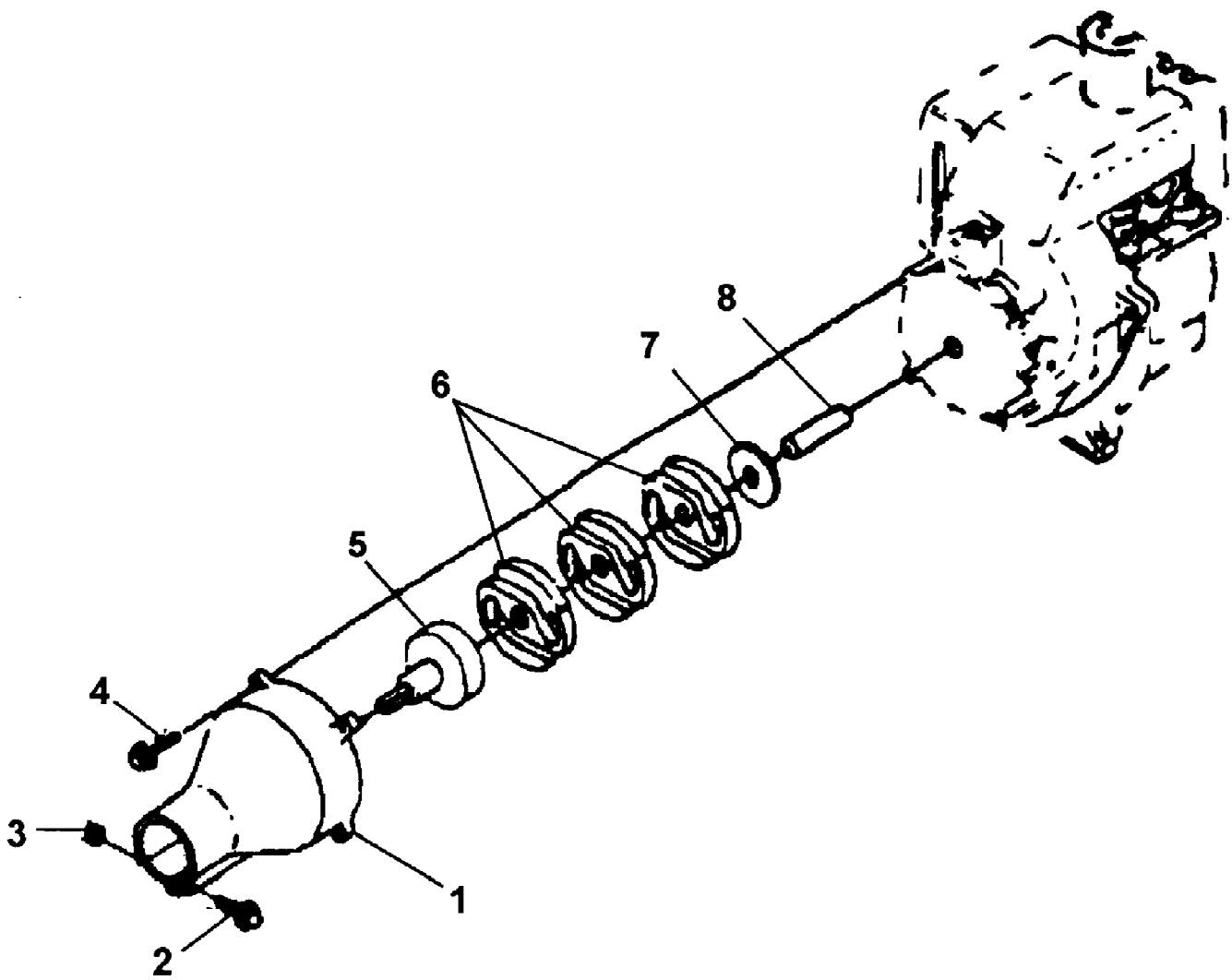


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Clutch

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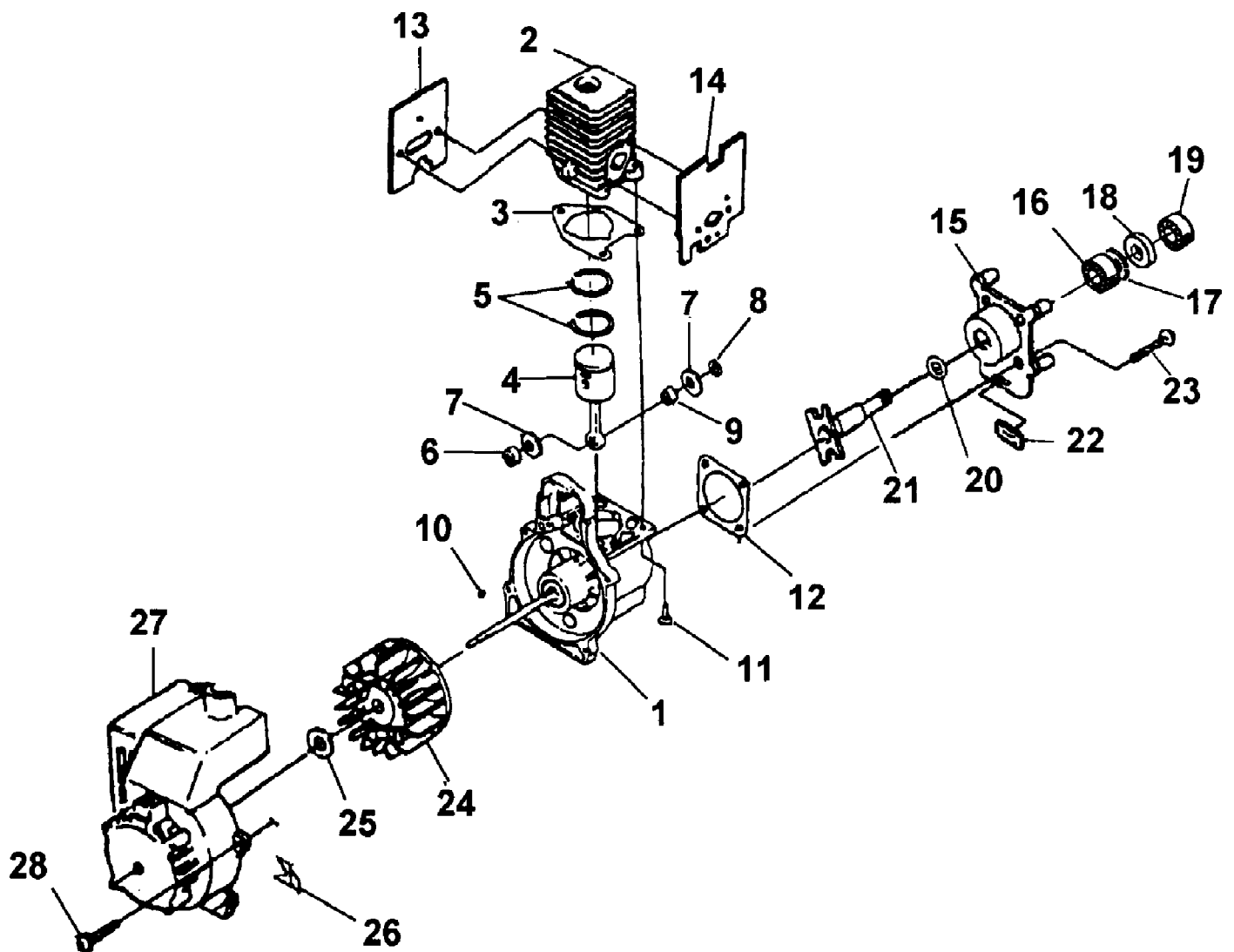
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Clutch

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| Ref # | Part Number | Qty | S/P/F | Description                                                                           |
|-------|-------------|-----|-------|---------------------------------------------------------------------------------------|
| 1     | A02396A     | 1   | /P    | CLUTCH CASE ASSY                                                                      |
| 2     | 96624       | 1   | /P    | SCREW, SEMS HEXHEAD 10-24 X 1 1/4"<br>Torque Specifications: 40-50 In/Lbs; 4.5-5.6 Nm |
| 3     | 81208       | 1   | /P    | NUT, HEX 10-24                                                                        |
| 4     | 88052       | 4   | /P    | SCREW, SEMS HEXHEAD 10-24 X 7/8"<br>Torque Specifications: 40-50 In/Lbs; 4.5-5.6 Nm   |
| 5     | A04655      | 1   |       | DRUM & CONNECTOR                                                                      |
| 6     | 00242       | 3   | /P    | CLUTCH                                                                                |
| 7     | 03372       | 1   |       | WASHER, CLUTCH                                                                        |
| 8     | 035661      | 1   | S     | SPACER                                                                                |

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Engine Internal

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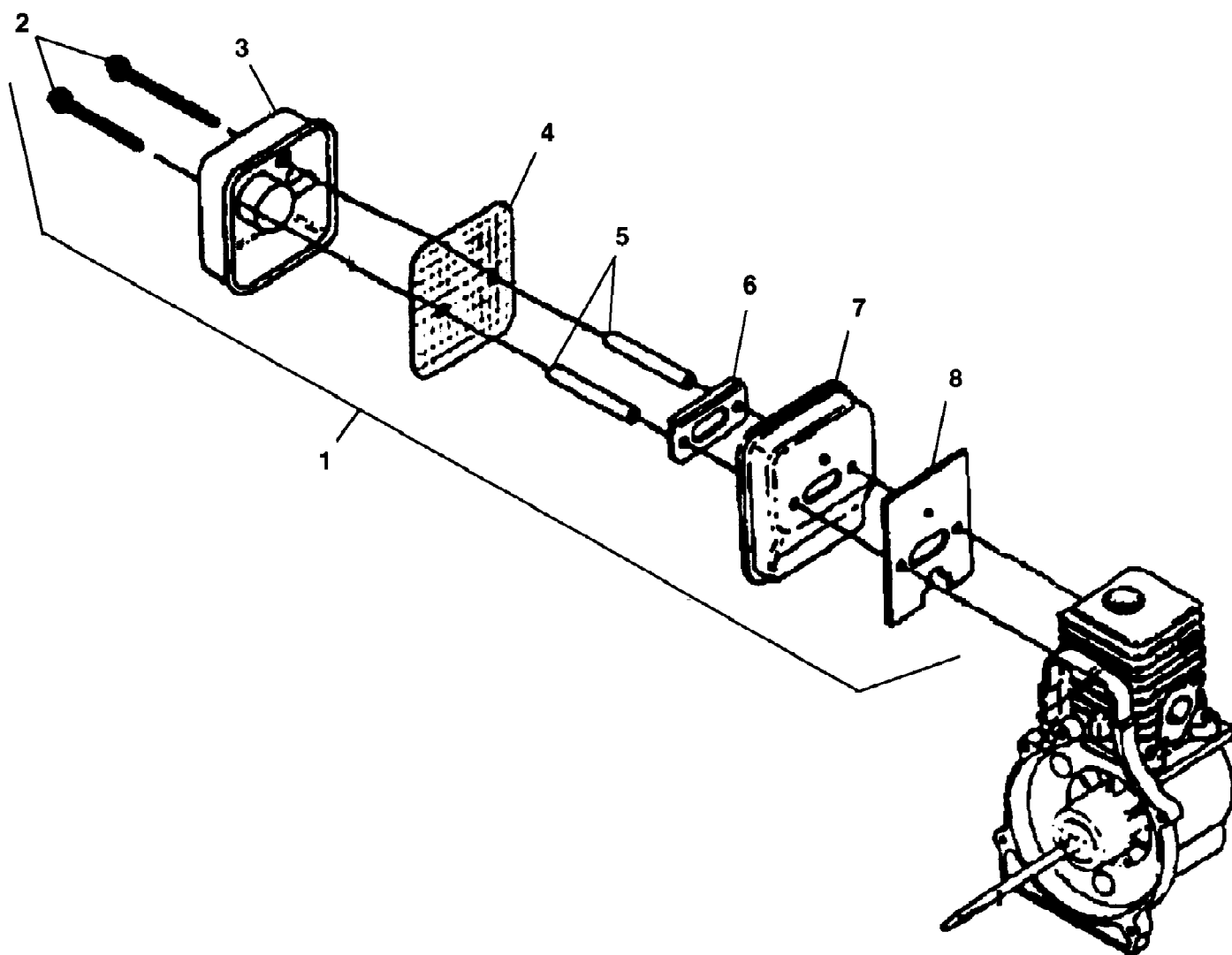
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Engine Internal

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| Ref # | Part Number | Qty | S/P/F | Description                                                                |
|-------|-------------|-----|-------|----------------------------------------------------------------------------|
| 1     | A06262C     | 1   | S     | SHORT BLOCK                                                                |
| 2     | A04740D     | 1   | S     | CYLINDER & GASKET                                                          |
| 3     | 04388B      | 1   | S/P   | GASKET, CYLINDER                                                           |
| 4     | A06291A     | 1   | S     | PISTON & ROD                                                               |
| 5     | 03179       | 2   | /P    | RING, PISTON                                                               |
| 6     | 04860       | 1   |       | SPACER, BEARING                                                            |
| 7     | 00118       | 2   |       | THRUST WASHER                                                              |
| 8     | 03796       | 1   |       | RETAINING RING                                                             |
| 9     | 02461       | 1   |       | BEARING, NEEDLE                                                            |
| 10    | 69250       | 1   | /P    | KEY, WOODRUFF                                                              |
| 11    | 825801      | 3   | /P    | SCREW, TORX PAN HEAD 12-24 X 3/4<br>Torque Specs: 65-75 In/Lbs; 7.3-8.5 Nm |
| 12    | 98767A      | 1   | /P    | GASKET CRANKCASE                                                           |
| 13    | 08846       | 1   | /P    | GASKET, MUFFLER                                                            |
| 14    | 08840       | 1   | /P    | GASKET, HEAT DAM                                                           |
| 15    | A040172     | 1   | S     | COVER, CRANKCASE                                                           |
| 16    | 00270B      | 1   | S     | BEARING, BALL                                                              |
| 17    | 98799       | 1   | /P    | RETAINING RING                                                             |
| 18    | 98800       | 1   | /P    | SEAL, SHAFT                                                                |
| 19    | 04450       | 1   | /P    | BEARING, BALL                                                              |
| 20    | 04589       | 1   | /P    | SPACER                                                                     |
| 21    | 04016B      | 1   | /P    | SHAFT, STARTER                                                             |
| 22    | 98792       | 1   | /P    | BUMPER                                                                     |
| 23    | 825551      | 4   | S     | SCREW, SELF TAPPING 10-24 X 3/4<br>Torque Specs: 55-60 In/Lbs; 6.2-6.8 Nm  |
| 24    | A04158S     | 1   | S     | ROTOR                                                                      |
| 25    | 95479A      | 1   | /P    | WASHER, FLAT                                                               |
| 26    | 02851       | 1   | /P    | TAB, MALE                                                                  |
| 27    | A08179      | 1   |       | ENGINE HOUSING W/DECALS                                                    |
| 28    | 82538       | 4   | /P    | SCREW, SELF TAPPING 10-24 X 3/4<br>Torque Specs: 25-35 In/Lbs; 2.8-3.9 Nm  |

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Exhaust

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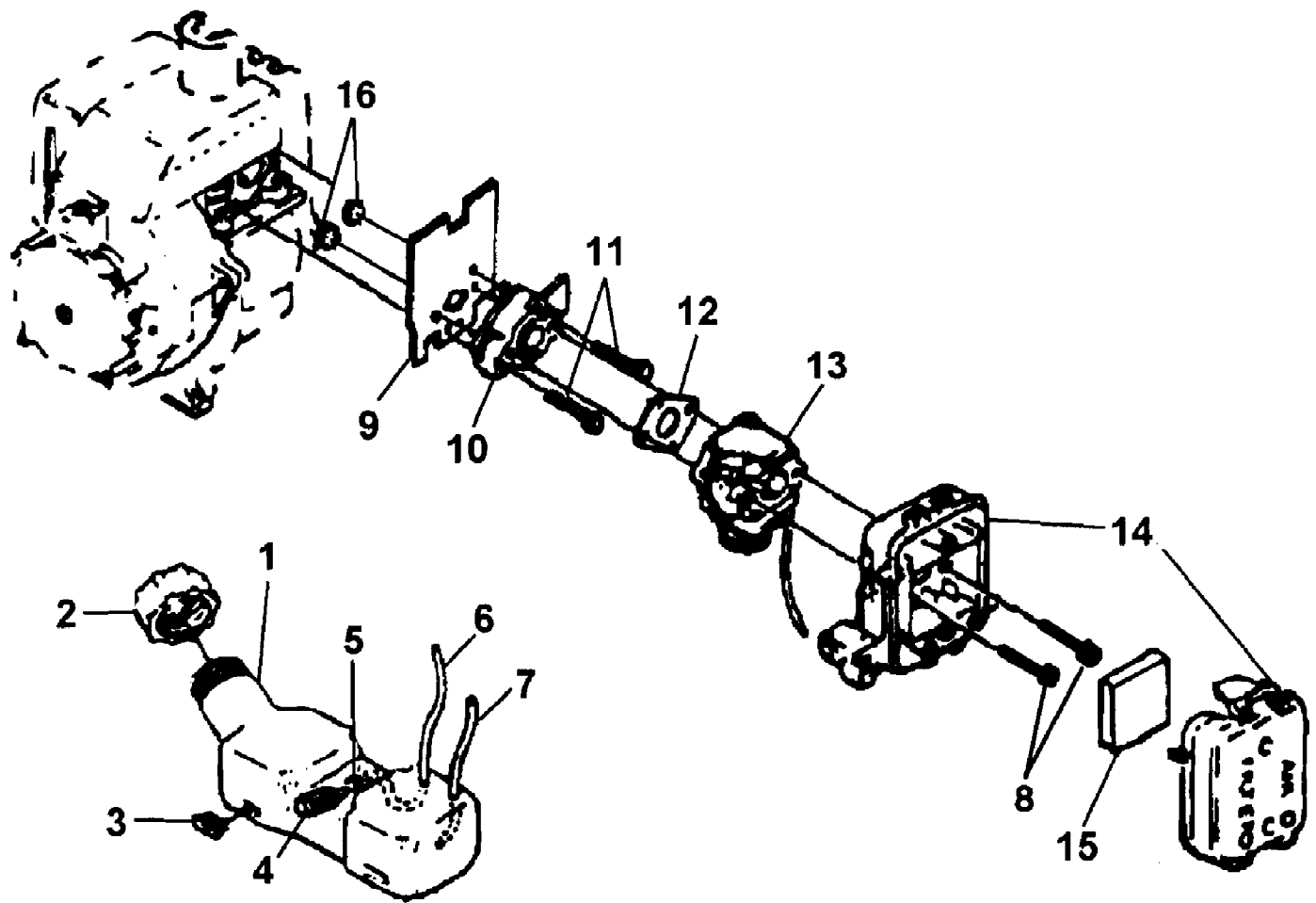
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Exhaust

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| Ref # | Part Number | Qty | S/P/F | Description                                                                         |
|-------|-------------|-----|-------|-------------------------------------------------------------------------------------|
| 1     | A04837      | 1   | /P    | MUFFLER ASSY.                                                                       |
| 2     | 88060       | 2   | S/P   | SCREW, SEMS HEX HD 10-24 X 2 1/5<br>Torque Specifications: 30-40 In/Lbs; 3.4-4.5 Nm |
| 3     | A04786      | 1   | /P    | COVER, MUFFLER                                                                      |
| 4     | 04790       | 1   | /P    | SCREEN, SPARK ARRESTOR                                                              |
| 5     | 04785       | 2   | /P    | SPACER, MUFFLER                                                                     |
| 6     | 98783       | 1   | /P    | PLATE, MUFFLER SUPPORT                                                              |
| 7     | 04710       | 1   | /P    | BODY, MUFFLER                                                                       |
| 8     | 08846       | 1   | /P    | GASKET, MUFFLER                                                                     |

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Fuel Tank & Carburetor

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Fuel Tank & Carburetor

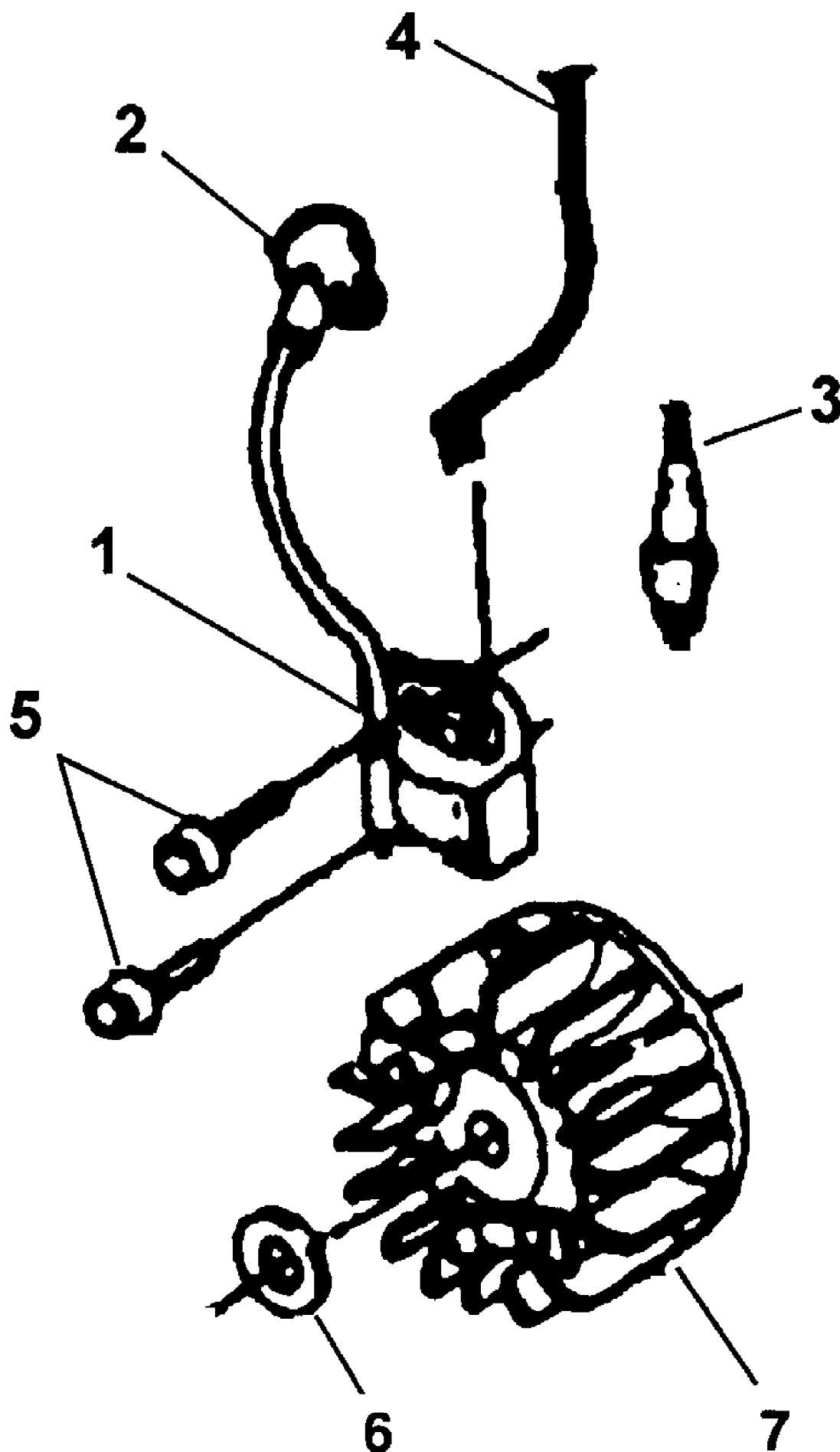
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| Ref # | Part Number | Qty | S/P/F | Description                                                                            |
|-------|-------------|-----|-------|----------------------------------------------------------------------------------------|
| 1     | A04658      | 1   | S     | FUEL TANK                                                                              |
| 2     | 0143917     | 1   | S/P   | TUBING, FUEL 4 1/4"                                                                    |
| 3     | 9477230     | 1   | S     | TUBING, FUEL 7 1/2"                                                                    |
| 4     | 98268       | 1   | S/P   | CLAMP, FUEL LINE                                                                       |
| 5     | 49422       | 1   | S     | FILTER, FUEL                                                                           |
| 6     | 98792       | 3   | /P    | BUMPER, RUBBER                                                                         |
| 7     | DG00099     | 1   |       | FUEL CAP                                                                               |
| 8     | 88060       | 2   | S/P   | SCREW, SEMS HEX HEAD 10-24 X 2 1/4"<br>Torque Specifications: 30-40 In/Lbs; 3.4-4.5 Nm |
| 9     | 08840       | 1   | /P    | GASKET, HEAT DAM                                                                       |
| 10    | 00864B      | 1   | S     | HEAT DAM                                                                               |
| 11    | 880821      | 2   |       | SCREW, TORX, SEMS 10-24 X 1/8" Torque<br>Specifications: 73-83 In/Lbs; 8.2-9.4 Nm      |
| 12    | 98766A      | 1   | S/P   | GASKET CARBURETOR                                                                      |
| 13    | 07244       | 1   | S     | CARBURETOR, ZAMA                                                                       |
|       | A02607      | 1   |       | CARBURETOR, WALBRO                                                                     |
| 14    | A04707A     | 1   | /P    | AIR FILTER ASSY.                                                                       |
| 15    | DG98760     | 1   |       | AIR FILTER                                                                             |
| 16    | 81208       | 2   | /P    | NUT, HEX 10-24                                                                         |



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Ignition

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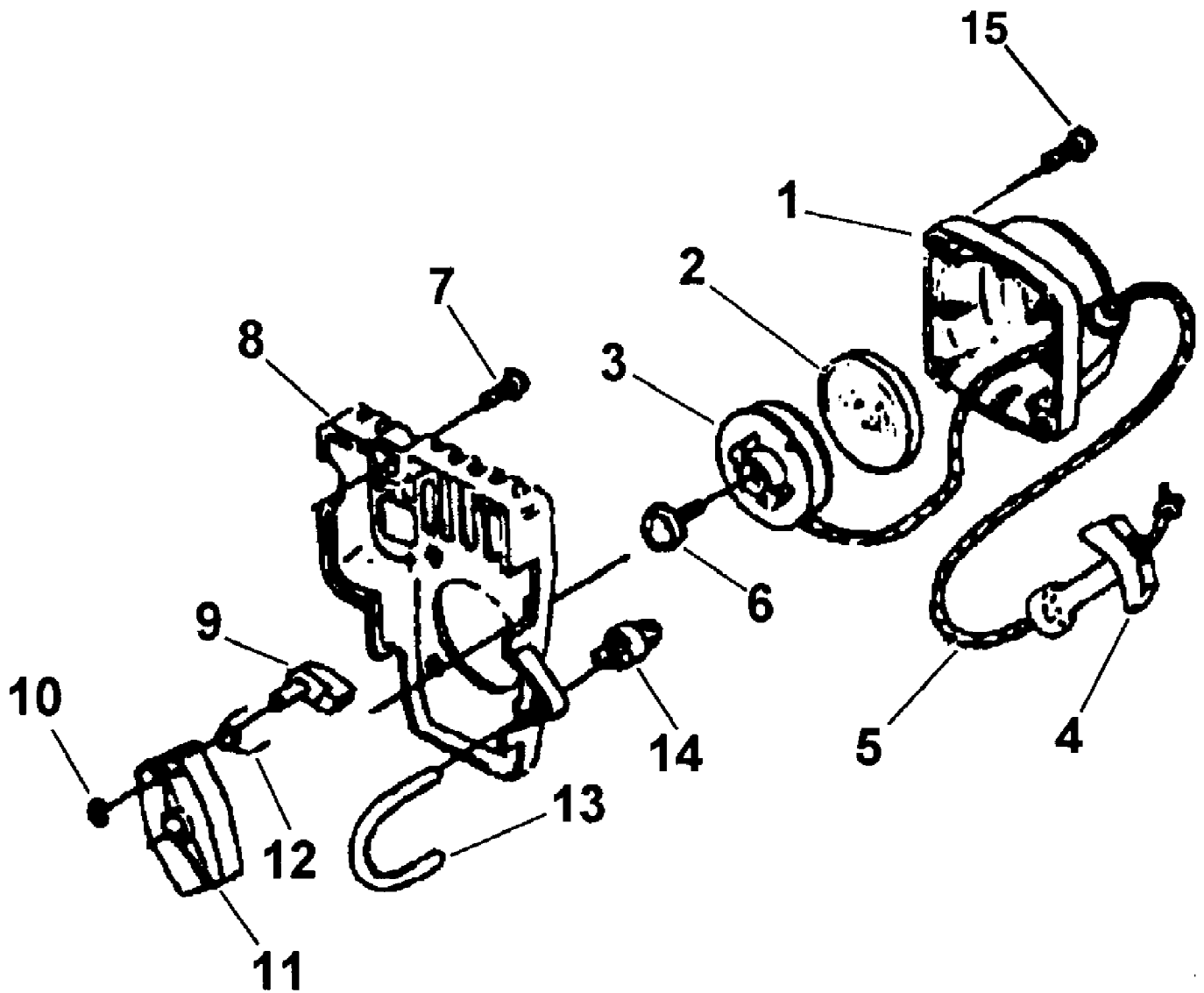
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Ignition

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| Ref # | Part Number | Qty | S/P/F | Description                                                                   |
|-------|-------------|-----|-------|-------------------------------------------------------------------------------|
| 1     | A04446      | 1   | S     | IGNITION KIT                                                                  |
| 2     | A33055      | 1   | /P    | TERMINAL & COVER                                                              |
| 3     | DG96196     | 1   |       | SPARK PLUG Torque Specifications:<br>120-180 In/Lbs; 13.6-4.5 Nm              |
| 4     | A00681      | 1   |       | LEAD, ELECTRICAL                                                              |
| 5     | 82540       | 2   | /P    | SCREW, SELF TAP. 8-32 X 1" Torque<br>Specifications: 30-40 In/Lbs; 3.4-4.5 Nm |
| 6     | 95479A      | 1   | /P    | WASHER, FLAT                                                                  |
| 7     | A04158S     | 1   | S     | ROTOR                                                                         |

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Starter

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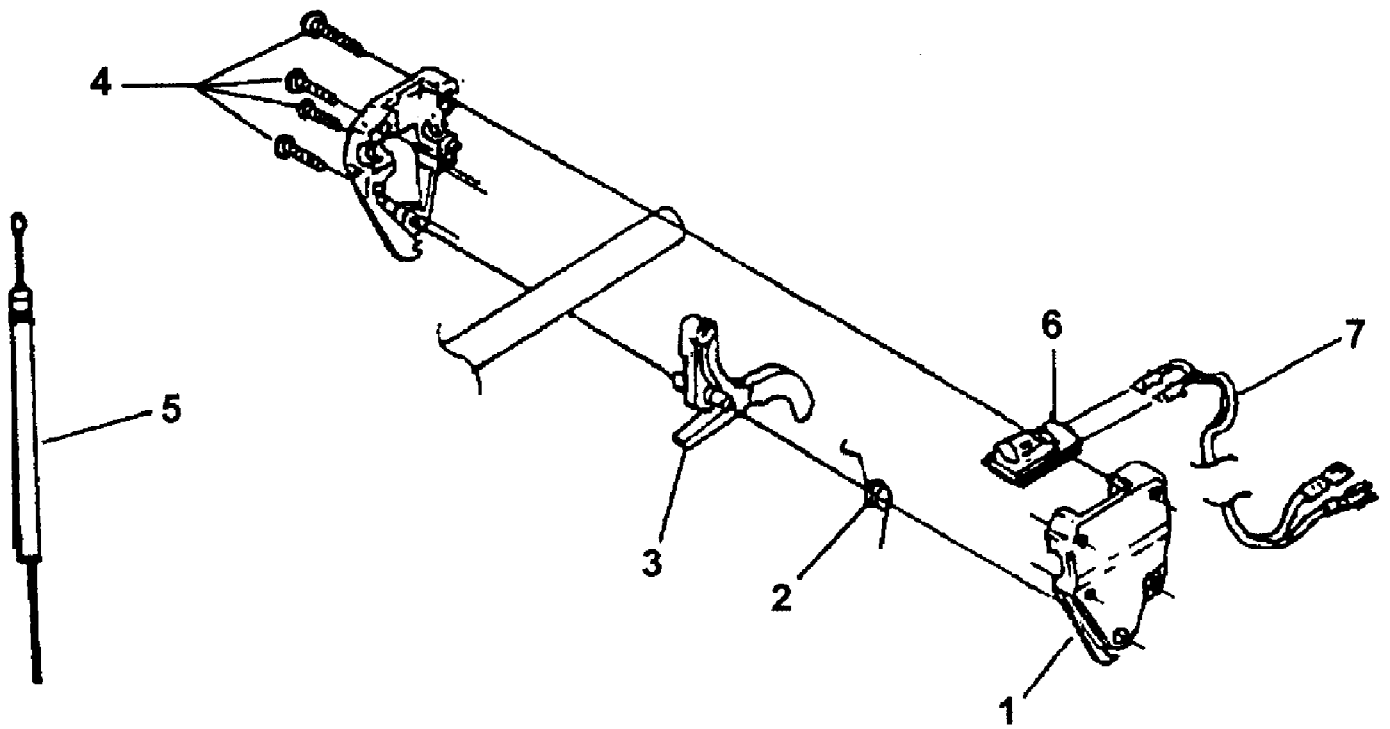
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Starter

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| Ref # | Part Number | Qty | S/P/F | Description                                                                   |
|-------|-------------|-----|-------|-------------------------------------------------------------------------------|
| 1     | A04069      | 1   |       | STARTER ASSY                                                                  |
| 2     | 0406906     | 1   | S     | SPRING, RECOIL                                                                |
| 3     | 0406905     | 1   | S     | PULLEY, STARTER                                                               |
| 4     | 0406902     | 1   | /P    | GRIP, STARTER                                                                 |
| 5     | 0406903     | 1   | /P    | ROPE, STARTER                                                                 |
| 6     | 0406904     | 1   | /P    | SCREW Torque Specifications: 25-35 In/Lbs;<br>2.8-3.9 Nm                      |
| 7     | 82541       | 1   | /P    | SCREW Torque Specifications: 25-35 In/Lbs;<br>2.8-3.9 Nm                      |
| 8     | 04023       | 1   | S     | COWLING, ENGINE                                                               |
| 9     | 0401802     | 1   | S     | PAWL, STARTER                                                                 |
| 10    | 0401804     | 1   | S     | RING, RETAINING                                                               |
| 11    | A04018      | 1   | S     | CUP, STARTER                                                                  |
| 12    | 0401803     | 1   | S     | SPRING, STARTER                                                               |
| 13    | 0143932     | 1   | S/P   | TUBING, PRIMER LINE 8"                                                        |
| 14    | 01183       | 1   | /P    | BULB, PRIMER                                                                  |
| 15    | 82538       | 4   | /P    | SCREW, TAPTITE 10-24 X 3/4 Torque<br>Specifications: 40-50 In/Lbs; 4.5-5.6 Nm |

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Throttle

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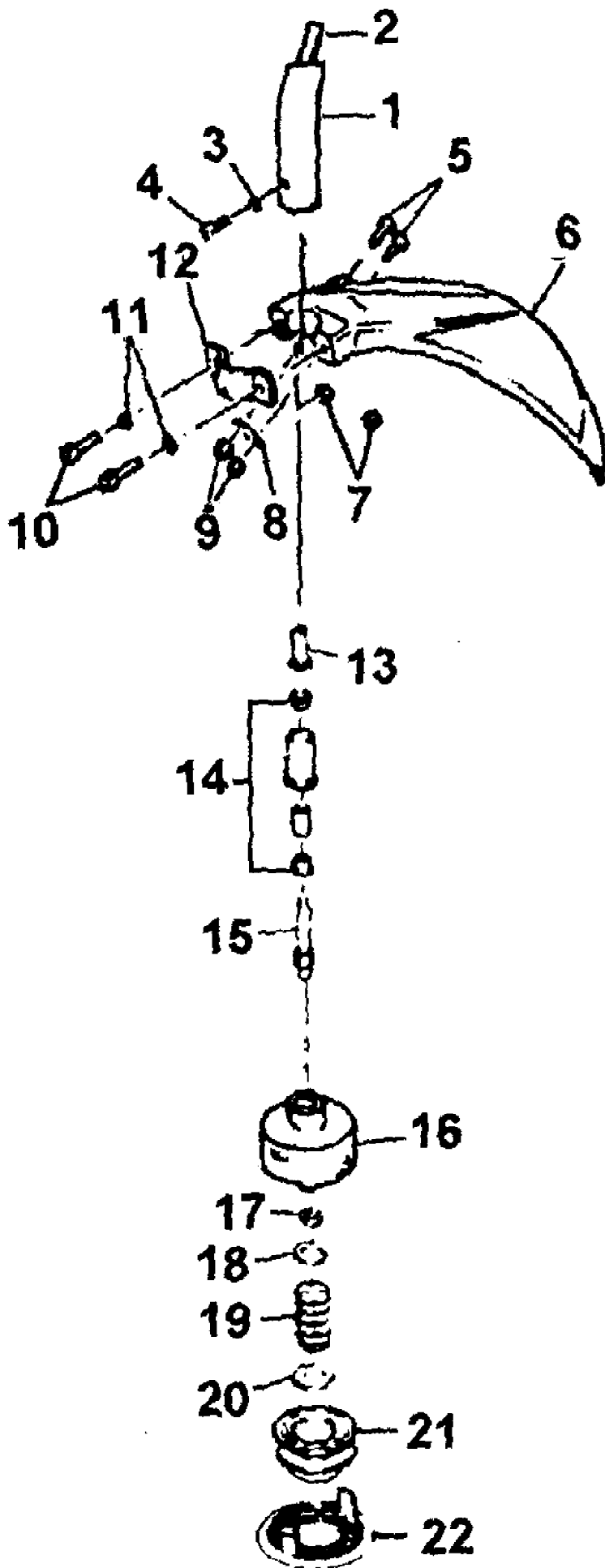
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Throttle

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| Ref # | Part Number | Qty | S/P/F | Description                                            |
|-------|-------------|-----|-------|--------------------------------------------------------|
| 1     | GM280340    | 1   | S     | THROTTLE ASSY                                          |
| 2     | GM167101    | 1   | S     | SPRING, THROTTLE                                       |
| 3     | GM235214    | 1   | S     | LEVER, THROTTLE                                        |
| 4     | GM201044    | 4   | S     | SCREW Torque Specifications: 5-20 In/Lbs;<br>.5-2.3 Nm |
| 5     | 0254206     | 1   | S     | THROTTLE CABLE                                         |
| 6     | GM190326    | 1   | S     | SWITCH, STOP                                           |
| 7     | GM193605    | 1   | S     | WIRE HARNESS                                           |

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Trimmer Attachment

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Trimmer Attachment

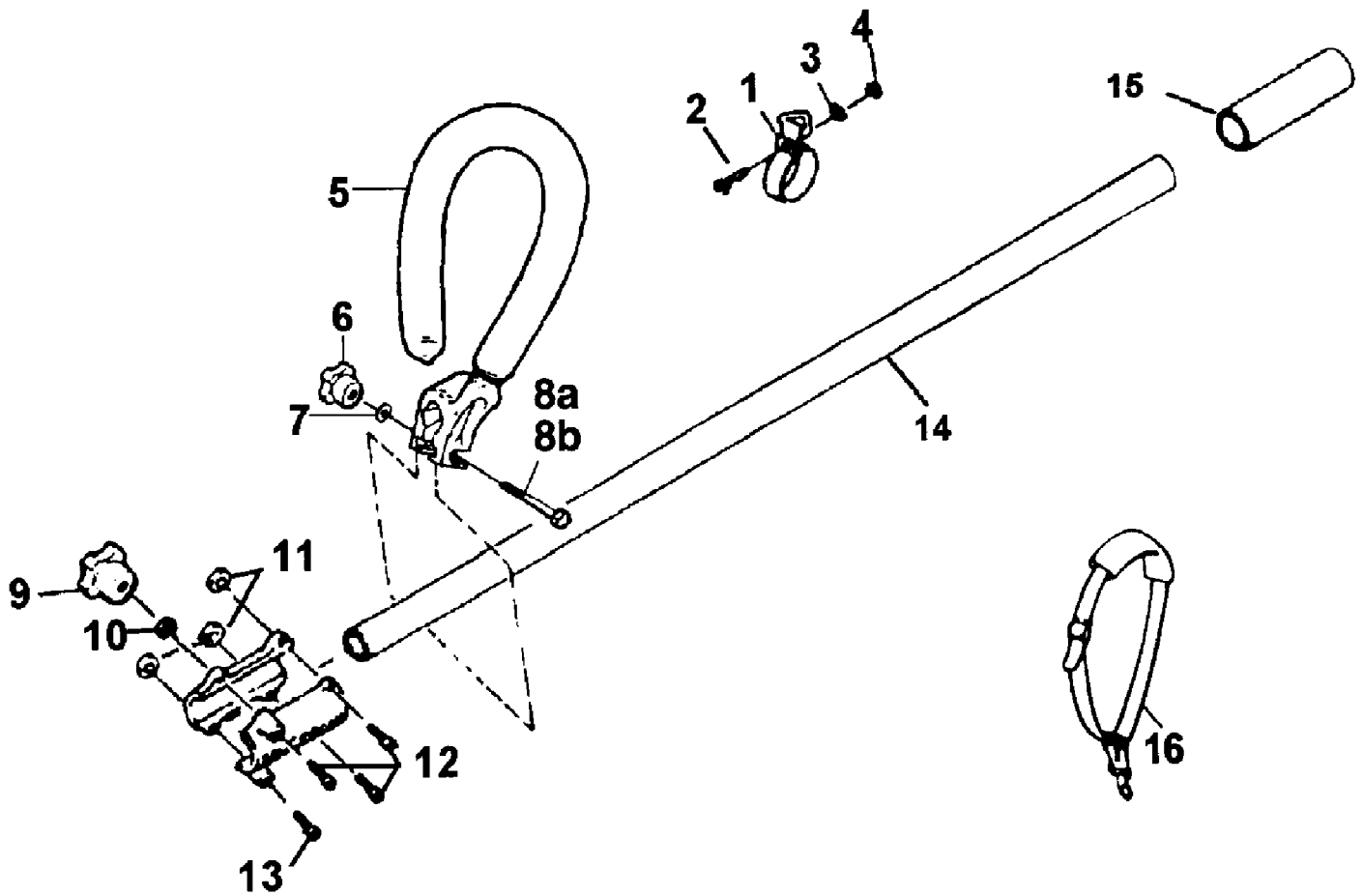
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| Ref # | Part Number | Qty | S/P/F | Description                                                       |
|-------|-------------|-----|-------|-------------------------------------------------------------------|
| 1     | A09107      | 1   | S     | TUBE ASSY.                                                        |
| 2     | A07844      | 1   | /P    | FLEX CABLE                                                        |
| 3     | GM041101    | 1   | /P    | WASHER                                                            |
| 4     | GM011402    | 1   |       | SCREW Torque Specifications: 30-40 In/Lbs;<br>3.4-4.5 Nm          |
|       | GM160306    | 1   |       | HEAD SHIELD ASSY.                                                 |
| 5     | GM011402    | 2   |       | SCREW Torque Specifications: 15-20 In/Lbs;<br>1.7-2.3 Nm          |
| 6     | GM165206    | 1   |       | DEFLECTOR                                                         |
| 7     | 81267       | 2   | /P    | NUT Torque Specifications: 25-35 In/Lbs;<br>2.8-3.9 Nm            |
| 8     | GM166901    | 1   |       | BLADE, CUT-OFF                                                    |
| 9     | GM051004    | 2   | /P    | NUT Torque Specifications: 15-20 In/Lbs;<br>1.7-2.3 Nm            |
| 10    | GM011417    | 2   | /P    | SCREW Torque Specifications: 25-35 In/Lbs;<br>2.8-3.9 Nm          |
| 11    | GM040002    | 2   |       | WASHER                                                            |
| 12    | GM166S02    | 1   |       | BRACKET CLAMP                                                     |
|       | GM160614    | 1   |       | ARBOR/BUSHING ASSY.                                               |
| 13    | GM766501    | 1   |       | ADAPTER, ARBOR Torque Specifications:<br>40-50 In/Lbs; 4.5-5.6 Nm |
| 14    | GM160305    | 1   | S     | BUSHING ASSY.                                                     |
| 15    | GM166702    | 1   |       | ARBOR POST Torque Specifications: 40-50<br>In/Lbs; 4.5-5.6 Nm     |
|       | DG07795     | 1   | /P    | 3" HEAD ASSY.                                                     |
| 16    | GM160310    | 1   | /P    | 3" HEAD BODY                                                      |
| 17    | GM167602    | 1   |       | PAL NUT                                                           |
| 18    | GM166903    | 1   |       | PLATE, SPRING                                                     |
| 19    | 0M167901    | 1   |       | SPRING                                                            |
| 20    | GM166903    | 1   |       | PLATE, SPRING                                                     |
| 21    | 0M365209    | 1   |       | 3" SPOOL                                                          |
| 22    | GM16520S    | 1   |       | 3" HEAD CAP                                                       |
|       | DG07810     | 1   | S/P   | 3" SPOOL WITH LINE Optional Accessory<br>(Not Shown)              |
|       | DG07819     | 1   | /P    | SHOULDER STRAP Optional Accessory<br>(Not Shown)                  |
|       | DG07830     | 1   |       | EXACT-MIX 2cyl. OIL Optional Accessory<br>(Not Shown)             |



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Upper Tube

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Upper Tube

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| Ref # | Part Number | Qty | S/P/F | Description                                             |
|-------|-------------|-----|-------|---------------------------------------------------------|
| 1     | GM250312    | 1   | /P    | HANGER ASSY.                                            |
| 2     | GM010002    | 1   | /P    | SCREW                                                   |
| 3     | GM041101    | 1   | /P    | WASHER                                                  |
| 4     | GM050003    | 1   |       | NUT Torque Specifications: 5-30 In/Lbs;<br>5-3.4 Nm     |
| 5     | GM300302    | 1   |       | HANDLE ASSY.                                            |
| 6     | 08290       | 1   | /P    | KNOB Torque Specifications: 25-35 In/Lbs;<br>2.8-4.0 Nm |
| 7     | 84006       | 1   | /P    | WASHER                                                  |
| 8A    | 80295       | 1   | /P    | BOLT, HEX HEAD                                          |
| 8B    | GM257606    | 1   | S     | CARRIAGE BOLT (Used on OLD<br>Non-Padded handle)        |
|       | A07901      | 1   | /P    | COUPLER ASSY.                                           |
| 9     | 08290       | 1   | /P    | KNOB Torque Specifications: 25-35 In/Lbs;<br>2.8-4.0 Nm |
| 10    | GM040016    | 1   |       | WASHER                                                  |
| 11    | 81267       | 3   | /P    | NUT Torque Specifications: 50-60 In/Lbs;<br>4.5-6.8 Nm  |
| 12    | GM011426    | 3   | S     | BOLT                                                    |
| 13    | M030017     | 1   |       | BOLT                                                    |
| 14    | A07902      | 1   | S     | TUBE ASSY. W/DRIVESHAFT & LINER                         |
| 15    | 03234A      | 1   | /P    | GRIP                                                    |
| 16    | GM280311    | 1   | S     | HARNESS (OPT)                                           |