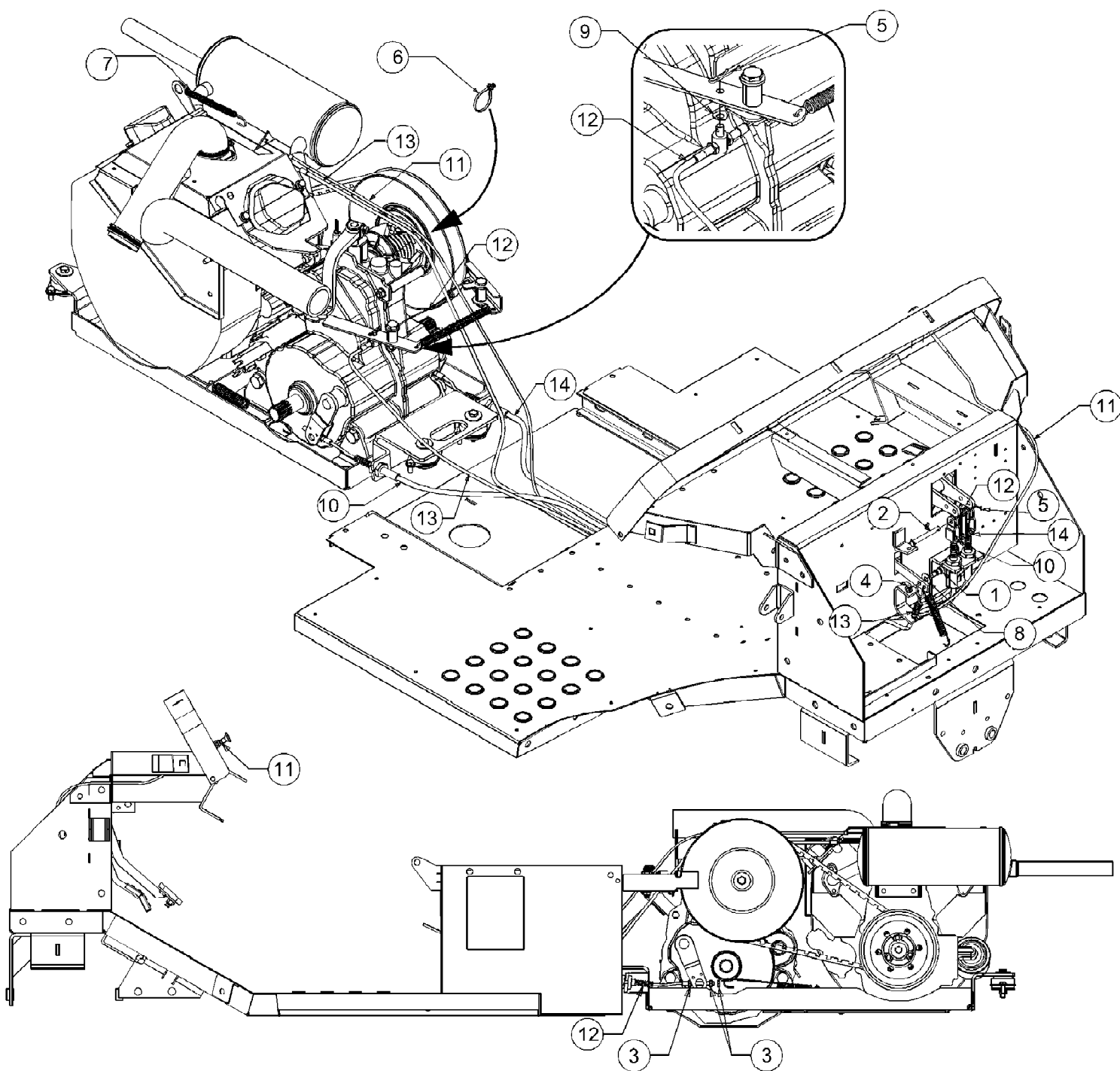


640 6x4 Utility Vehicle (37AS640-100)
Cables

Page 1 of 60



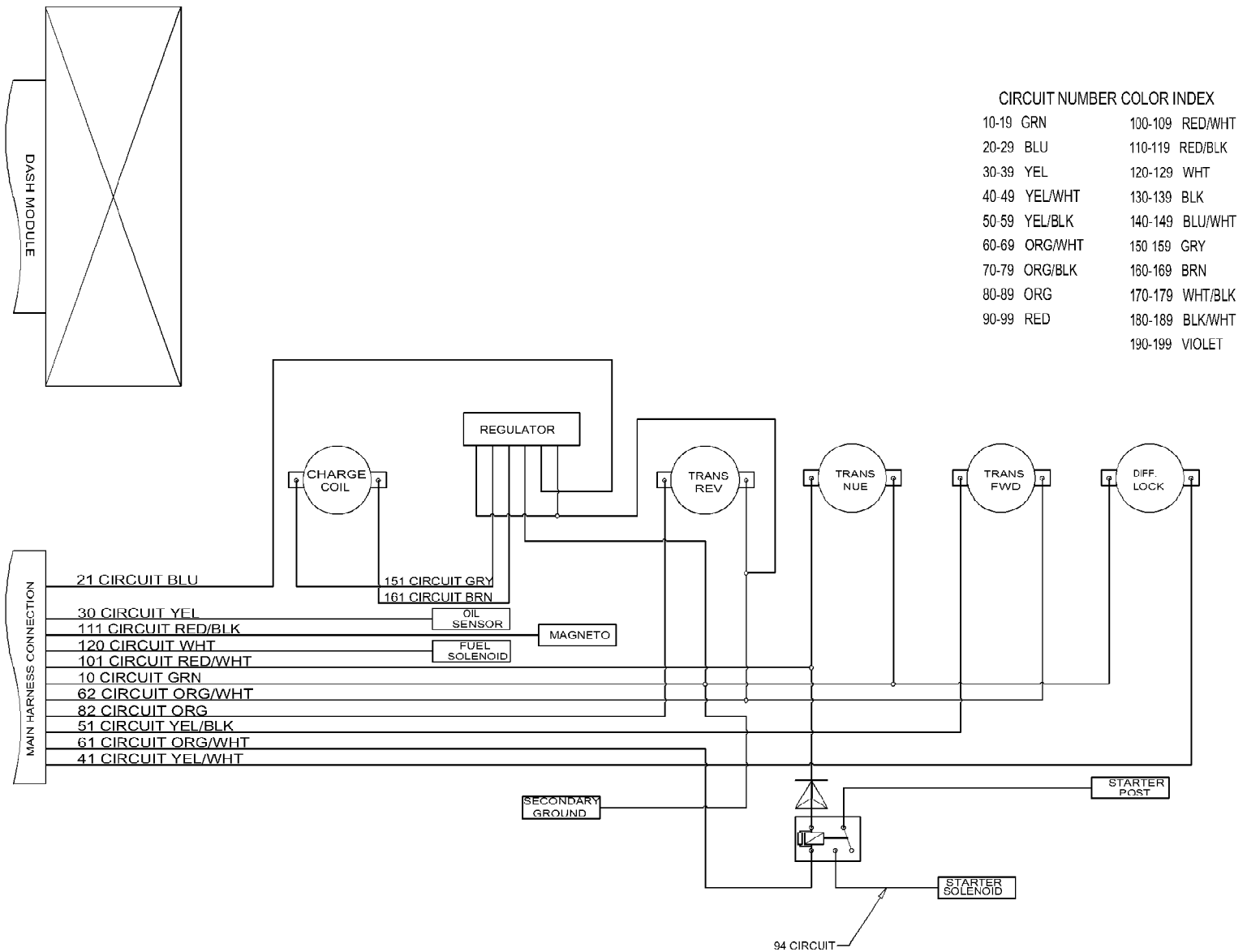
640 6x4 Utility Vehicle (37AS640-100)
Cables

Page 2 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	710-04027	1		Screw, Shoulder, .375 x .375
2	711-0813	1	S	Pin, Clevis, 5/16 x 2.5
3	712-3025	6		Nut, Jam, 5/16-24, Gr5
4	712-3009	1	S	Nut, Hex Lock, 5/16-18
5	714-0104	2	S	Pin, Cotter, .072 x 1.13
6	726-0470	1		Cable Tie, Tree Mount
7	732-0470A	1	S	Extension Spring
8	736-0159	1	S	Washer, .349 x .879 x .063
9	736-0271	1	S	Washer, Spring, .317 x .879 x .063
10	746-04000	1	S	Cable, Control, Brake
11	746-04002	1	S	Cable, Control, Choke
12	746-04006	1		Cable, Control, Clutch Brake
13	746-04042	1	S	Cable, Control, Throttle
14	746-04125	1		Cable, Control, Brake

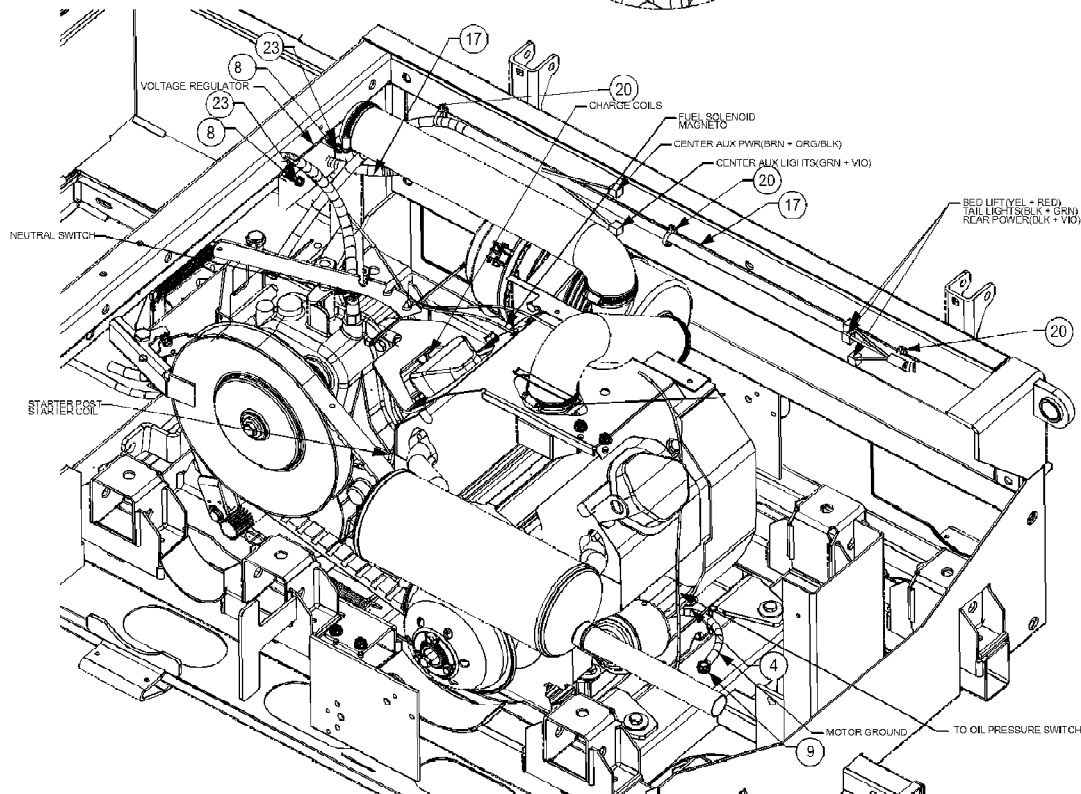
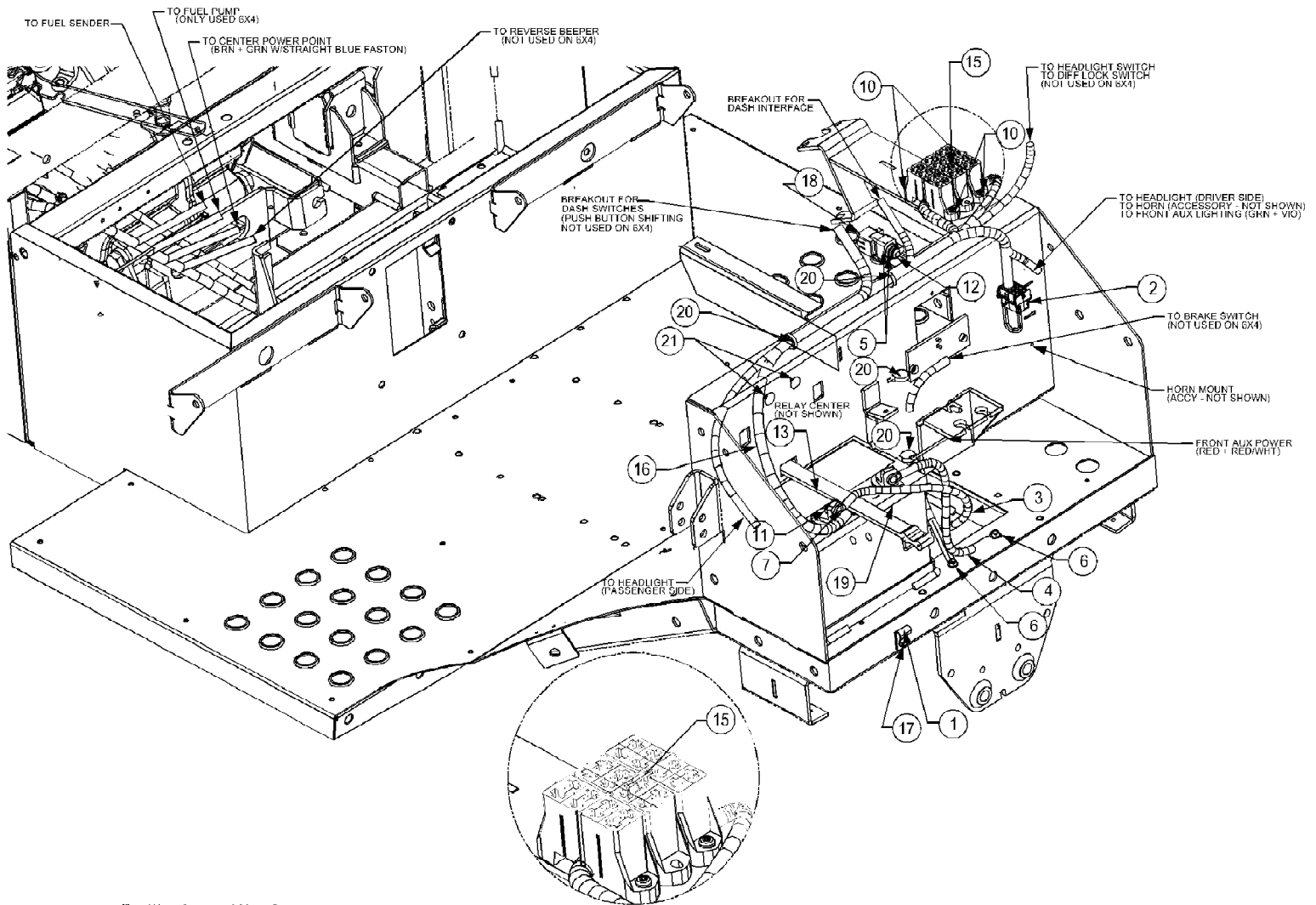
640 6x4 Utility Vehicle (37AS640-100)
Electrical Schematic (Part 1)

Page 3 of 60



640 6x4 Utility Vehicle (37AS640-100)
Electrical System (Part 1)

Page 5 of 60



640 6x4 Utility Vehicle (37AS640-100)
Electrical System (Part 1)

Page 6 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	16606	1	S	Bracket, Retainer Hook
2	629-04008	1		Connection Assembly
3	629-04001	1	S	Harness Assembly, Utility Starter
4	629-04060	2		Harness Assembly, Ground
5	710-04030	2		Screw, Self-tapping 1/4-20
6	710-0599	3	/P	Screw, Self-tapping, 1/4-20 x 0.500
7	710-0703	2	/P	Screw, Hex Carriage, 1/4-20 x .75
8	710-0788	2	/P	Screw, Self-tapping, 1/4-20 x 1.000
9	710-1260A	1	/P	Screw, 5/16-18 x .75
10	710-3009	4	/P	Screw, #10-24 x 0.75
11	712-0271	2	/P	Nut, Hex Sems, 1/4-20
12	721-3049	1	/P	Cover, Protection
13	723-3064	1		Strap, Battery
14	725-0157	2	/P	Cable, Tie 3/16 x .05 x 7.4 Not Shown
15	725-04008	1		Fuse, 5 Amp
16	725-04172	1	S	Harness, Utility Wire, Main
17	725-04067	1	S	Harness, Motor Wire
18	725-1657A	1	S	Switch, Interlock
19	725-1738	1	S	Battery, 300 CCA
20	726-0470	7		Cable Tie, 19" x 8.39"
21	726-0465	2		Clip, Retainer, Panel
22	726-04002	1		Double Tube Clamp Not Shown
23	736-0329	2	S	Lock Washer, 1/4

640 6x4 Utility Vehicle (37AS640-100)
Electrical System (Part 2)

Page 7 of 60

SLOT #4	SLOT #3	SLOT #2	SLOT #1
REAR ACSRY UP REAR ACSRY DOWN Optional	BED LIFT UP BED LIFT DOWN Standard	FRONT ACSRY UP FRONT ACSRY DOWN Optional	CENTER ACSRY LIGHTS Standard

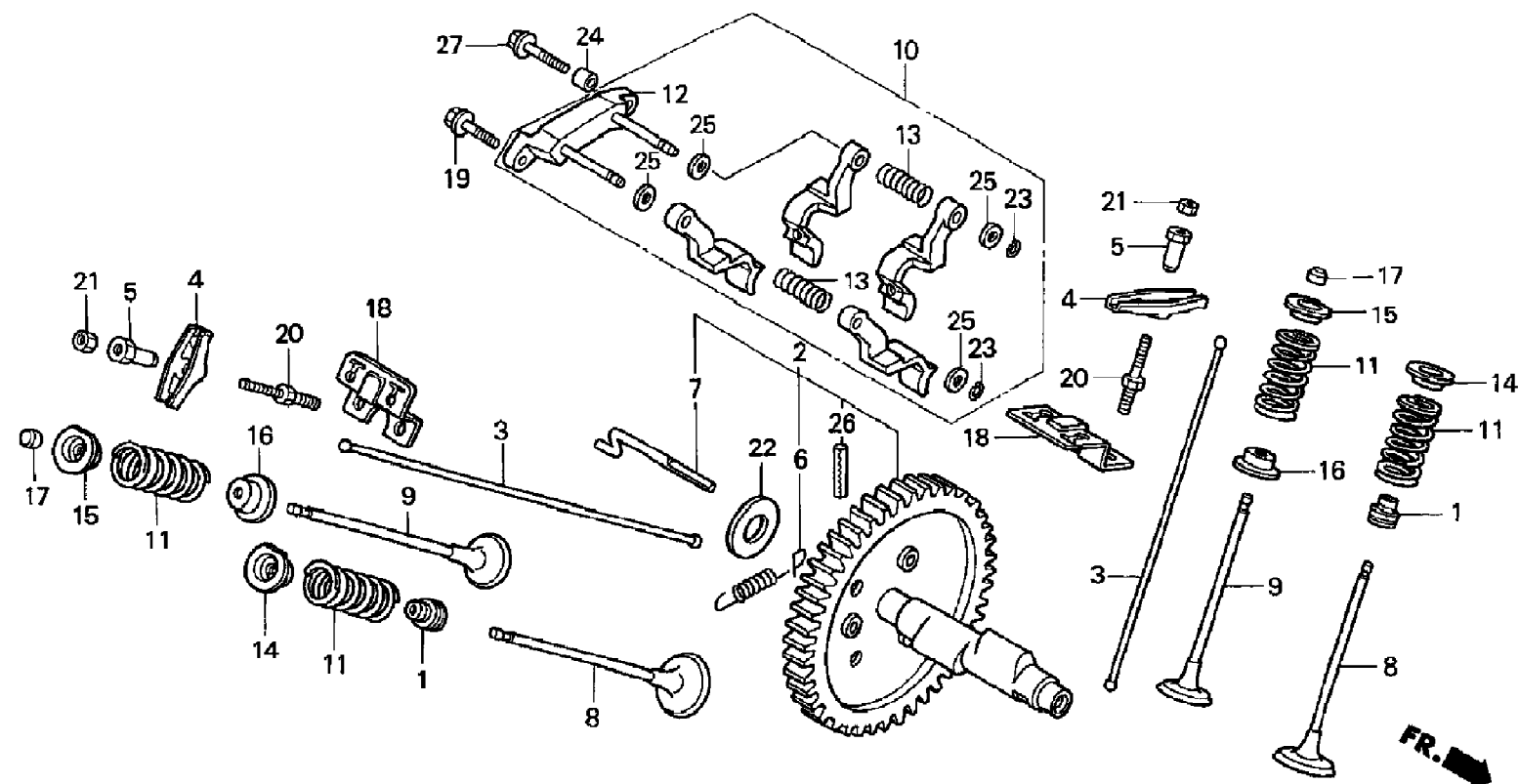
Relay Center

HORN/ REVERSE BUZZER	☐	☐	CENTER ACCESSORY
FUEL PUMP/ FUEL SENDER	☐	☐	FRONT ACCESSORY
12V POWER POINT	☐	☐	BED LIFT
LIGHTS	☐	☐	REAR ACCESSORY

Fuse Box

640 6x4 Utility Vehicle (37AS640-100)
Engine - Camshaft

Page 8 of 60



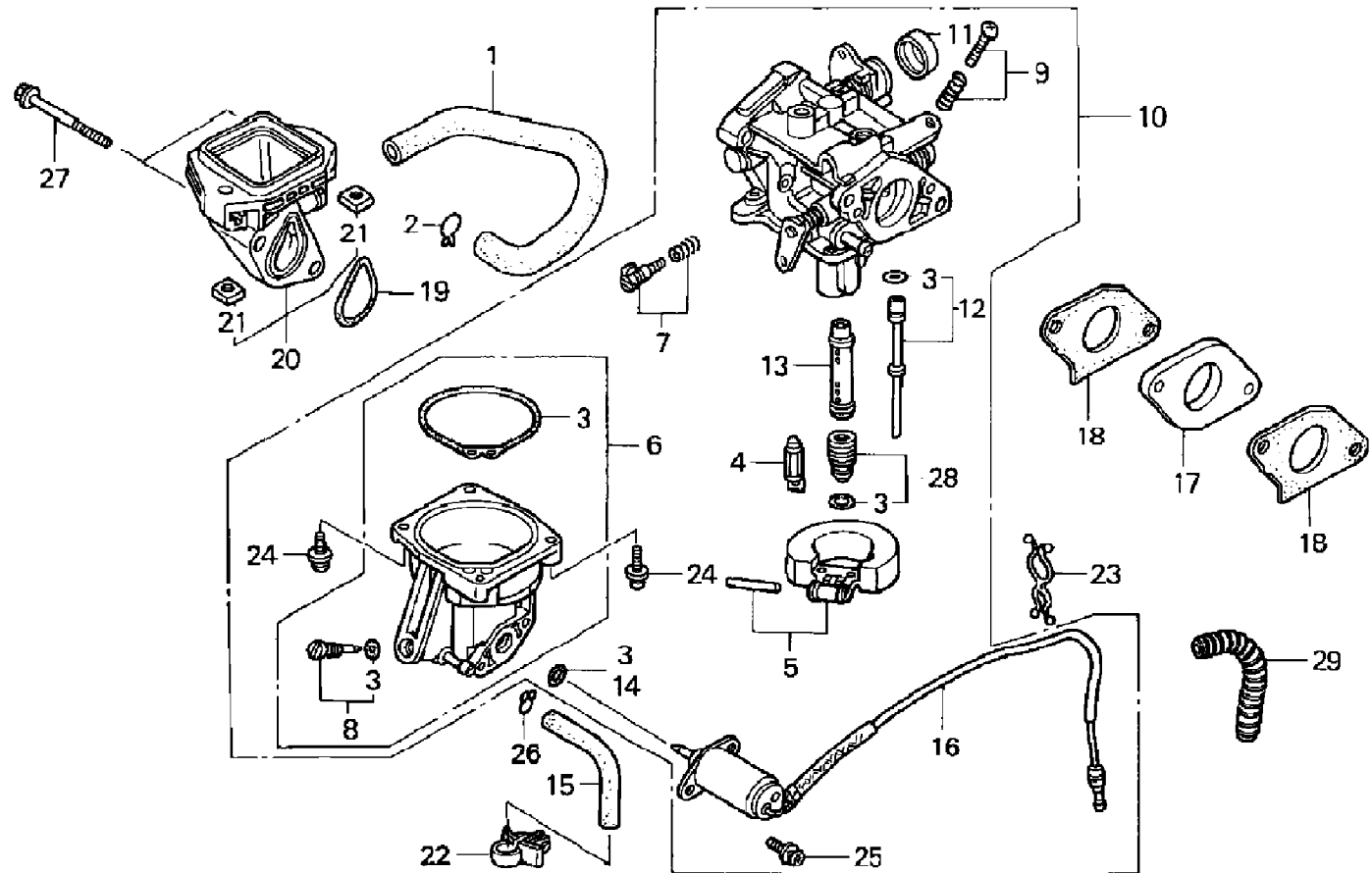
640 6x4 Utility Vehicle (37AS640-100)
Engine - Camshaft

Page 9 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	12209-ZE8-003	2		Seal, Valve Stem
2	14100-ZJ1-842	1		Camshaft Assembly
3	14410-ZJ1-840	4		Rod, Push
4	14431-ZE2-010	4		Arm, Valve Rocker
5	14451-ZE1-013	4		Pivot, Rocker Arm
6	14568-ZJ1-841	1		Spring, Weight Return
7	14576-ZJ1-840	1		Pin, Decompression
8	14711-ZE3-000	2		Valve, In
9	14721-ZE3-000	2		Valve, Ex
10	14730-ZJ1-840	1		Lifter Ass'y., Valve
11	14751-ZE2-003	4		Spring, Valve
12	14760-ZJ1-840	1		Shaft, Valve Lifter
13	14764-ZJ1-840	2		Spring, Valve Lifter
14	14771-ZE2-000	2		Retainer, In. Valve Spring
15	14773-ZE2-000	2		Retainer, Ex. Valve Spring
16	14775-ZE2-010	2		Seat, Valve Spring
17	14781-ZE2-000	2		Rotator, Valve
18	14791-ZE2-010	2		Plate, Push Rod Guide
19	90005-896-000	1		Bolt, Flange (5x16)
20	90012-ZE0-010	4		Bolt, Pivot (8mm)
21	90206-ZE1-000	4		Nut, Pivot Adj
22	90446-357-000	1		Washer, Thrust (17.2mm)
23	90602-ZE1-000	2		Clip, Governor Holder
24	94301-08120	1		Pin A, Dowel (8x12)
25	94101-06800	4		Washer, Plain (6mm)
26	94305-60282	1		Pin, Spring (6x28)
27	95701-06025-00	1		Bolt, Flange (6x25)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Carburetor

Page 10 of 60



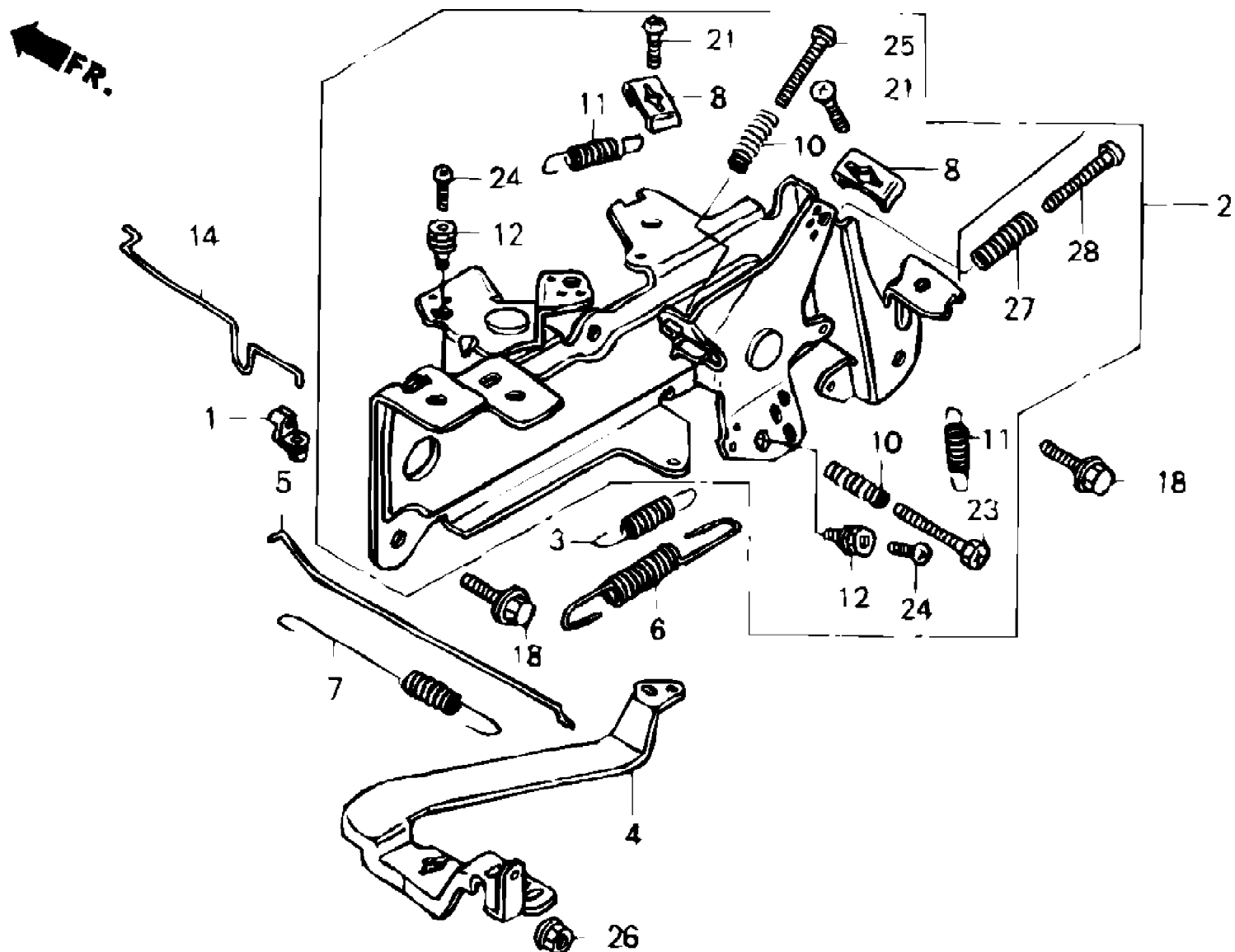
640 6x4 Utility Vehicle (37AS640-100)
Engine - Carburetor

Page 11 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	12357-ZJ1-840	1		Tube, Breather
2	15772-551-000	1		Clip, Breather Tube
3	16010-ZG8-000	1		Gasket Set
4	16011-KCK-910	1		Valve Set, Float
5	16013-ZV4-005	1		Float Set
6	16015-ZJ1-841	1		Chamber Set, Float
7	16016-ZJ1-010	1		Screw Set
8	16024-124-760	1		Screw Set, Drain
9	16028-ZG8-000	1		Screw Set
10	16100-ZJ1-841	1	S	Carburetor Assembly. (Bg22g A)
11	16148-141-881	1		Cap, Choke Lever Dust
12	16150-ZJ1-841	1		Jet Set (#52)
13	16166-ZJ0-000	1		Nozzle, Main
14	16178-548-004	1		O-ring (5.8x1.9)
15	16198-ZJ1-840	1		Tube, Drain
16	16200-ZJ1-841	1	S	Valve Assembly., Solenoid
17	16211-ZJ0-830	1		Insulator, Carburetor
18	16221-ZJ1-840	2		Gasket, Carburetor
19	17228-ZG8-003	1		Gasket, Air Cleaner
20	17410-ZJ1-840	1		Elbow, Air Cleaner
21	90314-ZJ1-840	2		Nut, Insert (6mm)
22	90682-959-661	1		Clip B, Cable
23	91402-ZJ1-841	1		Clip, Purse Lock
24	93892-04014-08	4		Screw-washer (4x14)
	93892-04014-18	4		Screw-washer (4x14)
25	93892-05012-08	2		Screw-washer (5x12)
26	95002-02080	1		Clip, Tube (B8)
27	95801-06120-00	2		Bolt, Flange (6x120)
28	99201-ZG8-1100	1		Jet Set, Main (#110)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Control

Page 12 of 60



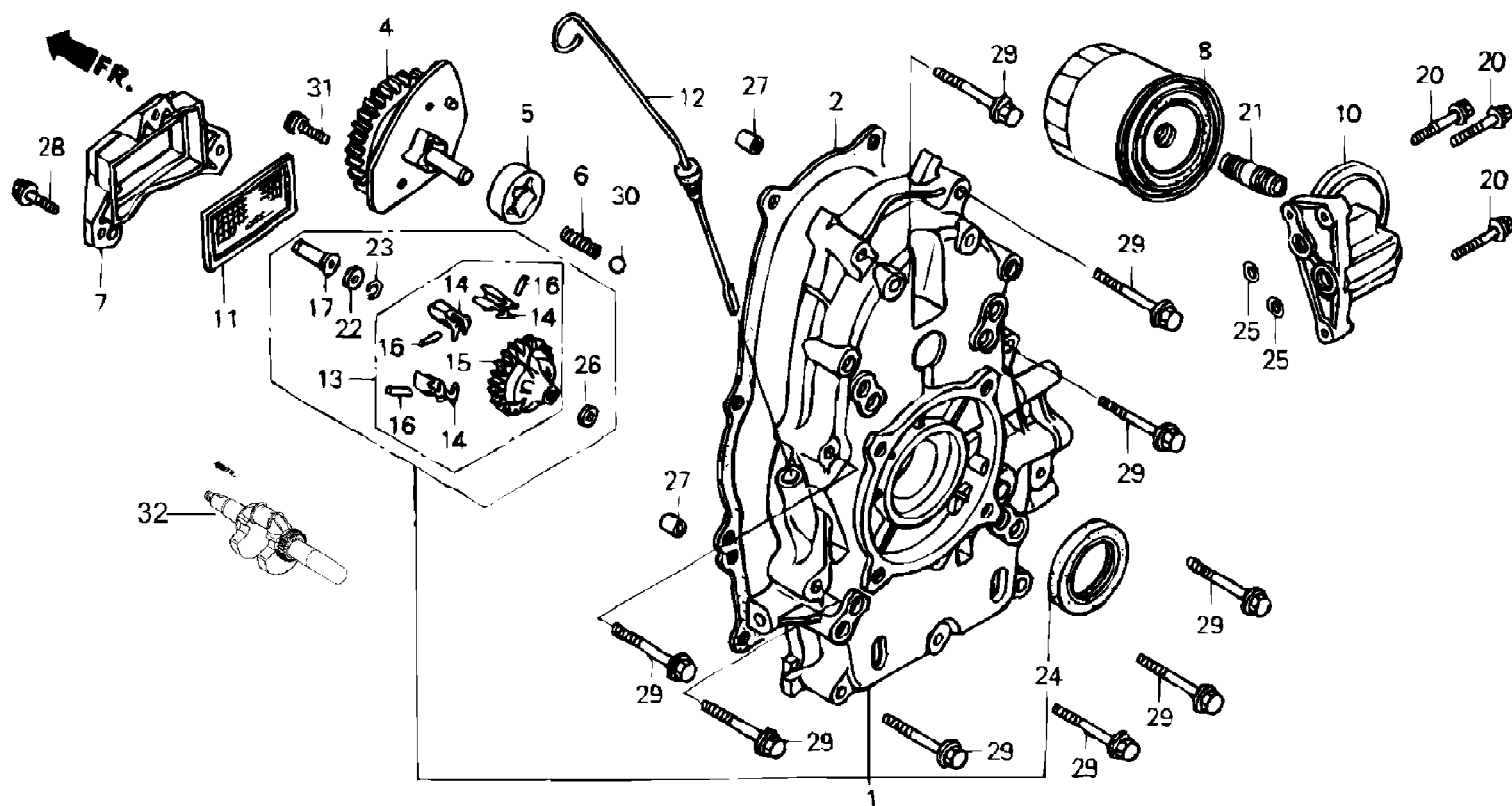
640 6x4 Utility Vehicle (37AS640-100)
Engine - Control

Page 13 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	16263-883-W10	1		Joint, Rod
2	16500-ZJ1-861	1		Control Assembly
3	16534-ZJ1-840	1		Spring, Starter
4	16551-ZJ1-840	1		Arm, Governor
5	16555-ZJ1-840	1		Rod, Governor
6	16561-ZJ4-830	1		Spring, Governor
7	16562-ZJ1-840	1		Spring, Throttle Return
8	16576-891-000	2		Holder, Cable
10	16584-883-300	2		Spring, Control Adjusting
11	16592-ZJ1-000	2		Spring, Cable Return
12	16617-ZJ1-840	2		Holder, Cable
14	16611-ZJ1-840	1		Rod, Choke Control
18	90014-952-000	2		Bolt, Flange (6x14)
21	92301-05016-0A	2		Bolt, Slot (5x16)
23	92301-05025-0A	1		Bolt, Slot (5x25)
24	92301-04006-0H	2		Bolt, Recessed (4x6)
25	93500-05025-0A	1		Screw, Pan (5x25)
26	94050-06000	1		Nut, Flange (6mm)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Crankcase Cover

Page 14 of 60



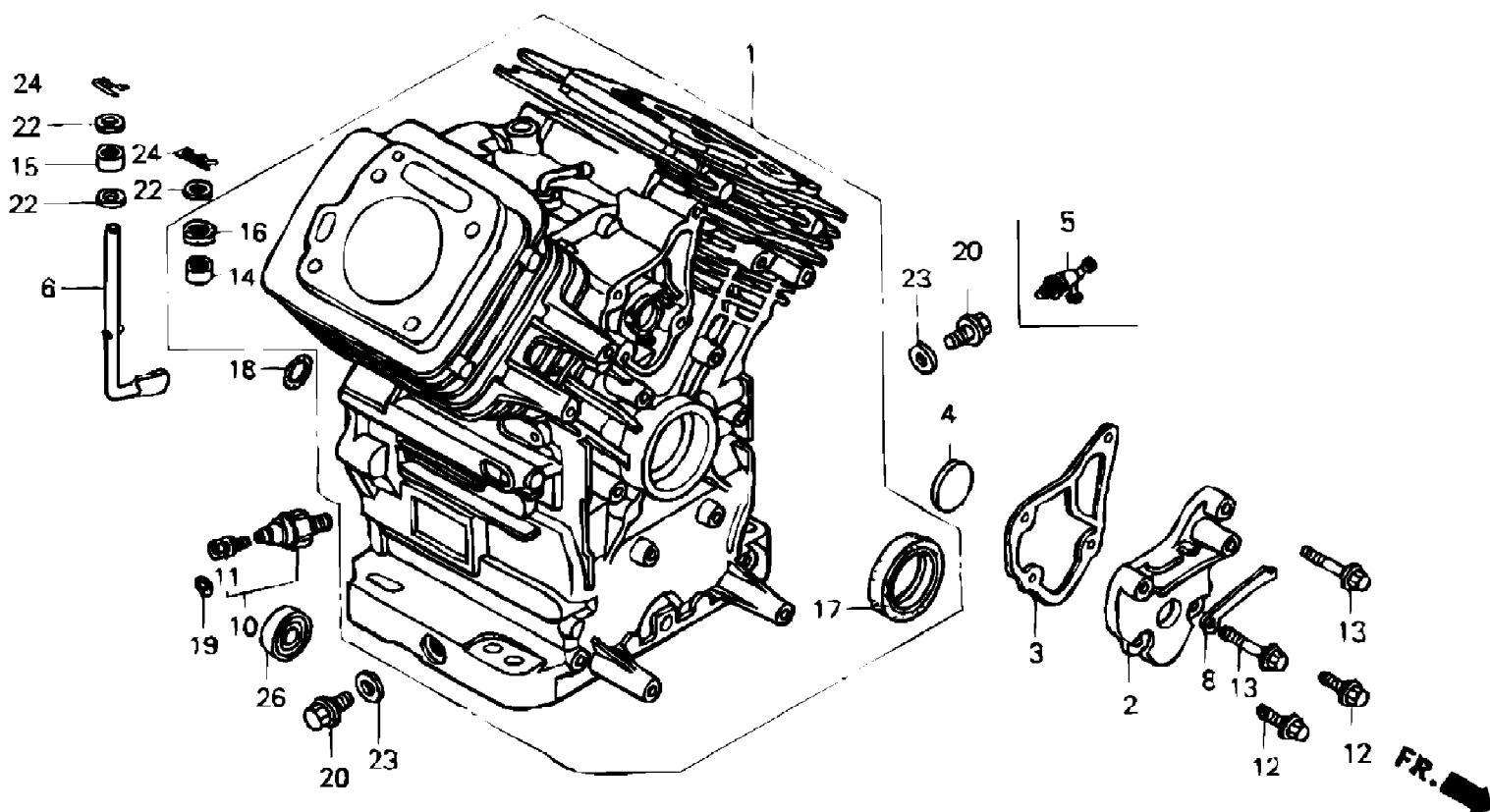
640 6x4 Utility Vehicle (37AS640-100)
Engine - Crankcase Cover

Page 15 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	11300-ZJ1-840	1		Cover Assembly, Crankcase (Q-type)
2	11381-ZJ1-840	1		Gasket, Case Cover
4	15120-ZJ1-000	1		Cover Assembly, Oil Pump
5	15124-ZJ1-003	1		Rotor, Oil Pump (Outer)
6	15232-ZJ1-000	1		Spring, Relief Valve
7	15348-ZJ1-840	1		Cover, Oil Filter
8	15400-P0H-305PE	1	S	Filter, Oil
10	15411-ZJ1-840	1		Base, Oil Filter
11	15427-ZJ1-000	1		Screen, Oil Filter
12	15655-ZJ1-840	1		Dipstick, Oil
13	16510-ZJ1-840	1		Governor Assembly
14	16511-ZJ1-840	3		Weight, Governor
15	16512-ZJ1-840	1		Holder, Governor Weight
16	16513-ZE2-000	3		Pin, Governor Weight
17	16531-ZE2-000	1	S	Slider, Governor
20	90015-883-000	3		Bolt, Flange (6x28)
21	90018-PN3-000	1		Holder, Oil Filter
22	90473-147-000	1		Washer (6x16)
23	90602-ZE1-000	1		Clip, Governor Holder
24	91202-ZJ1-841	1		Oil Seal (38x58x9)
25	91320-MJ6-003	2		O-ring (11.8x2.4)
26	94101-06800	1		Washer, Plain (6mm)
27	94301-08140	2		Pin A, Dowel (8x14)
28	95701-06020-00	3		Bolt, Flange (6x20)
29	95701-08050-00	9		Bolt, Flange (8x50)
30	96211-12000	1		Ball, Steel (#12) (3/8)
31	96600-06016-00	2		Bolt, Socket (6x16)
32	13310-ZJ1-840	1		Crankshaft

640 6x4 Utility Vehicle (37AS640-100)
Engine - Cylinder Barrel

Page 16 of 60



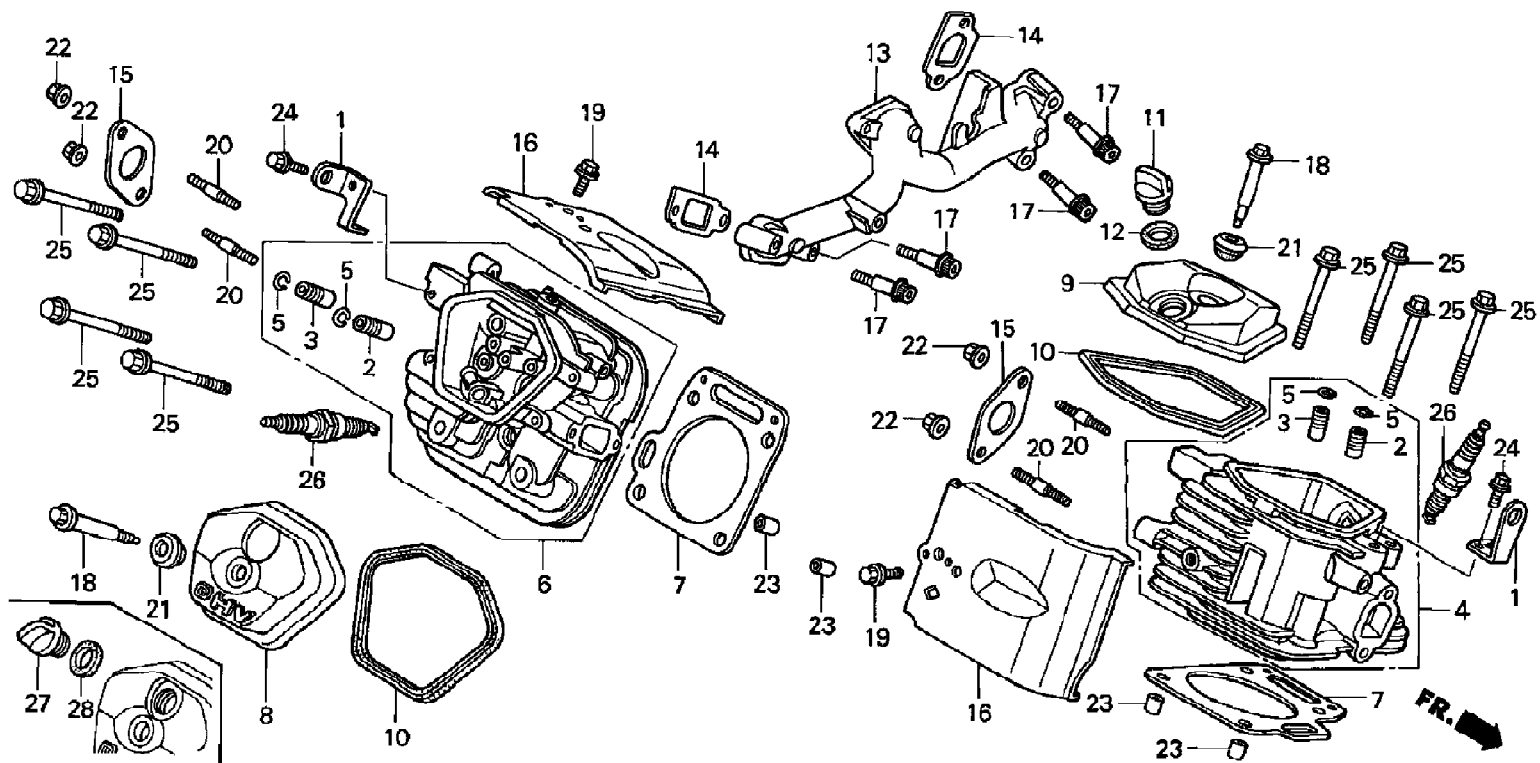
640 6x4 Utility Vehicle (37AS640-100)
Engine - Cylinder Barrel

Page 17 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	12000-ZJ1-841	1	/P	Cylinder Assembly
2	12356-ZJ1-000	1		Cover, Breather
3	12358-ZJ1-000	1		Gasket, Breather Cover
4	12372-ZE2-300	1		Valve, Breather
5	15558-ZJ1-010AH	1		Valve, Drain (14x1.5)
6	16541-ZJ1-840	1		Shaft, Governor Arm
8	31511-ZJ1-000	1		Clamp, Wire
10	37240-ZG3-E01	1		Switch, Oil Pressure
11	90002-ZG5-004	1		Screw-washer (4x8)
12	90029-888-000	2		Bolt, Flange (6x16)
13	90031-ZE1-000	2		Bolt, Flange (6x32)
14	91001-ZJ1-841	1		Bearing, Needle (8x12.7x11.1)
15	91002-ZJ1-841	1		Bearing, Needle (8x12x10)
16	91201-ZE9-003	1		Oil Seal (8x14x5)
17	91201-ZJ1-841	1		Oil Seal (38x58x9)
18	91302-MB6-830	1		O-ring (13x3.0)
20	92800-14000	2		Bolt, Drain Plug (14mm)
22	94102-08800	3		Washer, Plain (8mm)
23	94109-14000	2		Washer, Drain Plug (14mm)
24	94251-08000	2		Pin, Lock (8mm)
26	96140-60030-10	1		Bearing, Radial Ball (6003)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Cylinder Head

Page 18 of 60



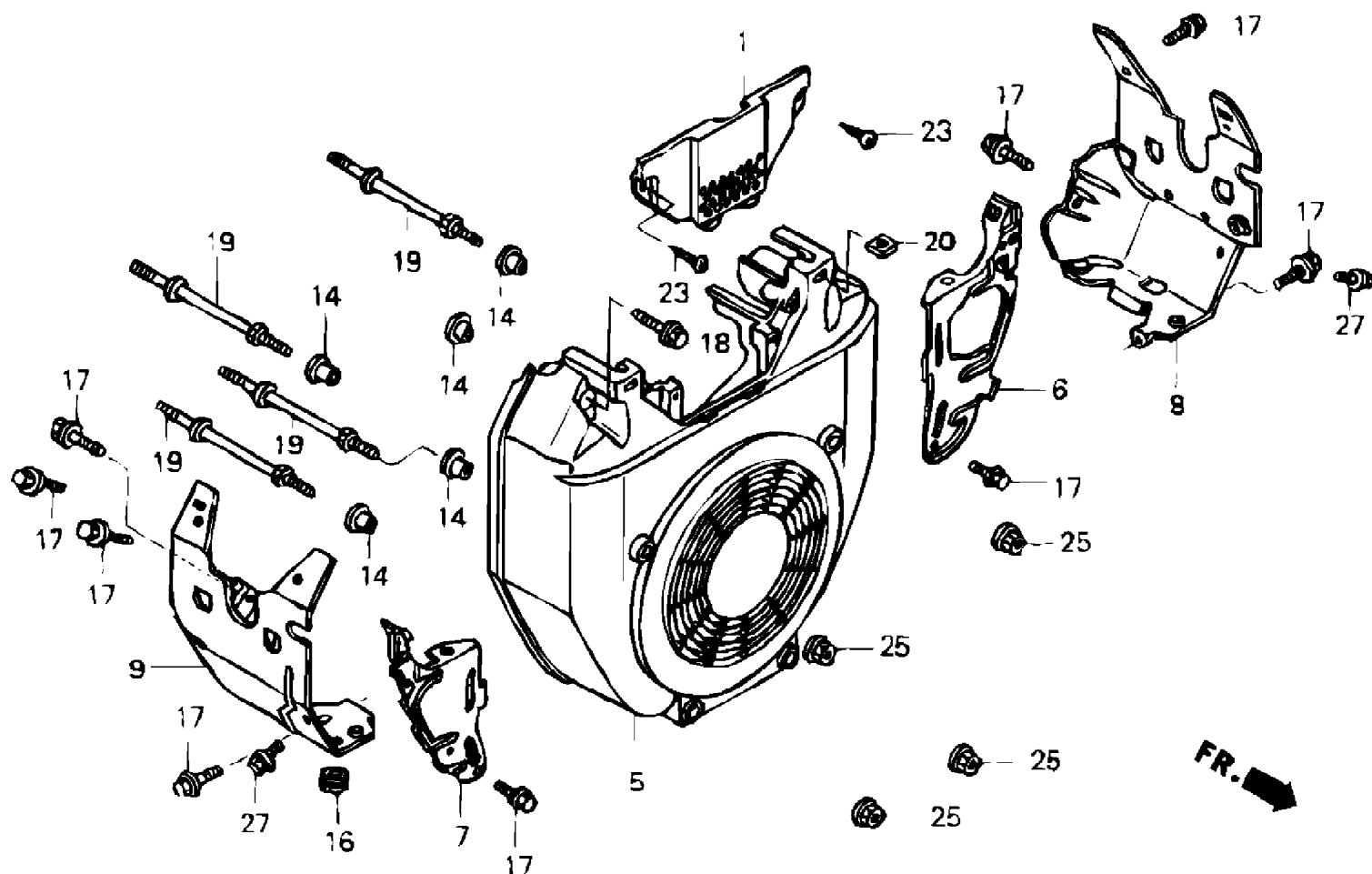
640 6x4 Utility Vehicle (37AS640-100)
Engine - Cylinder Head

Page 19 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	11911-ZJ1-840	2		Hanger, Engine
2	12204-ZE2-306	2		Guide, Valve (OS)
3	12205-ZJ1-405	2		Guide, Ex. Valve (OS)
4	12210-ZJ1-840	1	S	Cylinder Head (#1)
5	12216-ZE2-300	4		Clip, Valve Guide
6	12220-ZJ1-840	1		Cylinder Head (#2)
7	12251-ZJ1-841	2		Gasket, Cylinder Head
8	12311-ZJ1-840	1		Cover, Head
9	12314-ZJ1-840	1		Cover, Head Filler
10	12391-ZE2-020	2		Gasket, Cylinder Head Cover
11	15611-MB0-000	1		Cap, Oil Filler
12	15625-ZJ1-840	1		Gasket, Oil Filler Cap
13	17101-ZJ1-840	1		Manifold, In
14	17151-ZJ1-841	2		Gasket, In. Manifold
15	18333-ZE3-800	2		Gasket, Ex. Pipe
16	19682-ZJ1-840	2		Shroud, Head
17	90011-ZJ1-841	4		Bolt, Socket (8x45)
18	90014-ZE2-000	2		Bolt, Head Cover
19	90014-952-000	2		Bolt, Flange (6x14)
20	90018-ZJ1-840	4		Bolt, Stud (8x22)
21	90441-ZE2-010	2		Washer, Head Cover
22	94050-08000	4		Nut, Flange (8mm)
23	94301-12200	4		Pin A, Dowel (12x20)
24	95701-08020-00	2		Bolt, Flange (8x20)
25	95701-10080-00	8		Bolt, Flange (10x80)
26	98079-52876	2		Spark Plug (BPR2ES) (NGK)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Fan Cover

Page 20 of 60



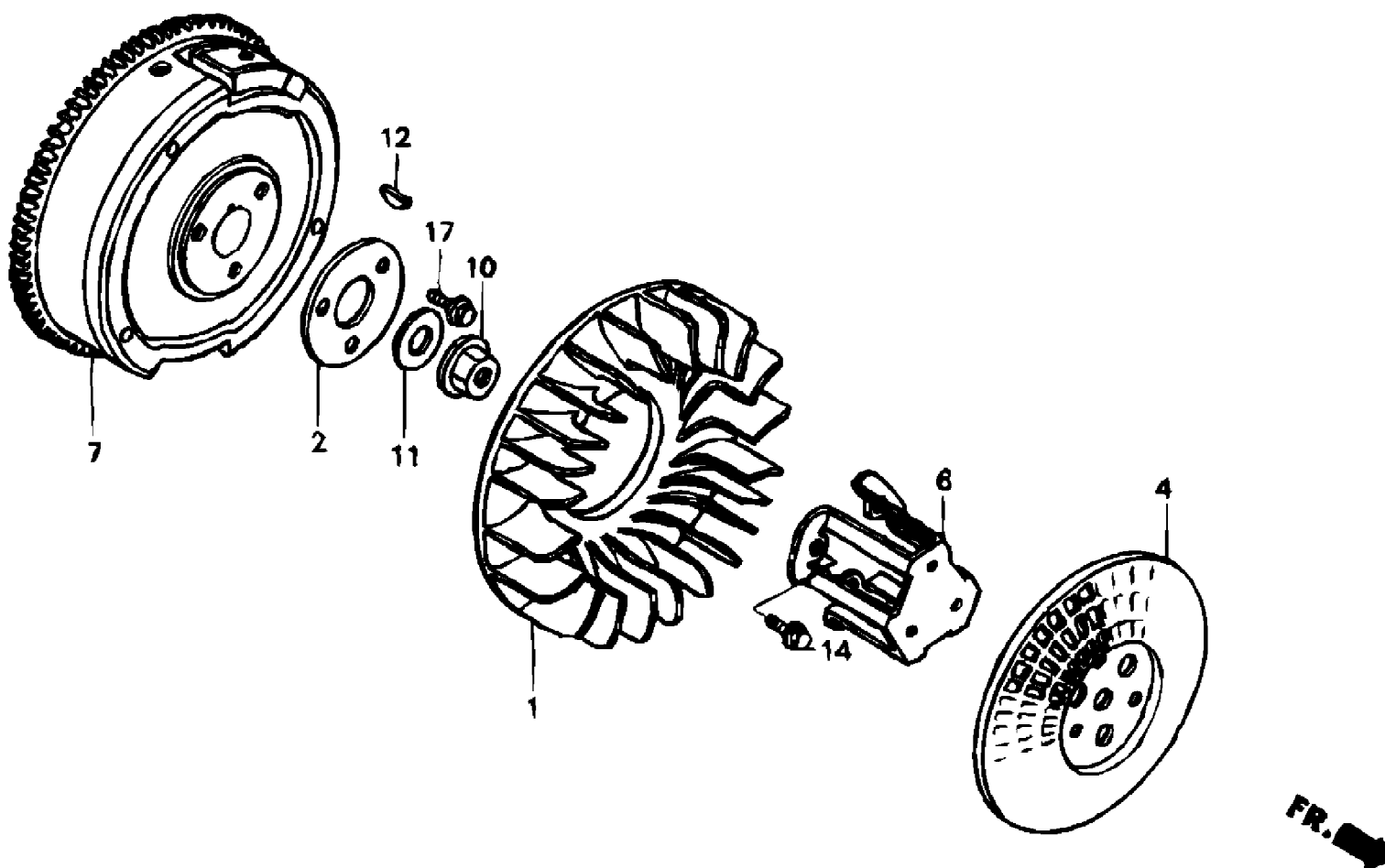
640 6x4 Utility Vehicle (37AS640-100)
Engine - Fan Cover

Page 21 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	16715-ZJ1-840	1		Cover, Fuel Pump
5	19611-ZJ1-860ZB	1		Cover, Fan (Bright Red)
6	19612-ZJ1-840	1		Plate, R. Side
7	19614-ZJ1-840	1		Plate, L. Side
8	19631-ZJ1-840	1		Shroud, R
9	19632-ZJ1-840	1		Shroud, L
14	33713-GC2-000	6		Collar B, Taillight
16	80101-310-000	1		Rubber, Rr. Fender Cushion
17	90013-883-000	10		Bolt, Flange (6x12) (Ct200)
18	90018-ZE1-000	2		Bolt, Flange (6x23)
19	90042-ZJ1-840	4		Bolt, Stud (6x71)
20	90313-ZJ1-840	2		Nut, Square (5mm)
23	93913-25580	2		Screw, Tapping (5x20)
25	94050-06000	4		Nut, Flange (6mm)
27	95701-06008-00	2		Bolt, Flange (6x8)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Flywheel

Page 22 of 60



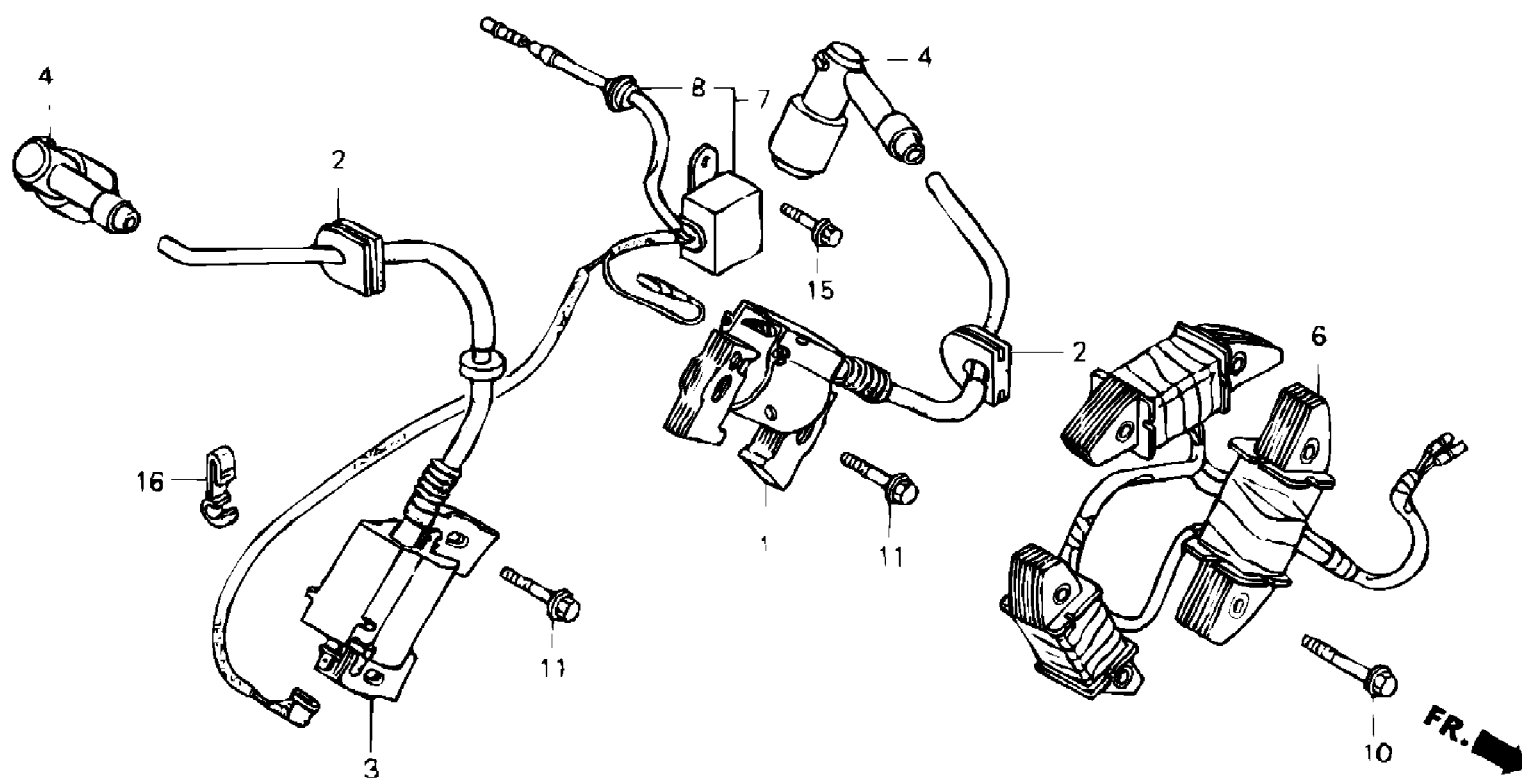
640 6x4 Utility Vehicle (37AS640-100)
Engine - Flywheel

Page 23 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	19511-ZJ1-000	1		Fan, Cooling
2	19513-ZJ1-000	1		Plate, Cooling Fan Setting
4	28452-ZJ1-811	1		Grid, Screen
6	28454-ZJ1-801	1		Holder, Screen Grid
7	31110-ZJ1-840	1		Flywheel
10	90201-ZG3-000	1		Nut, Flange (20mm)
11	90401-ZG3-000	1		Washer (20mm)
12	90741-ZE2-000	1		Key, Special Woodruff (25x18)
14	95701-08016-00	1		Bolt, Flange (8x16)
17	95701-08016-00	1		Bolt, Flange (8x16)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Ignition Coil

Page 24 of 60



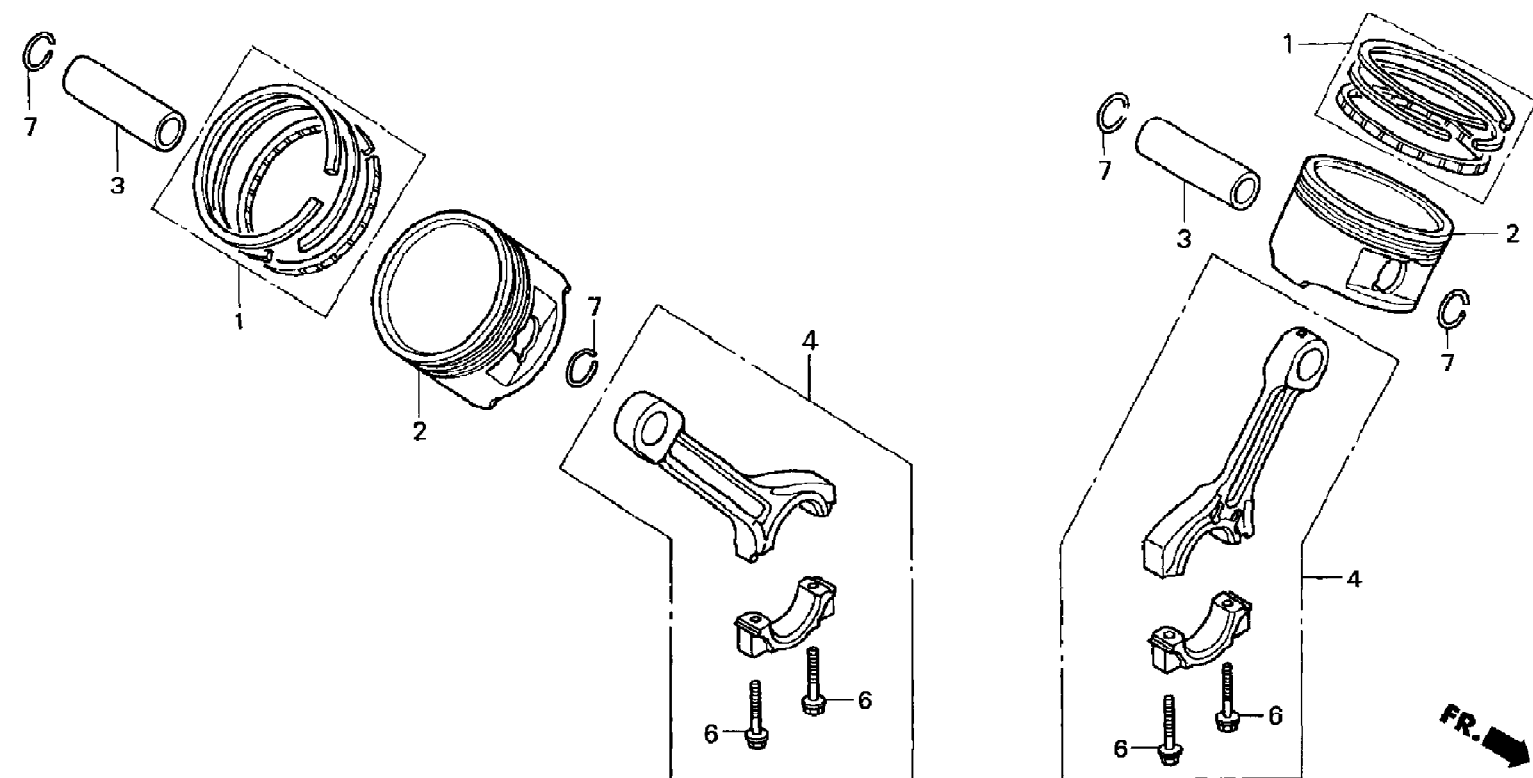
640 6x4 Utility Vehicle (37AS640-100)
Engine - Ignition Coil

Page 25 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	30500-ZJ1-841	1	S	Coil Assembly., R. Ignition
2	30518-ZJ1-000	2		Grommet, Ignition Wire
3	30550-ZJ1-841	1	S	Coil Assembly., L. Ignition
4	30700-ZJ1-841	2		Cap Assembly., Noise Suppressor
6	31630-ZJ1-801	1	S	Coil Assembly., Charge (12V/20A)
7	31740-ZJ1-841	1		Diode Assembly., Engine Stop
8	63312-ZA7-000	1		Grommet, Tool
10	90031-ZE1-000	6		Bolt, Flange (6x32)
11	90031-ZE1-000	2		Bolt, Flange (6x32)
15	95701-06008-00	1		Bolt, Flange (6x8)
16	32763-PA0-000	1		Clamp, Wire

640 6x4 Utility Vehicle (37AS640-100)
Engine - Piston

Page 26 of 60



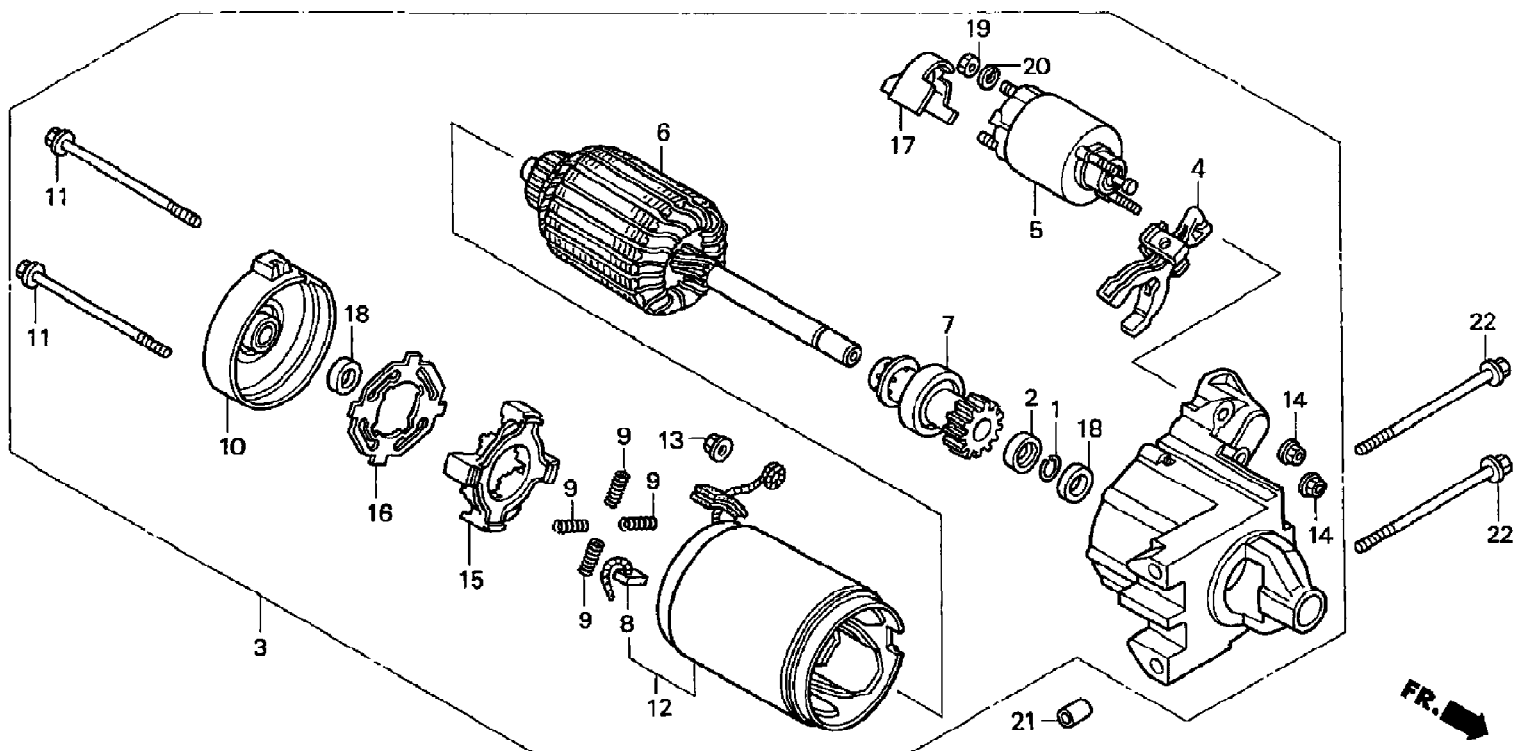
640 6x4 Utility Vehicle (37AS640-100)
Engine - Piston

Page 27 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	13010-ZJ1-841	2		Ring Set, Piston (Std)
	13011-ZJ1-841	2		Ring Set, Piston (OS 0.25)
	13012-ZJ1-841	2		Ring Set, Piston (OS 0.50)
	13013-ZJ1-841	2		Ring Set, Piston (0.75)
2	13101-ZJ1-840	2		Piston (Std)
	13102-ZJ1-840	2		Piston (OS 0.25)
	13103-ZJ1-840	2		Piston (OS 0.50)
	13104-ZJ1-840	2		Piston (0.75)
3	13111-ZJ1-840	2		Pin, Piston
4	13200-ZJ1-841	2		Rod Assembly, Connecting
6	90001-ZN1-000	4		Bolt, Connecting Rod (6x37)
7	94601-18000	4		Clip, Piston Pin (18mm)

640 6x4 Utility Vehicle (37AS640-100)
Engine - Starter Motor

Page 28 of 60



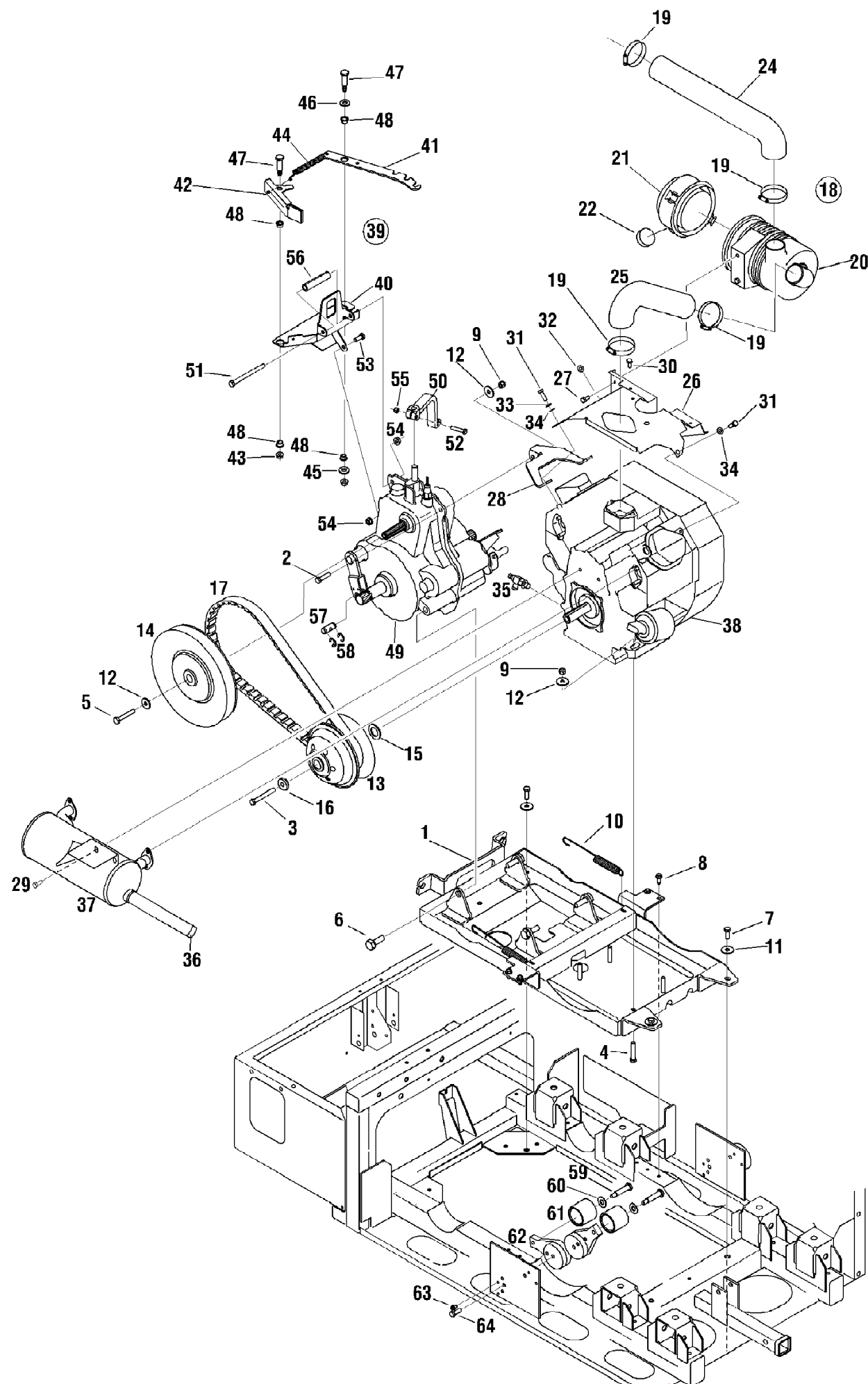
640 6x4 Utility Vehicle (37AS640-100)
Engine - Starter Motor

Page 29 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	30201-PH9-004	1		Ring, Snap (Denso)
2	30202-PZ1-003	1		Collar Set, Clutch Stop
3	31200-ZJ1-841	1	S	Motor Assembly., Starter
4	31203-PH9-004	1		Lever, Pinion Drive
5	31204-ZJ1-H01	1	S	Switch Assembly., Magnet
6	31206-ZG4-801	1		Armature
7	31207-ZJ1-H01	1		Clutch, Overrunning
8	31211-PH9-004	4		Brush
9	31212-PH9-004	4		Spring, Brush
10	31213-P64-N01	1		Cover
11	31214-PH9-004	2		Bolt, Through
12	31216-ZJ1-H01	1		Yoke
13	31220-PH9-004	1		Nut, Hex. (8mm)
14	31223-PA0-006	2		Nut, Flange (5mm)
15	31231-PH9-004	1		Holder, Brush
16	31233-PH9-004	1		Insulator, Brush Holder
17	31234-ZJ1-H01	1		Cover, Terminal
18	91002-ZG4-801	2		Bearing A
19	94001-08000-0S	1		Nut, Hex. (8mm)
20	94111-08000	1		Washer, Spring (8mm)
21	94301-10120	2		Pin, Dowel (10x12)
22	95701-08110-00	2		Bolt, Flange (8x110)

640 6x4 Utility Vehicle (37AS640-100)
Engine And Transmission

Page 30 of 60



640 6x4 Utility Vehicle (37AS640-100)
Engine And Transmission

Page 31 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	607-0029A	1		Frame Ass'y, Engine/Trans. Support
2	710-0344	1	/P	Hex Screw, 3/8-16 x 1.5, Gr5
3	710-04019	1		Hex Screw, 3/8-24 x 3, Gr5
4	710-3144	4	/P	Hex Screw, 3/8-16 x 2.00
5	710-04025	1		Hex Screw, M10-1.5 x 60mm, Gr8
6	710-04028	4	/P	Hex Screw, M16-2 x 40mm
7	710-0514	4	/P	Hex Screw, 3/8-16 x 2.25, Gr5
8	710-1260A	4	/P	Hex Screw, 5/16-18 x .75
9	712-0130	5	/P	Nut, Hex Lock, 3/8-16
10	732-1186	2		Spring, Extension, .795 x 5.42
11	736-0133	9	S	Washer, Flat, .411 x 1.25 x .10
12	736-04005	1		Washer, Flat, .395 x 1.12 x .14
13	618-0686A	1	S	Clutch Assembly, Engine
14	618-0687	1		Clutch Assembly, Transmission
15	736-04009	1		Washer, 1.03 x 1.625 x .12
16	738-04002A	1		Spacer, Drive, .39 ID x 1.00 OD
17	754-0646	1	S	V-type Belt, Cogged, 1.19
18		1		Filter Ass'y, Air Cleaner (19-27)
19	726-0476	4		Hose Clamp
20	751-3206	1		Air Cleaner Canister
21	751-3208	1		Air Cleaner Cap
22	751-3197	1		Dust Ejector Valve
23	751-3207	1		Air Cleaner Element (Not Shown)
24	751-0856	1		Air Intake Hose
25	751-0851	1		Air Filter Hose
26	707-04067A	1		Air Intake Bracket
27	710-1376	2	/P	Hex Screw, M8-1.25
28	707-0375	1		Support, Upper Transmission
29	710-04022	2		Hex Screw, M8-1.25
30	710-0473	2	/P	Screw, Machine #10-24 x .50
31	710-3206A	3	/P	Hex Screw, M8-1.25 x 25, Gr8
32	735-0226	1		Grommet, Rubber.66 ID x 1.25 OD
33	736-0119	2	S	Washer, Lock, 5/16
34	736-0278	3		Washer, Flat, .33 x .678 x .030
35	737-04013	1		Valve, Oil Drain
36	751-0544	1	S	Arrestor, Spark 1-1/4
37	751-0854A	1	S	Muffler, Honda GXV
38	752H636740	1		Engine, Honda GX620K1
39	607-04016	1		Shift Ass'y, Interlock (Incl. 40-48)
40	607-04018	1	S	Interlock Shift Bracket
41	607-04017	1		Interlock Shift Plate
42	607-04015	1		Brake Clutch Lever
43	712-3005	2	S	Hex Flange Lock Nut, 3/8-16
44	732-0814	1		Extension Spring
45	736-0105	1	/P	Bell Washer, .375 x .870 x .063
46	736-0326	1	S	Flat Washer, .510 x 1.0 x .125
47	738-0213	2	/P	Shoulder Screw
48	741-0491	4		Flange Bearing
49	618-0685	1	S	Transmission, Tuff Torq Model KT 35
50	707-0369	1		Lever, Transmission
51	710-0693	1	/P	Hex Screw, 3/8-16 x 4.50, Gr5
52	710-0805	1	/P	Hex Screw, 5/16-18 x 1.50, Gr5
53	710-3001	1	/P	Hex Screw, 3/8-16 x .880, Gr5

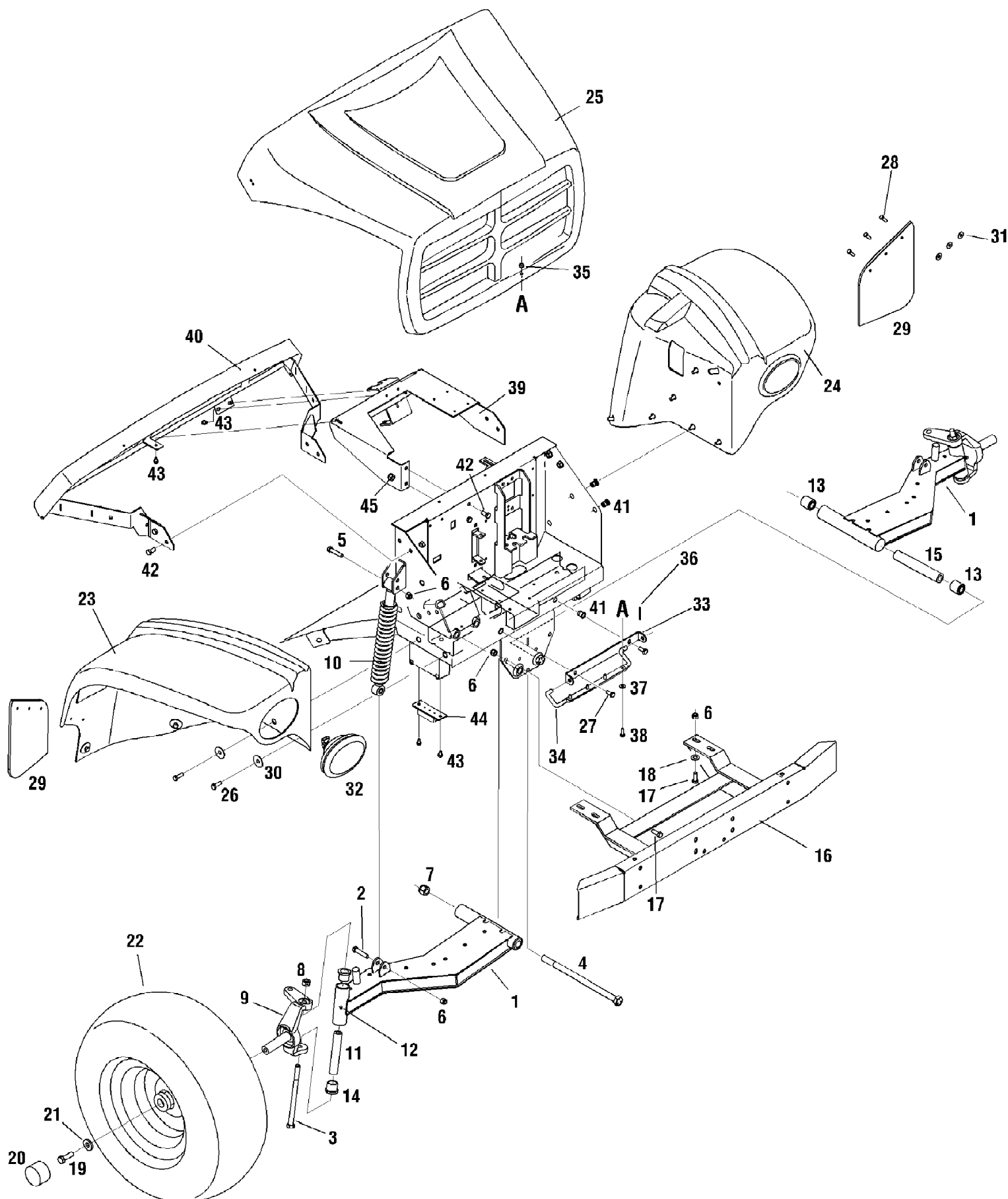
640 6x4 Utility Vehicle (37AS640-100)
Engine And Transmission

Page 32 of 60

Ref #	Part Number	Qty	S/P/F	Description
54	712-3005	2	S	Lock Nut, Hex Flange 3/8-16
55	712-0429	1	S	Nut, Hex Lock, 5/16-18
56	750-3235	1	/P	Spacer, .505 x .75 x 3.31
57	711-04024	2	S	Pin, .625 x 1.37
58	716-0106A	4		E-Ring, .625
59	738-0509	1		Shoulder Screw, .50 x 1.825
60	736-3084	1	/P	Flat Washer, .510 x 1.12 x .060
61	731-04078A	1	/P	Chain Roller
62	718-04033	1		Rotary Adjuster
63	710-0599	1	/P	Self Tapping Screw, 1/4-20 x .50
64	710-3118	1	/P	Hex Screw, 3/8-16 x 1.00
	737-3120	1	/P	Oil, D50 TTF-SB

640 6x4 Utility Vehicle (37AS640-100)
Front End

Page 33 of 60



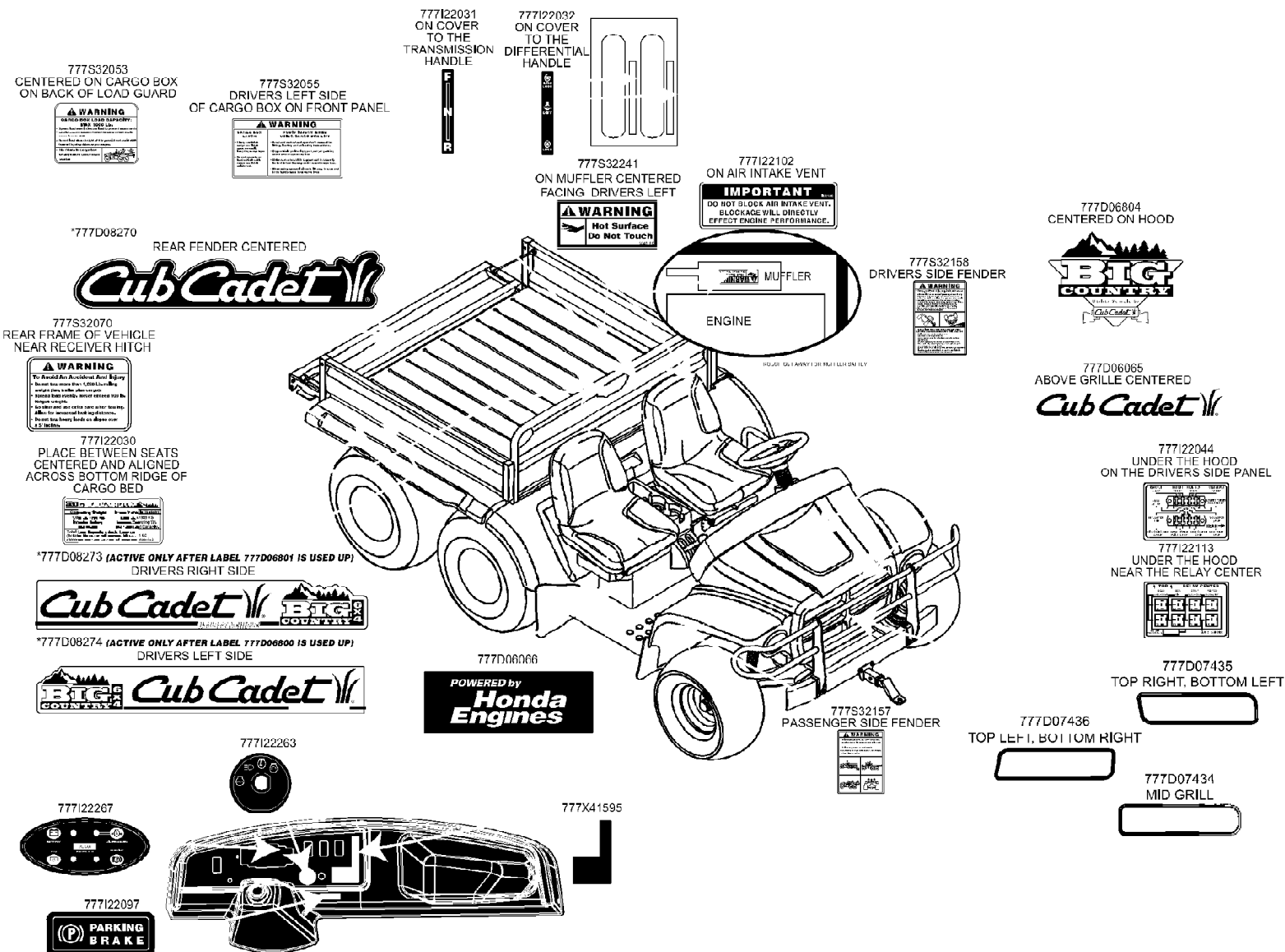
640 6x4 Utility Vehicle (37AS640-100)
Front End

Page 34 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	607-04004	1		Axle Assembly, Right-front (Incl. Ref 12 - 15)
	607-04005	1		Axle Assembly, Left-front (Incl. Ref 12 - 15)
2	710-0347	2	/P	Hex Screw, 3/8-16 x 1.75
3	710-04012	2		Hex Screw, 1/2-13 x 7.0, Gr5
4	710-04120	2		Hex Screw, 5/8-11 x 11.13, Gr5
5	710-3011	2	/P	Hex Screw, 3/8-16 x 2.25
6	712-0130	10	/P	Nut, Hex Lock, Nylon, 3/8-16, Gr5
7	712-3016	2	/P	Nut, Hex Lock, Nylon, 5/8-11, Gr5
8	712-3022	2	/P	Nut, Hex Lock, 1/2-13
9	723-0618	1		Steering Control Knuckle, RH
	723-0619	1		Steering Control Knuckle, LH
10	732-04069	2	S	Shock Absorber, 2.9 Stroke
11	750-1388	2		Tube, .875 x .50 x 4.75
12	737-04006	2	/P	Grease Fitting
13	741-0758	4		Bearing, .63 ID x 1.19 OD
14	741-0762	4		Bushing, Steering
15	750-1357	2		Spacer, .645 ID x 1.063 OD
16	607-0037	1	S	Front Bumper Assembly
17	710-0514	6	/P	Hex Screw, 3/8-16 x 1.0
18	736-0300	4	S	Flat Washer, .406 x .875 x .059
19	710-3181	2	/P	Hex Screw, 1/2-13 x 1.50, Gr5
20	731-04029	2		Dust Cap
21	736-04019	2		Flat Washer, .531 x 1.25 x .181
22	634-0352	2		Wheel Ass'y, 22.5 x 10 x 8, Knobby
	634-04029	1		Wheel Ass'y, 22 x 11 x 10, RH, All Terr.
	634-04030	1		Wheel Ass'y, 22 x 11 x 10, LH, All Terr.
23	731-04406	1	S	Panel Assembly, Right Fender, Yellow
24	731-04407	1	S	Panel Assembly, Left Fender, Yellow
25	731-04749	1	S	Panel Assembly, Hood, Yellow
26	710-0376	14	/P	Hex Screw 5/16-18 x 1.00 Gr 5
27	710-3008	2	/P	Hex Screw, 5/16-18 x .75
28	728-04004	6	S	Pop Rivet
29	735-04003	2		Mud Flap
30	736-0356	14	S	Washer, Bell, .39 x 1.38 x .062
31	736-0400	6	S	Flat Washer, .194 x .62 x .063
32	625-04017	2	S	Head lamp Assembly
33	707-04165	1	S	Bracket, Hood Mounting
34	711-04139	1		Rod, Hood Mounting
35	712-0324	4	/P	Nut, Hex Lock, 1/4-20
36	714-0101	1	S	Cotter Pin, Internal, 1.42
37	736-3020	4	S	Washer, Flat, .271 x .63 x .065
38	710-3015	4	/P	Hex Screw, 1/4-20 x .75
39	607-04062	1	S	Dash Support Frame Assembly
40	607-04065	1	S	Upper Dash Frame Assembly
41	712-0703A	12	/P	Insert Nut, 5/16-18
42	710-0216	6	/P	Hex Screw, 3/8-16 x .75
43	710-0599	7	/P	Screw, Self-tapping, 1/4-20 x .5
44	731-04016	2		Suspension Bumper
45	712-0431	6	S	Flange Lock Nut, 3/8-16

640 6x4 Utility Vehicle (37AS640-100) Labels

Page 35 of 60



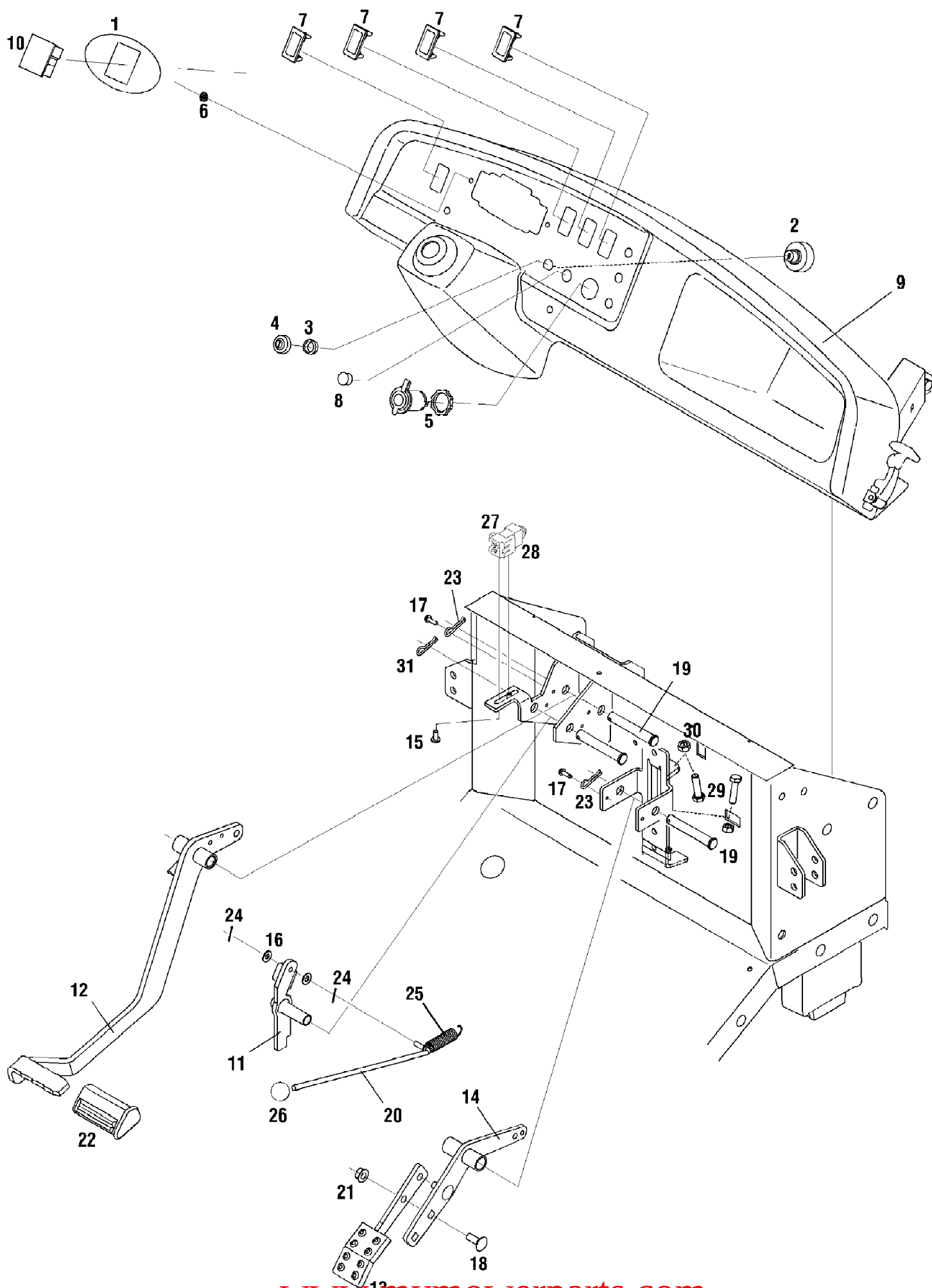
640 6x4 Utility Vehicle (37AS640-100)
Labels

Page 36 of 60

Ref #	Part Number	Qty	S/P/F	Description
777I22030	777I22030	1		LABEL-OPERATING WG
777S32070	777S32070	1		LABEL-TOW LOAD
777D08270	777D08270	1	S	USE 977D08270 LABEL-TAIL GATE
777S32053	777S32053	1		LABEL-BED LOAD WAR
777S32055	777S32055	1		LABEL-BED LOAD
777I22031	777I22031	1		LABEL-FWD/REV SHIF
777I22032	777I22032	1		LABEL-DIFF LOCK CO
777S32241	777S32241	1		LABEL-HOT SURFACE
777I22102	777I22102	1		LABEL-AIR INTAKE
777S32158	777S32158	1		LABEL-ROLL & FALL
777D06804	777D06804	1		LABEL-HOOD
777D06065	777D06065	1		LABEL-GRILLE LOGO
777I22044	777I22044	1		LABEL-FUSE CHART
777I22113	777I22113	1		LABEL-RELAY CHART
777D07435	777D07435	1	S	USE 977D08282 LABEL-GRILLE RE
777D07434	777D07434	1	S	USE 977D08283 LABEL-GRILLE RE
777D07436	777D07436	1	S	USE 977D08281 LABEL-GRILLE RE
777S32157	777S32157	1		LABEL-RIDER FALL R
777X41595	777X41595	1	S	USE 977X41595 LABEL-DASH HOLE
777D06066	777D06066	1		LABEL-POWERED BY
777I22263	777I22263	1		LABEL-IGNIT SWITCH
777I22097	777I22097	1		LABEL-PARKING BRAK
777I22267	777I22267	1	S	USE 977I22267 LABEL-INST PANE
777D08274	777D08274	1	S	USE 977D08274 LABEL-LEFT SIDE
777D08273	777D08273	1	S	USE 977D08273 LABEL-RIGHT SID

640 6x4 Utility Vehicle (37AS640-100)
Pedals And Dash

Page 37 of 60



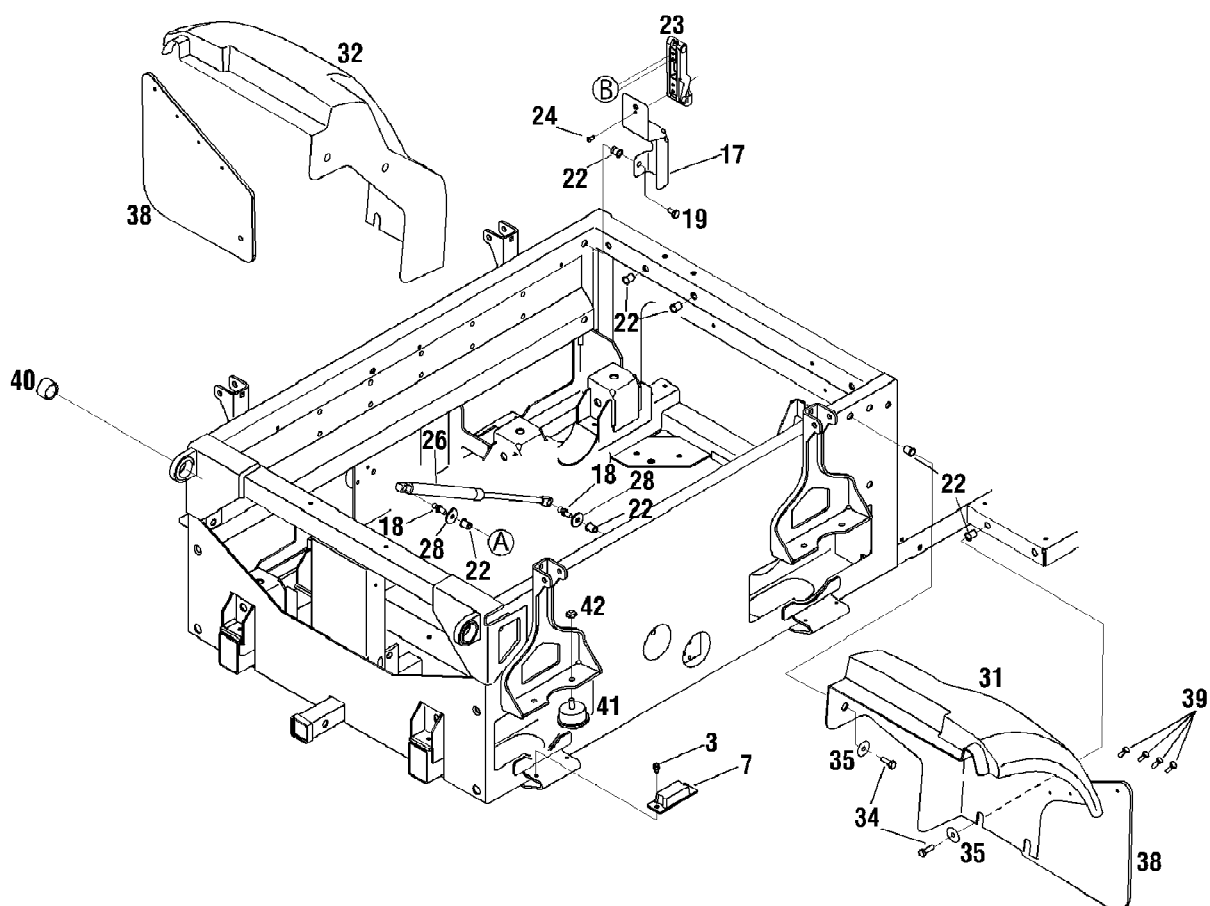
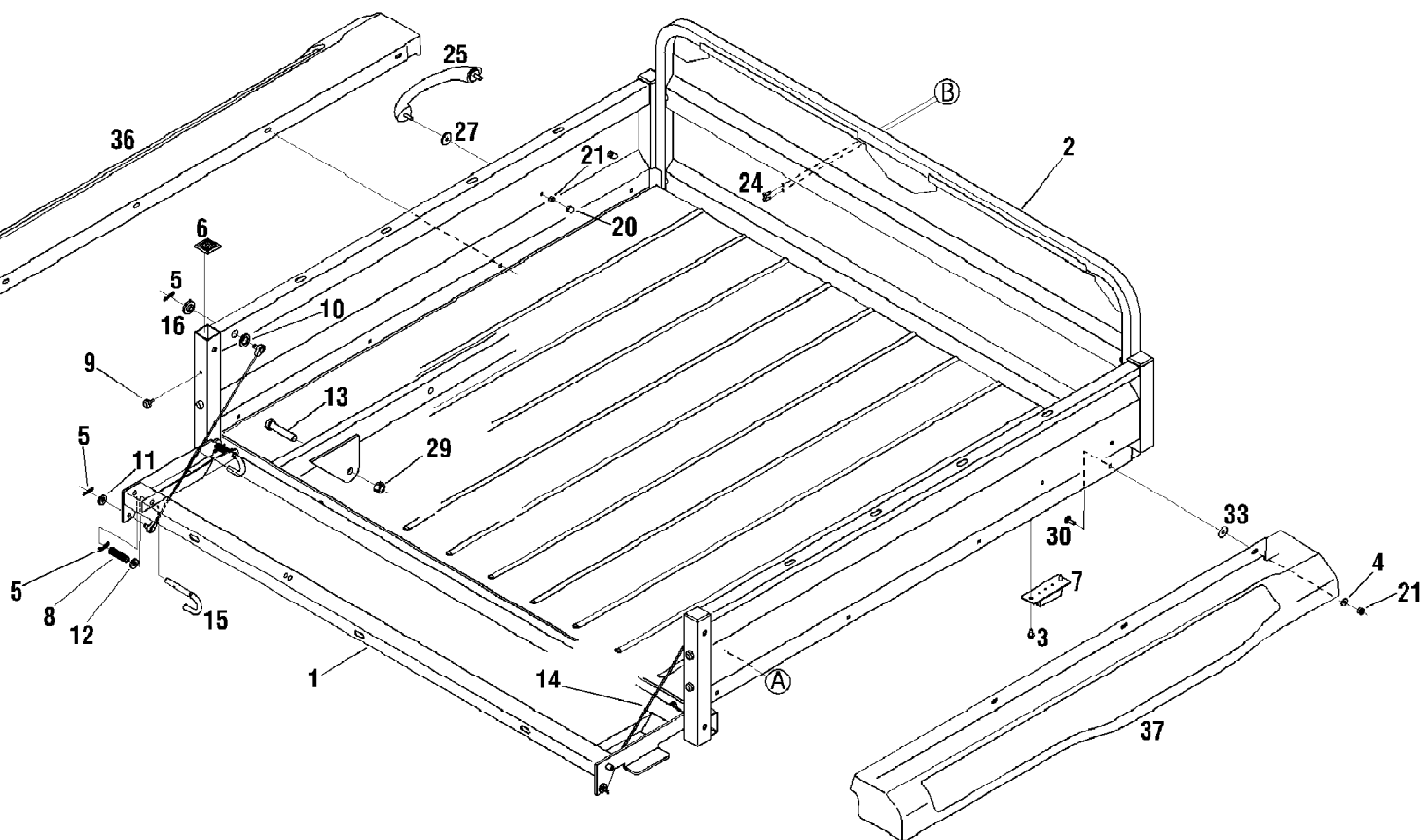
640 6x4 Utility Vehicle (37AS640-100)
Pedals And Dash

Page 38 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	731-04755	1		Instrument Dash Cover
2	725-3284	1	S	Key Switch
3	731-1346	1		Nut, Ignition Switch, 5/8-32
4	731-1347	1		Cap, Ignition Switch
5	725-2003	1		Power Receptacle, 12V
6	726-0293	2		Nut, Retainer, 1/8
7	731-04010	4		Switch Plug Panel
8	731-04023	1		Plug, Horn Switch
9	731-04676	1		Dash Panel
10	725-04022	1	S	Hour Indicator Meter
11	607-0021	1		Lever, Parking Brake
12	607-04077	1	S	Pedal Assembly, Brake
13	607-04082	1		Pedal Assembly, Throttle
14	607-04083	1		Pedal Arm Assembly, Throttle
15	710-04030	2		Screw, Hi-Lo, 1/4-20 x .5
16	736-0463	2	S	Washer, Flat .25 x .630 x .0515
17	710-1237	2		Screw, Self-tapping, #10-32 x .625
18	710-3168	2	/P	Bolt, Carriage, 3/8-16 x 1.0
19	711-04067	3	S	Pin, Clevis.50 x 3.25
20	711-1765	1		Rod, Brake Lock
21	712-0431	2	S	Nut, Flange Lock, 3/8-16
22	735-3049	1	S	Pad, Brake Pedal
23	714-0147	2	/P	Pin, Cotter, .125 x 1.75
24	714-0127	2	/P	Pin, Cotter, 1/16
25	732-1187	1		Spring, Extension, .637 x 2.972
26	720-04001	1	/P	Knob, Ball
27	721-3049	1	/P	Cover, Protective
28	725-1657A	1	S	Snap Mount Switch, Interlock
29	710-0528	2	/P	Hex Screw, 5/16-18 x 1.25
30	712-3010	2	S	Hex Nut, 5/16-18
31	714-0101	1	S	Cotter Pin

640 6x4 Utility Vehicle (37AS640-100)
Rear Fenders And Cargo Bed

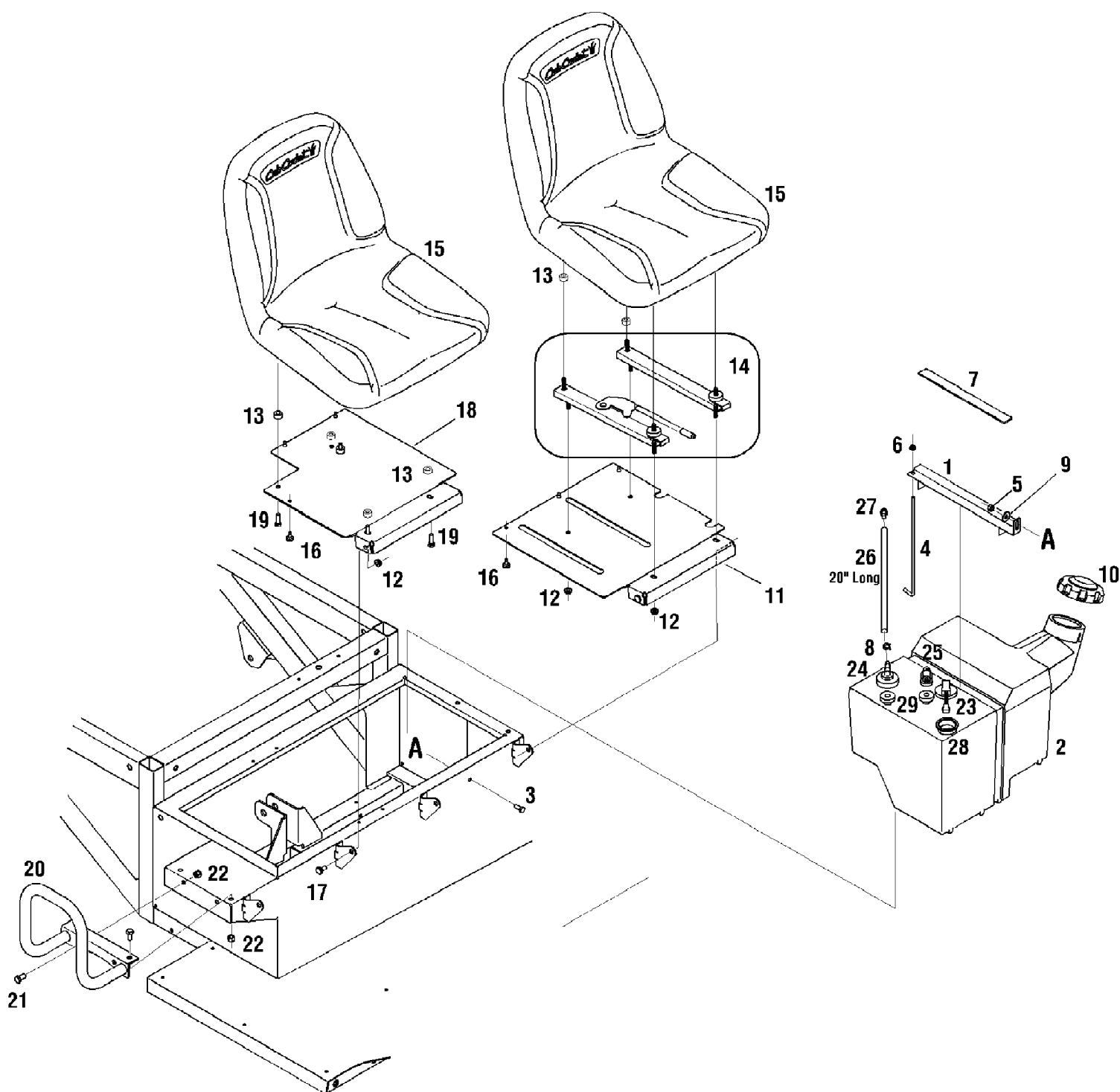
Page 39 of 60



640 6x4 Utility Vehicle (37AS640-100)
Rear Fenders And Cargo Bed

Page 40 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	607-04028	1	S	Tailgate Assembly
2	607-04035	1	S	Bed Assembly
3	710-0599	12	/P	Screw, Self-tapping, 1/4-20 x 0.500
4	736-3020	8	S	Flat Washer, .271 x .630 x .065
5	714-0104	8	S	Cotter Pin, .072 Dia x 1.13
6	720-04036	4		Plug Cap
7	731-04016	6		Bumper, Extension Suspension
8	732-0306	4	S	Compression Spring, .406 x .531 x
9	735-0271	4	S	Bumper, .62Dia x .3
10	736-0162	2	/P	Washer, Flat, .64 ID x 1.0 x .12
11	736-3008	2	S	Washer, Flat, .344 x .750 x .120
12	736-3010	4	/P	Washer, Flat, .407 x .812 x .135
13	710-3233	2	/P	Screw, Hex, 1/2-13 x 2.5
14	746-0968	2		Cable, Lift 16.16 LG
15	747-1116	4	/P	Handle, Deck Release
16	748-0331	2	S	Spacer, Shoulder .625 Dia x .324 Dia
17	707-04060	1		Bracket, Bed Latch Base
18	710-04166	2	/P	Stud, Ball 5/16-18
19	710-3025	1	/P	Hex Screw, 5/16-18 x .625, Gr5
20	712-0264	2		Nut, Acorn 1/4-20 w/o Lock
21	712-0324	10	/P	Nut, Hex Lock, 1/4-20
22	712-0703A	19	/P	Nut, Insert 5/16-18
23	726-04005	1		Latch
24	728-0123	4	S	Pop Rivet, 3/16
25	731-04174	1		Handle, Bag w/Screw
26	732-04109	1	S	Spring, Gas .91 Stroke
27	736-0176	2	S	Washer, Flat .265 x .938 x .120
28	736-0231	2	S	Washer, Flat.344 x 1.125 x .120
29	712-3022	2	/P	Hex Lock Nut, 1/2-13
30	710-0703	8	/P	Hex Screw, 1/4-20 x .75
31	731-04404	1	S	Fender, Rear RH, Yellow
32	731-04405	1	S	Fender, Rear LH, Yellow
33	736-04008	8		Rubber Washer, .310 x 1.0 x .125
34	710-0376	8	/P	Hex Screw, 5/16-18 x 1.0
35	736-0356	8	S	Bell Washer, .39 x 1.38 x .062
36	731-04411	1	S	Bed Skirt Panel, LH
37	731-04410	1	S	Bed Skirt Panel, RH
38	735-04035	2		Rear Mud Flap
39	728-04004	8	S	Pop Rivet, .188
40	741-0761	2		Rubber Bushing, Bed Pivot
41	731-04011	8		Bumper, Compression Suspension
42	712-04006	8		Hex Lock Nut, M10-1.25



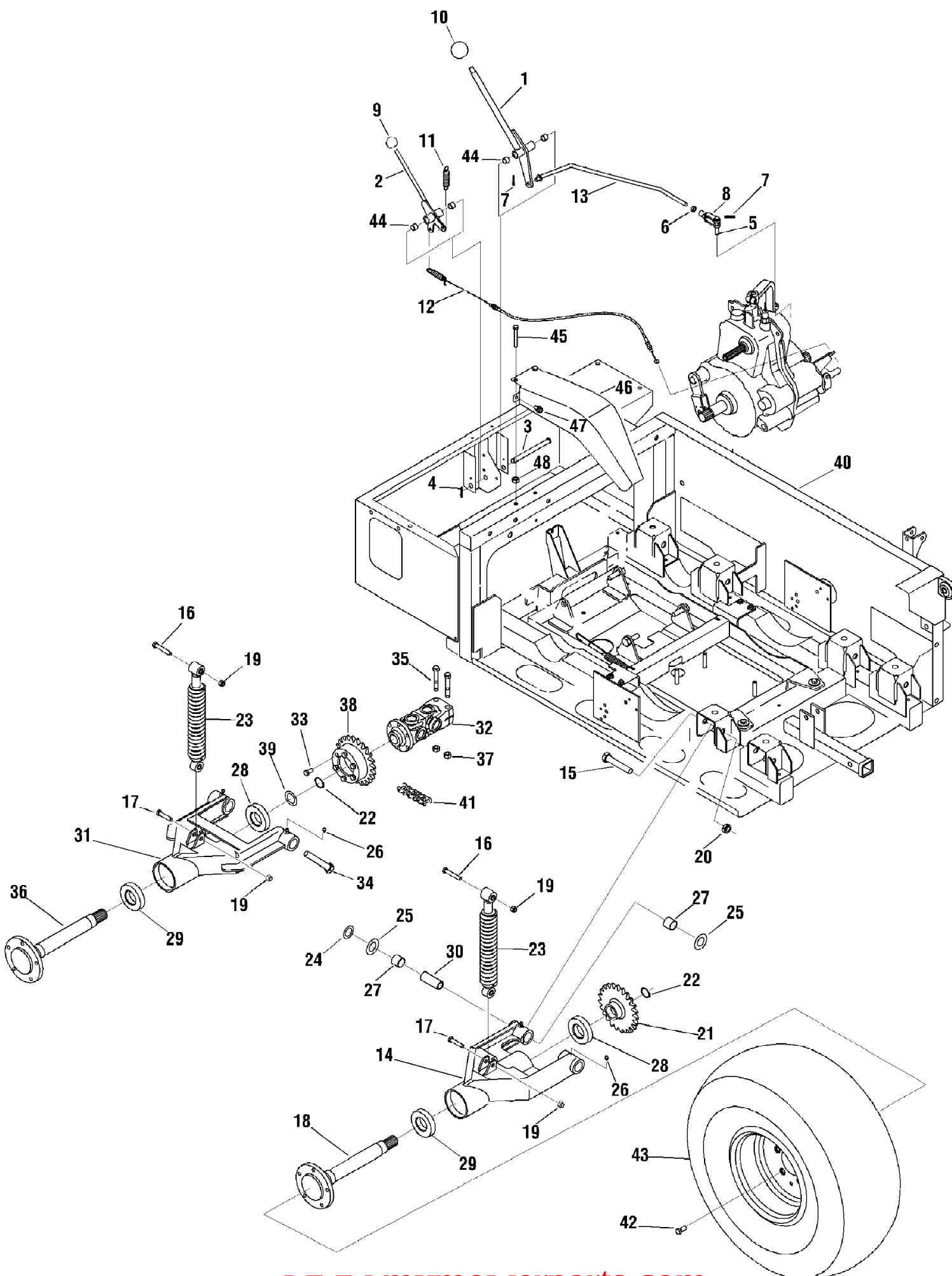
640 6x4 Utility Vehicle (37AS640-100)
Seats And Fuel Tank

Page 42 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	607-0034	1		Bracket Assembly, Fuel Tank
2	631-04097	1		Tank Assembly, Fuel (Incl. valve, grommets, cap. switch & fitting)
	751-10064	1		Fuel Tank Only
3	710-3008	1	/P	Hex Screw, 5/16-18 x .75
4	711-1768	1		Hold-down Rod, Fuel Tank
5	712-0265	1	/P	Sems Nut, 5/16-18
6	712-3027	1	S	Nut, Flange Lock, 1/4-20
7	721-04006	1		Gasket, Fuel Tank (11")
8	726-0205	1	/P	Clamp, Hose
9	736-0159	1	S	Washer, .349 x .879 x .063
10	751-0852	1	S	Cap, Fuel
11	707-04061A	1	S	Plate, Seat, LH
12	712-3004A	8	/P	Nut, Flange Lock, 5/16-18, Gr5
13	750-0258	6	/P	Spacer, Seat
14	757-0389	1		Track Assembly, Seat
15	757-04008A	2	/P	Seat
16	735-0271	6	S	Bumper
17	738-0140	4	S	Shoulder Screw, .435 x .178-5/16 x .56
18	707-04062A	1	S	Plate, Seat, RH
19	710-0376	4	/P	Hex Screw, 5/16-18 x 1.0
20	649-04002	2	S	Tube, Grab Handle
21	710-0216	8	/P	Hex Screw, 3/8-16 x .75
22	712-0130	8	/P	Nut, Hex Lock Nylon, 3/8-16
23	725-2068	1		Low Fuel Sensor
24	751-3174	1		Fuel Return Fitting
25	737-04010	1		Fuel Tank Shut Off Valve
26	751-0535	20		Fuel Line Hose
27	737-0296	1	/P	Vent
28	735-0699	1	/P	Grommet
29	741-04006	2		Fuel Tank Grommet

640 6x4 Utility Vehicle (37AS640-100)
Shifter Assembly And Rear/Center Suspension

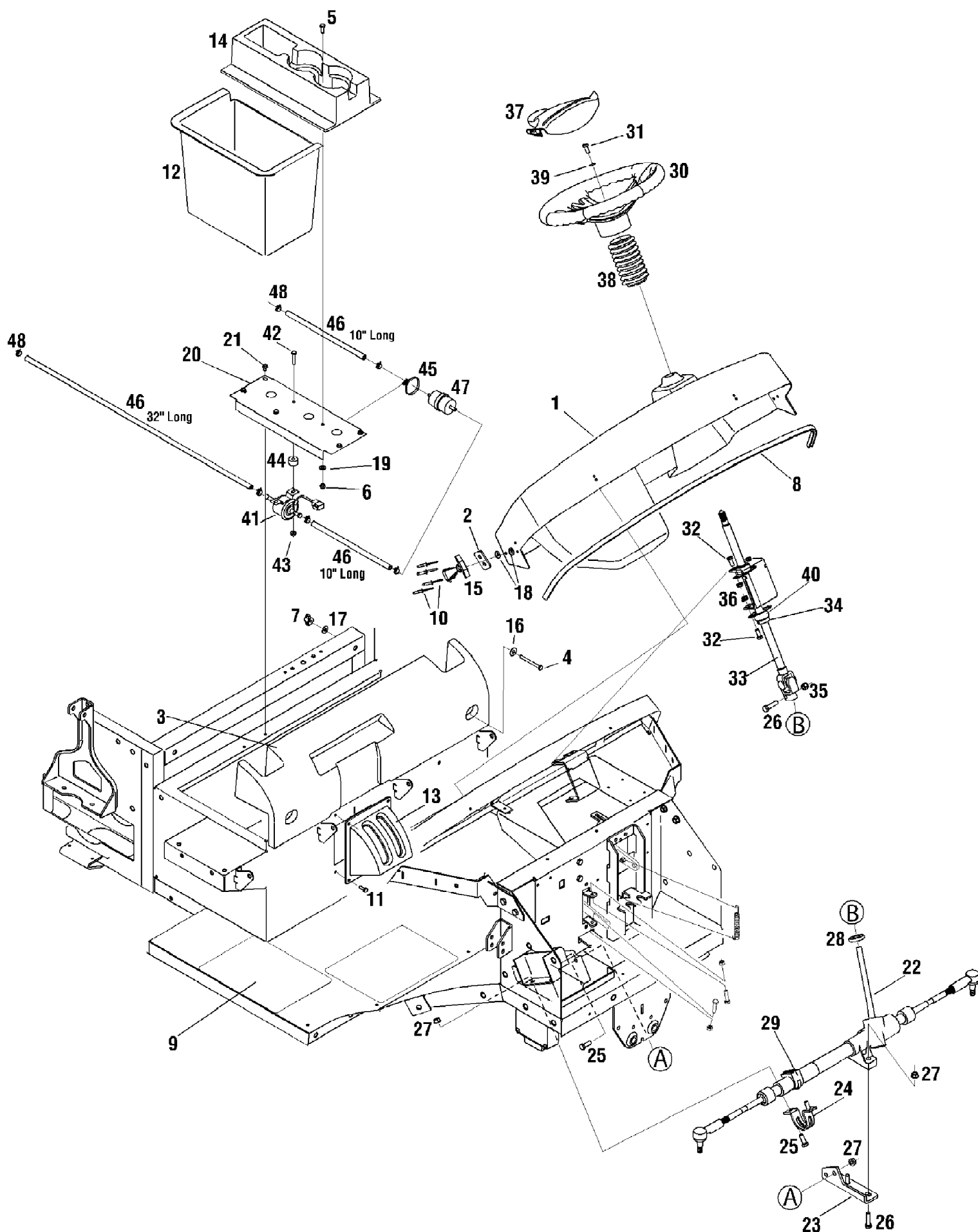
Page 43 of 60



640 6x4 Utility Vehicle (37AS640-100)
Shifter Assembly And Rear/Center Suspension

Page 44 of 60

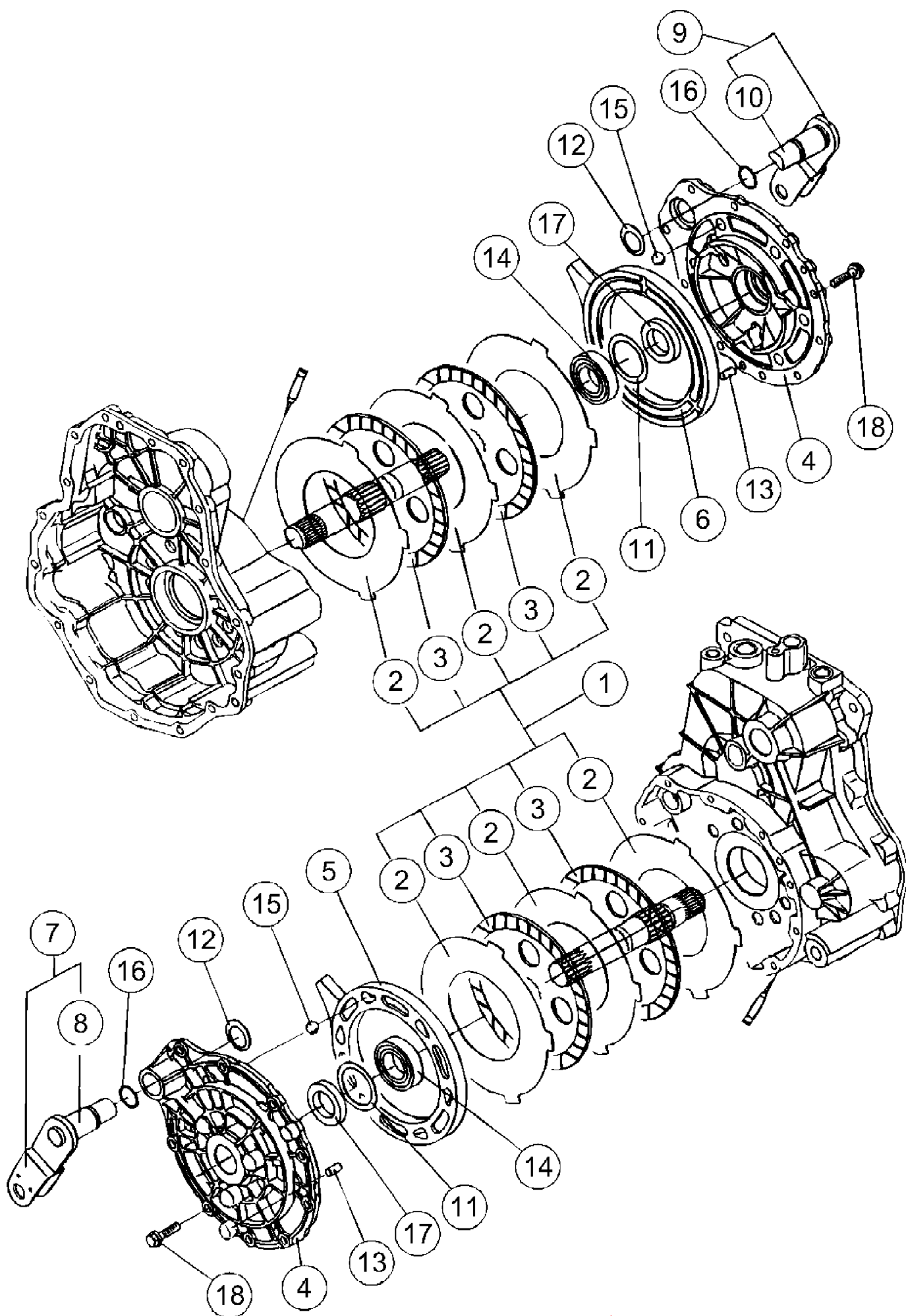
Ref #	Part Number	Qty	S/P/F	Description
1	647-0069B	1	/P	Lever Assembly, Transmission
2	647-0071A	1		Shifter Assembly, Differential Lock
3	711-04068	1		Pin, Clevis, .50 x 5.375
4	714-0115	1	S	Pin, Cotter
5	711-04017	1		Pin, Clevis, .375 x 2.0
6	712-0711	1	/P	Nut, Jam, 3/8-24
7	714-0104	2	S	Pin, Cotter, .072 x 1.13
8	719-3013	1	/P	Clevis, Adjustment
9	720-04002	1		Knob, Ball
10	720-0434	1		Knob, Ball
11	732-1187	1		Spring, Extension, .637 x 2.972
12	746-04004	1		Control Cable, Differential Lock
13	747-04010A	1		Shifter Rod, Transmission
14	607-0042A	1	S	Axle Support Assembly, Rear Weld
15	710-0298	2		Screw, Hex, 5/8-18 x 3.5, Gr5
16	710-3011	4	/P	Screw, 3/8-16 x 2.25
17	710-0347	4	/P	Screw, 3/8-16 x 1.75
18	711-1764	1		Axle Shaft, Rear Drive
19	712-0130	8	/P	Nut, Hex Lock, 3/8-16
20	712-0413	4	S	Jam Nut, Lock, 5/8-18
21	713-04007	1	/P	Sprocket
22	716-0401	4		Retaining Ring, External, 1.14
23	732-04069	4	S	Shock Absorber, 2.9 Stroke
24	736-0424	8	S	Washer, Flat, 1.06 x 1.56 x .020
25	736-3046A	16		Washer, Flat, 1.010 x 1.86 x .060
26	737-3000	8	S	Lube Fitting, 3/16
27	741-04030	16	S	Bearing Flange, 1.0 x 1.125 x 1.0
28	741-0759	4		Ball Bearing, Internal Axle
29	741-0760	4		Ball Bearing, External Axle
30	750-04004	8		Spacer, .63 x 1.0 x 2.594
31	607-0043A	2	S	Axle Support Assembly, Center Weld
32	623-0026A	2	S	Weld Coupling Assembly
33	710-3119	12	/P	Screw, Hex, 3/8-16 x .75, Gr5
34	710-0298	4		Screw, Hex, 5/8-18 x 3.5, Gr5
35	710-3229	4		Screw, Hex, 7/16-14 x 2.75, Gr5
36	711-1763	2		Axle Shaft, Drive Center
37	712-0290	4	/P	Nut, Hex Lock, 7/16-14
38	713-04005	2	/P	Sprocket, Hub, 1.75 - 23T
39	750-1389	2		Spacer, 1.78 x 1.88
40	607-04084	1		Frame Assembly, Complete
41	713-0605	2		Chain, 60-97 Pitch
42	710-04009	20		Hex Screw, 7/16-20 x 1.5, Gr5
43	634-0353	4		Wheel Ass'y, 25 x 12 x 9, Knobby
	634-04027	2		Wheel Ass'y, 25 x 11 x 10, RH, All Terr.
	634-04028	2		Wheel Ass'y, 25 x 11 x 10 LH, All Terr.
44	741-04002	4		Bushing, .504 x .628 x .50
45	710-0378	2	/P	Hex Screw, 5/16-18 x 2.50
46	707-04006	1		Belt Guard
47	710-0759	2		Screw, 5/16-18 x .625
48	712-3009	2	S	Hex Lock Nut, 5/16-18



640 6x4 Utility Vehicle (37AS640-100)
Steering

Page 46 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	631-04103	1		Dash Assembly
2	707-04252	2		Hood Mounting Plate
3	731-2952	1		Panel, Airbox Cover
4	710-0564	2	/P	Hex Screw, 1/4-20 x 2.75
5	710-3015	1	/P	Hex Screw, 1/4-20 x .75, Gr5
6	712-0324	1	/P	Hex Lock Nut, Nylon, 1/4-20
7	712-0397	2	S	Wing Nut, 1/4-20
8	721-04070	1		Trim, Bulb Seal, 1/4
9	723-3069	4	S	Foot Pad, Abrasive
10	728-0173	10	S	Rivet, Pop, .187
11	728-04004	4	S	Rivet, Pop, .188
12	731-04033A	1	S	Container, Bulkhead
13	731-2953A	1	S	Panel, Shift Cover
14	731-2648	1		Console, Cup Holder
15	735-04038	2	S	Handle, Latch
16	736-0195	2	/P	Flat Washer, 349 x .875 x .04
17	736-0173	2	/P	Washer, Flat, .28 x .74 x .063
18	736-0400	4	S	Washer, Flat, .194 x .62 x .063
19	736-0463	1	S	Washer, Flat, .25 x .630 x .0515
20	707-04278	1		Plate, Console Support
21	710-0599	4	/P	Screw, Self-tapping, 1/4-20 x .5
22	617-0075A	1	S	Gear Assembly, Steering
23	707-04074	1	S	Steering Bracket, Sector Clamp
24	707-0417	1		Bracket, Steering Mounting
25	710-0514	4	/P	Hex Screw, 3/8-16, 1.00, Gr5
26	710-0520	3	/P	Hex Screw, 3/8-16, 1.50, Gr5
27	712-0431	6	S	Nut, Flange Lock, 3/8-16
28	735-0801	1		Grommet, Steering Shaft
29	741-0763	1		Bushing, Rubber
30	631-04008	1	S	Wheel, Steering
31	710-1880	1	/P	Hex Screw, 5/16-18, .75, Gr5, Patch
32	710-3008	4	/P	Hex Screw, 5/16-18, .75, Gr5
33	711-04231	1		Shaft, Steering, 5/8 Spline
34	711-1774	2		Collar, .75
35	712-0130	1	/P	Nut, Hex Lock Nylon, 3/8-16
36	712-3004A	4	/P	Nut, Flange Lock, 5/16-18
37	731-04532	1	S	Cover, Steering Wheel
38	731-0954	1	S	Bellow, Steering, 4.75 Lg
39	736-0275	1	S	Washer, Flat, .344 x .688 x .065
40	741-04000	2		Bearing, Flange, .75 ID, Self-Aligning
41	651-04003	1		Pump Assembly, Fuel
42	710-0106	2	/P	Hex Screw, 1/4-20 x 1.25
43	712-3027	2	S	Flange Lock Nut, 1/4-20
44	722-0160	2		Bushing, .96OD x .50
45	726-0470	1		Cable Tie
46	751-0535	52		Fuel Line Hose
47	793-00003	1	S	Fuel Filter
48	726-0205	6	/P	Clamp, Hose



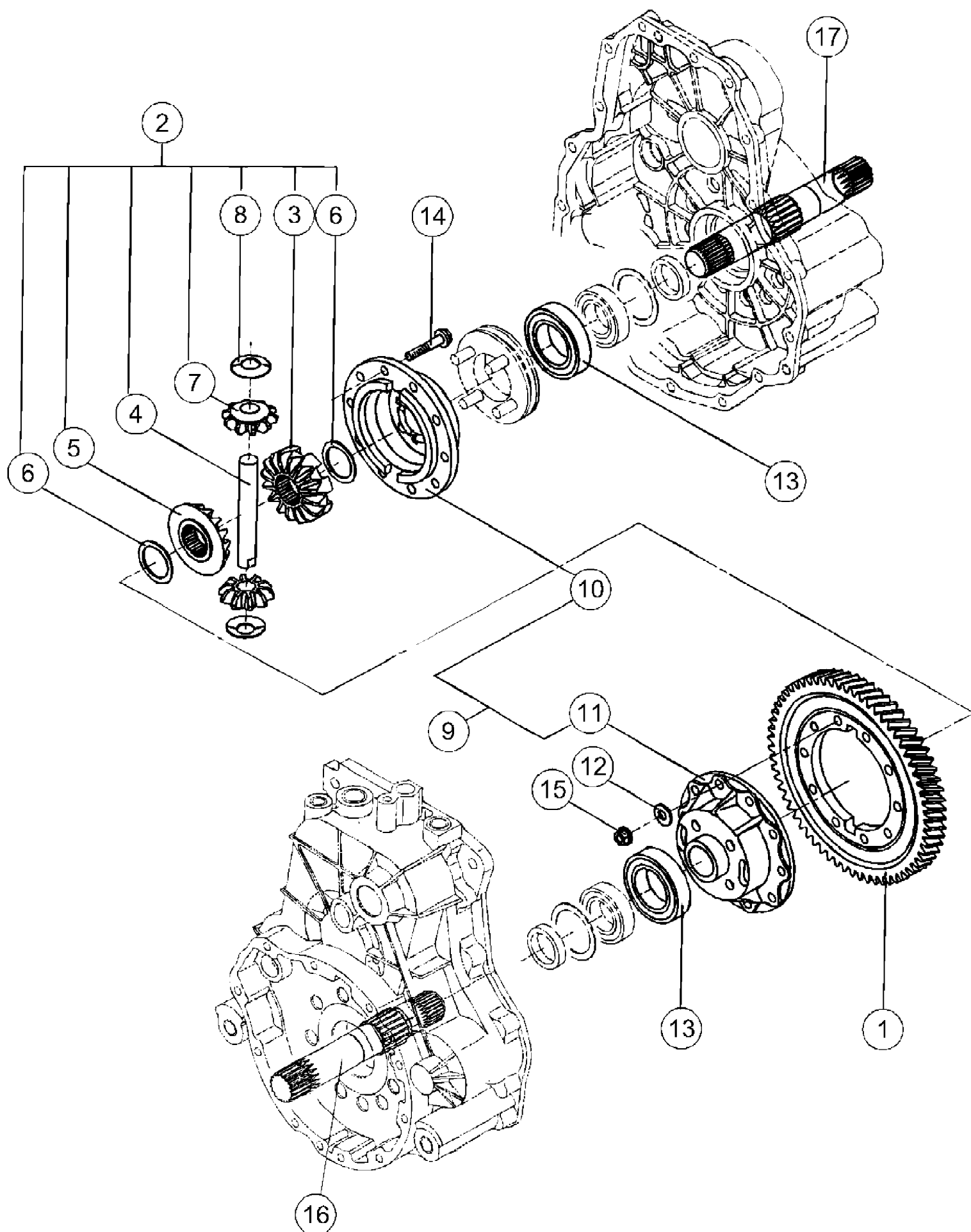
640 6x4 Utility Vehicle (37AS640-100)
Transmission - Brake Assembly

Page 48 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-192162-36300	1		Plate Kit
2	TT-192162-36320	6		Steel Plate
3	TT-194555-36511	4		Friction Plate, 175
4	TT-192162-36310	2		Cover, Brake
5	TT-192162-36330	1		Actuator, LH
6	TT-192162-36340	1		Actuator, RH
7	TT-192162-36400	1		Cam Lever Complete, LH
8	TT-192162-36360	1		Cam Lever Shaft
9	TT-192162-36410	1		Cam Lever, Complete, RH
10	TT-192162-36360	1		Cam Lever Shaft
11	TT-192162-36390	2		Washer, 42 x 54.6 x 1
12	TT-22242-000250	2		Ring, 25
13	TT-22312-080160	4		Pin, 8 x 16
14	TT-24101-060064	2		Bearing, 6006
15	TT-24190-160001	12		Ball, 1/2
16	TT-24311-000210	2		Packing, P 21
17	TT-24421-304708	2		Seal, TC304708
18	TT-26476-080302	20		Tapping Screw, 8 x 30

640 6x4 Utility Vehicle (37AS640-100)
Transmission - Differential Gear Assembly

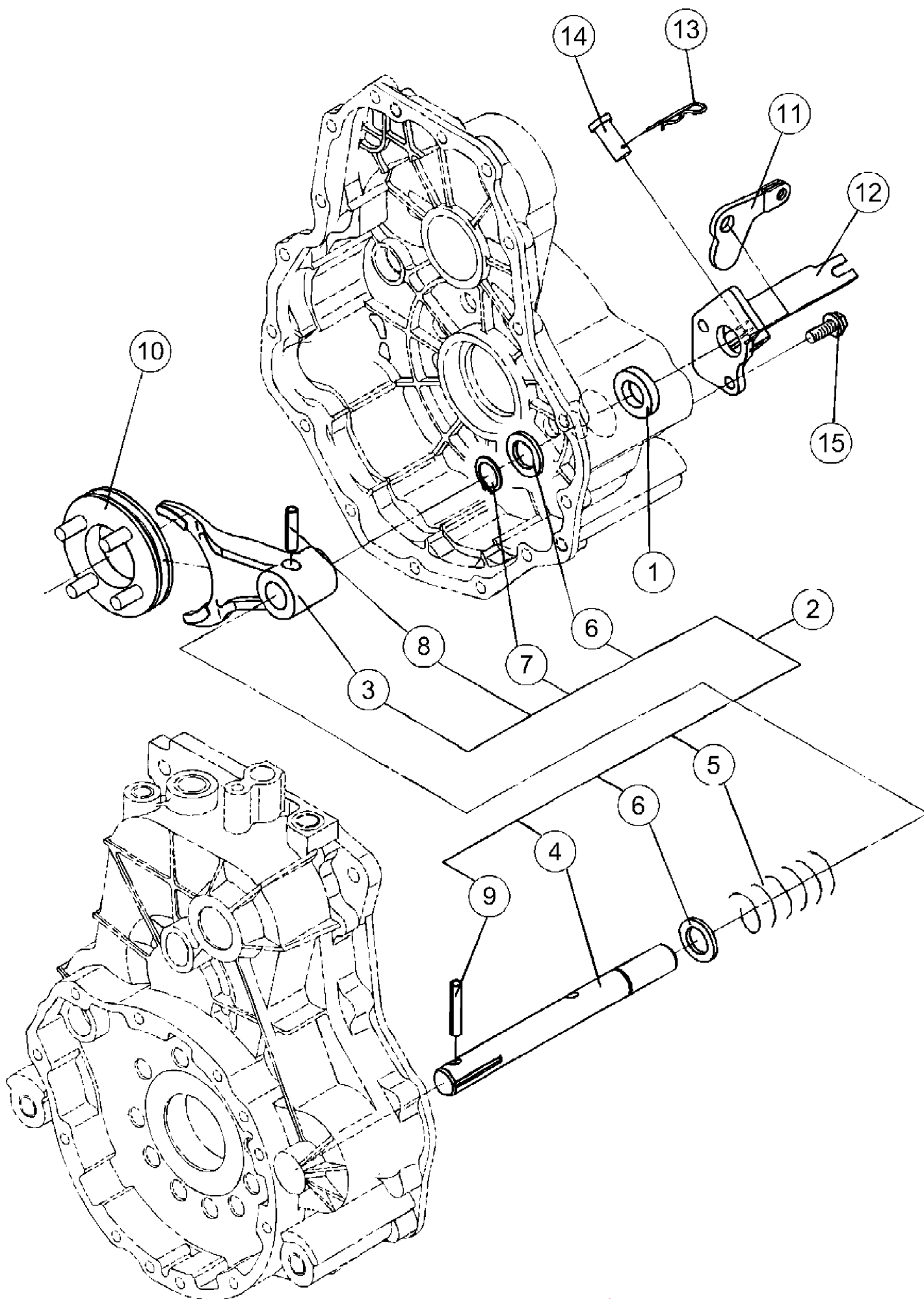
Page 49 of 60



640 6x4 Utility Vehicle (37AS640-100)
Transmission - Differential Gear Assembly

Page 50 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-192162-31460	1		Gear, 63H, Final
2	TT-192162-31510	1		Differential, Gear Kit
3	TT-192162-31520	1		Gear (RR, Differential)
4	TT-194855-31550	1		Shaft, Differential Pinion
5	TT-192157-31580	1		Differential Side Gear, RH
6	TT-192162-31610	2		Washer, Differential Gear
7	TT-194525-31810	2		Pinion, Differential
8	TT-194515-31850	2		Washer, Differential Pinion
9	TT-192162-32100	1		Differential, Case Kit
10	TT-192162-32110	1		Case (R, Differential)
11	TT-192162-32120	1		Case (L, Differential)
12	TT-22117-080000	10		Washer, 8
13	TT-24101-060084	2		Bearing, 6008
14	TT-26106-080402	10		Bolt, 8 x 40
15	TT-26716-080002	10		Nut, 8
16	TT-192162-33612	1		Shaft, LH
17	TT-192162-33622	1		Shaft, RH



640 6x4 Utility Vehicle (37AS640-100)
Transmission - Differential Lock Assembly

Page 52 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-194235-27270	1		Seal, TC4 20 35 7
2	TT-192162-33100	1		Differential Lock Kit
3	TT-192162-33120	1		Fork, Differential Lock
4	TT-192162-33131	1		Shaft, Differential Lock
5	TT-194300-33160	1		Spring, Differential Lock
6	TT-194300-33200	2		Spacer, 20 x 32 x 3.2
7	TT-22242-000200	1		Ring, 20
8	TT-22351-080032	1		Pin, 8.0A x 32
9	TT-22351-080040	1		Pin, 8.0A x 40
10	TT-194854-33110	1		Slider, Differential Lock
11	TT-192162-33140	1		Arm, Differential Lock
12	TT-192162-33150	1		Bracket, Differential Lock
13	TT-22360-120000	1		Pin, 12
14	TT-22487-120200	1		Pin, 12 x 20
15	TT-26476-080202	2		Tapping Screw, 8 x 20

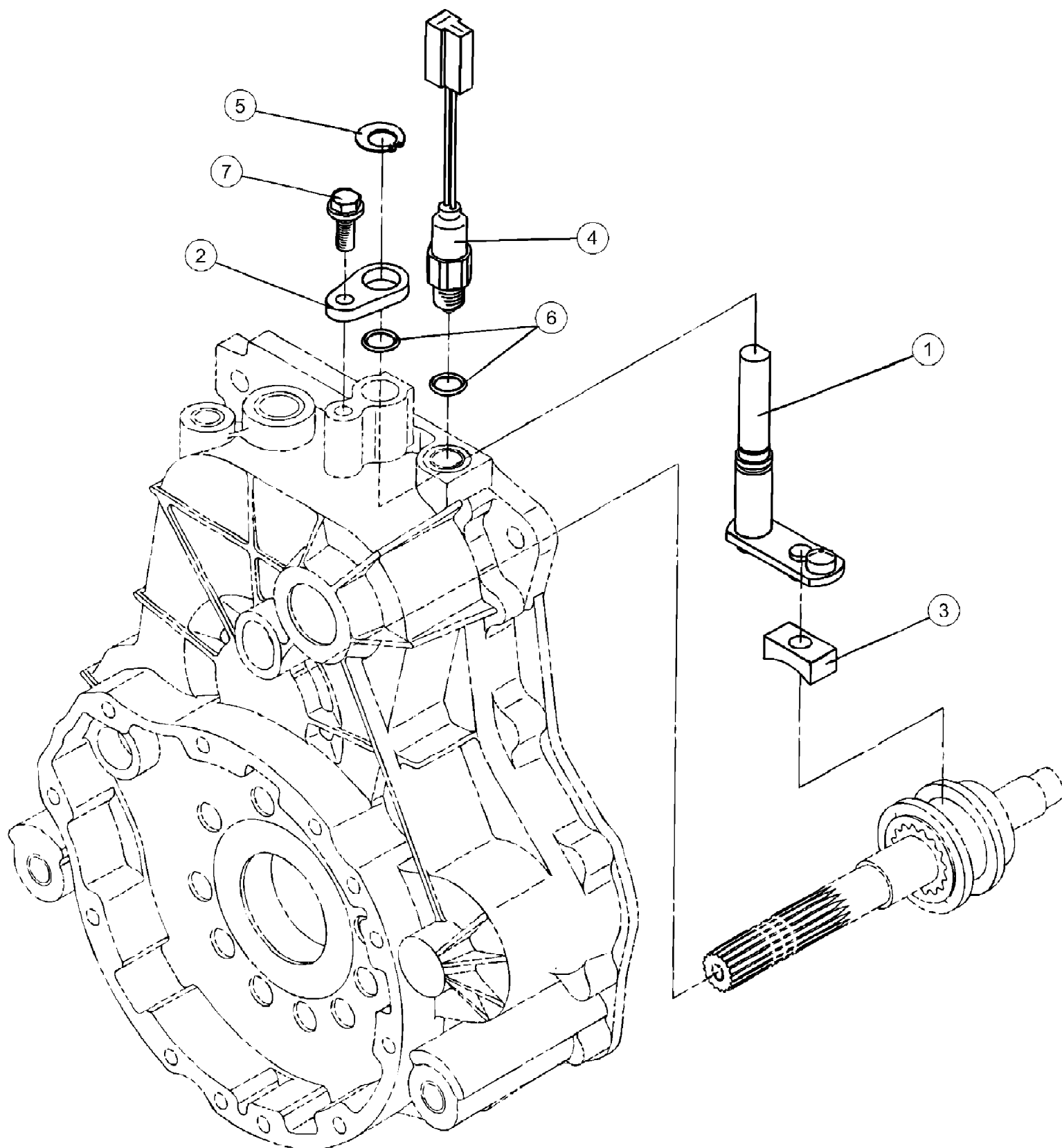
640 6x4 Utility Vehicle (37AS640-100)
Transmission - Input Shaft Assembly

Page 54 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216224680	1		Washer
2	TT-19216225212	1		Shaft-Input
3	TT-19216225341	1	S	Shifter
4	TT-19216225250	1		Spring 29.5
5	TT-19216225371	1	S	Gear Asm
6		1		Use Ref #5
7		1		Use Ref #5
8	TT-19216225281	1	S	Sprocket Asm
9		1		Use Ref #8
10		2		Use Ref #8
11	TT-19216225290	1		Sleeve
12	TT-1E619054160	1		Washer
13	TT-24101062034	1		Bearing
14	TT-19215931410	1		Bearing
15	TT-24190080001	2		Ball, 1/4

640 6x4 Utility Vehicle (37AS640-100)
Transmission - Range Shift Assembly

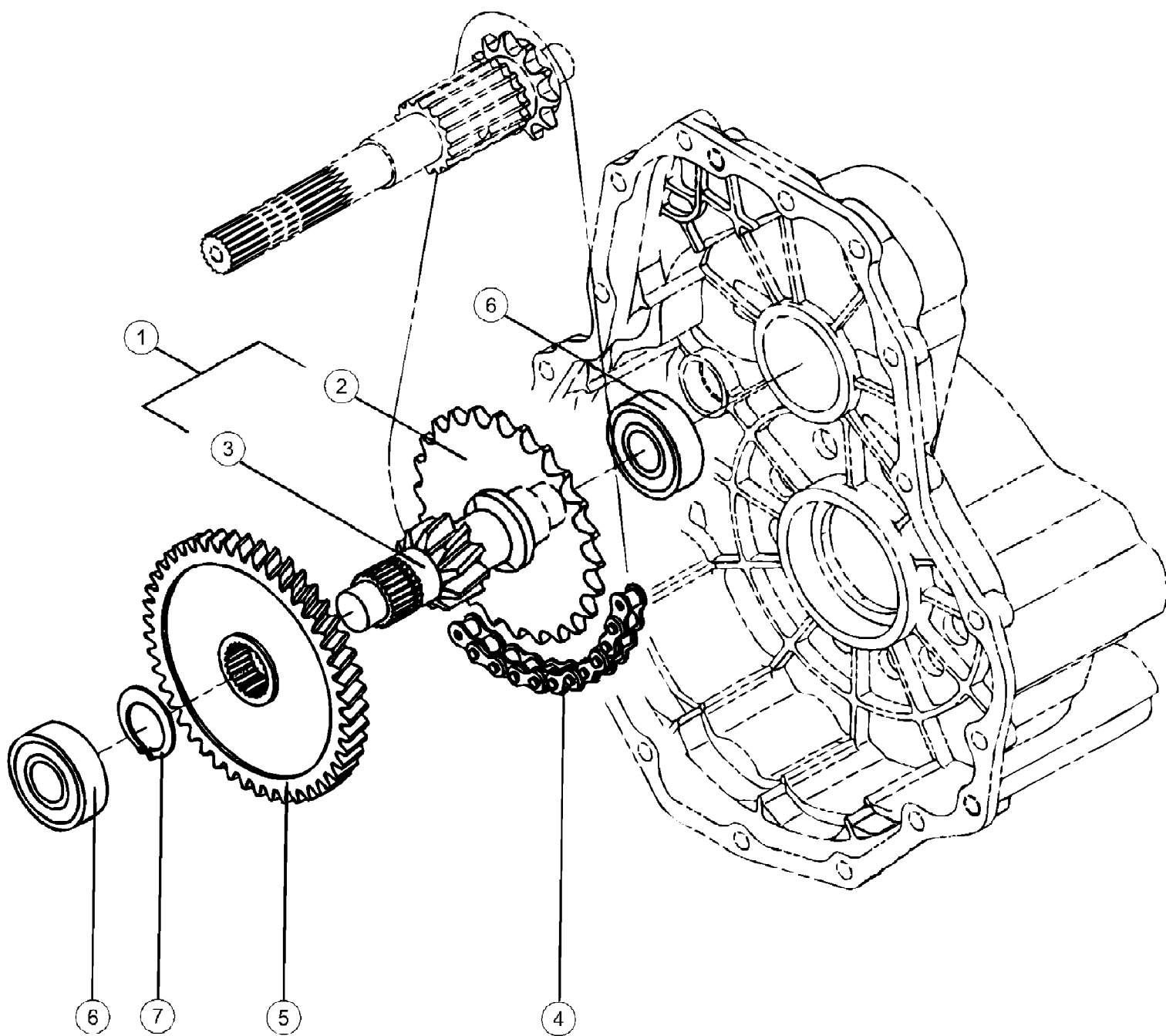
Page 55 of 60



640 6x4 Utility Vehicle (37AS640-100)
Transmission - Range Shift Assembly

Page 56 of 60

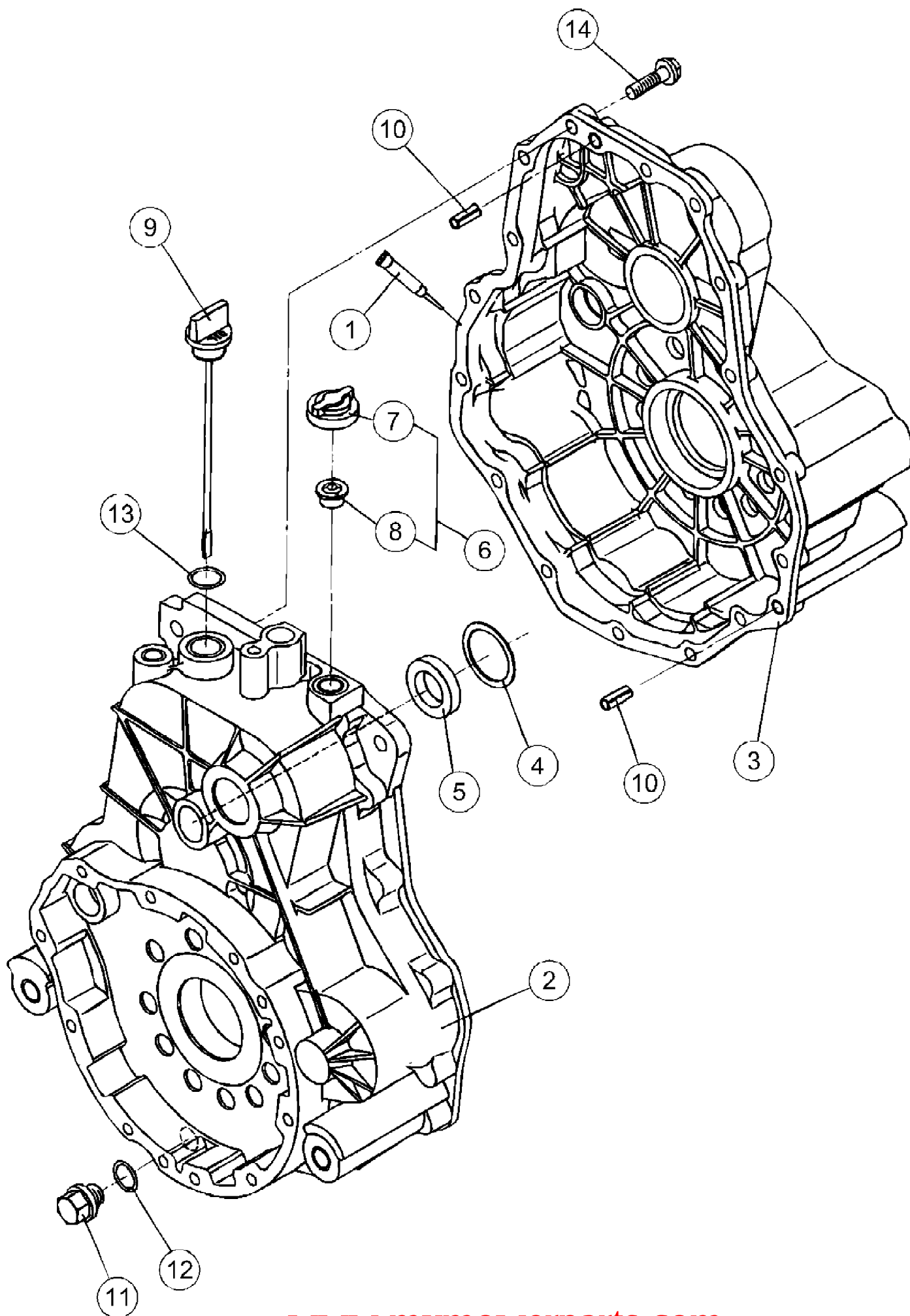
Ref #	Part Number	Qty	S/P/F	Description
1	TT-192162-27111	1		Arm, Shift
2	TT-192162-27680	1		Plate
3	TT-192162-28300	1		Block, Shift
4	TT-194855-52111	1		Switch
5	TT-22242-000140	1		Ring, 14
6	TT-24311-000125	2		Packing, P 12.5
7	TT-26476-080202	1		Tapping Screw, 8 x 20



640 6x4 Utility Vehicle (37AS640-100)
Transmission - Reduction Assembly

Page 58 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-192162-25460	1		Reduction Shaft Assembly
2	TT-192162-25420	1		Sprocket, 27
3	TT-192162-25480	1		Shaft, Reduction
4	TT-194855-25460	1		Chain, 40 x 34
5	TT-192162-24190	1		Gear, 46H, Reduction
6	TT-192159-31410	2		Bearing, 6204R, SH2
7	TT-22242-000260	1		Ring, 26



640 6x4 Utility Vehicle (37AS640-100)
Transmission - Transaxle Case Assembly

Page 60 of 60

Ref #	Part Number	Qty	S/P/F	Description
1	TT-194855-24020	1		Sealant
2	TT-192162-24111	1		Housing, Transaxle, Left
3	TT-192162-24121	1		Housing, Transaxle, Right
4	TT-194855-24150	1		Washer, 36 x 45.5 x 1.2
5	TT-192162-24190	1		Seal, TC 30 40 8
6	TT-194859-24252	1		Vent Valve
7	TT-194859-24262	1		Cap, Vent Valve
8	TT-194859-24270	1		Body, Vent Valve
9	TT-192162-24291	1		Cap, Oil
10	TT-22351-080020	2		Pin, 8 x 20
11	TT-23491-140002	1		Plug, 14
12	TT-24311-000160	1		Packing, P 16
13	TT-24311-000180	1		Packing, P 18
14	TT-192162-24160	16		Bolt, 28 x 10 x 9