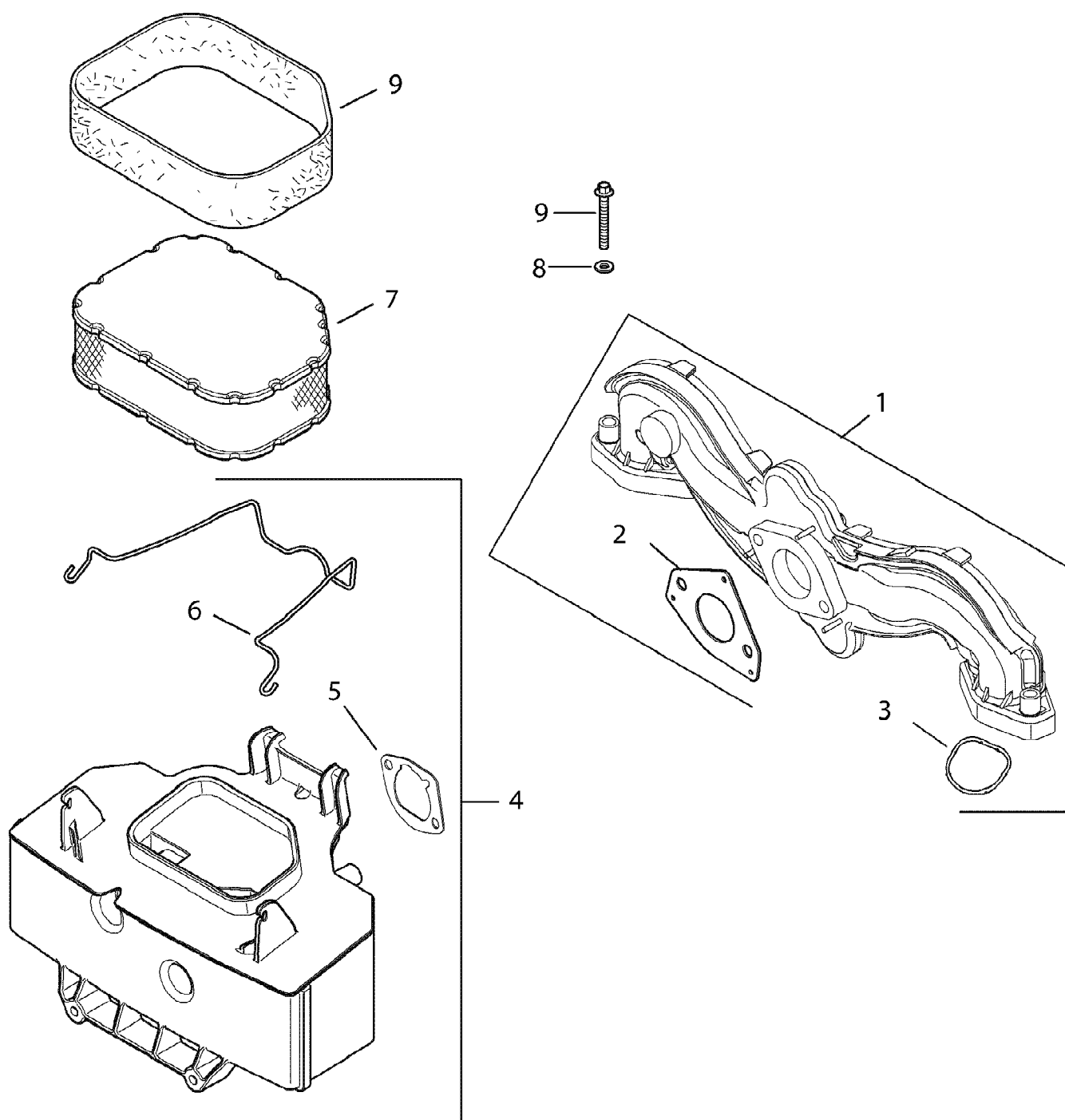


RZT50 Kohler
Air Intake Filtration

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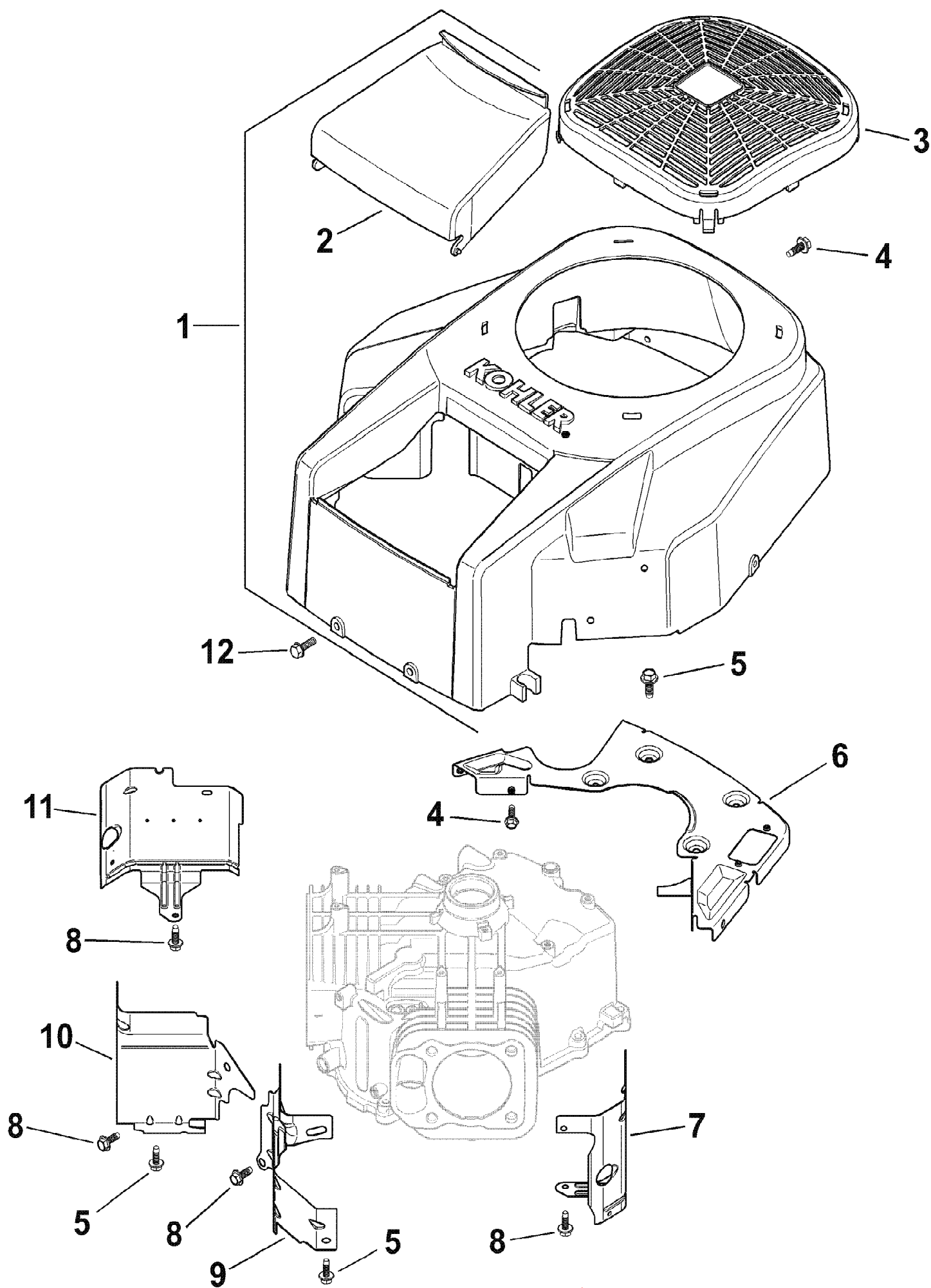
RZT50 Kohler
Air Intake Filtration

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-164-51-S	1	S	Manifold, intake (Includes 2,3)
2	KH-24-041-52-S	1	/P	Gasket, carburetor
3	KH-24-153-27-S	2	/P	O-Ring, intake port
4	KH-32-094-04-S	1	/P	Base, air cleaner (Includes 5,6)
5	KH-24-041-14	1	/P	Gasket, air cleaner base
6	KH-32-344-02-S	1		Latch, air cleaner element
7	KH-32-083-03-S	1	S	Element, air cleaner
8	KH-X-25-63	1	/P	Washer, Flat, 1/4
8	KH-M-651040-S	4		Screw, hex. flange M6x1.0x40
9	KH-32-083-05-S	1	S	Pre-cleaner, element

RZT50 Kohler
Blower Housing & Baffles

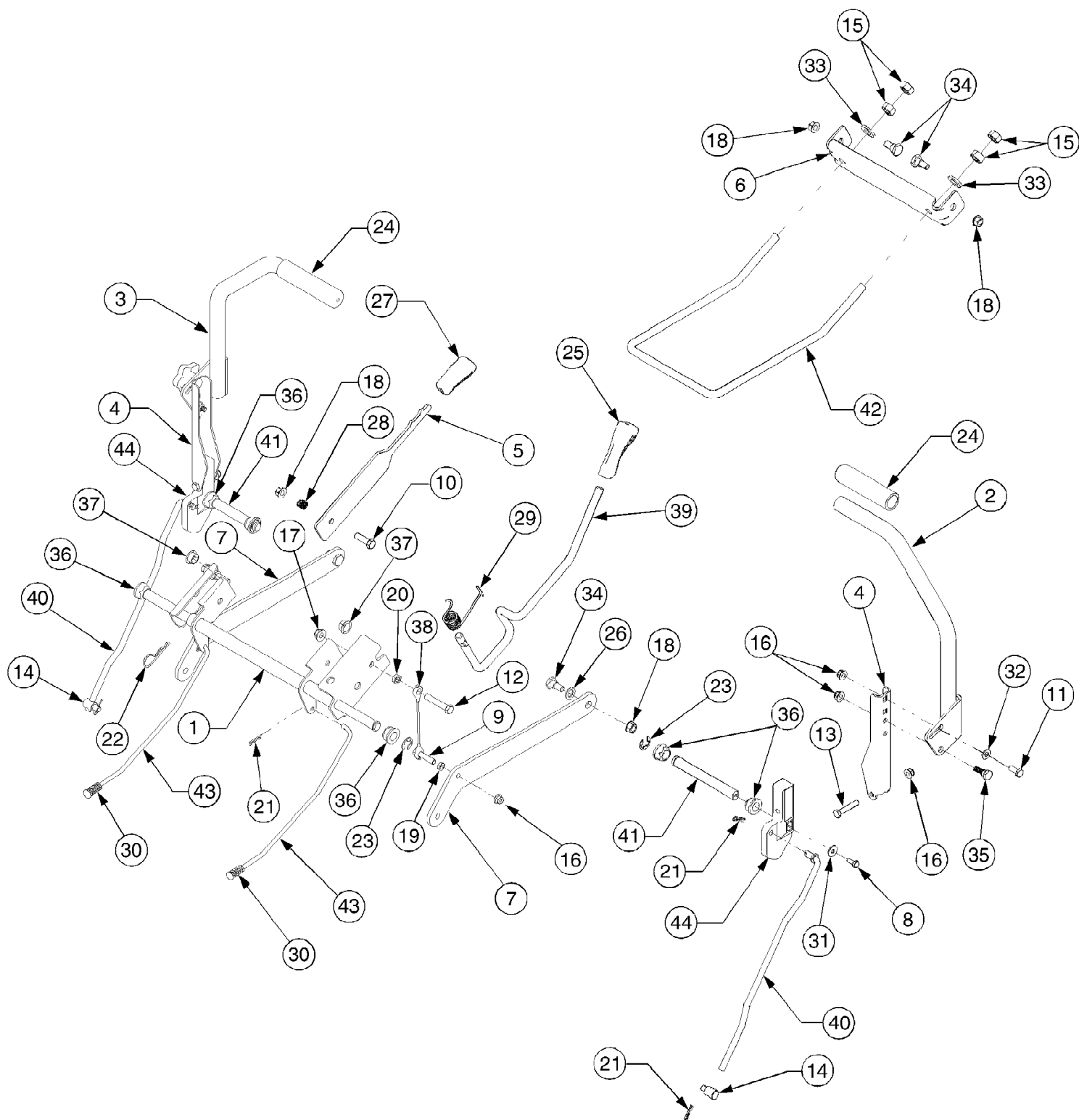
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RZT50 Kohler
Blower Housing & Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-32-027-07-S	1	S	Housing, blower
2	KH-32-096-08-S	1		Cover, air cleaner
3	KH-32-314-01-S	1	S	Guard, Fixed
4	KH-M-545016-S	4	/P	Screw, hex. flange M5x0.8x16
5	KH-M-645016-S	4	/P	Screw, hex. flange M6x1.0x16
6	KH-32-146-05-S	1		Plate, backing
7	KH-32-063-05-S	1		Baffle, cylinder barrel - #2 side
8	KH-M-0545010	5	/P	Screw, hex. flange M5x0.8x10
9	KH-32-063-02-S	1		Baffle, valley - #2 side
10	KH-32-063-03-S	1		Baffle, valley - #1 side
11	KH-32-063-04-S	1		Baffle, cylinder barrel-#1 side
12	KH-24-086-12	2		Screw, hex. cap M6x1.7x18
	KH-32-113-11-S	1		Decal, Fixed Guard Not Shown
	KH-41-037-10-S	1		Nameplate, Service Not Shown
	KH-25-113-39-S	1		Decal, Clear Laminate Not Shown
	KH-32-113-16-S	1		Decal, Cub 22HP Not Shown
	KH-32-113-20-S	1		Decal, Cub wing set Not Shown



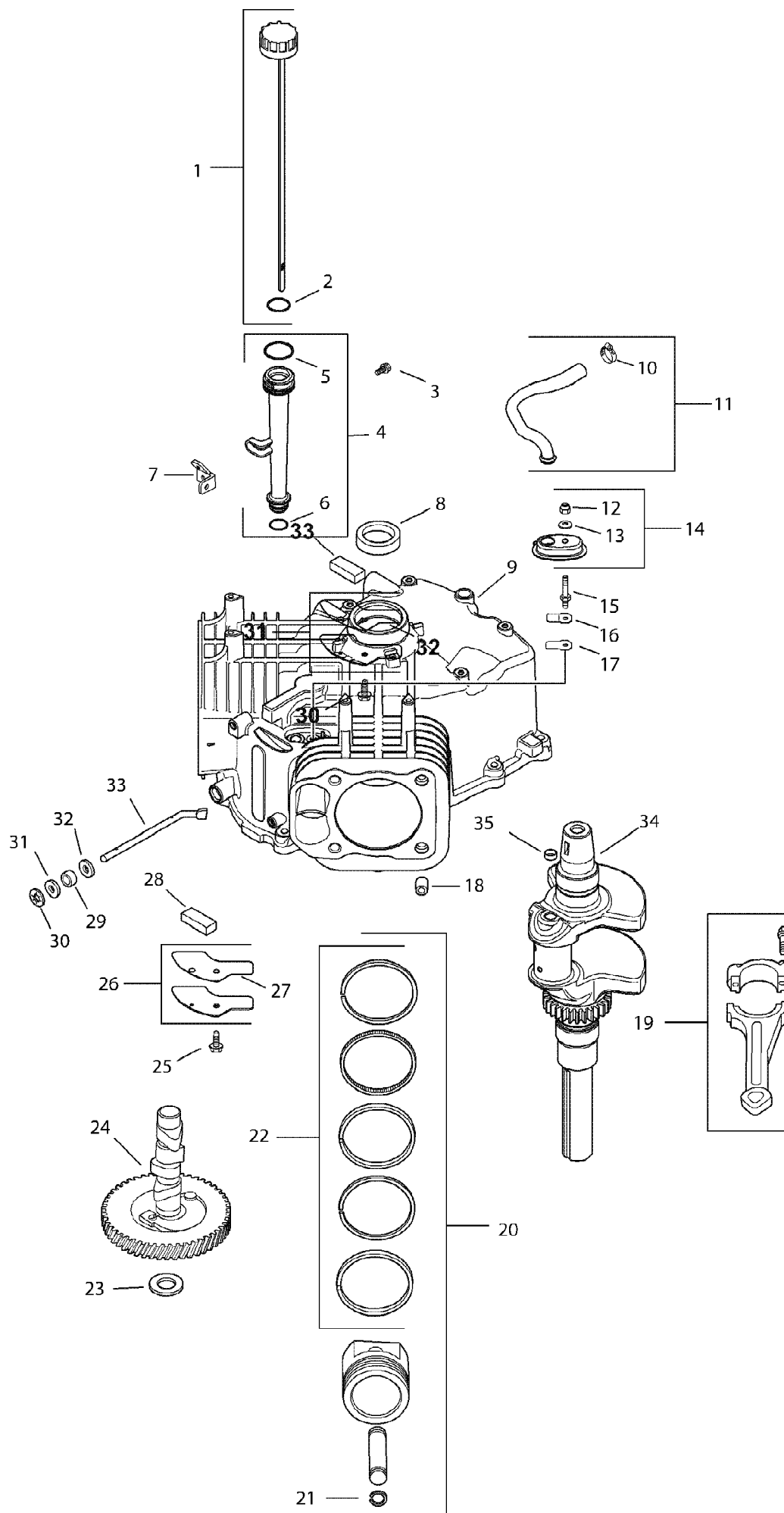
RZT50 Kohler
Controls and Deck Lift

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04160A	1	S	Shaft Assembly, Deck Lift
2	603-04322	1		Lever, Lapbar, RH
3	603-04324	1		Lever, Lapbar, LH
4	703-05387A	2	S	Bracket, Lapbar Pivot
5	703-05396	1	S	Handle, Brake
6	703-05414A	1		Bracket, Front Deck Hanger
7	703-05793	2	/P	Arm, Deck Lift
8	710-0433	2	/P	Screw, Hex Lock, 1/4-20 x .62 GR5
9	710-0805	2	/P	Screw, Hex Cap, 5/16-18 x 1.5 GR5
10	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5 Used with 736-0275 & 712-04063 to replace 720-04072 knob, 710-3105 carr. Blt & 736-0425 bell washer
12	710-3144	2	/P	Screw, Hex Cap, 3/8-16 x 2.0 GR5
13	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
14	711-0832	2	S	Ferrule, 3/8-24 x .375
15	712-0206	4	S	Nut, Hex, 1/2-13 GR5
16	712-04063	8	/P	Nut, Hx Flange Insert Lck, 5/16-18 GrF
17	712-04065	2	/P	Nut, Hx Flange Insert Lck, 3/8-16GrF
18	712-0431	5	S	Nut, Hex Flange Lock, 3/8-16 GRF
19	712-3007	2	/P	Nut, Hex Jam, 5/16-18 GR5
20	712-3008	2	S	Nut, Hex Jam, 3/8-16 GR5
21	714-0104	6	S	Pin, Internal Cotter
22	714-3020	1	/P	Pin, Internal Cotter
23	716-0106	4	/P	E-Ring , .625 Dia. Shaft
24	720-0274	2	/P	Grip, Hand
25	720-0311	1		Grip, Handle
26	736-0272	2	S	Washer, Flat, .51 x 1.0 x .06
27	731-04735	1		Grip, Handle
28	732-0334	1	S	Spring, Compression
29	732-0874	1	/P	Spring, Torsion
30	732-04350	2		Spring, Compression
31	736-0270	2	/P	Washer, Bell, .265 x .75 x .062
32	736-0275	2	S	Washer, Flat, .344 x .688 x .065
33	736-3019	2		Washer, Flat, .531 x 1.062 x .134 HT
34	738-0143	4	/P	Screw, Shoulder, .498 x .340:3/8-16
35	738-0296	2	S	Screw, Shoulder, .437 x .268:5/16-18
36	741-0225	6	S	Bearing, Hex Flange
37	741-3074	2		Bearing, Flange, .626 x .938 x .344
38	746-0970	2		Cable, Deck Lift, 5.05 Long
39	747-04224	1		Rod, Deck Lift Handle
40	747-04225A	2	/P	Rod, Lapbar Control
41	747-04226	2	S	Shaft, Control
42	747-04401A	1		Rod, Deck Front Hanger
43	747-04491	2	S	Rod, Brake
44	748-04052	2		Hub, Control

RZT50 Kohler
Crankcase

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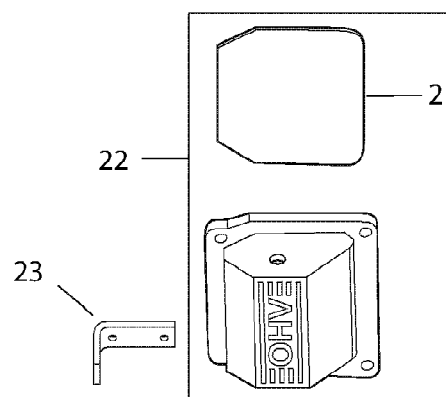
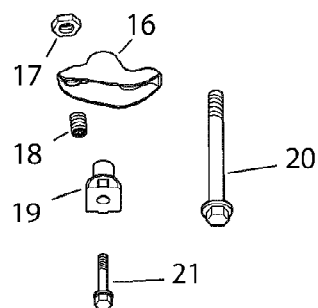
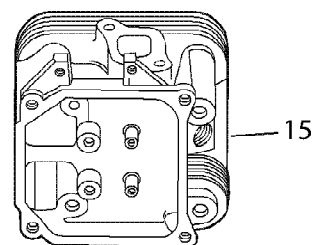
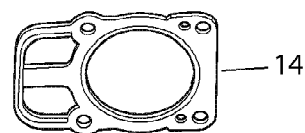
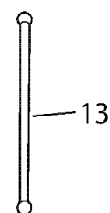
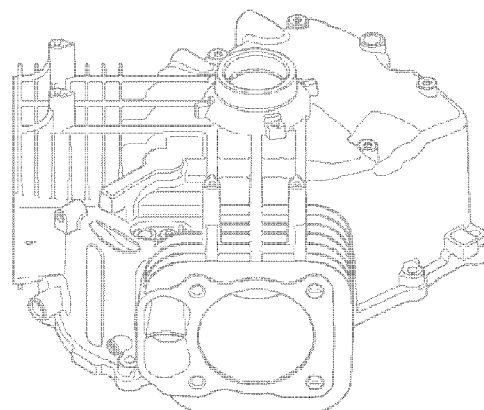
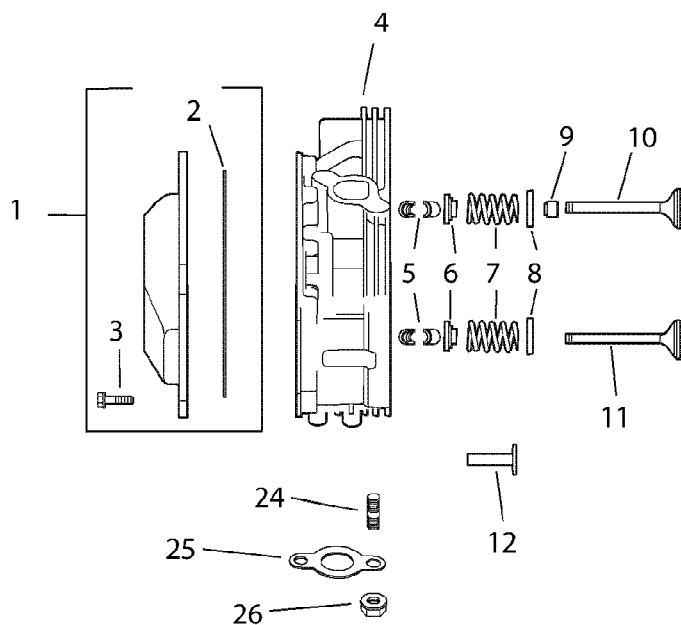
RZT50 Kohler
Crankcase

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-32-038-01-S	1	S	Kit, dipstick (Includes 2)
2	KH-12-153-03	1		O-Ring
3	KH-M-545013-S	1		Screw, hex. flange thrd forming 5x.8x13
4	KH-12-123-04	1	S	Tube, oil fill (Includes 5,6)
5	KH-12-153-02-S	1	/P	O-Ring, upper oil fill tube
6	KH-12-153-01-S	1	/P	O-Ring, lower oil fill tube
7	KH-24-126-19	1		Bracket, oil fill tube
8	KH-24-032-01-S	1	S	Seal, oil
9	KH-32-522-03	1		Shortblock
10	KH-25-237-14-S	1	/P	Clamp, hose
11	KH-32-326-04-S	1		Kit, Hose breather
12	KH-M-547050-S	1		Nut, hex. lock M5x0.8
13	KH-32-468-01-S	1		Washer, sealing
14	KH-32-081-02-S	1		Kit, Housing breather
15	KH-32-072-02-S	2		Stud, breather cover
16	KH-24-018-04	2		Retainer, breather reed
17	KH-24-402-02	2		Reed, breather
18	KH-24-380-16-S	6	/P	Pin, locating
19	KH-24-067-20-S	2	S	Connecting Rod (Std.)
20	KH-32-874-06-S	2		Piston w/Ring Set (Std.) (Includes 21)
21	KH-24-018-01	4	S	Retainer, piston pin
22	KH-24-108-11-S	2	S	Ring Set (Std.)
23	KH-12-422-10	A.R.	S	Shim, camshaft (yellow)
	KH-12-422-09	A.R.	S	Shim, camshaft (red)
	KH-12-422-13	A.R.	S	Shim, camshaft (black)
	KH-12-422-07	A.R.	S	Shim, camshaft (white)
	KH-12-422-08	A.R.	S	Shim, camshaft (blue)
	KH-12-422-11	A.R.	S	Shim, camshaft (green)
	KH-12-422-12	A.R.	S	Shim, camshaft (gray)
24	KH-32-012-01-S	1		Kit, camshaft
25	KH-M-645016-S	1	/P	Screw, hex. flange thread forming
26	KH-32-096-04-S	1		Cover, breather
27	KH-32-041-01-S	1		Gasket, breather cover
28	KH-32-050-01-S	1		Filter, breather
29	KH-28-032-09-S	1		Seal, governor cross shaft
30	KH-24-018-09-S	1		Ring, retainer
31	KH-M-931010-S	1		Washer, plain 8 mm
32	KH-24-468-15-S	1		Washer, flat 1/4"
33	KH-24-144-38-S	1	/P	Shaft, governor cross
34	KH-32-014-02-S	1		Crankshaft (Includes 35)
35	KH-52-139-09	1	S	Plug, cup
	KH-32-755-01-S	1		Kit, Gasket Set Not Shown
	KH-SV720-0012	1		Engine Complete Not Shown

RZT50 Kohler
Cylinder Heads

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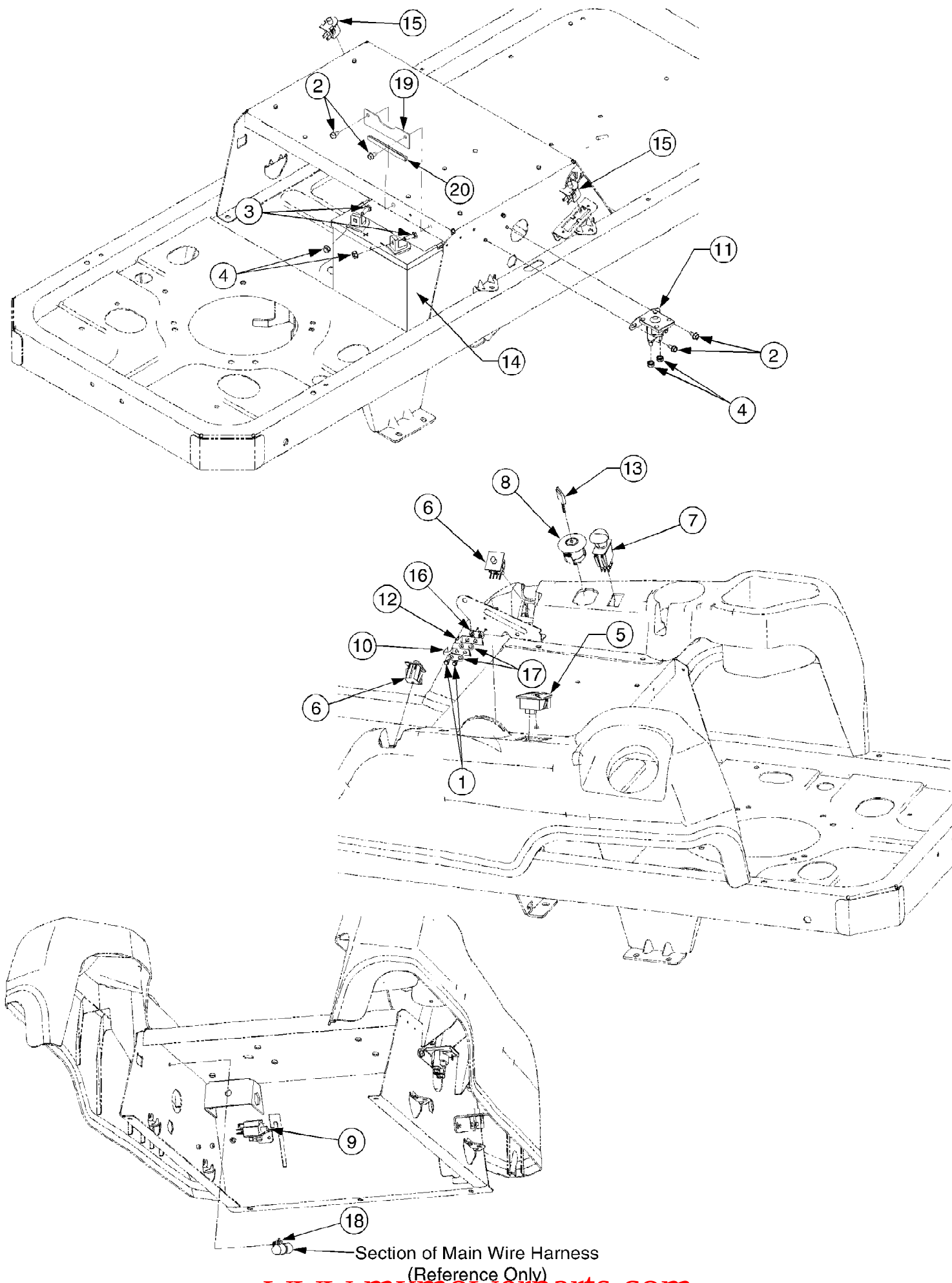
RZT50 Kohler
Cylinder Heads

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-141-S	1	/P	Kit, valve cover - plain (Includes 2,3)
2	KH-24-153-28-S	1	S	O-Ring
3	KH-M-651030-S	4		Screw, hex. flange M6x1.0x30
4	KH-32-318-01-S	1	S	Head assembly, #1 cylinder
5	KH-12-755-03	4	/P	Kit, retainer
6	KH-12-173-01	2	/P	Cap, valve spring
7	KH-24-089-02	2	/P	Spring, valve
8	KH-235011-S	2	/P	Retainer, spring
9	KH-66-032-05-S	1	/P	Seal, valve stem
10	KH-24-017-01	1	/P	Valve, intake (Std.)
	KH-24-017-02	1		Valve, intake (.25)
11	KH-24-016-01	1	/P	Valve, exhaust (Std.)
	KH-24-016-02	1		Valve, exhaust (.25)
12	KH-32-019-01-S	4	S	Tappet
13	KH-32-411-02-S	2	/P	Rod, push
14	KH-24-841-03-S	2	/P	Kit, cylinder head gasket Includes head mounting hardware & KH-24-041-49-s, KH-24-153-27-S
15	KH-32-318-02-S	1	S	Head assembly, #2 cylinder
16	KH-32-186-02-S	2	S	Arm, rocker
17	KH-32-100-04-S	4		Nut, hex. M10x0.75
18	KH-32-086-03-S	4		Screw, set
19	KH-32-599-02-S	2	S	Pivot, rocker arm
20	KH-12-086-16	4	S	Screw, Hex. flange M10x1.5x90
21	KH-32-086-04-S	4	/P	Screw, hex. flange M6x1.0x45
22	KH-32-096-06-S	1		Kit, valve cover - breather (Includes 2)
23	KH-24-445-01	1	S	Strap, lifting
24	KH-25-072-04	4	/P	Stud, M8x1.25x33
25	KH-24-041-49-S	1	/P	Gasket, exhaust manifold
	KH-20-041-12-S	1	/P	Gasket, Exhaust
26	KH-M-841080	4	S	Nut, hex. flange M8x1.25
	KH-32-755-01-S	1		Kit, Gasket Set Not Shown

RZT50 Kohler
Electrical

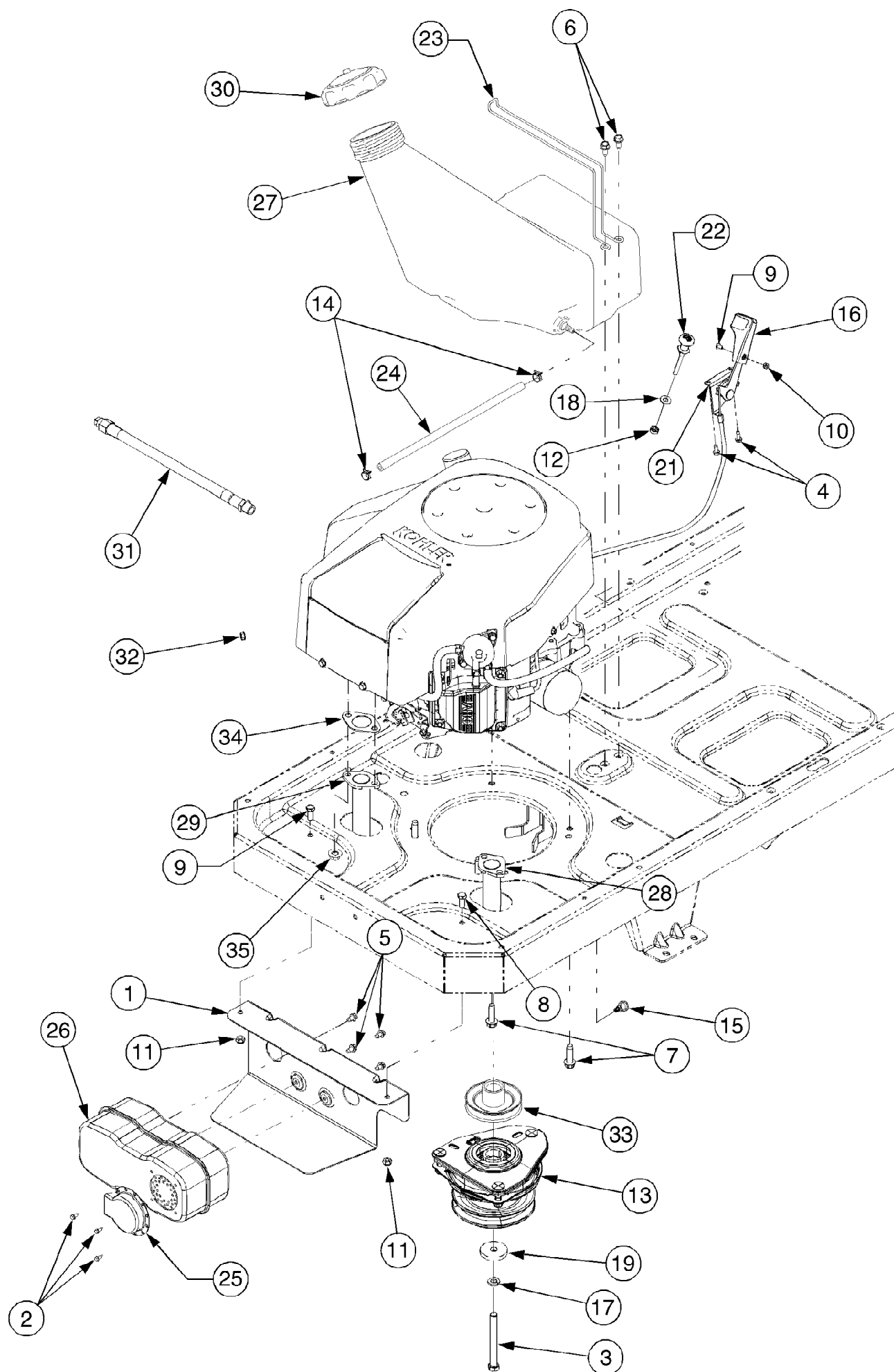
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RZT50 Kohler
Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0227	2	/P	Screw, Hex Wash. Hd. Tapp#8-18 x .5
2	710-0599	4	/P	Screw, Hex Wash. Hd. Tapp,1/4-20 x .5
3	710-3015	2	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
4	712-0271	4	/P	Nut, Hex Sems, 1/4-20
5	725-04022A	1	S	Meter, Hour
6	725-04165	2	S	Switch, Dbl. Pole - Neutral
7	725-04174	1	S	Switch, PTO
8	725-04228	1	S	Switch, Ignition
9	725-04232	1		Switch, 3-Pole, (NC-NO-NO) - Brake
10	725-1303	1	S	Switch, Outer Seat Spring
11	725-1426A	1	S	Solenoid
12	725-1439	1		Switch, Inner Seat Spring
13	925-1745	1	S	Key
14	725-1707D	1	S	Battery, 235 CCA
15	725-3166	2	S	Switch, Snap Mount (N.C.) - Reverse
16	726-0278	1		Plate, Insulator Boss
17	726-0279	2		Plate, Insulator
18	726-0470	2		Tie, Cable
19	703-05894	1	S	Bracket, Battery Holddown Replaces 747-04425 holddown rod by also ordering Ref. Nos. 2 (Qty. 2) and 20
20	731-0511-5	1		Strip, Trim 4.5 inches
	725-04297	1		Harness Assembly, Wire Not Shown
	725-04188	1		Cable Wire, Black - to Ground Not Shown



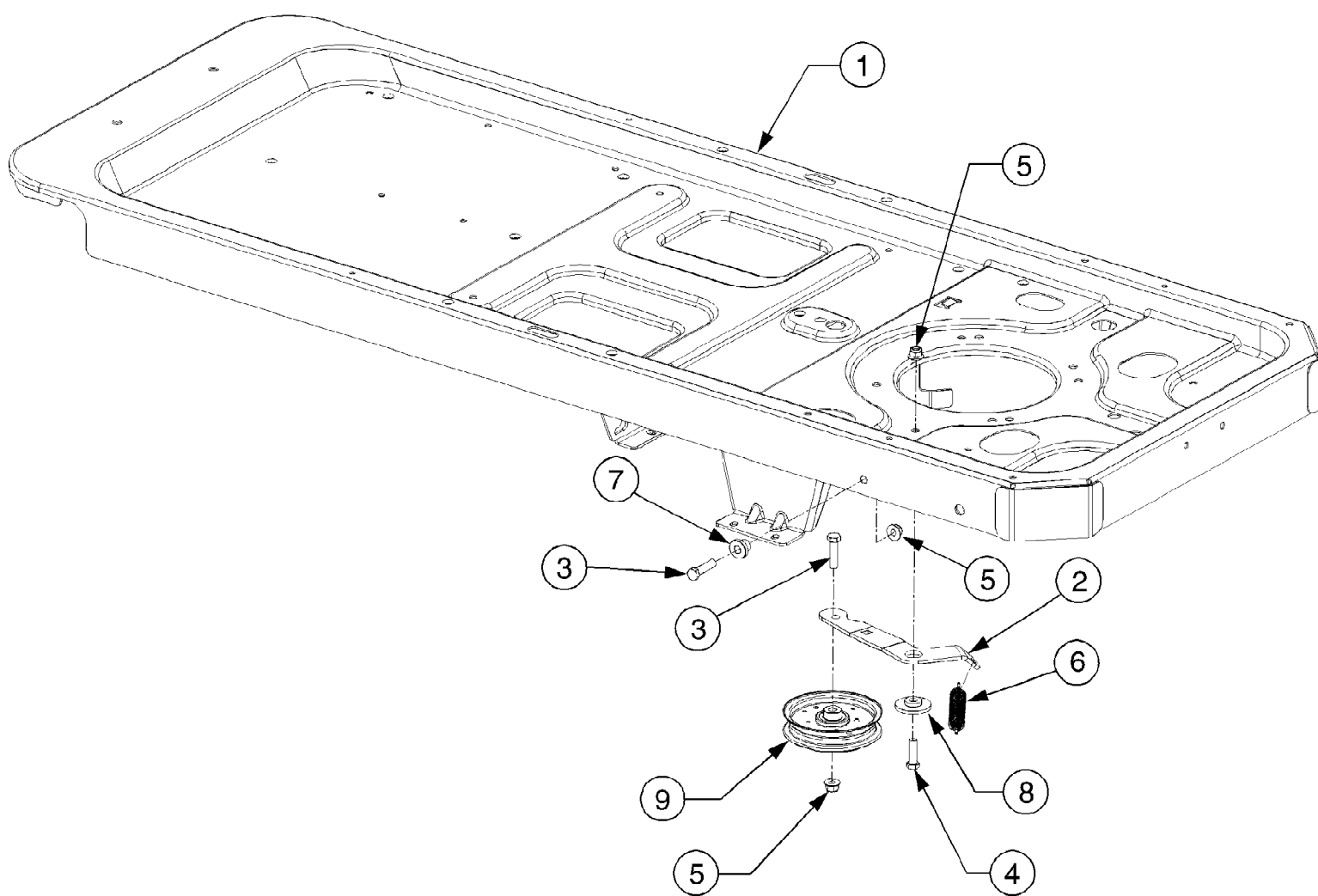
RZT50 Kohler
Engine Connections Kohler

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Ref #	Part Number	Qty	S/P/F	Description
1	703-05441A	1	/P	Bracket, Muffler Mounting
2	710-0227	3	/P	Screw, Hex Wash. Hd. Tapp #8-18 x .5
3	710-04248	1	/P	Screw, Hex Cap, 7/16-20 x 4.0 GR5
4	710-04261	2		Screw, Hex Wash. Hd. Tapp #12-16 x .5
5	710-0599	4	/P	Screw, Hex Wash. Hd. Tapp 1/4-20 x .5
6	710-0726	2	/P	Screw, Hex Wash. Hd. Tapp 5/16-12 x .75
7	710-0654A	4	/P	Screw, Hex Wash. Hd. Tapp Sems 3/8-16 x 1.0
8	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
9	710-3217	1	/P	Screw, Truss Hd. Mach. #8-32 x .375
10	712-0142	1	/P	Nut, Hex, #8-32
11	712-0429	2	S	Nut, Hex Insert Lock, 5/16-18 GR5 ..
12	712-3005	1	S	Nut, Hex Jam, 3/8-16 GR2
13	717-04183	1	S	Clutch Assembly, Electric PTO
	726-0197	1		Tie, Clutch Wire
14	726-0205	2	/P	Clamp, Hose
15	726-3055	1		Clip, Cable Retainer
16	731-04914	1	/P	Knob, Throttle Control
17	736-0171	1	S	Washer, Lock, 7/16
18	736-0300	1	S	Washer, Flat, .406 x .875 x .059
19	736-04131	1	/P	Washer, Flat, .438 x 1.75 x .25
21	746-04066	1		Cable, Throttle, 34.25 Lg
22	746-04214	1	S	Cable, Choke, 61Lg
23	747-04228A	1		Wire, Tank Mounting
24	751-10349-13	1	/P	Hose, Fuel Line 10 inches
25	751-0564B	1	/P	Deflector, Muffler
26	751-0616A	1	S	Muffler
27	751-10057C	1	S	Tank, Fuel, 3.0 Gal.
28	751-10254	1		Pipe, Exhaust RH
29	751-10253	1		Pipe, Exhaust LH
30	751-3124C	1	S	Cap, Fuel
31	751-10291	1		Hose, Oil Drain Extension
32	712-0271	1	/P	Nut, Hex Sems, 1/4-20 ‘
33	756-0978A	1	S	Pulley, Drive
34	KH-20-041-12-S	2	/P	Gasket, Muffler
35	KH-M-0841080	4	S	Nut, Hex Flange, M8 x 1.25

RZT50 Kohler
Frame

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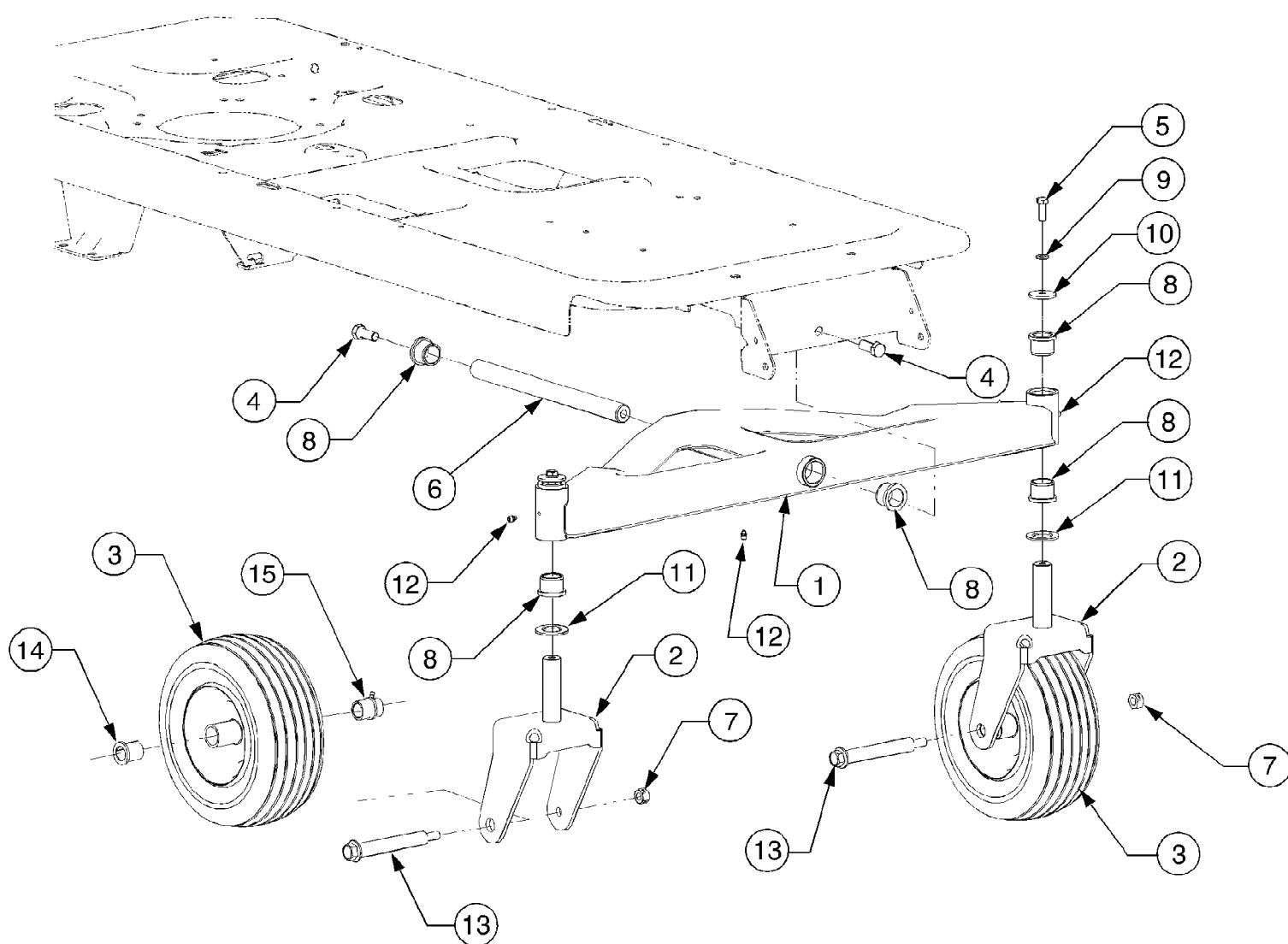
RZT50 Kohler
Frame

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04303B	1	/P	Frame Assembly
	777D09506	1		Graphic, Cub Cadet
	777I22489	2		Graphic, Release Lever
2	703-05829	1	/P	Idler Arm, Drive
3	710-0520	3	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
4	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
5	712-04065	4	/P	Nut, Hx Insert Flange Lck, 3/-16 GRF
6	732-0626	1		Spring, Extension, .75 x 5.06
7	738-04058	2		Spacer, Shoulder, .39 x 1.0 x .7
8	738-04162A	1	/P	Screw, Shoulder, .884 x .19
9	756-04129	1	S	Pulley, Idler, 4.25 Dia.

RZT50 Kohler
Front Axle

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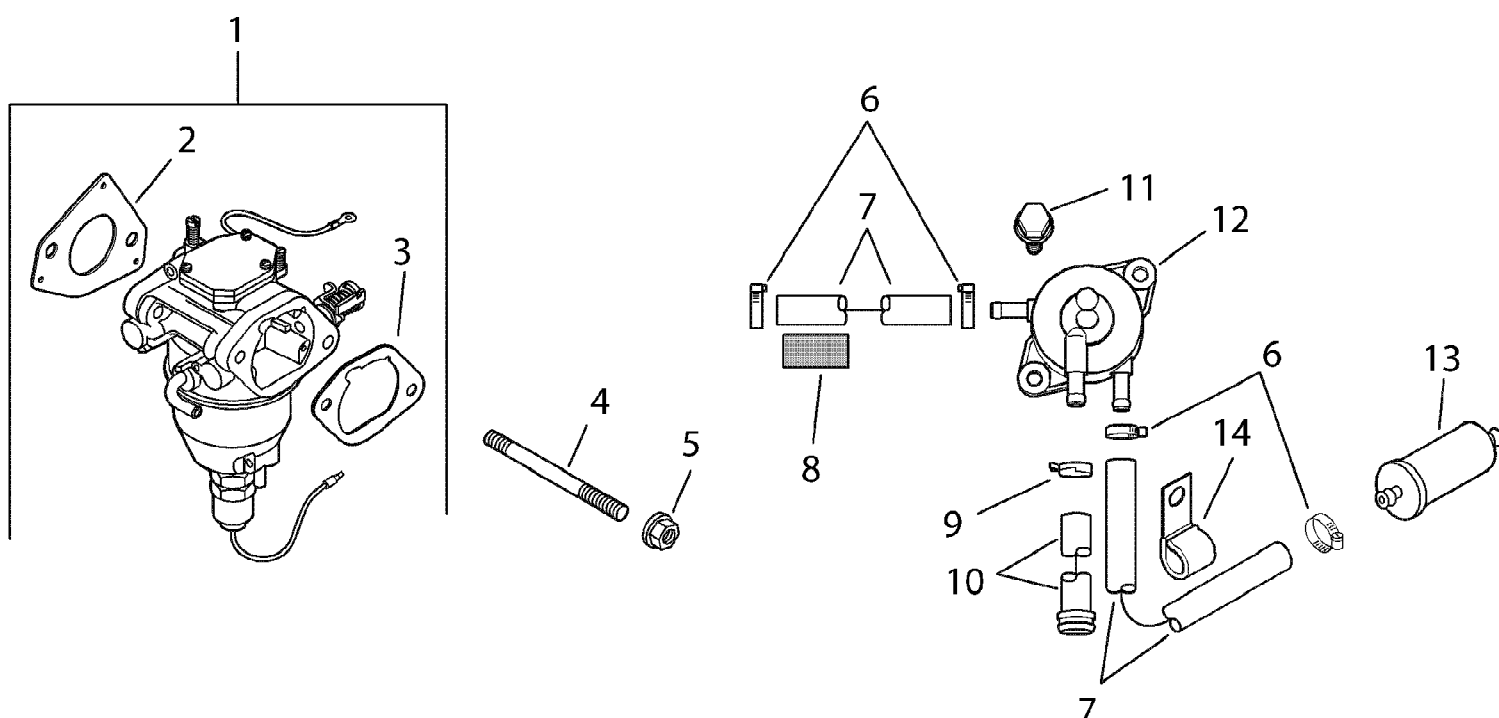
RZT50 Kohler
Front Axle

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04148A	1		Axle, Front Pivot
2	603-04308	2		Bracket, Castor Wheel
3	634-04212	2	S	Wheel Assembly, 11.0 x 4.0 x 5.0 Ribbed tire
	02002098	2		Tire, Ribbed
	734-0255	2	S	Valve, Tubeless Air
4	710-04186	2	/P	Screw, Hex Lock, 1/2-13 x 1.25 GR5
5	710-0514	2	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
6	711-04228	1	S	Shaft, Axle
7	712-3022	1	/P	Nut, Hex Lock, 1/2-13 GRB
8	731-05500	6		Bearing, Flange, 1.0 x 1.246
9	736-0169	2	S	Washer, Lock, 3/8
10	736-0227	2	S	Washer, Flat, .39 x 1.5 x .134
11	736-0250	2	/P	Washer, Flat, 1.0 x 1.75 x .107
12	737-3000	3	S	Fitting, Lube, 3/16 Drive
13	738-04182A	2	/P	Screw, Shoulder, .75 x 4.75:7/16-14
14	741-0516B	2	/P	Bearing, Flange, .76 x 1.0 x 1.2
15	741-0990B	2	/P	Bearing, Flange, .76 ID w/Lube Ftg.

RZT50 Kohler
Fuel System

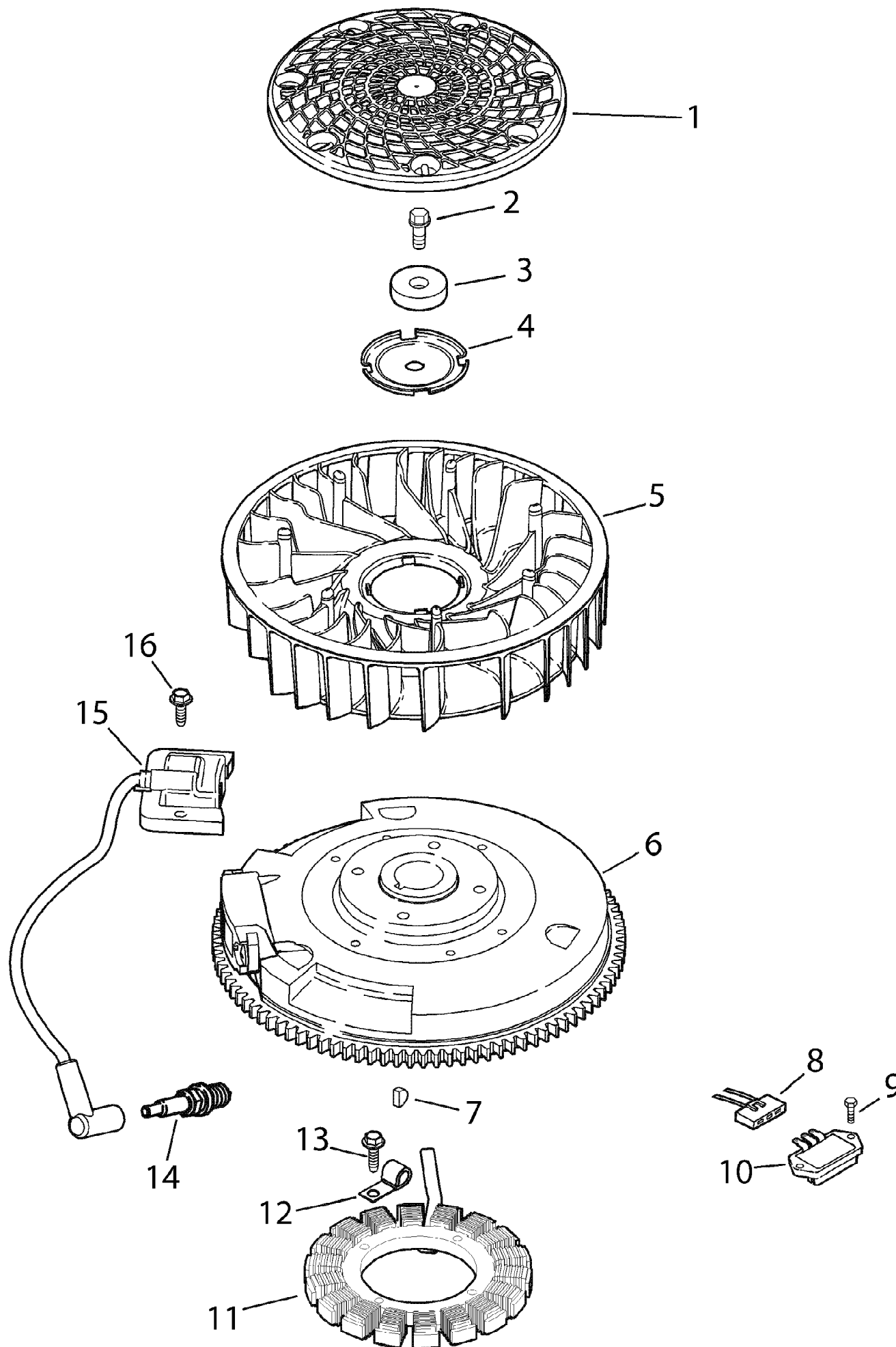
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RZT50 Kohler
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-32-853-03-S	1	S	Kit, carburetor w/gaskets
2	KH-24-041-52-S	1	/P	Gasket, carburetor
3	KH-24-041-14	1	/P	Gasket, air cleaner base
4	KH-M-629105-S	2		Stud, carburetor
5	KH-M-641060-S	2	/P	Nut, hex. flange M6x1.0
6	KH-25-237-14-S	4	/P	Clamp, hose
7	KH-25-111-34-S	1		Line, fuel Fuel line comes in lengths of 24" -Cut to needed length for carburetor connections.
8	KH-25-431-10-S	1		Sleeve, Anti Abrasion
9	KH-25-237-01-S	1		Clamp, hose
10	KH-32-326-02-S	1	S	Hose, fuel pump
11	KH-24-086-12	2		Screw, hex. cap M6x1.7x18
12	KH-24-393-16	1	/P	Pump, pulse fuel
13	KH-25-050-22-S	1	S	Filter, fuel
14	KH-47-154-01-S	1	/P	Clip, cable
	KH-24-757-36-S	1		Kit, service choke repair NOT ILLUSTRATED
	KH-24-757-38-S	1		Kit, service gasket repair NOT ILLUSTRATED
	KH-24-757-44-S	1		Kit, float w/gaskets NOT ILLUSTRATED
	KH-24-757-45-S	1	/P	Kit, solenoid valve w/gaskets NOT ILLUSTRATED
	KH-24-757-46-S	1	/P	Kit, overhaul w/gaskets NOT ILLUSTRATED



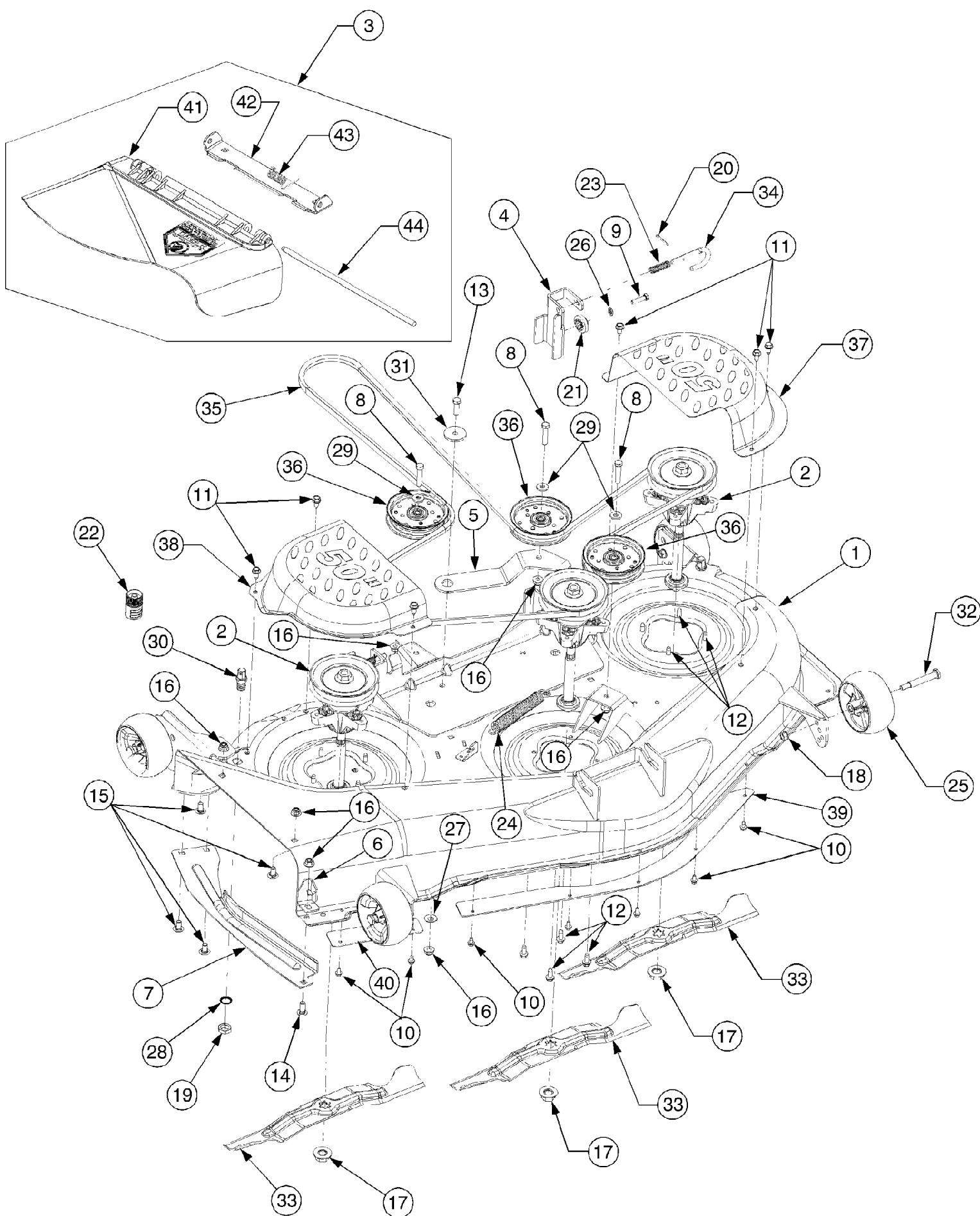
RZT50 Kohler
Ignition Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-32-162-03-S	1		Screen, grass
2	KH-12-086-14	1		Screw, hex. flange M10x1.5x45
3	KH-12-468-03	1	/P	Washer, plain 3/8"
4	KH-20-146-02-S	1	S	Plate, fan mounting
5	KH-32-157-01-S	1		Fan
6	KH-32-025-05-S	1	S	Flywheel
7	KH-X-42-15	1	/P	Key
8	KH-236602-S	1	S	Connector (3 contact)
9	KH-M-551016-S	2		Screw, heavy hex. flange M5x0.8x16
10	KH-41-403-09	1	S	Rectifier-regulator
11	KH-237878	1	/P	Kit, 15 amp stator
12	KH-235173	1		Clip, cable
13	KH-M-548025-S	2	/P	Screw, hex. head thread forming
14	759-3336	2	/P	Spark plug
15	KH-24-584-01	2	S	Module, ignition
16	KH-M-545020-S	4		Screw, hex. flange thread forming
	KH-25-454-03-S	1		Tie, Wire Not Shown
	KH-32-176-02-S	1	S	Harness, Wiring Not Shown

RZT50 Kohler
Mower Deck 50 inch

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RZT50 Kohler
Mower Deck 50 inch

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04328	1	S	Housing, Deck
	777S32598	1		Graphic, Danger
	777S30503	1	/P	Graphic, Danger
	777I22282	1	S	Graphic, Instruction
2	618-04126	3	S	Spindle Assembly
	756-1171	1		Pulley, 5.39 Dia Not Shown
	712-0417A	1	/P	Nut, Hex, Flange, 5/8-18 Not Shown
	736-0315	1	/P	Washer, Flat, .760 x 1.5 x .120 Not Shown
	750-1000	1		Spacer, .800 x 1.10 x 1.322 Not Shown
	741-0919	1	S	Ball Bearing, .787 x 1.85 x .551 Not Shown
	750-1349	1	S	Spacer, 79 x 1.84 x .55 Not Shown
	738-1010A	1	/P	Shaft, Spindle, 5.75 Not Shown
	737-3000	1	S	Fitting, Lube, 3/16 Drive Not Shown
3	631-04070A	1	/P	Chute Assembly, Discharge Manuf. Date C146 and After- Replaces 631-04070
	777S30284	1	S	Graphic, Danger
4	683-0254	1	S	Bracket, Deck Hanger
5	703-05825	1		Arm, Idler
6	703-3279	1		Bracket, Stop
7	703-3511	1	S	Guard, Finger
8	710-0347	3	/P	Screw, Hex Cap, 3/8-16 x 1.75 GR5
9	710-0528	1	/P	Screw, Hex Cap, 5/16-18 x 1.25 GR5
10	710-0599	7	/P	Screw, Hex Wash. Hd. Tapp 1/4-20 x .5
11	710-0726	6	/P	Screw, Hex Wash. Hd. Tapp 5/16-12 x .75
12	710-1260A	12	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .75
13	710-3005	1	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
14	710-3168	1	/P	Screw, Carriage, 3/8-16 x 1.0
15	710-3178	4	/P	Screw, Carriage, 3/8-16 x .75
16	712-04065	9	/P	Nut, Hx Insert Flange Lck, 3/6-16 GrF
17	712-0417A	3	/P	Nut, Hex Flange, 5/8-18
18	712-0431	4	S	Nut, Hex Flange Lock, 3/8-16 GRF .
19	712-0641	2	S	Nut, Hex, M16-1.5
20	714-0470	2	S	Pin, Cotter, 1/8 x 1.25
21	717-1553B	1	S	Gear, Deck Adjustment
22	721-04041	1	S	Adapter, Water Nozzle
23	732-0306A	2	S	Spring, Compression
24	732-0459	1	S	Spring, Extension, .94 Dia. x 6.74
25	734-04155	4		Wheel, Deck Ball, 5.0
26	736-0119	1	S	Washer, Lock, 5/16
27	736-0407	1		Washer, Bell, .45 x 1.0 x .062
28	736-0760	2	S	Washer, Lock
29	736-3072	3	/P	Washer, Flat, .38 x .93 x .110 HT
30	737-04003C	2	S	Nozzle, Deck Water
31	738-04162A	1	/P	Spacer, Shoulder, .884 x .190
32	738-3056	4	S	Screw, Shoulder, .5 x 2.5:3/8-16
33	742-04053A	3	S	Blade, 2 in 1, 17.9 Lg
34	747-1116	2	/P	Rod, Deck Hanger
35	754-04044	1	S	Belt V, Type A Sec x 134
36	756-04129	3	S	Pulley, Idler, 4.25 Dia
37	783-04399	1		Cover, Belt LH
38	783-04400	1		Cover, Belt RH
39	783-04414	1	S	Skirt, Center

RZT50 Kohler
Mower Deck 50 inch

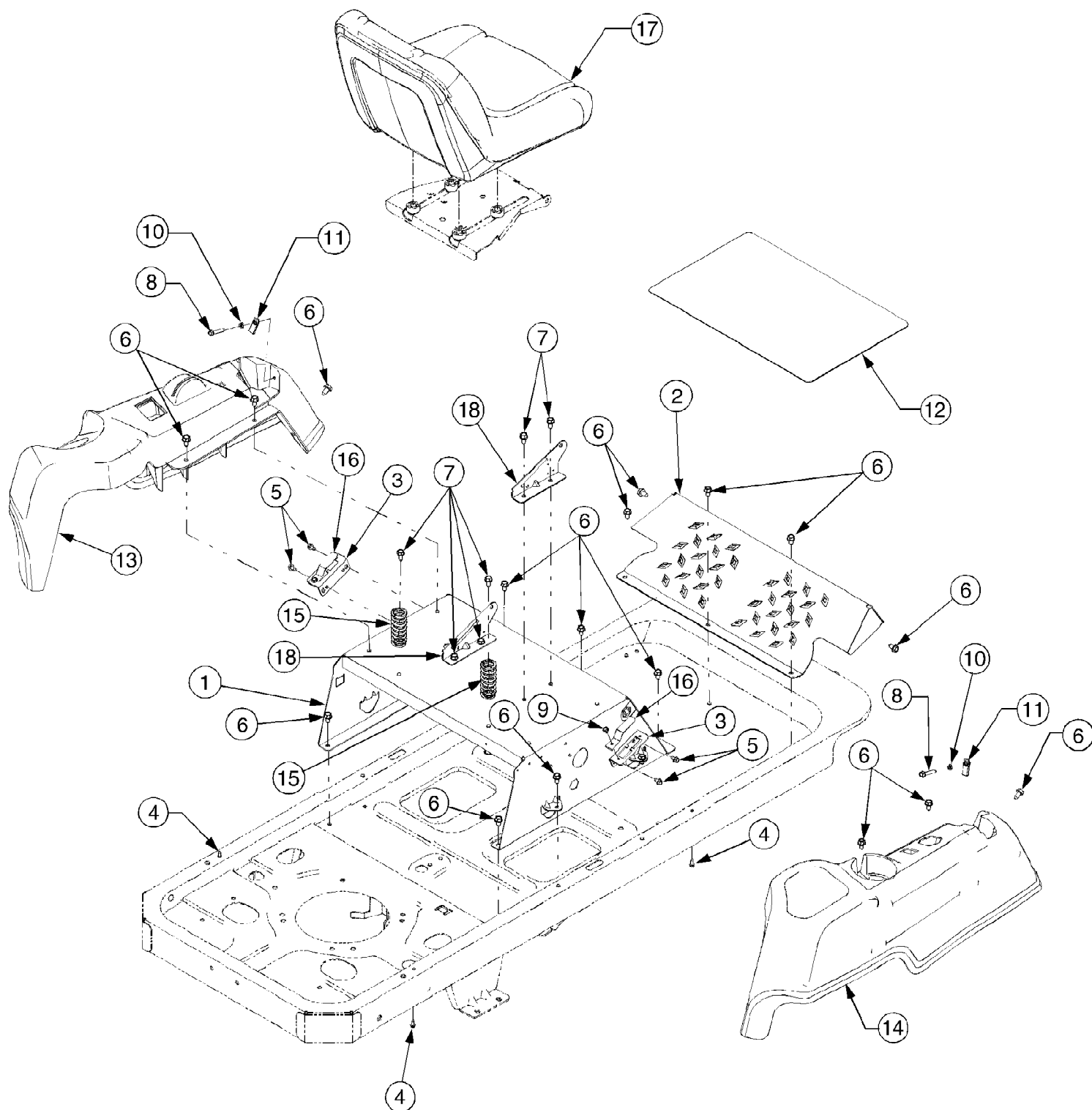
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Ref #	Part Number	Qty	S/P/F	Description
40	783-04415	1		Skirt, RH
41	731-3131A	1	S	Chute, Deflector - Before Manuf. Date C146
	731-05559A	1	S	Chute, Deflector - Manuf. Date C146 and After
42	783-04470	1	/P	Bracket, Chute Mounting - Before Manuf. Date C146
	783-05030	1		Bracket, Chute Mounting - Manuf. Date C146 and After
43	732-3070	1	S	Spring, Torsion - Before Manuf. Date C146
	732-04372	1		Spring, Torsion - Manuf. Date C146 and After
44	711-1762	1		Pin, Hinge - Before Manuf. Date C146
	711-04565	1		Pin, Hinge - Manuf. Date C146 and After

RZT50 Kohler
Oil Pan Lubrication

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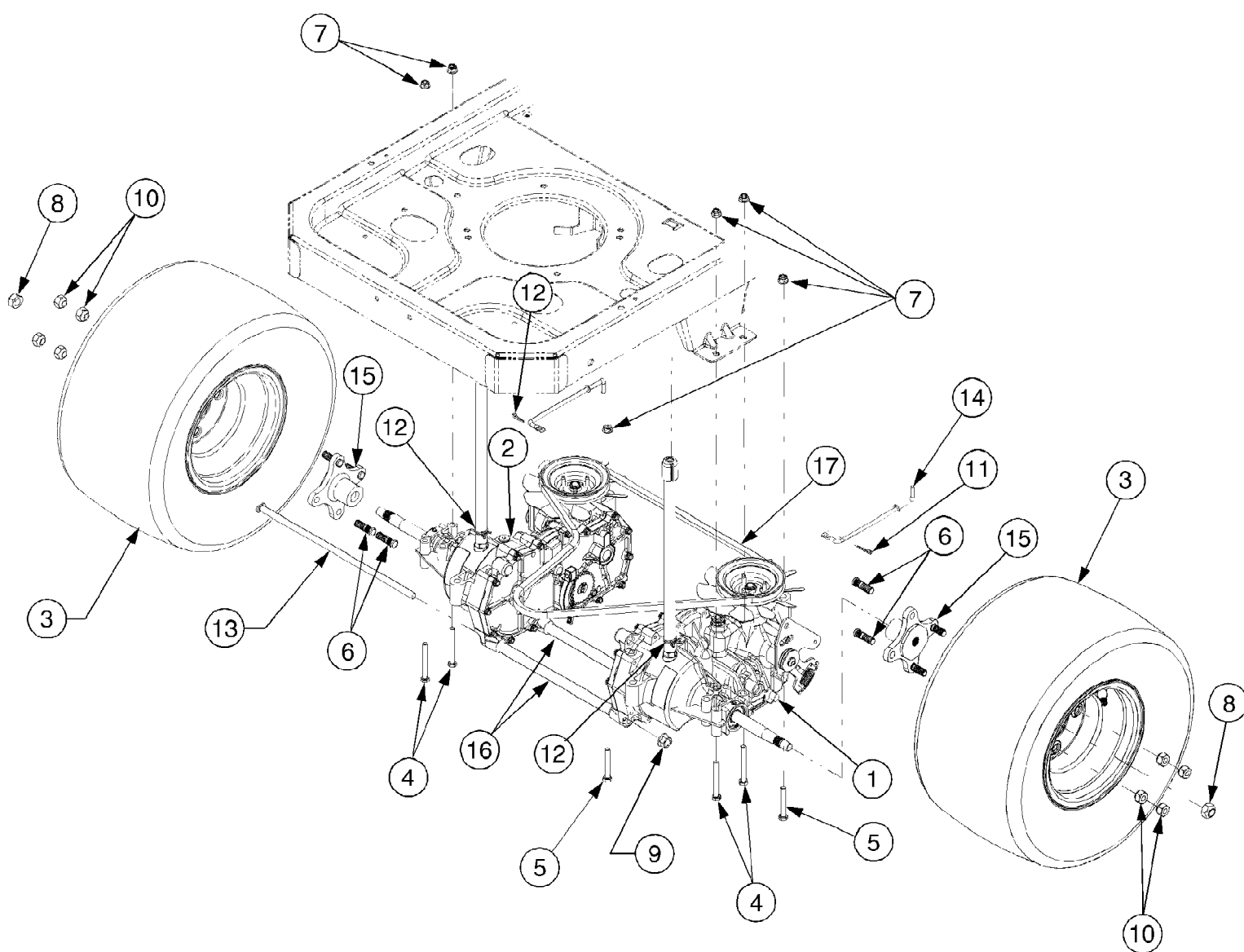
Ref #	Part Number	Qty	S/P/F	Description
1	KH-32-199-02-S	1	S	Pan assembly, oil (Includes 2-15)
2	KH-32-086-01-S	2		Screw, hex. flange thread forming shoulder
3	KH-32-393-10-S	1	/P	Oil pump assembly
4	KH-24-043-12	1	/P	Kit, governor gear w/pin (Includes 5)
5	KH-12-380-01	1	/P	Pin, governor regulating
6	KH-24-448-02-S	1		Tab, locking
7	KH-12-144-02	1		Shaft, governor gear
8	KH-52-032-08-S	1	S	Seal, oil (PTO end)
9	KH-32-123-01-S	1		Tube, oil feed - filter to oil pan
10	KH-32-123-03-S	1		Tube, oil feed - oil pan to filter
11	KH-24-153-01	2	/P	O-Ring
12	KH-32-029-07-S	1	S	Kit, Adapter, oil filter
13	KH-25-139-60-S	1	/P	Plug, hex. ctsk. 1/8"
14	KH-32-153-04-S	1		O-Ring, oil filter adapter
15	KH-32-136-03-S	1		Nipple, oil filter
16	KH-25-099-27-S	1	/P	Switch, pressure
17	KH-52-050-02	1	S	Filter, oil
18	KH-24-086-17-S	10	/P	Screw, hex. flange M8x1.25x45
19	KH-25-139-57-S	1	/P	Plug, sq. hd. solid 3/8"



Ref #	Part Number	Qty	S/P/F	Description
1	603-04326A	1	/P	Frame, Seat Box
	777I22600	1		Graphic, Park Brake
	777S32354	1	S	Graphic, Warning
	777I22275	1	S	Graphic, Deck Height
2	703-05373B	1		Bracket, Foot Rest
	777D09506	1		Graphic, Cub Cadet
3	703-05467	2		Bracket, Switch Mounting
4	710-04261	4		Screw, Hex Wash. Hd Tapp #12-16 x .50
5	710-0599	4	/P	Screw, Hex Wash. Hd. Tapp. 1/4-20 x .5
6	710-0604A	20	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .625
7	710-0726	6	/P	Screw, Hex Wash. Hd. Tapp 5/16-12 x .75
8	710-0778	2	/P	Screw, Hex Wash. Hd. Tapp. 1/4-20 x 1.5
9	710-1268	2	/P	Screw, Hex Wash. Hd Tapp #10-16 x .375
10	712-0298	2	S	Nut, Hex Jam, 1/4-20 GR2
11	712-04092	2		Nut, U Type Speed, 1/4-20
12	723-04020	1		Pad, Abrasive Foot Plate
13	731-04662B	1	S	Console, LH
	777I22602	1		Graphic, Instruction
	777D09709	1		Graphic, Cub Cadet
	777I22280	1	S	Graphic, Throttle Control
14	731-04663A	1	S	Console, RH
	777I22601	1		Graphic, Instruction
	777D09710	1		Graphic, Cub Cadet
15	732-04035	2		Spring, Compression, 1.28 x 3.125
16	732-04200	2	/P	Spring, Switch Actuator
17	757-04041	1		Seat
	777D09646	1		Graphic, Cub Cadet/USA
18	783-1489B	2	/P	Bracket, Seat Pivot

RZT50 Kohler Rear Drive and Wheels

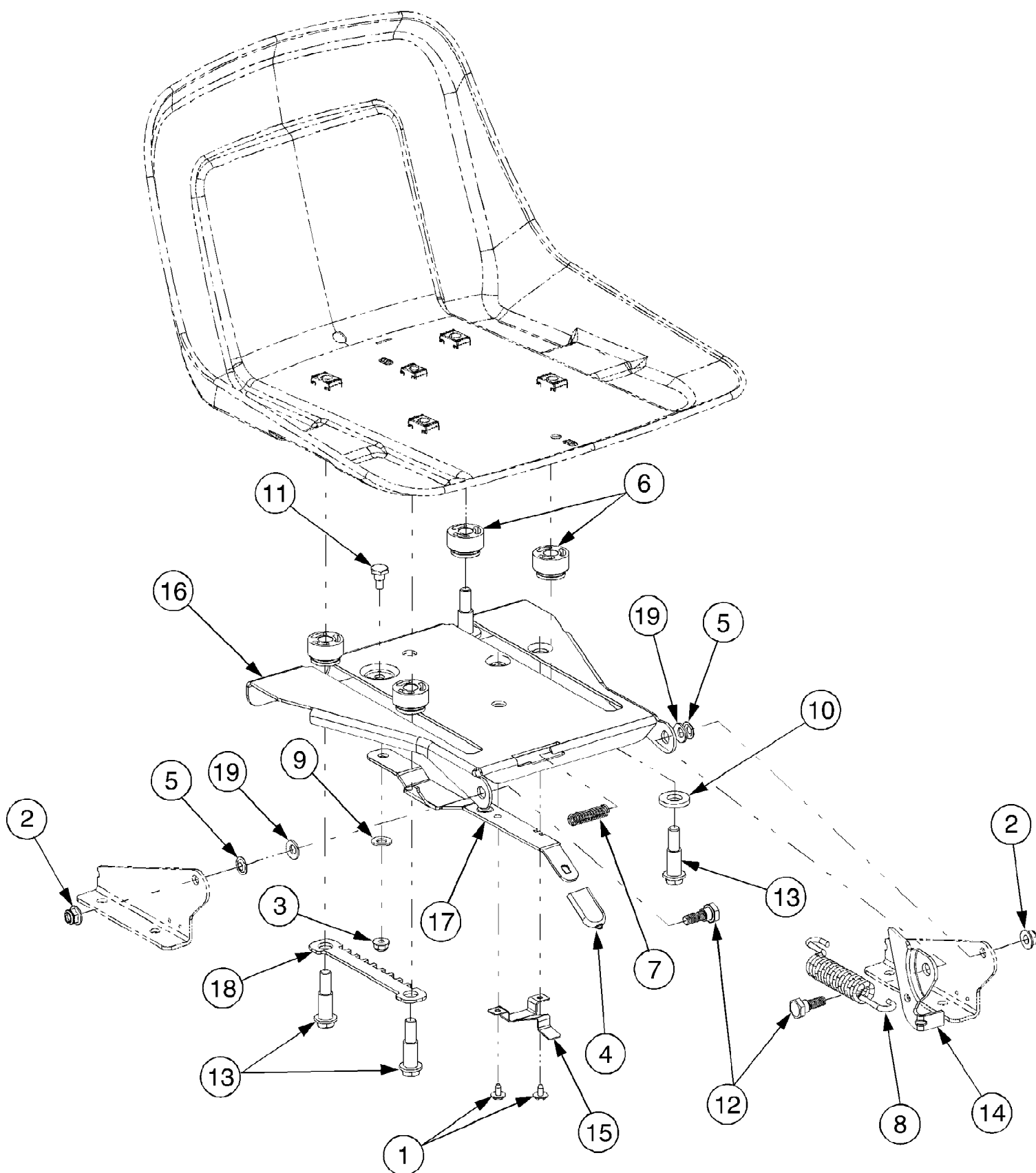
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RZT50 Kohler
Rear Drive and Wheels

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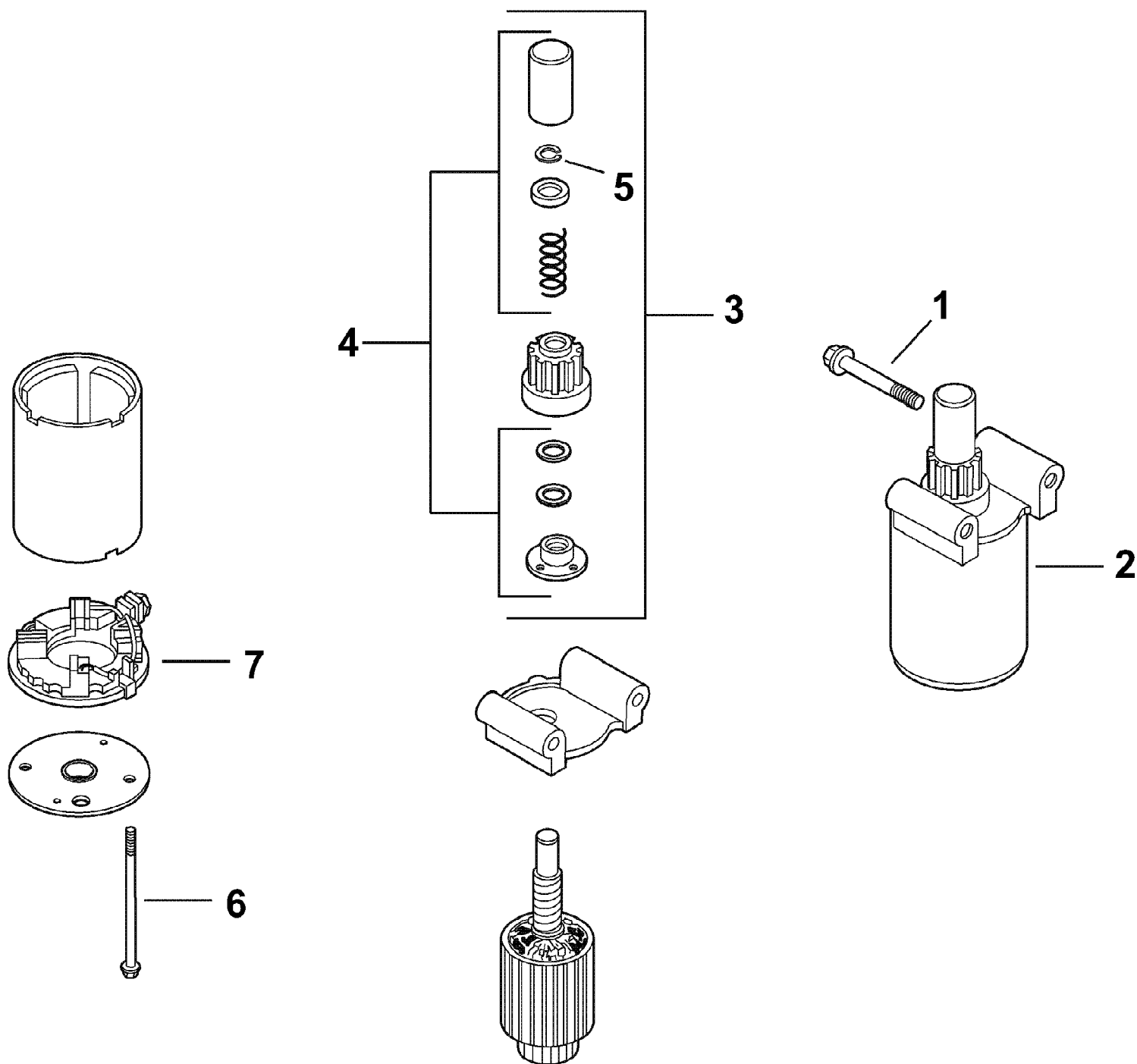
Ref #	Part Number	Qty	S/P/F	Description
1	759-04145	1	F	Transmission Assembly, RH, Service Kit replaces 618-04326 NLA
	732-04448	1	/P	Neutral Return Spring Included in service kit, not shown, must have the same color neutral return spring on RH & LH transmission
	618-04432A	1	S	Transmission, RH Double D axle
2	759-04144	1	F	Transmission Assembly, LH, Service Kit replaces 618-04327 NLA
	732-04448	1	/P	Neutral Return Spring Included in service kit, not shown, must have the same color neutral return spring on RH & LH transmission
	618-04431A	1	S	Transmission, LH Double D axle
3	634-04128	2		Wheel Assembly, 18 x 9.5 x 8
3	734-1729	2		Tire, 18 x 9.5 x 8
3	734-0255	2	S	Valve Assembly
4	710-0176	4	/P	Screw, Hex Cap, 5/16-18 x 2.75 GR5
5	710-0395	2	/P	Screw, Hex Cap, 5/16-18 x 2.25 GR5
6	710-0852	8	/P	Stud, Rib Neck, 7/16-14 x 1.6
7	712-04063	6	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
8	712-04088	2	/P	Nut, Hex Lock, 9/16-18 GRC
9	712-0459	2	/P	Nut, Hex Flange Lock, 7/16-20 GrB
10	712-3050	8	/P	Nut, Lug, 7/16-14
11	714-0507	2	S	Pin, Cotter, 3/32 x .75
12	726-04059	2		Clamp, Hose
13	738-04192	2		Rod, .405 x 14.0
14	747-04217B	2	S	Rod, Bypass
15	748-04055	2	S	Hub, Wheel Spline
15	618-04317	1	S	Hub, Wheel Double D Included in service kit, not shown
16	750-04561	1		Tube, .45 x .69 x 10.2
17	754-04043	1	S	V-Belt, Type A Sec x 57.7
	710-3119	1	/P	SCREW:3/8"-16 x .750:GR5:LOCK Included in service kit, not shown
	726-04059	1		CLAMP:HOSE: .750 Included in service kit, not shown
	736-0227	1	S	WASHER:FLAT: .390 x 1.50 x .134 Included in service kit, not shown
	751-10474	1		HOSE:BREATHER Included in service kit, not shown
	737-3120	1	/P	Drive System Fluid



RZT50 Kohler
Seat Adjustment

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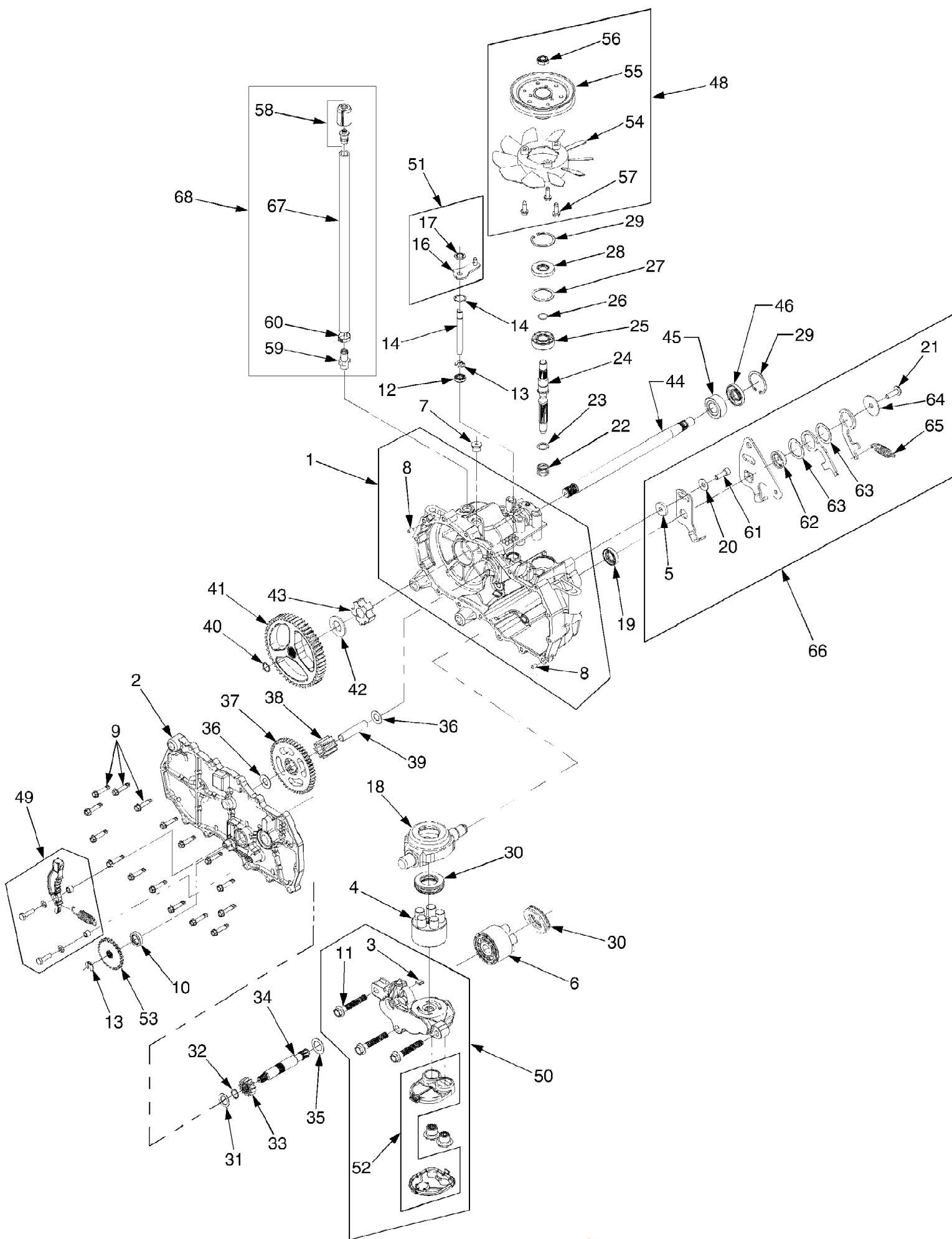
Ref #	Part Number	Qty	S/P/F	Description
1	710-1268	2	/P	Screw, Hx. Wash. Hd. Tapp #10-16 x .375
2	712-04063	2	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
3	712-04064	1	/P	Nut, Hx Insert Flange Lck, 1/4-20 GrF
4	720-0309A	1	/P	Grip, Seat Adjustment
5	726-0201	2		Nut, Speed, .3125
6	731-04074	4		Spacer, Seat Adjustment
7	732-0499	1		Spring, Compression, .41 x 1.5
8	732-1184	1	/P	Spring, Extension, .84 Dia. x 4.6
9	736-0204	1	/P	Washer, Flat, .344 x .62 x .033
10	736-3019	2		Washer, Flat, .531 x 1.062 x .134 HT
11	738-0137A	1	S	Screw, Shoulder, .34 x .285:1/4-20
12	738-0296	2	S	Screw, Shoulder,.437 x .268:5/16-18
13	738-0966A	4	/P	Screw, Shoulder, .5 x .925:3/8-16 ..
14	783-0209D	1	/P	Bracket, Seat Lift
15	783-0611	1		Stop, Seat Adjustment
16	783-0738C	1	S	Bracket, Seat Pivot
17	783-0739A	1	S	Lever, Seat Adjustment
18	783-0753	1		Index Bracket, Seat Adjustment
19	736-0242	2	/P	Washer, Belleville, .34 x .872 x .06



RZT50 Kohler
Starting System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-839080	2	S	Screw, hex. flange M8x1.25x70
2	KH-32-098-01-S	1	S	Starter assembly (Includes 3-5)
3	KH-12-755-39-S	1		Kit, drive
4	KH-12-755-38-S	1		Kit, drive parts
5	KH-32-141-01-S	1		Ring, Retaining
6	KH-32-211-01-S	2		Bolt, Thru
7	KH-12-243-04-S	1		Commutator, end cap



RZT50 Kohler
Transmission LH

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862L	1	/P	Housing Assembly, Main LH
2	HG-70863L	1	/P	Side Assembly, LH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-51949	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-50442	1	S	Seal, Lip, .5 x .88 x .25
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
21	HG-51812	1	/P	Screw, 5/16-24 x 1.0
22	HG-2003014	1	/P	Spring, Compression
23	HG-2003017	1	/P	Washer, .591 x .787 x .04
24	HG-51062	1	/P	Shaft, Input
25	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
26	HG-2000022	1	/P	Ring, Wire Retaining, .561
27	HG-50951	1	/P	Spacer
28	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
29	HG-50329	2	/P	Ring, Retaining
30	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
31	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
32	HG-44145	1		Ring, Retaining
33	HG-51130	1		Gear, Pinion, 13T
34	HG-51845	1		Shaft, Motor
35	HG-51069	1		Washer, .71 x 1.16 x .04
36	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
37	HG-51129	1		Gear, 10T/48T
38	HG-51043	1	/P	Gear, Jackshaft, 10T
39	HG-51083	1		Pin, Jackshaft
40	HG-44871	1	/P	Ring, Spiral Retaining
41	HG-51633	1	S	Gear, Bull, 52T
42	HG-44875	1	/P	Washer, 3/4 x 1.5 x .13
43	HG-51088	1	/P	Bearing, Sleeve
44	HG-51954	1	S	Axle
45	HG-51089	1	/P	Bushing, .752 x 1.571 x .625
46	HG-51066	1	/P	Seal, Lip, .75 x 1.577 x .25
47	HG-70868I	1		Kit, Expansion Plate, LH
48		1		Kit, Fan-Pulley (kit not available)
49	HG-71356	1	/P	Kit, Brake Arm
50	HG-71142	1		Kit, Center Section-Filter LH
51		1		Kit, Bypass Arm (kit not available)
52	HG-70911	1	S	Kit, Filter
53	HG-51635	1	/P	Disc, Brake Cog

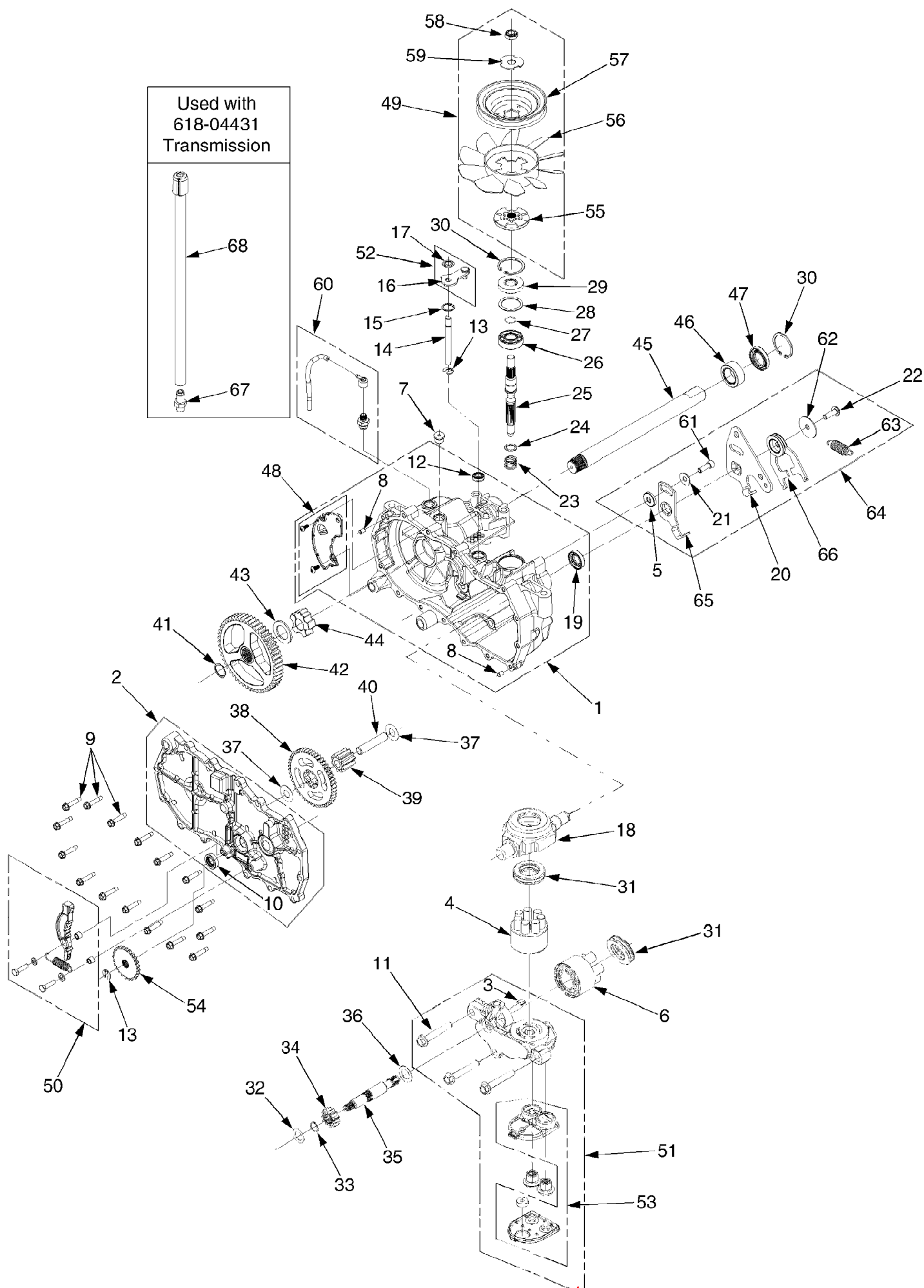
RZT50 Kohler
Transmission LH

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-52315	1	/P	Fan, 7" 10 Blade
55	HG-50302	1	/P	Pulley, 4.5
56	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
57	HG-50752	3	/P	Screw, Hex Wash. Hd. Tapp 1/4-20
58	HG-70921	1	/P	Cap, Vent Assembly
59	HG-50591	1	/P	Fitting, Sraight, 9/6-18
60	HG-50590	1		Clamp, Pinch
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51947	1		Bushing, Pilot, 1.125
63	HG-51948	2		Washer, Plastic
64	HG-51950	1		Washer, 1.5 x .34 x .062
65	HG-51399	1	S	Spring, Extension
66	HG-71095	1		Kit, Return Assembly RH
67		1		Hose, .5 x 15.0 (order breather kit)
68	HG-71308	1	/P	Kit, Breather Assembly
	HG-70853	1	/P	Kit, Seal
	HG-50928	1	/P	Sealant Tube, 10.3 oz

RZT50 Kohler
Transmission LH DD axle

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RZT50 Kohler
Transmission LH DD axle

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862L	1	/P	Housing Assembly, Main LH .
2	HG-70863L	1	/P	Side Assembly, LH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-52527	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-44761	1	S	Seal, Brake
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-51842	1		Arm, Control LH
21	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Spring, Compression
24	HG-2003017	1	/P	Washer, .591 x .787 x .04
25	HG-51062	1	/P	Shaft, Input
26	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
27	HG-2000022	1	/P	Ring, Wire Retaining, .561
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
30	HG-50329	2	/P	Ring, Retaining
31	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
32	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
33	HG-44145	1		Ring, Retaining
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Washer, .71 x 1.16 x .04
37	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, Jackshaft, 10T
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Ring, Spiral Retaining
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.571 x .105
44	HG-52542	1		Bearing, Sleeve
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7 Double-D
46	HG-51517	1	/P	Bushing, Axle
47	HG-51518	1	/P	Seal, Lip, 1.0 x 1.57 x .25
48	HG-70868L	1		Kit, Expansion Plate, LH
49	HG-71351	1	S	Kit, Fan-Pulley
50	HG-71356	1	/P	Kit, Brake Arm
51	HG-71529	1		Kit, Center Section-Filter LH
52	HG-71006	1		Kit, Bypass Arm
53	HG-71497	1	/P	Kit, Filter

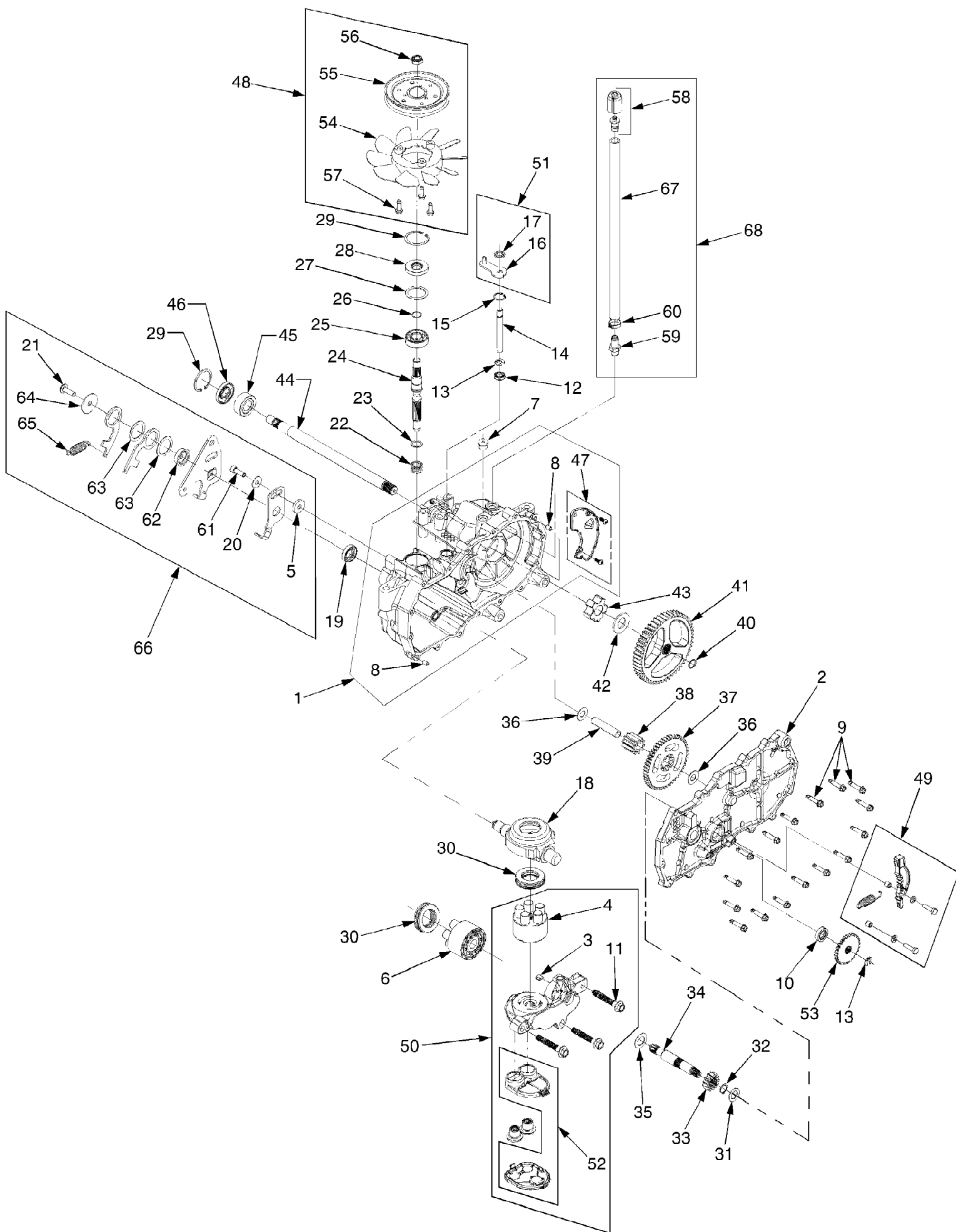
RZT50 Kohler
Transmission LH DD axle

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55	N/A	1		Hub, Pulley furnish HG-71351
56	HG-52365	1	S	Fan, 7" 10 Blade
57	N/A	1		Pulley, 4.5 furnish HG-71351
58	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
59	HG-51523	3		Washer, OD Slotted
60	HG-71510	1	/P	Kit, Breather
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	732-04448	1	/P	Spring, Extension replaces HG-51833, RH & LH transmissions must have the same color return spring
64	HG-71094	1		Kit, Return AssemblyLH
65	HG-51946	1		Arm, Neutral RH
66	HG-52432	1		Assemble, Return, Bi-Direct.
67	HG-71393	1	/P	Fitting, w/Cap Used only on 618-04431 Transmissions w/ 751-10474 Breather Hose
68	751-10474	1		Hose Assembly Breather-Used Only with 618-04431 Transmissions Before Mfg. Date A267
	HG-70853	1	/P	Kit, Seal not shown
	HG-50928	1	/P	Sealant Tube, 10.3 oz not shown

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862R	1	/P	Housing Assembly, Main RH
2	HG-70863R	1	/P	Side Assembly, RH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-51949	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-70719	1	/P	Seal, Brake
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-52370	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push ...
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
21	HG-51812	1	/P	Screw, 5/16-24 x 1.0
22	HG-2003014	1	/P	Spring, Compression
23	HG-2003017	1	/P	Washer, .591 x .787 x .04
24	HG-51062	1	/P	Shaft, Input
25	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
26	HG-2000022	1	/P	Ring, Wire Retaining, .561
27	HG-50951	1	/P	Spacer
28	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
29	HG-50329	2	/P	Ring, Retaining
30	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
31	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
32	HG-44145	1		Ring, Retaining
33	HG-51130	1		Gear, Pinion, 13T
34	HG-51632	1		Shaft, Motor
35	HG-51069	1		Washer, .71 x 1.16 x .04
36	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
37	HG-51129	1		Gear, 10T/48T
38	HG-51043	1	/P	Gear, Jackshaft, 10T
39	HG-51083	1		Pin, Jackshaft
40	HG-44871	1	/P	Ring, Spiral Retaining
41	HG-51633	1	S	Gear, Bull, 52T
42	HG-44875	1	/P	Washer, 3/4 x 1.5 x .13
43	HG-51088	1	/P	Bearing, Sleeve
44	HG-51954	1	S	Axle
45	HG-51089	1	/P	Bushing, .752 x 1.571 x .625
46	HG-51066	1	/P	Seal, Lip, .75 x 1.577 x .25
47	HG-70868R	1		Kit, Expansion Plate, RH
48		1		Kit, Fan-Pulley (kit not available)
49	HG-71356	1	/P	Kit, Brake Arm
50	HG-71143	1		Kit, Center Section-Filter RH
51		1		Kit, Bypass Arm (kit not available)
52	HG-70911	1	S	Kit, Filter
53	HG-51635	1	/P	Disc, Brake Cog

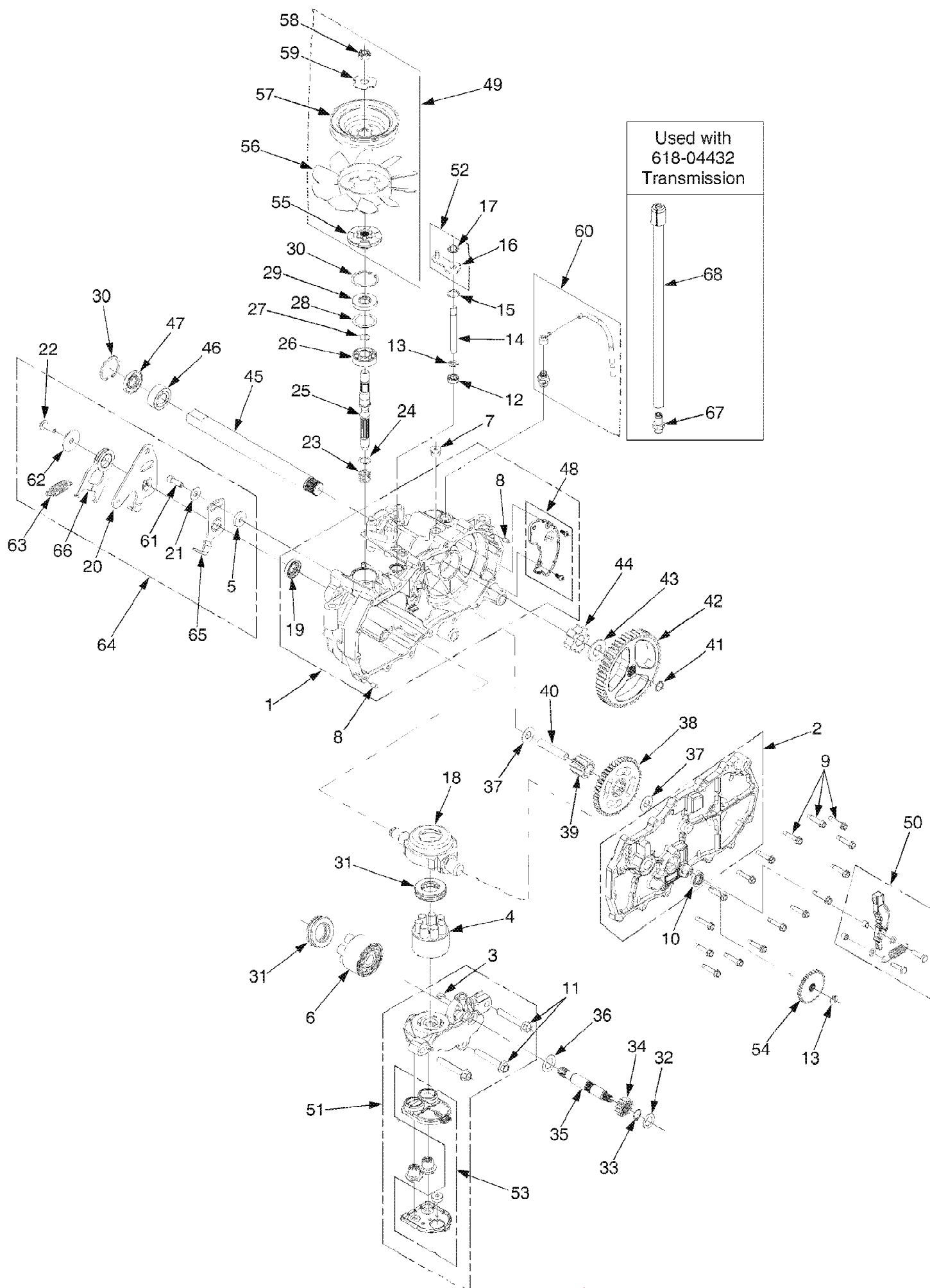
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Ref #	Part Number	Qty	S/P/F	Description
54	HG-52315	1	/P	Fan, 7" 10 Blade
55	HG-50302	1	/P	Pulley, 4.5
56	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
57	HG-50752	3	/P	Screw, Hex Wash. Hd. 1/4-20
58	HG-70921	1	/P	Cap, Vent Assembly
59	HG-50591	1	/P	Fitting, Sraight, 9/6-18
60	HG-50590	1		Clamp, Pinch
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51947	1		Bushing, Pilot, 1.125
63	HG-51948	2		Washer, Plastic
64	HG-51950	1		Washer, 1.5 x .34 x .062
65	HG-51399	1	S	Spring, Extension
66	HG-71095	1		Kit, Return Assembly RH
67		1		Hose, .5 x 15.0 (order breather kit)
68	HG-71308	1	/P	Kit, Breather Assembly
	HG-70853	1	/P	Kit, Seal Not Shown
	HG-50928	1	/P	Sealant Tube, 10.3 oz Not Shown

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862R	1	/P	Housing Assembly, Main RH
2	HG-70863R	1	/P	Side Assembly, RH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-52527	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-44761	1	S	Seal, Brake
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-51841	1	/P	Arm, Control RH
21	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Spring, Compression
24	HG-2003017	1	/P	Washer, .591 x .787 x .04
25	HG-51062	1	/P	Shaft, Input
26	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
27	HG-2000022	1	/P	Ring, Wire Retaining, .561
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
30	HG-50329	2	/P	Ring, Retaining
31	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
32	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
33	HG-44145	1		Ring, Retaining
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Washer, .71 x 1.16 x .04
37	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, Jackshaft, 10T
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Ring, Spiral Retaining
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.571 x .105
44	HG-52542	1		Bearing, Sleeve
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7 Double-D
46	HG-51517	1	/P	Bushing, Axle
47	HG-51518	1	/P	Seal, Lip, 1.0 x 1.57 x .25
48	HG-70868R	1		Kit, Expansion Plate, RH
49	HG-71351	1	S	Kit, Fan-Pulley
50	HG-71356	1	/P	Kit, Brake Arm
51	HG-71530	1		Kit, Center Section-Filter RH
52	HG-71006	1		Kit, Bypass Arm
53	HG-71497	1	/P	Kit, Filter

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Transmission RH DD axle

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55		1		Hub, Pulley furnish HG-71351
56	HG-52365	1	S	Fan, 7" 10 Blade
57		1		Pulley, 4.5
58	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
59	HG-51523	3		Washer, OD Slotted
60	HG-71510	1	/P	Kit, Breather
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	732-04448	1	/P	Spring, Extension replaces HG-51833, RH & LH transmissions must have the same color return spring
64	HG-71095	1		Kit, Return Assembly RH
65	HG-51945	1		Arm, Neutral RH
66	HG-52432	1		Assemble, Return, Bi-Direct.
67	HG-71393	1	/P	Fitting, w/Cap Used only on 618-04432 Transmissions w/ 751-10474 Breather Hose
68	751-10474	1		Hose Assembly Breather-Used Only with 618-04432 Transmissions Before Mfg. Date A267
	HG-70853	1	/P	Kit, Seal not shown
	HG-50928	1	/P	Sealant Tube, 10.3 oz not shown