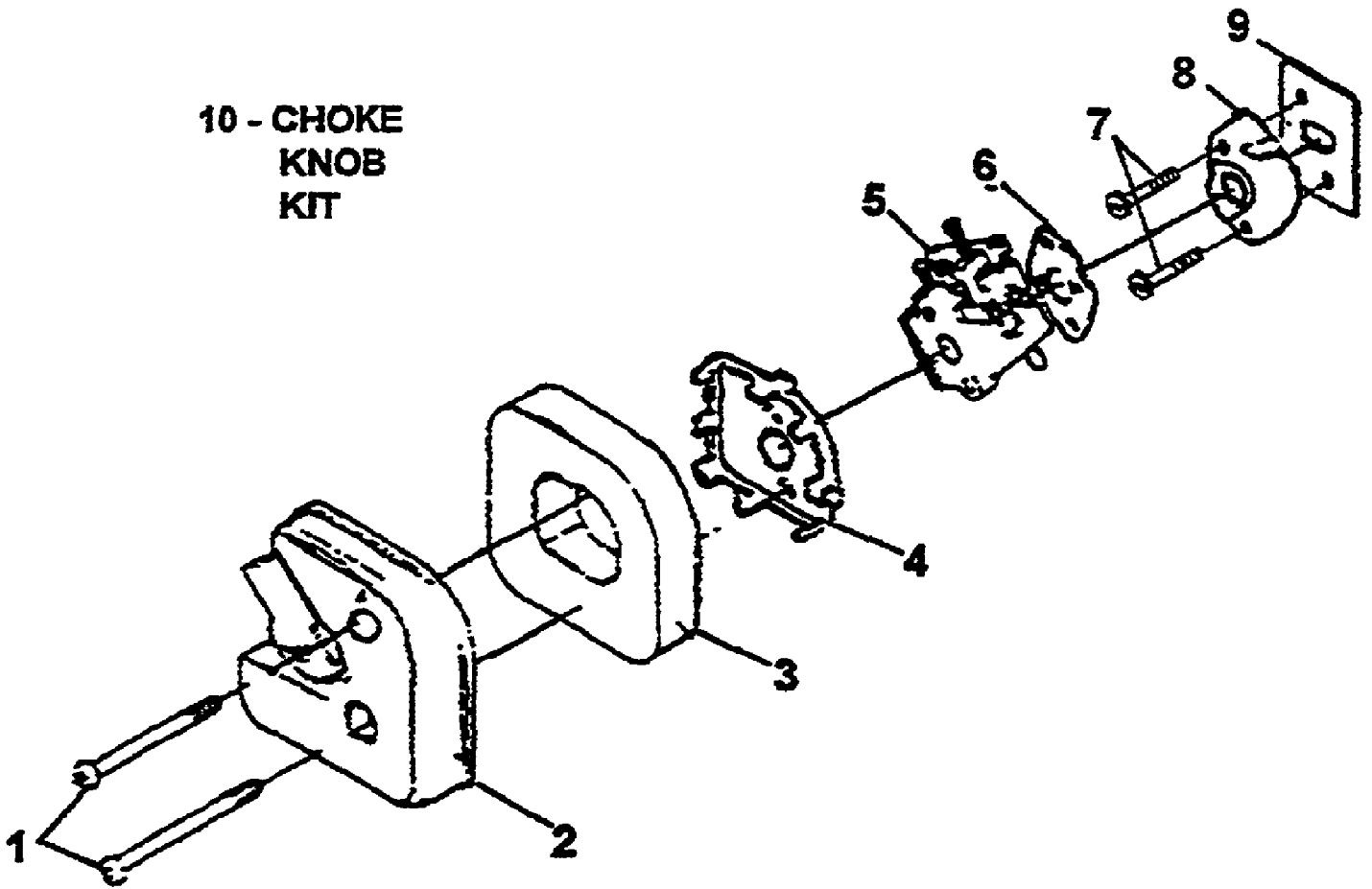


1900E
Air Filter & Insulator

**10 - CHOKE
KNOB
KIT**

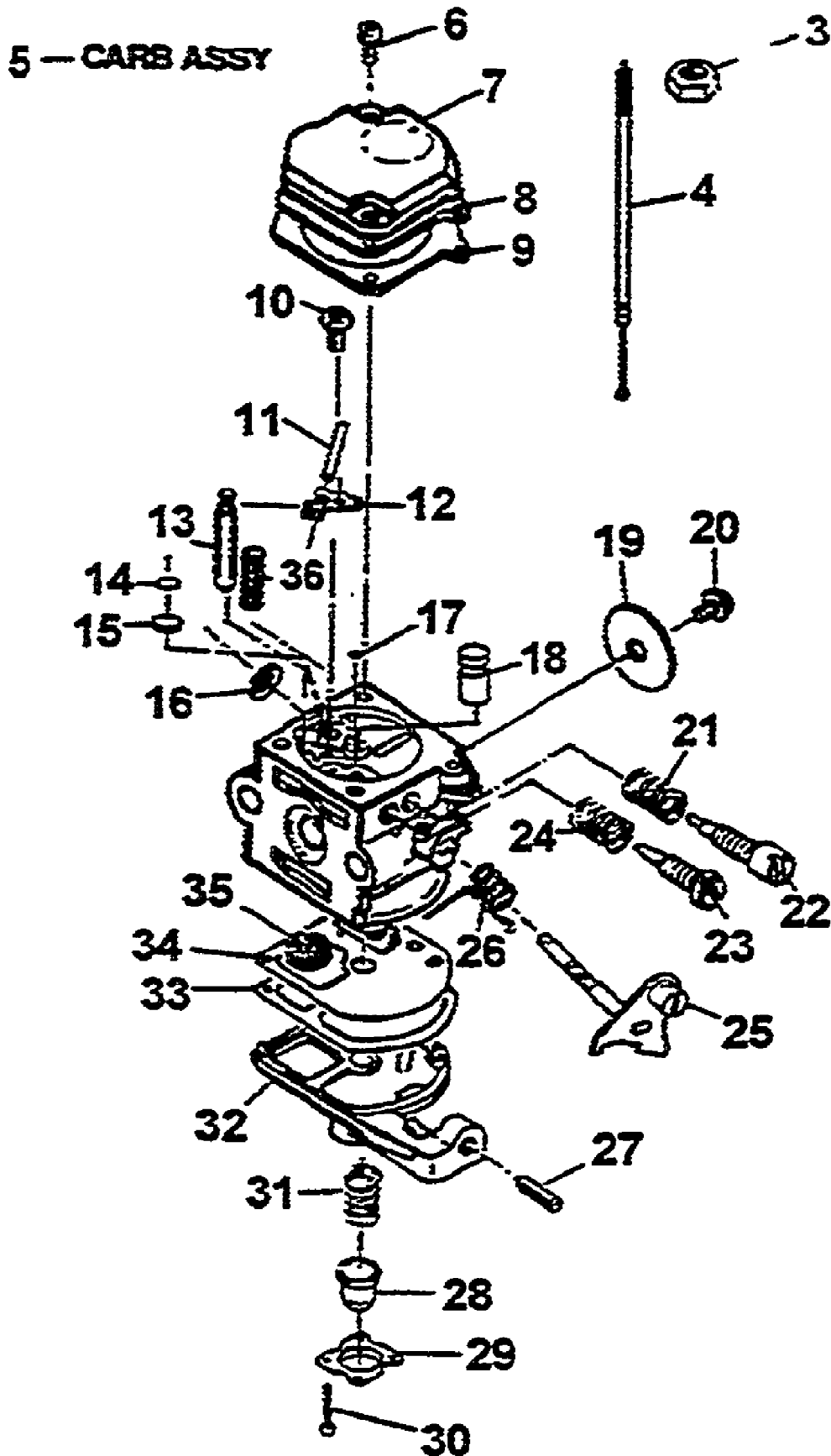


1900E
Air Filter & Insulator

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Ref #	Part Number	Qty	S/P/F	Description
1	GM010176	1		SCREW, CHOKE COVER (25cc)
	GM010120	1		SCREW, CHOKE COVER (21cc)
2	GM195201	1		COVER ASSY, AIR/CHOKE
3	GM195901	1		AIR FILTER
4	GM195202	1		AIRBOX
5	GM190205	1	/P	CARBURETOR (25cc)
6	GM197401	1		GASKET CARB/INS.
7	GM010175	1		SCREW (25cc ONLY)
8	GM195213	1		INSULATOR (25cc)
	GM195205	1		INSULATOR (21cc)
9	GM197406	1		GASKET, INS./CYL. (25cc)
	GM197402	1		GASKET,INS./CYL. (21cc)
10	GM190633	1		CHOKE KNOB KIT

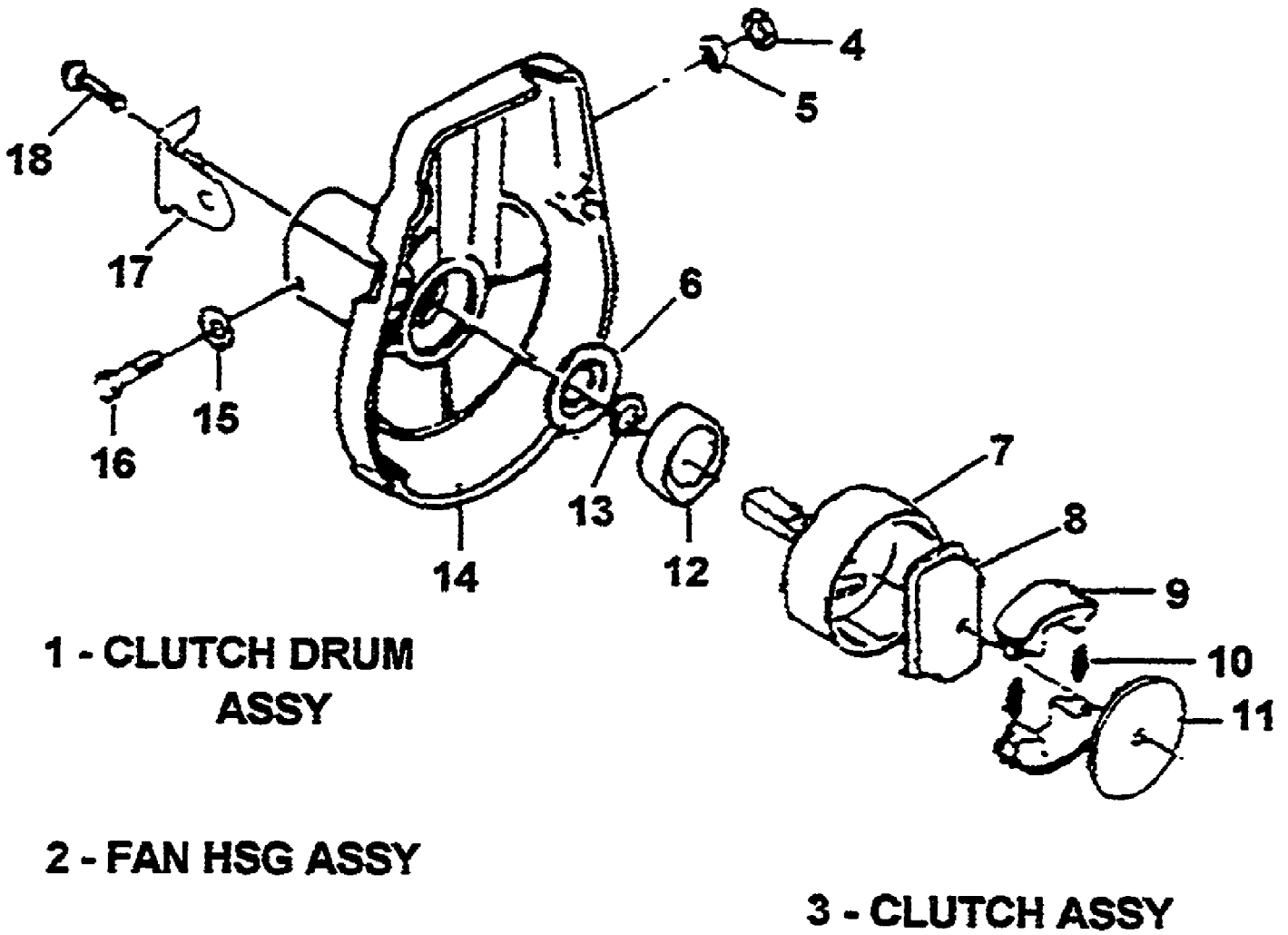
1 — CARB. KIT MAJOR REPAIR
2 — CARB. KIT MINOR REPAIR



1900E
Carburetor

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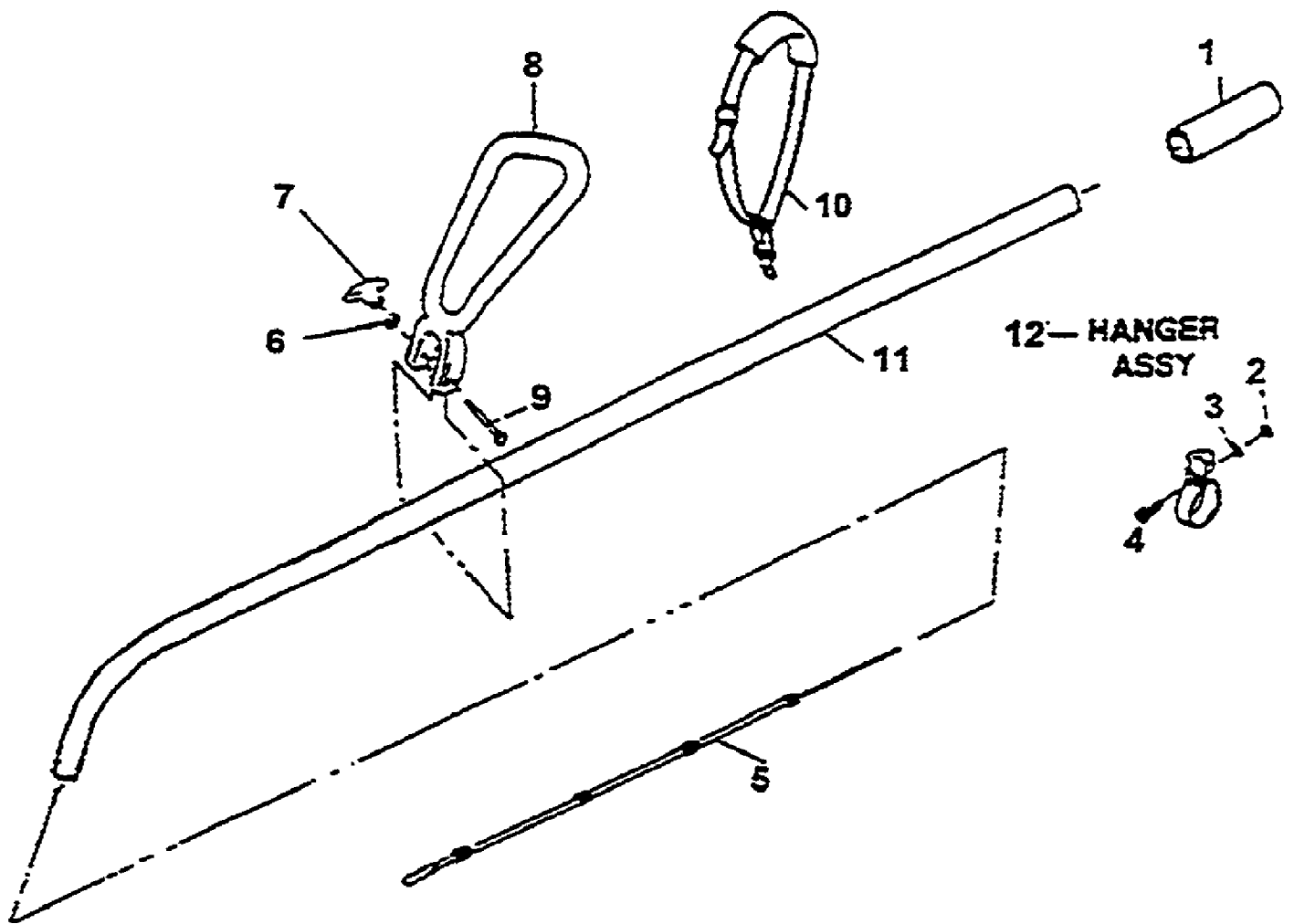
Ref #	Part Number	Qty	S/P/F	Description
1	GM190637	1		CARB KIT (WALBRO)
	GM190601	1		CARB KIT (ZAMA)
2	GM190638	1		DIAPHRAGM KIT (WALBRO)
	GM190602	1		DIAPHRAGM KIT
3	GM050014	2		NUT
4	GM197101	1		THROTTLE CABLE
5	GM190205	1	/P	CARB ASSY. (WALBRO ONLY)
6	GM167212	1		SCREW (WALBRO)
	GM010131	1		SCREW (ZAMA)
7	GM170139	1		CAP-MAIN (WALBRO)
	GM197201	1		CAP-MAIN (ZAMA)
8	GM170121	1	/P	DIAPHRAGM (WALBRO)
	GM197202	1		DIAPHRAGM (ZAMA)
9	GM197231	1		GASKET OBSOLETE (WALBRO)
	GM197203	1		GASKET (ZAMA)
10	GM010132	1		SCREW
11	GM197206	1		PIN
12	GM197205	1		ARM, NEEDLE
13	GM190061	1		NEEDLE (WALBRO)
	GM197208	1		NEEDLE (ZAMA)
14	GM197106	1		RETAINER
15	GM197107	1		CHECK VALVE
16	GM197215	1		E-RING
17	GM197209	1		WELCH PLUG
18	GM197108	1		NOZZLE ASSY
19	GM197218	1		THROTTLE VALVE
20	GM010133	1		SCREW
21	GM197210	1		SPRING
22	GM197212	1		NEEDLE, LOW SPEED
23	GM197211	1		NEEDLE HIGH SPEED
24	GM197210	1		SPRING
25	GM197214	1		THROTTLE
26	GM197213	1		SPRING
27	GM197227	1		SCREW, IDLE (WALBRO)
	GM010135	1		SCREW, IDLE (ZAMA)
28	GM197225	1		PRIMER BULB (WALBRO)
	GM197103	1	S	P BULB
29	GM197224	1		COVER, PUMP (WALBRO)
	GM197102	1		COVER, PUMP (ZAMA)
30	GM011429	1		SCREW
	GM197104	1	/P	SCREW
31	GM197105	1		SPRING (ZAMA ONLY)
32	GM197226	1		COVER, FUEL PUMP (WALBRO)
	GM197222	1		COVER, FUEL PUMP (ZAMA)
33	GM197228	1		GASKET, PUMP OBSOLETE (WALBRO)
	GM197221	1		GASKET, PUMP (ZAMA)
34	GM197229	1		DIAPH. PUMP OBSOLETE (WALBRO)
	GM197220	1		DIAPH. PUMP (ZAMA)
35	GM467220	1		STRAINER (WALBRO)
	GM197219	1		STRAINER (ZAMA)
36	GM197230	1		SPRING OBSOLETE (WALBRO)
	GM197207	1		SPRING (ZAMA)



1900E
Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190305	1		CLUTCH DRUM ASSY
2	GM190304	1		FAN HOUSING ASSY
3	GM190306	1	/P	CLUTCH ASSY
4	GM050060	1		NUT
5	GM040115	1		WASHER
6	GM196702	1		THRUST WASHER
7	GM197608	1		DRUM, CLUTCH
8	GM197606	1		ROTOR, CLUTCH
9	GM197607	1	S	SHOE, CLUTCH
10	GM197901	1		SPRING, CLUTCH
11	GM196102	1		PLATE, WASHER
12	GM070033	1		BEARING
13	GM061103	1		RETAINING RING OBSOLETE
14	GM195207	1		HOUSING, FAN
15	GM040115	1		WASHER
16	GM010125	1		SCREW
17	GM193604	1		TERMINAL
18	GM010126	1		SCREW

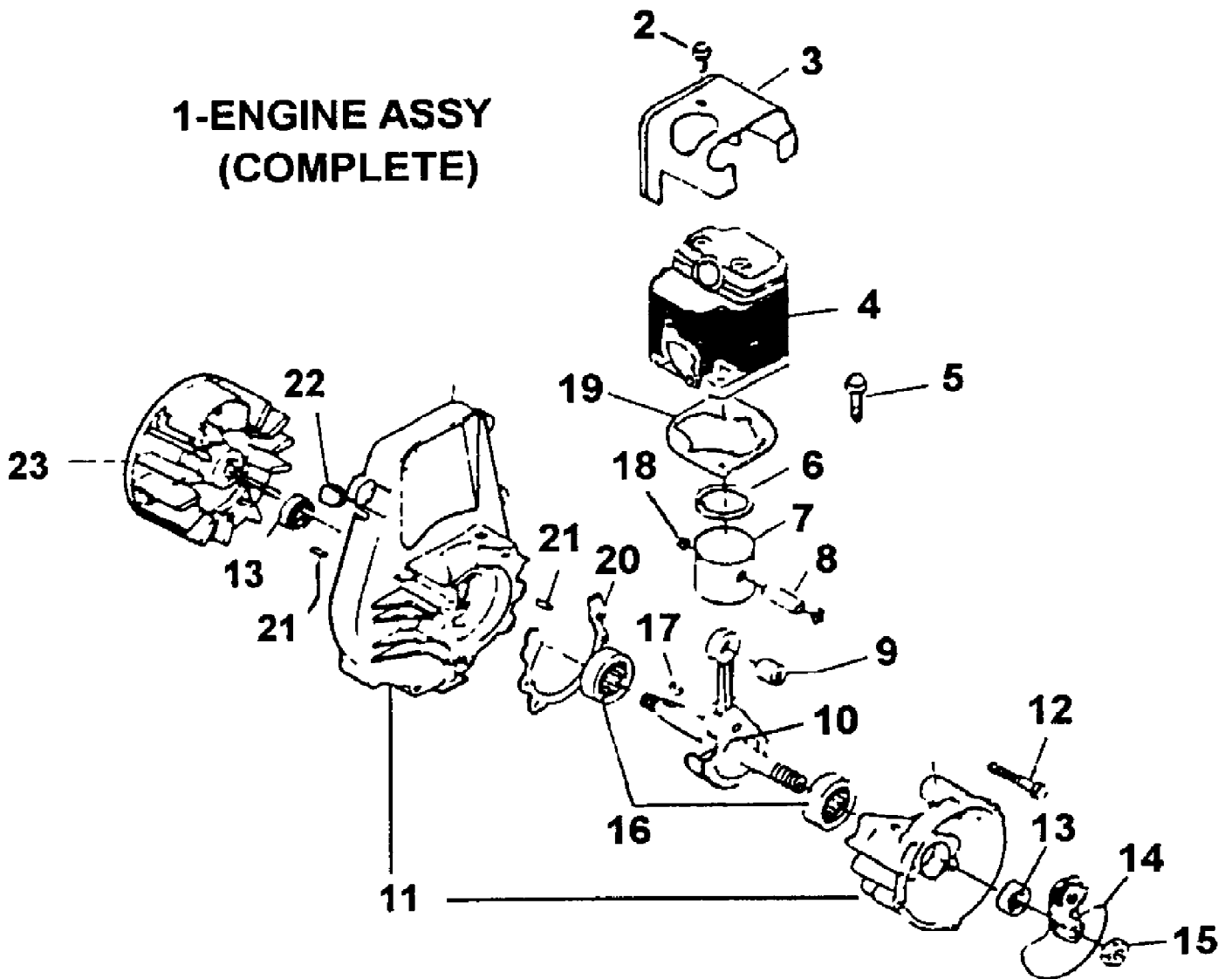


1900E
Driveshaft & Handles

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Ref #	Part Number	Qty	S/P/F	Description
1	GM300038	1	/P	FOAM GRIP
2	GM050003	1		NUT
3	GM041101	1	/P	WASHER
4	GM010002	1	/P	SCREW
5	GM287801	1		FLEX SHAFT
6	GM040016	1		WASHER
7	GM285204	1	S	KNOB
8	GM235209	1	S	ASSIST HANDLE
9	GM257606	1	S	BOLT
10	GM257601	1		HARNESS
11	GM280344	1		TUBE ASSY
12	GM300245	1	S	HANGER ASSY

**1-ENGINE ASSY
(COMPLETE)**

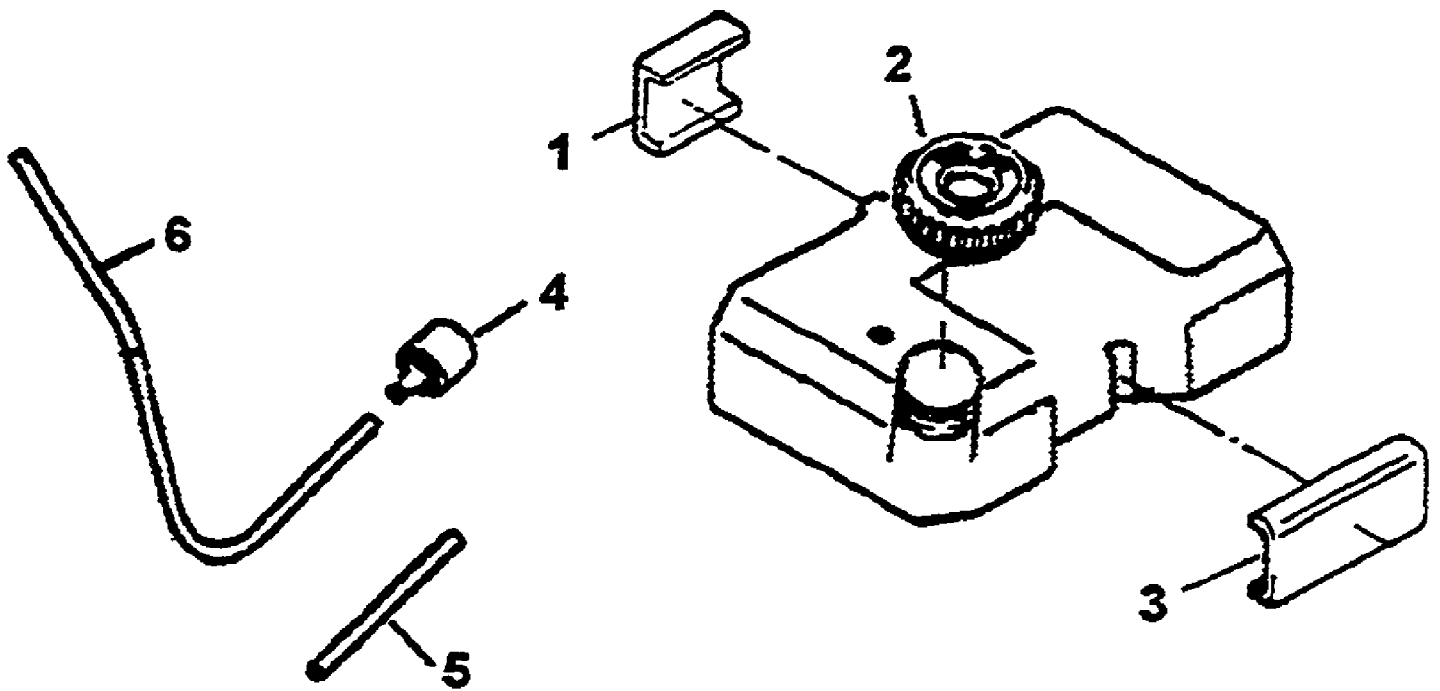


1900E
Engine Internal

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190600	1		ENGINE ASSY. (25cc) Complete
2	GM010128	1		SCREW
3	GM196704	1		COVER, CYLINDER
4	GM196715	1		CYLINDER (25cc)
	GM196705	1		CYLINDER (21cc)
5	GM010129	1		SCREW
6	GM062011	1		PIN, PISTON (25cc)
	GM062007	1		PIN, PISTON (21cc)
7	GM196716	1		PISTON (25cc)
	GM196707	1		PISTON (21cc)
8	GM197610	1		WRIST PIN (25cc)
	GM197604	1		WRIST PIN (21cc)
9	GM071411	1		BEARING
10	GM196718	1		CRANKSHAFT ASSY. (25cc)
	GM196708	1		CRANKSHAFT ASSY. (21cc)
11	GM196706	1		CRANKCASE ASSY.
12	GM010130	2		SCREW
13	GM082003	1		SEAL
14	GM197609	1		RATCHET ASSY. (25cc)
14	GM197602	1		RATCHET ASSY. (21cc)
15	GM050062	1		NUT
16	GM071412	1		BEARING
17	GM197605	1		KEY, FLYWHEEL
18	GM062006	1		SNAP RING
19	GM197404	1		GASKET, CYLINDER
20	GM197405	1		GASKET, CRANKCASE
21	GM197603	1		PIN
22	GM195502	1		GROMMET
23	GM196712	1		FLYWHEEL

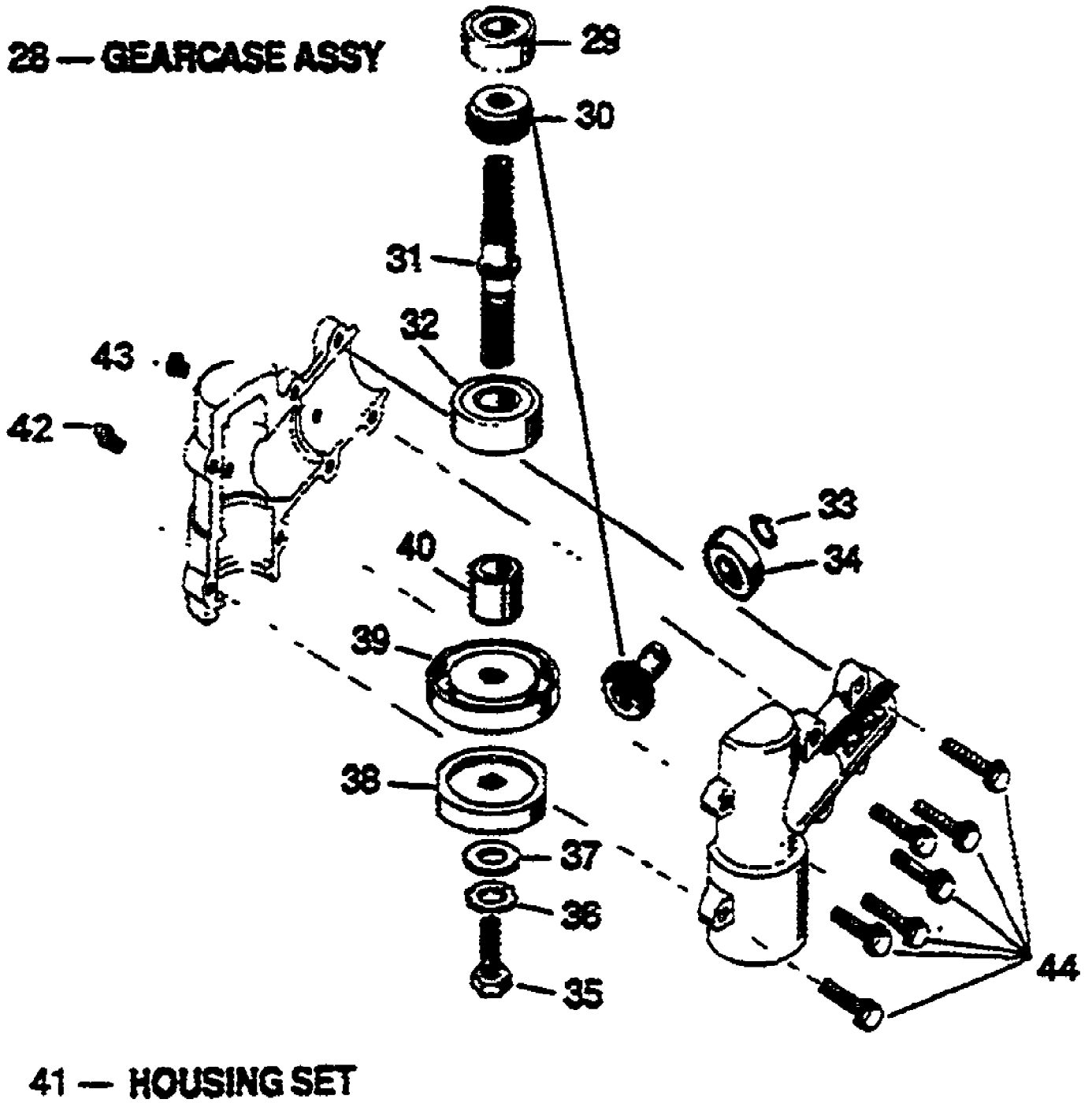
7 - FUEL TANK & HOSE ASSY



1900E
Fuel Tank

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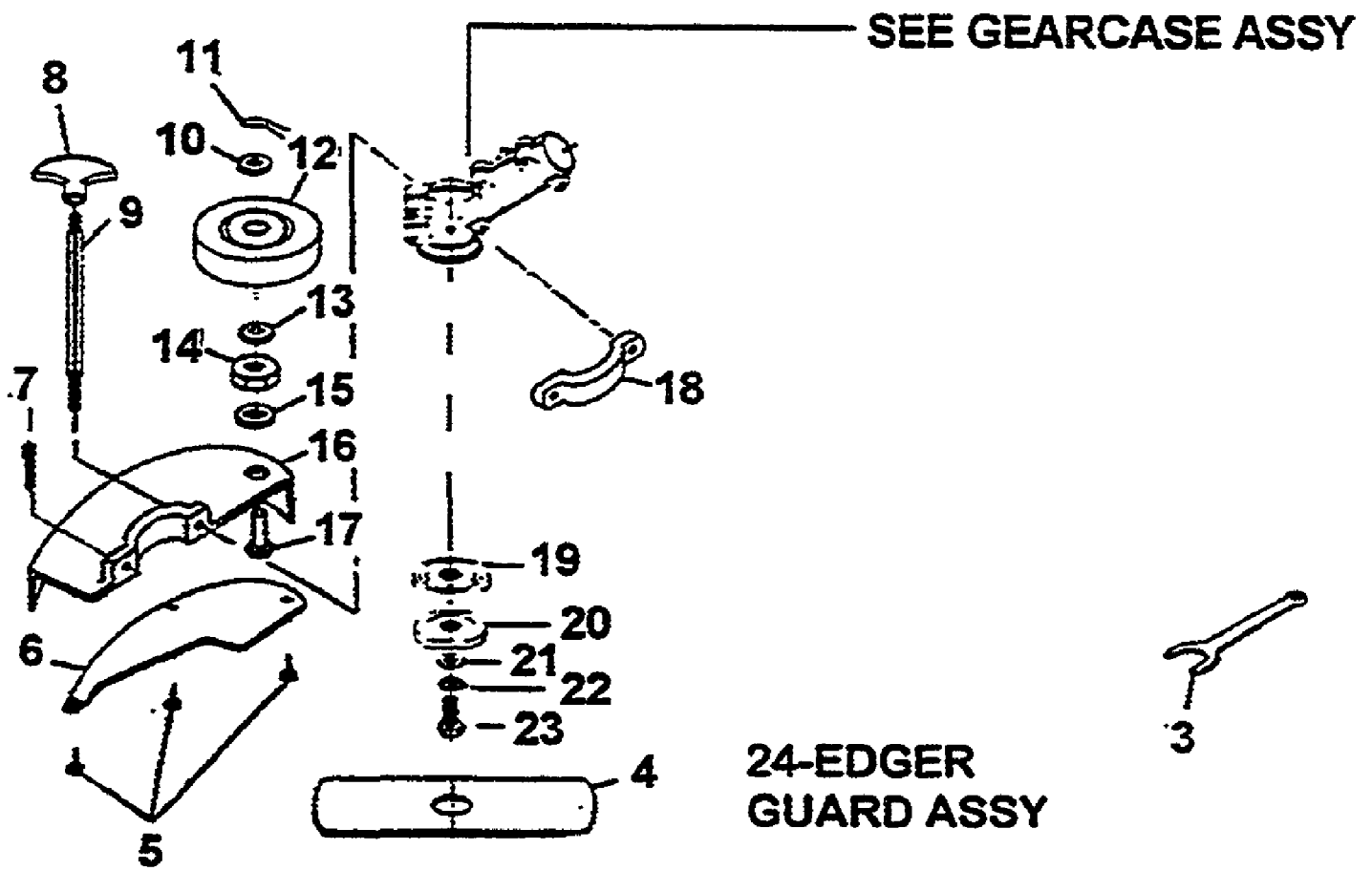
Ref #	Part Number	Qty	S/P/F	Description
1	GM195504	1		CUSHION
2	GM195206	1		FUEL CAP
3	GM195505	1		CUSHION
4	GM195507	1		FILTER, FUEL
5	GM195401	1		HOSE, FUEL RETURN
6	GM195402	1		HOSE, FUEL
7	GM190302	1		FUEL TANK ASSY



1900E
Gearcase

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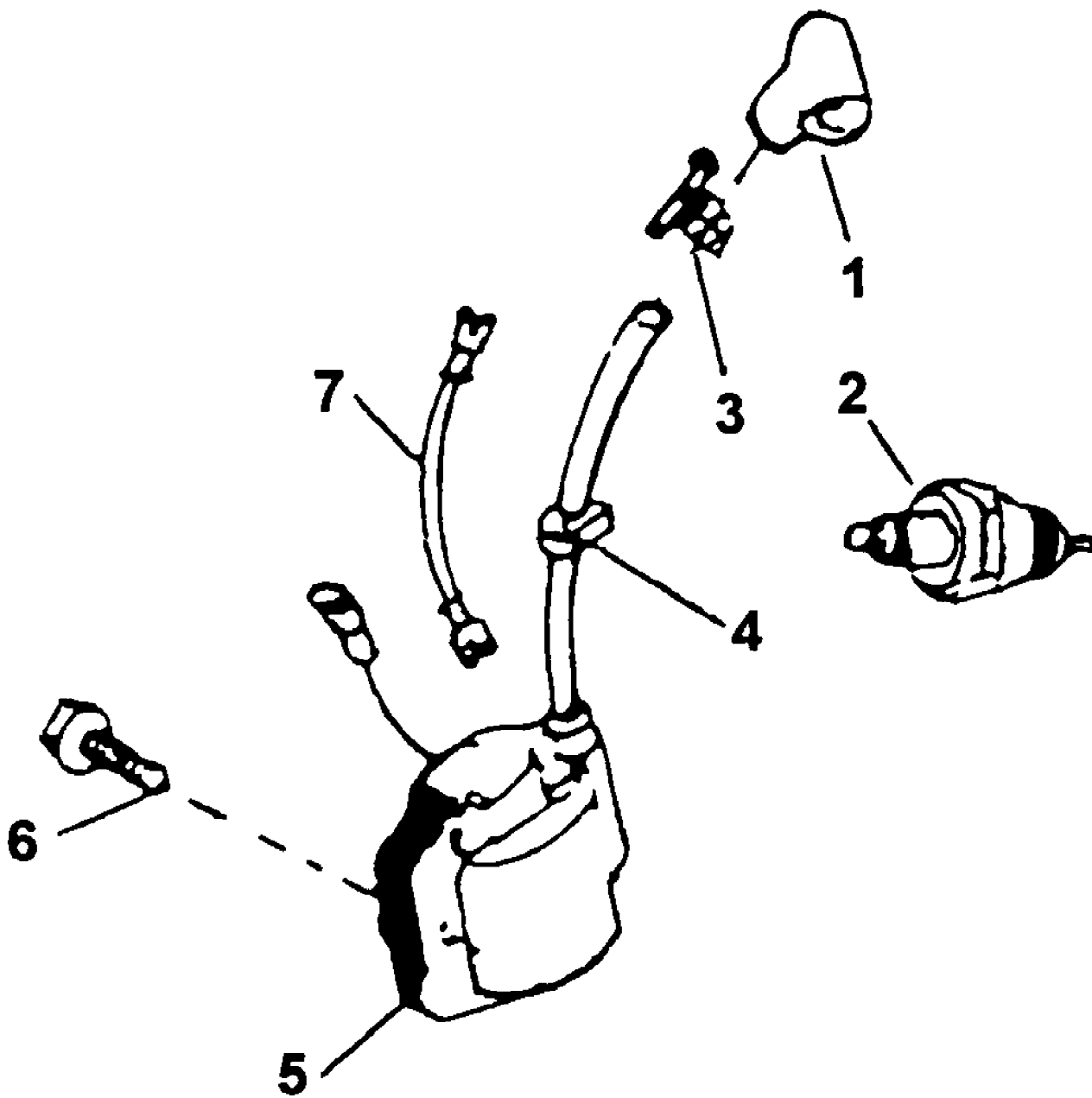
Ref #	Part Number	Qty	S/P/F	Description
28	GM270303	1	S	GEARCASE ASSY
29	GM070027	1		BEARING
30	GM190609	1	/P	GEAR SET KIT
31	GM226706	1		SHAFT, GEAR
32	GM070002	1		BEARING
33	GM060020	1	S	RING
34	GM070026	1	S	BEARING
35	GM300080	1	S	BOLT
36	GM040007	1	S	WASHER
37	GM041003	1	/P	WASHER
38	GM300075	1	S	HOLDER B
39	GM300070	1		HOLDER A
40	GM226705	1		COLLAR
41	GM270306	1		HOUSING SET
42	GM286710	1		FITTING ZERK
43	GM011310	1	S	SCREW-SELF TAPPING
44	GM011309	1	S	SCREW-SELF TAPPING



1900E
Guard & Blade

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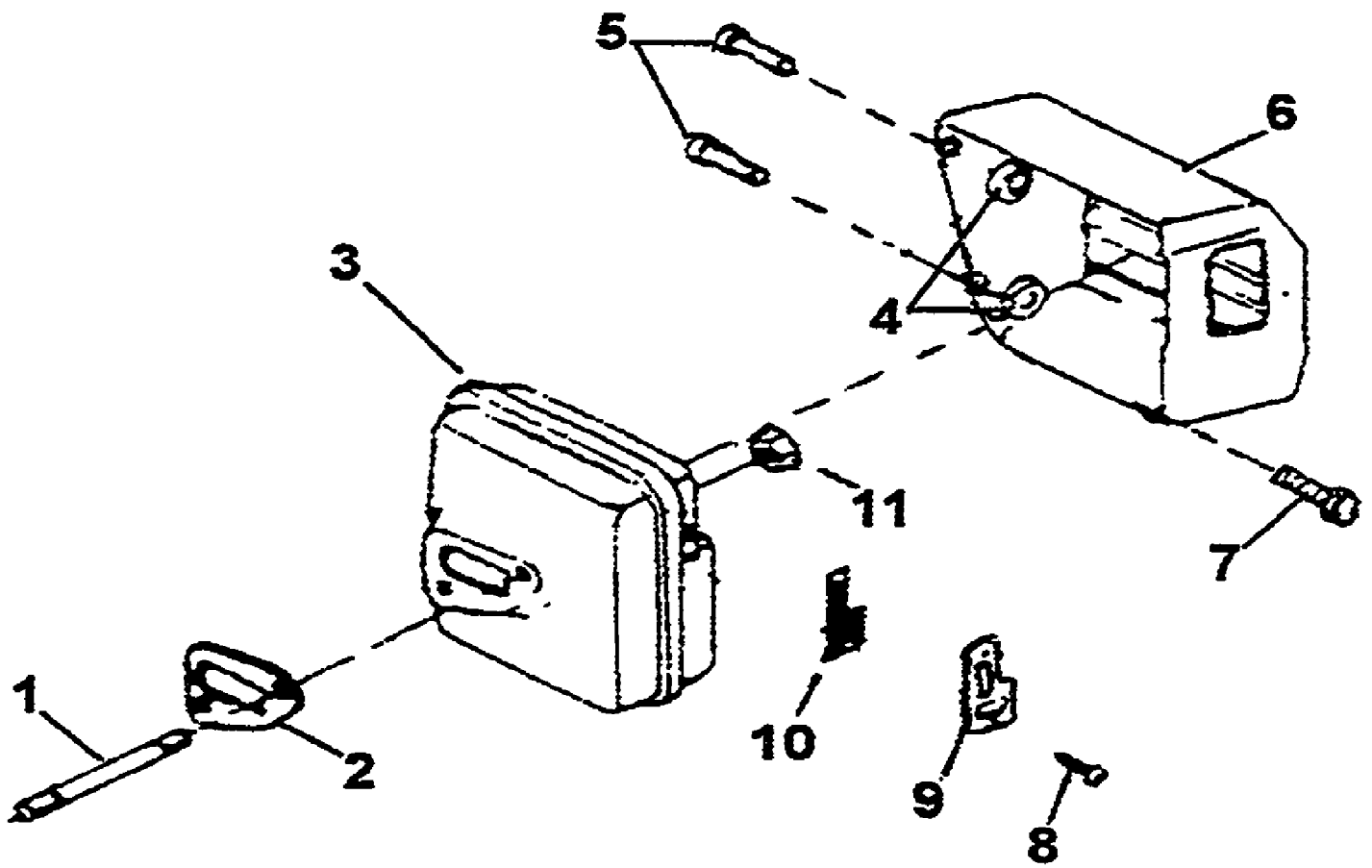
Ref #	Part Number	Qty	S/P/F	Description
3	GM300190	1		SPANNER WRENCH
4	GM237001	1	S	EDGER BLADE
5	GM011310	1	S	SCREW
6	GM236909	1	/P	EDGER SHIELD
7	GM237604	1		SCREW
8	GM285204	1	S	KNOB
9	GM280640	1	/P	SHAFT & KNOB KIT
10	GM236908	1		WASHER
11	GM236907	1		COTTER PIN
12	GM235102	1		WHEEL
13	GM236908	1		WASHER
14	GM051017	1	S	NUT
15	GM041007	1		WASHER
16	GM236113	1	/P	EDGER GUARD
17	GM237610	1		EDGER AXLE
18	GM236110	1		BRACKET
19	GM300070	1		HOLDER A
20	GM300075	1	S	HOLDER B
21	GM041003	1	/P	WASHER
22	GM040007	1	S	WASHER
23	GM300080	1	S	BOLT
24	GM230611	1	S	EDGER GUARD ASSY



1900E
Ignition

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Ref #	Part Number	Qty	S/P/F	Description
1	GM194002	1		BOOT
2	GM193901	1		SPARK PLUG
3	GM194003	1		CONNECTOR OBSOLETE
4	GM195508	1		GROMMET
5	GM194004	1		COIL, IGNITION
6	GM010126	1		SCREW
7	GM193602	1		WIRE, GROUND

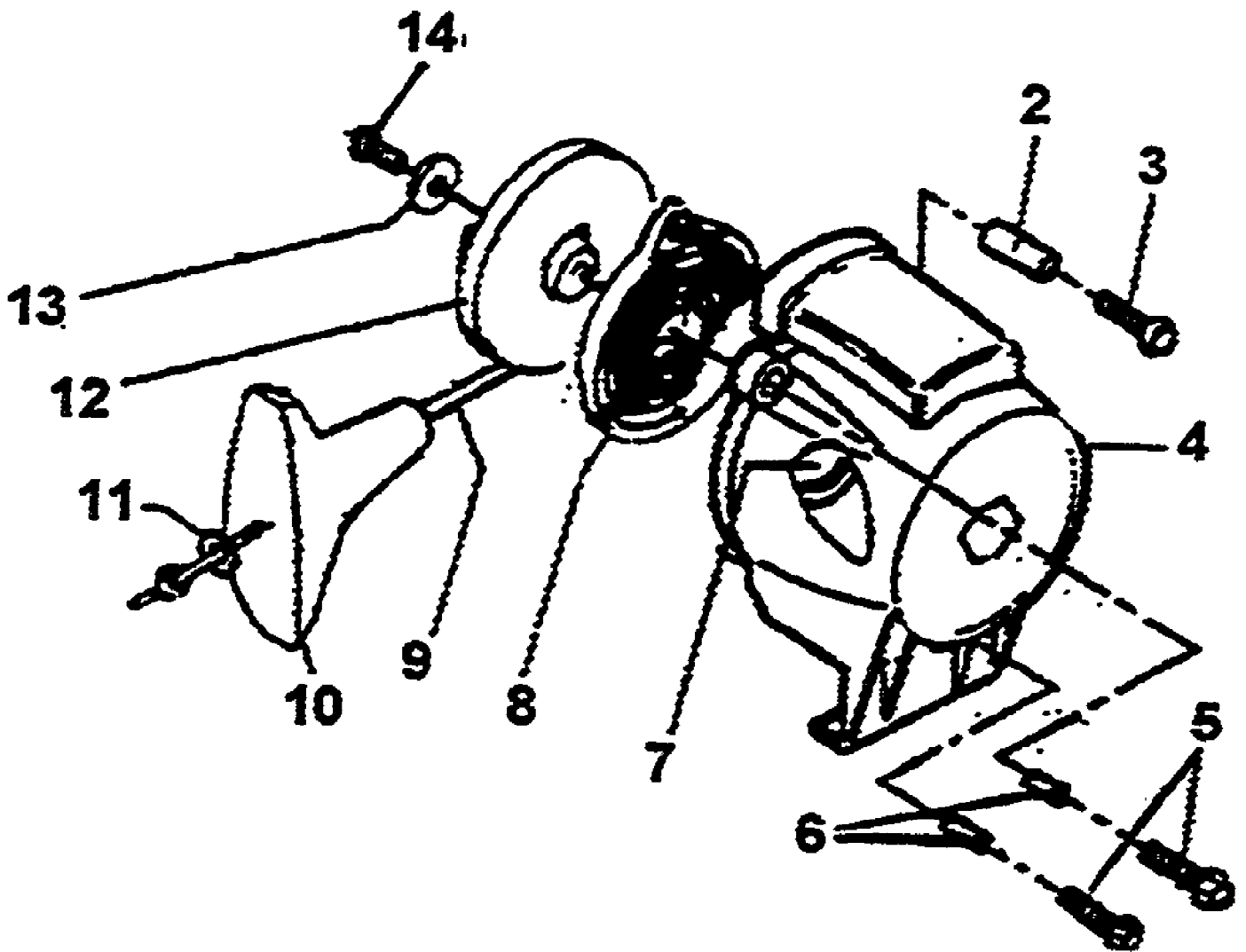


1900E
Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	GM020004	1		STUD
2	GM197403	1		GASKET, MUFFLER
3	GM196701	1		MUFFLER ASSY
4	GM197601	1		SPACER
5	GM010121	1		SCREW
6	GM195203	1		SHIELD
7	GM010122	1		SCREW
8	GM011424	1		SCREW
9	GM195204	1		COVER, SPARK ARRESTOR
10	GM197501	1		SCREEN, SPARK ARRESTOR
11	GM050059	1		NUT

1 - STARTER ASSY



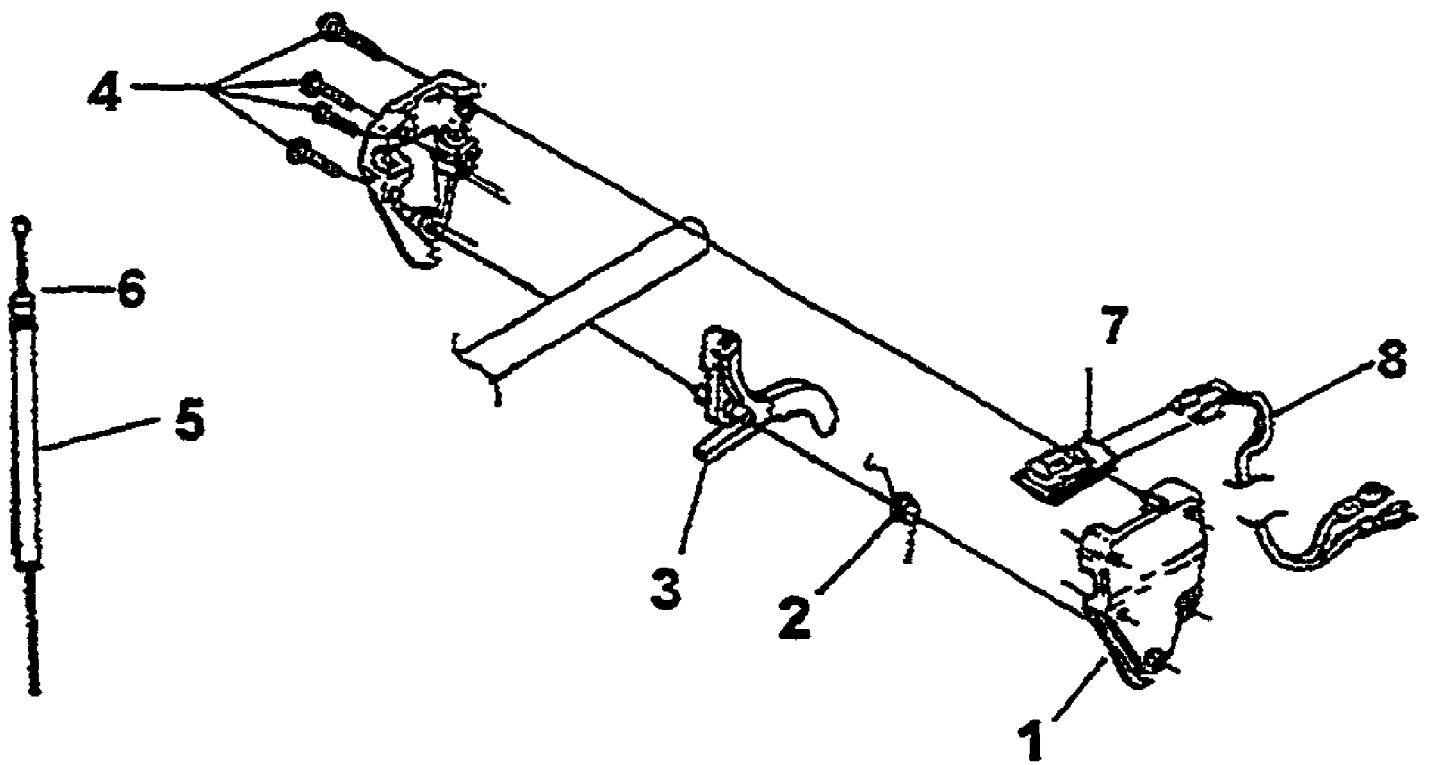
1900E
Starter

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190307	1		STARTER ASSY
2	GM196710	1		SPACER
3	GM010122	1		SCREW
4	GM197301	1		HOUSING, STARTER
5	GM010123	1		SCREW
6	GM196711	1		SPACER
7	GM197305	1		GUIDE, ROPE
8	GM197304	1		SPRING
9	GM197303	1		ROPE
10	GM195506	1		HANDLE
11	GM040114	1		WASHER
12	GM197302	1		ROPE & DRUM ASSY
13	GM040113	1		WASHER
14	GM011425	1		SCREW

1900E
Throttle

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1900E
Throttle

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Ref #	Part Number	Qty	S/P/F	Description
1	GM280340	1	S	THROTTLE ASSY.
2	GM167101	1	S	SPRING, THROTTLE
3	GM235214	1	S	LEVER, THROTTLE
4	GM201044	1	S	SCREW
5	GM197101	1		THROTTLE CABLE
6	GM050014	2		NUT
7	GM190326	1	S	SWITCH ASSY
8	GM193605	1	S	WIRE HARNESS