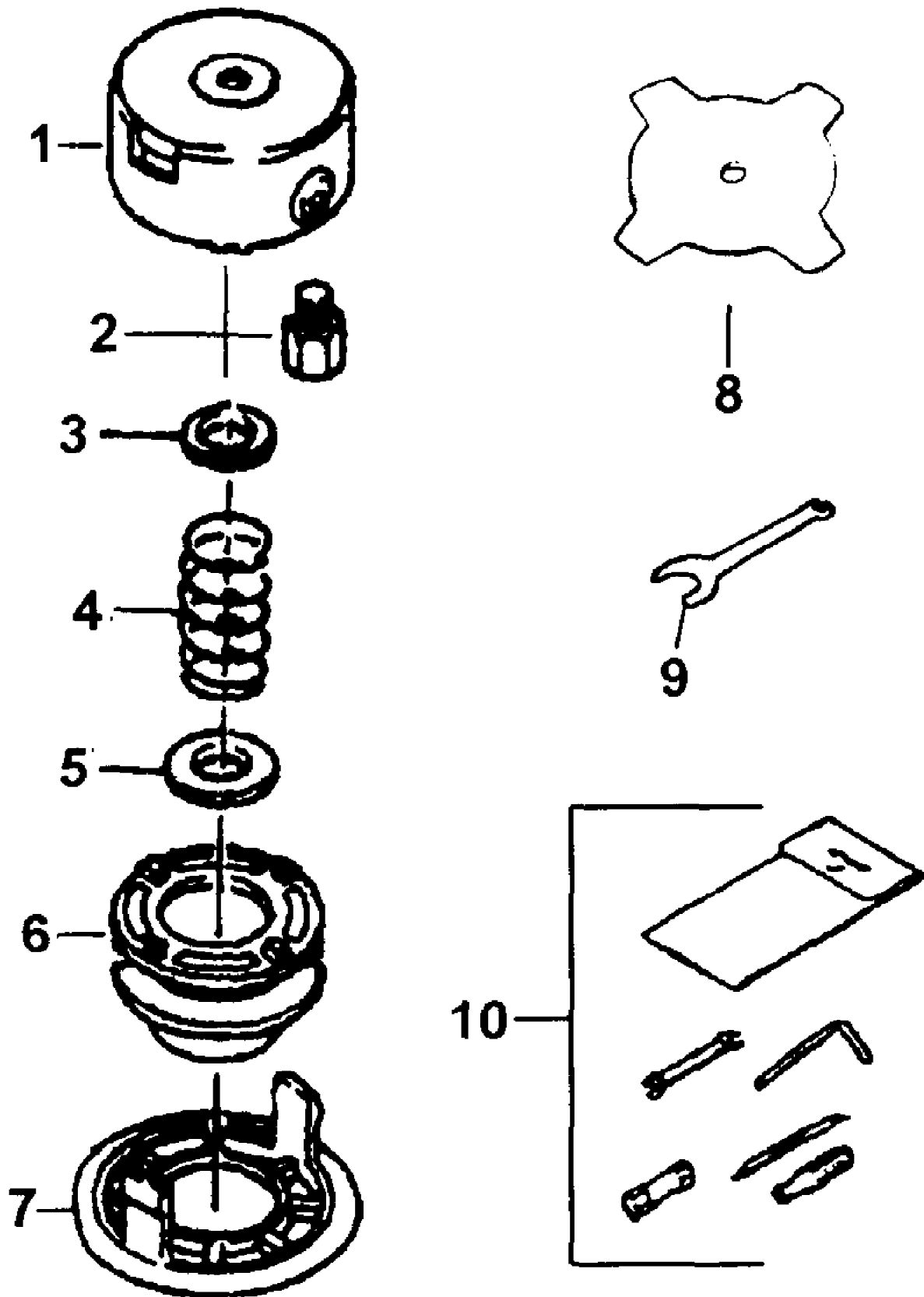
4000b UT-26023
Starter

Page 26 of 30

Ref #	Part Number	Qty	S/P/F	Description
	GM410305	1		STARTER ASSEMBLY
1	GM405215	1		STARTER CASE
2	GM407907	1		SPRING, SPIRAL
3	GM247905	1		RETURN SPRING
4	GM002812	1		SCREW Torque Specs: 13-17 In/Lbs; 1.5-2.0 Nm
5	GM405210	1		PLATE
6	GM405211	1		RATCHET
7	GM309853	1	/P	FRICTION SPRING
8	GM405212	1		REEL
9	GM407312	1		ROPE
10	GM287306	1	/P	KNOB
11	GM040123	1		WASHER
12	GM407311	1		TAPE
13	GM405209	1		PULLEY
14	GM010071	4	S	SCREW Torque Specs: 35-43 In/Lbs; 4.0-4.8 Nm

4000b UT-26023
Stringhead/Blade & Standard Tools

Page 27 of 30



4000b UT-26023

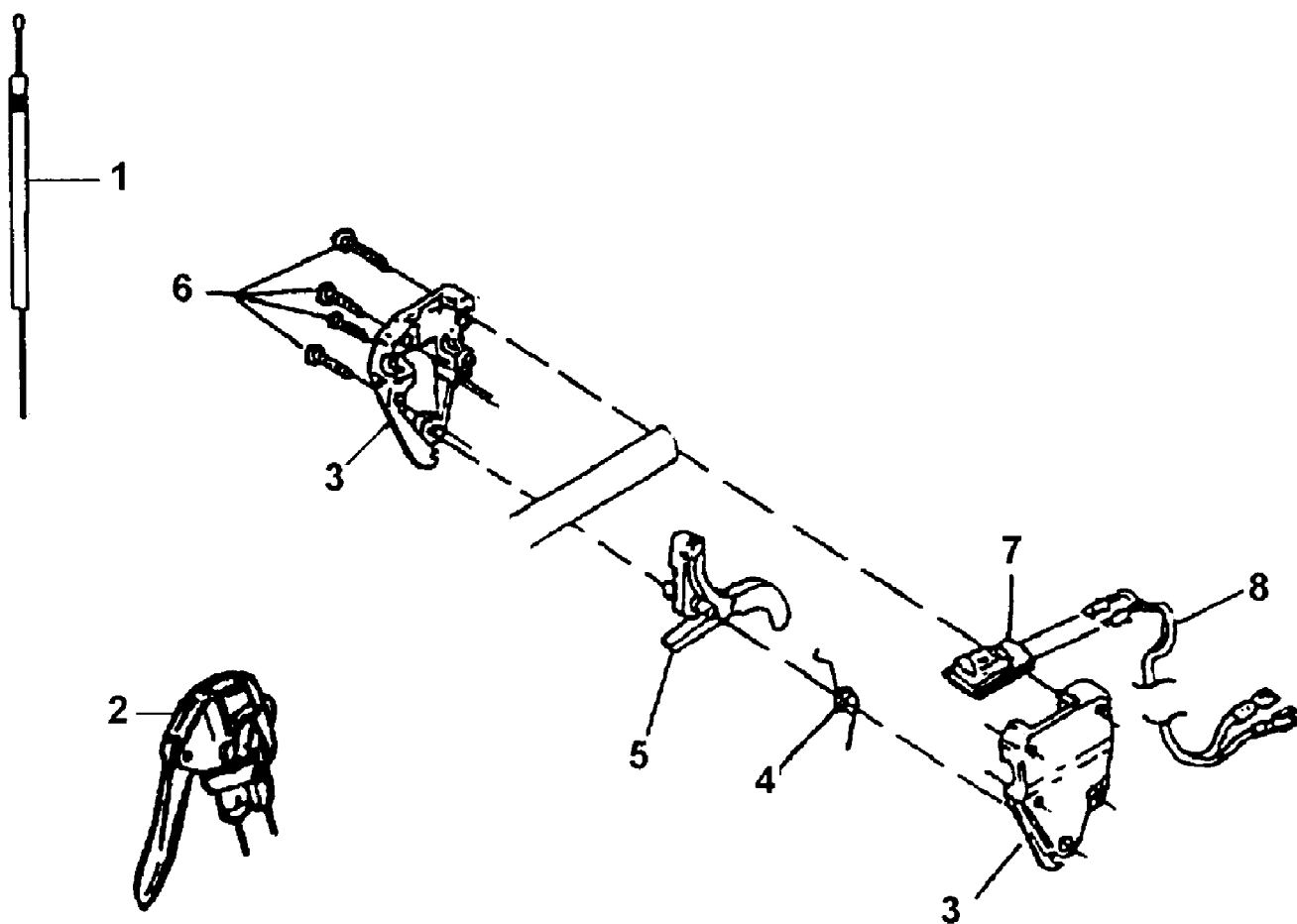
Page 28 of 30

Stringhead/Blade & Standard Tools

Ref #	Part Number	Qty	S/P/F	Description
	DG07798	1	/P	6" TFC HEAD ASSY.
1	GM300312	1	S	6" HEAD BODY
2	GM226702	1	S	ARBOR BOLT
3	GM166903	1		SPRING PLATE
4	GM167901	1	S	SPRING
5	GM166903	1		PLATE, SPRING
6	GM305203	1		6" SPOOL
7	GM305202	1	S	6" CAP
8	DG07816	1	/P	QUAD BLADE
9	GM300190	1		SPANNER WRENCH
10	GM400605	1		TOOL KIT

4000b UT-26023
Throttle Assembly

Page 29 of 30



4000b UT-26023
Throttle Assembly

Page 30 of 30

Ref #	Part Number	Qty	S/P/F	Description
1	08197	1	S	THROTTLE CABLE (4000j)
1	GM287101	1	S	THROTTLE CABLE (4000b)
2	GM400386	1		THROTTLE SWITCH ASSY (4000b)
3	GM280340	1	S	THROTTLE HOUSING KIT (4000j)
4	GM167101	1	S	SPRING, THROTTLETRIGGER
5	GM235214	1	S	THROTTLE LEVER
6	GM201044	4	S	SCREW Torque Specs: 5-20 In/Lbs; 5-2.3 Nm
7	GM190326	1	S	STOP SWITCH (4000j)
8	09233	1	/P	WIRE HARNESS (4000j)