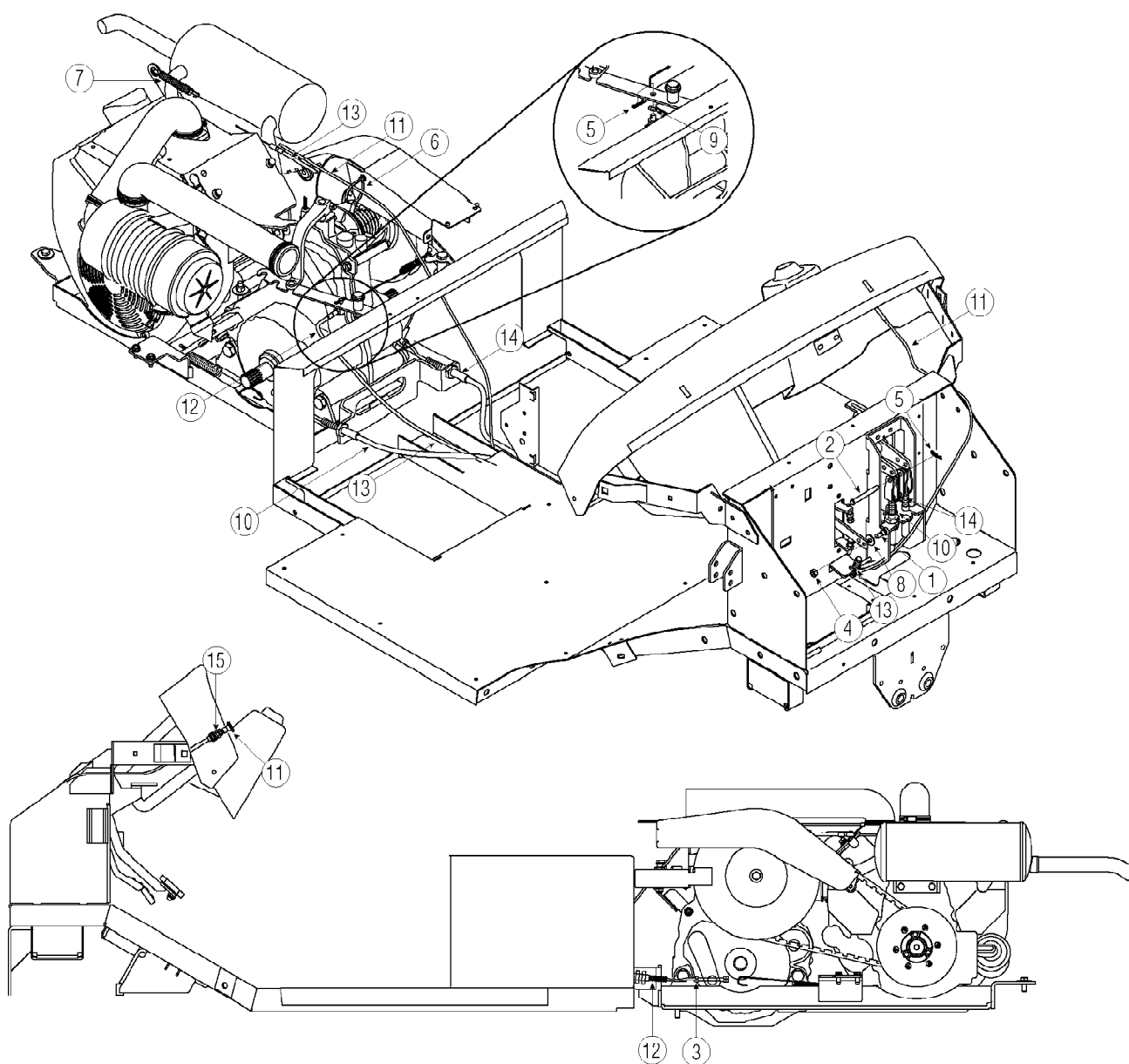




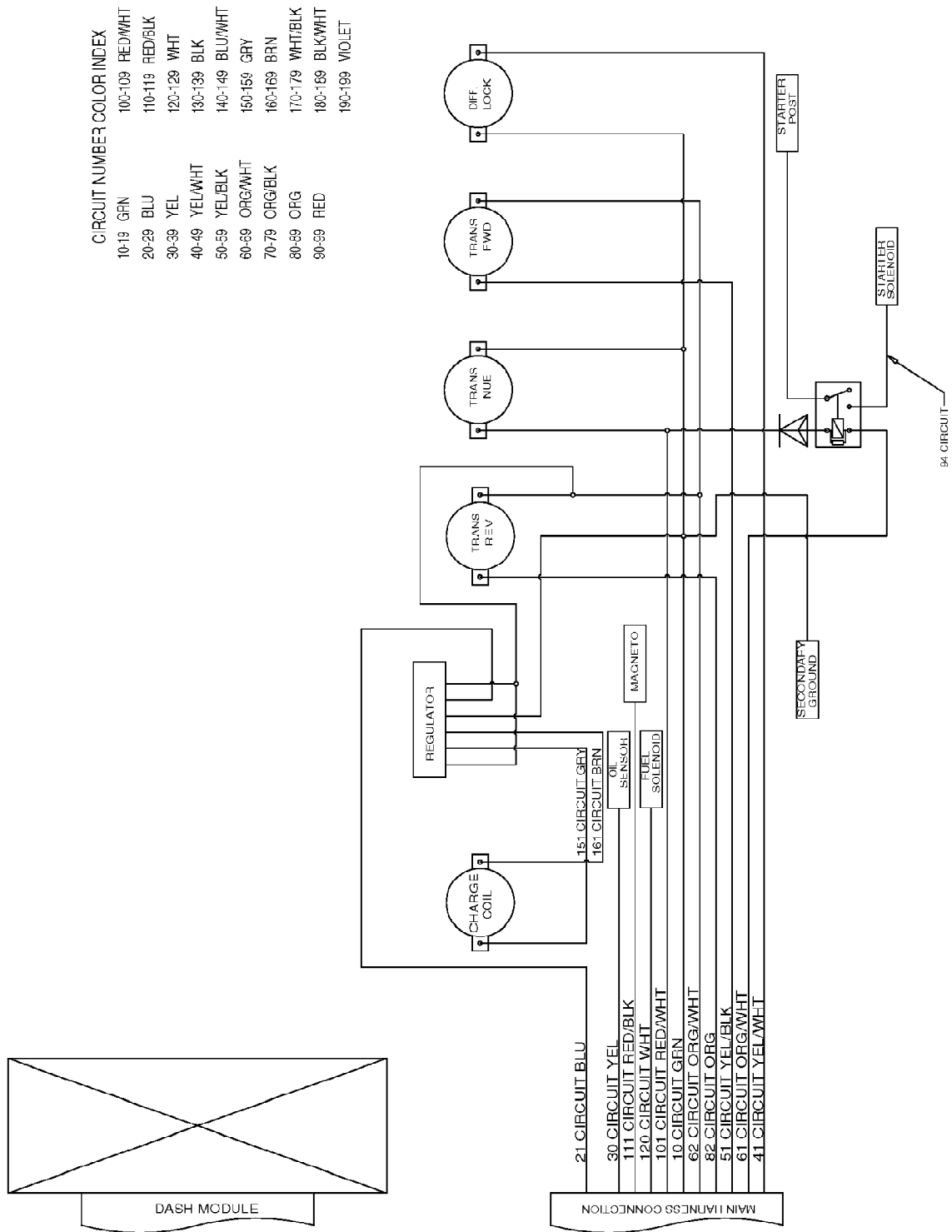
640 6x4 Utility Vehicle (37AC640D710)
Cables

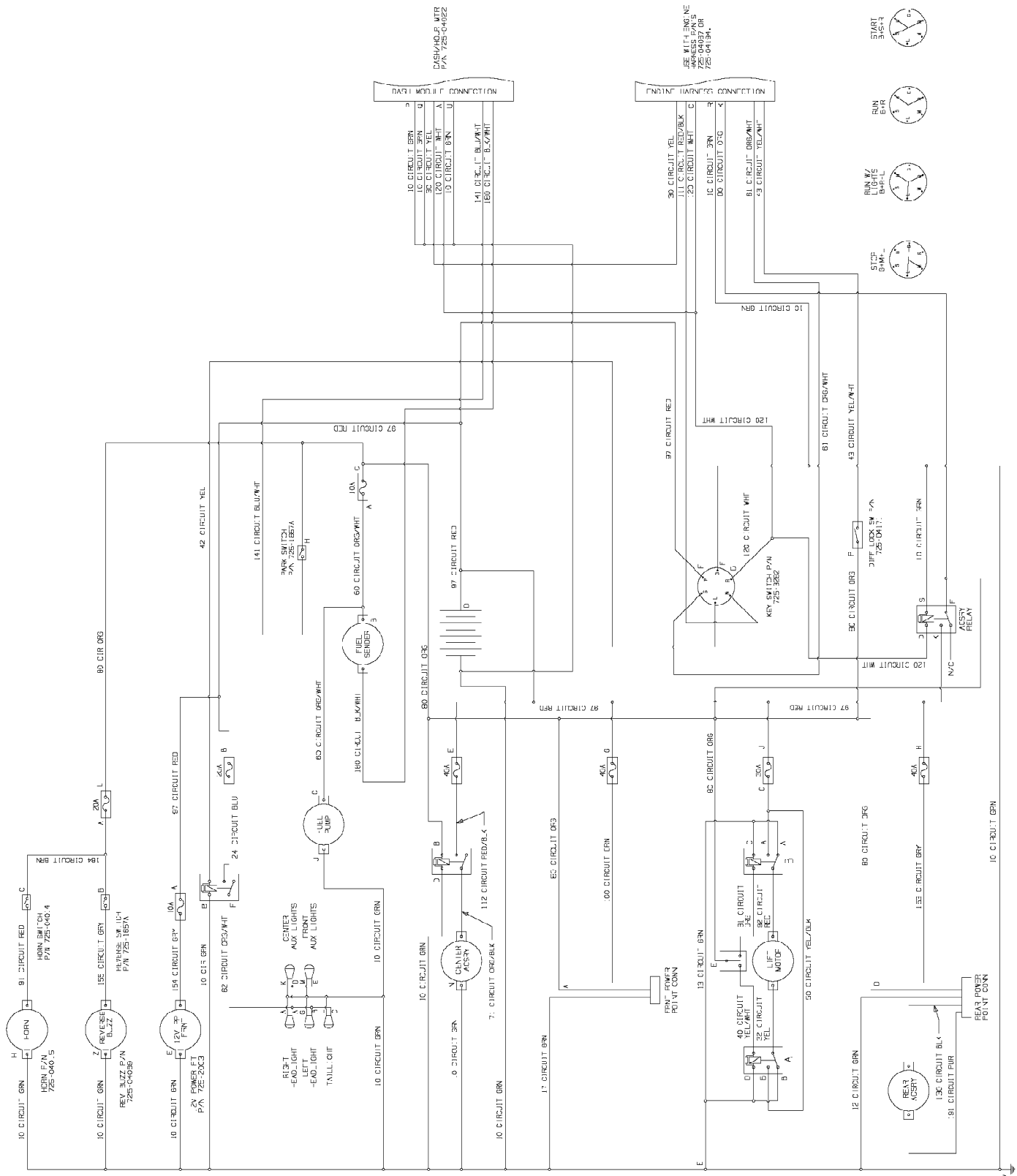
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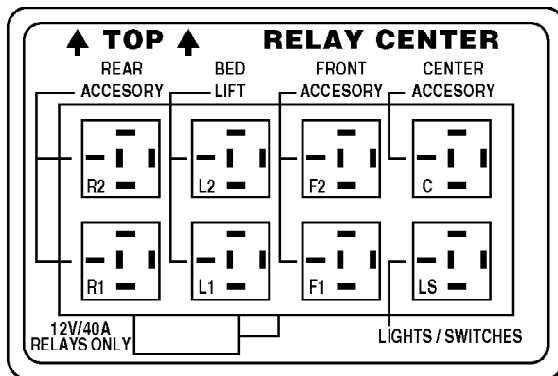
Ref #	Part Number	Qty	S/P/F	Description
1	710-04027	1		Screw, Shoulder, .375 x .375
2	711-0813	1	S	Pin, Clevis, 5/16 x 2.5
3	712-3025	6		Nut, Jam, 5/16-24, Gr5
4	712-3009	1	S	Nut, Hex Lock, 5/16-18
5	714-0104	2	S	Pin, Cotter, .072 x 1.13
6	726-0470	1		Cable Tie, Tree Mount
7	732-0470A	1	S	Extension Spring
8	736-0159	1	S	Washer, .349 x .879 x .063
9	736-0271	1	S	Washer, Spring, .317 x .879 x .063
10	746-04000	1	S	Cable, Control, Brake
11	746-04002	1	S	Cable, Control, Choke
12	746-04006	1		Cable, Control, Clutch Brake
13	746-04194	1		Cable, Control, Throttle
14	746-04125	1		Cable, Control, Brake
15	712-0181	1	S	Nut, Jam Lock 3/16-16, Gr5

640 6x4 Utility Vehicle (37AC640D710)
Electrical Schematic 01

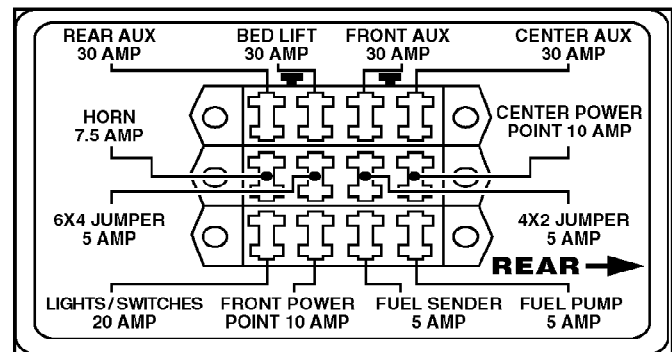
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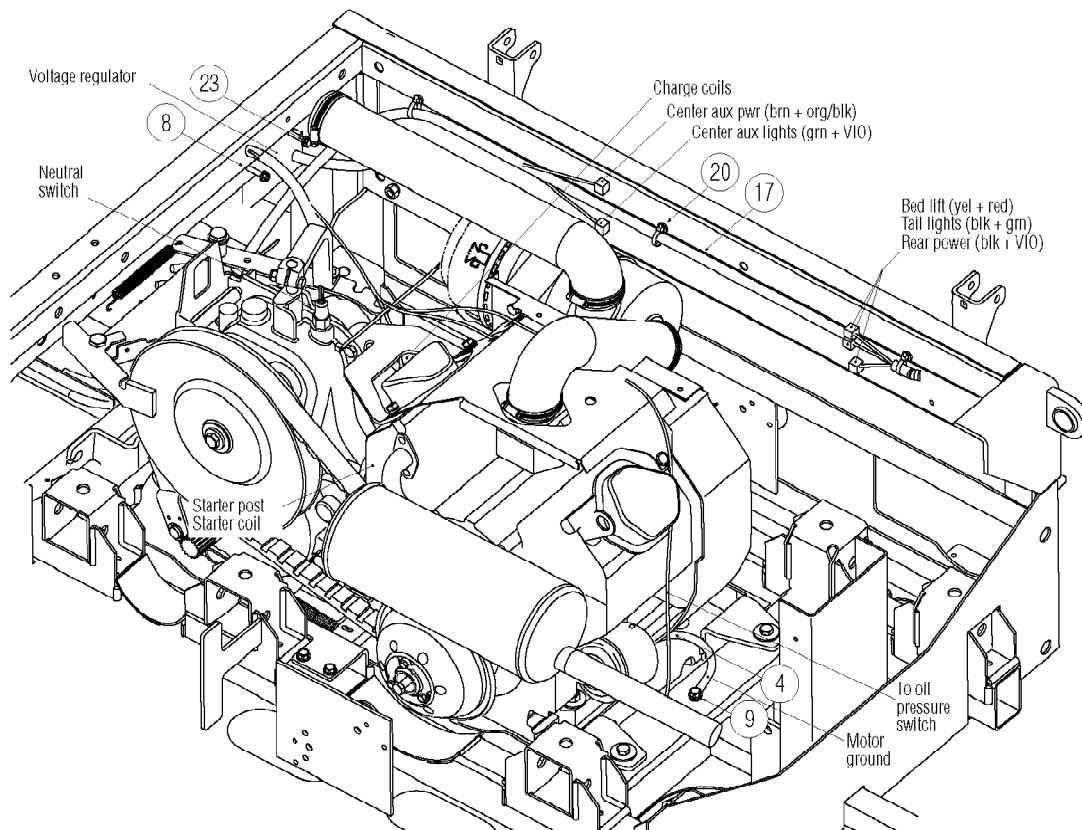
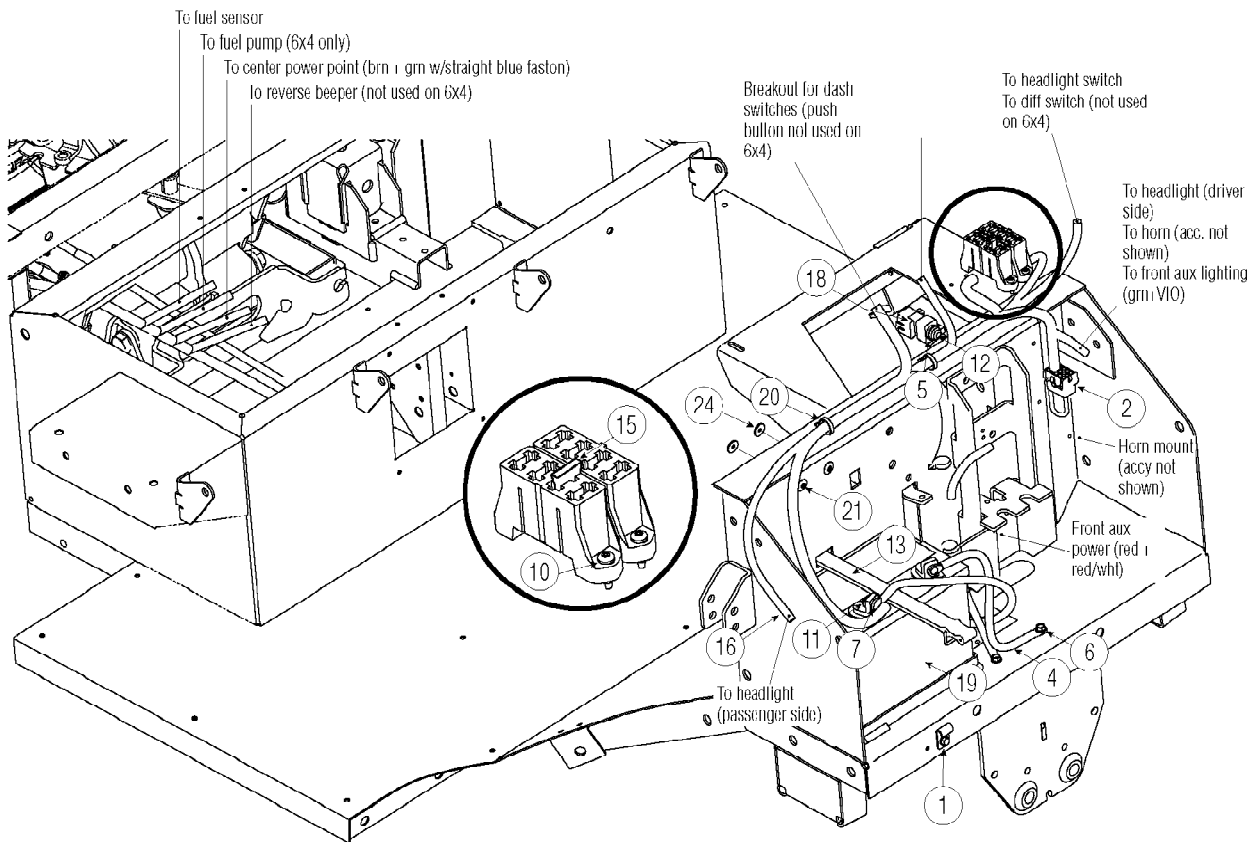
Relay Center



Fuse Box

640 6x4 Utility Vehicle (37AC640D710)
Electrical System

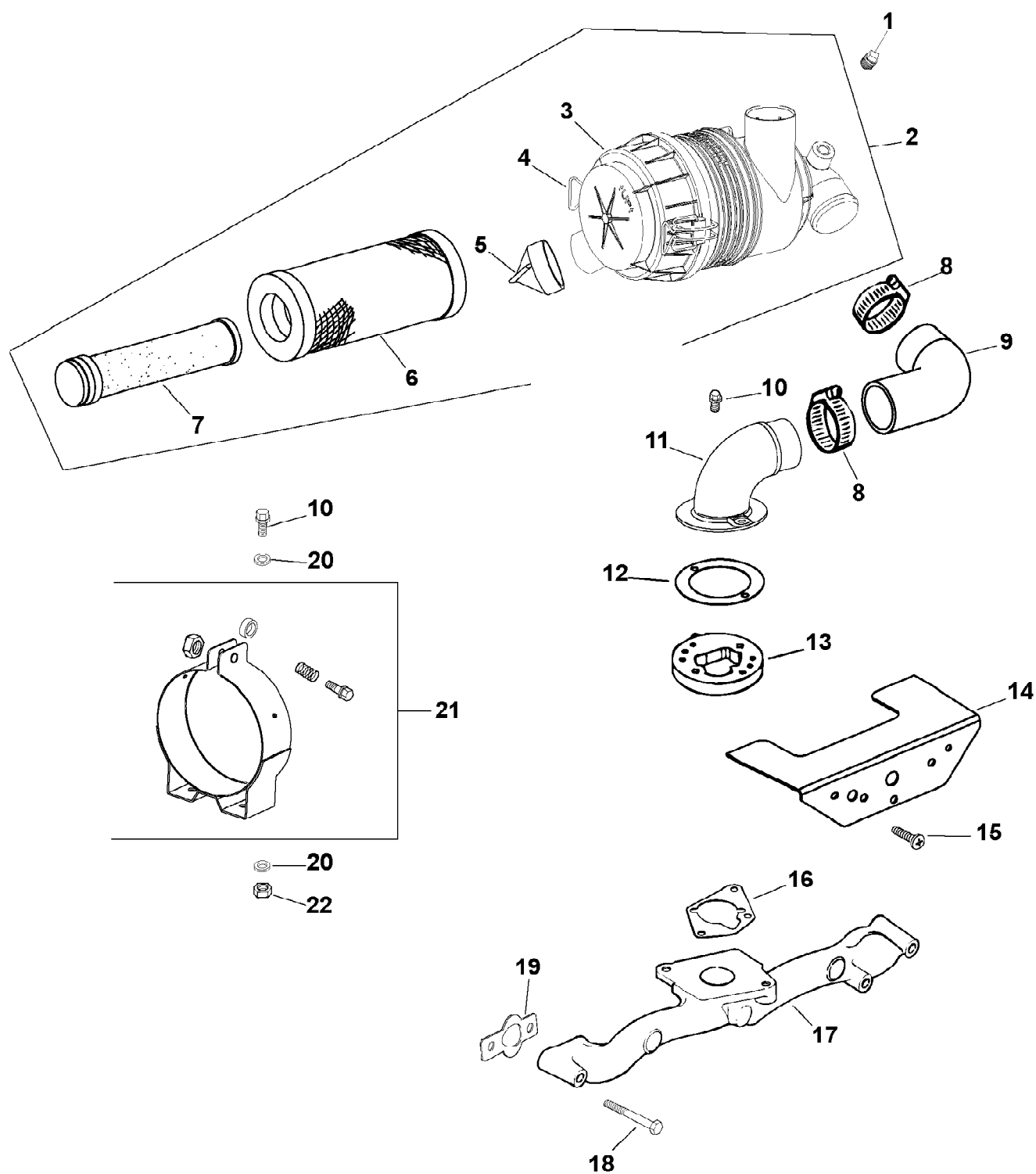
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640 6x4 Utility Vehicle (37AC640D710)
Electrical System

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Ref #	Part Number	Qty	S/P/F	Description
1	16606	1	S	Bracket, Retainer Hook
2	629-04008	1		Connection Assembly
3	629-04001	1	S	Harness Assembly, Utility Starter
4	629-04060	2		Harness Assembly, Ground
5	710-04030	2		Screw, Self-tapping 1/4-20
6	710-0599	3	/P	Screw, Self-tapping, 1/4-20 x 0.500
7	710-0703	2	/P	Screw, Hex Carriage, 1/4-20 x .75
8	710-0788	2	/P	Screw, Self-tapping, 1/4-20 x 1.000
9	710-1260A	1	/P	Screw, 5/16-18 x.75
10	710-3009	4	/P	Screw, #10-24 x 0.75
11	712-0271	2	/P	Nut, Hex Sems, 1/4-20
12	721-3049	1	/P	Cover, Protection
13	723-3064	1		Strap, Battery
14	725-0157	2	/P	Cable, Tie 3/16 x.05 x 7.4 (NOT SHOWN)
15	725-04008	1		Fuse, 5 Amp
16	725-04172	1	S	Harness, Utility Wire, Main
17	629-04141	1	S	Harness, Kohler Motor Wire
18	725-1657A	1	S	Switch, Interlock
19	725-1738A	1	S	Battery, 300 CCA
20	726-0470	7		Cable Tie, 19" x 8.39"
21	728-04004	2	S	Rivet, Pop
22	726-04002	1		Double Tube Clamp (NOT SHOWN)
23	736-0329	2	S	Lock Washer, 1/4
24	736-0400	2	S	Washer, Flat .194 x .62 x .063



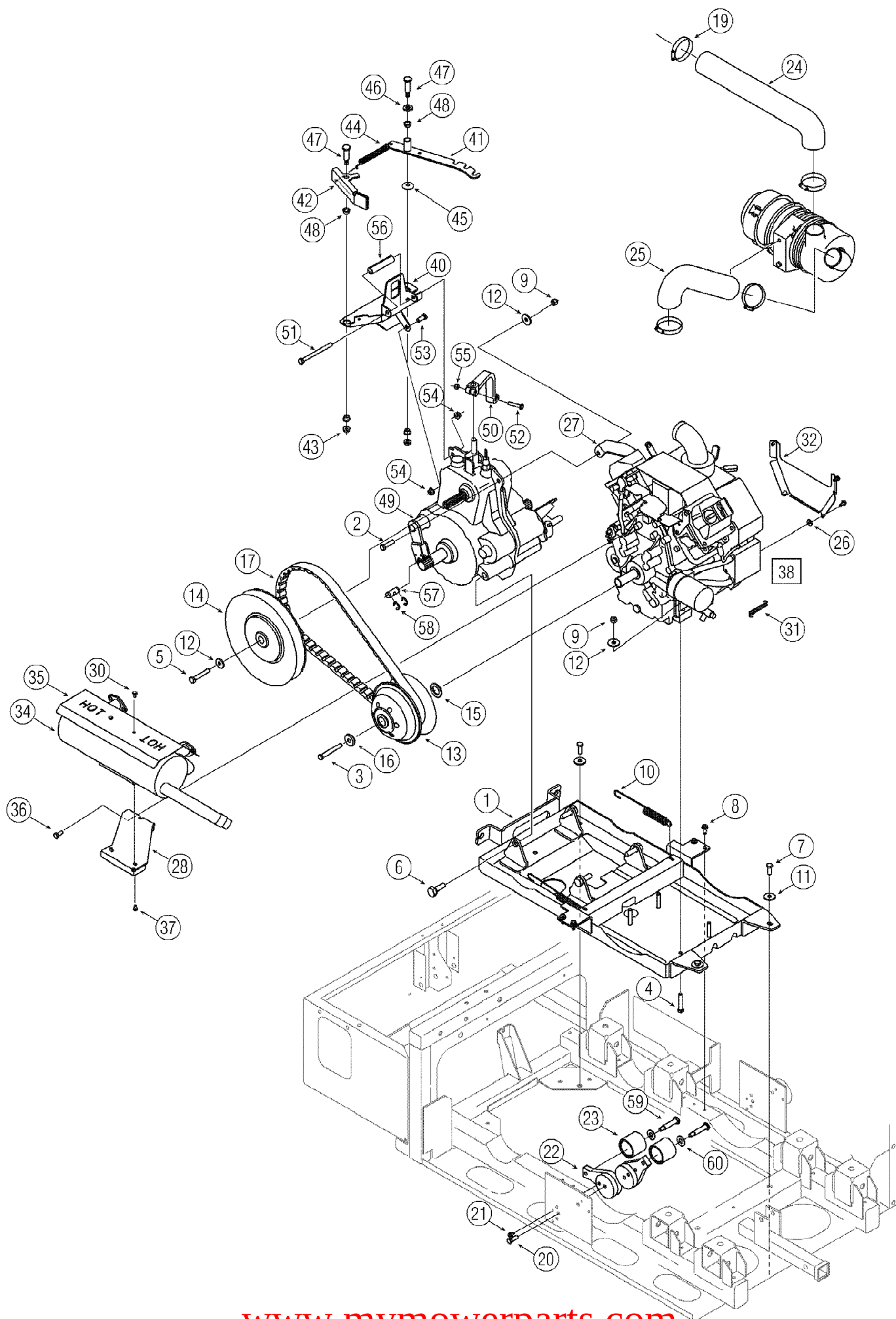
640 6x4 Utility Vehicle (37AC640D710)
Engine Air Intake Filtration

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-139-20-S	1		Plug, pipe
2	KH-25-048-08-S	1		Air cleaner assembly 5-1/4" (Includes 3-8)
3	KH-25-096-06-S	1		Cover assembly, plastic air cleaner (Includes 4)
4	KH-25-154-05-S	1	/P	Clip
5	KH-24-462-07-S	1	/P	Valve, dust ejector
6	KH-25-083-01-S	1	/P	Element, air cleaner - primary
7	KH-25-083-04-S	1	/P	Element, safety
8	KH-24-237-02-S	1		Clamp, hose (2)
9	KH-24-326-32-S	1		Hose, air cleaner
10	KH-24-029-21-S	1		Adapter, remote air cleaner
11	KH-M-639016-S	1	/P	Screw, hex flange M6x1 0x16 (6)
12	KH-24-041-34-S	1		Gasket, adapter
13	KH-24-029-26-S	1	S	Adapter assembly
14	KH-24-314-25-S	1		Shield, debris
15	KH-24-086-06	1		Screw, phillips hd 11-16x3/4" (2)
16	KH-24-041-06	1	/P	Gasket, air cleaner base
17	KH-24-164-14	1	/P	Manifold, intake
18	KH-25-086-84-S	1	/P	Screw, hex flange M6x1 0x55 (4)
19	KH-24-041-01	1	/P	Gasket, intake manifold (2)
20	KH-X-25-73-S	1		Washer, plain (4)
21	KH-25-126-02-S	1		Bracket, air cleaner
22	KH-M-647060	1		Nut, hex lock (2)
	KH-25-113-27-S	1		Decal, air cleaner (NOT ILLUSTRATED)

640 6x4 Utility Vehicle (37AC640D710)
Engine and Transmission

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640 6x4 Utility Vehicle (37AC640D710)
Engine and Transmission

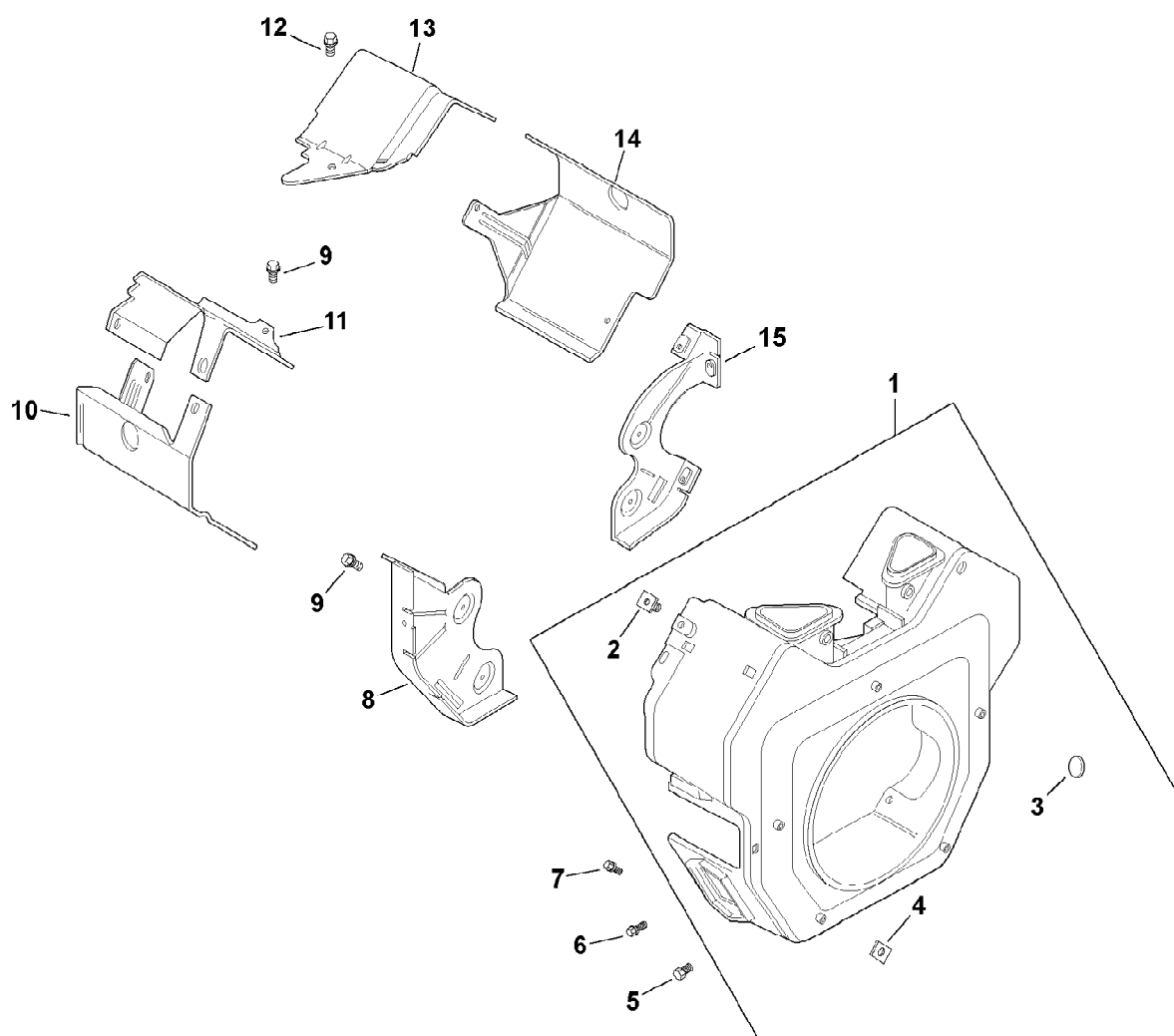
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Ref #	Part Number	Qty	S/P/F	Description
1	607-04149	1		Frame Ass'y, Engine/Trans. Support
2	710-0344	1	/P	Hex Screw, 3/8-16 x 1.5, Gr5
3	710-04019	1		Hex Screw, 3/8-24 x 3, Gr5
4	710-3144	4	/P	Hex Screw, 3/8-16 x 2.00
5	710-04025	1		Hex Screw, M10-1.5 x 60mm, Gr8
6	710-04028	4	/P	Hex Screw, M16-2 x 40mm
7	710-0514	4	/P	Hex Screw, 3/8-16 x 2.25, Gr5
8	710-1260A	4	/P	Hex Screw, 5/16-18 x .75
9	712-0130	5	/P	Nut, Hex Lock, 3/8-16
10	732-1186	2		Spring, Extension, .795 x 5.42
11	736-0133	9	S	Washer, Flat, .411 x 1.25 x .10
12	736-04005	1		Washer, Flat, .395 x 1.12 x .14
13	618-0686A	1	S	Clutch Assembly, Engine
14	618-0687	1		Clutch Assembly, Transmission
15	736-04009	1		Washer, 1.03 x 1.625 x .12
16	738-04002A	1		Spacer, Drive, .39 ID x 1.00 OD
17	754-0646	1	S	V-type Belt, Cogged, 1.19
19	726-0476	4		Hose Clamp
20	710-3118	1	/P	Hex Screw, 3/8-16 x 1.00
21	710-0599	1	/P	Self Tapping Screw, 1/4-20 x .50
22	718-04033	1		Rotary Adjuster
23	731-04078A	1	/P	Chain Roller
24	751-10217	1		Air Intake Hose
25	751-10216	1		Air Filter Hose
26	736-3090	4	/P	Flat Washer .260 x .720 x .060
27	707-04593	1		Upper Transmission Support Bracket
28	607-04165	1		Muffler Assembly Bracket
30	710-3209	4		Screw, Machine M6 x 1.0 x 10 mm
31	732-0303	1	S	Extension Spring .375 x 3.18 LG
32	707-04610	1		Engine Shield Bracket
34	751-10188	1		Muffler, Kohler
	751-0544	1	S	Arrestor, Spark 1-1/4
35	751-10202	1		Kohler Heat Shield
36	710-04022	2		Hex Head Screw M8 - 1.25 x 20
37	710-3209	2		Hex Head Screw M6 1.0 x 10
38	KH-64728	1		Engine, Kohler 64728
40	607-04018	1	S	Interlock Shift Bracket
41	607-04017	1		Interlock Shift Plate
42	607-04015	1		Brake Clutch Lever
43	712-3005	2	S	Hex Flange Lock Nut, 3/8-16
44	732-0814	1		Extension Spring
45	736-0105	1	/P	Bell Washer, .375 x .870 x .063
46	736-0326	1	S	Flat Washer, .510 x 1.0 x .125
47	738-0213	2	/P	Shoulder Screw
48	741-0491	4		Flange Bearing
49	618-0685	1	S	Transmission, Tuff Torq Model KT 35
50	707-0369	1		Lever, Transmission
51	710-0693	1	/P	Hex Screw, 3/8-16 x 4.50, Gr5
52	710-0805	1	/P	Hex Screw, 5/16-18 x 1.50, Gr5
53	710-3001	1	/P	Hex Screw, 3/8-16 x .880, Gr5
54	712-3005	2	S	Lock Nut, Hex Flange 3/8-16
55	712-0429	1	S	Nut, Hex Lock, 5/16-18
56	750-3235	1	P	Spacer, 605 x 1.75 x 3.31

640 6x4 Utility Vehicle (37AC640D710)
Engine and Transmission

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Ref #	Part Number	Qty	S/P/F	Description
57	711-04024	2	S	Pin, .625 x 1.37
58	716-0106A	4		E-Ring, .625
59	738-0509	1		Shoulder Screw,.50 x 1.825
60	736-3084	1	/P	Flat Washer,.510 x 1.12 x.060



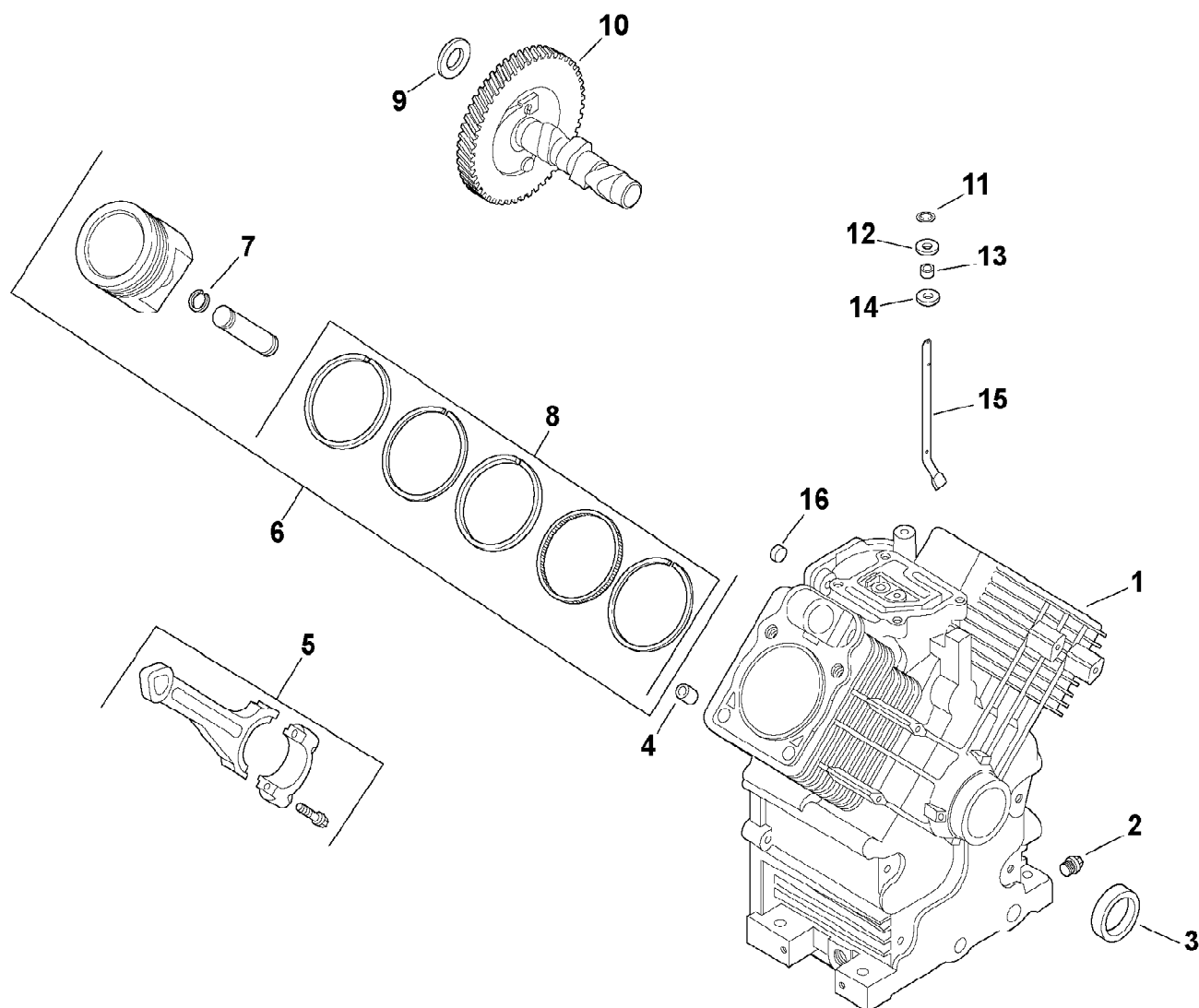
640 6x4 Utility Vehicle (37AC640D710)
Engine Blower Housing and Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-175-S	1	/P	Housing, blower (Includes 2-4)
2	KH-24-100-01	1		Nut, plastic (3)
3	KH-25-139-16	1		Plug, button
4	KH-24-100-02	1		Nut, plastic (2)
5	KH-M-551016-S	1		Screw, hex flange M5x0 8x16
6	KH-M-545016-S	1	/P	Screw, hex flange M5x0 8x16 (3)
7	KH-M-545020-S	1		Screw, hex flange M5x0 8x20 (4)
8	KH-24-146-16-S	1	/P	Plate, backing - #2 side
9	KH-M-645016-S	1	/P	Screw, hex flange M6x1 0x16 (6)
10	KH-24-063-20	1	/P	Baffle, cylinder barrel - #2 side
11	KH-24-063-70-S	1		Baffle, valley - #2 side
12	KH-M-545010	1	S	Screw, hex flange M5x0 8x10 (2)
13	KH-24-063-59-S	1		Baffle, valley - #1 side
14	KH-24-063-58-S	1	S	Baffle, cylinder barrel - #1 side
15	KH-24-146-20-S	1	/P	Plate, backing - #1 side
	KH-24-113-95-S	1		Decal, 20 HP (NOT ILLUSTRATED)
	KH-25-113-39-S	1		Decal, clear lamination (NOT ILLUSTRATED)

640 6x4 Utility Vehicle (37AC640D710)
Engine Crank Case

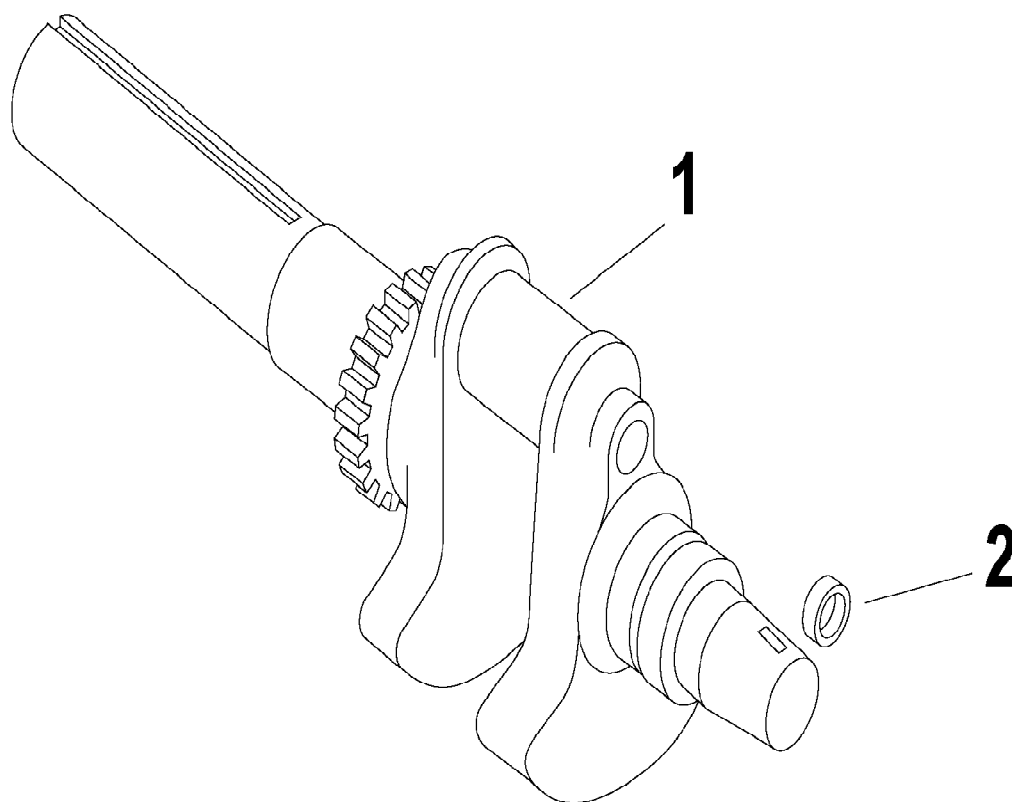
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640 6x4 Utility Vehicle (37AC640D710)
Engine Crank Case

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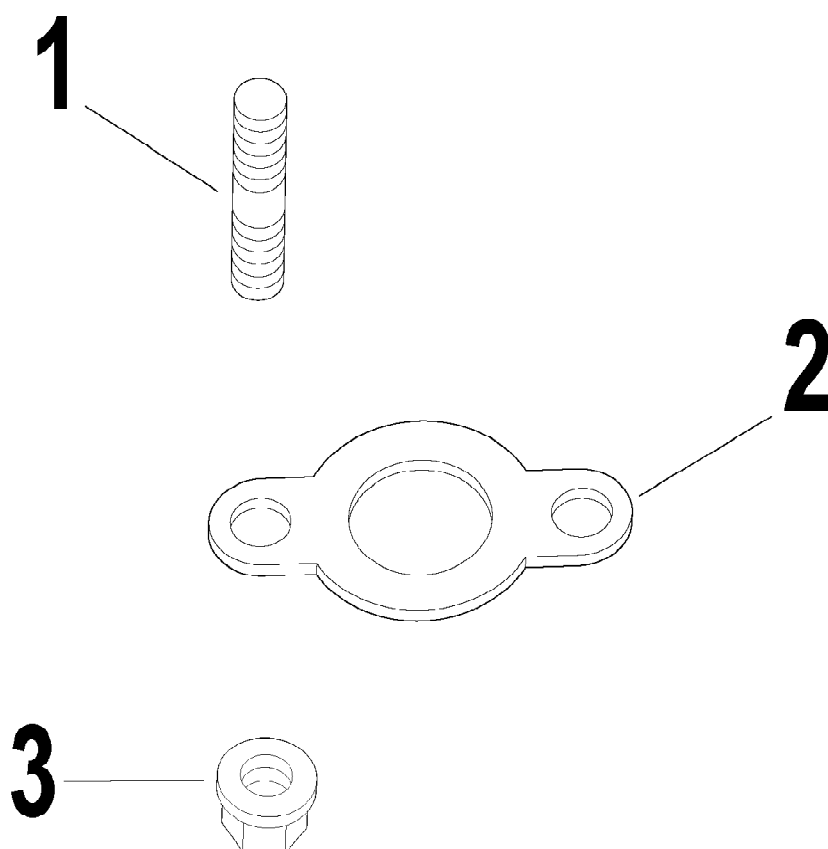
Ref #	Part Number	Qty	S/P/F	Description
1		1		Crankcase (Use Miniblock KH-24-782-15)
2	KH-25-139-57-S	1	/P	Plug, hex. head 3/8" (2)
3	KH-24-032-01-S	1	S	Seal, front oil
4	KH-24-380-13-S	1	S	Pin, locating (6)
5	KH-24-067-13-S	1	S	Connecting Rod (Std.) (2)
	KH-24-067-14	1		Connecting Rod (.25) (2)
6	KH-24-874-17-S	1	S	Piston w/Ring Set (Std.) (2) Includes 7,8)
	KH-24-874-14-S	1		Piston w/Ring Set (.08) (2)
	KH-24-874-18-S	1	/P	Piston w/Ring Set (.25) (2)
	KH-24-874-19-S	1	S	Piston w/Ring Set (.50) (2)
7	KH-24-018-01	1	S	Retainer, piston pin (4)
8	KH-24-108-11-S	1	S	Ring Set (Std. & .08) (2)
	KH-24-108-12-S	1	S	Ring Set (.25) (2)
	KH-24-108-13-S	1		Ring Set (.50) (2)
9	KH-12-422-09	1	S	Shim, camshaft (A.R.) red
	KH-12-422-13	1	S	Shim, camshaft (A.R.) black
	KH-12-422-07	1	S	Shim, camshaft (A.R.) white
	KH-12-422-08	1	S	Shim, camshaft (A.R.) blue
	KH-12-422-10	1	S	Shim, camshaft - yellow
	KH-12-422-11	1	S	Shim, camshaft (A.R.) green
	KH-12-422-12	1	S	Shim, camshaft (A.R.) gray
10	KH-24-012-10-S	1	/P	Camshaft
11	KH-24-018-09-S	1		Retainer, ring
12	KH-M-931010-S	1		Washer, plain 9 mm
13	KH-28-032-09-S	1		Seal, governor cross shaft
14	KH-24-468-15-S	1		Washer, plain 1/4"
15	KH-24-144-38-S	1	/P	Shaft, governor cross
16	KH-52-139-09	1	S	Plug, cup
	KH-25-462-12-S	1		Valve, oil drain (NOT ILLUSTRATED goes in the 2 o'clock position)



640 6x4 Utility Vehicle (37AC640D710)
Engine Crank Shaft

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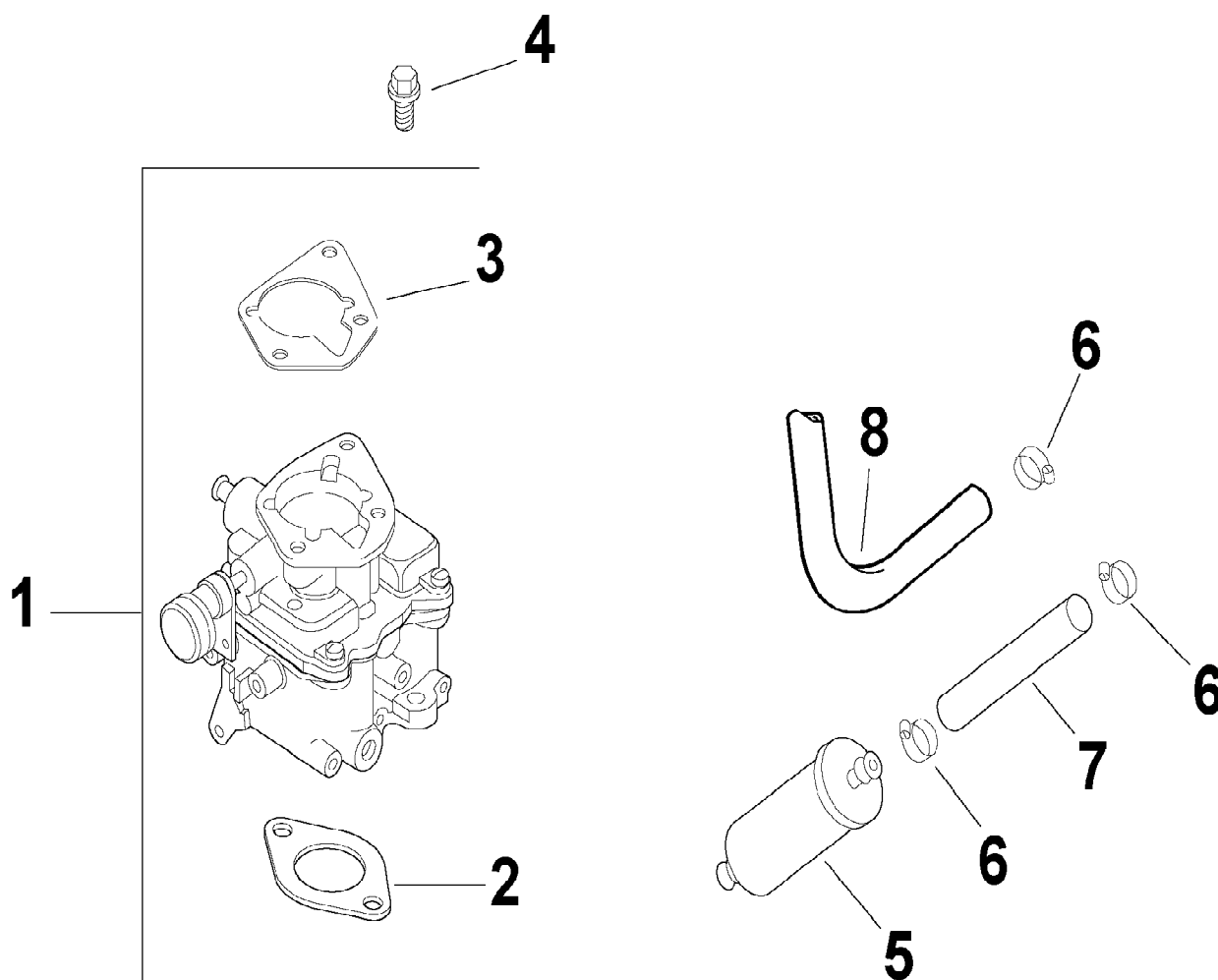
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-82-S	1		Crankshaft (Includes 2)
2	KH-52-139-09	1	S	Plug, cup



640 6x4 Utility Vehicle (37AC640D710)
Engine Exhaust

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-072-04	1	/P	Stud M8x1 25x33 (4)
2	KH-24-041-49-S	1	/P	Gasket, exhaust manifold (2)
3	KH-M-841080	1	S	Nut, hex flange M8x1 25 (5)
	KH-25-072-04	1	/P	Short Block (NOT ILLUSTRATED)
	KH-24-041-49-S	1	/P	Miniblock (NOT ILLUSTRATED)
	KH-M-841080	1	S	Gasket Set (NOT ILLUSTRATED)



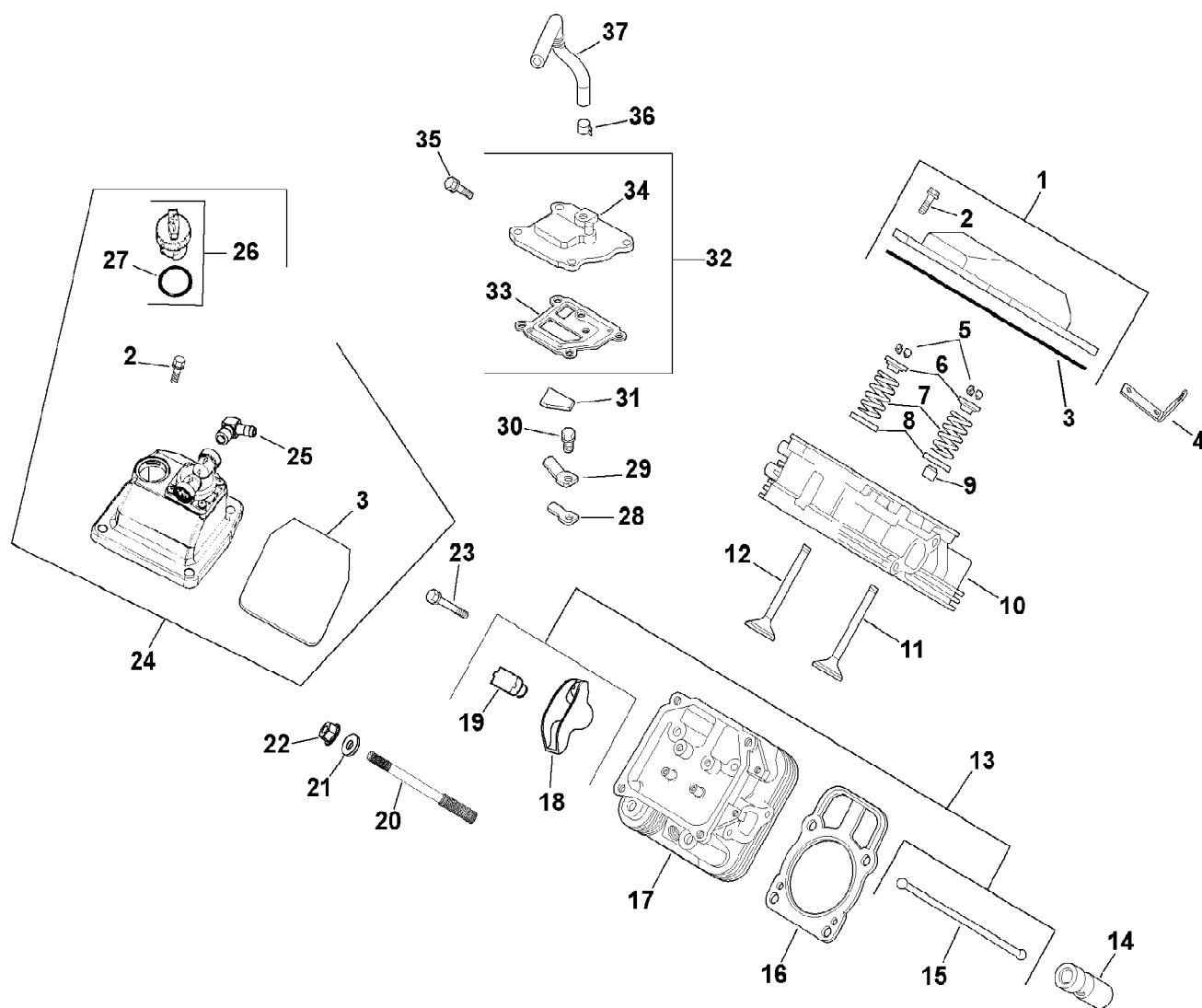
640 6x4 Utility Vehicle (37AC640D710)
Engine Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-853-43-S	1		Kit, carburetor w/gasket (Includes 2,3)
2	KH-24-041-06	1	/P	Gasket, air cleaner base
3	KH-24-041-17	1	/P	Gasket, carburetor
4	KH-M-651030-S	1		Screw, hex flange M6x1 0x30 (2)
5	KH-24-050-10-S	1	S	Filter, fuel
6	KH-25-237-14-S	1	/P	Clamp, hose (4)
7	KH-52-353-20	1	S	Line, fuel 21" (carb to filter)
8	KH-24-353-12	1		Line, fuel 11" (carb to pump)
	KH-24-518-24-S	1		Lead, ground (solenoid to carb mounting screw) (NOT ILLUSTRATED)
	KH-24-755-125-S	1		Kit, high altitude (NOT ILLUSTRATED)
	KH-24-757-01	1	/P	Kit, solenoid (NOT ILLUSTRATED)
	KH-24-757-02-S	1	/P	Kit, float repair (NOT ILLUSTRATED)
	KH-24-757-03-S	1	/P	Kit, carburetor repair (NOT ILLUSTRATED)
	KH-24-757-07	1		Kit, choke repair (NOT ILLUSTRATED)

640 6x4 Utility Vehicle (37AC640D710)
Engine Head Valve Breather

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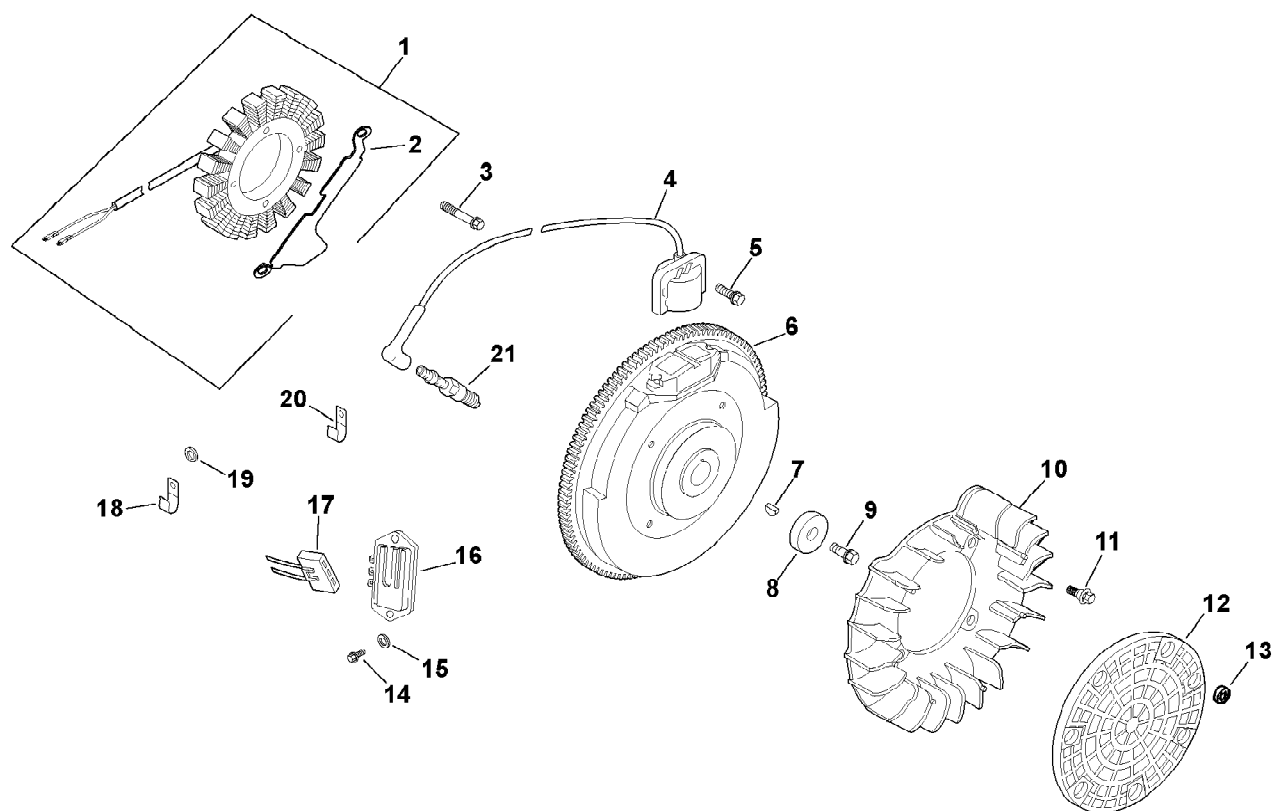
640 6x4 Utility Vehicle (37AC640D710)
Engine Head Valve Breather

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-141-S	1	/P	Kit, valve cover - plain (Includes 2,3)
2	KH-M-651030-S	1		Screw, hex flange M6x1.0x30 (4)
3	KH-24-153-28-S	1	S	O-Ring, valve cover
4	KH-24-445-01	1	S	Strap, lifting
5	KH-12-755-03	1	/P	Kit, retainer (4)
6	KH-12-173-01	1	/P	Cap, valve spring (4)
7	KH-24-089-02	1	/P	Spring, valve (4)
8	KH-235011-S	1	/P	Retainer, spring (4)
9	KH-66-032-05-S	1	/P	Seal, valve stem (2)
10	KH-24-318-68-S	1	S	Head assembly, #1 cylinder
11	KH-24-017-01	1	/P	Valve, intake (Std) (2)
	KH-24-017-02	1		Valve, intake (25) (2)
12	KH-24-016-01	1	/P	Valve, exhaust (Std) (2)
	KH-24-016-02	1		Valve, exhaust (25) (2)
13	KH-24-755-66	1	/P	Kit, valve train (Includes 15,18,19)
14	KH-25-351-01	1	S	Lifter, valve (4)
15	KH-24-411-05	1	/P	Rod, push (4)
16	KH-24-841-01-S	1	/P	Kit, cylinder head gasket (Includes 21,22) (2)
17	KH-24-318-71-S	1	S	Head assembly, #2 cylinder
18	KH-25-186-01	1	/P	Arm, rocker (4)
19	KH-24-599-01	1	S	Pivot, rocker arm (4)
20	KH-24-072-09-S	1		Stud, cylinder head (8)
21	KH-24-468-16-S	1		Washer, plain (8)
22	KH-24-100-10-S	1		Nut (8)
23	KH-66-086-07-S	1	S	Screw, hex flange M6x1.0x34 (4)
24	KH-24-559-08-S	1	S	Kit, fuel pump valve (Includes 2,3,25-27)
25	KH-25-294-11-S	1		Fitting, 90° (2)
26	KH-24-227-02-S	1	/P	Cap assembly, oil fill (Includes 27)
27	KH-24-153-09	1	S	O-Ring
28	KH-24-402-03	1	/P	Reed, breather
29	KH-66-018-04-S	1	/P	Retainer, breather reed
30	KH-M-545010	1	S	Screw, hex flange M5x0.8x10
31	KH-24-050-01	1	S	Filter, breather
32	KH-24-033-01	1	/P	Kit, breather (Includes 33,34)
33	KH-24-041-51-S	1	S	Gasket, breather
34	KH-24-096-86-S	1	S	Cover, breather
35	KH-M-645020-S	1	/P	Screw, hex flange M6x1.0x20 (4)
36	KH-25-237-08-S	1		Clamp, breather
37	KH-24-326-31-S	1		Hose, breather
	KH-24-755-147-S	1		Kit, cylinder head hardware (Includes 5-9,11,12,15,18-20) (not illustrated)

640 6x4 Utility Vehicle (37AC640D710)
Engine Ignition Electrical

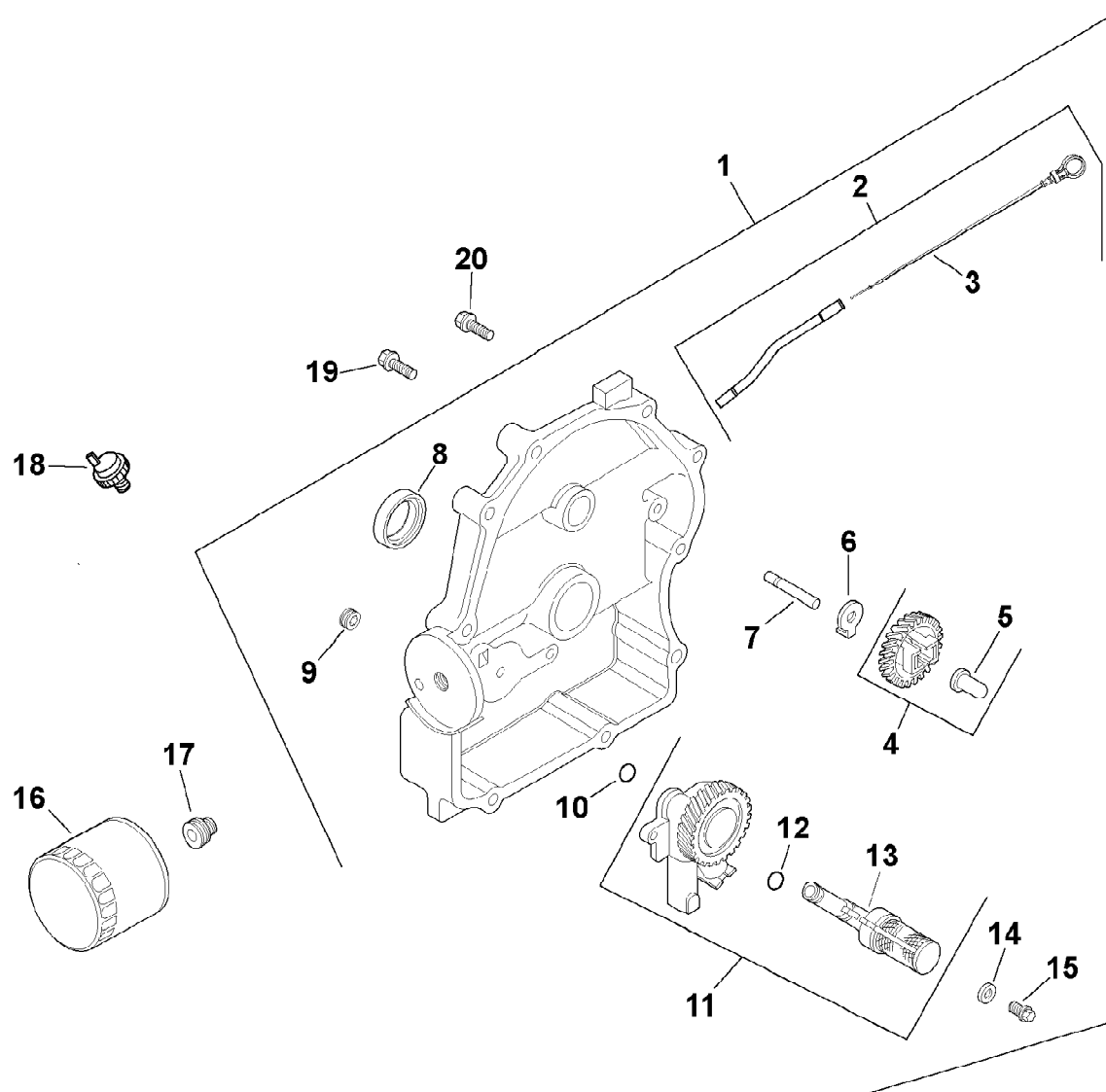
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640 6x4 Utility Vehicle (37AC640D710)
Engine Ignition Electrical

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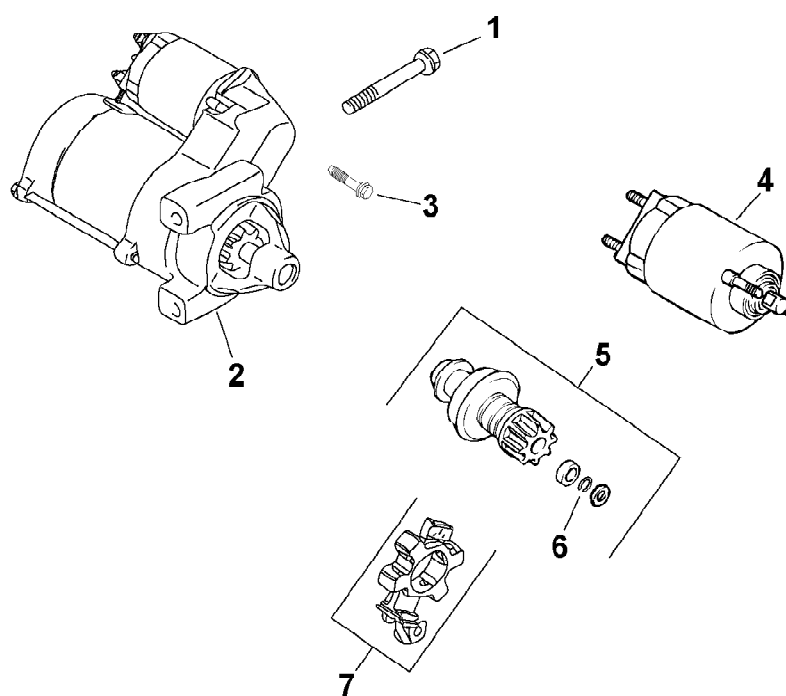
Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-09-S	1	S	Kit, 15 amp stator (Includes 2)
2	KH-24-126-139-S	1		Bracket, stator wire
3	KH-M-548025-S	1	/P	Screw, hex cap M5x0.8x25 (2)
4	KH-24-584-01	1	S	Module, ignition (2)
5	KH-M-545020-S	1		Screw, hex flange M5x0.8x20 (4)
6	KH-24-025-04	1	S	Flywheel
7	KH-X-42-15	1	/P	Key
8	KH-12-468-03	1	/P	Washer, plain 3/8"
9	KH-12-086-14	1		Screw, hex flange M10x1.5x46
10	KH-24-157-01	1	S	Fan
11	KH-25-086-47	1	/P	Bolt, shoulder (4)
12	KH-24-162-02	1		Screen, grass
13	KH-24-018-03-S	1	/P	Retainer, grass screen (3)
14	KH-24-086-18	1		Screw, phillips hd 11-16x7/8" (2)
15	KH-X-25-92	1		Washer, plain 3/16" (2)
16	KH-41-403-09	1	S	Rectifier-regulator 15 amp
17	KH-236602-S	1	S	Connector (3 contact)
18	KH-235173	1		Clip, cable
19	KH-X-25-63	1	/P	Washer, plain 1/4"
20	KH-48-154-02	1		Clip, cable
21	KH-25-132-12-S	1	/P	Spark Plug High-performance Champion Premium Gold spark plug, replaces KH-12-132-02
	KH-25-086-91-S	1	/P	Screw, tapping (2) (NOT ILLUSTRATED)
	KH-24-126-137-S	1		Bracket, ground strap (NOT ILLUSTRATED)
	KH-25-468-07-S	1		Washer, flat (NOT ILLUSTRATED)
	KH-24-176-08	1	S	Harness, wiring (NOT ILLUSTRATED)
	KH-25-454-03-S	1		Tie, wire (2) (NOT ILLUSTRATED)



640 6x4 Utility Vehicle (37AC640D710)
Engine Oil Pan Lubrication

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-009-83-S	1	S	Plate, closure assembly (Includes 2-15)
2	KH-24-755-121-S	1	/P	Kit, tube w/dipstick (Includes 3)
3	KH-24-038-10-S	1	/P	Dipstick
4	KH-24-043-12	1	/P	Kit, governor gear (Includes 5)
5	KH-12-380-01	1	/P	Pin, governor regulating
6	KH-24-448-02-S	1		Tab, locking
7	KH-12-144-02	1		Shaft, governor gear
8	KH-52-032-08-S	1	S	Seal, oil (PTO end)
9	KH-25-139-60-S	1	/P	Plug, pipe 1/8" (2)
10	KH-24-153-08	1		O-Ring
11	KH-24-393-37-S	1	S	Oil pump assembly (Includes 12,13)
12	KH-24-153-01	1	/P	O-Ring, oil pick-up
13	KH-24-381-04	1		Pick-up, oil
14	KH-M-631005	1	/P	Washer, plain 6 mm (2)
15	KH-M-645025-S	1	/P	Screw, hex. flange M6x1 0x25 (2)
16	KH-12-050-01	1	S	Filter, oil
17	KH-24-136-01	1		Nipple, oil filter
18	KH-25-099-24-S	1	S	Switch, pressure
19	KH-24-086-16-S	1	S	Screw, hex. flange M8x1.25x45 (9)
20	KH-24-086-17-S	1	/P	Screw, hex. flange M8x1.25x45
	KH-25-113-05	1		Decal, oil sentry (not illustrated)



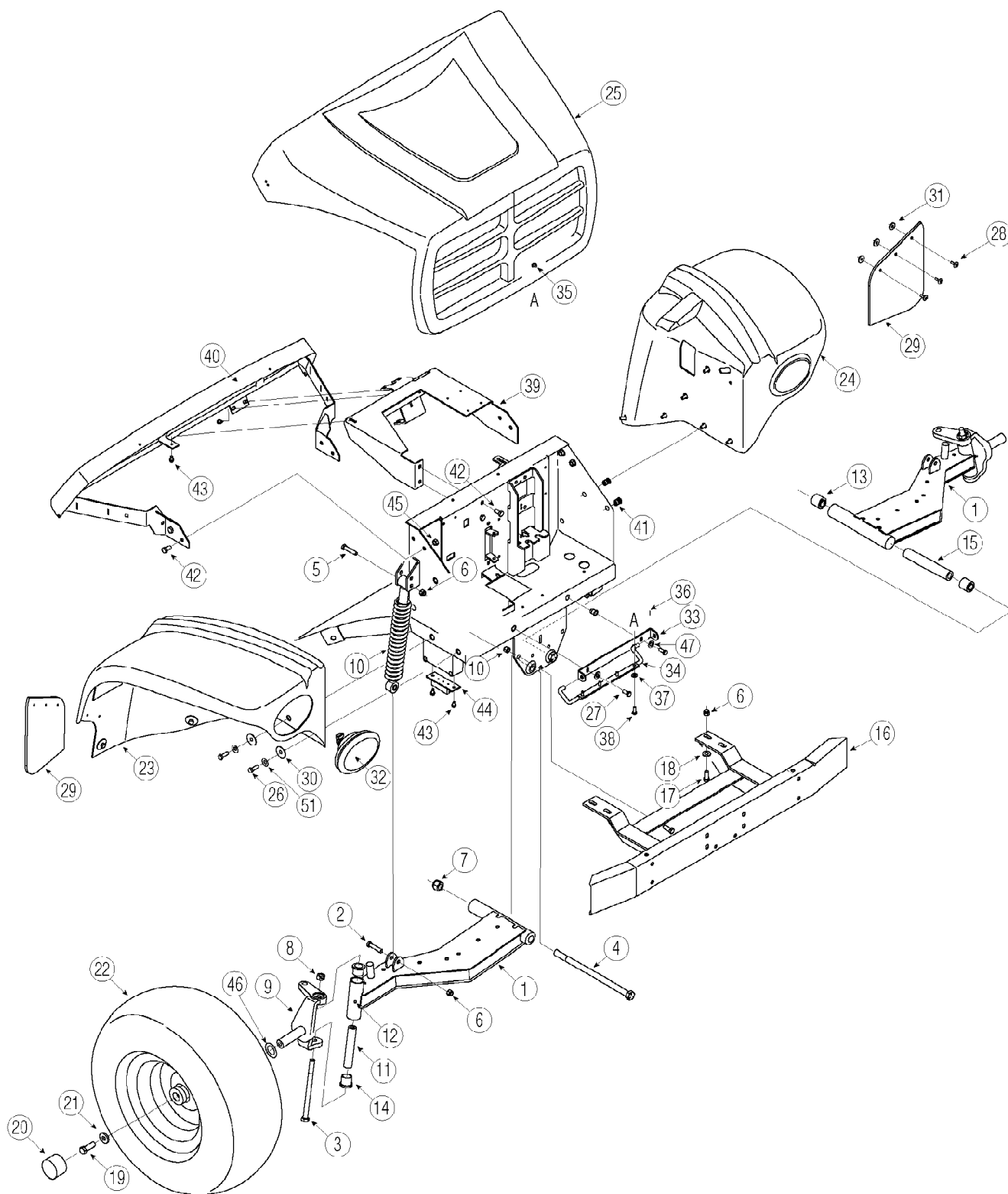
640 6x4 Utility Vehicle (37AC640D710)
Engine Starting System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-839080	1	S	Screw, hex. flange M8x1.25x80 (2)
2	KH-25-098-09-S	1	S	Starter, solenoid assembly (Includes 3-7)
3	KH-25-086-113-S	1		Screw, external torx hd. (3)
4	KH-25-435-05-S	1	S	Kit, solenoid (Includes 4)
5	KH-25-755-33-S	1		Kit, starter pinion (Includes 6)
6	KH-25-141-05-S	1		Pinion
7	KH-25-221-01-S	1		Kit, brush

640 6x4 Utility Vehicle (37AC640D710)
Front End

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640 6x4 Utility Vehicle (37AC640D710)
Front End

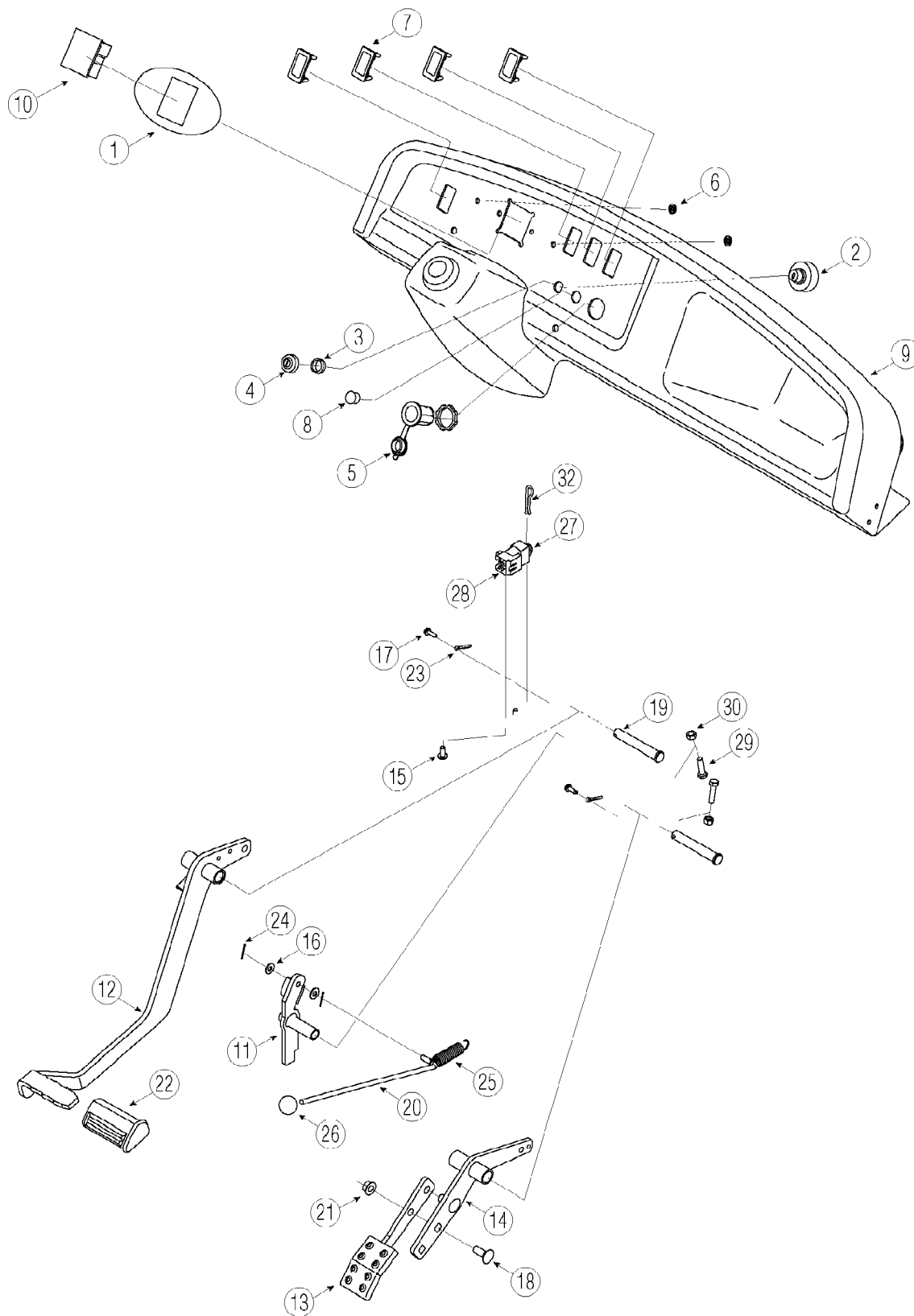
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Ref #	Part Number	Qty	S/P/F	Description
1	607-04004	1		Axle Assembly, Right-front (Incl. Ref 12-15)
	607-04005	1		Axle Assembly, Left-front (Incl. Ref 12-15)
2	710-0347	2	/P	Hex Screw, 3/8-16 x 1.75
3	710-04012	2		Hex Screw, 1/2-13 x 7.0, Gr5
4	710-04120	2		Hex Screw, 5/8-11 x 11.13, Gr5
5	710-3011	2	/P	Hex Screw, 3/8-16 x 2.25
6	712-0130	10	/P	Nut, Hex Lock, Nylon, 3/8-16, Gr5
7	712-3016	2	/P	Nut, Hex Lock, Nylon, 5/8-11, Gr5
8	712-3022	2	/P	Nut, Hex Lock, 1/2-13
9	607-04106	1		Steering Control Knuckle, RH
	607-04105	1		Steering Control Knuckle, LH
10	732-04069	2	S	Shock Absorber, 2.9 Stroke
11	750-1388	2		Tube, .875 x .50 x 4.75
12	737-04006	2	/P	Grease Fitting
13	741-0758	4		Bearing, .63 ID x 1.19 OD
14	741-0762	4		Bushing, Steering
15	750-1357	2		Spacer, .645 ID x 1.063 OD
16	607-0037	1	S	Front Bumper Assembly
17	710-0514	4	/P	Hex Screw, 3/8-16 x 1.0
18	736-0300	4	S	Flat Washer, .406 x .875 x .059
19	710-04186	2	/P	Hex Screw, 1/2-13 x 1.25, Gr5
20	731-04029	2		Dust Cap
21	736-04019	2		Flat Washer, .531 x 1.25 x .181
22	634-04029	1		Wheel Ass'y, 22 x 11 x 10, RH, All Terr.
	634-04030	1		Wheel Ass'y, 22 x 11 x 10, LH, All Terr.
23	731-04406	1	S	Panel, Right Fender, Yellow
24	731-04407	1	S	Panel, Left Fender, Yellow
25	731-04749	1	S	Panel, Hood, Yellow
26	710-0376	14	/P	Hex Screw 5/16-18 x 1.00 Gr 5
27	710-3008	2	/P	Hex Screw, 5/16-18 x .75
28	728-04004	6	S	Pop Rivet
29	735-04003	2		Mud Flap
30	736-0356	22	S	Washer, Bell .39 x 1.38 x .062
31	736-0400	6	S	Flat Washer, .194 x .62 x .063
32	625-04017	2	S	Head lamp Assembly
33	707-04165	1	S	Bracket, Hood Mounting
34	711-04139	1		Rod, Hood Mounting
35	712-0324	4	/P	Nut, Hex Lock, 1/4-20
36	714-0101	1	S	Cotter Pin, Internal, 1.42
37	736-3020	4	S	Washer, Flat, .271 x .63 x .065
38	710-3015	4	/P	Hex Screw, 1/4-20 x .75
39	607-04062	1	S	Dash Support Frame Assembly
40	607-04065	1	S	Upper Dash Frame Assembly
41	712-0703A	12	/P	Insert Nut, 5/16-18
42	710-0216	6	/P	Hex Screw, 3/8-16 x .75
43	710-0599	7	/P	Screw, Self-tapping, 1/4-20 x .5
44	731-04016	2		Suspension Bumper
45	712-0431	6	S	Flange Lock Nut, 3/8-16
46	736-0259	2	S	Washer, Flat, .030 x .625 x .090
47	736-0275	2	S	Flat Washer .344 x .688 x .065



640 6x4 Utility Vehicle (37AC640D710)
Pedals and Dash

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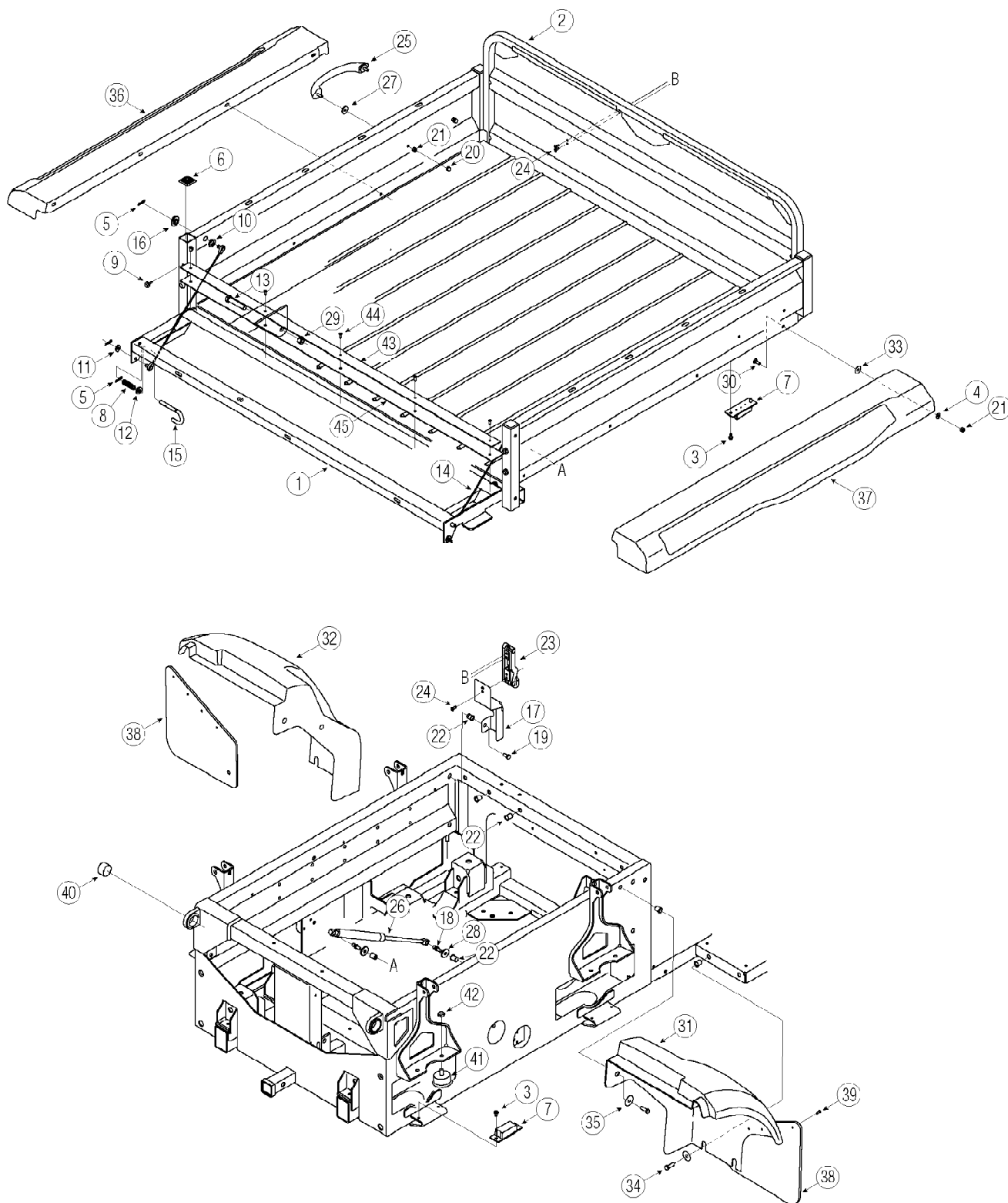
640 6x4 Utility Vehicle (37AC640D710)
Pedals and Dash

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Ref #	Part Number	Qty	S/P/F	Description
1	731-04755	1		Instrument Dash Cover
2	725-3284	1	S	Key Switch
3	731-1346	1		Nut, Ignition Switch, 5/8-32
4	731-1347	1		Cap, Ignition Switch
5	725-2003	1		Power Receptacle, 12V
6	726-0293	2		Nut, Retainer, 1/8
7	731-04010	4		Switch Plug Panel
8	731-04023	1		Plug, Horn Switch
9	731-04676	1		Dash Panel
10	725-04022	1	S	Hour Indicator Meter
11	607-0021	1		Lever, Parking Brake
12	607-04077	1	S	Pedal Assembly, Brake
13	607-04082	1		Pedal Assembly, Throttle
14	607-04083	1		Pedal Arm Assembly, Throttle
15	710-04030	2		Screw, Hi-Lo, 1/4-20 x .5
16	736-0463	2	S	Washer, Flat .25 x .630 x .0515
17	710-1237	2		Screw, Self-tapping, #10-32 x.625
18	710-3168	2	/P	Bolt, Carriage, 3/8-16 x 1.0
19	711-04067	3	S	Pin, Clevis.50 x 3.25
20	711-1765	1		Rod, Brake Lock
21	712-0431	2	S	Nut, Flange Lock, 3/8-16
22	735-3049	1	S	Pad, Brake Pedal
23	714-0121	2	S	Pin, Cotter, 5/32 x 1.00
24	714-0127	2	/P	Pin, Cotter, 1/16
25	732-1187	1		Spring, Extension, .637 x 2.972
26	720-04001	1	/P	Knob, Ball
27	721-3049	1	/P	Cover, Protective
28	725-1657A	1	S	Snap Mount Switch, Interlock
29	710-0528	2	/P	Hex Screw, 5/16-18 x 1.25
30	712-3010	2	S	Hex Nut, 5/16-18
31	759-3476A	2	S	Ignition Keys (NOT SHOWN)
32	714-0101	1	S	Cotter Pin

640 6x4 Utility Vehicle (37AC640D710)
Rear Fenders and Cargo Bed

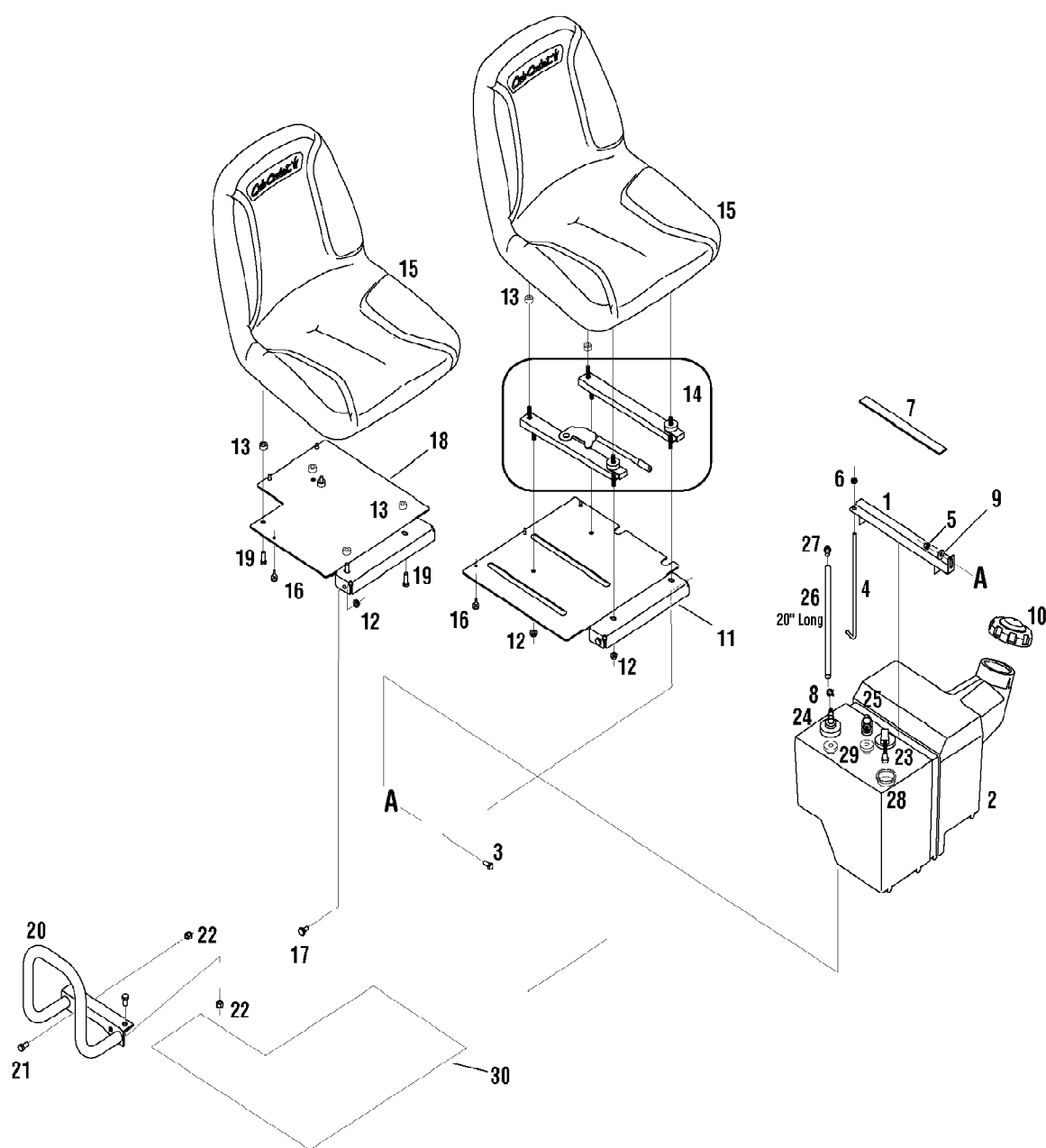
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640 6x4 Utility Vehicle (37AC640D710)
Rear Fenders and Cargo Bed

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Ref #	Part Number	Qty	S/P/F	Description
1	607-04028A	1	/P	Tailgate Assembly
2	607-04035	1	S	Bed Assembly
3	710-0599	12	/P	Screw, Self-tapping, 1/4-20 x 0.500
4	736-3020	8	S	Flat Washer,.271 x.630 x.065
5	714-0104	8	S	Cotter Pin,.072 Dia x 1.13
6	720-04036	4		Plug Cap
7	731-04016	6		Bumper, Extension Suspension
8	732-0306	4	S	Compression Spring, .406 x .531 x 1.75 LG
9	735-0271	4	S	Bumper, .62Dia x .3
10	736-0162	2	/P	Washer, Flat, .64 ID x 1.0 x .12
11	736-3008	2	S	Washer, Flat, .344 x .750 x .120
12	736-3010	4	/P	Washer, Flat,.407 x.812 x.135
13	710-3233	2	/P	Screw, Hex, 1/2-13 x 2.5
14	746-0968	2		Cable, Lift 16.16 LG
15	747-1116	4	/P	Handle, Deck Release
16	748-0331	2	S	Spacer, Shoulder .625 Dia x .324 Dia
17	707-04060	1		Bracket, Bed Latch Base
18	710-04166	2	/P	Stud, Ball 5/16-18
19	710-3025	1	/P	Hex Screw, 5/16-18 x .625, Gr5
20	712-0264	2		Nut, Acorn 1/4-20 w/o Lock
21	712-0324	10	/P	Nut, Hex Lock, 1/4-20
22	712-0703A	19	/P	Nut, Insert 5/16-18
23	726-04005	1		Latch
24	728-0123	4	S	Pop Rivet, 3/16
25	731-04174	1		Handle, Bag w/Screw
26	732-04109	1	S	Spring, Gas .91 Stroke
27	736-0176	2	S	Washer, Flat .265 x .938 x .120
28	736-0231	2	S	Washer, Flat.344 x 1.125 x.120
29	712-3022	2	/P	Hex Lock Nut, 1/2-13
30	710-0703	8	/P	Hex Screw, 1/4-20 x.75
31	731-04404	1	S	Fender, Rear RH, Yellow
32	731-04405	1	S	Fender, Rear LH, Yellow
33	736-04008	8		Rubber Washer,.310 x 1.0 x.125
34	710-0376	8	/P	Hex Screw, 5/16-18 x 1.0
35	736-04004	8		Bell Washer,.350 x 1.25 x.06
36	731-04411	1	S	Bed Skirt Panel, LH
37	731-04410	1	S	Bed Skirt Panel, RH
38	735-04035	2		Rear Mud Flap
39	728-04004	8	S	Pop Rivet,.188
40	741-0761	2		Rubber Bushing, Bed Pivot
41	731-04011	8		Bumper, Compression Suspension
42	712-04006	8		Hex Lock Nut, M10-1.25
43	707-04510	1		Tail Gate Seal Mounting Plate
44	728-0123	5	S	Pop Rivet 3/16 x .450
45	735-04049	1		Tail Gate Seal Strip



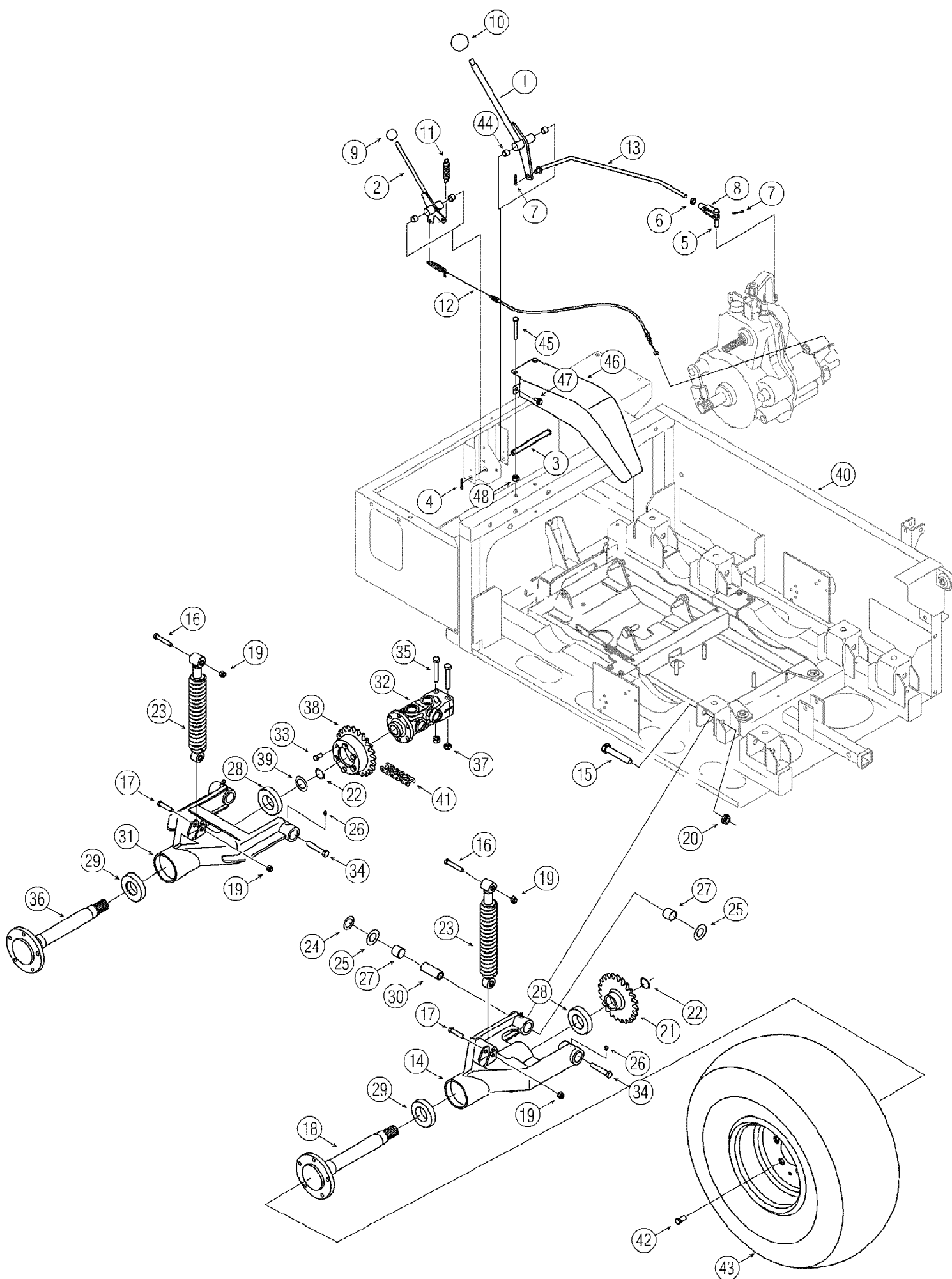
640 6x4 Utility Vehicle (37AC640D710)
Seats and Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	607-0034	1		Bracket Assembly, Fuel Tank
2	631-04097	1		Tank Assembly, Fuel (Incl. valve, grommets, cap. Switch & fitting)
	751-10064	1		Fuel Tank Only
3	710-3008	1	/P	Hex Screw, 5/16-18 x .75
4	711-1768	1		Hold-down Rod, Fuel Tank
5	712-0265	1	/P	Sems Nut, 5/16-18
6	712-3027	1	S	Nut, Flange Lock, 1/4-20
7	721-04006	1		Gasket, Fuel Tank (11")
8	726-0205	1	/P	Clamp, Hose
9	736-0159	1	S	Washer, .349 x .879 x .063
10	751-0852	1	S	Cap, Fuel
11	707-04061A	1	S	Plate, Seat, LH
12	712-3004A	8	/P	Nut, Flange Lock, 5/16-18, Gr5
13	750-0258	8	/P	Spacer, Seat
14	757-0389	1		Track Assembly, Seat
15	757-04008A	2	/P	Seat
16	735-0271	6	S	Bumper
17	738-0140	4	S	Shoulder Screw, .435 x.178-5/16 x.56
18	707-04062A	1	S	Plate, Seat, RH
19	710-0376	4	/P	Hex Screw, 5/16-18 x 1.0
20	649-04002	2	S	Tube, Grab Handle
21	710-0216	8	/P	Hex Screw, 3/8-16 x.75
22	712-0130	8	/P	Nut, Hex Lock Nylon, 3/8-16
23	725-2068	1		Low Fuel Sensor
24	751-3174	1		Fuel Return Fitting
25	737-04010	1		Fuel Tank Shut Off Valve
26	751-0535	1		Fuel Line Hose 20-inch
27	737-0296	1	/P	Vent
28	735-0699	1	/P	Grommet
29	741-04006	2		Fuel Tank Grommet
30	723-04019	2		Abrasive Foot Pad

640 6x4 Utility Vehicle (37AC640D710) Shifter Assembly and Rear and Center Suspension

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640 6x4 Utility Vehicle (37AC640D710)
Shifter Assembly and Rear and Center Suspension

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Ref #	Part Number	Qty	S/P/F	Description
1	647-0069B	1	/P	Lever Assembly, Transmission
2	647-0071B	1		Shifter Assembly, Differential Lock
3	711-04068	1		Pin, Clevis, .50 x 5.375
4	714-0115	1	S	Pin, Cotter
5	711-04017	1		Pin, Clevis, .375 x 2.0
6	712-0711	1	/P	Nut, Jam, 3/8-24
7	714-0104	2	S	Pin, Cotter, .072 x 1.13
8	719-3013	1	/P	Clevis, Adjustment
9	720-04002	1		Knob, Ball
10	720-0434	1		Knob, Ball
11	732-1187	1		Spring, Extension, .637 x 2.972
12	746-04004	1		Control Cable, Differential Lock
13	747-04010A	1		Shifter Rod, Transmission
14	607-0042A	1	S	Axle Support Assembly, Rear Weld
15	710-0298	2		Screw, Hex, 5/8-18 x 3.5, Gr5
16	710-3011	4	/P	Screw, 3/8-16 x 2.25
17	710-0347	4	/P	Screw, 3/8-16 x 1.75
18	711-1764	1		Axle Shaft, Rear Drive
19	712-0130	8	/P	Nut, Hex Lock, 3/8-16
20	712-0413	4	S	Jam Nut, Lock, 5/8-18
21	713-04007	1	/P	Sprocket
22	716-0401	4		Retaining Ring, External, 1.14
23	732-04069	4	S	Shock Absorber, 2.9Stroke
24	736-0424	8	S	Washer, Flat, 1.06 x 1.56 x .020
25	736-3046A	16		Washer, Flat, 1.010 x 1.86 x .060
26	737-3000	8	S	Lube Fitting, 3/16
27	741-04030	16	S	Bearing Flange, 1.0 x 1.125 x 1.0
28	741-0759	4		Ball Bearing, Internal Axle
29	741-0760	4		Ball Bearing, External Axle
30	750-04004	8		Spacer, .63 x 1.0 x 2.594
31	607-0043A	2	S	Axle Support Assembly, Center Weld
32	623-0026A	2	S	Weld Coupling Assembly
33	710-3119	12	/P	Screw, Hex, 3/8-16 x .75, Gr5
34	710-0298	4		Screw, Hex, 5/8-18 x 3.5, Gr5
35	710-3229	4		Screw, Hex, 7/16-14 x 2.75, Gr5
36	711-1763	2		Axle Shaft, Drive Center
37	712-0290	4	/P	Nut, Hex Lock, 7/16-14
38	713-04005	2	/P	Sprocket, Hub, 1.75 - 23T
39	750-1389	2		Spacer, 1.78 x 1.88
40	607-04084	1		Frame Assembly, Complete
41	713-0605	2		Chain, 60-97 Pitch
42	710-04009	20		Hex Screw, 7/16-20 x 1.5, Gr5
43	634-04027	2		Wheel Ass'y, 25 x 11 x 10, RH, All Terr.
	634-04028	2		Wheel Ass'y, 25 x 11 x 10 LH, All Terr.
44	741-04002	4		Bushing, .504 x .628 x .50
45	710-0378	2	/P	Hex Screw, 5/16-18 x 2.50
46	707-04006	1		Belt Guard
47	710-0759	2		Screw, 5/16-18 x .625
48	712-3009	2	S	Hex Lock Nut, 5/16-18

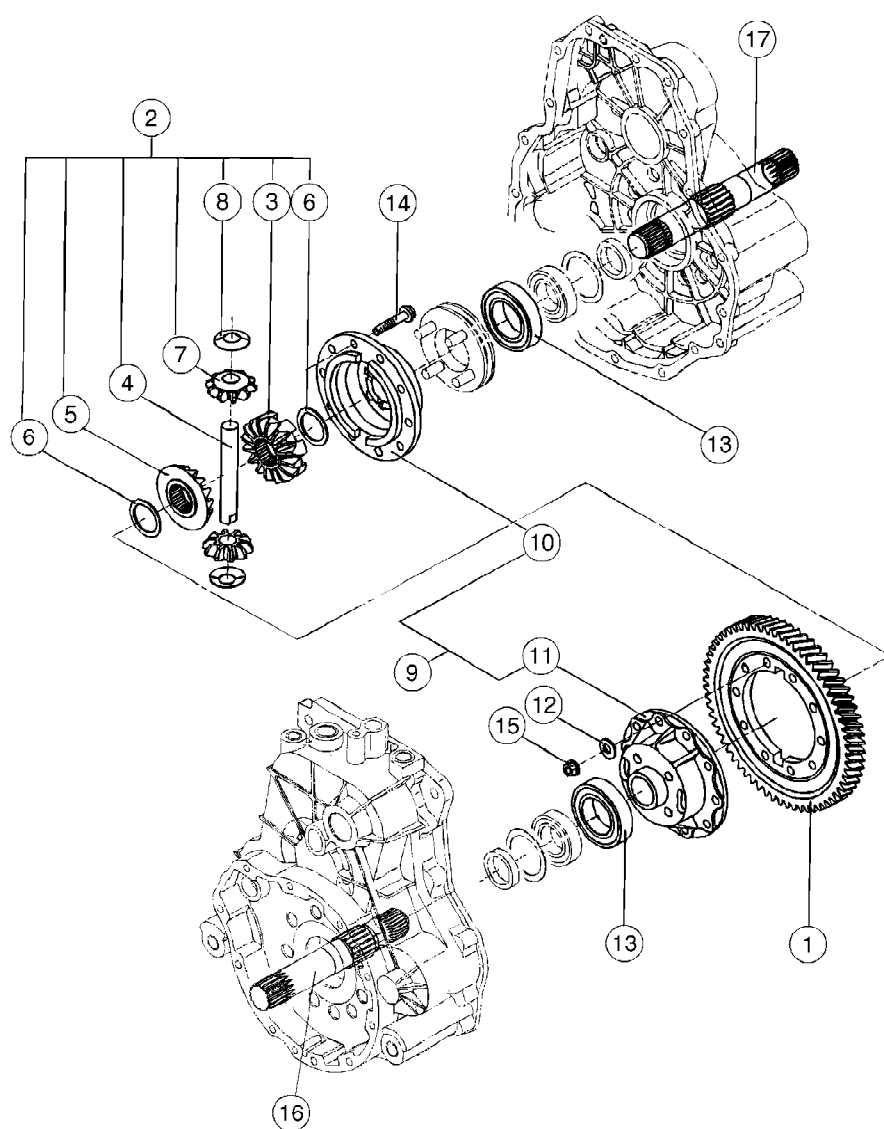
640 6x4 Utility Vehicle (37AC640D710)
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	707-04252	2		Hood Mounting Plate
2	731-2952	1		Panel, Airbox Cover
3	710-0564	2	/P	Hex Screw, 1/4-20 x 2.75
4	710-0607	1	/P	Hex Screw, 5/16-18 x0.5, Gr5
5	712-0397	2	S	Wing Nut, 1/4-20
6	721-04070A	1	S	Trim, Bulb Seal, 1/4
7	728-04004	10	S	Rivet, Pop,.188
8	731-04033A	1	S	Container, Bulkhead
9	731-2953A	1	S	Panel, Shift Cover
10	731-2648	1		Console, Cup Holder
11	735-04038	2	S	Handle, Latch
12	736-0195	2	/P	Flat Washer, 349 x.875 x.04
13	736-0173	2	/P	Washer, Flat,.28 x.74 x.063
14	736-0400	4	S	Washer, Flat,.194 x.62 x.063
15	736-0463	1	S	Washer, Flat,.25 x.630 x.0515
16	707-04386	1	S	Plate, Console Support
17	710-0599	4	/P	Screw, Self-tapping, 1/4-20 x.5
18	617-0075A	1	S	Gear Assembly, Steering
19	707-04074	1	S	Steering Bracket, Sector Clamp
20	707-0417	1		Bracket, Steering Mounting
21	710-3094A	4	/P	Hex Screw, 3/8-16, 1.00, Gr8
22	710-04321	2		Hex Screw, 3/8-16, 1.50, Gr5
23	712-0431	6	S	Nut, Flange Lock, 3/8-16
24	735-0801	1		Grommet, Steering Shaft
25	741-0763	1		Bushing, Rubber
26	631-04008	1	S	Wheel, Steering
27	710-1880	1	/P	Hex Screw, 5/16-18,.75, Gr5, Patch
28	710-3008	4	/P	Hex Screw, 5/16-18, .75, Gr5
29	711-04231	1		Shaft, Steering, 5/8 Spline
30	711-1774	1		Collar, .75
31	712-0130	1	/P	Nut, Hex Lock Nylon, 3/8-16
32	712-3004A	4	/P	Nut, Flange Lock, 5/16-18
33	731-04532	1	S	Cover, Steering Wheel
34	731-0954	1	S	Bellow, Steering, 4.75 Lg
35	736-0242	1	/P	Washer, Bell,.340 x.872 x.060
36	741-04000	2		Bearing, Flange,.75 ID, Self-Aligning
37	726-0470	1		Cable Tie
38	751-0535	73		Fuel Line Hose
39	793-00003	1	S	Fuel Filter
40	726-0205	6	/P	Clamp, Hose
41	710-0347	1	/P	Hex Screw, 3/8-16 x 1.75, Gr5
42	728-0123	4	S	Rivet. Pop, .450
43	736-0356	1	S	Washer, Bell .39 x 1.38 x .062

640 6x4 Utility Vehicle (37AC640D710)
Transmission Differential Gear Assembly

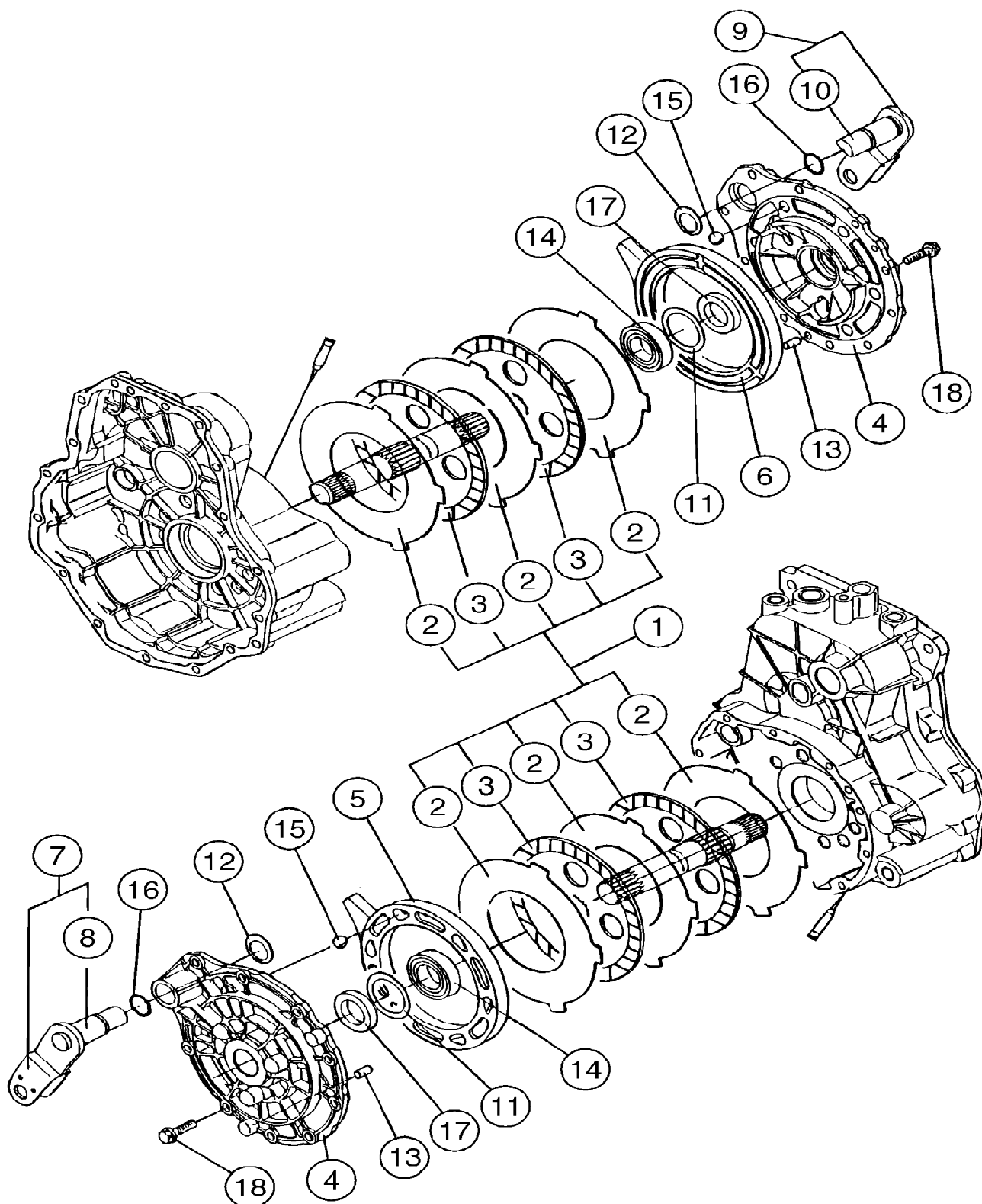
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640 6x4 Utility Vehicle (37AC640D710)
Transmission Differential Gear Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216231460	1		Gear, 63H, Final
2	TT-19216231510	1		Differential, Gear Kit (Incl. Ref No. 3-8)
3	N/A	1		Gear (RR, Differential) Furnish TT-19216231510 Differential Lock Kit
4	N/A	1		Shaft, Differential Pinion Furnish TT-19216231510 Differential Lock Kit
5	N/A	1		Differential Side Gear, RH Furnish TT-19216231510 Differential Lock Kit
6	TT-19216231610	2		Washer, Differential Gear
7	N/A	2		Pinion, Differential Furnish TT-19216231510 Differential Lock Kit
8	TT-19451531850	2		Washer, Differential Pinion
9	TT-19216232100	1		Differential, Case Kit (Incl. Ref No. 10 & 11)
10	N/A	1		Case (R, Differential) Furnish TT-19216233100 Differential Case Kit
11	N/A	1		Case (L, Differential) Furnish TT-19216233100 Differential Case Kit
12	TT-22117080000	10		Washer, 8
13	TT-24101060084	2		Bearing, 6008
14	TT-26106080402	10		Bolt, 8 x 40
15	TT-26716080002	10		Nut, 8
16	TT-19216233612	1		Shaft, LH
17	TT-19216233622	1		Shaft, RH



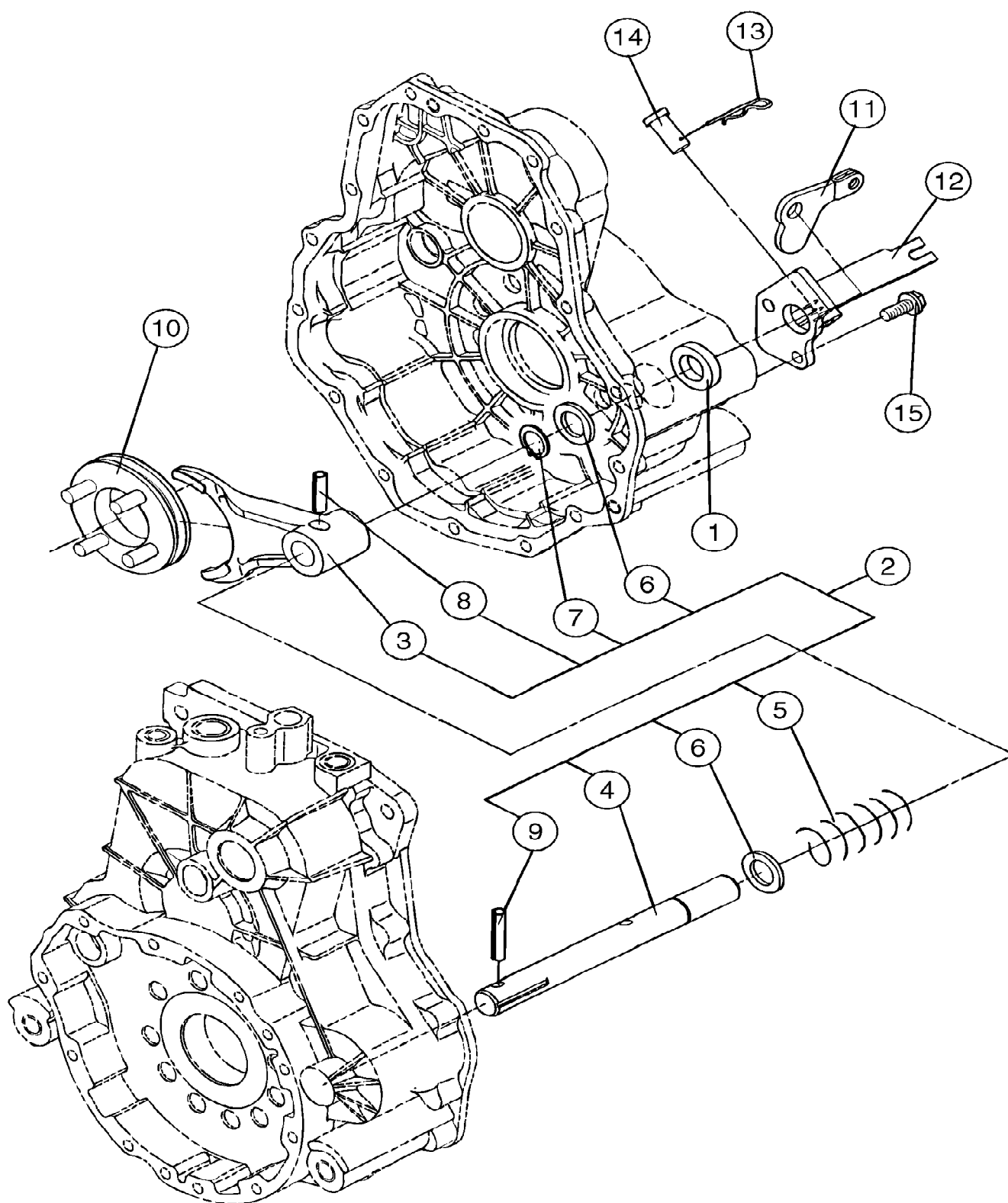
640 6x4 Utility Vehicle (37AC640D710)
Transmission Brake Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216236300	1		Plate Kit
2	TT-19216236320	6		Steel Plate
3	TT-19455536511	4		Friction Plate, 175
4	TT-19216236310	2		Cover, Brake
5	TT-19216236330	1		Actuator, LH
6	TT-19216236340	1		Actuator, RH
7	TT-19216236400	1		Cam Lever Complete, LH
8	TT-19216236360	1		Cam Lever Shaft
9	TT-19216236410	1		Cam Lever, Complete, RH
10	TT-19216236360	1		Cam Lever Shaft
11	TT-19216236390	2		Washer, 42 x 54.6 x 1
12	TT-22242000250	2		Ring, 25
13	TT-22312080160	4		Pin, 8 x 16
14	TT-24101060064	2		Bearing, 6006
15	TT-24190160001	12		Ball, 1/2
16	TT-24311000210	2		Packing, P 21
17	TT-24421304708	2		Seal, TC304708
18	TT-26476080302	20		Tapping Screw, 8 x 30

640 6x4 Utility Vehicle (37AC640D710)
Transmission Differential Lock Assembly

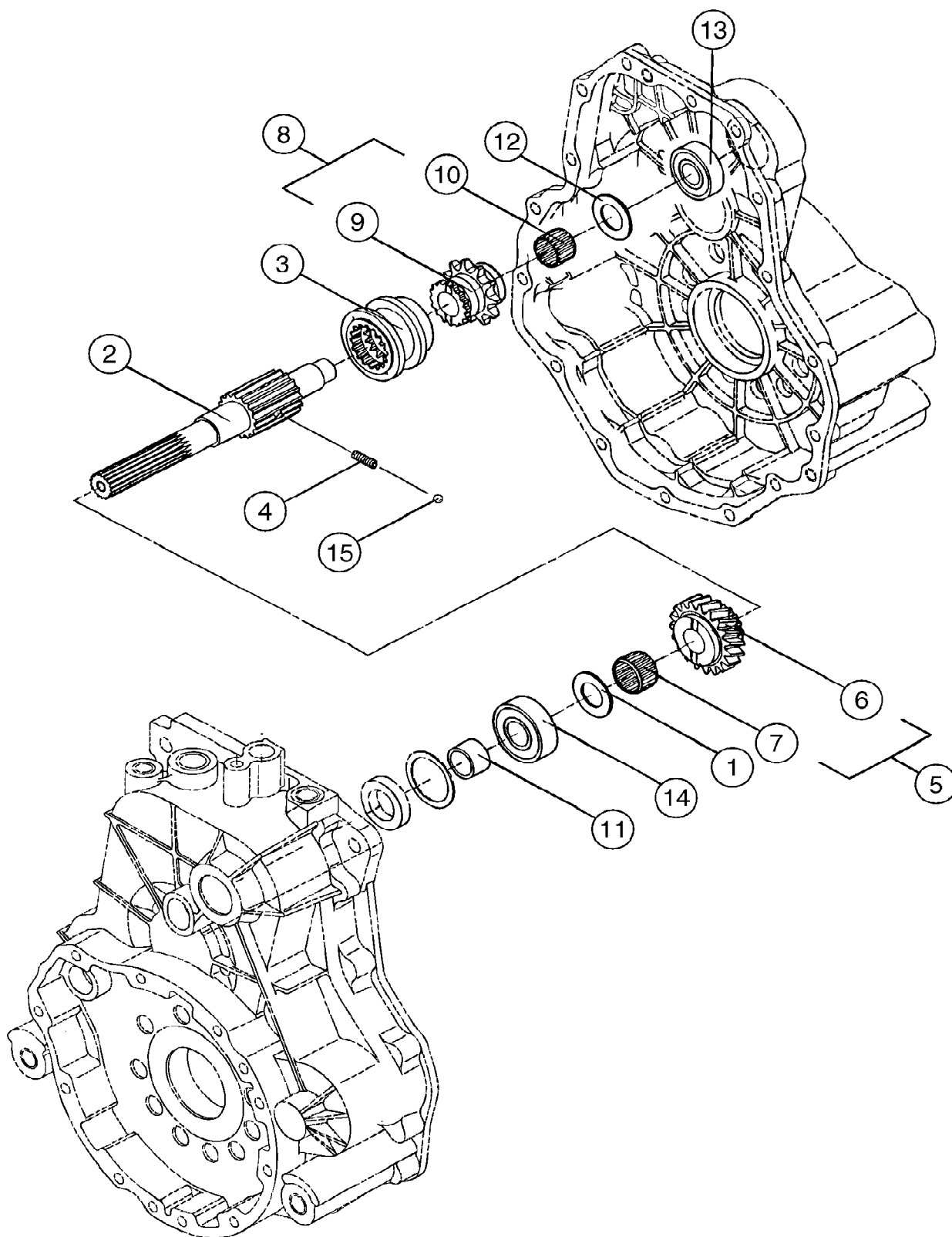
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640 6x4 Utility Vehicle (37AC640D710)
Transmission Differential Lock Assembly

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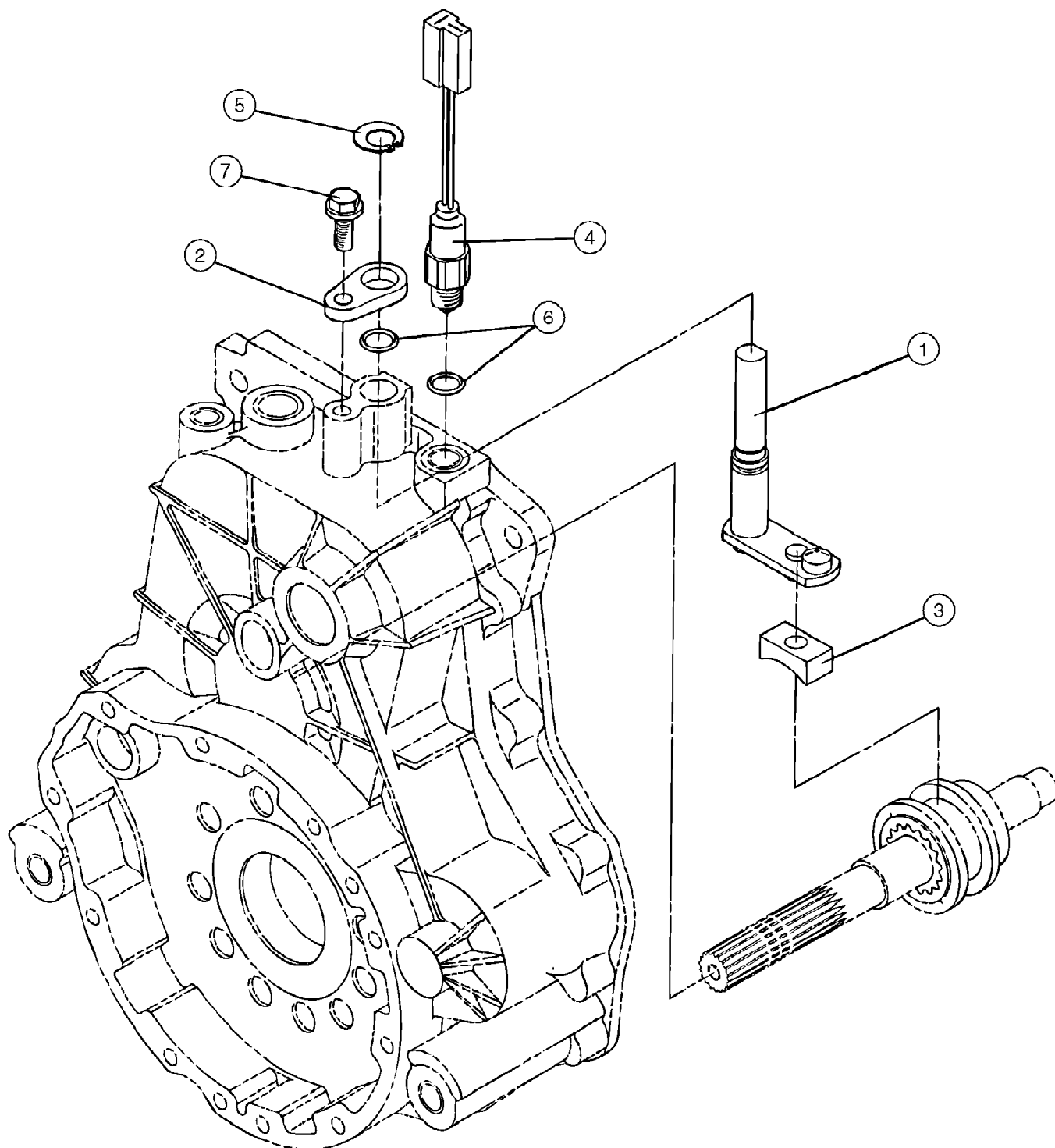
Ref #	Part Number	Qty	S/P/F	Description
1	TT-19423527270	1		Seal, TC4 20 35 7
2	TT-19216233100	1		Differential Lock Kit
3	TT-19216233120	1		Fork, Differential Lock
4	TT-19216233131	1		Shaft, Differential Lock
5	TT-19430033160	1		Spring, Differential Lock
6	TT-19430033200	2		Spacer, 20 x 32 x 3.2
7	TT-22242000200	1		Ring, 20
8	TT-22351080032	1		Pin, 8.0A x 32
9	TT-22351080040	1		Pin, 8.0A x 40
10	TT-19485433110	1		Slider, Differential Lock
11	TT-19216233140	1		Arm, Differential Lock
12	TT-19216233150	1		Bracket, Differential Lock
13	TT-22360120000	1	S	Pin, 12
14	TT-22487120200	1		Pin, 12 x 20
15	TT-26476080202	2		Tapping Screw, 8 x 20



640 6x4 Utility Vehicle (37AC640D710)
Transmission Input Shaft Assembly

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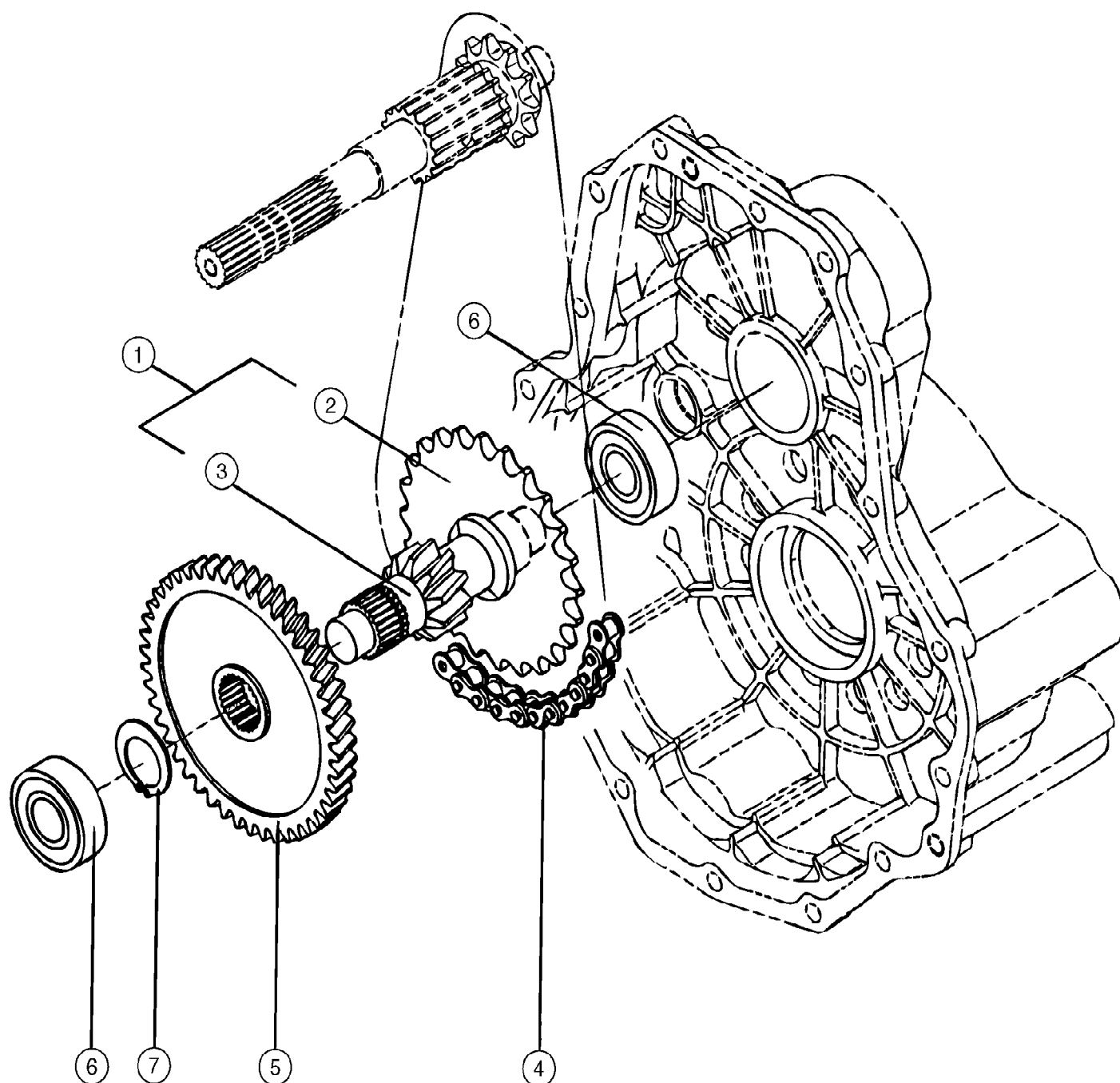
Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216224680	1		Washer
2	TT-19216225212	1		Shaft-Input
3	TT-19216225341	1	S	Shifter
4	TT-19216225250	1		Spring 29.5
5	TT-19216225371	1	S	Gear Asm
6		1		Use Ref #5
7		1		Use Ref #5
8	TT-19216225281	1	S	Sprocket Asm
9		1		Use Ref #8
10		2		Use Ref #8
11	TT-19216225290	1		Sleeve
12	TT-1E619054160	1		Washer
13	TT-24101062034	1		Bearing
14	TT-19215931410	1		Bearing
15	TT-24190080001	2		Ball, 1/4



640 6x4 Utility Vehicle (37AC640D710)
Transmission Range Shift Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216227111	1		Arm, Shift
2	TT-19216227680	1		Plate
3	TT-19216228300	1		Block, Shift
4	TT-19485552111	1		Switch
5	TT-22242000140	1		Ring, 14
6	TT-24311000125	2		Packing, P 12.5
7	TT-26476080202	1		Tapping Screw, 8 x 20



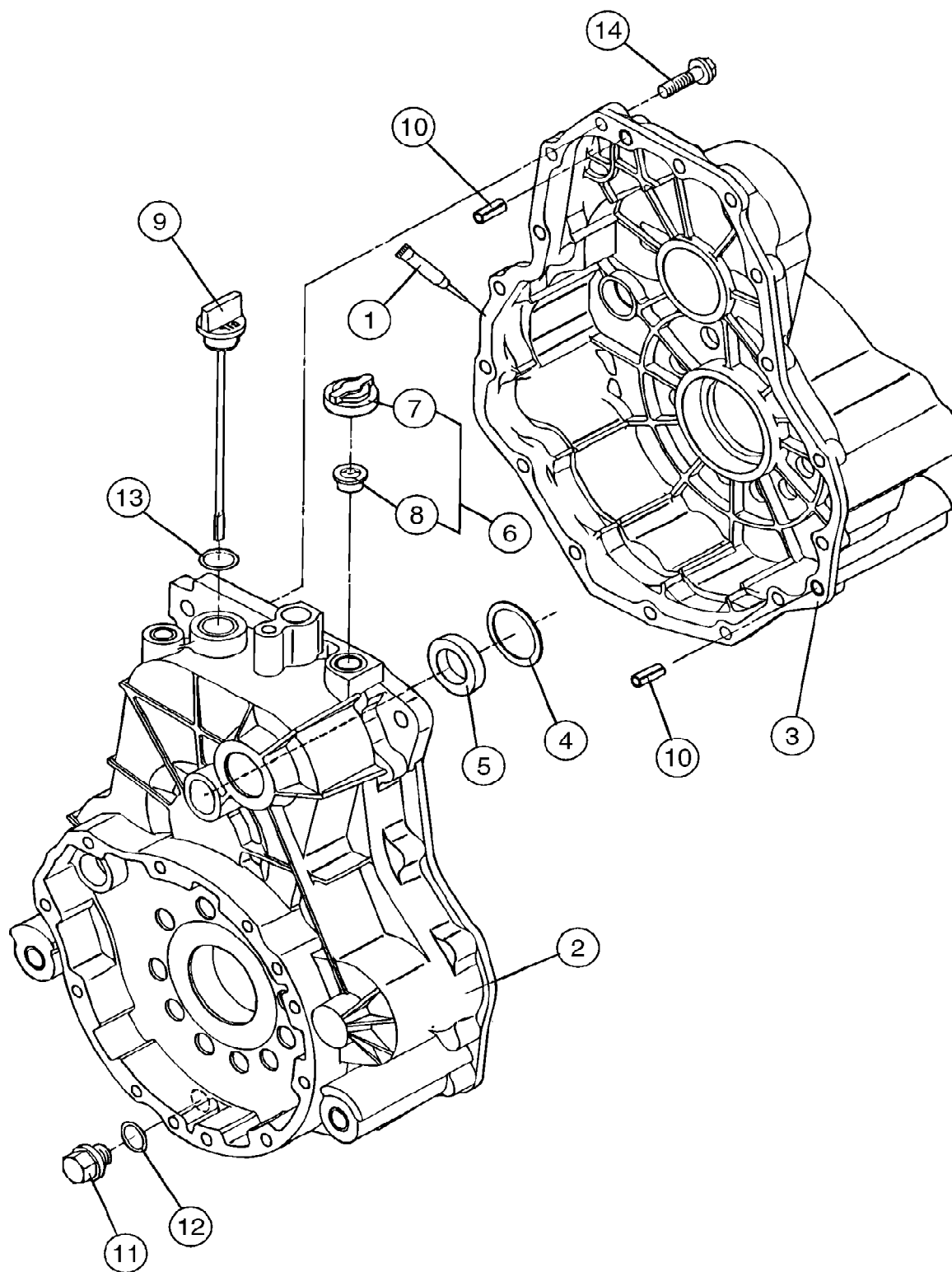
640 6x4 Utility Vehicle (37AC640D710)
Transmission Reduction Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	TT-19216225460	1		Reduction Shaft Assembly
2	TT-19216225420	1		Sprocket, 27
3	TT-19216225480	1		Shaft, Reduction
4	TT-19485525460	1		Chain, 40 x 34
5	TT-19216224190	1		Gear, 46H, Reduction
6	TT-19215931410	2		Bearing, 6204R, SH2
7	TT-22242000260	1		Ring, 26

640 6x4 Utility Vehicle (37AC640D710)
Transmission Transaxle Case Assembly

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640 6x4 Utility Vehicle (37AC640D710)
Transmission Transaxle Case Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	TT-19485524020	1		Sealant
2	TT-19216224111	1		Housing, Transaxle, Left
3	TT-19216224121	1		Housing, Transaxle, Right
4	TT-19485524150	1		Washer, 36 x 45.5 x 1.2
5	TT-19216224190	1		Seal, TC 30 40 8
6	TT-168T2024250	1	/P	Vent Valve replaces TT-19485924252
7	TT-19485924262	1		Cap, Vent Valve
8	TT-19485924270	1		Body, Vent Valve
9	TT-19216224291	1		Cap, Oil
10	TT-22351080020	2		Pin, 8 x 20
11	TT-23491140002	1		Plug, 14
12	TT-24311000160	1		Packing, P 16
13	TT-24311000180	1		Packing, P 18
14	TT-19216224160	16		Bolt, 28 x 10 x 9