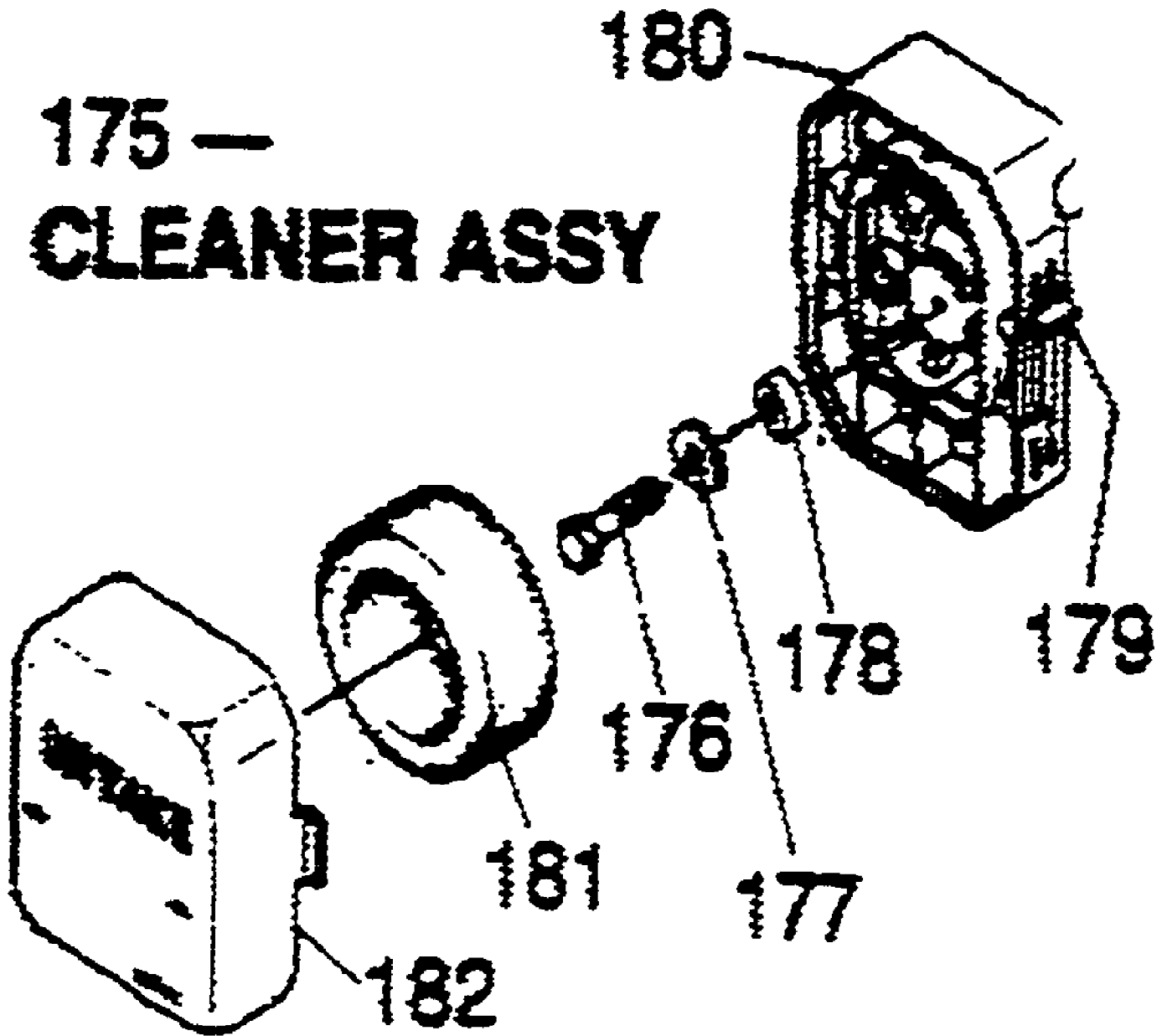


1900EM
Air Cleaner

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175 — CLEANER ASSY



1900EM
Air Cleaner

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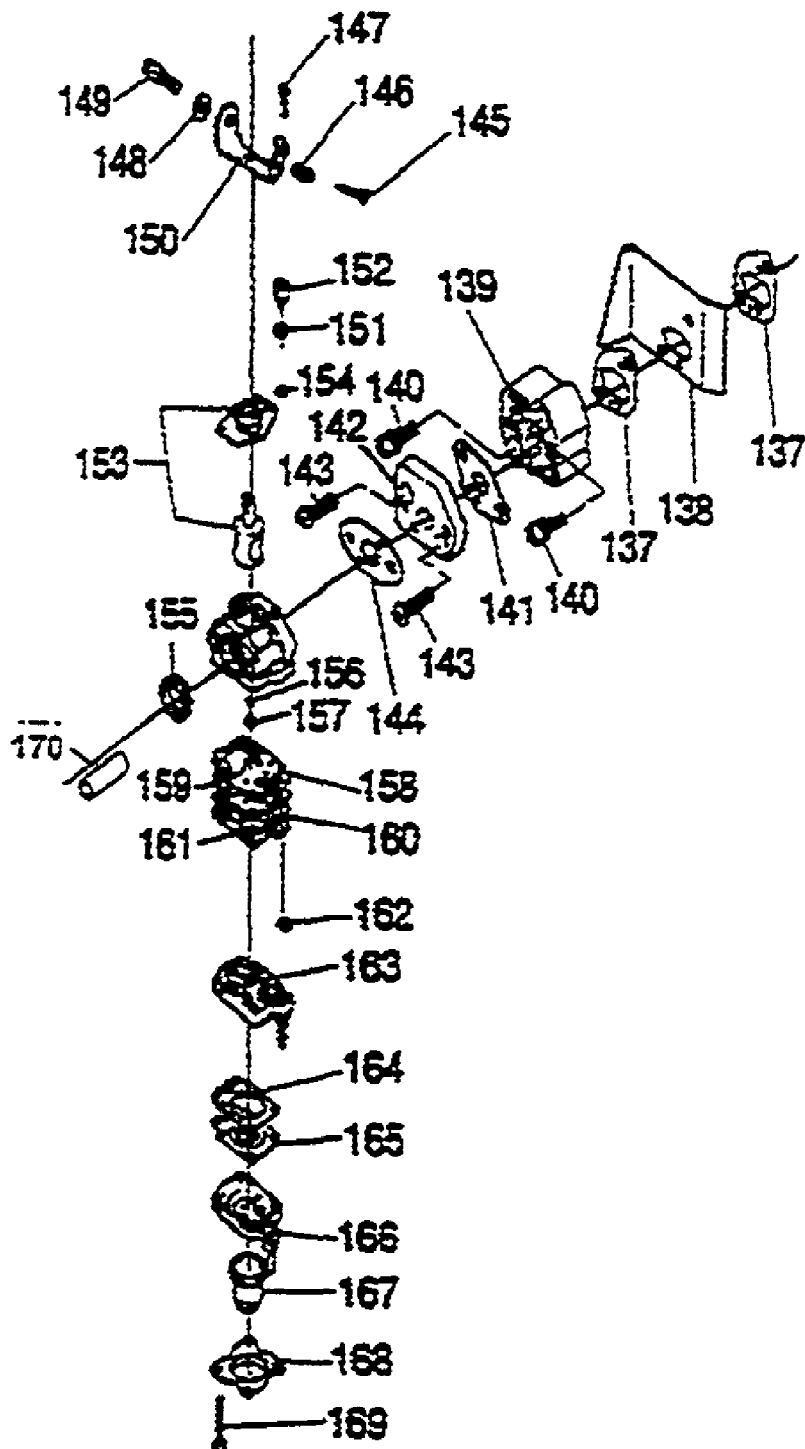
Ref #	Part Number	Qty	S/P/F	Description
175	GM240308	1		CLEANER ASSY
176	GM002811	1		SCREW & WASHER
177	GM040066	1	/P	WASHER
178	GM248205	1		SLEEVE
179	GM248206	1		LEVER CHOKE
180	GM248201	1	/P	BODY, CLEANER
181	GM248202	1	/P	FILTER
182	GM248203	1	/P	COVER, CLEANER

1900EM
Carburetor Assembly

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135 -- CARB KIT

138 -- CARB ASSY



HIGH ALTITUDE JETS

171 ABOVE 3,000

172 ABOVE 6,000

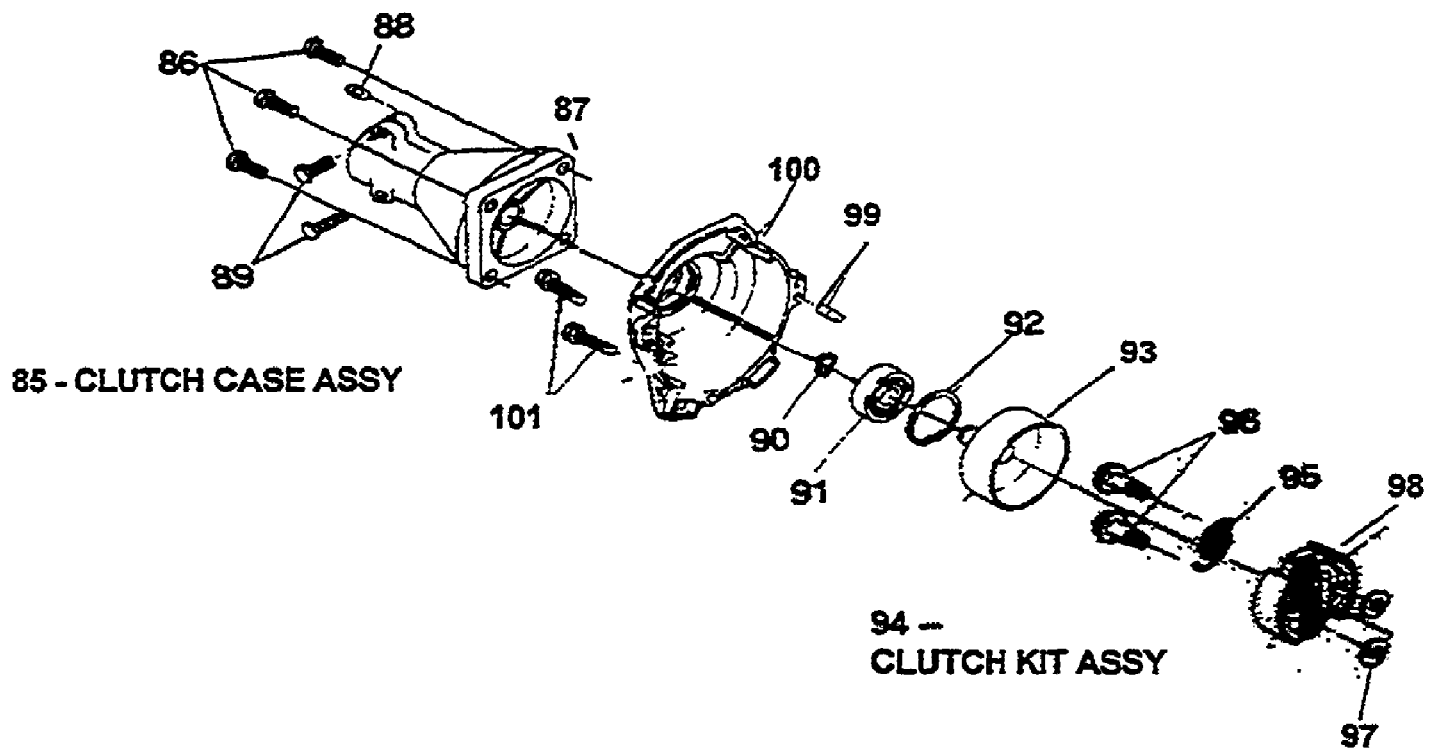
1900EM
Carburetor Assembly

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Ref #	Part Number	Qty	S/P/F	Description
135	GM287202	1		CARB. KIT
136	GM287201	1	/P	CARB ASSY
137	GM287402	1		GASKET, INSULATOR
138	GM287206	1		PLATE
139	GM285201	1		INSULATOR
140	GM002804	1		SCREW & WASHER
141	GM287401	1	/P	GASKET, CARB
142	GM287228	1		SPACER
143	GM002810	1		SCREW
144	GM287410	1		GASKET, CARB.
145	GM247213	1		SCREW, IDLE
146	GM247214	1		SPRING, IDLE
147	GM307209	1	/P	SCREW
148	GM247207	1	S	NUT, CABLE ADJ.
149	GM247206	1		ADJUSTER CABLE
150	GM247201	1		BRACKET
151	GM247205	1		PLUG
152	GM247203	1		SWIVEL
153	GM307218	1		VALVE, THROTTLE
154	GM247202	1		RING, SWIVEL
155	GM247210	1		PACKING
156	GM247211	1		RING
157	GM287203	1		MAIN JET
158	GM307206	1	/P	GASKET, PUMP
159	GM307207	1	/P	DIAPHRAGM
160	GM257206	1	/P	GASKET
161	GM257204	1		GASKET
162	GM287204	1		SCREEN, INLET
163	GM287205	1	S	BODY ASSY.
164	GM247405	1		GASKET, DIAPH.
165	GM170121	1	/P	DIAPHRAGM
166	GM247222	1		BODY, PUMP
167	GM247223	1	S	PUMP PRIMER
168	GM247224	1		COVER, PRIMER
169	GM167212	1		SCREW, COVER
170	GM247209	1		SLEEVE
171	GM257208	1		JET HIGH ALT.
172	GM257207	1		JET HIGH ALT.

1900EM
Clutch

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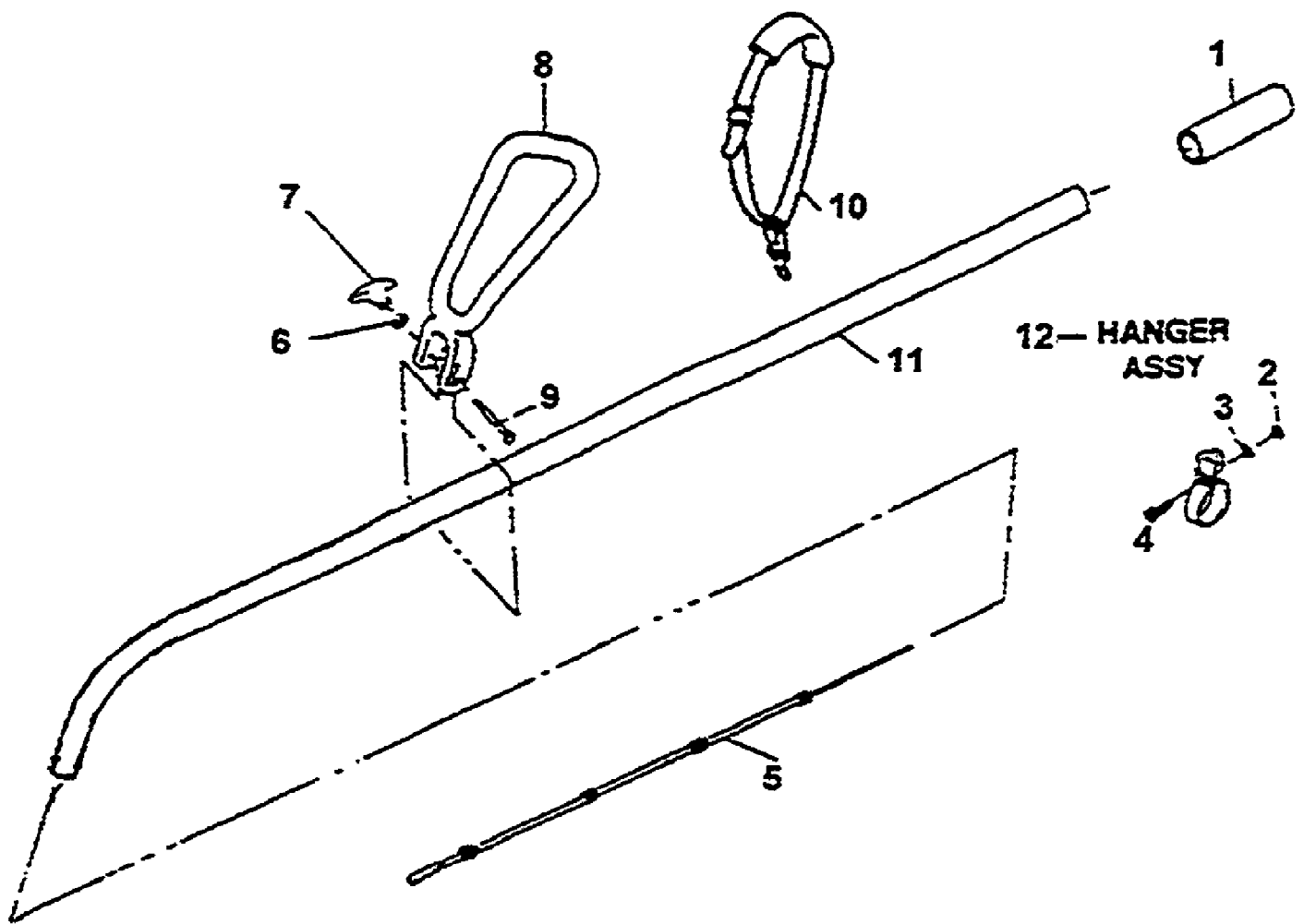
1900EM
Clutch

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Ref #	Part Number	Qty	S/P/F	Description
85	GM280333	1	S	CLUTCH CASE ASSY
86	GM030005	1	/P	BOLT & WASHER
87	GM286111	1		CASE, CLUTCH
88	GM030010	1		SHIM
89	GM032803	1	/P	BOLT & WASHER
90	GM062101	1	S	SNAP RING
91	GM070009	1		BALL BEARING
92	GM062801	1	/P	SNAP RING
93	GM286711	1		CLUTCH DRUM
94	GM190111	1		CLUTCH SHOE ASSY
95	GM190026	1		CLUTCH SPRING
96	GM012448	1		SCREW
97	GM042802	1	/P	WASHER
98	GM190025	1		CLUTCH SHOE
99	GM288204	1		DOWEL PIN
100	GM286112	1		CASE COVER
101	GM032803	1	/P	BOLT

1900EM
Driveshaft & Handles

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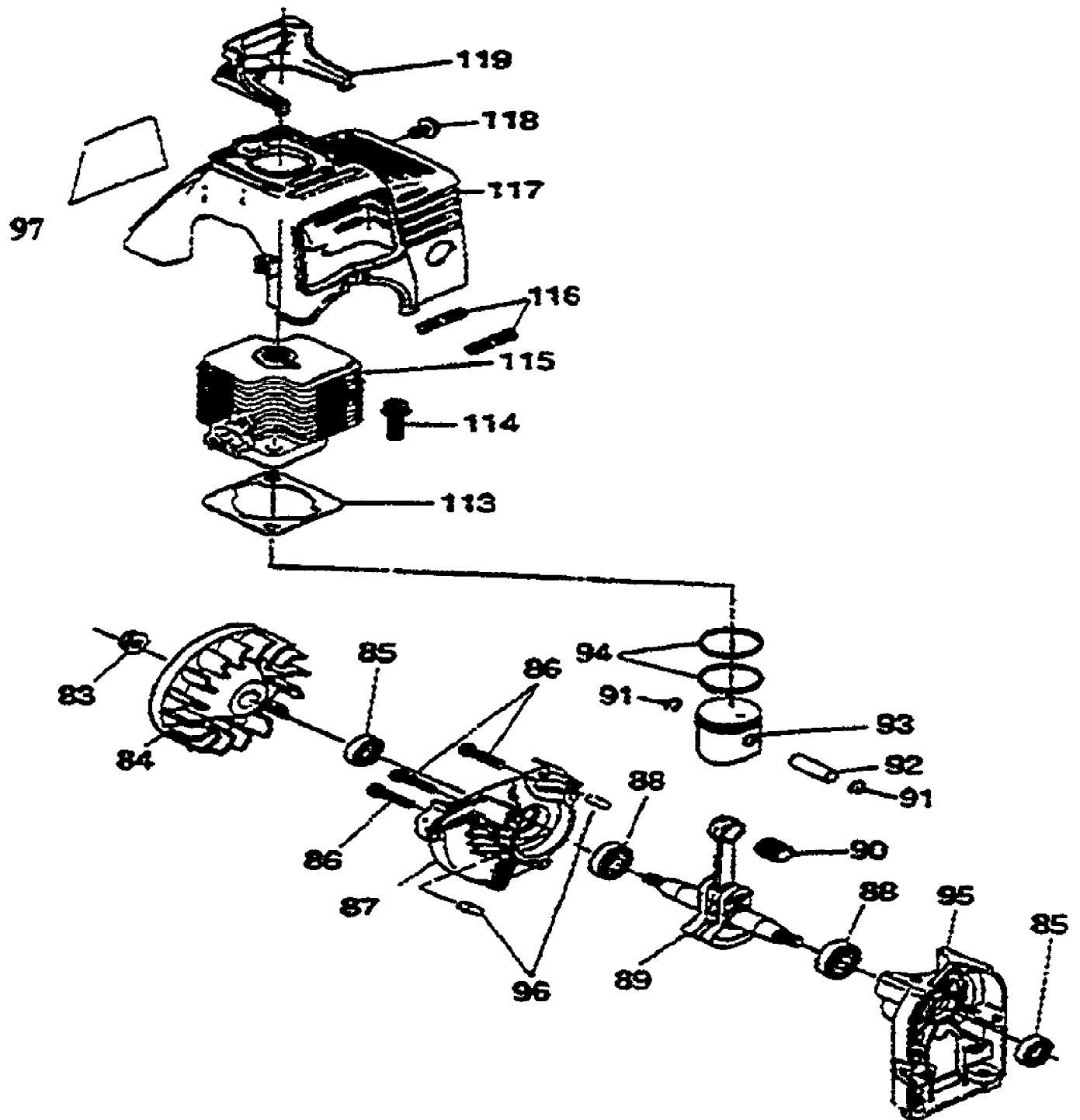
1900EM
Driveshaft & Handles

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Ref #	Part Number	Qty	S/P/F	Description
1	GM300038	1	/P	FOAM GRIP
2	GM050003	1		NUT
3	GM041101	1	/P	WASHER
4	GM010002	1	/P	SCREW
5	GM287801	1		FLEX SHAFT
6	GM040016	1		WASHER
7	GM285204	1	S	KNOB
8	GM235209	1	S	ASSIST HANDLE
9	GM257606	1	S	BOLT
10	GM257601	1		HARNESS
11	GM280344	1		TUBE ASSY
12	GM300245	1	S	HANGER ASSY

1900EM
Engine Internal

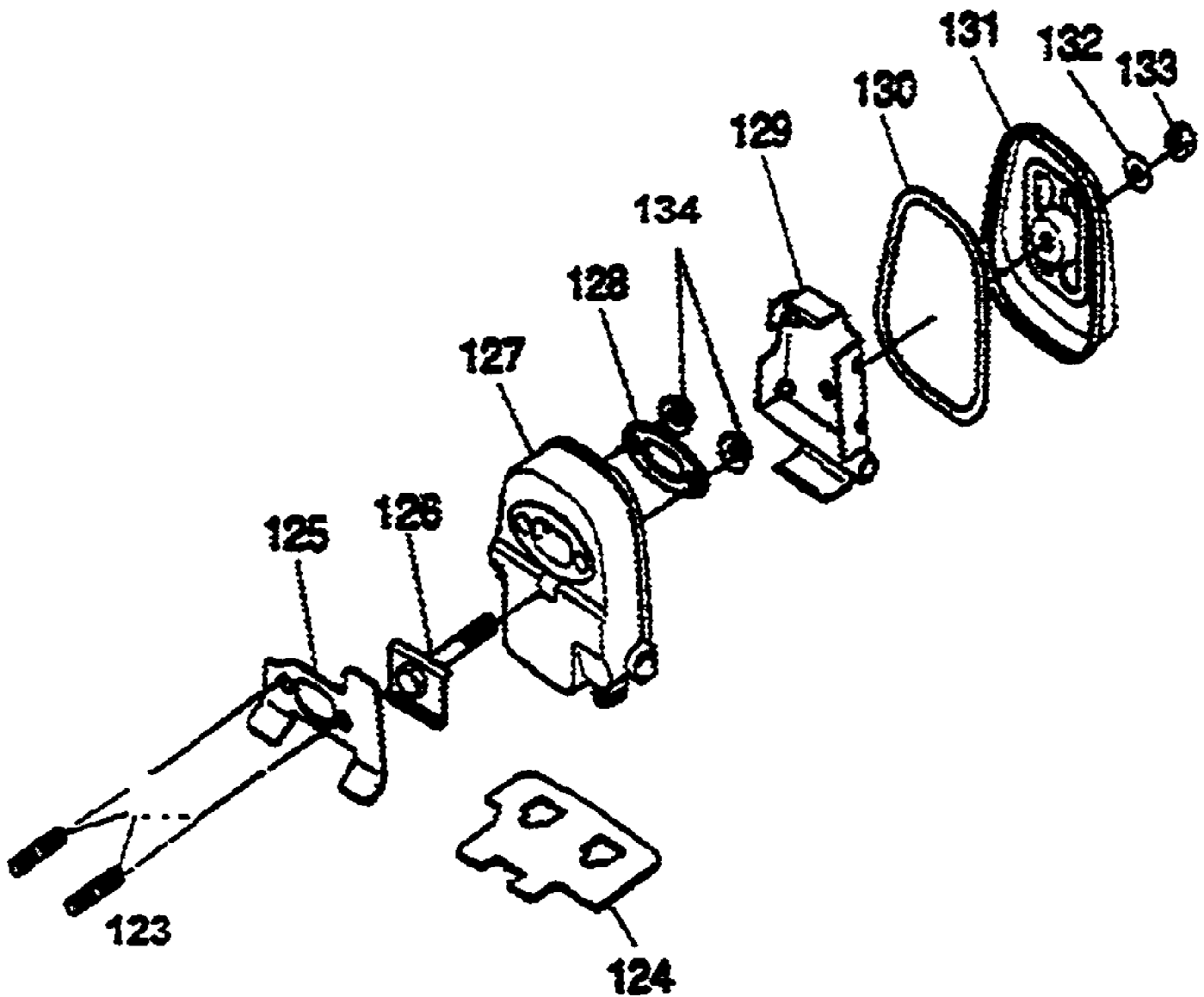
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1900EM
Engine Internal

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Ref #	Part Number	Qty	S/P/F	Description
83	GM052801	1		NUT, CONICAL SPG.
84	GM286101	1		FAN
85	GM081502	1	S	OIL SEAL
86	GM002805	1		SCREW
87	GM286702	1		CASE, DRIVE
88	GM071009	1		BEARING, BALL
89	GM286703	1		CRANKSHAFT ASSY
90	GM071410	1	/P	BEARING, NEEDLE
91	GM062803	1	/P	CLIP, PISTON PIN
92	GM286105	1	/P	PIN, PISTON
93	GM286706	1		PISTON
94	GM062804	1		RING, TOP
95	GM287301	1		CASE, STARTER
96	GM288204	1		DOWEL PIN
97	GM289502	1		DECAL
113	GM287403	1		GASKET, CYLINDER
114	GM032805	1		BOLT, FLANGE
115	GM286705	1		CYLINDER
116	GM032804	1		BOLT, STUD
117	GM286704	1		COVER, TOP
118	GM002808	1		SCREW & WASHER
119	GM286104	1		GUARD, SPARK PLUG



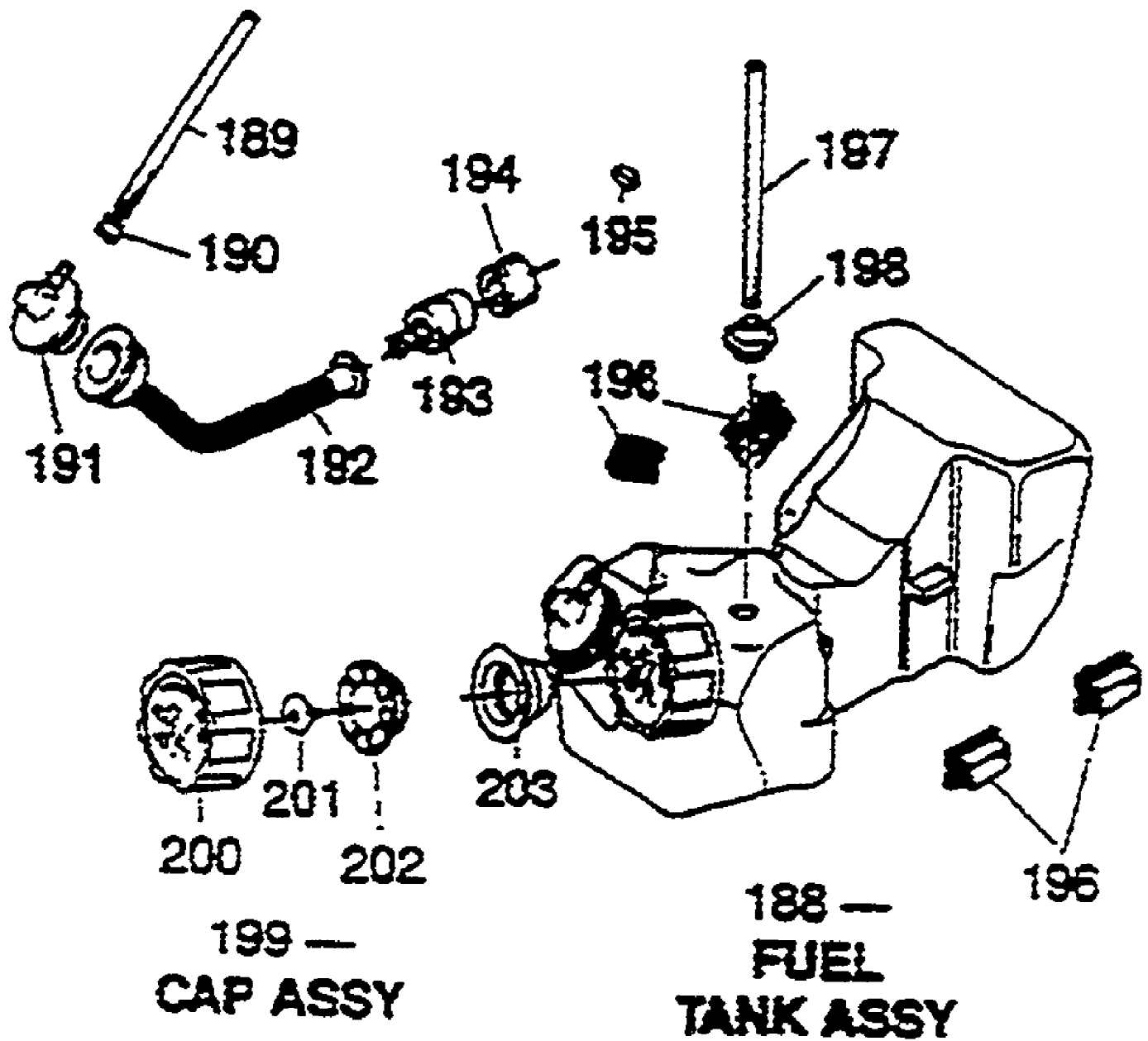
1900EM
Exhaust System

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Ref #	Part Number	Qty	S/P/F	Description
123	GM032804	1		STUD
124	GM287406	1		GASKET
125	GM287404	1		GASKET MUFFLER
126	GM032806	1		BOLT, FLANGE
127	GM286708	1		BODY, MUFFLER
128	GM286108	1		PLATE
129	GM286107	1		PLATE
130	GM287405	1		GASKET MUFFLER SEAL
131	GM286109	1		LID, MUFFLER
132	GM042803	1		WASHER, SEAL
133	GM052803	1		NUT
134	GM052801	1		NUT

1900EM
Fuel Tank

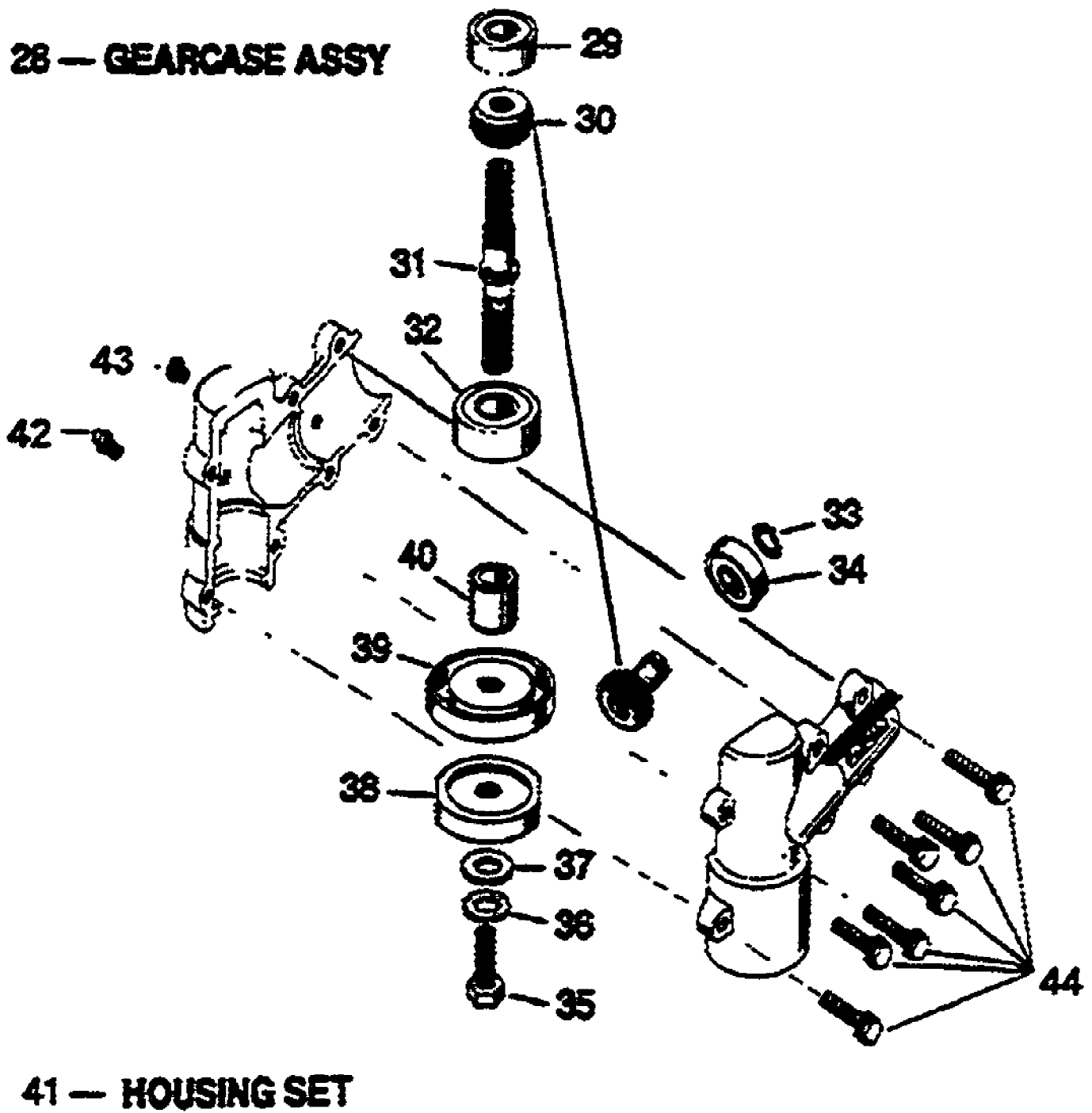
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1900EM
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
188	GM280303	1		FUEL TANK ASSY
189	GM285402	1		TUBE FUEL
190	GM062806	1		CLIP
191	GM285406	1	/P	JOINT
192	GM285403	1		HOSE, SUCTION
193	GM280304	1		FILTER, FUEL
194	GM282806	1	/P	FILTER
195	GM282807	1		SPONGE
196	GM282808	1		PAD
197	GM285401	1	/P	TUBE, FUEL
198	GM285407	1	/P	BUSHING
199	GM280302	1	/P	TANK CAP ASSY
200	GM285405	1	/P	CAP,TANK
201	GM282809	1	/P	VALVE, BREATHER
202	GM282810	1	/P	HOLDER
203	GM287409	1	/P	GASKET



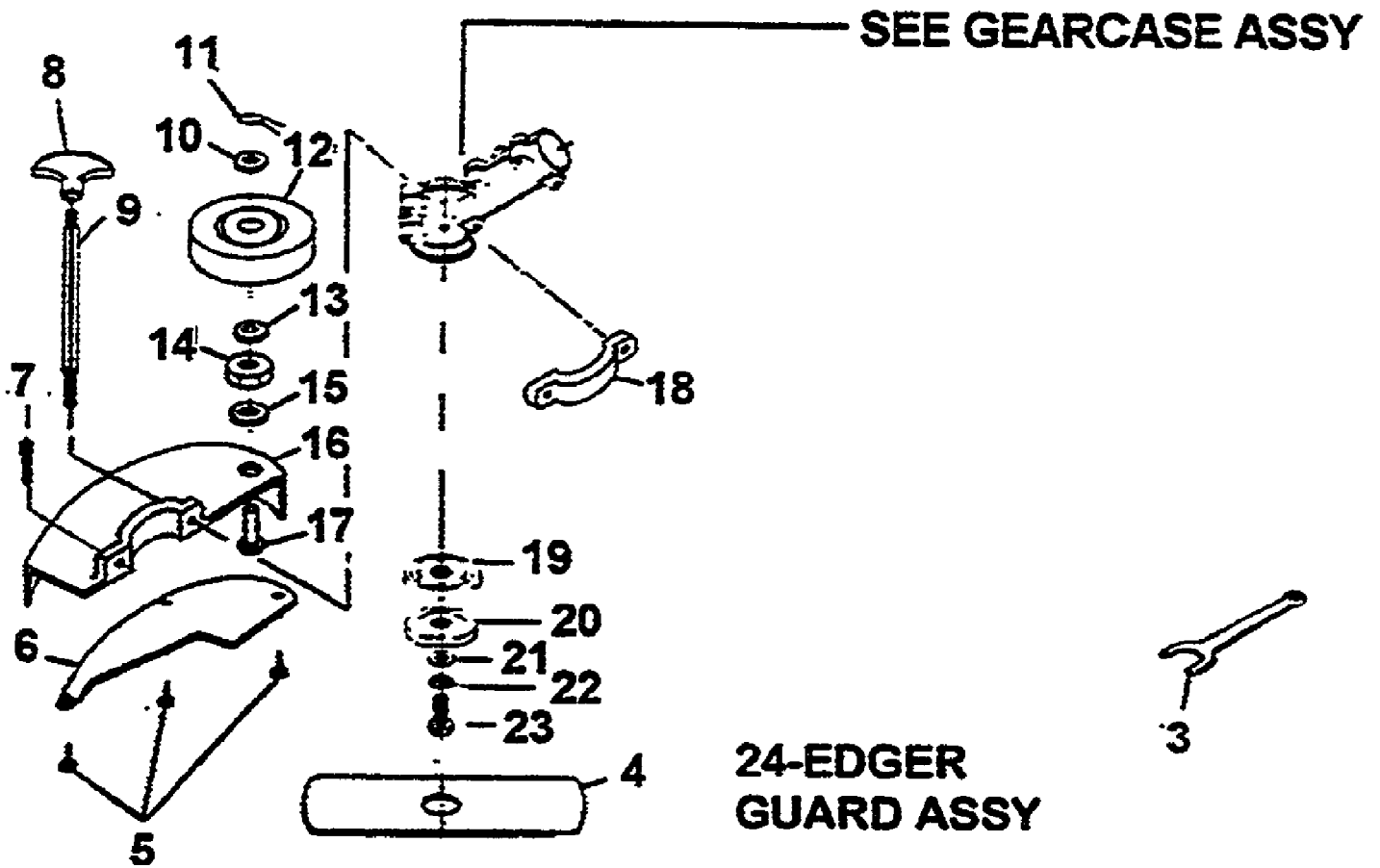
1900EM
Gearcase

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Ref #	Part Number	Qty	S/P/F	Description
28	GM270303	1	S	GEARCASE ASSY
29	GM070027	1		BEARING
30	GM190609	1	/P	GEAR SET KIT
31	GM226706	1		SHAFT, GEAR
32	GM070002	1		BEARING
33	GM060020	1	S	RING
34	GM070026	1	S	BEARING
35	GM300080	1	S	BOLT
36	GM040007	1	S	WASHER
37	GM041003	1	/P	WASHER
38	GM300075	1	S	HOLDER B
39	GM300070	1		HOLDER A
40	GM226705	1		COLLAR
41	GM270306	1		HOUSING SET
42	GM286710	1		FITTING ZERK
43	GM011310	1	S	SCREW-SELF TAPPING
44	GM011309	1	S	SCREW-SELF TAPPING

1900EM
Guard & Blade

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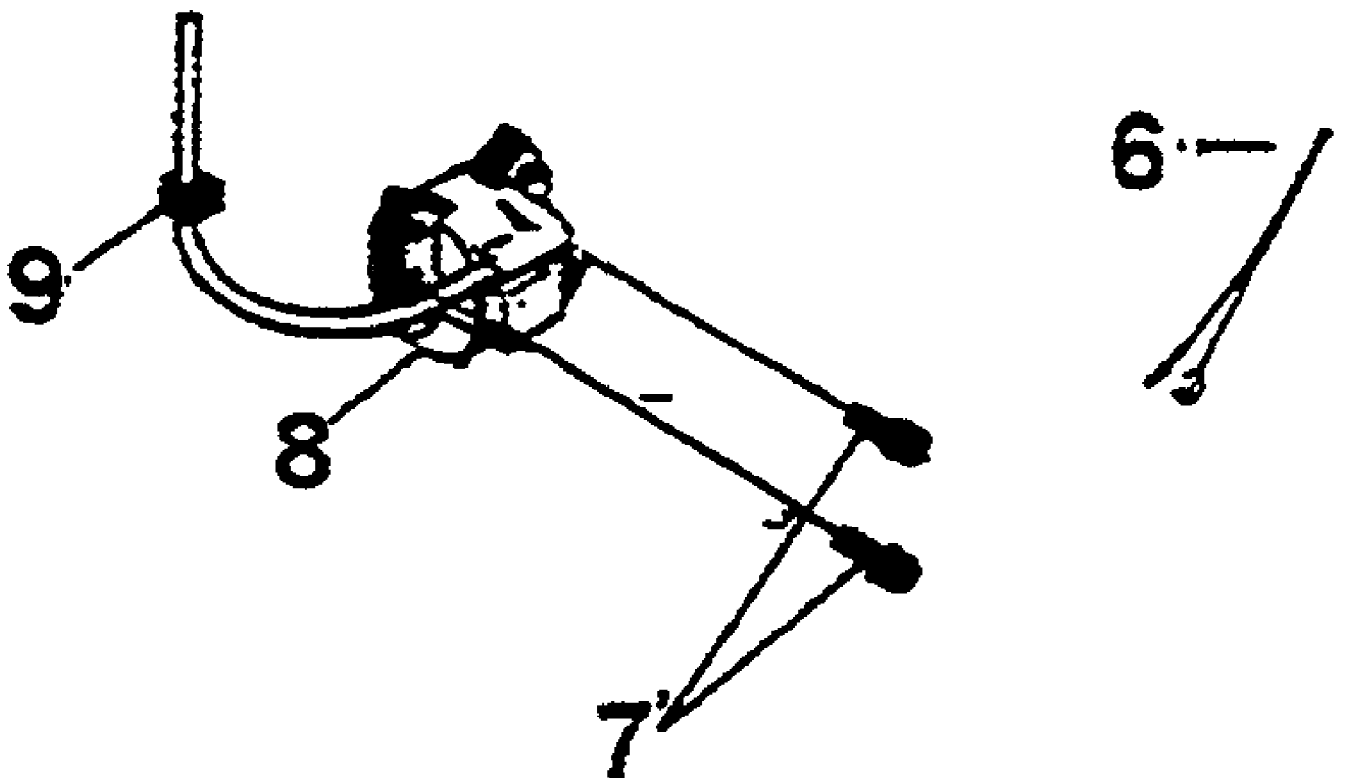
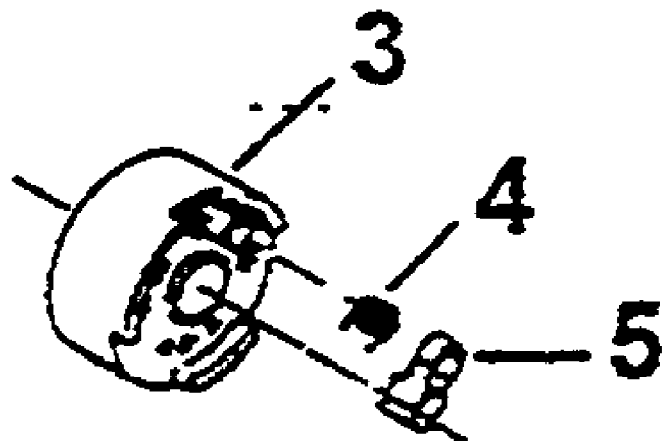
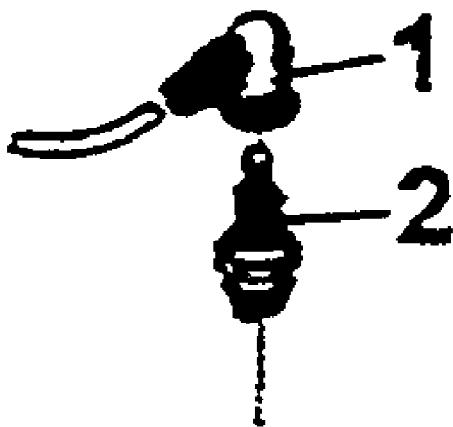
1900EM
Guard & Blade

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Ref #	Part Number	Qty	S/P/F	Description
3	GM300190	1		SPANNER WRENCH
4	GM237001	1	S	EDGER BLADE
5	GM011310	1	S	SCREW
6	GM236909	1	/P	EDGER SHIELD
7	GM237604	1		SCREW
8	GM285204	1	S	KNOB
9	GM280640	1	/P	SHAFT & KNOB KIT
10	GM236908	1		WASHER
11	GM236907	1		COTTER PIN
12	GM235102	1		WHEEL
13	GM236908	1		WASHER
14	GM051017	1	S	NUT
15	GM041007	1		WASHER
16	GM236113	1	/P	EDGER GUARD
17	GM237610	1		EDGER AXLE
18	GM236110	1		BRACKET
19	GM300070	1		HOLDER A
20	GM300075	1	S	HOLDER B
21	GM041003	1	/P	WASHER
22	GM040007	1	S	WASHER
23	GM300080	1	S	BOLT
24	GM230611	1	S	EDGER GUARD ASSY

1900EM
Ignition

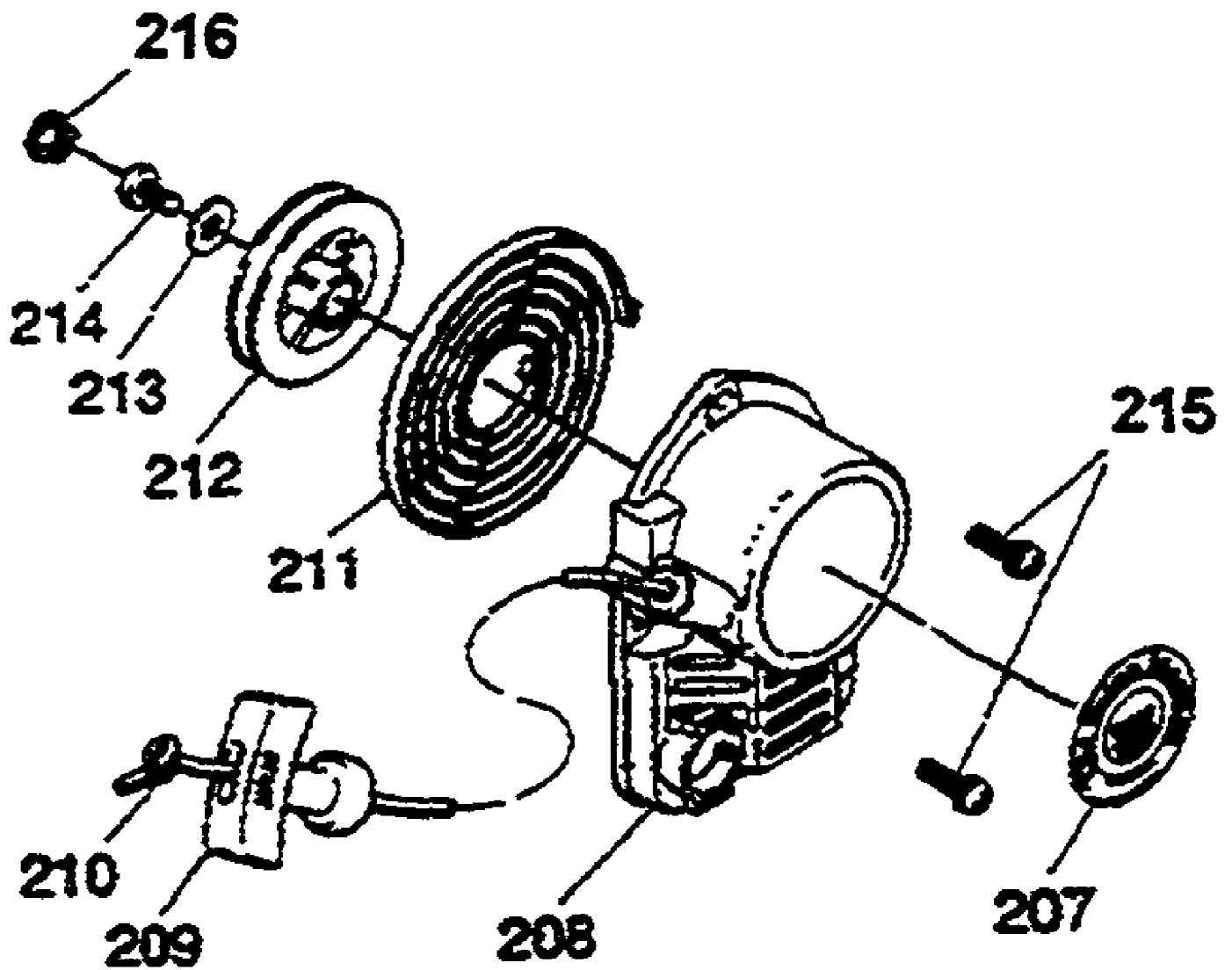
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1900EM
Ignition

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Ref #	Part Number	Qty	S/P/F	Description
1	GM285502	1	S	CAP PLUG
2	GM190036	1	/P	SPARK PLUG
3	GM286714	1	/P	ROTOR
4	GM287902	1		SPRING
5	GM286715	1		RATCHET
6	GM283601	1		HARNESS, WIRE
7	GM032803	1	/P	BOLT & WASHER
8	GM284003	1	/P	COIL, IGNITION
9	GM285501	1	/P	GROMMET

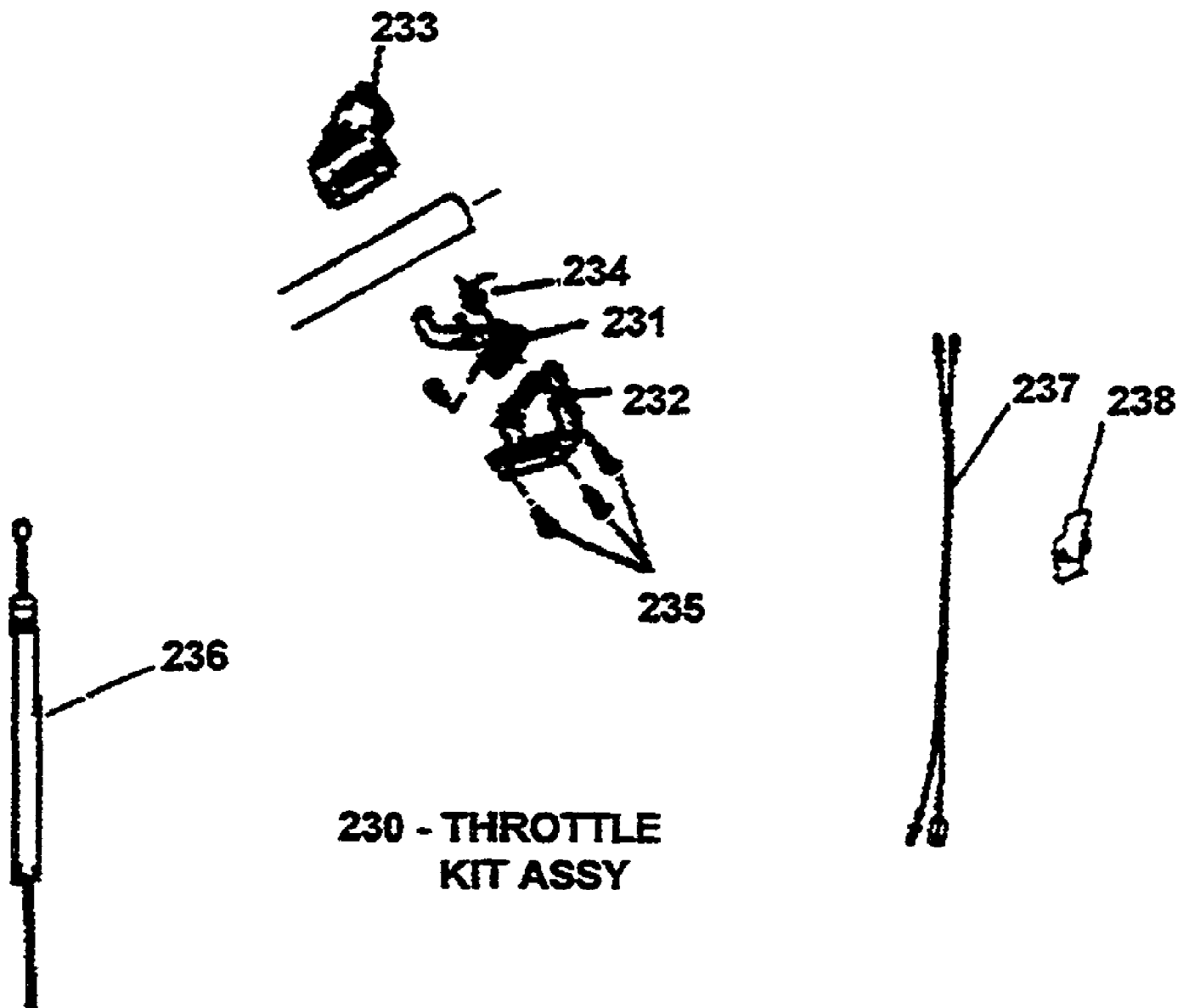


206 — STARTER ASSY

1900EM
Starter

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Ref #	Part Number	Qty	S/P/F	Description
206	GM287308	1		STARTER ASSY
207	GM289502	1		LABEL NAME
208	GM287309	1		CASE, STARTER
209	GM287306	1	/P	KNOB, STARTER
210	GM287305	1	/P	ROPE, STARTER
211	GM287304	1		SPRING, SPIRAL
212	GM287303	1		REEL
213	GM042804	1		WASHER
214	GM002812	1		SCREW
215	GM032803	1	/P	BOLT AND WASHER
216	GM052801	1		NUT



1900EM
Throttle Assembly

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Ref #	Part Number	Qty	S/P/F	Description
230	GM280340	1	S	THROTTLE KIT ASSY
231	GM235214	1	S	THROTTLE LEVER
232	GM285203	1		CLAMP L.H.
233	GM285202	1		CLAMP R.H.
234	GM167101	1	S	SPRING, THROTTLE TRIGGER
235	GM201044	1	S	SCREW
236	GM357102	1	S	THROTTLE CABLE
237	GM193605	1	S	HARNESS
238	GM190326	1	S	SWITCH