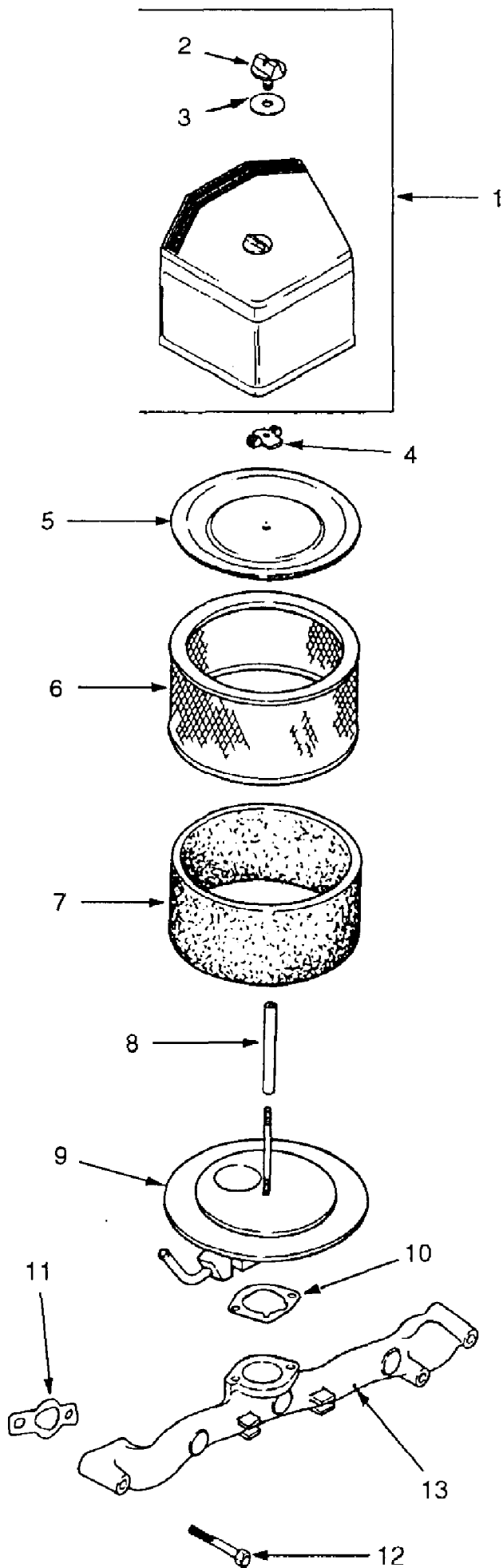


Z54
20HP Air Intake And Filter

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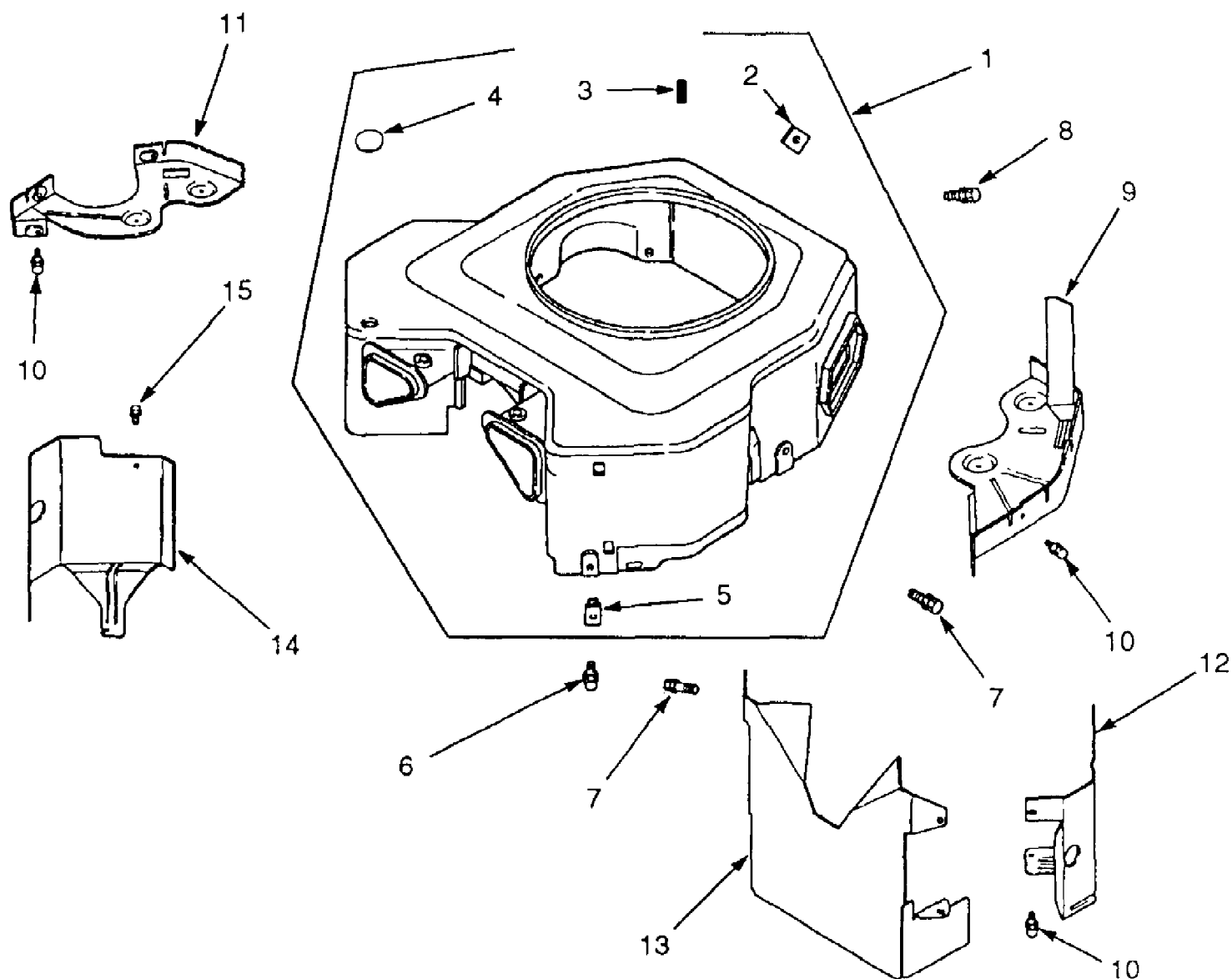
Z54
20HP Air Intake And Filter

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-753-11	1		Kit, Air Cleaner Cover (Includes 2-3)
2	KH-25-341-03	1	/P	Knob, Cover
3	KH-24-041-27	1		Gasket, Air Cleaner Cover Knob
4	KH-12-100-01	1	/P	Wing Nut
5	KH-52-082-04	1	/P	Cover, Air Cleaner Element
6	KH-45-083-02	1	S	Element, Air Cleaner
7	KH-45-083-01	1	S	Precleaner, Element
8	KH-24-032-04	1		Seal
9	KH-24-054-02	1	S	Elbow, Air Cleaner
10	KH-24-041-14	1	/P	Gasket, Air Cleaner Base
11	KH-24-041-01	2	/P	Gasket, Intake Manifold
12	KH-M-0651055	4		Screw, Hex Flange, M6 x 1.0 x 55
13	KH-24-164-06	1		Manifold, Intake

Z54
20HP Blower Housing And Baffles

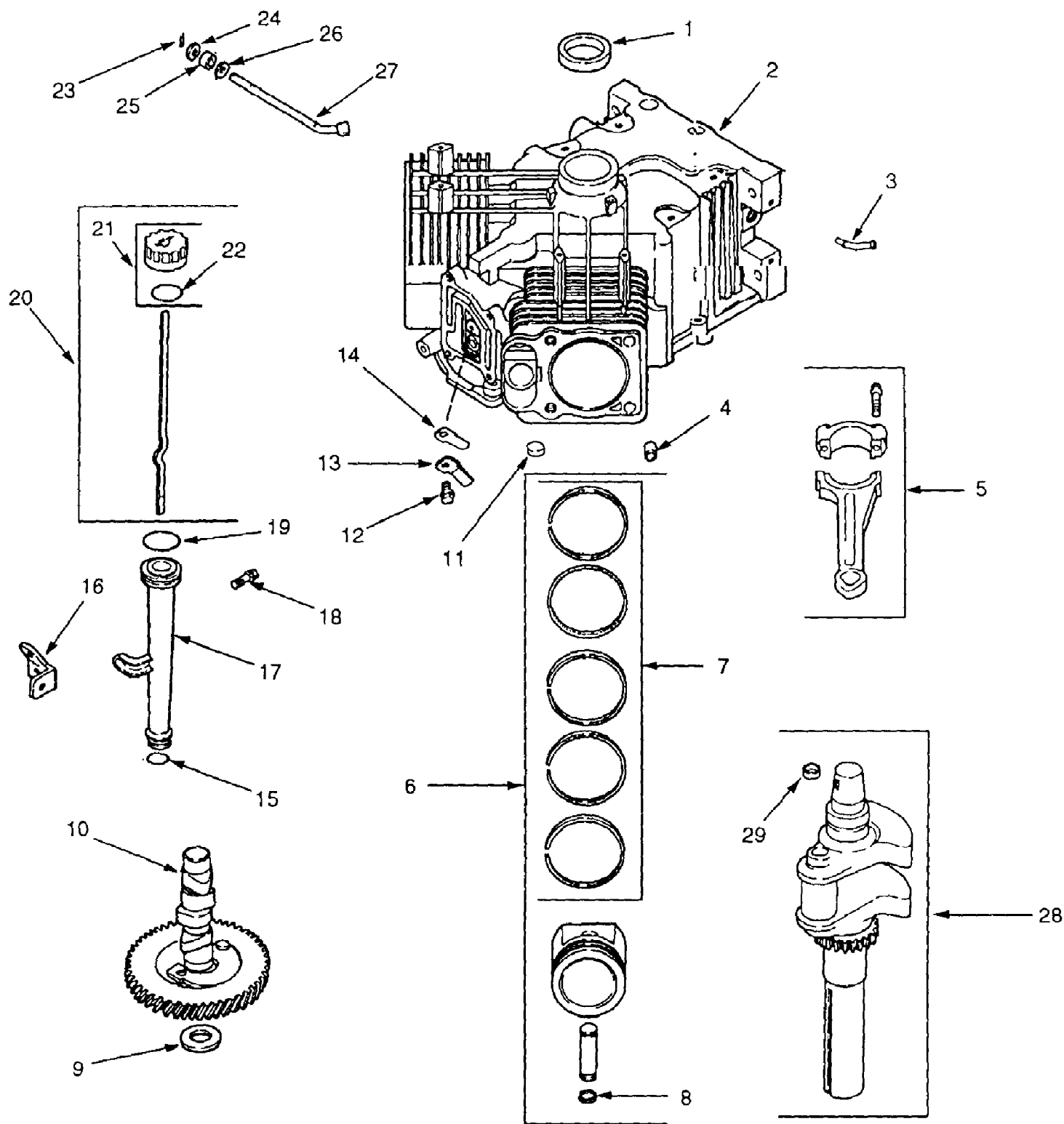
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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-83	1	S	Housing, Blower (Incl. 2 thru 5)
2	KH-24-100-01	3		Nut, Plastic
3	KH-25-086-43	1		Screw, Set
4	KH-25-139-16	1		Plug, Button, 9/16
5	KH-24-100-02	2		Nut, Plastic
6	KH-M-0545020	2	/P	Screw, Hex Flange, M5 x 0.8 x 20
7	KH-M-0545016	5	S	Screw, Hex Flange, M5 x 0.8 x 16
8	KH-M-0551016	1		Screw, Hex Flange, M5 x 0.8 x 16
9	KH-24-146-07	1		Plate, Backing - #2 Side
10	KH-M-0645016	6	S	Screw, Hex Flange, M6 x 1.0 x 16
11	KH-24-146-08	1	S	Plate, Backing - #1 Side
12	KH-24-063-20	1	/P	Baffle, Cylinder Barrel - #2 Side
13	KH-24-063-29	1		Baffle, Valley
14	KH-24-063-30	1		Baffle, Cylinder Barrel - #1 Side
15	KH-M-0545010	2	/P	Screw, Hex Flange, M5 x 0.8 x 10

Z54
20HP Crankcase And Crankshaft

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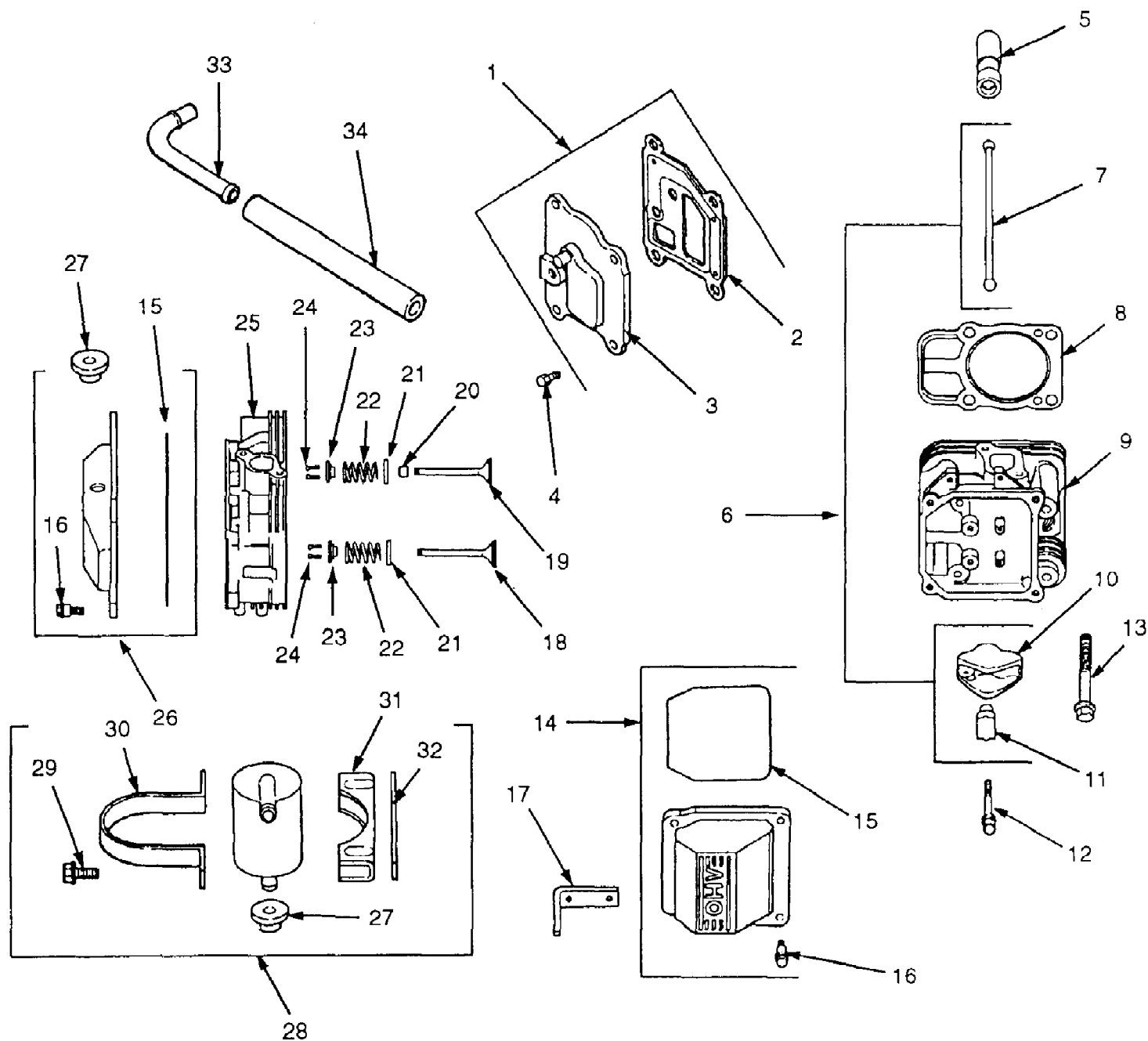
Z54
20HP Crankcase And Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
	KH-65540	1		Engine, Complete
	KH-24-522-10	1	S	Short Block
	KH-24-782-05	1		Miniblock
1	KH-24-032-01	1	S	Seal, Front Oil
2		1		Cylinder Block (USE: Miniblock).
3	KH-24-294-03	1	S	Fitting
4	KH-12-380-17	6	S	Pin, Locating Dowel
5	KH-24-067-09	2	S	Rod Ass'y, Connecting, Std.
	KH-24-067-10	2		Rod Ass'y, Connecting, .010 Under
6	KH-24-874-01	2	S	Piston w/Ring Set, Std. (Incl. 7-8)
	KH-24-874-02	2	S	Piston w/Ring Set, .010 Over
	KH-24-874-03	2	S	Piston w/Ring Set, .020 Over
7	KH-24-108-01	2	S	Ring Set, Std.
	KH-24-108-02	2	S	Ring Set, .010 Over
	KH-24-108-03	2		Ring Set, .020 Over
8	KH-24-018-01	4	S	Retainer, Piston Pin
9	KH-12-422-09	AR	S	Shim, Crankshaft, .032 (Red)
	KH-12-422-13	AR	S	Shim, Crankshaft, .040 (Black)
	KH-12-422-07	AR	S	Shim, Crankshaft, .028 (White)
	KH-12-422-08	AR	S	Shim, Crankshaft, .030 (Blue)
	KH-12-422-10	AR	S	Shim, Crankshaft, .034 (Yellow)
	KH-12-422-11	AR	S	Shim, Crankshaft, .036 (Green)
	KH-12-422-12	AR	S	Shim, Crankshaft, .038 (Gray)
10	KH-24-012-05	1	S	Camshaft
11	KH-52-139-09	1	S	Plug, Cup
12	KH-M-0545010	2	/P	Screw, Breather Reed Retainer M5 x 0.8 x 10
13	KH-24-018-04	2		Retainer, Reed
14	KH-24-402-05	2	S	Reed, Breather
15	KH-12-153-01	1	S	O-Ring, Lower Oil Fill Tube
16	KH-24-126-19	1		Bracket, Oil Fill Tube
17	KH-12-123-04	1	S	Tube, Oil Fill
18	KH-M-0545016	1	S	Screw, Hex Flange, M5 x 0.8 x 16
19	KH-12-153-02	1	S	O-Ring, Upper Oil Fill Tube
20	KH-24-038-04	1	S	Dipstick Ass'y
21	KH-25-755-13	1	/P	Kit, Oil Fill Cap
22	KH-12-153-03	1		O-Ring, Dipstick
23	KH-12-380-04	1		Pin, Hitch
24	KH-M-631005	1	/P	Washer, 6mm
25	KH-12-032-01	1		Seal, Governor Cross Shaft
26	KH-X-25-102	1	S	Washer, 1/4
27	KH-24-144-01	1		Shaft, Governor Cross
28	KH-24-014-42	1	S	Crankshaft (Includes 29)
29	KH-52-032-09	1		Plug, Cup
	KH-24-755-03	1	S	Gasket Set

Z54
20HP Cylinder Head, Valves And Breather

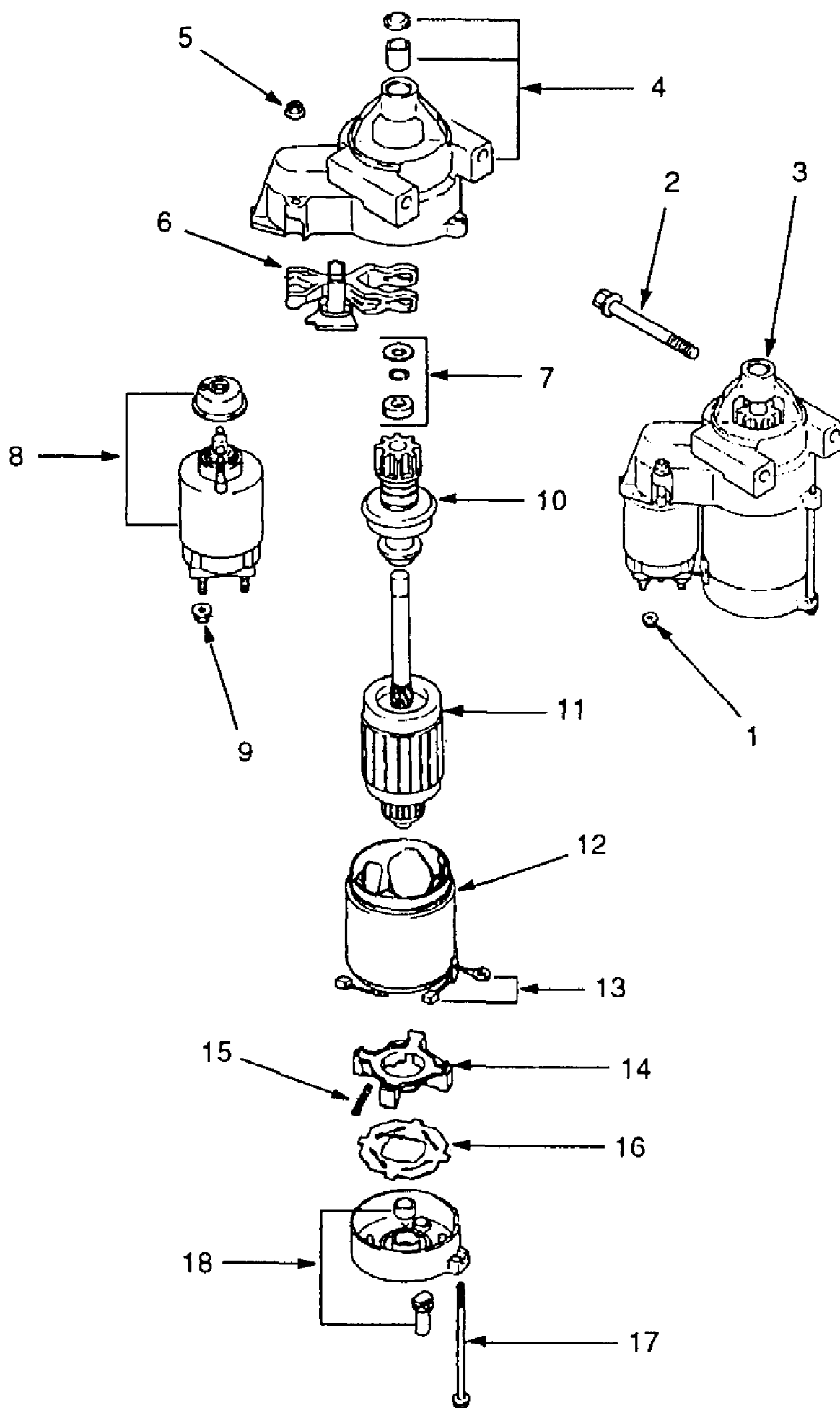
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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-033-03	1		Cover Kit, Breather w/Gasket
2	KH-24-041-23	1	S	Gasket, Breather
3	KH-24-096-15	1		Cover, Breather
4	KH-M-0645020	4	S	Screw, Hex Flange, M6 x 1.0 x 20
5	KH-12-351-01	4	S	Lifter, Valve
6	KH-24-755-66	1	/P	Kit, Valve Train (Incl. 7, 10, 11)
7	KH-24-411-05	4	/P	Rod, Push
8	KH-24-041-08	2	S	Gasket, Cylinder Head
9	KH-24-318-12	1	S	Head Assembly, #2 Cylinder
10	KH-25-186-01	4	/P	Arm, Rocker
11	KH-24-599-01	4	S	Pivot, Rocker Arm
12	KH-M-0640034	4	/P	Screw, Hex Flange, M6 x 1.0 x 34
13	KH-12-086-16	8	S	Screw, Hex Flange, M10 x 1.5 x 90
14	KH-24-755-74	1	S	Kit, Valve Cover (Incl. 15-16)
15	KH-24-153-16	1	S	O-Ring
16	KH-24-086-32	4		Screw, Shoulder
17	KH-24-445-01	1	S	Strap, Lifting
18	KH-24-016-01	2	/P	Valve, Exhaust, Std.
	KH-24-016-02	2		Valve, Exhaust, .010
19	KH-24-017-01	2	/P	Valve, Intake, Std.
	KH-24-017-02	2		Valve, Intake, .010
20	KH-24-032-05	2	S	Seal, Valve Stem
21	KH-235011	4	S	Retainer, Spring
22	KH-24-089-02	4	/P	Spring, Valve
23	KH-12-173-01	4	/P	Cap, Valve Spring
24	KH-12-755-03	4	/P	Kit, Retainer
25	KH-24-318-11	1	S	Head Assembly, #1 Cylinder
26	KH-24-755-76	1	S	Kit, Valve Cover - Breather (Incl. 15, 16, 27)
27	KH-25-313-02	1	S	Grommet, Rubber
28	KH-24-755-57	1	S	Kit, Breather Separator (Incl. 27, 29-32)
29	KH-M-0545016	2	S	Screw, Hex Flange, M5 x 0.8 x 16
30	KH-24-445-02	1		Strap, Breather
31	KH-24-126-44	1		Bracket, Breather Separator
32	KH-24-112-12	1		Spacer
33	KH-24-294-01	1		Fitting
34	KH-24-326-03	1		Hose, Flexible

Z54
20HP Electric Start

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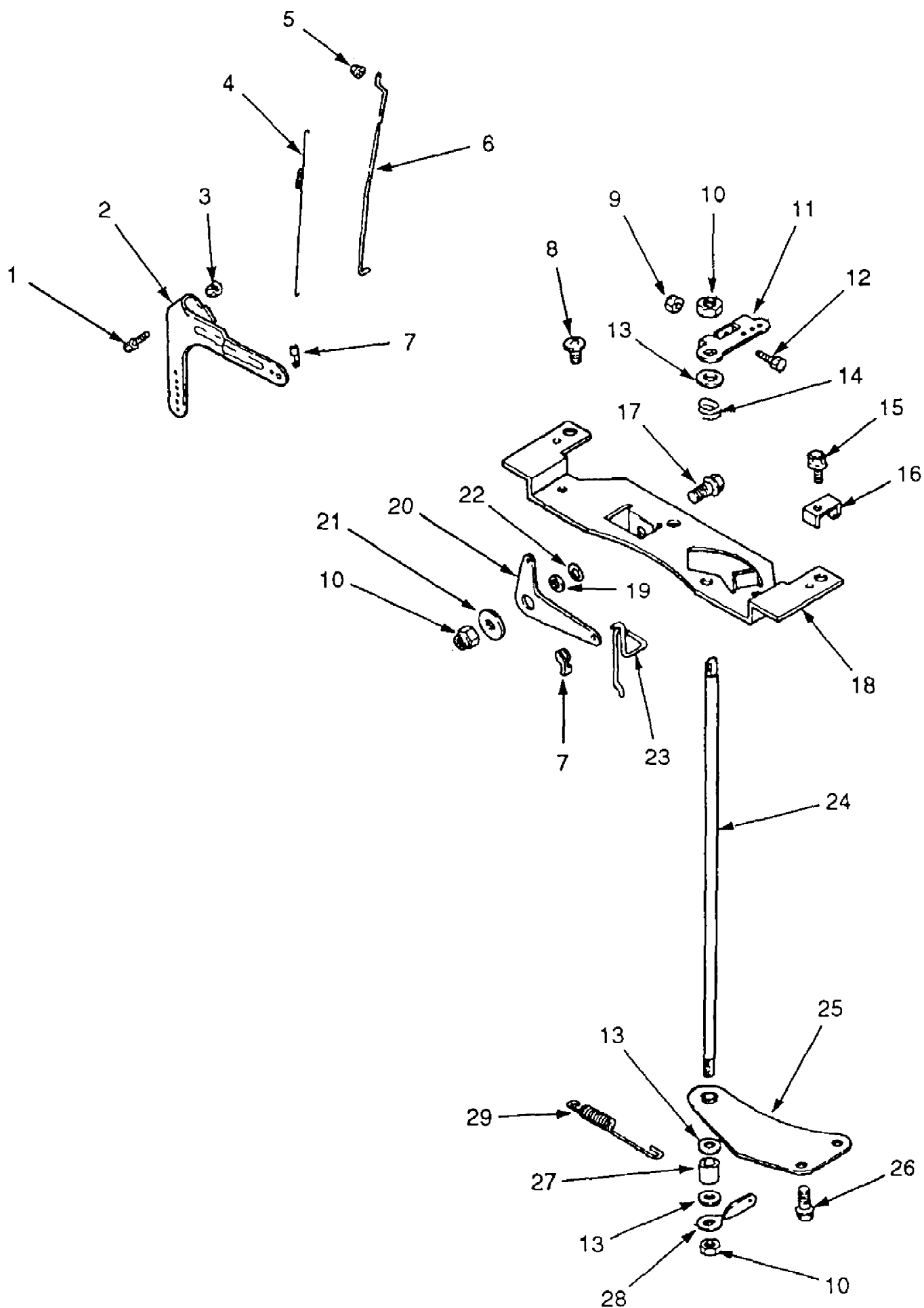
Z54
20HP Electric Start

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0841080	1	S	Nut, Hex Flange, M8 x 1.25
2	KH-M-839080	2	S	Screw, Hex Flange, M8 x 1.25 x 80
3	KH-12-098-03	1	S	Starter, Solenoid Shift (Incl 4 thru 18) (Nippon Denso)
4	KH-12-081-02	1		Drive, End Cap
5	KH-52-100-10	2		Nut
6	KH-12-090-10	1		Lever, Starter Drive
7	KH-24-755-84	1	/P	Kit, Starter Repair
8	KH-52-435-02	1	/P	Solenoid
9	KH-52-100-09	1		Nut
10	KH-12-239-01	1		Drive, Pinion
11	KH-12-170-03	1		Armature
12	KH-12-471-01	1		Frame
13	KH-52-221-01	1		Kit, Brush (Incl. 15)
14	KH-52-323-03	1		Holder, Brush
15	KH-52-089-09	4		Spring, Brush
16	KH-52-168-01	1		Insulator
17	KH-52-211-05	2		Bolt, Thru, M5 x 0.8 x 99
18	KH-12-301-01	1		Commutator, End Cap
	KH-M-839080	2	S	Screw, hex. flange M8x1.25x80 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-M-0841080	1	S	Nut, hex. flange M8x1.25 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-098-09-S	1	S	Starter assembly solenoid shift (Delco) Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-755-33-S	1		Kit, pinion drive Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-141-05-S	1		Ring Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-221-01-S	1		Kit, brush Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-435-05-S	1	S	Kit (Includes 3 Torx head screws), solenoid (plunger is part of the solenoid); Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-086-113-S	3		Screw, external Torx head M4x0.7x26 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)

Z54
20HP Engine Controls

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Z54
20HP Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-SM-0642025	1	S	Screw, Hex Flange, M6 x 1.0 x 25
2	KH-24-090-14	1	/P	Lever, Governor
3	KH-M-0641060	1	S	Nut, Hex Flange, M6 x 1.0
4	KH-24-089-01	1		Spring, Linkage
5	KH-25-158-08	1	/P	Bushing, Linkage Retaining
6	KH-24-079-04	1		Linkage, Throttle
7	KH-25-158-11	2	/P	Bushing, Throttle Linkage
8	KH-24-086-06	2		Screw, Phillips Hd. 11-16 x 3/4
9	KH-M-0446030	1	S	Nut, Hex, M4 x 0.7
10	KH-M-0647060	3		Nut, Hex Lock, M6 x 1.0
11	KH-24-090-09	1		Lever, Throttle Control
12	KH-M-0401030	1	S	Screw, Hex Cap, M4 x 0.7 x 30
13	KH-X-25-72	3		Washer, 1/4
14	KH-24-089-20	1		Spring, Throttle Shaft
15	KH-M-0545016	2	S	Screw, Hex Flange, M5 x 0.8 x 16
16	KH-12-237-01	2		Clamp, Cable
17	KH-M-0639016	1	S	Screw, Hex Flange, M6 x 1.0 x 16
18	KH-24-126-59	1	/P	Bracket, Control
19	KH-25-431-01	1		Spacer
20	KH-24-090-20	1		Lever, Choke
21	KH-X-25-52	1	S	Washer, 1/4
22	KH-277341	1		Washer, Spring, 3/8
23	KH-24-079-10	1		Linkage, Choke
24	KH-24-144-11	1		Shaft, Throttle
25	KH-24-126-17	1	S	Bracket, Throttle Shaft
26	KH-M-0645016	1	S	Screw, Hex Flange, M6 x 1.0 x 16
27	KH-24-112-10	1		Spacer
28	KH-24-090-12	1		Lever, Throttle Control
29	KH-24-089-15	1	/P	Spring, Governor

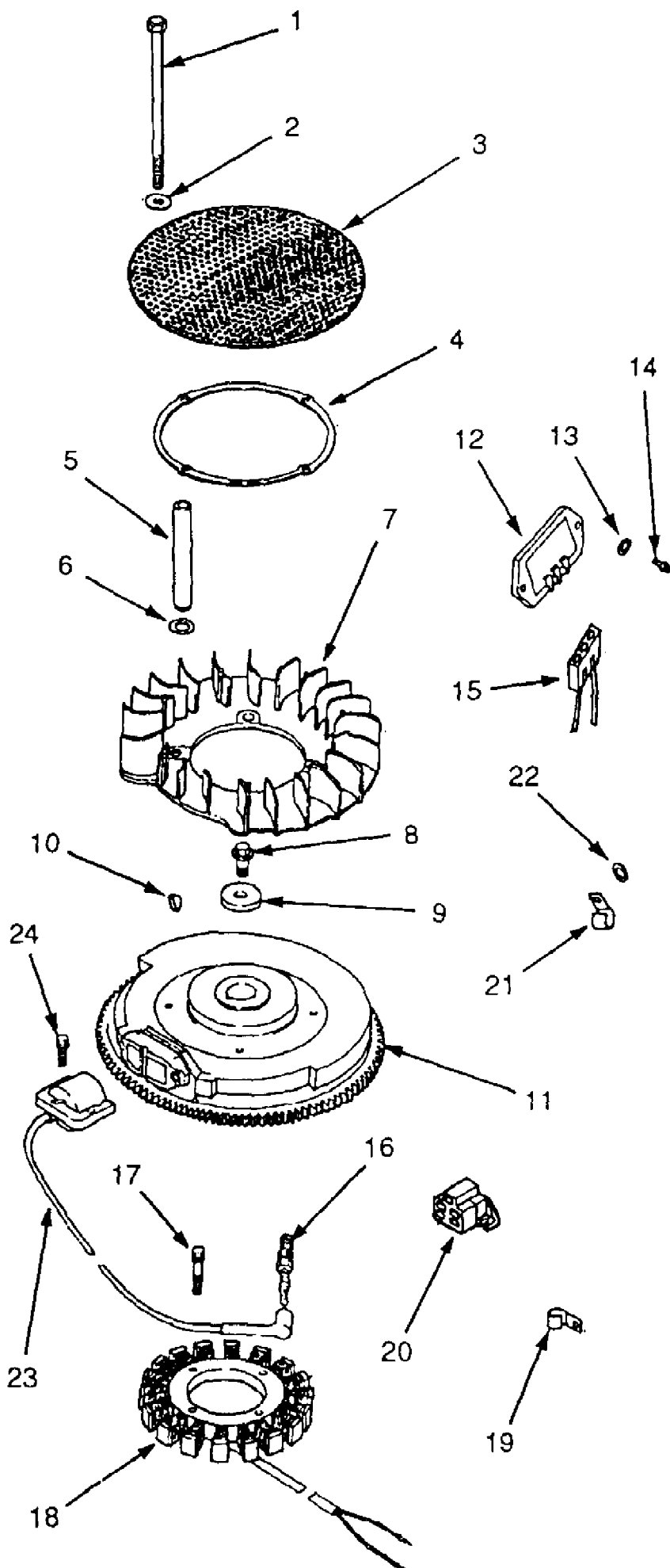
Z54
20HP Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-853-17	1		Kit, Carburetor w/Gaskets (Includes 2 thru 4)
2	KH-24-041-15	1		Gasket, Carburetor
3	KH-24-041-14	1	/P	Gasket, Air Cleaner Base
4	KH-M-0629128	2		Stud, M6 x 1.0 x 128
5	KH-M-0641060	2	S	Nut, Hex Flange, M6 x 1.0
6	KH-X-426-9	6	S	Clamp, Hose
7	KH-24-353-03	1		Fuel Line 10.5"
8	KH-47-154-01	1	S	Clip, Cable
9	KH-24-086-12	2		Screw, Hex Cap, M6 x 1.7 x 18
10	KH-24-393-04	1	S	Pump, Pulse Fuel
11	KH-24-100-01	2		Nut, Plastic
12	KH-24-353-11	1		Fuel Line 11.5"
13	KH-25-353-15	1		Fuel Line 3.5"
14	KH-25-050-03	1	S	Filter, Fuel
	KH-24-757-18	1	S	Kit, Carburetor Repair w/Gaskets
	KH-24-757-19	1	/P	Kit, Choke Repair w/Gaskets
	KH-24-757-20	1		Kit, Gasket
	KH-24-757-22	1	/P	Kit, Solenoid w/Gaskets

Z54
20HP Ignition, Electrical And Flywheel

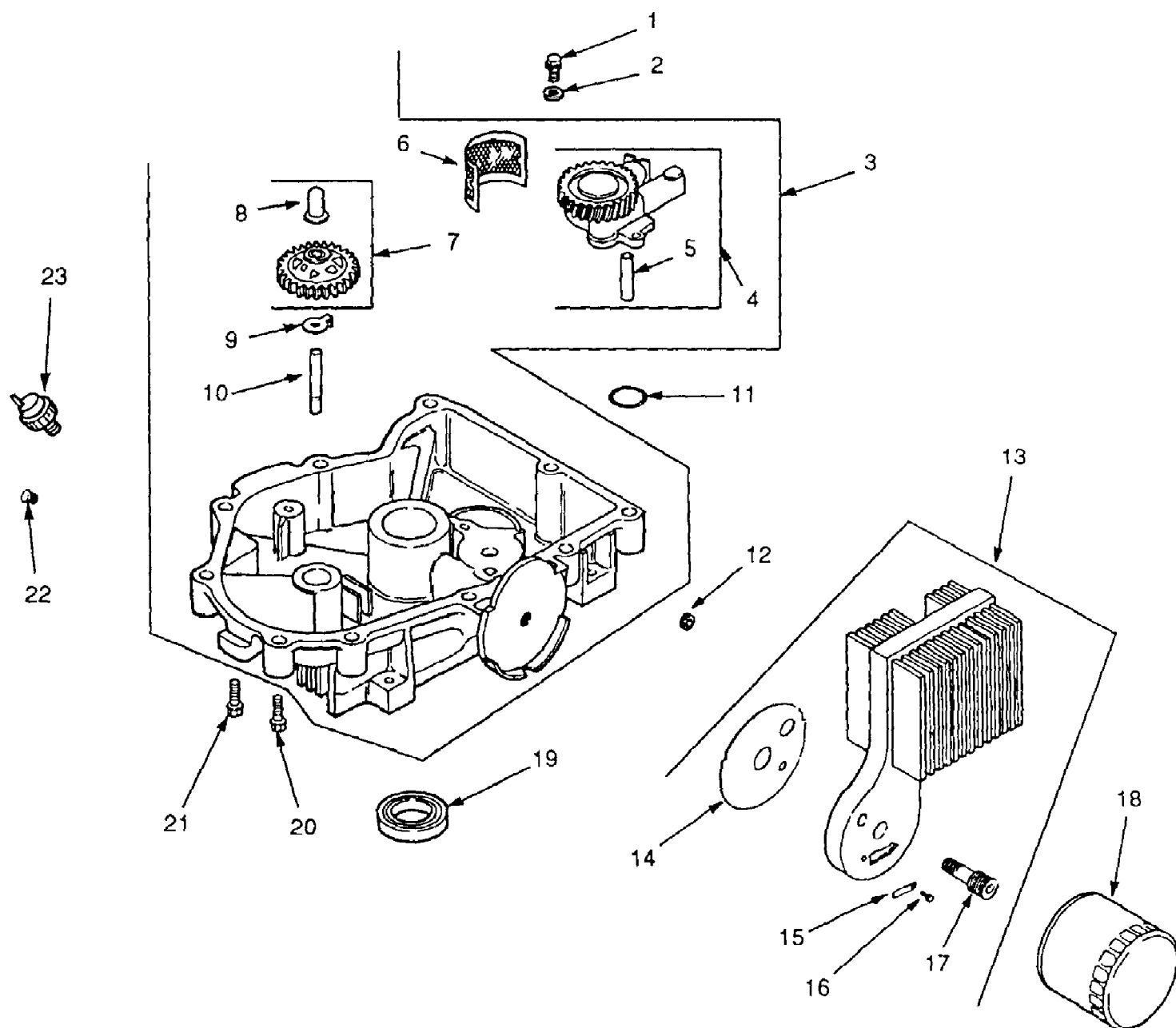
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Z54
20HP Ignition, Electrical And Flywheel

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0603100	4		Screw, Hex Cap, M6 x 1.0 x 100
2	KH-X-25-53	4		Washer, .266 x .5
3	KH-24-162-25	1	S	Screen, Grass
4	KH-24-141-06	1		Ring, Support
5	KH-24-112-14	4		Spacer, Grass Screen
6	KH-24-468-11	4		Washer, Spring, 10mm
7	KH-24-157-01	1	S	Fan
8	KH-12-086-14	1		Screw, Hex Flange, M10 x 1.5 x 46
9	KH-12-468-03	1	/P	Washer, 3/8
10	KH-X-42-15	1	/P	Key
11	KH-24-025-04	1	S	Flywheel
12	KH-25-403-03	1	S	Rectifier/Regulator
13	KH-X-25-92	2		Washer, 3/16
14	KH-24-086-18	2		Screw, Phillips Hd, 11-16 x 7/8
15	KH-236602	1	S	Connector, Rectifier/Regulator
16	759-3336	2	/P	Spark Plug
17	KH-M-0548025	2		Screw, Hex Cap, M5 x 0.8 x 25
18	KH-24-085-03	1	S	Stator, 15 Amp
19	KH-235173	1		Clip, Cable
20	KH-25-155-06	1		Connector
21	KH-48-154-02	1		Clip, Cable
22	KH-X-25-63	1	/P	Washer, 1/4
23	KH-24-584-01	2	S	Module, Ignition
24	KH-M-0545020	4	/P	Screw, Hex Flange, M5 x 0.8 x 20
	KH-24-176-41	1		Harness, Wiring Not Shown
	KH-24-176-50	1	S	Harness, Wiring Not Shown
	KH-24-518-09	1		Wire Lead (green - 19-1/2") Not Shown
	KH-24-518-07	1	S	Wire Lead (violet - 36-1/2") Not Shown
	KH-25-518-28	1	S	Wire Lead (black - 4") Not Shown



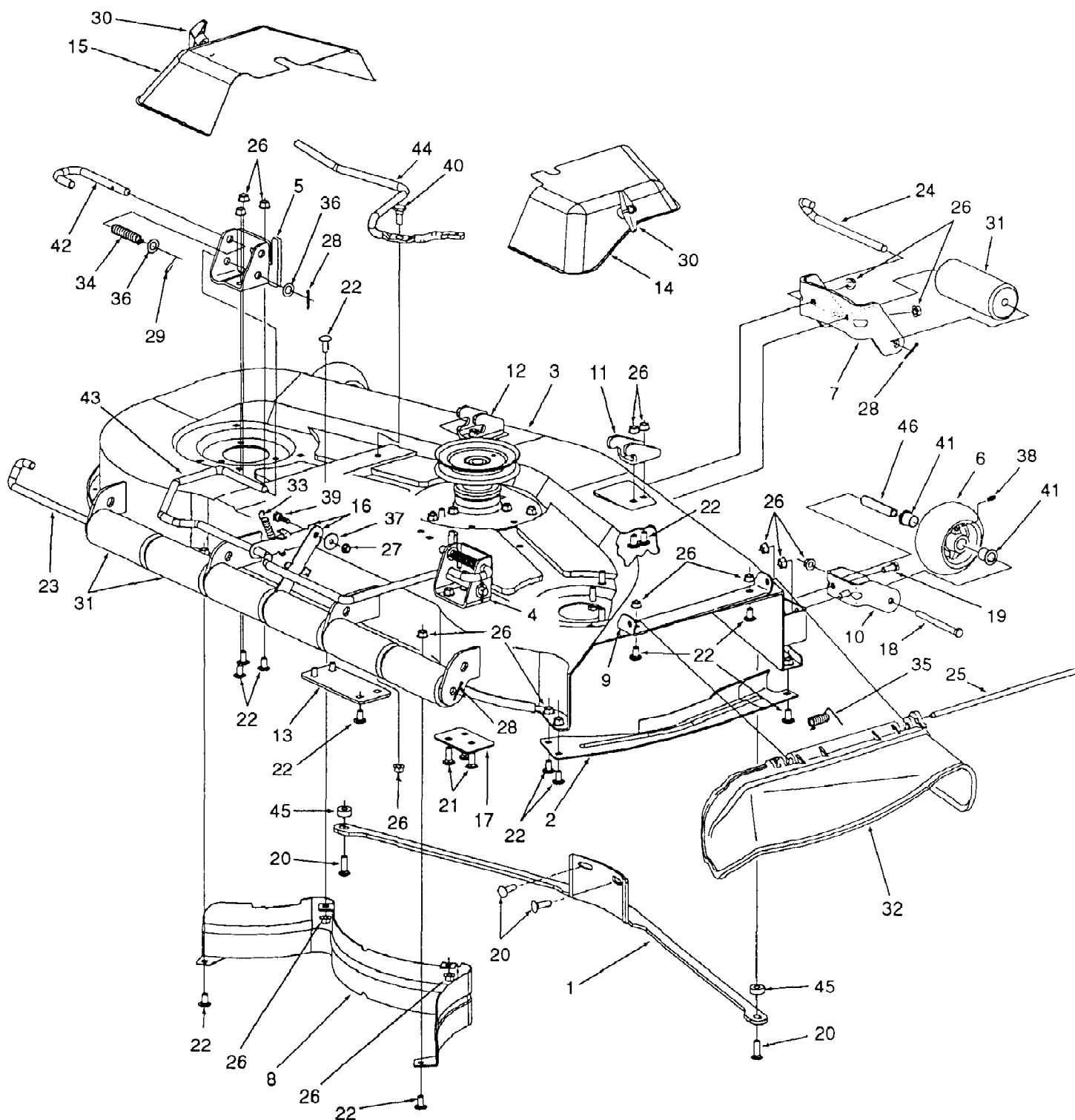
Z54
20HP Oil Pan And Lubrication

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0645025	2	S	Screw, Hex Flange, M6 x 1.0 x 25
2	KH-M-631005	2	/P	Washer, 6mm
3	KH-24-199-07	1		Pan Ass'y, Oil (Incl. 4 thru 10)
4	KH-24-393-08	1	S	Oil Pump Ass'y (Incl 5)
5	KH-24-123-05	1		Tube, Oil Pickup
6	KH-25-162-07	1		Screen, Oil
7	KH-24-043-12	1	/P	Gear Kit, Governor w/Pin (Incl. 8)
8	KH-12-380-01	1	/P	Pin, Governor Regulating
9	KH-52-448-02	1	S	Tab, Locking
10	KH-12-144-02	1		Shaft, Governor Gear
11	KH-24-153-08	1		O-Ring
12	KH-X-75-32	1	S	Plug, Hex Cntrsk. 3/8
13	KH-24-755-52	1		Oil Cooler Kit (Incl. 14 thru 17)
14	KH-24-041-29	1		Gasket, Oil Filter Adapter
15	KH-24-402-02	1		Reed, Oil Relief
16	KH-M-0448010	1		Screw, Hex Flange, M4 x 0.7 x 10
17	KH-24-136-03	1	S	Nipple, Oil Filter
18	KH-12-050-01	1	S	Filter, Oil
19	KH-52-032-08	1	S	Seal, Oil (PTO End)
20	KH-24-086-17	1	S	Screw, Hex Flange, M8 x 1.25 x 45
21	KH-24-086-16	9	S	Screw, Hex Flange, M8 x 1.25 x 45
22	KH-52-139-02	1	/P	Plug, Hex, 3/8
23	KH-52-099-06	1	S	Switch, Oil Pressure

Z54
54" Deck Assembly

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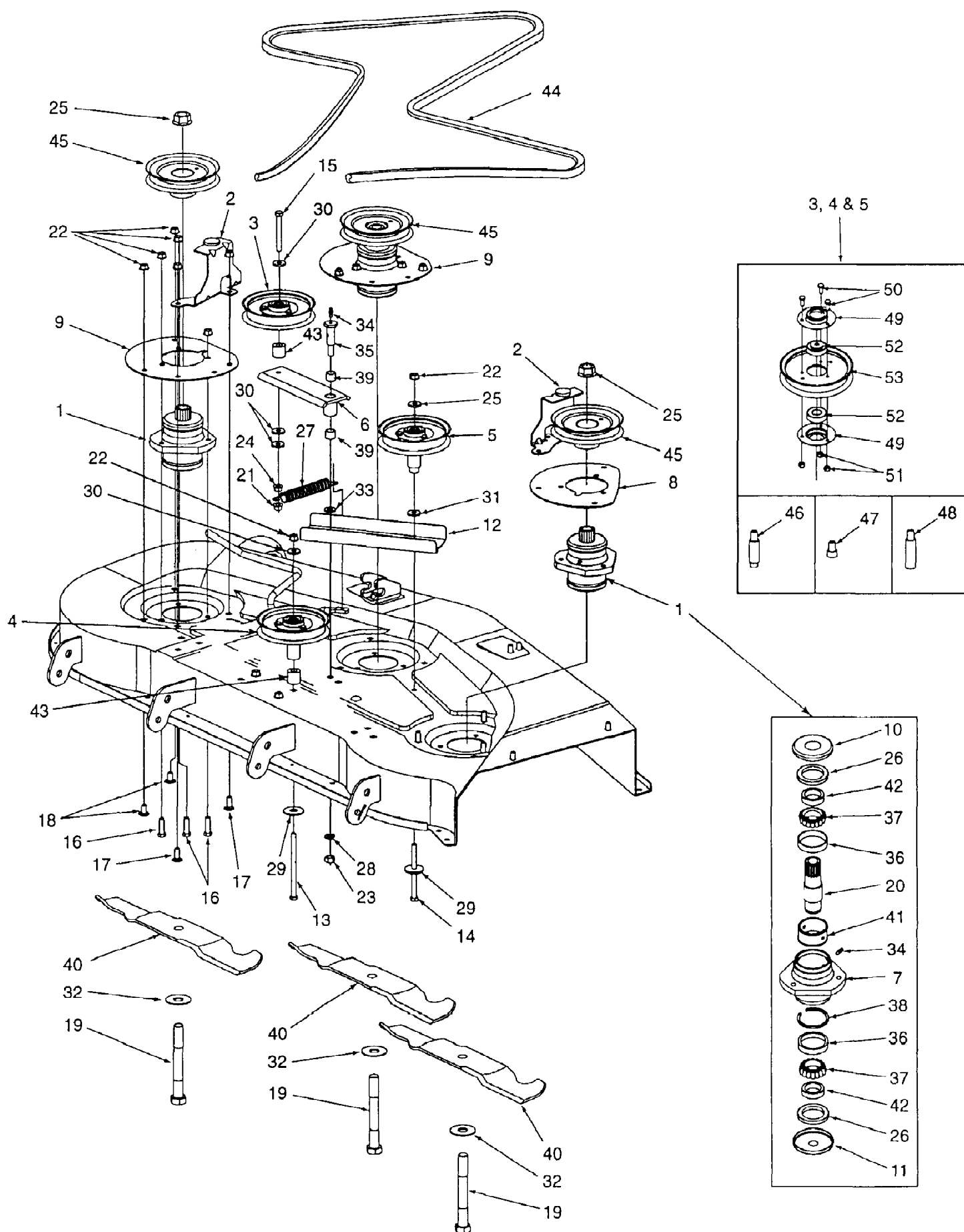
Z54
54" Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0144	1		Bar, 54" Front
2	603-0149	1	S	Guard, Finger Code 0498
3	603-0325	1		Housing Ass'y, 54" Mower Deck Code 0498
	777-1426	1	S	Label, Danger, Top Rt. of Deck
	777-9192B	1	S	Label, Deck Safety, Top Lt. of Deck
4	603-0350	1		Bracket, Rear Hanger RH Code 0498
5	603-0351	1		Bracket, Rear Hanger LH Code 0498
6	634-3159	2	/P	Wheel Ass'y, 5" Deck [Includes Ref. Nos. 38 & 41 (Qty. 2)]
7	703-2091A	1	/P	Bracket, Front Roller Code 0498
8	703-2093	1		Baffle, Rear Inner
9	703-2392	1	S	Bracket, Chute Mtg
10	703-2410	2		Bracket, Deck Wheel Code 0498
11	703-2430	1		Bracket, Front Deck - RH Code 0498
12	703-2767	1		Bracket, Front Deck - LH Code 0498
13	703-2791	1		Plate, Idler Support
14	703-2816	1		Cover, Belt - RH Code 0498
15	703-2817	1		Cover, Belt - LH Code 0498
	777-5607	1		Label, Belt Install. - Under Cover
16	703-2929	2	S	Link, Deck Support Code 0498
17	703-2988	1	S	Plate, Support
18	710-0944	2	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
19	710-3001	4	/P	Screw, Hex Cap, 3/8-16 x .88 GR5
20	710-3034	4	/P	Bolt, Carriage, 3/8-16 x 1.25 GR5
21	710-3168	3	/P	Bolt, Carriage, 3/8-16 x 1.0 GR5
22	710-3178	19	/P	Bolt, Carriage, 3/8-16 x .75 GR5
23	711-1103	1		Pin, Roller
24	711-3314	1	S	Pin, Roller, 1/2 x 7.31
25	711-3318	1	/P	Hinge Pin
26	712-0431	33	S	Nut, Hex Flange Lock, 3/8-16
27	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18
28	714-0115	4	S	Pin, Cotter 1/8 x 1.0
29	715-3003	2	/P	Pin, Spirol Spring, 3/16 x 3/4
30	720-0241	2	S	Knob, Wingnut, 5/16-18
31	731-3005	7	/P	Roller, Front & Rear
32	731-3131	1	S	Deflector, Plastic Chute
	777-1584	1	S	Label, Danger Cut Finger
33	732-0395	1	S	Spring, Extension
34	732-0802	2		Spring, Compression
35	732-3070	1	S	Spring, Torsion
36	736-0160	4	S	Washer, Flat, .536 x .93 x .05
37	736-0231	1	S	Washer, Flat, .344 x 1.125 x .12
38	737-0280	2	S	Grease Fitting
39	738-0296	1	S	Bolt, Shoulder, .437 x .268:5/16-18
40	738-0380	1	S	Bolt, Shoulder, .50 x .267:3/8-16
41	741-0487A	4	S	Bearing, Flange
42	747-3013	2	/P	Pin, Mower Support
43	747-3297A	1	/P	Rod, Deck Support
44	747-3306	1		Rod, Idler Spring Mtg
45	750-3119	2	/P	Spacer, .406 x 1.0 x .38
46	750-3193	2	/P	Spacer, Wheel

Z54
54" Deck Drive And Spindle Assembly

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54" Deck Drive And Spindle Assembly

Ref #	Part Number	Qty	S/P/F	Description
1	603-0043A	3	S	Spindle Ass'y, Complete
2	603-0326	2		Bracket, Belt Cover Support Code 0498
3	603-0362	1	S	Pulley Ass'y, 5" Idler [Includes Ref. No. 47 & 49 Thru 53]
4	603-0406	1		Pulley Ass'y, 5" Idler [Includes Ref. No. 48 & 49 Thru 53]
5	603-0407	1		Pulley Ass'y, 5" Idler [Includes Ref. No. 46 & 49 Thru 53]
6	603-0469	1	S	Arm Ass'y, Idler [Includes Ref. No. 39 (Qty. 2)]
7	619-3022	3		Spindle Housing
8	703-2178	1	S	Cover Plate, RH Side
9	703-2179A	2	S	Cover Plate,
10	703-2184	3	/P	Cup, Spindle Top
11	703-2185	3	S	Cup, Spindle Bottom
12	703-2849	1	S	Channel
13	710-0615A	1	/P	Screw, Hex Cap, 3/8-16 x 5.0 GR5
14	710-0693	1	/P	Screw, Hex Cap, 3/8-16 x 4.5 GR5
15	710-0902	1		Screw, Hex Cap, 3/8-24 x 3.75
16	710-3005	9	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
17	710-3168	4	/P	Bolt, Carriage, 3/8-16 x 1.0 GR5
18	710-3178	6	/P	Bolt, Carriage, 3/8-16 x .75 GR5
19	710-3252	3		Bolt, Hex Head, 3/4-16 x 6.0
20	711-3342	3	/P	Shaft, Spindle
21	712-0262	1	/P	Nut, Hex Center Lock Jam 3/8-24
22	712-0431	21	S	Nut, Hex Flange Lock, 3/8-16
23	712-3019	1	S	Nut, Hex, 7/16-14
24	712-3054	1	/P	Nut, Hex Top Lock, 3/8-24
25	712-3078	3	/P	Nut, Hex Flange, 3/4-16
26	721-0385	6	S	Oil Seal
27	732-0262	1	S	Spring, Extension
28	736-0171	1	S	Washer, Lock, 7/16
29	736-0227	2	S	Washer, Flat, 3/8 x 1.5 x .134
30	736-0258	5	/P	Washer, Flat, .385 x 1.0 x .135
31	736-0316	1	S	Washer, Flat
32	736-3014	3	/P	Washer, Flat, .78 x 2.0 x .105
33	736-3015	1	S	Washer, Flat, .469 x .875 x .105
34	737-0280	4	S	Fitting, Grease
35	738-3108	1	/P	Shoulder Bolt
36	741-3050	6	S	Cup, Bearing
37	741-3051	6	S	Bearing, Cone
38	741-3052	3	S	Spacer, Bearing
39	741-3063	2		Bearing, Sleeve
40	759-3820	3	/P	Mower Blade
41	750-3073	3	/P	Spacer, Bearing Cup
42	750-3187	6	S	Ring, Seal
43	750-3211	2		Spacer, .410 x 1.0 x .80
44	754-3078	1	S	V-Belt, B Section 161.0 Lg
45	756-3082	3		Pulley, Spindle
46	750-3175	1		Spacer, Front Deck Idler Pulley
47	750-3176	1		Spacer, Idler Arm Pulley
48	750-3177	1		Spacer, Rear Deck Idler Pulley
49	703-2907	6		Cup, Bearing

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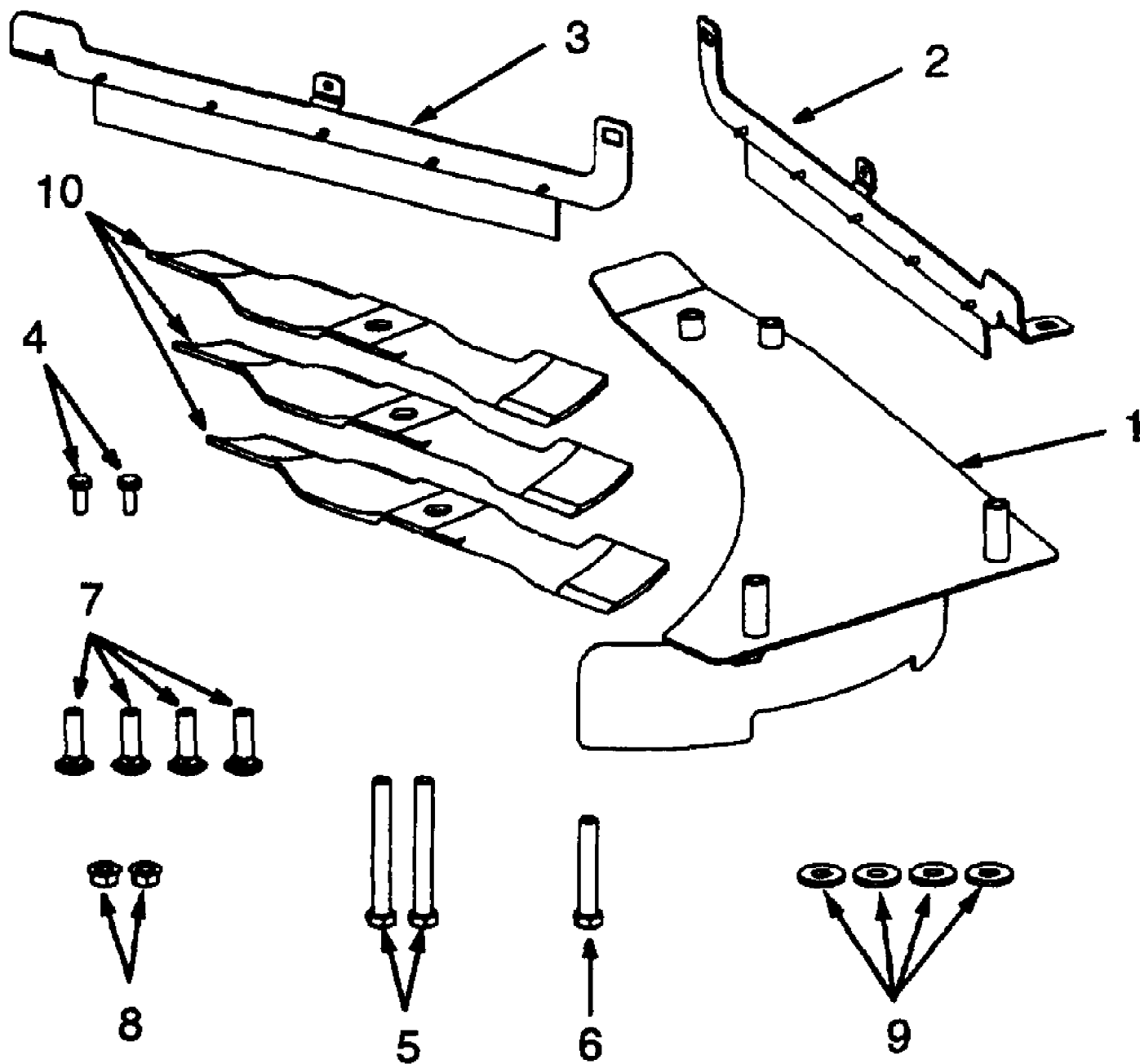
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54" Deck Drive And Spindle Assembly

Ref #	Part Number	Qty	S/P/F	Description
50	710-0751	9	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
51	712-0324	9	/P	Nut, Hex Insert Lock, 1/4-20
52	741-0600	6	S	Bearing, Ball
53	756-3085	3		Pulley, Flat Idler

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54" Mulching kit

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54" Mulching kit

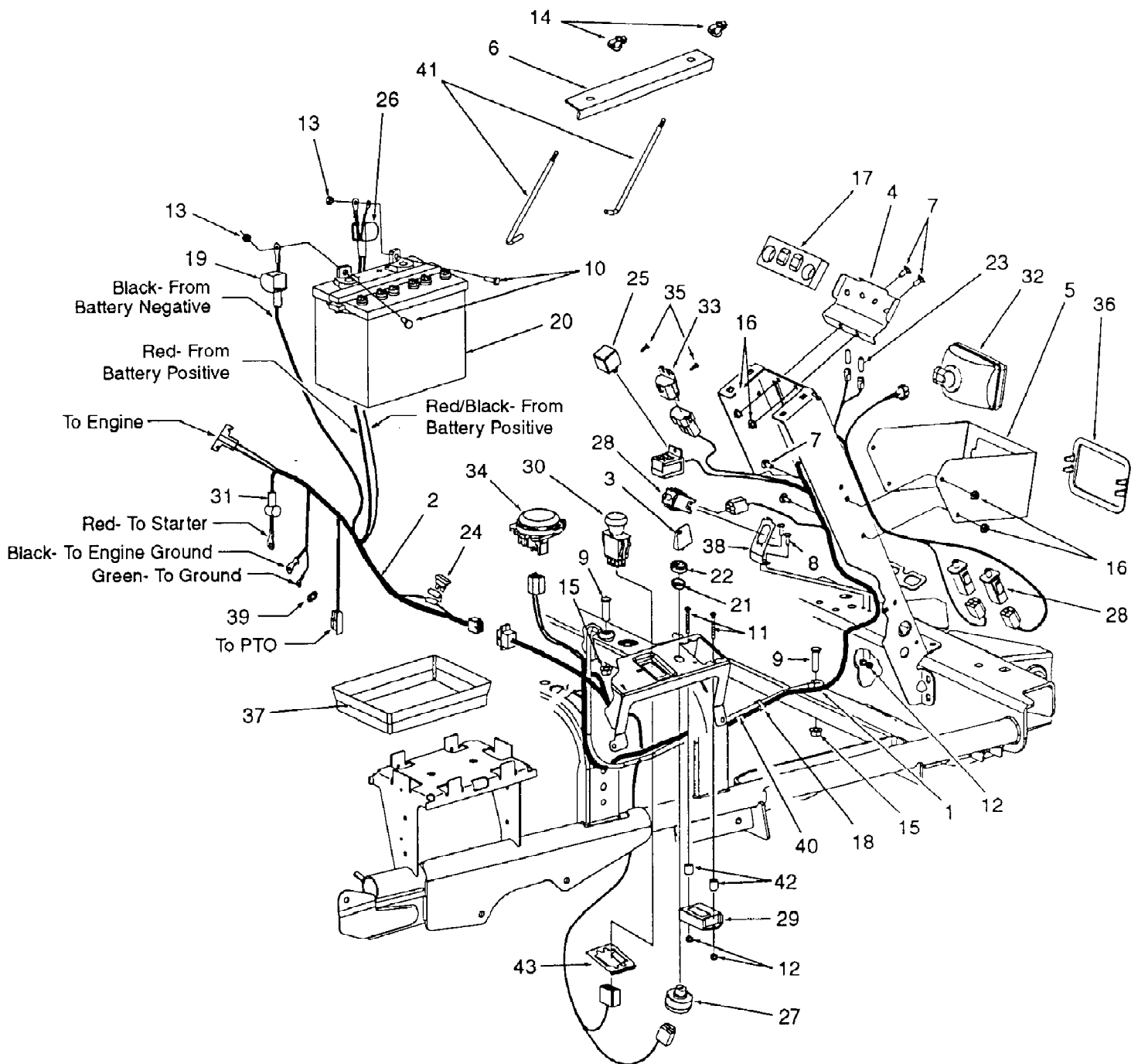
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Ref #	Part Number	Qty	S/P/F	Description
1	603-0396	1	S	Baffle Ass'y, 54" Mulching
2	603-0438	1	/P	Bracket Ass'y, Rubber Flap/Mtg RH
3	603-0441	1	/P	Bracket Ass'y, Rubber Flap/Mtg LH
4	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
5	710-3022	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR5
6	710-0347	1	/P	Screw, Hex Cap, 3/8-16 x 1.75
7	710-3168	4	/P	Bolt, Carriage, 3/8-16 x 1.0 GR5
8	712-3027	2	S	Nut, Hex Flange Lock, 1/4-20
9	736-3052	4	/P	Washer, Flat, .406 X 1.0 X .105
10	742-3030	3	S	Blade, Mulching, 18.5 Lg

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Battery, Electrical Components And Switches



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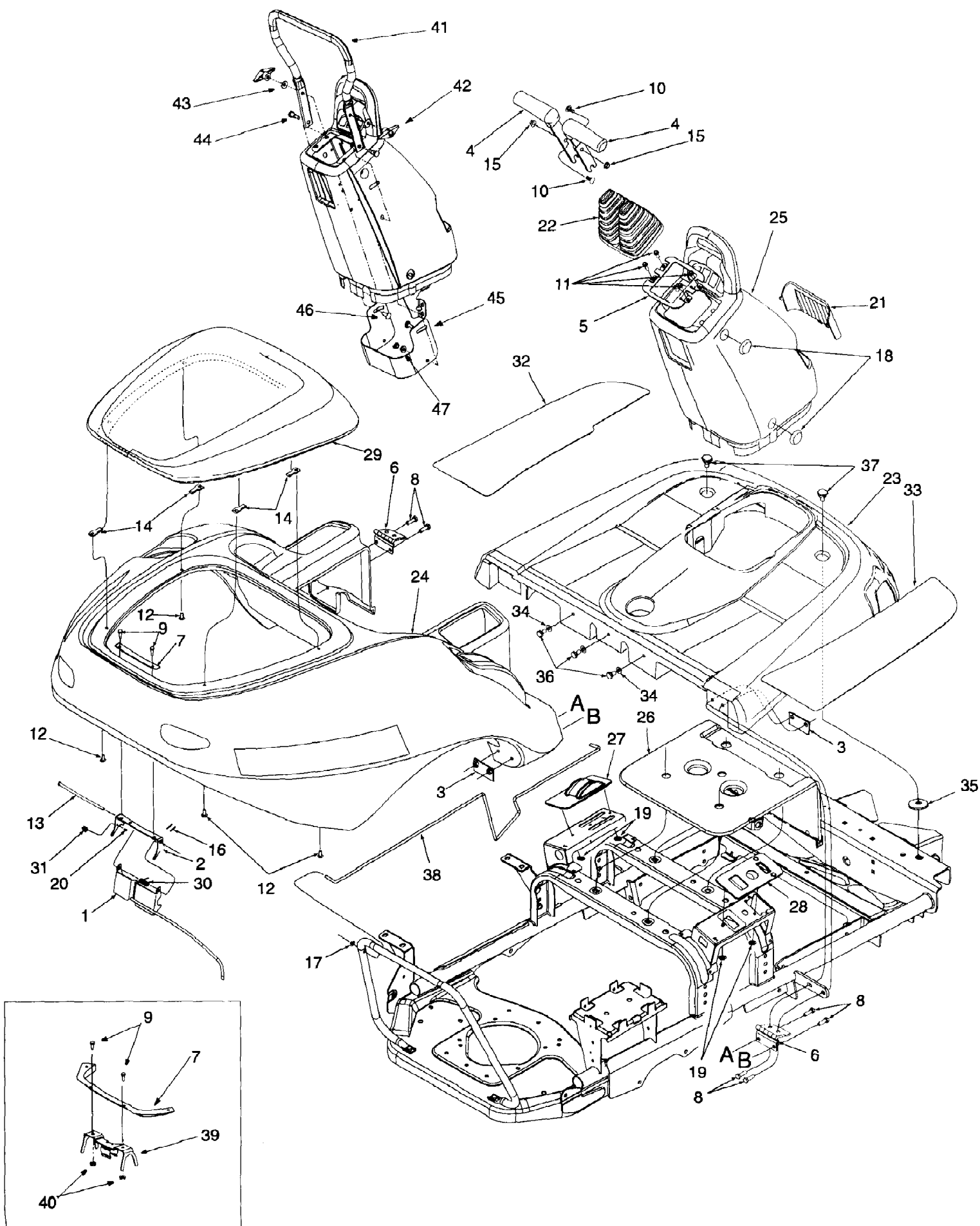
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Battery, Electrical Components And Switches

Ref #	Part Number	Qty	S/P/F	Description
1	629-3033	1		Wire Harness, Main
2	629-3034	1		Wire Harness, Engine Includes Ref. Nos. 19, 24, 26 & 31
3	759-3476A	2	S	Key, Ignition (Set of 2)
4	703-2809	1	S	Bracket, Indicator Bulb Mtg.
5	703-2836	1		Bracket, Headlight Mtg. Code 0498
6	703-3149	1	S	Strip, Battery Retainer
7	710-0134	6	/P	Bolt, Carriage, 1/4-20 x .62
8	710-0425	2	/P	Screw, Machine, #10-24 x 5/8
9	710-0723	2	/P	Screw, Hex Cap, 3/8-16 x 1.25
10	710-3015	2	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
11	710-3143	2	/P	Screw, Pan Hd Cutting, #10-24
12	712-0161	4	/P	Nut, Hex Insert Lock, #10-24
13	712-0271	2	/P	Nut, Hex Sems, 1/4-20
14	712-0397	2	S	Nut, Nylon Wing, 1/4-20
15	712-0431	2	S	Nut, Hex Flange Lock, 3/8-16
16	712-3027	6	S	Nut, Hex Flange Lock, 1/4-20
17	723-0455	1		Foam Protector, Indicator Light
18	725-0157	3	/P	Cable Tie
19	725-0340	1		Cover, Battery Terminal - Black
20	725-0453E	1	S	Battery
21	725-1346	1	S	Nut, Ignition Switch, 5/8-32
22	725-1347	1	/P	Cap, Ignition Switch
23	725-1365	2	S	Bulb, Indicator
24	725-1656	1		Fuse, Mini, 20Amp
25	725-1718	1	S	Relay
26	725-3007A	1	/P	Cover, Battery Terminal - Red
27	725-3163	1	S	Switch, Ignition
28	725-3164A	3	S	Switch, Plunger Safety
29	725-3229	1		Hourmeter/Tachometer
30	725-3233	1	S	Switch, PTO
31	725-3237	1		Cover, Terminal - Red
32	725-3250	1	S	Headlight Assembly
	759-3864	1	S	Bulb, Headlight - Only
33	725-3251	1	S	Sensor, Voltage
34	725-3253	1	S	Switch, Seat
35	726-0349	2	S	Retainer, Ratcheet
36	731-3184	1		Bezel, Headlight
37	731-3233	1		Tray, Battery
38	732-0816	1		Spring, Switch Mounting
39	736-0607	1	/P	Washer, External Lock, 5/16
40	747-3271	1		Rod, Harness Mtg.
41	747-3347	2		Rod, Battery Retainer
42	750-0539	2	S	Spacer, .315 x .50 x .52
43	783-0462	1	/P	Bracket, PTO Switch Retainer

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Body Cover Panels

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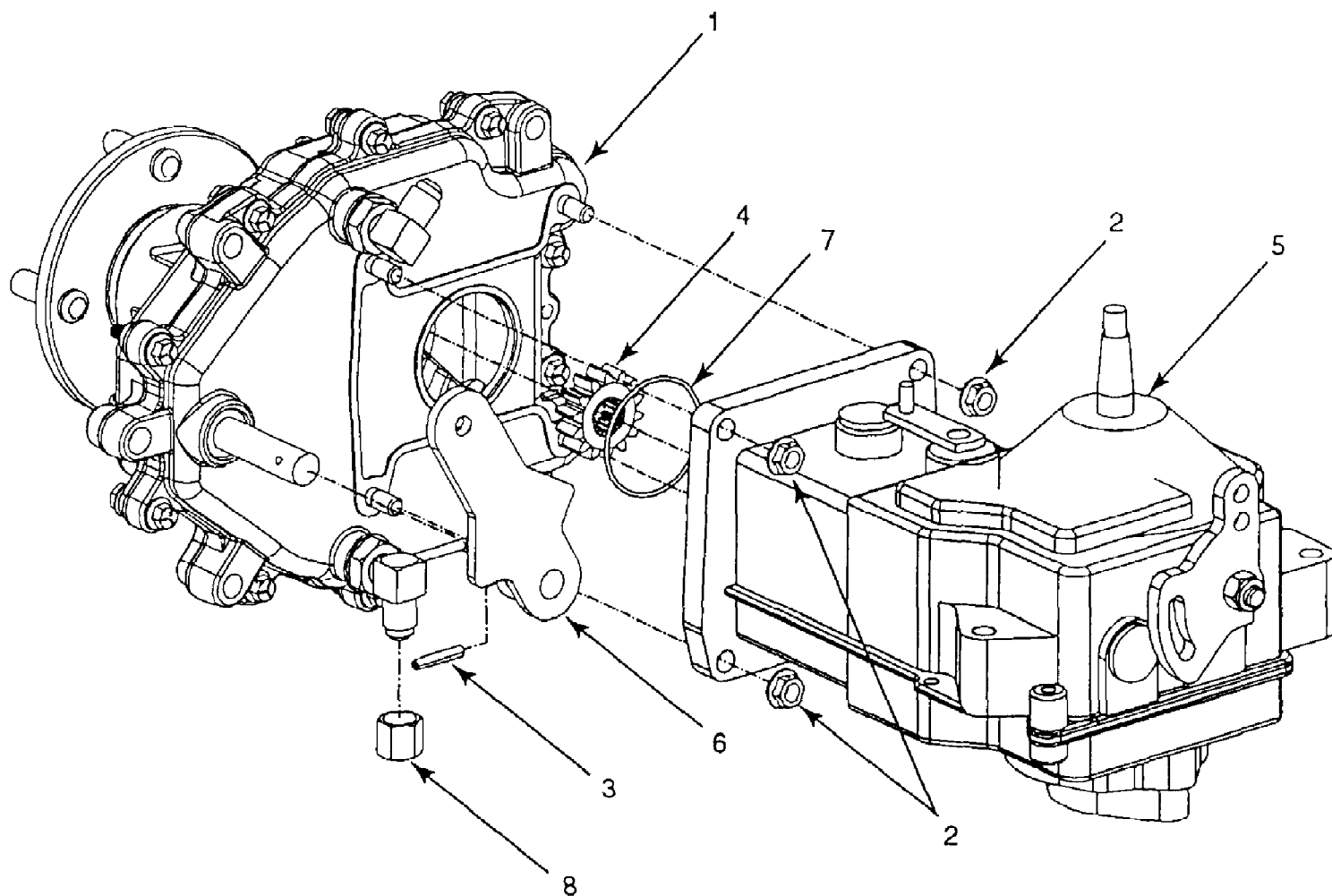
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Body Cover Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0347	1		Handle Ass'y, Latch
2	603-0467	1	S	Bracket, Latch
3	603-0578	4		Plate Ass'y, Body Mounting
4	631-3005	2		Handle, Control
5	703-2648	1		Bracket, Bellow Retainer
6	703-2928	2		Hinge, Body
7	703-3078	1	S	Plate, Latch Mounting
8	710-0376	8	/P	Screw, Hex Cap, 5/16-18 x 1.0 GR5
9	710-0425	2	/P	Screw, Pan Hd, #10-24 x .625
10	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
11	710-0642	4	/P	Screw, Hex Wash Hd. Tap 1/4-20 x .75
12	710-0946	4	/P	Screw, Truss Machine, 1/4-20 x .625 GR2
13	711-1092	1		Rod, Latch Mounting
14	712-0185	4		Nut, U-Type Speed, 1/4-20
15	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18 GR5
16	714-0127	2	/P	Pin, Cotter, 1/16 x .75
17	726-0106	1	S	Push Cap, 1/4
18	726-0289	2		Plug, Button
19	726-3047	4	S	Push Nut
20	728-0117	1		Rivet, Pop, .125 Dia
21	731-3128A	1	/P	Lens, Headlight
22	731-3185	1		Bellow, Control
23	731-3186	1		Body, Front Floor Includes Ref No.s 32 & 33.
24	731-3187	1		Body, Rear Engine Compartment
25	731-3188	1		Console
26	731-3192	1		Cover, Seat Base
27	731-3195	1		Cover, LH Control Panel
28	731-3196	1	S	Cover, RH Control Panel
29	731-3189	1		Cover, Engine
30	732-0848	1		Spring, Torsion
31	732-0830	1	S	Clip, Spring
32	735-0259	1		Pad, Floor LH
33	735-0260	1		Pad, Floor RH
34	736-0275	3	S	Washer, Flat
35	736-3039	2	S	Washer, Flat, .406 x 1.5 x .110
36	738-0140	3	S	Bolt, Shoulder
37	738-3163A	2	/P	Bolt, Shoulder, .75 x .245:3/8-16
38	747-3303	1		Rod, Prop Support
39	603-0643	1		Clip Spring Bracket Assembly
40	712-3027	1	S	Hex Nut Lock Flange 1/4-20
41	749-3081	1		Cruise Control Tube
42	720-0241	2	S	Wing Nut 5/16-18
43	736-0242	2	/P	Bell Wash .340 ID
44	738-0754	2		Shoulder Screw .437 Dia .54
45	703-3288	1	S	Control Tube Mount Bracket
46	710-0276	2	/P	Carriage Screw 5/16-18
47	712-3004A	2	/P	Nut Hex Flange Lock 5/16-18 GR5
	777-4712	2		Reflector, Body Rear Not Shown

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Complete Transmission Assembly (L.H. Shown)

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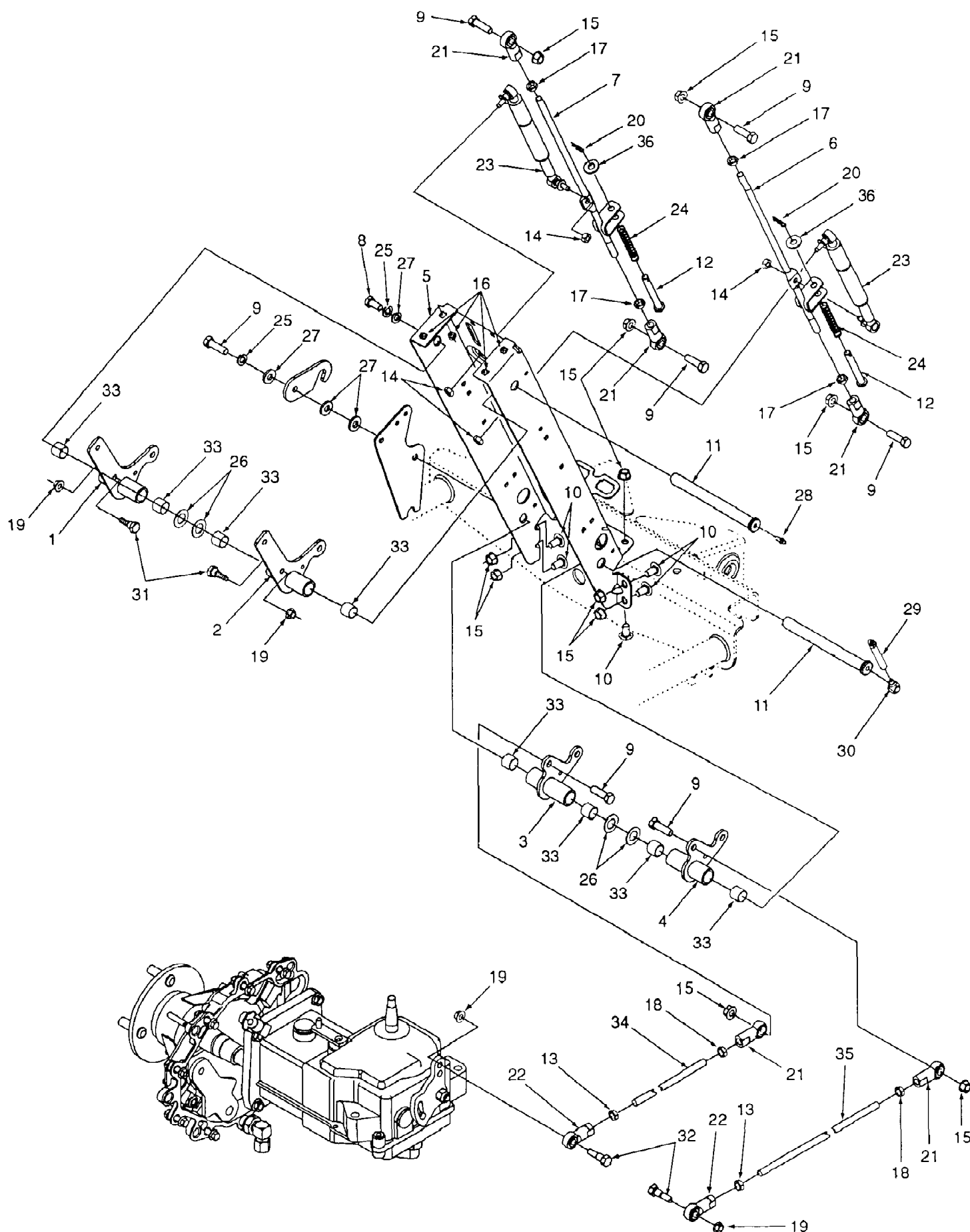
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Complete Transmission Assembly (L.H. Shown)

Ref #	Part Number	Qty	S/P/F	Description
1	618-3110A	2	S	Drive Ass'y, Complete Final
2	712-3004A	8	/P	Nut, Hex Flange Lock, 5/16-18 GR5
3	715-0120	2	S	Pin, Spirol, 3/16 x 1.0 HD
4	717-3396	2	S	Gear, Spur, 14T
5	717-3402	2	S	Transmission, Hydro: BDR
6	718-3053	2		Lever, Park Brake
7	721-0343	2		O-Ring, 2.0 Dia
8	727-3125	2	S	Nut, Cap, 3/8

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Drive Controls And Support Tower

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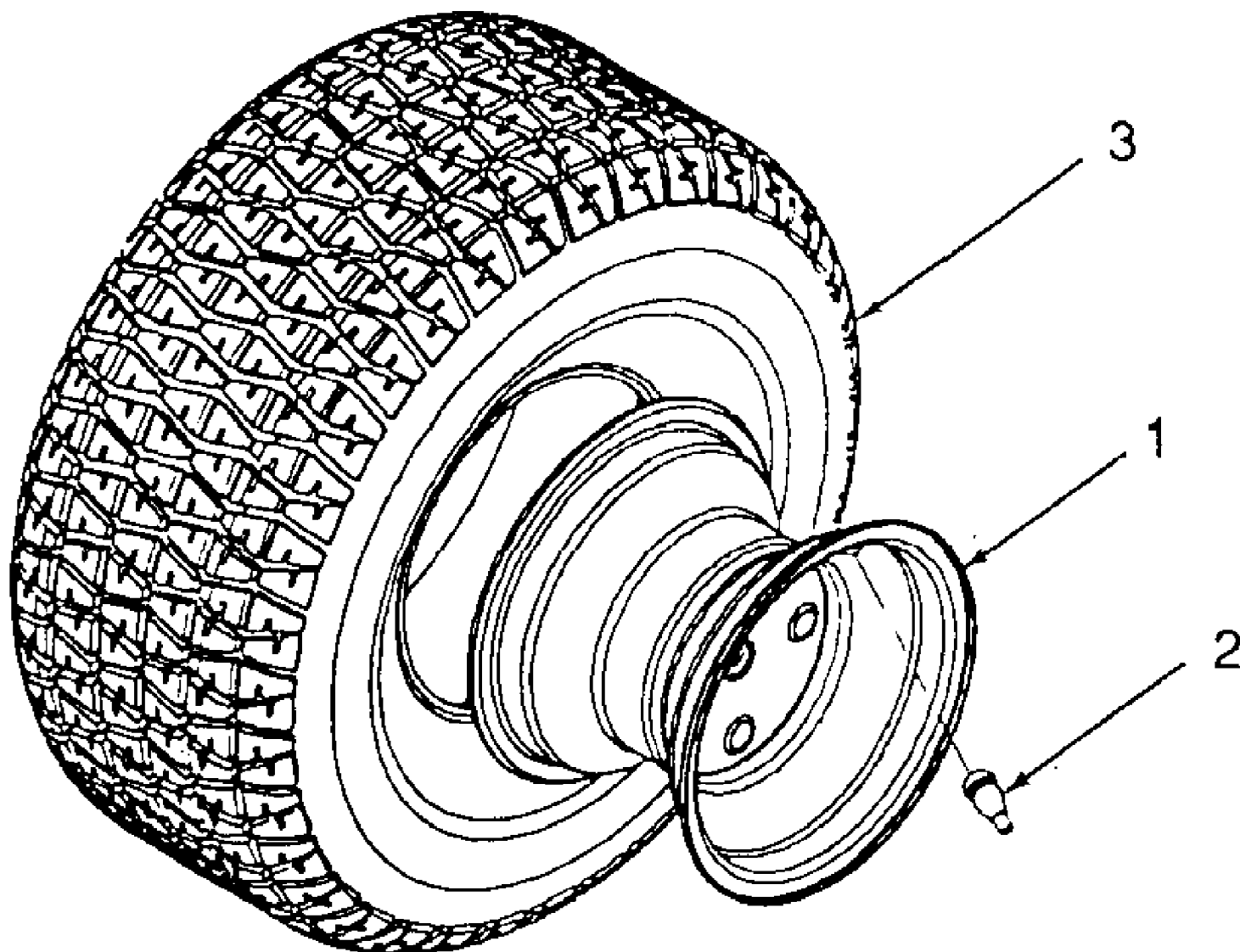
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Drive Controls And Support Tower

Ref #	Part Number	Qty	S/P/F	Description
1	603-0340	1	S	Bellcrank Ass'y, Upper LH Includes Ref No. 33 (2)
2	603-0341	1	S	Bellcrank Ass'y, Upper RH Includes Ref No. 33 (2)
3	603-0342	1	S	Bellcrank Ass'y, Lower LH Includes Ref No. 33 (2)
4	603-0343	1	S	Bellcrank Ass'y, Lower RH Includes Ref No. 33 (2)
5	603-0364	1	S	Support Ass'y, Tower Code 0498
6	603-0410	1		Rod Ass'y, Control RH
7	603-0411	1		Rod Ass'y, Control LH
8	710-0216	1	/P	Screw, Hex Cap, 3/8-16 x 3/4 GR5
9	710-3005	7	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
10	710-3178	6	/P	Bolt, Carriage, 3/8-16 x .75
11	711-1111	2		Shaft, Control
12	711-1124	2		Pin, .374 Dia x 2.88 Lg
13	712-0312	2	S	Nut, Hex Jam LH Thrd, 3/8-24
14	712-0365	4		Nut, Hex Center Lock, M8 GR8.8
15	712-0431	12	S	Nut, Hex Flange Lock, 3/8-16
16	712-0453	4		Nut, Retainer, 1/4-20
17	712-0711	4	/P	Nut, Hex Jam, 3/8-24
18	712-3001	2	S	Nut, Hex Jam, 3/8-24
19	712-3004A	4	/P	Nut, Hex Flange Lock, 5/16-18 GR5
20	714-0104	2	S	Pin, Internal Cotter
21	723-0420	6	S	Rod End, Spherical RH, 3/8-24
22	723-0421	2	S	Rod End, Spherical LH, 3/8-24
23	727-3113	2		Cylinder, Damper
24	732-3084	2		Spring, Compression
25	736-0169	2	S	Washer, Lock, 3/8
26	736-0539	4		Washer, Thrust, .625 x 1.12 x .06
27	736-3004	6	S	Washer, Flat, .406 x .875 x .105
28	737-0280	1	S	Fitting, Grease
29	737-3072	1		Fitting, Grease w/Tube
30	737-3073	1		Adapter, 90° 1/4-20 Thrd.
31	738-0296	2	S	Bolt, Shoulder, .437 Dia x .268
32	738-3153	2		Bolt, Shoulder
33	741-3063	8		Bearing, Sleeve, .628 x .75 x .625
34	747-3281	1		Rod, Control, LH 31-5/8 Lg.
35	747-3282	1		Rod, Control, RH 35-3/8 Lg.
36	736-3004	6	S	Washer, Flat, .406 x .875 x .105
	736-0300	14	S	Flat Washer .406 x .87 x .06

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Drive Wheel

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Drive Wheel

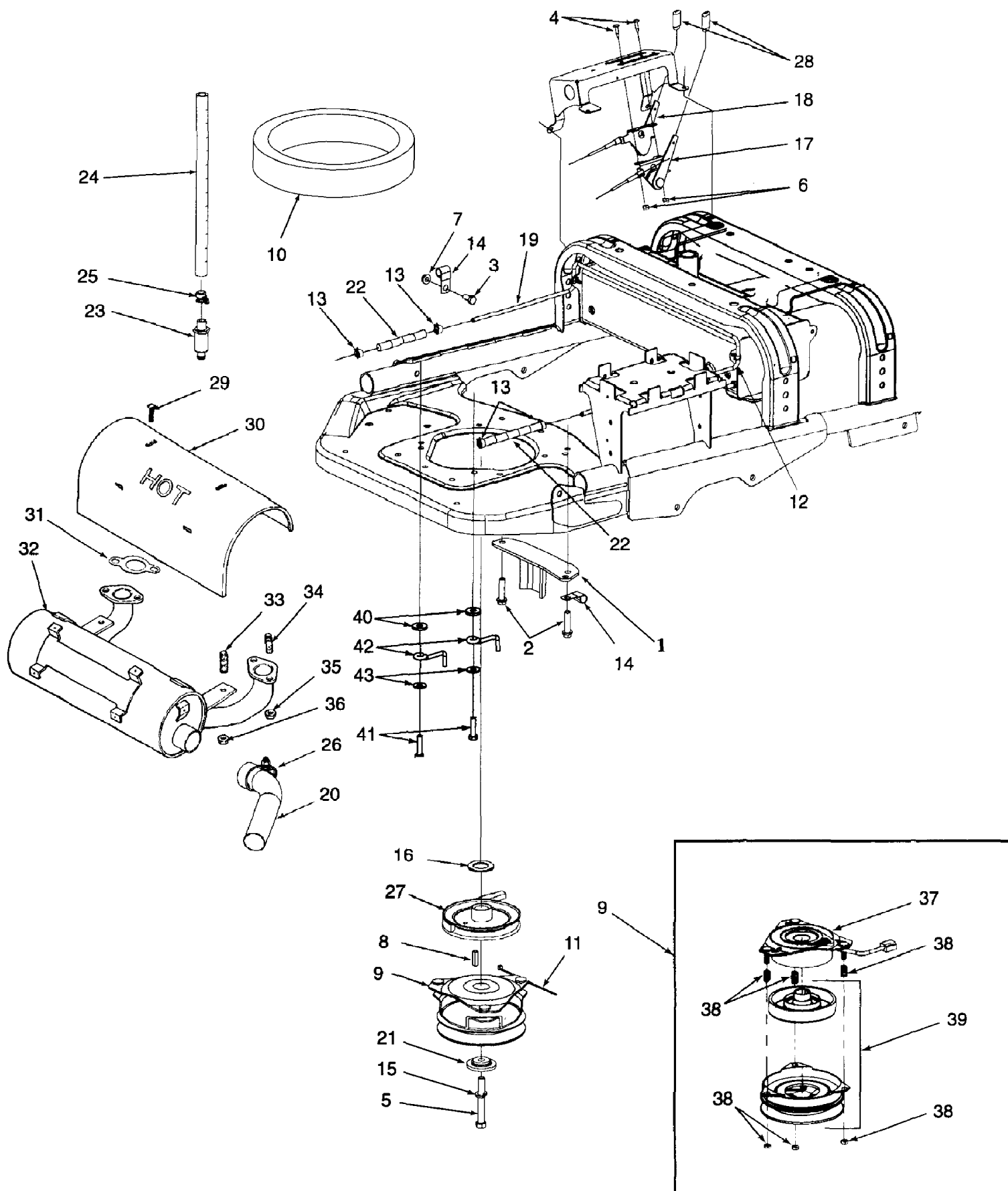
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Ref #	Part Number	Qty	S/P/F	Description
1	634-3030	2	S	Rim Assembly, 8.0 x 6.19 Code 0499
2	734-0255	2	S	Valve, Tubeless Air
3	734-3160	2	S	Tire, 20.0 x 9.0 x 8.0

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Engine Mounting, Muffler, Controls & PTO Clutch MFG. 4-10-98 & After



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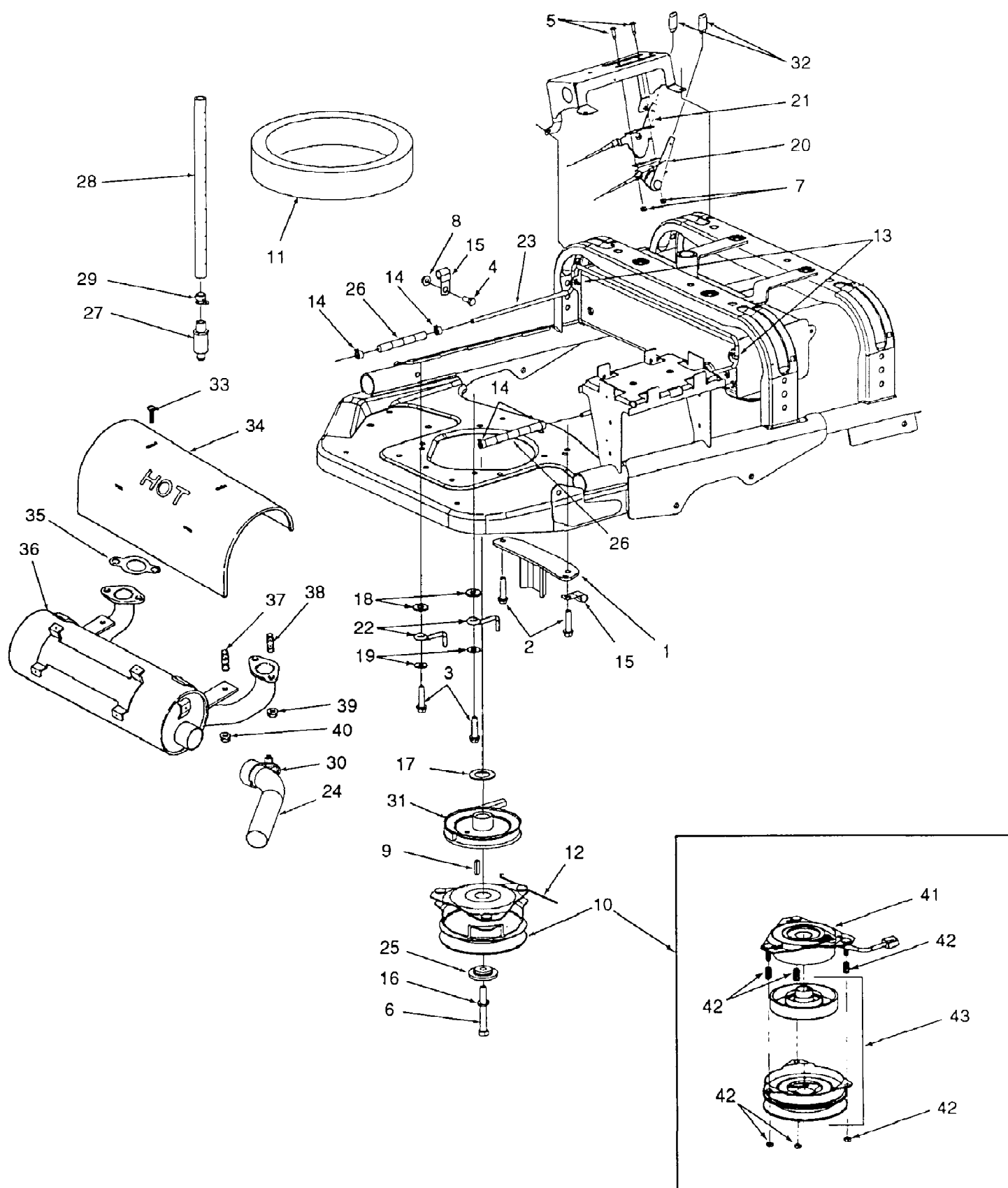
Engine Mounting, Muffler, Controls & PTO Clutch MFG. 4-10-98 & After

Ref #	Part Number	Qty	S/P/F	Description
1	603-0317	1	S	Retainer, PTO Clutch Assembly
2	710-1007	2	/P	Screw, Hex Wash Hd Tapp 3/8-16x1.5
3	710-3008	1	/P	Screw, Hex Cap 5/16-18 x .75 GR5
4	710-3009	2	/P	Screw, Phil. Pan Hd, 10-24 x .75
5	710-3157	1	S	Screw, Hex Cap 7/16-20 x 3.25 GR5
6	712-0161	2	/P	Nut, Hex Lock, #10-24
7	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
8	714-0128	1	/P	Key, Square, 1/4 x 1.0
9	717-3389	1	S	Clutch Assembly, PTO
10	723-0454	1		Seal Ring, Foam Gasket
11	725-0157	1	/P	Cable Tie
12	725-1711	2		Clip, Retainer
13	726-0205	4	/P	Clamp, Hose
14	726-3008	2	/P	Clip, Cable
15	736-0171	1	S	Washer, Lock, 7/16
16	736-0250	1	/P	Washer, Flat, 1.0 x 1.75 x .10
17	746-3066	1		Cable, Choke Control
18	746-3070	1		Cable, Throttle Control
19	749-3048	1		Fuel Line
20	749-3071	1	S	Tube, Muffler Exhaust
?20A	749-3083	1		Extension for Center Muffler
21	750-3106	1		Spacer, PTO Clutch
22	751-0535-5	2	S	Fuel Line Hose 5" Length
23	751-3140	1	S	Drain, Oil
24	751-3141-13	1	S	Extension Hose, Oil Drain 13" Lg
25	751-3142	1		Cap, Oil Drain
26	751-3147	1		Clamp, Muffler Exhaust Tube
27	756-3060	1		Pulley, Transmission Drive
28	720-0302	2		Knob
29	KH-25-086-40	4		Screw, Sems Drill, #8-18 x 9/16
30	KH-24-281-06	1		Duct, Heat Shield
31	KH-24-041-02	2	S	Gasket, Exhaust
32	KH-24-068-08	1		Muffler
?32A	KH-24-068-10	1		Muffler, Center Outlet
33	KH-24-072-08	2		Stud, Thread Rolling
34	KH-M-0829033	4	S	Stud, Exhaust Manifold M8 x 1.25 x 20
35	KH-M-0841080	4	S	Nut, Muffler Mounting, M8 x 1.25
36	KH-M-0641060	2	S	Nut, Hex Flange, M6 x 1.0
37	759-3694	1	S	Field Assembly
38	759-3697	1		Kit, Spring and Nut
39	759-3739	1	S	Armature/Rotor Assembly
40	736-0258	2	/P	Washer, Flat
41	710-1008	2		Screw, Hex Wsh. Hd. Tap.
42	747-3362	2		Rod, Rear Bolt Retainer
43	736-3010	2	/P	Washer, Flat

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Engine Mounting, Muffler, Controls & PTO Clutch MFG. 4-19-98 & Before



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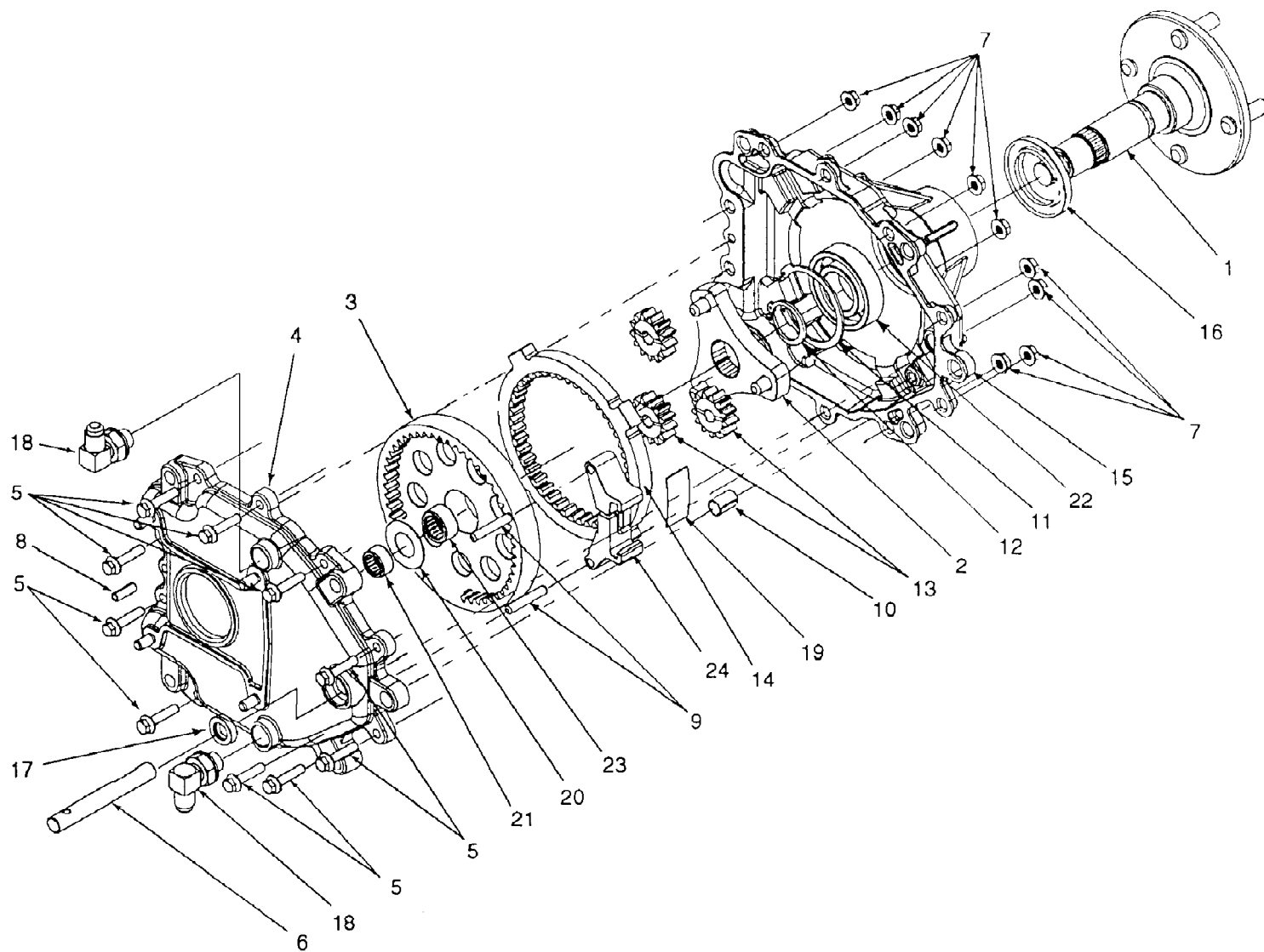
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Engine Mounting, Muffler, Controls & PTO Clutch MFG. 4-19-98 & Before

Ref #	Part Number	Qty	S/P/F	Description
1	603-0317	1	S	Retainer, PTO Clutch Assembly
2	710-1007	2	/P	Screw, Hex Wash Hd Tapp 3/8-16 x 1.5
3	710-1007	2	/P	Screw, Hex Wash Hd Tapp 3/8-16 x 1.5 Mfg. Date 1F307G9 and before
	710-1008	2		Screw, Hex Wash Hd Tapp 3/8-16 x 1.88 Mfg. Date 1G017G9 and after
4	710-3008	1	/P	Screw, Hex Cap 5/16-18 x .75 GR5
5	710-3009	2	/P	Screw, Phil. Pan Hd, 10-24 x .75
6	710-3157	1	S	Screw, Hex Cap 7/16-20 x 3.25 GR5
7	712-0161	2	/P	Nut, Hex Lock, #10-24
8	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
9	714-0128	1	/P	Key, Square, 1/4 x 1.0
10	717-3389	1	S	Clutch Assembly, PTO
11	723-0454	1		Seal Ring, Foam Gasket
12	725-0157	1	/P	Cable Tie
13	725-1711	2		Clip, Retainer
14	726-0205	4	/P	Clamp, Hose
15	726-3008	2	/P	Clip, Cable
16	736-0171	1	S	Washer, Lock, 7/16
17	736-0250	1	/P	Washer, Flat, 1.0 x 1.75 x .10
18	736-0258	2	/P	Washer, Flat .385 x 1.0 x .135 Mfg. Date 1G017G9 and after
19	736-3010	2	/P	Washer, Flat .407 x .812 x .135 Hdn Mfg. Date 1G017G9 and after
20	746-3066	1		Cable, Choke Control
21	746-3070	1		Cable, Throttle Control
22	747-3362	2		Rod, Rear Belt Retainer Mfg. Date 1G017G9 and after
23	749-3048	1		Fuel Line
24	749-3071A	1		Tube, Muffler Exhaust
25	750-3106	1		Spacer, PTO Clutch
26	751-0535-5	2	S	Fuel Line Hose 5" Length
27	751-3140	1	S	Drain, Oil
28	751-3141-13	1	S	Extension Hose, Oil Drain 13" Lg
29	751-3142	1		Cap, Oil Drain
30	751-3147	1		Clamp, Muffler Exhaust Tube
31	756-3060	1		Pulley, Transmission Drive
32	720-0302	2		Knob
33	KH-25-086-40	4		Screw, Sems Drill, #8-18 x 9/16
34	KH-24-281-06	1		Duct, Heat Shield
35	KH-24-041-02	2	S	Gasket, Exhaust
36	KH-24-068-08	1		Muffler
37	KH-24-072-08	2		Stud, Thread Rolling
38	KH-M-0829033	4	S	Stud, Exhaust Manifold M8 x 1.25 x 20
39	KH-M-0841080	4	S	Nut, Muffler Mounting, M8 x 1.25
40	KH-M-0641060	2	S	Nut, Hex Flange, M6 x 1.0
41	759-3694	1	S	Field Assembly
42	759-3697	1		Kit, Spring and Nut
43	759-3739	1	S	Armature/Rotor Assembly

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Final Drive Assembly

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Final Drive Assembly

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Ref #	Part Number	Qty	S/P/F	Description
	618-3110A	2	S	Drive Ass'y, Complete Final
1	611-3012	2	S	Axle Assembly
	710-0852	8	/P	Stud, Ribbed Neck
2	618-3106	2	S	Carrier Assembly, Output
3	618-3107	2	S	Gear Assembly, 51T Internal & 20T, Includes Ref. No. 23
4	618-3109	2	S	Housing Ass'y, Inner Includes the following two items and Ref. Nos. 17 & 21
	710-1272A	4		Rib Neck Stud
	721-0456	4		O-Ring
5	710-1342	20		Screw, Hex Wash. Hd 1/4-20 x 1-1/8
6	711-1048	2		Shaft, Brake
7	712-3027	20	S	Nut, Hex Flange Lock, 1/4-20
8	715-0156	2		Pin, Roll, .25 x .75
9	715-0219	4		Pin, Dowel, .250 x 1.50
10	715-3045	2	S	Bushing, Dowel
11	716-3015	2		Ring, Inverted Retaining
12	716-3018	2		Ring, Snap, 1.189 Dia. Shft.
13	717-3395	6		Gear, Spur, 13T
14	717-3397	2		Gear, Ring, 46T
15	719-3114	2	S	Housing, Axle Outer
	759-3746	AR		Sealant, Ultra Grey, Loctite
16	721-0381	2	S	Seal, Oil
17	721-0393	2		Seal, Oil
18	727-3124	4	S	Fitting, Elbow, 3/8 x 3/8
19	732-0752	2		Spring, Brake Shoe
20	736-0351	AR	S	Washer, Shim, .76 x 1.5 x .030
	736-0492	AR	S	Washer, Shim, .76 x 1.5 x .010
	736-0493	AR	S	Washer, Shim, .76 x 1.5 x .020
21	741-0665	2	/P	Bearing, Needle
22	741-3033A	2	S	Bearing, Ball
23	741-3080	2		Bearing, Needle
24	761-3049	4		Brake Shoe

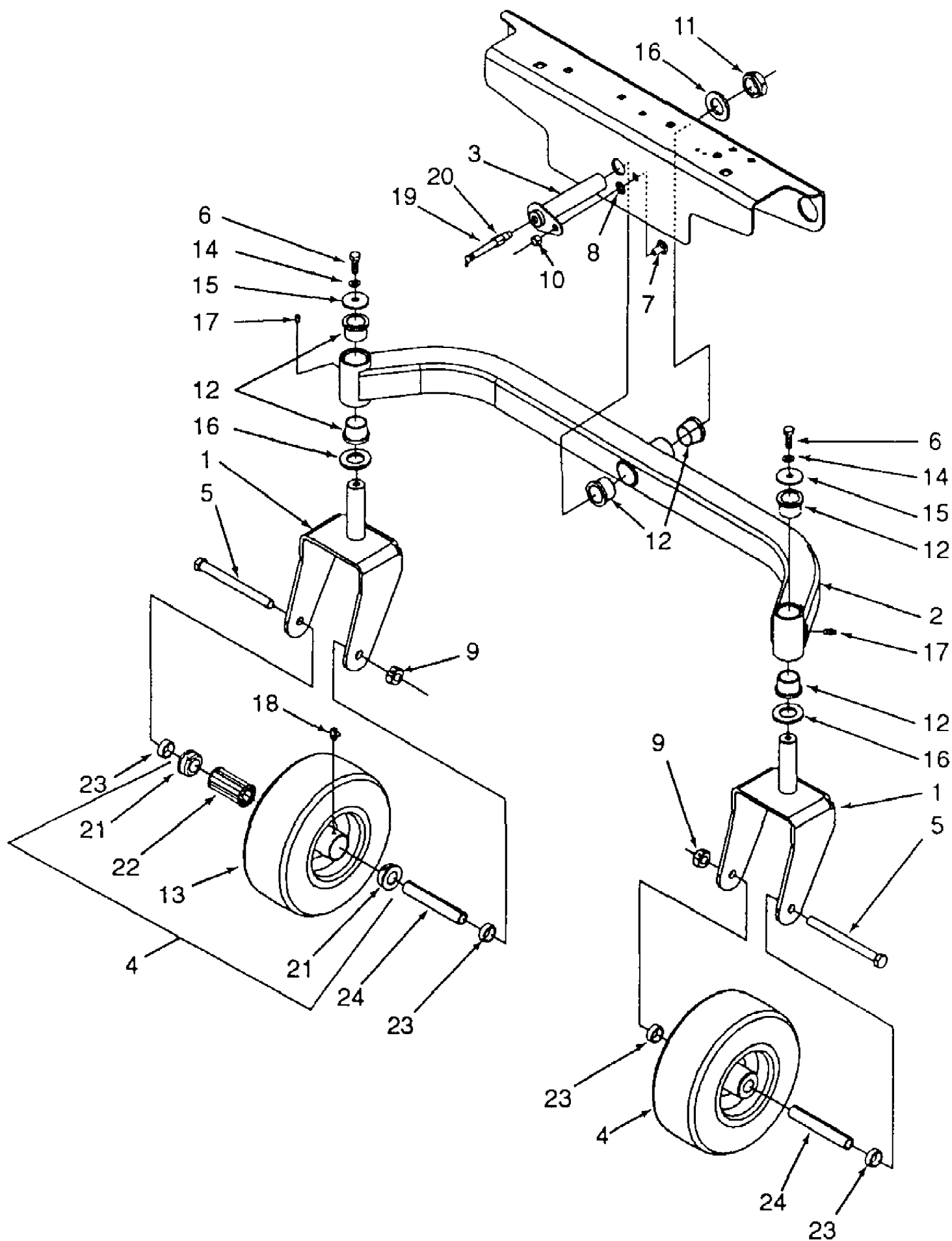
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Frame And Attachments

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0258A	1		Frame Code 0498
2	603-0424	1	S	Panel, Control LH Code 0498
3	603-0425	1		Panel, Control RH Code 0498
4	703-2783	1	S	Bracket, Fuel Tank Mounting Code 0498
5	710-0376	1	/P	Screw, Hex Cap, 5/16-18 x 1.0 GR5
6	710-0642	8	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .625
7	710-0859	2	/P	Screw, Hex Cap, 3/8-16 x 2.5 GR5
8	710-1174	2	/P	Screw, Curved Hd. Carriage, 5/16-18 x 2.0
9	710-0216	4	/P	Screw, Hex Cap, 3/8-16 x 3/4 GR5
10	710-3144	4	/P	Screw, Hex Cap 3/8-16 x 2.0 GR5
11	710-3180	1	/P	Screw, Hex Cap 5/16-18 x 1.75 GR5
12	712-0251	2		Nut, Retainer, 3/8-16
13	712-0431	10	S	Nut, Hex Flange Lock, 3/8-16
14	712-0453	8		Nut, Retainer, 1/4-20
15	712-0455	4		Nut, Retainer, 3/8-16
16	712-3004A	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
17	719-3130	1		Weight, Frame Counter
18	723-3042	1	/P	Snap Bushing
19	728-0117	1		Rivet, Pop, .125
20	732-0830	1	S	Clip, Spring
21	736-0451	2	S	Washer, Saddle
22	736-3004	8	S	Washer, Flat, .406 x .875 x .105
23	749-3061	1		Bumper, Lower Tube Code 0498
24	749-3062	1		Bumper, Upper Tube Code 0498
25	749-3064	1		Tube, Engine Compact. Support Code 0498
26	750-3200	1		Spacer
27	603-0620	1		Bumper, Front Code 0498
28	726-0298	1		End Cap

Z54
Front Axle And Tire Assembly

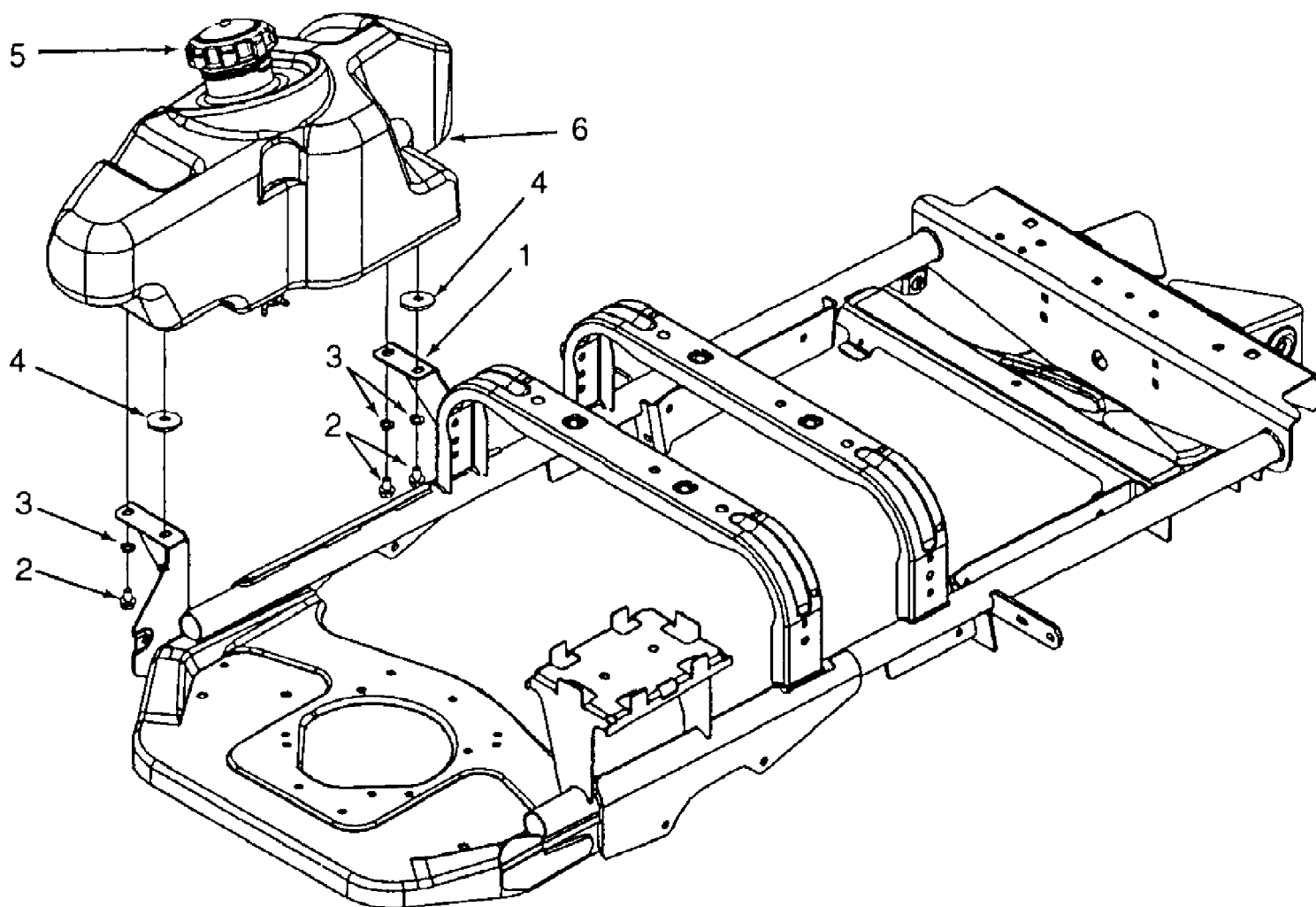
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Ref #	Part Number	Qty	S/P/F	Description
1	603-0363	2		Bracket, Castor Wheel Code 0498
2	603-0382	1	S	Axle Ass'y, Front Includes Ref. Nos 12 (6) & 17 (2); Code 0498
3	603-0389A	1		Pin Ass'y, Pivot
4	634-3026	2	/P	Wheel Ass'y, 9.0 x 3.70-4 Includes Ref No. 13, 18, 21 & 22
5	710-0506	2	/P	Screw, Hex Cap, 1/2-20 x 5.5
6	710-0514	2	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
7	710-3178	1	/P	Bolt, Carriage, 3/8-16 x .75
8	712-0229	1		Push Nut, Retainer, 3/8 ID
9	712-0239	2	S	Nut, Hex Center Lock, 1/2-20
10	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
11	712-3075	1	/P	Nut, Hex Lock, 1.0-14
12	731-0374	6	S	Bearing, Flange, 1.0 ID
13	734-3179	2		Tire, Urethane, Only
14	736-0169	2	S	Washer, Lock 3/8
15	736-0227	2	S	Washer, Flat, .39 x 1.5 x .134
16	736-0274	3	S	Washer, Special Flat
17	737-0280	2	S	Fitting, Grease
18	737-3004	2	/P	Fitting, Grease, 90° Tap 1/4-28
19	737-3072	1		Fitting, Grease, 65° w/Extension
20	737-3090	1	S	Adapter, 1/8 NPTF x 1/8 NPTF
21	741-3069	4		Bearing, Flange
22	741-3070	2	S	Bearing, Roller
23	750-0456	4	S	Spacer, .79 ID x .347 Lg
24	750-3197	2	S	Spacer, Wheel

Z54
Fuel Tank

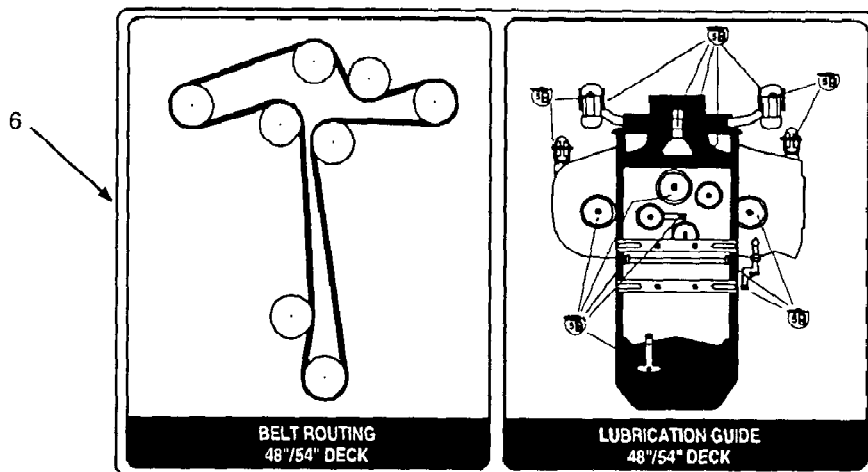
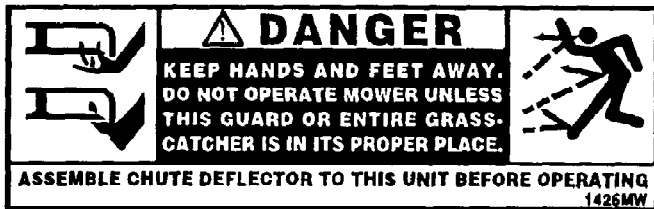
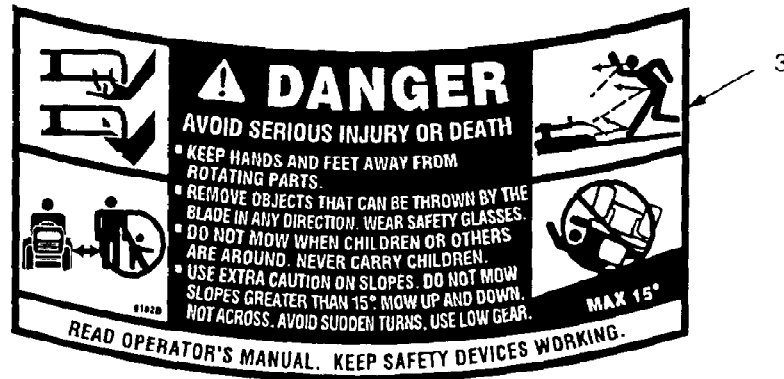
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Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2783	1	S	Bracket, Fuel Tank Mounting Code 0498
2	710-0870	4	/P	Screw, Hex Cap, 3/8-16 x .62 GR5
3	736-0169	4	S	Washer, Lock, 3/8
4	736-0227	2	S	Washer, Flat, .390 x 1.5 x .10
5	751-3124B	1	S	Cap, Fuel
6	751-3143	1		Fuel Tank

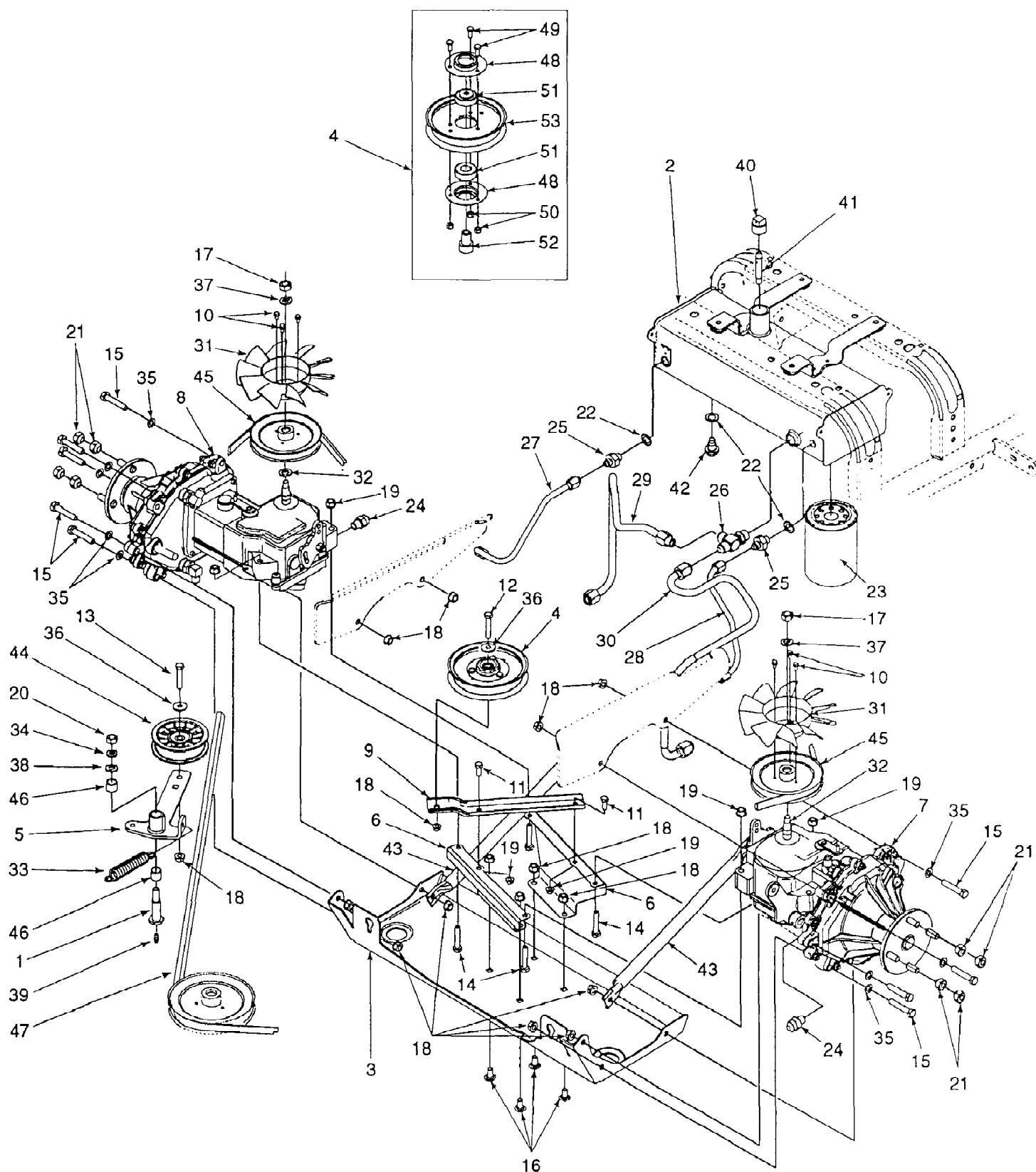


Ref #	Part Number	Qty	S/P/F	Description
1	777-1426	1	S	Label, Danger - Top of Deck
2	777-1584	1	S	Label, Danger - Top of Deflector Chute
3	777-9192B	1	S	Label, Safety - Top of Deck
4	777-4571	1	S	Label, Model - Back of Seat
5	777-4907	1		Label, Safety - Front Steering Console
6	777-5607	1		Label, Information - Under Belt Cover

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Hydraulic Drive, Lines & Filter - Mfg. Date 1F307G9 (6-30-97)-Before



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Hydraulic Drive, Lines & Filter - Mfg. Date 1F307G9 (6-30-97)-Before

Ref #	Part Number	Qty	S/P/F	Description
1	738-3108	1	/P	Shoulder Bolt, Special
2	603-0344	1	S	Tank Ass'y, Hydraulic Code 0498
	737-3055	11qt	S	Oil, Drive System
3	603-0358A	1	S	Plate Ass'y, Skid Code 0498
4	603-0362	1	S	Pulley Ass'y, Idler 5.0 in.
5	603-0377	1	S	Arm Ass'y, Idler Includes Ref No 46 (2)
6	603-0450	2	S	Support Ass'y, Pump
7		1		Transmission Ass'y RH See Component Lists
8		1		Transmission Ass'y LH See Component Lists
9	703-2888	1	S	Bracket, Idler
10	710-1189	6		Screw, Hex Wash Hd Tapp #12-24 x .625
11	710-3008	2	/P	Screw, Hex Cap 5/16-18 x .75 GR5
12	710-3011	1	/P	Screw, Hex Cap 3/8-16 x 2-1/4 GR5
13	710-3037	1	S	Screw, Hex Cap 3/8-16 x 1-3/4 GR5
14	710-3103	4	/P	Screw, Hex Cap 5/16-18 x 2.0 GR5
15	710-3144	10	/P	Screw, Hex Cap 3/8-16 x 2.0 GR5
16	710-3178	4	/P	Bolt, Carriage, 3/8-16 x .75
17	712-0333	2	S	Nut, Hex, 1/2-20
18	712-0431	16	S	Nut, Hex Flange Lock, 3/8-16
19	712-3004A	6	/P	Nut, Hex Flange Lock, 5/16-18 GR5
20	712-3019	1	S	Nut, Hex, 7/16-14
21	712-3050	8	/P	Nut, Lug, 7/16-14
22	721-0223	3	S	Seal, Drain Plug
23	723-3071	1		Filter Element, Oil
24	727-3100	2	S	Fitting, Connector, 1/2 x 3/8
25	727-3116	2	S	Fitting, Connector
26	727-3118	1		Fitting, Tee, 1/2 x 1/2 x 3/4
27	727-3120	1		Tube, Inlet LH
28	727-3121	1		Tube, Inlet RH
29	727-3122	1		Tube, Outlet LH
30	727-3123	1		Tube, Outlet RH
31	731-1449A	2	S	Fan, 10 Blade
32	732-0729	2	/P	Wire Ring
33	732-0826	1	S	Spring, Extension
34	736-0171	1	S	Washer, Lock, 7/16
35	736-0185	10	S	Washer, Flat, .406 x .75 x .06
36	736-0258	2	/P	Washer, Flat, .385 x 1.0 x .135
37	736-0921	2	S	Washer, Lock, 1/2
38	736-3015	1	S	Washer, Flat, .469 x .875 x .105
39	737-0280	1	S	Fitting, Grease
40	737-3069	1		Plug, Pipe, w/Vent 3/4 NPTF
41	737-3070	1		Tube, Dipstick
42	738-0940	1	/P	Plug, Oil Drain
43	749-3040	2		Strut, Frame Code 0498
44	756-0627	1	S	Pulley, Flat Idler 3.5 in
45	756-0974	2	/P	Pulley, Transmission
46	741-3063	2		Bearing, Sleeve, .628 x .75 x .625
47	754-3076	1	S	V-Belt, Transmission Drive A-Section x 54.24 Lg
48	703-2907	2		Cup, Bearing
49	710-0751	3	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
50	712-0324	3	/P	Nut, Hex Insert Lock, 1/4-20

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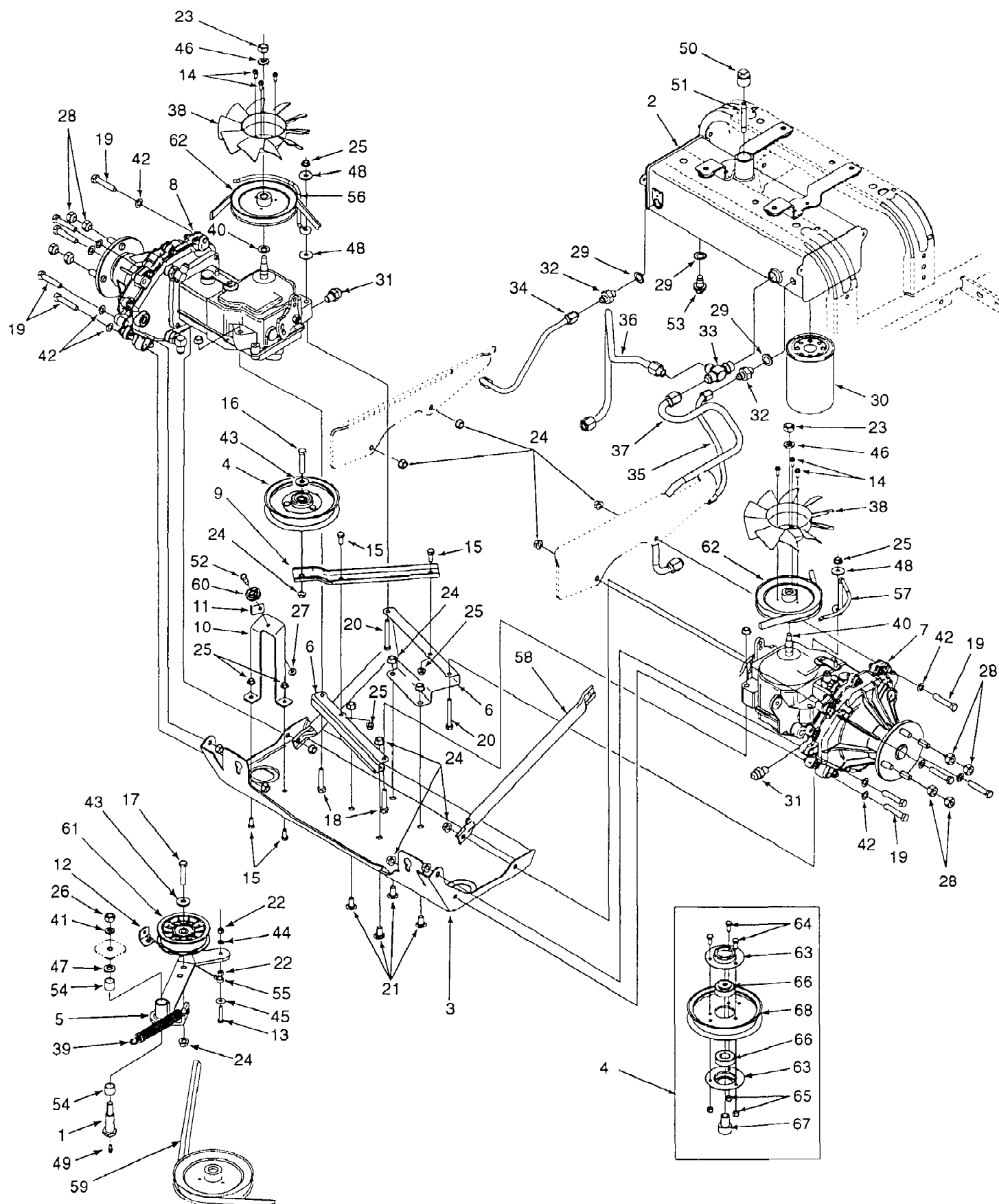
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Hydraulic Drive, Lines & Filter - Mfg. Date 1F307G9 (6-30-97)-Before

Ref #	Part Number	Qty	S/P/F	Description
51	741-0600	2	S	Bearing, Ball
52	750-3176	1		Spacer, Idler
53	756-3085	1		Pulley, Idler 5.0 in

Hydraulic Drive, Lines & Filter - Mfg. Date 1G017G9 7-1-97 - 4-19-98

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Hydraulic Drive, Lines & Filter - Mfg. Date 1G017G9 7-1-97 - 4-19-98

Ref #	Part Number	Qty	S/P/F	Description
1	738-3108	1	/P	Shoulder Bolt, Special
2	603-0344	1	S	Tank Ass'y, Hydraulic Code 0498
	737-3055	11qt	S	Oil, Drive System
3	603-0358B	1	S	Plate Ass'y, Skid Code 0498
4	603-0362	1	S	Pulley Ass'y, Idler 5.0 in.
5	603-0377A	1	S	Arm Ass'y, Idler Includes Ref No 54 (2)
6	603-0450	2	S	Support Ass'y, Pump
7		1		Transmission Ass'y RH See Component Lists
8		1		Transmission Ass'y LH See Component Lists
9	703-2888	1	S	Bracket, Idler
10	703-3168	1		Bracket, Pulley Mounting
11	703-3169	1		Bracket, Cable Retainer
12	703-3174	1		Bracket, Cable Mtg.
13	710-0428	1		Screw, Hex Cap 1/4-28 x 1.25 GR5
14	710-1189	6		Screw, Hex Wash. Hd. Tapp #12-24 x .62
15	710-3008	4	/P	Screw, Hex Cap 5/16-18 x .75 GR5
16	710-3011	1	/P	Screw, Hex Cap 3/8-16 x 2-1/4 GR5
17	710-0347	1	/P	Screw, Hex Cap 3/8-16 x 1-3/4 GR5
18	710-3103	2	/P	Screw, Hex Cap 5/16-18 x 2.0 GR5
19	710-3144	10	/P	Screw, Hex Cap 3/8-16 x 2.0 GR5
20	710-3156	2		Screw, Hex Cap 5/16-18 x 2.50 GR5
21	710-3178	4	/P	Bolt, Carriage, 3/8-16 x .75
22	712-0138	2	S	Nut, Hex, 1/4-28
23	712-0333	2	S	Nut, Hex, 1/2-20
24	712-0431	16	S	Nut, Hex Flange Lock, 3/8-16
25	712-3004A	8	/P	Nut, Hex Flange Lock, 5/16-18 GR5
26	712-3019	1	S	Nut, Hex, 7/16-14
27	712-0117	1	S	Nut, Hex Lock, 1/4-28
28	712-3050	8	/P	Nut, Lug, 7/16-14
29	721-0223	3	S	Seal, Drain Plug
30	723-3071	1		Filter Element, Oil
31	727-3100	2	S	Fitting, Connector, 1/2 x 3/8
32	727-3116	2	S	Fitting, Connector
33	727-3118	1		Fitting, Tee, 1/2 x 1/2 x 3/4
34	727-3120	1		Tube, Inlet LH
35	727-3121	1		Tube, Inlet RH
36	727-3122	1		Tube, Outlet LH
37	727-3123	1		Tube, Outlet RH
38	731-1449A	2	S	Fan, 10 Blade
39	732-0478	1	S	Spring, Extension
40	732-0729	2	/P	Wire Ring
41	736-0171	1	S	Washer, Lock, 7/16
42	736-0185	10	S	Washer, Flat, .406 x .75 x .06
43	736-0258	2	/P	Washer, Flat, .385 x 1.0 x .135
44	736-0329	1	S	Washer, Lock, 1/4 ID
45	736-0342	1		Washer, Flat, .283 x .75 x .030
46	736-0921	2	S	Washer, Lock, 1/2
47	736-3015	1	S	Washer, Flat, .469 x .875 x .105
48	736-3089	4	/P	Washer, Flat, 5/16 x .934 x .100
49	737-0280	1	S	Fitting, Grease
50	737-3069	1		Plug, Pipe, w/Vent 3/4 NPTF
51	737-3070	1		Tube, Dipstick
52	738-0924	1	S	Bolt, Shoulder, 1/4-28: .375

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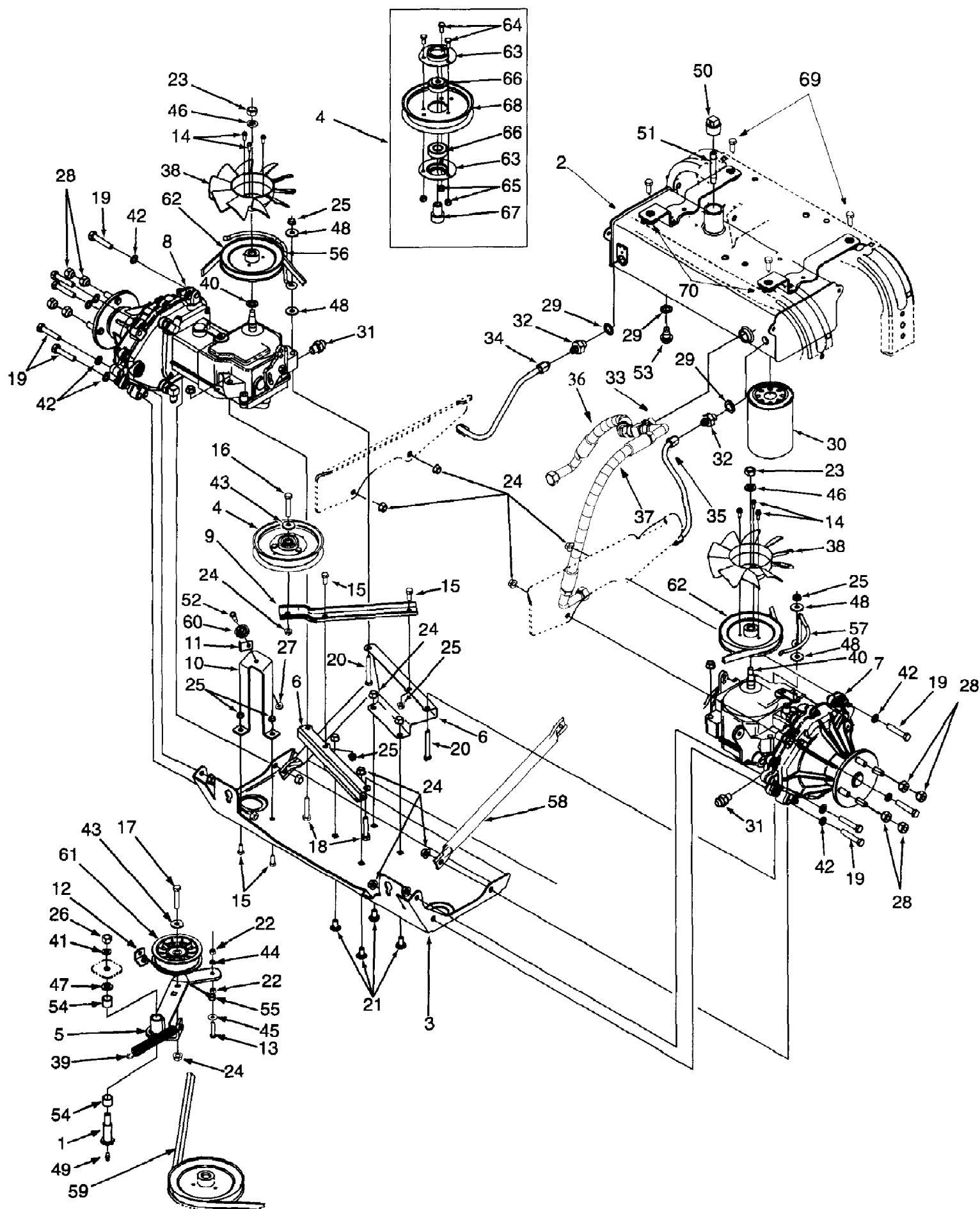
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Hydraulic Drive, Lines & Filter - Mfg. Date 1G017G9 7-1-97 - 4-19-98

Ref #	Part Number	Qty	S/P/F	Description
53	738-0940	1	/P	Plug, Oil Drain
54	741-3063	2		Bearing, Sleeve, .628 x .75 x .625
55	746-3080	1		Cable, Declutching
56	747-3360	1	S	Rod, Belt Retaining RH
57	747-3361	1		Rod, Belt Retaining LH
58	749-3040	2		Strut, Frame Code 0498
59	754-3076	1	S	V-Belt, Transmission Drive A Section x 54.24 Lg
60	756-0625	1		Cable Roller
61	756-0627	1	S	Pulley, Flat Idler 3.5 in.
62	756-0974	2	/P	Pulley, Transmission
63	703-2907	2		Cup, Bearing
64	710-0751	3	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
65	712-0324	3	/P	Nut, Hex Insert Lock, 1/4-20
66	741-0600	2	S	Bearing, Ball
67	750-3176	1		Spacer, Idler
68	756-3085	1		Pulley, Idler 5.0 in.

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Hydraulic Drive, Lines & Filter MFG. 4-20-98 & After

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Hydraulic Drive, Lines & Filter MFG. 4-20-98 & After

Ref #	Part Number	Qty	S/P/F	Description
1	738-3108	1	/P	Shoulder Bolt, Special
2	603-0639	1		Tank Ass'y, Hydraulic Code 0498
	737-3055	11qt	S	Oil, Drive System
3	603-0358B	1	S	Plate Ass'y, Skid Code 0498
4	603-0362	1	S	Pulley Ass'y, Idler 5.0 in
5	603-0377A	1	S	Arm Ass'y, Idler Includes Ref. No. 54 (2)
6	603-0450	2	S	Support Ass'y, Pump
7		1		Transmission Ass'y RH See Component Lists
8		1		Transmission Ass'y LH See Component Lists
9	703-2888	1	S	Bracket, Idler
10	703-3168	1		Bracket, Pulley Mounting
11	703-3169	1		Bracket, Cable Retainer
12	703-3174	1		Bracket, Cable Mtg
13	710-0428	1		Screw, Hex Cap 1/4-28 x 1.25 GR5
14	710-1189	6		Screw, Hex Wash. Hd. Tapp #12-24 x .62
15	710-3008	4	/P	Screw, Hex Cap 5/16-18 x .75 GR5
16	710-3011	1	/P	Screw, Hex Cap 3/8-16 x 2-1/4 GR5
17	710-0347	1	/P	Screw, Hex Cap 3/8-16 x 1-3/4 GR5
18	710-3103	2	/P	Screw, Hex Cap 5/16-18 x 2.0 GR5
19	710-3144	10	/P	Screw, Hex Cap 3/8-16 x 2.0 GR5
20	710-3156	2		Screw, Hex Cap 5/16-18 x 2.50 GR5
21	710-3178	4	/P	Bolt, Carriage, 3/8-16 x .75
22	712-0138	2	S	Nut, Hex, 1/4-28
23	712-0333	2	S	Nut, Hex, 1/2-20
24	712-0431	16	S	Nut, Hex Flange Lock, 3/8-16
25	712-3004A	12	/P	Nut, Hex Flange Lock, 5/16-18 GR5
26	712-3019	1	S	Nut, Hex, 7/16-14
27	712-0117	1	S	Nut, Hex Lock, 1/4-20
28	712-3050	8	/P	Nut, Lug, 7/16-14
29	721-0223	3	S	Seal, Drain Plug
30	723-3071	1		Filter Element, Oil
31	727-3100	2	S	Fitting, Connector, 1/2 x 3/8
32	727-3116	2	S	Fitting, Connector
33	727-3155	1		Fitting, Tee, 1/2 x 1/2 x 3/4
34	727-3120	1		Tube, Inlet LH
35	727-3121A	1		Tube, Inlet RH
36	727-3153	1		Hose, Outlet LH
37	727-3154	1		Hose, Outlet HH
38	731-1449A	2	S	Fan, 10 Blade
39	732-0478	1	S	Spring, Extension
40	732-0729	2	/P	Wire Ring
41	736-0171	1	S	Washer, Lock, 7/16
42	736-0185	10	S	Washer, Flat, .406 x .75 x .06
43	736-0258	2	/P	Washer, Flat, .385 x 1.0 x .135
44	736-0329	1	S	Washer, Lock, 1/4 ID
45	736-0342	1		Washer, Flat, .283 x .75 x .030
46	736-0921	2	S	Washer, Lock, 1/2
47	736-3015	1	S	Washer, Flat, .469 x .875 x .105
48	736-3089	4	/P	Washer, Flat, 5/16 x .934 x .100
49	737-0280	1	S	Fitting, Grease
50	737-3069	1		Plug, Pipe, w/Vent 3/4 NPTF
51	737-3070A	1		Tube, Dipstick
52	738-0924	1	S	Bolt, Shoulder, 1/4-28: .375

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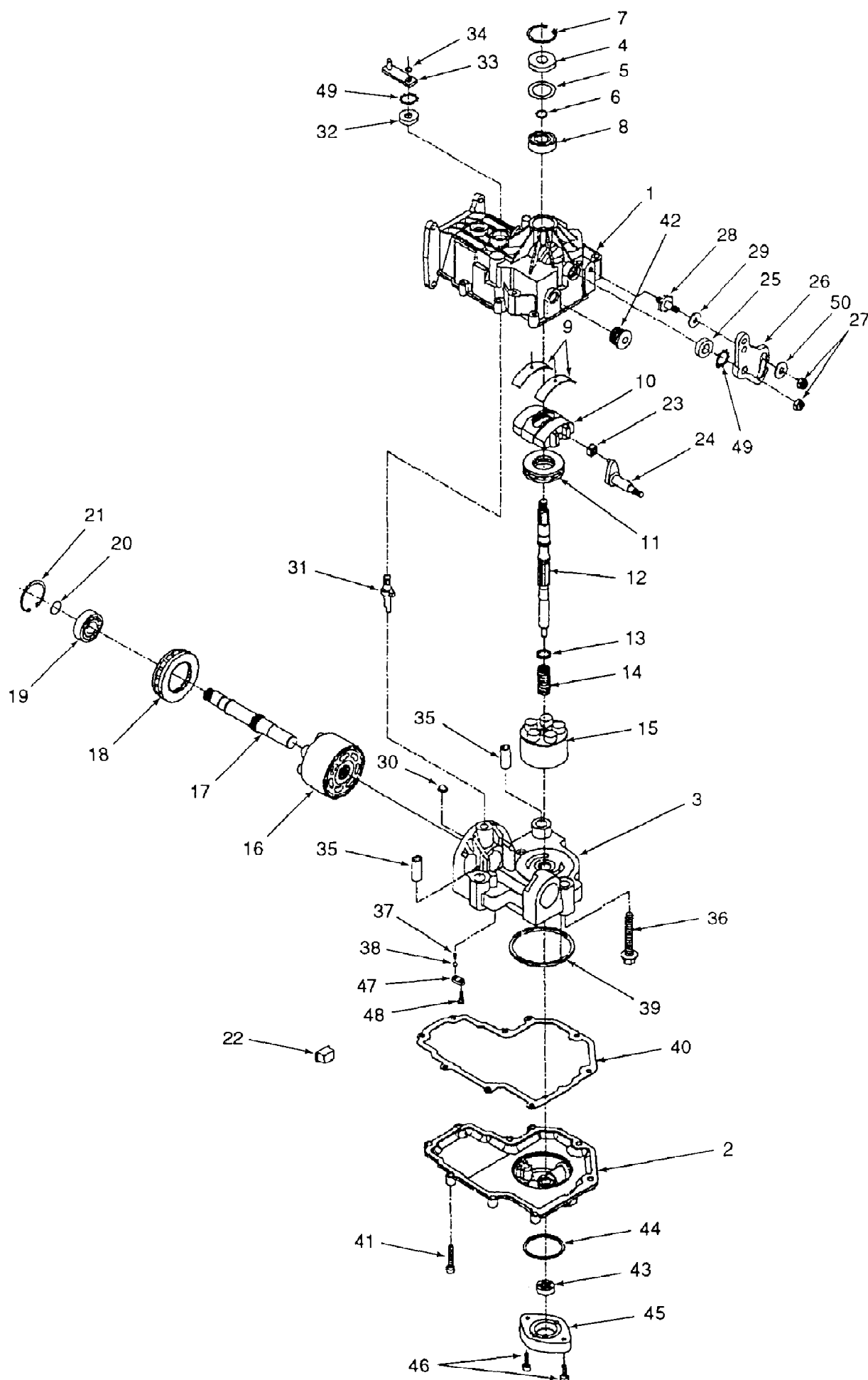
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Hydraulic Drive, Lines & Filter MFG. 4-20-98 & After

Ref #	Part Number	Qty	S/P/F	Description
53	738-0940	1	/P	Plug, Oil Drain
54	741-3063	2		Bearing, Sleeve, .628 x .75 x .625
55	746-3080	1		Cable, Declutching
	746-3082	1		Cable, Declutching (Liquid Cooled)
56	747-3360	1	S	Rod, Belt Retaining RH
57	747-3361	1		Rod, Belt Retaining LH
58	749-3040	2		Strut, Frame Code 0498
59	754-3076	1	S	V-Belt, Transmission Drive A-Section x 54.24 Lg
	754-3077	1	S	V-Belt, Transmission Drive A-Section x 54.24 Lg (Liquid Cooled)
60	756-0625	1		Cable Roller
61	756-0627	1	S	Pulley, Flat Idler 3.5 in.
62	756-0974	2	/P	Pulley, Transmission
63	703-2907	2		Cup, Bearing
64	710-0751	3	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
65	712-0324	3	/P	Nut, Hex Insert Lock, 1/4-20
66	741-0600	2	S	Bearing, Ball
67	750-3176	1		Spacer, Idler
68	756-3085	1		Pulley, Idler 5.0 in
69	710-0870	4	/P	Hex Head / Wsh 3/8-16 x .625
70	712-0455	4		Retainer Nut 3/8-16

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Hydrostatic Transmission

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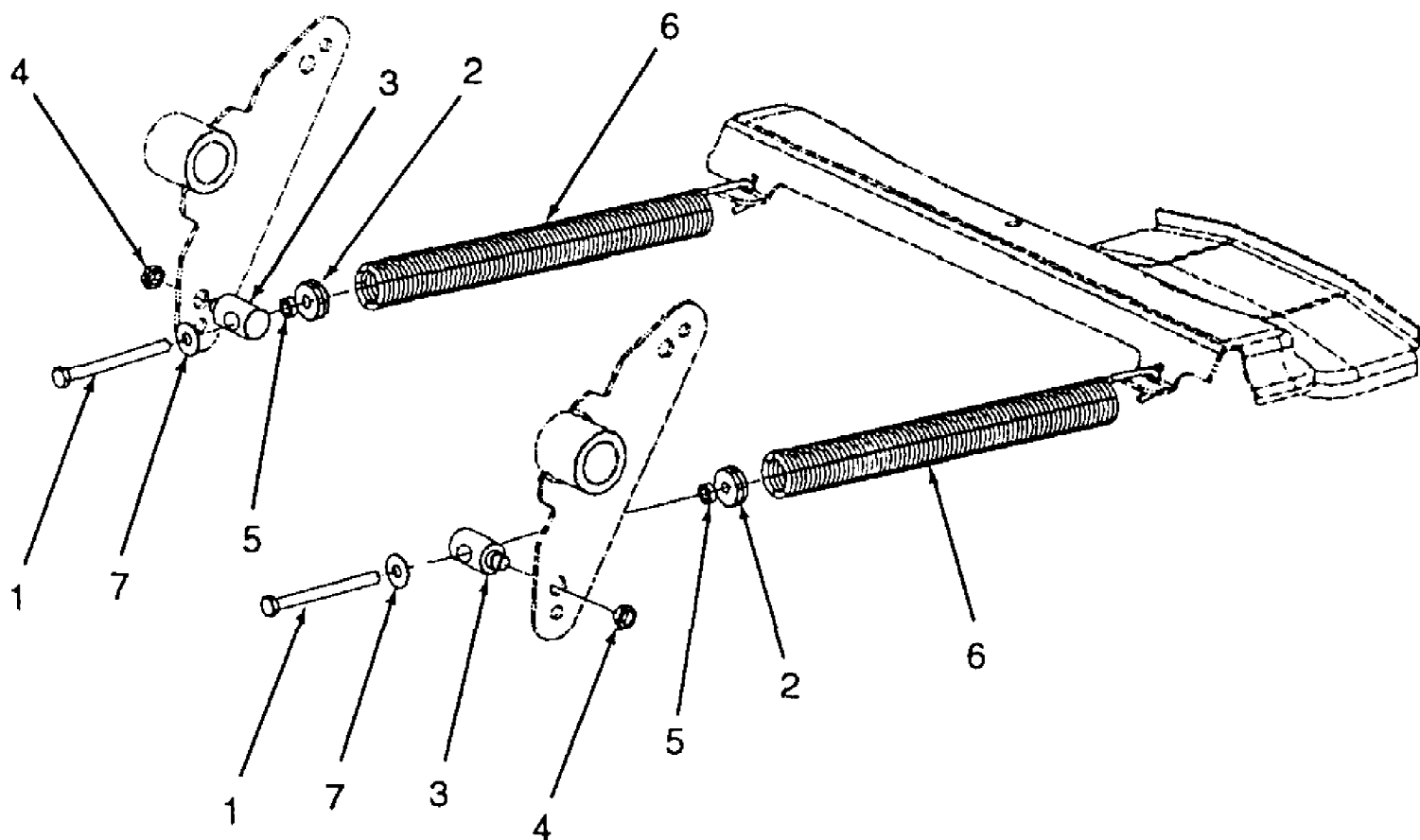
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Hydrostatic Transmission

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Ref #	Part Number	Qty	S/P/F	Description
	717-3402	2	S	Transmission Ass'y, Hydro
1	HG-70304	2		Housing Ass'y, Upper
2	HG-50301	2		Housing, Lower
3	HG-70299	2	S	Center Section Assembly
4	HG-9008000-0128	2	/P	Seal, Lip
5	HG-2003018	2	/P	Spacer
6	HG-2003016	2	/P	Ring, Wire Retaining
7	HG-2003052	2	/P	Ring, Retaining
8	HG-2003043	2	S	Bearing, Ball
9	HG-2003023	4	S	Bearing, Cradle
10	HG-2003087	2	/P	Swashplate, Variable
11	HG-50551	2	S	Bearing, Thrust
12	HG-50303	2		Shaft, Input
13	HG-2003017	2	/P	Washer, Block Thrust
14	HG-2003014	2	/P	Spring, Block
15	HG-70079	2	S	Block Assembly, Cylinder
16	HG-70082	2	/P	Block Assembly, Cylinder
17	HG-50304	2		Shaft, Output (Motor)
18	HG-50552	2	/P	Bearing, Thrust
19	741-0361	2	S	Bearing, Ball
20	HG-2000022	2	/P	Ring, Wire Retaining
21	HG-50329	2	/P	Ring, Retaining
22	HG-50649	2		Retainer, Motor Bearing
23	HG-2000015	2	/P	Guide, Slot
24	HG-50807	2		Arm, Trunnion
25	HG-9008000-0126	2	/P	Seal, Lip
26	HG-50733	2		Arm, Control
27	712-0237	4	S	Nut, Hex Lock, 5/16-24
28	HG-50426	2		Stud, Short, 5/16-24
29	HG-50281	2		Puck, Friction
30	HG-2003554	2	S	Plate, Bypass
31	HG-2003555	2		Actuator, Bypass
32	HG-45074	2	/P	Seal, Lip
33	HG-50270	2		Arm, Bypass
34	HG-44870	2		Ring, Retaining
35	HG-50002	4	/P	Pin
36	HG-50016	6		Screw
37	HG-2000029	2		Spring, Charge Relief
38	HG-9001214-2500	2		Ball
39	HG-50578	2	/P	O-Ring
40	HG-50331	2	/P	Gasket
41	HG-44876	18	/P	Screw, Self Tapping
42	HG-9005110-8700	2	/P	Plug, Drain
43	HG-50273	2	/P	Gerotor Assembly
44	HG-9004101-1340	2	/P	O-Ring
45	HG-50260	2		Cover, Gerotor
46	HG-50095	4		Screw
47	HG-50651	2		Plate, Relief
48	HG-50653	2	/P	Screw
49	HG-50650	4		Ring, Retaining
50	736-0371	2	/P	Washer

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Lift Assist Spring

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Lift Assist Spring

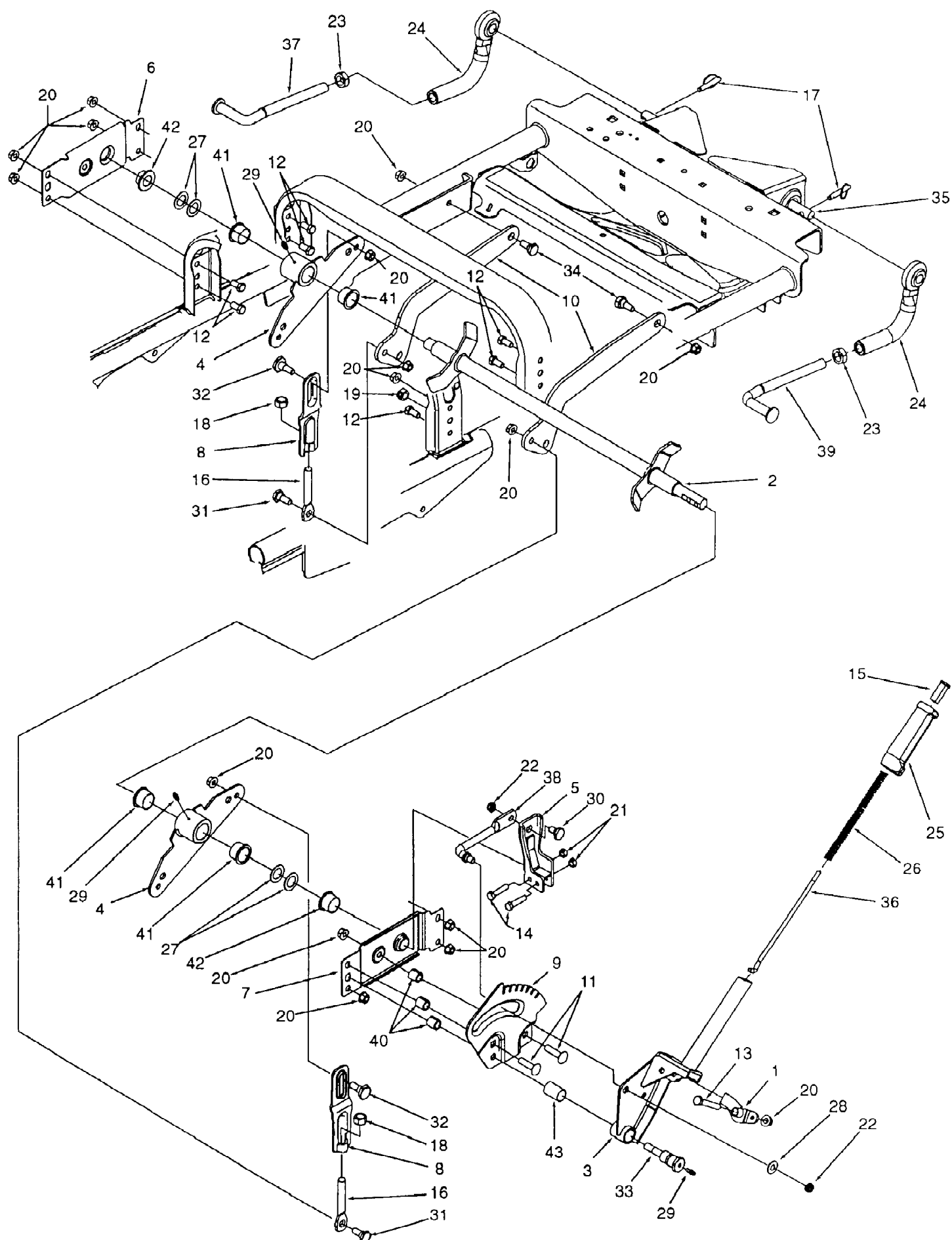
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Ref #	Part Number	Qty	S/P/F	Description
1	710-1207	2	/P	Screw, Hex Cap, Special 5/16-18 x 3.5 GR5
2	711-0509	2	/P	Insert, Spring, 5/16-18 Thrd
3	711-1059	2		Ferrule, .88 O.D. w/.160 Dia. Shldr
4	712-0262	2	/P	Nut, Hex Center Lock Jam, 3/8-24
5	712-3007	2	/P	Nut, Hex Jam, 5/16-18 GR5
6	732-0772	2		Spring, Extension, 1.25 O.D. x 11.5
7	736-0159	2	S	Washer, Flat, .349 x .879 x .063

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Lift System And Linkage

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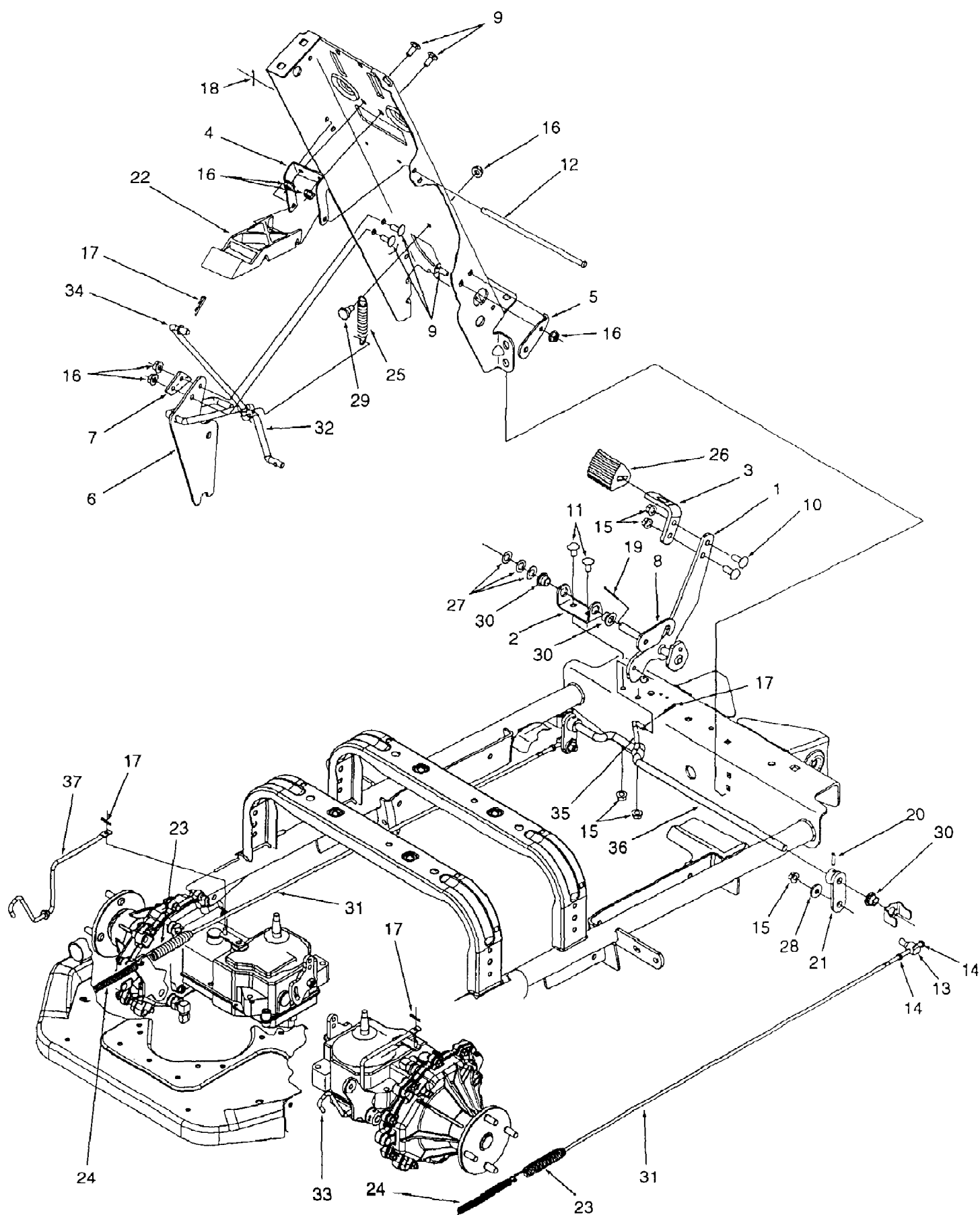
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Lift System And Linkage

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0257	1	/P	Fork, Lift
2	603-0313	1	S	Shaft, Lift
3	603-0327	1		Handle Ass'y, Lift Includes Ref. No. 43; Code 0498
4	603-0370	2		Link Ass'y, Pivot, Includes Ref. Nos. 29 and 41(2)
5	603-0401	1	S	Arm, Lift Code 0498
6	603-0422	1	S	Bracket, Shaft Mtg. LH Includes Ref. No. 42; Code 0498
7	603-0423	1		Bracket, Shaft Mtg. RH Includes Ref. No. 42; Code 0498
8	703-2621	2		Link, Adjustable Deck Lift
9	703-2772	1		Plate, Deck Height Adjustment Code 0498
10	703-2780	2		Link, Parallel Lift
11	710-0431	2	/P	Bolt, Carriage, 3/8-16 x 1.5
12	710-0216	7	/P	Screw, Hex Cap, 3/8-16 x .75 GR5
13	710-3011	1	/P	Screw, Hex Cap, 3/8-16 x 2-1/4
14	710-3083	2	/P	Screw, Hex Cap, 5/16-18 x 1.38 GR5
15	711-0642A	1	/P	Button, Handle
16	711-0773	2		Link, Eye Bolt Adjustment
17	711-3266	2	S	Clevis Pin, w/ Detent Ball
18	712-0206	2	S	Nut, Hex, 1/2-13
19	712-0290	1	/P	Nut, Hex Center Lock, 7/16-14
20	712-0431	16	S	Nut, Hex Flange Lock, 3/8-16
21	712-3009	2	S	Nut, Hex Center Lock, 5/16-18
22	712-3020	2	S	Nut, Hex Insert Lock Jam 3/8-16
23	712-3056	2	/P	Nut, Hex Jam, 5/8-18
24	723-0453	2		Link, Parallel
25	731-3158	1	/P	Grip, Deck Lift Handle
26	732-3097	1		Spring, Compression
27	736-0287	4	S	Washer, Flat, .79 x 1.24 x .06
28	736-0300	1	S	Washer, Flat, .406 x .875 x .06
29	737-0280	3	S	Fitting, Grease
30	738-0183	1	S	Bolt, Shoulder
31	738-0380	2	S	Bolt, Shoulder
32	738-0507B	2	S	Bolt, Shoulder
33	738-3150	1		Bolt, Lift Handle Shoulder
34	738-3151	2		Bolt, Shoulder
35	747-3255	1		Rod, Parallel Link Front Mtg
36	747-3267	1		Rod, Lift Handle
37	747-3275	1		Rod, Connecting LH
38	747-3276	1		Rod, Lift Link
39	747-3286	1		Rod, Connecting RH
40	750-3200	3		Spacer, .448 x .688 x .673
41	741-0229	4		Bearing, Flange, 1.0 ID
42	741-0376	2	S	Bearing, Flange, .75 ID x 1.0 OD
43	741-3081	1		Bearing, Sleeve, .75 x .875 x 1.25

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Parking Brake And Linkage

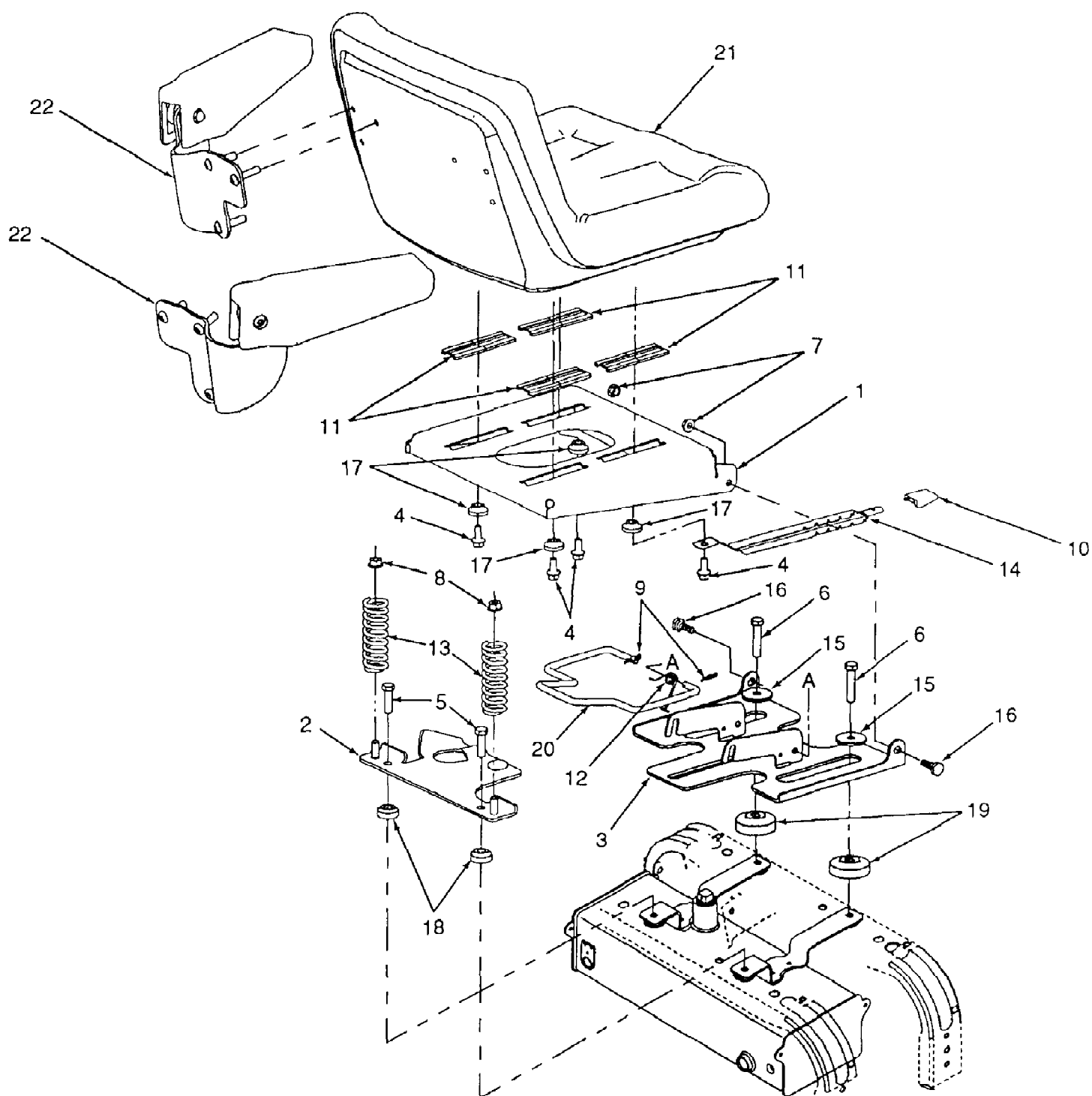
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Ref #	Part Number	Qty	S/P/F	Description
1	603-0461A	1	S	Shaft, Park Brake Pedal
2	703-2806	1		Bracket, Pedal Mounting
3	703-2807B	1	S	Bracket, Foot Pad Mounting
4	703-2856	1		Bracket, Park Brake
5	703-2857	1		Bracket, Rod Retainer
6	703-3073	1		Plate, Support
7	703-3074	1		Bracket, Brake Rod Stop
8	703-3076	1		Plate, Brake Link
9	710-0134	5	/P	Bolt, Carriage, 1/4-20 x .62
10	710-3168	2	/P	Bolt, Carriage, 3/8-16 x 1.0 GR5
11	710-3178	2	/P	Bolt, Carriage, 3/8-16 x .75 GR5
12	711-1088	1		Pin, Clevis, 1/4 x 6.65
13	711-3357	2	S	Ferrule
14	712-0314	4		Nut, Hex Jam, 1/4-28
15	712-0431	6	S	Nut, Hex Flange Lock, 3/8-16
16	712-3027	6	S	Nut, Hex Flange Lock, 1/4-20
17	714-0104	4	S	Pin, Internal Cotter
18	714-0127	1	/P	Pin, Cotter, 1/16 x .75
19	714-3004	1		Pin, Cotter, 3/32 x 1.25
20	715-0120	2	S	Pin, Spiral, 3/16 x 1.0
21	718-3090	2		Arm, Brake
22	731-3165	1	S	Lever, Park Brake Engagement
23	732-0463	2	S	Spring, Extension, .75 O.D. x 5.0
24	732-0800	2		Spring, Extension,
25	732-0857	1		Spring, Extension, .5 O.D. x 2.25
26	735-0251	1		Foot Pad, Brake
27	736-0160	3	S	Washer, Flat, .536 x .930 x .05
28	736-0258	2	/P	Washer, Flat, .385 x 1.0 x .135
29	738-0137A	1	S	Bolt, Shoulder, .340 x .285:1/4-20
30	741-0324	4	S	Bearing, Hex Flange, .506 I.D.
31	747-3266A	2	/P	Rod, Brake
32	747-3272	1		Rod, Park Brake Retaining
33	747-3284	1		Rod, Hydro Pump Release RH
34	747-3293	1		Rod, Park Brake
35	747-3317	1		Rod, Park Brake Support
36	747-3318	1		Rod, Brake Connecting
37	747-3284	1		Rod, Hydro Pump Release LH Mfg Date 1F307G9 and before
	747-3363	1		Rod, Hydro Pump Release LH Mfg Date 1G017G9 and after

Z54
Seat Assembly MFG. Date 4-19-98 & Before

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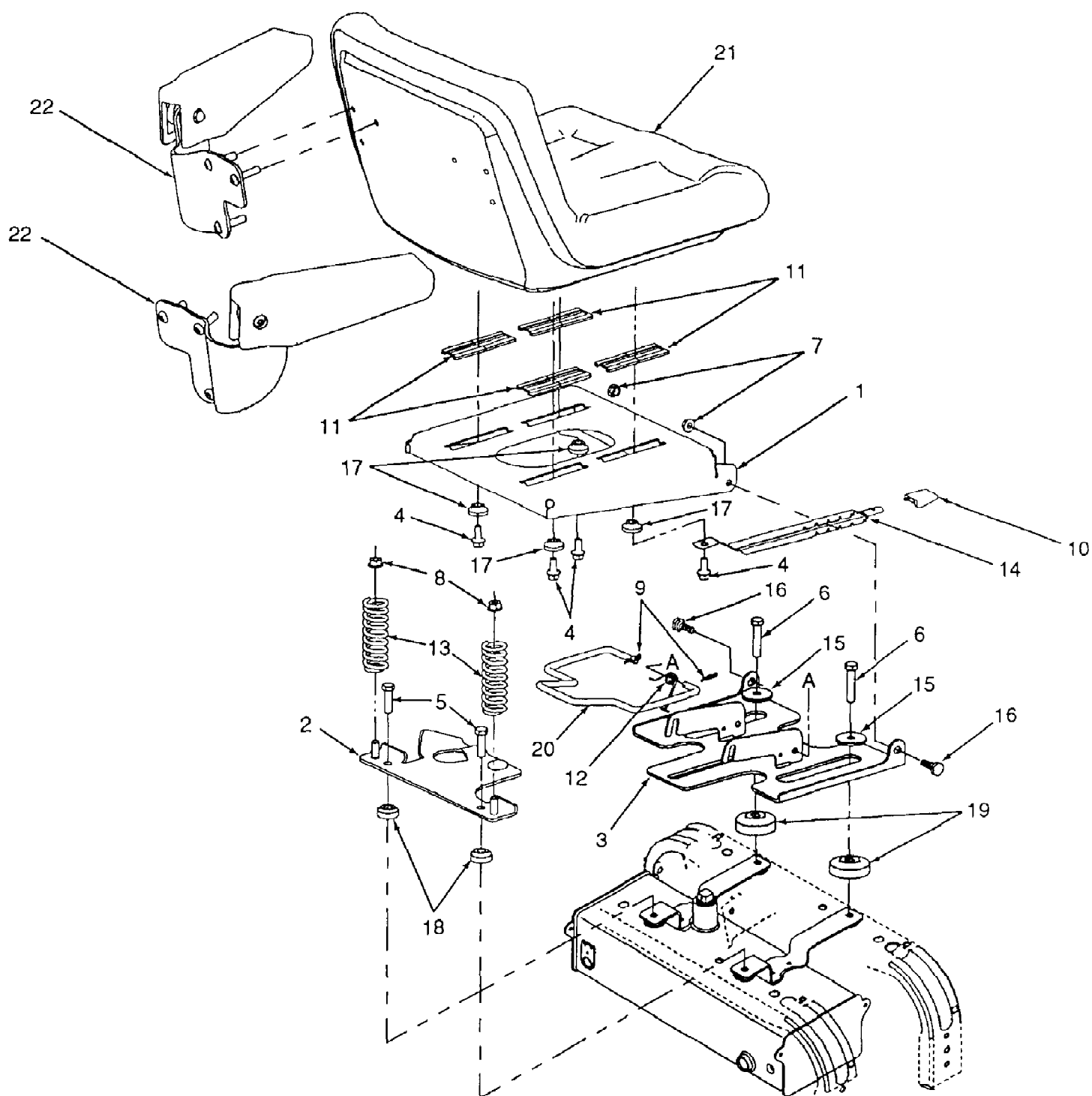
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Seat Assembly MFG. Date 4-19-98 & Before

Ref #	Part Number	Qty	S/P/F	Description
1	603-0294	1	S	Seat Base
2	603-0318A	1		Plate, Seat Spring Mtg.
3	603-0470	1	S	Bracket, Seat Mounting
4	710-1260	4	S	Screw, Hex Wash Hd Tapp 5/16-18 x .75
5	710-0520	2	/P	Screw, Hex Cap 3/8-16 x 1.5 GR5
6	710-0347	2	/P	Screw, Hex Cap 3/8-16 x 1-3/4 GR5
7	712-3004A	2	/P	Nut, Hex Flange Lock 5/16-18 GR5
8	712-3005	2	S	Nut, Hex Flange Lock 3/8-16 GR5
9	714-0104	2	S	Pin, Internal Cotter
10	720-0190	1	S	Knob, Seat Adjustment
11	731-3154	4		Seat Slide
12	732-0827	1		Spring, Torsion
13	732-3080	2	S	Spring, Compression
14	732-3098	1		Spring, Index
15	736-0227	2	S	Washer, Flat, .390 x 1.5 x .134
16	738-0296	2	S	Bolt, Shoulder .437 x .268:5/16-18
17	738-0372	4	S	Spacer, Shoulder, .38 I.D.
18	738-3156	2		Spacer, Shoulder
19	738-3166	2		Spacer, Seat Pan Shoulder
20	747-3342	1		Rod, Seat Pan Lock
21	757-3006	1		Seat Assembly
22	757-3009	1		Seat Arm (Set of Two)

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Seat Assembly MFG. Date 4-20-98 & After

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Seat Assembly MFG. Date 4-20-98 & After

Ref #	Part Number	Qty	S/P/F	Description
1	603-0294	1	S	Seat Base
2	603-0318A	1		Plate, Seat Spring Mtg.
3	603-0470A	1		Bracket, Seat Mounting
4	710-1260	4	S	Screw, Hex Wash Hd Tapp 5/16-18 x .75
5	710-0520	2	/P	Screw, Hex Cap 3/8-16 x 1.5 GR5
6	710-0347	2	/P	Screw, Hex Cap 3/8-16 x 1-3/4 GR5
7	712-3004A	2	/P	Nut, Hex Flange Lock 5/16-18 GR5
8	712-3005	2	S	Nut, Hex Flange Lock 3/8-16 GR5
9	714-0104	2	S	Pin, Internal Cotter
10	720-0190	1	S	Knob, Seat Adjustment
11	731-3154	4		Seat Slide
12	732-0827	1		Spring, Torsion
13	732-3080	2	S	Spring, Compression
14	732-3098	1		Spring, Index
15	736-0227	2	S	Washer, Flat, .390 x 1.5 x .134
16	738-0296	2	S	Bolt, Shoulder .437 x .268:5/16-18
17	738-0372	4	S	Spacer, Shoulder, .38 I.D.
18	738-3156	2		Spacer, Shoulder
19	738-3166	2		Spacer, Seat Pan Shoulder
20	747-3342	1		Rod, Seat Pan Lock
21	757-3006	1		Seat Assembly
22	757-3009	1		Seat Arm (Set of Two)