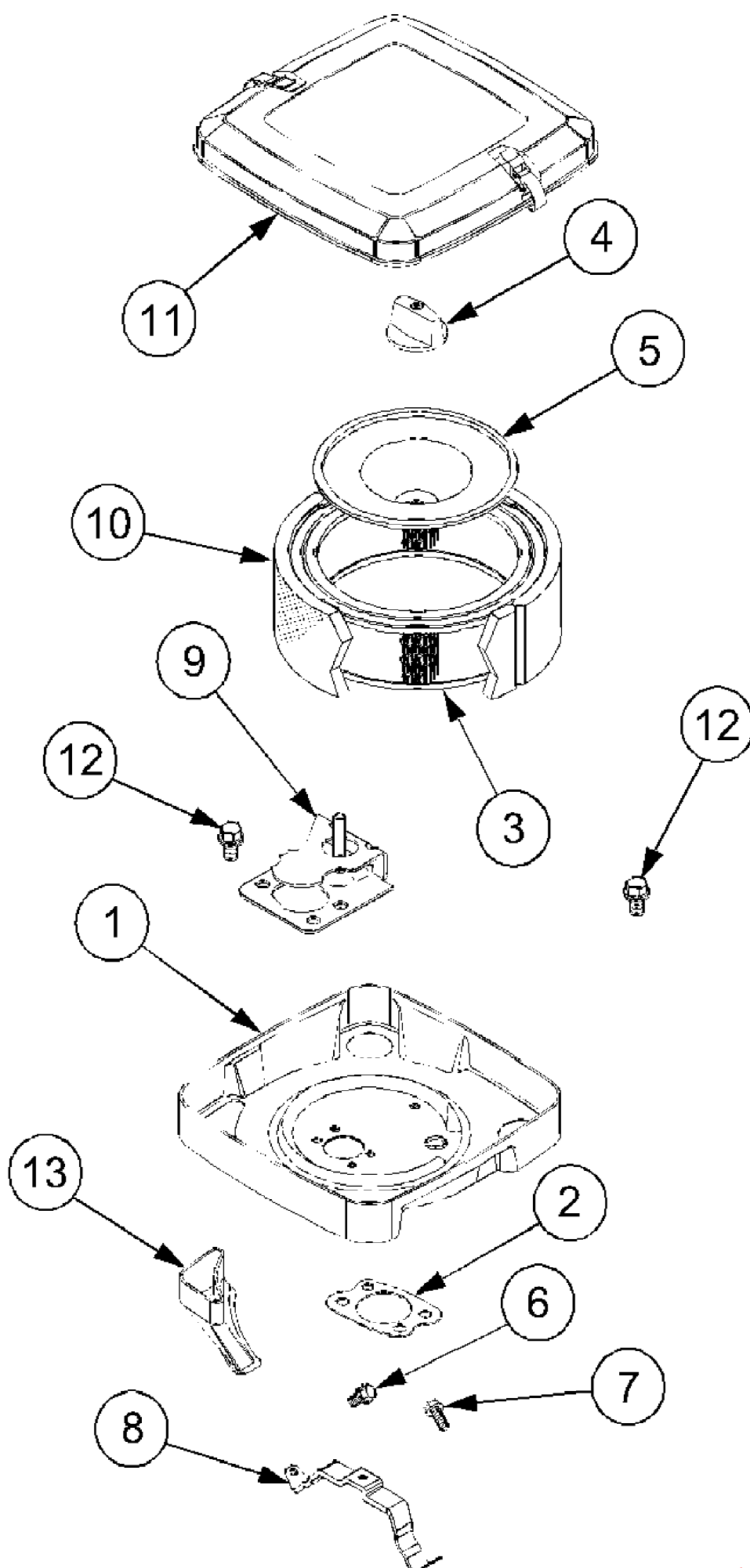


LT2180 Tractor
Air Cleaner

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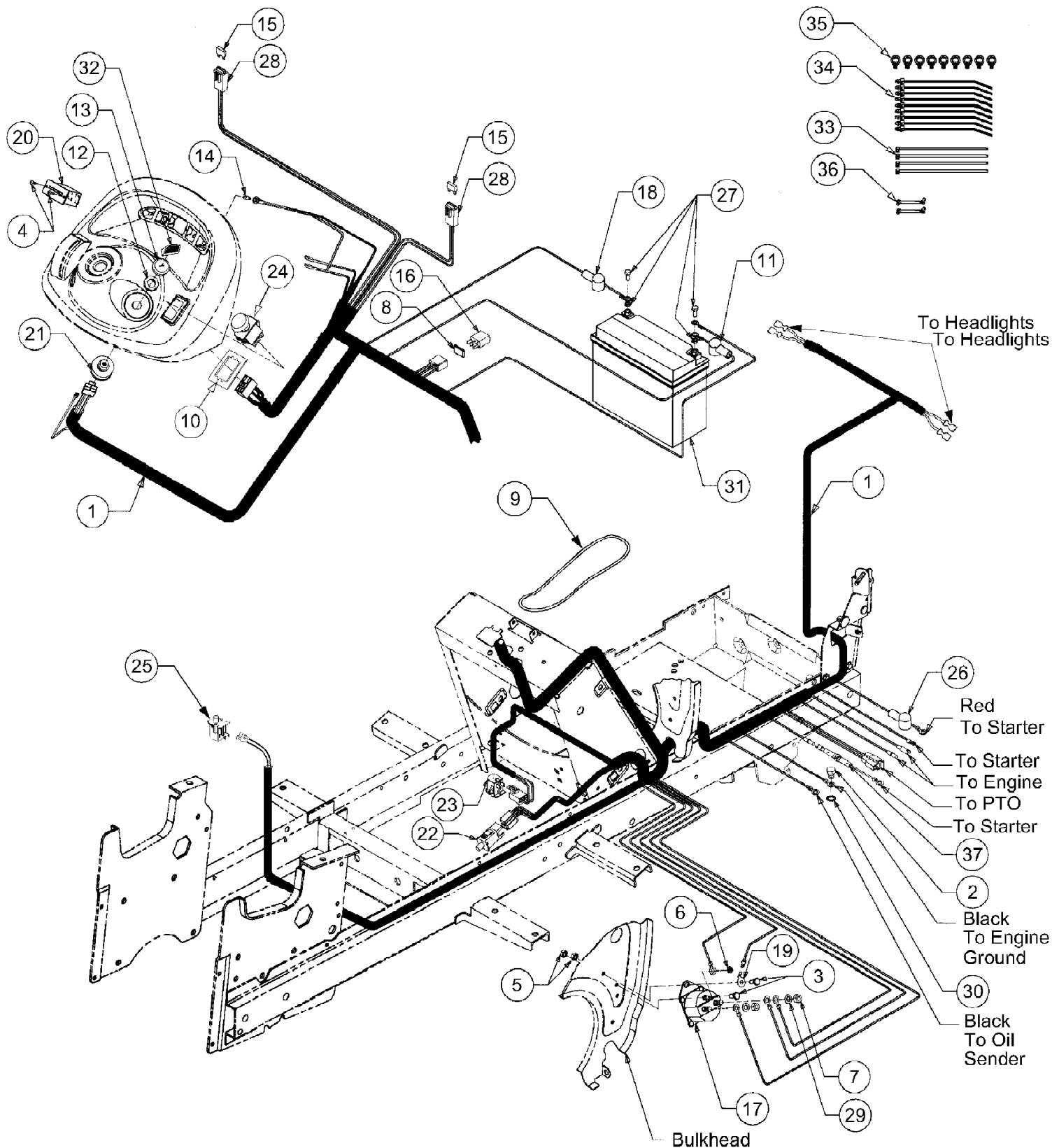
LT2180 Tractor
Air Cleaner

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-691561	1	/P	Base, Air Cleaner
2	BS-692081	1	/P	Gasket, Air Cleaner
3	BS-394018	1	S	Filter, Air Cleaner Cartridge
4	BS-691985	1	/P	Knob, Air Cleaner
5	BS-692079	1	/P	Retainer, Air Filter
6	BS-692539	1		Screw, Cleaner Mounting Strap
7	BS-690872	1		Screw, Cleaner Mounting Strap
8	BS-692153	1	/P	Strap, Air Cleaner Mounting
9	BS-691577	1	/P	Shield, Carburetor
10	BS-272490	1	S	Pre Cleaner, Filter
11	BS-692097	1	S	Cover, Air Cleaner
12	BS-807084	2		Screw, Air Cleaner Base
13	BS-690743	1	/P	Duct, Air

LT2180 Tractor
Battery, Electrical Components And Switches

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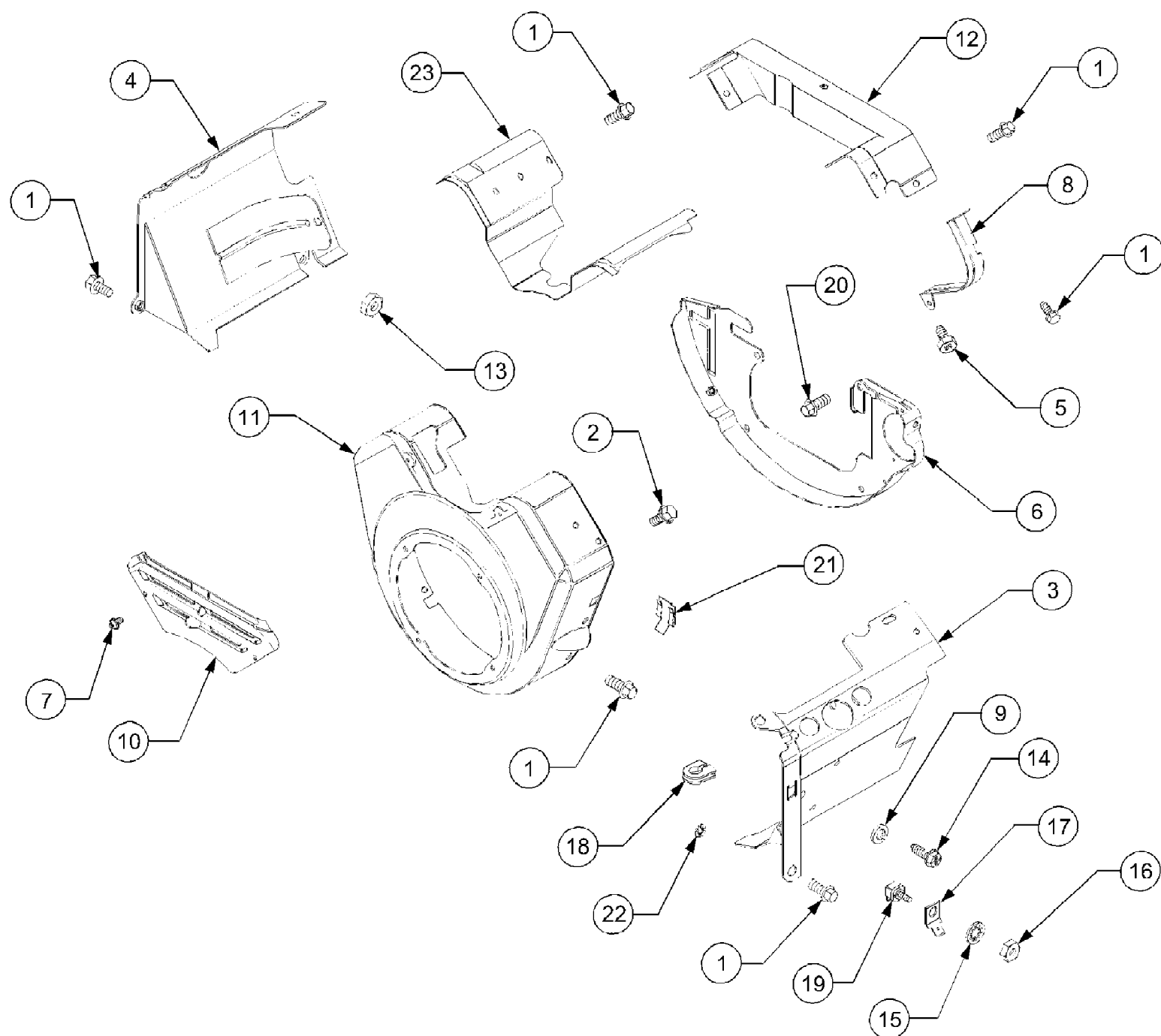
LT2180 Tractor
Battery, Electrical Components And Switches

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Ref #	Part Number	Qty	S/P/F	Description
1	629-3067	1	S	Wire Harness, Main
2	710-0168	1	/P	Screw, Hex Cap, 3/8-16 x .50
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0936	2		Screw, Truss Hd Tapp, #6 x .62
5	712-0271	2	/P	Nut, Hex Sems, 1/4-20
6	712-0349	1	/P	Nut, Hex, #10-32
7	712-3010	2	S	Nut, Hex, 5/16-18 GR5
8	721-0342	1	S	Gasket, Silicone
9	723-04016	1		Strap, Battery Retainer
10	783-0462	1	/P	Bracket, PTO Switch Retainer
11	725-0340	1		Cover, Terminal Black
12	725-1346	1	S	Nut, Ignition Switch
13	725-1347	1	/P	Cap, Ignition Switch
14	725-1365	1	S	Bulb, Indicator
15	725-3243	2		Fuse, 25 Amp
16	725-1648	1	S	Relay
17	725-3001	1	S	Solenoid, Starter
18	725-3007A	1	/P	Cover, Terminal Red
19	725-3147	1		Lug, Quick Connect
20	725-3159	1	S	Hour Meter
21	725-3163	1	S	Switch, Ignition
22	725-3164A	1	S	Switch, Interlock (Brake)
23	725-3166	1	S	Switch, Snap Mount - Normally Closed
24	725-3233	1	S	Switch, PTO
25	725-3166	1	S	Switch, Seat
26	725-3237	3		Cover, Terminal Red
27		1		Battery Cable Hardware
	710-3015	2	/P	Screw
	712-0271	2	/P	Sems Nut
28	729-0357	2		Holder, Fuse w/Mounting Clip
29	736-0119	2	S	Washer, Lock, 5/16
30	736-0148	1	/P	Washer, External Lock, 3/8
31	725-1707D	1	S	Battery
32	759-3476A	1	S	Key, Ignition (Set of 2)
33	725-0157	4	/P	Tie, Self-Clinch Cable
34	726-0154	9	S	Tie, Pushmount
35	726-3055	9		Clip, Cable
36	726-0161	2		Clip, Cable
37	759-3689	1	S	Diode Assembly w/Lead

LT2180 Tractor
Blower Housing

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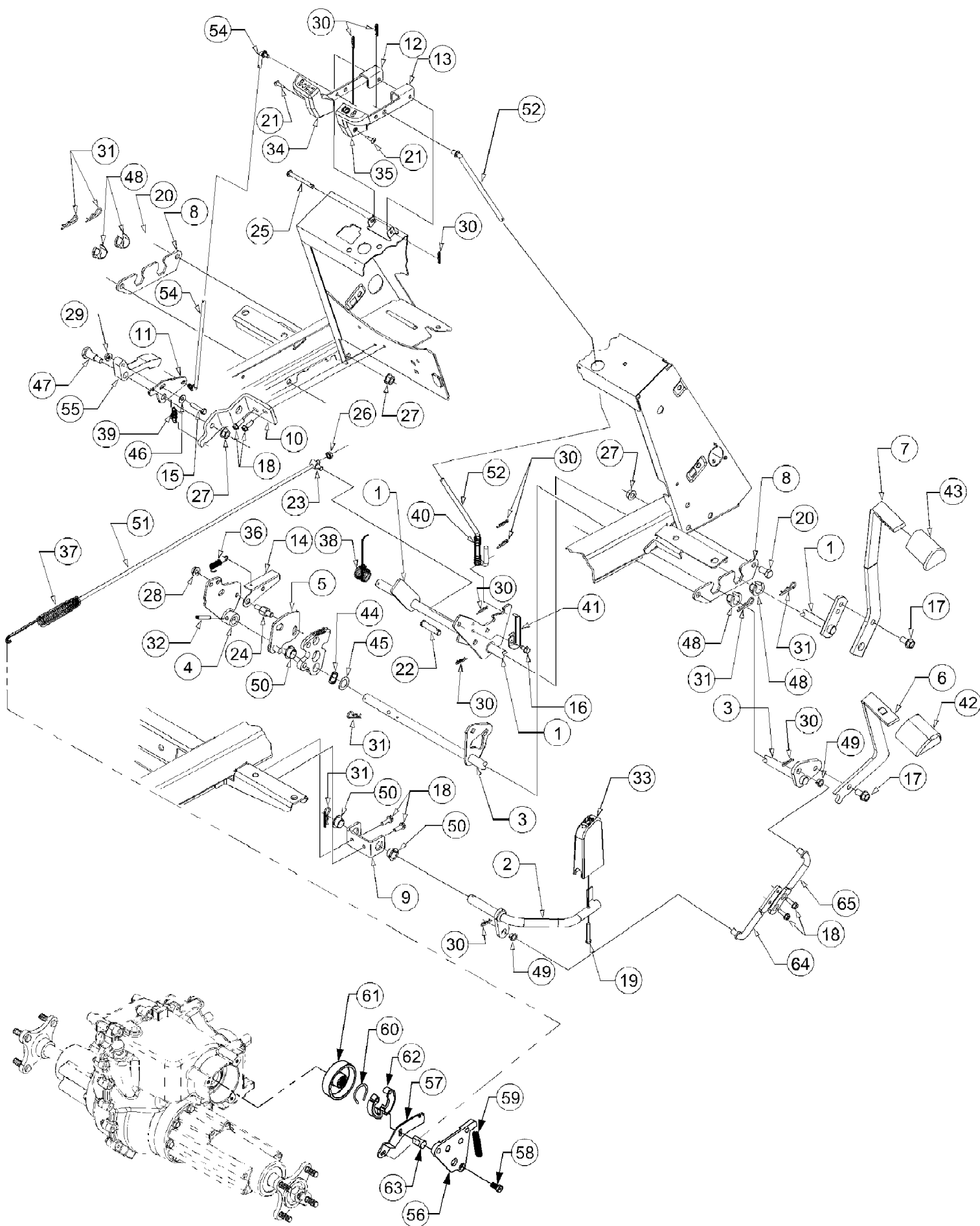
LT2180 Tractor
Blower Housing

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-692539	AR		Screw, Hex
2	BS-692056	1	/P	Screw, Hex
3	BS-806545	1		Cover, Cylinder #1
4	BS-806544	1		Cover, Cylinder #2
5	BS-690688	1	/P	Screw Hex
6	BS-690902	1	/P	Plate, Back
7	BS-690677	2	/P	Screw, Sems
8	BS-690714	1		Cover, Starter Drive
9	BS-690706	2		Washer, Lock
10	BS-690757	1	/P	Cover, Carburetor
11	BS-690929	1	/P	Housing, Blower
12	BS-690908	1		Cover, Air Guide
13	BS-690238	1		Nut, Hex
14	BS-692067	2	/P	Screw, Mtg.
15	BS-691077	1	/P	Washer, Lock, Internal Tooth
16	BS-691612	1		Nut, Hex
17	BS-691084	1	/P	Terminal, Ground
18	BS-690744	2	/P	Grommet, Cable
19	BS-691972	1	/P	Insulator Assembly
20	BS-807163	4		Screw, Hex
21	BS-690451	1	/P	Clip, Debris
22	BS-691551	1		Washer
23	BS-690750	1		Cover, Air Guide

LT2180 Tractor
Brake And Control Pedals

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LT2180 Tractor
Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0321A	1		Shaft Assy, Brake
2	603-0412	1		Pedal Assy, Reverse
3	603-0697	1		Shaft Assy, Forward/Reverse
4	603-0419	1		Cam Assy, Control
5	603-0421A	1	/P	Plate Assy, Disengagement
6	703-2570A	1		Pedal, Forward
7	703-2573A	1		Pedal, Brake
8	703-2804	2		Plate, Bearing Mounting
9	703-2938	1		Bracket, Reverse Pivot
10	703-2941	1		Bracket, Cruise
11	703-2942	1		Plate, Rod Adjustment
12	703-2962	1		Lever, Cruise
13	703-2963	1	S	Lever, Brake Lock
14	703-2965	1	S	Actuator, Reverse Switch
15	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
16	710-0599	1	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
17	710-0623	2	/P	Screw, Hex Wash Hd Tapp 3/8-16x .75
18	710-0642	6	/P	Screw, Hex Wash Hd Tapp 1/4-20x .75
19	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
20	710-0216	2	/P	Screw, Hex Cap, 3/8-16 x .75 GR5
21	710-3009	2	/P	Screw, Phil Hd Pan, #10-24 x .75
22	711-0415	1	S	Pin, Clevis, 3/8 x 1.62
23	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
24	711-1138	1		Stud, Actuator
25	711-3295	1	S	Pin, Clevis, .25 x 2.38
26	712-0271	1	/P	Nut, Hex Sems, 1/4-20
27	712-0431	3	S	Nut, Hex Flange Lock, 3/8-16
28	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18
29	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
30	714-0104	9	S	Pin, Internal Cotter, 5/16 Dia x 1.12
31	714-0145	6	S	Pin, Internal Cotter, 3/8 Dia x 1.62
32	715-0114	1	S	Pin, Spiral Spring, 1/4 x 1.5
33	731-3205	1	S	Pedal, Reverse
34	731-3206	1		Knob, Cruise
35	731-3207	1		Knob, Brake Lock
36	732-0418	1		Spring, Extension, .38 OD x 2.1
37	732-0463A	1	/P	Spring, Extension
38	732-0756A	1	S	Spring, Torsion
39	732-04006	1	S	Spring, Extension, .6 OD x 1.34
40	732-3099	1		Spring, Compression, .50 x 2.23
41	732-3117	1		Spring, Switch Actuator
42	735-3048	1		Pad, Forward Foot Control
43	735-3049	1	S	Pad, Brake Foot
44	736-0174	1	/P	Washer, Wave, .625 x .885 x .015
45	736-0349	1	S	Washer, Flat, .635 x 1.0 x .020
46	736-0463	1	S	Washer, Flat, 1/4 x .63 x .051
47	738-0145	1	S	Shoulder Bolt, .50 OD x .840
48	741-3065B	4	/P	Bearing, Hex Flange Split
49	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
50	741-3074	3		Bearing, Flange, .626 x .93 x .344
51	747-3216	1		Rod, Brake
52	747-3219	1		Rod, Parking Brake
54	747-3307	1		Rod, Cruise

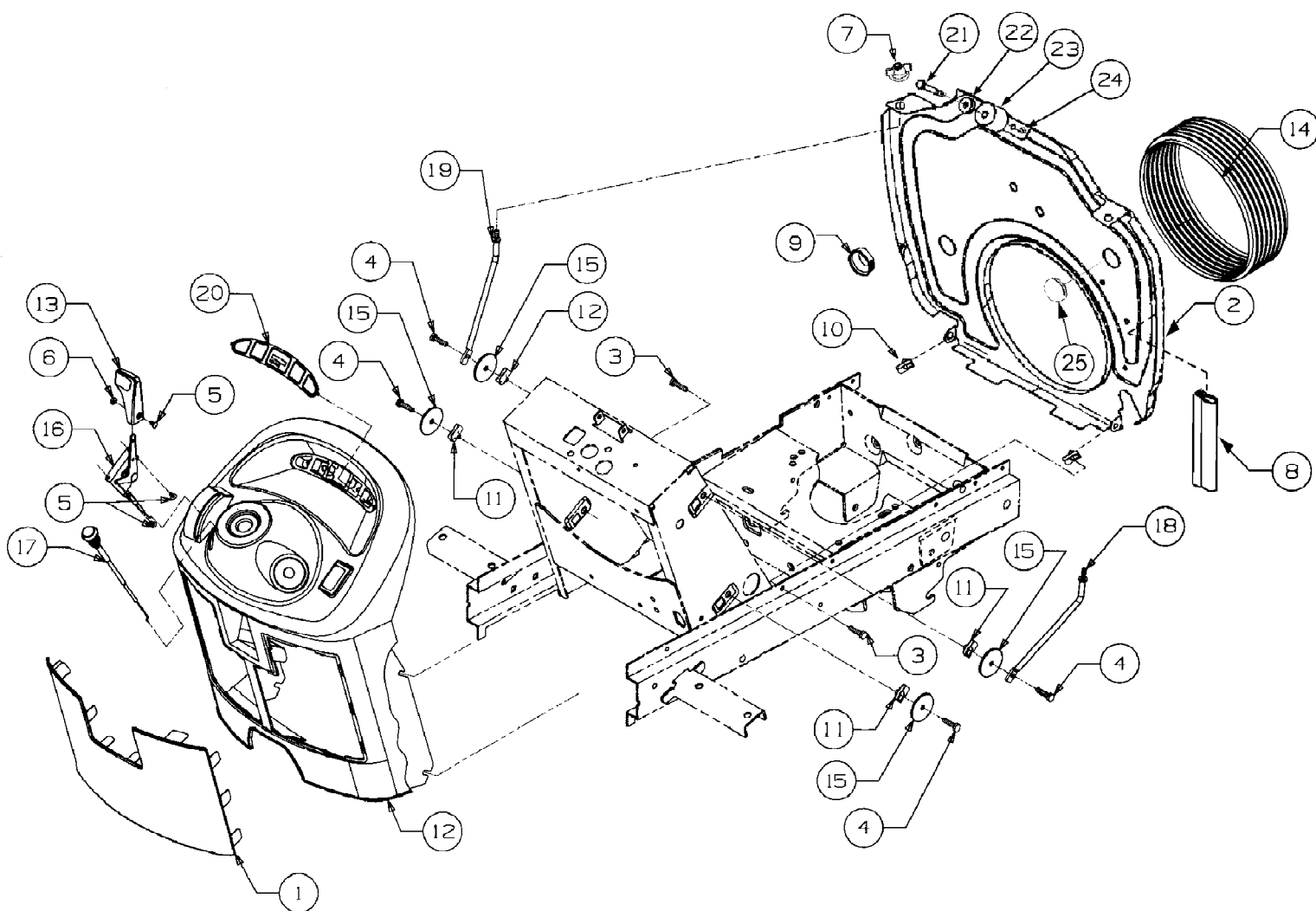
LT2180 Tractor
Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
55	748-3060	1		Latch, Cruise
56	618-3060	1	S	Plate, Brake
57	703-2191	1		Arm, Brake
58	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
59	732-0152	1		Spring, Compression
60	732-3077	1		Spring, Brake
61	761-3019	1		Drum, Brake
62	761-3020	1	S	Shoe, Brake
63	761-3028	1		Actuator, Brake Shoe
64	747-3341A	1	/P	Rod, Rear Connecting
65	747-3383	1	/P	Rod, Front Connecting

LT2180 Tractor
Bulkhead, Dash Panel And Engine Controls

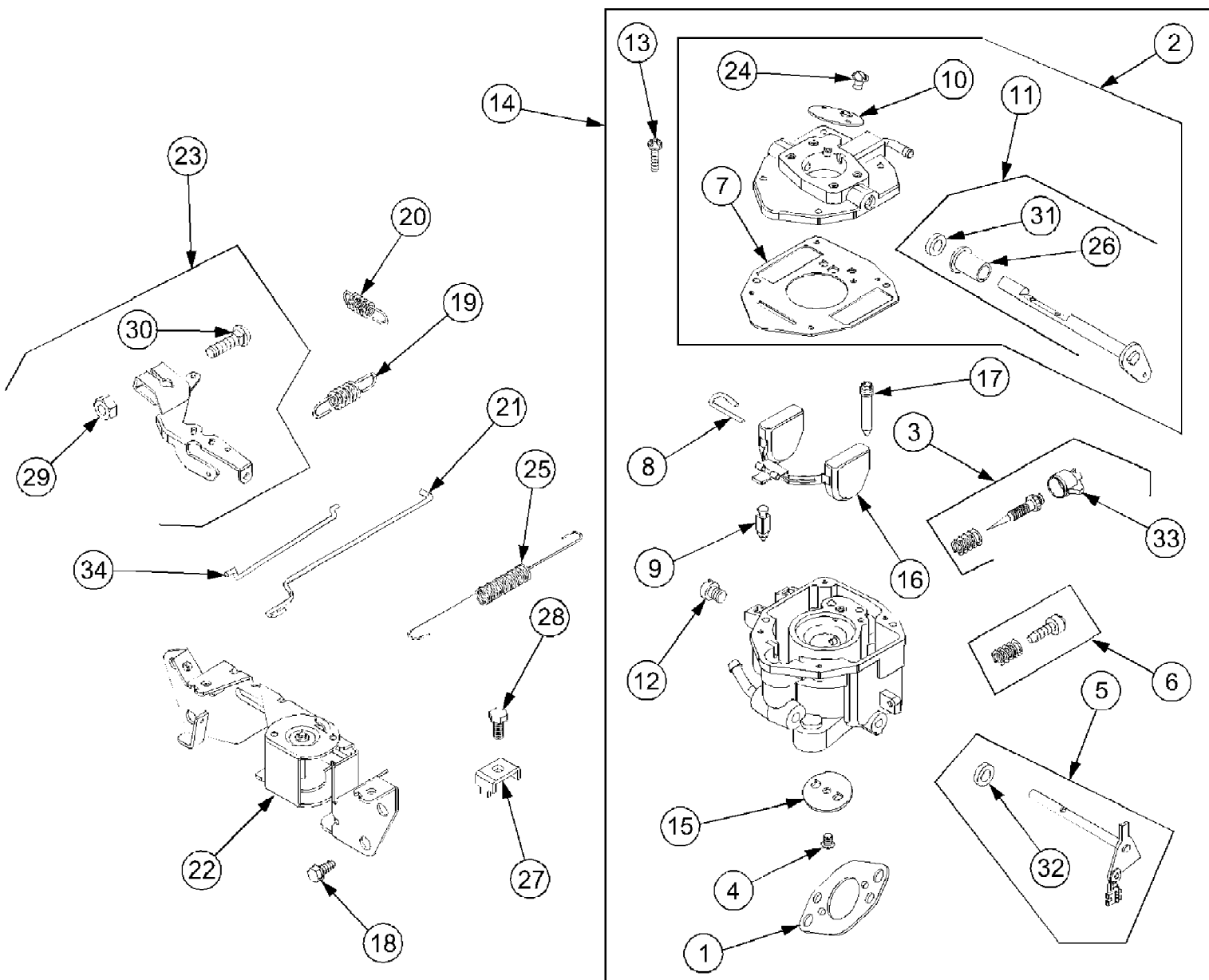
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LT2180 Tractor
Bulkhead, Dash Panel And Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2557	1	S	Screen, Intake Dash
2	703-3108B	1	S	Bulkhead, Lower
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0597	4	/P	Screw, Hex Cap, 1/4-20 x 1.0
5	710-3217	3	/P	Screw, Cross Rec Trus, #8-32 x .38
6	712-0142	1	/P	Nut, #8-32
7	712-0397	2	S	Nut, Wing w/Bell Washer 1/4-20
8	720-3024-36	28in	/P	Seal, Push On Trim
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	726-3048	2		Nut, U-Type Speed, 1/4-20
11	726-3054	4		Nut, U-Clip, 1/4-20
12	731-3137A	1	/P	Panel, Dash
	777I20306	1	/P	Graphic, Ignition Switch
13	731-3161	1	S	Knob, Throttle
14	731-3166	1		Boot, Intake
15	736-3128	4		Washer, Flat, .285 x 1.75 x .10
16	746-3049	1	S	Control, Throttle
17	746-3052	1		Control, Choke
18	747-3226	1		Rod, RH Mounting
19	747-3227	1		Rod, LH Mounting
20	777I20312	1	/P	Label, Dash
21	710-0136	1	/P	Screw, Hex Cap, 1/4-20 x 1.75 GR5
22	736-0342	1		Washer, Flat, .283 x .75 x .030
23	731-3232	1		Roller, Hood Latch
24	712-0271	1	/P	Nut, Hex Sems, 1/4-20
25	720-3025	1		Plug. Button



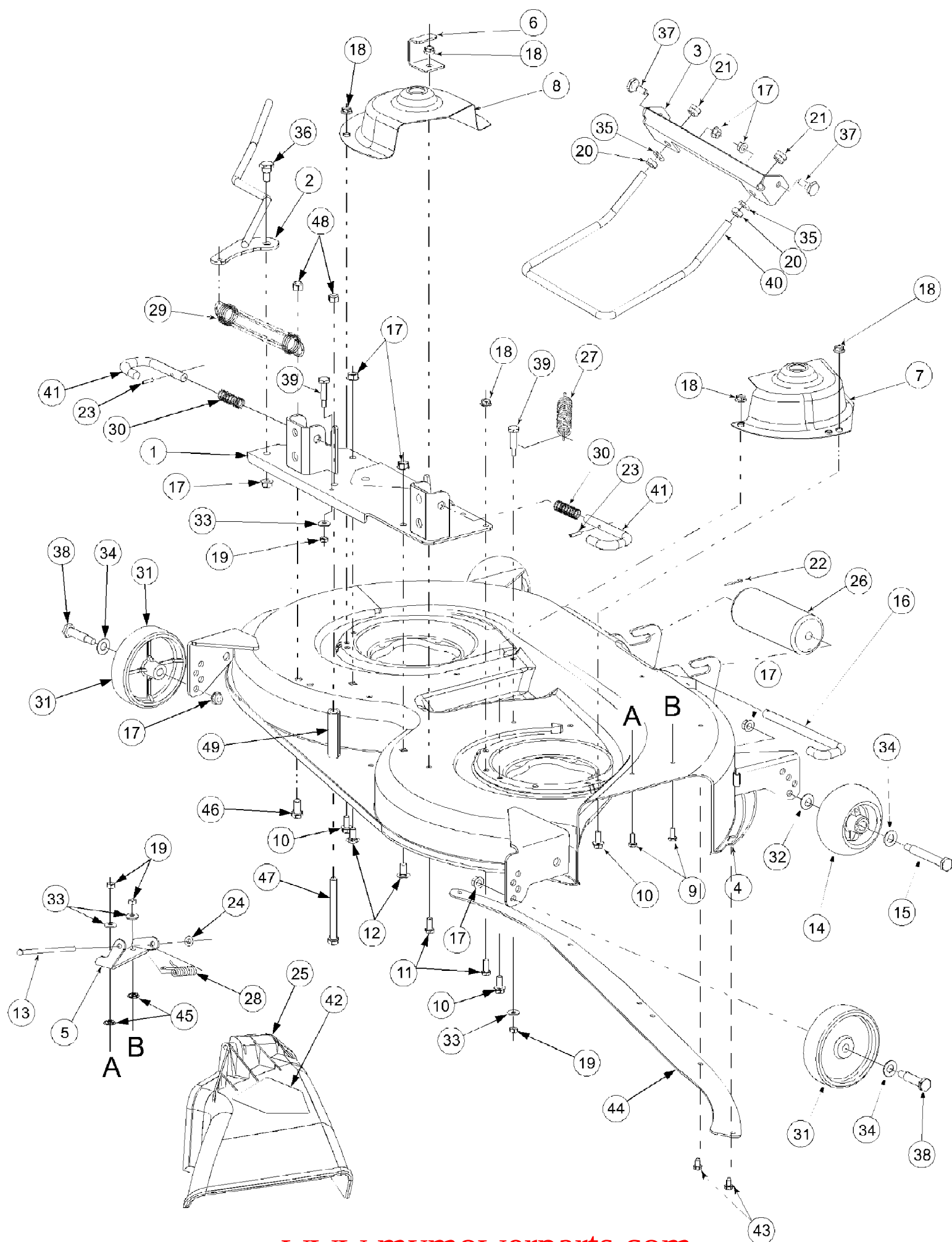
LT2180 Tractor
Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-691694	1	/P	Gasket, Intake
2	BS-808396	1		Body, Upper Carburetor
3	BS-808399	1		Kit, Idle Mixture
4	BS-690718	1		Screw, Throttle Valve
5	BS-809062	1		Shaft, Throttle
6	BS-808177	1		Kit, Idle Speed
7	BS-692077	1	/P	Gasket, Carburetor Body
8	BS-690723	1		Pin, Float Hinge
9	BS-808798	1	/P	Valve, Float Needle
10	BS-806134	1		Valve, Choke
11	BS-808398	1		Shaft, Choke
12	BS-806126	1		Jet, Main (Standard)
13	BS-690720	4	/P	Screw
14	BS-809017	1		Carburetor
15	BS-806132	1		Valve, Throttle
16	BS-806858	1	S	Float, Carburetor
17	BS-806128	1		Nozzle, Carburetor
18	BS-692056	4	/P	Screw
19	BS-692070	1	/P	Spring, Governor
20	BS-692069	1	/P	Spring, Governed Idle
21	BS-690712	1		Link, Throttle
22	BS-808454	1	/P	Bracket, Control
23	BS-690236	1		Lever, Governor Control
24	BS-690718	1		Screw, Choke Valve
25	BS-692073	1	/P	Spring, Governor Link
26	BS-690721	1		Bushing, Choke Shaft
27	BS-691024	1	/P	Clamp, Casing
28	BS-692083	1		Screw
29	BS-690238	1		Nut, Governor Control Lever
30	BS-690239	1		Bolt, Governor Control Lever
31	BS-690722	1		Seal, Choke/Throttle Shaft
32	BS-806131	1		Seal, Choke/Throttle Shaft
33	BS-691516	1	/P	Cap, Limiter
34	BS-690705	1	/P	Link, Choke

LT2180 Tractor
Deck Assembly 42"

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LT2180 Tractor
Deck Assembly 42"

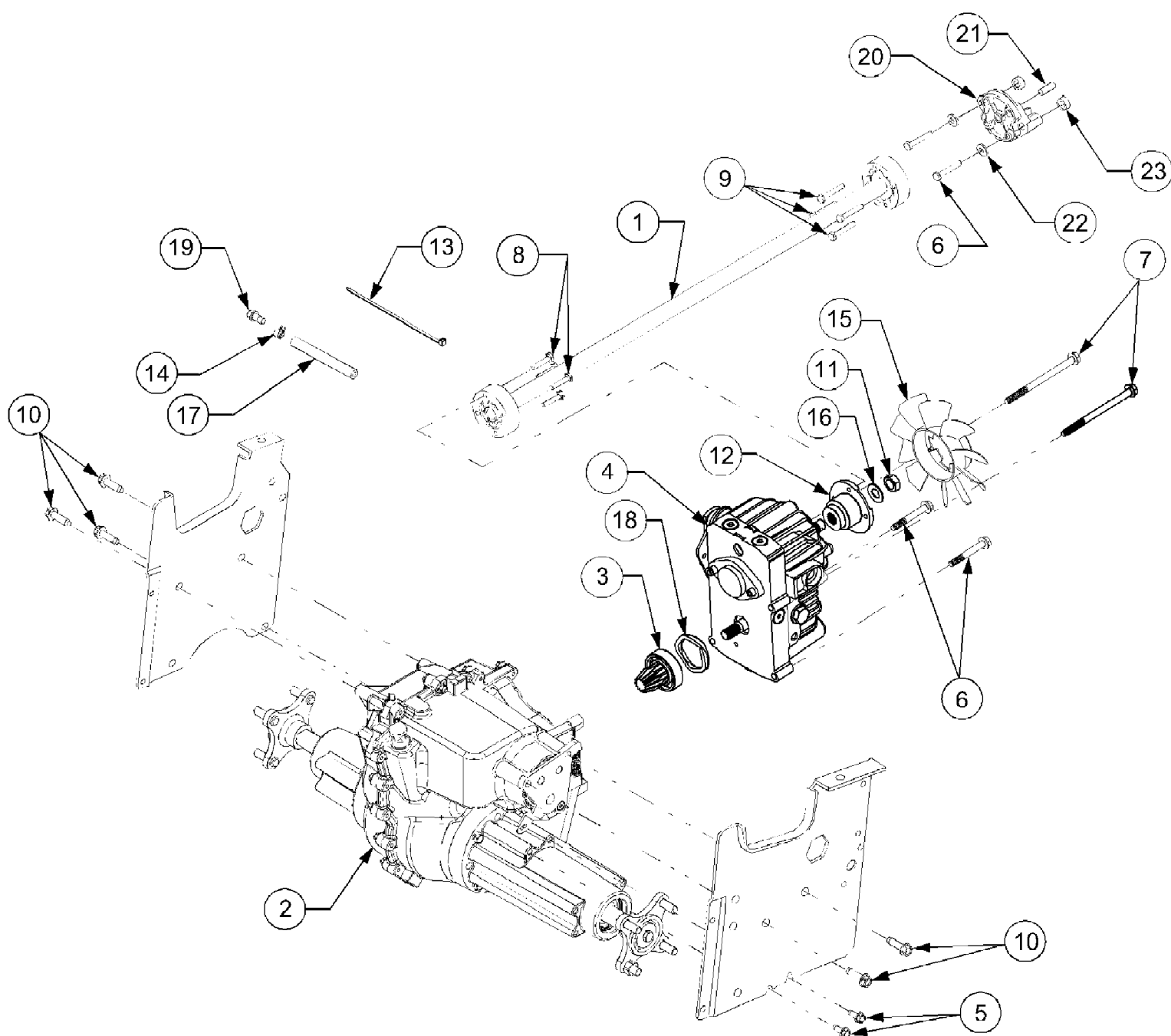
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Ref #	Part Number	Qty	S/P/F	Description
1	603-0181B	1		Plate Assembly, Mounting
2	603-0199	1		Handle, Tension
3	703-2248	1	/P	Bracket, Front Lift
4	603-0409B	1	S	Deck Assembly, 42"
	777S30503	1	/P	Graphic, Danger Top/RH Deck
	777S30014	1	/P	Graphic, Tension Lever
	777S30018	1	/P	Graphic, Safety Top/LH Deck
	777D07929	1		Graphic, Cut
	777D07755	1		Graphic, 42" Cut
	777I22056	1		Graphic, Belt Route
5	703-1693A	1	/P	Bracket, Hinge Mounting
6	703-2559	1		Bracket, Handle Stop
7	703-3237	1	/P	Shield, RH Pulley
8	703-2945	1		Shield, LH Pulley
9	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
10	710-1260A	3	/P	Screw, Hx Wsh Hd Tapp, 5/16-18 x .75
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3178	2	/P	Bolt, Carriage, 3/8-16 x .75
13	711-0792	1	S	Pin, Hinge, .25 Dia x 6.75 Lg
14	703-1890	2	S	Wheel, Deck w/Fitting
	737-0280	2	S	Lube, Fitting
15	738-3056	2	S	Bolt, Shoulder, 1/2 x 2.5
16	711-3314	1	S	Pin, Roller, 1/2 Dia x 7.31 Lg
17	712-0431	7	S	Nut, Hex Flange Lock, 3/8-16
18	712-3004A	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
19	712-3006	2	/P	Nut, Hex, 1/4-20
20	712-3048	2	S	Nut, Hex Jam, 1/2-13 GR5
21	712-3083	2	/P	Nut, Hex Insert Lock, 1/2-13
22	714-3004	1		Pin, Cotter, 3/32 x 1.25
23	715-3003	2	/P	Pin, Spirol Spring, 3/16 x .75
24	726-0106	1	S	Cap, Speed Nut
25	731-1032B	1	S	Deflector Assy, (Incl. #5, 13, 24, 28, 45)
26	731-3005	1	/P	Roller
27	732-0262	1	S	Spring, Extension, .88 OD x 6.12
28	732-0602A	1	/P	Spring, Torsion
29	732-3115	1	/P	Spring, Extension, 1.25 OD x 8.15
30	732-3127	2	S	Spring, Compression
31	734-0973	2	/P	Wheel, Deck, 5 in. Dia
32	736-0105	2	/P	Washer, Bell, .401 x .870 x .063
33	736-0270	4	/P	Washer, Bell, .265 x .75 x .062
34	736-0272	4	S	Washer, Flat, .510 x 1.0 x .060
35	736-0921	2	S	Washer, Lock, 1/2
36	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340 Lg
37	738-507B	2		Bolt, Shoulder, .50 Dia x .434 Lg
38	738-0533	2	S	Bolt, Shoulder, .498 Dia x 1.64 Lg
39	738-0572	2	S	Bolt, Shoulder, .375 Dia x 1.16 Lg
40	747-3172B	1	S	Rod, Front Lift
41	747-3188	2		Pin, Mower Support
42	777S30284	1	S	Graphic, Danger
43	710-0599	5	/P	Screw, Self Tapping, 1/4-20 x .5
44	783-1146A	1	S	Skirt, Deck
45	726-0233	2	/P	Nut, Push, 1/4
46	710-0180A	1		Screw, Hx Cap Lock, 3/8-24 x .75 GR5

LT2180 Tractor
Deck Assembly 42"

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Ref #	Part Number	Qty	S/P/F	Description
47	710-0902	1		Screw, Hex Cap, 3.8-24 x 3.75 GR5
48	712-3061	2	S	Nut, Hex Insert Lock, 3/8-24
49	750-3193	1	/P	Spacer



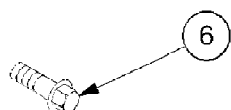
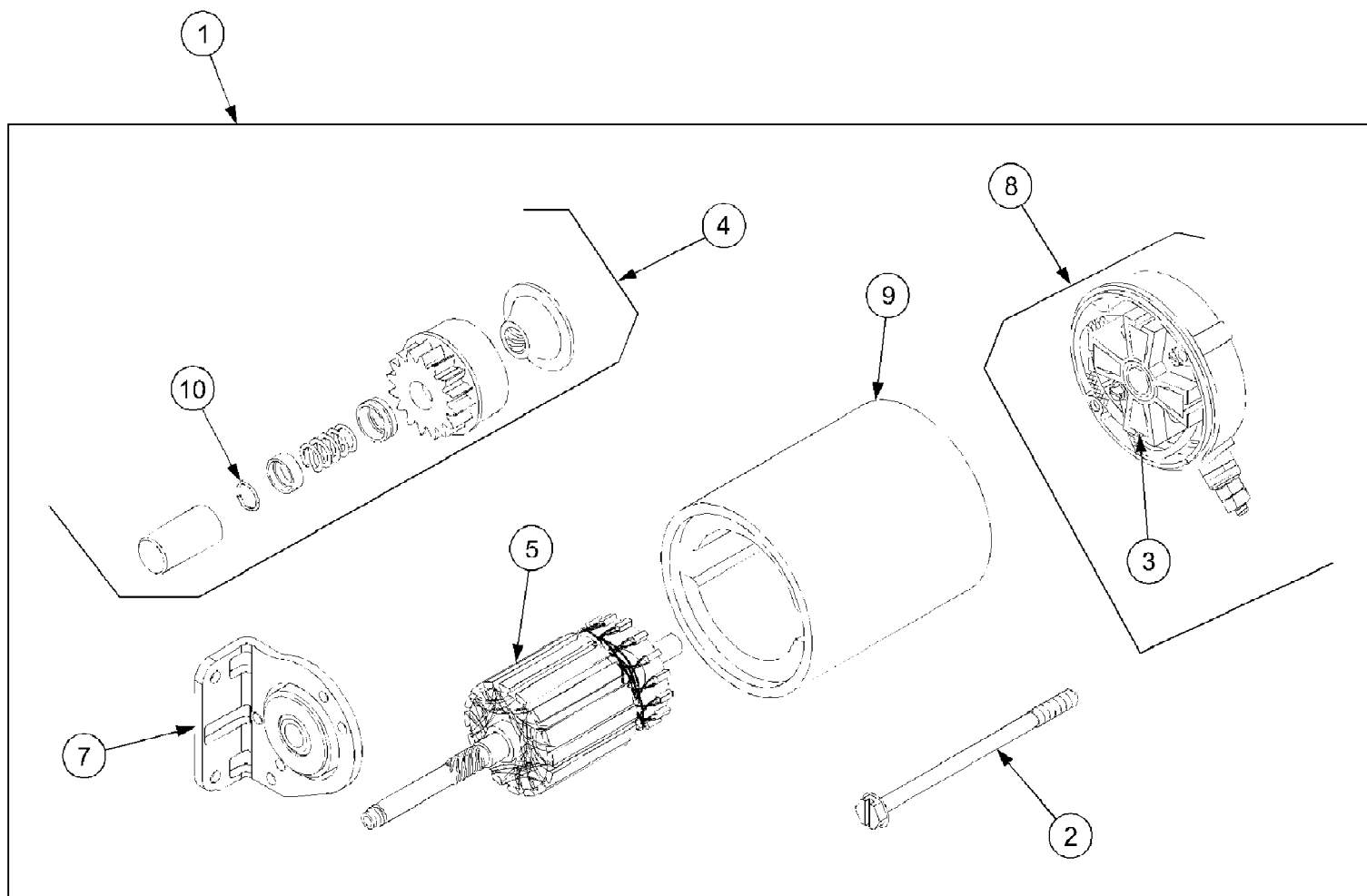
LT2180 Tractor
Drive Line

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0179	1		Shaft Assembly, Drive, 29.06 Lg
	759-3764	2	/P	Kit, Drive Barrel
2	618-04110	1	S	Transmission Assembly (Double D) Does NOT include wheel hub assemblies and brake spring.
	618-3231	1	S	Transmission Assembly (Spline) Does NOT include wheel hub assemblies and brake spring.
3	618-3088	1		Pinion Assembly, Input
	721-04093	1	S	Pump Gasket (Not Shown)
4	618-3243	1	S	Pump, Hydrostatic
5	710-1260A	2	/P	Screw, Hex Wsh Tap, 5/16-18 x .75
6	710-3180	4	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
7	710-3195	2		Screw, Hex Cap, 5/16-18 x 4.5 GR5
8	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5
9	710-3288	4		Screw, Hex Patch, 1/4-20 x 1.62 GR5
10	710-3290	5		Screw, Hex Wsh Tap, 3/8-16 x 1.25
11	712-3059	1	/P	Nut, Hex Top Lock Jam GR5, 1/2-20
12	748-3093	1		Adapter, Pump
13	725-0157	1	/P	Tie, Self-Clinch Cable
14	726-0205	1	/P	Clamp, Hose
15	731-3297	1		Fan, 10 Blade Cooling
16	736-0253	1	S	Washer, Bell, 1/2 ID
17	759-3330	1	/P	Line, Fuel, 7in (10ft Bulk)
18	736-3099	1	S	Washer, Wave, 1.96 x 2.44 x .06
19	737-0296	1	/P	Vent
20	719-3096	1	/P	Adapter, Drive Shaft
21	711-3330	1		Pin, Locating, .352 Dia x 1.156
22	736-3008	2	S	Washer, Flat, .344 x .75 x .12
23	750-0507	2		Spacer, .38 x .625 x .275

LT2180 Tractor
Electric Starting Motor

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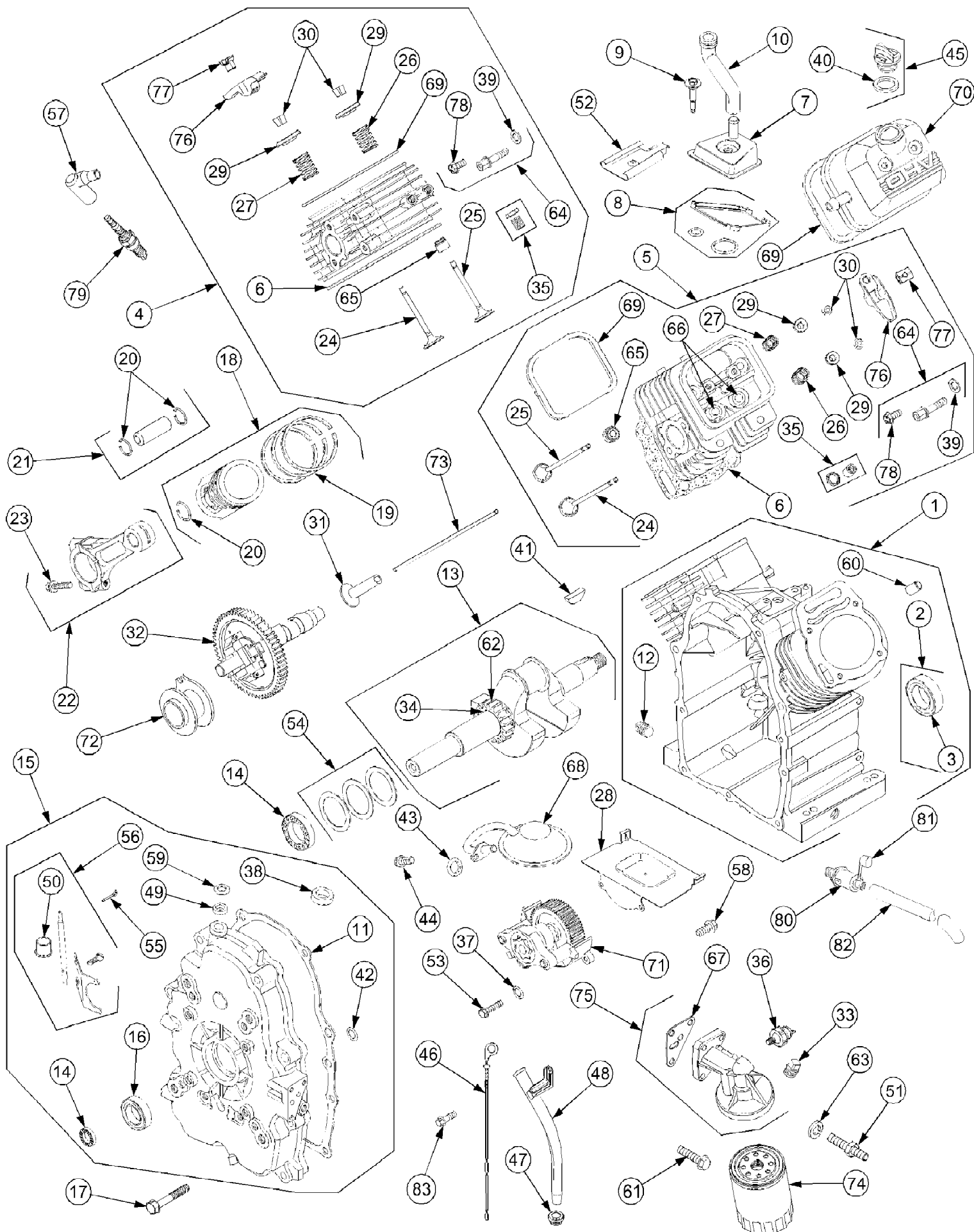
LT2180 Tractor
Electric Starting Motor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-691564	1		Starter Motor Assembly
2	BS-469880	2		Bolt, Starter Motor
3	BS-496887	1		Brush Set
4	BS-496881	1		Drive, Starter
5	BS-690855	1		Armature Assembly
6	BS-692062	2	S	Screw, Drive Cap
7	BS-808778	1		Cap, Drive
8	BS-496813	1		Cap, End
9	BS-690854	1		Housing, Starter
10	BS-691124	1		Ring, Retaining

LT2180 Tractor
Engine Assembly

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LT2180 Tractor
Engine Assembly

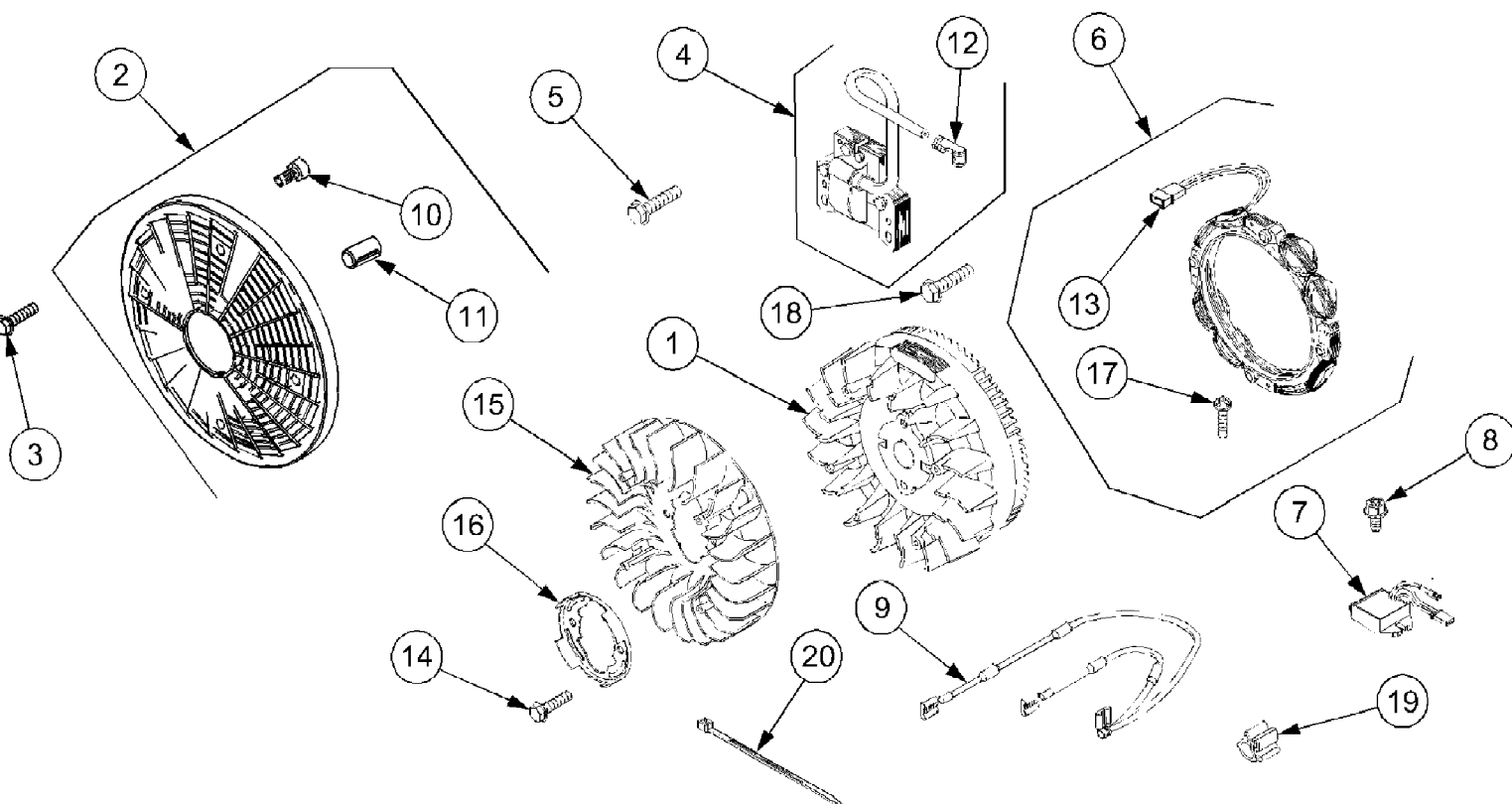
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Ref #	Part Number	Qty	S/P/F	Description
1	BS-692544	1	/P	Cylinder Assembly
2	BS-808534	1		Kit, Bushing/Seal (Magnetoside)
3	BS-805101	1	S	Seal, Oil
4	BS-809185	1	/P	Head, Cylinder (#1)
	BS-692059	2	/P	Screw
5	BS-809186	1	/P	Head, Cylinder (#2)
	BS-692059	2	/P	Screw
6	BS-690888	2	/P	Gasket, Cylinder Head
7	BS-808984	1		Breather Assembly
8	BS-809094	1	/P	Gasket, Breather
9	BS-690751	1	/P	Screw (Breather Ass'y.)
10	BS-806083	1	S	Tube, Breather
11	BS-691684	1	S	Gasket, Crankcase
12	BS-690946	1	/P	Plug, Oil Drain
13	BS-809806	1		Crankshaft
14	BS-690752	1	S	Bearing, Ball
15	BS-808847	1	/P	Cover, Crankcase
16	BS-805049	1	S	Seal, Oil (PTO Side)
17	BS-692540	11		Screw (Crankcase Cover)
18	BS-808326	2	S	Piston Assembly
	BS-808337	2		Piston Assembly, .020 O.S.
19	BS-807889	2	S	Ring Set
	BS-807995	2		Ring Set, .020 O.S.
20	BS-690683	2	/P	Lock, Piston Pin
21	BS-807886	2		Pin, Piston
22	BS-807900	2	S	Rod, Connecting
	BS-807803	2		Rod, Connecting, .020 U.S.
23	BS-690698	4	/P	Screw, Connecting Rod
24	BS-807681	2	/P	Valve, Exhaust
25	BS-807680	2	/P	Valve, Intake
26	BS-692084	2	/P	Spring, Valve (Intake)
27	BS-692084	2	/P	Spring, Valve (Exhaust)
28	BS-690745	1		Deflector
29	BS-692058	4	/P	Retainer, Valve
30	BS-807683	4	/P	Keeper, Valve
31	BS-690977	4	/P	Tappet, Valve
32	BS-691557	1	/P	Camshaft
33	BS-690283	1		Plug, Oil
34	BS-691639	1		Key, Timing
35	BS-807623	4		Adjuster, Rocker Arm
36	BS-491657	1	S	Switch, Oil Pressure
37	BS-690681	1	/P	Seal, Oil Ring (Oil Pump)
38	BS-690704	1	/P	Washer, Sealing
39	BS-807085	1		Washer, Sealing
40	BS-691312	1	/P	Gasket, Oil Fill
41	BS-808095	1		Key, Woodruff
42	BS-692154	1	/P	Seal, O-Ring
43	BS-690690	1	/P	Seal, O-Ring
44	BS-692537	1	/P	Screw
45	BS-491832	1	S	Plug, Oil Fill
46	BS-693175	1		Dipstick
47	BS-693172	1		Seal, Dipstick Tube
48	BS-693173	1		Tube, Dipstick

Ref #	Part Number	Qty	S/P/F	Description
49	BS-690701	1		Bushing, Governor Shaft
50	BS-806686	1	/P	Bushing, Governor Shaft
51	BS-690682	1	/P	Stud, Oil Filter Adapter
52	BS-690686	1	/P	Baffle, Breather
53	BS-691492	2	/P	Screw
54	BS-807625	AR		Shim, End Play
55	BS-691550	1	/P	Retainer, Governor Shaft
56	BS-806685	1		Shaft, Governor
57	BS-692076	2	/P	Boot, Spark Plug
58	BS-692539	1		Screw
59	BS-690680	1	S	Seal, Governor Shaft
60	BS-806469	2		Pin, Locating
61	BS-690679	2		Screw
62	BS-691530	1		Gear, Timing
63	BS-690706	1		Washer
64	BS-809157	4	/P	Stud, Rocker Arm
65	BS-691963	2	/P	Seal, Valve
66	BS-692057	4	/P	Bushing, Valve Guide (not shown)
67	BS-692063	1	/P	Gasket, Oil Adapter
68	BS-690900	1		Screen, Oil Pump
69	BS-806039	2	S	Gasket, Rocker Cover
70	BS-690910	1		Cover, Rocker Arm
	BS-691494	1		Cover, Rocker Arm (not shown)
71	BS-693185	1		Pump, Oil
72	BS-690689	1	/P	Spool, Governor
73	BS-691836	4	/P	Rod, Push (Steel)
	BS-691758	4	/P	Rod, Push (Aluminum)
74	BS-492932	1	S	Filter, Oil
75	BS-808235	1	/P	Adapter, Oil Filter
76	BS-691543	4		Arm, Rocker
77	BS-690973	4	/P	Pivot, Rocker Arm
78	BS-807084	4		Screw, Rocker Cover
79	759-3336	2	/P	Screw, Sems
80	751-3140	1	S	Drain, Oil
81	751-3142	1		Cap
82	751-3141-12	1	S	Hose, Oil Drain
83	BS-692062	1	S	Screw, Dipstick Tube
	BS-350447-1111	1		Engine, Complete
	BS-496238	1		Short Block

LT2180 Tractor
Engine Electrical

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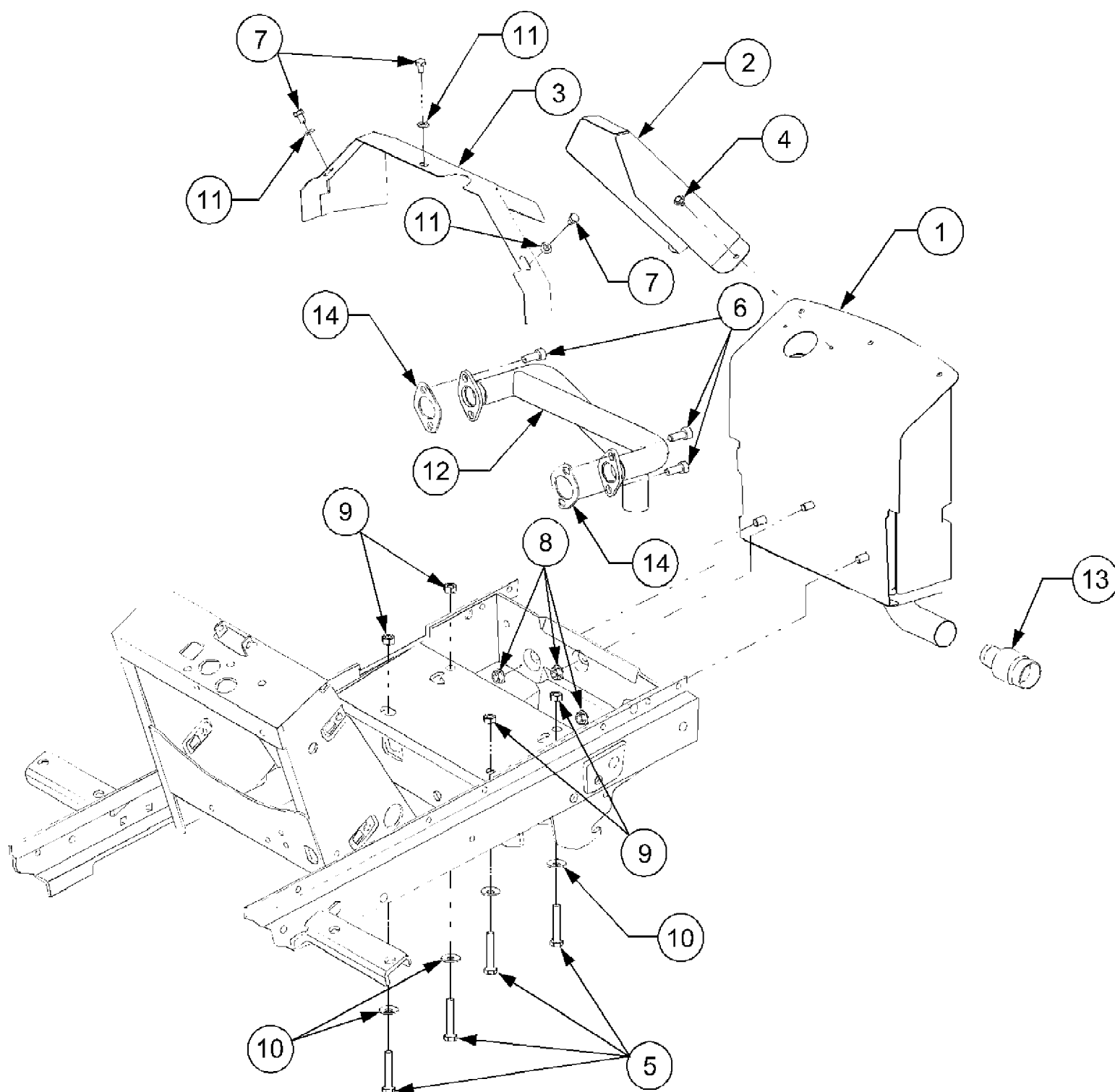
LT2180 Tractor
Engine Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-808768	1		Flywheel & Ring Gear
	BS-690887	1		Nut, Flywheel
2	BS-494439	1	/P	Screen, Rotating
3	BS-691647	4	/P	Screw, Rotating Screen
4	BS-492341	1	/P	Armature, Magneto
5	BS-692066	2	/P	Screw, Magneto Armature
6	BS-696458	1	/P	Alternator
7	BS-691185	1	S	Regulator
8	BS-692067	2	/P	Screw, Regulator
9	BS-692319	1	/P	Wire Assembly
10	BS-691500	1	/P	Spacer
11	BS-691215	1		Spacer
12	BS-493880	2	S	Terminal, Spark Plug
13	BS-399916	1		Wire/Connector, Alternator
14	BS-691058	2		Screw, Fan Retainer
15	BS-690911	1	S	Fan, Flywheel
16	BS-690452	1	/P	Retainer, Fan
17	BS-698516	1		Kit, Screw/Washer
18	BS-691552	2		Screw, Alternator
19	BS-690586	1	/P	Clip, Wire
20	BS-280275	1		Tie, Cable

LT2180 Tractor
Engine Mounting And Muffler

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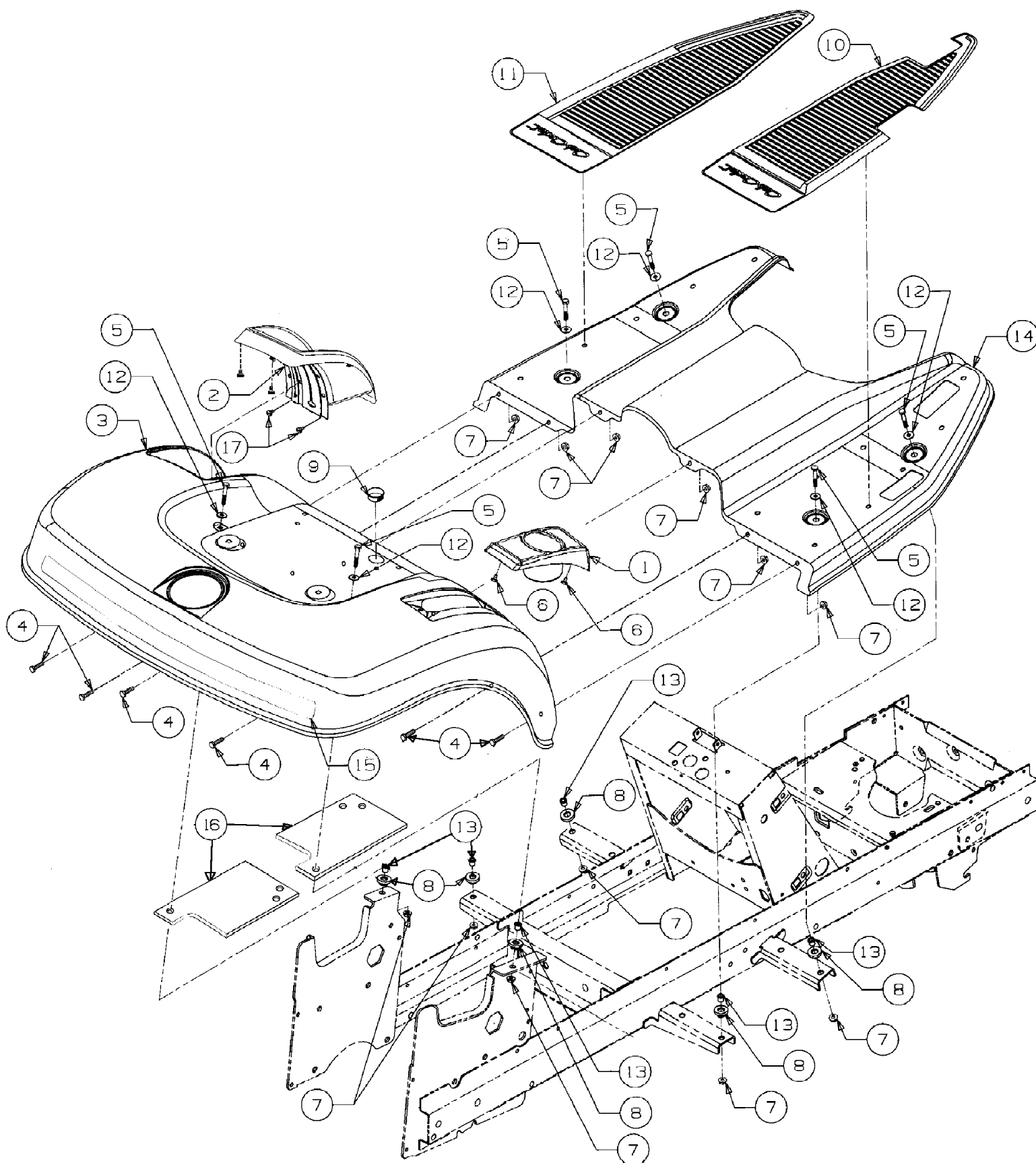
LT2180 Tractor
Engine Mounting And Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	651-3001	1	S	Muffler Assembly
2	703-3099	1	S	Sheild, Muffler Tube
3	703-05470	1		Sheild, Engine Heat
4	710-1268	2	/P	Screw, Hex Wsh Hd Tap, #10-16 x .38
5	710-3180	4	/P	Bolt, Eng Mount, 5/16-18 x 1.75 GR5
6	710-3292	4	/P	Screw, Scket Hd Cap, M8-1.25x20mm
7	710-3209	3		Screw, Hex Cap, M6-1.0 x 10 GR8.8
8	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
9	712-3010	4	S	Nut, Hex, 5/16-18 GR5
10	736-0242	4	/P	Washer, Bell, .345 x .88 x .060
11	736-0142	3	S	Washer, Flat, .281 x .5 x .063
12	751-0655	1		Tube, Exhaust
13	759-3744	1	S	Arrestor, Spark
14	BS-691613	2	/P	Gasket, Exhaust

LT2180 Tractor
Fender And Running Board

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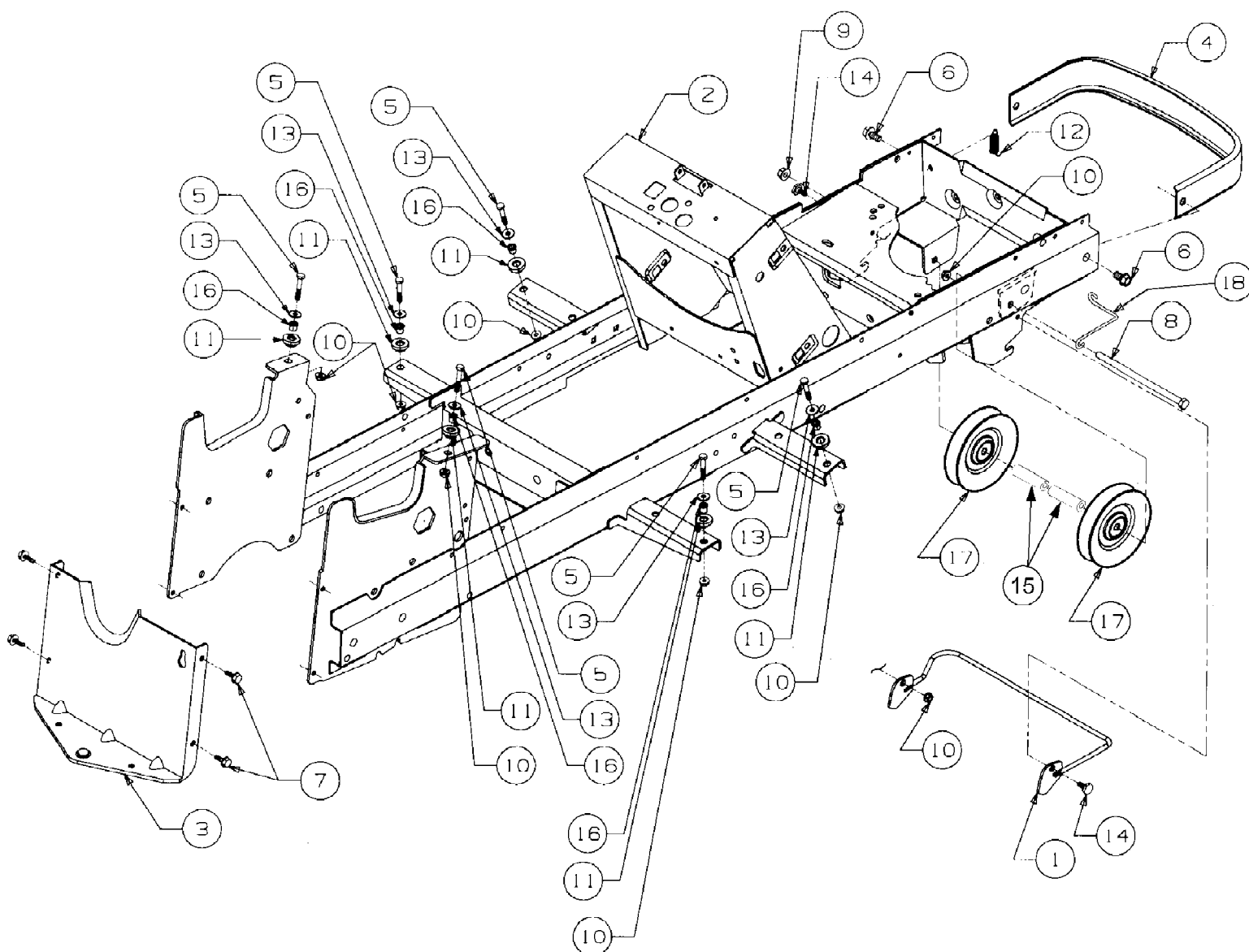
LT2180 Tractor
Fender And Running Board

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3212	1	S	Cup Holder
2	631-3002	1		Cover, Implement Lift
3	703-2278B	1		Fender
4	710-0751	6	/P	Screw, Hex Cap, 1/4-20 x .62
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-1268	2	/P	Screw, Hex Tapp, #10 x .38 Lg
7	712-3027	12	S	Nut, Hex Flange Lock, 1/4-20
8	722-0258	6	S	Grommet, Insulator
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot
12	736-3090	6	/P	Washer, Flat, .255 x .72 x .06
13	750-3169	6	S	Spacer, .28 ID x .40 OD x .42 Lg
14	703-2279	1		Running Board w/Graphic
	777S30170	1	/P	Graphic, Warning
15	777D07926	1		Graphic, Rear Fender
16	703-2628	2		Bracket, Fender Reinforcement
17	710-0224	4	S	Screw, Hex Tapp, #10-16 x .5

LT2180 Tractor
Frame And Drawbar

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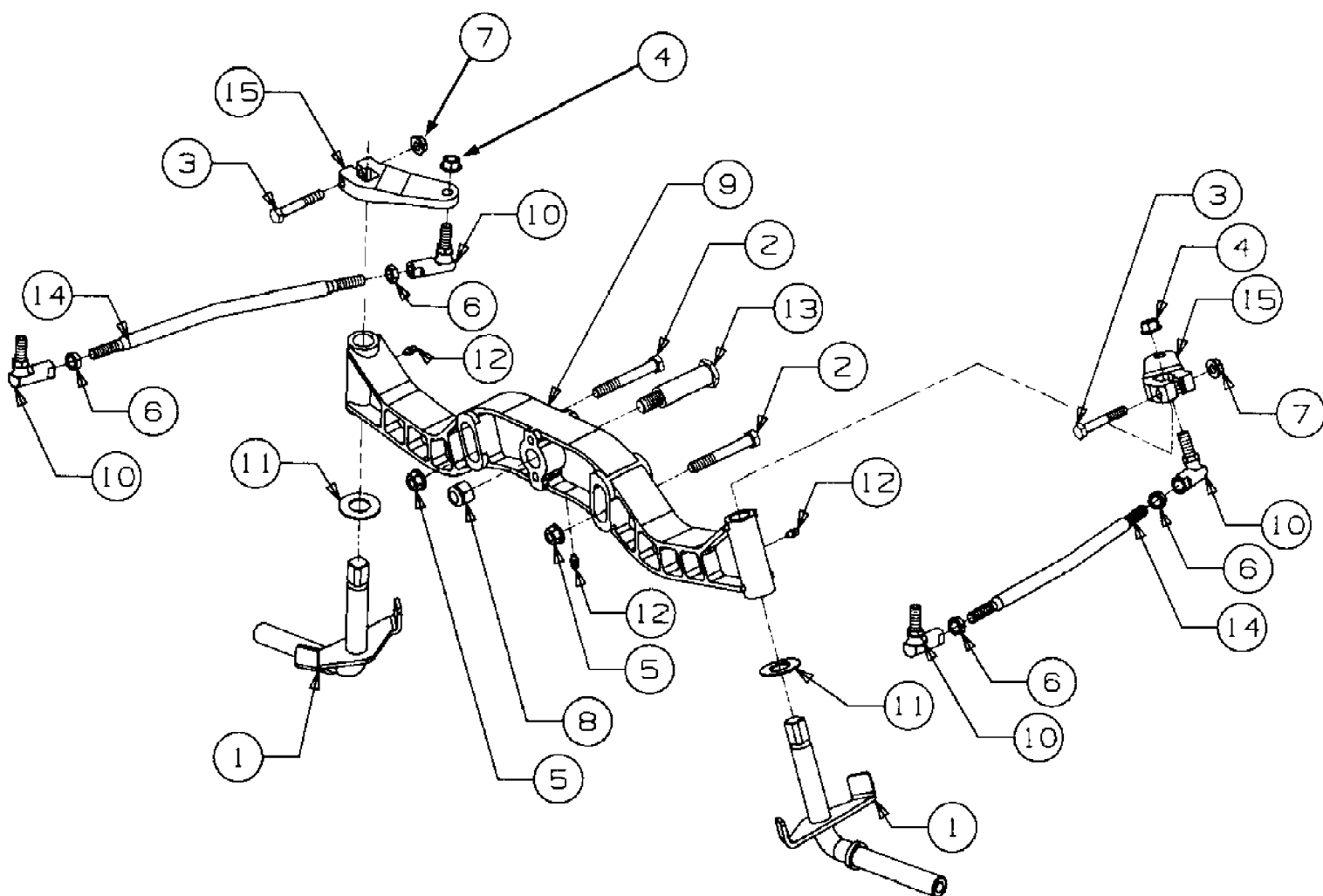
LT2180 Tractor
Frame And Drawbar

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0132	1	S	Rod, Quick Attach
2	603-0328C	1		Frame
3	703-2257	1		Drawbar use with 618-3231 trans
3	703-05464	1	S	Drawbar use with 618-04110 trans
3	777I20296	1		Graphic, Transmission Release Lever Not shown
4	703-2577	1	S	Bumper
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-0623	2	/P	Screw, Hex Wsh Hd Tapp 3/8-16 x .75
7	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
8	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
9	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
10	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
11	722-0258	6	S	Grommet, Insulator
12	732-3002	1	S	Spring, Latch
13	736-3090	6	/P	Washer, Flat, .255 x .72 x .60
14	738-0255	2	S	Bolt, Shoulder
15	750-04198	2		Spacer, Idler, .411 x .720 x 2.19
16	750-3169	6	S	Spacer, .28 x .40 x .42 Lg
17	756-3045	2	S	Pulley, Idler
18	732-0970	1	S	Belt Guide

LT2180 Tractor
Front Axle And Connections

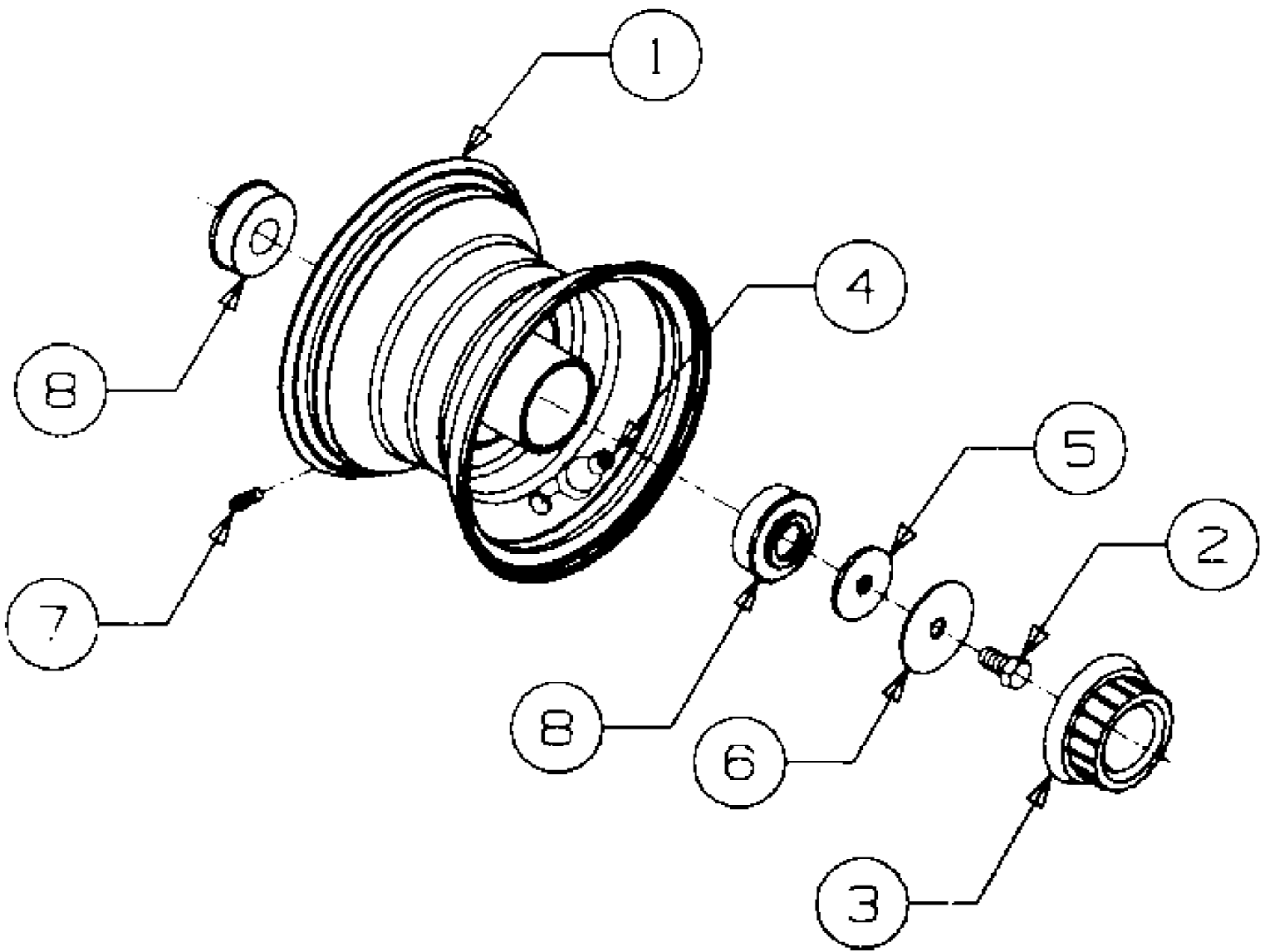
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LT2180 Tractor
Front Axle And Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0066	2		Knuckle Assembly, Steering
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-3054	2	/P	Nut, Hex Lock, 3/8-24 GR5
5	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
6	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR2
7	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
8	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
9	719-3095	1		Axle, Front Pivot
10	723-0156	4	S	Joint, Ball, 3/8-24
11	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
12	737-3000	3	S	Fitting, Lube, 3/16 Drive Type
13	738-3110	1	S	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	747-3171	2		Rod, Tie
15	748-3049	2		Arm, Steering



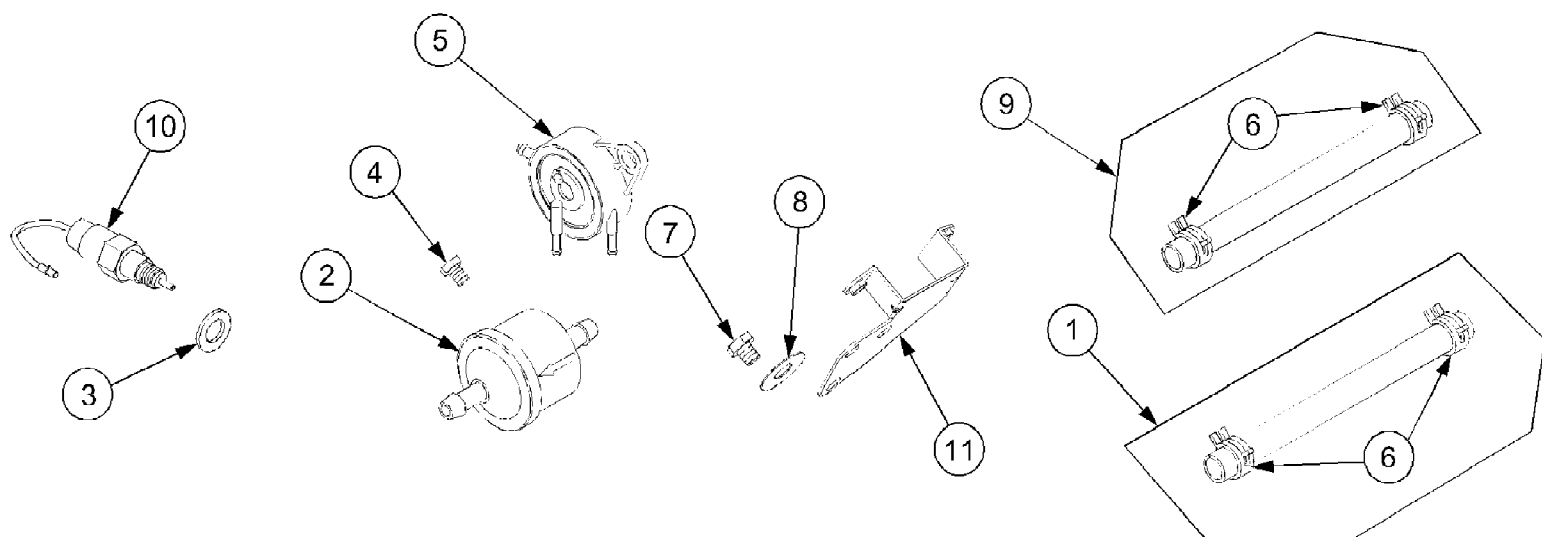
LT2180 Tractor
Front Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3186	2	S	Tire, Cub Tread, 15 x 6 x 6
1	634-3015	2	S	Rim Assy, Front
2	710-3119	2	/P	Bolt, Hex Patch, 3/8-16 x .75 GR5
3	731-3020	2	S	Cap, Hub
4	734-0255	2	S	Valve, Tubeless Air
5	736-3039	2	S	Washer, Flat, .406 x 1.5 x .110
6	736-3040	2	/P	Washer, Flat, .406 x 1.92 x .06
7	737-0224	2		Fitting, Grease
8	741-3032	4	S	Bearing, Ball

LT2180 Tractor
Fuel System

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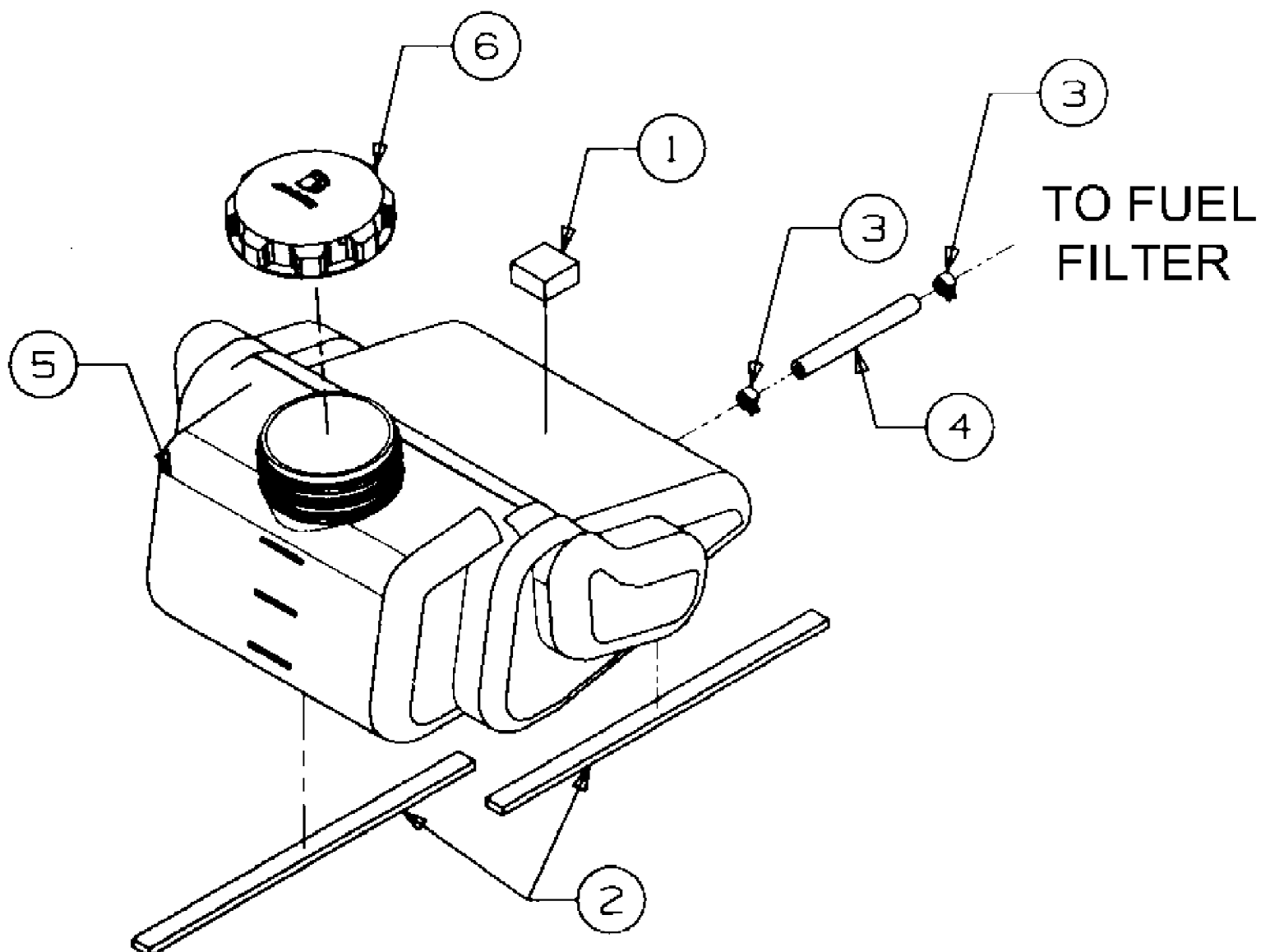
LT2180 Tractor
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-691050	1	S	Line, Fuel
2	BS-691035	1	/P	Filter, Fuel
3	BS-806137	1		Washer, Sealing
4	BS-807084	2		Screw, Fuel Pump
5	BS-808656	1	/P	Pump, Fuel
6	BS-691038	4		Clamp, Hose
7	BS-806660	2		Screw, Fuel Pump Bracket
8	BS-691559	1	/P	Bracket, Fuel Pump
9	BS-393815	1		Hose, Vacuum
10	BS-692094	1	/P	Solenoid, Fuel
11	BS-806497	2		Washer

LT2180 Tractor
Fuel Tank

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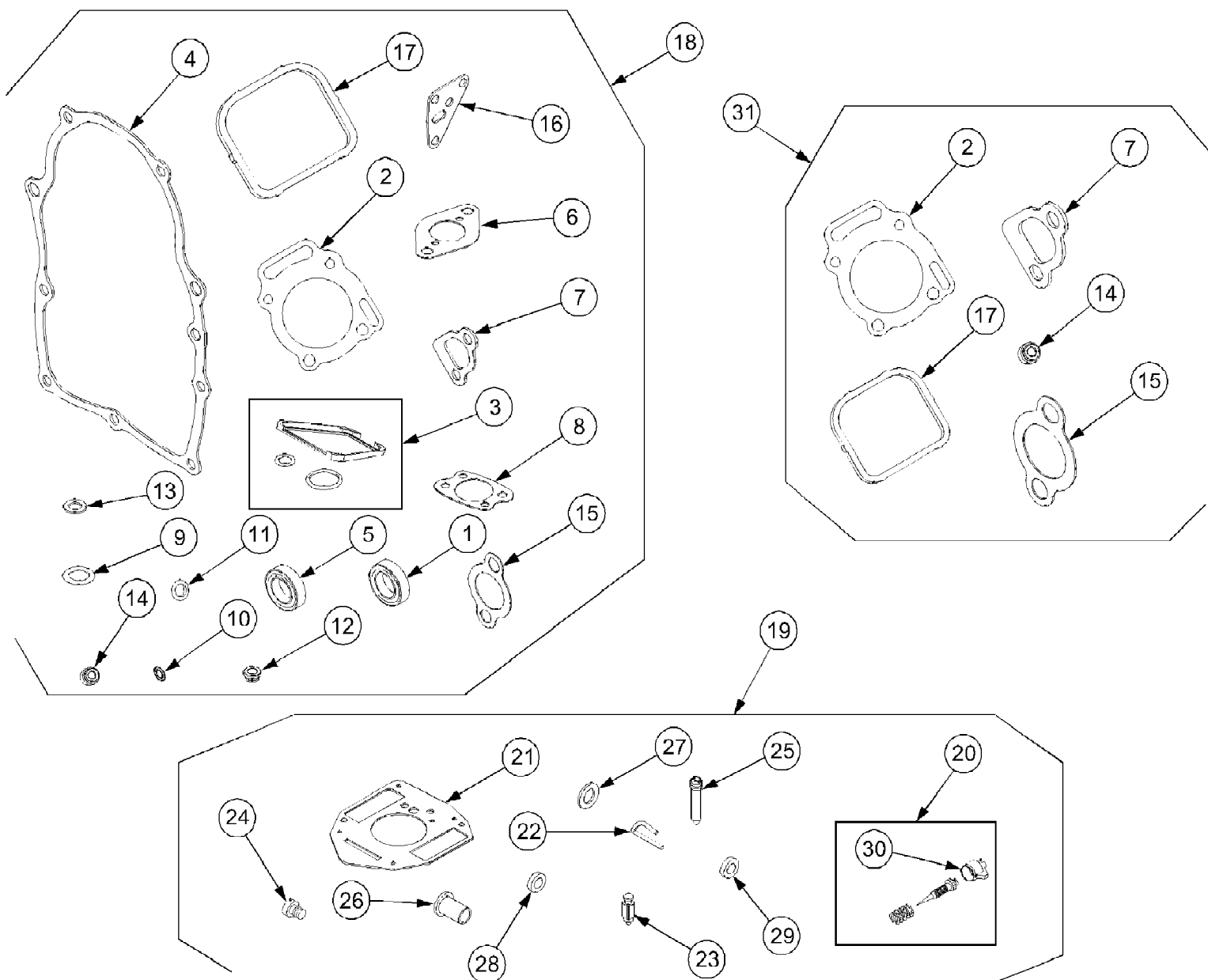
LT2180 Tractor
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	722-3020	AR		Foam, 1.25 Sq x .62 Thk
2	722-3022	AR	S	Tape, Foam, .625 Wide x .25 Thk
3	726-0205	2	/P	Clamp, Hose
4	759-3330	1	/P	Line, Fuel, 72" (Shipped In 10ft Length)
5	751-3112B	1	/P	Tank, Fuel
6	751-3124B	1	S	Cap, Fuel

LT2180 Tractor
Gasket Sets And Carburetor Overhaul Kit

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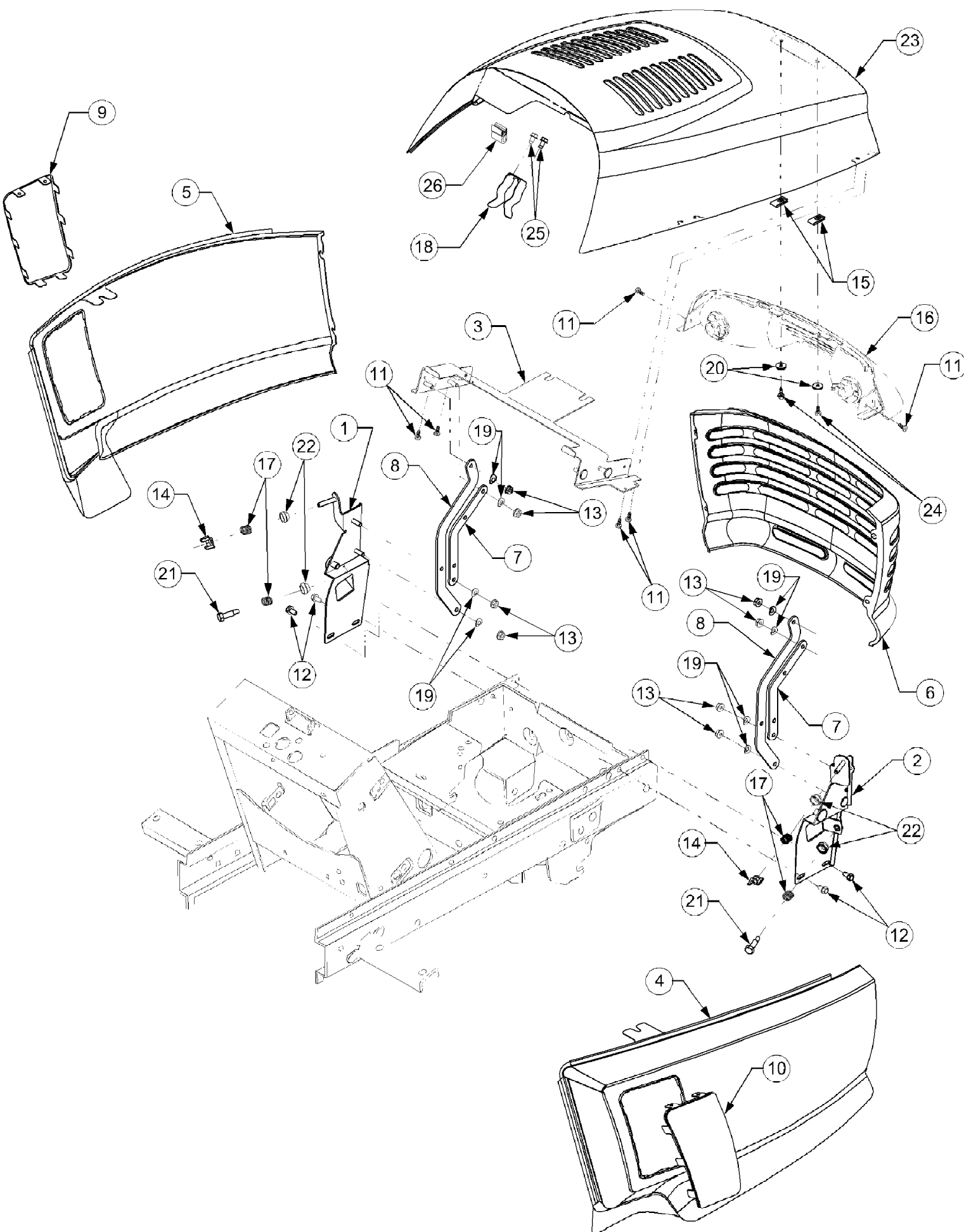
LT2180 Tractor
Gasket Sets And Carburetor Overhaul Kit

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-805101	1	S	Seal, Oil (Magneto Side)
2	BS-690888	2	/P	Gasket, Cylinder Head
3	BS-809094	1	/P	Gasket, Breather
4	BS-691684	1	S	Gasket, Crankcase
5	BS-805049	1	S	Seal, Oil (PTO Side)
6	BS-691694	1	/P	Gasket, Intake
7	BS-692035	2	/P	Gasket, Intake
8	BS-692081	1	/P	Gasket, Air Cleaner
9	BS-690681	1	/P	Seal, O-Ring (Oil Pump)
10	BS-692154	1	/P	Seal, O-Ring (Crankcase Cover)
11	BS-690690	1	/P	Seal, O-Ring (Oil Pump Screen)
12	BS-693172	1		Seal, Dipstick Tube
13	BS-690680	1	S	Seal, Governor Shaft
14	BS-691963	2	/P	Seal, Valve
15	BS-691613	2	/P	Gasket, Exhaust
16	BS-692063	1	/P	Gasket, Oil Adapter
17	BS-806039	2	S	Gasket, Rocker Cover
18	BS-808389	1	/P	Gasket Set, Engine
19	BS-809024	1	S	Kit, Carburetor Overhaul
20	BS-808399	1		Kit, Idle Mixture
21	BS-692077	1	/P	Gasket, Carburetor Body
22	BS-690723	1		Pin, Float Hinge
23	BS-808798	1	/P	Valve, Float Needle
24	BS-806126	1		Jet, Main (Standard)
25	BS-806128	1		Nozzle, Carburetor
26	BS-690721	1		Bushing, Choke Shaft
27	BS-806137	1		Washer, Sealing
28	BS-690722	1		Seal, Choke/Throttle Shaft
29	BS-806131	1		Seal, Choke/Throttle Shaft
30	BS-691516	1	/P	Cap, Limiter
31	BS-808391	1	/P	Gasket Set, Valve

LT2180 Tractor
Grille, Hood And Side Panels

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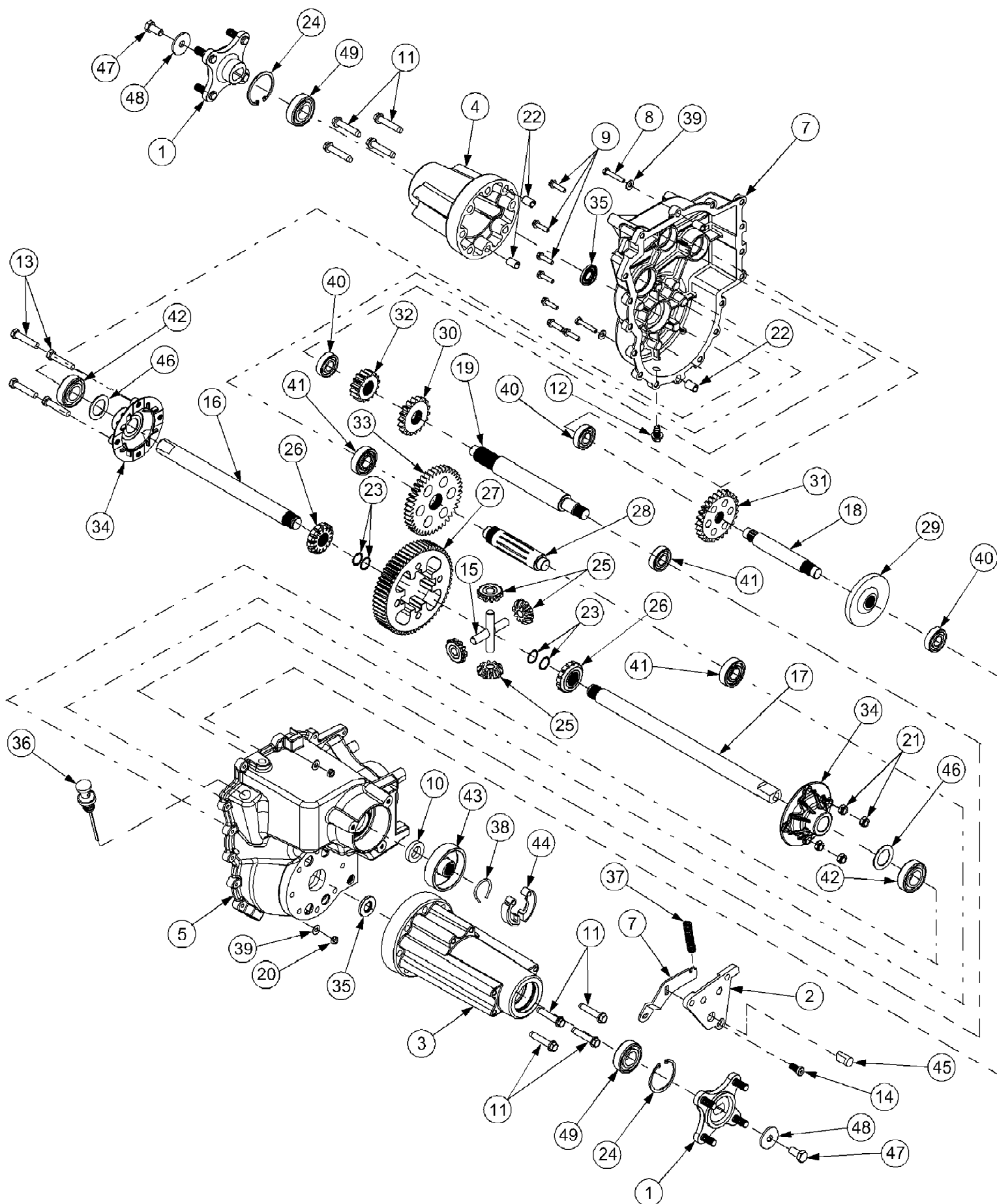
LT2180 Tractor
Grille, Hood And Side Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0211	1		Bracket, Grille LH
2	603-0212	1	S	Bracket, Grille RH
3	603-04191	1	S	Bracket, Upper Hood
4	703-2396	1	S	Panel, RH Side
	777D07673	1		Graphic, LT2180
	777X40079	1	/P	Strip, Protective
5	703-2397	1	S	Panel, LH Side
	777D07673	1		Graphic, LT2180
	777X40079	1	/P	Strip, Protective
6	703-2398	1	S	Grille
	777I20314	1	/P	Graphic, Warning HOT
7	703-2465	2	/P	Link, Short Hood
8	703-2466A	2	S	Link, Long Hood
9	703-2495	1	S	Screen, LH Panel
10	703-2496	1	S	Screen, RH Panel
11	710-0351	6	/P	Screw, Truss Mach Tapp, #10 x .50
12	710-0599	4	/P	Screw, Hex Wash Hd Tapp, 1/4 x .50
13	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
14	712-0397	2	S	Nut, Wing, 1/4-20
15	726-0139	2	/P	Nut, U-Type Speed, #10
16	625-04001A	1	S	Headlight Assy (Includes Lamp and Socket)
	725-0963	2	S	Lamp, 12V
	725-1649	2	S	Socket, Lamp
	777X41348	1	S	Reflector, Headlight
17	732-0334	4	S	Spring, Compression, .50 OD x .50
18	732-1178	1		Spring, Hood Latch
19	736-0175	8	S	Washer, Spring, .265 x .562 x .025
20	736-0400	2	S	Washer, Flat, .218 x .62 x .063
21	738-3141	2	S	Bolt, Shoulder, .31 Dia x .75 Lg
22	748-3055	4	S	Bushing, Tapered
23	959-3747B	1		Hood, Series 2000
	777D07681	1		Graphic, Hood - RH
	777D07682	1		Graphic, Hood - LH
24	710-0436	2	S	Screw, Hex Tapp, 10-16 x .625
25	710-1005	2	S	Screw, Hex Wash Hd Tapp, 1/4-14 x .5
26	723-3061-19	19in	S	Seal, Heat Baffle

LT2180 Tractor
Hydro Transmission (618-04110)

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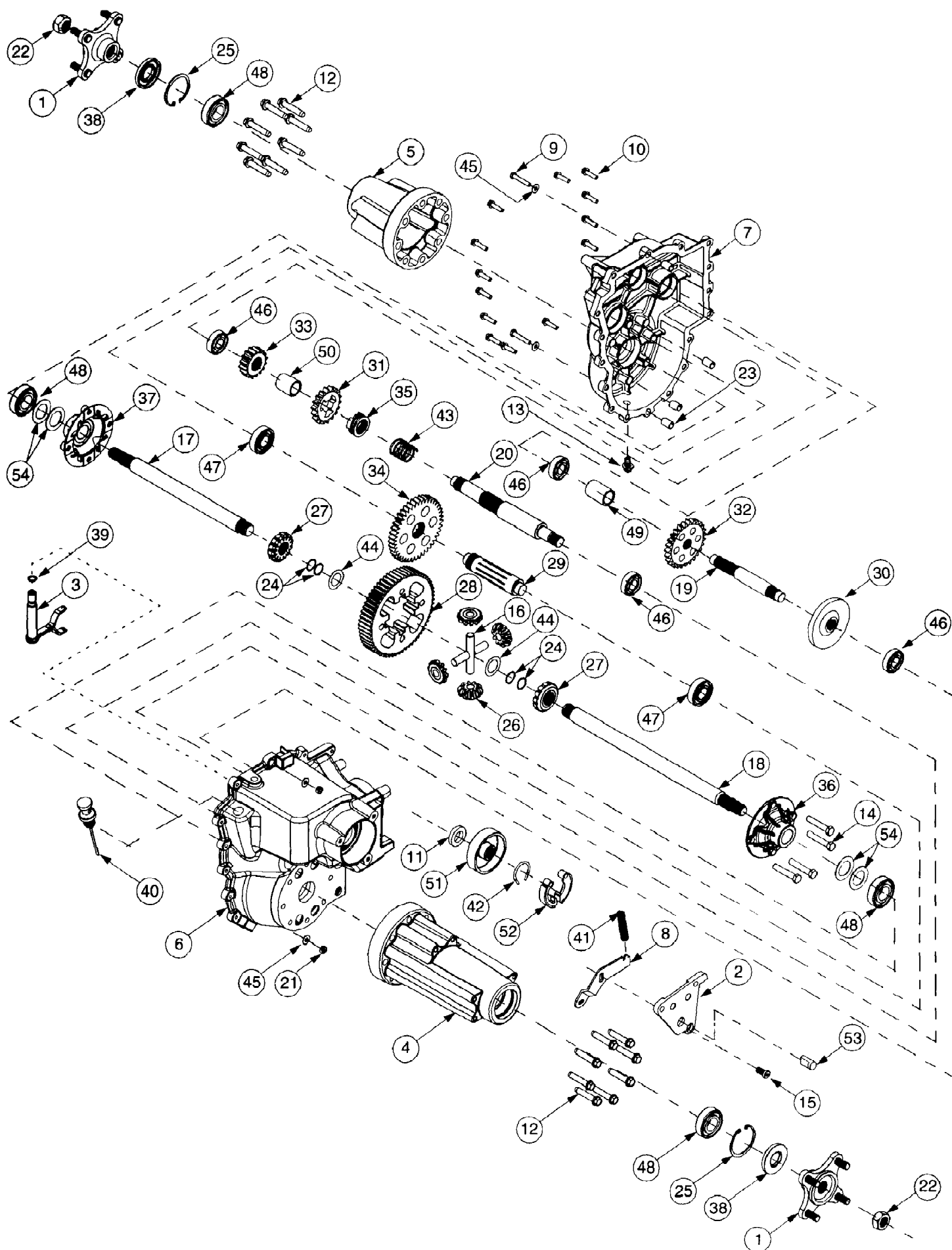
LT2180 Tractor
Hydro Transmission (618-04110)

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Ref #	Part Number	Qty	S/P/F	Description
1	618-04115	2	S	Hub Assembly, Wheel
2	618-3060	1	S	Plate Assembly, Brake
3	619-0056	1		Axle Housing, RH
4	619-0057	1		Axle Housing, LH
5	719-04078	1	S	Transmission Housing, RH
	759-3746	1		Sealant, Ultra Grey
6	719-04077	1	S	Transmission Housing, LH
7	703-2191	1		Brake Arm
8	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
9	710-0788	13	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
10	721-3029	1	S	Seal, Shift Shaft
11	710-1008	8		Screw, TT, 3/8-16 x 1.875
12	710-1633	1		Screw, Plug, M14 x 1.5 x .827
13	710-3144	4	/P	Screw, Hex Cap, 3/8-16 x 2.0 GR5
14	710-3262	1		Screw, Cap, 3/8-16 x .750
15	711-1052A	2		Shaft, Cross, .500 x 3.005
16	711-04164	1	S	Shaft, Axle, 1.00 x 12.07
17	711-04211	1	S	Shaft, Axle, 1.00 x 15.73
18	711-04210	1	S	Shaft, Drive
19	711-04209	1	S	Shaft, Intermediate
20	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
21	712-3020	4	S	Nut, Hex Insert Lock, 3/8-16 GR5
22	715-3045	6	S	Dowel Bushing
23	716-04032	4		Ring, Retaining, .938
24	716-0204	2		Ring, Retaining,
25	717-1446	4	S	Gear, Miter, 10T
26	717-04102	2	S	Gear, Miter, 14T
27	717-1568	1	S	Gear, Differential Spur, 60T
28	717-3346	1		Shaft, Output, 9T
29	717-3347	1		Gear, Bevel, 36T
30	717-04111	1	S	Gear, Spur, 18T
31	717-3388	1		Gear, Spur, 27T
32	717-3391	1		Gear, Spur, 16T
33	717-3392	1		Gear, Spur, 42T
34	719-0375A	2	S	Housing, Differential, RH
35	721-04031	2	S	Seal, Oil, 1.0 x 1.499
36	727-3085	1	S	Dipsick, Oil
37	732-0152	1		Spring, Compression
38	732-3077	1		Spring, Brake Shoe
39	736-0463	4	S	Washer, Flat, .25 x .630 x .0515
40	741-0361	3	S	Bearing, Ball, 17 ID x 40 OD x 12
41	741-3057	3	S	Bearing, Ball, 6204
42	741-3114	2		Bearing, Ball, 6205-1
43	761-3019	1		Drum, Brake
44	761-3020	2	S	Brake, Shoe
45	761-3028	1		Brake, Actuator
46	736-0745	2	/P	Washer, Flat, 1.010 x .56 x .060
47	710-3119	2	/P	Screw, Hex Lock, 3/8-16 x .75 GR5
48	736-0227	2	S	Washer, Flat, .39 x 1.5 x 1.34
49	741-0681	2		Bearing, Ball
	737-3120	1	/P	Drive System Fluid - Quart
	618-04110	1	S	Hydro Transmission

LT2180 Tractor
Hydro Transmission (618-3231)

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LT2180 Tractor
Hydro Transmission (618-3231)

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Ref #	Part Number	Qty	S/P/F	Description
1	618-0579A	2	/P	Hub Assembly, Wheel
2	618-3060	1	S	Plate Assembly, Brake
3	618-3084	1	S	Shift Yoke Assembly
4	619-0056	1		Axle Housing, RH
5	619-0057	1		Axle Housing, LH
6	719-3171	1		Transmission Housing, RH
	759-3746	AR		Sealant, Ultra Grey
7	719-3170	1	/P	Transmission Housing, LH
8	703-2191	1		Brake Arm
9	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
10	710-0788	13	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
11	721-3029	1	S	Seal, Shift Shaft
12	710-1008	16		Screw, TT, 3/8-16 x 1.875
13	710-1346	1	/P	Screw, Plug, M14 x 1.5 x .827
14	710-1670	4		Screw, Hex Hd Cap, 3/8-24 x 2.0 GR5
15	710-3262	1		Screw, Cap, 3/8-16 x .750
16	711-1052A	2		Shaft, Cross, .500 x 3.005
17	711-1320	1		Shaft, Axle, 1.00 x 12.90
18	711-1566	1		Shaft, Axle, 1.00 x 16.62
19	711-3374	1	S	Shaft, Drive
20	711-3379A	1		Shaft, Shifter
21	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
22	712-1329	2	/P	Nut, Hex, 3/4-16
23	715-3045	6	S	Dowel Bushing
24	716-0172	4	S	Ring, Retaining, .750
25	716-0204	2		Ring, Retaining,
26	717-1446	4	S	Gear, Miter, 10T
27	717-1447	2		Gear, Miter, 14T
28	717-1568	1	S	Gear, Differential Spur, 60T
29	717-3346	1		Shaft Output, 9T
30	717-3347	1		Gear, Bevel, 36T
31	717-3387	1		Gear, Spur, 18T
32	717-3388	1		Gear, Spur, 27T
33	717-3391	1		Gear, Spur, 16T
34	717-3392	1		Gear, Spur, 42T
35	718-3039	1		Collar, Drive
36	719-0375	1		Housing, Differential, RH
37	719-0378	1		Housing, Differential, LH
38	721-0520	2		Seal, Oil, 25.4mm x 54mm x 7mm
39	721-3008	1	/P	O-Ring, 3/8 1 D x 1/2 OD x 1/16 Thk
40	727-3085	1	S	Dipsick, Oil
41	732-0152	1		Spring, Compression
42	732-3077	1		Spring, Brake Shoe
43	732-3113	1		Spring, Compression, 1.015 ID x 1.6
44	736-0423	AR		Washer, Flat, 1.0 x 1.56 x .010 Thk
	736-0431	AR	S	Washer, Flat, 1.0 x 1.56 x .015 Thk
	736-0424	AR	S	Washer, Flat, 1.0 x 1.56 x .020 Thk
	736-0420	AR	S	Washer, Flat, 1.0 x 1.56 x .040 Thk
	736-0600	1		Washer, Flat, .558 x .866 x .078 Thk
45	736-0463	4	S	Washer, Flat, .25 x .630 x .0515
46	741-0361	4	S	Bearing, Ball, 17 ID x 40 OD x 12
47	741-3057	2	S	Bearing, Ball, 6204
48	741-3114	4		Bearing, Ball, 6205-1

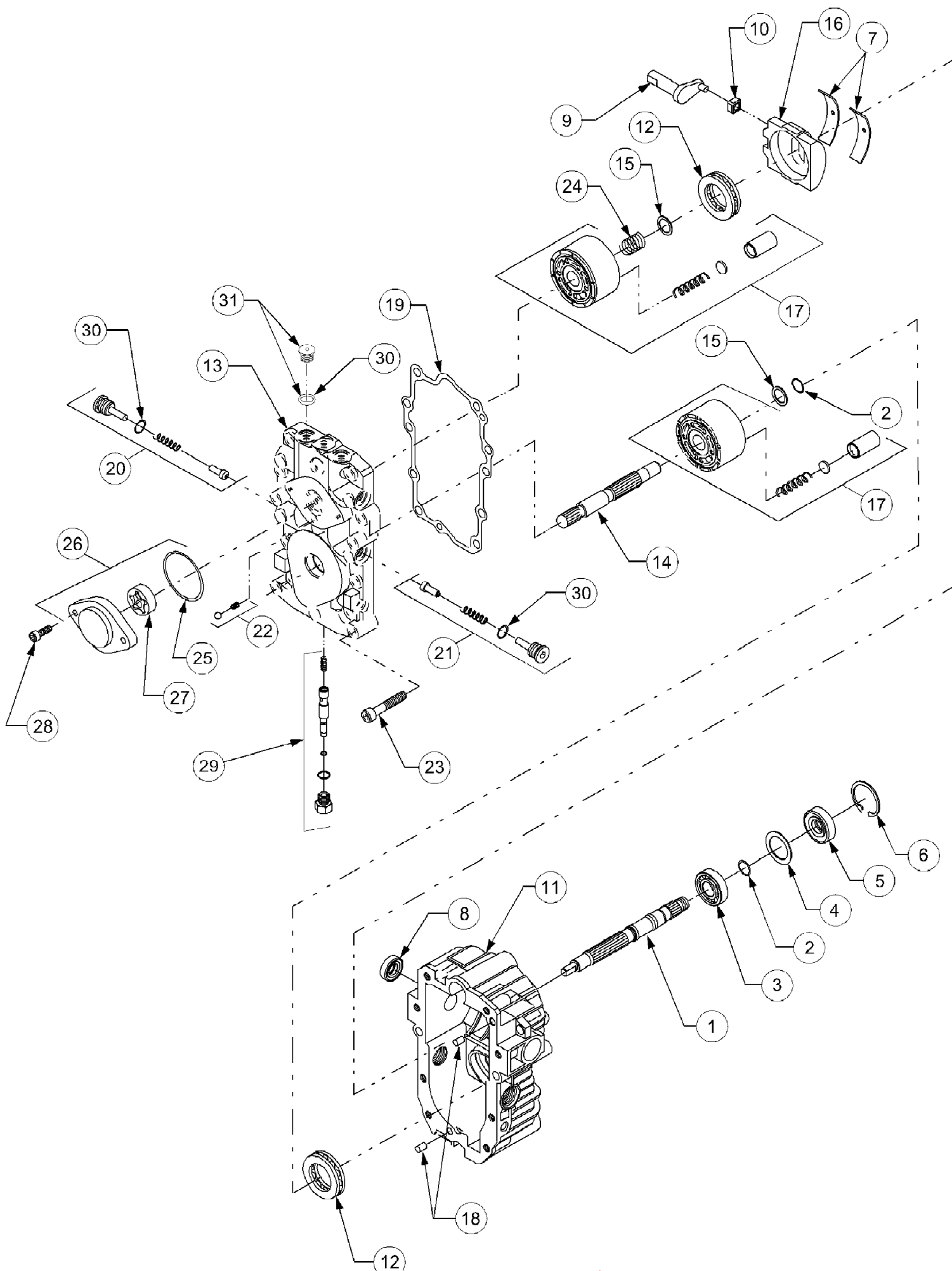
LT2180 Tractor
Hydro Transmission (618-3231)

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Ref #	Part Number	Qty	S/P/F	Description
49	750-3133	1		Spacer, .757 x 1.0 x 1.460
50	750-3134	1		Spacer, .885 x 1.125 x 1.40
51	761-3019	1		Drum, Brake
52	761-3020	2	S	Brake, Shoe
53	761-3028	1		Brake, Actuator
54	736-0745	4	/P/F	Washer, Flat, 1.010 x .56 x .060
	618-3231	1	S	Hydro Transmission (Transmission Serial Number Begins with the Number 2, 3, or 4)

LT2180 Tractor
Hydrostatic Pump

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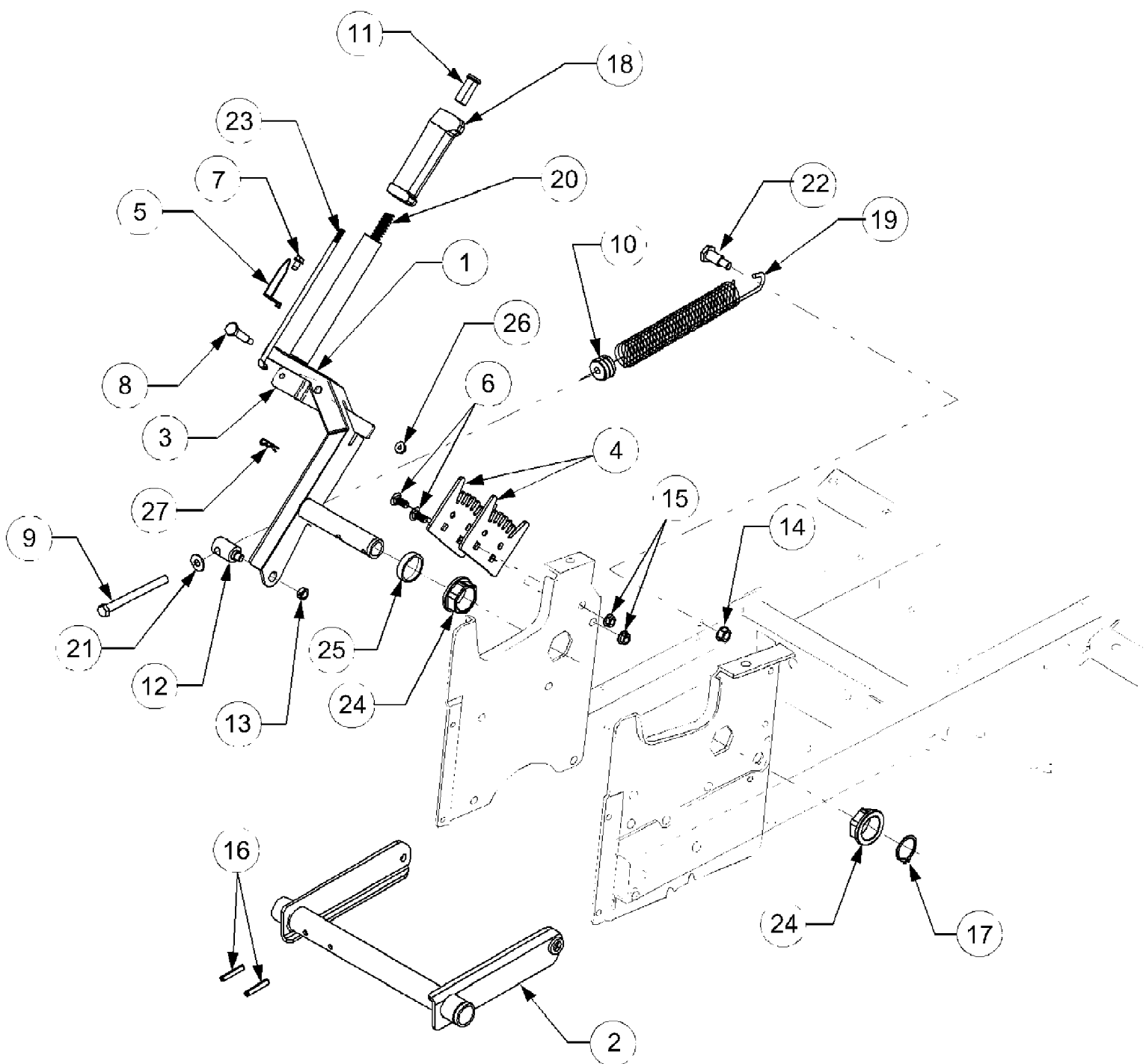
LT2180 Tractor
Hydrostatic Pump

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-50158	1		Shaft, Pump (Splined)
2	HG-2003016	2	/P	Ring, Retaining
3	HG-2003043	1	S	Bearing, Ball
4	HG-2003018	1	/P	Spacer
5	HG-9008000-0128	1	/P	Seal, Lip
6	HG-2003052	1	/P	Ring, Retaining
7	HG-2003023	2	S	Bearing, Cradle
8	HG-9008000-0126	1	/P	Seal, Lip
9	HG-2003005	1	/P	Arm, Trunnion
10	HG-2000015	1	/P	Guide, Slot
11	HG-2513036	1	/P	Housing Kit
12	HG-2003044	2	S	Bearing Assembly, Thrust Ball
13	HG-51077	1		Center Section Kit
14	HG-2003034	1		Shaft, Motor
15	HG-2003017	2	/P	Washer, Block Thrust
16	HG-2003087	1	/P	Swash Plate
17	HG-70079	2	S	Block Assembly
18	HG-9004800-2506	2	/P	Pin
19	HG-2003060	1	/P	Gasket, Center Section
20	HG-2510027	1		Kit, Check Valve
21	HG-2510034	1	/P	Kit, Orificed Check Valve
22	HG-2510011	1	/P	Kit, Charge Relief Valve
23	HG-9007314-0808	8	/P	Screw, Socket Hd
24	HG-2003014	1	/P	Spring, Block
25	HG-9004101-1340	1	/P	O-Ring
26	HG-2513027	1	/P	Kit, Charge Pump
27	HG-J1041008	1	S	Gerotor Assy
28	HG-50095	2		Screw, Socket Hd
29	HG-2153011	1		Bypass Valve Kit
30	HG-9004201-3700	3	/P	O-Ring
31	HG-9005110-5600	2	/P	Plug w/O-Ring

LT2180 Tractor
Implement Lift Handle

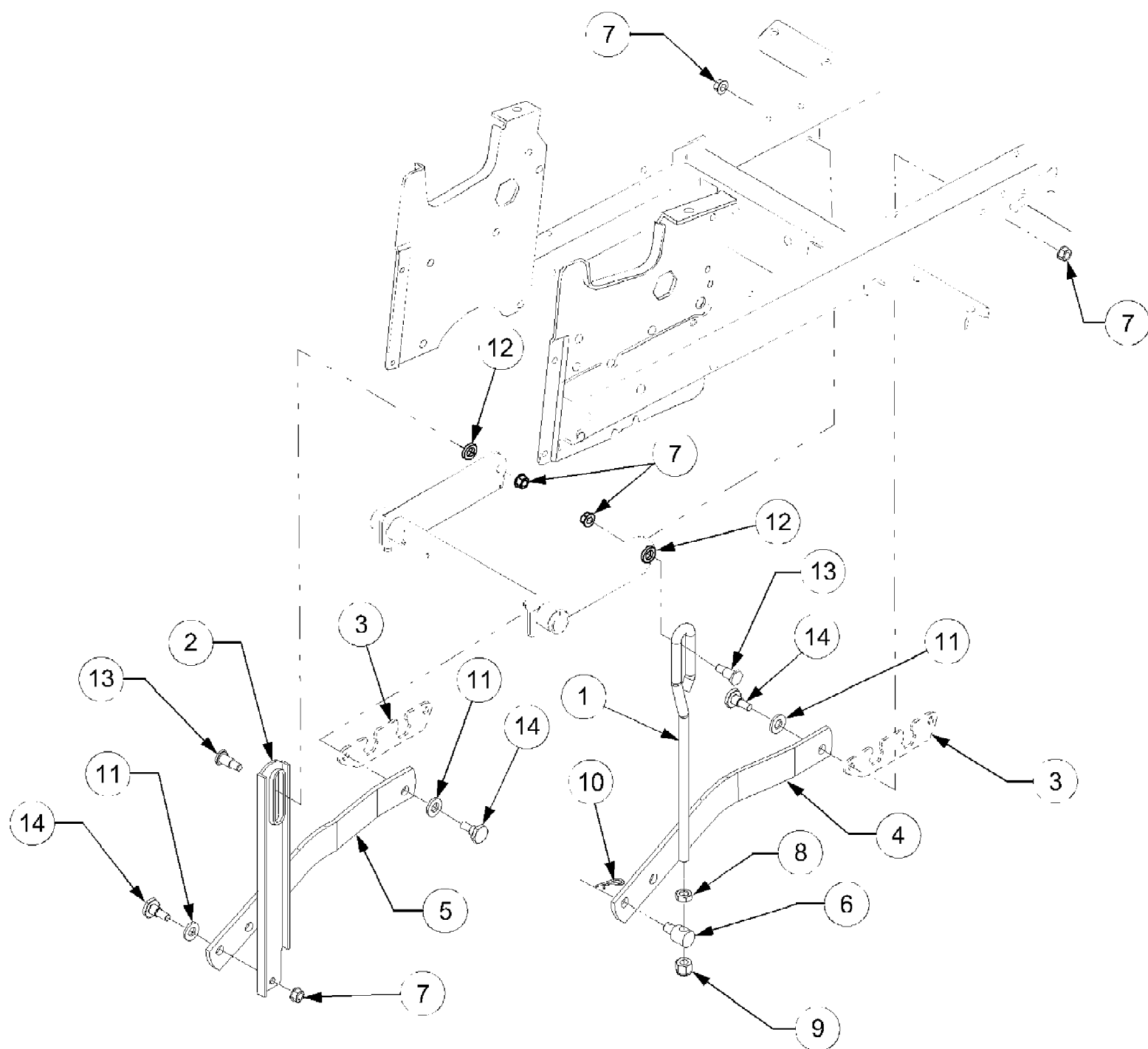
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LT2180 Tractor
Implement Lift Handle

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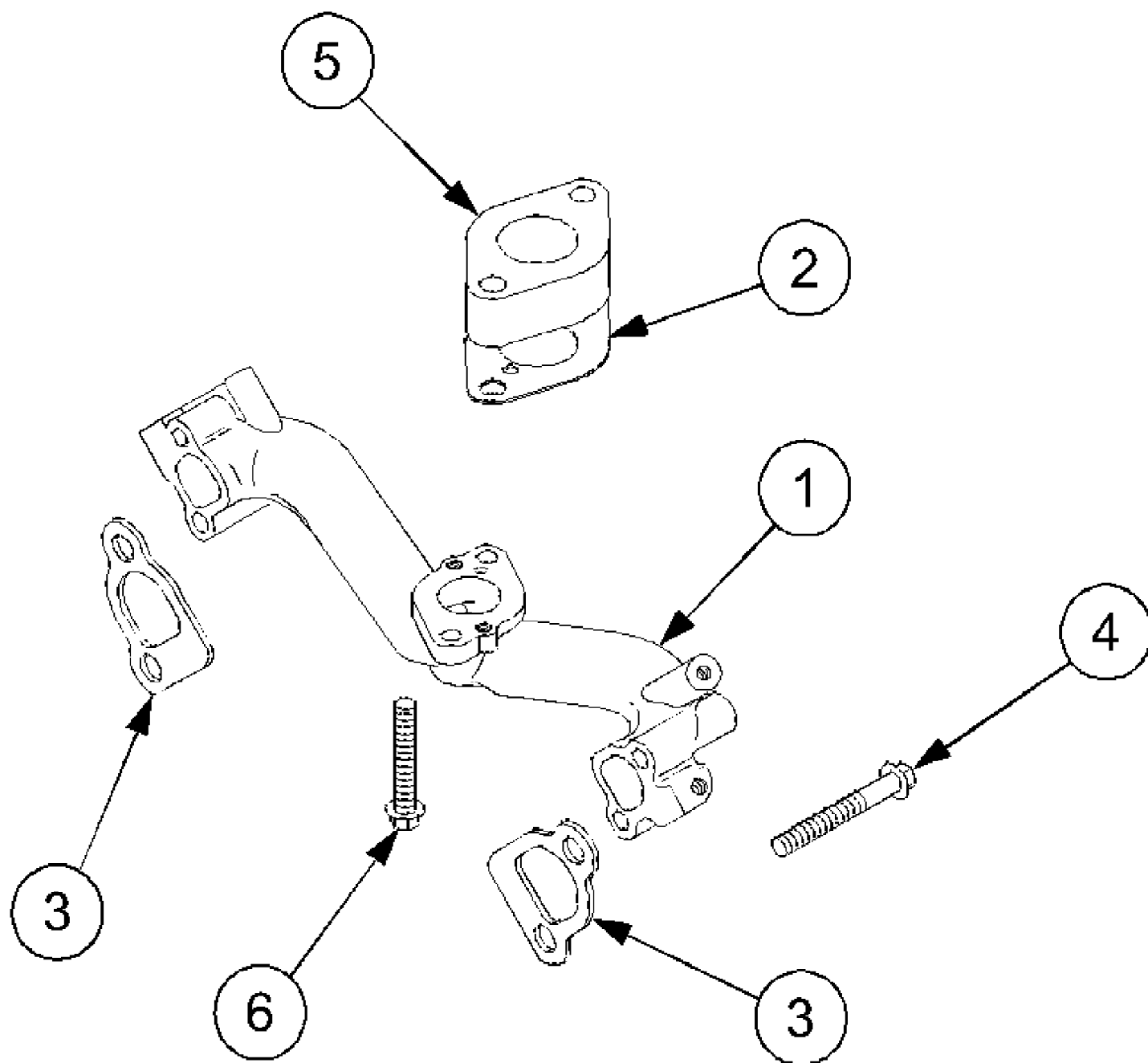
Ref #	Part Number	Qty	S/P/F	Description
1	603-04141	1		Handle Assembly, Lift
2	603-0059A	1	S	Shaft Assembly, Lift
3	603-05247	1		Fork, Lift
4	703-2239A	2	S	Bracket, Lift Index
5	703-2558	1		Indicator, Lift Height
6	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
7	710-0599	1	/P	Screw, Hex Wash Tapp, 1/4 x .5
8	738-0560	1	S	Screw, Shoulder, .374 x 1.375
9	710-3279	1	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
10	711-0635	1	/P	Insert, Spring
11	711-0642A	1	/P	Button, Handle
12	711-3350	1		Ferrule, Adjustment
13	712-0262	1	/P	Nut, Hex Center Lock, Jam, 3/8-24
14	712-0431	1	S	Nut, Hex Flanged Lock, 3/8-16
15	712-3004A	2	/P	Nut, Hex Flanged Top Lock, 5/16-18
16	715-0114A	2	S	Pin, Spiral Spring, 1/4 Dia x 1.5
17	716-0116	1	/P	Ring, Snap, 1.25 Dia Shaft
18	731-3158	1	/P	Grip, Lift Handle
19	732-3093	1		Spring, Extension
20	732-3097	1		Spring, Compression
21	736-0267	1	S	Washer, Flat, .385 x .87 x .06
22	738-0145	1	S	Bolt, Shoulder
23	747-3175A	1	/P	Rod, Index
24	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
25	750-3131	1		Spacer, 1.28 ID x 1.5 OD x .335 Lg
26	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
27	714-0104	1	S	Pin, Internal Cotter



LT2180 Tractor
Implement Lift Hanger

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Ref #	Part Number	Qty	S/P/F	Description
1	747-04196	1		Rod, Lift Link Replaces 603-0058
2	703-2234	1		Bracket, LH Hanger
3	703-2804	2		Plate, Bearing Mounting
4	703-2832	1		Link, RH Lift
5	703-2833	1		Link, LH Lift
7	711-3319	1	S	Ferrule, Adjustment
8	712-0431	5	S	Nut, Hex Flange Lock, 3/8-16
9	712-3048	1	S	Nut, Hex Jam, 1/2-13 GR5
10	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
11	714-0145	1	S	Pin, Internal Cotter
12	736-0326	3	S	Washer, Flat, .5 x 1.5 x .15
13	736-3069	2		Washer, Flat, .531 x .875 x .15
14	738-0430	2		Bolt, Shoulder
15	738-0507B	3	S	Bolt, Shoulder



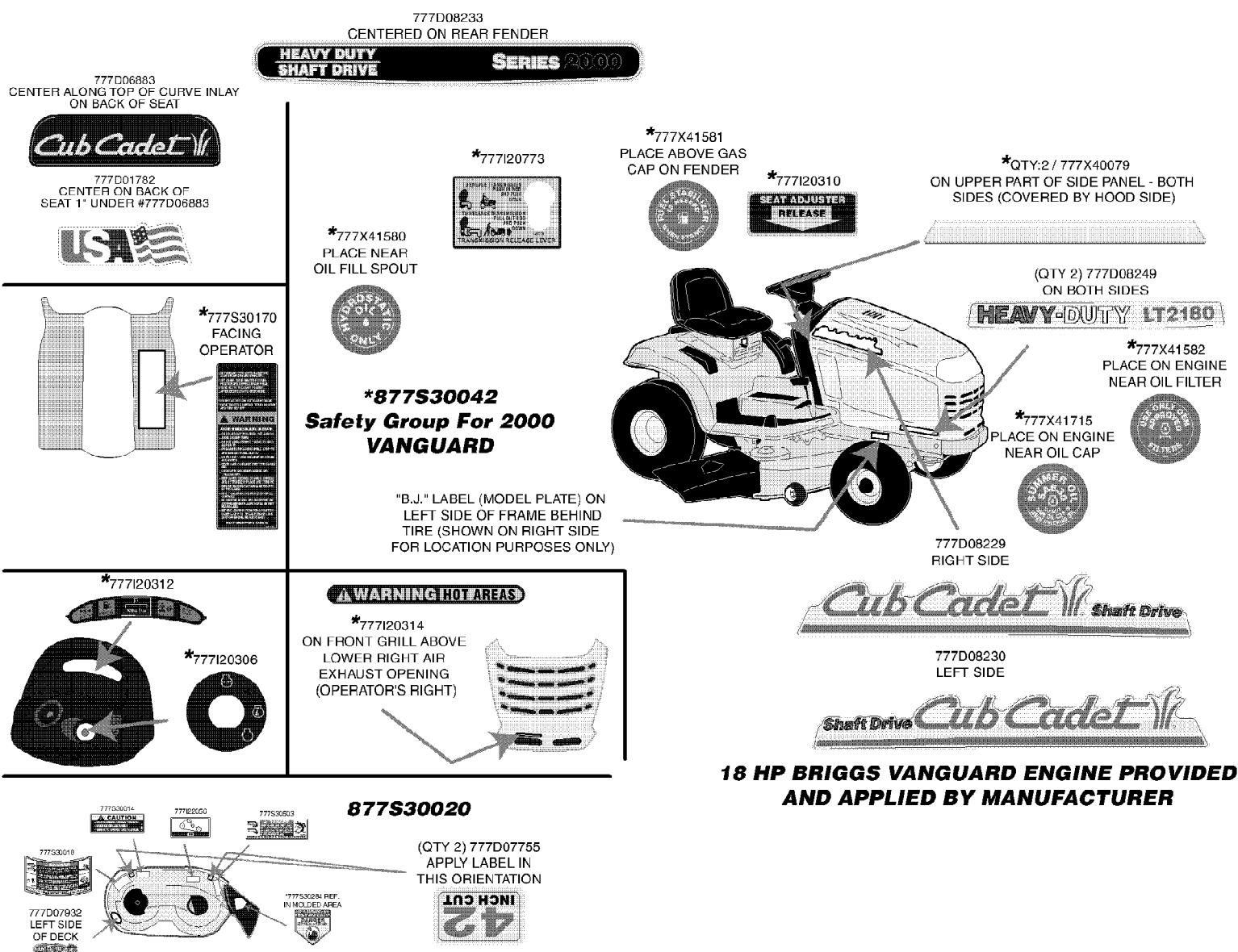
LT2180 Tractor
Intake Manifold

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-690754	1		Manifold, Intake
2	BS-691694	1	/P	Gasket, Intake Manifold
3	BS-692035	2	/P	Gasket, Intake Manifold
4	BS-690676	4	/P	Screw, Intake Manifold
5	BS-690747	1	/P	Spacer, Carburetor
6	BS-690711	2		Screw, Carburetor

LT2180 Tractor
Label Map

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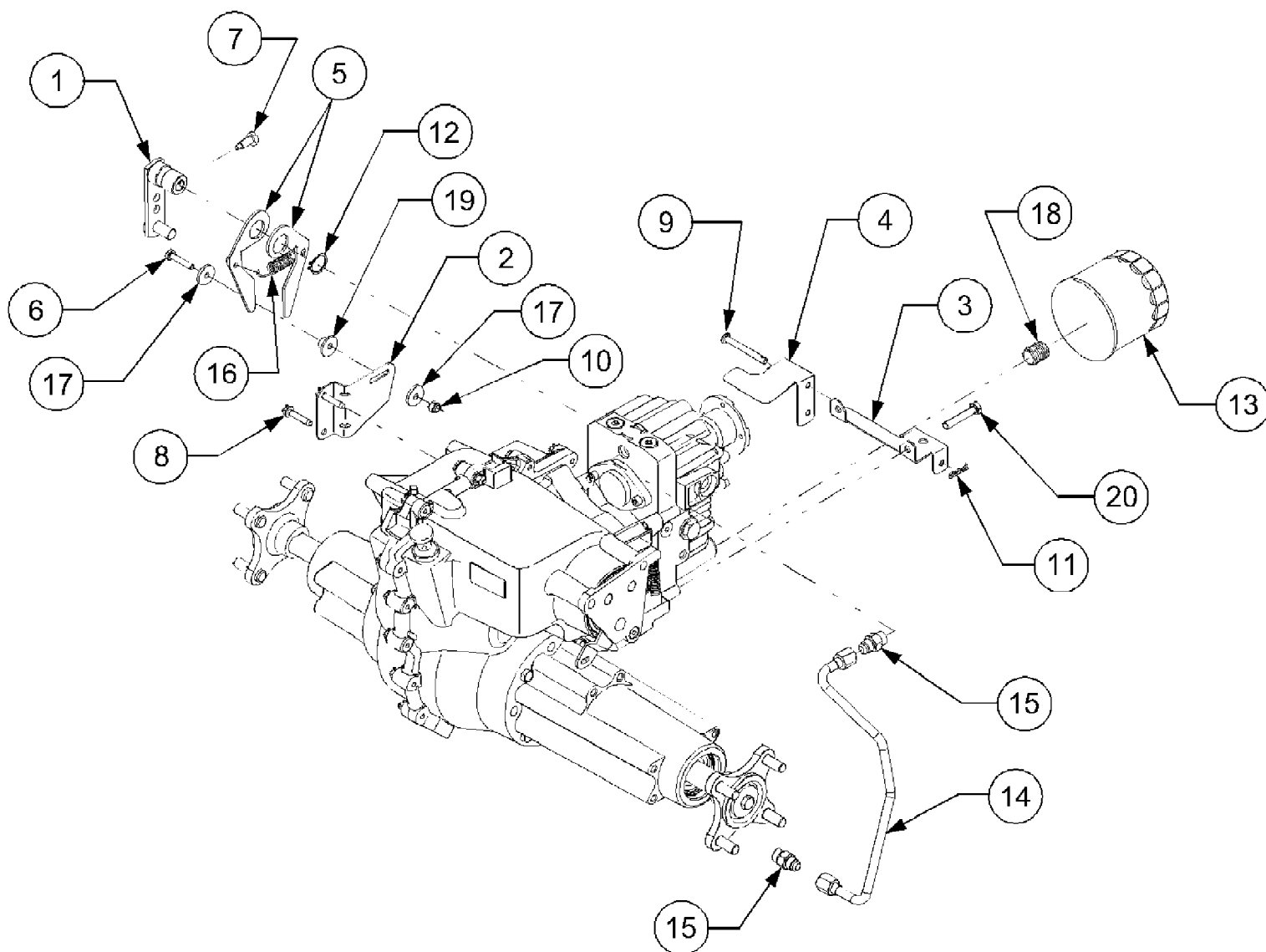
LT2180 Tractor
Label Map

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Ref #	Part Number	Qty	S/P/F	Description
777D06883	777D06883	1	/P	LABEL-SEAT BACK
777D01782	777D01782	1	/P	LABEL-MADE IN USA
777S30170	777S30170	1	/P	LABEL-FRAME COVER
777I20312	777I20312	1	/P	LABEL-DASH
777I20306	777I20306	1	/P	LABEL-IGNITION SWITCH
777D07932	777D07932	1		LABEL-CYCLO CUT
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777S30014	777S30014	1	/P	LBL.CAUTION SPRING TENSN.
777I22056	777I22056	1		LABEL-BELT ROUTING
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777S30284	977S30145	1	/P	LABEL
777D07755	777D07755	1		LABEL-42" CUT
777I20314	777I20314	1	/P	LBL.WARNING/HOT AREA
777X41580	777X41580	1		LABLE-HYDRO OIL
777I20773	777I20773	1		LABEL-HITCH PLATE
777D08230	777D08230	1		LABEL-LH HOOD SHFT DRV
777D08229	777D08229	1		LABEL-RH HOOD SHFT DRV
777X41715	777X41715	1		LABEL-SAE 30 OIL
777X41582	777X41582	1		LABLE-OEM FILTERS
777D08249	977D08249	1	/P	LABEL-MODEL LT2180
777X40079	777X40079	1	/P	STRIP-PROTECTIVE
777I20310	777I20310	1		LABEL-SEAT ADJUSTE
777X41581	777X41581	1		LABLE-FUEL STABIL
777D08233	777D08233	1		LABEL-2000 FENDER

LT2180 Tractor
Neutral Linkage, Hydraulic Pickup And Return Tubes

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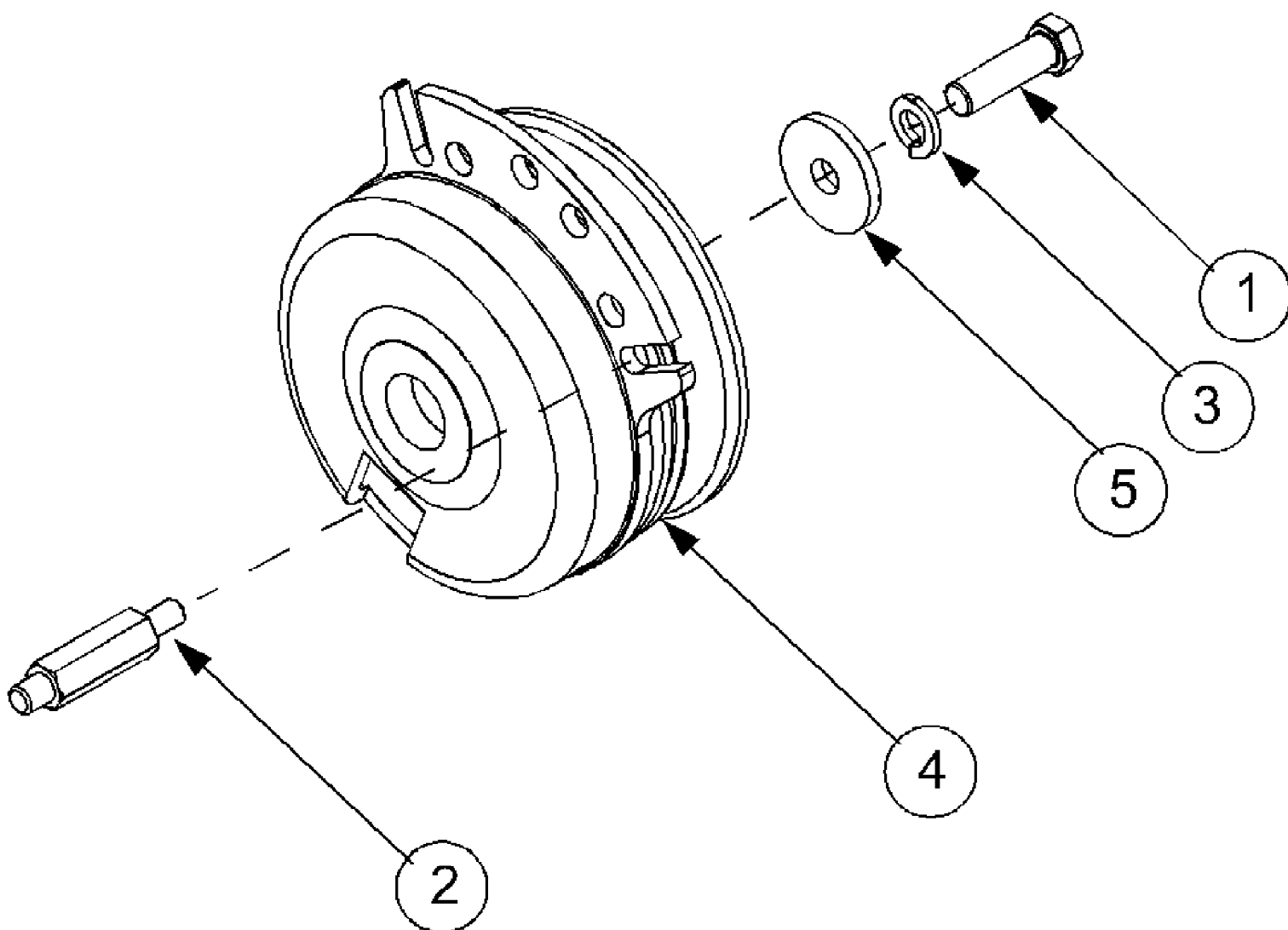
LT2180 Tractor
Neutral Linkage, Hydraulic Pickup And Return Tubes

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0160	1		Arm Assembly, Control
2	603-04184	1		Bracket, Hydro Neutral
3	703-05315	1		Bracket, Hydro Dump Mtg,
4	703-05316	1		Bracket, Hydro Dump Actuator
	747-04230	1		Dump Valve Release Rod (Not Shown) use with 618-04110 trans
	747-3228	1		Dump Valve Release Rod (Not Shown) use with 618-3231 trans
5	703-2441	2		Arm, Neutral
6	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
7	710-04171	1		Screw, Special Hex Cap, 5/16-24 x .625
8	710-0809	2		Screw, Hex Wash TT-Tap, 1/4-20 x 1.25
9	711-04220	1		Pin, Clevis, .25 x 2.38
10	712-0324	1	/P	Nut, Hex Top Lock, 1/4-20
11	714-0104	1	S	Pin, Internal Cotter
12	716-0111	1	/P	Ring, Snap, .875 Shaft
13	723-3014	1	S	Filter, Oil
14	727-04064	1	S	Tube, Hydro Inlet
15	727-3002	2	S	Connector, w/O-Ring
	721-3001	2	/P	O-Ring, 3/8 OD Tube
16	732-3119	1	S	Spring, Extension, .5 OD x 1.97
17	736-0176	2	S	Washer, Flat, .25 x .93 x .120 Thk
18	737-3022	1	S	Nipple, Oil Filter
19	750-0918	1		Spacer, Centering
20	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5

LT2180 Tractor
PTO Clutch

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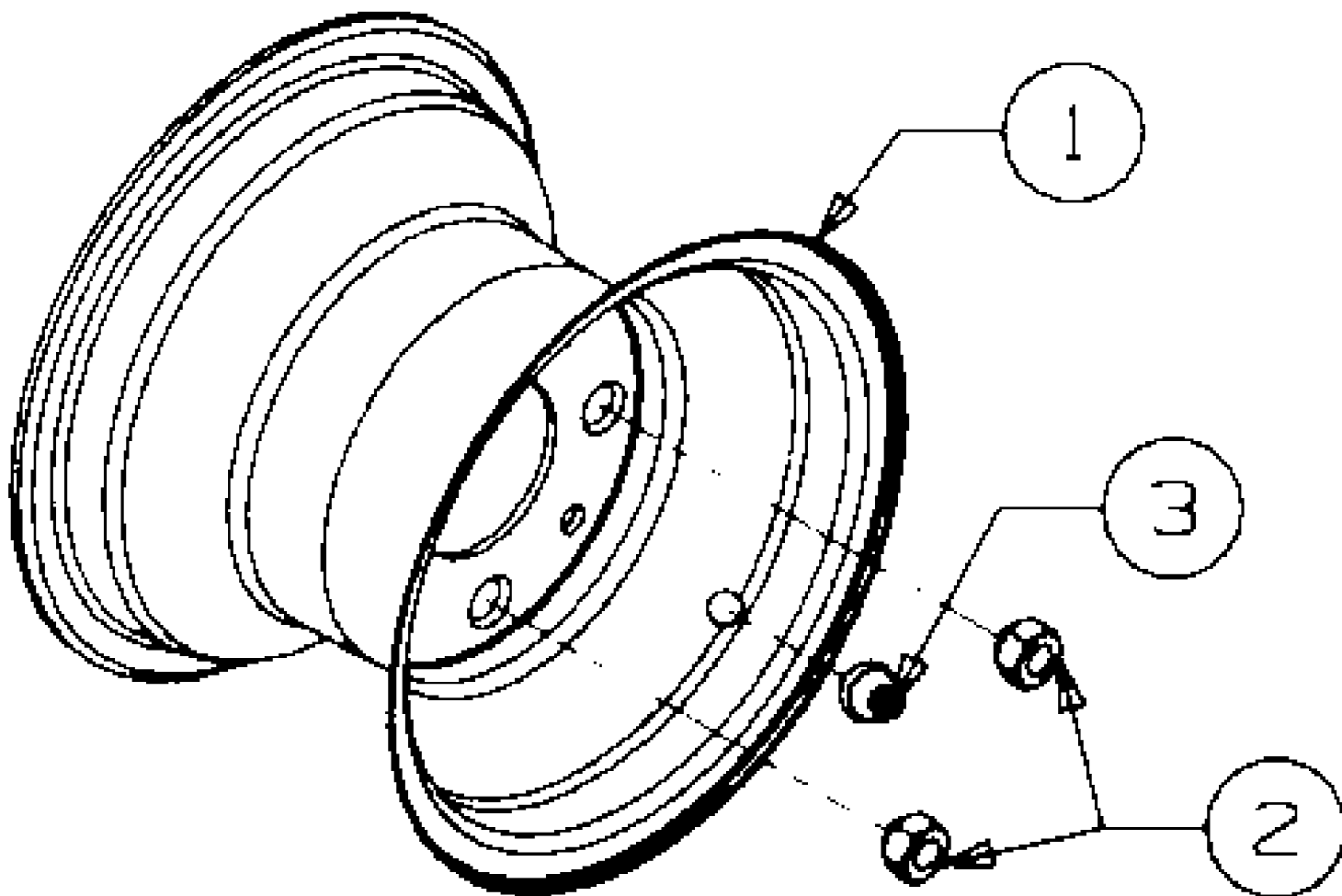
LT2180 Tractor
PTO Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	710-1044	1	/P	Screw, Hex Cap, 3/8-24 x 1.5 GR8
2	711-1197	1	S	Stud, Clutch Stop
3	736-0169	1	S	Washer, Lock, 3/8
4	717-3446	1	S	Clutch Assy, PTO
	711-3179	1	S	Spacer (Not Shown)
5	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn

LT2180 Tractor
Rear Wheel

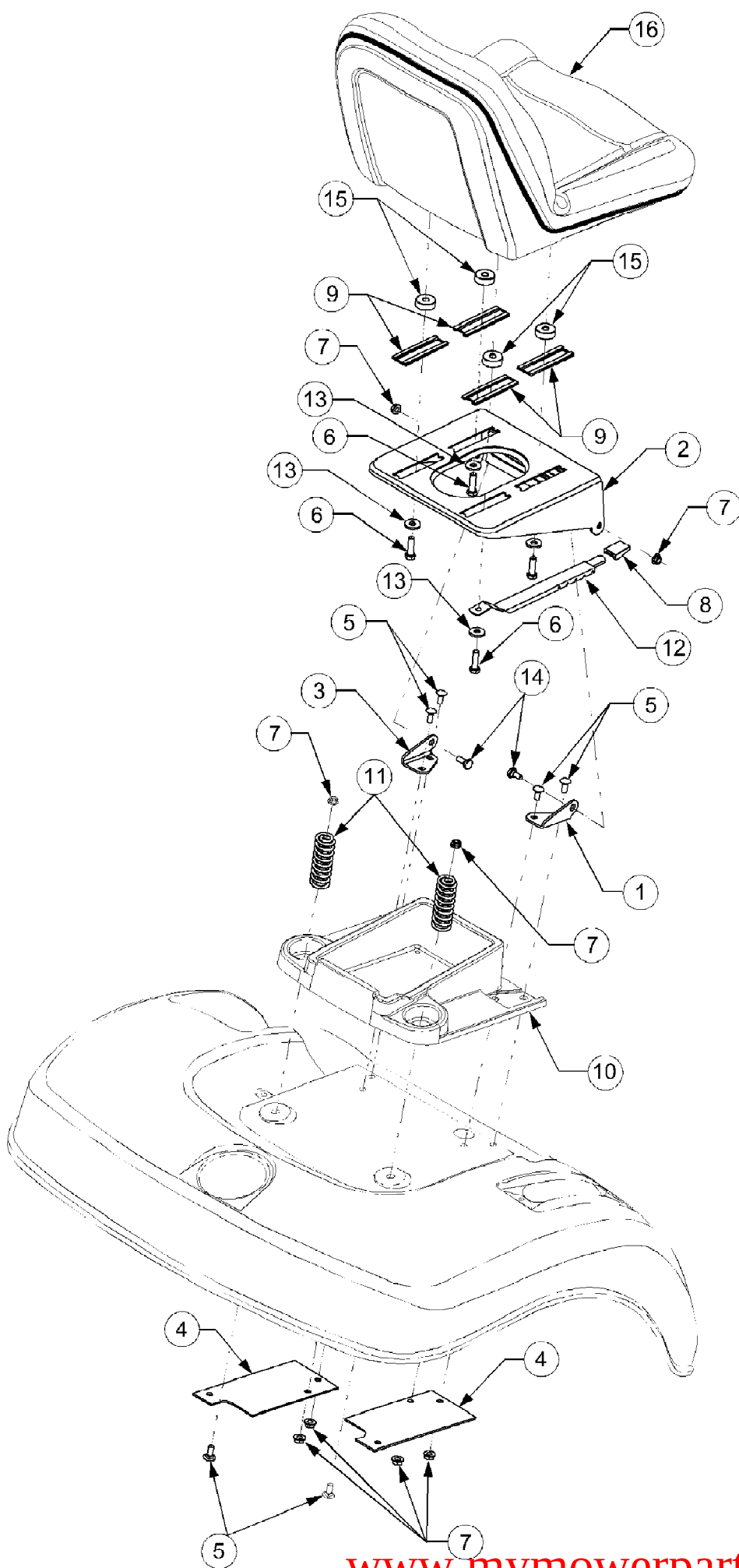
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LT2180 Tractor
Rear Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3189	2	/P	Tire, Cub Tread, 20 x 9 x 8
1	634-3187	2	S	Rim Assy, Rear
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	734-0255	2	S	Valve, Tubeless Air



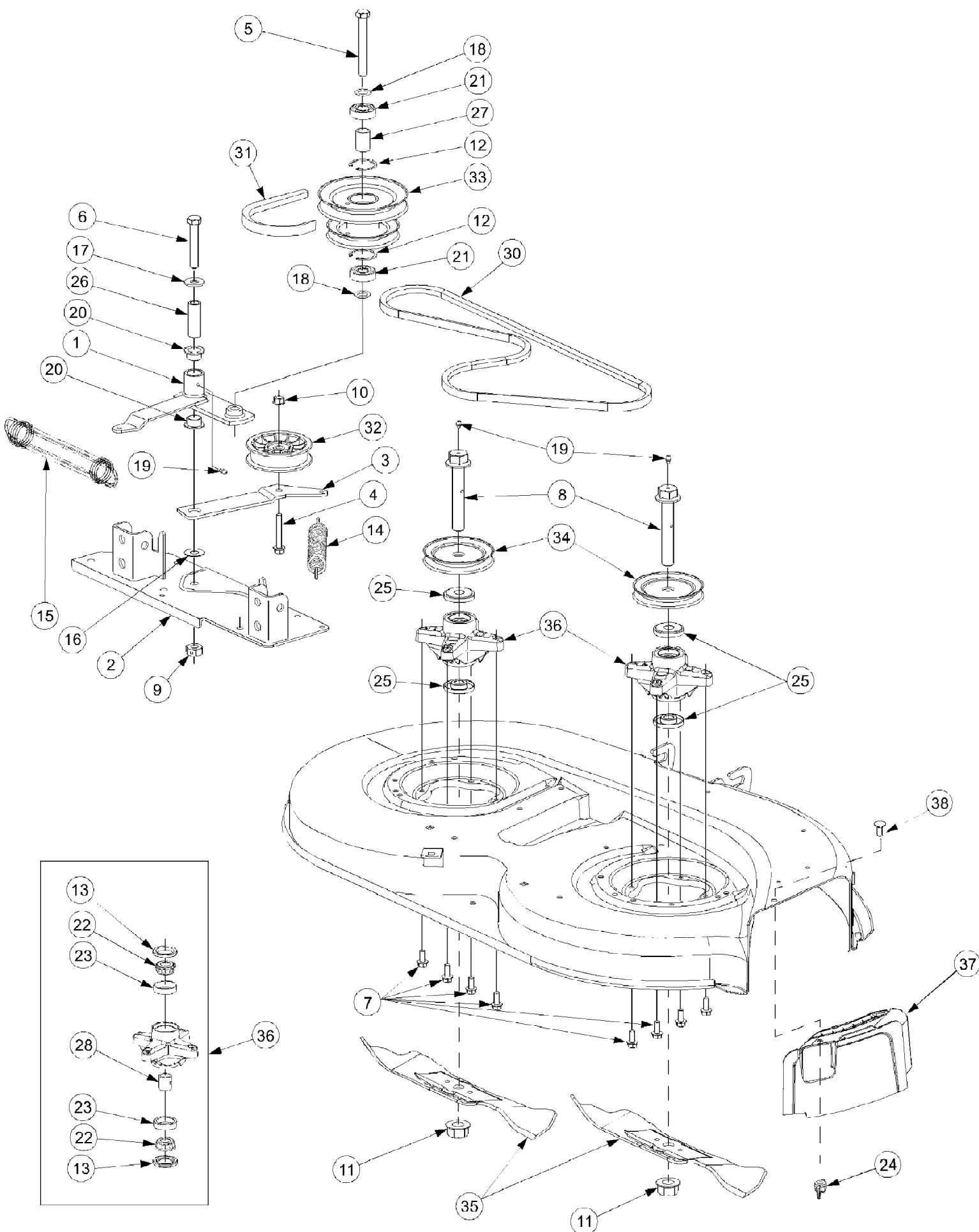
LT2180 Tractor
Seat And Support

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2394	1		Bracket, RH Seat Pivot
2	703-2395A	1	/P	Seat, Base
	777I20310	1		Graphic, Seat Adjuster
3	703-2477	1		Bracket, LH Seat Pivot
4	703-2628	2		Bracket, Fender Reinforcement
5	710-0451	6	/P	Bolt, Carriage, 5/16-18 x .75
6	710-3123	4		Screw, Hx Cap Lock, 3/8-16 x 1.25 GR5
7	712-04054	8	/P	Nut, Hex Flange Lock, 5/16-18
8	720-0190	1	S	Knob, Seat Adjuster
9	731-3154	4		Slide, Seat
10	731-3162	1	S	Tray, Tool
11	732-3080A	2	/P	Spring, Comp, 1.9 OD x 2.4
12	732-04100	1	S	Index Spring, Seat Adjuster
13	736-3052	4	/P	Washer, Flat, .406 x 1.0 x .105
14	738-0140	2	S	Bolt, Shoulder
15	738-04013A	4	S	Spacer, Seat Slide Shoulder
16	757-04005	1	S	Seat, High Back
	777D06883	1	/P	Graphic, Seat Back
	777D01782	1	/P	Graphic, Made in USA

LT2180 Tractor
Spindle Assembly 42"

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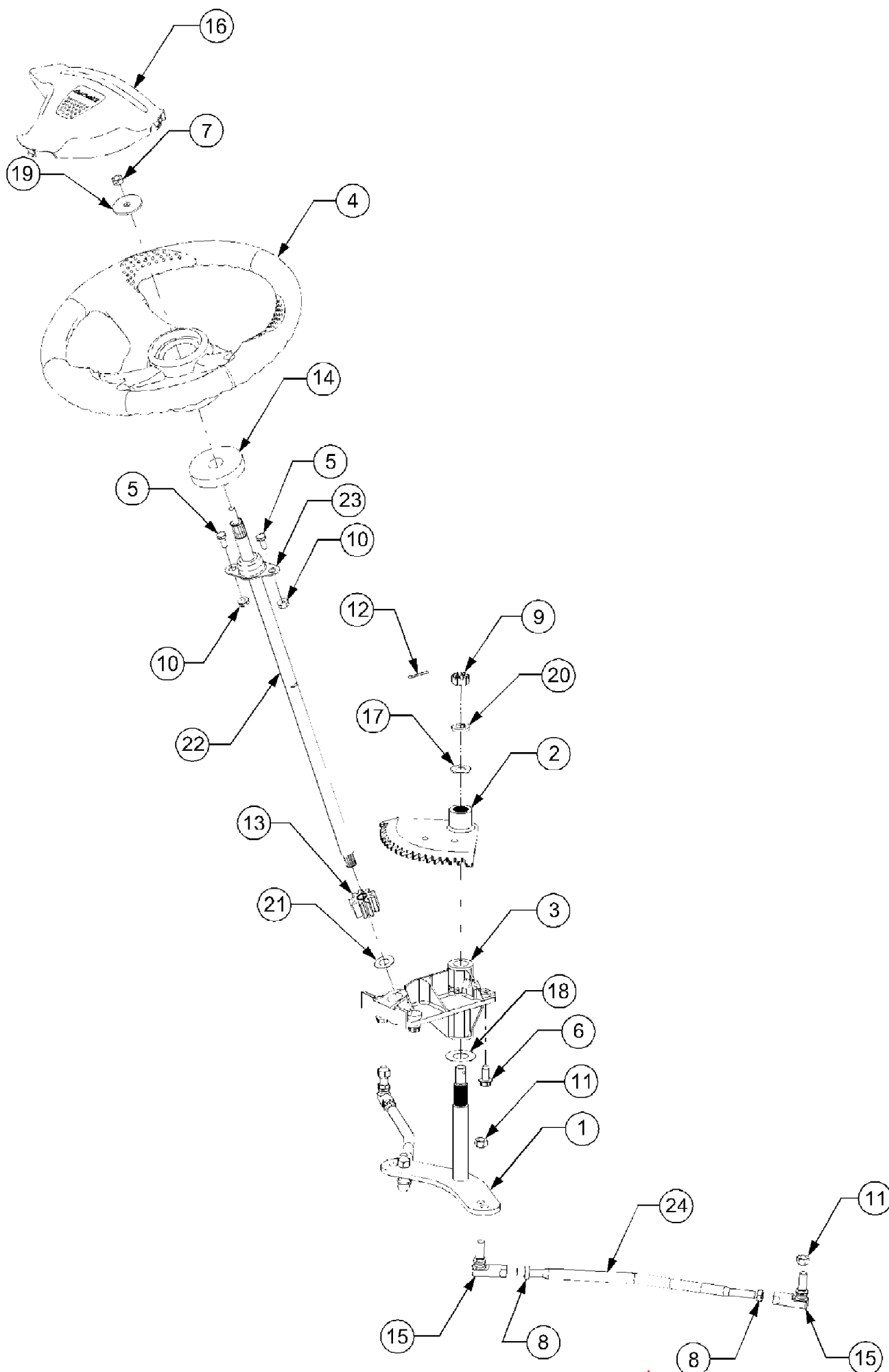
LT2180 Tractor
Spindle Assembly 42"

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0857	1	/P	Pivot Arm, Double Pulley
2	603-0181B	1		Plate Assembly, Mounting
3	703-2463	1	S	Arm, Idler
4	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0 GR5
6	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0 GR8
7	710-1260A	8	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
8	710-1336A	2	/P	Bolt, Spindle, 3/4-16 x 4.25
9	712-0239	1	S	Nut, Hex Center Lock, 1/2-20
10	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
11	712-3078	2	/P	Nut, Hex Flange, 3/4-16
12	716-3020	2	S	Snap Ring, Internal
13	721-3018A	4	S	Seal, Oil, 1.25 x 1.874 x .25
14	732-0262	1	S	Spring, Extension, .88 x 6.12
15	732-3115	1	/P	Spring, Extension, 1.25 x 8.15
16	736-0100	1	/P	Washer, Flat, .531 x 1.25 x .036
17	736-0179	1	S	Washer, Flat, .531 x 1.25 x .100
18	736-0237	2	/P	Washer, Flat, .65 x 1.25 x .075 Hdn.
19	737-3000	4	S	Fitting, 3/16 Drive Lube
20	741-0338	2	/P	Bearing, Flange, 3/4 ID x .53 Lg
21	741-1122	2		Bearing, .625 ID x 1.574 OD x 470
22	741-04089	4	S	Cone, Bearing
23	741-04091	4	S	Cup, Bearing
24	712-3087	1	/P	Nut, Wing, 1/4-20
25	748-3065	4	S	Spacer, Deck Spindle
26	750-0656	1	/P	Spacer, Idlr Brkt .50 ID x .75 OD x 2.25
27	750-3132	1	S	Spacer, Pulley .635 ID x .88 OD x 1.25
28	750-3190A	2	/P	Spacer, Bearing, .780 x .963 x .777
30	754-3073	1	S	Belt, Spindle, A-Section x 61 Lg
31	754-04041	1	S	Belt, PTO, B-Section x 111.2 Lg
32	756-0627B	1	S	Pulley, Flat Idler, 3.5 OD
33	756-3114	1	/P	Pulley, Double (737-3000 Lube Fitting Not
34	756-3089	2		V-Pulley, 4.0 Dia
35	759-3830	2		Blade, 3 In One, 21.20 Lg
36	618-3129B	2	S	Spindle, Blade
37	731-2363	1	/P	Plug, Mulch
38	710-0134	1	/P	Screw, Carriage, 1/4-20 x .62

LT2180 Tractor
Steering

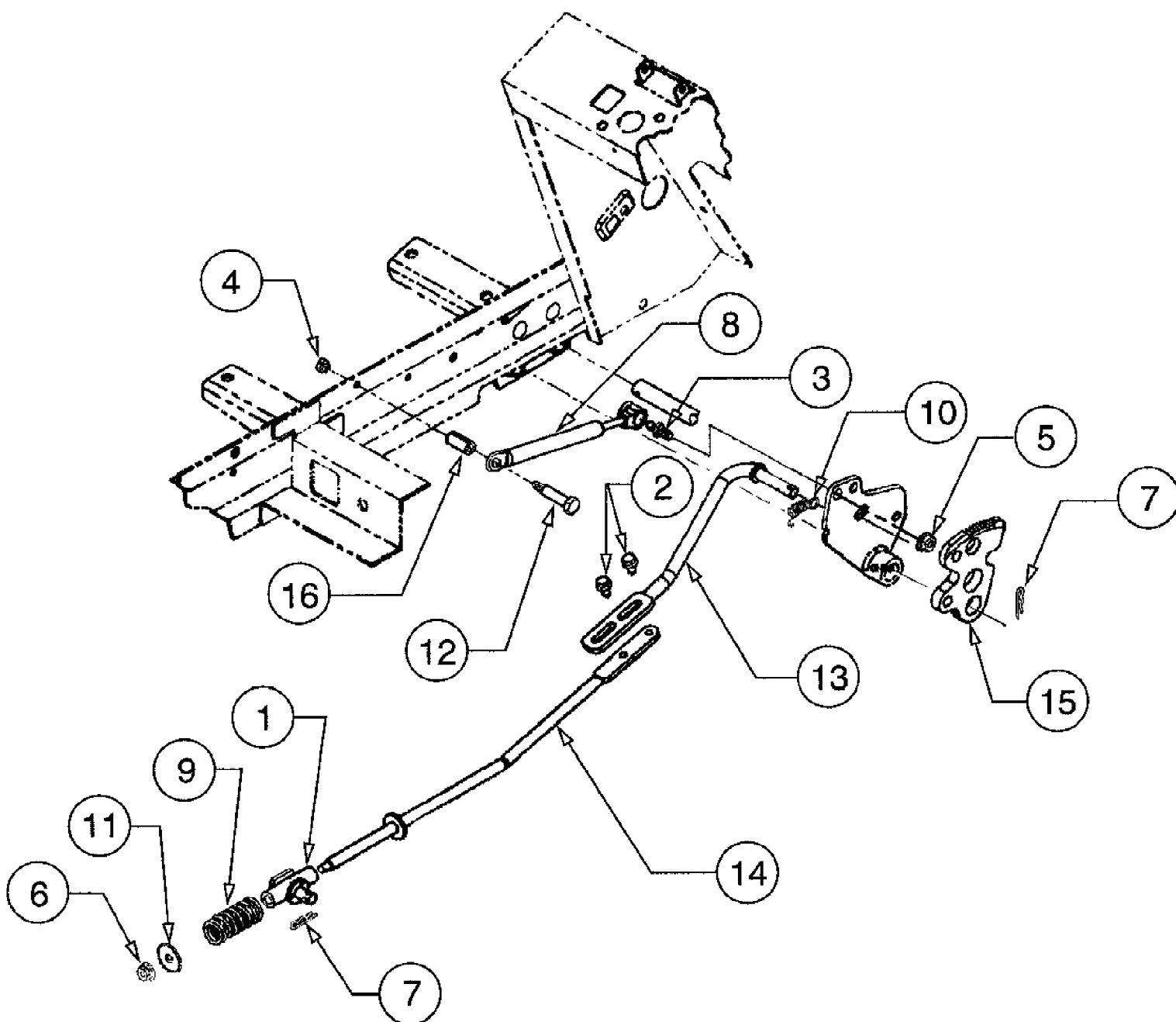
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LT2180 Tractor
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0064	1		Arm Assy, Lower Steering
2	603-0250	1	/P	Segment Assy, 18T Steering
3	619-04079	1	S	Housing Assy,
	737-3000	1	S	Fitting, Grease, 3/16 Drive Type
	748-0108	1	S	Bearing, Flange, .503 ID
	748-3007A	2	S	Bearing, Bronze Flange, .75 ID
4	631-04008	1	S	Wheel, Steering, Soft Grip (Use with 731-04532)
	731-2624	1		Wheel, Steering (Use with 731-2625)
5	710-3008	2	/P	Screw, Hex Cap, 5/16 - 18 x .75, GR5
6	710-1260A	4	/P	Screw, Hex Wash. Hd. Tapp 5/16 - 18 x .75
7	712-0237	1	S	Nut, Hex Center Lock, 5/16-18
8	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR2
9	712-3012	1	S	Nut, Hex Slotted, 1/2-20 GR5
10	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16 - 18
11	712-3054	4	/P	Nut, Hex Lock, 3/8-24 GR5
12	714-3004	1		Pin, Cotter, 3/32 Dia x 1.25
13	717-04086	1	S	Pinion, Steering
14	722-3019	1		Gasket, Steering
15	723-0156	4	S	Joint, Ball, 3/8-24
16	731-04532	1	S	Cover, Steering Wheel (Use with 631-04008)
	731-2625	1		Cap, Steering (Use with 731-2624)
17	736-0272	1	S	Washer, Flat, .510 x 1 x .06 Thk
18	736-0351	1	S	Washer, Flat, .760 x 1.5 x .03 Thk
19	736-0242	1	/P	Washer, Bell
20	736-0921	1	S	Washer, Lock, 1/2
21	736-3013	1	S	Washer, Flat, .531 x 1 x .027 Thk (use if required)
22	738-04064	1	S	Shaft, Steering
23	741-3025	1		Bearing, Flange
25	747-3171	2		Rod, Tie



LT2180 Tractor
Transmission Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0272	1		Pivot Assembly
2	710-0599	2	/P	Screw, Hex Wsh Hd Tapp, 1/4-20 x .5
3	710-3170	1		Screw, Ball, 5/16-18 x.56
4	712-0271	1	/P	Nut, Hex Sems, 1/4-20
5	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 GR5
6	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
7	714-0104	2	S	Pin, Internal Cotter
8	727-3090	1	/P	Cylinder, Damper
9	732-3094	1	S	Spring, Compression, .63 ID x 2
10	732-3118	1		Spring, Extension, 3/8 OD x 1.44
11	736-3092	1	/P	Washer, Flat, .265 x 1 x .030
12	738-0560	1	S	Bolt, Shoulder, .374 Dia x 1.375
13	747-3304	1		Rod, Front Control
14	747-3309	1		Rod, Rear Hydro Control
15	748-3070	1		Plate, Cruise
16	750-0434	1	/P	Spacer, Split Tubing, .375 ID x 1.04