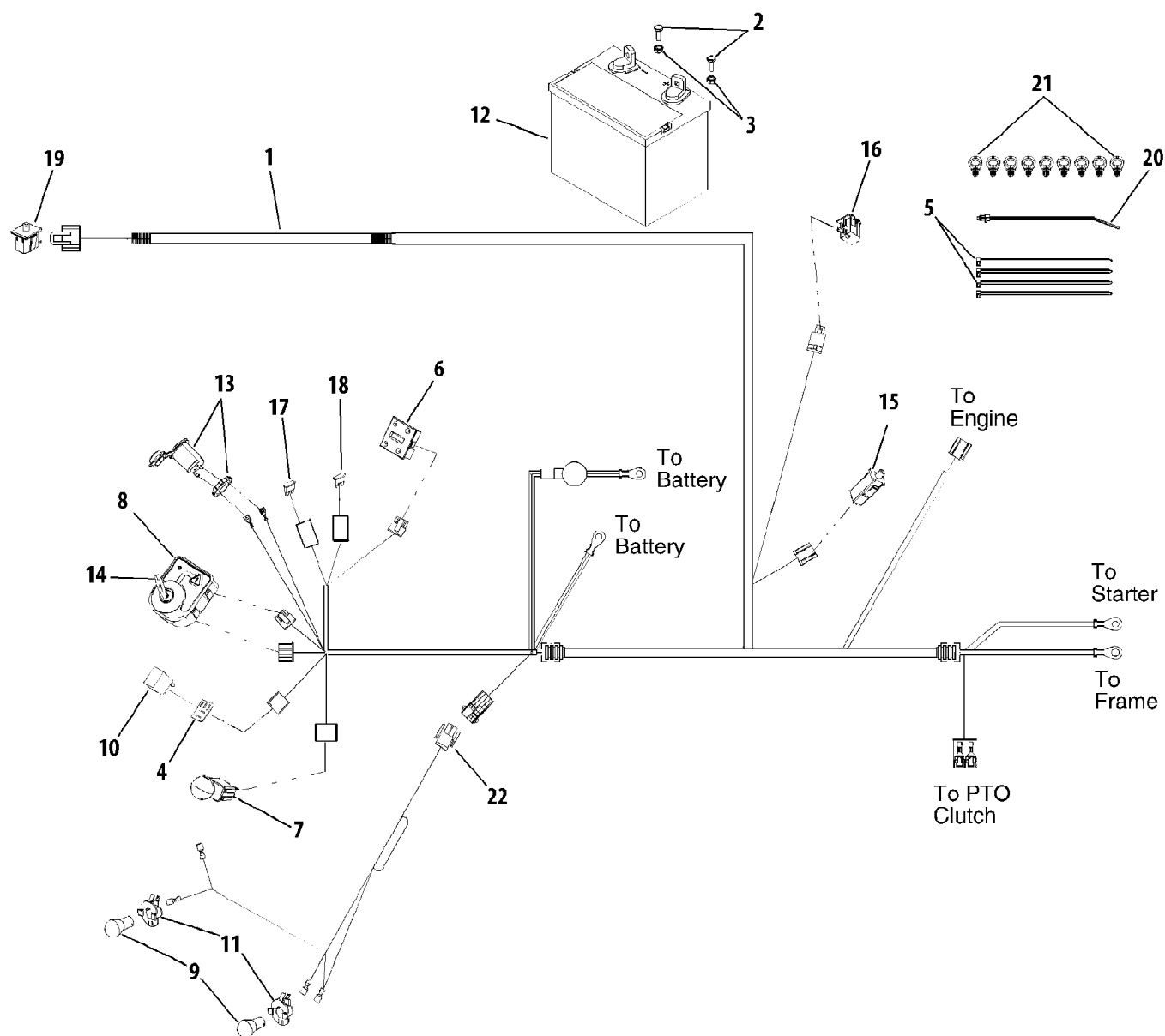


GT2544 Tractor 2009 & After

Battery, Electrical Components & Switches

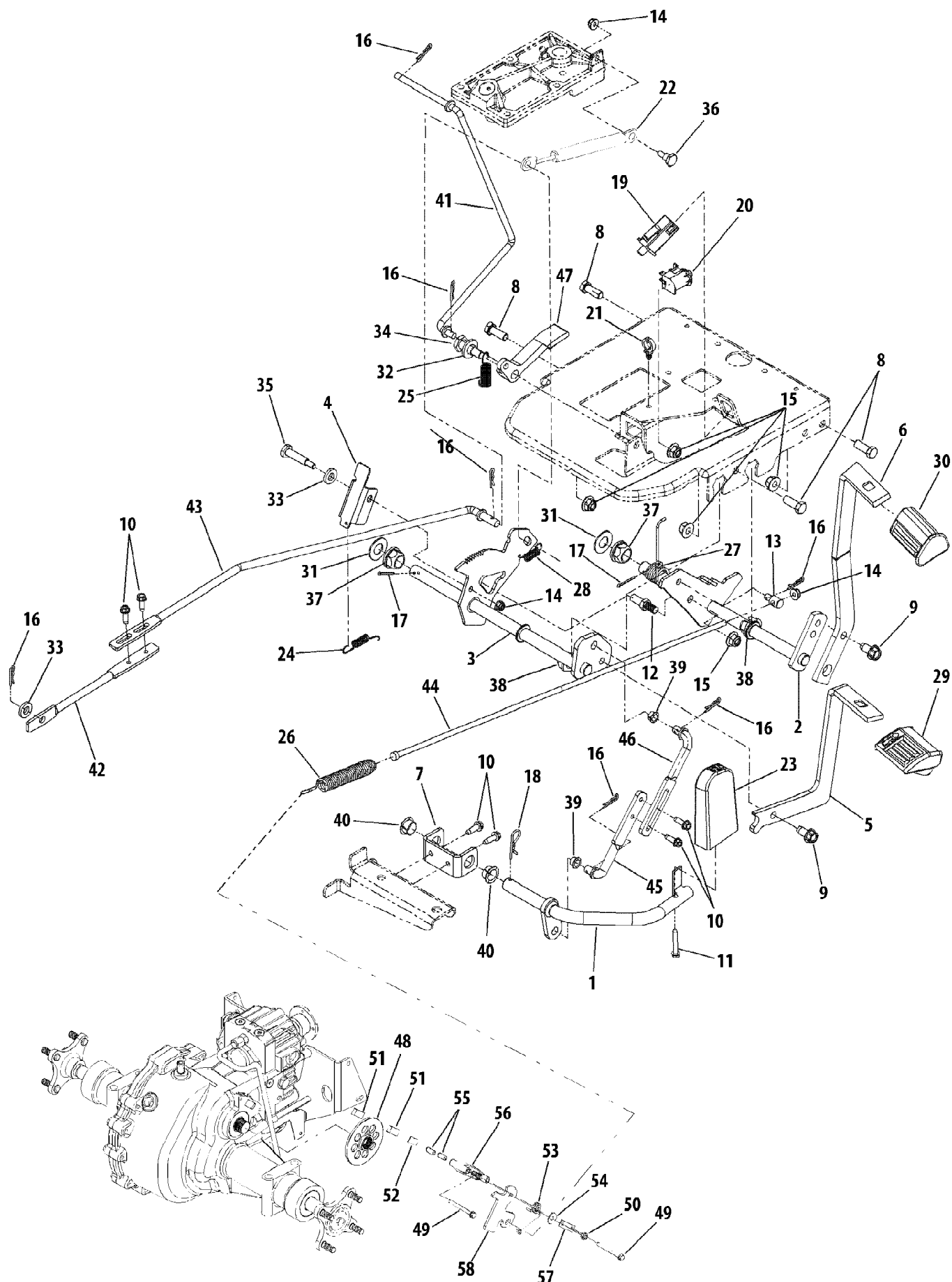
Page 1 of 72



GT2544 Tractor 2009 & After
Battery, Electrical Components & Switches

Page 2 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	929-04158A	1	/P	Wire Harness, Main
2	710-3015	2	/P	Screw, Hex, 1/4-20 x .75 GR5
3	712-0271	2	/P	Sems Nut
4	921-0342	1	/P	Gasket, Silicone
5	725-0157	4	/P	Tie, Self-Clinch Cable
6	925-04022B	1	/P	Meter, Indicator / Hour
7	925-04175	1	/P	Switch, PTO
8	925-04227B	1	/P	Switch, Key/Module
9	925-0963	2	/P	Lamp, Head Light
10	925-1648	1	/P	Relay
11	925-1649	2	/P	Socket, Light, 1/4 Turn
12	925-1707D	1	/P	Battery
13	725-2003	1		Receptacle, Power 12V
14	925-2054A	2	/P	Key, Ignition
15	925-3164A	1	/P	Switch, Interlock (Brake)
16	925-3167	1	/P	Switch, Snap Mount (Reverse)
17	725-3243	2		Fuse, 25 Amp
18	725-04008	1		Fuse, 5 Amp
19	925-04040	1	/P	Switch, Seat
20	926-0154	9	/P	Tie, Pushmount
21	726-3055	9		Clip, Cable
22	629-04142A	1	/P	Harness, Head Light



Ref #	Part Number	Qty	S/P/F	Description
1	603-0412	1		Pedal Assy, Reverse
2	603-04313A	1	/P	Shaft Assy, Brake
3	603-04314	1		Shaft Assy, Forward/Reverse
4	703-05873-0637	1		Bracket, Reverse Switch
5	703-2570A-0637	1		Pedal, Forward
6	703-2573A-0637	1		Pedal, Brake
7	703-2938	1		Bracket, Reverse Pivot
8	710-0514	4	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
9	710-0623	2	/P	Screw, Hex Wash Hd Tapp, 3/8-16x .75
10	710-0642	6	/P	Screw, Hex Wash Hd Tapp, 1/4-20x .75
11	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
12	711-04543	1		Pin, 3/8-16 x 1.0
13	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
14	712-04064	3	/P	Nut, Hex Flange Lock, 1/4-20
15	712-04065	5	/P	Nut, Hex Flange Lock, 3/8-16
16	914-0104	7	/P	Pin, Internal Cotter, 5/16 Dia x 1.12
17	914-0111	2	/P	Pin, Cotter, 3/32 x 1.0
18	914-0145	1	/P	Pin, Internal Cotter, 3/8 Dia x 1.62
19	925-3164A	1	/P	Switch, Interlock (Brake)
20	925-3167	1	/P	Switch, Snap Mount (Reverse)
21	726-3055	1		Clip, Cable Retainer
22	727-04141	1		Cylinder, Damper, .59 OD x 7.84 Lg
23	931-3205	1	/P	Pedal, Reverse
24	732-0418	1		Spring, Extension, .38 OD x 2.1
25	732-04354	1		Spring, Extension
26	732-0463A	1	/P	Spring, Extension
27	932-0756A	1	/P	Spring, Torsion
28	732-3118	1		Spring, Extension, .375 OD x 1.44
29	735-3048	1		Pad, Forward Foot Control
30	735-3049A	1	/P	Pad, Brake Foot
31	736-0187	2	/P	Washer, Flat, .64 x 1.24 x .06 HT
32	936-0326	1	/P	Washer, Flat, .51 x 1.0 x .125
33	736-3010	2	/P	Washer, Flat, .407 x .812 x .135 HT
34	938-0145	1	/P	Shoulder Bolt, .50 OD x .840
35	938-0560	1	/P	Screw, Shoulder, .374 x 1.375
36	938-0974	1	/P	Screw, Shoulder, .375 x .380:1/4-20
37	941-0225	2	/P	Bearing, Hex Flange
38	741-3065B	2	/P	Bearing, Hex Flange Split
39	941-3073	2	/P	Bearing, Flange, .375 x .58 x .25
40	741-3074	2		Bearing, Flange, .625 x .938 x .344
41	747-04426	1		Rod, Cruise
42	747-04478	1		Rod, Rear F/R Control
43	747-04479	1		Rod, Front F/R Control
44	747-04516	1		Rod, Brake
45	747-3341A	1	/P	Rod, Rear Connecting
46	747-3383	1	/P	Rod, Front Connecting
47	748-04102	1		Latch, Cruise
48	761-0215	1		Disc, Brake
49	710-1206	2	/P	Screw, Hex Wash Hd, Tapp, 1/4-20 x 2.375
50	912-0273	1	/P	Nut, Hex Nylon Lock, 5/16-24
51	917-0678	2	/P	Pad, Brake
52	917-0682	1	/P	Plate, Puck
53	732-0925	1		Spring, Torsion

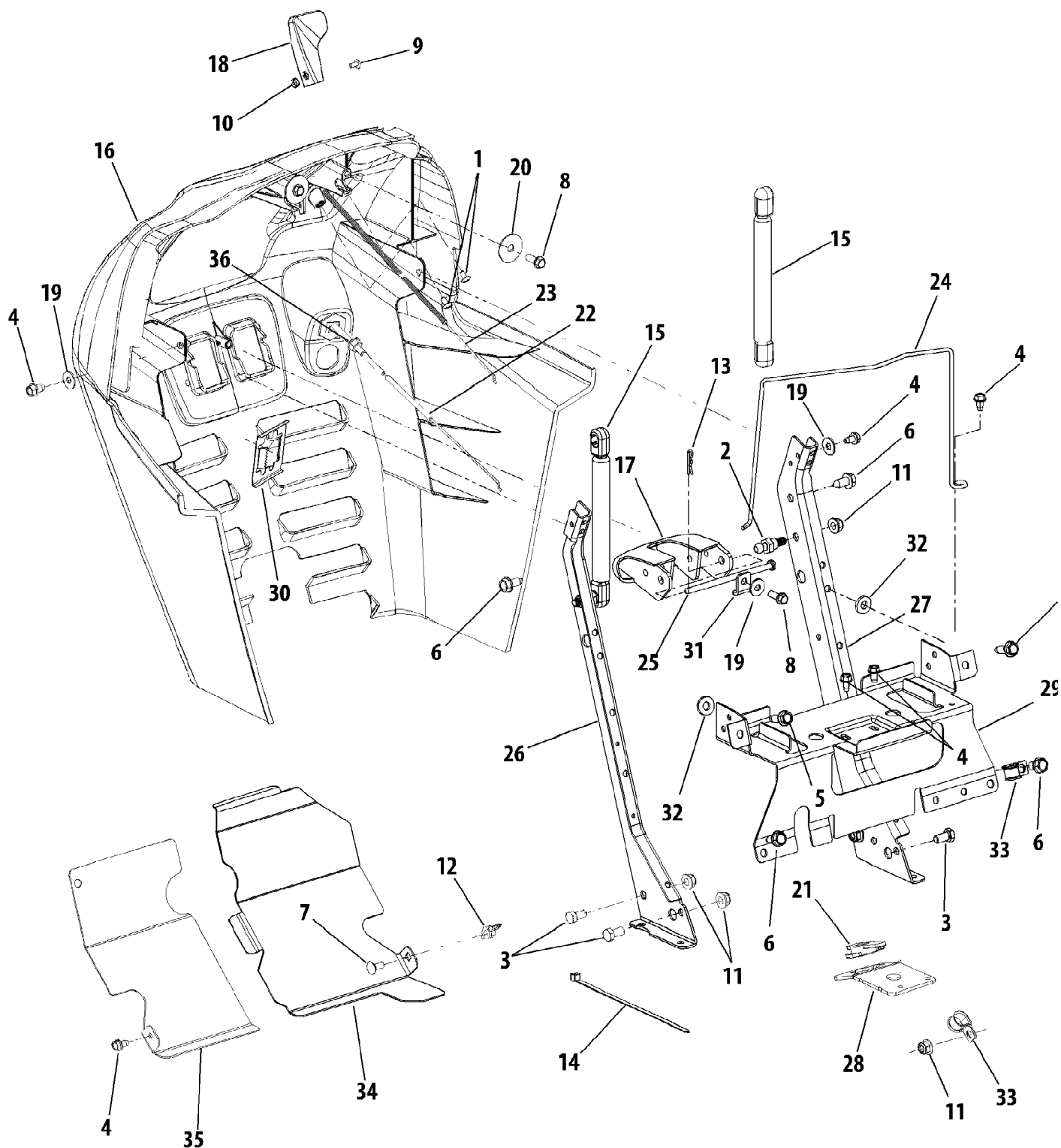
GT2544 Tractor 2009 & After
Brake & Control Pedals

Page 5 of 72

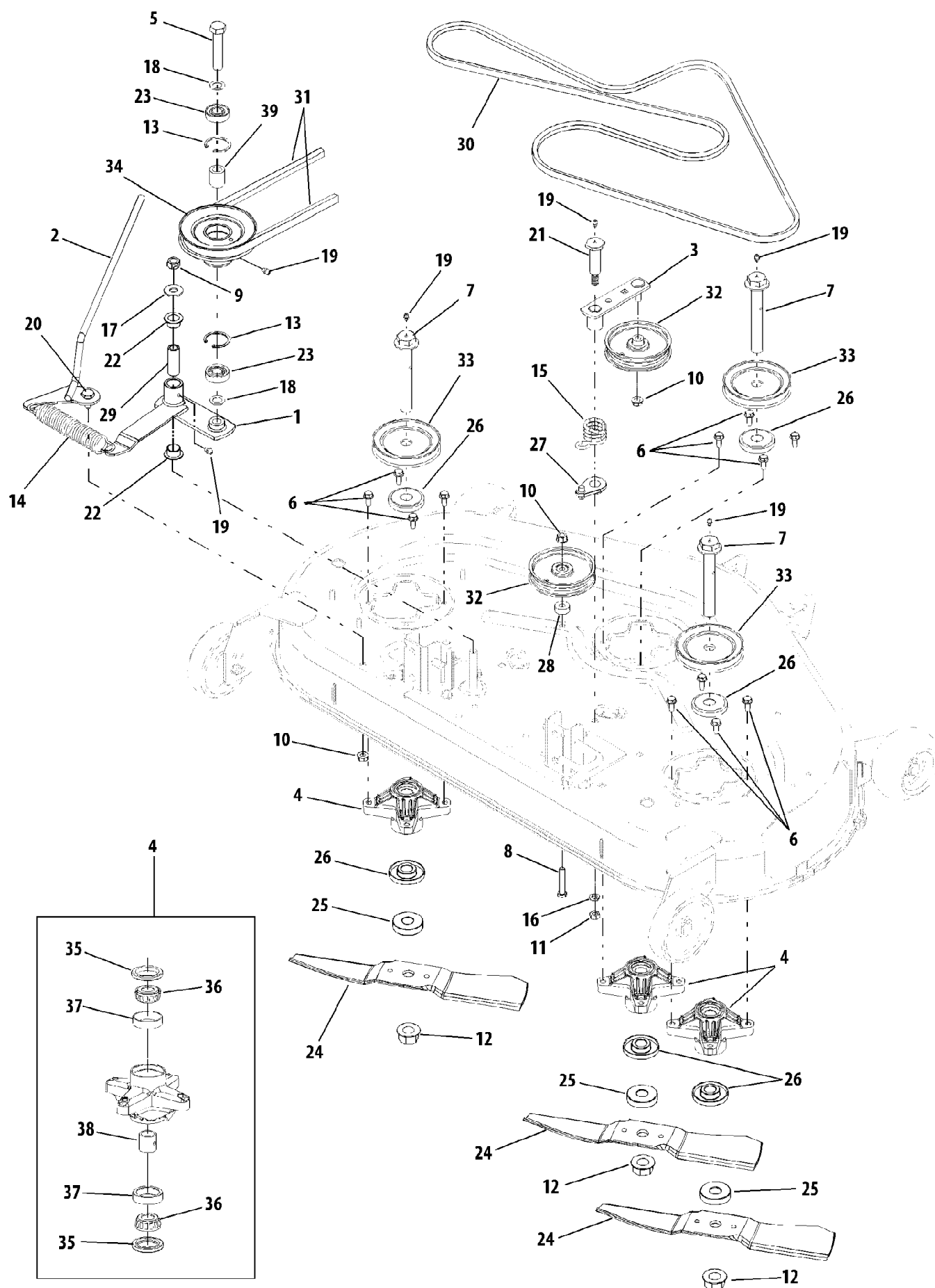
Ref #	Part Number	Qty	S/P/F	Description
54	736-0371	1	/P	Washer, Flat, .343 x .88 x .062
55	941-0343	2	/P	Pin, Brake Actuating
56	761-0207A	1	/P	Yoke, Brake
57	761-0208	1		Bracket, Brake Anti Rotation
58	761-3074	1		Arm, Brake Actuator

GT2544 Tractor 2009 & After Dash Panel & Engine Controls

Page 6 of 72



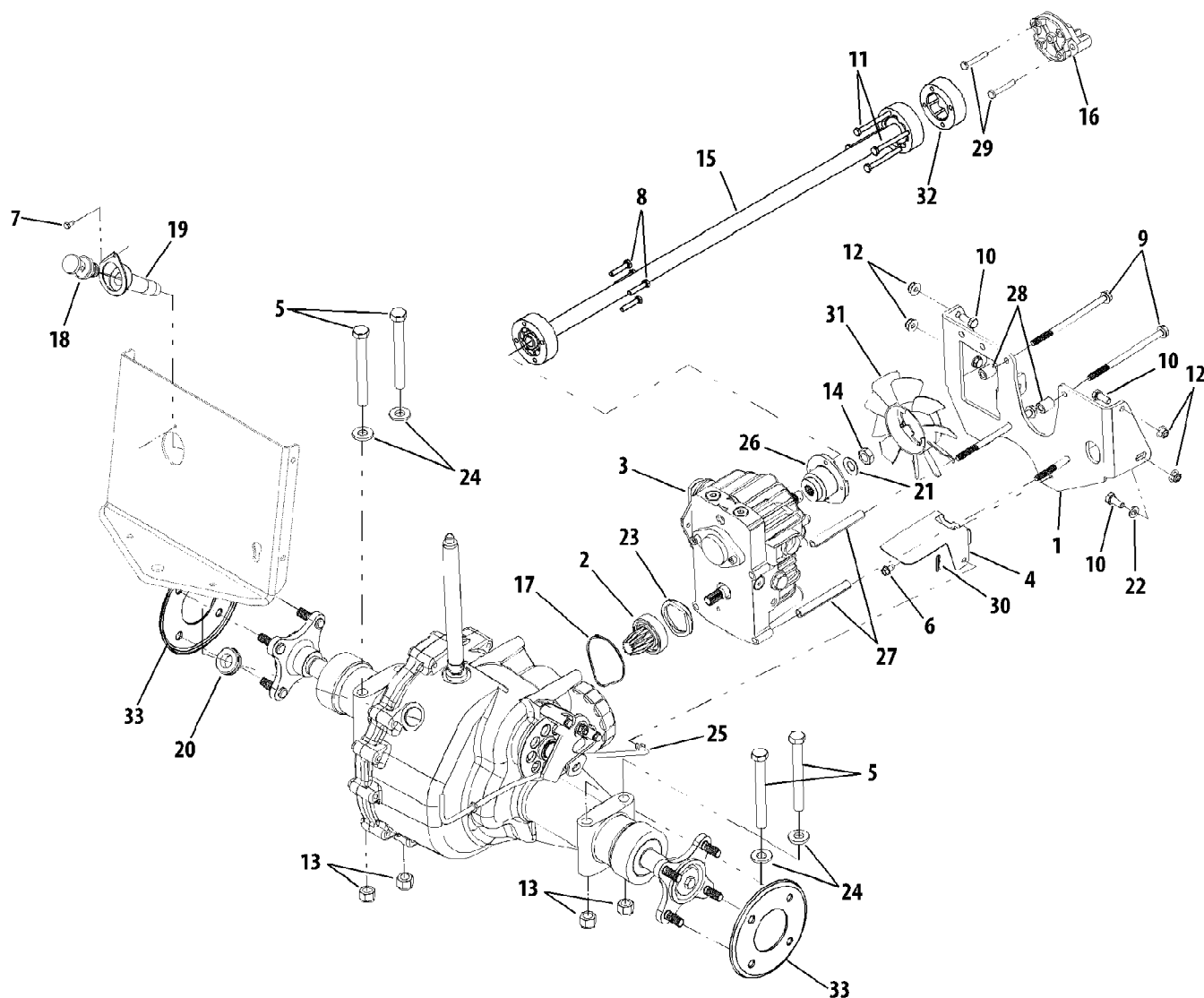
Ref #	Part Number	Qty	S/P/F	Description
1	710-0192	2	/P	Screw, #10-24 x .375
2	710-04471	2		Screw, Ball Shoulder. 5/16-18 x .48
3	710-3025	4	/P	Screw, Hex Cap, 5/16-18 x .625 GR5
4	710-0599	6	/P	Screw, Self-tapping, 1/4-20, 0.500
5	710-0650	2	/P	Screw, Hx. Wash. Hd, Tapp. 5/16-18 x .875
6	710-0726	6	/P	Screw, Hx. Wash. Hd, Tapp, 5/16-12 x .75
7	710-0134	1	/P	Screw, Carriage, 1/4 -20 x .62
8	710-0895	2		Screw, 1/4-15, 0.75
9	710-3217	1	/P	Screw, Truss Mach., #8-32 x .375
10	712-0142	1	/P	Nut, Hex, #8-32 GrA
11	712-04063	6	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
12	712-3087	1	/P	Nut, Wing, 1/4-20
13	914-0104	1	/P	Internal Cotter Pin, .072 x 1.13
14	725-0157	1	/P	Tie, Cable
15	727-04142	2		Cylinder, Gas
16	731-05354A	1		Dash
16	777I22459	1		Graphic, Dash Insert Not shown
16	977I22280	1	/P	Graphic, Throttle Not shown
17	731-05447	1		Lever, Dash, Cruise
18	931-3161A	1	/P	Knob, Throttle Control
19	736-0173	3	/P	Washer, Flat, .28 x .74 x .063
20	736-0362	2	/P	Washer, Flat, .33 x 1.25 x .06 HT
21	731-05659	1		Bushing, Steering Shaft
22	746-04277	1	S	Cable, Choke
23	746-1100	1	S	Cable, Throttle Control
24	747-04215-0637	1	/P	Strap, Battery
25	747-1323A	1		Rod, .25 x 4.55
26	783-04285F-0637	1	/P	Plate, Dash Support RH
27	783-04323F-0637	1	/P	Plate, Dash Support, LH
28	783-05240A-0637	1		Bracket, Steering Support
29	783-05469-0637	1		Bracket, Battery Support
30	783-0462	1	/P	Bracket, PTO Switch Retainer
31	783-1499-0637	1	/P	Bracket, Rod, Dash
32	936-3008	6	/P	Washer, Flat, .344 x .75 x .12
33	726-0272	2	/P	Clamp, 9/16
34	703-06668-0637	1		Shield, Engine, LH
34	777S32728	1		Graphic, Steering Box Access Panel Not shown
35	703-05884-0637	1		Shield, Engine, RH
36	912-3005	1	/P	Nut, Flange Lock, 3/8-16 Gr5



GT2544 Tractor 2009 & After
Deck Drive & Spindle Assembly 44 Inch

Page 9 of 72

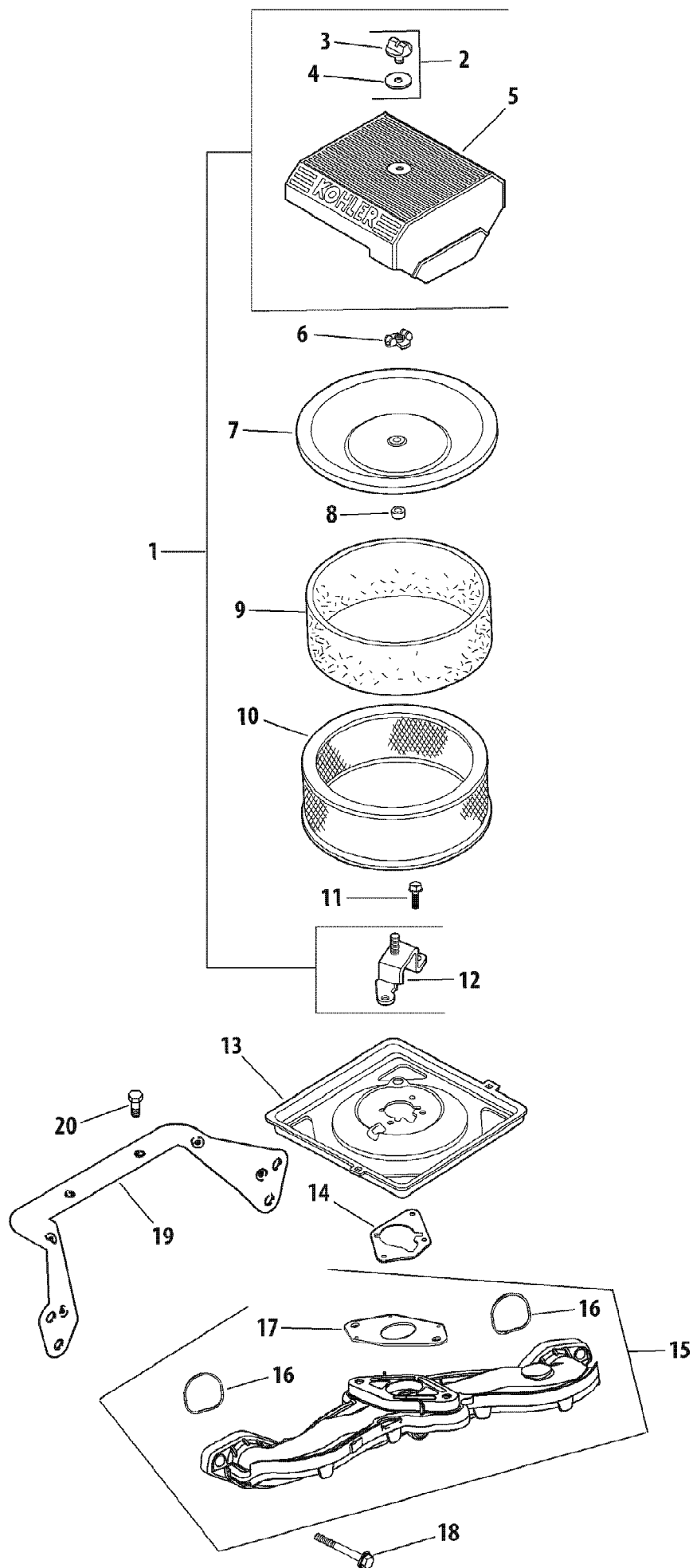
Ref #	Part Number	Qty	S/P/F	Description
1	603-0857	1	/P	Idler Assembly
2	603-04113-4021	2		Handle, Tension
3	703-0118-4021	1	/P	Idler Arm Assembly
4	918-3129C	3	/P	Spindle Ass'y, Incl. Ref. Nos. 35 thru 38
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0
6	710-1260A	12	/P	Screw, Hex Wash Ld, 5/16-18 x .75
7	710-1852	3		Bolt, Spindle, 3/4-16 x 5.37
8	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2.0 GR5
9	912-0239	1	/P	Nut, Hex Lock, 1/2-20
10	912-0431	3	/P	Nut, Flange Lock, 3/8-16
11	912-3019	1	/P	Nut, Hex, 7/16-14, GR2
12	712-3078	3	/P	Nut, Hex Flange, 3/4-16
13	916-3020	2	/P	Snap Ring, Internal
14	732-0861	1		Spring, Ext, .162 Dia x 1.25 OD
15	732-3067	1		Torsion Spring, Idler, 1.10 ID x 1.3
16	936-0171	1	/P	Washer, Lock, 7/16
17	936-0179	1	/P	Washer, Flat, 1/2 x 1.25 x .10
18	736-0237	2	/P	Washer, Flat, .65 x 1.25 x .075
19	937-3000	6	/P	Fitting, Lube, 3/16 Drive
20	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340
21	738-3172	1		Screw, Shldr, .68 x 2.11, 7/16-14
22	741-0338	2	/P	Bearing, Flange, 3/4 ID x .52 LG
23	741-1122	2		Bearing, Ball
24	759-3939	3	/P	Blade, Mower, 15.94
25	948-3020	3	/P	Spacer, Blade
26	748-3065A	6	/P	Spacer, Deck Spindle
27	748-3100	1		Retainer, Spring
28	750-3119	1	/P	Spacer, .406 ID x 1.00 OD x .38
29	950-3136	1	/P	Spacer, .5 OD x .75 x 2.07 Lg
30	954-3039	1	/P	V-Belt, 1/2 x 103.0 Lg
31	954-04041	1	/P	V-Belt, B sect x 111.2 Lg
32	756-04129B	2	/P	Pulley, Idler, 4.25 Dia
33	756-3089	3		Pulley, V-Type, 4.0 Dia
34	756-3115	1	/P	Pulley, Double
34	937-3000	1	/P	Fitting, Lube Not shown
35	921-3018A	6	/P	Seal, Oil, 1.25 x 1.874 x .25
36	941-04089	6	/P	Bearing, Cone
37	941-04091	6	/P	Cup, Bearing
38	750-04409	2	/P	Spacer, Bearing
39	950-3132	1	/P	Spacer, .88 x .635 x 1.25



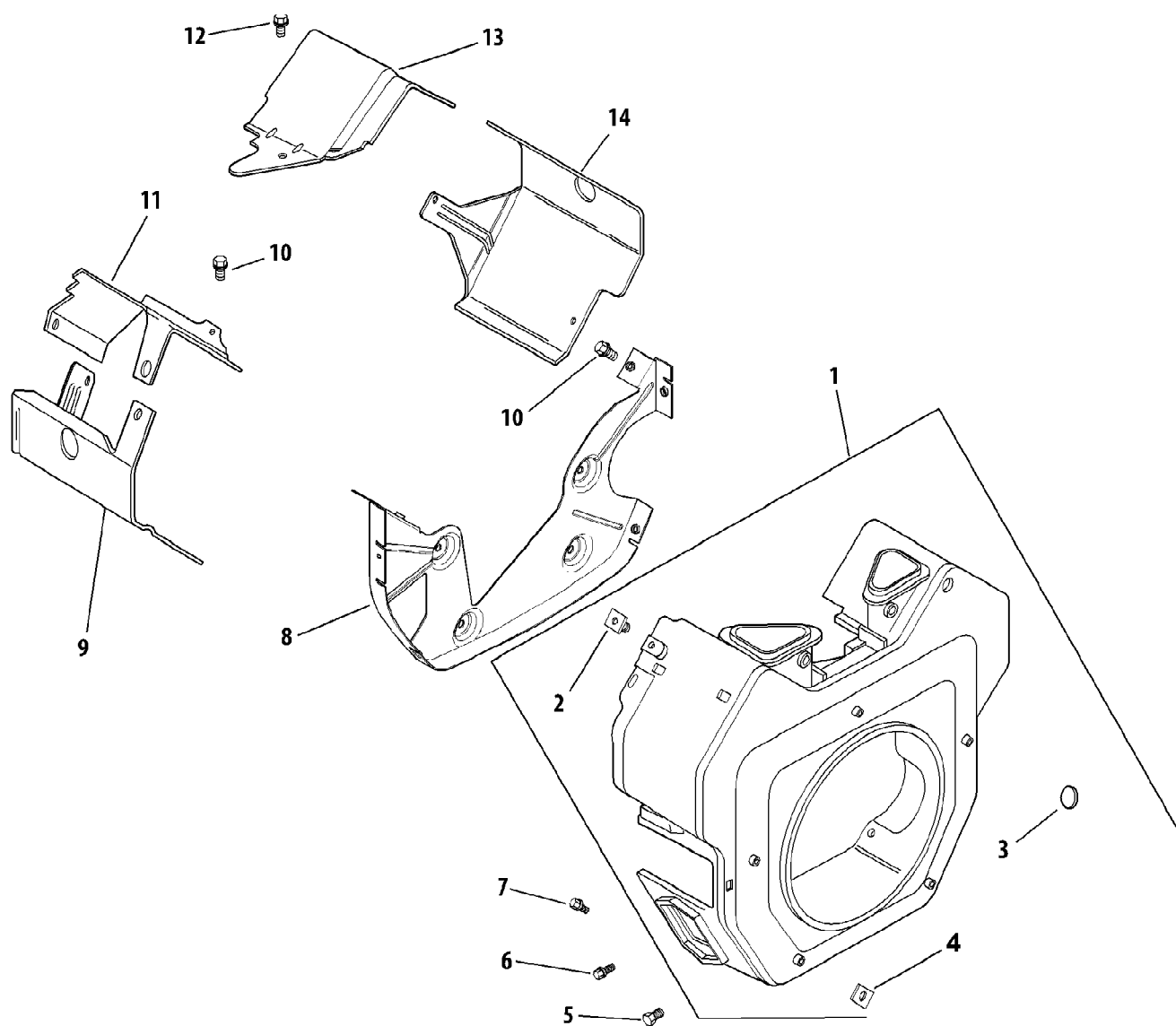
GT2544 Tractor 2009 & After
Drive Line

Page 11 of 72

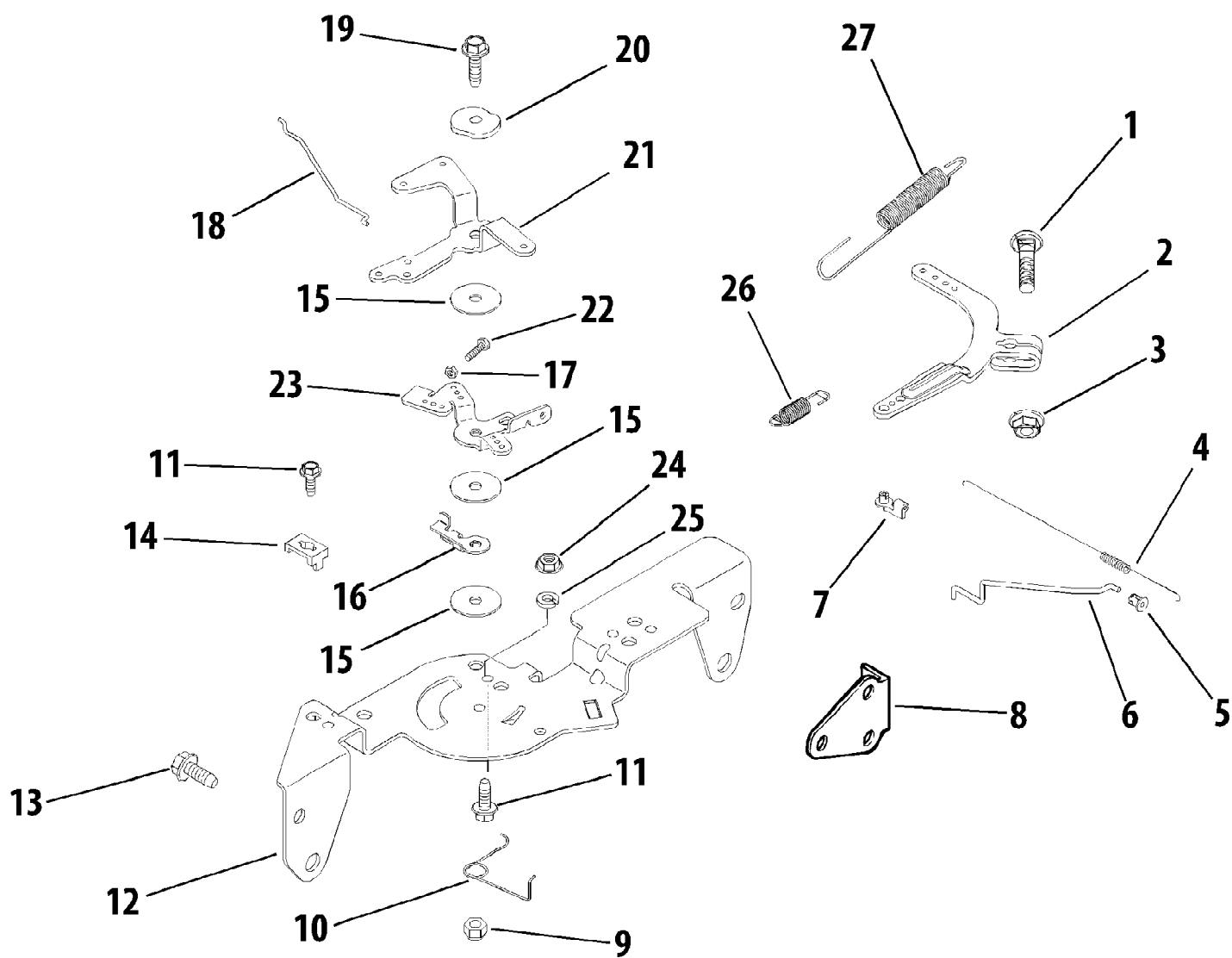
Ref #	Part Number	Qty	S/P/F	Description
1	603-0707	1		Bracket, Torque
2	617-3002	1		Gear Assembly, Pinion
3	918-3243	1	/P	Transmission, Hydrostatic
4	703-4093	1	/P	Spring Plate, Hydro Dump
5	710-0465	4		Screw, Hex Cap, 1/2-20 x 4.5 GR5
6	710-0599	1	/P	Scrw, Hx Wsh Hd Tapp, 1/4-20 x .5
7	710-0919	1	/P	Scrw, Hx Wsh Hd Tapp, 10-16 x .44
8	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5
9	710-1888	4		Scrw, Hx Hd Tapp, 5/16-18 x 5.25
10	710-3008	4	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
11	710-04743	4		Screw, Hex Patch, 1/4-20 x 2.5 Gr5
12	712-04063	4	/P	Nut, Hex Lock, 5/16-18
13	912-3058	4	/P	Nut, Hex Nylon Lock, 1/2-20 GR2
14	712-3059	1	/P	Nut, Hex Top Lock Jam, 1/2-20
15	918-04610	1	/P	Shaft, Drive, 29.75 Lg
15	759-3764	1	/P	Drive Barrels Kit Not shown (2 used per tractor)
16	719-3096	1	/P	Adapter, Engine
17	721-0519	1		Seal, Gland
18	727-3195	1		Dipstick, Transmission
19	731-3294	1		Holder, Dipstick
20	735-0277A	1		Grommet, Rubber, .75 x 1.063
21	936-0253	1	/P	Washer, Belleville
22	936-0275	2	/P	Washer, Flat, .344 x .688 x .065
23	736-0619	1		Washer, Spring
24	736-3019	4		Washer, Flat, .531 x 1.062 x .134
25	747-3417B	1	/P	Rod, Hydro Dump Valve
26	748-3093	1		Adapter, Hydro Pump
27	750-3349	2		Spacer, Hydro, .323 x .443 3.51
28	750-3350	2		Spacer, Hydro, .323 x .600 x .74
29	KH-24-086-17-S	2	/P	Screw, Hex Patch, M10-1.5x 90mm
30	914-0104	1	/P	Internal Cotter Pin
31	731-3297	1		Fan, Pump
32	718-04428	1		Adapter, Drive Shaft
33	703-06936-0637	1		Rim Reinforcement Plate



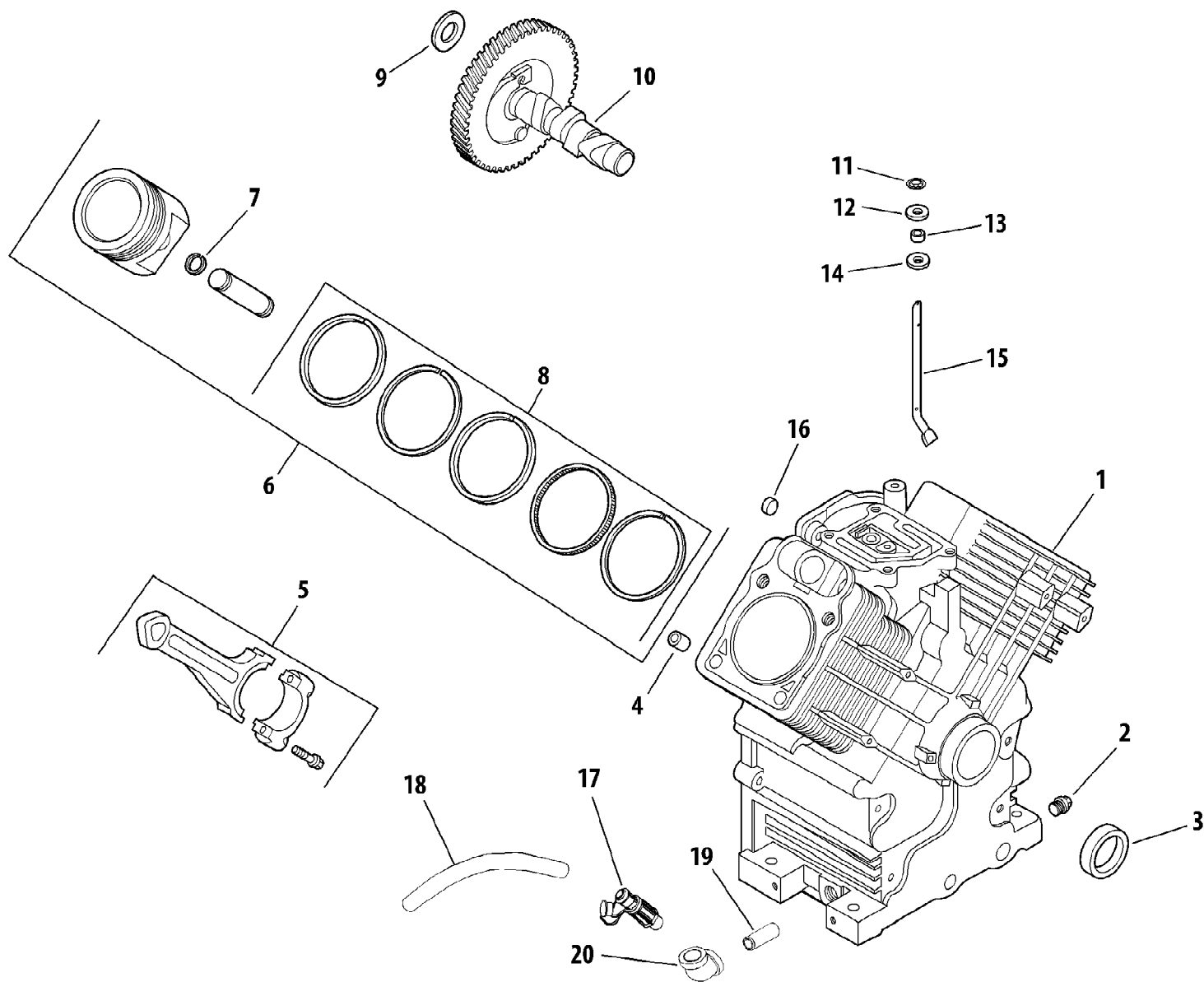
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-743-08	1		Kit, Air Cleaner Cover (Incl. 2-5, 12)
2	KH-54-755-01-S	1	/P	Kit, Knob w/Seal (Incl. Ref #2,3)
3	KH-25-341-04-S	1	/P	Knob, Cover
4	KH-24-153-20-S	1		Seal, Air Cleaner Cover Knob
5	KH-24-096-69-S	1	/P	Cover, Air Cleaner
6	KH-12-100-01	1	/P	Wing Nut
7	KH-24-096-01	1	/P	Cover, Inner Air Cleaner
8	KH-24-032-03	1	/P	Seal, Inner Air Cleaner
9	KH-47-883-03-S1	1	/P	Precleaner, Element - Includes Ref. 10
10	KH-47-883-03-S1	1	/P	Element, Air Cleaner - Includes Ref. 9
11	KH-24-086-53-S	2		Screw, Hex Flng, M6 x 1.0 x 16
12	KH-24-126-21	1		Bracket, Air Cleaner Base
13	KH-24-094-39-S	1	/P	Base, Air Cleaner
14	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
15	KH-24-164-93-S	1	/P	Manifold, Intake (Includes 16,17)
16	KH-24-153-27-S	2	/P	O-Ring, Intake Manifold
17	KH-24-041-53-S	1		Gasket, Carburetor
18	KH-M-651040-S	4		Screw, Hex Flange, M6 x 1.0 x 40
19	KH-24-126-130-S	1		Bracket, Air Cleaner Base
20	KH-M-0545010	2	/P	Screw, Hex Flange, M5 x .8 x10



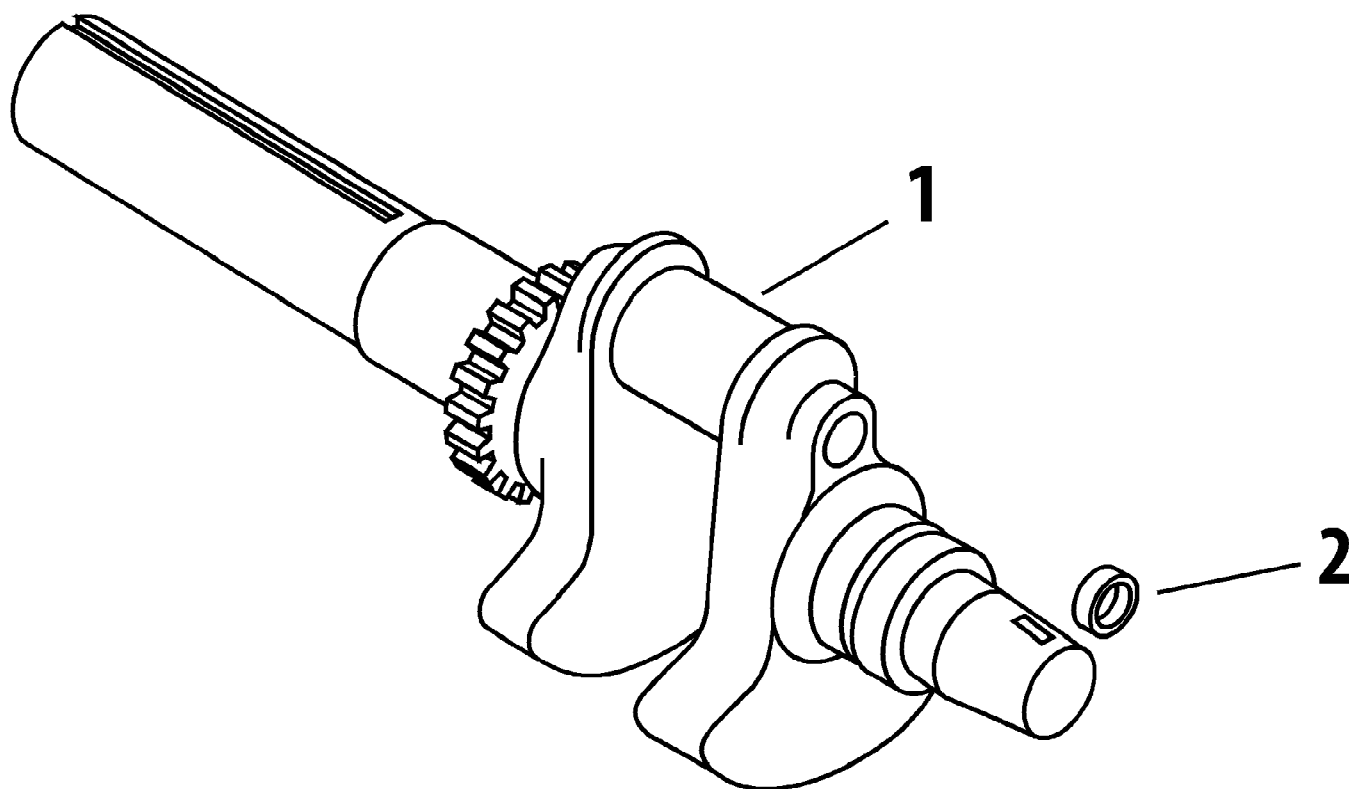
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-175-S	1	/P	Housing, Blower (Incl. Ref #2-4)
2	KH-24-100-02-S	2		Nut, Plastic
3	KH-25-139-16	1		Plug, Button, 9/16
4	KH-24-100-01	3		Nut, Plastic
5	KH-M-561016-S	1		Screw, Hex Flange, M5 x 0.8 x 16
6	KH-M-545016-S	3	/P	Screw, Hex Flange, M5 x 0.8 x 16
7	KH-M-545020-S	4		Screw, Hex Flange, M5 x 0.8 x 20
8	KH-24-146-55-S	1		Plate, Backing
9	KH-24-063-88-S	1	/P	Baffle, Cylinder Barrel - #2 Side
10	KH-M-645016-S	6	/P	Screw, Hex Flange, M6 x 1.0 x 16
11	KH-24-063-70-S	1		Baffle, Valley - #2 Side
12	KH-M-0545010	2	/P	Screw, Hex Flange, M5 x 0.8 x 10
13	KH-24-063-59-S	1		Baffle, Valley - #1 Side
14	KH-24-063-85-S	1	/P	Baffle, Cylinder Barrel - #1 Side
	KH-25-154-11-S	1		Clip, Speed Nut Not shown
	KH-41-037-10-S	1		Nameplate, Service Not shown



Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-211-03-S	1		Screw, Round Hd. Square Neck
2	KH-24-090-51-S	1	/P	Lever, Governor
3	KH-M-641060-S	1	/P	Nut, Hex Flange M6 x 1.0
4	KH-24-089-01	1		Spring, Linkage
5	KH-25-158-08	1	/P	Bushing, Linkage Retaining
6	KH-24-079-01	1		Linkage, Throttle
7	KH-25-158-11	1	/P	Bushing, Linkage Retaining
8	KH-24-126-04-S	2	/P	Bracket, Support
9	KH-M-547050-S	1		Nut, Hex Lock M5 x 0.8
10	KH-24-089-03	1		Spring, Choke Return
11	KH-M-545016-S	2	/P	Screw, Hex Flange M5 x 0.8 x 16
12	KH-24-126-56	1	S	Bracket, Control
13	KH-M-645016-S	4	/P	Screw, Hex Flange M6 x 1.0 x 16
14	KH-12-237-01	2		Clamp, Cable
15	KH-24-468-01	3		Washer , Plain 5.5mm
16	KH-24-090-07	1	/P	Lever, Throttle Actuator
17	KH-M-446030-S	1	/P	Nut, Hex M4 x 0.7
18	KH-24-079-21-S	1	/P	Linkage, Choke
19	KH-M-545020-S	1		Screw, Hex Flange M5 x 0.8 x 20
20	KH-41-468-03	1		Washer, Spring 1/4"
21	KH-24-090-05	1		Lever, Choke
22	KH-M-401030	1	/P	Screw, Hex Cap M4 x 0.7 x30
23	KH-24-090-13	1		Lever, Throttle Control
24	KH-M-541050-S	1		Nut, Hex
25	KH-X-20-1	1		Washer
26	KH-24-089-44-S	1		Spring, Governor
27	KH-24-089-51-S	1	/P	Spring, Throttle Limiter



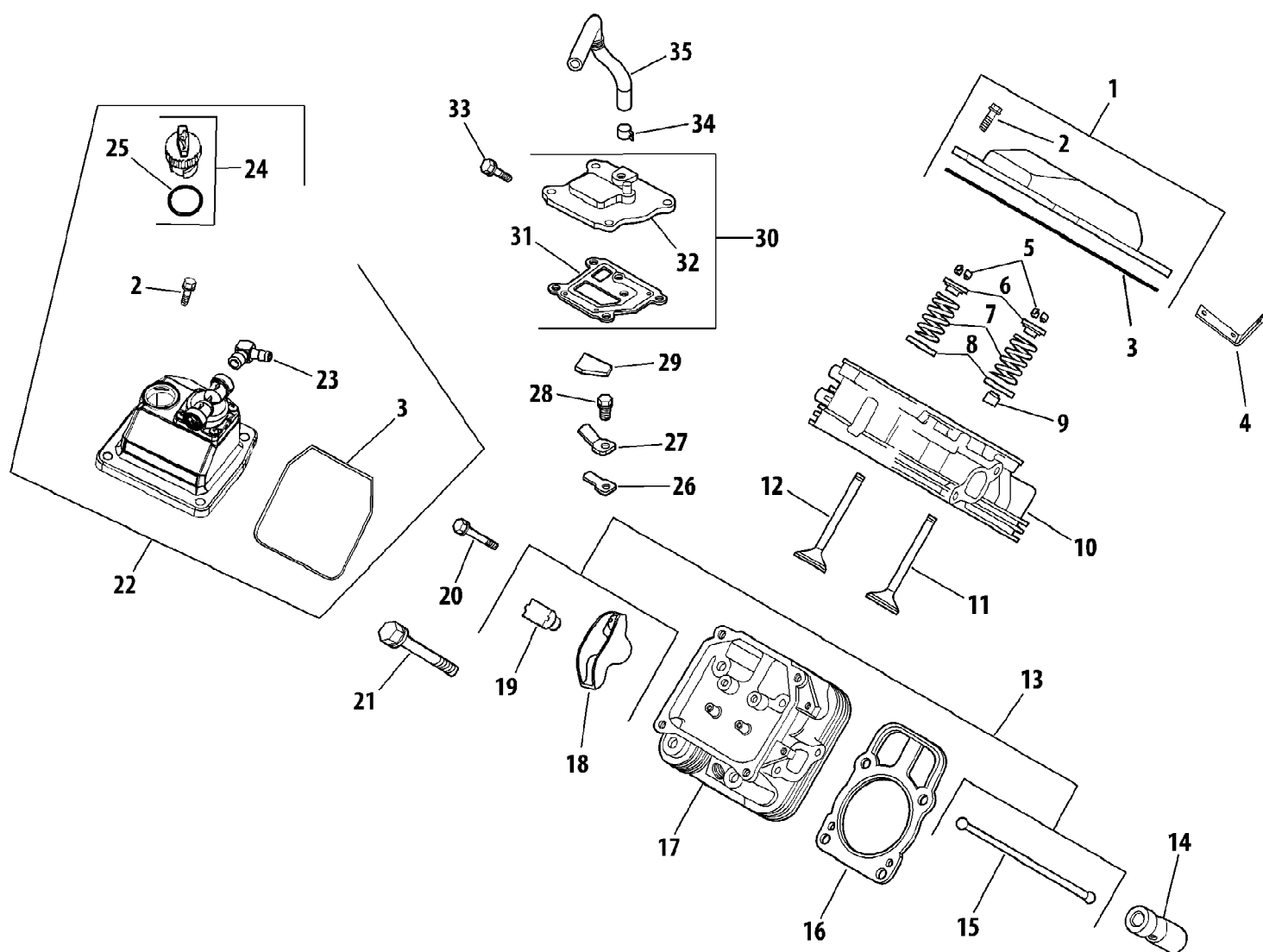
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-782-27	1		Crankcase, (Use Miniblock)
2	KH-25-139-57-S	2	/P	Plug, Hex Hd, 3/8
3	KH-24-032-19-S	1	/P	Seal, Front Oil
4	KH-24-380-16-S	6	/P	Pin, Locating Dowel
5	KH-24-067-24-S	2	S	Rod, Connecting, Std
5	KH-24-067-25-S	2	/P	Rod, Connection, .010 / .25mm Not Shown
6	KH-24-874-34-S	2	S	Piston w/Ring Set, Std
6	KH-24-874-10	2	S	Piston w/Ring Set, .010 / .25mm Not Shown
6	KH-24-874-11	2		Piston w/Ring Set, .020 / .50mm Not Shown
6	KH-24-874-15	2		Piston w/Ring Set, .08mm Not Shown
7	KH-24-018-01-S	4	/P	Retainer, Piston Pin
8	KH-24-108-08-S	2		Ring Set, Std., .08
8	KH-24-108-09-S	2		Ring Set, .010 / .25mm Not Shown
8	KH-24-108-10-S	2		Ring Set, .020 / .50mm Not Shown
9	KH-24-012-10-S	1	/P	Camshaft Assembly
10	KH-12-422-09-S	1	/P	Shim, Camshaft, .0320 (Red) As required
10	KH-12-422-13-S	1	/P	Shim, Camshaft, .0400 (Black) Not Shown, As required
10	KH-12-422-07-S	1	/P	Shim, Camshaft, .0280 (White) Not Shown, As required
10	KH-12-422-08-S	1	/P	Shim, Camshaft, .0300 (Blue) Not Shown, As required
10	KH-12-422-10-S	1	/P	Shim, Camshaft, .0340 (Yellow) Not Shown, As required
10	KH-12-422-11-S	1	/P	Shim, Camshaft, .0360 (Green) Not Shown, As required
10	KH-12-422-12-S	1	/P	Shim, Camshaft, .0380 (Gray) Not Shown, As required
11	KH-24-018-09-S	1		Ring, Retainer
12	KH-M-931010-S	1		Washer, Nylon
13	KH-28-032-09-S	1		Seal, Governor Cross Shaft
14	KH-24-468-15-S	1		Washer, Plain
15	KH-24-144-38-S	1	/P	Shaft, Governor Cross
16	KH-52-139-09-S	1	/P	Plug, Cup
17	951-10517	1	S	Drain, Oil
18	751-3141-14	1	/P	Hose, Oil Drain
19	937-0199	1	/P	Pipe, Straight, 3/8 NPT x 2.0
20	737-0272	1		Elbow, 90 Degree
	KH-CH670-0011	1	/P	Complete Engine Not Shown
	KH-24-522-422	1		Short Block Not Shown
	KH-24-755-108-S	1		Gasket Set Not Shown



GT2544 Tractor 2009 & After
Engine Crankshaft

Page 21 of 72

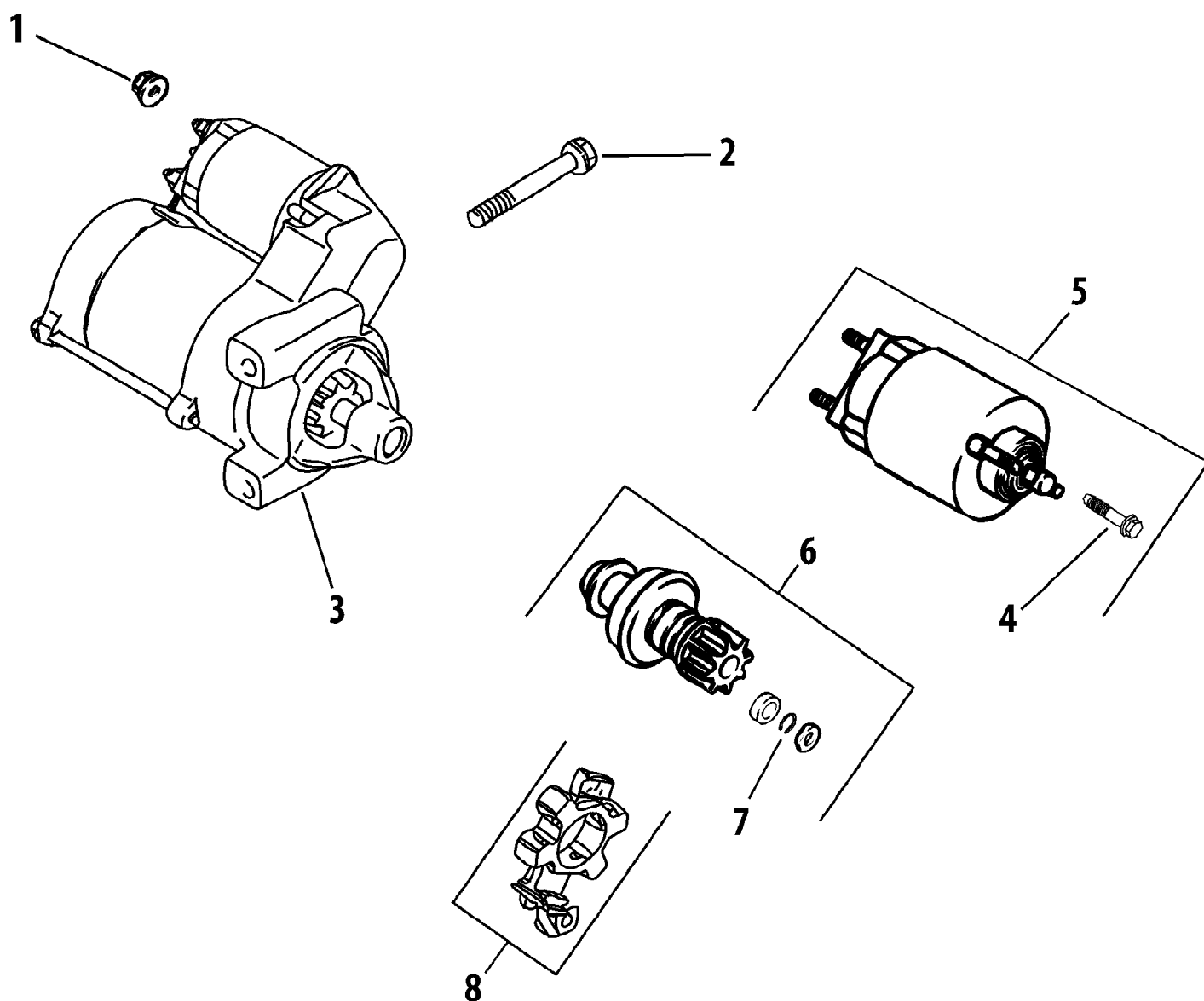
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-84-S	1		Crankshaft (Incl. Ref #2)
2	KH-52-139-09-S	1	/P	Plug, Cup



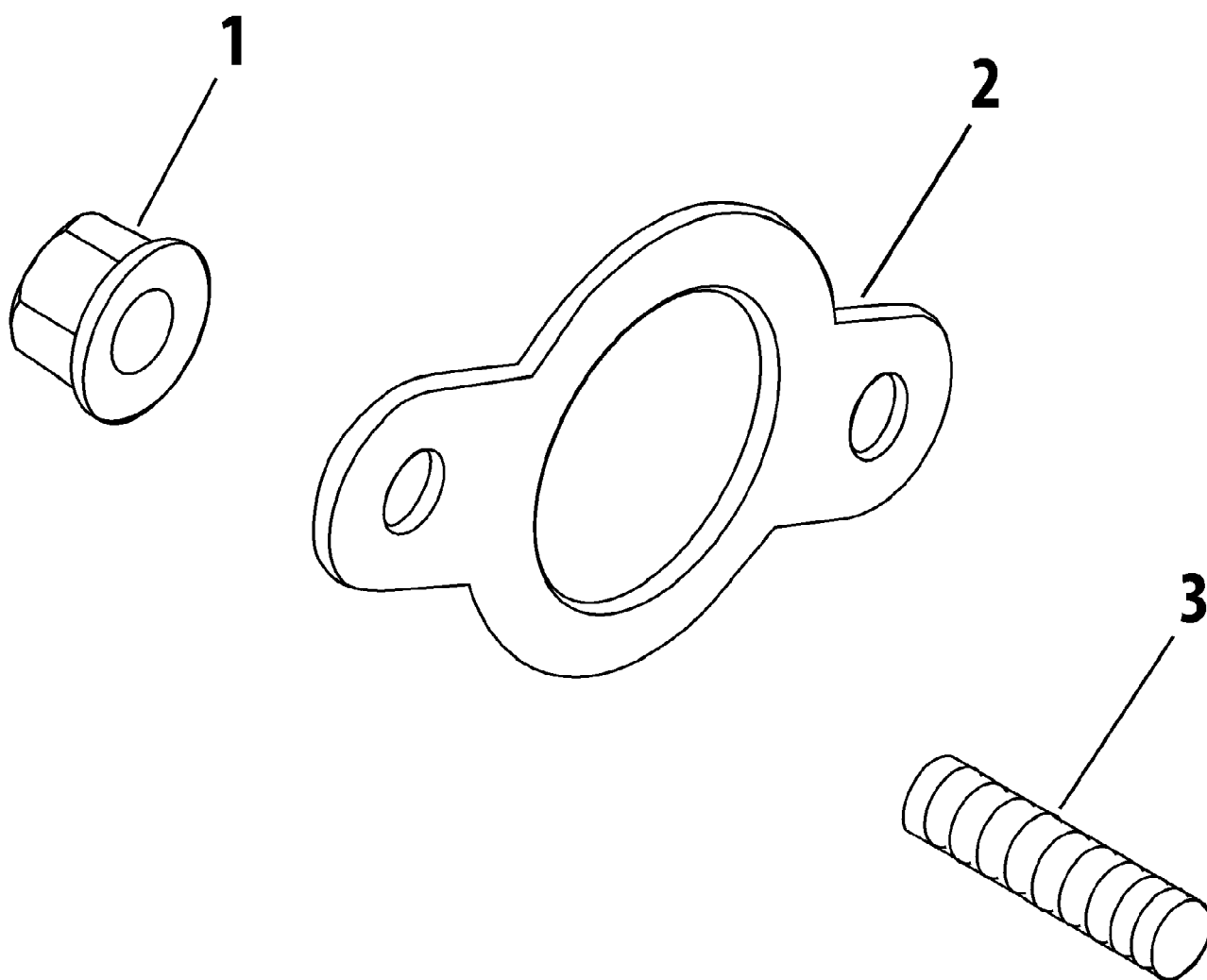
GT2544 Tractor 2009 & After
Engine Cylinder Head, Valves & Breather

Page 23 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-141-S	1	/P	Kit, Valve Cover (Includes 2-3)
2	KH-M-651030-S	8		Screw, Hex Flng, M6 x1.0 x 30
3	KH-24-153-30-S	2	/P	O-Ring, Valve Cover
4	KH-24-445-01	1	S	Strap, Lifting
5	KH-12-755-03	4	/P	Kit, Retainer
6	KH-12-173-01	4	/P	Cap, Valve Spring
7	KH-24-089-02	4	/P	Spring, Valve
8	KH-235011-S	4	/P	Retainer, Spring
9	KH-66-032-05-S	2	/P	Seal, Valve Stem
10	KH-24-318-107-S	1	/P	Head Assembly, #1 Cylinder
11	KH-24-017-01	2	/P	Valve, Intake Std
11	KH-24-017-02	2		Valve, Intake, .25mm Not shown
12	KH-24-016-01	2	/P	Valve, Exhaust Std
12	KH-24-016-02	2		Valve, Exhaust, .25mm Not shown
13	KH-24-755-66	1	/P	Kit, Valve Train (Incl. 15,18,19)
14	KH-25-351-04-S	4	S	Lifter, Valve
15	KH-24-411-05	4	/P	Rod, Push
16	KH-24-841-02-S	2	/P	Kit, Cyl. Hd. Gasket (Includes 21)
17	KH-24-318-71-S	1	S	Head Assembly, #2 Cylinder
18	KH-25-186-01	4	/P	Arm, Rocker
19	KH-24-599-02	4		Pivot, Rocker Arm
20	KH-M-640034-S	4	/P	Screw, Hex Flng, M6 x 1.0 x 34
21	KH-12-086-16	8	S	Screw, Hex Flng, M10 x 1.5 x 90
22	KH-24-559-10-S	1	/P	Kit, Fuel Pump Valve Cover
23	KH-25-294-11-S	2		Fitting, 90 degree
25	KH-24-227-02-S	1	/P	Cap Assembly, Oil Fill (Incl. 26)
26	KH-24-153-09	1	S	O-Ring
27	KH-24-402-03	1	/P	Reed, Breather
28	KH-66-018-04-S	1	/P	Retainer, Breather Reed
29	KH-M-0545010	1	/P	Screw, Hex Flng, M5 x 0.8 x 10
30	KH-24-050-11-S	1	/P	Filter, Breather
31	KH-24-033-01	1	/P	Kit, Breather (Includes 32-34)
32	KH-24-041-51-S	1	S	Gasket, Breather
33	KH-24-096-86-S	1	S	Cover, Breather
34	KH-M-645020-S	4	/P	Screw, Hex Flng M6 x 1.0 x 20
35	KH-25-237-14-S	1	/P	Clamp, Breather
36	KH-24-326-89-S	1	/P	Hose, Breather
	KH-24-755-147-S	1		Kit, Cylinder Head, Includes Ref. Nos. 5-9, 11, 12, 15, 18-20 Not shown



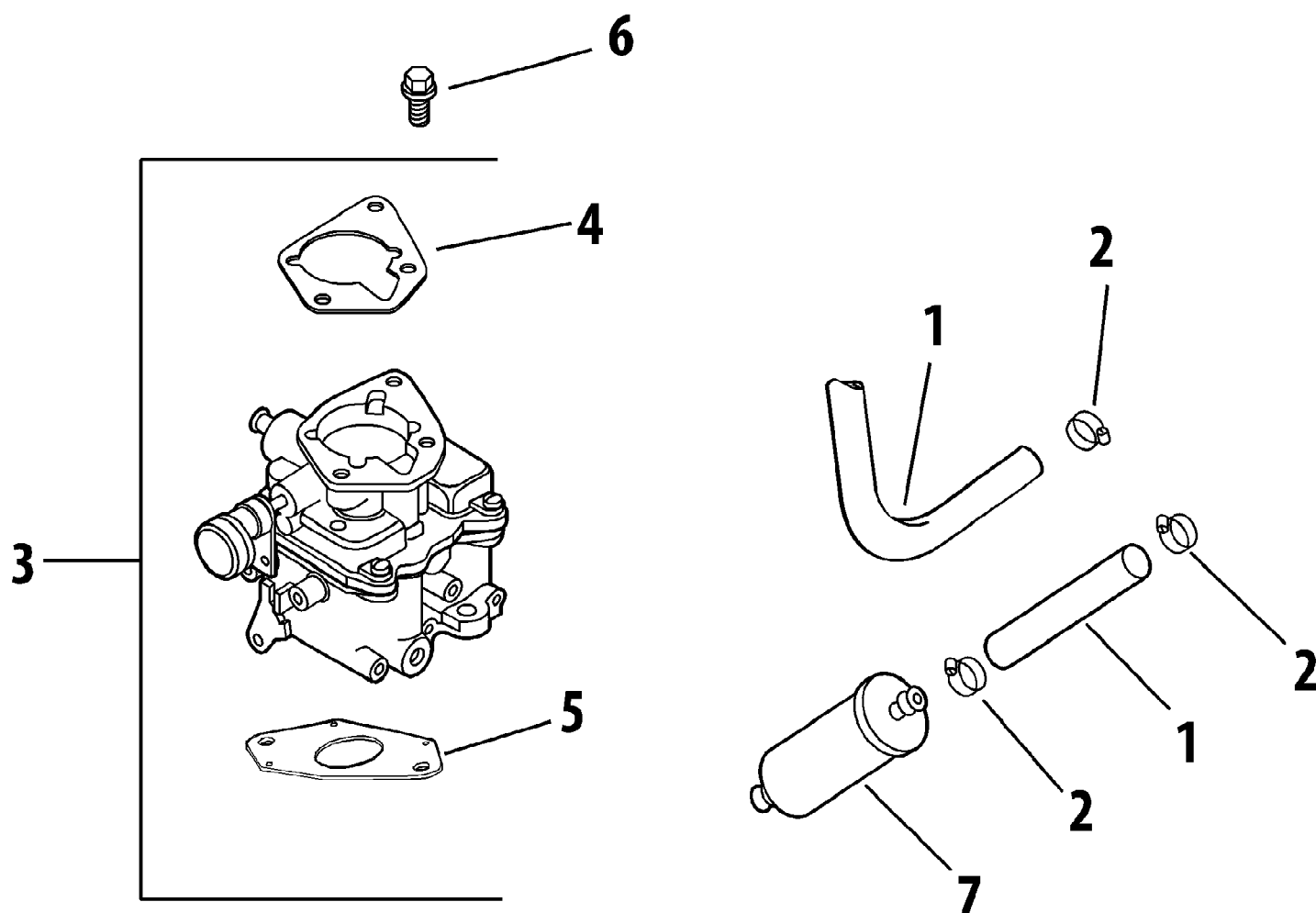
Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0841080	1	S	Nut, Hex Flange M8 x 1.25"
2	KH-M-851080-S	2	/P	Screw, Hex Flange M8 x 1.25 x 80
3	KH-25-098-11-S	1	/P	Starter, Solenoid Shift Assembly (Includes 4-8)
4	KH-25-086-113-S	3		Screw, External Torx Hd.
5	KH-25-435-06-S	1	/P	Kit, Solenoid
6	KH-25-755-33-S	1		Kit, Pinion Drive (Includes 7)
7	KH-25-141-05-S	1		Ring, Retainer
8	KH-25-221-01-S	1		Kit, Brush



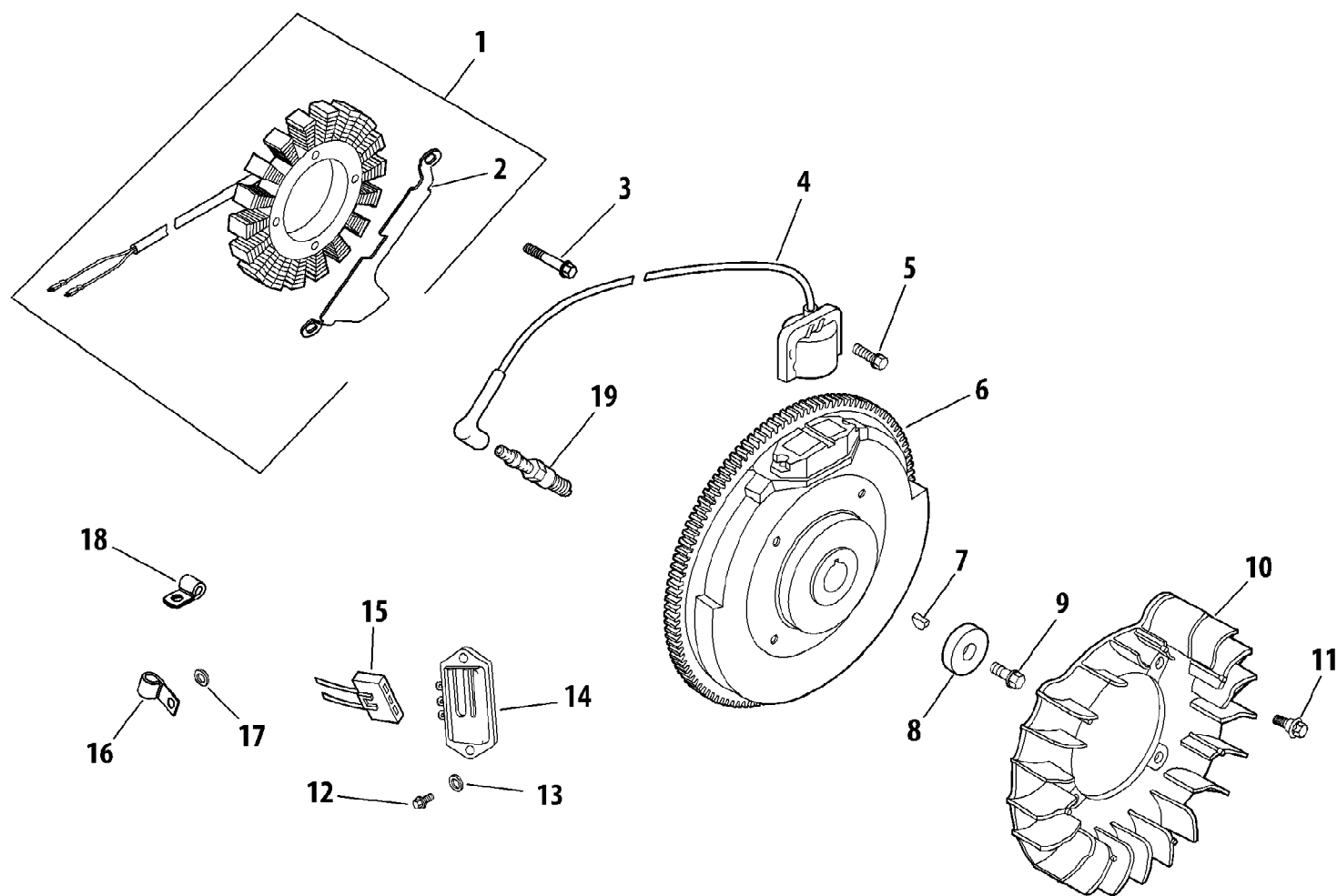
GT2544 Tractor 2009 & After
Engine Exhaust

Page 27 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	712-3086	4	/P	Nut, Muffler Mounting, M8 x 1.25
2	721-0377A	2	S	Gasket, Exhaust
3	KH-25-072-14-S	4		Stud, Exhaust, M8 x 1.25 x 33



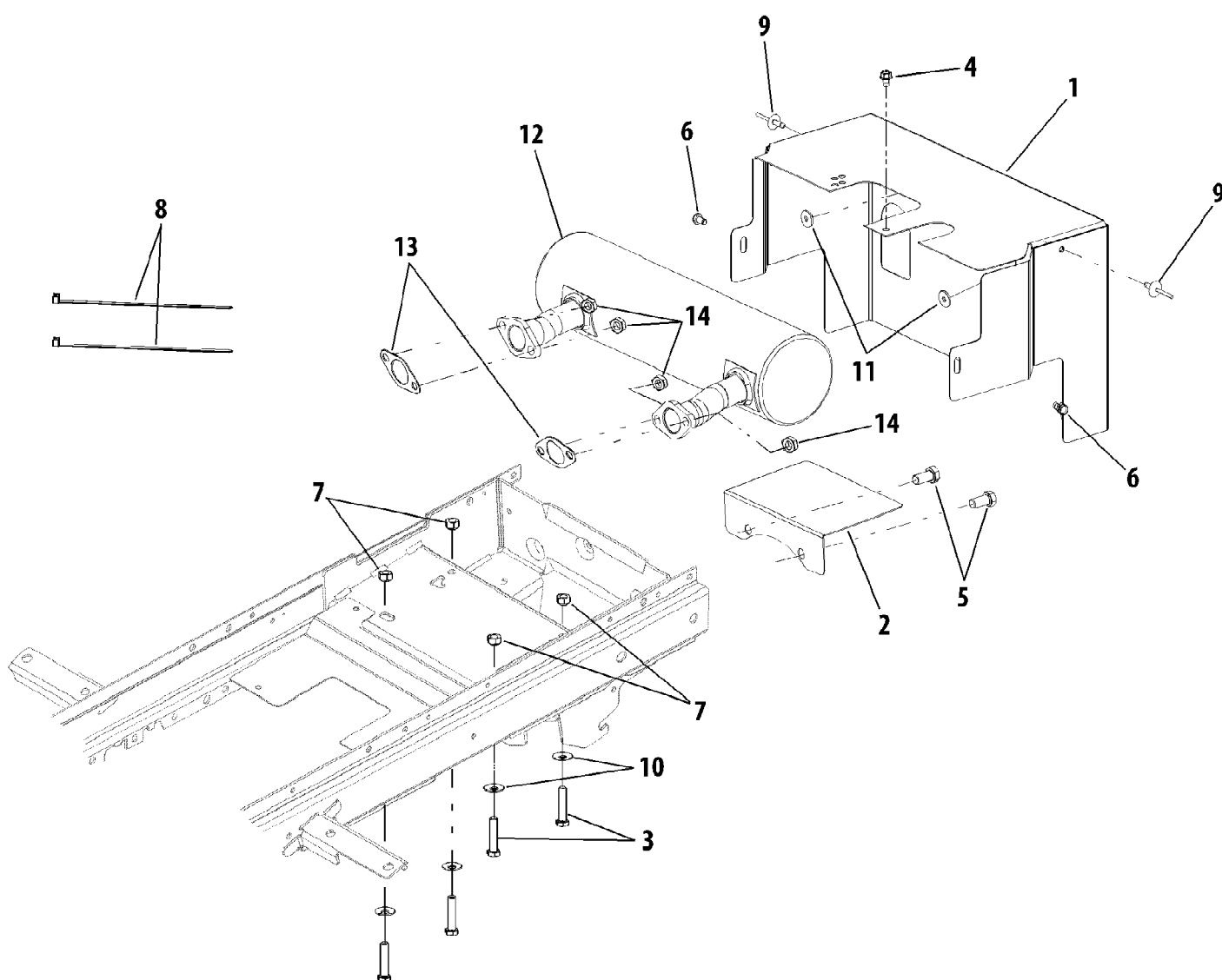
Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-111-34-S	2		Line, Fuel (24" - Cut to Length)
2	KH-25-237-14-S	4	/P	Clamp, Hose
3	KH-24-853-59-S	1	/P	Kit, Carburetor w/Gasket (Includes 2,3)
4	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
5	KH-24-041-17-S	1		Gasket, Carburetor
6	KH-25-086-124-S	2		Screw, Hex Flange, M6 x 1.0 x 25
7	KH-24-050-13-S	1	/P	Filter, Fuel
	KH-24-518-24-S	1		Lead, Ground Not shown
	KH-24-757-01	1	/P	Kit, Solenoid Not shown
	KH-24-757-02-S	1	/P	Kit, Float Repair Not shown
	KH-24-757-03-S	1	/P	Kit, Carburetor Repair Not shown
	KH-24-757-07	1		Kit, Choke Repair Not shown
	KH-24-755-125-S	1		Kit, High Altitude Not shown



GT2544 Tractor 2009 & After
Engine Ignition, Electrical & Flywheel

Page 31 of 72

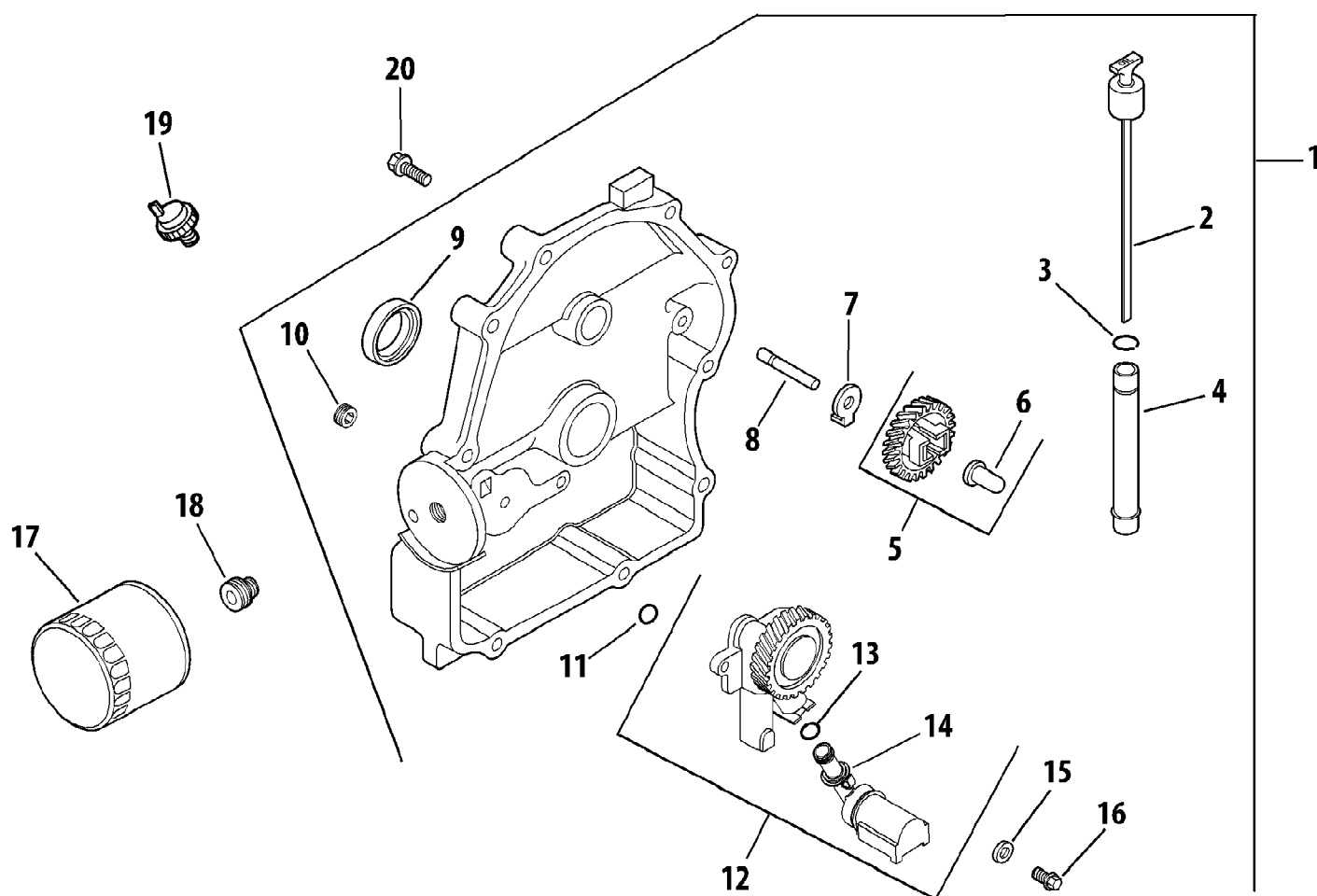
Ref #	Part Number	Qty	S/P/F	Description
1	KH-237878	1	/P	Stator Kit, 15 Amp
2	KH-24-126-139-S	1		Bracket, Stator Wire
3	KH-M-548025-S	2	/P	Screw, Stator Mtg. M5 x .8 x 25
4	KH-24-584-45-S	2	/P	Module, Ignition
5	KH-M-545020-S	4		Screw, Module M5 x .8 x 20
6	KH-24-025-48-S	1		Flywheel Assembly
7	KH-X-42-15	1	/P	Key
8	KH-12-468-03	1	/P	Washer, Flat, 13/32
9	KH-12-086-14	1		Screw, Flange M10x1.5 x 45
10	KH-24-157-11-S	1		Fan
11	KH-25-086-47	4	/P	Bolt, Shoulder
12	KH-24-086-18	2		Screw Phillips Hd., #11-16 x .875
13	KH-X-25-92	2		Washer, Plain
14	KH-41-403-09	1	S	Regulator - Rectifier
15	KH-25-155-41-S	1	/P	Connector, Regulator-Rectifier
16	KH-235173	1		Clip, Cable
17	KH-X-25-63	1	/P	Washer, Plain 1/4"
18	KH-12-154-01	1		Clip, Cable
19	759-3336	2	/P	Spark Plug
	KH-24-176-08	1	S	Harness, Wire Not Shown
	KH-24-126-137-S	1		Bracket, Ground Strap Not Shown
	KH-25-086-91-S	2	/P	Screw, Tapping Not Shown
	KH-25-454-03-S	2		Tie, Wire Not Shown
	KH-25-468-07-S	1		Washer, Flat Not Shown



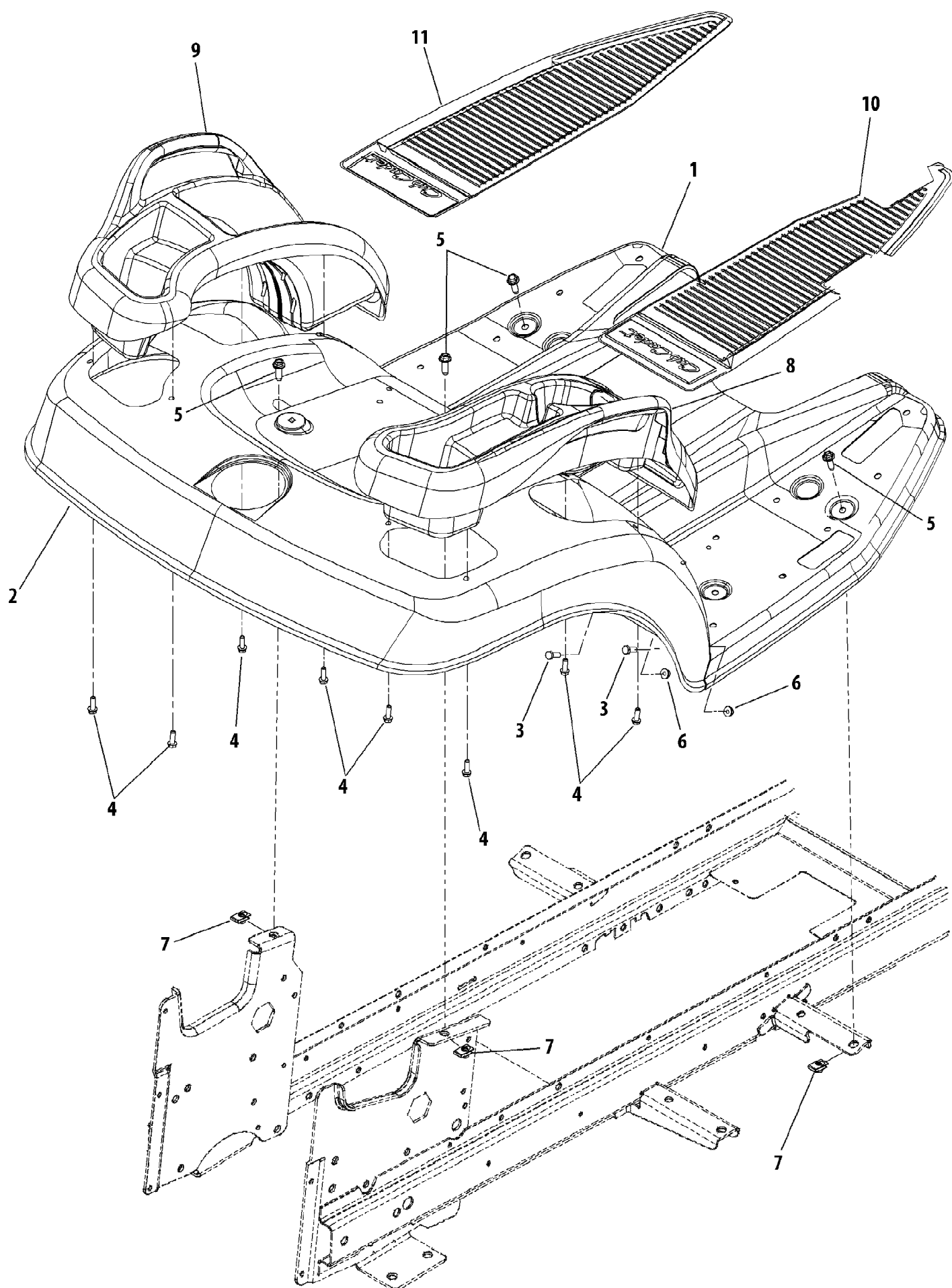
GT2544 Tractor 2009 & After
Engine Mounting & Muffler

Page 33 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	703-05875C	1	/P	Shield, Heat
2	703-05883	1		Shield, Clutch
3	710-0539	4	/P	Bolt, Eng Mount, 3/8-24 x 1.75 GR5
4	710-0653	1	/P	Screw, Hx Wsh Hd Tapp, 1/4-20 x .375
5	710-3119	2	/P	Screw, Hx Cap Lock, 3/8-16 x .75 Gr5
6	710-3209	2		Screw, Hex Cap, M6 x 1 x 10
7	712-3054	4	/P	Nut, Hex Lock, 3/8-24
8	725-0157	2	/P	Tie, Cable
9	728-0177	2		Rivet, Pop, 3/16 x .45
10	736-0105	4	/P	Washer, Bell, .380 x .88 x .062
11	936-0400	2	/P	Washer, Flat, .194 x .62 x .063
12	751-10249A	1	/P	Muffl er Assembly
13	721-0377A	2	S	Gasket, Exhaust
14	712-3086	4	/P	Nut, Hex Flange



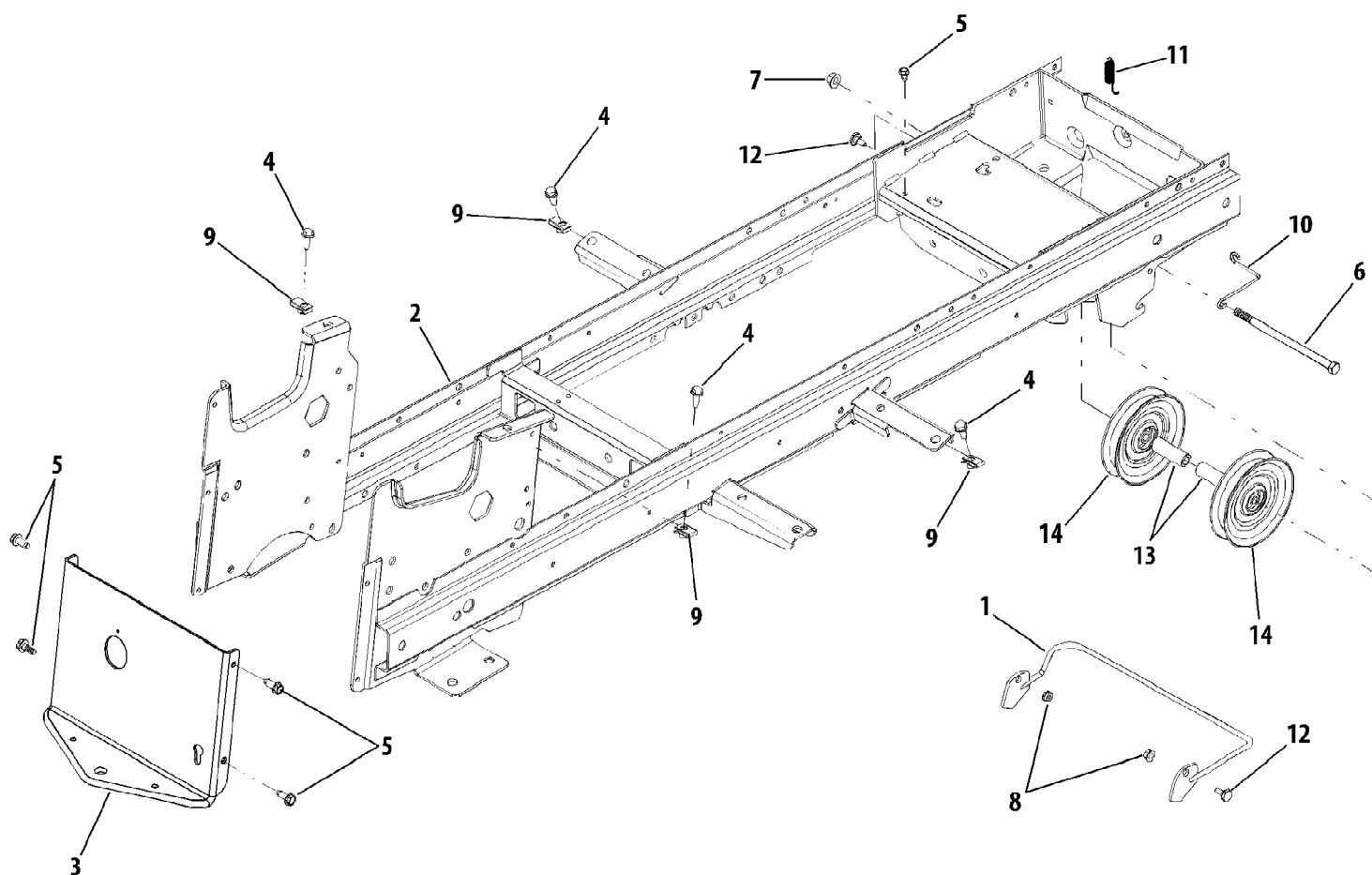
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-009-98-S	1		Plate Assy, Closure (Incl. Ref #2-15)
2	KH-24-038-08-S	1	/P	Dipstick
3	KH-41-153-01	1	/P	O-Ring
4	KH-24-123-11-S	1		Tube, Oil Fill/Dipstick
5	KH-24-043-12	1	/P	Kit, Governor Gear (Incl. Ref #6)
6	KH-12-380-01	1	/P	Pin, Governor Regulating
7	KH-24-448-02-S	1		Tab, Locking
8	KH-12-144-02	1		Shaft, Governor Gear
9	KH-25-032-06-S	1	/P	Seal, Oil (PTO end)
10	KH-25-139-60-S	1	/P	Plug, Pipe 1/8
11	KH-24-153-08	1		O-Ring
12	KH-24-393-51-S	1	/P	Oil Pump Assy (Incl. Ref #13-14)
13	KH-24-153-01	1	/P	O-Ring, Oil Pick-up
14	KH-24-381-04	1		Pick-up, Oil
15	KH-M-631005	2	/P	Washer, Plain
16	KH-M-645025-S	2	/P	Screw, Hex Flange, M6 x 1.0 x 25
17	KH-12-050-01-S	1	/P	Filter, Oil
18	KH-24-136-01	1		Nipple, Oil Filter
19	KH-25-099-27-S	1	/P	Switch, Pressure
20	KH-24-086-17-S	1	/P	Screw, Hex Flange, M8 x 1.25 x 45



GT2544 Tractor 2009 & After
Fender & Running Board

Page 37 of 72

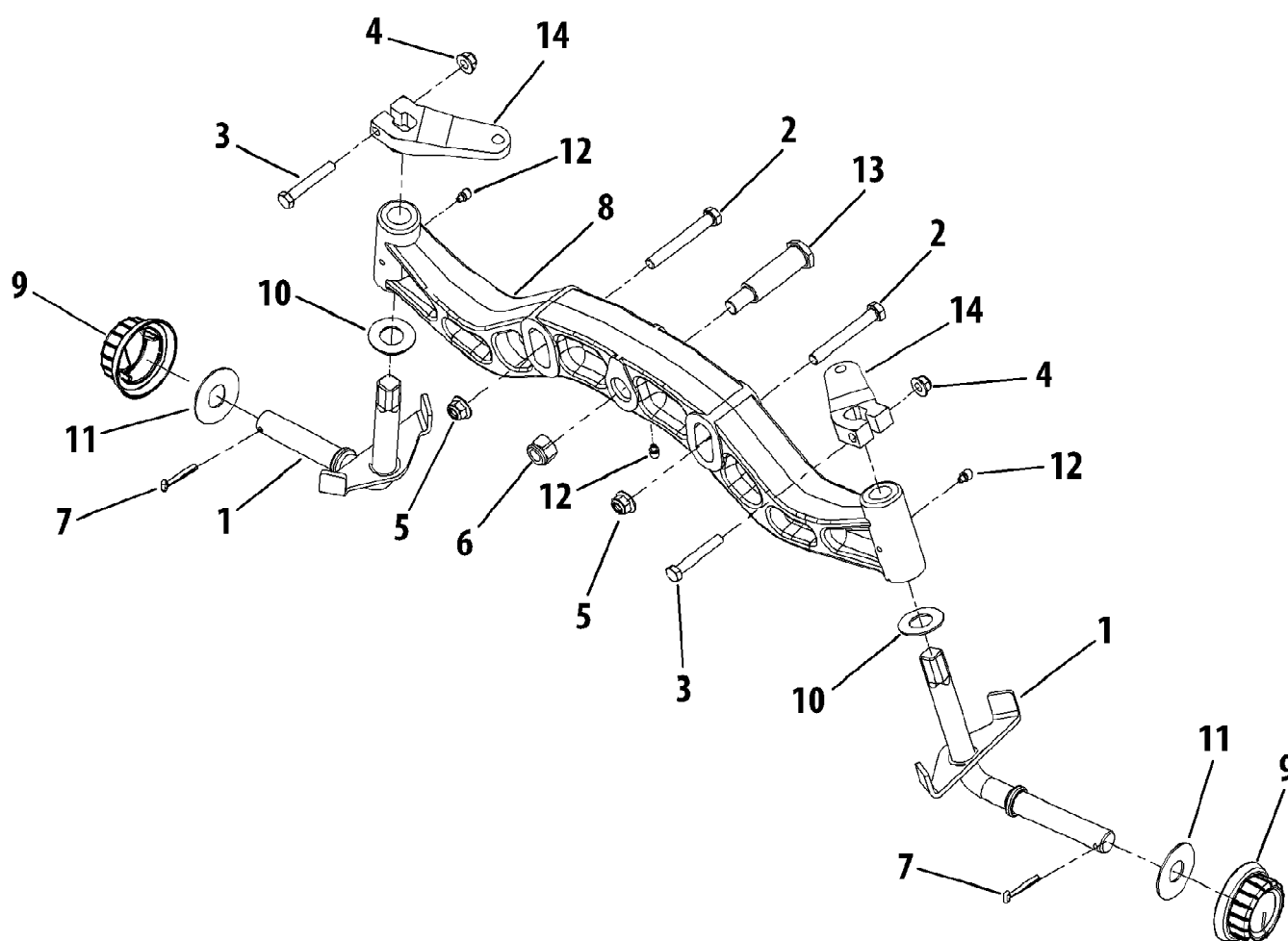
Ref #	Part Number	Qty	S/P/F	Description
1	703-05821-4021	1		Running Board w/Graphic
1	777S30170	1	/P	Graphic, Warning Not shown
1	777S32494	1		Graphic, Danger Not shown
1	777I22604	1		Graphic, Maintenance Not shown
1	777D12237	1		Graphic, Shaft Drive Not shown
2	903-05860-4021	1	/P	Fender
2	777D10279	1		Graphic, Cub Cadet Not shown
3	710-3015	6	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
4	710-0895	8		Screw, 1/4-15 x.750
5	710-0602	4	/P	Screw, Hex Wash Hd Tapp 5/16-18 x 1.0
6	712-04064	6	/P	Nut, Hex Flange Lock, 1/4-20
7	926-0211	4	/P	U-Nut, 5/16-18
8	931-05488	1	/P	Cover, Fender RH
9	931-04206A	1	/P	Cover, Fender LH
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot



GT2544 Tractor 2009 & After
Frame & Drawbar

Page 39 of 72

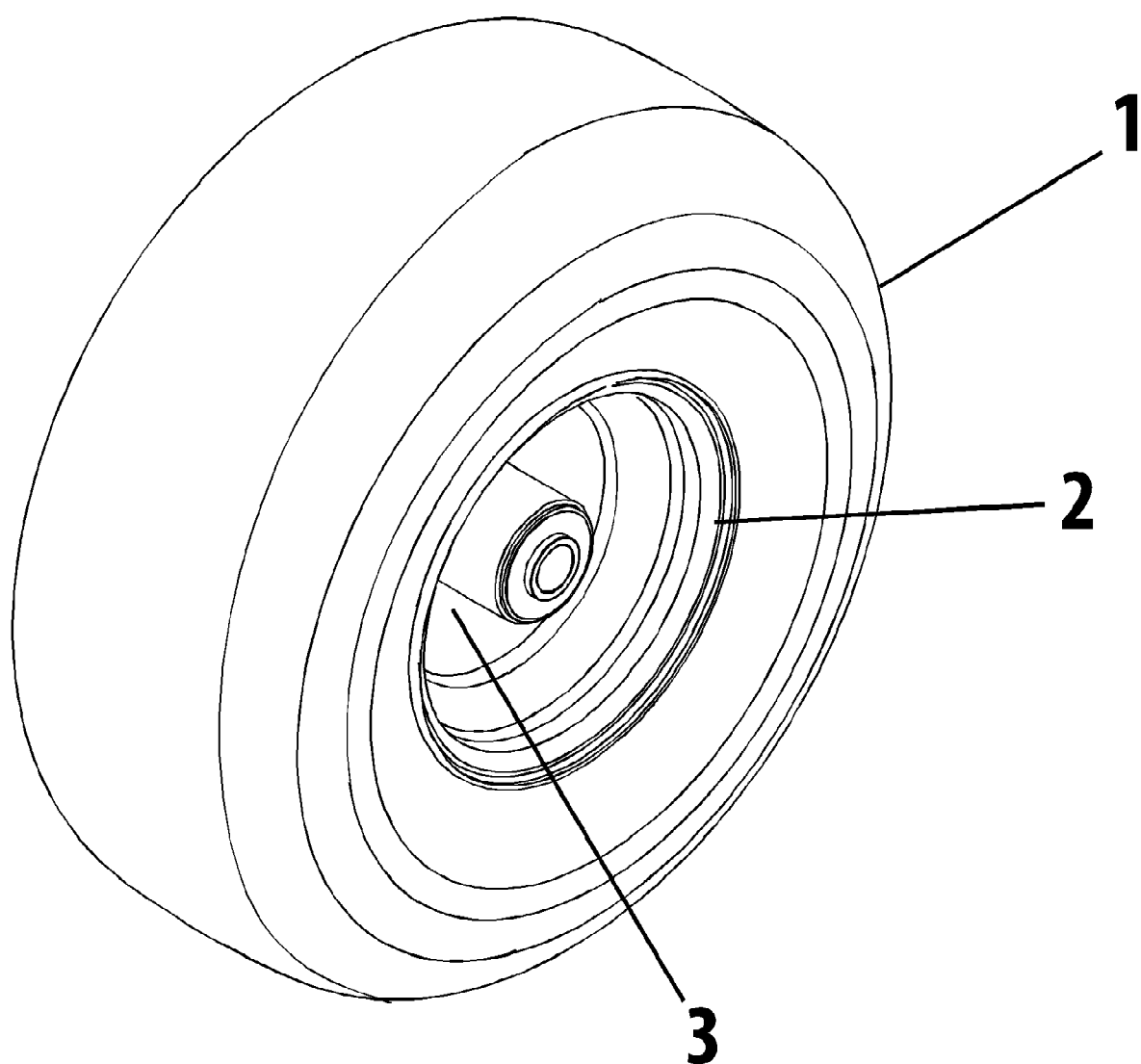
Ref #	Part Number	Qty	S/P/F	Description
1	603-04250-0637	1	/P	Rod, Quick Attach
2	603-04349-0637	1		Frame
3	703-3453-4021	1		Drawbar
3	777I22785	1		Graphic, Transmission Release Lever Not shown
3	777S30265	1		Graphic, Transmission Oil Not shown
4	710-0602	4	/P	Screw, Hex Wsh Hd Tapp 5/16-18 x 1.0
5	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
6	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
7	712-04065	1	/P	Nut, Hex Flange Lock, 3/8-16
8	712-04064	2	/P	Nut, Hex Flange Lock, 1/4-20
9	926-0211	6	/P	U-Nut, 5/16-18
10	932-0970	1	/P	Belt Guide
11	932-3002	1	/P	Spring, Latch
12	938-0255	2	/P	Bolt, Shoulder
13	750-04198	2		Spacer, Idler, .411 x .720 x 2.19
14	956-3045	2	/P	Pulley, Idler



GT2544 Tractor 2009 & After
Front Axle

Page 41 of 72

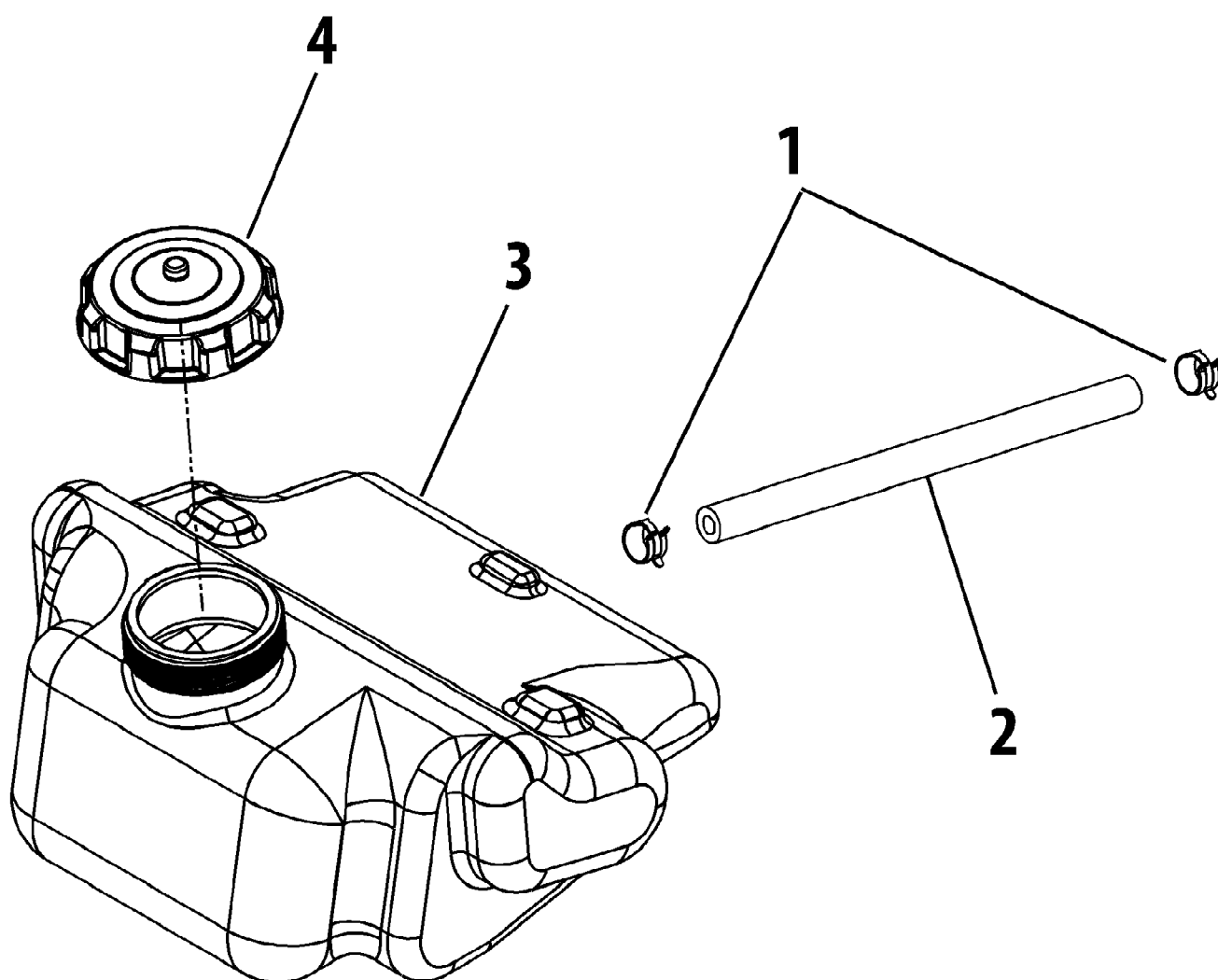
Ref #	Part Number	Qty	S/P/F	Description
1	603-04338	2	S	Axle Assembly
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-04065	2	/P	Nut, Hex Flanged Lock, 3/8-16
5	712-04063	2	/P	Nut, Hex Flange Top Lock, 5/16-18
6	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
7	714-04039	2		Pin, Cotter, 5/32 x 1.25
8	719-3095	1		Axle, Front Pivot
9	931-3020	2	/P	Hubcap
10	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
11	736-0866	2		Washer, Flat, .755 x 1.92 x .06
12	937-3000	3	/P	Fitting, Lube, 3/16 Drive Type
13	938-3110	1	/P	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	748-3049	2		Arm, Steering



GT2544 Tractor 2009 & After
Front Wheel

Page 43 of 72

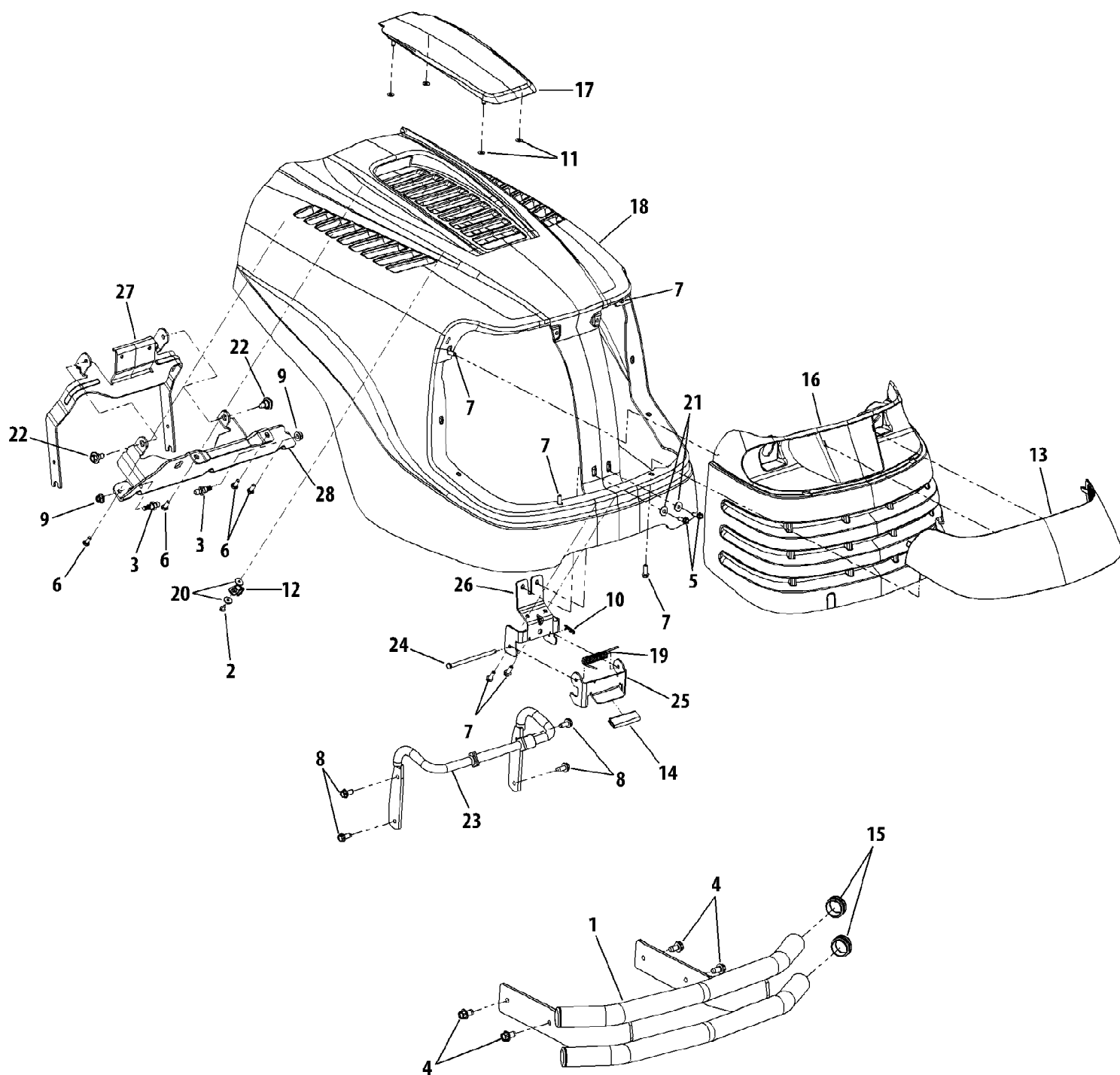
Ref #	Part Number	Qty	S/P/F	Description
1	734-3187A-0901	2	/P	Tire, Cub Tread, 16 x 6.5 x 8
2	934-04090A-0499	2	/P	Rim Assy, Front
2	934-0255	2	/P	Valve, Tubeless Air Not shown
2	941-04137	4	/P	Bearing, Ball Not shown
3	737-0224	4		Fitting, Grease Not shown



GT2544 Tractor 2009 & After
Fuel Tank

Page 45 of 72

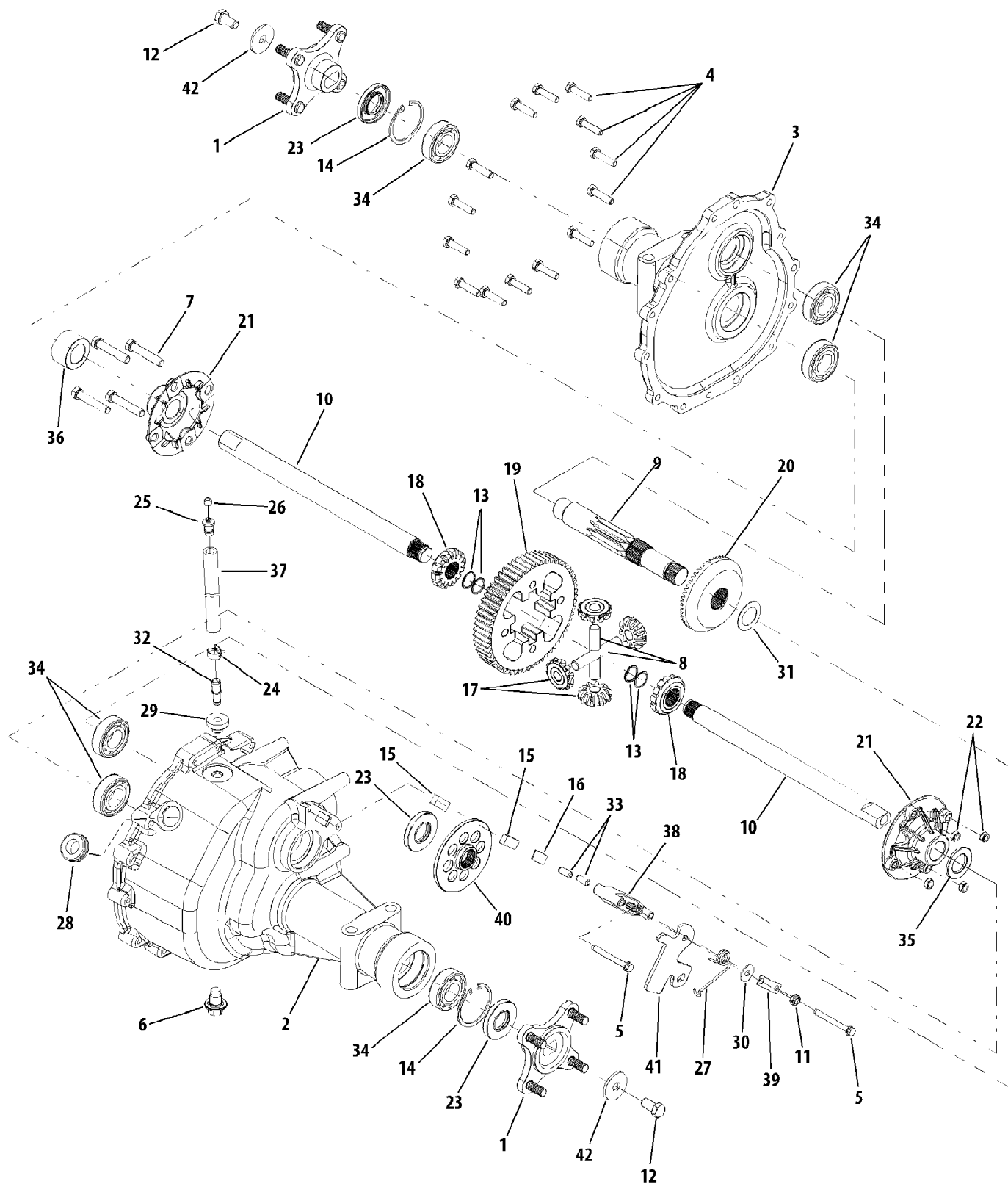
Ref #	Part Number	Qty	S/P/F	Description
1	726-0205	2	/P	Clamp, Hose
2	751-10349-54	1	/P	Line, Fuel, 51"
3	751-3112B	1	/P	Tank, Fuel
4	951-3124E	1	/P	Cap, Fuel



GT2544 Tractor 2009 & After
Hood, Grill & Bumper

Page 47 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	603-04343-0637	1		Bumper
2	910-0224	1	/P	Screw, Hx Wash, Hd. AB, 10-16 x .5
3	710-04471	2		Screw, Ball Shoulder, 5/16-18 x.56
4	710-0623	4	/P	Screw, Hx Washer Hd Tapp, 3/8-16 x.750
5	710-0642	2	/P	Screw, Hx Washer Hd Tapp, 1/4-20 x .750
6	710-1242	4	/P	Screw, Hex Cap, 5/16-14 x .75 Gr5
7	710-0895	6		Screw, 1/4-15 x.750
8	710-1260A	4	/P	Screw, Hx Washer Hd Tapp, 5/16- 18 x.750
9	712-04063	2	/P	Nut, Flange Lock, 5/16-18 GR5
10	914-0104	1	/P	Pin, Cotter,.072 Dia. x 1.13
11	726-0233	4	/P	Nut, Push, .25 ID x .50 OD
12	726-0272	1	/P	Clamp, 9/16
13	931-05111	1	/P	Lens
14	731-05291	1	S	Trim Strip, Vinyl, 2.5 Long
15	731-05368	4		Cap, Bumper
16	931-05510	1	/P	Grill
16	777X42027	1		Reflector, Headlight Not shown
17	931-06010	1	/P	Cover, Hood
18	931-06887	1	S	Hood
18	777D09638	1		Graphic, Cub Cadet RH Not shown
18	777D09639	1		Graphic, Cub Cadet LH Not shown
18	777D12242	1		Graphic, GT2544 LH Not shown
18	777D12243	1		Graphic, GT2544 RH Not shown
19	732-04281A	1	/P	Latch Spring
20	936-0400	2	/P	Washer, Flat, .194 x .62 x .063
21	736-3090	2	/P	Washer, Flat, .26 x .72 x .06
22	738-04091A	2	/P	Screw, Shoulder, .43 x .29;TT:5/16-18
23	747-04423A	1	/P	Hood Latch Rod
24	747-1323A	1		Rod,.250 Dia. x 4.55
25	783-04717A	1	/P	Latch Pivot Bracket
26	783-04848	1		Latch Plate
27	783-05028-0637	1	/P	Hood Pivot Bracket
28	783-05029A-0637	1	S	Pivot Bracket



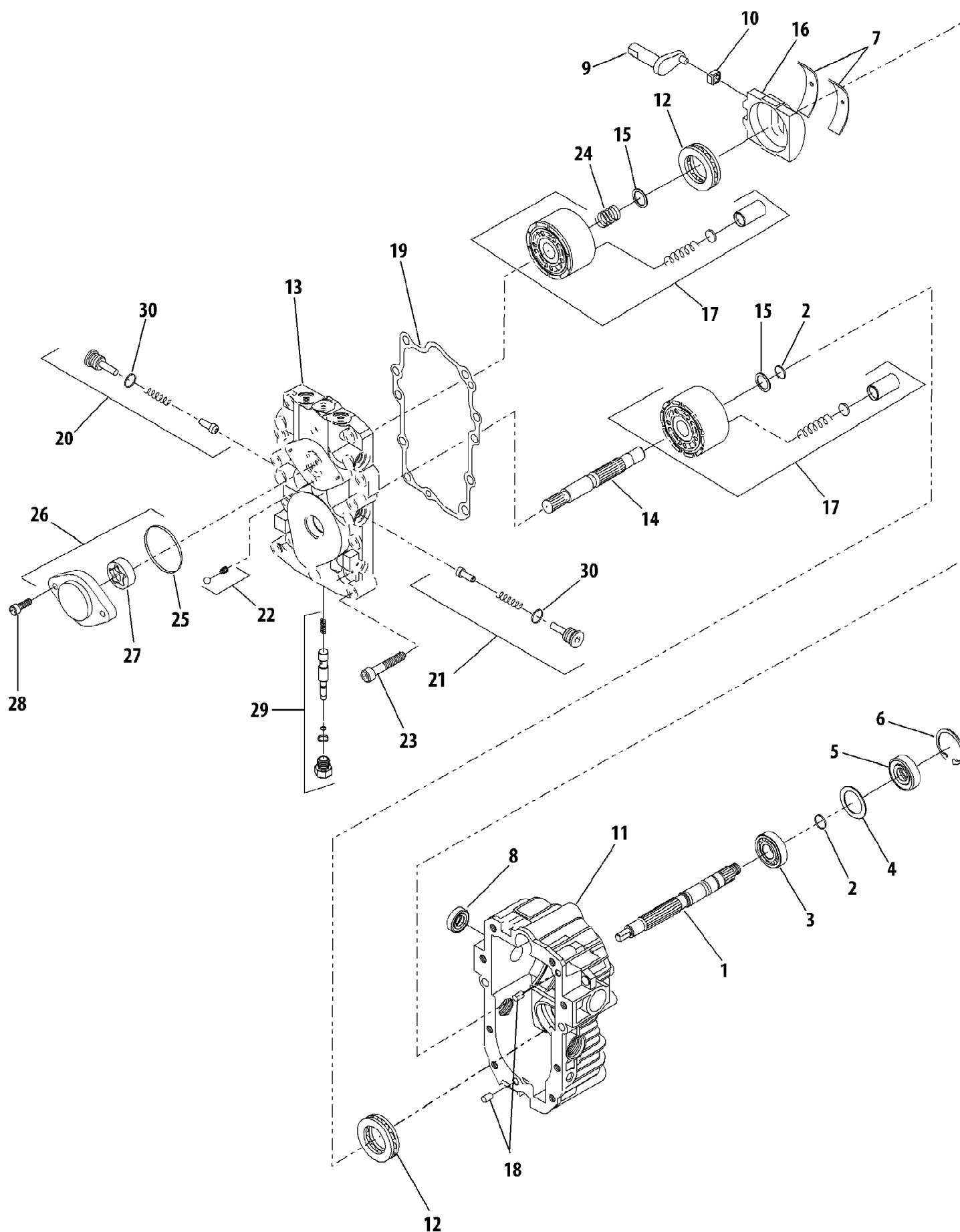
GT2544 Tractor 2009 & After
Hydro Transmission

Page 49 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	918-04317	2	/P	Hub Ass'y, Wheel
2	919-3071A	1	/P	Housing, RH Transmission
3	619-3072	1		Housing, LH Transmission
4	710-0573	14		Screw, Hex Cap Lock, 5/16-18 x 1.25 GR5
5	710-1206	2	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x 2.375
6	710-1633	1		Screw, Plug, M14 x 1.5 x .827
7	710-3144	6	/P	Screw, Hex Cap Lock, 3/8-16 x 2.0 GR5
8	711-1052A	2		Shaft, Cross, .50 x 3.005
9	711-1385A	1	/P	Shaft, Output, 9T
10	911-04233	2	/P	Shaft, Axle
11	912-0273	1	/P	Nut, Hex Nylon Lock, 5/16-24
12	710-3119	2	/P	Screw, Hex Cap Lock, 3/8-16 x .75 GR5
13	716-04032	4		Ring, Retaining
14	716-0204	2		Ring, Retaining
15	917-0678	2	/P	Pad, Brake
16	917-0682	1	/P	Plate, Puck
17	917-1446B	4	/P	Gear, Miter, 10T
18	917-04102	2	/P	Gear, Miter, 14T
19	917-1568A	1	S	Gear, Differential Spur, 60T
20	717-3449	1		Gear, Bevel, 54T
21	919-0375A	2	/P	Housing, Differential w/Thru Holes
22	912-3020	4	/P	Nut, Hex Insert Jam GR5, 3/8-16
23	721-0523	3		Seal, Oil, 1.0 x 2.047 x .2755
24	926-0324	1	/P	Clamp, Hose
25	731-1480	1	/P	Vent, Plastic
26	731-1481	1		Cap, Plastic Vent
27	732-0925	1		Spring, Torsion
28	735-0277A	1		Grommet, Rubber, .75 x 1.063
29	735-0279	1		Grommet, Rubber, .362 x .56
30	736-0371	1	/P	Washer, Flat, .343 x .88 x .062
31	736-0615	1		Washer, Thrust, 1.007 x 1.542 x .03
32	737-3092	1		Fitting, Tube
33	941-0343	2	/P	Pin, Brake Actuating
34	741-3114	6		Bearing, Ball (6205-1)
35	750-3346	1		Spacer, Axle, 1.007 x 1.665 x .141
36	750-3358	1		Spacer, Axle, 1.007 x 1.665 x .989
37	751-0588-8	1		Tube, Transmission Breather
38	761-0207A	1	/P	Yoke, Brake
39	761-0208	1		Bracket, Brake Anti Rotation
40	761-0215	1		Disc, Brake
41	761-3074	1		Arm, Brake Actuator
42	936-0227	2	/P	Washer, Flat, .39 x 1.5 x .134
	759-3958	1		Sealant, Loctite Black, 5.3 oz. Tube Not shown
	737-3120	1	/P	Drive System Fluid Plus - Quart Not shown
	737-3121	1	/P	Drive System Fluid Plus - Gallon Not shown
	918-04176	1	/P	Transmission Assembly, Hydro Does not include Ref Nos. 1,12 & 42

GT2544 Tractor 2009 & After Hydrostatic Pump

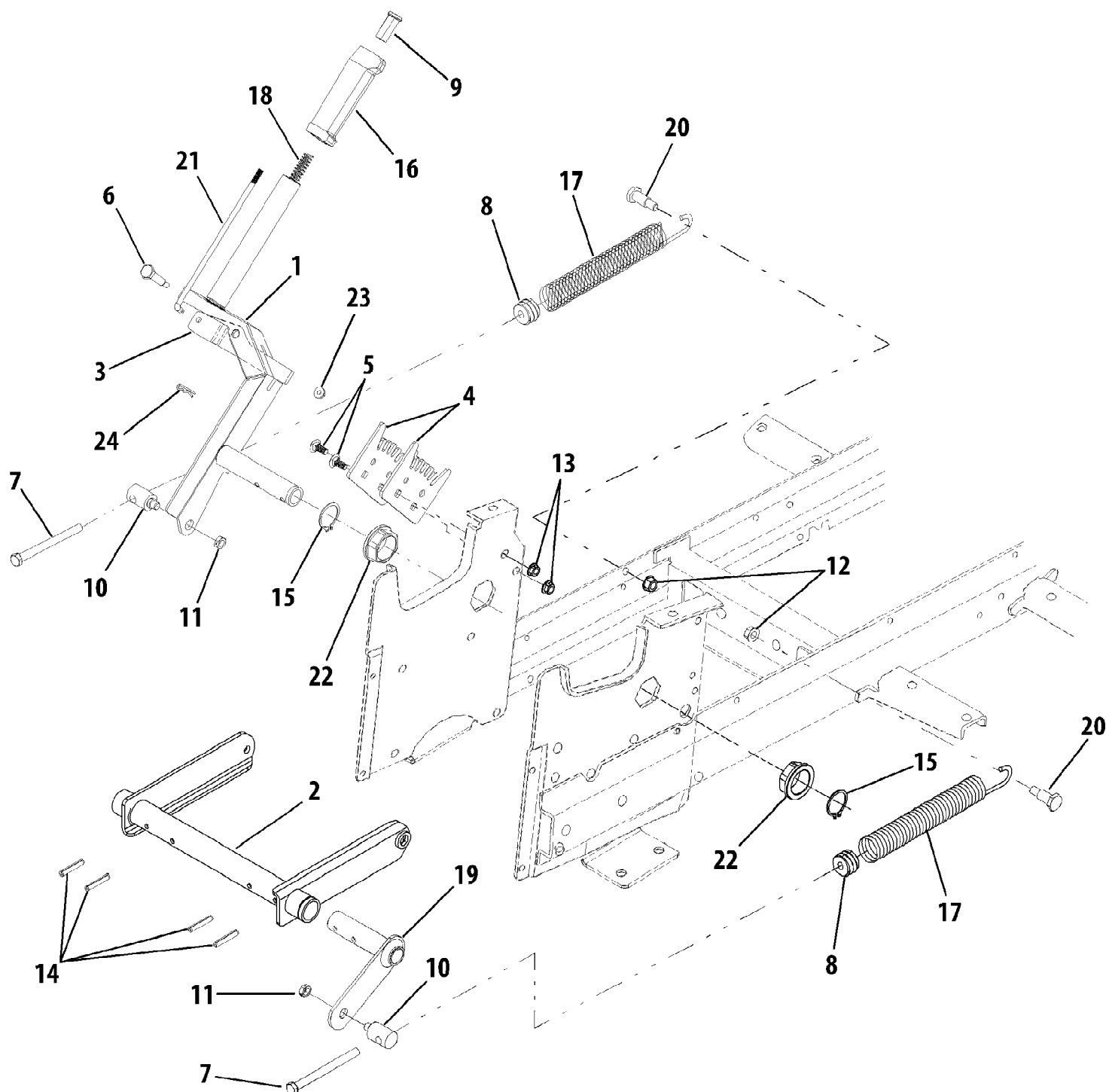
Page 50 of 72



GT2544 Tractor 2009 & After
Hydrostatic Pump

Page 51 of 72

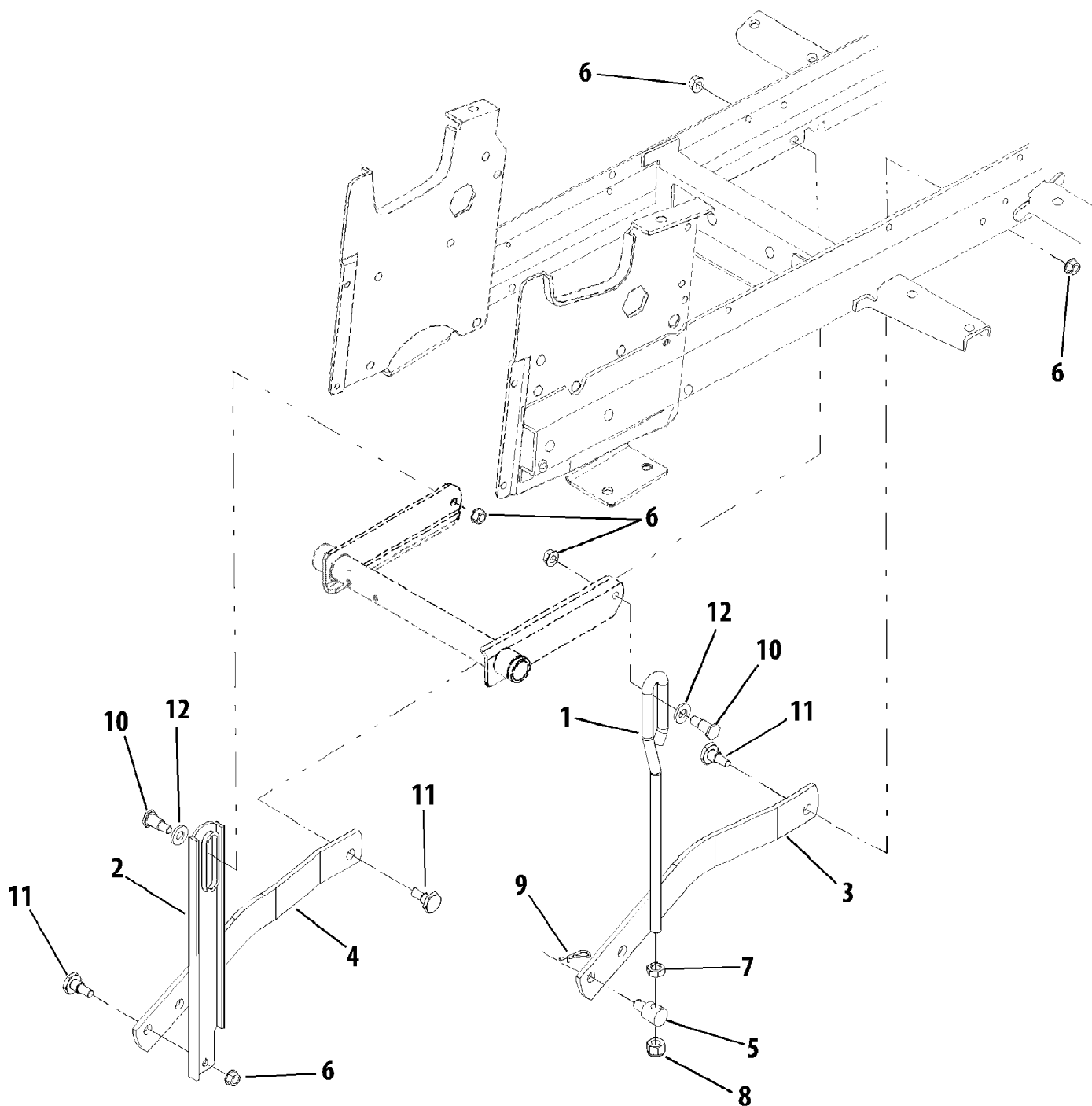
Ref #	Part Number	Qty	S/P/F	Description
1	HG-50158	1		Shaft, Pump (Splined)
2	HG-2003016	2	/P	Ring, Retaining
3	HG-2003043P	1	/P	Bearing, Ball
4	HG-2003018	1	/P	Spacer
5	HG-9008000-0128	1	/P	Seal, Lip
6	HG-2003052	1	/P	Ring, Retaining
7	HG-52619	2	/P	Bearing, Cradle
8	HG-9008000-0126	1	/P	Seal, Lip
9	HG-2003005	1	/P	Arm, Trunnion
10	HG-2000015	1	/P	Guide, Slot
11	HG-2513036	1	/P	Housing Kit
12	HG-50551P	2	/P	Bearing Assembly, Thrust Ball
13	HG-70444	1		Center Section Kit
13	HG-9005110-5600	2	/P	Plug w/O-Ring Not shown
14	HG-2003034	1		Shaft, Motor
15	HG-2003017	2	/P	Washer, Block Thrust
16	HG-2003087	1	/P	Swash Plate
17	HG-70331	2	/P	Block Assembly
18	HG-9004800-2506	2	/P	Pin
19	HG-2003060	1	/P	Gasket, Center Section
20	HG-2510027	1		Kit, Check Valve
21	HG-2510034	1	/P	Kit, Orificed Check Valve
22	HG-2510011	1	/P	Kit, Charge Relief Valve
23	HG-9007314-0808	8	/P	Screw, Socket Hd
24	HG-2003014	1	/P	Spring, Block
25	HG-9004101-1340	1	/P	O-Ring
26	HG-2513027	1	/P	Kit, Charge Pump
27	HG-50273	1	/P	Gerotor Assy
28	HG-50095	2		Screw, Socket Hd
29	HG-2513011	1	/P	Bypass Valve Kit
30	HG-9004201-3700	3	/P	O-Ring



GT2544 Tractor 2009 & After
Implement Lift Handle

Page 53 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	603-04141-0637	1	/P	Handle Assembly, Lift
2	603-04140A-0637	1	/P	Shaft Assembly, Lift
3	703-05247	1	S	Fork, Lift
4	703-2239A-0637	2	/P	Bracket, Lift Index
5	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
6	738-0560	1	S	Screw, Shoulder, .374 x 1.375
7	710-3279	2	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
8	711-0635	2	/P	Insert, Spring
9	711-0642A	1	/P	Button, Handle
10	711-3350	2		Ferrule, Adjustment
11	712-0262	2	/P	Nut, Hex Center Lock, Jam, 3/8-24
12	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
13	712-04063	2	/P	Nut, Hex Flanged Top Lock, 5/16-18
14	915-0114	4	/P	Pin, Spiral Spring, 1/4 Dia x 1.5
15	716-0116	2	/P	Ring, Snap, 1.25 Dia Shaft
16	731-3158	1	/P	Grip, Lift Handle
17	732-3093	2		Spring, Extension
18	732-3097	1		Spring, Compression
19	603-04139-0637	1	/P	Arm, Lift Assist RH
20	938-0145	2	/P	Bolt, Shoulder
21	747-3175A	1	/P	Rod, Index
22	948-3051	2	/P	Bearing, Hex Flange, 1.25 ID
23	712-04064	1	/P	Nut, Hex Flange Lock, 1/4-20
24	914-0104	1	/P	Pin, Internal Cotter



GT2544 Tractor 2009 & After
Implement Lift Links

Page 55 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	747-04196	1		Rod, Lift Link
2	703-2234	1		Bracket, LH Hanger
3	703-2832-0637	1		Link, RH Lift
4	703-2833-0637	1		Link, LH Lift
5	911-3319	1	/P	Ferrule, Adjustment
6	712-04065	5	/P	Nut, Hex Flange Lock, 3/8-16
7	912-3048	1	/P	Nut, Hex Jam, 1/2-13 GR5
8	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
9	914-0145	1	/P	Pin, Internal Cotter
10	738-0430	2		Bolt, Shoulder
11	938-0507B	3	/P	Bolt, Shoulder
12	936-0326	2	/P	Washer, Flat, .51 x 1.0 x .125

GT2544 Tractor 2009 & After
Label Map

Page 56 of 72

777122679
Top Of Engine In Position
Shown On Correct Engine

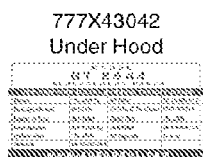


If BJ label Has Important
Emmissions Information
Place Label Here

777D10279
Centered On Rear Fender
Keep Off Curves



777S30265
Centered Directly
Under Transmission
Oil Fill Spout



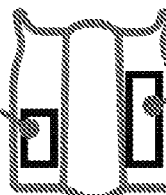
777X43688
Place Near
Gas Intake



777122604
Top Of Shaft Casing
Top Towards Dash



777S32494



777S30170



777122280
Left Of
Choke Knob



777122459
Place On Dash Inlay
Align With Hour Meter

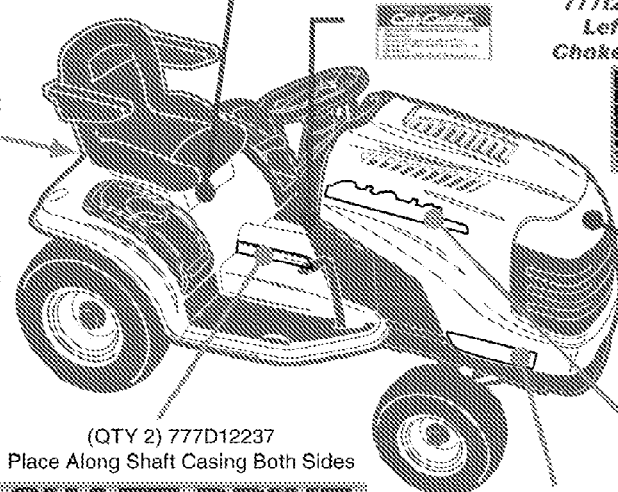


777X42027



CRIMP FOLDS
FIRMLY

777122785



(QTY 2) 777D12237
Place Along Shaft Casing Both Sides



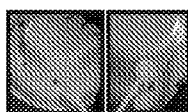
777D12242
Align Left Side With Rear
Of Hood Flair, aline With
Bottom Of Hood



777D12987
RT SIDE OF HOOD. Place Label .5" From
Curve .25" From Rear Of The Hood.



777D12986
LT SIDE OF HOOD. Place Label .5" From
Curve .25" From Rear Of The Hood.



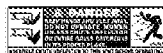
(QTY 2) 777D10624
Place Around Spouts



777D12243
Align Right Side With Rear
Of Hood Flair, aline With
Bottom Of Hood



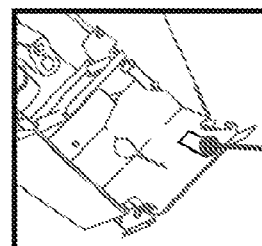
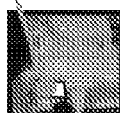
777S30503



777S30014
Near Tension
Spring



777D12241
Front Of Deck
Next To Wheel



777S32728



Ref #	Part Number	Qty	S/P/F	Description
777I22679	777I22679	1		LABEL-CHECK ENG OIL
777X43042	777X43042	1		LABEL-PARTS CUB 2544
777D10279	777D10279	1		LABEL-REAR FENDER
777S30265	777S30265	1		LABEL-CUB OIL ONLY
777I20847	777I20847	1		LABEL-BELT ROUTING
777D12237	777D12237	1		LABEL-DRIVE SHAFT RUNBRD
777D12241	777D12241	1		LABEL-RIDER DECK 44" CUB BLUE
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777D12243	777D12243	1		LABEL-RIDER CUB 2544 HOOD LH
777D12242	777D12242	1		LABEL-RIDER CUB 2544 HOOD RH
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777S32728	777S32728	1		LABEL-STEERING BOX ACCESS
777D12986	777D12986	1		LABEL-LFT SIDE HOOD
777D12987	777D12987	1		LABEL-RGT SIDE HOOD
777X42027	777X42027	1		LABEL-GRILLE REFLECTOR
777X43688	777X43688	1		LABEL-ETHANOL
777I22459	777I22459	1		LABEL-DASH PANEL
777I22280	977I22280	1	/P	LABEL-THROTTLE
777I22604	777I22604	1		LABEL-BUYERS GUIDE
777I20310	777I20310	1		LABEL-SEAT ADJUSTE
777S32494	777S32494	1		LABEL-MOWING MODE
777S30170	777S30170	1	/P	LABEL-FRAME COVER

GT2544 Tractor 2009 & After
Mower Deck 44 Inch

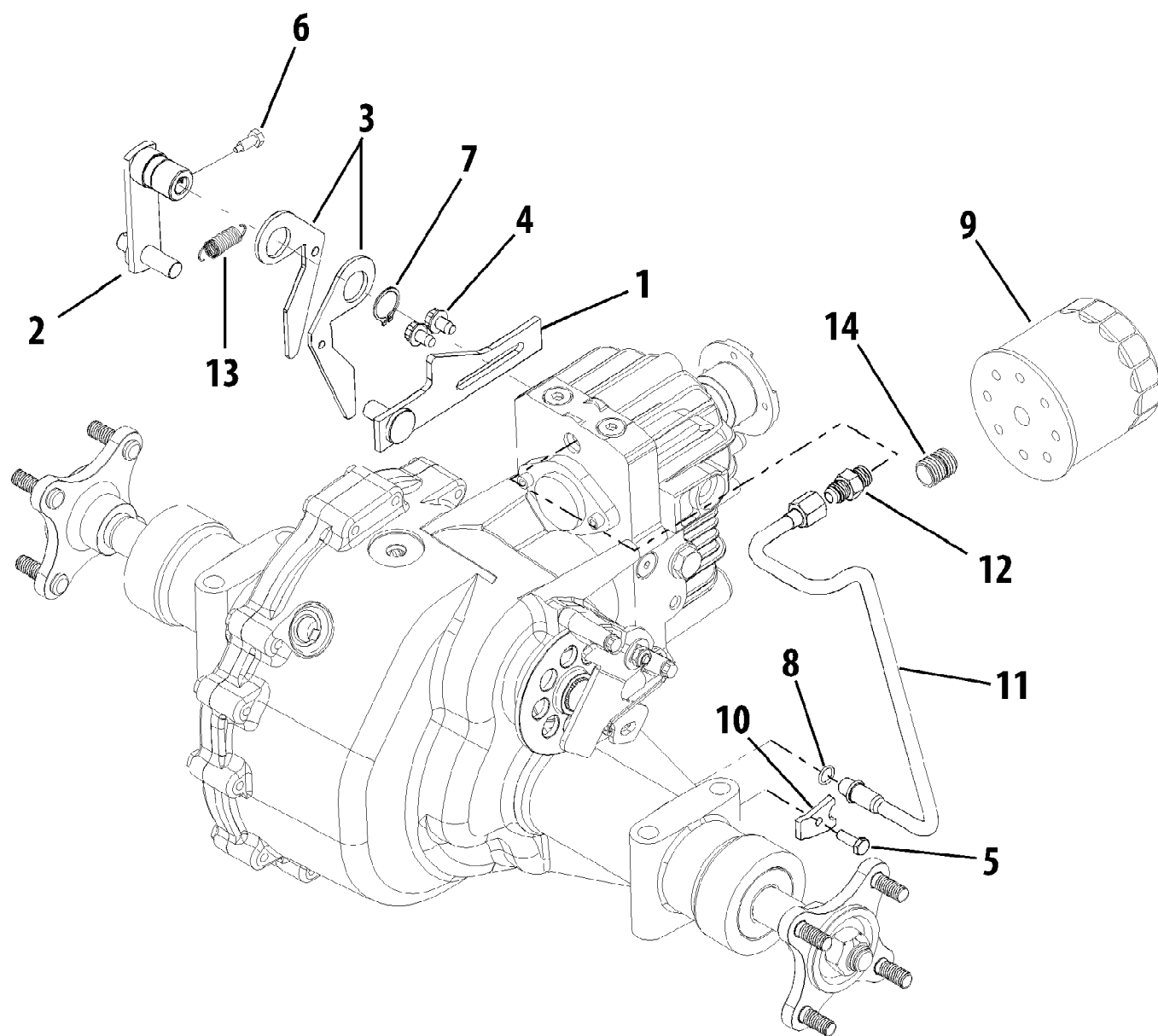
Page 59 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	603-0857	1	/P	Idler Assembly
2	603-0183A-4021	1		Plate Assy, Mounting
3	603-04113-4021	2		Handle, Tension
4	903-04269A-4021	1	/P	Deck Housing Assembly
4	777S30014	1	/P	Graphic, Warning Not shown
4	777S30018	1	/P	Graphic, Deck Safety Not shown
4	777S30503	1	/P	Graphic, Deck Safety Not shown
4	777I20847	1		Graphic, Belt Routing Not shown
4	777D12241	1		Graphic, 44" Cut Not shown
4	777D10624	1		Graphic, Deck Wash Not shown
5	631-0094A	1	/P	Chute Assembly
5	911-0792	1	/P	Pin, Hinge, .25 Dia x 6.75 Not shown
5	732-0602A	1	/P	Spring, Torsion Not shown
5	703-3539	1		Bracket, Mounting Not shown
5	926-0106	1	/P	Cap, Speed Not shown
6	734-04155	2		Wheel, Deck Ball
7	703-2559-4021	1		Bracket, Stop
8	703-05902-0637	1	/P	Bracket, Up-Stop
9	703-3742-4021	1		Belt Cover, LH
10	703-3743-4021	1		Belt Cover, RH
11	710-0514	1	/P	Screw, Hex Cap, 3/8-16 x1.0 Gr5
12	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62
13	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0
14	710-1611B	6	/P	Screw, Self Tap, 5/16-18 x .75
15	710-3008	1	/P	Screw, Hex Cap, 5/16-18 x .75
16	710-3178	4	/P	Bolt, Carriage, 3/8-16 x .75 GR5
17	911-3314	1	/P	Pin, Roller, 1/2 Dia x 7.31
18	912-0239	1	/P	Nut, Hex Lock, 1/2-20
19	912-0431	9	/P	Nut, Flange Lock, 3/8-16
20	712-3004A	1	/P	Nut, Flange Lock, 5/16-18
21	712-3006	2	/P	Nut, Hex, 1/4-20 GR5
22	912-3010	6	/P	Nut, Hex, 5/16-18, GR5
23	914-0115	1	/P	Pin, Cotter, 1/8 Dia x 1
24	715-3003	2	/P	Pin, Spiral Spring, 3/16 Dia x .75
25	726-3045	2	/P	Button Plug
26	731-05679	1		Front Roller
27	731-3316	1		Plug, Mulch
28	932-3127	2	/P	Spring, Comp, .66 OD x 1.8
29	732-0861	1		Spring, Ext, .162 Dia x 1.25 OD
30	734-0973	2	/P	Wheel, Deck, 5.0 x 1.38
31	736-0105	2	/P	Washer, Belleville, .401 x .870 x .63
32	936-0119	6	/P	Washer, Lock, 5/16
33	936-0179	1	/P	Washer, Flat, 1/2 x 1.25 x .10
34	736-0270	2	/P	Washer, Bell, .265 x .75 x .062
35	736-3019	2		Washer, Flat, .531 x 1.062 x .134 HT
36	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340
37	938-0373	2	/P	Screw, Shoulder, 496 x 1.525:3/8-16
38	938-3056	2	/P	Bolt, Shoulder, .496 x 2.5 : 3/8-16
39	741-0338	2	/P	Bearing, Flange, 3/4 ID x .52 LG
40	747-3188	2		Pin, Mower Support
41	950-3136	1	/P	Spacer, .5 OD x .75 x 2.07 Lg
42	747-3172C	1	/P	Rod, Front Lift
43	712-04065	3	/P	Nut, Flange Lock, 3/8-16 GrF

GT2544 Tractor 2009 & After
Mower Deck 44 Inch

Page 60 of 72

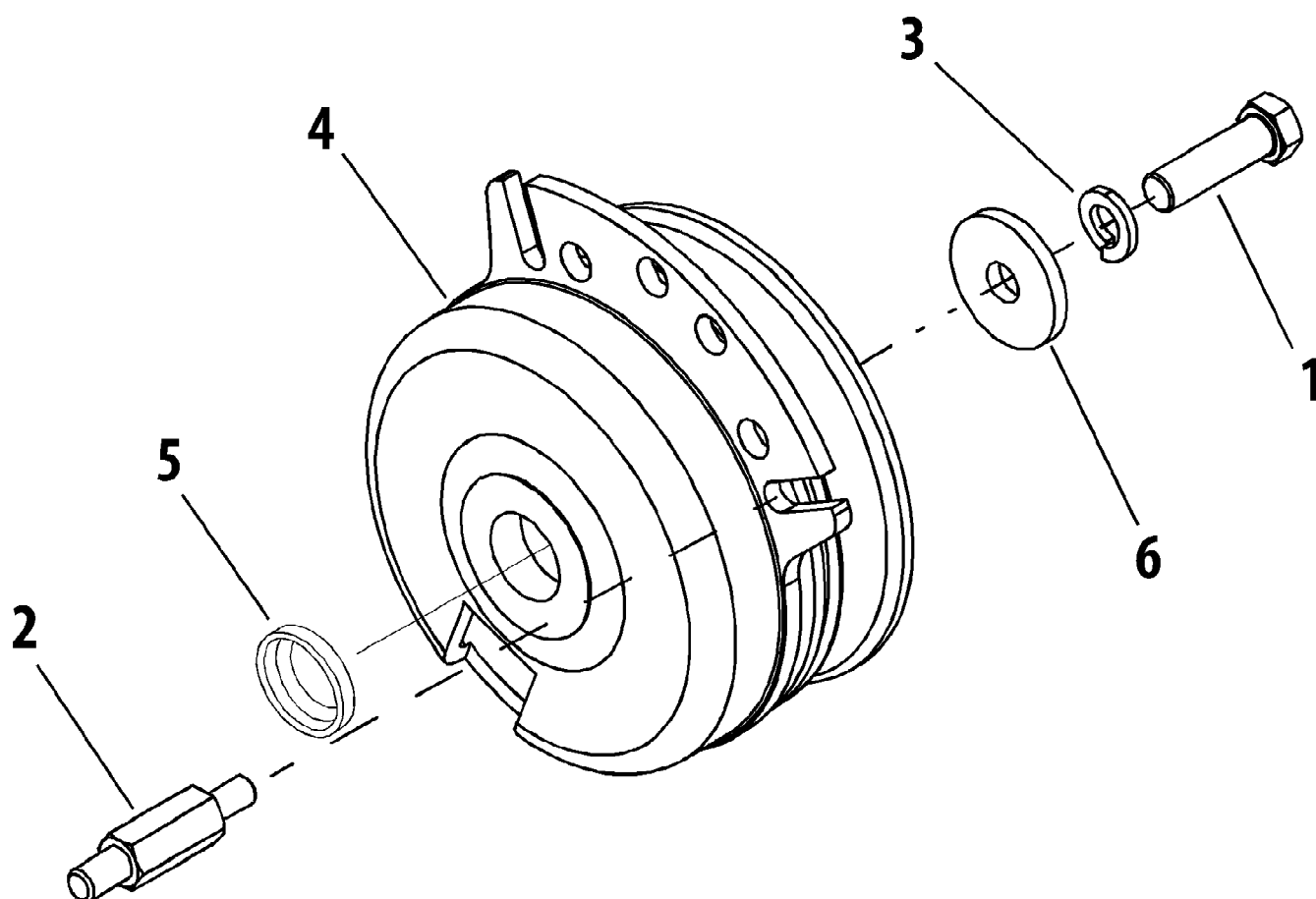
Ref #	Part Number	Qty	S/P/F	Description
44	938-0507B	2	/P	Bolt, Shoulder, .50 Dia. x .494 Lg
45	912-0206	2	/P	Nut, Hex, 1/2-13 Gr5
46	703-2248-0637	1		Bracket, Front Lift
47	977S30145	1	/P	Graphic, Danger
48	737-04003D	2	/P	Nozzle, Deck Wash
49	912-0641	2	/P	Nut, Hex M16-1.5
50	736-0225	2	/P	Washer, Lock
51	921-04041	1	/P	Adapter, Water Nozzle



GT2544 Tractor 2009 & After
Neutral Linkage & Hydraulic Tube

Page 62 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	603-0732	1		Bracket, Neutral Return
2	603-04340	1		Arm Assembly, Control
3	703-2441	2		Arm, Neutral
4	710-0607	2	/P	Screw, Hex Wash Hd Tapp, 5/16-18 x .50
5	710-3015	1	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
6	710-04171	1		Screw, Special Hex Cap, 5/16-24 x .625
7	716-0111	1	/P	Ring, Snap, .875 Shaft
8	721-0459	1		O-Ring, .426 ID x .566 OD x .07
9	923-3014	1	/P	Filter, Oil
10	726-0295	1		Clamp, Tube, .50
11	727-0636	1		Tube, Hydro Pickup
12	927-3002	1	/P	Fitting, Hydraulic
13	732-3119A	1		Spring, Extension
14	937-3022	1	/P	Nipple, Oil Filter



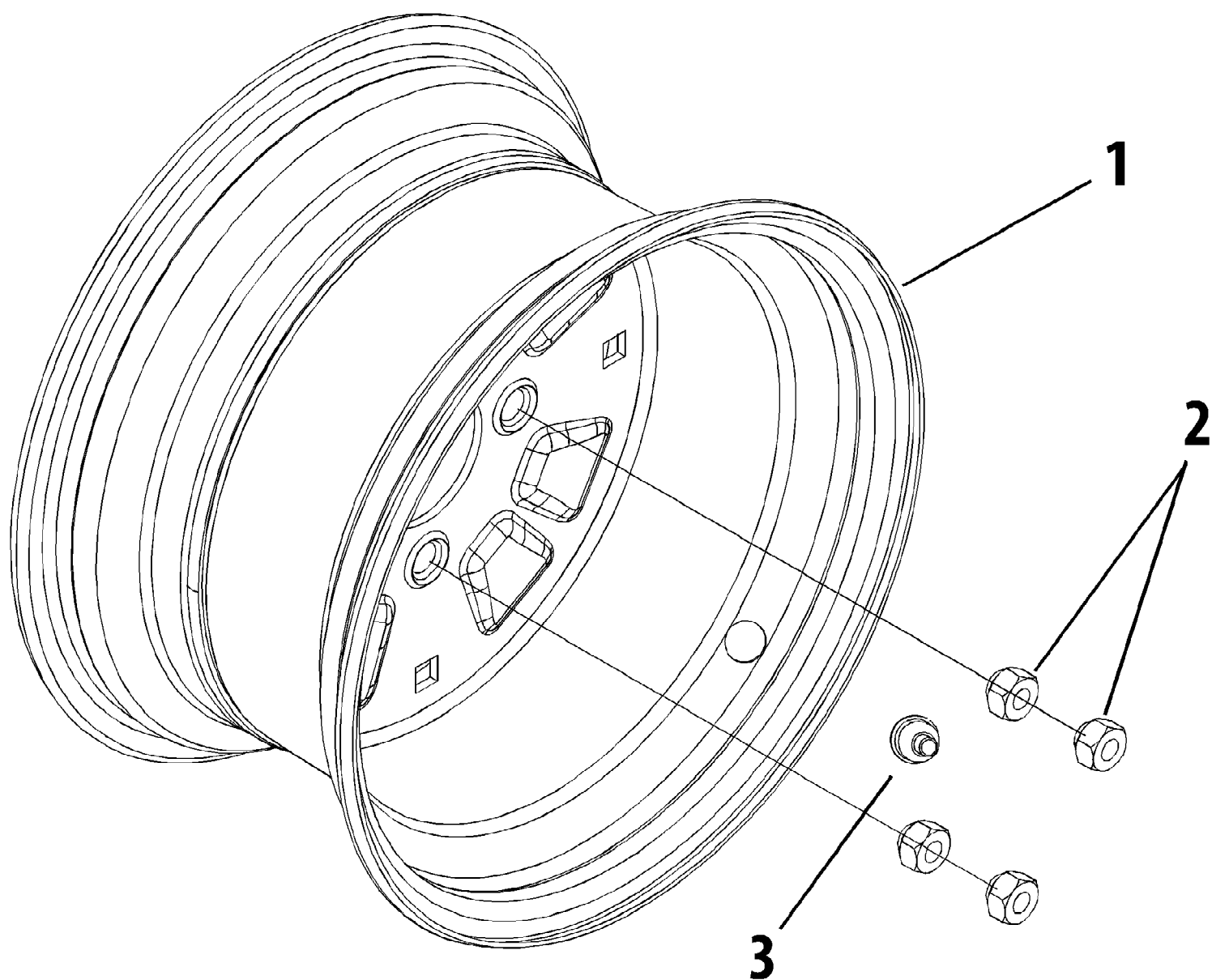
GT2544 Tractor 2009 & After
PTO Pulley

Page 64 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	710-0757	1	/P	Screw, Hex Cap, 7/16-20 x 1.5 GR5
2	911-1083	1	/P	Stud, Clutch Stop
3	936-0171	1	/P	Washer, Lock, 3/8
4	917-04214	1	/P	Clutch Assy, PTO
5	750-04602	1		Spacer, 1.0 x 1.62 x .21
6	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn



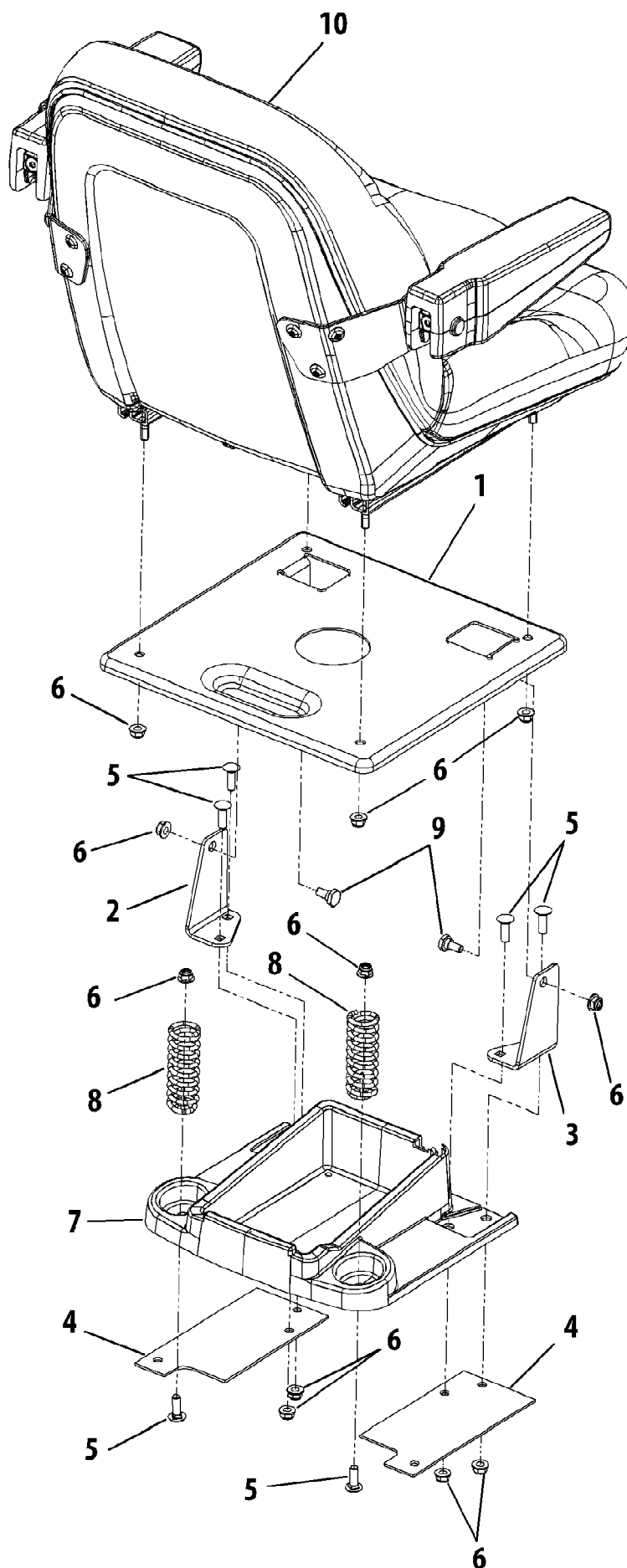
Ref #	Part Number	Qty	S/P/F	Description
	759-3336	1	/P	Spark Plug
	KH-47-883-03-S1	1	/P	Air Filter & Pre-Cleaner
	KH-12-050-01-S	1	/P	Oil Filter
	KH-24-050-13-S	1	/P	Fuel Filter
	KH-24-584-45-S	1	/P	Ignition Module
	KH-41-403-09	1	S	Voltage Regulator
	KH-24-559-10-S	1	/P	Fuel Pump
	KH-24-757-03-S	1	/P	Carb Kit
	KH-24-757-01	1	/P	Carburetor Solenoid
	923-3014	1	/P	Hydro Filter
	954-04041	1	/P	P.T.O. Belt
	954-3039	1	/P	Deck Belt
	759-3939	3	/P	Blades (742-3036)
	712-3078	1	/P	Blade Nut
	710-1852	1		Spindle Bolt
	918-3129C	1	/P	Blade Spindle
	734-04155	1		Deck Wheels (Front)
	734-0973	1	/P	Deck Wheels (Back)
	921-04041	1	/P	Water Nozzle Adapter
	923-0448A	1	/P	Ball Joints
	951-3124B	1	S	Fuel Cap
	725-2054	1	S	Ignition Keys
	925-04227B	1	/P	Ignition Switch Module
	925-04175	1	/P	P.T.O. Switch
	925-3164A	1	/P	Brake Switch
	925-3167	1	/P	Reverse Switch
	925-04040	1	/P	Seat Switch
	925-1648	1	/P	Relay
	725-3243	1		Fuse 25 amp
	725-04008	1		Fuse 5 amp
	917-04214	1	/P	P.T.O. Clutch
	759-3958	1		Sealant, Loctite Black, 5.3 oz. Tube Accessory
	737-3120	1	/P	Drive System Fluid Plus - Quart Accessory
	737-3121	1	/P	Drive System Fluid Plus - Gallon Accessory
	KH-25-357-05-S	1	S	Engine Oil Accessory
	490-900-0041	1		Deck Leveling Guage Accessory
	734-3112	1		Ag tire (1) w/o rim 23x9.5x12 Accessory
	OEM-190-964	1	/P	Tire chains Accessory



GT2544 Tractor 2009 & After
Rear Wheel

Page 68 of 72

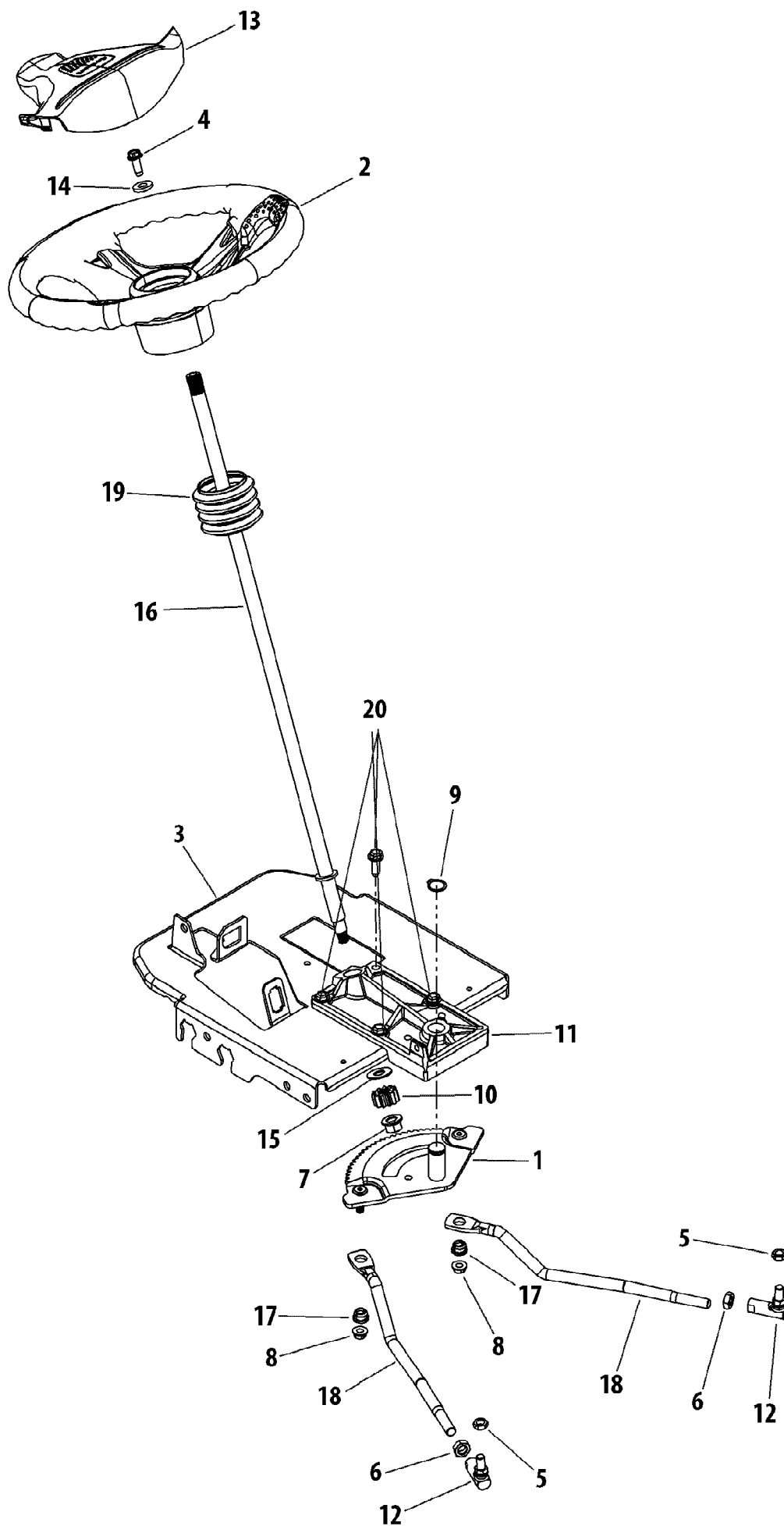
Ref #	Part Number	Qty	S/P/F	Description
1	634-3189-0499	2		Rim Assy, Rear
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	934-0255	2	/P	Valve, Tubeless Air
	734-3190A-0901	2	/P	Tire, Cub Tread, 23 x 9.5 x 12



GT2544 Tractor 2009 & After
Seat & Support

Page 70 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	703-05861A-4021	1		Seat, Base
1	777I20310	1		Graphic, Seat Adjuster Not shown
2	703-05877-4021	1		Bracket, LH Seat Pivot
3	703-05878-4021	1		Bracket, RH Seat Pivot
4	703-2628-4021	2		Bracket, Fender Reinforcement
5	710-0276	6	/P	Bolt, Carriage, 5/16-18 x 1.0
6	712-04063	12	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
7	731-3162A	1		Tray, Tool
8	732-04352	2		Spring, Compression
9	938-0140	2	/P	Bolt, Shoulder
10	757-04042	1		Seat, High Back w/Arm Rests



GT2544 Tractor 2009 & After
Steering

Page 72 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	617-04034	1		Gear Assy, Segment
2	631-04008A	1	/P	Wheel, Steering, Soft Grip
3	703-05830-0637	1		Bracket, Steering Support
4	710-0650	1	/P	Screw, Hx. Wash. Hd Tapp, 5/16-18 x .875
5	712-0262	2	/P	Nut, Hex Jam Lock, 3/8-24 Gr2
6	912-0240	2	/P	Nut, Hex Jam, 7/16-20 GR2
7	712-0459	1	/P	Nut, Flange Lock 7/16-20 GrB
8	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18 GR5
9	916-0101	1	/P	Ring, Snap, .75 Dia Shaft
10	717-1554	1		Gear, Steering Pinion
11	919-04200A	1	/P	Housing Assy, Steering
11	937-3000	1	/P	Fitting, Grease, 3/16 Drive Type Not shown
12	923-0448A	2	/P	Joint, Ball, 3/8-24
13	731-04532B	1		Cover, Steering Wheel
14	936-3004	1	/P	Washer, Flat, .406 x .875 x .105 Thk
15	736-3084	1	/P	Washer, Flat, .51 x 1.12 x .03 Thk
16	738-04202	1	S	Shaft, Steering, .625 x 27.10
17	941-0475	2	/P	Plastic Bushing, .38 ID
18	747-04455	2		Link, Drag
19	931-05524	1	/P	Bellow, Steering, 2.12 Lg
20	710-0602	4	/P	Screw, Hx. Wash. Hd Tapp, 5/16-18 x 1.0