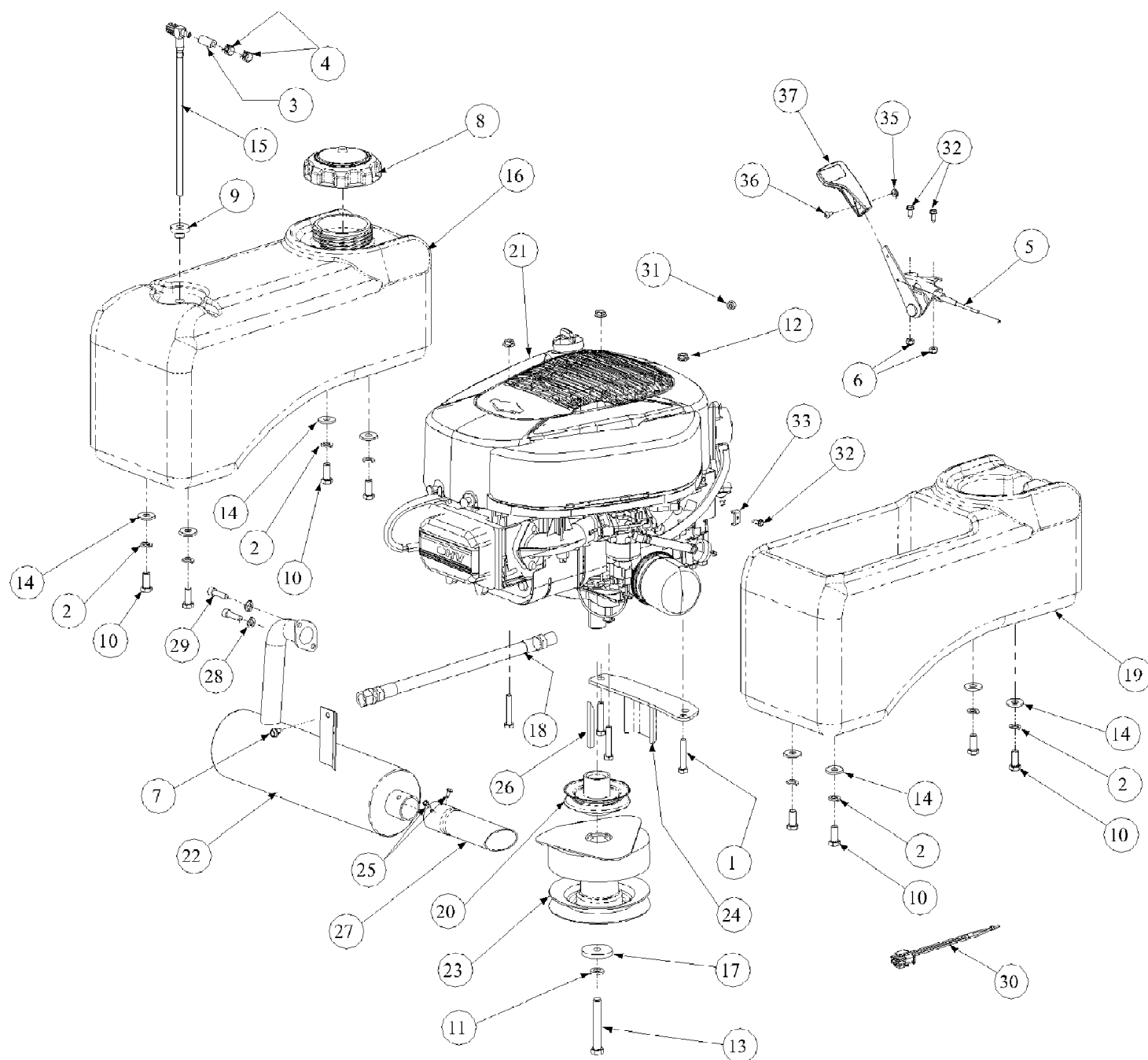


Z-Force 42 B&S
Briggs Engine Assembly 18.5HP

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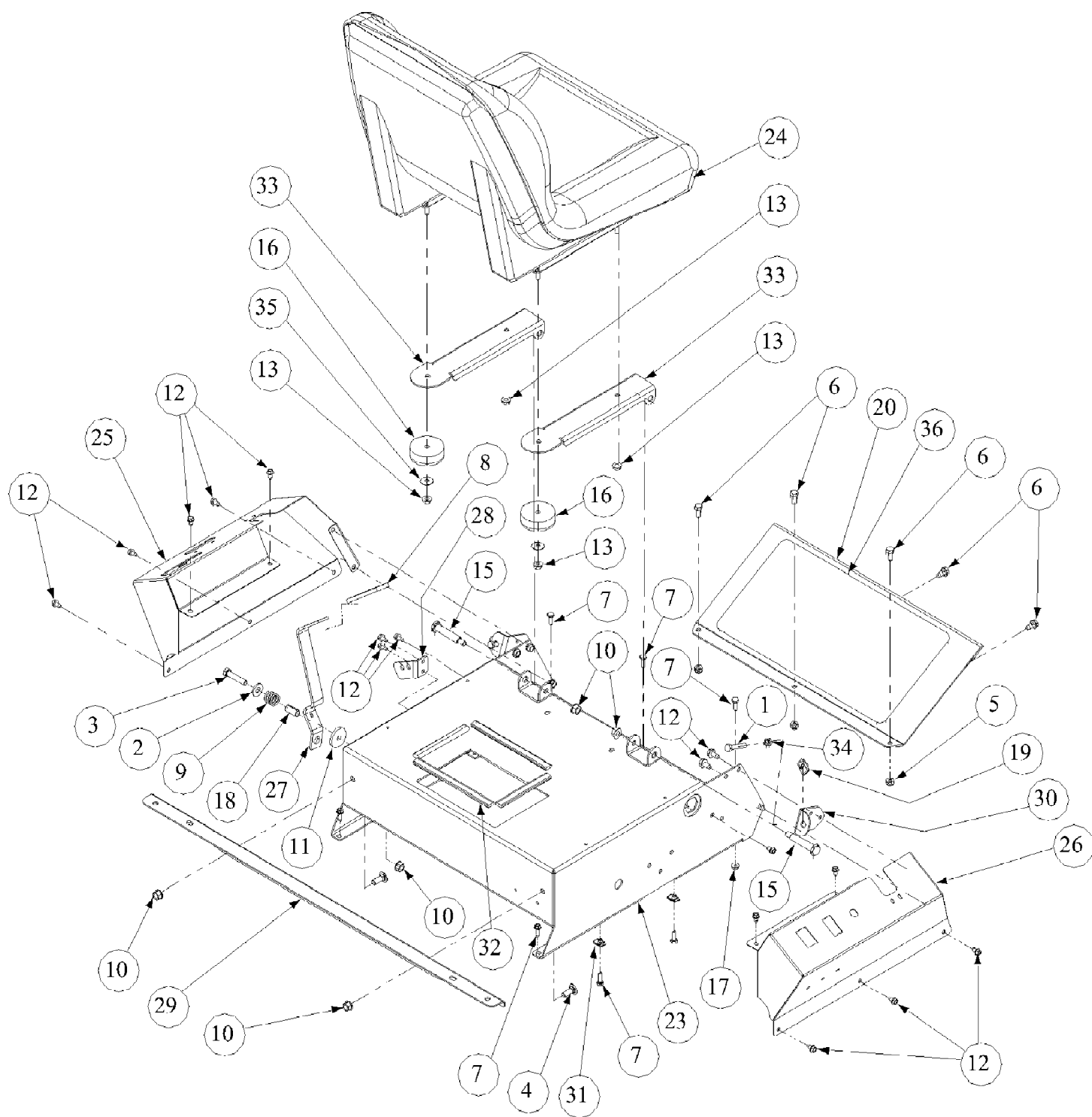
Z-Force 42 B&S
Briggs Engine Assembly 18.5HP

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Ref #	Part Number	Qty	S/P/F	Description
1	00006129	4		Hex Head Cap Screw, 5/16-18 x 1-3/4
2	00012157	8	S	Lock Washer, 3/8 Zinc
3		1		Hose, 1/4" Fuel Line purchase locally
4	00012235	2		Clamp, Union
5	01003272	1	S	Throttle Control Cable
6	00014608	2	/P	Lock Nut, Nylon Insert, 10-32
7	01000628	1	S	Self Tapping Screw, 1/4-20 x 1/2
8	01000069	1	S	Fuel Cap
9	01000281	1	S	Fuel Tank Groment
10	01000368	8	S	Hex Cap Screw, 3/8-16 x .88
11	01000389	1	S	Lock Washer, 7/16
12	01000635	4	S	Lock Nut, Hex Flange, 5/16-18
13	01008637	1	S	Hex Cap Screw, 7/16-20 x 4.0
14	01000723	8	S	Flat Washer, .406 ID x 1.0 OD x .105
15	01003116	1		Fuel Pickup Fitting
16	01004350	1		Fuel Tank
17	01003269	1		Flat Washer, 7/16 ID x 1.75 OD x .250
18	01003283	1		Oil Drain Extension Hose
18	737-0103	1	S	Oil Drain Plug not shown
19	01008138	1	S	Utility Bin
20	01008808	1	S	Electric PTO Engine Pulley
21	01009770	1	S	18.5HP Briggs Engine
22	01009837	1		Briggs Muffler
23	01008544	1	S	Ogura JD08 Electric Clutch
24	01008640	1		Clutch Retainer Assembly
25	01000811	2	S	Screw, 8-32 x .375, Hex Washer
26	01007533	1		Key, 1/4 x 1/4 x 2.75
27	01008623	1		Exhaust Pipe
28	00012168	2		Lock Washer, 5/16
29	01009142	2	/P	Socket Head Cap Screw, 5/16-18 x 1.00
30	01009826	1	S	Harness Adaptor
31	00023041	1		Starter Side Lock Nut 1/4-20
32	01008531	3	S	Screw, #10-32 x 0.500
33	01002070	1	S	Throttle Cable Clamp
34	01001811	1		Hour Meter Harness (Not shown)
35	00060056	1		Nut, 8-32
36	01000721	1	S	Machine Screw, 8-32 x .375
37	01004004	1	S	Throttle Control knob

Z-Force 42 B&S
Control Assembly 42"/44"

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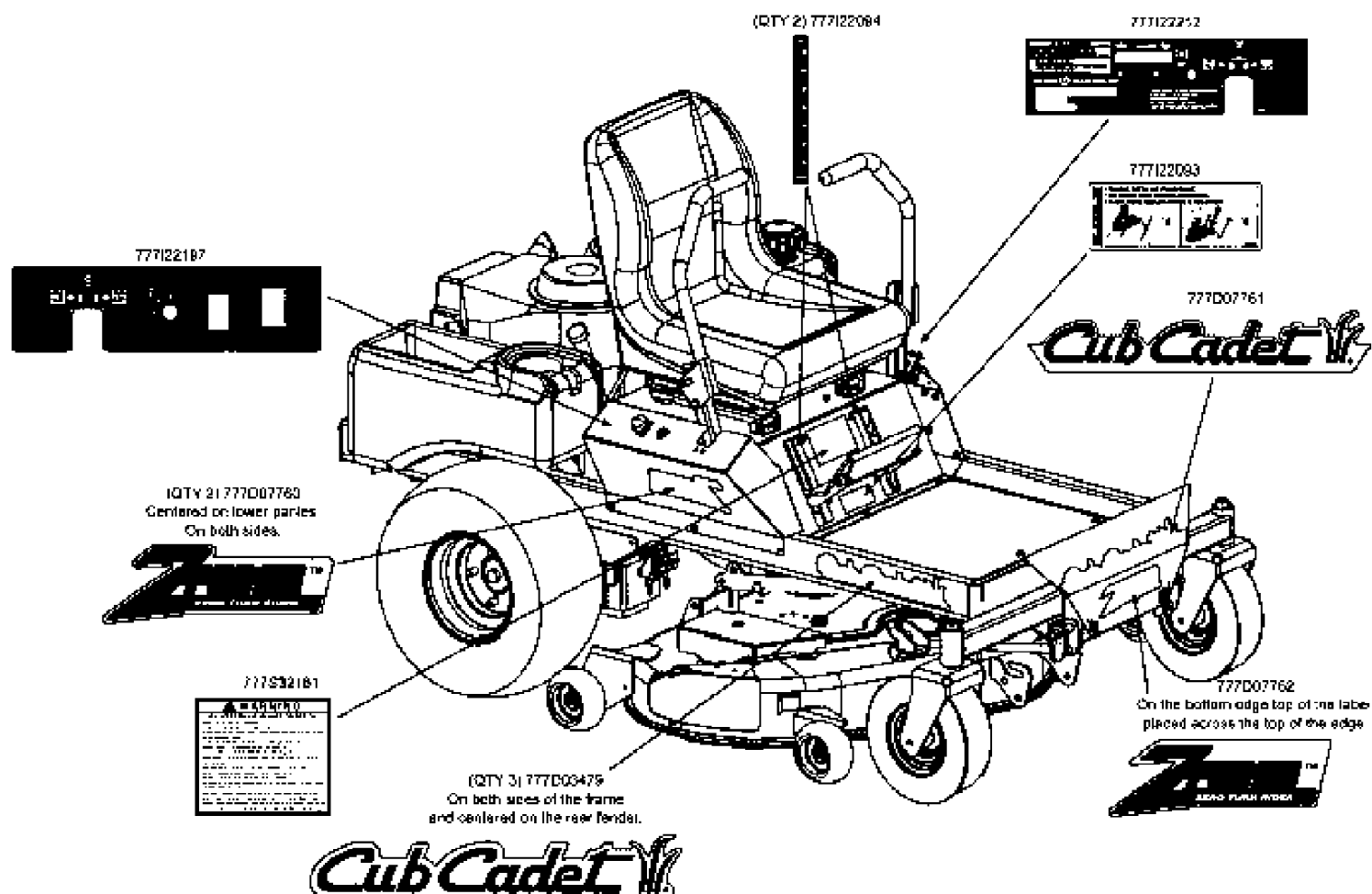
Z-Force 42 B&S
Control Assembly 42"/44"

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Ref #	Part Number	Qty	S/P/F	Description
1	00012382	2		Hex Cap Screw, 5/16-18 x 1-1/2
2	00083192	1		Idler Washer
3	00008495	1		Capscrew, 3/8-16 x 1-3/4
4	01000372	2	S	Carriage Bolt, 3/8-16
5	00012165	3		Nylock Nut, 5/16-18
6	01008620	5		Self Tapping Screw, 5/16-18 x 3/4
7	01000629	9	S	Self Tapping Screw, 1/4-20 x 1.2
8	00013595	1		Parking Brake Grip
9	00021797	1		Spring, .80 OD x 1 Lg
10	00022560	5		Hex Nut, 3/8-16 Flange Lock
11	01000872	1	S	Flat Washer, 1.25 x .411 x .100
12	01000628	20	S	Screw, 1/4-20 x 1/2
13	01000635	4	S	Hex Nut, 5/16-18 Flange Lock
15	01002634	2		Shoulder Screw, 3/8-16, .5 x 2.345
16	01002753	2		Groment, 2.5 OD x 1.0 Lg
17	01002766	3	S	Hex Nut, 1/4-20 Flange Lock
18	01002772	1	S	Spacer, .375 x .50 x 1.02
19	01003563	2		U-Nut, 5/16-18
20	01008464	1		Foot Rest Bracket
21	01008198	1	S	Left Hand Brake Cable (not shown)
22	01008199	1	S	Right Hand Brake Cable (not shown)
23	01008482	1		Control Housing Weldment
24	01008413	1	S	Seat Adjust
25	01008472	1	S	Left Hand Control Console (MFG Date 052904 & before)
	01010006	1	S	Left Hand Control Console (MFG Date 053004 & after)
26	01008473	1	S	Right Hand Control Console (MFG Date 052904 & before)
	01010007	1	S	Right Hand Control Console (MFG Date 053004 & after)
27	01008487	1	S	Parking Brake Lever
28	01008489	1		Brake Cable Bracket
29	01008491	1		Front Tank Mounting Bracket
30	01008528	2		Lapbar Stop Bracket
31	01008539	4	S	U-Nut, 1/4-20
32	01008572	4	S	Battery Edge Trim
33	01008583	2		Seat Mounting Bracket
34	00012166	2		Hex Nut, 5/16-18
35	01000960	2	S	Washer, .325 x .930 x .045
36	01006528	1		Abrasive Foot Pad

Z-Force 42 B&S
Decal Map (Part 1)

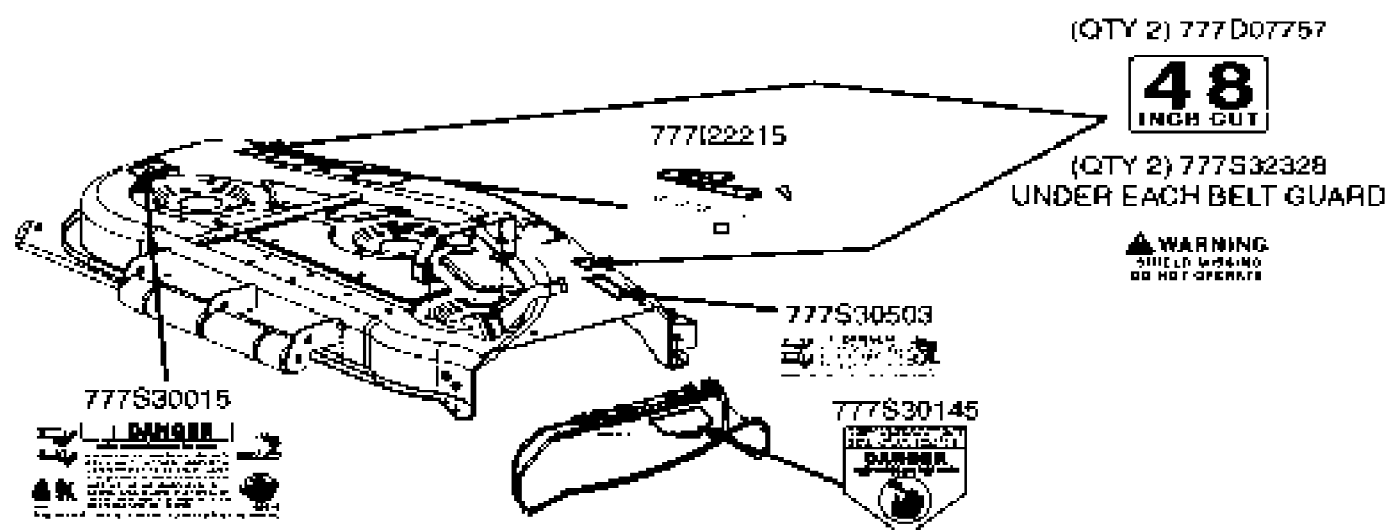
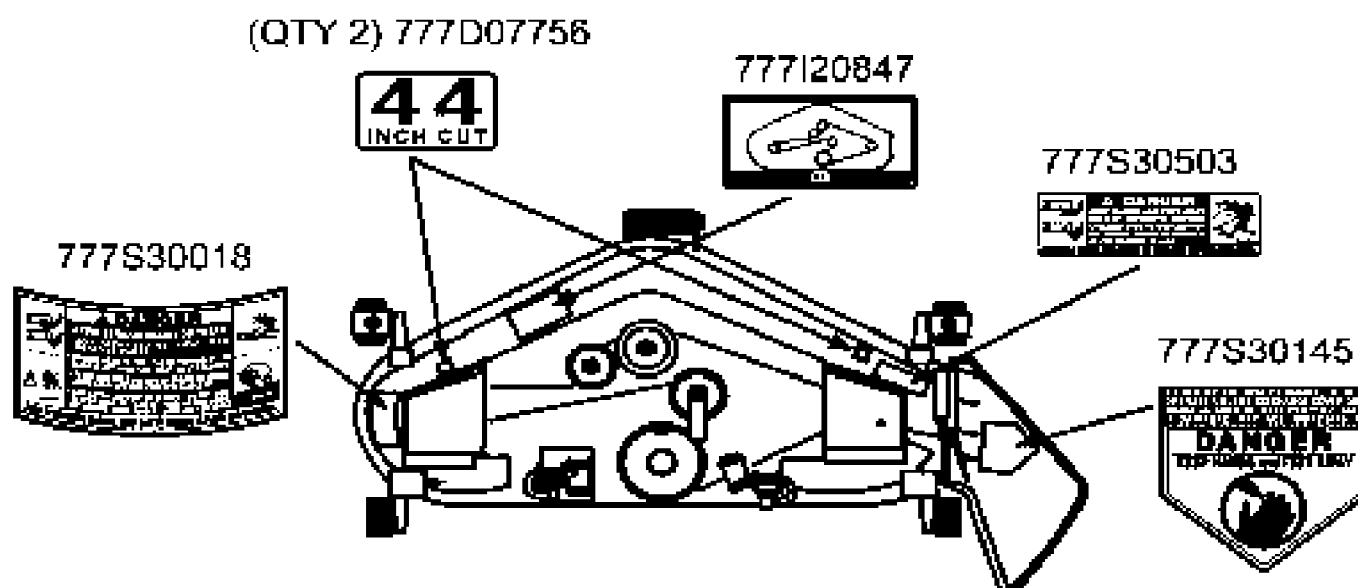
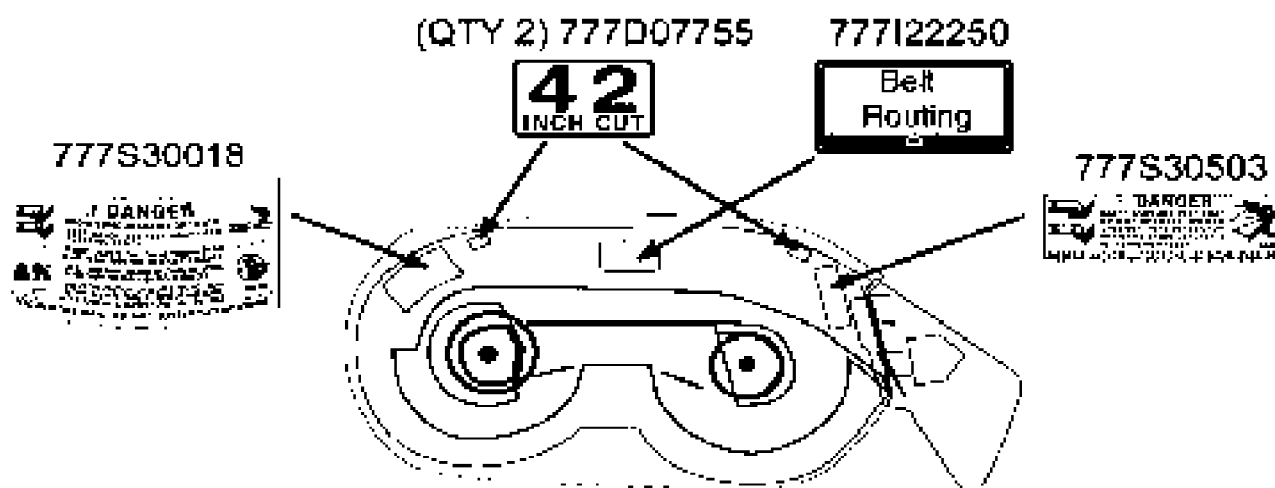
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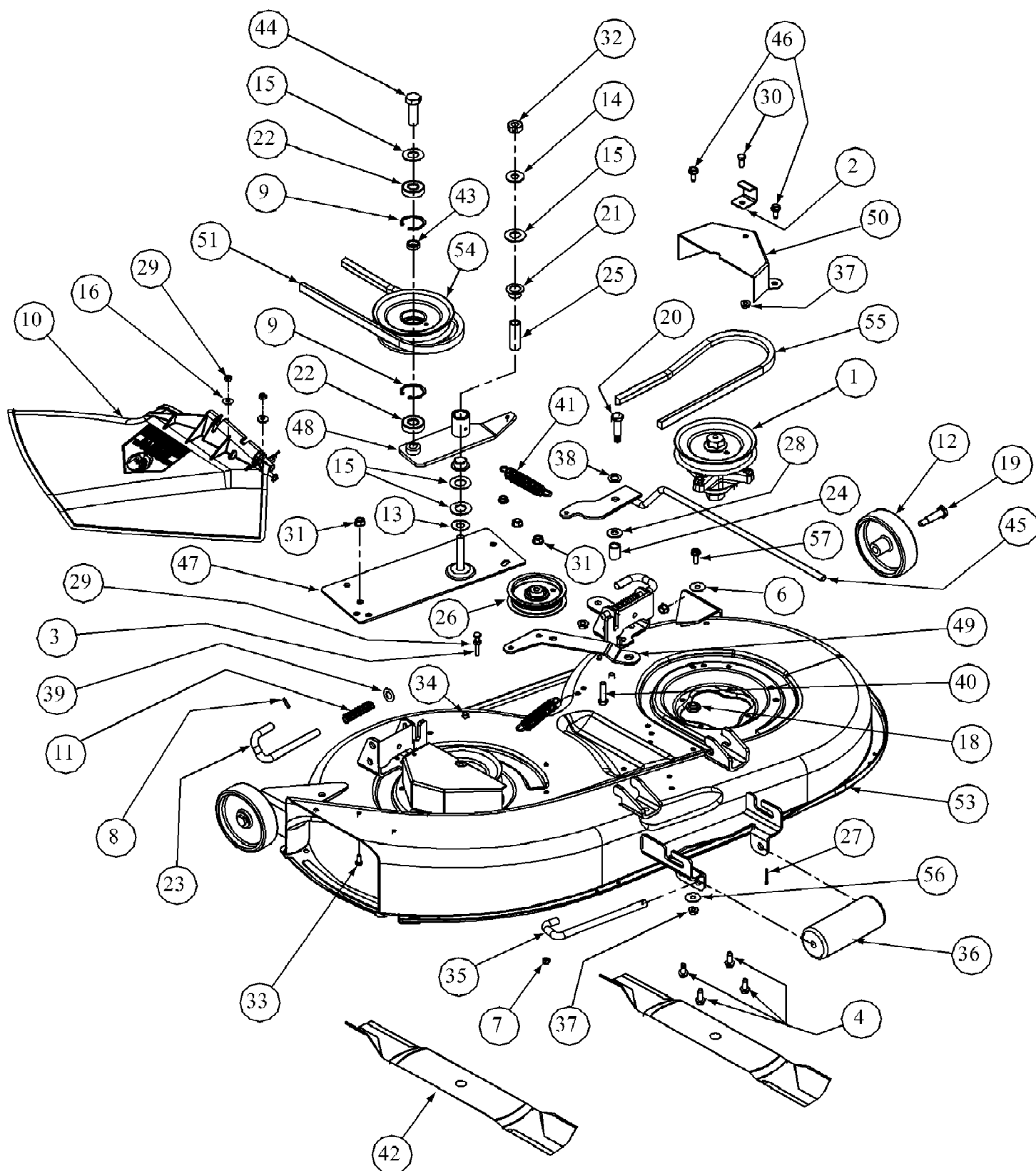
Z-Force 42 B&S
Decal Map (Part 1)

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Ref #	Part Number	Qty	S/P/F	Description
777D03479	777D03479	1	/P	LABEL-CUB CADET LOGO
777D07762	777D07762	1		LABEL-Z FORCE
777D07761	777D07761	1		LABEL-CUB CADET LOGO
777I22093	777I22093	1		LABEL-LIFT HANDLE
777I22212	777I22212	1		LABEL-LH CONSOLE
777I22094	777I22094	1		LABEL-DECK HEIGHT
777I22197	777I22197	1		LABEL-RH CONSOLE
777D07760	777D07760	1		LABEL-Z FORCE
777S32161	777S32161	1		LABEL-WARNING OPER



Ref #	Part Number	Qty	S/P/F	Description
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777D07755	777D07755	1		LABEL-42" CUT
777I22250	777I22250	1		LABEL
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777I20847	777I20847	1		LABEL-BELT ROUTING
777D07756	777D07756	1		LABEL
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777S30145	777S30145	1	S	USE 977S30145
777D07757	777D07757	1		LABEL-48" CUT
777S32328	777S32328	1	/P	LABEL
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777S30145	777S30145	1	S	USE 977S30145
777I22215	777I22215	1		LABEL
777S30015	777S30015	1		LABEL



Z-Force 42 B&S
Deck Assembly 42 inch

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Ref #	Part Number	Qty	S/P/F	Description
1		2		42" Spindle Assembly
	618-3129B	2	S	Spindle Housing Assy not shown, includes bearings & seals
	721-3018A	4	S	Seal, Oil, 1.25 x 1.874 x .25 not shown
	741-04089	4	S	Cone, Bearing not shown
	741-04091	4	S	Cup, Bearing not shown
	750-04409	2	/P	Spacer, Bearing not shown
	756-3106	2		Pulley not shown
	710-1336A	2	/P	Blade Bolt not shown
	712-3078	2	/P	Flange Nut not shown
	737-3000	2	S	Grease Fitting not shown
	748-3065	4	S	Spacer, Deck Spindle not shown
2	01004863	1	S	Stop Bracket
3	710-0136	1	/P	Hex Cap Screw, 1/4-20 x 1.75
4	710-0650	8	/P	Self Tapping Screw, 5/16-18 x 7/8
5	710-1238	1	/P	Hex Screw w/ washer, 5/16-18 x 7/8
6	01000960	1	S	Bell Washer, .325 x .930 x .045
7	712-0324	1	/P	Nut, 1/4-20
8	715-3003	2	/P	Heavy Duty Spirol Spring Pin
9	716-3020	2	S	Internal Snap Ring
10	731-1032B	1	S	Chute Assembly
11	732-0802	2		Compression Spring. .63 OD x 6.3
12	734-0973	2	/P	Deck Wheel, 5.0 x 1.38
13	736-0100	1	/P	Washer, .531 ID x 1.25 OD
14	736-0179	1	S	Washer, .531 x 1.25 x .10
15	736-0188	4	/P	Washer, .76 x 1.49 x .06
16	736-0270	2	/P	Bell Washer, .265 x .75 x .062
17	737-3000	1	S	Grease Fitting
18	738-0372B	1	/P	Spacer, 1.0 x .38 x .38
19	738-0373	2	S	Screw, .498 x 1.53, 3/8-16
20	738-0213	1	/P	Screw, .498 x 1.445
21	741-0338	2	/P	Flange Bearing, 3/4 ID x .52
22	741-0524	2	S	Bearing, .625 ID x 1.574 OD x .47
23	747-3013	2	/P	Support Pin
24	750-0150	1		Spacer, .550 ID x .75 OD
25	750-0656	1	/P	Spacer, .50 OD x .75 ID x 2.25
26	756-0542	1		Idler Pulley
27	00003107	1		Cotter Pin, .125 Dia. x 1.0
28	00010958	1		Washer, 1/2 Zinc
29	00013291	3		Nut, 1/4-20
30	00013406	1		Hex Cap Screw, 5/16-18 x 3/4
31	00022560	6		Nut, 3/8-16
32	00023287	1		Nut, 1/2-20, Center Lock
33	01000338	2	S	Hex Cap Screw, 1/4-20 x .620
34	01000372	2	S	Carriage Bolt, 3/8-16 x .75
35	01000375	1	S	Roller Pin, 1/2 Dia. x 7.31
36	01000385	1	S	Front Roller
37	01000635	3	S	Nut, 5/16-18
38	01000873	1	S	Washer, .536 ID x .930 OD x .05
39	01000930	2	S	Washer, .508 ID x 1.0 OD x .020
40	00010980	1		Hex Cap Screw, 3/8-16 x 1.50
41	01002874	2		Extension Spring, .865 OD x 4.68

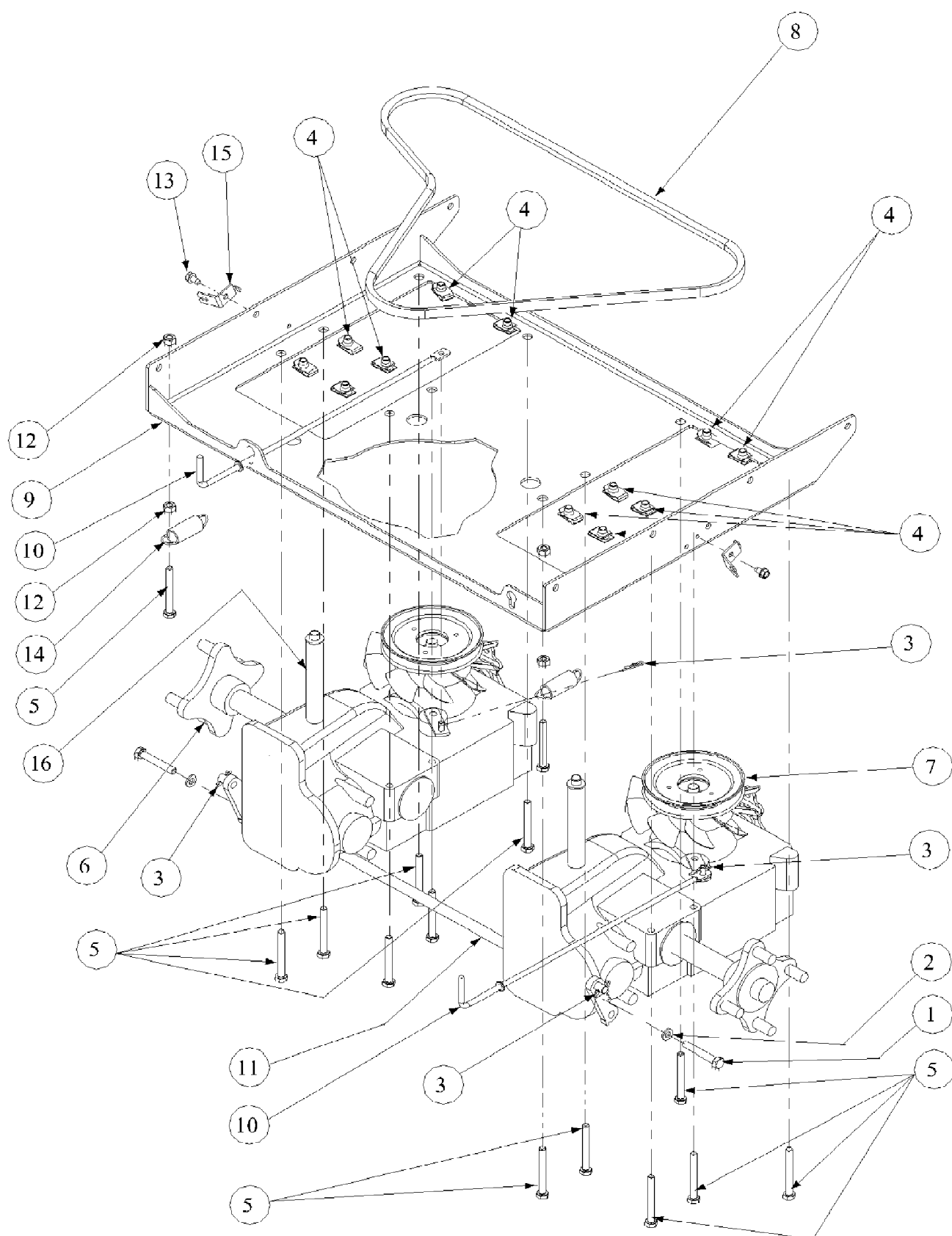
Z-Force 42 B&S
Deck Assembly 42 inch

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Ref #	Part Number	Qty	S/P/F	Description
42	01005338	2	S	Blade, 21.0, Hi-Lift, .756 ID
43	01008404	1	S	Spacer, .635 ID x .28
44	01008530	1	S	Hex Cap Screw, 5/8-18 x 2.00
45	01008538	1		Deck Handle Weldment
46	01008620	4		Self Tapping Screw, 5/16-18 x 3/4
47	01008590	1		Deck Mount Plate Assembly
48	01008589	1		Idler Assembly
49	01009711	1		Idler Bracket
50	01009723	1		Left Hand Belt Cover
51	01009719	1		Belt, V-Section
52	01009742	1		Right Hand Belt Cover
53	01009791	1		Deck Weldment
54	01009904	1	S	Double Pulley
55	01009907	1		Belt, V-Section
56	01009937	1		Washer, 5/16 x 1.06
57	00013092	1		Hex Cap Screw, 5/16-18 x 1.0

Z-Force 42 B&S
Drive Train Assembly

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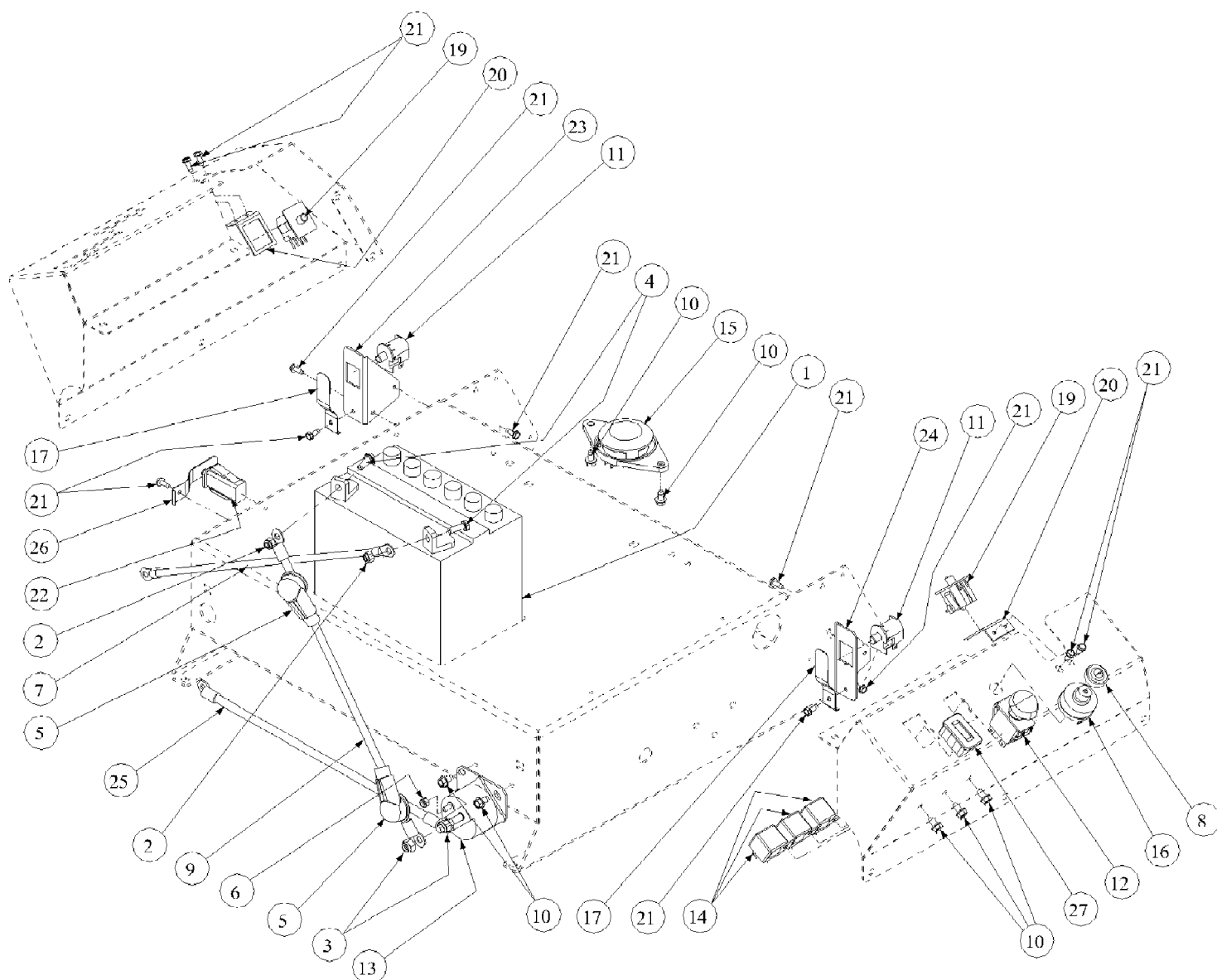
Z-Force 42 B&S
Drive Train Assembly

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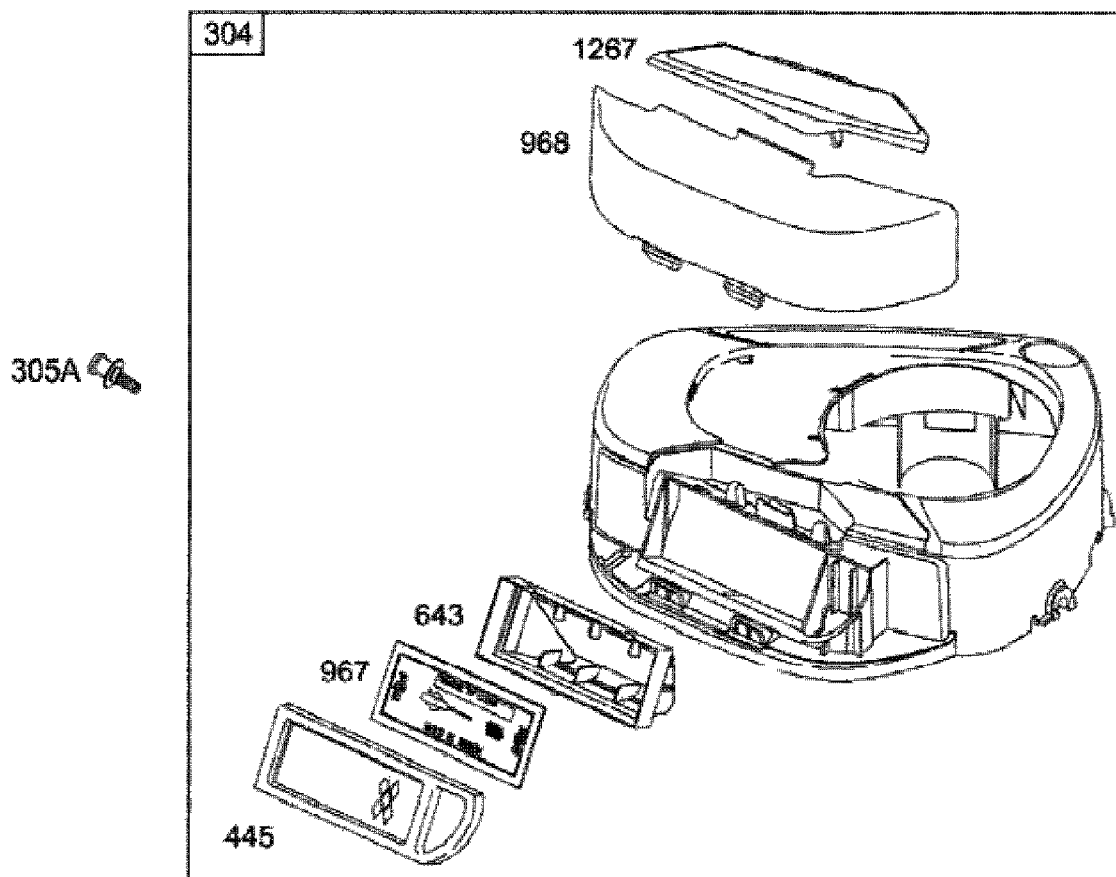
Ref #	Part Number	Qty	S/P/F	Description
1	00013198	2		Hex Cap Screw, 5/16-18 x 2.0
2	00012169	2		Flat Washer, .320 ID x .591 OD
3	01002771	4	S	Cotter Pin, .072 x 1.12 Lg
4	01003563	12		U-Nut, 5/16-18
5	01007122	14	S	Hex Cap Screw, 5/16-18 x 2.5
6	01008192	1	S	IZT Transmission, Left Hand
7	01008193	1	S	IZT Transmission, Right Hand
8	01008349	1		V-Belt, 56.00
9	02000617	1		Transmission Mounting Bracket
10	02001332	2		Pump Rod
11	01008414	1	S	Transmission Brace Tube
12	00012166	4		Nut, 5/16-18
13	01000628	2	S	Screw, 1/4-20 x 1/2
14	01008758	2	/P	Extension Spring, .438 OD x 2.50
15	01008611	2		Brake Cable Mounting Bracket
16	HG-51401	1	/P	Hose, 1/2 Dia. x 4" Long
	HG-70110	1	/P	O-Ring Fitting Assembly not shown
	HG-70109	1	/P	Cap Vent Assembly not shown

Z-Force 42 B&S
Electrical Assembly

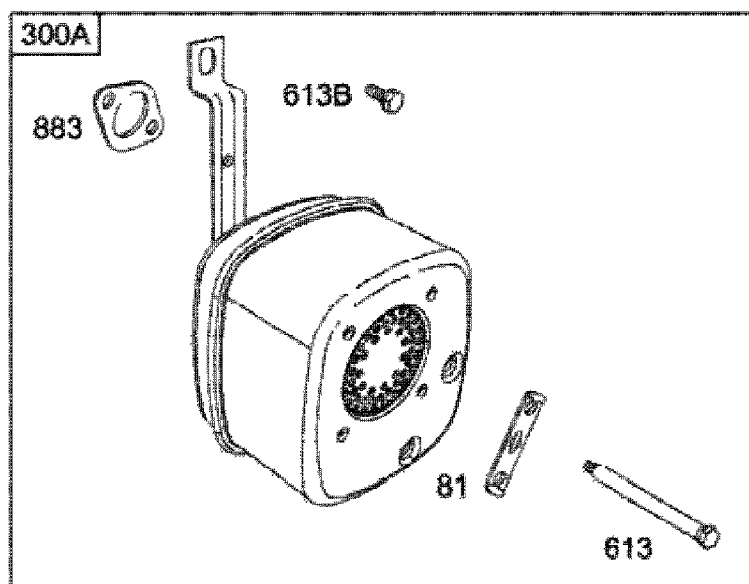
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Ref #	Part Number	Qty	S/P/F	Description
1	00012032	1	S	Battery, 12V 260CCA 30Min
2	00012152	2		Lock Nut, Nylon Insert, 1/4-20
3	00012165	2		Nut, 5/16-18, Nylock
4	00013131	2		Hex Cap Screw, 1/4-20 x .75
5	00013258	2		Boot, 1" OD Rubber Battery-PST Red
6	00014608	1	/P	Lock Nut, Nylon Insert, 10-32
7	00024233	1		Cable, Battery, Black, 17"
8	00032097	1		Nut, 5/8-32, w/Cap
9	00095773	1		Cable, Battery, Red, 15"
10	01000628	7	S	Self Tapping Screw, 1/4-20 x 1/2
11	01001717	2		Normally Closed Safety Switch
12	01002111	1		Electric PTO Switch
12	01009905	1		PTO Switch Bracket Not Shown
13	01002228	1		Solenoid
14	01002251	3		Relay, 12V 40A
15	01003277	1		Normally Closed Seat Switch
16	01003581	1	S	Switch, Ignition, 6 Pin
16	725-1341B	1	/P	Key, Ignition Not Shown
17	01008042	2	S	Safety Switch Retainer Spring
19	01008386	2	S	Neutral Switch
20	01008511	2		Neutral Switch Mounting Bracket (MFG Date 052904 & before)
21	01008531	11	S	Self Tapping Screw, 10-32 x 1/2
22	01008571	1	S	Switch, Plunger
23	01008614	1		Bracket, Safety Switch, Left Hand
24	01008615	1		Bracket, Safety Switch, Right Hand
25	01002252	1		Cable, Battery, Red, 24"
26	01009309	1		Brake Retainer Spring
27	01009768	1	S	Hour Meter
	01008375	1	S	Harness Assembly Not Shown



1036 EMISSION LABEL



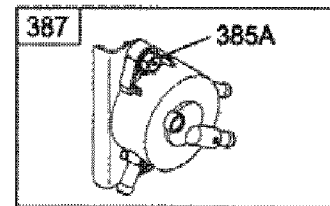
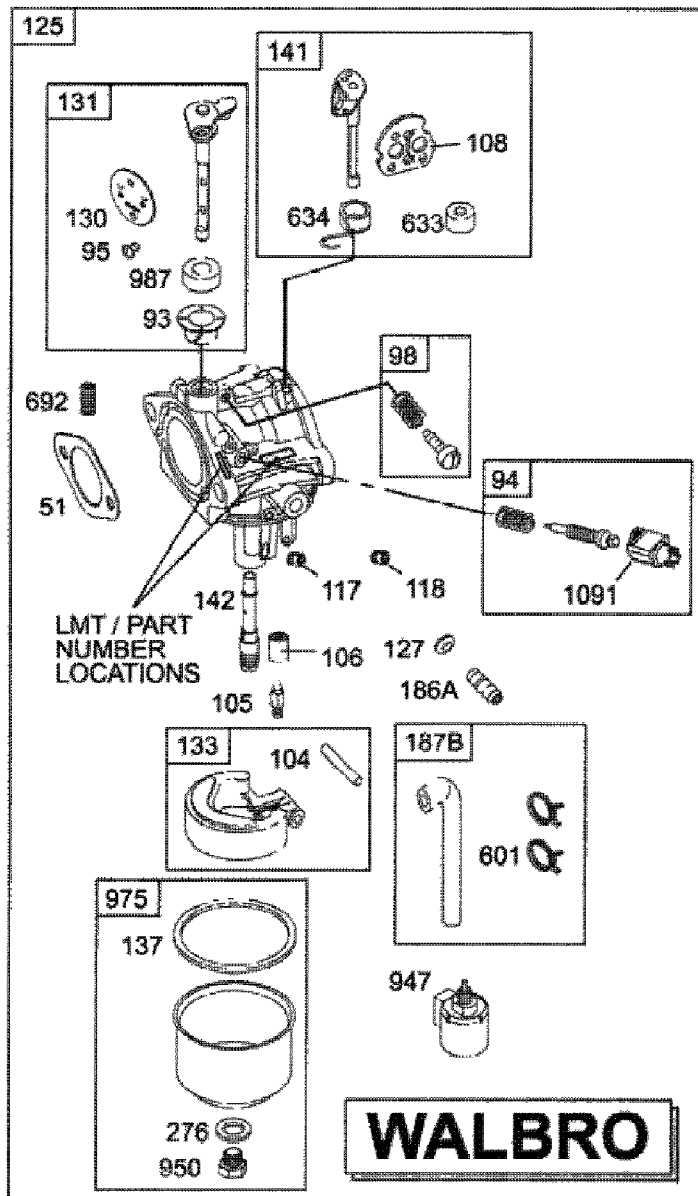
Z-Force 42 B&S
Engine Blower Housing & Muffler

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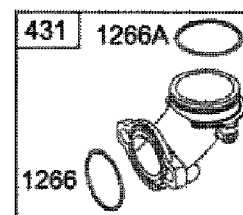
Ref #	Part Number	Qty	S/P/F	Description
73	BS-697133	1		Screen-Rotating
74	BS-697897	1		Screw (Rotating Screen)
81	BS-691178	1		Lock-Muffler Screw
304	BS-699829	1		Housing-Blower (Black)
305	BS-697102	1		Screw (Blower Housing)
305A	BS-697103	1		Screw (Blower Housing)
445	BS-697153	1	S	Filter-Air Cleaner Cartridge
613	BS-691416	1		Screw (Muffler)
613B	BS-691678	1		Screw (Muffler)
643	BS-698401	1		Retainer-Air Filter
883	721-0208	1	S	Gasket-Exhaust
967	BS-697015	1	/P	Filter-Pre Cleaner
968	BS-699986	1		Cover-Air Cleaner (Black)
1036	BS-695700	1		Label-Emissions
1040A	BS-699852	1		Plate-Trim
1267	BS-697419	1		Latch-Blower Housing (Black)
N/S	01009770P	1	S	Complete Engine
N/S	BS-697762	1	/P	Short Block

Z-Force 42 B&S
Engine Carburetor

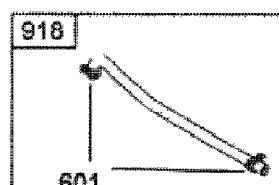
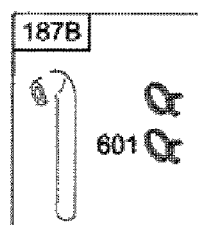
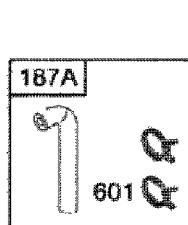
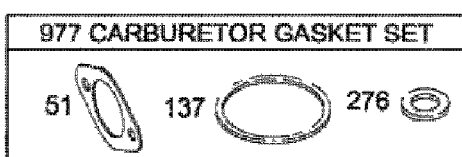
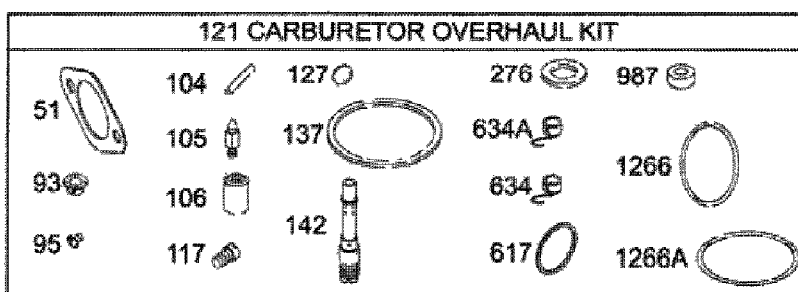
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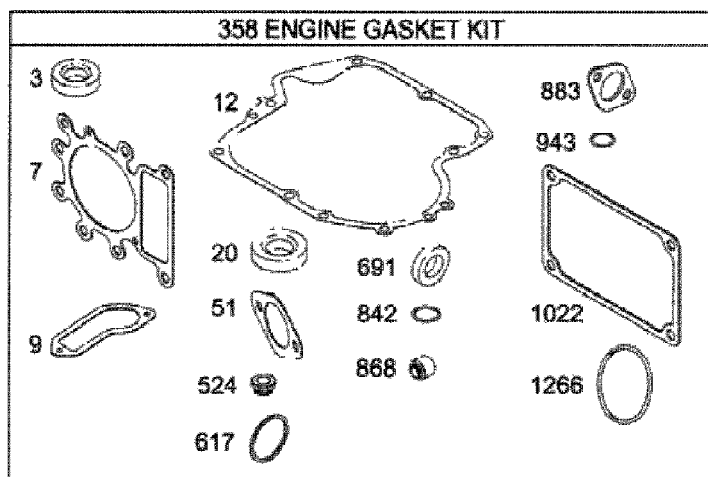
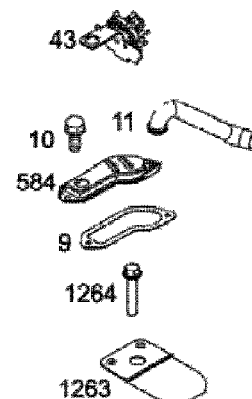
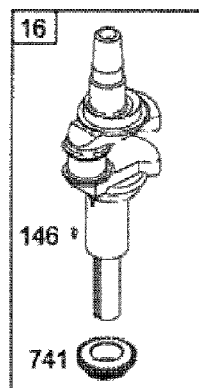
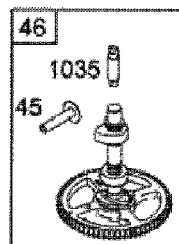
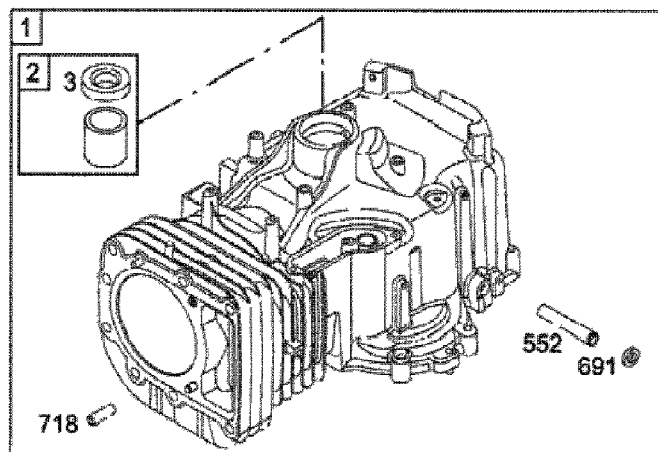
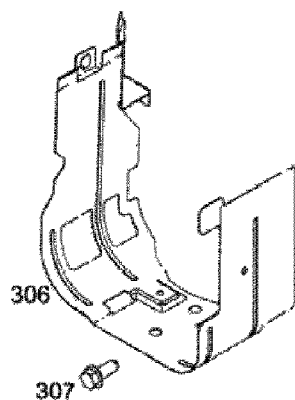
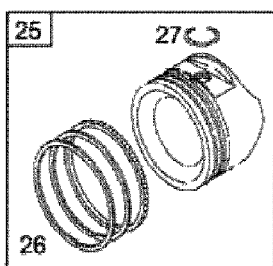
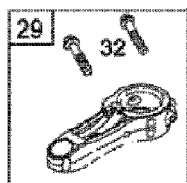
Z-Force 42 B&S
Engine Carburetor

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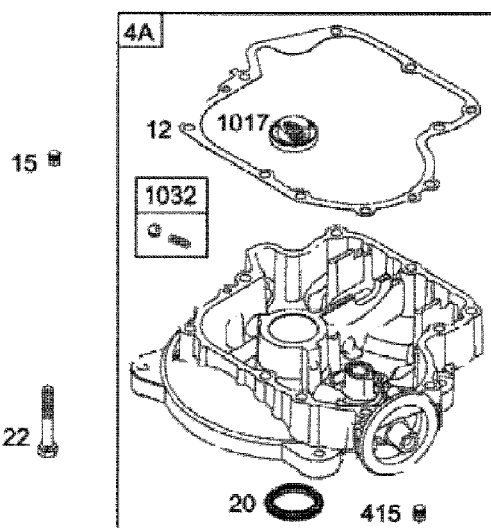
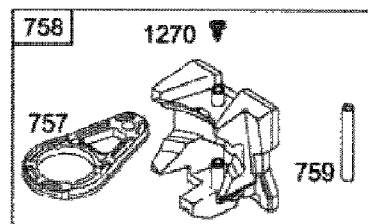
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51	BS-692137	1	/P	Gasket-Intake
93	BS-281346	1		Bushing-Throttle Shaft
94	BS-498030	1		Kit-Idle Mixture
95	BS-691636	1	/P	Screw (Throttle Valve)
98	BS-495800	1		Kit-Idle Speed
104	BS-690525	1	/P	Pin-Float Hinge
105	BS-231855	1	S	Valve-Float Needle
106	BS-691780	1	/P	Seat-Inlet (Pump Feed)
108	BS-690464	1		Valve-Choke
117	BS-694352	1		Jet-Main (Standard)
118	BS-697228	1		Jet-Main (High Altitude)
121	BS-697241	1	/P	Kit-Carburetor Overhaul
125	BS-699937	1	S	Carburetor (Pump Feed)
127	BS-695005	1		Plug-Welch (5/16" Diameter)
130	BS-691750	1		Valve-Throttle
131	BS-494379	1	S	Kit-Throttle Shaft
133	BS-494381	1	/P	Float-Carburetor
137	BS-281165	1	S	Gasket-Float Bowl
141	BS-495097	1	S	Kit-Choke Shaft
142	BS-697140	1		Nozzle-Carburetor (Standard)
186	BS-692317	1	/P	Connector-Hose (90 Degree)
186A	BS-698174	1		Connector-Hose (Straight)
187A	BS-697098	1	S	Line-Fuel(Formed) (3-1/2 Inches Long)
187B	BS-698417	1	S	Line-Fuel (Formed) (10-1/4 Inches Long)
240A	BS-691035	1	/P	Filter-Fuel
276	BS-692255	1	/P	Washer-Sealing
344	BS-693675	1		Screw (Cable Clamp)
385	BS-694476	1		Screw (Fuel Pump)
385A	BS-690297	1		Screw (Fuel Pump)
387	BS-697090	1	/P	Pump-Fuel
431	BS-697122	1		Elbow-Intake
601	BS-95162S	1	S	Clamp-Hose
617	BS-692138	1		Seal-O Ring (Intake Manifold)
634	BS-690801	1		Spring/Seal Assembly
692	BS-690572	1	/P	Spring-Detent
918	BS-697091	1	S	Hose-Vacuum
947	BS-694393	1		Solenoid-Fuel
950	BS-691657	1	/P	Screw-Float Bowl
975	BS-495933	1	/P	Bowl-Float
977	BS-690192	1	S	Gasket Set-Carburetor
987	BS-691326	1	/P	Seal-Throttle Shaft
1091	BS-691333	1	/P	Cap-Limiter
1266	BS-691917	1	/P	Seal-O Ring (Intake Elbow)
1266A	BS-697123	1		Seal-O Ring (Intake Elbow)
N/S	01009770P	1	S	Complete Engine
N/S	BS-697762	1	/P	Short Block

Z-Force 42 B&S
Engine Cylinder Assembly

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Z-Force 42 B&S
Engine Cylinder Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-697174	1		Cylinder Assembly
2	BS-399265	1	/P	Kit-Bushing/Seal (Magneto Side)
3	BS-391086S	1	/P	Seal-Oil (Magneto Side)
4A	BS-697188	1		Sump-Engine
7	BS-699168	1	S	Gasket-Cylinder Head
9	BS-697109	1		Gasket-Breather
10	BS-697157	1		Screw (Breather Assembly)
11	BS-697113	1	S	Tube-Breather
12	BS-697110	1	/P	Gasket-Crankcase (Standard)
15	BS-691680	1	/P	Plug-Oil Drain (Flush)
16	BS-697127	1		Crankshaft
20	BS-690947	1	S	Seal-Oil (PTO Side)
22	BS-692125	1	/P	Screw (Crankcase Cover/Sump)
24	BS-222698S	1	/P	Key-Flywheel
25	BS-699052	1	S	Piston Assembly (Standard)
	BS-699053	1		Piston Assembly (.010")
	BS-699054	1		Piston Assembly (.020")
	BS-699055	1		Piston Assembly (.030")
26	BS-699051	1		Ring Set (Standard)
	BS-697558	1		Ring Set (.010")
	BS-697559	1		Ring Set (.020")
	BS-697560	1		Ring Set (.030")
27	BS-698469	1		Lock-Piston Pin
28	BS-697099	1		Pin-Piston (Standard)
29	BS-697126	1	S	Rod-Connecting (Standard)
	BS-697263	1		Rod-Connecting (.020")
32	BS-692852	1	S	Screw (Connecting Rod)
43	BS-691968	1	/P	Slinger-Governor/Oil
45	BS-690564	1		Tappet-Valve
46	BS-698492	1	S	Camshaft
51	BS-692137	1	/P	Gasket-Intake
146	BS-691639	1		Key-Timing
306	BS-697107	1		Shield-Cylinder
307	BS-691003	1	/P	Screw (Cylinder Shield)
358	BS-697191	1	S	Gasket Set-Engine
415	BS-690283	1		Plug (Sump)
524	BS-691032	1		Seal-Dipstick Tube
552	BS-697144	1		Bushing-Governor Crank
584	BS-697112	1	S	Cover-Breather Passage
617	BS-692138	1		Seal-O Ring (Intake Manifold)
691	BS-692407	1	/P	Seal-Governor Shaft
718	BS-690959	1	/P	Pin-Locating
741	BS-697128	1		Gear-Timing
757	BS-697607	1	S	Link-Counterweight
758	BS-697134	1	S	Counterweight
759	BS-697392	1		Pin-Counterweight
842	BS-691031	1	/P	Seal-O Ring (Dipstick Tube)
868	BS-690968	1	/P	Seal-Valve
883	721-0208	1	S	Gasket-Exhaust
943	BS-690589	1	/P	Seal-O Ring (Oil Pump Cover)
1017	BS-690770	1		Screen-Oil Pump
1019	BS-697143	1		Kit-Label
1022	BS-272475S	1	/P	Gasket-Rocker Cover

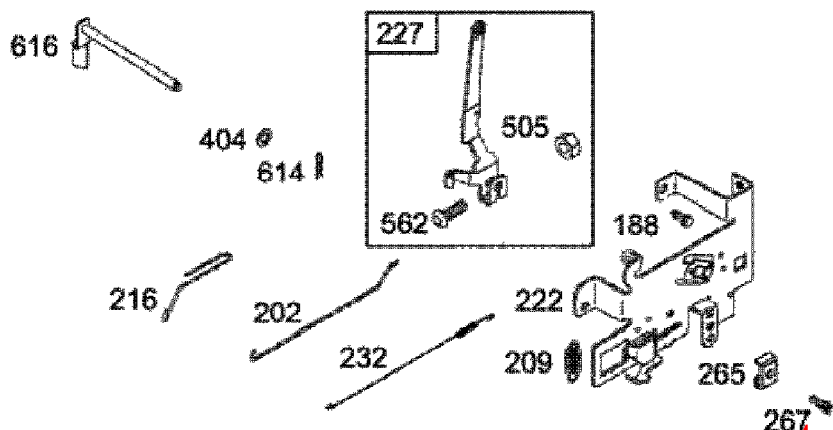
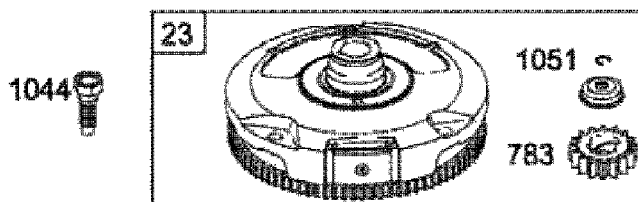
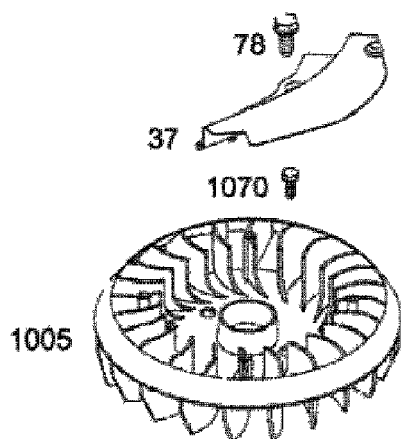
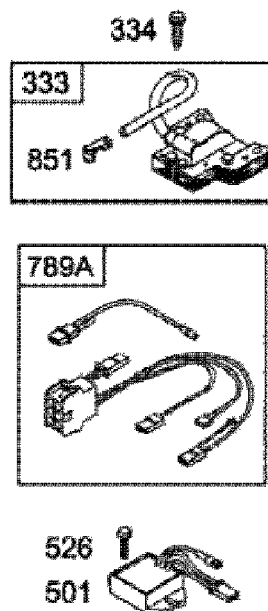
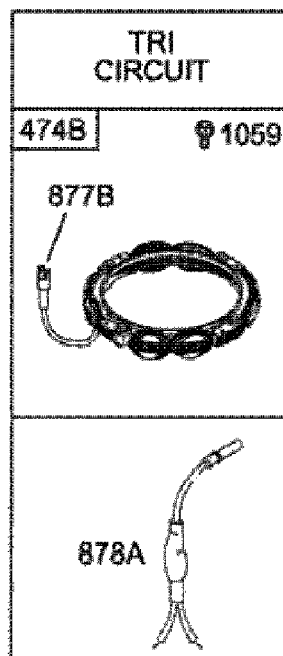
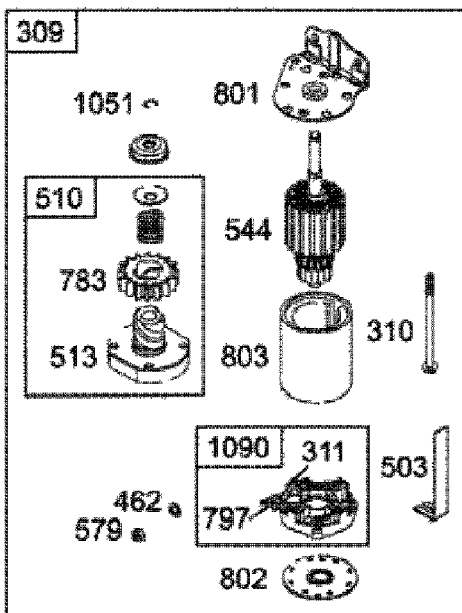
Z-Force 42 B&S
Engine Cylinder Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1032	BS-491710	1		Ball-Oil Pump
1035	BS-693784	1		Shaft-Pump
1263	BS-697124	1		Reed-Breather
1264	BS-697104	1		Screw (Breather Reed)
1266	BS-691917	1	/P	Seal-O Ring (Intake Elbow)
1270	BS-697156	1		Plug-AVS Counterweight
N/S	01009770P	1	S	Complete Engine
N/S	BS-697762	1	/P	Short Block

Z-Force 42 B&S
Engine Electrical

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Ref #	Part Number	Qty	S/P/F	Description
23	BS-693556	1	/P	Flywheel
37	BS-697352	1		Guard-Flywheel
78	BS-691003	1	/P	Screw (Flywheel Guard)
188	BS-691693	1	/P	Screw (Control Bracket)
202	BS-691841	1	/P	Link-Mechanical Governor
209	BS-691798	1	/P	Spring-Governor
216	BS-691840	1	/P	Link-Choke
222	BS-694042	1	/P	Bracket-Control
227	BS-691374	1		Lever-Governor Control
232	BS-691842	1	/P	Spring-Governor Link
265	BS-691024	1	/P	Clamp-Casing
267	BS-695134	1		Screw (Casing Clamp)
309	BS-693551	1	/P	Motor-Starter
310	BS-690323	1		Screw (Starter Motor)
311	BS-497608	1	/P	Brush Set
333	BS-492341	1	/P	Armature-Magneto
334	BS-691061	1		Screw (Magneto Armature)
356	BS-697089	1		Wire-Stop
404	BS-691691	1		Washer (Governor Crank)
462	BS-691261	1		Washer (Starter Cable)
474B	BS-696457	1	/P	Alternator (Tri Circuit)
501	BS-691188	1	S	Regulator
503	BS-691532	1	/P	Strap-Starter
505	BS-691251	1		Nut (Governor Control Lever)
510	BS-693699	1		Drive-Starter
513	BS-692024	1	/P	Clutch-Drive
521	BS-690581	1		Shield-Cable
526	BS-697088	1		Screw (Regulator)
544	BS-692034	1	/P	Armature-Starter
562	BS-691119	1		Bolt (Governor Control Lever)
579	BS-691029	1		Nut (Starter Cable)
614	BS-93306	1	/P	Pin-Cotter
616	BS-692012	1	/P	Crank-Governor
697	BS-690372	1	S	Screw (Drive Cap)
729A	BS-691224	1		Clip-Wire (Aluminum Coated)
729B	BS-694123	1		Clip-Wire (Nylon)
783	BS-693713	1		Gear-Pinion
789A	BS-698329	1		Harness-Wiring
797	BS-693167	1		Nut (Brush Retainer)
801	BS-691283	1		Cap-Drive
802	BS-691286	1	/P	Cap-End
803	BS-693757	1		Housing-Starter
851	BS-692424	1		Terminal-Spark Plug
877B	BS-393537	1		Wire/Connector-Alternator
878A	BS-691955	1	/P	Harness-Alternator (Tri Circuit)
1005	BS-699043	1	S	Fan-Flywheel
1044	BS-698139	1		Screw (Flywheel)
1051	BS-691265	1	/P	Ring-Retaining
1054	BS-280275	1		Tie-Cable
1059	BS-698516	1		Kit-Screw/Washer
1070	BS-690372	1	S	Screw (Flywheel Fan)
1090	BS-691293	1	/P	Retainer-Brush
N/S	01009770P	1	S	Complete Engine

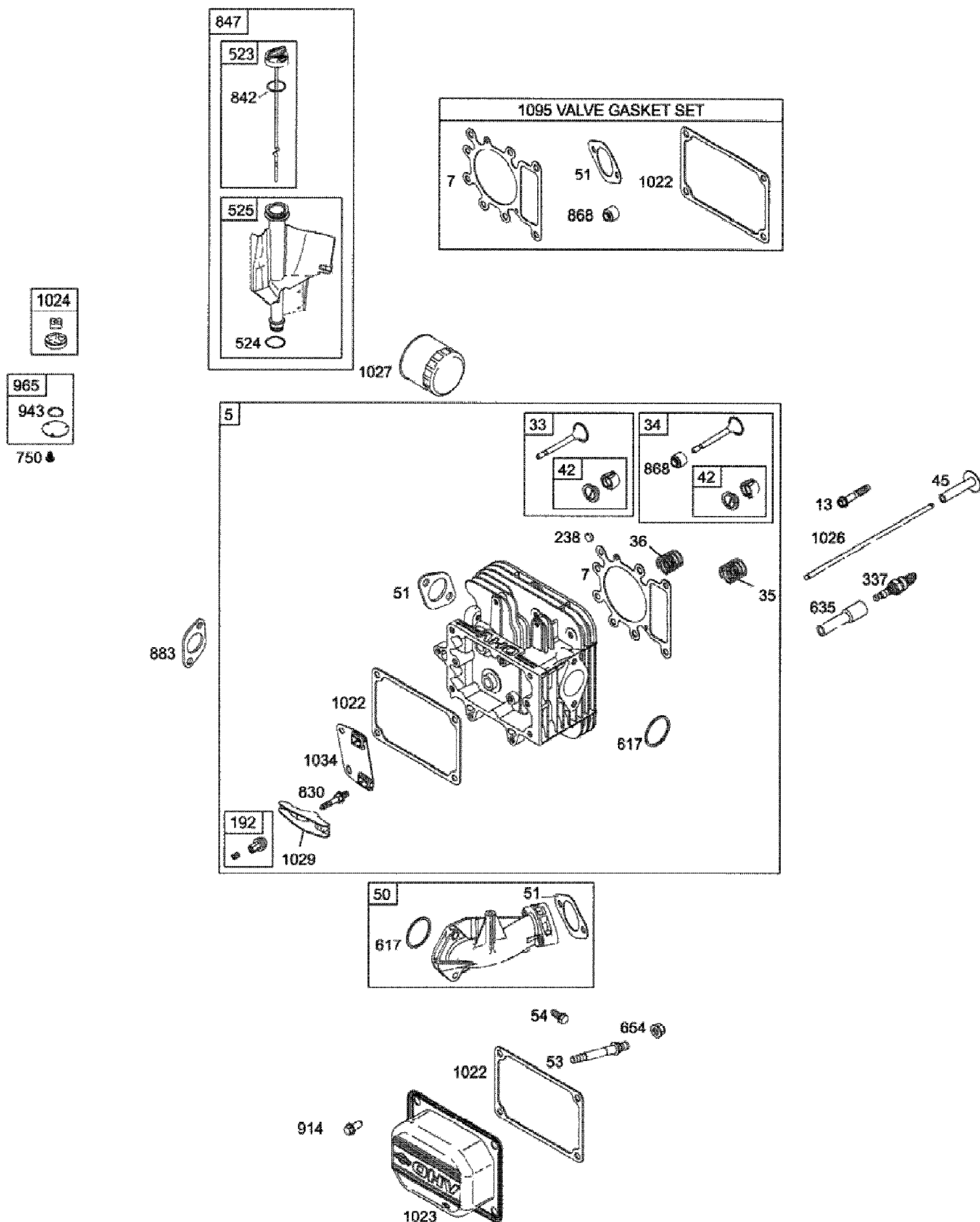
Z-Force 42 B&S
Engine Electrical

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Ref #	Part Number	Qty	S/P/F	Description
N/S	BS-697762	1	/P	Short Block

Z-Force 42 B&S
Engine Head Group

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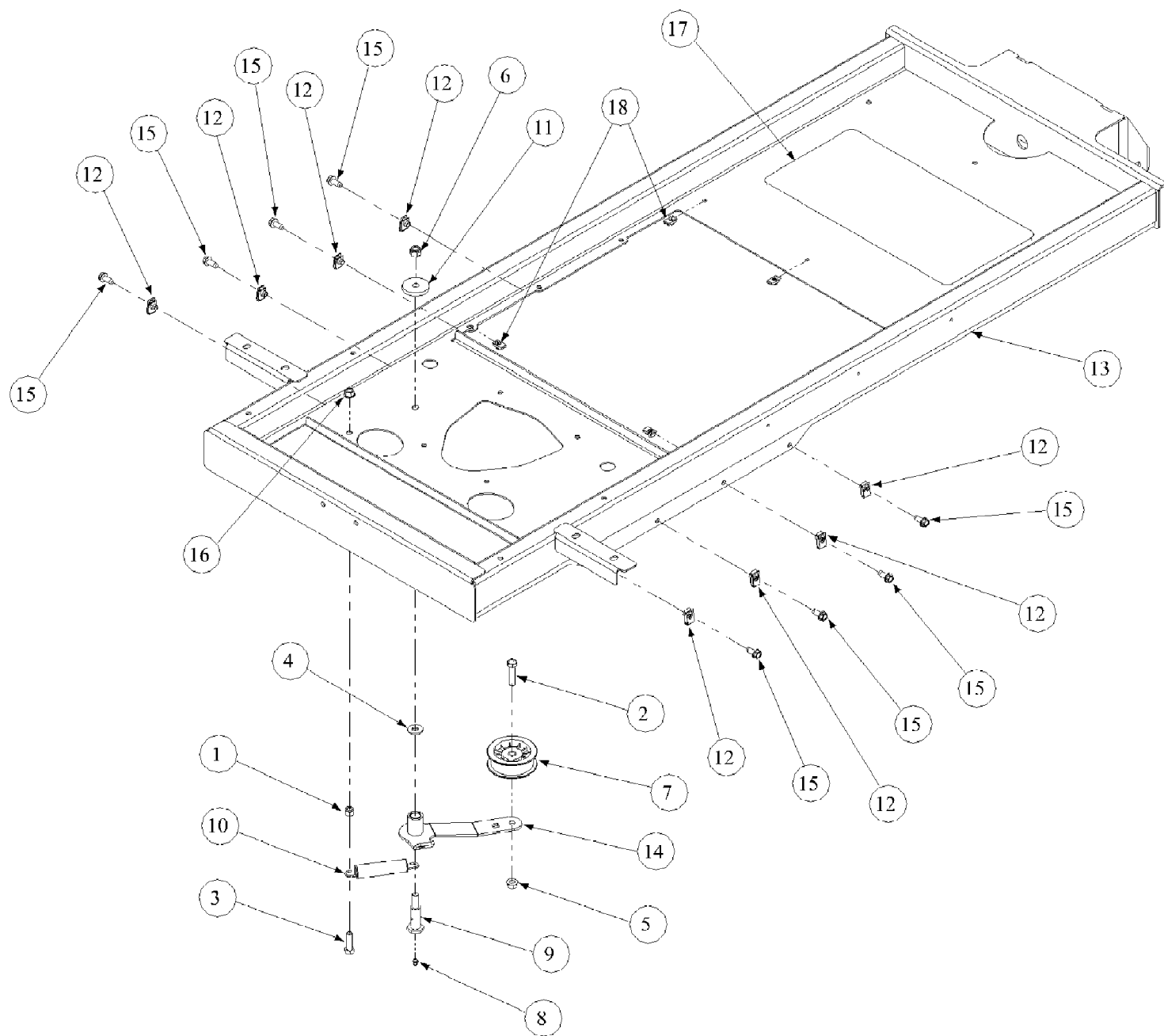
Z-Force 42 B&S
Engine Head Group

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Ref #	Part Number	Qty	S/P/F	Description
5	BS-698148	1	S	Head-Cylinder
7	BS-699168	1	S	Gasket-Cylinder Head
13	BS-690360	1	/P	Screw (Cylinder Head)
33	BS-695760	1	S	Valve-Exhaust
34	BS-695761	1	S	Valve-Intake
35	BS-691279	1	/P	Spring-Valve (Intake)
36	BS-691279	1	/P	Spring-Valve (Exhaust)
42	BS-499586	1	/P	Keeper-Valve
45	BS-690564	1		Tappet-Valve
50	BS-699028	1		Manifold-Intake
51	BS-692137	1	/P	Gasket-Intake
53	BS-690227	1		Stud (Carburetor)
54	BS-691148	1		Screw (Intake Manifold)
192	BS-691986	1	/P	Adjuster-Rocker Arm
238	BS-691843	1	/P	Cap-Valve
337	759-3336	1	/P	Plug-Spark
523	BS-697086	1	S	Dipstick
524	BS-691032	1		Seal-Dipstick Tube
525	BS-697085	1		Tube-Dipstick.
617	BS-692138	1		Seal-O Ring (Intake Manifold)
635	BS-691909	1	/P	Boot-Spark Plug
654	BS-690958	1	/P	Nut (Carburetor)
750	BS-691033	1		Screw (Oil Pump Cover)
830	BS-691095	1	/P	Stud-Rocker Arm
842	BS-691031	1	/P	Seal-O Ring (Dipstick Tube)
847	BS-697087	1		Dipstick/Tube Assembly
868	BS-690968	1	/P	Seal-Valve
883	721-0208	1	S	Gasket-Exhaust
914	BS-691108	1	/P	Screw (Rocker Cover)
943	BS-690589	1	/P	Seal-O Ring (Oil Pump Cover)
965	BS-499613	1		Cover-Oil Pump
1022	BS-272475S	1	/P	Gasket-Rocker Cover
1023	BS-692492	1	S	Cover-Rocker
1024	BS-499054	1	S	Pump-Oil
1026	BS-692003	1	/P	Rod-Push (Intake)
	BS-692011	1	/P	Rod-Push (Exhaust)
1027	BS-492932S	1	/P	Filter-Oil
1029	BS-691751	1	/P	Arm-Rocker
1034	BS-690822	1	/P	Guide-Push Rod
1095	BS-690190	1	S	Gasket Set-Valve
N/S	01009770P	1	S	Complete Engine
N/S	BS-697762	1	/P	Short Block

Z-Force 42 B&S
Frame Assembly

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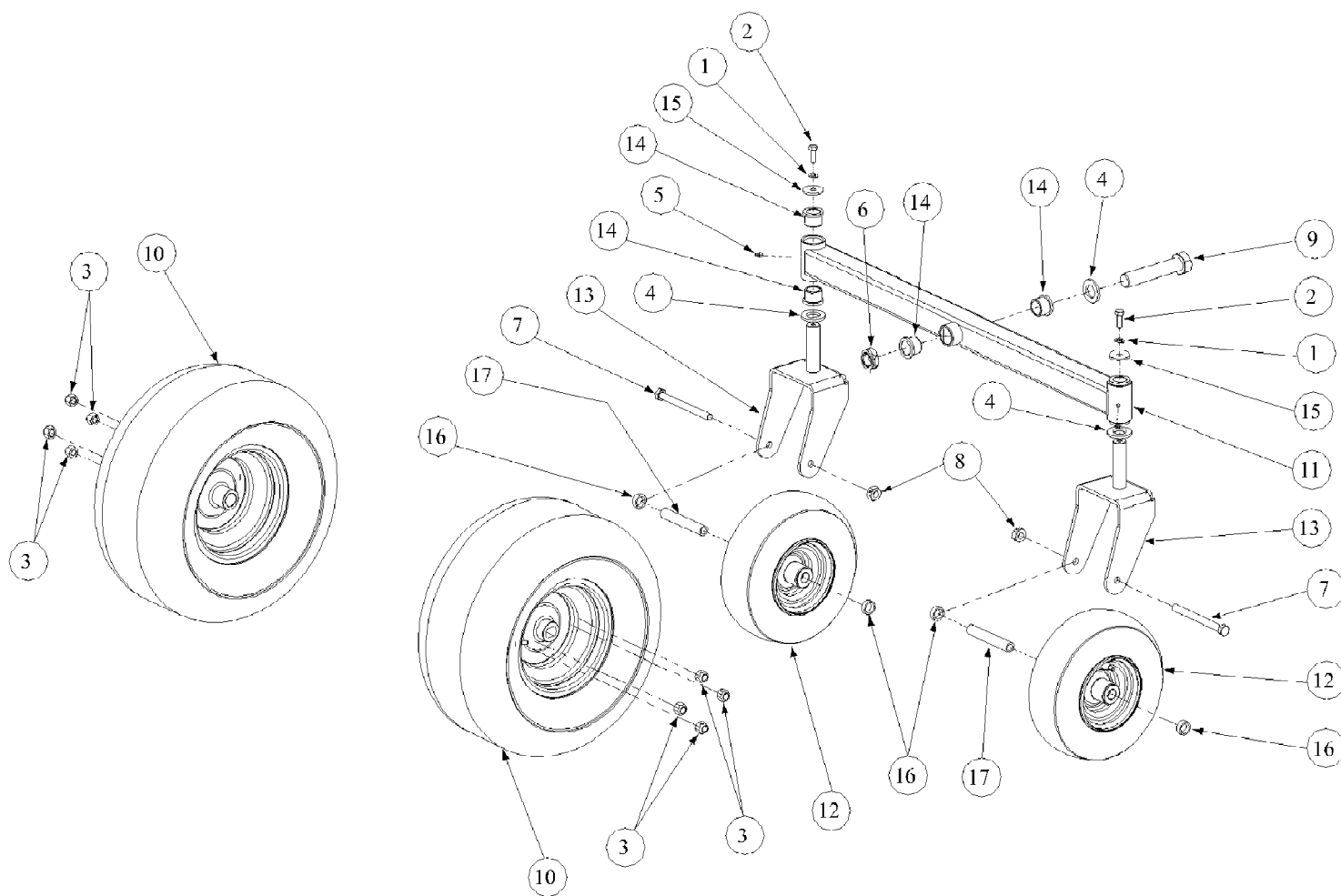
Z-Force 42 B&S
Frame Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00012166	1		Hex Nut, 5/16-18
2	00011438	1		Hex Cap Screw, 3/8-16 x 1-1/2
3	00013116	1		Hex Cap Screw, 5/16-18 x 1-1/4
4	00006168	1		Flat Washer, 3/8 zinc
5	00022560	1		Hex Nut, 3/8-16 Flange Lock
6	00027279	1	S	Nylock Nut, 7/16-14
7	00030782	1	S	Flat Idler Pully w/ adaptor
8	00060078	1	/P	Grease Fitting, 1/4-28 x 3/16
9	01000505	1	S	Shoulder Bolt
10	01002874	1		Extension Spring, .865 OD x 4.68 lg
11	01003269	1		Flat Washer, 7/16 ID x 1.75 OD
12	01003563	8		U-Nut, 5/16-18
13	01008480	1	S	Frame Assembly Weldment
14	01008399	1		Idler Arm Assembly
15	01008764	8		Hex Washer Screw 5/16-18 x .750
16	01000635	1	S	Nut, 5/16-18, Hexflange Lock
17	01006528	1		Abrasive Foot Pad
18	01008539	5	S	U-Nut, 1/4-20

Z-Force 42 B&S
Front Caster & Tire Assembly 42"

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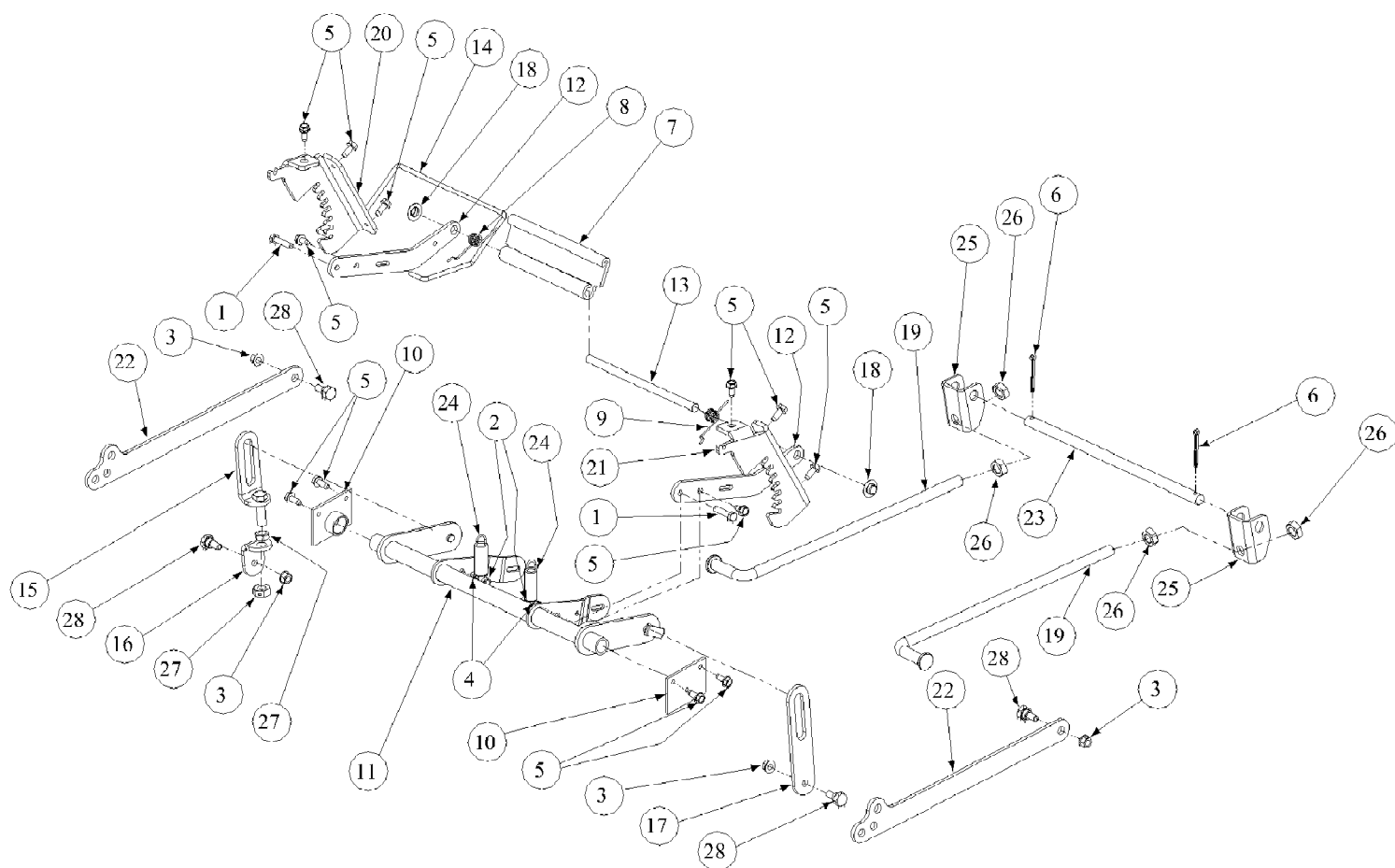
Z-Force 42 B&S
Front Caster & Tire Assembly 42"

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Ref #	Part Number	Qty	S/P/F	Description
1	00012157	2	S	Lock Washer, 3/8 Zinc
2	01000368	2	S	Hex Cap Screw, 3/8-16 x .88
3	00012187	8		Lug Nut, 1/2-20
4	00023822	3		Washer Special
5	00060078	2	/P	Grease Fitting, 1/4-28 x 3/16
6	01000678	1	S	Nut Jam, 1.0-14, Nylon Insert
7	01000745	2	S	Hex Cap Screw, 1/2-20 x 5.50
8	00023287	2		Nut, 1/2-20, Center Lock
9	01006309	1	/P	Hex Cap Screw, 1-14 x 5.0
10	01009827	2		Wheel Assembly, 18 x 6.5
11	01008405	1		Front Axle Assembly
12	634-3163	2	/P	Front Wheel Assembly
12	741-3069	1		Bearing, Flange Not Shown
12	741-3070	1	S	Bearing, Roller Not Shown
13	01008550	2		Castor Wheel Mounting Bracket
14	731-0374	6	S	Flange Bearing, 1.0 ID
15	01009253	2		Flat Washer, .390 x 1.5 x .134
16	00023649	4	S	Spacer, .790 ID x .347 Lg
17	750-3197A	2	/P	Wheel Spacer

Z-Force 42 B&S
Lift Assembly

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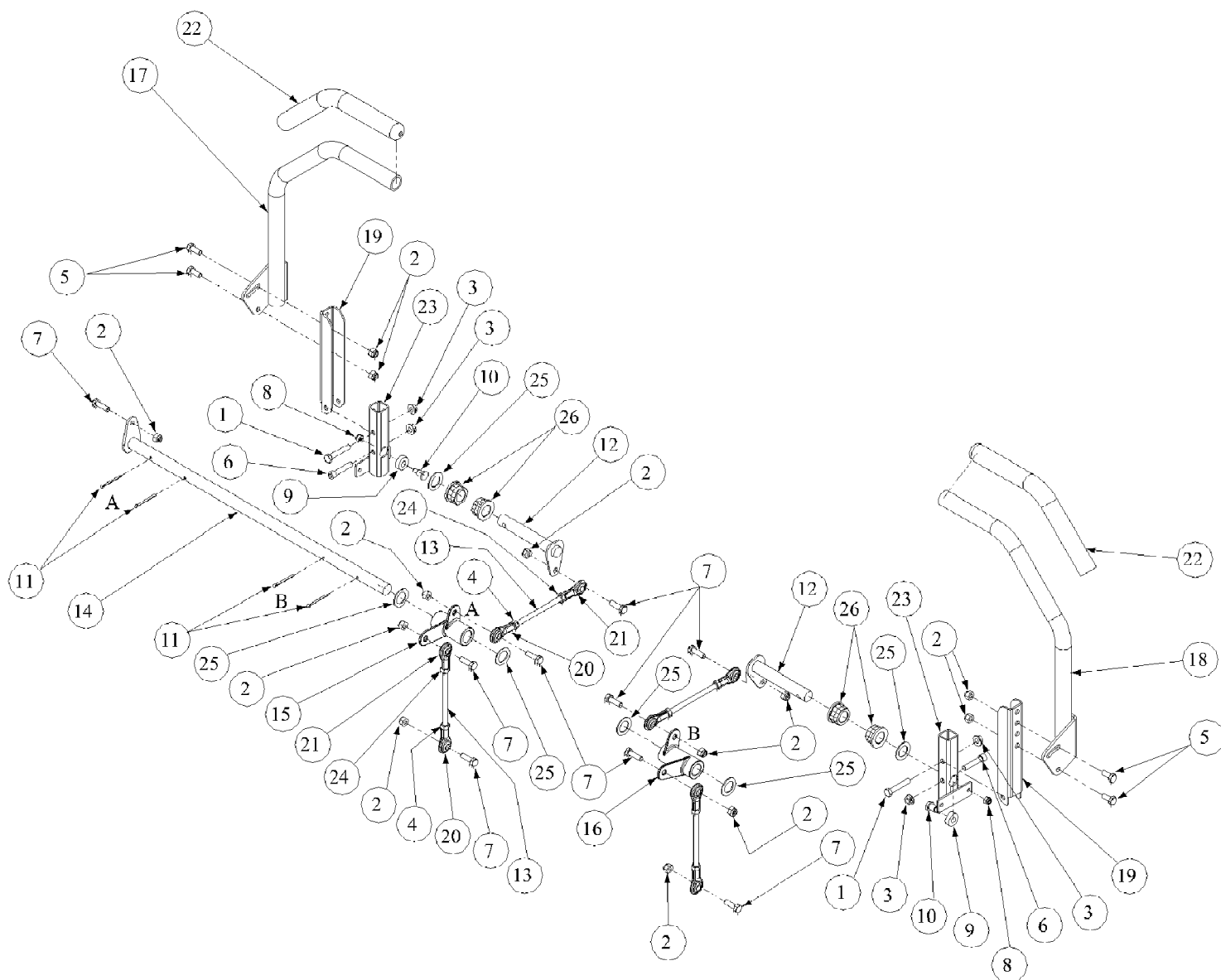
Z-Force 42 B&S
Lift Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00012382	2		Hex Cap Screw, 5/16-18 x 1-1/2
2	00022547	2		Nut, 5/16-18, Center Lock
3	00022560	4		Nut, 3/8-16, Hex Flange Lock
4	00012166	2		Hex Nut, 5/16-18
5	01008620	12		Self Tapping Screw, 5/16-18 x 3/4
6	00060018	2		Cotter Pin, 3/16 x 1-1
7	01008139	1	/P	Deck Lift Handle
8	01008140	1	S	Deck Lift Spring, Left Hand
9	01008141	1	S	Deck Lift Spring, Right Hand
10	01008477	2	S	Lift Hub Assembly
11	01008459	1		Lift Shaft Assembly
12	01008494	2		Handle Lift Arm
13	01008175	1	S	Lift Handle Rod
14	01008176	1	S	Lift Rod Index
15	01008467	1	S	Upper Link Lift Assembly, Left Hand
16	01008183	1	S	Lower Lift Bracket, Left Hand
17	01008186	1	S	Link Lift PLate, Right Hand
18	01008187	2	S	Cap Lift Push Nut
19	01008382	2	/P	Front Lift Rod
20	01008188	1		Lift Index Weldment, Left Hand
21	01008189	1		Lift Index Weldment, Right Hand
22	01008465	2		Rear Lift Arm
23	01008557	1	S	Front Lift Rod
24	01008573	2	S	Lift Spring
25	01008638	2		Front Lift Bracket (44" & 48")
	01009712	2		Front Lift Bracket (42")
26	00035632	4	S	Jam Nut, 5/8-11
27	01008658	2		Jam Nut, 1/2-20
28	738-3151	4		Shoulder Screw, 3/8-16, .56 x .27

Z-Force 42 B&S
Steering Assembly

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Z-Force 42 B&S
Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	00006129	2		Hex Cap Screw, 5/16-18 x 1-3/4
2	00012165	13		Nut, 5/16-18, Nylock
3	01000635	4	S	Nut, 5/16-18, Lock
4	00012167	4	S	Hex Nut, 5/16-24
5	00012179	4		Hex Cap Screw, 5/16-18 x 3/4
6	01008600	2		Capscrew, 5/16-18 x 1.50, Socket Head
7	00013092	9		Hex Cap Screw, 5/16-18 x 1.0
8	00014081	2	S	Nut, 1/4-28, SS, Nylon Insert
9	00071691	2		Control Rod Spacer
10	01001919	2		Shoulder Screw, 1/4-28
11	00003107	4		Cotter Pin, .125 Dia. x 1.0
12	01008433	2	S	Steering Input Shaft Assembly
13	01008149	4	S	Steering Link Rod
14	01008432	1	S	Bellcrank Steering Shaft Assembly
15	01008840	1	/P	Steering Bellcrank Assembly Left Hand
16	01008841	1	/P	Steering Bellcrank Assembly Right Hand
17	01008425	1		Steering Handle Assembly Left Hand
18	01008426	1		Steering Handle Assembly Right Hand
19	01008165	2	S	Steering Pivot Bracket
20	01008410	4	S	Rod End, 5/16, Right Hand
21	01008551	4	S	Rod End, 5/16, Left Hand
22	01008552	2	S	Lap Bar Grip
23	01008458	2		Pivot Bracket Weldment
24	01008576	4	S	Hex Nut, 5/16-24, Left Hand
25	736-0287	6	S	Flat Washer, .793 ID x 1.24 OD x .060
26	741-0598	4	S	Hex Flange Bearing, .752 ID