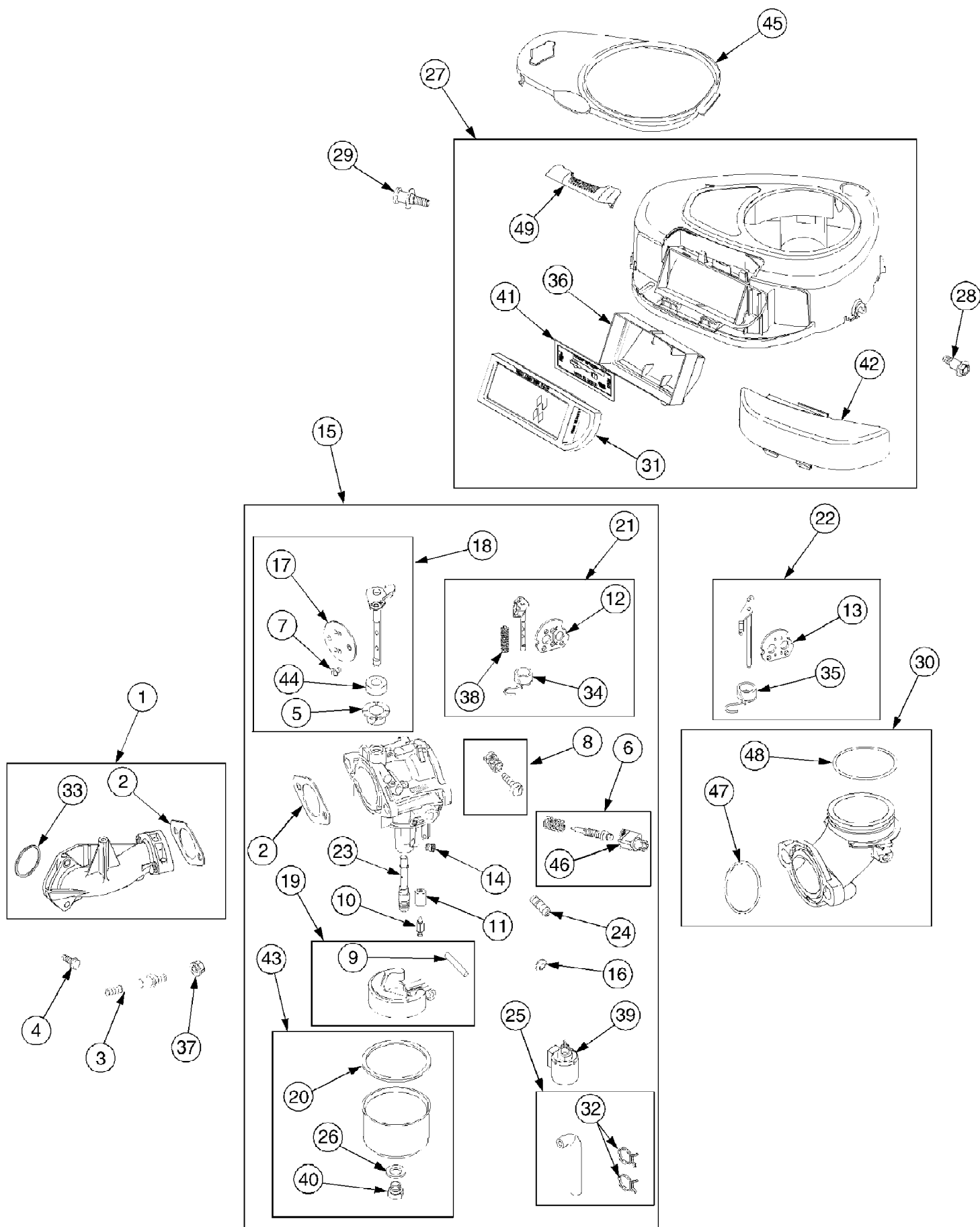


RZT42 B&S Intek
Carburetor, Air Cleaner And Manifold

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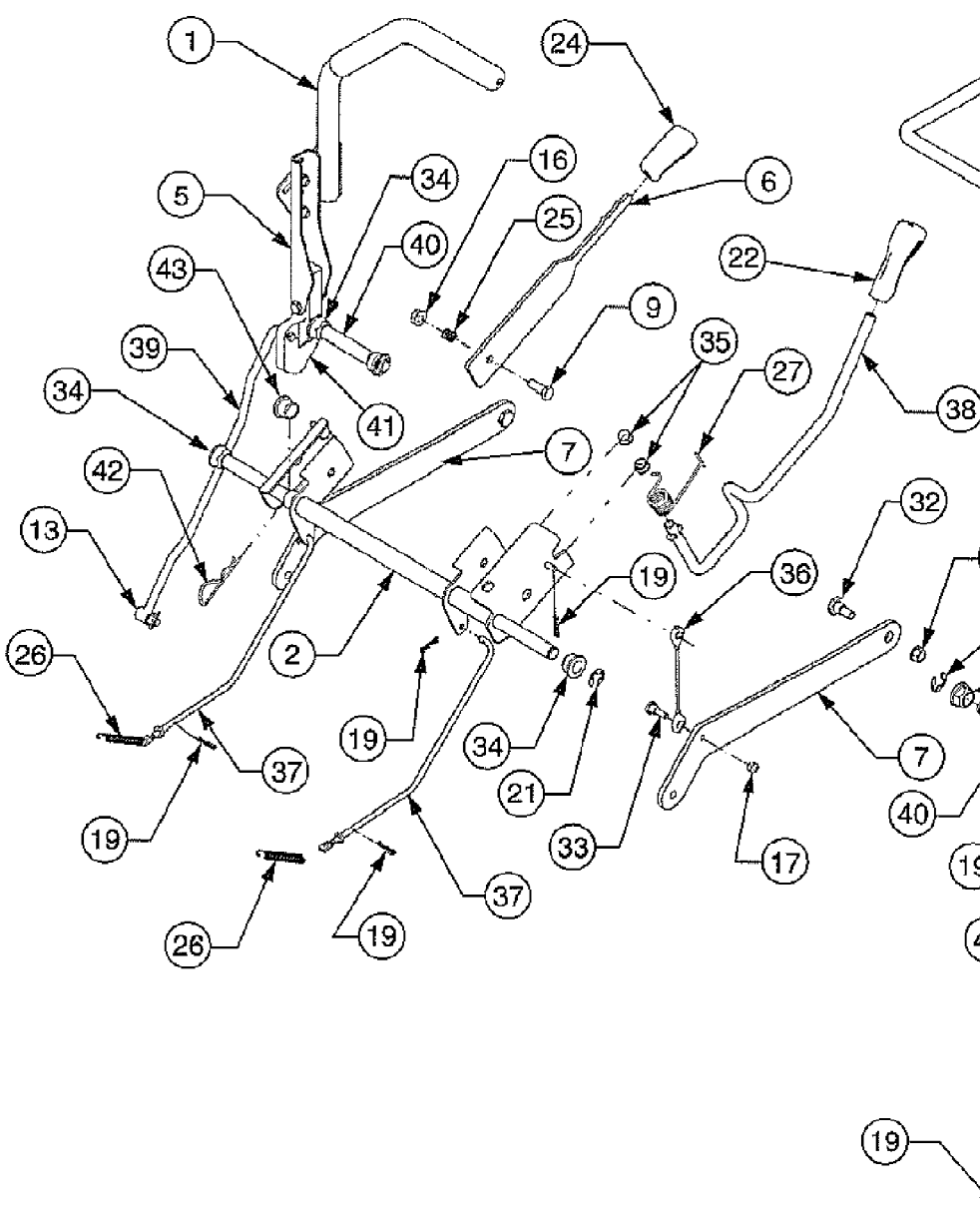
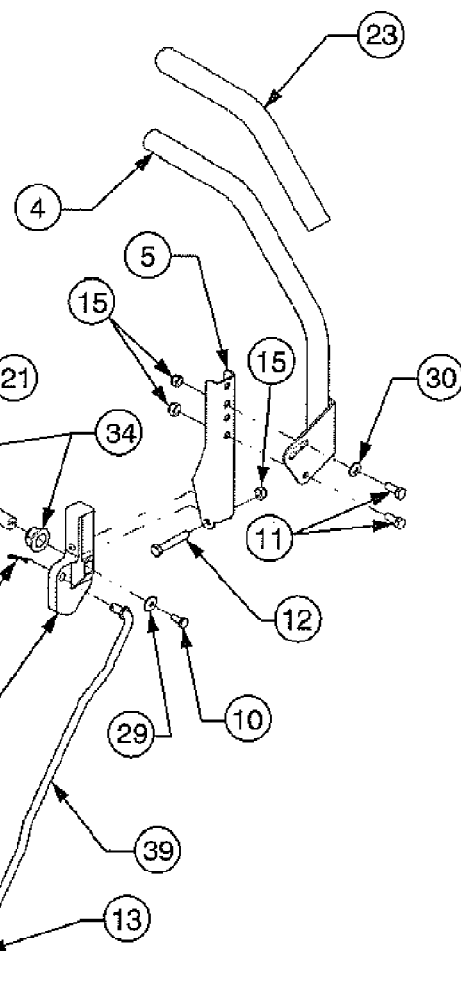
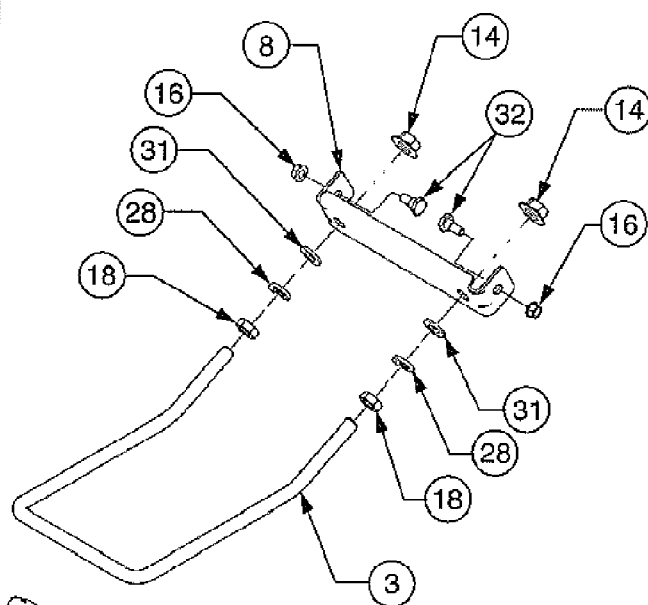
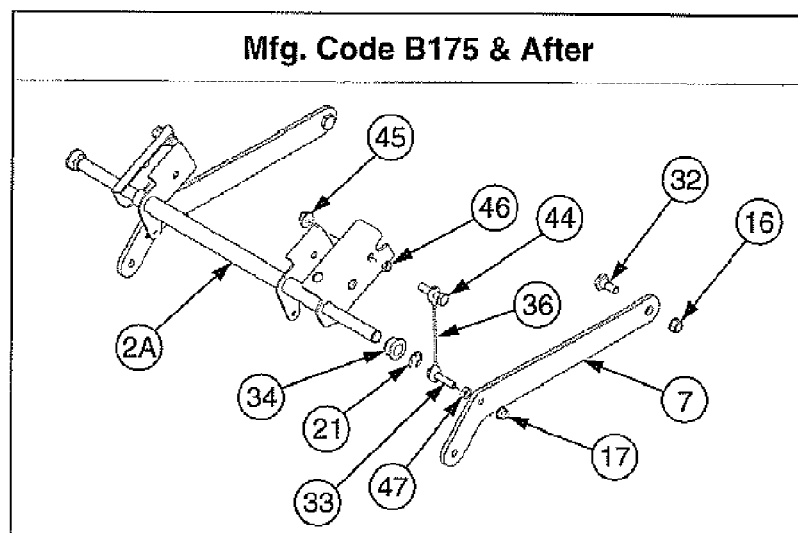
RZT42 B&S Intek
Carburetor, Air Cleaner And Manifold

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-690193	1		Manifold, Intake
2	BS-692137	1	/P	Gasket, Intake
3	BS-690227	1		Stud (Carburetor)
4	BS-691148	4		Screw (Intake Manifold)
5	BS-690602	1		Bushing, Throttle Shaft
6	BS-498030	1		Kit, Idle Mixture
7	BS-691636	2	/P	Screw (Throttle Valve)
8	BS-495800	1		Kit, Idle Speed
9	BS-690525	1	/P	Pin, Flpat Hinge
10	BS-231855	1	S	Valve, Float Needle
11	BS-690577	1	/P	Seal, Inlet (LMT697204)
	BS-691780	1	/P	Seal, Inlet (LMT697202)
12	BS-690464	1		Valve, Choke
13	BS-692344	1		Valve, Choke
14	BS-694352	1		Jet, Main (Standard)
	BS-697228	1		Jet, Main (High Altitude)
15	BS-698445	1	S	Carburetor
16	BS-695005	1		Plug, Welch
17	BS-691750	1		Valve, Throttle
18	BS-494379	1	S	Kit, Throttle Shaft
19	BS-494381	1	/P	Float, Carburetor
20	BS-281165	1	S	Gasket, Float Bowl
21	BS-495097	1	S	Kit, Choke Shaft
22	BS-495931	1	S	Kit, Choke Shaft
23	BS-697140	1		Nozzle, Carburetor
24	BS-698174	1		Connector, Hose
25	BS-697098	1	S	Line, Fuel
26	BS-692255	1	/P	Sealing Washer
27	BS-698599	1	S	Housing, Blower
28	BS-697102	3		Screw (Blower Housing)
29	BS-697103	1		Screw (Blower Housing)
30	BS-697122	1		Elbow, Intake
31	BS-698083	1	S	Filter, Air Cleaner Cartridge
32	BS-95162	2	S	Clamp, Hose
33	BS-692138	1		O-Ring Seal
34	BS-690801	1		Spring/Seal Assembly
35	BS-690802	1	/P	Spring/Seal Assembly
36	BS-698401	1		Retainer, Air Filter
37	BS-690958	1	/P	Nut (Carburetor)
38	BS-690572	1	/P	Spring, Detent
39	BS-694393	1		Solenoid, Fuel
40	BS-691657	1	/P	Screw, Float Bowl
41	BS-697015	1	/P	Filter, Pre Cleaner
42	BS-698403	1		Cover, Air Cleaner
43	BS-495933	1	/P	Bowl, Float
44	BS-691326	1	/P	Seal, Throttle Shaft
45	BS-699852	1		Plate, Trim
46	BS-691333	1	/P	Cap, Limiter
47	BS-691917	1	/P	O-Ring Seal
48	BS-697123	1		O-Ring Seal
49	BS-697419	1		Latch, Blower Housing

RZT42 B&S Intek Controls And Deck Lift

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RZT42 B&S Intek
Controls And Deck Lift

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04150	1	S	Lever, Lapbar, LH
2	603-04160	1	S/F	Shaft Assembly, Deck Lift also furnish (2) 759-04085
2A	603-04160	1	S/F	Shaft Assembly, Deck Lift also furnish (4) 759-04085
3	747-04223A	1	/P	Rod, Deck Front Hanger
4	603-04181A	1		Lever, Lapbar, RH
5	703-05387	2	S	Bracket, Lapbar Pivot
6	703-05396	1	S	Handle, Brake
7	703-05401	1	S/F	Arm, Deck Lift, with 1/4" hole
7	703-05793	2	/P/F	Arm, Deck Lift, with 5/16" hole
8	703-05414	1		Bracket, Front Deck Hanger
9	710-0514	1	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5 ..
10	710-0433	2	/P	Screw, Hex Lock, 1/4-20 x .62 GR5 .
11	710-3008	4	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
13	711-0832	2	S	Ferrule, 3/8-24 x .375
14	712-0417A	2	/P	Nut, Hex Flange, 5/8-18
15	712-0429	6	S	Nut, Hex Insert Lock, 5/16-18 GR5 ..
16	712-0431	5	S	Nut, Hex Flange Lock, 3/8-16 GRF
17	712-0380	1		Nut, Hex Flange Lock, 1/4-28 GR2, use with ref 7
17	712-04063	2	/P	Nut, Hex Flange Insert Lock, 5/16-18 GrF, use with ref 7
18	712-3056	2	/P	Nut, Hex Jam, 5/8-18 GR5
19	714-0104	10	S	Pin, Internal Cotter
21	716-0106	4	/P	E-Ring , .625 Dia. Shaft
22	720-0311	1		Grip, Handle
23	731-04719	2	S	Grip, Lapbar
24	731-04735	1		Grip, Handle
25	732-0334	1	S	Spring, Compression
26	732-0611	2	S	Spring, Extension
27	732-0874	1	/P	Spring, Torsion
28	736-0158	2	S	Washer, Lock, 5/8
29	736-0270	2	/P	Washer, Bell, .265 x .75 x .062
30	736-0275	2	S	Washer, Flat, .344 x .688 x .065
31	736-0366	2	/P	Washer, Flat, .64 x 1.12 x .125
32	738-0143	4	/P	Screw, Shoulder, .498 x .340:3/8-16
33	738-04100	1		Screw, Shoulder, 1/4-28 x .375, use with ref 7
33	710-0805	2	/P	Screw, Hex Cap, 5/16-18 x 1.5 GR5, use with ref 7
34	741-0225	6	S	Bearing, Hex Flange
35	741-0715	2	S	Bearing, Flange Snap, .50 ID
36	746-0970	2		Cable, Deck Lift, 5.05 Long, also furnish (4) 759-04085
37	747-04218	2		Rod, Brake
38	747-04224	1		Rod, Deck Lift Handle
39	747-04225	2	S	Rod, Lapbar Control
40	747-04226	2	S	Shaft, Control
41	748-04052	2		Hub, Control

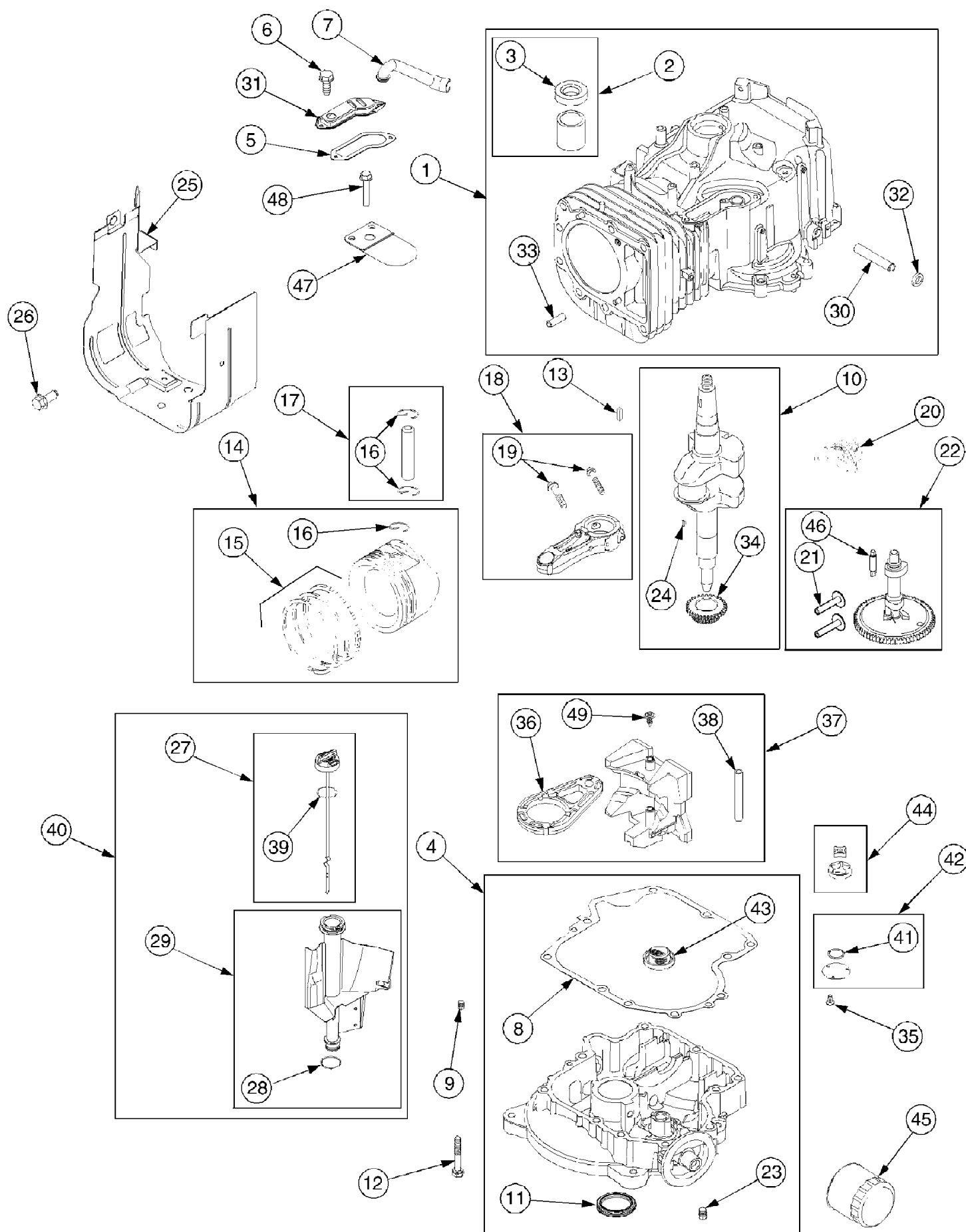
RZT42 B&S Intek
Controls And Deck Lift

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Ref #	Part Number	Qty	S/P/F	Description
42	714-3020	1	/P	Pin, Internal Cotter
43	741-3074	2		Bearing, Flange, .626 x .938 x .344 ..
44	710-0520	2	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5, use with ref 2A
45	712-04065	2	/P	Nut, Hex Flange Insert Lock, 3/8-16 GrF, use with ref 2A
46	712-3008	2	S	Nut, Hex Jam, 3/8-16 GR5, use with ref 2A
47	712-3007	2	/P	Nut, Hex Jam, 5/16-18 GR5, use with ref 7
	759-04085	1	F	Deck Cable Hardware Kit, not shown

RZT42 B&S Intek
Crankcase, Crankshaft And Piston

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RZT42 B&S Intek
Crankcase, Crankshaft And Piston

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-697174	1		Cylinder Assembly
2	BS-399265	1	/P	Kit, Bushing/Seal (Magnetos Side)
3	BS-391086	1	S	Seal, Oil
4	BS-697188	1		Sump, Engine
5	BS-697109	1		Gasket, Breather
6	BS-697157	2		Screw (Breather Assembly)
7	BS-697113	1	S	Tube, Breather
8	BS-697110	1	/P	Gasket, Crankcase
9	BS-691680	1	/P	Plug, Oil Drain
10	BS-697127	1		Crankshaft
11	BS-690947	1	S	Seal, Oil
12	BS-692125	10	/P	Screw
13	BS-222698	1	S	Key, Flywheel
14	BS-699025	1	S	Piston Assembly (Standard)
	BS-699041	1		Piston Assembly (.020 Oversize)
15	BS-699026	1	/P	Ring Set, Piston (Standard)
	BS-687171	1		Ring Set, Piston (.020 Oversize)
16	BS-698469	2		Lock Ring, Piston Pin
17	BS-697099	1		Pin, Piston (Standard)
18	BS-697126	1	S	Rod, Connecting (Standard)
	BS-697263	1		Rod, Connecting (.020 Undersize)
19	BS-692852	2	S	Screw (Connecting Rod)
20	BS-691968	1	/P	Slinger, Governor/Oil
21	BS-690564	2		Tappet, Valve
22	BS-698492	1	S	Camshaft
23	BS-690283	1		Plug, Oil
24	BS-691639	1		Key, Timing
25	BS-697107	1		Shield, Cylinder
26	BS-691003	2	/P	Screw
27	BS-697086	1	S	Dipstick
28	BS-691032	1		Seal, Dipstick Tube
29	BS-697085	1		Tube, Dipstick
30	BS-697144	1		Bushing, Governor Lever
31	BS-697112	1	S	Cover, Breather Passage
32	BS-692407	1	/P	Seal, Governor Shaft
33	BS-690959	2	/P	Pin, Locating
34	BS-697128	1		Gear, Timing
35	BS-691033	3		Screw (Oil Pump Cover)
36	BS-697607	1	S	Link, Counterweight
37	BS-697134	1	S	Counterweight
38	BS-697392	1		Pin, Counterweight
39	BS-691031	1	/P	Seal, O-Ring (Dipstick Tube)
40	BS-697087	1		Dipstick/Tube Assembly
41	BS-690589	1	/P	O-Ring Seal (Oil Pump Cover)
42	BS-499613	1		Cover, Oil Pump
43	BS-690770	1		Screen, Oil Pump
44	BS-499054	1	S	Pump, Oil
45	BS-492932	1	S	Filter, Oil
46	BS-693784	1		Shaft, Pump
47	BS-697124	1		Reed, Breather
48	BS-697104	2		Screw
49	BS-697156	1		Plug, AVS Counterweight
	BS-697762	1	/P	Shortblock

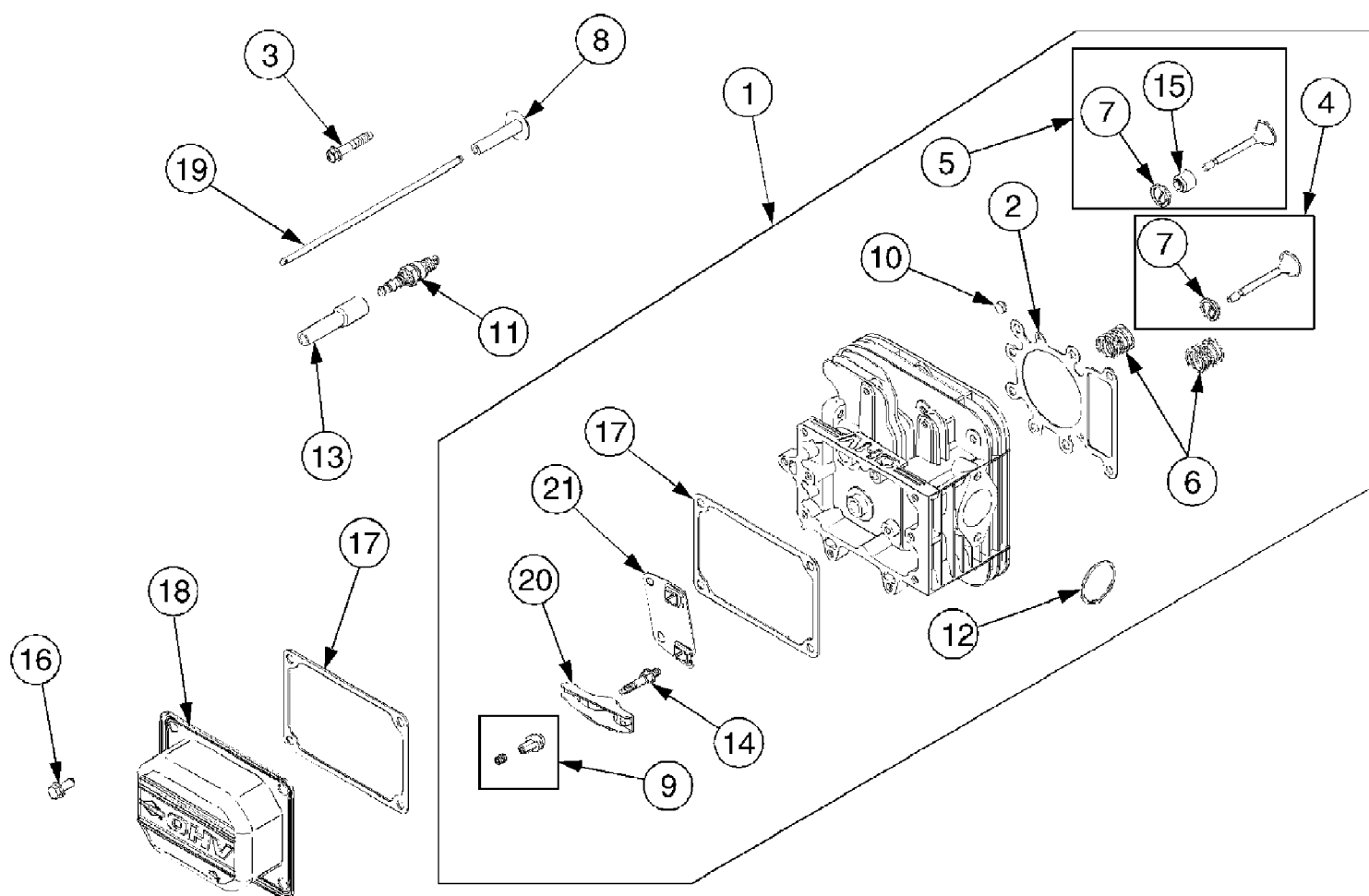
RZT42 B&S Intek
Crankcase, Crankshaft And Piston

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Ref #	Part Number	Qty	S/P/F	Description
	BS-31G777-0036	1		Engine, Replacement

RZT42 B&S Intek
Cylinder Head

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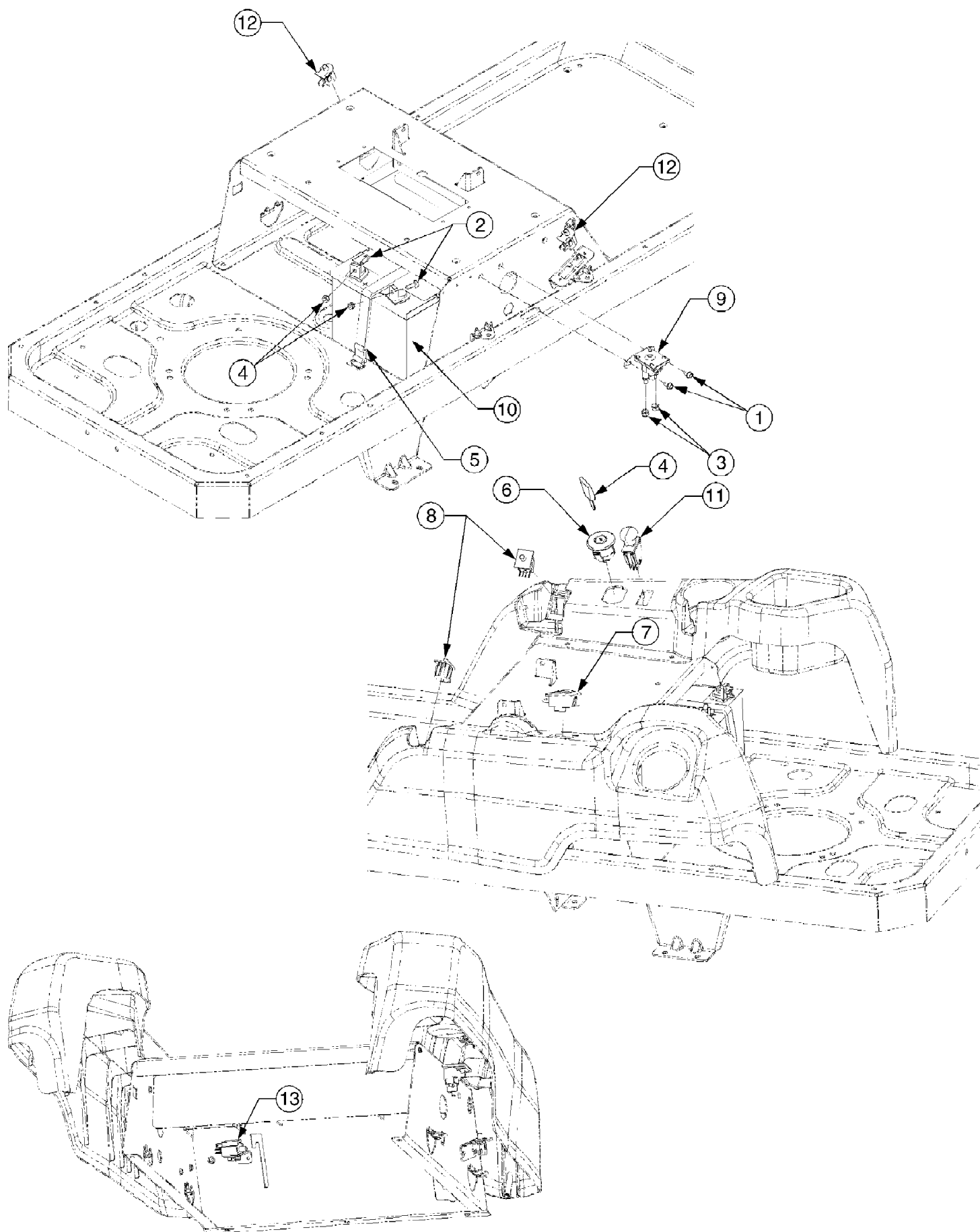
RZT42 B&S Intek
Cylinder Head

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-698147	1	S	Head, Cylinder
2	BS-699168	1	S	Gasket, Cylinder Head
3	BS-690360	4	/P	Screw, Cylinder Head
4	BS-695760	1	S	Valve, Exhaust
5	BS-695761	1	S	Valve, Intake
6	BS-691279	2	/P	Spring, Valve
7	BS-690964	2	S	Retainer, Valve
8	BS-690564	2		Tappet, Valve
9	BS-691986	2	/P	Adjuster, Rocker Arm
10	BS-691843	1	/P	Cap, Valve
11	759-3336	1	/P	Spark Plug (RC12YC)
12	BS-692138	1		O-Ring Seal (Intake Manifold)
13	BS-691909	1	/P	Boot, Spark Plug
14	BS-691095	2	/P	Stud, Rocker Arm
15	BS-690968	1	/P	Seal, Valve
16	BS-691108	4	/P	Screw (Rocker Cover)
17	BS-272475	1	S	Gasket, Rocker Cover
18	BS-692492	1	S	Cover, Rocker
19	BS-692003	1	/P	Rod, Push (Intake)
	BS-692011	1	/P	Rod, Push (Exhaust)
20	BS-691751	2	/P	Arm, Rocker
21	BS-690822	1	/P	Guide, Push Rod

RZT42 B&S Intek
Electrical

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RZT42 B&S Intek
Electrical

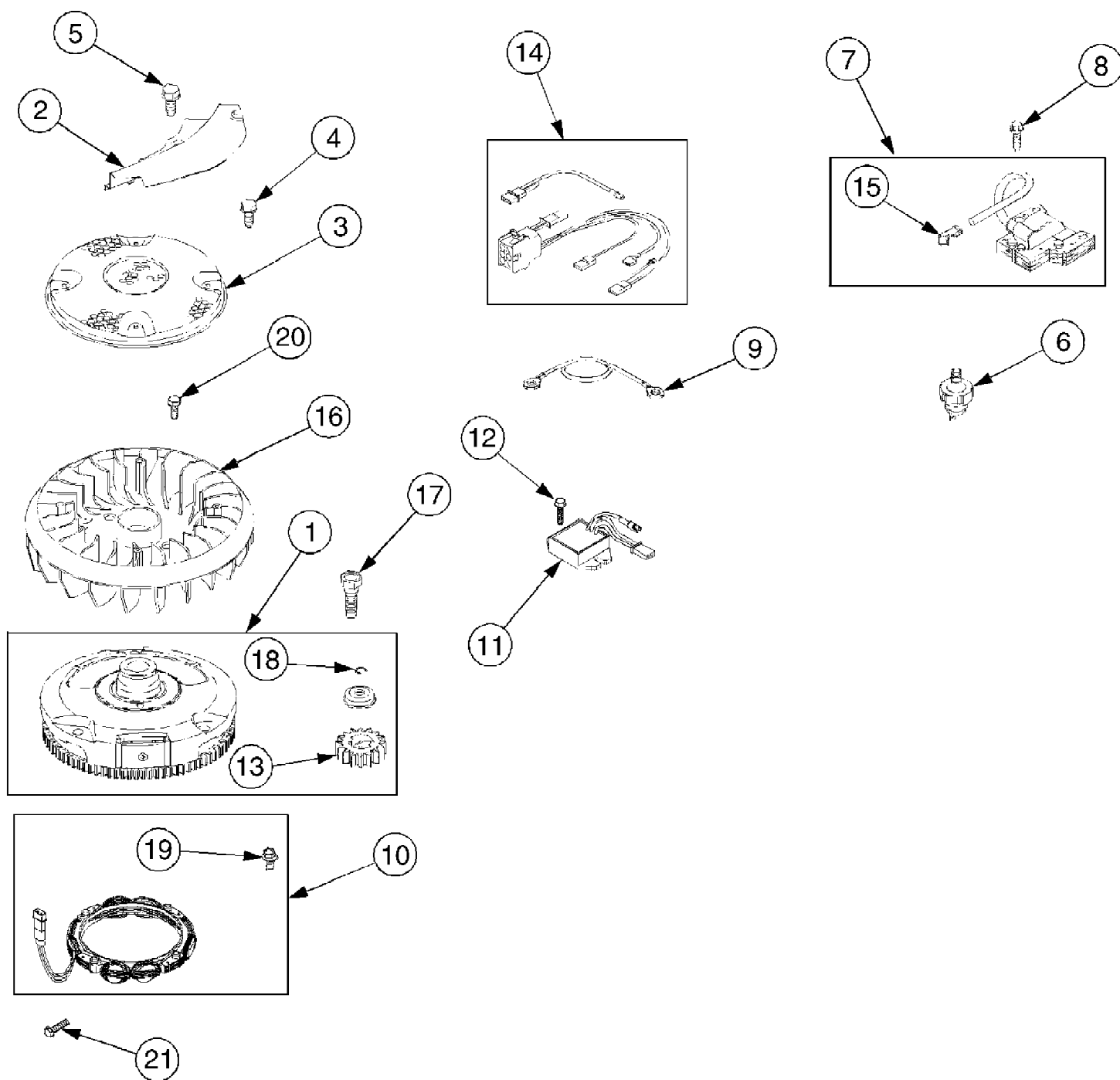
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Ref #	Part Number	Qty	S/P/F	Description
1	710-0599	2	/P	Screw, Hex Wash. Hd. Tapp, 1/4-20 x .5
2	710-3015	2	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
3	712-0271	4	/P	Nut, Hex Sems, 1/4-20
4	925-1745	1	S	Key
5	723-0467	1		Strap, Battery
	732-0696	2		Hook, Wire Rectangular
6	725-04228	1	S	Switch, Ignition
7	725-04036A	1	S	Meter, Hour
8	725-04165	2	S	Switch, Dbl. Pole - Neutral
9	725-1426	1	S	Solenoid
10	725-1707D	1	S	Battery, 245 CCA
11	725-04174	1	S	Switch, PTO
12	725-3166	2	S	Switch, Snap Mount (N.C.) - Reverse
13	725-04232	1		Switch, 3-Pole, (NC-NO-NO) - Brake
	725-04244	1		Harness Assembly, Wire Not Shown
	725-04245	2		Jumper Harness, Neutral Not Shown
	725-04187	1		Cable Wire, Red - Starter Not Shown
	725-04188	1		Cable Wire, Black - to Ground Not Shown
	625-04023	1	S	Cable Wire, Red - Solenoid Not Shown

Ref #	Part Number	Qty	S/P/F	Description
1	603-04176	1	S	Tube, Exhaust
2	651-04058	1	S	Tank, Fuel, 3.0 Gal.
2	751-3124B	1	S	Cap, Fuel Not shown
3	703-05441	1	S	Bracket, Muffler Mounting
4	703-05497	1		Shield, Muffler Tube Heat
5	710-0227	3	/P	Screw, Hex Wash. Hd. Tapp #8-18 x .5
6	710-04248	1	/P	Screw, Hex Cap, 7/16-20 x 4.0 GR5
7	710-0599	5	/P	Screw, Hex Wash. Hd. Tapp 1/4-20 x .5
8	710-0726	2	/P	Screw, Hex Wash. Hd. Tapp 5/16-12 x .75
9	710-04261	2		Screw, Hex Wash. Hd. Tapp #12-16 x .5
10	710-1314A	2	/P	Screw, Socket Hd. 5/16-18 x .75
11	710-1315	4	/P	Screw, Hex Wash. Hd. Tapp 3/8-16 x 1.25
12	710-3008	3	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
13	710-3217	1	/P	Screw, Truss Hd. Mach. #8-32 x .375
14	712-0142	1	/P	Nut, Hex, #8-32
15	712-0429	3	S	Nut, Hex Insert Lock, 5/16-18 GR5
16	717-04127	1	S/F	Clutch Assembly, Electric PTO, (GT1-JD08)
16	717-04183	1	S/F	Clutch Assembly, Electric PTO, (GT1A-MT-09)
17	721-0208	1	S	Gasket, Exhaust (272293)
18	731-04914	1	/P	Knob, Throttle Control
19	736-0171	1	S	Washer, Lock, 7/16
20	736-04131	1	/P	Washer, Flat, .438 x 1.75 x .25
21	737-0125	1		Fitting, Elbow
22	746-04161	1	S	Cable, Throttle, 39.0 Lg
23	747-04228	1		Wire, Tank Mounting
24	751-0535-12	1	S	Hose, Fuel Line Cut to approx. 9 inches
24	726-0205	2	/P	Clamp, Hose Not shown
25	751-0564A	1	S	Deflector, Muffler
26	751-0617A	1	S	Muffler
27	751-3140	1	S	Valve, Oil Drain
28	751-3141	1	S	Hose, Oil Drain Extension
29	751-3142	1		Cap, Oil Drain Valve
30	756-04102A	1	/P	Pulley, Drive, 3.25 Dia.
31	714-04037	1		Key, Square, 1/4 x 2.25, use with PTO Clutch 717-04127
31	714-0118	1	/P	Key, Square, 1/4 x 1.5, use with PTO Clutch 717-04183
32	712-0271	1	/P	Nut, Hex Sems, 1/4-20
33	726-3055	1		Clip, Cable Retainer
	703-05845	1	S/F	Anti-rotation Bracket, units with Mfg Code B095G - E135G Not shown, use with 717-04183

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Flywheel And Electrical

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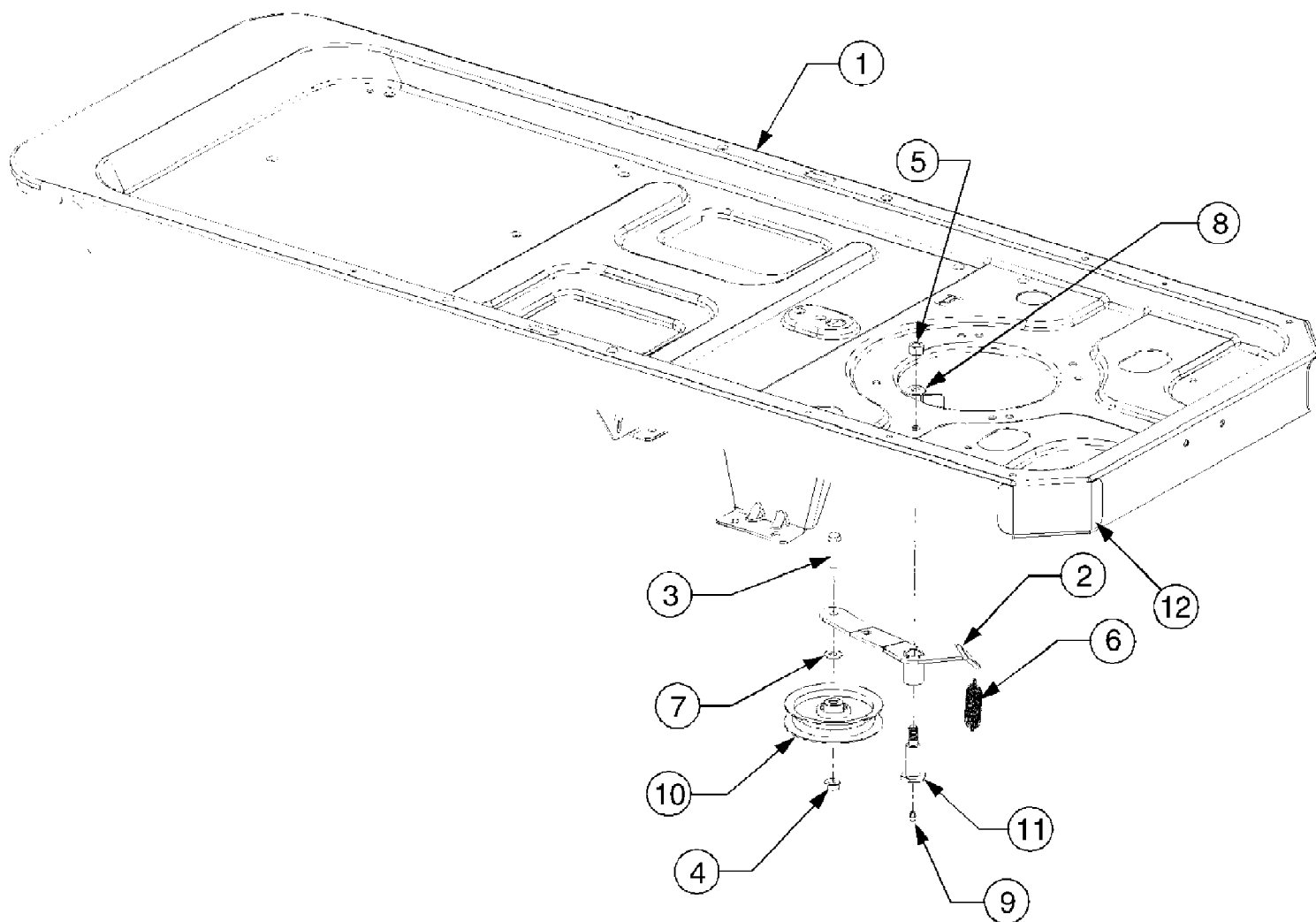
RZT42 B&S Intek
Flywheel And Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-693556	1	/P	Flywheel
2	BS-697352	1		Guard, Flywheel
3	BS-697133	1		Screen, Rotating
4	BS-697897	4		Screw (Rotating Screen)
5	BS-691003	2	/P	Screw (Flywheel Guard)
6	BS-491657	1	S	Switch, Oil Pressure
7	BS-492341	1	/P	Armature, Magneto
8	BS-691061	2		Screw (Armature)
9	BS-697089	1		Wire, Stop
10	BS-696457	1	/P	Alternator
11	BS-691188	1	S	Regulator
12	BS-697088	2		Screw (Regulator)
13	BS-693713	1		Gear, Pinion
14	BS-698329	1		Harness, Wiring
15	BS-692424	1		Terminal, Spark Plug
16	BS-699043	1	S	Fan, Flywheel
17	BS-698139	1		Screw (Flywheel)
18	BS-691265	1	/P	Ring, Retaining
19	BS-698516	1		Kit, Screw/Washer
20	BS-690372	1	S	Screw (Flywheel Fan)
21	BS-691183	1	S	Screw (Alternator)

RZT42 B&S Intek
Frame And Drive Idler Assembly

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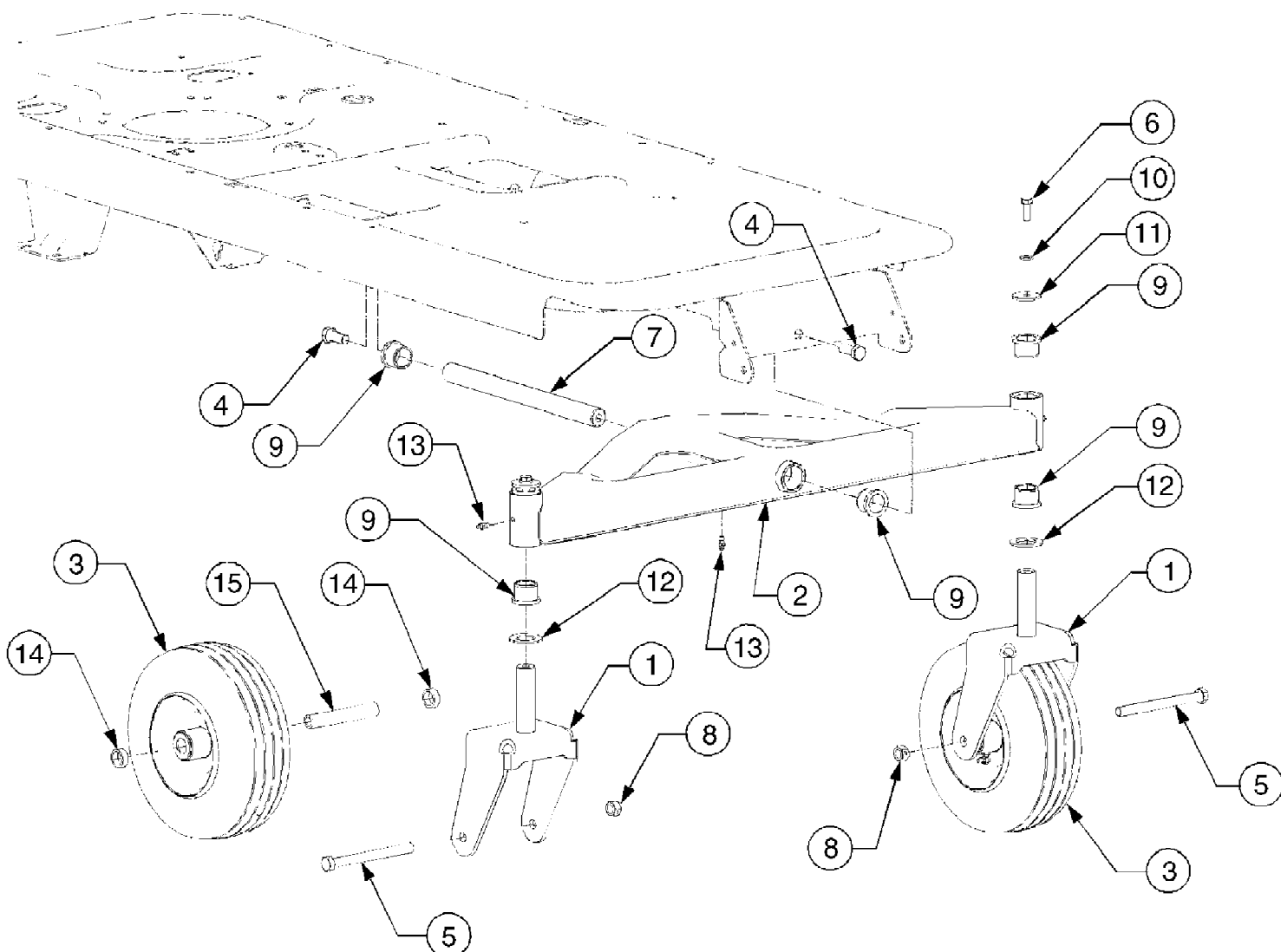
RZT42 B&S Intek
Frame And Drive Idler Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04303	1	S	Frame Assembly
	777D03479	1	/P	Graphic, Cub Cadet
2	603-04147A	1	S	Idler Arm, Drive
3	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
4	712-0431	1	S	Nut, Hex Flange Lock, 3/-16 GRF
5	712-0290	1	/P	Nut, Hex Lock, 7/16-14 GRA
6	732-0626	1		Spring, Extension, .75 x 5.06
7	736-0300	1	S	Washer, Flat, .406 x .875 x .059
8	736-0322	1	/P	Washer, Flat, .45 x 1.25 x .164 HT
9	737-3000	1	S	Fitting, Lube, 3/16 Drive
10	756-1229	1		Pulley, Idler, 4.08 Dia.
11	738-3005A	1	S	Screw, Shoulder, .68 x 1.59

RZT42 B&S Intek
Front Axle

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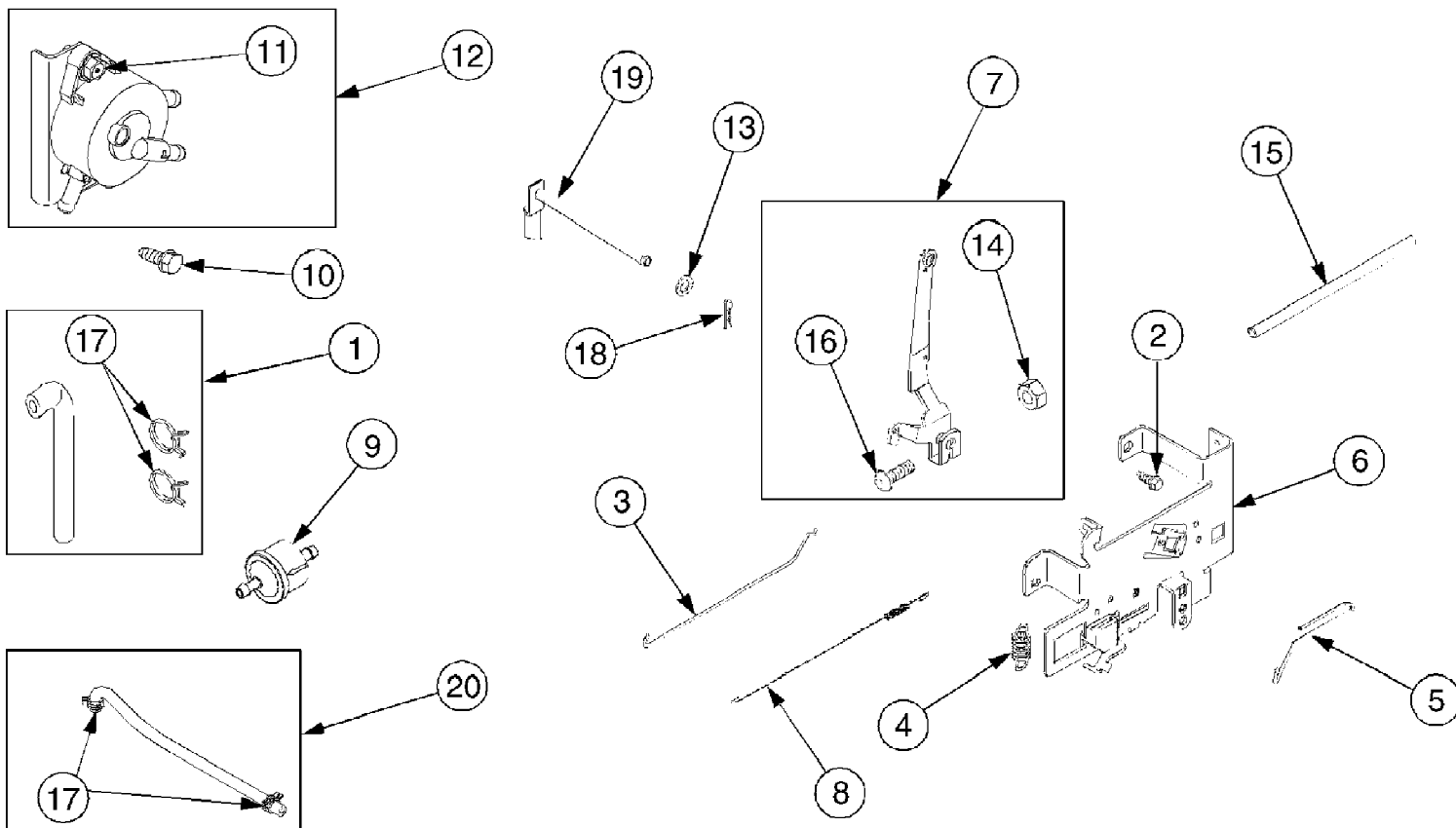
RZT42 B&S Intek
Front Axle

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0363A	2		Bracket, Castor Wheel
2	603-04148	1		Axle, Front Pivot
3	634-3163	2	/P	Wheel Assembly, 11.0 x 4.0 x 5.0
3	741-3069	1		Bearing, Flange Not Shown
3	741-3070	1	S	Bearing, Roller Not Shown
4	710-04186	2	/P	Screw, Hex Lock, 1/2-13 x 1.25 GR5
5	710-0506	2	/P	Screw, Hex Cap, 1/2-20 x 5.5 GR5
6	710-0514	2	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
7	711-04228	1	S	Shaft, Axle
8	712-0239	2	S	Nut, Hex Lock, 1/2-20 GRA
9	731-0374	6	S	Bearing, Flange, 1.0 x 1.254
10	736-0169	2	S	Washer, Lock, 3/8
11	736-0227	2	S	Washer, Flat, .39 x 1.5 x .134
12	736-0250	2	/P	Washer, Flat, 1.0 x 1.75 x .107
13	737-3000	3	S	Fitting, Lube, 3/16 Drive
14	750-0456	4	S	Spacer, .79 x .347
15	750-3197A	2	/P	Spacer, Wheel

RZT42 B&S Intek
Fuel System And Controls

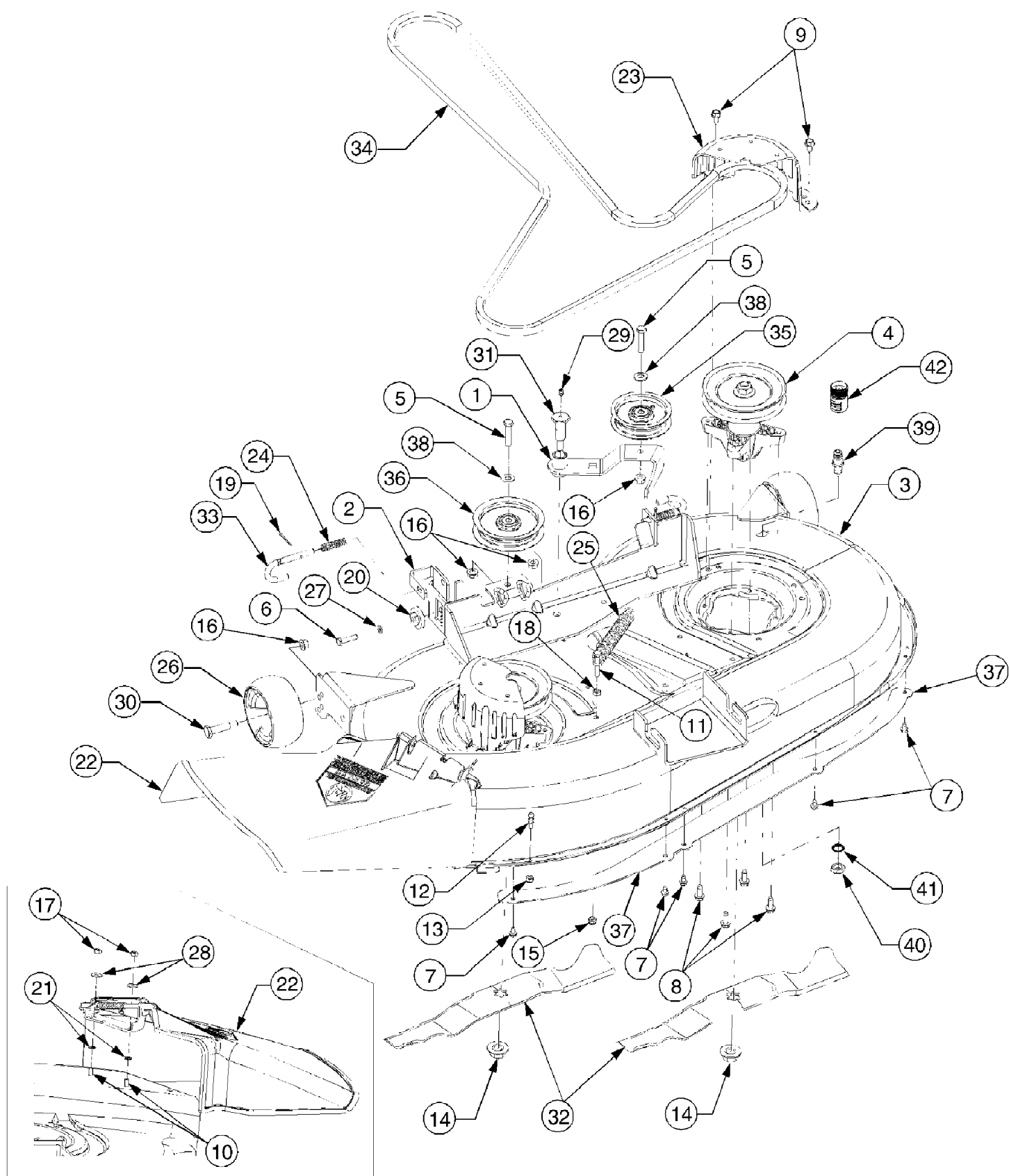
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Ref #	Part Number	Qty	S/P/F	Description
1	BS-698417	1	S	Line, Fuel
2	BS-691693	2	/P	Screw (Control Bracket)
3	BS-691841	1	/P	Link, Mechanical Governor
4	BS-692208	1	S	Spring, Governor
5	BS-691840	1	/P	Link, Choke
6	BS-694042	1	/P	Bracket, Control
7	BS-691374	1		Control Lever, Governor
8	BS-691842	1	/P	Spring, Governor Link
9	BS-691035	1	/P	Filter, Fuel
10	BS-694476	1		Screw (Fuel Pump)
11	BS-690297	1		Screw (Fuel Pump)
12	BS-697090	1	/P	Pump, Fuel
13	BS-691691	1		Washer
14	BS-691251	1		Nut (Governor Control Lever)
15	BS-690581	1		Shield, Cable
16	BS-691119	1		Bolt (Governor Control Lever)
17	BS-95162	4	S	Clamp, Hose
18	BS-691620	1	S	Pin, Cotter
19	BS-692012	1	/P	Crank, Governor
20	BS-697091	1	S	Hose, Vacuum

RZT42 B&S Intek
Mower Deck 42 Inch

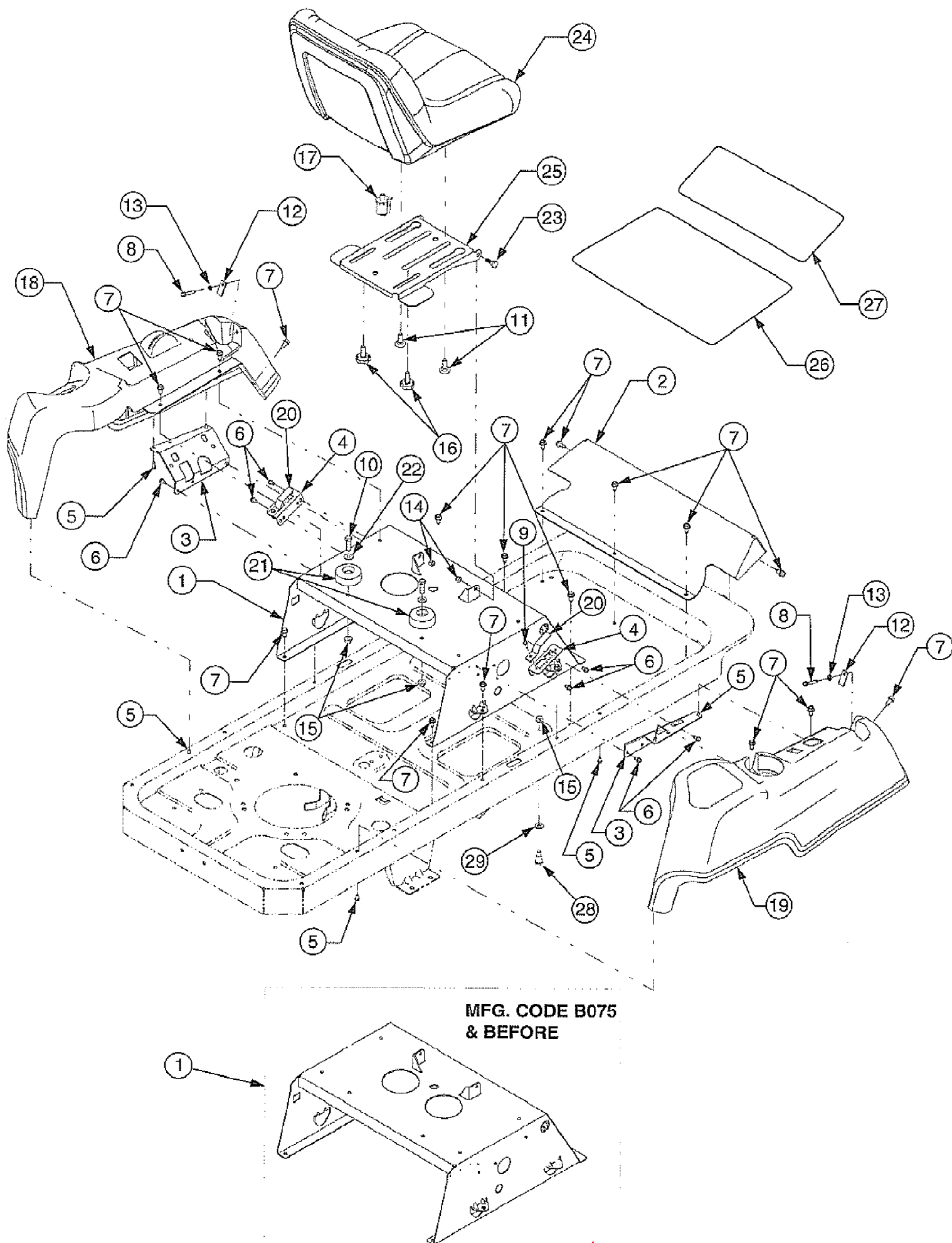
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RZT42 B&S Intek
Mower Deck 42 Inch

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04155	1		Arm, Idler
2	603-04156	1		Bracket, Deck Lift
3	603-04157	1		Housing, Deck
	777S30018	1	/P	Graphic, Danger
	777S30503	1	/P	Graphic, Danger
	777I22281	1	S	Graphic, Instruction
4	618-0427	1	S	Spindle Assembly
	756-1188	1		Pulley
5	710-0347	2	/P	Screw, Hex Cap, 3/8-16 x 1.75 GR5
6	710-0528	1	/P	Screw, Hex Cap, 5/16-18 x 1.25 GR5
7	710-0599	5	/P	Screw, Hex Wash. Hd. Tapp 1/4-20 x .5
8	710-0650	8	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .875
9	710-0726	4	/P	Screw, Hex Wash. Hd. Tapp 5/16-12 x 75
10	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
11	710-3180	1	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
12	711-04069	1	S	Pin, Grass Catcher, 1/4-20
13	712-0324	1	/P	Nut, Hex Insert Lock, 1/4-20 GR8
14	712-0417A	2	/P	Nut, Hex Flange, 5/8-18
15	712-0429	1	S	Nut, Hex Insert Lock, 5/16-18 GR5
16	712-0431	5	S	Nut, Hex Flange, 3/8-16 GRF
17	712-3006	2	/P	Nut, Hex, 1/4-20 GR5
18	712-3010	1	S	Nut, Hex, 5/16-18 GR5
19	714-0470	2	S	Pin, Cotter, 1/8 x 1.25
20	717-1553B	1	S	Gear, Deck Adjustment
21	726-0233	2	/P	Nut, Push, .25 x .5
22	731-1032B	1	S	Chute Assembly, Discharge
	777S30284	1	S	Graphic, Danger
23	731-2231B	2	/P	Cover, Belt
24	732-0306	2	S	Spring, Compression
25	732-0459	1	S	Spring, Extension, .94 Dia. x 6.74
26	734-04039	2	S	Wheel, Deck Ball, 5.0
27	736-0119	1	S	Washer, Lock, 5/16
28	736-0270	2	/P	Washer, Bell, .265 x .75 x .062
29	737-3000	1	S	Fitting, Lube, 3/16 Drive
30	738-0373	2	S	Screw, Shoulder, .498 x 1.53:3/8-16
31	738-3005A	1	S	Screw, Shoulder, .68 x 1.59
32	942-04087	2	/P/F	Blade, Hi-Lift, 21.23
32	942-0616A	2	/P/F	Blade, 3 in 1, 21.23
33	747-1116	2	/P	Rod, Deck Hanger
34	754-04045	1	S	Belt, V, Type A Sec x 109
35	756-0627B	1	S	Pulley, Idler, 3.5 Dia.
36	756-1229	1		Pulley, Idler, 4.06 Dia
37	783-1146A	1	S	Skirt, Deck
38	736-3072	2	/P	Washer, Flat, .38 x .93 x .11 HT
39	737-04003B	1	S	Nozzle, Deck Water
40	712-0641	1	S	Nut, Hex, M16-1.5
41	736-0760	1	S	Washer, Lock,
42	721-04041	1	S	Adapter, Water Nozzle

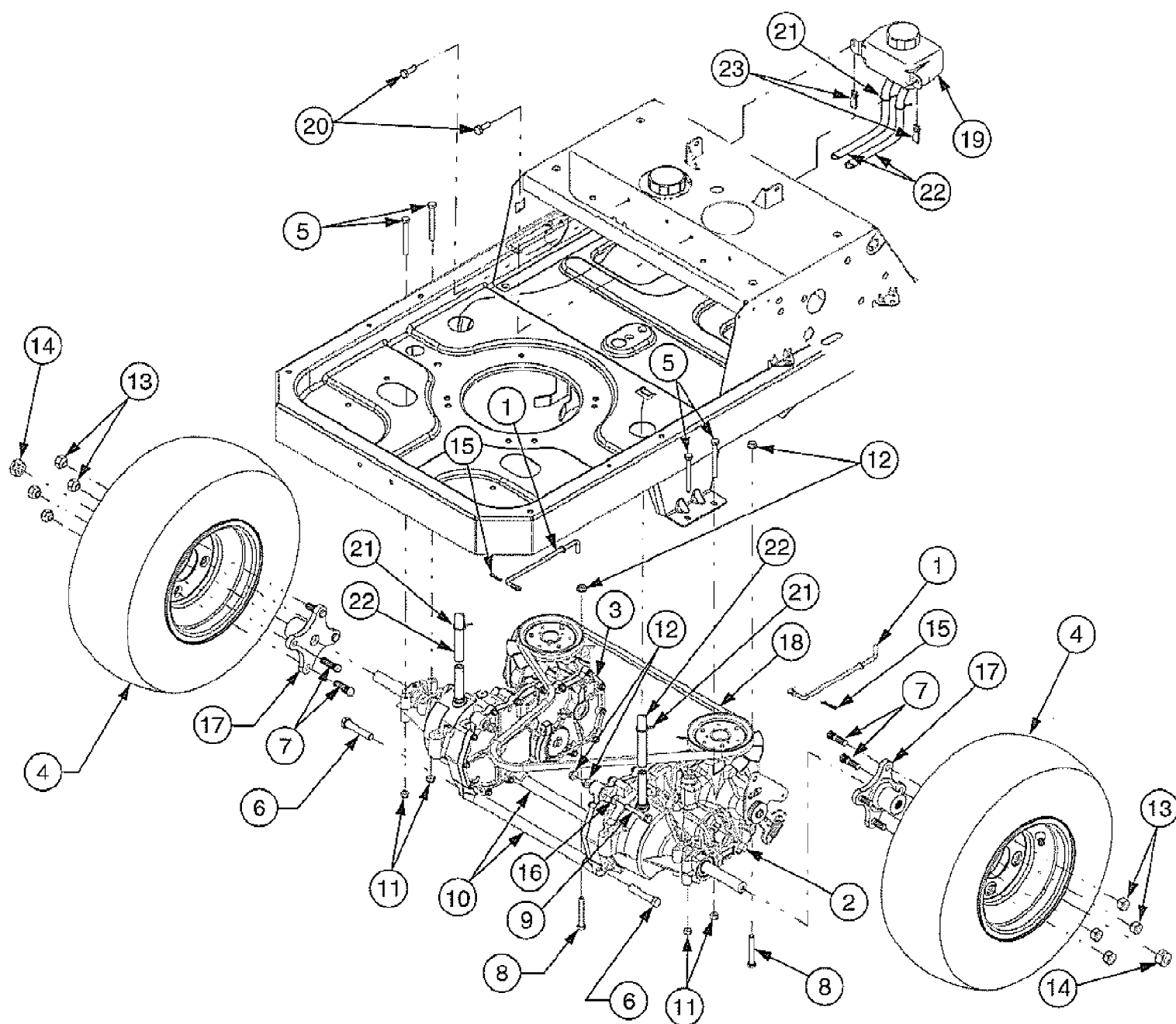


RZT42 B&S Intek
Operator's Platform

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04286B	1		Frame, Seat Box (Two expansion cup holes) Mfg.code B075 & before
1	603-04304	1		Frame, Seat Box (One expansion cup holes) Mfg.code B075 & before
	777I22278	1	S	Graphic, Park Brake
	777S32354	1	S	Graphic, Warning
	777I22275	1	S	Graphic, Deck Height
2	703-05373	1		Bracket, Foot Rest
	777D03479	1	/P	Graphic, Cub Cadet
3	703-05460A	2	/P	Bracket, Console Mounting
4	703-05467	2		Bracket, Switch Mounting
5	710-04261	8		Screw, Hex Wash. Hd Tapp #12-16 x .50
6	710-0599	8	/P	Screw, Hex Wash. Hd. Tapp. 1/4-20 x .5
7	710-0604A	20	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .625
8	710-0778	2	/P	Screw, Hex Wash. Hd. Tapp. 1/4-20 x 1.5
9	710-1268	2	/P	Screw, Hex Wash. Hd Tapp #10-16 x .375
10	710-3005	2	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
11	738-04012A	2	/P	Screw, Shoulder, .625 x .175:3/8-16
12	712-04092	2		Nut, U Type Speed, 1/4-20
13	712-0298	2	S	Nut, Hex Jam, 1/4-20 GR2
14	712-0429	2	S	Nut, Hex Insert Lock, 5/16-18 GR5 ...
15	712-0431	4	S	Nut, Hex Flange Lock, 3/8-16 GRF
16	720-04009A	2	/P	Knob, 3/8-16:.625
17	725-3166	1	S	Switch, Seat, Snap Mount, N.C.
18	731-04662A	1	S	Console, LH
	777I22277	1	S	Graphic, Instruction
	777D08285	1	S	Graphic, Cub Cadet
	777I22279	1	S	Graphic, Throttle Control
19	731-04663	1		Console, RH
	777I22276	1	S	Graphic, Instruction
	777D08284	1	S	Graphic, Cub Cadet
20	732-04200	2	/P	Spring, Switch Actuator
21	735-04041	2		Pad, Seat
22	736-0267	2	S	Washer, Flat HT, .395 x .87 x .06
23	738-0296	2	S	Screw, Shoulder, .437 x .268: 5/16-18
24	757-04023	1	S	Seat
	777D06883	1	/P	Graphic, Cub Cadet
	777D01782	1	/P	Graphic, USA
25	783-04628	1		Bracket, Seat Pivot
26	723-04020	1		Pad, Abrasive Foot Plate
27	723-04021	1		Pad, Abrasive Toe Plate
28	738-0430	2		Screw, Shoulder, .50 x .685:3/8-16 Mfg code L164 & after
29	736-0300	2	S	Washer, Flat, .406 x .875 x .059

Mfg. Code A195 & Before



RZT42 B&S Intek
Rear Drive And Wheels

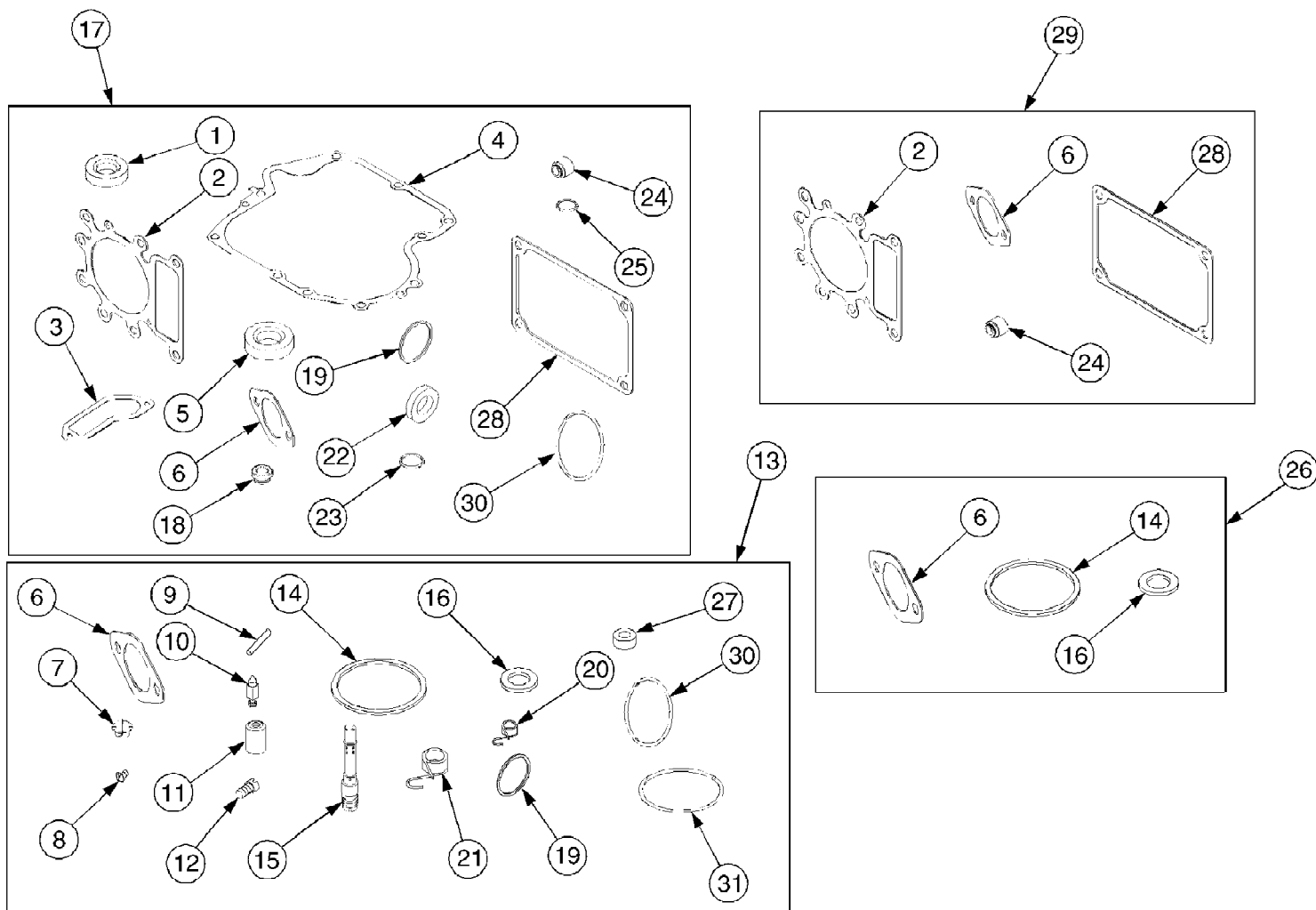
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Ref #	Part Number	Qty	S/P/F	Description
1	747-04217A	2	S	Rod, Bypass
2	759-04143	1		Transmission Assembly, RH, Service Kit replaces 618-04163A NLA
	732-04448	1	/P	Neutral Return Spring Included in service kit, not shown, must have the same color neutral return spring on RH & LH transmission
	618-04432A	1	S	Transmission, RH Double D axle
3	759-04142	1		Transmission Assembly, LH, Service Kit replaces 618-04164A NLA
	732-04448	1	/P	Neutral Return Spring Included in service kit, not shown, must have the same color neutral return spring on RH & LH transmission
	618-04431A	1	S	Transmission, LH Double D axle
4	634-04127	2		Wheel Assembly, 18 x 6.5 x 8
4	734-0294	2	/P	Tire, 18 x 6.5 x 8
4	734-0255	2	S	Valve Assembly
5	710-0176	4	/P	Screw, Hex Cap, 5/16-18 x 2.75 GR5
6	710-04308	4		Screw, Hex Lock, 7/16-14 x 2.25 GR5
7	710-0852	8	/P	Stud, Rib Neck, 7/16-14 x 1.6
8	710-0395	2	/P	Screw, Hex Cap, 5/16-18 x 2.25 GR5
9	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2.0 GR5
10	711-04232	2		Brace, Transmission
11	712-0429	4	S	Nut, Hex Insert Lock, 5/16-18 GR5 ...
12	712-3004A	6	/P	Nut, Hex Flange Lock, 5/16-18 GR5
13	712-3050	8	/P	Nut, Lug, 7/16-14
14	712-04088	2	/P	Nut, Hex Lock, 9/16-18 GRC
15	714-0104	2	S	Pin, Internal Cotter
16	736-0275	2	S	Washer, Flat, .344 x .688 x .065
17	748-04054	2	S	Hub, Wheel
17	618-04494	1	S	Hub, Wheel Double D Included in service kit, not shown
18	754-04043	1	S	V-Belt, Type A Sec x 57.7
19	931-04170	2	/P	Reservoir, Expansion, Mfg code A195 & Before (2 single tanks) use with 618-04164A & 618-04163A
19	631-04168	1	S	Reservoir, Expansion, Mfg code A205 & After (1 single tank design) use with 618-04164A & 618-04163A
20	710-0599	4	/P	Screw, Hx Wash, Hd. Tapp, 1/4-20 x .5, Mfg code A195 & Before
20	710-3015	2	/P	Screw, Hex Cap, 1/4-20 x .75 GR5, Mfg code A205 & After
21	726-04045	4		Clamp, Hose
22		1		Hose, Hydraulic, 54 inches
23	712-04092	2		Nut, U-Type Speed, 1/4-20, Mfg code A205 & After
	710-3119	1	/P	SCREW:3/8"-16 x .750:GR5:LOCK Included in service kit, not shown

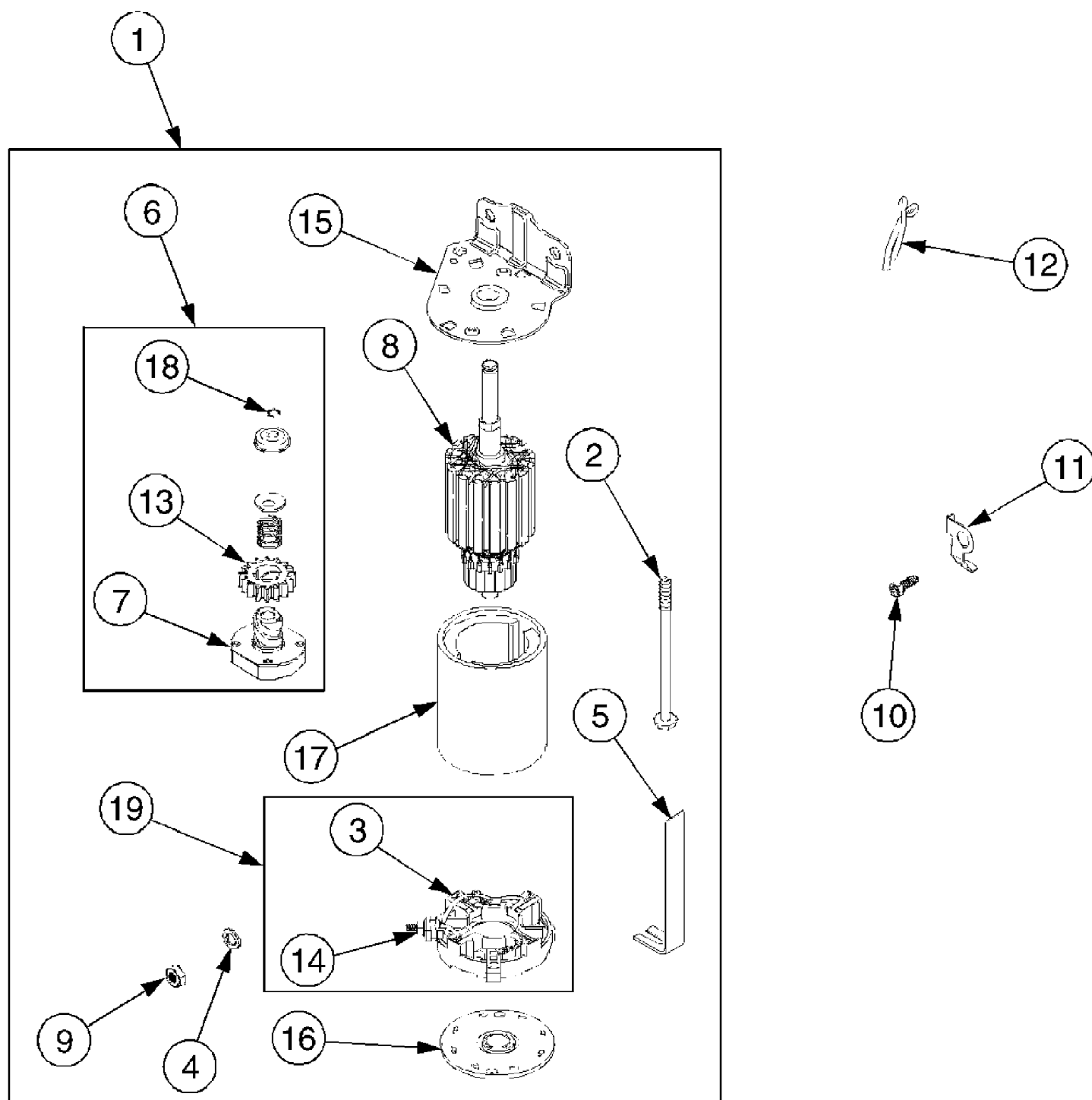
RZT42 B&S Intek
Rear Drive And Wheels

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Ref #	Part Number	Qty	S/P/F	Description
	726-04059	1		CLAMP:HOSE: .750 Included in service kit, not shown
	736-0227	1	S	WASHER:FLAT: .390 x 1.50 x .134 Included in service kit, not shown
	751-10474	1		HOSE:BREATHER Included in service kit, not shown



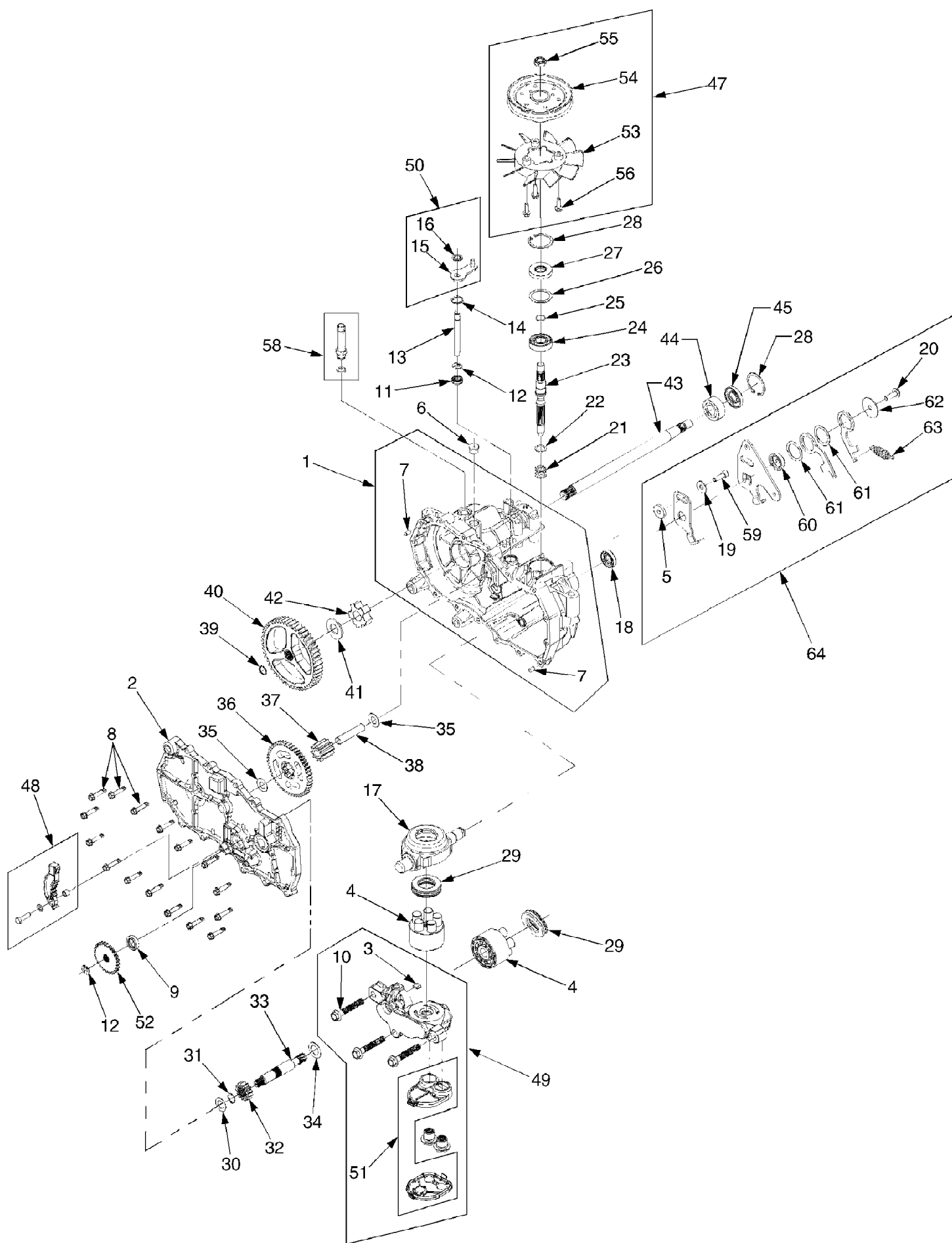
Ref #	Part Number	Qty	S/P/F	Description
1	BS-391086	1	S	Seal, Oil
2	BS-699168	1	S	Gasket, Cylinder Head
3	BS-697109	1		Gasket, Breather
4	BS-697110	1	/P	Gasket, Crankcase
5	BS-690947	1	S	Seal, Oil
6	BS-692137	1	/P	Gasket, Intake
7	BS-690602	1		Bushing, Throttle Shaft
8	BS-691636	2	/P	Screw, Throttle Valve
9	BS-690525	1	/P	Pin, Float Hinge
10	BS-231855	1	S	Valve, Float Needle
11	BS-690577	1	/P	Seal, Inlet (LMT 697204)
	BS-691780	1	/P	Seal, Inlet (LMT 697202)
12	BS-694352	1		Jet, Main
13	BS-697241	1	/P	Kit, Carburetor Overhaul
14	BS-281165	1	S	Gasket, Float Bowl
15	BS-697140	1		Nozzle, Carburetor
16	BS-692255	1	/P	Sealing Washer
17	BS-697191	1	S	Gasket Set, Engine
18	BS-691032	1		Seal, Dipstick Tube
19	BS-692138	1		O-Ring Seal
20	BS-690801	1		Spring/Seal Assembly
21	BS-690802	1	/P	Spring/Seal Assembly
22	BS-692407	1	/P	Seal, Governor Shaft
23	BS-691031	1	/P	Seal, O-Ring
24	BS-690968	1	/P	Seal, Valve
25	BS-690589	1	/P	O-Ring Seal
26	BS-690192	1	S	Set, Carburetor Gasket
27	BS-691326	1	/P	Seal, Throttle Shaft
28	BS-272475	1	S	Gasket, Rocker Cover
29	BS-690190	1	S	Gasket Set, Valve
30	BS-691917	1	/P	O-Ring Seal
31	BS-697123	1		O-Ring Seal



RZT42 B&S Intek
Starter Motor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-693551	1	/P	Motor, Starter
2	BS-690323	2		Screw (Starter Motor)
3	BS-497608	1	/P	Brush Set
4	BS-691261	1		Washer (Brush Retainer)
5	BS-691532	1	/P	Strap, Starter
6	BS-693699	1		Drive, Starter
7	BS-692024	1	/P	Clutch, Drive
8	BS-692034	1	/P	Armature, Starter
9	BS-691029	1		Nut (Starter Cable)
10	BS-690372	1	S	Screw (Drive Cap)
11	BS-691224	1		Clip, Wire
12	BS-694123	1		Clip, Wire
13	BS-693713	1		Gear, Pinion
14	BS-693167	1		Nut (Brush Retainer)
15	BS-691283	1		Cap, Drive
16	BS-691286	1	/P	Cap, End
17	BS-693757	1		Housing, Starter
18	BS-691265	1	/P	Ring, Retaining
19	BS-691293	1	/P	Retainer, Brush



RZT42 B&S Intek
Transmission LH

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862L	1	/P	Housing Assembly, Main LH
2	HG-70863L	1	/P	Side Assembly, RH
3	HG-51448	1		Plate, Bypass
4	HG-70331	1	/P	Block Assembly 5 piston
4	HG-70723	1	/P	Block Assembly 7 piston
5	HG-51949	1		Spacer, .32 x 1.005
6	HG-9005110-5600	1	/P	Plug, SAE #6
7	HG-9004800-2506	2	/P	Pin, Stainless
8	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
9	HG-44761	1	S	Seal, Lip, .625 x 1.0 x .25
10	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
11	HG-51626	1		Seal, Lip, .375 x .75 x .25
12	HG-51628	2	/P	Ring, Retaining, .375 Ext.
13	HG-51625	1		Rod, Bypass
14	HG-51627	1		Ring, Retaining, .75 Int.
15	HG-51910	1		Arm, Bypass
16	HG-51630	1	/P	Ring, Retaining, .375 Push
17	HG-51048	1	/P	Swashplate, Trunnion
18	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
19	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
20	HG-51812	1	/P	Screw, 5/16-24 x 1.0
21	HG-2003014	1	/P	Spring, Compression
22	HG-2003017	1	/P	Washer, .591 x .787 x .04
23	HG-51062	1	/P	Shaft, Input
24	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
25	HG-2000022	1	/P	Ring, Wire Retaining, .561
26	HG-50951	1	/P	Spacer
27	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
28	HG-50329	2	/P	Ring, Retaining
29	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
30	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
31	HG-44145	1		Ring, Retaining
32	HG-51130	1		Gear, Pinion, 13T
33	HG-51632	1		Shaft, Motor
34	HG-51069	1		Washer, .71 x 1.16 x .04
35	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
36	HG-51129	1		Gear, 10T/48T
37	HG-51043	1	/P	Gear, Jackshaft, 10T
38	HG-51083	1		Pin, Jackshaft
39	HG-44871	1	/P	Ring, Spiral Retaining
40	HG-51633	1	S	Gear, Bull, 52T
41	HG-44875	1	/P	Washer, 3/4 x 1.5 x .13
42	HG-51088	1	/P	Bearing, Sleeve
43	HG-51954	1	S	Axle Taper Spline
44	HG-51089	1	/P	Bushing, .752 x 1.571 x .625
45	HG-51066	1	/P	Seal, Lip, .75 x 1.577 x .25
47	N/A	1		Kit, Fan-Pulley (furnish components)
48	HG-70865	1	/P	Kit, Brake Arm
49	HG-70864L	1	/P	Kit, Center Section-Filter RH
50	HG-71006	1		Kit, Bypass Arm
51	HG-70911	1	S	Kit, Filter
52	HG-51635	1	/P	Disc, Brake Cog
53	HG-51365	1		Fan, 6" 10 Blade

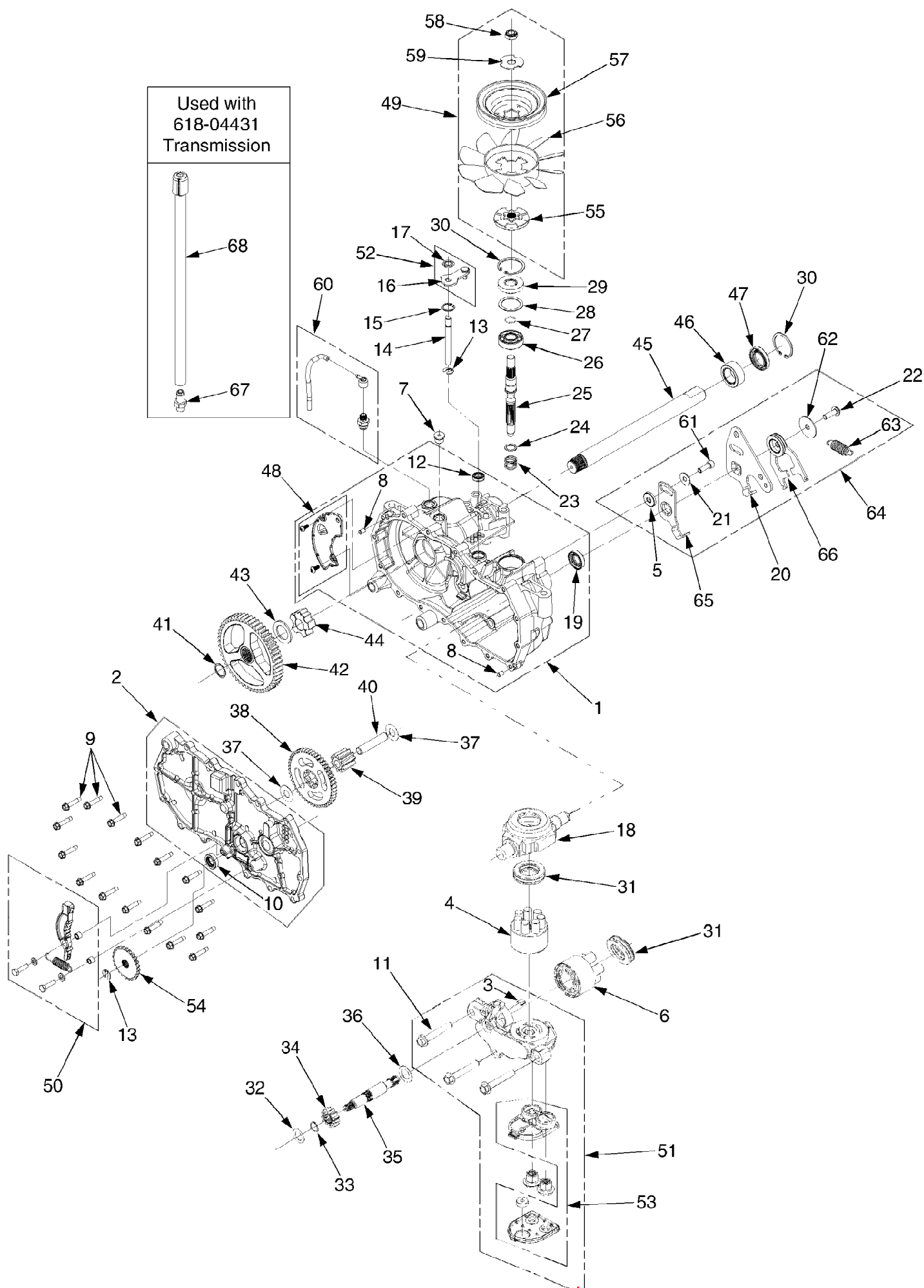
RZT42 B&S Intek
Transmission LH

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-50302	1	/P	Pulley Kit, 4.5
55	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
56	HG-50752	3	/P	Screw, Hex Wash. Hd. Tapp 1/4-20
58	HG-52200	1	/P	Fitting/O-ring Assembly
59	HG-51616	1	S	Screw, Patch, 5/16-24 x 1.0
60	HG-51947	1		Bushing, Pilot, 1.125
61	HG-51948	2		Washer, Plastic
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	HG-51399	1	S	Spring, Extension
64	HG-71094	1		Kit, Return Assembly RH
	HG-70853	1	/P	Kit, Seal
	HG-50928	1	/P	Sealant, Tube Not shown

RZT42 B&S Intek
Transmission LH DD axle

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RZT42 B&S Intek
Transmission LH DD axle

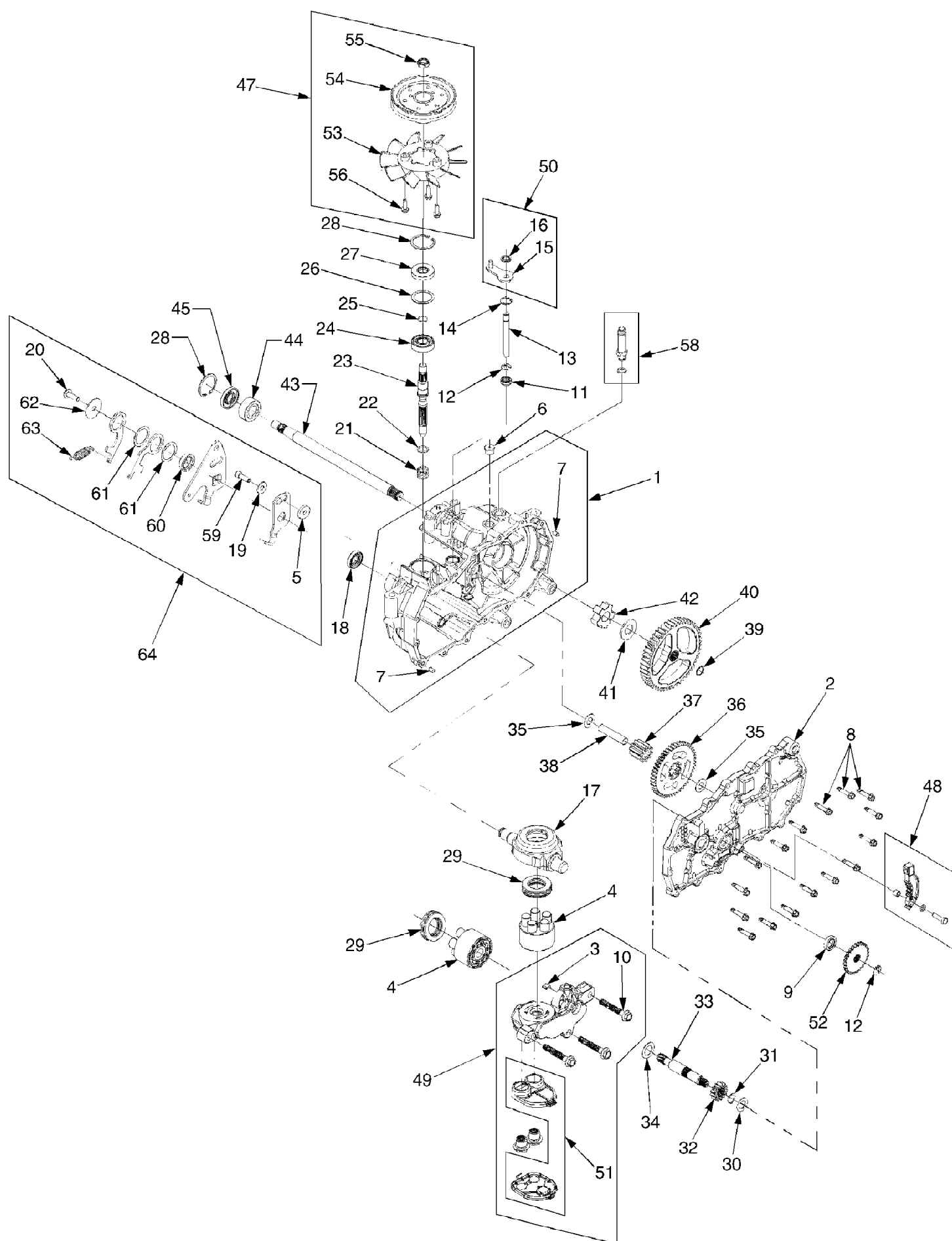
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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862L	1	/P	Housing Assembly, Main LH .
2	HG-70863L	1	/P	Side Assembly, LH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-52527	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-44761	1	S	Seal, Brake
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-51842	1		Arm, Control LH
21	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Spring, Compression
24	HG-2003017	1	/P	Washer, .591 x .787 x .04
25	HG-51062	1	/P	Shaft, Input
26	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
27	HG-2000022	1	/P	Ring, Wire Retaining, .561
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
30	HG-50329	2	/P	Ring, Retaining
31	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
32	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
33	HG-44145	1		Ring, Retaining
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Washer, .71 x 1.16 x .04
37	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, Jackshaft, 10T
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Ring, Spiral Retaining
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.571 x .105
44	HG-52542	1		Bearing, Sleeve
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7 Double-D
46	HG-51517	1	/P	Bushing, Axle
47	HG-51518	1	/P	Seal, Lip, 1.0 x 1.57 x .25
48	HG-70868L	1		Kit, Expansion Plate, LH
49	HG-71351	1	S	Kit, Fan-Pulley
50	HG-71356	1	/P	Kit, Brake Arm
51	HG-71529	1		Kit, Center Section-Filter LH
52	HG-71006	1		Kit, Bypass Arm
53	HG-71497	1	/P	Kit, Filter

RZT42 B&S Intek
Transmission LH DD axle

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55	N/A	1		Hub, Pulley furnish HG-71351
56	HG-52365	1	S	Fan, 7" 10 Blade
57	N/A	1		Pulley, 4.5 furnish HG-71351
58	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
59	HG-51523	3		Washer, OD Slotted
60	HG-71510	1	/P	Kit, Breather
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	732-04448	1	/P	Spring, Extension replaces HG-51833, RH & LH transmissions must have the same color return spring
64	HG-71094	1		Kit, Return AssemblyLH
65	HG-51946	1		Arm, Neutral RH
66	HG-52432	1		Assemble, Return, Bi-Direct.
67	HG-71393	1	/P	Fitting, w/Cap Used only on 618-04431 Transmissions w/ 751-10474 Breather Hose
68	751-10474	1		Hose Assembly Breather-Used Only with 618-04431 Transmissions Before Mfg. Date A267
	HG-70853	1	/P	Kit, Seal not shown
	HG-50928	1	/P	Sealant Tube, 10.3 oz not shown



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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862R	1	/P	Housing Assembly, Main RH
2	HG-70863R	1	/P	Side Assembly, RH
3	HG-51448	1		Plate, Bypass
4	HG-70331	2	/P	Block Assembly 5 piston
4	HG-70723	1	/P	Block Assembly 7 piston
5	HG-51949	1		Spacer, .32 x 1.005
6	HG-9005110-5600	1	/P	Plug, SAE #6
7	HG-9004800-2506	2	/P	Pin, Stainless
8	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
9	HG-44761	1	S	Seal, Lip, .625 x 1.0 x .25
10	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
11	HG-51626	1		Seal, Lip, .375 x .75 x .25
12	HG-51628	2	/P	Ring, Retaining, .375 Ext.
13	HG-51625	1		Rod, Bypass
14	HG-51627	1		Ring, Retaining, .75 Int.
15	HG-51910	1		Arm, Bypass
16	HG-51630	1	/P	Ring, Retaining, .375 Push
17	HG-51048	1	/P	Swashplate, Trunnion
18	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
19	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
20	HG-51812	1	/P	Screw, 5/16-24 x 1.0
21	HG-2003014	1	/P	Spring, Compression
22	HG-2003017	1	/P	Washer, .591 x .787 x .04
23	HG-51062	1	/P	Shaft, Input
24	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
25	HG-2000022	1	/P	Ring, Wire Retaining, .561
26	HG-50951	1	/P	Spacer
27	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
28	HG-50329	2	/P	Ring, Retaining
29	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
30	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
31	HG-44145	1		Ring, Retaining
32	HG-51130	1		Gear, Pinion, 13T
33	HG-51632	1		Shaft, Motor
34	HG-51069	1		Washer, .71 x 1.16 x .04
35	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
36	HG-51129	1		Gear, 10T/48T
37	HG-51043	1	/P	Gear, Jackshaft, 10T
38	HG-51083	1		Pin, Jackshaft
39	HG-44871	1	/P	Ring, Spiral Retaining
40	HG-51633	1	S	Gear, Bull, 52T
41	HG-44875	1	/P	Washer, 3/4 x 1.5 x .13
42	HG-51088	1	/P	Bearing, Sleeve
43	HG-51954	1	S	Axle Taper Spline
44	HG-51089	1	/P	Bushing, .752 x 1.571 x .625
45	HG-51066	1	/P	Seal, Lip, .75 x 1.577 x .25
47	N/A	1		Kit, Fan-Pulley (furnish components)
48	HG-70865	1	/P	Kit, Brake Arm
49	HG-70864R	1	/P	Kit, Center Section-Filter RH
50	HG-71006	1		Kit, Bypass Arm
51	HG-70911	1	S	Kit, Filter
52	HG-51635	1	/P	Disc, Brake Cog
53	HG-51365	1		Fan, 6" 10 Blade

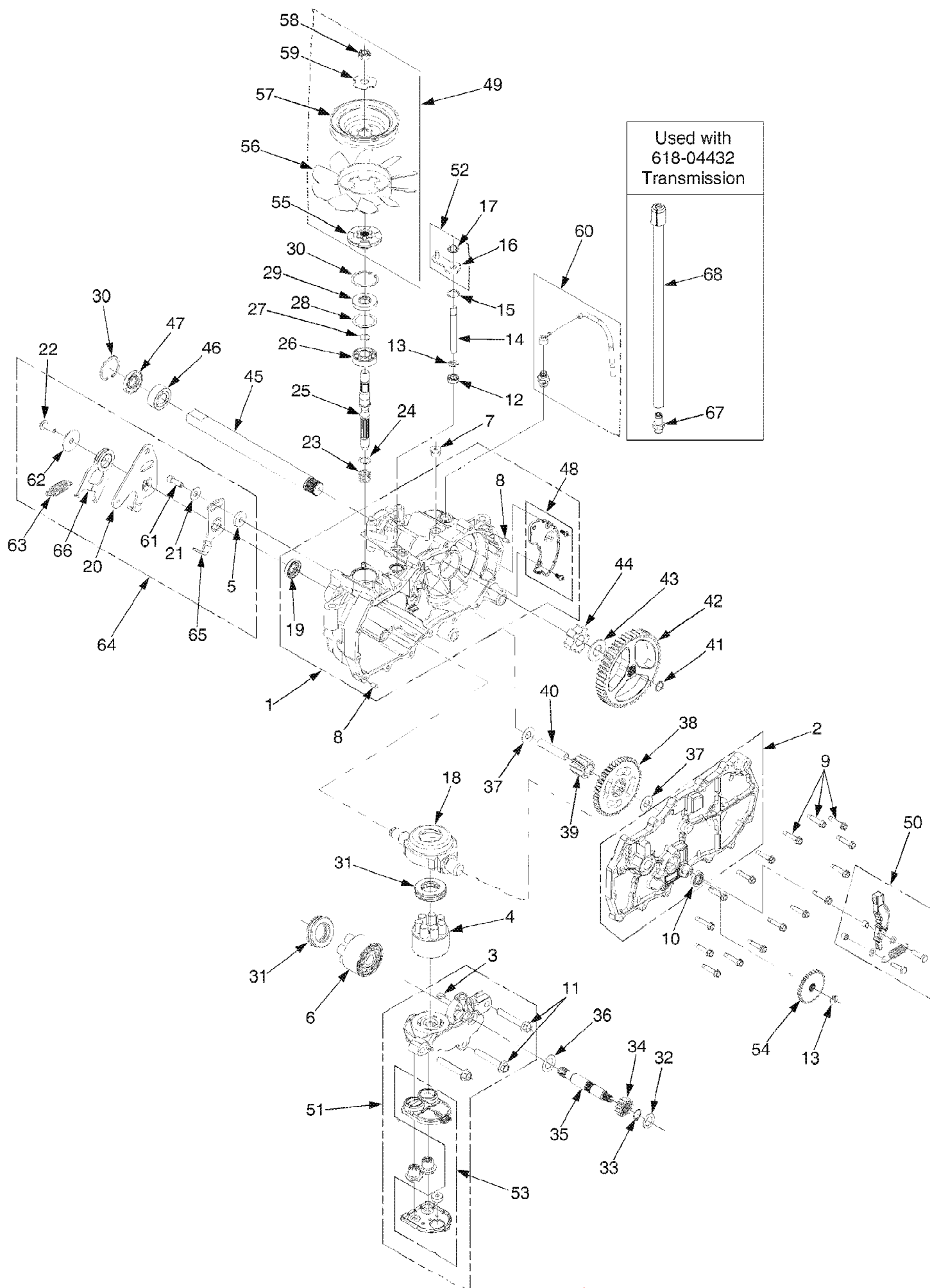
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Ref #	Part Number	Qty	S/P/F	Description
54	HG-50302	1	/P	Pulley, 4.5
55	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
56	HG-50752	3	/P	Screw, Hex Wash. Hd. Tapp 1/4-20
58	HG-52200	1	/P	Fitting/O-ring Assembly
59	HG-51616	1	S	Screw, Patch, 5/16-24 x 1.0
60	HG-51947	1		Bushing, Pilot, 1.125
61	HG-51948	2		Washer, Plastic
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	HG-51399	1	S	Spring, Extension
64	HG-71095	1		Kit, Return Assembly RH
	HG-70853	1	/P	Kit, Seal
	HG-50928	1	/P	Sealant, Tube Not shown

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862R	1	/P	Housing Assembly, Main RH
2	HG-70863R	1	/P	Side Assembly, RH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Pump Block Assembly
5	HG-52527	1		Spacer, .32 x 1.005
6	HG-70331	1	/P	Motor Block Assembly
7	HG-9005110-5600	1	/P	Plug, SAE #6
8	HG-9004800-2506	2	/P	Pin, Stainless
9	HG-51190	16	/P	Screw, Hex Self Tapping, 1/4-20 x 1.25
10	HG-44761	1	S	Seal, Brake
11	HG-50016	3		Bolt, Hex Flange, 3/8-24 x 2.5
12	HG-51626	1		Seal, Lip, .375 x .75 x .25
13	HG-51628	2	/P	Ring, Retaining, .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Ring, Retaining, .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Ring, Retaining, .375 Push
18	HG-51048	1	/P	Swashplate, Trunnion
19	HG-51140	1	/P	Seal, Lip, 18 x 32 x 7
20	HG-51841	1	/P	Arm, Control RH
21	HG-44130	1	S	Washer, Flat, 11/32 x 7/8 x 1/16
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Spring, Compression
24	HG-2003017	1	/P	Washer, .591 x .787 x .04
25	HG-51062	1	/P	Shaft, Input
26	HG-50315	1		Bearing, Ball, 17mm x 40 x 12
27	HG-2000022	1	/P	Ring, Wire Retaining, .561
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Seal, Lip, 17 x 40 x 7
30	HG-50329	2	/P	Ring, Retaining
31	HG-50551	2	S	Bearing, Thrust, 30 x 52 x 13
32	HG-44371	1	/P	Washer, Flat, 5/8 x 1.0 x .05
33	HG-44145	1		Ring, Retaining
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Washer, .71 x 1.16 x .04
37	HG-50132	2	/P	Washer, HT, .5 x 1.0 x .032
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, Jackshaft, 10T
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Ring, Spiral Retaining
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.571 x .105
44	HG-52542	1		Bearing, Sleeve
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7 Double-D
46	HG-51517	1	/P	Bushing, Axle
47	HG-51518	1	/P	Seal, Lip, 1.0 x 1.57 x .25
48	HG-70868R	1		Kit, Expansion Plate, RH
49	HG-71351	1	S	Kit, Fan-Pulley
50	HG-71356	1	/P	Kit, Brake Arm
51	HG-71530	1		Kit, Center Section-Filter RH
52	HG-71006	1		Kit, Bypass Arm
53	HG-71497	1	/P	Kit, Filter

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55		1		Hub, Pulley furnish HG-71351
56	HG-52365	1	S	Fan, 7" 10 Blade
57		1		Pulley, 4.5
58	HG-51244	1	S	Nut, Hex Insert Lock, 1/2-20
59	HG-51523	3		Washer, OD Slotted
60	HG-71510	1	/P	Kit, Breather
61	HG-51616	1	S	Screw, Hx Patch, 5/16-24 x 1.0
62	HG-51950	1		Washer, 1.5 x .34 x .062
63	732-04448	1	/P	Spring, Extension replaces HG-51833, RH & LH transmissions must have the same color return spring
64	HG-71095	1		Kit, Return Assembly RH
65	HG-51945	1		Arm, Neutral RH
66	HG-52432	1		Assemble, Return, Bi-Direct.
67	HG-71393	1	/P	Fitting, w/Cap Used only on 618-04432 Transmissions w/ 751-10474 Breather Hose
68	751-10474	1		Hose Assembly Breather-Used Only with 618-04432 Transmissions Before Mfg. Date A267
	HG-70853	1	/P	Kit, Seal not shown
	HG-50928	1	/P	Sealant Tube, 10.3 oz not shown