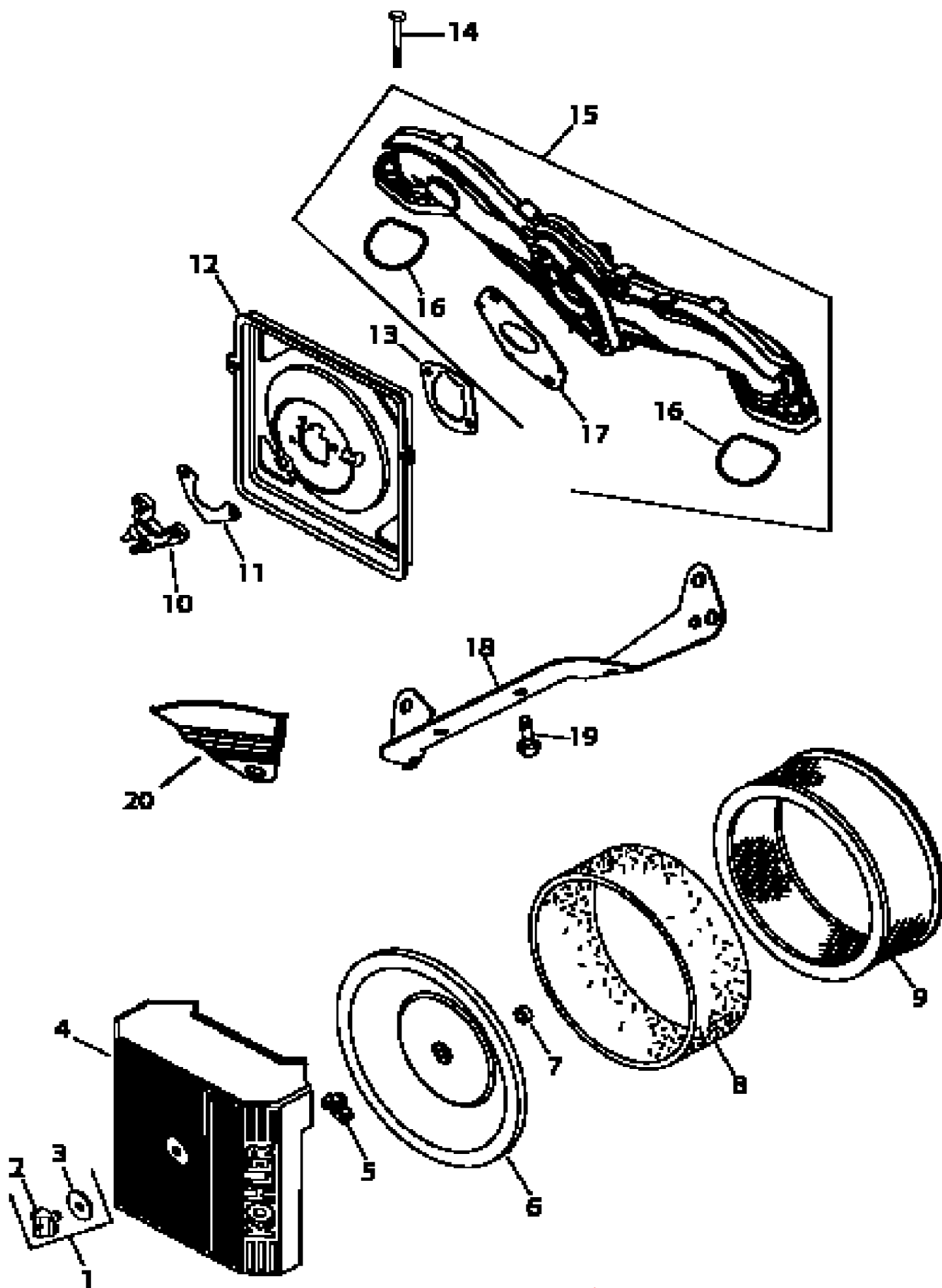


Z-Force 44 Kohler 53AA5B6L
Air Intake Filtration

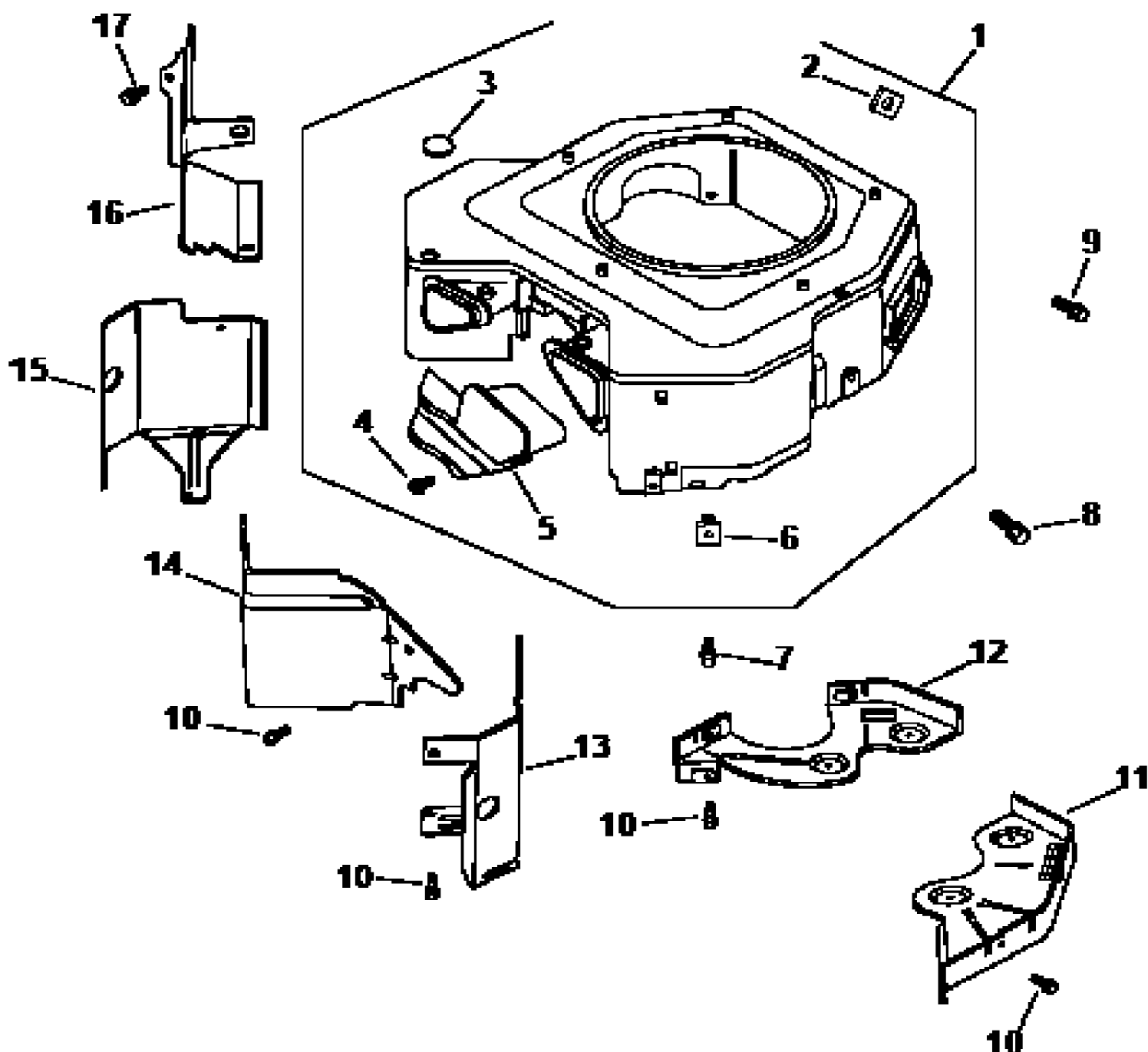
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Z-Force 44 Kohler 53AA5B6L
Air Intake Filtration

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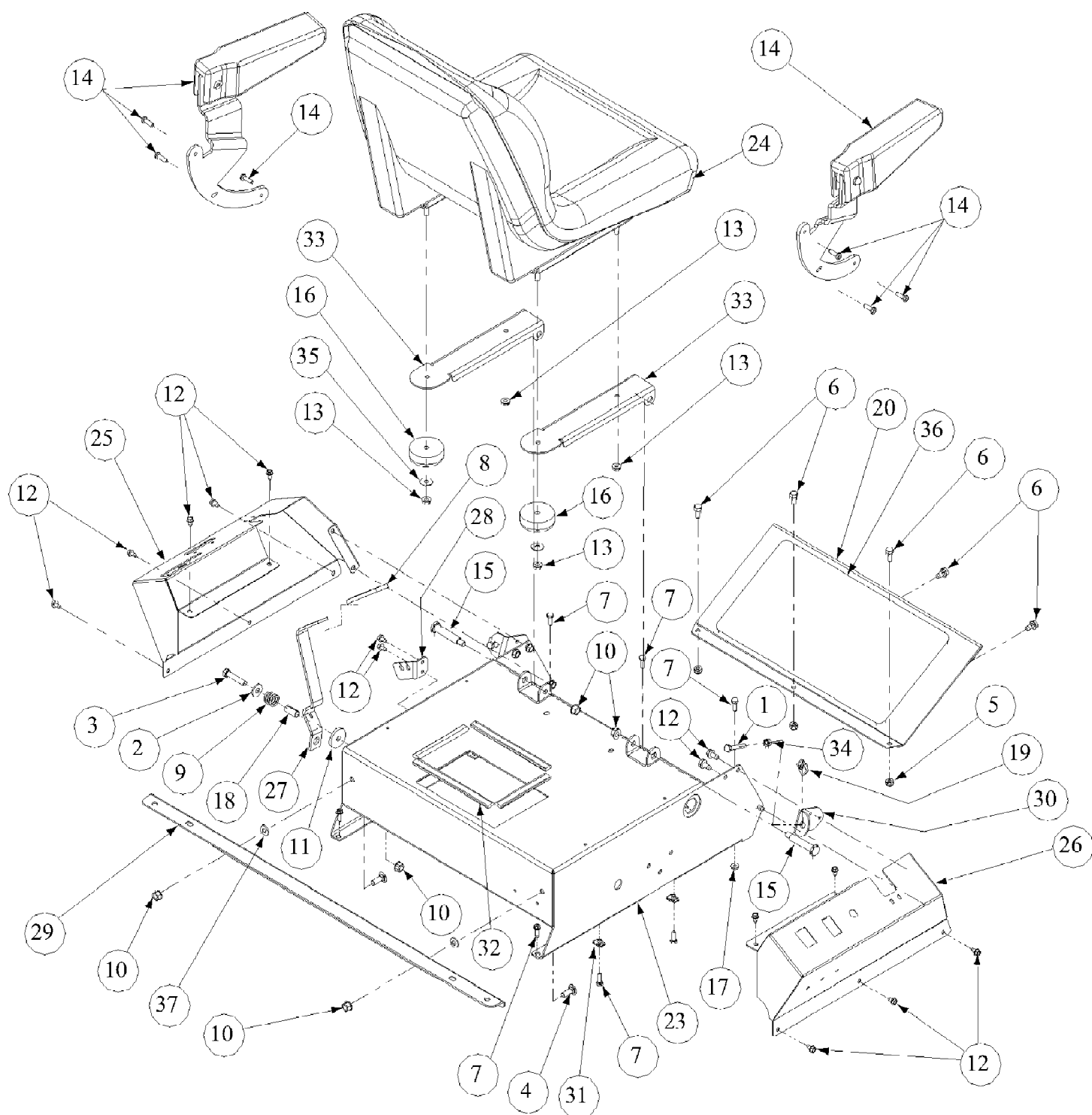
Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-01-S	1	/P	Knob With Seal Kit
2	KH-25-341-04-S	1	/P	Cover Knob
3	KH-24-153-20-S	1		O-Ring
4	KH-24-096-70-S	1	/P	Air Cleaner Cover
5	KH-12-100-01	1	/P	Wing Nut
6	KH-24-096-01	1	/P	Inner Air Cleaner Cover
7	KH-231032	1	/P	Inner Air Cleaner Seal
8	KH-24-083-05	1		Precleaner Element
9	KH-24-083-03-S	1	S	Air Cleaner Element
10	KH-24-109-25-S	1	/P	Spit Back Cup
11	KH-24-041-13-S	1		Spit Back Cup Gasket
12	KH-24-094-34-S	1		Air Cleaner Base
13	KH-24-041-14	1	/P	Air Cleaner Gasket
14	KH-M-651040-S	4		Hex Flange Screw (M6 x 1.0 x 40)
15	KH-24-164-51-S	1	S	Intake Manifold
16	KH-24-153-27-S	2	/P	Intake Port O-Ring
17	KH-24-041-52-S	1	/P	Carburetor Gasket
18	KH-24-126-130-S	1		Air Cleaner Bracket
19	KH-M-0545010	2	/P	Hex Flange Screw (M5 x .8 x 10)
20	KH-24-063-51-S	1		Spit-back Cup Baffle



Z-Force 44 Kohler 53AA5B6L
Blower Housing and Baffles

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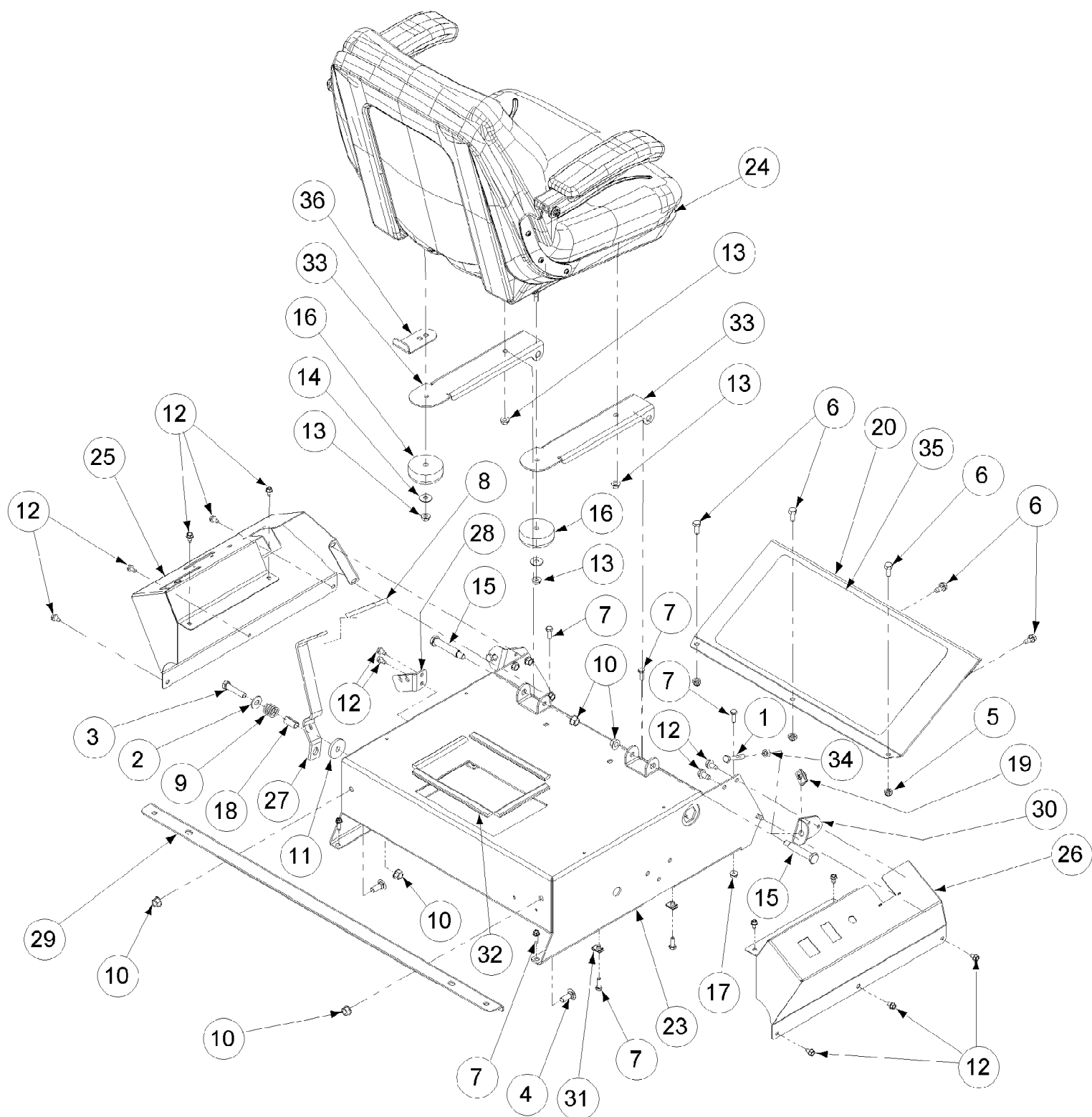
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-196-S	1		Blower Housing
2	KH-24-100-01	3		Plastic Nut
3	KH-25-139-16	1		9/16" Button Plug
4	KH-25-086-91-S	1	/P	Tapping Screw
5	KH-24-096-85-S	1		Blower Housing Cover
6	KH-24-100-02	2		Plastic Nut
7	KH-M-545016-S	3	/P	Screw
8	KH-M-551016-S	1		Screw
9	KH-M-545020-S	4		Screw
10	KH-M-645016-S	6	/P	Screw
11	KH-24-146-16-S	1	/P	Backing Plate # 2 Side
12	KH-24-146-20-S	1	/P	Backing Plate # 1 Side
13	KH-24-063-20	1	/P	Cylinder Barrel Baffle # 2 Side
14	KH-24-063-69-S	1		Valley Baffle # 2 Side
15	KH-24-063-58-S	1	S	Cylinder Barrel Baffle # 1 Side
16	KH-24-063-60-S	1		Valley Baffle # 1 Side
17	KH-M-0545010	2	/P	Screw
	KH-24-332-01-S	3		Threaded Insert (Not Illustrated)
	KH-24-113-12	1		20 HP Decal (Not Illustrated)
	KH-24-113-18-S	1		Grass Screen Decal (Not Illustrated)
	KH-25-113-39-S	1		Clear Lamination Decal (Not Illustrated)



Z-Force 44 Kohler 53AA5B6L
Control Assembly (2005)

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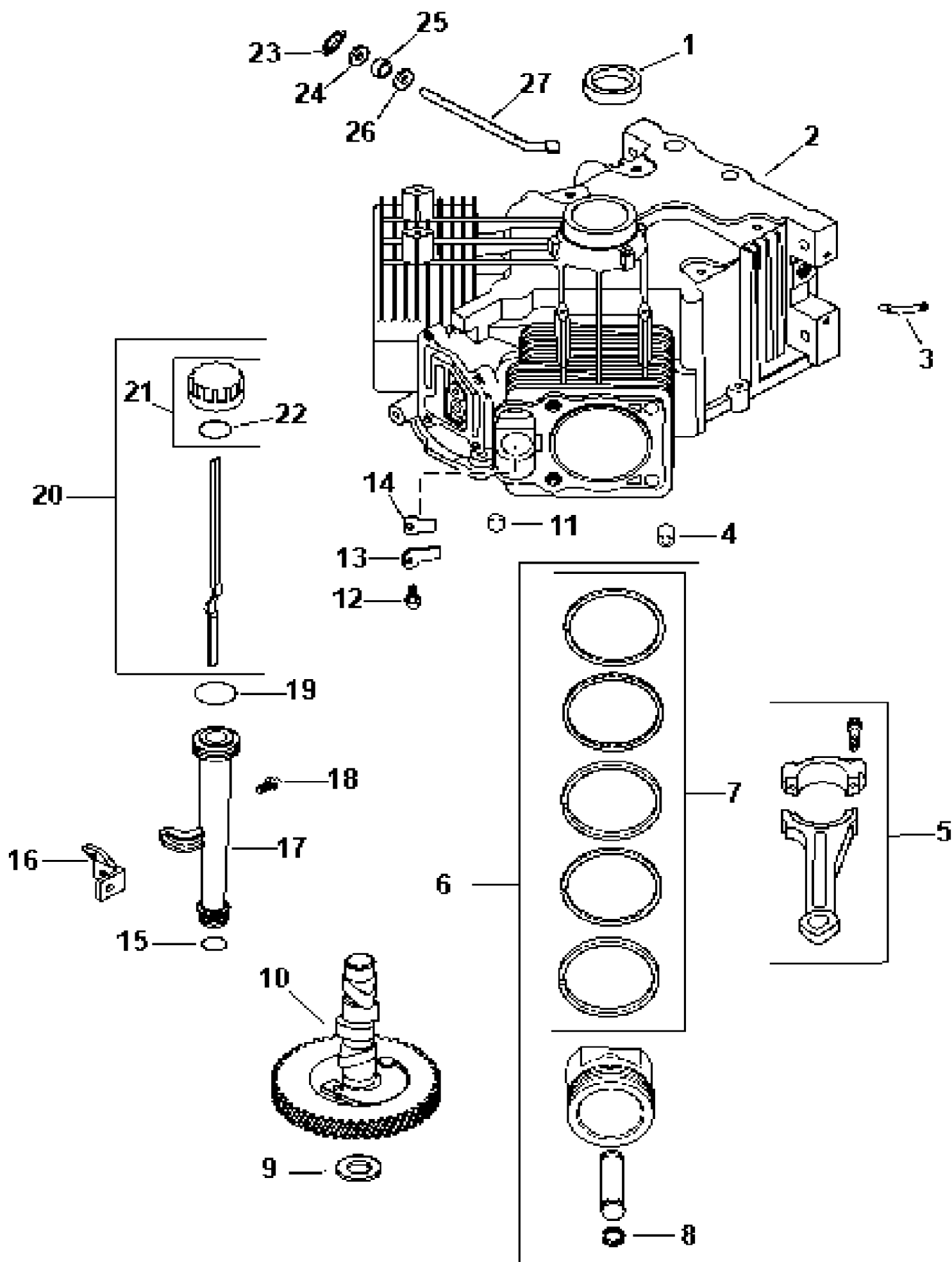
Ref #	Part Number	Qty	S/P/F	Description
1	00012382	2		Hex Cap Screw, 5/16-18 x 1-1/2
2	00083192	1		Idler Washer
3	00008495	1		Capscrew, 3/8-16 x 1-3/4
4	01000372	2	S	Carriage Bolt, 3/8-16
5	00012165	3		Nylock Nut, 5/16-18
6	01008620	5		Self Tapping Screw, 5/16-18 x 3/4
7	01000629	9	S	Self Tapping Screw, 1/4-20 x .75
8	00013595	1		Parking Brake Grip
9	00021797	1		Spring, .85 OD x 1 Lg
10	00022560	5		Hex Nut, 3/8-16 Flange Lock
11	00070022	1		Flat Washer, 1.25 x .411 x .100
12	01000628	18	S	Screw, 1/4-20 x 1/2
13	01000635	4	S	Hex Nut, 5/16-18 Flange Lock
14		1		Kit, Armrest (Available through Whole goods)
15	01002634	2		Shoulder Screw, 3/8-16, .5 x 2.345
16	01002753	2		Groment, 2.5 OD x 1.0 Lg
17	01002766	3	S	Hex Nut, 1/4-20 Flange Lock
18	01002772	1	S	Spacer, .375 x .50 x 1.02
19	01003563	2		U-Nut, 5/16-18
20	02000614	1		Foot Rest Bracket
21	01008198	1	S	Left Hand Brake Cable (not shown)
22	01008199	1	S	Right Hand Brake Cable (not shown)
23	01008482	1		Control Housing Weldment
24	01008413	1	S	Seat Adjust
25	01010006	1	S	Left Hand Control Console
26	01010007	1	S	Right Hand Control Console
27	02000630	1	/P	Parking Brake Lever
28	01008488	1		Brake Cable Bracket
29	01008491	1		Front Tank Mounting Bracket
30	01008528	2		Lapbar Stop Bracket
31	01008539	4	S	U-Nut, 1/4-20
32	01008572	4	S	Battery Edge Trim
33	01008583	2		Seat Mounting Bracket
34	00012166	2		Hex Nut, 5/16-18
35	01000960	2	S	Washer, .325 x .930 x .045
36	01006528	1		Abrasive Foot Pad
37	01000723	1	S	Flat Washer, .406 ID x 1.0 OD x .105



Z-Force 44 Kohler 53AA5B6L
Control Assembly (2006)

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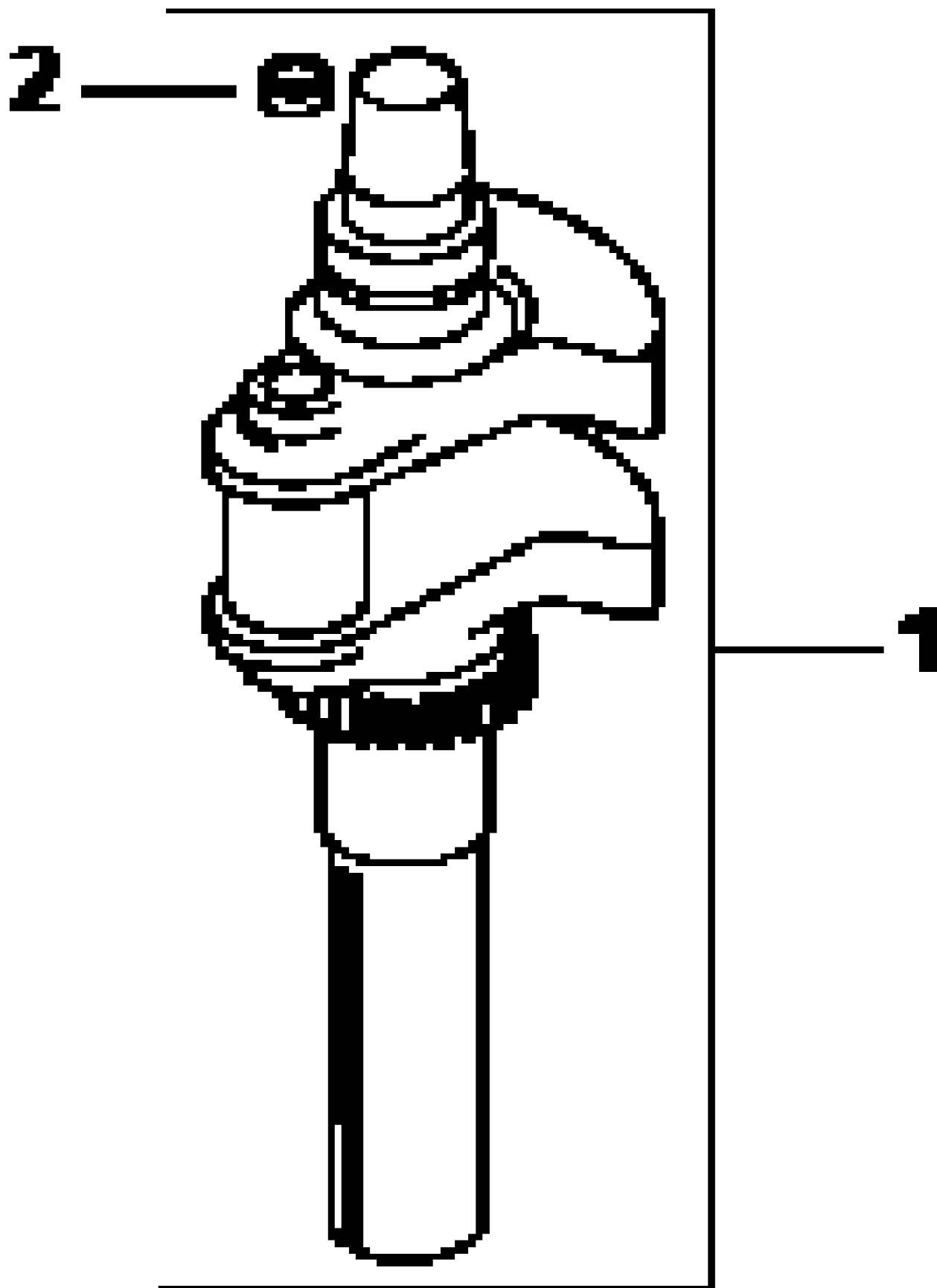
Ref #	Part Number	Qty	S/P/F	Description
1	00012382	2		Hex Cap Screw, 5/16-18 x 1-1/2
2	00083192	1		Idler Washer
3	00008495	1		Capscrew, 3/8-16 x 1-3/4
4	01000372	2	S	Carriage Bolt, 3/8-16
5	00012165	3		Nylock Nut, 5/16-18
6	01008620	5		Self Tapping Screw, 5/16-18 x 3/4
7	01000629	9	S	Self Tapping Screw, 1/4-20 x .75
8	00013595	1		Parking Brake Grip
9	00021797	1		Spring, .85 OD x 1 Lg
10	00022560	5		Hex Nut, 3/8-16 Flange Lock
11	00070022	1		Flat Washer, 1.25 x .411 x .100
12	01000628	18	S	Screw, 1/4-20 x 1/2
13	01000635	4	S	Hex Nut, 5/16-18 Flange Lock
14	01000960	2	S	Washer, .325 x .930 x .045
15	01002634	2		Shoulder Screw, 3/8-16, .5 x 2.345
16	01002753	2		Groment, 2.5 OD x 1.0 Lg
17	01002766	3	S	Hex Nut, 1/4-20 Flange Lock
18	01002772	1	S	Spacer, .375 x .50 x 1.02
19	01003563	2		U-Nut, 5/16-18
20	02000614	1		Foot Rest Bracket
23	01008482	1		Control Housing Weldment
24	02001942	1	/P	Seat
24	02002255	1		Armrest Kit not shown
24	710-3256	6	/P	Screw, Button Head 1/4-20 x .50 not shown
25	02001307	1	/P	Left Hand Control Console
26	02001308	1	/P	Right Hand Control Console
27	02000630	1	/P	Parking Brake Lever
28	01008488	1		Brake Cable Bracket
29	01008491	1		Front Tank Mounting Bracket
30	01008528	2		Lapbar Stop Bracket
31	01008539	4	S	U-Nut, 1/4-20
32	01008572	4	S	Battery Edge Trim
33	01008583	2		Seat Mounting Bracket
34	00012166	2		Hex Nut, 5/16-18
35	01006528	1		Abrasive Foot Pad
36	02001954	1		Seat Stop Bracket
	01008198	1	S	Left Hand Brake Cable (not shown)
	01008199	1	S	Right Hand Brake Cable (not shown)



Z-Force 44 Kohler 53AA5B6L
Crankcase

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-032-01-S	1	S	Oil Seal
2	KH-24-522-398	1		Short Block
2	KH-24-782-24	1		Mini Block
3	KH-24-294-13	1	/P	Fitting
4	KH-24-380-13-S	6	S	Split Dowel Pin
5	KH-24-067-16-S	2	S	Connecting Rod (Std.)
5	KH-24-067-14	2		Connecting Rod (.25)
6	KH-24-874-17-S	2	S	Piston w/Ring Set Kit (Std.)
6	KH-24-874-14-S	2		Piston w/Ring Set Kit (.08)
6	KH-24-874-18-S	2	/P	Piston w/Ring Set Kit (.25)
6	KH-24-874-19-S	2	S	Piston w/Ring Set Kit (.50)
7	KH-24-108-11-S	2	S	Ring Set (Std.&.08)
7	KH-24-108-12-S	2	S	Ring Set (.25)
7	KH-24-108-13-S	2		Ring Set (.50)
8	KH-24-018-01	4	S	Piston Pin Retainer
9	KH-12-422-07	1	S	Shim (White) AR
9	KH-12-422-08	1	S	Shim (Blue) AR
9	KH-12-422-09	1	S	Shim (Red) AR
9	KH-12-422-10	1	S	Shim (Yellow) AR
9	KH-12-422-11	1	S	Shim (Green) AR
9	KH-12-422-12	1	S	Shim (Gray)
9	KH-12-422-13	1	S	Shim (Black)
10	KH-24-012-10-S	2	/P	Camshaft Kit
11	KH-52-139-09	2	S	Plug
12	KH-M-0545010	2	/P	Screw
13	KH-24-018-04	1		Reed Retainer
14	KH-24-402-05-S	1	/P	Breather Reed
15	KH-12-153-03	1		O-Ring
16	KH-24-126-19	1		Oil Fill Tube Bracket
17	KH-12-123-04	1	S	Oil Fill Tube
18	KH-M-545016-S	1	/P	Screw
19	KH-12-153-02-S	1	/P	O-Ring
20	KH-24-038-04-S	1	/P	Dipstick
21	KH-24-755-46	1	/P	Oil Fill Cap Kit
22	KH-25-153-02-S	1		O-Ring Dipstick
23	KH-24-018-09-S	1		Ring Retainer
24	KH-M-931010-S	1		9mm Flat Washer
25	KH-28-032-09-S	1		Oil Governor Shaft Seal
26	KH-24-468-15-S	1		Flat Washer
27	KH-24-144-38-S	1	/P	Governor Cross Shaft



Z-Force 44 Kohler 53AA5B6L
Crankshaft

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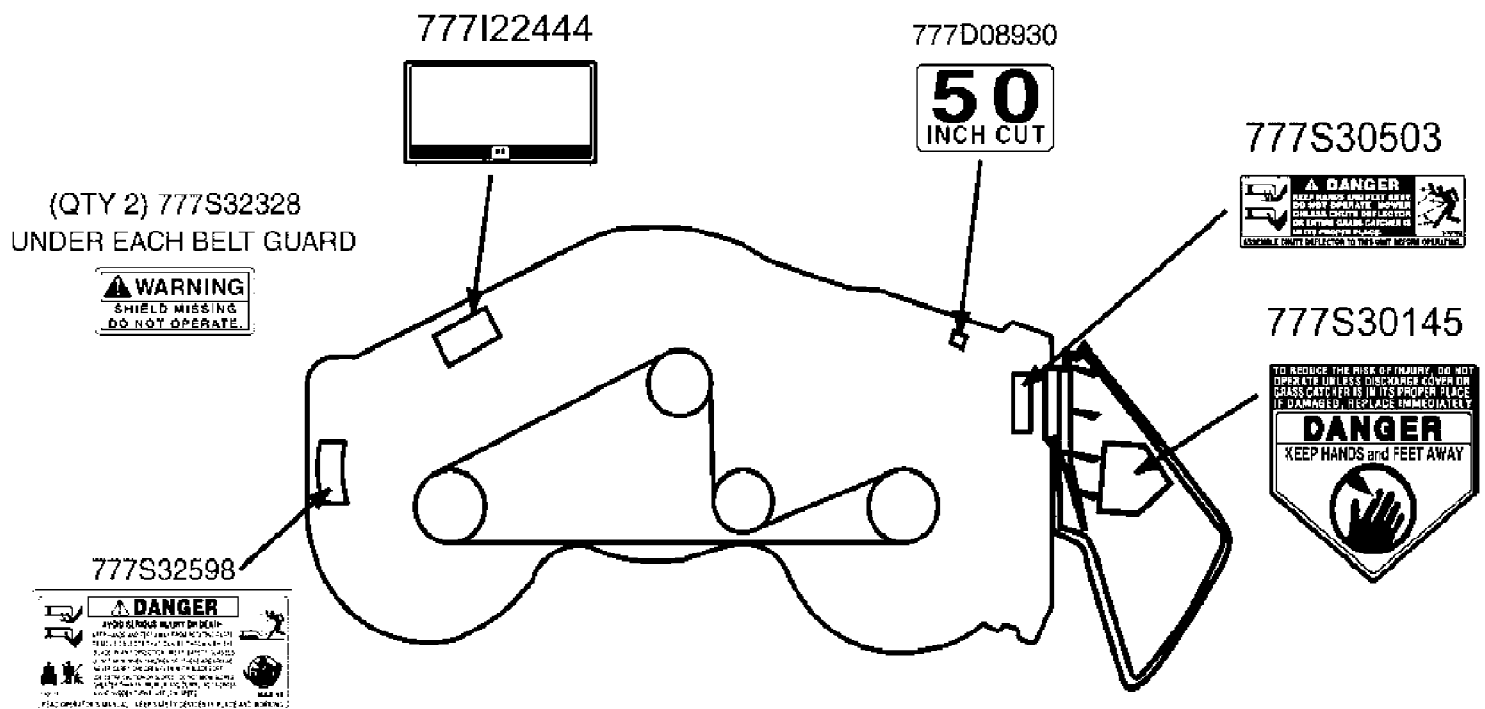
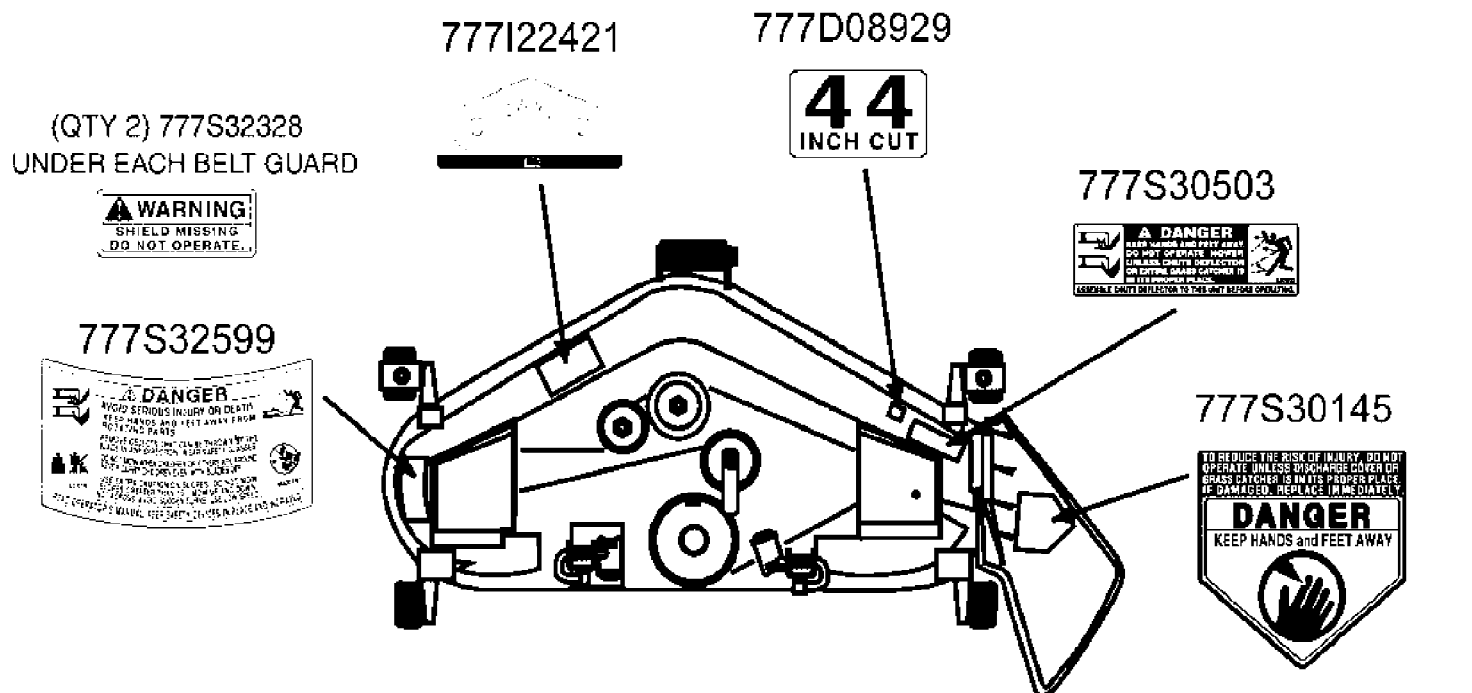
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-42	1	S	Crankshaft (Includes Ref.# 2)
2	KH-52-139-09	1	S	Cup Plug



Z-Force 44 Kohler 53AA5B6L
Decal Map (Part 1)

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Ref #	Part Number	Qty	S/P/F	Description
777I22291	777I22291	1		Label- RH Console Z-Force E
777I22094	777I22094	1		Label-Deck Height
777I22290	777I22290	1		Label-LH Console Z-Force E
00090006	00090006	1		Label- Made In America Add to the left of the rear Bumper"Cub Cadet" Decal
777I22093	777I22093	1		Label-Lift Handle
777D09731	777D09731	1		Label-Cub Cadet Front Z-Force E
777D09730	777D09730	1		Label-Cub Cadet Rear Z-Force E Centered on the rear fender
777D09156	777D09156	1		Label-Side RZT On each side keep aligned with bottom Edge for proper alignment.
777S32161	777S32161	1		Label-Warning Oper.
777D09748	777D09748	1		Label- Z-Force Side CTP On both sides of the frame.



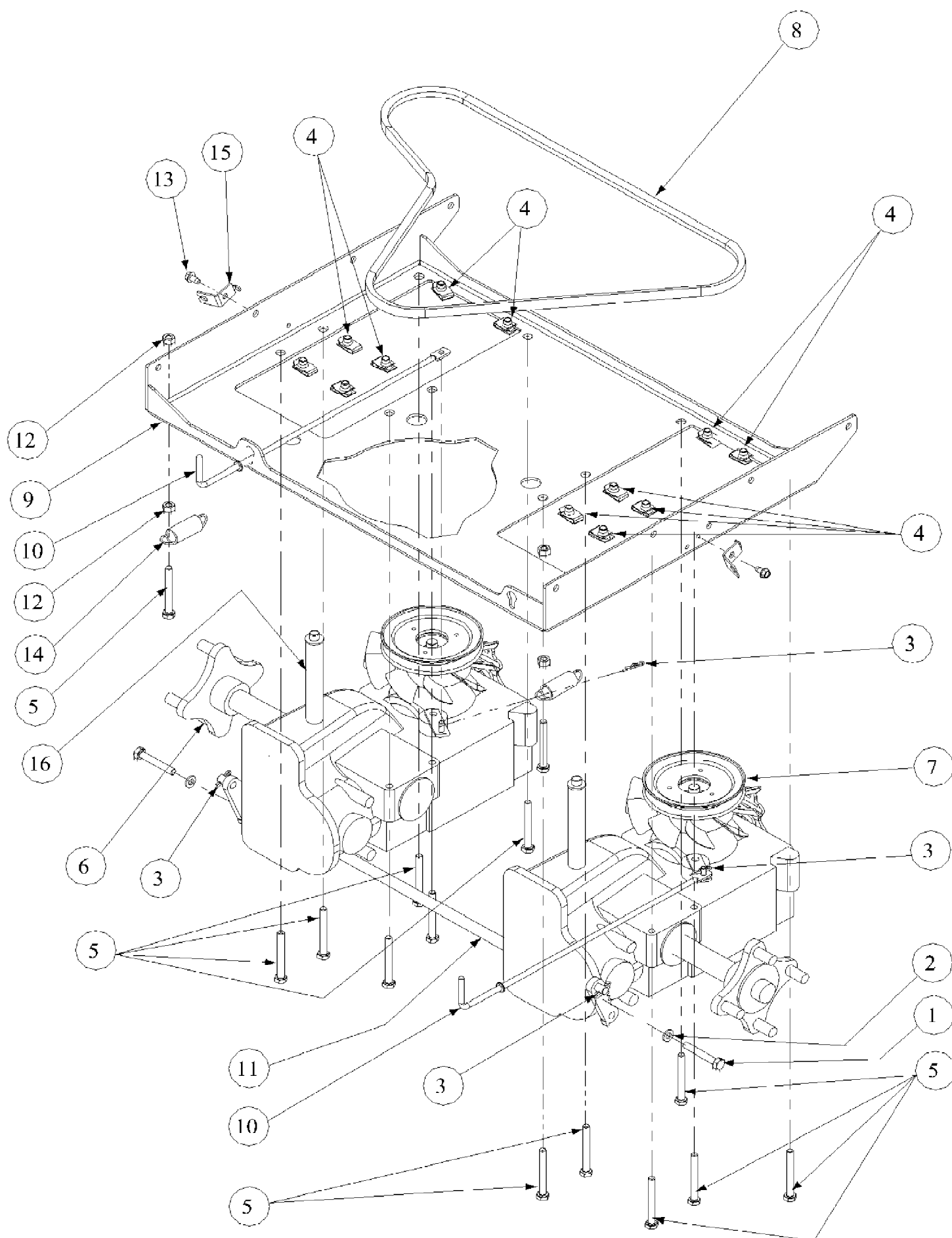
Z-Force 44 Kohler 53AA5B6L
Decal Map (Part 2)

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Ref #	Part Number	Qty	S/P/F	Description
777I22421	777I22421	1		Decal-44' Deck Belt RT Z-Force CTP
777D08929	777D08929	1		Decal- 44'
777S32328	777S32328	1	/P	Decal- Warning 50' Deck Z-Force CTP Under each belt guard.
777S32599	777S32599	1		Label- RZT Deck Warning Curve
777S30503	777S30503	1	/P	Label- Danger Chute
777S30145	777S30145	1	S	Label- Danger
777I22444	777I22444	1		Decal-50' Deck Belt RT Z-Force CTP
777D08930	777D08930	1		Decal-50'
777S32598	777S32598	1		Label-RZT Deck Warning Straight RZT

Z-Force 44 Kohler 53AA5B6L
Drive Train Assembly

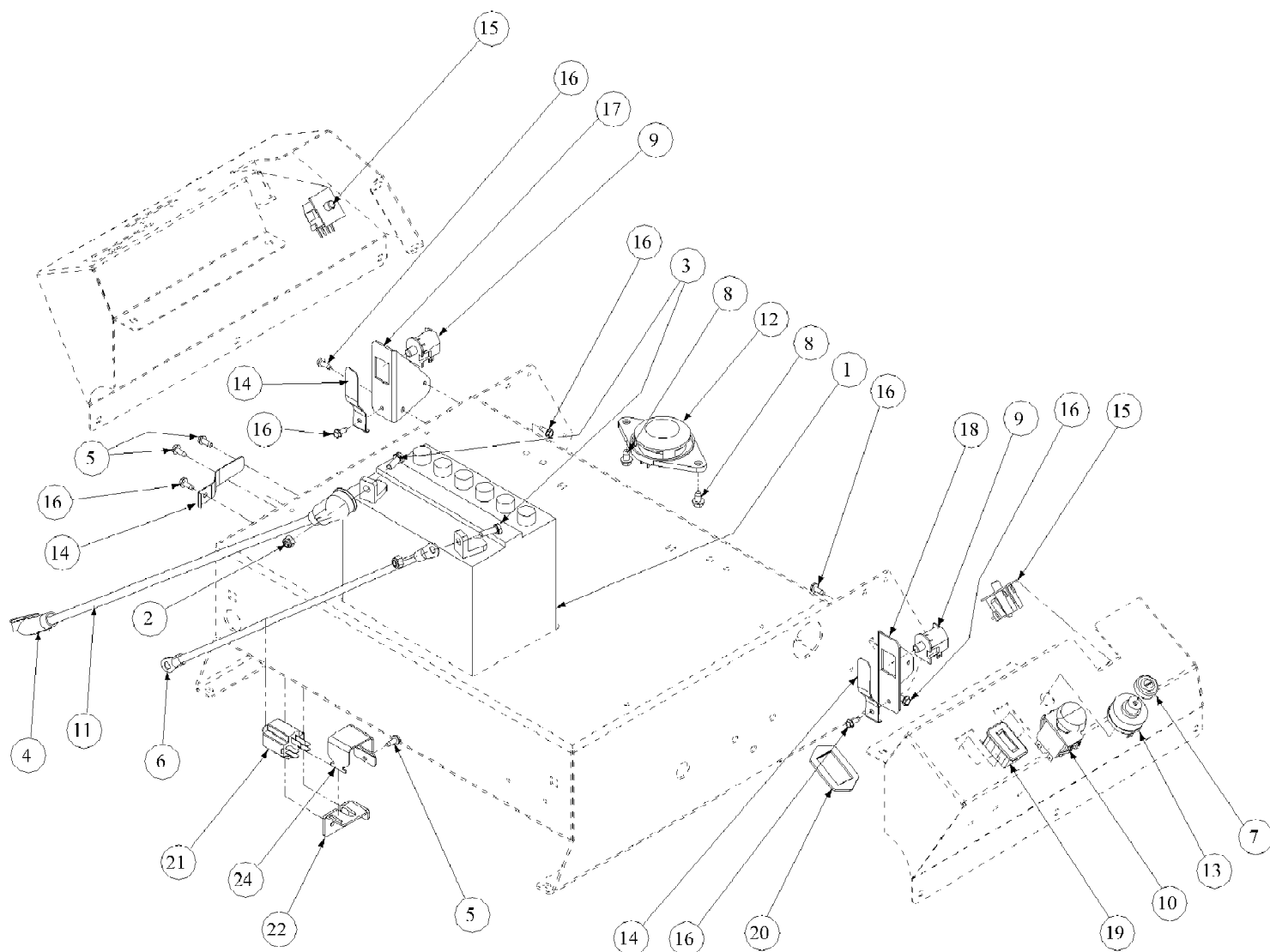
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Z-Force 44 Kohler 53AA5B6L
Drive Train Assembly

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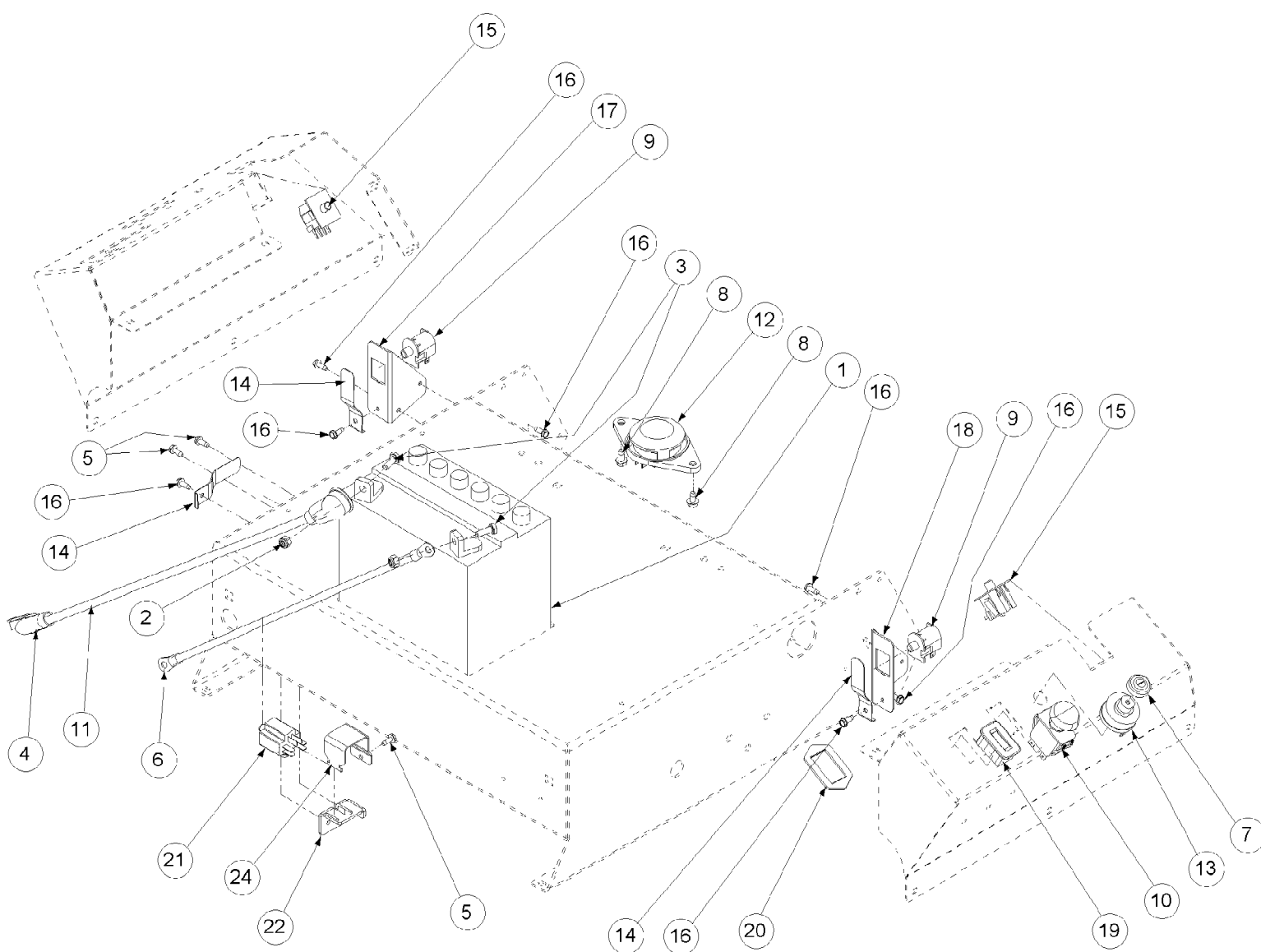
Ref #	Part Number	Qty	S/P/F	Description
1	00013198	2		Hex Cap Screw, 5/16-18 x 2.0
2	00012169	2		Flat Washer, .320 ID x .591 OD
3	01002771	4	S	Cotter Pin, .072 x 1.12 Lg
4	01003563	12		U-Nut, 5/16-18
5	01007122	14	S	Hex Cap Screw, 5/16-18 x 2.5
6	01008192	1	S	IZT Transmission, Left Hand
7	01008193	1	S	IZT Transmission, Right Hand
8	01008349	1		V-Belt, 56.00
9	02000617	1		Transmission Mounting Bracket
10	02001332	2		Pump Rod
11	01008414	1	S	Transmission Brace Tube
12	00012166	4		Nut, 5/16-18
13	01000628	2	S	Screw, 1/4-20 x 1/2
14	01008758	2	/P	Extension Spring, .438 OD x 2.50
15	01008611	2		Brake Cable Mounting Bracket
16	HG-51401	1	/P	Hose, 1/2 Dia. x 4" Long
	HG-70110	1	/P	O-Ring Fitting Assembly not shown
	HG-70109	1	/P	Cap Vent Assembly not shown



Z-Force 44 Kohler 53AA5B6L
Electrical Assembly (2005)

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Ref #	Part Number	Qty	S/P/F	Description
1	00012032	1	S	Battery, 12V 225CCA 30Min
2	00012152	2		Lock Nut, Nylon Insert, 1/4-20
3	00013131	2		Hex Cap Screw, 1/4-20 x .75
4	00013258	2		Boot, 1" OD Rubber Battery-PST Red
5	01010129	3		Self Tapping Screw, 12-24
6	00024233	1		Cable, Battery, Black, 17"
7	00032097	1		Nut, 5/8-32, w/Cap
8	01000628	2	S	Self Tapping Screw, 1/4-20 x 1/2
9	01001717	2		Normally Closed Safety Switch
10	01002111	1		Electric PTO Switch
11	01002252	1		Cable, Battery, Red, 24"
12	01003277	1		Normally Closed Seat Switch
13	01003581	1	S	Switch, Ignition, 6 Pin
13	725-1341B	1	/P	Key, Ignition Not Shown
14	01008042	3	S	Safety Switch Retainer Spring
15	01008386	2	S	Neutral Switch
16	01008531	7	S	Self Tapping Screw, 10-32 x 1/2
17	01008614	1		Bracket, Safety Switch, Left Hand
18	01008615	1		Bracket, Safety Switch, Right Hand
19	01007597	1	S	Hour Meter
20	01009905	1		PTO Switch Bracket
21	02000165	1	S	Switch, Plunger
22	02000368	1		Control Housing Assembly
24	02000488	1		Switch, Clamp
	02000461	1	S	Harness Assembly Not Shown

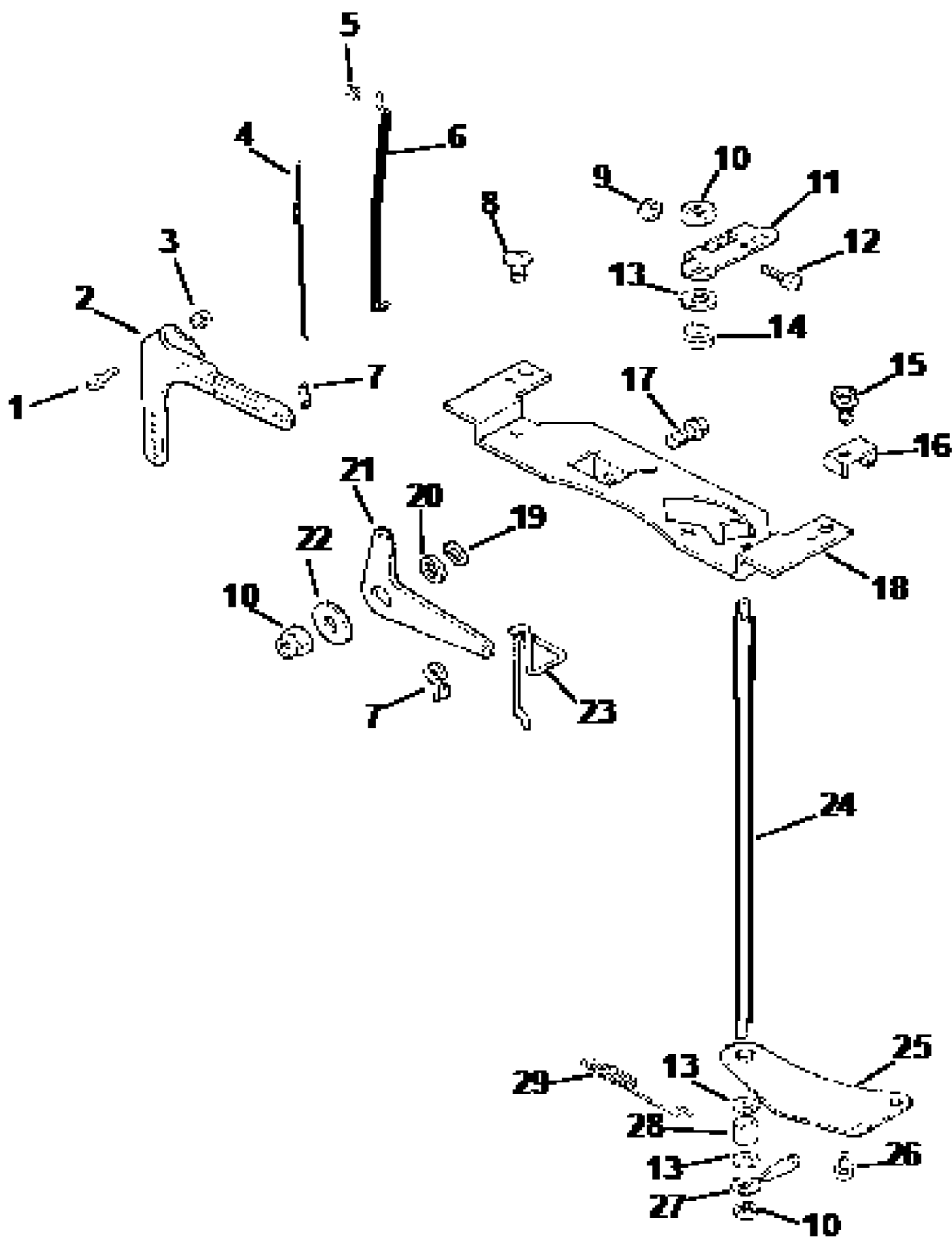


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Z-Force 44 Kohler 53AA5B6L
Electrical Assembly (2006)

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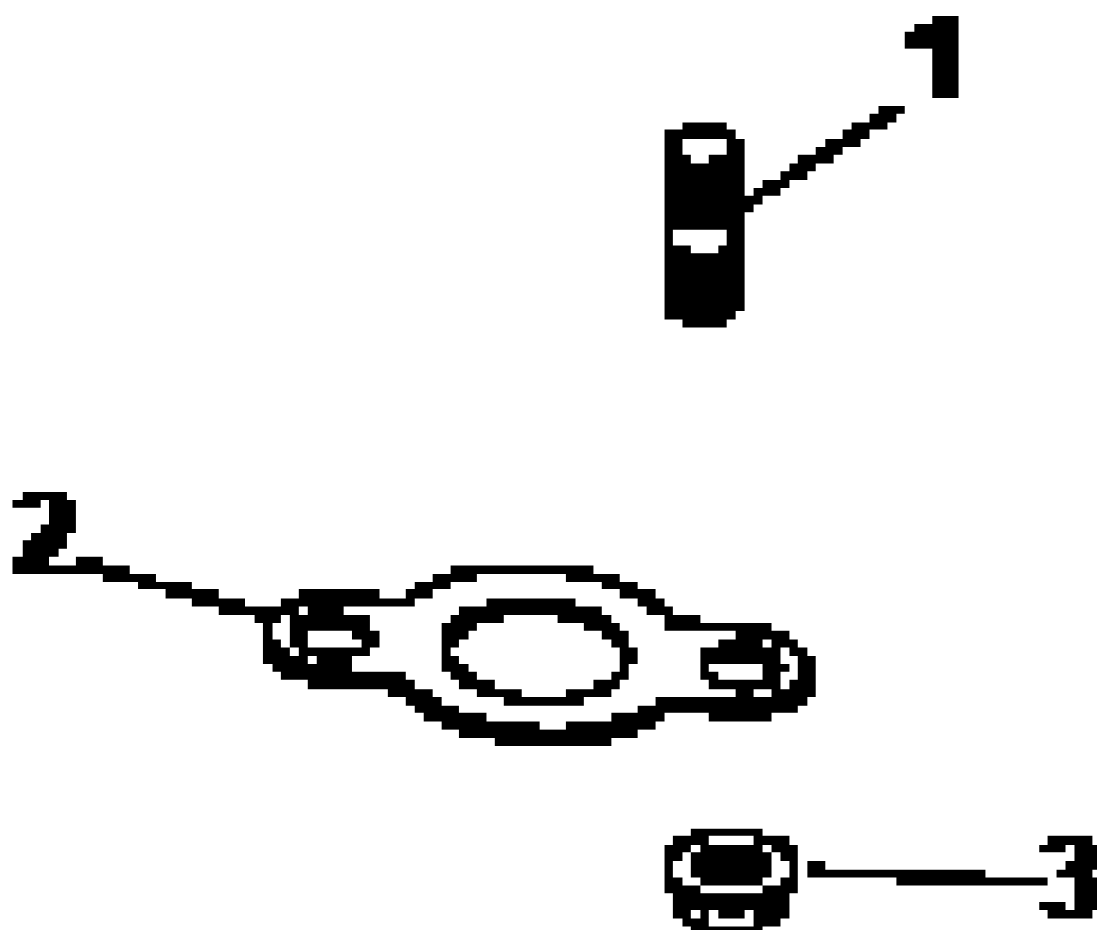
Ref #	Part Number	Qty	S/P/F	Description
1	00012032	1	S	Battery, 12V 225CCA 30Min
2	00012152	2		Lock Nut, Nylon Insert, 1/4-20
3	00013131	2		Hex Cap Screw, 1/4-20 x .75
4	00013258	2		Boot, 1" OD Rubber Battery-PST Red
5	01010129	3		Self Tapping Screw, 12-24
6	00024233	1		Cable, Battery, Black, 17"
7	00032097	1		Nut, 5/8-32, w/Cap
8	01000628	2	S	Self Tapping Screw, 1/4-20 x 1/2
9	01001717	2		Normally Closed Safety Switch
10	01002111	1		Electric PTO Switch
11	01002252	1		Cable, Battery, Red, 24"
12	01003277	1		Normally Closed Seat Switch
13	01003581	1	S	Switch, Ignition, 6 Pin
13	725-1341B	1	/P	Key, Ignition Not Shown
14	01008042	3	S	Safety Switch Retainer Spring
15	01008386	2	S	Neutral Switch
16	01001864	7		Self Tapping Screw, 10-32 x 1/2
17	01008614	1		Bracket, Safety Switch, Left Hand
18	01008615	1		Bracket, Safety Switch, Right Hand
19	01007597	1	S	Hour Meter
20	01009905	1		PTO Switch Bracket
21	02000165	1	S	Switch, Plunger
22	02000368	1		Control Housing Assembly
24	02000488	1		Switch, Clamp
	02000555	1	/P	Harness Assembly Not Shown



Z-Force 44 Kohler 53AA5B6L
Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-211-03-S	1		Round Head Sq.Neck Bolt
2	KH-24-090-33-S	1	S	Governor Lever
3	KH-M-641060-S	1	/P	Nut
4	KH-24-089-01	1		Linkage Spring
5	KH-25-158-08	1	/P	Linkage Retainig Bushing
6	KH-24-079-04	1		Throttle Linkage
7	KH-25-158-11	2	/P	Linkage Retainig Bushing
8	KH-24-086-06	2		Screw
9	KH-M-446030-S	1	/P	Nut
10	KH-M-647060	3		Nut
11	KH-24-090-09	1		Throttle Control Lever
12	KH-M-401030	1	/P	Screw
13	KH-X-25-72	3		Washer
14	KH-24-089-20	1		Throttle Shaft Spring
15	KH-M-545016-S	2	/P	Screw
16	KH-12-237-01	2		Cable Clamp
17	KH-M-639016-S	2	/P	Hex Flange Screw
18	KH-24-126-111-S	1		Control Bracket
19	KH-277341	1		Washer
20	KH-25-431-01-S	1		Spacer
21	KH-24-090-20	1		Choke Lever
22	736-0173	1	/P	Washer
23	KH-24-079-10	1		Choke Linkage
24	KH-24-144-11	1		Throttle Shaft
25	KH-24-126-17	1	S	Throttle Shaft Bracket
26	KH-M-645016-S	1	/P	Screw
27	KH-24-090-12	1		Throttle Control Lever
28	KH-24-112-10	1		Spacer
29	KH-24-089-45-S	1		Governor Spring



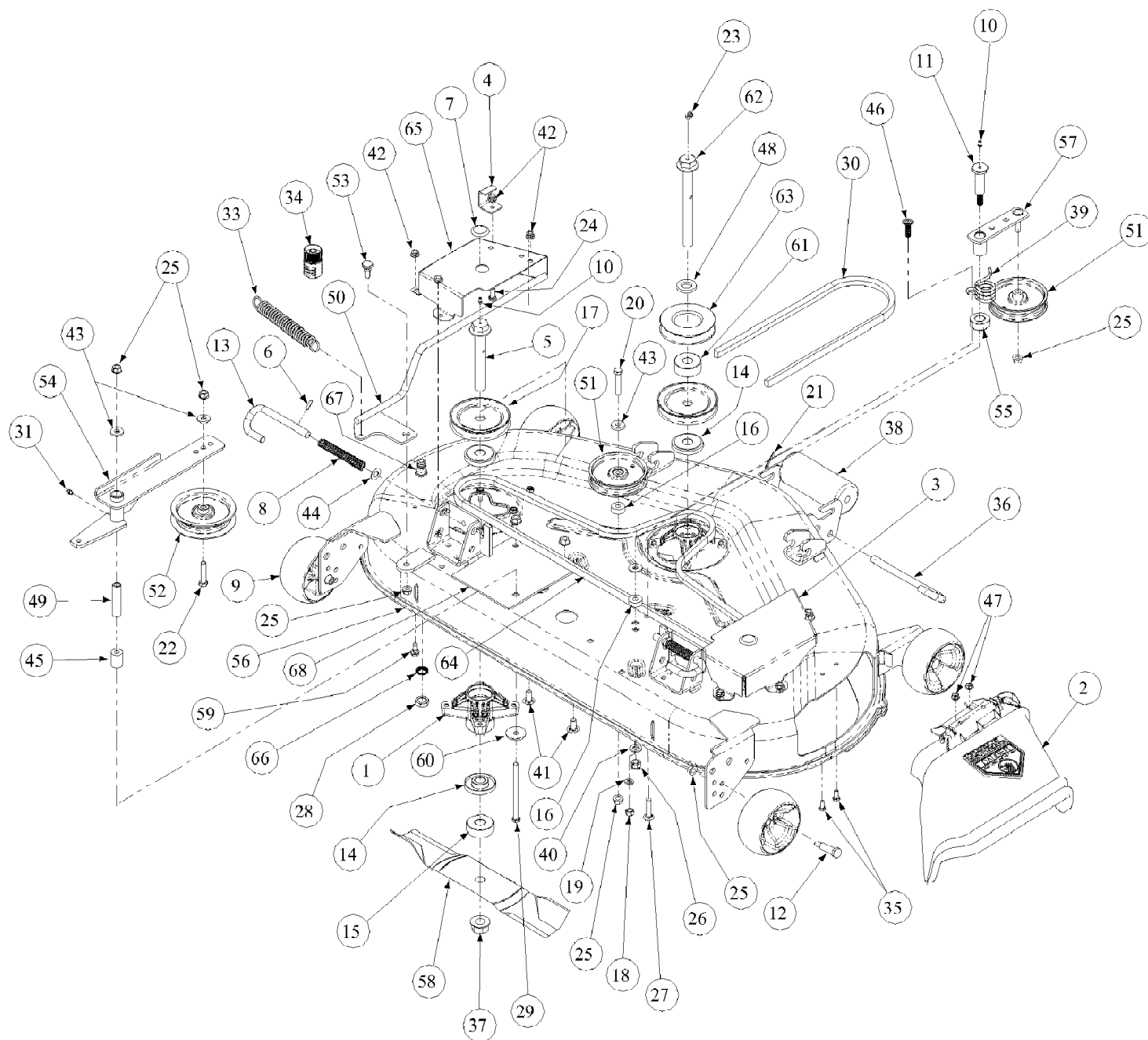
Z-Force 44 Kohler 53AA5B6L
Exhaust

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-072-04	4	/P	Stud (M8 x 1.25 x 33)
2	KH-24-041-49-S	2	/P	Exhaust Gasket
3	KH-M-0841080	4	S	Muffler Mounting Nut (M8 x 1.25)
	KH-PA-65610	1	/P	Complete Engine (Not Illustrated)
	KH-24-782-24	1		Miniblock (Not Illustrated)
	KH-24-755-108-S	1		Gasket Set (Not Illustrated)

Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 (2005)

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Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 (2005)

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Ref #	Part Number	Qty	S/P/F	Description
1	618-3129B	3	S	Spindle Assembly
2	631-0094A	1	/P	Chute Assembly
3	01008587	1	S	Belt Cover Right Hand
4	01004109	1	/P	Tension Rod Stop Bracket
5	710-1852	2		Spindle Bolt 3/4-16 x 5.37
6	715-3003	2	/P	Pin
7	726-3045	2	/P	Button Plug
8	732-0802	2		Compression Spring .63 OD x 6.3
9	734-04039	4	S	Deck Wheel, 5.00 Dia.
10	737-3000	3	S	Grease Fitting
11	738-3172	1		Shoulder Screw .68 x 2.11
12	738-0373	4	S	Shoulder Screw .498 x 1.53
13	747-3013	2	/P	Support Pin
14	748-3065	6	S	Spindle Spacer
15	748-3020	3	S	Blade Spacer
16	750-3119	2	/P	Spacer .406 ID x 1.0 OD
17	756-3089	3		Pulley
18	00006131	1	S	Hex Nut 3/8-16
19	00012157	1	S	Lock Washer, 3/8
20	00002528	1		Hex Cap Screw 3/8-16 x 2.00
21	00003107	1		Cotter Pin .125 Dia x 1.0
22	00008495	1		Capscrew, 3/8-16 x 1-3/4
23	00012226	1	S	Grease Fitting, 1/4-28, 90 degree
24	00013406	1		Hex Cap Screw 5/16-18 x .75
25	00022560	11		Hex Nut, 3/8-16, Flange Lock
26	00027279	1	S	Nut 7/16-14, Nylock
27	00030276	1		Carriage Bolt 3/8-16 x 1.50
28	712-0641	2	S	Hex Nut, M16-1.5
29	00034167	1		Hex Cap Screw 3/8-16 x 5.00
30	00050441	1	/P	V-Belt, B-Section
31	00060078	1	/P	Grease Fitting, 1/4-28 x 3/16
32	00083192	1		Idler Washer
33	01000199	1		Extension Spring, 1.0 OD x 5.00
34	721-04041	1	S	Water Nozzle Adaptor
35	01000338	2	S	Hex Cap Screw 1/4-20 x .620
36	01000375	1	S	Roller Pin 1/2 x 7.31
37	02000402	3		Nut, 3/4-16, Hex Flange
38	01000385	1	S	Front Roller
39	01000387	1	S	Idler Spring
40	01000393	1	S	Flat Washer, .469 ID x .875 OD x .105
41	01000372	2	S	Carriage Bolt, 3/8-16 x .75
42	01000635	7	S	Lock Nut 5/16-18 Hex Flange
43	01000723	4	S	Flat Washer, .406 ID x 1.0 OD x .105
44	01000930	2	S	Flat Washer .508 ID x 1.0 OD
45	01001539	1		Spacer, .39 ID x .875 OD x 1.100
46	01002010	1	S	Carriage Screw, 3/8-16 x 1.25
47	01002766	2	S	Nut, 1/4-20, hexflange Lock
48	01003123	1		Spacer .812 ID x .218
49	01003245	1		Spacer, .39 ID x .625 OD x 2.75
50	01004865	1		Deck Handle Weldment
51	01004081	2	S	Flat Pulley
52	01004101	1	S	Idler Pulley, 4.06 OD
53	01004118	1		Shoulder Screw .50 x .27 Lg., 3/8-16

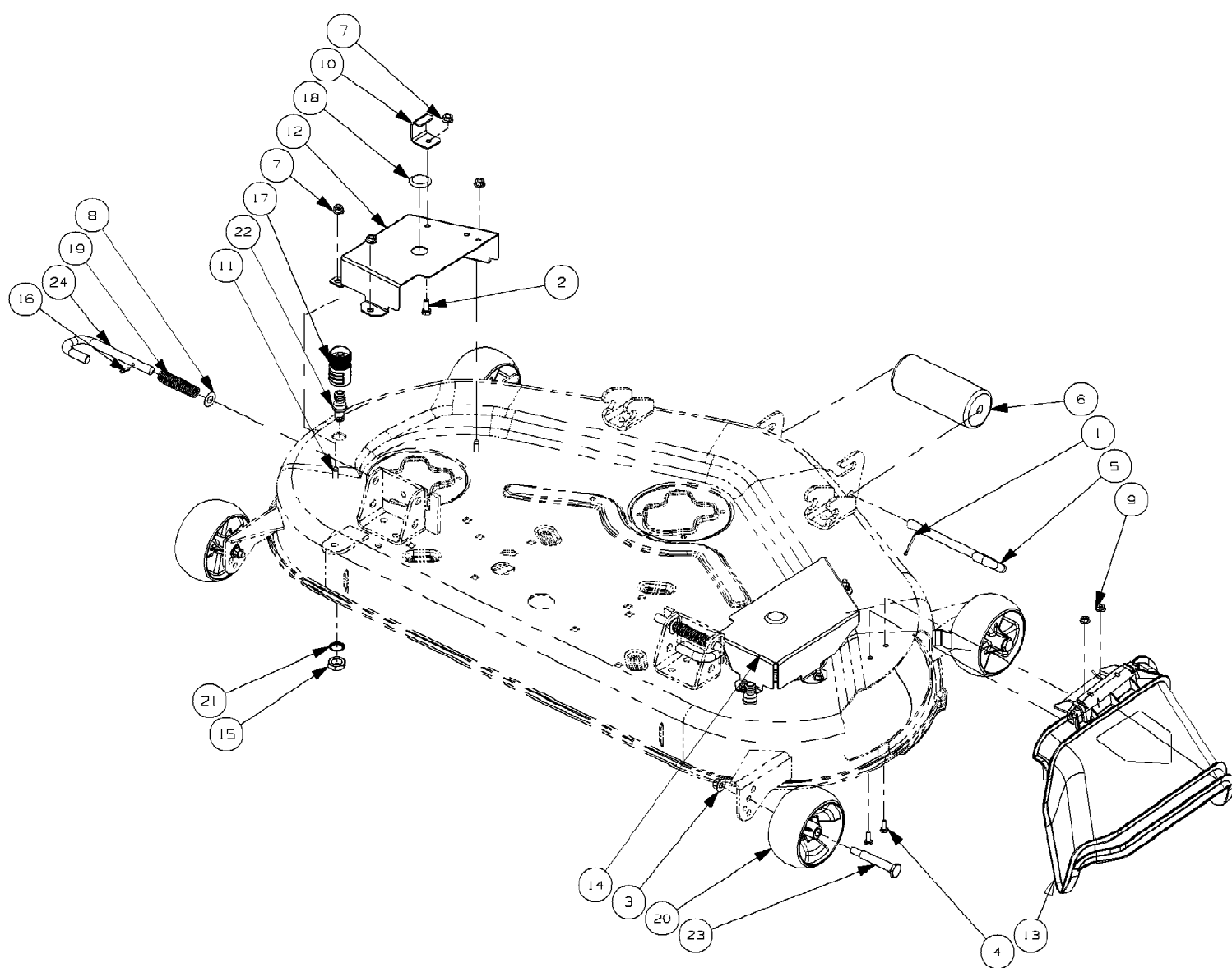
Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 (2005)

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Ref #	Part Number	Qty	S/P/F	Description
54	02000134	1	S	Idler Arm Assembly, Top
54	01000308	2		Bearing Sleeve not shown
55	01008456	1		Spacer .760 ID x 1.5 OD
56	02000619	1	/P	Deck Assembly 44"
57	01008593	1		Idler Arm Assembly
58	01008616	3	S	Blade
59	01008620	18		Self Tapping Screw 5/16-18 x .750
60	01009253	1		Washer, 5/16-18
61	01010014	1	S	Spacer .760 ID x 2.00 OD x 0.790
62	02000071	1		Spindle Bolt 3/4-16 x 7.155
63	02000079	1	/P	V-Pulley 4.25 OD Casting
64	02000103	1		V-Belt, A-Section
65	02000108	1		Belt Cover Left Hand
66	736-0760	2	S	Lock Washer, 17 x 23.8 x 1.95
67	737-04003B	2	S	Deck Water Nozzle
68	02000636	1		Deck Plate

Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 (2006)

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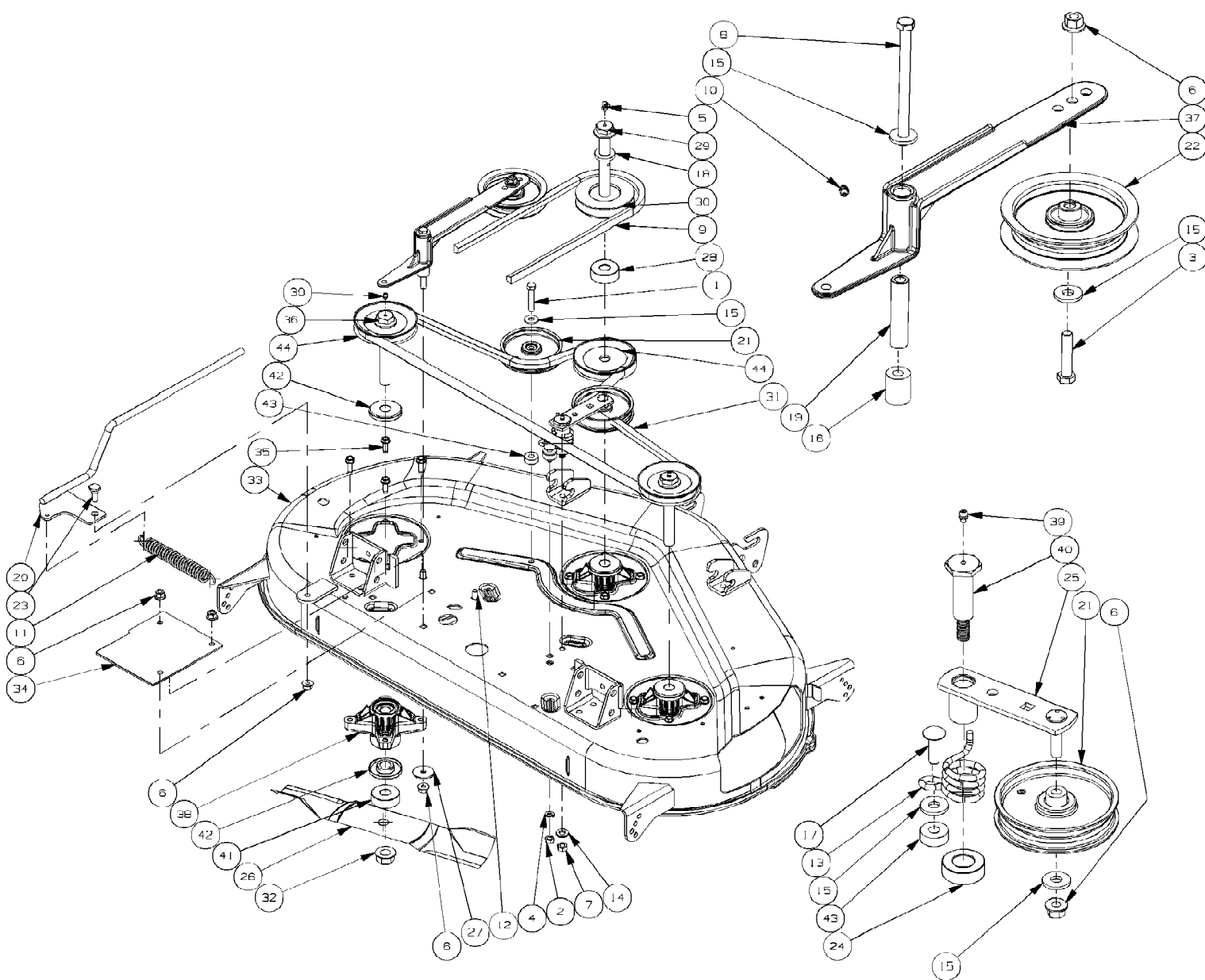
Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 (2006)

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Ref #	Part Number	Qty	S/P/F	Description
1	00003107	1		Cotter Pin .125 Dia x 1.0
2	00013406	1		Hex Cap Screw 5/16-18 x .75
3	00022560	4		Hex Nut, 3/8-16, Flange Lock
4	01000338	2	S	Hex Cap Screw 1/4-20 x .620
5	01000375	1	S	Roller Pin 1/2 x 7.31
6	01000385	1	S	Front Roller
7	01000635	7	S	Lock Nut 5/16-18 Hex Flange
8	01000930	2	S	Flat Washer .508 ID x 1.0 OD
9	01002766	2	S	Nut, 1/4-20, hexflange Lock
10	01004109	1	/P	Tension Rod Stop Bracket
11	01008620	6		Self Tapping Screw 5/16-18 x .750
12	02000108	1		Belt Cover Left Hand
13	631-0094A	1	/P	Chute Assembly
14	01008587	1	S	Belt Cover Right Hand
15	712-0641	2	S	Hex Nut, M16-1.5
16	715-3003	2	/P	Pin
17	721-04041	1	S	Water Nozzle Adaptor
18	726-3045	2	/P	Button Plug
19	732-0802	2		Compression Spring .63 OD x 6.3
20	734-04155	4		Deck Wheel, 5.00 Dia.
21	736-0760	2	S	Lock Washer, 17 x 23.8 x 1.95
22	737-04003B	2	S	Deck Water Nozzle
23	738-3056	4	S	Shoulder Screw .498 x 1.53
24	747-3013	2	/P	Support Pin

Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 Spindle Assembly (2006)

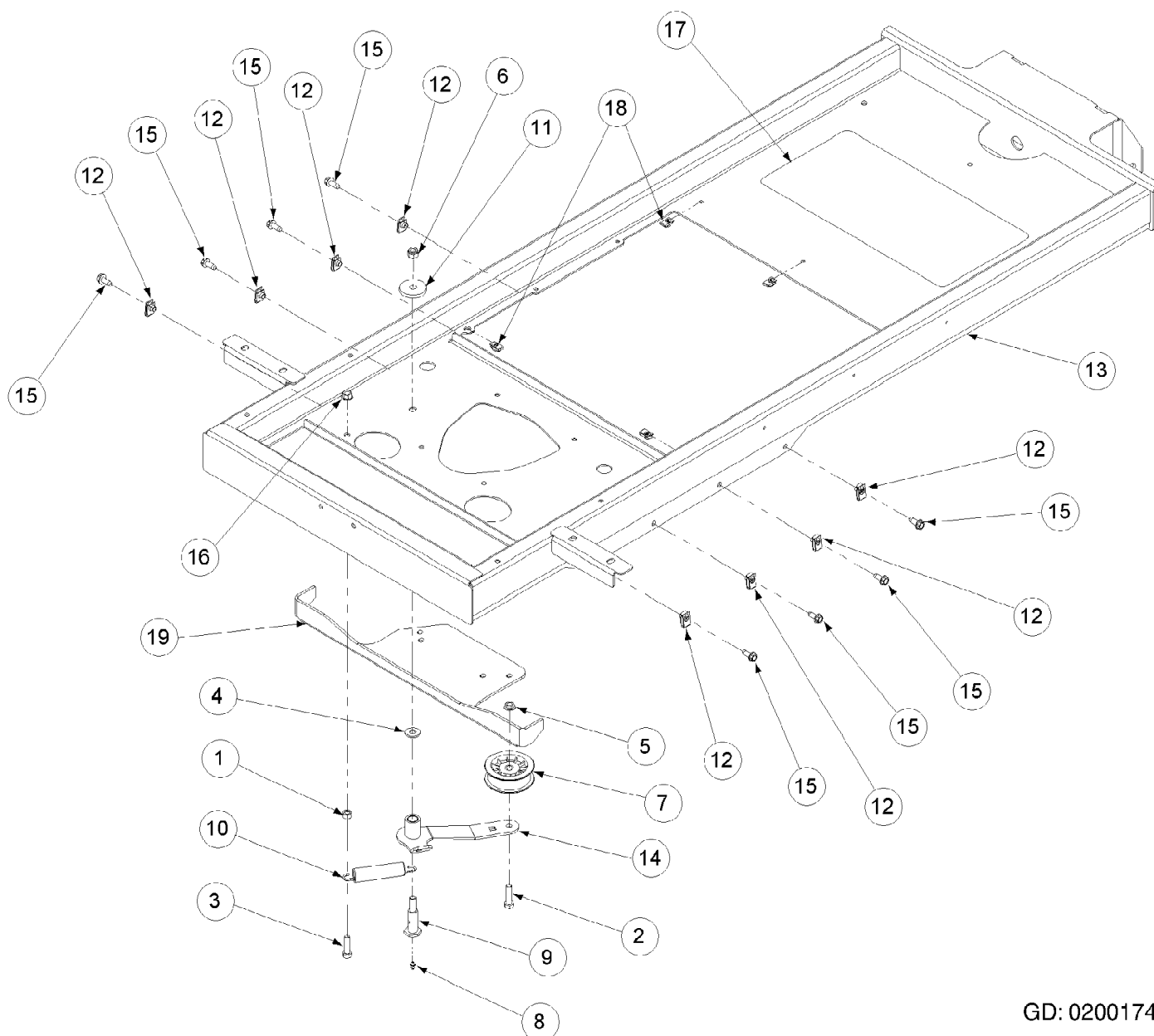
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Z-Force 44 Kohler 53AA5B6L
Formed Cutter Deck 44 Spindle Assembly (2006)

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Ref #	Part Number	Qty	S/P/F	Description
1	00002528	1		Hex Cap Screw 3/8-16 x 2.00
2	00006131	1	S	Hex Nut 3/8-16
3	00008495	1		Capscrew, 3/8-16 x 1-3/4
4	00012157	1	S	Lock Washer, 3/8
5	00012226	1	S	Grease Fitting, 1/4-28, 90 degree
6	00022560	7		Hex Nut, 3/8-16, Flange Lock
7	00027279	1	S	Nut 7/16-14, Nylock
8	00034167	1		Hex Cap Screw 3/8-16 x 5.00
9	00050441	1	/P	V-Belt, B-Section
10	00060078	1	/P	Grease Fitting, 1/4-28 x 3/16
11	01000199	1		Extension Spring, 1.0 OD x 5.00
12	01000372	2	S	Carriage Bolt, 3/8-16 x .75
13	01000387	1	S	Idler Spring
14	01000393	1	S	Flat Washer, .469 ID x .875 OD x .105
15	01000723	5	S	Flat Washer, .406 ID x 1.0 OD x .105
16	01001539	1		Spacer, .39 ID x .875 OD x 1.100
17	01002010	1	S	Carriage Screw, 3/8-16 x 1.25
18	01003123	1		Spacer .812 ID x .218
19	01003245	1		Spacer, .39 ID x .625 OD x 2.75
20	01004865	1		Deck Handle Weldment
21	01004081	2	S	Flat Pulley
22	01004101	1	S	Idler Pulley, 4.06 OD
23	01004118	1		Shoulder Screw, .50 x .27 Lg., 3/8-16
24	01008456	1		Spacer .760 ID x 1.5 OD
25	01008593	1		Idler Arm Assembly
26	01008616	3	S	Blade
27	01009253	1		Washer, 5/16-18
28	01010014	1	S	Spacer .760 ID x 2.00 OD x 0.790
29	02000071	1		Spindle Bolt 3/4-16 x 7.155
30	02000079	1	/P	V-Pulley 4.25 OD Casting
31	02000103	1		V-Belt, A-Section
32	02000402	3		Nut, 3/4-16, Hex Flange
33	02000619	1	/P	Deck Assembly 44"
34	02000636	1		Deck Plate
35	02000762	12		Self Tapping Screw 5/16-18 x 1.0
36	02000819	2		Spindle Bolt 3/4-16 x 5.37
37	02001855	1	/P	Idler Arm Assembly, Top
38	618-04426	3	S	Spindle Assembly Greaseable
	721-3018A	1	S	Seal, Oil
	741-04089	1	S	Bearing, Cone
	741-04091	1	S	Bearing, Cup
	750-3190A	1	/P	Spacer, Bearing
39	737-3000	3	S	Grease Fitting
40	738-3172	1		Shoulder Screw .68 x 2.11
41	748-3020	3	S	Blade Spacer
42	748-3065A	6	/P	Spindle Spacer
43	750-3119	2	/P	Spacer .406 ID x 1.0 OD
44	756-3089	3		Pulley



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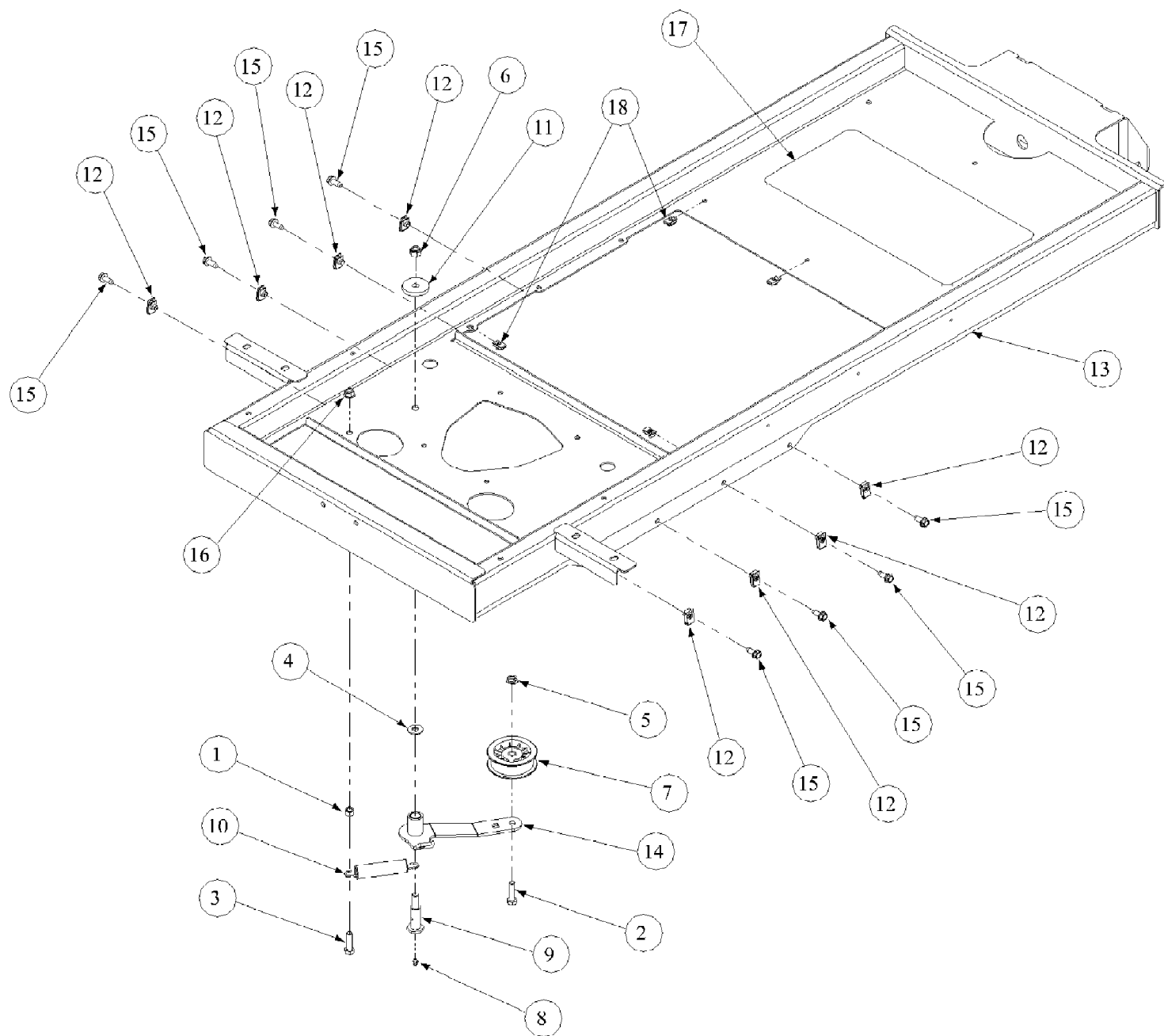
Z-Force 44 Kohler 53AA5B6L
Frame (2006)

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Ref #	Part Number	Qty	S/P/F	Description
1	00012166	1		Hex Nut, 5/16-18
2	00011438	1		Hex Cap Screw, 3/8-16 x 1-1/2
3	00013116	1		Hex Cap Screw, 5/16-18 x 1-1/4
4	00006168	1		Flat Washer, 3/8 zinc
5	00022560	1		Hex Nut, 3/8-16 Flange Lock
6	00027279	1	S	Nylock Nut, 7/16-14
7	00030782	1	S	Flat Idler Pully w/ adaptor
8	00060078	1	/P	Grease Fitting, 1/4-28 x 3/16
9	01000505	1	S	Shoulder Bolt
10	01002874	1		Extension Spring, .865 OD x 4.68 lg
11	01003269	1		Flat Washer, 7/16 ID x 1.75 OD
12	01003563	8		U-Nut, 5/16-18
13	02000615	1	/P	Frame Assembly Weldment
14	01008399	1		Idler Arm Assembly
15	01008764	8		Hex Washer Screw 5/16-18 x .750
16	01000635	1	S	Nut, 5/16-18, Hexflange Lock
17	01006528	1		Abrasive Foot Pad
18	01008539	5	S	U-Nut, 1/4-20
19	02001482	1		Engine Plate Stiffener

Z-Force 44 Kohler 53AA5B6L
Frame Assembly

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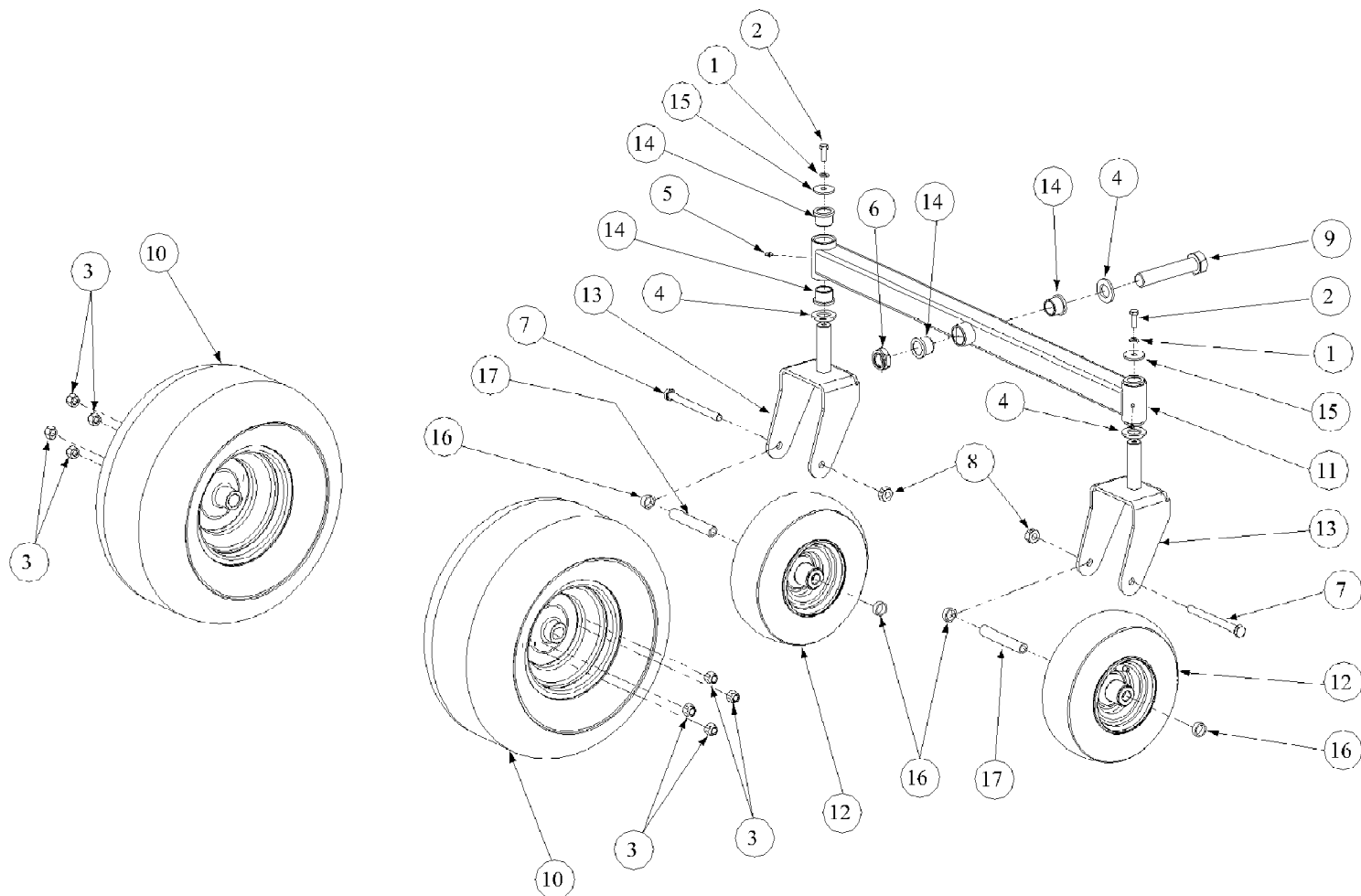
Z-Force 44 Kohler 53AA5B6L
Frame Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00012166	1		Hex Nut, 5/16-18
2	00011438	1		Hex Cap Screw, 3/8-16 x 1-1/2
3	00013116	1		Hex Cap Screw, 5/16-18 x 1-1/4
4	00006168	1		Flat Washer, 3/8 zinc
5	00022560	1		Hex Nut, 3/8-16 Flange Lock
6	00027279	1	S	Nylock Nut, 7/16-14
7	00030782	1	S	Flat Idler Pully w/ adaptor
8	00060078	1	/P	Grease Fitting, 1/4-28 x 3/16
9	01000505	1	S	Shoulder Bolt
10	01002874	1		Extension Spring, .865 OD x 4.68 lg
11	01003269	1		Flat Washer, 7/16 ID x 1.75 OD
12	01003563	8		U-Nut, 5/16-18
13	02000615	1	/P	Frame Assembly Weldment
14	01008399	1		Idler Arm Assembly
15	01008764	8		Hex Washer Screw 5/16-18 x .750
16	01000635	1	S	Nut, 5/16-18, Hexflange Lock
17	01006528	1		Abrasive Foot Pad
18	01008539	5	S	U-Nut, 1/4-20

Z-Force 44 Kohler 53AA5B6L
Front Caster 44 & Wheel Assembly

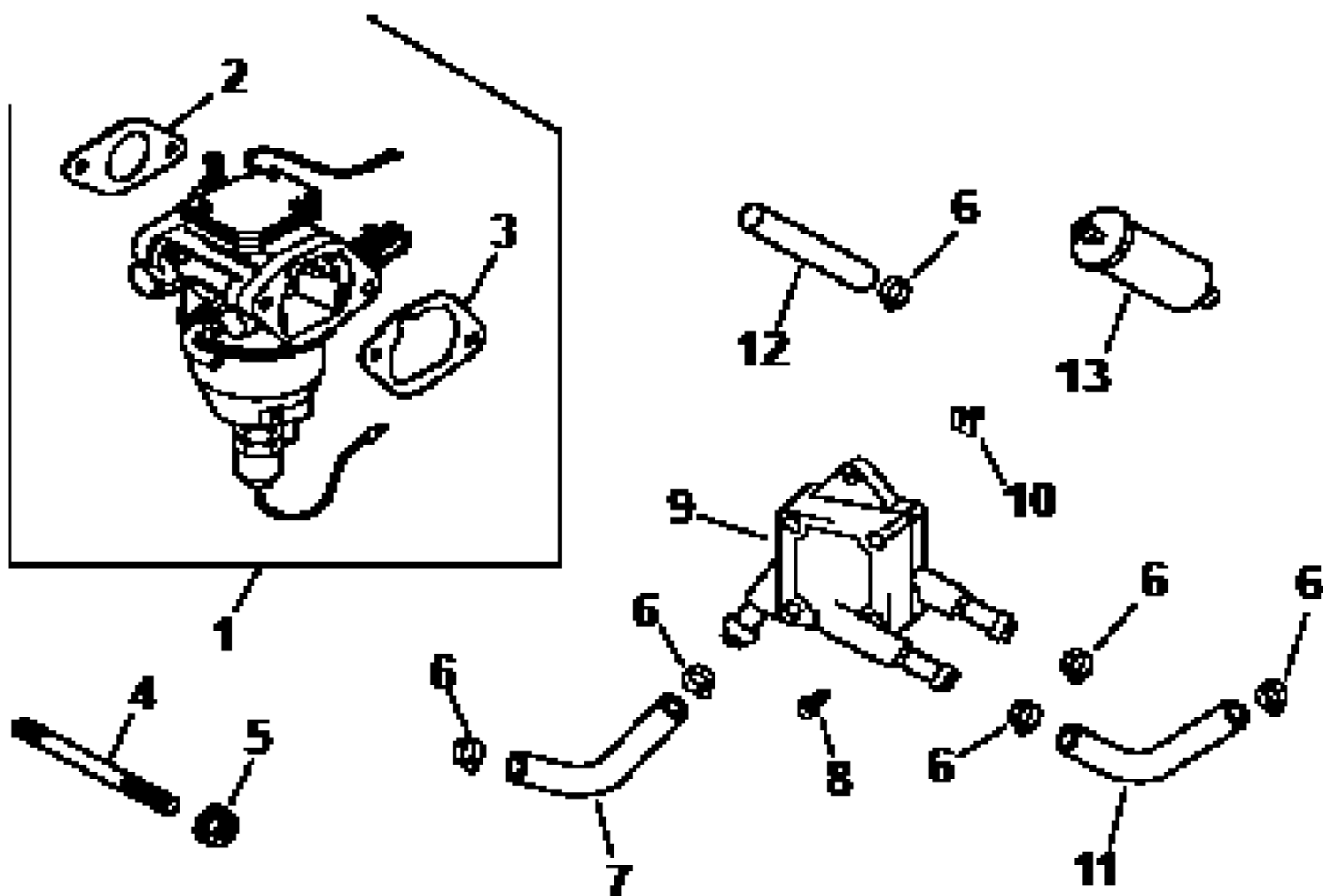
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Z-Force 44 Kohler 53AA5B6L
Front Caster 44 & Wheel Assembly

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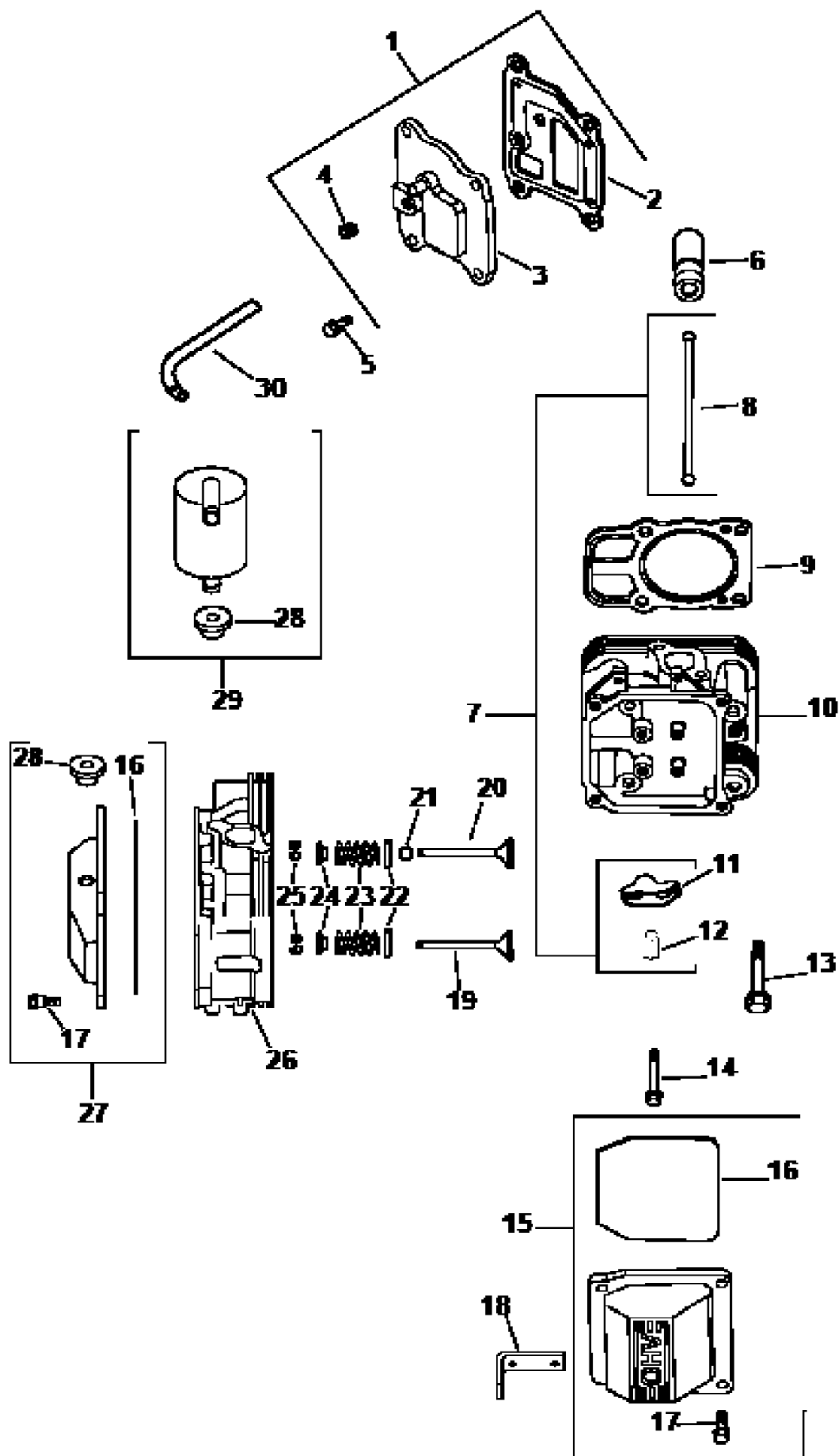
Ref #	Part Number	Qty	S/P/F	Description
1	00012157	2	S	Lock Washer, 3/8 Zinc
2	01000368	2	S	Hex Cap Screw, 3/8-16 x .88
3	00012187	8		Lug Nut, 1/2-20
4	00023822	3		Washer Special
5	00060078	2	/P	Grease Fitting, 1/4-28 x 3/16
6	01000678	1	S	Nut Jam, 1.0-14, Nylon Insert
7	01000745	2	S	Hex Cap Screw, 1/2-20 x 5.50
8	00023287	2		Nut, 1/2-20, Center Lock
9	01006309	1	/P	Hex Cap Screw, 1-14 x 5.0
10	01008320	2	S	Wheel Assembly, 18 x 8.5
11	02000616	1	S	Front Axle Assembly
12	634-3163	2	/P	Front Wheel Assembly
12	741-3069	1		Bearing, Flange not shown
12	741-3070	1	S	Bearing, Roller not shown
13	02000613	2	S	Castor Wheel Mounting Bracket
14	731-0374	6	S	Flange Bearing, 1.0 ID
15	01009253	2		Flat Washer, .390 x 1.5 x .134
16	00023649	4	S	Spacer, .790 ID x .347 Lg
17	750-3197A	2	/P	Wheel Spacer



Z-Force 44 Kohler 53AA5B6L
Fuel System

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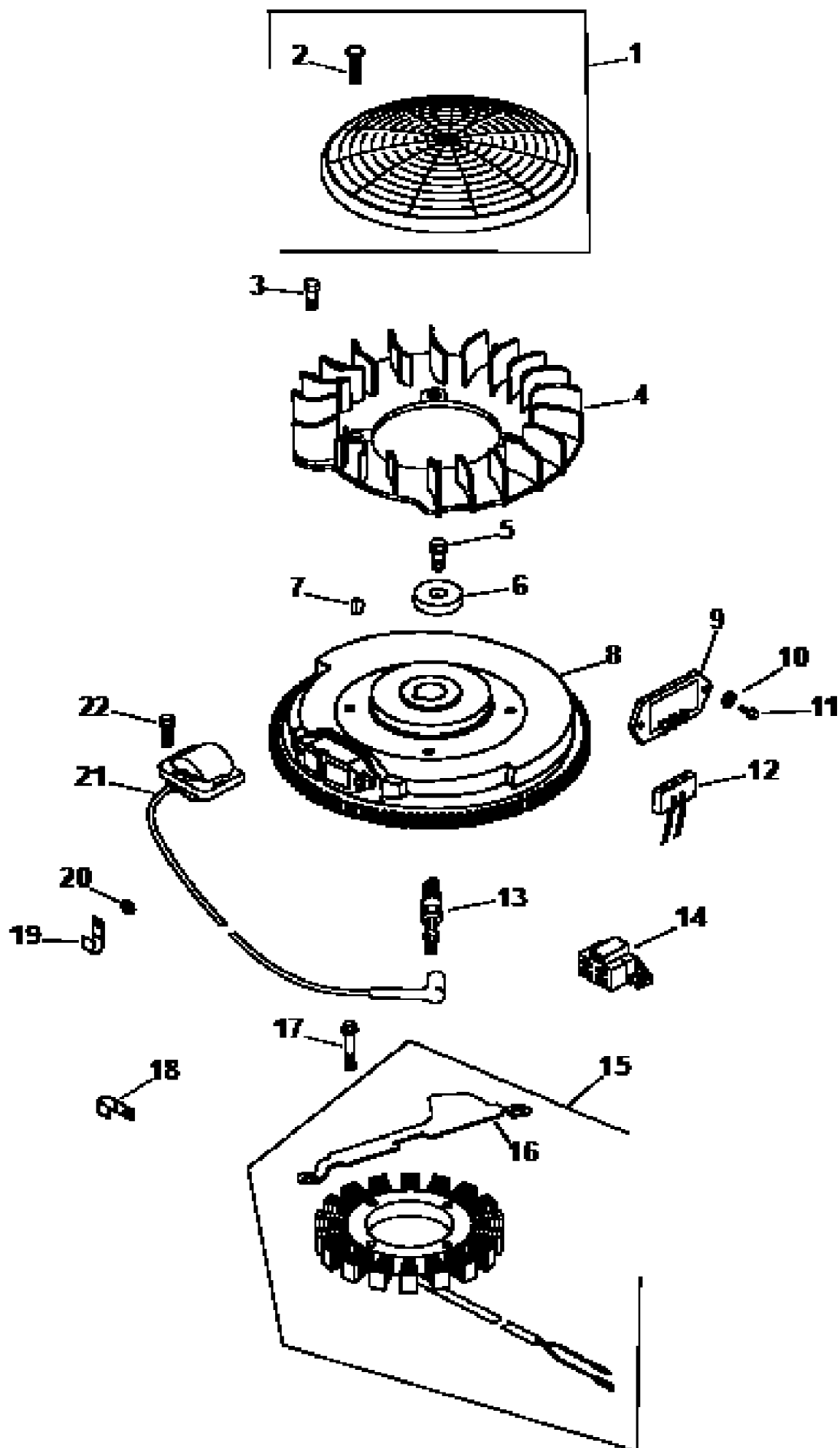
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-853-61-S	1	S	Carburetor w/Gaskets
2	KH-24-041-52-S	1	/P	Carburetor Gasket
3	KH-24-041-14	1	/P	Air Cleaner Base Gasket
4	KH-M-629095-S	1		Stud
5	KH-M-641060-S	2	/P	Nut
6	KH-25-237-14-S	6	/P	Hose Clamp
7	KH-24-353-12	2		Flexible Fuel Line
8	KH-24-086-12	2		Screw
9	KH-24-393-16	1	/P	Fuel Pump
10	KH-24-100-01	2		Plastic Nut
11	KH-52-353-22-S	1		Fuel Line
12	KH-25-353-15	1		Fuel Line
13	KH-24-050-10-S	1	S	Fuel Filter
	KH-24-757-38-S	1		Gasket Kit (not illustrated)
	KH-24-757-36-S	1		Choke Repair Kit w/Gaskets (not illustrated)
	KH-24-757-44-S	1		Float Repair Kit (not illustrated)
	KH-24-757-45-S	1	/P	Solenoid Replacement Kit (not illustrated)
	KH-24-757-46-S	1	/P	Overhaul Kit w/Gaskets (not illustrated)



Z-Force 44 Kohler 53AA5B6L
Head, Valve, Breather

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-033-03	1		Breather Cover Kit
2	KH-24-041-51-S	1	S	Breather Gasket
3	KH-24-096-87-S	1		Breather Cover
4	KH-25-139-60-S	1	/P	1/8" Pipe Plug
5	KH-M-645020-S	4	/P	Screw
6	KH-25-351-01	4	S	Valve Lifter
7	KH-24-755-66	1	/P	Valve Train Kit
8	KH-24-411-05	4	/P	Push Rod
9	KH-24-841-02-S	2	/P	Cylinder Head Gasket
10	KH-24-318-70-S	1	S	Head Assy. # 2
11	KH-25-186-01	4	/P	Rocker Arm
12	KH-24-599-01	4	S	Rocker Arm Pivot
13	KH-12-086-16	8	S	Hex Flange Screw
14	KH-66-086-07-S	4	S	Rocker Arm Pivot Screw
15	KH-24-755-141	1		Rocker Cover Kit
16	KH-24-153-28-S	1	S	O-Ring
17	KH-M-651030-S	4		Hex Flange Screw
18	KH-24-445-01-S	1		Lifting Strap
19	KH-24-016-01	2	/P	Exhaust Valve (Std.)
19	KH-24-016-02	2		Exhaust Valve (.25)
20	KH-24-017-01	2	/P	Intake Valve (Std.)
20	KH-24-017-02	2		Intake Valve (.25)
21	KH-66-032-05-S	2	/P	Valve Stem Seal
22	KH-235011-S	4	/P	Retainer
23	KH-24-089-02	4	/P	Valve Spring
24	KH-12-173-01	4	/P	Valve Spring Retainer
25	KH-12-755-03	8	/P	Retainer Kit
26	KH-24-318-67-S	1	S	Head Assy. #1
27	KH-24-755-142-S	1	/P	Valve Cover Kit
28	KH-25-313-03-S	1	/P	Rubber Grommet
29	KH-24-755-57-S	1	/P	Breather Separator Kit
30	KH-24-326-74-S	1	S	Breather Hose
	KH-24-755-147-S	2		Cylinder Head Hardware Kit (Not Illustrated)



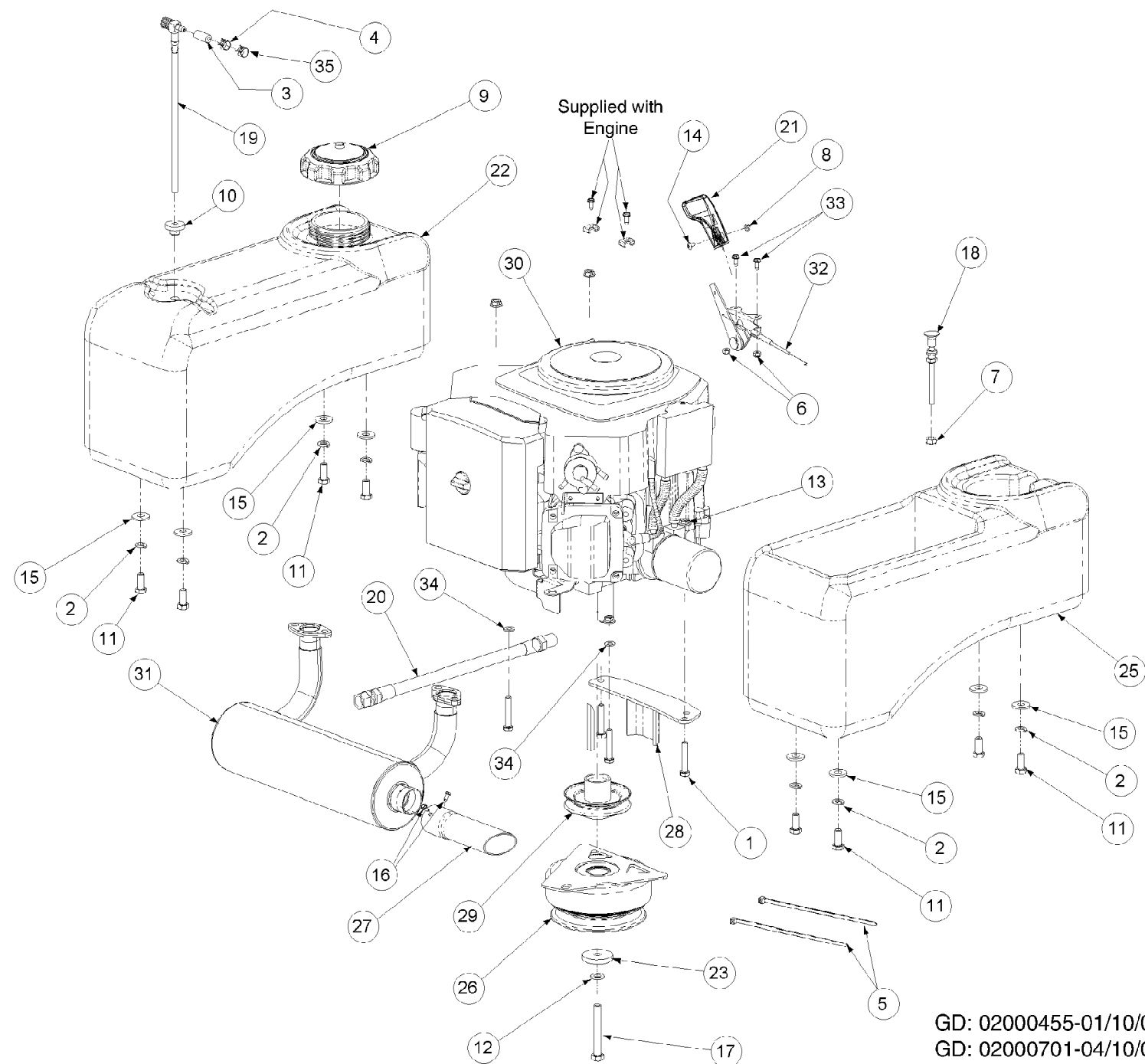
Z-Force 44 Kohler 53AA5B6L
Ignition Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-15	1	/P	Grass Screen Kit
2	KH-25-086-117-S	4		Sems Screw
3	KH-25-086-47	4	/P	Shoulder Bolt
4	KH-24-157-08-S	1		Fan
5	KH-12-086-14	1		Hex Flange Screw
6	KH-12-468-03	1	/P	Washer
7	KH-X-42-15	1	/P	Key
8	KH-24-025-04	1	S	Flywheel
9	KH-41-403-09	1	S	Regulator Rectifier
10	KH-X-25-92	2		Washer
11	KH-24-086-18	2		Hex Head Screw
12	KH-236602-S	1	S	Connector
13	759-3336	2	/P	Spark Plug
14	KH-25-155-06	1		Connector
15	KH-54-755-09-S	1	S	15 amp Stator
16	KH-24-126-139-S	1		Stator Wire Bracket
17	KH-M-548025-S	2	/P	Hex Head Screw
18	KH-235173	1		Cable Clip
19	KH-48-154-02	1		Clip
20	KH-X-25-63	1	/P	Washer
21	KH-24-584-01	2	S	Ignition Module
22	KH-M-545020-S	4		Screw
	KH-24-126-137-S	1		Ground Strap Bracket (Not Illustrated)
	KH-25-468-07-S	1		Flat Washer (Not Illustrated)
	KH-24-176-41	1		Wiring Harness (Not Illustrated)
	KH-24-176-112-S	1	S	Wiring Harness (Not Illustrated)
	KH-25-518-34-S	1	/P	Lead (Not Illustrated)
	KH-24-113-18-S	1		Grass Screen Decal (Not Illustrated)
	KH-25-454-03-S	2		Tie (Not Illustrated)
	KH-25-454-05-S	1		Tie (Not Illustrated)

Z-Force 44 Kohler 53AA5B6L
Kohler Engine Assembly 20 HP (2006)

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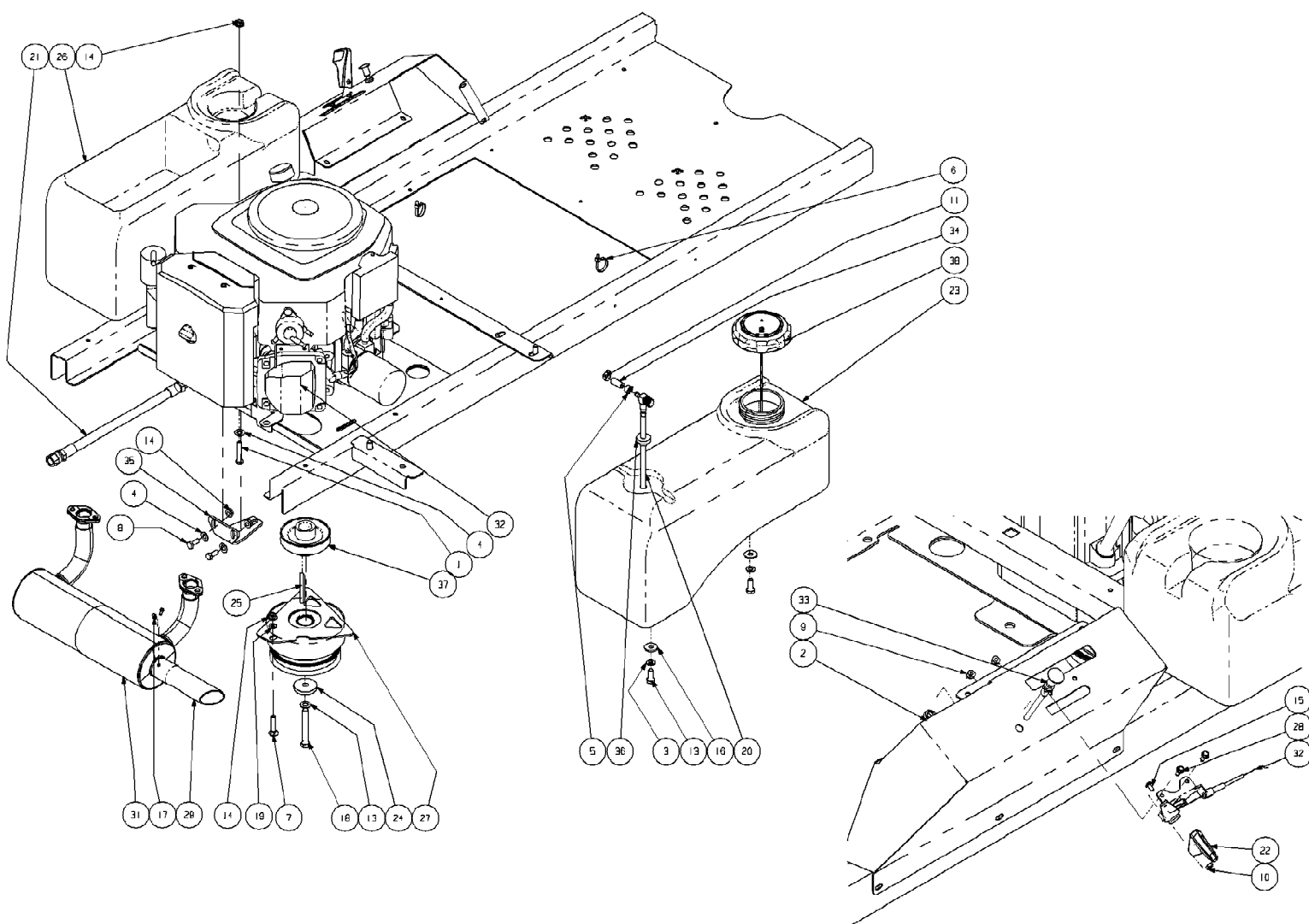
Z-Force 44 Kohler 53AA5B6L
Kohler Engine Assembly 20 HP (2006)

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Ref #	Part Number	Qty	S/P/F	Description
1	00006129	4		Hex Head Cap Screw, 5/16-18 x 1-3/4
2	00012157	8	S	Lock Washer, 3/8 Zinc
3		1		Hose, 1/4" Fuel Line Purchase locally
4	00012235	1		Clamp, Union
5	00012470	2	S	Cable Tie, 3/16 x .05 x 7.4
6	00014608	2	/P	Lock Nut, Nylon Insert, 10-32
7	00011453	1		Hex Jam Nut, 3/8-24
8	00060056	1		Nut, w/ Star Washer
9	01000069	1	S	Fuel Cap
10	02002253	1	/P	Fuel Tank Groment
11	01000368	8	S	Hex Cap Screw, 3/8-16 x .88
12	01000389	1	S	Lock Washer, 7/16
13	01000635	4	S	Lock Nut, Hex Flange, 5/16-18
14	01000721	1	S	Machine Screw, 8-32 x .375
15	01000723	8	S	Flat Washer, .406 ID x 1.0 OD x .105
16	01000811	2	S	Screw, 8-32 x .375, Hex Washer
17	01000813	1	S	Hex Cap Screw, 7/16-20 x 3.0
18	02000478	1		Choke Cable
19	01003116	1		Fuel Pickup Fitting
20	01003283	1		Oil Drain Extension Hose
20	737-0103	1	S	Oil Drain Plug not shown
21	01004004	1	S	Throttle Control Knob
22	01004350	1		Fuel Tank
23	01005314	1	S	Flat Washer, 7/16 ID x 1.75 OD x .250
24	01007533	1		Key, 1/4 x 1/4 x 2.75
25	01008138	1	S	Utility Bin
26	01008434	1	S	Ogura DX11 Electric Clutch
27	01008623	1		Exhaust Pipe
28	01008640	1		Clutch Retainer Assembly
29	01008808	1	S	Electric PTO Engine Pulley
30	02000426	1	S	20HP Kohler Engine
31	02000456	1		Kohler Muffler
32	02000477	1		Throttle Control Cable
33	01008531	2	S	Screw, #10-32 x 0.500
34	01002710	2		Washer, 3/8 x .738 x .063
35	01000215	1		Hose Clam, 1/4-5/8, SS

Z-Force 44 Kohler 53AA5B6L
Kohler Engine Assembly 20HP

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Z-Force 44 Kohler 53AA5B6L
Kohler Engine Assembly 20HP

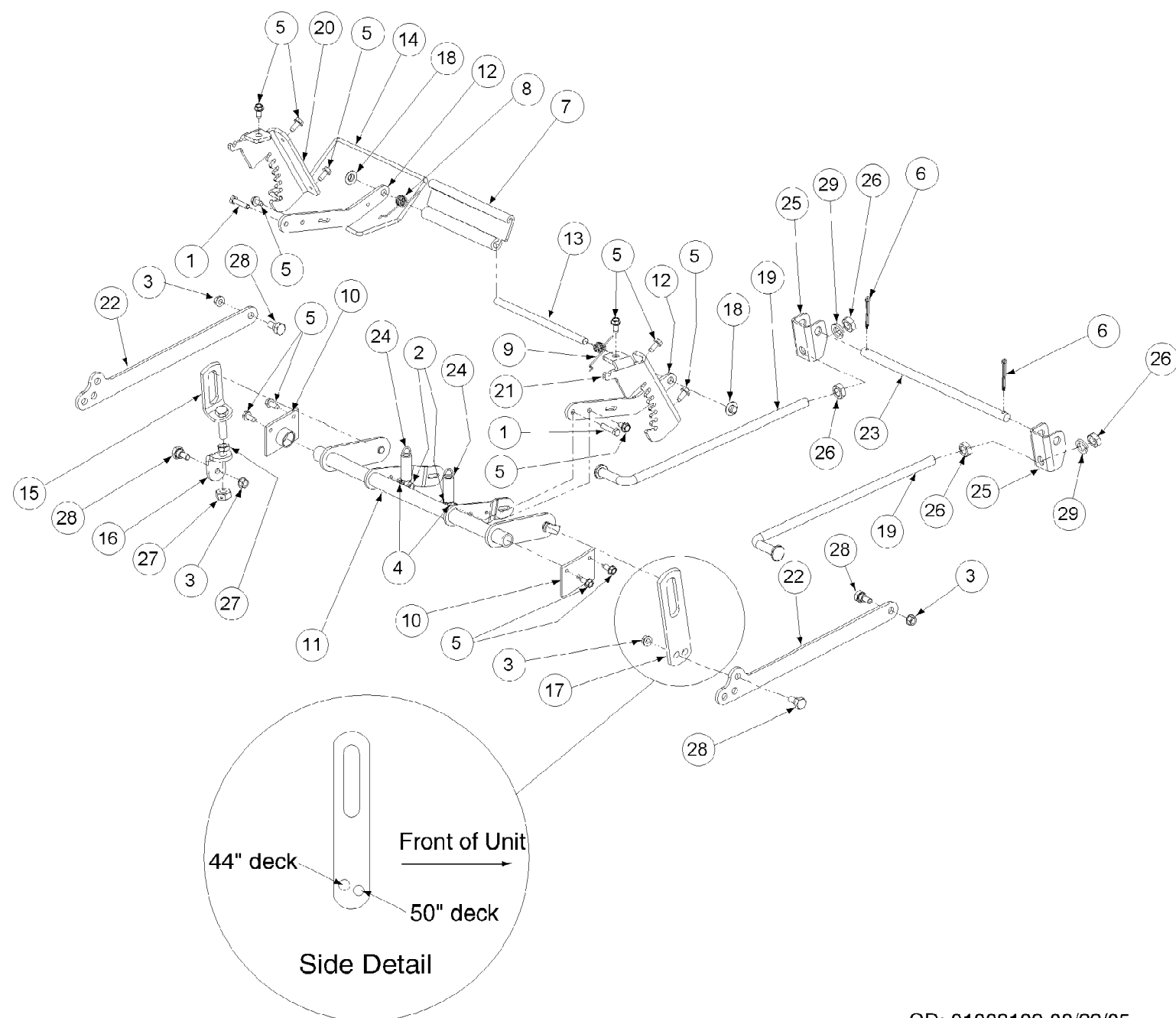
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Ref #	Part Number	Qty	S/P/F	Description
1	00006129	4		Hex Head Cap Screw, 5/16-18 x 1-3/4
2	00011453	1		Hex Jam Nut, 3/8-24
3	00012157	8	S	Lock Washer, 3/8 Zinc
4	00012169	6		Flat Washer, 5/16
5	00012235	1		Clamp, Union
6	00012470	2	S	Cable Tie, 3/16 x .05 x 7.4
7	710-0262	1	/P	Carriage Bolt, 5/16-18 x 1.50
8	00013406	2		Hex Cap Screw, 5/16-18 x .75
9	00014608	2	/P	Lock Nut, Nylon Insert, 10-32
10	00060056	1		Nut, w/ Star Washer
11	01000215	1		Hose Clam, 1/4-5/8, SS
12	01000368	8	S	Hex Cap Screw, 3/8-16 x .88
13	01000389	1	S	Lock Washer, 7/16
14	01000635	7	S	Lock Nut, Hex Flange, 5/16-18
15	01000721	1	S	Machine Screw, 8-32 x .375
16	00083192	8		Flat Washer, .390 ID x 1.0 OD x .180
17	01000811	2	S	Screw, 8-32 x .375, Hex Washer
18	01000813	1	S	Hex Cap Screw, 7/16-20 x 3.0
19	01002710	1		Washer, 3/8 x .738 x .063
20	01003116	1		Fuel Pickup Fitting
21	01003283	1		Oil Drain Extension Hose
22	01004004	1	S	Throttle Control Knob
23	01004350	1		Fuel Tank
24	01005314	1	S	Flat Washer, 7/16 ID x 1.75 OD x .250
25	01007533	1		Key, 1/4 x 1/4 x 2.75
26	01008138	1	S	Utility Bin
27	01008434	1	S	Ogura DX11 Electric Clutch
28	01008531	2	S	Screw, #10-32 x 0.500
29	01008623	1		Exhaust Pipe
30	02000426	1	S	20HP Kohler Engine use 10W30 oil
31	02000456	1		Kohler Muffler
32	02000477	1		Throttle Control Cable
33	02000478	1		Choke Cable
34		1		Hose, 1/4" Fuel Line purchase locally
35	02001994	1	S	Clutch Retainer Assembly
36	02002253	1	/P	Fuel Tank Groment
37	02003417	1	/P	Transmission Drive Pulley
38	02003809	1	S	Fuel Cap

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Lift Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00008495	1		Capscrew, 3/8-16 x 1-3/4
2	00011438	3		Hex Cap Screw, 3/8-16 x 1-1/2
3	00013416	1		Hex Cap Screw, 1/4-20 x 1.00
4	00022560	14		Nut, 3/8-16, Hex Flange Lock
5	00035632	4	S	Jam Nut, 5/8-11
6	00083192	1		Idler Washer
7	01002766	1	S	Nut, 1/4-20, Hex Flange Lock Nut
8	01003468	3		Spacer, .375 x .50 x .75 Lg
9	01003536	4		Shoulder Screw, 0.625 OD x .830 Lg.
10	01007312	1		Spacer, .625 OD x .385 ID x 1/2
11	01008658	6		Jam Nut, 1/2-20
12	02000393	4		Shoulder Screw, 3/8-16, .56 x .27
13	02000671	2		Lock Washer, 5/8
14	02001891	4		Washer, 1.00 OD x .625 ID x .048
15	02002377	1	S	Foot Lift Pivot Assembly
16	02002382	3		Deck Lift Bracket
17	02002612	1		Index Plate
18	02002875	4		Spacer, .635 ID x 1.188 OD x .500
19	02002876	1		Trail Link Pivot Rod
20	02002879	1		Front Lift Rod
21	02002881	1	S	Foot Pedal Assembly
22	02002882	1		Foot Lift Torsion Spring
23	02002890	3		Lower Lift Bracket Assembly
24	02002893	2		Lift Link
25	02002907	1		Clevis Pin, .375 x 1.89 x 2.125
26	02002915	1		Front Shaft Assembly
27	02002916	1		Rear Shaft Assembly
28	02002979	1		Link Plate
29	02003436	1		Spacer, .380 ID x .500 OD x .605
30	02003685	4		Hex Flange Bearing, .875 ID
31	02003716	3		E Clip, .875 Dia.
32	02003717	2		Sockethead Capscrew, 3/8-16 x 1.50
33	02003720	3		Flat Washer, .94 x 1.75 x .11
34	02000673	4		Hair Pin
35	750-0547	4		Spacer, .628 ID x .875 OD x .500

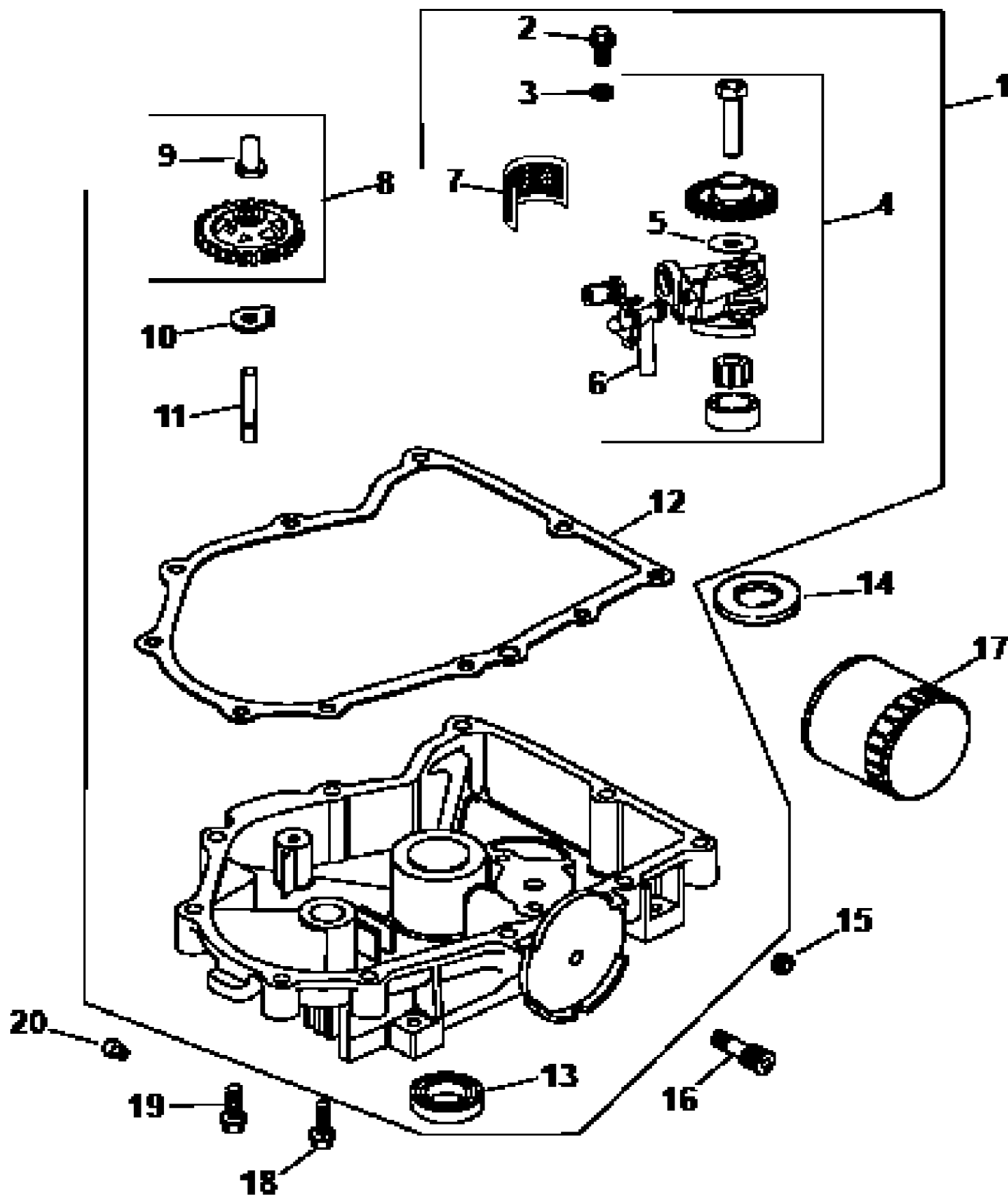


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Lift Assembly (2006)

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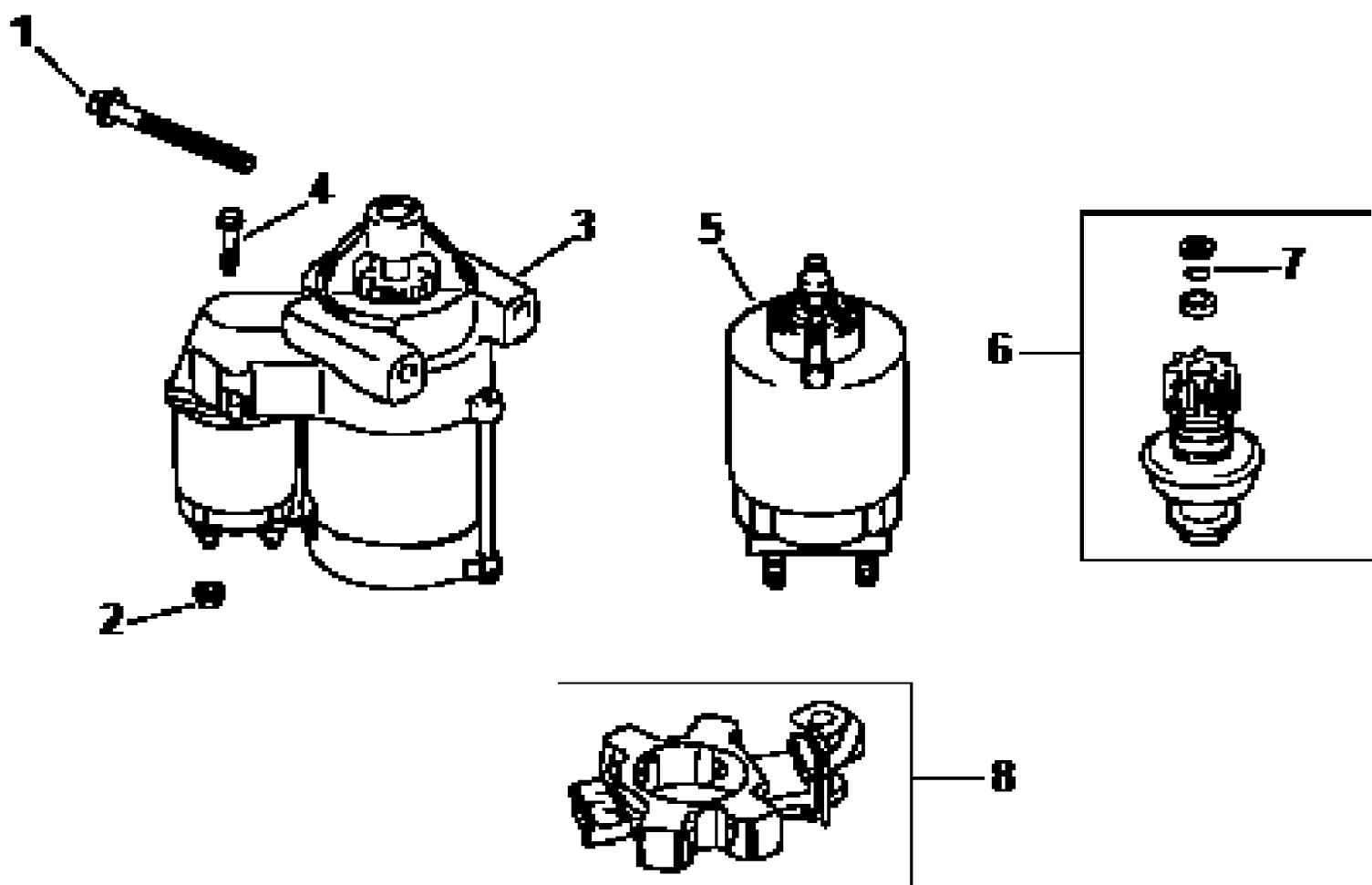
Ref #	Part Number	Qty	S/P/F	Description
1	00012382	2		Hex Cap Screw, 5/16-18 x 1-1/2
2	00022547	2		Nut, 5/16-18, Center Lock
3	00022560	4		Nut, 3/8-16, Hex Flange Lock
4	00012166	2		Hex Nut, 5/16-18
5	01008620	12		Self Tapping Screw, 5/16-18 x 3/4
6	00060018	2		Cotter Pin, 3/16 x 1-1
7	01008139	1	/P	Deck Lift Handle
8	01008140P	1	/P	Deck Lift Spring, Left Hand
9	01008141P	1	/P	Deck Lift Spring, Right Hand
10	01008477P	2	/P	Lift Hub Assembly
11	01008459	1		Lift Shaft Assembly
12	01008494	2		Handle Lift Arm
13	01008175P	1	/P	Lift Handle Rod
14	01008176P	1	/P	Lift Rod Index
15	02000833P	1	/P	Upper Link Lift Assembly, Left Hand
16	01008183P	1	/P	Lower Lift Bracket, Left Hand
17	02000834P	1	/P	Link Lift Plate, Right Hand
18	726-0221	2	/P	Cap Lift Push Nut Replaces 01008187
19	01008382	2	/P	Front Lift Rod
20	01008188	1		Lift Index Weldment, Left Hand
21	01008189	1		Lift Index Weldment, Right Hand
22	01008465	2		Rear Lift Arm
23	01002586	1	/P	Front Lift Rod
24	01008573P	2	/P	Lift Spring
25	01008638	2		Front Lift Bracket
26	912-3015	4	/P	Jam Nut, 5/8-11 Replaces 00035632
27	01008658	2		Jam Nut, 1/2-20
28	02000393	4		Shoulder Screw, 3/8-16, .56 x .27
29	02000671	2		Lock Washer, 5/8



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Oil Pan Lubrication

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-199-21-S	1		Oil Pan w/Gasket Kit
2	KH-M-645025-S	2	/P	Hex Flange Screw
3	KH-M-631005	2	/P	Plain 6mm Washer
4	KH-24-393-37-S	1	S	Oil Pump Assy.
5	KH-24-153-01	1	/P	Oil Pump O-Ring
6	KH-24-381-11-S	1		Oil Pickup Tube
7	KH-24-162-26-S	1		Oil Screen
8	KH-24-043-12	1	/P	Governor Gear w/Pin Kit
9	KH-12-380-01	1	/P	Pin
10	KH-24-448-02-S	1		Locking Tab
11	KH-12-144-02	1		Shaft
12	KH-24-041-54-S	1	/P	Oil Pan Gasket
13	KH-52-032-08-S	1	S	Oil Seal (PTO Side)
14	KH-24-422-03-S	1		Thrust Shim
15	KH-25-139-62-S	1	/P	Pipe Plug
16	KH-24-136-01	1		Oil Filter Nipple
17	KH-12-050-08	1	S	Oil Filter
18	KH-24-086-17-S	1	/P	Hex Flange Screw
19	KH-24-086-16-S	9	S	Hex Flange Screw (M6 x 1.0 x 25)
20	KH-52-139-02	1	/P	Plug



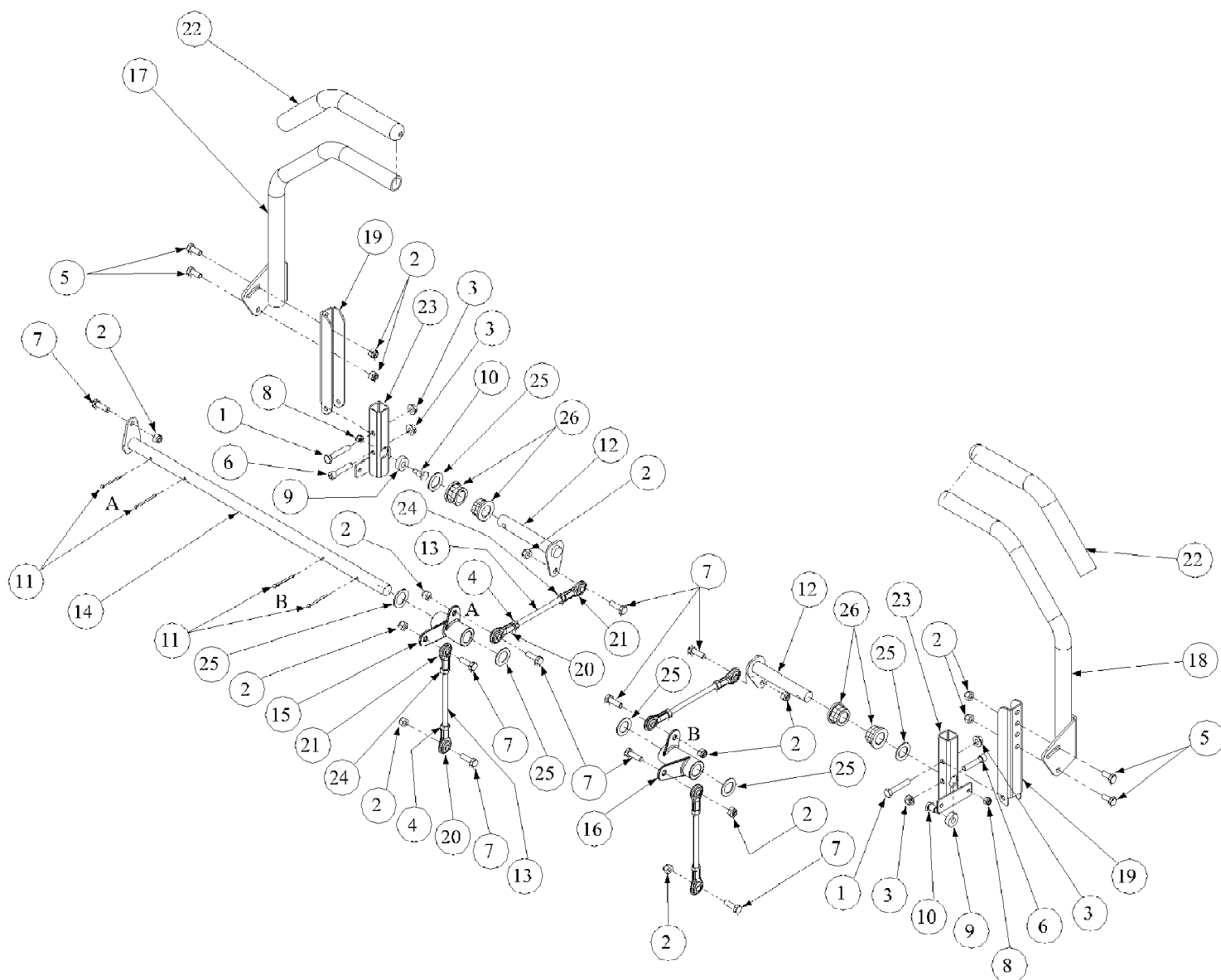
Z-Force 44 Kohler 53AA5B6L
Starting System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-839080	2	S	Hex Flange Screw (M8 x 1.25 x 80)
2	KH-M-0841080	1	S	Hex Flange Nut (M8 x 1.25)
3	KH-25-098-09-S	1	S	Solenoid Shift Starter
4	KH-25-086-113-S	3		External Torx Head Screw
5	KH-25-435-05-S	1	S	Solenoid Kit
6	KH-25-755-33-S	1		Starter Pinion Kit
7	KH-25-141-05-S	1		Ring
8	KH-25-221-01-S	1		Brush Kit

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Steering Assembly

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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00006129	2		Hex Cap Screw, 5/16-18 x 1-3/4
2	00012165	13		Nut, 5/16-18, Nylock
3	01000635	4	S	Nut, 5/16-18, Lock
4	00012167	4	S	Hex Nut, 5/16-24
5	00012179	4		Hex Cap Screw, 5/16-18 x 3/4
6	01008600	2		Capscrew, 5/16-18 x 1.50, Socket Head
7	00013092	9		Hex Cap Screw, 5/16-18 x 1.0
8	00014081	2	S	Nut, 1/4-28, SS, Nylon Insert
9	00071691	2		Control Rod Spacer
10	01001919	2		Shoulder Screw, 1/4-28
11	00003107	4		Cotter Pin, .125 Dia. x 1.0
12	01008433	2	S	Steering Input Shaft Assembly
13	01008149	4	S	Steering Link Rod
14	01008432	1	S	Bellcrank Steering Shaft Assembly
15	01008840	1	/P	Steering Bellcrank Assembly Left Hand
16	01008841	1	/P	Steering Bellcrank Assembly Right Hand
17	01008425	1		Steering Handle Assembly Left Hand
18	01008426	1		Steering Handle Assembly Right Hand
19	01008165	2	S	Steering Pivot Bracket
20	01008410	4	S	Rod End, 5/16, Right Hand
21	01008551	4	S	Rod End, 5/16, Left Hand
22	01008552	2	S	Lap Bar Grip
23	01008458	2		Pivot Bracket Weldment
24	01008576	4	S	Hex Nut, 5/16-24, Left Hand
25	736-0287	6	S	Flat Washer, .793 ID x 1.24 OD x .060
26	741-0598	4	S	Hex Flange Bearing, .752 ID