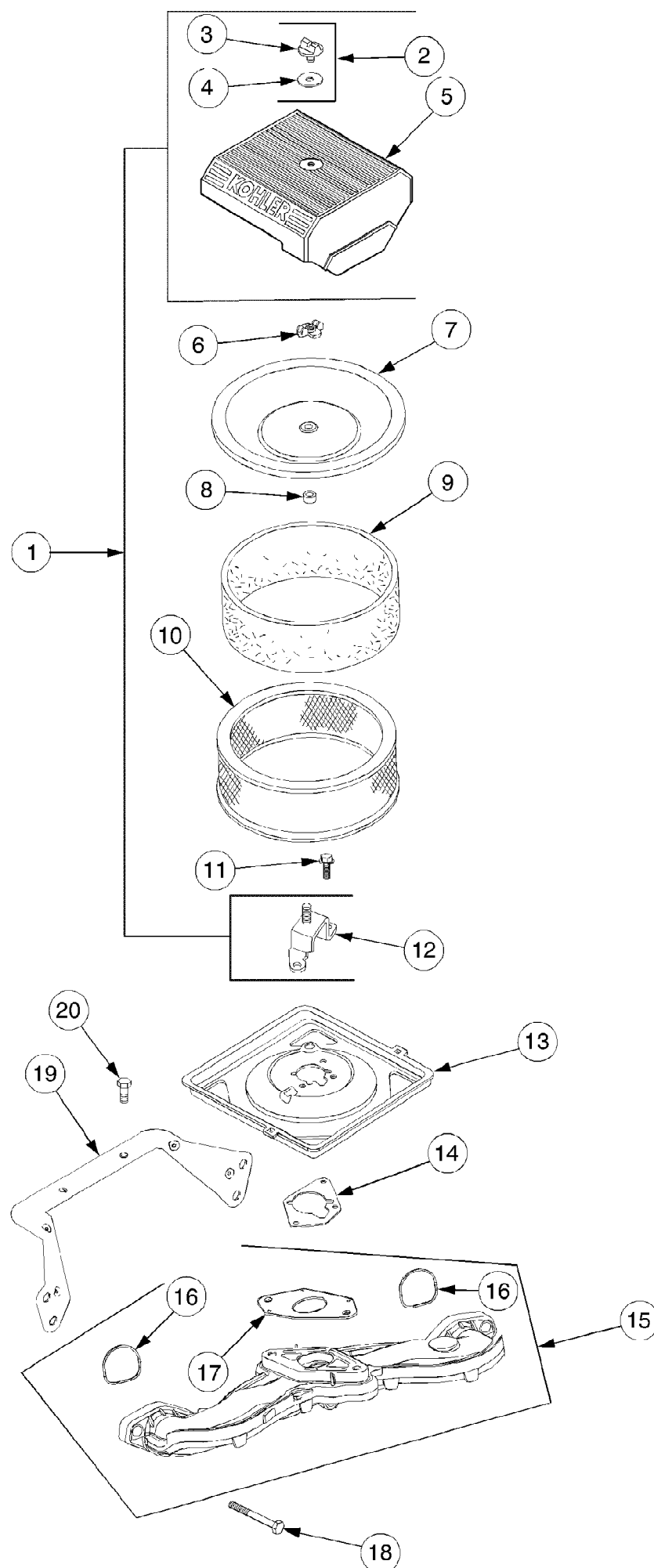




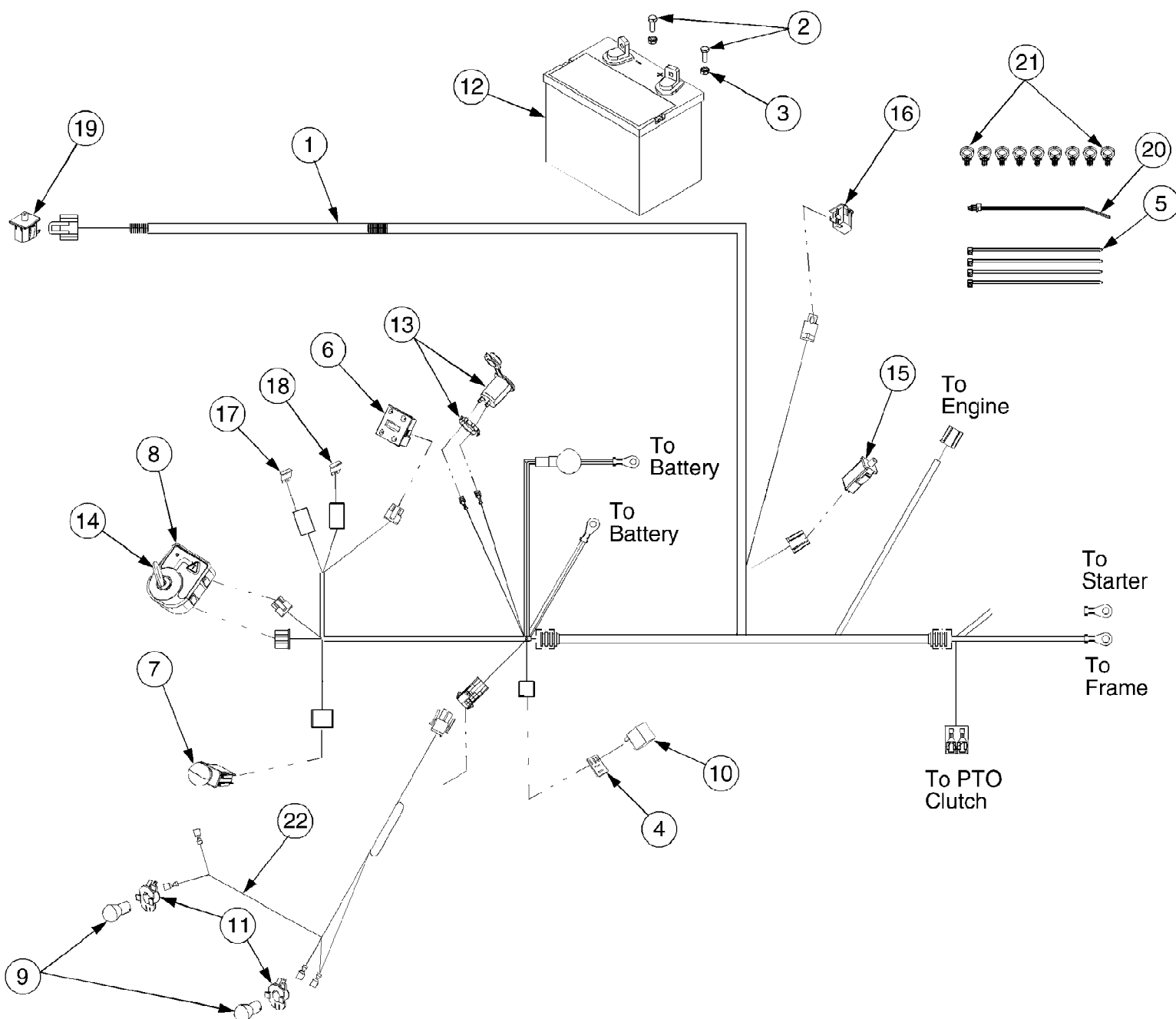
GT2542 Tractor 2008 & Before
Air Intake and Filtration

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-743-08	1		Kit, Air Cleaner Cover (Incl. 2-5, 12)
2	KH-54-755-01	1	S	Kit, Knob w/Seal (Incl. Ref #2, 3)
3	KH-25-341-04-S	1	/P	Knob, Cover
4	KH-24-153-20-S	1		Seal, Air Cleaner Cover Knob
5	KH-24-096-69-S	1	/P	Cover, Air Cleaner
6	KH-12-100-01	1	/P	Wing Nut
7	KH-24-096-01	1	/P	Cover, Inner Air Cleaner
8	KH-24-032-03	1	/P	Seal, Inner Air Cleaner
9	KH-47-883-03-S1	1	/P	Precleaner, Element Includes Ref 10
10	KH-47-883-03-S1	1	/P	Element, Air Cleaner Includes Ref 9
11	KH-24-086-53-S	3		Screw, Hex Flange, M6 x 1.0 x16
12	KH-24-126-21	1		Bracket, Air Cleaner Base
13	KH-24-094-03	1	S	Base, Air Cleaner CH20S-64742
13	KH-24-094-39-S	1	/P	Base, Air Cleaner CH20S-64748
14	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
15	KH-24-164-54-S	1	S	Manifold, Intake (Includes 16, 17)
16	KH-24-153-27-S	2	/P	O-Ring, Intake Manifold
17	KH-24-041-53-S	1		Gasket, Carburetor
18	KH-M-651040-S	4		Screw, Hex Flange, M6 x 1.0 x 40
19	KH-24-126-130-S	1		Bracket, Air Cleaner Base
20	KH-M-0545010	2	/P	Screw, Hex Flng, M5 x 0.8 x 10

GT2542 Tractor 2008 & Before
Battery Electrical Components and Switches

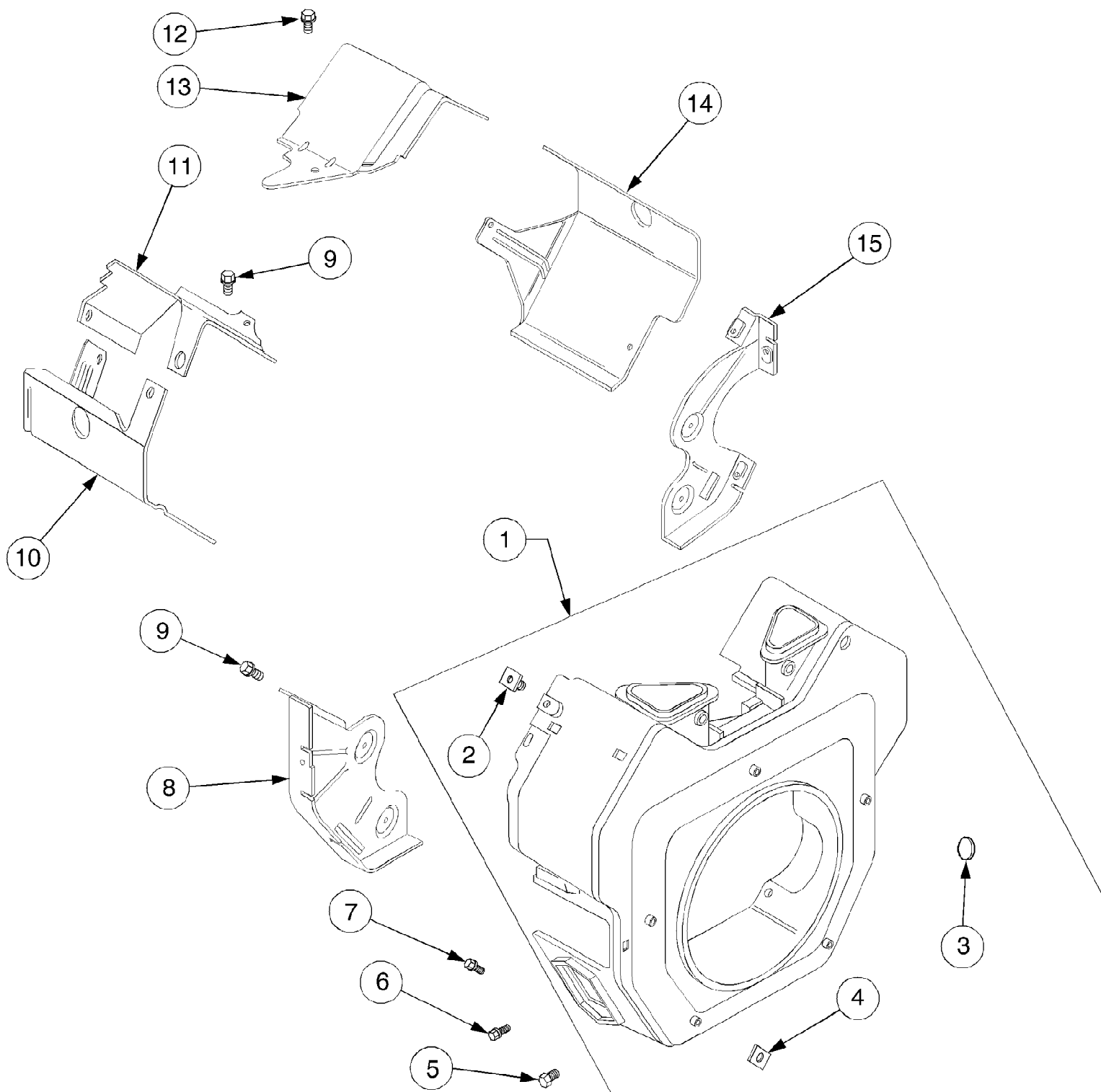
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GT2542 Tractor 2008 & Before
Battery Electrical Components and Switches

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Ref #	Part Number	Qty	S/P/F	Description
1	629-04158	1	S	Wire Harness, Main
2	710-3015	2	/P	Screw, Hex, 1/4-20 x .75 GR5
3	712-0271	2	/P	Sems Nut
4	721-0342	1	S	Gasket, Silicone
5	725-0157	4	/P	Tie, Self-Clinch Cable
6	725-04036A	1	S	Meter, Indicator / Hour K017 & Before
6	725-04022B	1	S	Meter, Indicator / Hour K017 & After
7	725-04175	1	S	Switch, PTO
8	725-04227A	1	S	Switch, Key/Module
9	725-0963	2	S	Lamp, Head Light
10	725-1648	1	S	Relay
11	725-1649	2	S	Socket, Light, 1/4 Turn
12	925-1707D	1	/P	Battery
13	725-2003	1		Receptacle, Power 12V
14	725-2054	2	S	Key, Ignition
15	725-3164A	1	S	Switch, Interlock (Brake)
16	725-3167	1	S	Switch, Snap Mount (Reverse)
17	725-3243	2		Fuse, 25 Amp
18	725-04008	1		Fuse, 5 Amp
19	725-04040	1	S	Switch, Seat
20	726-0154	9	S	Tie, Pushmount
21	726-3055	9		Clip, Cable
22	629-04142A	1	/P	Harness, Head Light



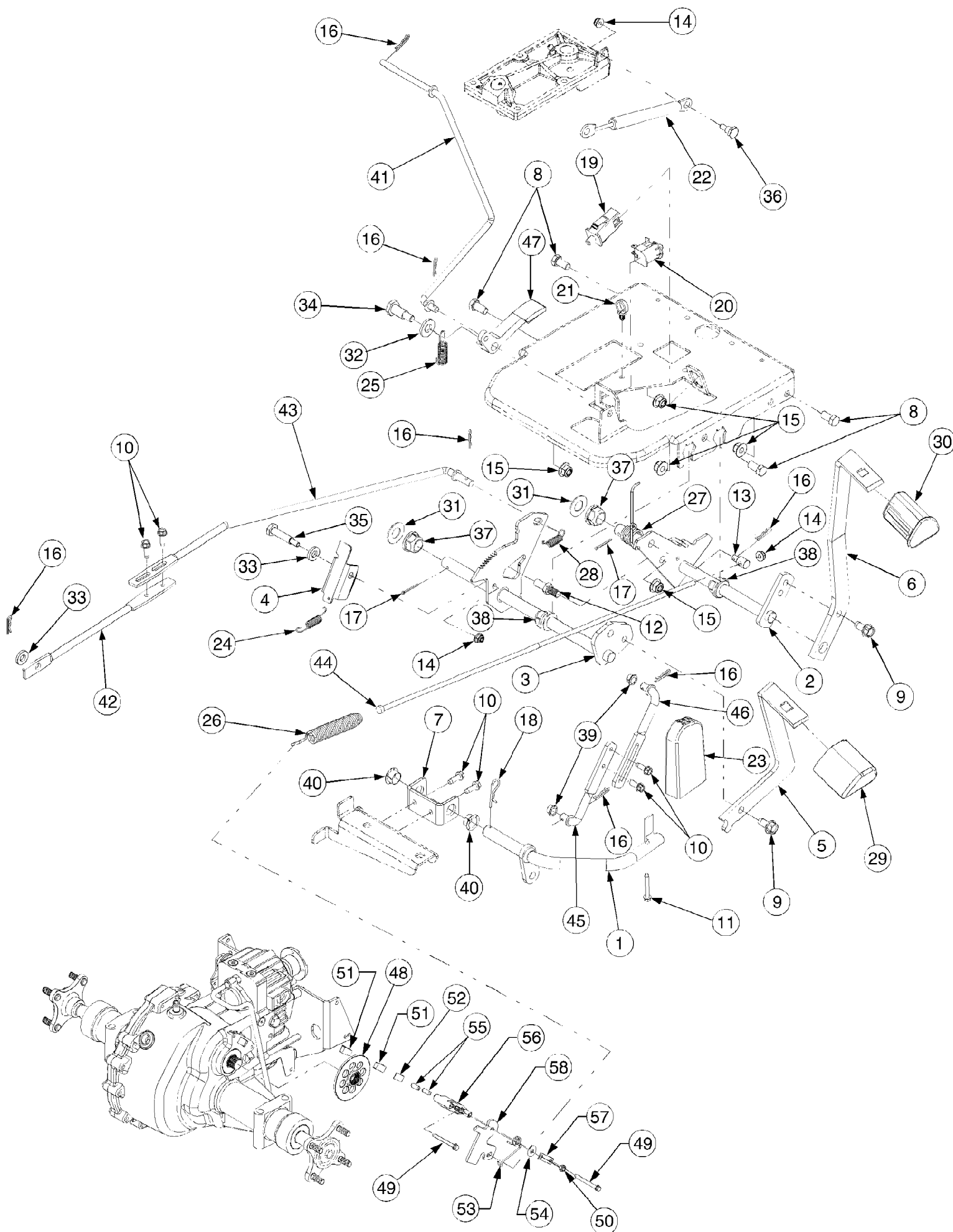
GT2542 Tractor 2008 & Before
Blower Housing and Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-175-S	1	/P	Housing, Blower (Incl. Ref #2-4)
2	KH-24-100-02	2		Nut, Plastic
3	KH-25-139-16	1		Plug, Button, 9/16
4	KH-24-100-01	3		Nut, Plastic
5	KH-M-0551016	1		Screw, Hex Flange, M5 x 0.8 x 16
6	KH-M-545016-S	3	/P	Screw, Hex Flange, M5 x 0.8 x 16
7	KH-M-0545020	4	/P	Screw, Hex Flange, M5 x 0.8 x 20
8	KH-24-146-16-S	1	/P	Plate, Backing - #2 Side CH20S-64742
8	KH-24-146-55-S	1		Plate, Backing - #2 Side CH20S-64748
9	KH-M-0645016	1	S	Screw, Hex Flange, M6 x 1.0 x 16
10	KH-24-063-20	1	/P	Baffle, Cylinder Barrel - #2 Side CH20S-64742
10	KH-24-063-88-S	1	/P	Baffle, Cylinder Barrel - #2 Side CH20S-64748
11	KH-24-063-70-S	1		Baffle, Valley - #2 Side
12	KH-M-550010-S	2		Screw, Hex Flange, M5 x 0.8 x 10
13	KH-24-063-59-S	1		Baffle, Valley - #1 Side
14	KH-24-063-58-S	1	S	Baffle, Cylinder Barrel - #1 Side
15	KH-24-146-20-S	1	/P	Plate, Backing - #1 Side

GT2542 Tractor 2008 & Before
Brake and Control Pedals Mfg Date K016 & After

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GT2542 Tractor 2008 & Before
Brake and Control Pedals Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0412	1		Pedal Assy, Reverse
2	603-04313A	1	/P	Shaft Assy, Brake
3	603-04314	1		Shaft Assy, Forward/Reverse
4	703-05873	1		Bracket, Reverse Switch
5	703-2570A	1		Pedal, Forward
6	703-2573A	1		Pedal, Brake
7	703-2938	1		Bracket, Reverse Pivot
8	710-0514	4	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
9	710-0623	2	/P	Screw, Hex Wash Hd Tapp 3/8-16x .75
10	710-0642	6	/P	Screw, Hex Wash Hd Tapp 1/4-20x .75
11	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
12	711-04543	1		Pin, 3/8-16 x 1.0
13	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
14	712-04064	3	/P	Nut, Hex Flange Lock, 1/4-20
15	712-04065	4	/P	Nut, Hex Flange Lock, 3/8-16
16	714-0104	7	S	Pin, Internal Cotter, 5/16 Dia x 1.12
17	714-0111	2	S	Pin, Cotter, 3/32 x 1.0
18	714-0145	1	S	Pin, Internal Cotter, 3/8 Dia x 1.62
19	725-3164A	1	S	Switch, Interlock (Brake)
20	725-3167	1	S	Switch, Snap Mount (Reverse)
21	725-3055	1		Clip, Cable Retainer
22	727-04141	1		Cylinder, Damper, .59 OD x 7.84 Lg
23	731-3205	1	S	Pedal, Reverse
24	732-0418	1		Spring, Extension, .38 OD x 2.1
25	732-04354	1		Spring, Extension
26	732-0463A	1	/P	Spring, Extension
27	732-0756A	1	S	Spring, Torsion
28	732-3118	1		Spring, Extension, .375 OD x 1.44
29	735-3048	1		Pad, Forward Foot Control
30	735-3049A	1	/P	Pad, Brake Foot
31	736-0187	2	/P	Washer, Flat, .64 x 1.24 x .06 HT
32	736-0326	1	S	Washer, Flat, .51 x 1.0 x .125
33	736-3010	2	/P	Washer, Flat, .407 x .812 x .135 HT
34	738-0145	1	S	Shoulder Bolt, .50 OD x .840
35	738-0560	1	S	Screw, Shoulder, .374 x 1.375
36	738-0974	1	S	Screw, Shoulder, .375 x .380:1/4-20
37	741-0225	2	S	Bearing, Hex Flange
38	741-3065B	2	/P	Bearing, Hex Flange Split
39	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
40	741-3074	2		Bearing, Flange, .625 x .938 x .344
41	747-04426	1		Rod, Cruise
42	747-04478	1		Rod, Rear F/R Control
43	747-04479	1		Rod, Front F/R Control
44	747-04516	1		Rod, Brake
45	747-3341A	1	/P	Rod, Rear Connecting
46	747-3383	1	/P	Rod, Front Connecting
47	748-04102	1		Latch, Cruise
48	761-0215	1		Disc, Brake
49	710-1206	2	/P	Screw, Hex Wash Hd, Tapp, 1/4-20 x 2.375
50	712-0273	1	S	Nut, Hex Nylon Lock, 5/16-24
51	717-0678	2	S	Pad, Brake
52	717-0682	1	S	Plate, Puck
53	732-0925	1		Spring, Torsion

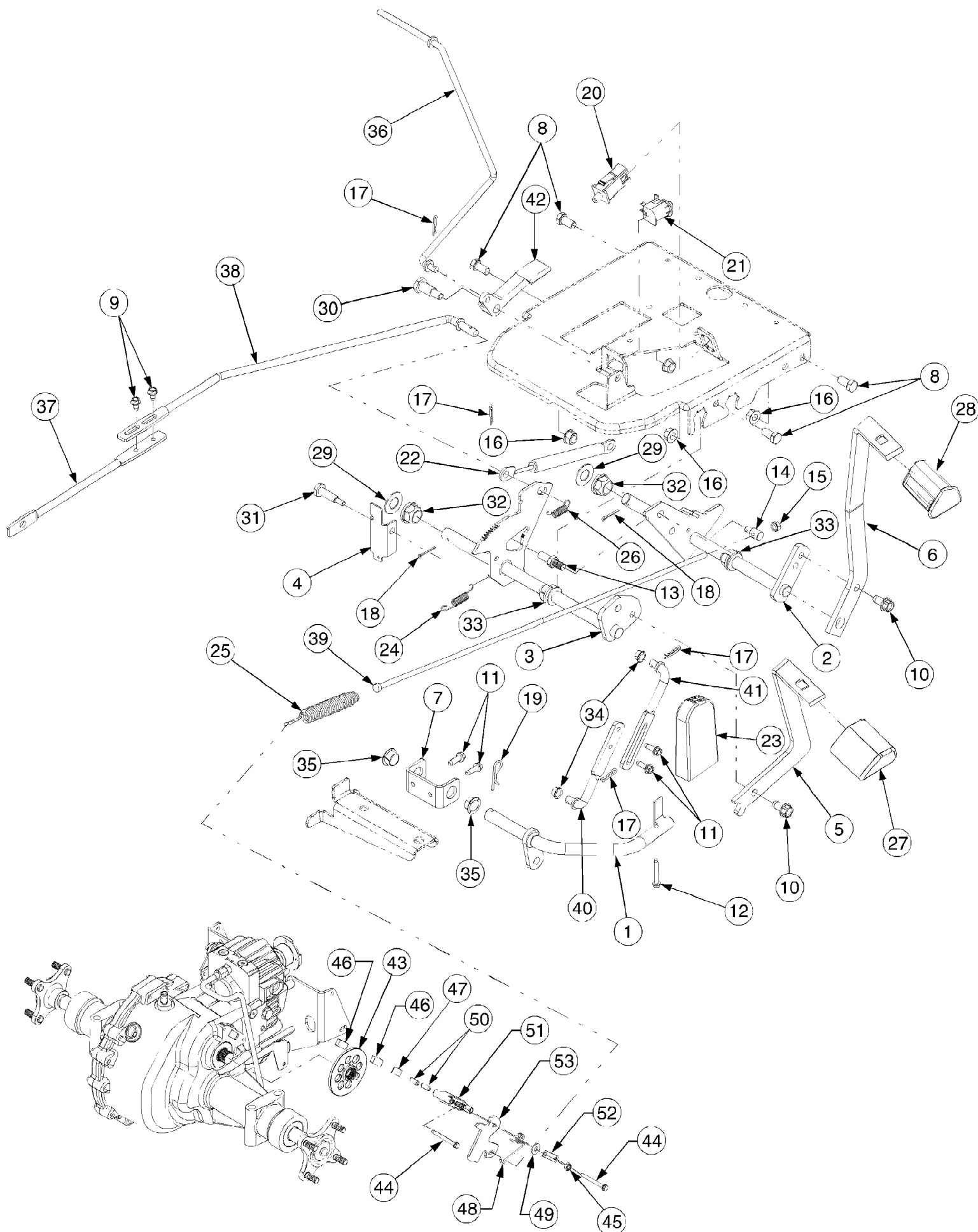
GT2542 Tractor 2008 & Before
Brake and Control Pedals Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
54	736-0371	1	/P	Washer, Flat, .343 x .88 x .062
55	741-0343	2	S	Pin, Brake Actuating
56	761-0207A	1	/P	Yoke, Brake
57	761-0208	1		Bracket, Brake Anti Rotation
58	761-3074	1		Arm, Brake Actuator

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Brake and Control Pedals Mfg Date K016 & Before

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GT2542 Tractor 2008 & Before
Brake and Control Pedals Mfg Date K016 & Before

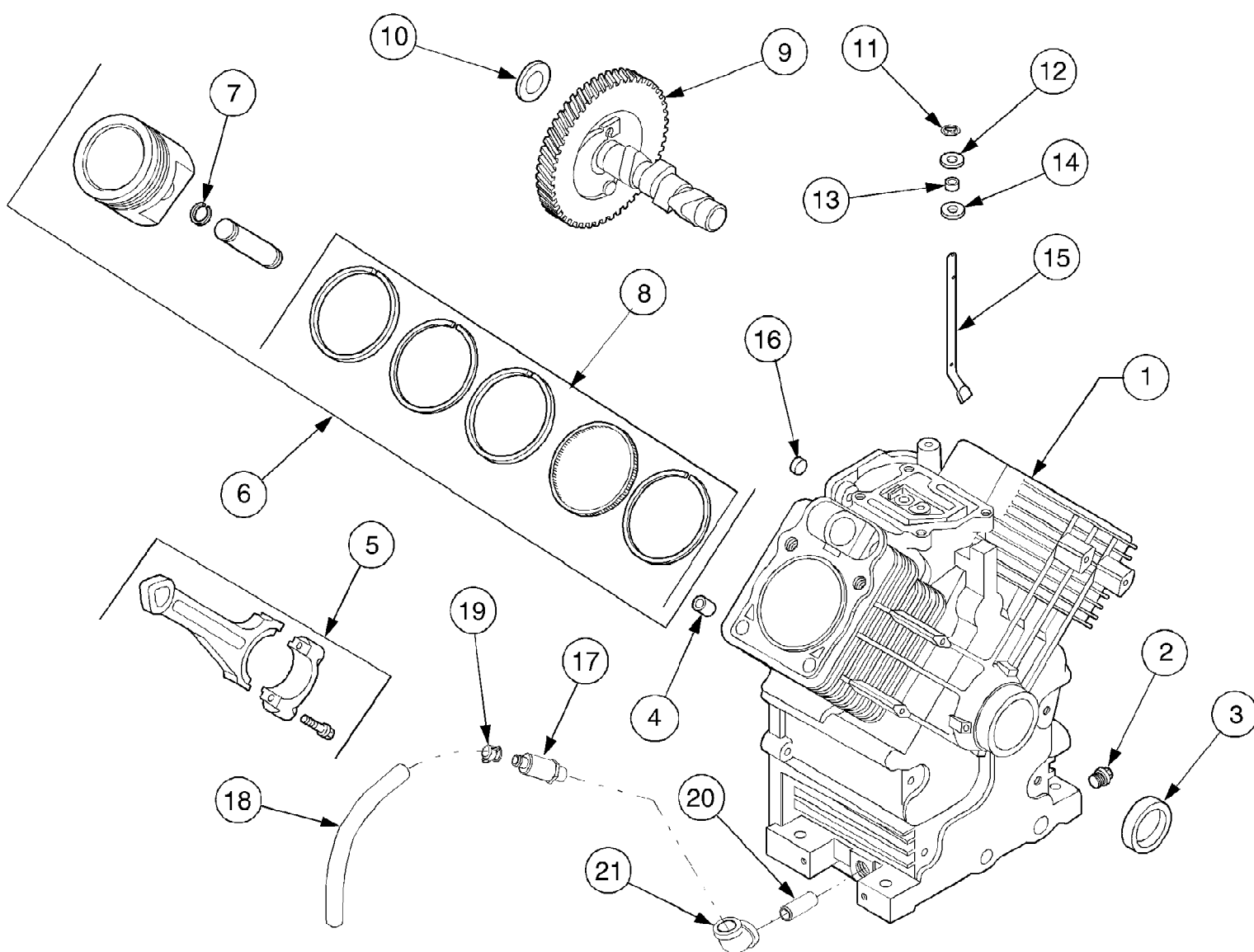
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Ref #	Part Number	Qty	S/P/F	Description
1	603-0412	1		Pedal Assy, Reverse
2	603-04313	1	S	Shaft Assy, Brake
3	603-04314	1		Shaft Assy, Forward/Reverse
4	703-05873	1		Bracket, Reverse Switch
5	703-2570A	1		Pedal, Forward
6	703-2573A	1		Pedal, Brake
7	703-2938	1		Bracket, Reverse Pivot
8	710-0216	4	/P	Screw, Hex Cap, 3/8-16 x .75 GR5
9	710-0599	2	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
10	710-0623	2	/P	Screw, Hex Wash Hd Tapp 3/8-16x .75
11	710-0642	6	/P	Screw, Hex Wash Hd Tapp 1/4-20x .75
12	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
13	711-04543	1		Pin, 3/8-16 x 1.0
14	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
15	712-0271	1	/P	Nut, Hex Sems, 1/4-20
16	712-0431	4	S	Nut, Hex Flange Lock, 3/8-16
17	714-0104	4	S	Pin, Internal Cotter, 5/16 Dia x 1.12
18	714-0111	2	S	Pin, Cotter, 3/32 x 1.0
19	714-0145	1	S	Pin, Internal Cotter, 3/8 Dia x 1.62
20	725-3164A	1	S	Switch, Interlock (Brake)
21	725-3167	1	S	Switch, Snap Mount (Reverse)
22	727-04141	1		Cylinder, Damper, .59 OD x 7.84 Lg
23	731-3205	1	S	Pedal, Reverse
24	732-0418	1		Spring, Extension, .38 OD x 2.1
25	732-0463A	1	/P	Spring, Extension
26	732-3118	1		Spring, Extension, .375 OD x 1.44
27	735-3048	1		Pad, Forward Foot Control
28	735-3049	1	S	Pad, Brake Foot
29	736-0187	2	/P	Washer, Flat, .64 x 1.24 x .06 HT
30	738-0145	1	S	Shoulder Bolt, .50 OD x .840
31	738-0572	1	S	Screw, Shoulder, .374 x 1.16
32	741-0225	2	S	Bearing, Hex Flange
33	741-3065B	2	/P	Bearing, Hex Flange Split
34	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
35	741-3074	2		Bearing, Flange, .625 x .938 x .344
36	747-04426	1		Rod, Cruise
37	747-04478	1		Rod, Rear F/R Control
38	747-04479	1		Rod, Front F/R Control
39	747-04516	1		Rod, Brake
40	747-3341A	1	/P	Rod, Rear Connecting
41	747-3383	1	/P	Rod, Front Connecting
42	748-04102	1		Latch, Cruise
	732-04354	1		Spring, Cruise Latch
43	761-0215	1		Disc, Brake
44	710-1206	2	/P	Screw, Hex Wash Hd, Tapp, 1/4-20 x 2.375
45	712-0273	1	S	Nut, Hex Nylon Lock, 5/16-24
46	717-0678	2	S	Pad, Brake
47	717-0682	1	S	Plate, Puck
48	732-0925	1		Spring, Torsion
49	736-0371	1	/P	Washer, Flat, .343 x .88 x .062
50	741-0343	2	S	Pin, Brake Actuating
51	761-0207A	1	/P	Yoke, Brake
52	761-0208	1		Bracket, Brake Anti Rotation

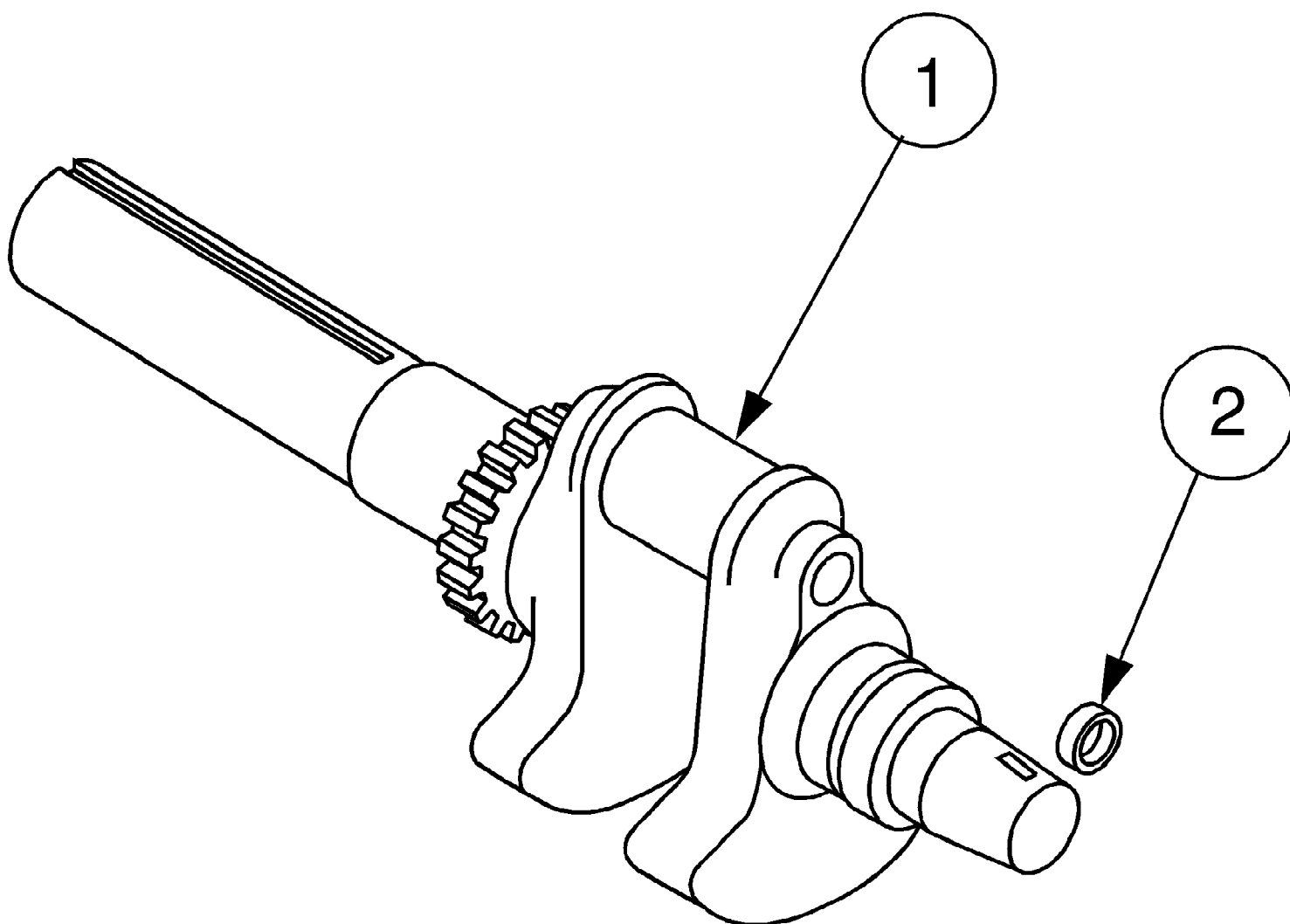
GT2542 Tractor 2008 & Before
Brake and Control Pedals Mfg Date K016 & Before

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Ref #	Part Number	Qty	S/P/F	Description
53	761-3074	1		Arm, Brake Actuator



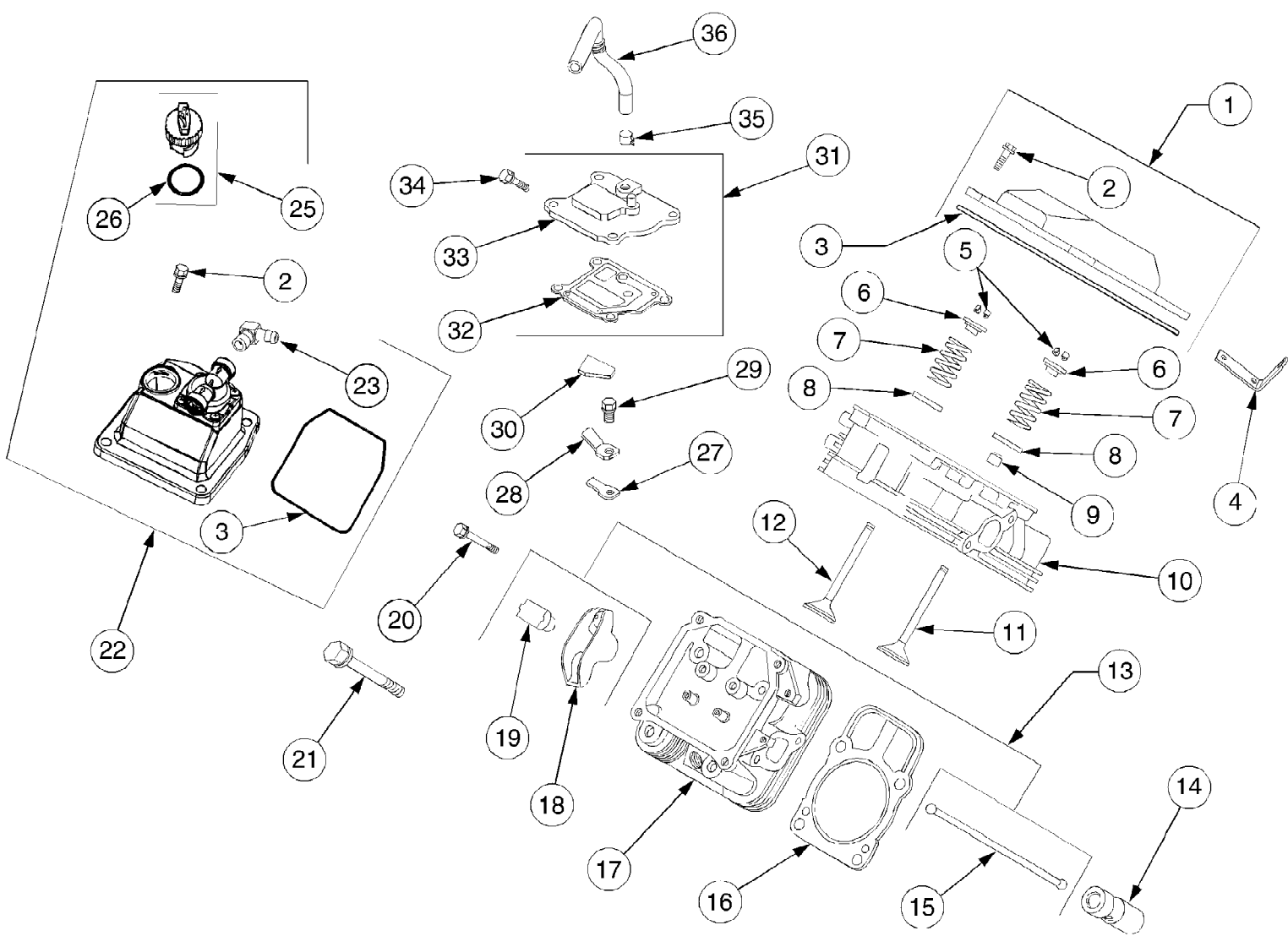
Ref #	Part Number	Qty	S/P/F	Description
	KH-PA-64742	1		Complete Engine CH20S-64742
	KH-24-522-416	1		Short Block CH20S-64742
	KH-PA-64748	1		Complete Engine CH20S-64748
	KH-24-522-416	1		Short Block CH20S-64748
	KH-24-755-107-S	1	/P	Gasket Set Not shown
1	N/A	1		Cylinder Block, (Use Miniblock)
1	KH-24-782-15	1	/P	Miniblock
2	KH-25-139-57-S	2	/P	Plug, Hex Hd, 3/8
3	KH-24-032-01	1	S	Seal, Front Oil
4	KH-24-380-13-S	6	S	Pin, Locating Dowel
5	KH-24-067-13	2	S	Rod, Connecting, Std CH20S-64742
5	KH-24-067-14	2		Rod, Connection, .010 / .25mm CH20S-64742
5	KH-24-067-20-S	1	S	Rod, Connecting, Std CH20S-64748
5	KH-24-067-17-S	1	S	Rod, Connection, .010 / .25mm CH20S-64748
6	KH-24-874-17-S	2	S	Piston w/Ring Set, Std
6	KH-24-874-14-S	2		Piston w/Ring Set, .08mm
6	KH-24-874-18-S	2	/P	Piston w/Ring Set, .010 / .25mm
6	KH-24-874-19-S	2	S	Piston w/Ring Set, .020 / .50mm
7	KH-24-018-01	4	S	Retainer, Piston Pin
8	KH-24-108-11-S	2	S	Ring Set, Std CH20S-64742
8	KH-24-108-12-S	2	S	Ring Set, .010 / .25mm CH20S-64742
8	KH-24-108-13-S	2		Ring Set, .020 / .50mm
8	KH-24-108-22-S	1	/P	Ring Set, Std CH20S-64748
8	KH-24-108-24-S	1	/P	Ring Set, .010 / .25mm CH20S-64748
9	KH-24-012-10-S	1	/P	Camshaft Assembly
10	KH-12-422-09	1	S	Shim, Camshaft, .0320 (Red) AR
10	KH-12-422-13	1	S	Shim, Camshaft, .0400 (Black) AR
10	KH-12-422-07	1	S	Shim, Camshaft, .0280 (White) AR
10	KH-12-422-08	1	S	Shim, Camshaft, .0300 (Blue) AR
10	KH-12-422-10	1	S	Shim, Camshaft, .0340 (Yellow) AR
10	KH-12-422-11	1	S	Shim, Camshaft, .0360 (Green) AR
10	KH-12-422-12	1	S	Shim, Camshaft, .0380 (Gray) AR
11	KH-24-018-09-S	1		Ring, Retainer
12	KH-M-931010-S	1		Washer, Nylon
13	KH-28-032-09-S	1		Seal, Governor Cross Shaft
14	KH-24-468-15-S	1		Washer, Plain
15	KH-24-144-38-S	1	/P	Shaft, Governor Cross
16	KH-52-139-09	1	S	Plug, Cup
17	751-3140	1	S	Drain, Oil
18	751-3141-12	1	S	Hose, Oil Drain
19	751-3142	1		Cap
20	737-0199	1	S	Pipe, Straight, 3/8 NPT x 2.0
21	737-0272	1		Elbow, 90 Degree



GT2542 Tractor 2008 & Before
Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-84-S	1		Crankshaft (Incl. Ref #2)
2	KH-52-139-09	1	S	Plug, Cup



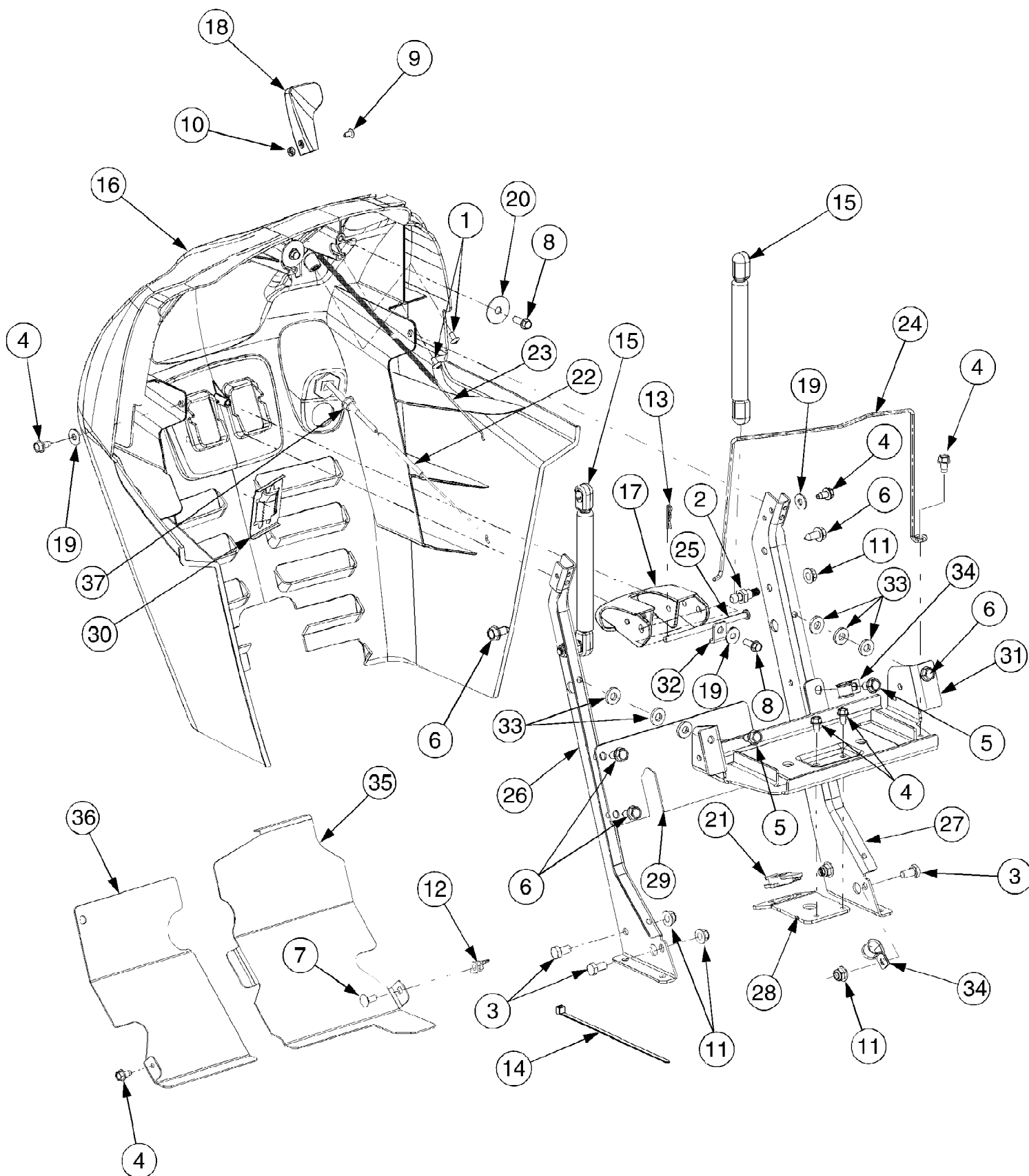
GT2542 Tractor 2008 & Before
Cylinder Head, Valves and Breather

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-141-S	1	/P	Kit, Valve Cover (Includes 2-3)
2	KH-M-651030-S	8		Screw, Hex Flng, M6 x1.0 x 30
3	KH-24-153-28-S	2	S	O-Ring, Valve Cover
4	KH-24-445-01	1	S	Strap, Lifting
5	KH-12-755-03	4	/P	Kit, Retainer
6	KH-12-173-01	4	/P	Cap, Valve Spring
7	KH-24-089-02	4	/P	Spring, Valve
8	KH-235011	4	S	Retainer, Spring
9	KH-66-032-05-S	2	/P	Seal, Valve Stem
10	KH-24-318-68-S	1	S	Head Assembly, #1 Cylinder
11	KH-24-017-01	2	/P	Valve, Intake Std
11	KH-24-017-02	2		Valve, Intake, .25mm
12	KH-24-016-01	2	/P	Valve, Exhaust Std
12	KH-24-016-02	2		Valve, Exhaust, .25mm
13	KH-24-755-66	1	/P	Kit, Valve Train (Incl. 15,18,19)
14	KH-25-351-04-S	4	S	Lifter, Valve
15	KH-24-411-05	4	/P	Rod, Push
16	KH-24-841-01-S	2	/P	Kit, Cyl. Hd. Gasket (Includes 21)
17	KH-24-318-71-S	1	S	Head Assembly, #2 Cylinder
18	KH-25-186-01	4	/P	Arm, Rocker
19	KH-24-599-01	4	S	Pivot, Rocker Arm
20	KH-66-086-07-S	4	S	Screw, Hex Flng, M6 x 1.0 x 34
21	KH-12-086-16	8	S	Screw, Hex Flng, M10 x 1.5 x 90
22	KH-24-559-10-S	1	/P	Kit, Fuel Pump Valve Cover
23	KH-25-294-11-S	2		Fitting, 90°
25	KH-24-227-02	1	S	Cap Assembly, Oil Fill (Incl. 26)
26	KH-24-153-09	1	S	O-Ring
27	KH-24-402-03	1	/P	Reed, Breather
28	KH-66-018-04-S	1	/P	Retainer, Breather Reed
29	KH-M-0545010	1	/P	Screw, Hex Flng, M5 x 0.8 x 10
30	KH-24-050-01	1	S	Filter, Breather
31	KH-24-033-01	1	/P	Kit, Breather (Includes 32-34)
32	KH-24-041-51-S	1	S	Gasket, Breather
33	KH-24-096-86-S	1	S	Cover, Breather
34	KH-M-0645020	4	S	Screw, Hex Flng M6 x 1.0 x 20
35	KH-25-237-14-S	1	/P	Clamp, Breather
36	KH-24-326-26	1	S	Hose, Breather
	KH-24-755-147-S	2		Kit, Cylinder Head Includes Ref. Nos. 5-9, 11, 12, 15, 18-20, Not shown

GT2542 Tractor 2008 & Before
Dash Panel and Engine Controls Mfg Date K016 & After

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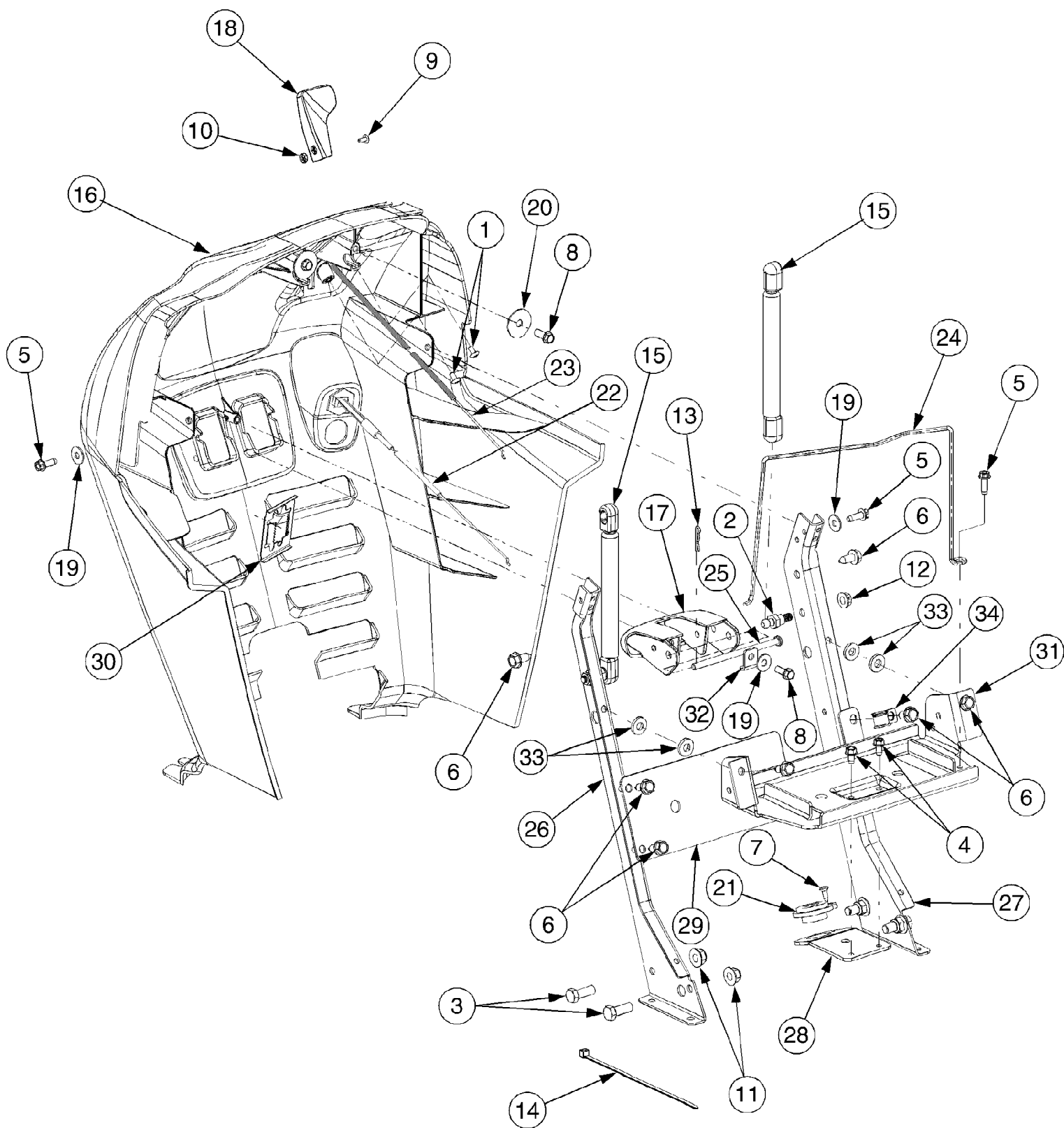
GT2542 Tractor 2008 & Before
Dash Panel and Engine Controls Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0192	2	/P	Screw, #10-24 X .375
2	710-04471	2		Screw, Ball Shoulder. 5/16-18 x .48
3	710-3025	4	/P	Screw, Hex Cap, 5/16-18 x .625 GR5
4	710-0599	6	/P	Screw, Self-tapping, 1/4-20, 0.500
5	710-0650	2	/P	Screw, Hx. Wash. Hd, Tapp. 5/16-18 x .875
6	710-0726	6	/P	Screw, Hx. Wash. Hd, Tapp, 5/16-12 x .75
7	710-0134	1	/P	Screw, Carriage, 1/4 -20 x .62
8	710-0895	2		Screw, 1/4-15, 0.75
9	710-3217	1	/P	Screw, Truss Mach., #8-32 x .375
10	712-0142	1	/P	Nut, Hex, #8-32 GrA
11	712-04063	6	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
12	712-3087	1	/P	Nut, Wing, 1/4-20
13	714-0104	1	S	Internal Cotter Pin, .072 x 1.13
14	725-0157	1	/P	Tie, Cable
15	727-04142	2		Cylinder, Gas
16	731-05354A	1		Dash
16	777I22459	1		Graphic, Dash Insert not shown
16	777I22280	1	S	Graphic, Throttle not shown
17	731-05447	1		Lever, Dash, Cruise
18	731-3161A	1	S	Knob, Throttle Control
19	736-0173	3	/P	Washer, Flat, .28 x .74 x .063
20	736-0362	2	/P	Washer, Flat, .33 x 1.25 x .06 HT
21	731-05659	1		Bushing, Steering Shaft
22	746-04277	1	S	Cable, Choke
23	746-1100	1	S	Cable, Throttle Control
24	747-04215	1	S	Strap, Battery
25	747-1323A	1		Rod, .25 x 4.55
26	783-04285E	1	S	Plate, Dash Support RH
27	783-04323D	1		Plate, Dash Support, LH
28	783-05240	1	S	Bracket, Steering Support
29	783-04506C	1	S	Plate, Dash Support
30	783-0462	1	/P	Bracket, PTO Switch Retainer
31	783-1447C	1		Bracket, Support, Battery K016 - K017
31	783-05469	1		Bracket, Support, Battery K017 & After
32	783-1499	1	S	Bracket, Rod, Dash
33	736-3008	6	S	Washer, Flat, .344 x .75 x .12
34	726-0272	2	/P	Clamp, 9/16
35	703-05885A	1	S	Shield, Engine, LH K016 - K017
35	703-06668	1		Shield, Engine, LH K017 & After
35	777S32728	1		Graphic, Steering Box Access Panel not shown
36	703-05884	1		Shield, Enging, RH
37	712-3005	1	S	Nut, Flange Lock, 3/8-16 Gr5

GT2542 Tractor 2008 & Before
Dash Panel and Engine Controls Mfg Date K016 & Before

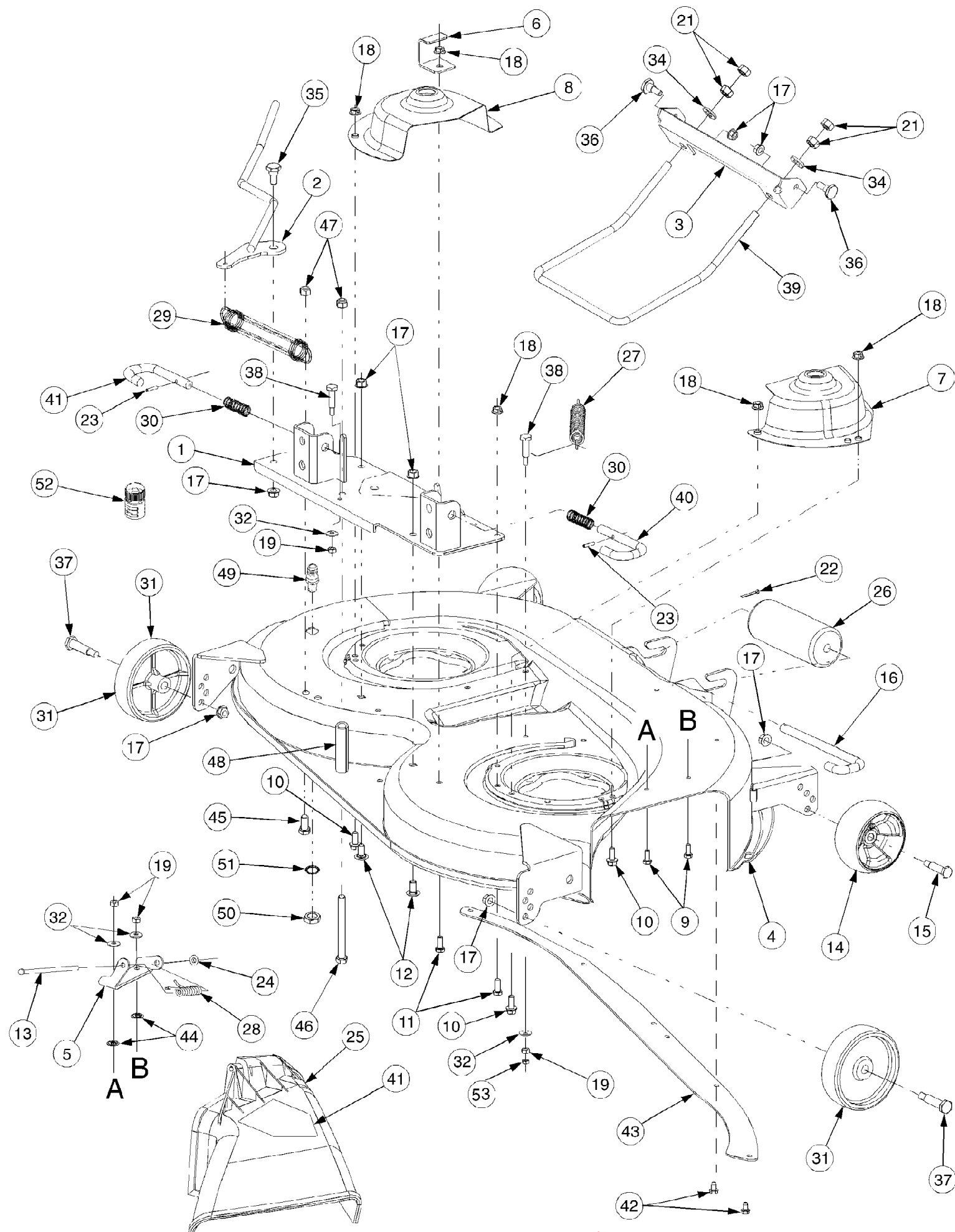
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GT2542 Tractor 2008 & Before
Dash Panel and Engine Controls Mfg Date K016 & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0192	2	/P	Screw, #10-24 X .375
2	710-04471	2		Screw, Ball Shoulder. 5/16-18 x .48
3	710-0376	4	/P	Screw, Hex Cap, 5/16-18 x 1.0 GR5
4	710-0599	2	/P	Screw, Self-tapping, 1/4-20, 0.500
5	710-0642	3	/P	Screw, Hx. Wash. Hd, Tapp. 1/4-20 x .75
6	710-0726	8	/P	Screw, Hx. Wash. Hd, Tapp, 5/16-12 x .75
7	710-0837	1		Screw, Oval Cntrsnsk, #10-16 x .625
8	710-0895	3		Screw, 1/4-15, 0.750
9	710-3217	1	/P	Screw, Truss Mach., #8-32 x .375
10	712-0142	1	/P	Nut, Hex, #8-32 GrA
11	712-04063	4	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
12	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18 GR5
13	714-0104	1	S	Internal Cotter Pin, .072 x 1.13
14	725-0157	1	/P	Tie, Cable
15	727-04142	2		Cylinder, Gas
16	731-05354	1		Dash
	777I22459	1		Graphic, Dash Insert
	777I22280	1	S	Graphic, Throttle
	777X42183	1		Graphic, Carb Emissions
17	731-05447	1		Lever, Dash, Cruise
18	731-3161	1	S	Knob, Throttle Control
19	736-0173	3	/P	Washer, Flat, .28 x .74 x .063
20	736-0362	2	/P	Washer, Flat, .33 x 1.25 x .06 HT
21	741-0587	1		Bearing, Steering Column
22	746-04277	1	S	Cable, Choke
23	746-3049	1	S	Cable, Throttle Control
24	747-04215	1	S	Strap, Batter
25	747-1323A	1		Rod, .25 x 4.55
26	783-04285D	1	S	Plate, Dash Support RH
27	783-04323D	1		Plate, Dash Support, LH
28	783-04475	1	S	Bracket, Steering Support
29	783-04506A	1	S	Plate, Dash Support
30	783-0462	1	/P	Bracket, PTO Switch Retainer
31	783-1447B	1		Bracket, Support, Battery
32	783-1499	1	S	Bracket, Rod, Dash
33	736-3008	4	S	Washer, Flat, .344 x .75 x .12
34	726-0272	1	/P	Clamp, 9/16



GT2542 Tractor 2008 & Before
Deck Assembly 42 inch

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0181B	1		Plate Assembly, Mounting
2	603-0199	1		Handle, Tension
3	703-2248	1	/P	Bracket, Front Lift
4	603-0409C	1	S	Deck Assembly, 42"
4	777S30503	1	/P	Graphic, Danger Top/RH Deck
4	777S30014	1	/P	Graphic, Tension Lever
4	777S30018	1	/P	Graphic, Safety Top/LH Deck
4	777I22056	1		Graphic, Belt Routing
4	777D07755	1		Graphic, 42" Cut
4	777D09508	1		Graphic, Cut
4	777D10624	1		Graphic, Deck Wash
5	703-1693A	1	/P	Bracket, Hinge Mounting
6	703-2559	1		Bracket, Handle Stop
7	703-3237	1	/P	Shield, RH Pulley
8	703-2945	1		Shield, LH Pulley
9	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
10	710-1260A	3	/P	Screw, Hx Wsh Hd Tapp, 5/16-18 x .75
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3178	2	/P	Bolt, Carriage, 3/8-16 x .75
13	711-0792	1	S	Pin, Hinge, .25 Dia x 6.75 Lg
14	734-04155	2		Wheel, Deck w/Fitting
15	738-3056	2	S	Bolt, Shoulder, 1/2 x 2.5 : 3/8-16
16	711-3314	1	S	Pin, Roller, 1/2 Dia x 7.31 Lg
17	712-04065	7	/P	Nut, Hex Flange Lock, 3/8-16
18	712-04063	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
19	712-3006	4	/P	Nut, Hex, 1/4-20
21	712-0206	4	S	Nut, Hex, 1/2-13
22	714-3004	1		Pin, Cotter, 3/32 x 1.25
23	715-3003	2	/P	Pin, Spirol Spring, 3/16 x .75
24	726-0106	1	S	Cap, Speed Nut
25	731-1032B	1	S	Deflector Assy, Includes 5, 13, 24, 28, and 44
26	731-05679	1		Roller
27	732-0262	1	S	Spring, Extension, .88 OD x 6.12
28	732-0602A	1	/P	Spring, Torsion
29	732-3115	1	/P	Spring, Extension, 1.25 OD x 8.15
30	732-3127	2	S	Spring, Compression
31	734-0973	2	/P	Wheel, Deck, 5 in. Dia
32	736-0270	4	/P	Washer, Bell, .265 x .75 x .062
34	736-3019	2		Washer, Flat, .531 x 1.062 x .134 HT
35	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340 Lg
36	738-507B	2		Bolt, Shoulder, .50 Dia x .434 Lg
37	738-0373	2	S	Bolt, Shoulder, 1/2 x 1.5 : 3/8-16
38	738-0572	2	S	Bolt, Shoulder, .375 Dia x 1.16 Lg
39	747-3172C	1	/P	Rod, Front Lift
40	747-3188	2		Pin, Mower Support
41	777S30284	1	S	Graphic, Danger
42	710-0599	5	/P	Screw, Self Tapping, 1/4-20 x .5
43	783-1146A	1	S	Skirt, Deck
44	726-0233	2	/P	Nut, Push, 1/4
45	710-0180A	1		Screw, Hx Cap Lock, 3/8-24 x .75 GR5
46	710-0902	1		Screw, Hex Cap, 3/8-24 x 3.75 GR5
47	712-3061	2	S	Nut, Hex Insert Lock, 3/8-24
48	750-3193	1	/P	Spacer

GT2542 Tractor 2008 & Before
Deck Assembly 42 inch

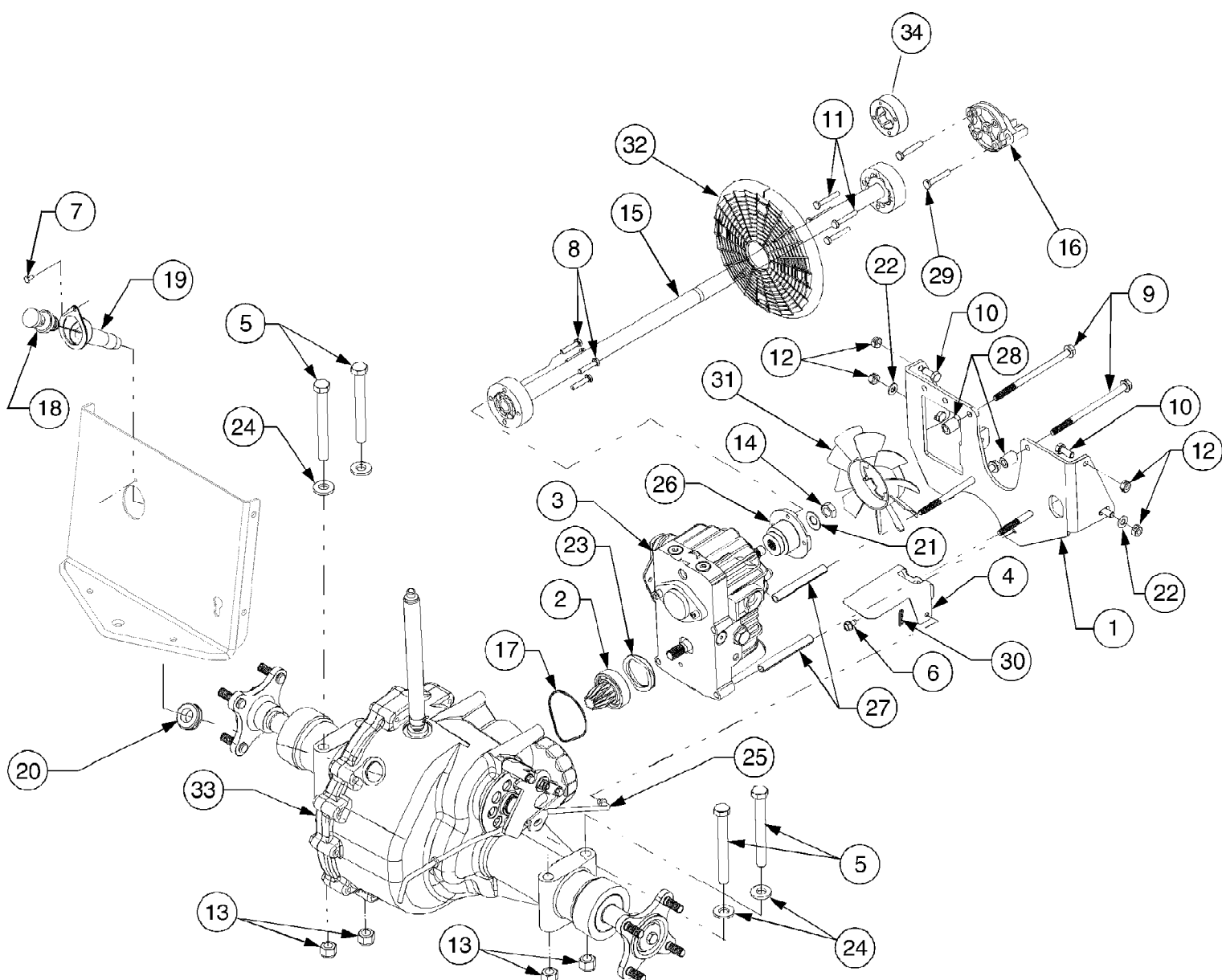
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Ref #	Part Number	Qty	S/P/F	Description
49	737-04003C	1	S	Nozzle, Deck Wash
50	712-0641	1	S	Nut, Hex, M16-1.5
51	736-0225	1	/P	Washer, Lock
52	721-04041	1	S	Adapter, Water Nozzle
53	712-04064	2	/P	Nut, Hex Flange Lock, 1/4-20 GrF

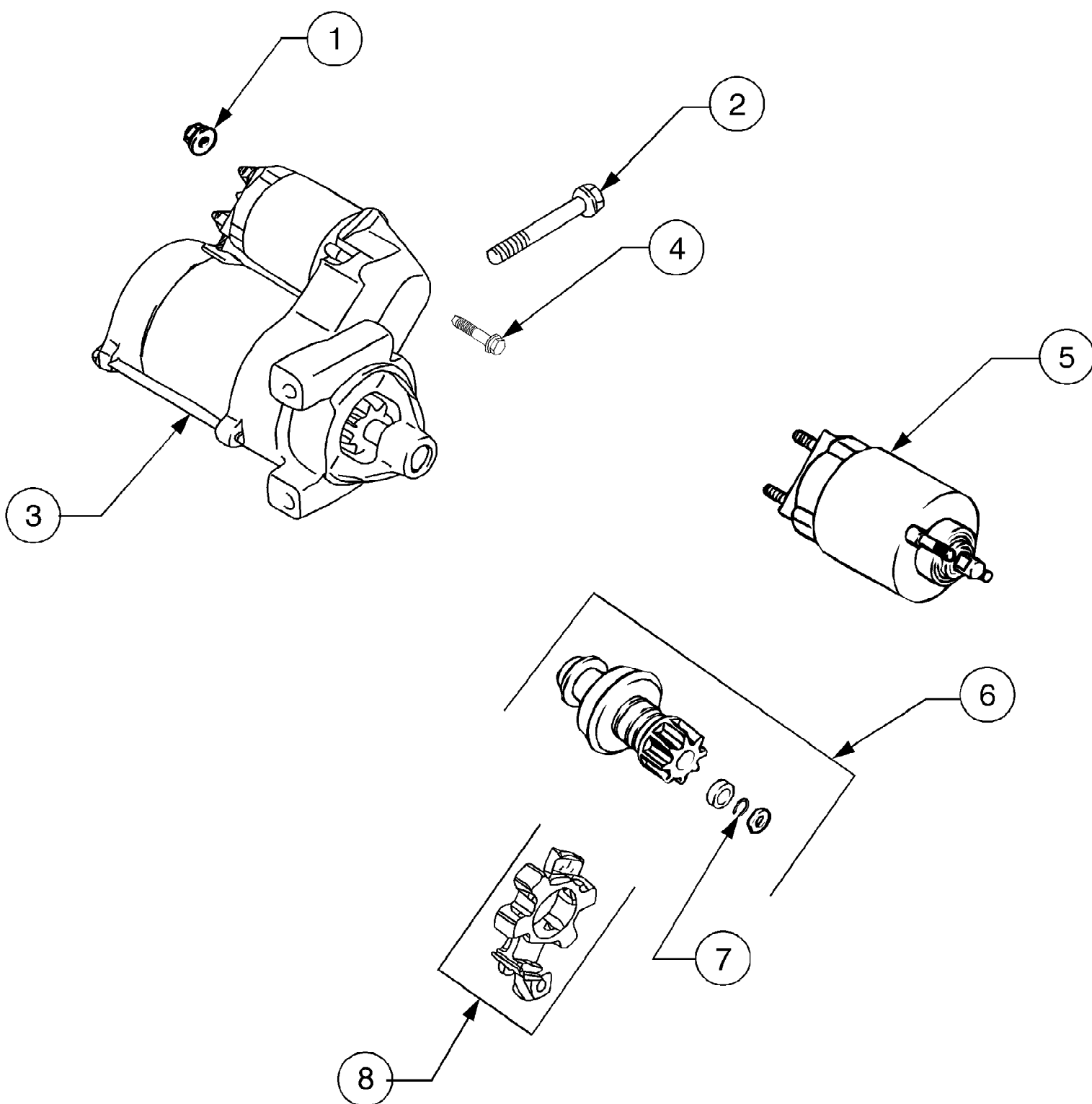
GT2542 Tractor 2008 & Before
Deck Drive and Spindle Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0857	1	/P	Pivot Arm, Double Pulley
2	603-0181B	1		Plate Assembly, Mounting
3	703-2463	1	S	Arm, Idler
4	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0 GR5
6	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0 GR8
7	710-1260A	8	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
8	710-1336A	2	/P	Bolt, Spindle, 3/4-16 x 4.25
9	712-0239	1	S	Nut, Hex Center Lock, 1/2-20
10	712-04065	1	/P	Nut, Hex Flange Lock, 3/8-16
11	712-3078	2	/P	Nut, Hex Flange, 3/4-16
12	716-3020	2	S	Snap Ring, Internal
13	721-3018A	4	S	Seal, Oil, 1.25 x 1.874 x .25
14	732-0262	1	S	Spring, Extension, .88 x 6.12
15	732-3115	1	/P	Spring, Extension, 1.25 x 8.15
16	736-0100	1	/P	Washer, Flat, .531 x 1.25 x .036
17	736-0179	1	S	Washer, Flat, .531 x 1.25 x .100
18	736-0237	2	/P	Washer, Flat, .65 x 1.25 x .075 Hdn.
19	737-3000	3	S	Fitting, 3/16 Drive Lube
20	741-0338	2	/P	Bearing, Flange, 3/4 ID x .53 Lg
21	741-1122	2		Bearing, .625 ID x 1.574 OD x 470
22	741-04129	4	S	Cone, Bearing
23	741-04130	4	S	Cup, Bearing
24	712-3087	1	/P	Nut, Wing, 1/4-20
25	748-3065A	4	/P	Spacer, Deck Spindle
26	750-0656	1	/P	Spacer, Idlr Brkt .50 ID x .75 OD x 2.25
27	750-3132	1	S	Spacer, Pulley .635 ID x .88 OD x 1.25
28	750-3190A	2	/P	Spacer, Bearing
30	754-3073	1	S	Belt, Spindle, A-Section x 61 Lg
31	754-04041	1	S	Belt, PTO, B-Section x 111.2 Lg
32	756-0627D	1	/P	Pulley, Flat Idler, 3.5 OD
33	756-3114	1	/P	Pulley, Double (737-3000 Lube Fitting Not Included)
34	756-3089	2		V-Pulley, 4.0 Dia
35	759-04081	2	/P	Blade, 3 In One, 21.20 Lg
36	618-3129C	2	S	Spindle, Blade
37	731-2363	1	/P	Plug, Mulch
38	710-0134	1	/P	Screw, Carriage, 1/4-20 x .62



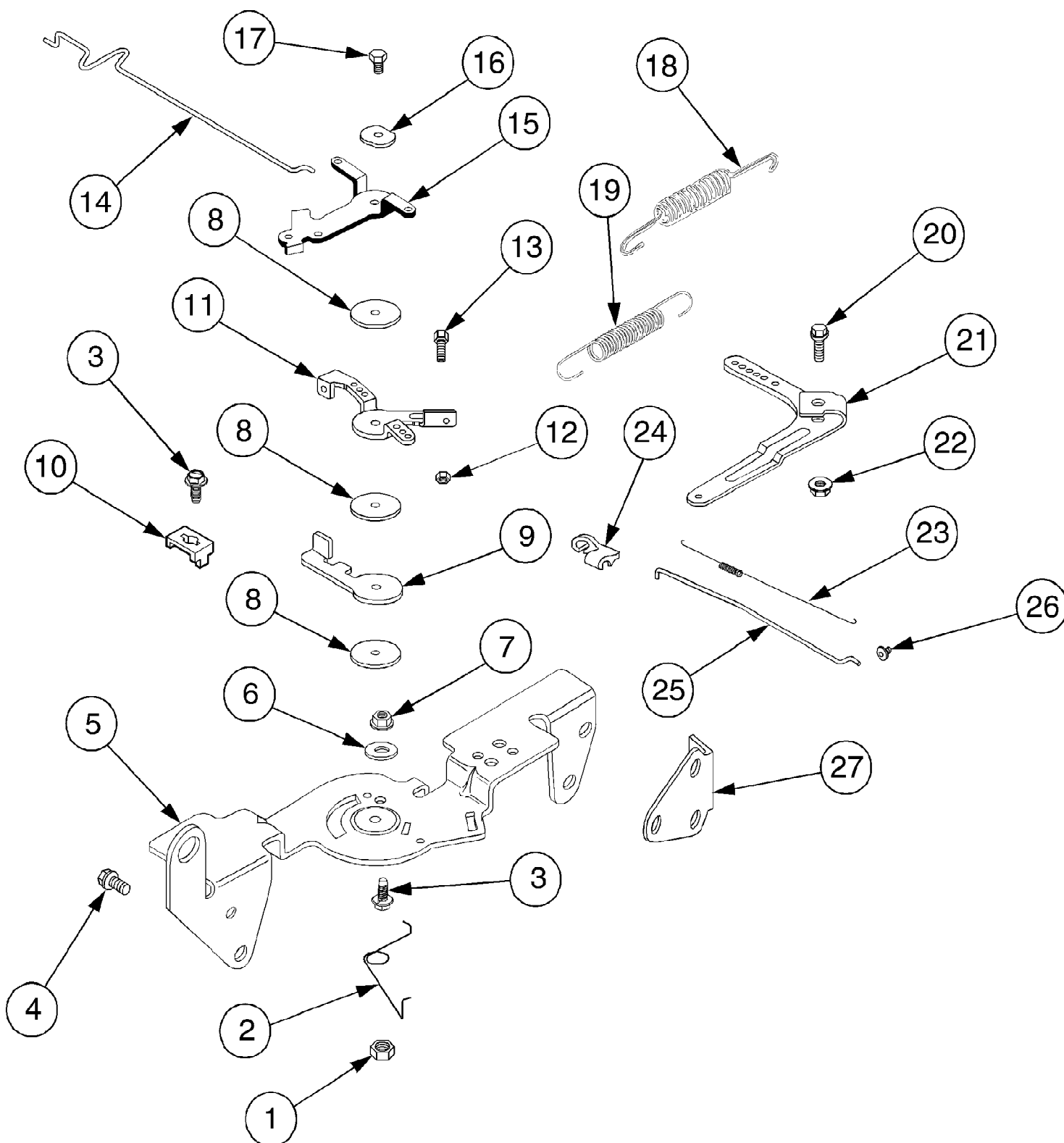
Ref #	Part Number	Qty	S/P/F	Description
1	603-0707	1		Bracket, Torque
2	617-3002	1		Gear Assembly, Pinion
3	618-3243	1	S	Pump, Hydrostatic
4	703-4093	1	/P	Spring Plate, Hydro Dump
5	710-0465	4		Screw, Hex Cap, 1/2-20 x 4.5 GR5
6	710-0599	1	/P	Scrw, Hx Wsh Hd Tapp, 1/4-20 x .5
7	710-0919	1	/P	Scrw, Hx Wsh Hd Tapp, 10-16 x .44
8	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5
9	710-1888	4		Scrw, Hx Hd Tapp, 5/16-18 x 5.25
10	710-3008	4	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
11	710-04743	4		Screw, Hex Patch, 1/4-20 x 1.62 GR5
12	712-04063	4	/P	Nut, Hex Cntr Lock, 5/16-18
13	712-3058	4	S	Nut, Hex Nylon Lock, 1/2-20 GR2
14	712-3059	1	/P	Nut, Hex Top Lock Jam, 1/2-20
15	718-3143	1		Shaft, Drive, 30.625 Lg
15	618-04610	1	S	Shaft, Drive, 29.75 Lg use with 718-04428 adapter
15	759-3764	2	/P	Drive Barrel Kit Not shown (2 used per tractor)
16	719-3096	1	/P	Adapter, Engine
17	721-0519	1		Seal, Gland
18	727-3195	1		Dipstick, Transmission
19	731-3294	1		Holder, Dipstick
20	735-0277A	1		Grommet, Rubber, .75 x 1.063
21	736-0253	1	S	Washer, Belleville
22	736-0275	2	S	Washer, Flat, .344 x .688 x .065
23	736-0619	1		Washer, Spring
24	736-3019	4		Washer, Flat, .531 x 1.062 x .134
25	747-3417A	1	S	Rod, Hydro Dump Valve
26	748-3093	1		Adapter, Hydro Pump
27	750-3349	2		Spacer, Hydro, .323 x .443 3.51
28	750-3350	2		Spacer, Hydro, .323 x .600 x .74
29	KH-24-086-17	2	S	Screw, Hex Patch, M10-1.5x 90mm
30	714-0104	1	S	Internal Cotter Pin
31	731-3297	1		Fan, Pump
32	KH-24-162-34-S	1	/P	Screen, Engine K016-K017
32	KH-24-162-36	1		Screen, Engine K017 & After, use with 618-04610
33	618-04176	1	S	Transmission, Hydro Does not include hubs & hardware
34	718-04428	1		Adapter, Drive Shaft K017 & After, use with 618-04610



GT2542 Tractor 2008 & Before
Electric Start

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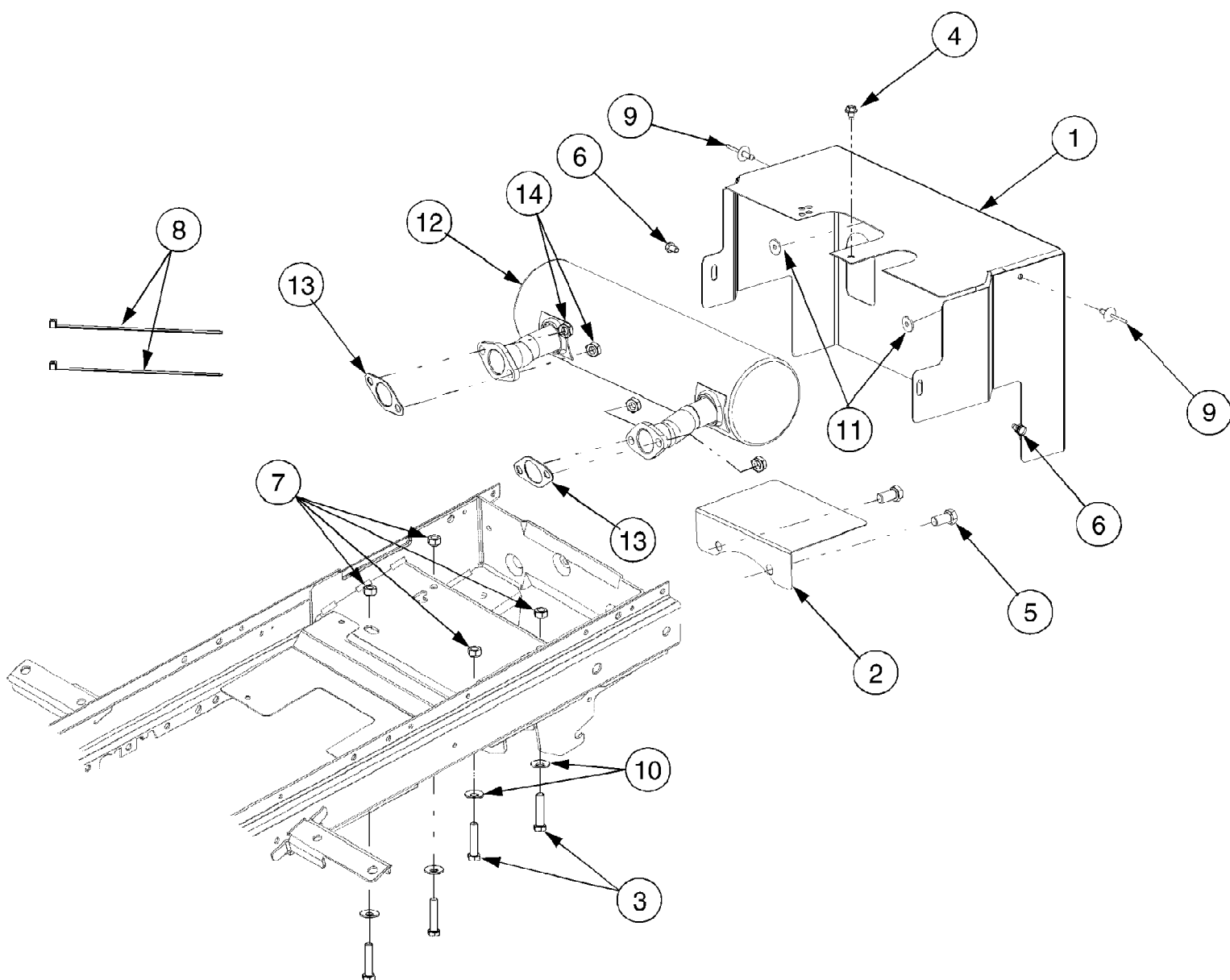
Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0841080	1	S	Nut, Hex Flange M8 x 1.25"
2	KH-M-839080	2	S	Screw, Hex Flange M8 x 1.25 x 80
3	KH-25-098-09-S	1	S	Starter, Solenoid Shift Assembly .(Includes 4-8)
4	KH-25-086-113-S	3		Screw, External Torx Hd.
5	KH-25-435-06-S	1	/P	Kit, Solenoid
6	KH-25-755-33-S	1		Kit, Pinion Drive (Includes 7)
7	KH-25-141-05-S	1		Ring, Retainer
8	KH-25-221-01-S	1		Kit, Brush



Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0547050	1	/P	Nut, Hex Lock M5 x 0.8
2	KH-24-089-03	1		Spring, Choke Return
3	KH-M-545016-S	3	/P	Screw, Hex Flange M5 x 0.8 x 16
4	KH-M-645016-S	4	/P	Screw, Hex Flange M6 x 1.0 x 16
5	KH-24-126-56	1	S	Bracket, Control
6	KH-X-20-1	1		Washer
7	KH-M-541050-S	1		Nut, Hex
8	KH-24-468-01	3		Washer , Plain 5.5mm
9	KH-24-090-07	1	/P	Lever, Throttle Actuator
10	KH-12-237-01	2		Clamp, Cable
11	KH-24-090-13	1		Lever, Throttle Control
12	KH-M-446030-S	1	/P	Nut, Hex M4 x 0.7
13	KH-M-401030	1	/P	Screw, Hex Cap M4 x 0.7 x30
14	KH-24-079-21-S	1	/P	Linkage, Choke
15	KH-24-090-05	1		Lever, Choke
16	KH-41-468-03	1		Washer, Spring 1/4"
17	KH-M-0545020	1	/P	Screw, Hex Flange M5 x 0.8 x 20
18	KH-24-089-51-S	1	/P	Spring, Throttle Limiter
19	KH-24-089-48-S	1		Spring, Governor
20	KH-24-211-03-S	1		Screw, Round Hd. Square Neck
21	KH-24-090-33-S	1	S	Lever, Governor
22	KH-M-0641060	1	S	Nut, Hex Flange M6 x 1.0
23	KH-24-089-01	1		Spring, Linkage
24	KH-25-158-08	1	/P	Bushing, Linkage Retaining
25	KH-24-079-01	1		Linkage, Throttle
26	KH-25-158-11	1	/P	Bushing, Linkage Retaining
27	KH-24-126-04	2	S	Bracket, Support

GT2542 Tractor 2008 & Before
Engine Mounting and Muffler Mfg Date K016 & After

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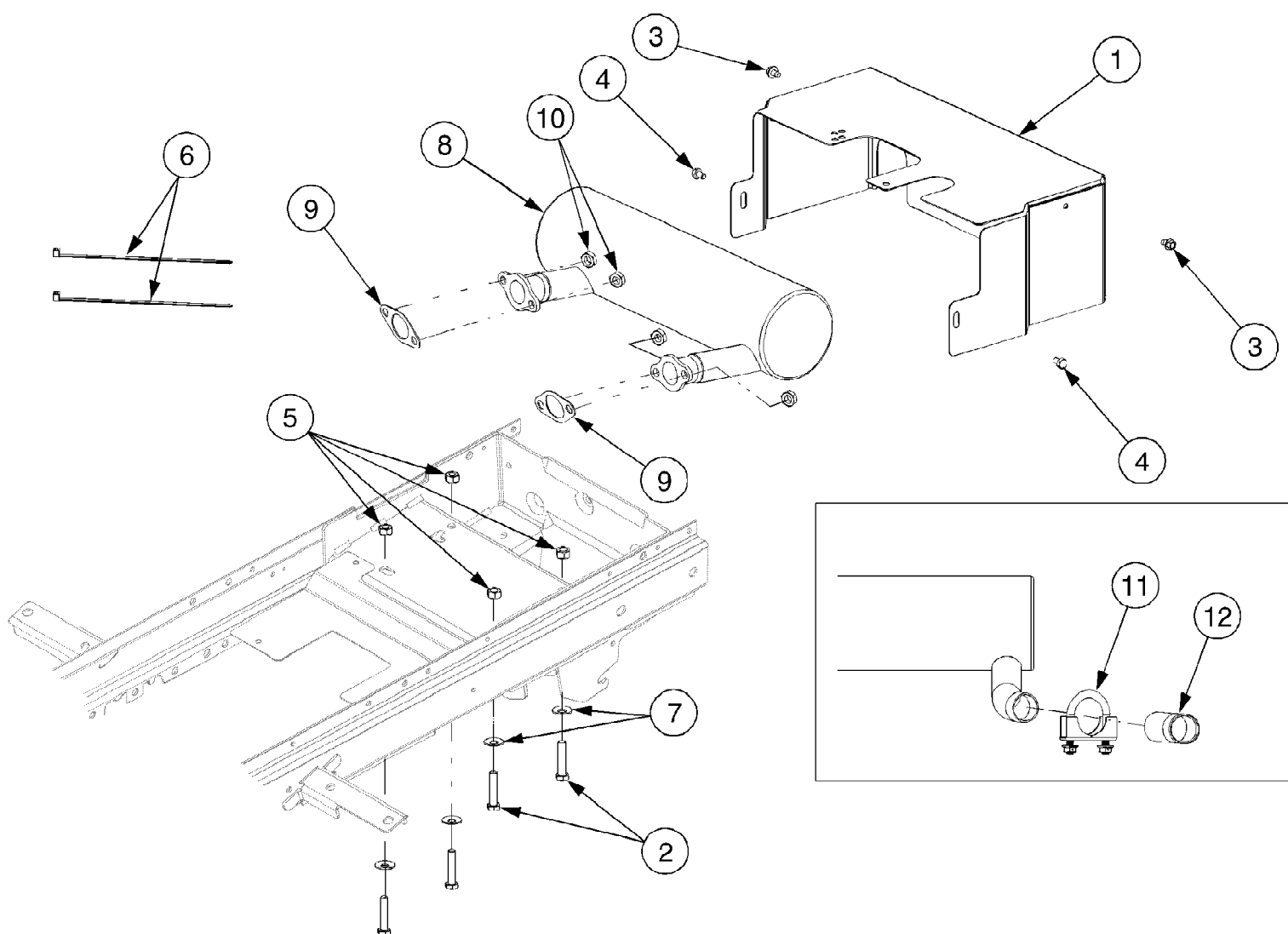
GT2542 Tractor 2008 & Before
 Engine Mounting and Muffler Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	703-05875C	1	/P	Shield, Heat
2	703-05883	1		Shield, Clutch
3	710-0539	4	/P	Bolt, Eng Mount, 3/8-24 x 1.75 GR5
4	710-0653	2	/P	Screw, Hx Wsh Hd Tapp, 1/4-20 x .375
5	710-3119	2	/P	Screw, Hx Cap Lock, 3/8-16 x .75 Gr5
6	710-3209	2		Screw, Hex Cap, M6 x 1 x 10
7	712-3054	4	/P	Nut, Hex Lock, 3/8-24
8	725-0157	2	/P	Tie, Cable
9	728-0177	2		Rivet, Pop, 3/16 x .45
10	736-0105	4	/P	Washer, Bell, .380 x .88 x .062
11	736-0400	2	S	Washer, Flat, .194 x .62 x .063
12	751-10249A	1	/P	Muffler Assembly
13	KH-24-041-02	2	S	Gasket, Exhaust
14	KH-M-0841080	4	S	Nut, Hex Flange

GT2542 Tractor 2008 & Before
Engine Mounting and Muffler Mfg Date K016 & Before

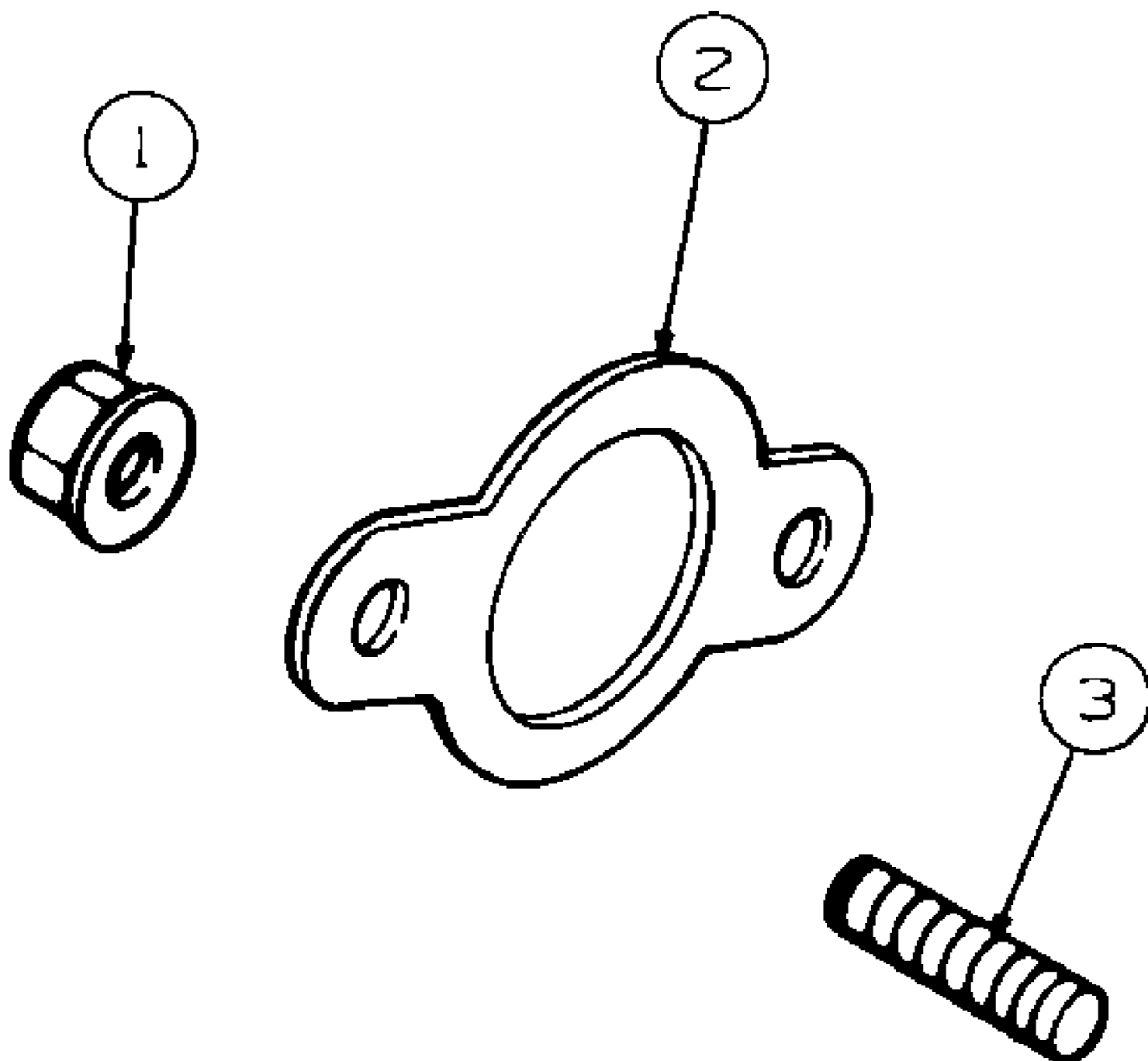
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GT2542 Tractor 2008 & Before
 Engine Mounting and Muffler Mfg Date K016 & Before

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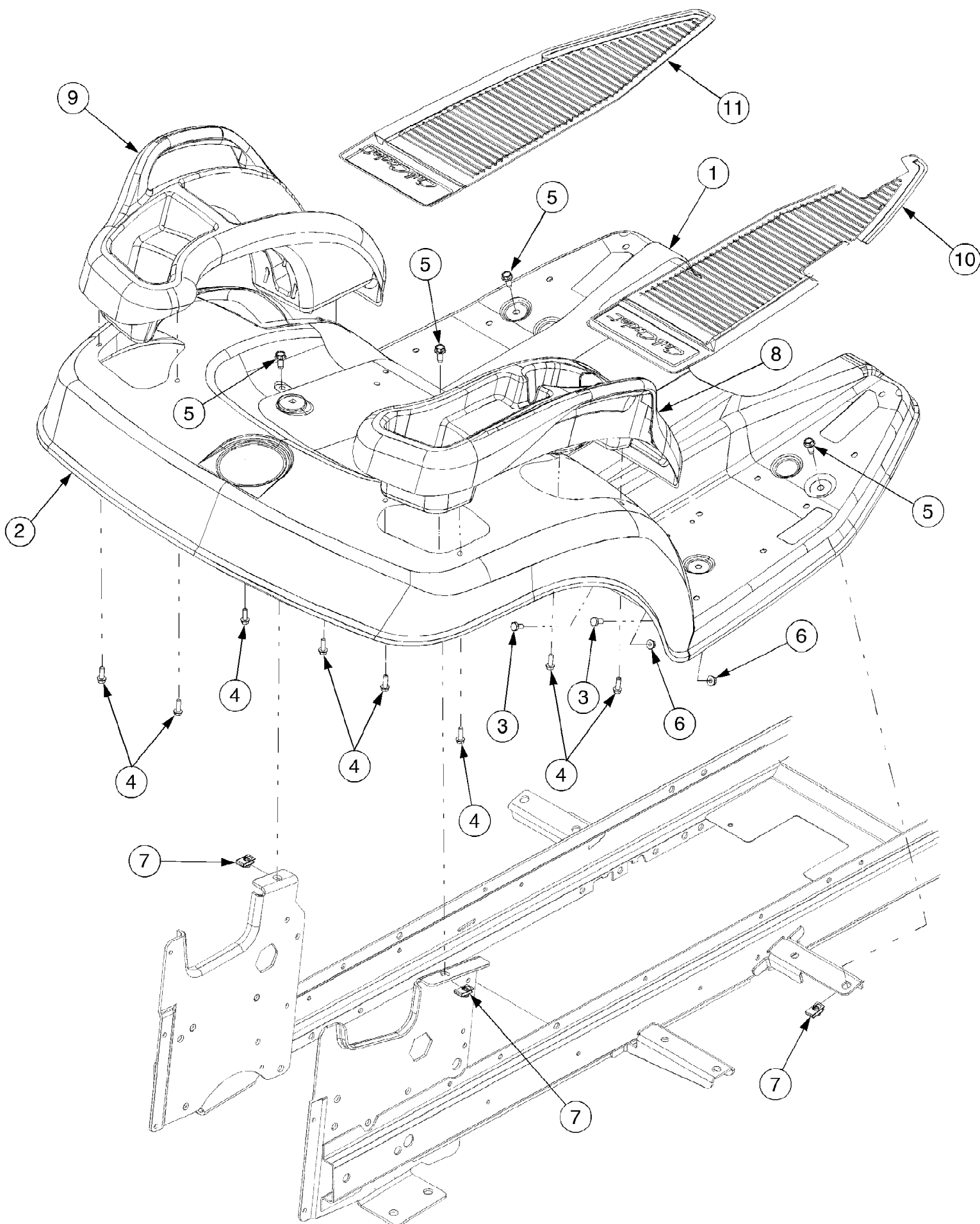
Ref #	Part Number	Qty	S/P/F	Description
1	703-05875	1	S	Shield, Heat Serial number 1A136G & Prior
1	703-05939	1		Muffler Extension Shield Serial number 1A136G & Prior
1	703-05875A	1	/P	Shield, Heat Serial number 1A136G & After
1	703-05947	1		Muffler Extension Shield Serial number 1A136G & After
1	728-0177	3		Pop Rivets 3/16" x .450"
1	736-0400	3	S	Flat Washer .194" x .62" x .063"
2	710-0539	4	/P	Bolt, Eng Mount, 3/8-24 x 1.75 GR5
3	710-0653	2	/P	Screw, Hx Wsh Hd Tapp, 1/4-20 x .375
4	710-3209	2		Screw, Hex Cap, M6 x 1 x 10
5	712-3054	4	/P	Nut, Hex Lock, 3/8-24
6	725-0157	2	/P	Tie, Cable
7	736-0105	4	/P	Washer, Bell, .380 x .88 x .062
8	751-10249	1	S	Muffler Assembly
9	KH-24-041-02	2	S	Gasket, Exhaust
10	KH-M-0841080	4	S	Nut, Hex Flange
11	751-10191	1	S	Clamp, Muffler
12	751-10360	1		Pipe Extension, Exhaust



GT2542 Tractor 2008 & Before
Exhaust

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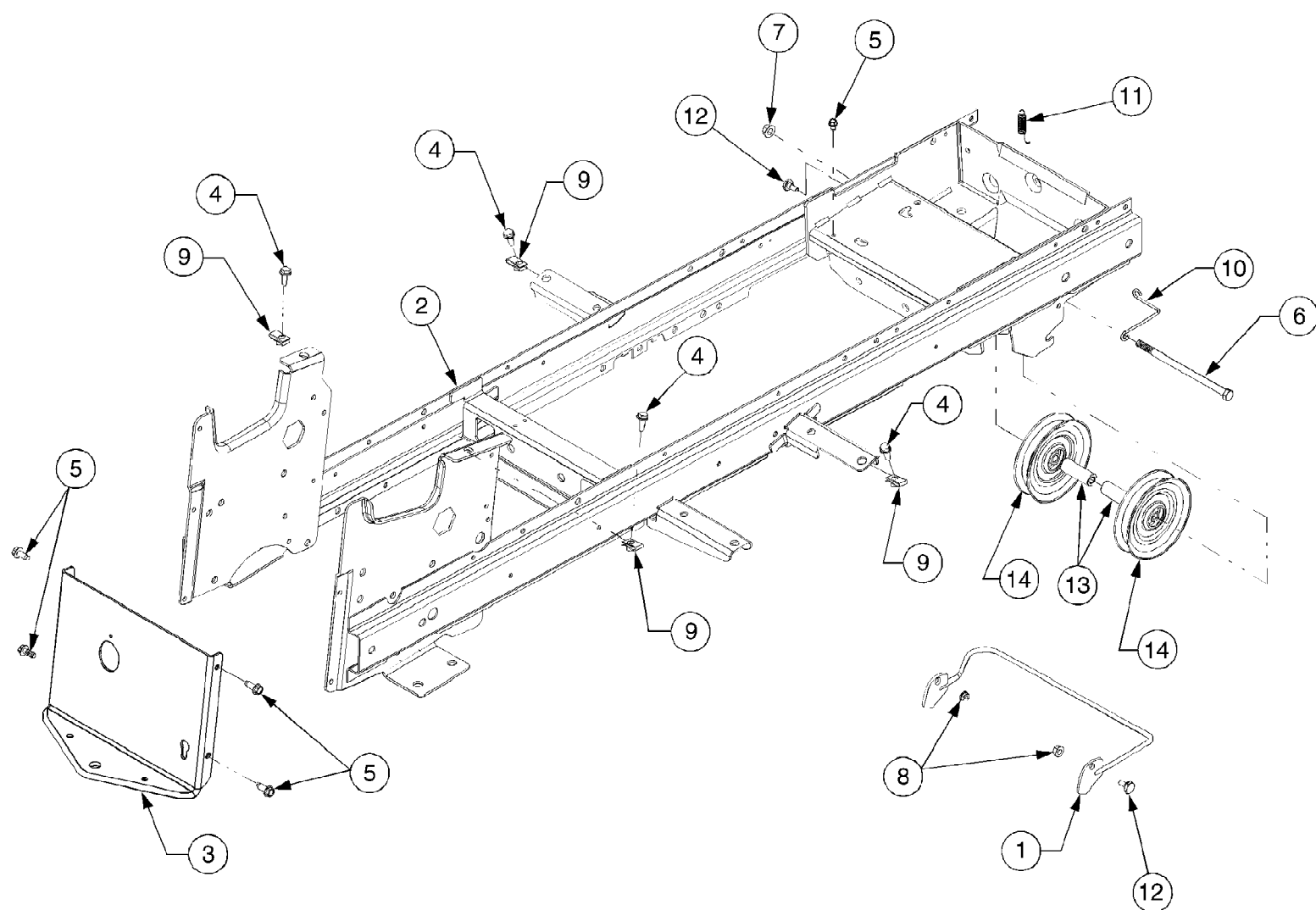
Ref #	Part Number	Qty	S/P/F	Description
1	712-3086	4	/P	Nut, Muffler Mounting, M8 x 1.25
2	721-0377	2	S	Gasket, Exhaust
3	KH-25-072-04	4	/P	Stud, Exhaust, M8 x 1.25 x 33 CH20S-64742
3	KH-25-072-14-S	4		Stud, Exhaust, M8 x 1.25 x 33 CH20S-64748



GT2542 Tractor 2008 & Before
Fender and Running Board

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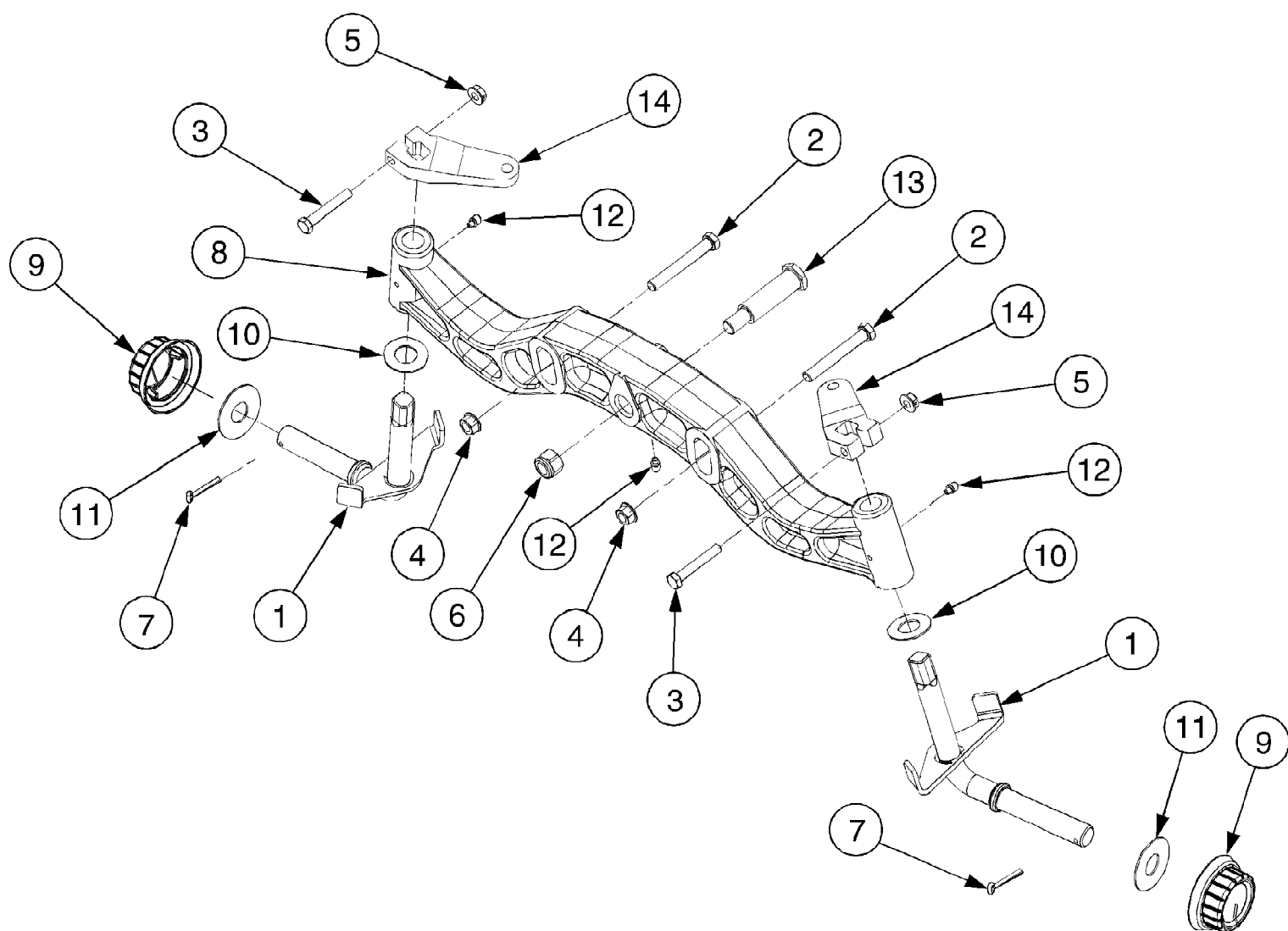
Ref #	Part Number	Qty	S/P/F	Description
1	703-05821	1		Running Board w/Graphic
1	777S30170	1	/P	Graphic, Warning not shown
1	777S32494	1		Graphic, Danger not shown
1	777I22604	1		Graphic, Maintenance not shown
1	777D10633	1		Graphic, Cyclo Cut not shown
2	703-05860	1		Fender
2	777D08321	1		Graphic, Shaft Drive (S.N. K016 and Before) not shown
2	777D10279	1		Graphic, Cub Cadet (S.N. K016 and After) not shown
3	710-3015	6	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
4	710-0895	8		Screw, 1/4-15 x .750
5	710-0602	4	/P	Screw, Hex Wash Hd Tapp 5/16-18 x 1.0
6	712-04064	6	/P	Nut, Hex Flange Lock, 1/4-20
7	726-0211	4	S	U-Nut, 5/16-18
8	731-05488	1	S	Cover, Fender RH
9	631-04206A	1	S	Cover, Fender LH
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot



GT2542 Tractor 2008 & Before
Frame and Drawbar

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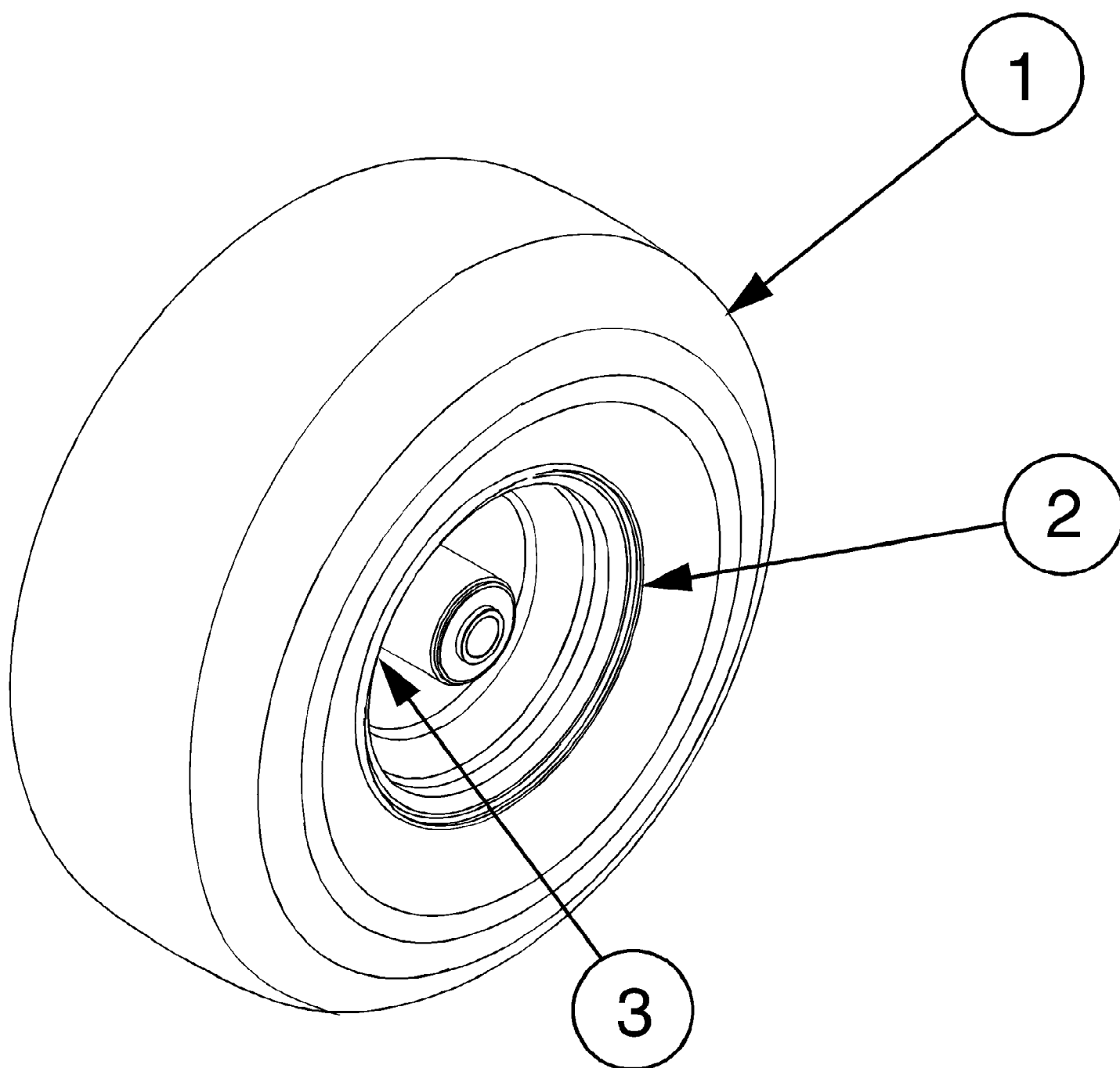
Ref #	Part Number	Qty	S/P/F	Description
1	603-04250	1	S	Rod, Quick Attach
2	603-04349	1		Frame
3	703-3453	1		Drawbar
3	777I22785	1		Graphic, Transmission Release Lever Not shown
3	777S30265	1		Graphic, Transmission Oil Not shown
4	710-0602	4	/P	Screw, Hex Wsh Hd Tapp 5/16-18 x 1.0
5	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
6	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
7	712-04065	1	/P	Nut, Hex Flange Lock, 3/8-16
8	712-04064	2	/P	Nut, Hex Flange Lock, 1/4-20
9	726-0211	6	S	U-Nut, 5/16-18
10	732-0970	1	S	Belt Guide
11	732-3002	1	S	Spring, Latch
12	738-0255	2	S	Bolt, Shoulder
13	750-04198	2		Spacer, Idler, .411 x .720 x 2.19
14	756-3045	2	S	Pulley, Idler



GT2542 Tractor 2008 & Before
Front Axle and Connections

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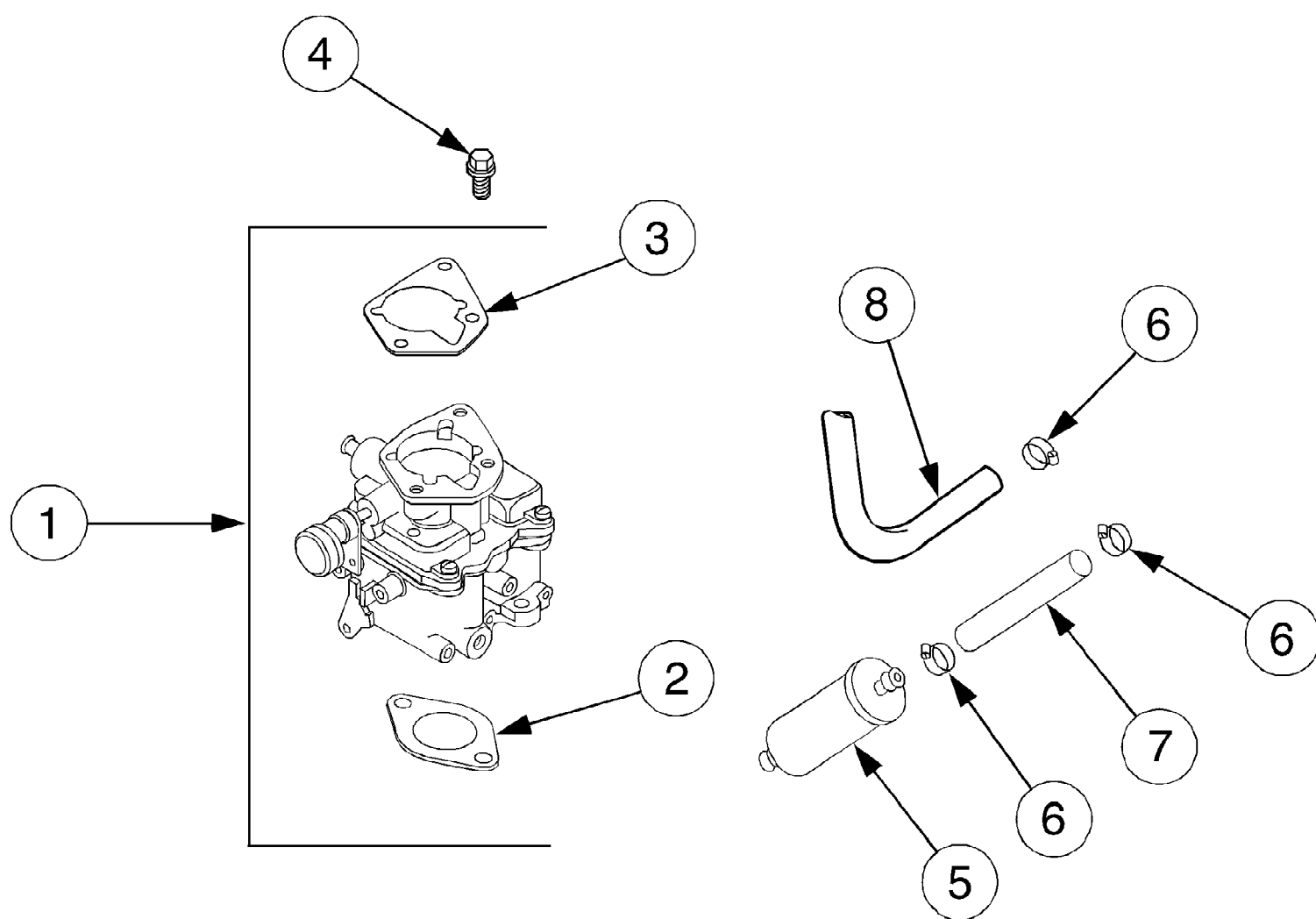
Ref #	Part Number	Qty	S/P/F	Description
1	603-04338	2	S	Axle Assembly
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
5	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
6	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
7	714-04039	2		Pin, Cotter, 5/32 x 1.25
8	719-3095	1		Axle, Front Pivot
9	731-3020	2	S	Hubcap
10	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
11	736-0866	2		Washer, Flat, .755 x 1.92 x .06
12	737-3000	3	S	Fitting, Lube, 3/16 Drive Type
13	738-3110	1	S	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	748-3049	2		Arm, Steering



GT2542 Tractor 2008 & Before
Front Wheel

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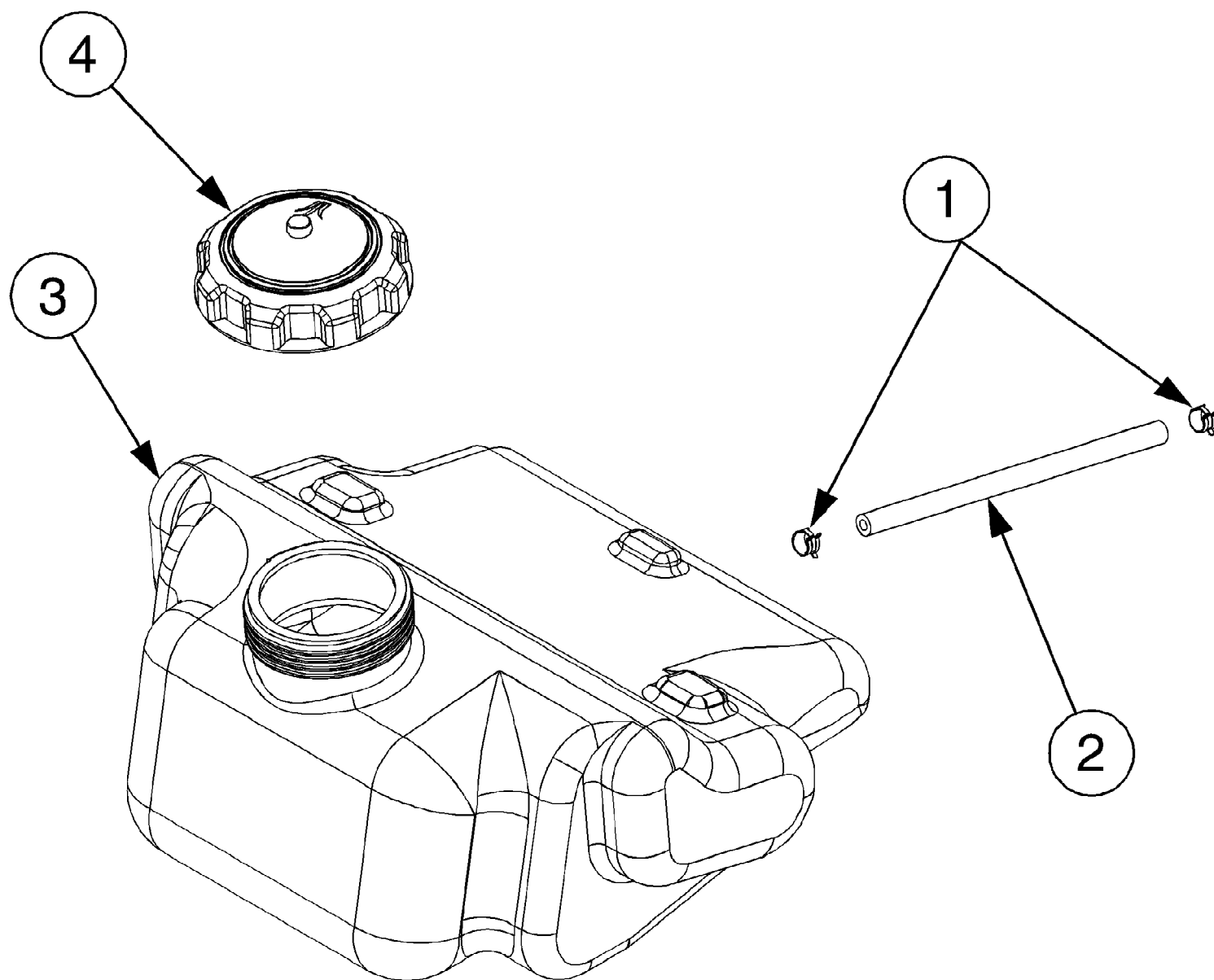
Ref #	Part Number	Qty	S/P/F	Description
1	734-3186	2	S	Tire, Cub Tread, 15 x 6 x 6 (S.N. K016 and Before)
1	734-3186A	2		Tire, 15 x 6 x 6 (S.N. K016 and After)
2	634-04104A	2	S	Rim Assy, Front
2	734-0255	2	S	Valve, Tubeless Air not shown
2	741-04137	4	S	Bearing, Ball not shown
3	737-0224	4		Fitting, Grease (Not Seen)



GT2542 Tractor 2008 & Before
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-853-32	1	/P	Kit, Carburetor w/Gasket (Includes 2,3)
2	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
3	KH-24-041-17	1	/P	Gasket, Carburetor CH20S-64742
3	KH-24-041-53-S	1		Gasket, Carburetor CH20S-64748
4	KH-M-651025-S	2		Screw, Hex Flange, M6 x 1.0 x 25 CH20S-64742
4	KH-25-086-124-S	1		Screw, Hex Flange, M6 x 1.0 x 25 CH20S-64748
5	KH-24-050-10-S	1	S	Filter, Fuel
6	KH-25-237-14-S	4	/P	Clamp, Hose
7	KH-52-353-20	1	S	Line, Fuel 10" (Carb to Filter)
8	KH-24-353-12	1		Line, Fuel 11" (Carb to Pump)
	KH-24-518-24-S	1		Lead, Ground (not illustrated)
	KH-24-757-01	1	/P	Kit, Solenoid (not illustrated)
	KH-24-757-02	1	S	Kit, Float Repair (not illustrated)
	KH-24-757-03	1	S	Kit, Carburetor Repair (not illustrated)
	KH-24-757-07	1		Kit, Choke Repair (not illustrated)
	KH-24-755-125-S	1		Kit, High Altitude (not illustrated)



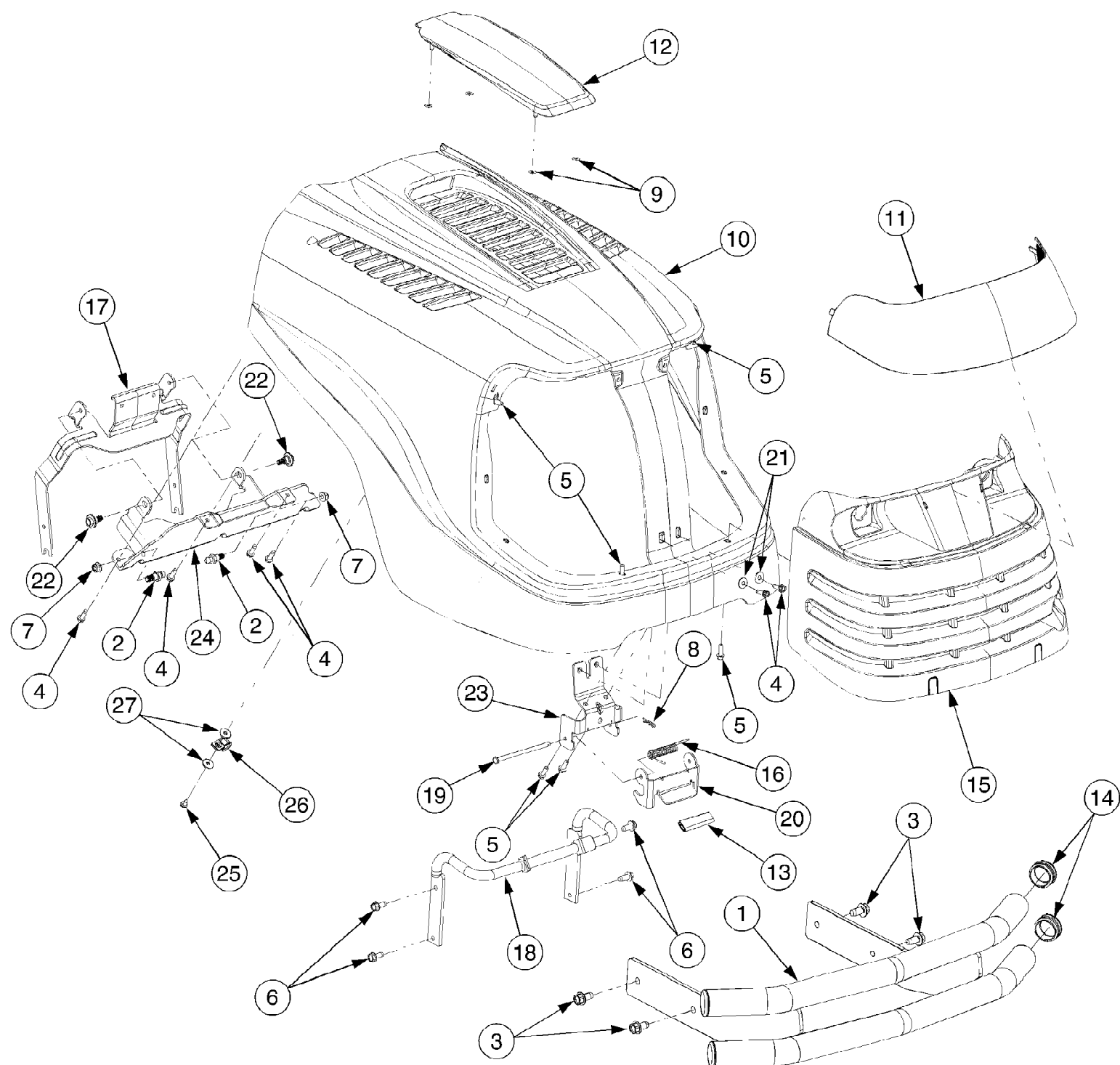
GT2542 Tractor 2008 & Before
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	726-0205	2	/P	Clamp, Hose
2	751-10349	1		Line, Fuel, 72"
3	751-3112B	1	/P	Tank, Fuel
4	751-3124C	1	S	Cap, Fuel

GT2542 Tractor 2008 & Before
Grille and Hood Mfg Date K016 & After

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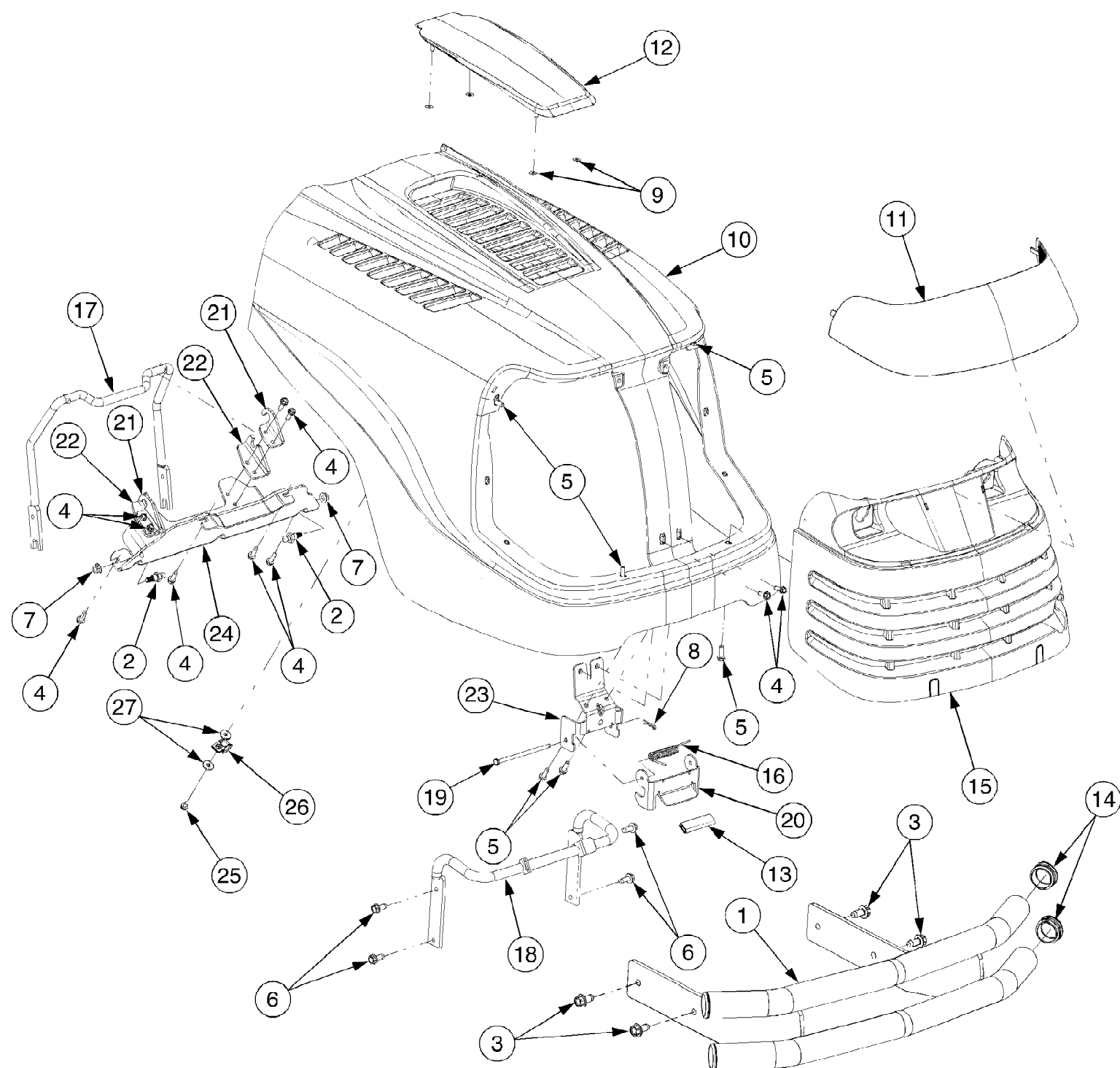
GT2542 Tractor 2008 & Before
Grille and Hood Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04343	1		Bumper
2	710-04471	2		Screw, Ball Shoulder, 5/16-18 x.56
3	710-0623	4	/P	Screw, Hx Washer Hd Tapp 3/8-16 x.750
4	710-0642	6	/P	Screw, Hx Washer Hd Tapp 1/4-20 x .750 K016 - K017
4	710-0751	1	/P	Screw, Hx Washer Hd Tapp 1/4-20 x .62 Gr5 K017 & After
5	710-0895	6		Screw, 1/4-15 x.750
6	710-1260A	4	/P	Screw, Hx Washer Hd Tapp 5/16- 18 x.750
7	712-04063	2	/P	Nut, Flange Lock, 5/16-18 GR5
8	714-0104	1	S	Pin, Cotter, .072 Dia. x 1.13
9	726-0233	4	/P	Nut, Push, .25 ID x .50 OD
10	759-04137A	1	/P	Hood, Service Kit (contains 731-06887, 731-05161, 703-05947, 726-0233, 728-0177, 736-0400, 710-1242 and installation instructions)
10	731-06887	1	S	Hood Replaces 731-06011
10	731-05161	1	S	Hood Cover not shown
10	703-05947	1		Muffler Extension Shield not shown
10	726-0233	4	/P	Push Nut not shown
10	728-0177	3		Pop Rivet 3/16 x .450 not shown
10	736-0400	3	S	Flat Washer .194 x .62 x .063 not shown
10	710-1242	4	/P	Hi Low Screw 5/16-14 x .75 not shown
10	777D09638	1		Graphic, Cub Cadet RH not shown
10	777D09639	1		Graphic, Cub Cadet LH not shown
10	777D12240	1		Graphic, GT2542 RH not shown
10	777D12239	1		Graphic, GT2542 LH not shown
11	731-05111	1	S	Lens
12	731-06010	1	S	Cover, Hood
13	731-05291	1	S	Vinyl Strip, 2.5"
14	731-05368	4		Cap, Bumper
15	731-05510	1	S	Grill
15	777X42027	1		Reflector, Headlight not shown
16	732-04281A	1	/P	Latch Spring
17	783-05028	1	S	Hood Pivot Bracket
18	747-04423A	1	/P	Hood Latch Rod
19	747-1323A	1		Rod,.250 Dia. x 4.55
20	783-04717A	1	/P	Latch Pivot Bracket
21	736-03090	2		Washer, Flat, .26 x .72 x .06
22	738-04091	2	S	Screw, Shoulder, .43 x .29;TT:5/16-18
23	783-04848	1		Latch Plate
24	783-05029	1	S	Pivot Bracket
25	710-0224	1	S	Screw, Hx Wash, Hd. AB, 10-16 x .5
26	726-0272	1	/P	Clamp, 9/16
27	736-0400	2	S	Washer, Flat, .194 x .62 x .063

GT2542 Tractor 2008 & Before
Grille and Hood Mfg Date K016 & Before

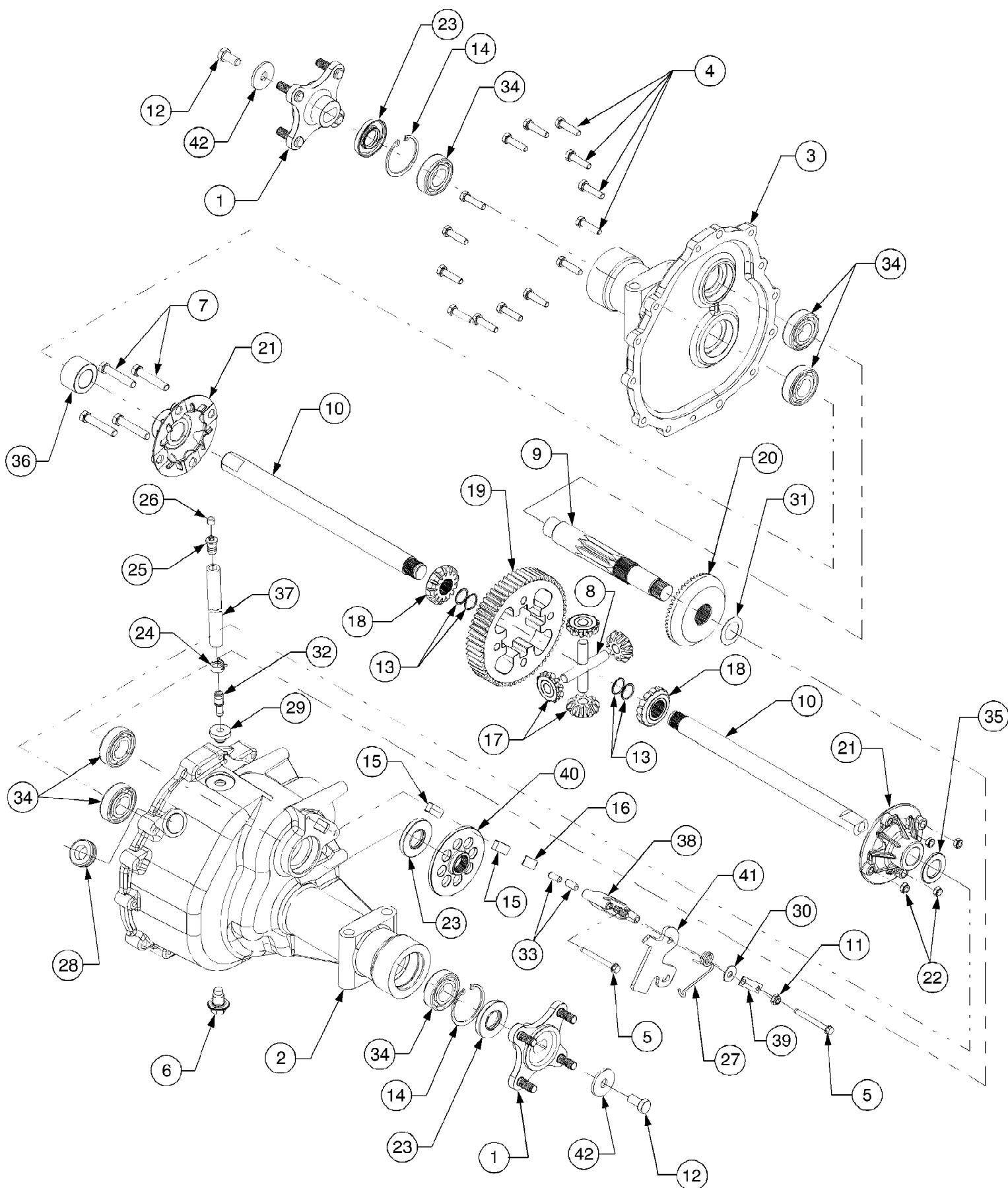
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GT2542 Tractor 2008 & Before
Grille and Hood Mfg Date K016 & Before

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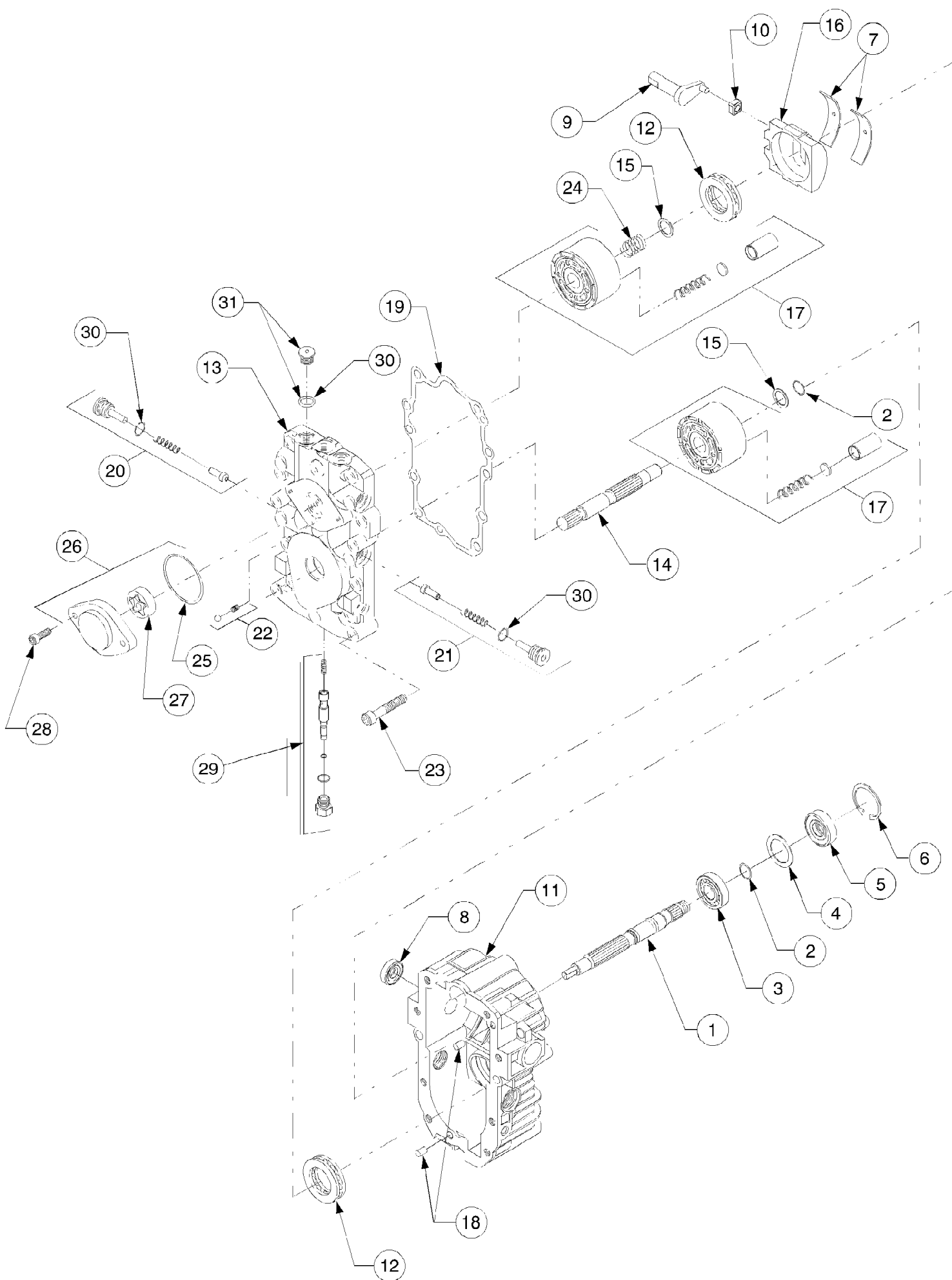
Ref #	Part Number	Qty	S/P/F	Description
1	603-04343	1		Bumper
2	710-04471	2		Screw, Ball Shoulder, 5/16-18 x.56
3	710-0623	4	/P	Screw, Hx Washer Hd Tapp 3/8-16 x.750
4	710-0642	10	/P	Screw, Hx Washer Hd Tapp 1/4-20 x .750
5	710-0895	6		Screw, 1/4-15 x.750
6	710-1260A	4	/P	Screw, Hx Washer Hd Tapp 5/16- 18 x.750
7	712-3004A	2	/P	Nut, Flange Lock, 5/16-18 GR5
8	714-0104	1	S	Pin, Cotter,.072 Dia. x 1.13
9	726-0233	4	/P	Nut, Push, .25 ID x .50 OD
10	759-04136A	1	/P	Hood, Service Kit (contains 731-06887, 731-05161, 703-05947, 726-0233, 728-0177, 736-0400, 710-1242 and installation instructions)
10	731-06887	1	S	Hood Replaces 731-05053B
10	731-05161	1	S	Hood Cover Not shown
10	703-05939	1		Muffler Extension Shield Not shown
10	726-0233	4	/P	Push Nut Not shown
10	728-0177	3		Pop Rivet 3/16 x .450 Not shown
10	736-0400	3	S	Flat Washer .194 x .62 x .063 Not shown
10	710-1242	4	/P	Hi Low Screw 5/16-14 x .75 Not shown
10	777D09721	1		Graphic, Cub Cadet RH Not shown
10	777D09722	1		Graphic, Cub Cadet LH Not shown
10	777D09713	1		Graphic, GT2542 RH Not shown
10	777D09714	1		Graphic, GT2542 LH Not shown
11	731-05111	1	S	Lens
12	731-05161	1	S	Cover, Hood
13	731-05291	1	S	Vinyl Strip, 2.5"
14	731-05368	4		Cap, Bumper
15	731-05510	1	S	Grill
15	777X42027	1		Reflector, Headlight Not shown
16	732-04281A	1	/P	Latch Spring
17	747-04354B	1	/P	Hood Pivot Rod
18	747-04423	1	S	Hood Latch Rod
19	747-1323A	1		Rod,.250 Dia. x 4.55
20	783-04717A	1	/P	Latch Pivot Bracket
21	783-04724A	2	/P	Upper Pivot Bracket
22	783-04725A	2		Hood Pivot Bracket
23	783-04848	1		Latch Plate
24	783-04971	1		Hood Hinge Bracket
25	710-0224	1	S	Screw, Hx Wash, Hd. AB, 10-16 x .5
26	726-0272	1	/P	Clamp, 9/16
27	736-0400	2	S	Washer, Flat, .194 x .62 x .063



GT2542 Tractor 2008 & Before
Hydro Transmission

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Ref #	Part Number	Qty	S/P/F	Description
	618-04176	1	S	Transmission Assembly, Hydro - Does not include Ref Nos. 1,12 & 42
1	618-04317	2	S	Hub Ass'y, Wheel
2	619-3071A	1	S	Housing, RH Transmission
3	619-3072	1		Housing, LH Transmission
4	710-0573	14		Screw, Hex Cap Lock, 5/16-18 x 1.25 GR5
5	710-1206	2	/P	Screw, Hex Wash Hd. Tapp, 1/4-20 x 2.375
6	710-1633	1		Screw, Plug, M14 x 1.5 x .827
7	710-3144	4	/P	Screw, Hex Cap Lock, 3/8-16 x 2.0 GR5
8	711-1052A	2		Shaft, Cross, .50 x 3.005
9	711-1385A	1	/P	Shaft, Output, 9T
10	711-04233	2	S	Shaft, Axle
11	712-0273	1	S	Nut, Hex Nylon Lock, 5/16-24
12	710-3119	2	/P	Screw, Hex Cap Lock, 3/8-16 x .75 GR5
13	716-04032	4		Ring, Retaining
14	716-0204	2		Ring, Retaining
15	717-0678	2	S	Pad, Brake
16	717-0682	1	S	Plate, Puck
17	717-1446	4	S	Gear, Miter, 10T
18	717-04102	2	S	Gear, Miter, 14T
19	717-1568A	1	S	Gear, Differential Spur, 60T
20	717-3449	1		Gear, Bevel, 54T
21	719-0375A	2	S	Housing, Differential w/Thru Holes
22	712-3020	4	S	Nut, Hex Insert Jam GR5, 3/8-16
23	721-0523	3		Seal, Oil, 1.0 x 2.047 x .2755
24	726-0324	1	S	Clamp, Hose
25	731-1480	1	/P	Vent, Plastic
26	731-1481	1		Cap, Plastic Vent
27	732-0925	1		Spring, Torsion
28	735-0277A	1		Grommet, Rubber, .75 x 1.063
29	735-0279	1		Grommet, Rubber, .362 x .56
30	736-0371	1	/P	Washer, Flat, .343 x .88 x .062
31	736-0615	1		Washer, Thrust, 1.007 x 1.542 x .03
32	737-3092	1		Fitting, Tube
33	741-0343	2	S	Pin, Brake Actuating
34	741-3114	6		Bearing, Ball (6205-1)
35	750-3346	1		Spacer, Axle, 1.007 x 1.665 x .141
36	750-3358	1		Spacer, Axle, 1.007 x 1.665 x .989
37	751-0588-8	1		Tube, Transmission Breather
38	761-0207A	1	/P	Yoke, Brake
39	761-0208	1		Bracket, Brake Anti Rotation
40	761-0215	1		Disc, Brake
41	761-3074	1		Arm, Brake Actuator
42	736-0227	2	S	Washer, Flat, .39 x 1.5 x .134
	759-3958	1		Sealant, Loctite Black, 5.3 oz. Tube
	737-3120	1	/P	Drive System Fluid Plus - Quart 5.5 qts
	737-3121	1	/P	Drive System Fluid Plus - Gallon



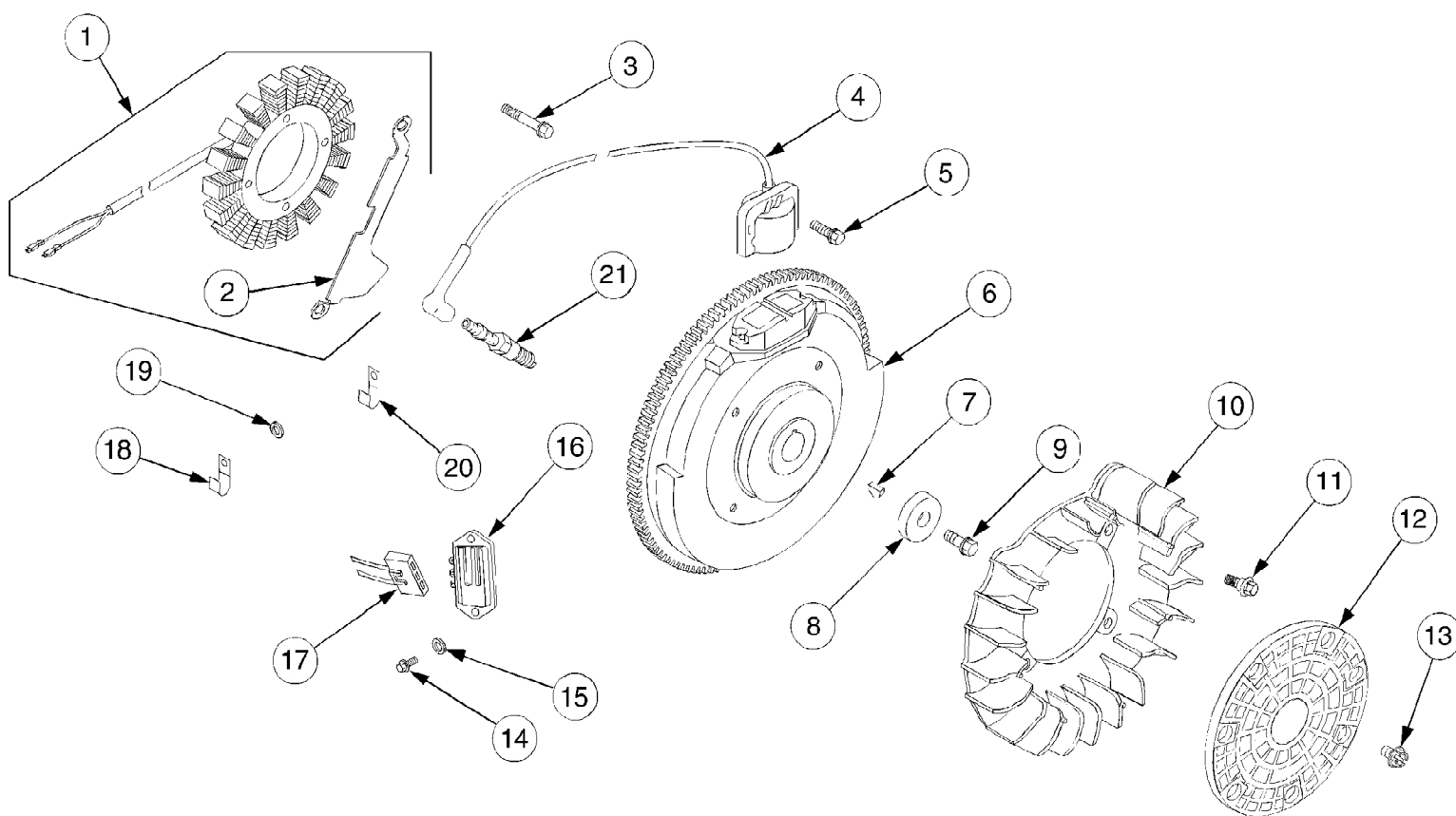
GT2542 Tractor 2008 & Before
Hydrostatic Pump

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-50158	1		Shaft, Pump (Splined)
2	HG-2003016	2	/P	Ring, Retaining
3	HG-2003043	1	S	Bearing, Ball
4	HG-2003018	1	/P	Spacer
5	HG-9008000-0128	1	/P	Seal, Lip
6	HG-2003052	1	/P	Ring, Retaining
7	HG-2003023	2	S	Bearing, Cradle
8	HG-9008000-0126	1	/P	Seal, Lip
9	HG-2003005	1	/P	Arm, Trunnion
10	HG-2000015	1	/P	Guide, Slot
11	HG-2513036	1	/P	Housing Kit
12	HG-50551P	2	/P	Bearing Assembly, Thrust Ball
13	HG-70444	1		Center Section Kit
14	HG-2003034	1		Shaft, Motor
15	HG-2003017	2	/P	Washer, Block Thrust
16	HG-2003087	1	/P	Swash Plate
17	HG-70079	2	S	Block Assembly
18	HG-9004800-2506	2	/P	Pin
19	HG-2003060	1	/P	Gasket, Center Section
20	HG-2510027	1		Kit, Check Valve
21	HG-2510034	1	/P	Kit, Orificed Check Valve
22	HG-2510011	1	/P	Kit, Charge Relief Valve
23	HG-9007314-0808	8	/P	Screw, Socket Hd
24	HG-2003014	1	/P	Spring, Block
25	HG-9004101-1340	1	/P	O-Ring
26	HG-2513027	1	/P	Kit, Charge Pump
27	HG-50273	1	/P	Gerotor Assy
28	HG-50095	2		Screw, Socket Hd
29	HG-2153011	1		Bypass Valve Kit
30	HG-9004201-3700	3	/P	O-Ring
31	HG-9005110-5600	2	/P	Plug w/O-Ring

GT2542 Tractor 2008 & Before
Ignition, Electrical and Flywheel Mfg Date K016 & After

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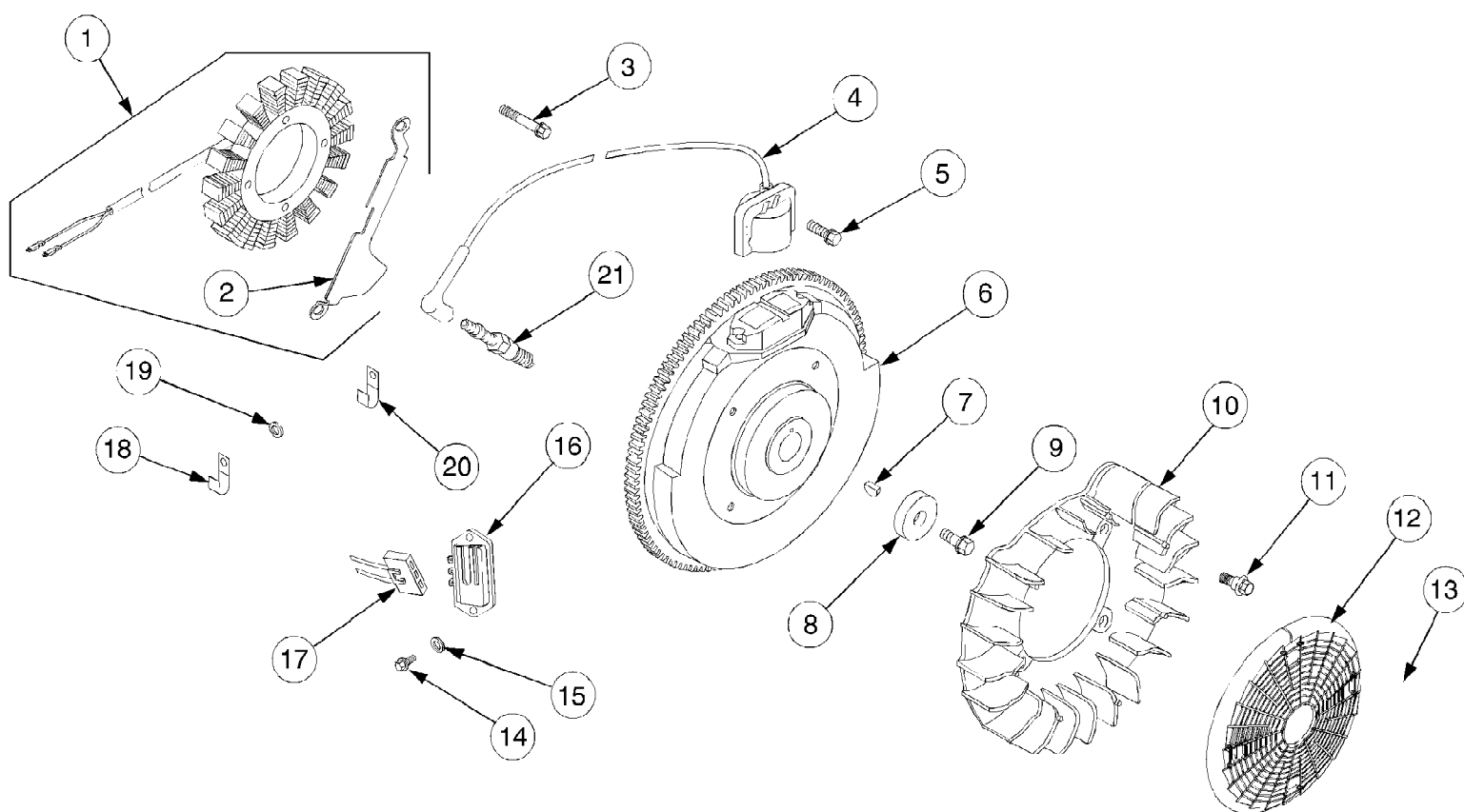
GT2542 Tractor 2008 & Before
Ignition, Electrical and Flywheel Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-09	1	S	Stator Kit, 15 Amp (Incl. Ref #2)
2	KH-24-126-139-S	1		Bracket, Stator Wire
3	KH-M-0548025	2		Screw, Stator Mtg. M5 x .8 x 25
4	KH-24-584-01	2	S	Module, Ignition
5	KH-M-545020-S	4		Screw, Module M5 x .8 x 20
6	KH-24-025-04	1	S	Flywheel Assembly
7	KH-X-42-15	1	/P	Key
8	KH-12-468-03	1	/P	Washer, Flywheel Mtg. Screw
9	KH-12-086-14	1		Screw, Flywheel Mtg, M10x1.5 x 46
10	KH-24-157-01	1	S	Fan CH20S-64742
10	KH-24-157-11-S	1		Fan CH20S-64748
11	KH-25-086-47	4	/P	Bolt, Shoulder
12	KH-24-162-36-S	1		Screen, Grass
13	KH-25-086-126-S	4		Screw, Sems
14	KH-24-086-18	2		Screw Phillips Hd., #11-16 x .875
15	KH-X-25-92	2		Washer, Plain
16	KH-41-403-09	1	S	Regulator - Rectifier
17	KH-236602	1	S	Connector, Regulator-Rectifier
18	KH-235173	1		Clip, Cable
19	KH-X-25-63	1	/P	Washer, Plain 1/4"
20	KH-12-154-01	1		Clip, Cable
21	759-3336	2	/P	Spark Plug
	KH-24-176-08	1	S	Harness, Wire Not Illustrated
	KH-24-126-137-S	1		Bracket, Ground Strap Not Illustrated
	KH-25-086-91-S	2	/P	Screw, Tapping Not Illustrated
	KH-25-454-03-S	2		Tie, Wire Not Illustrated
	KH-25-468-07-S	1		Washer, Flat Not Illustrated

GT2542 Tractor 2008 & Before
Ignition, Electrical and Flywheel Mfg Date K016 & Before

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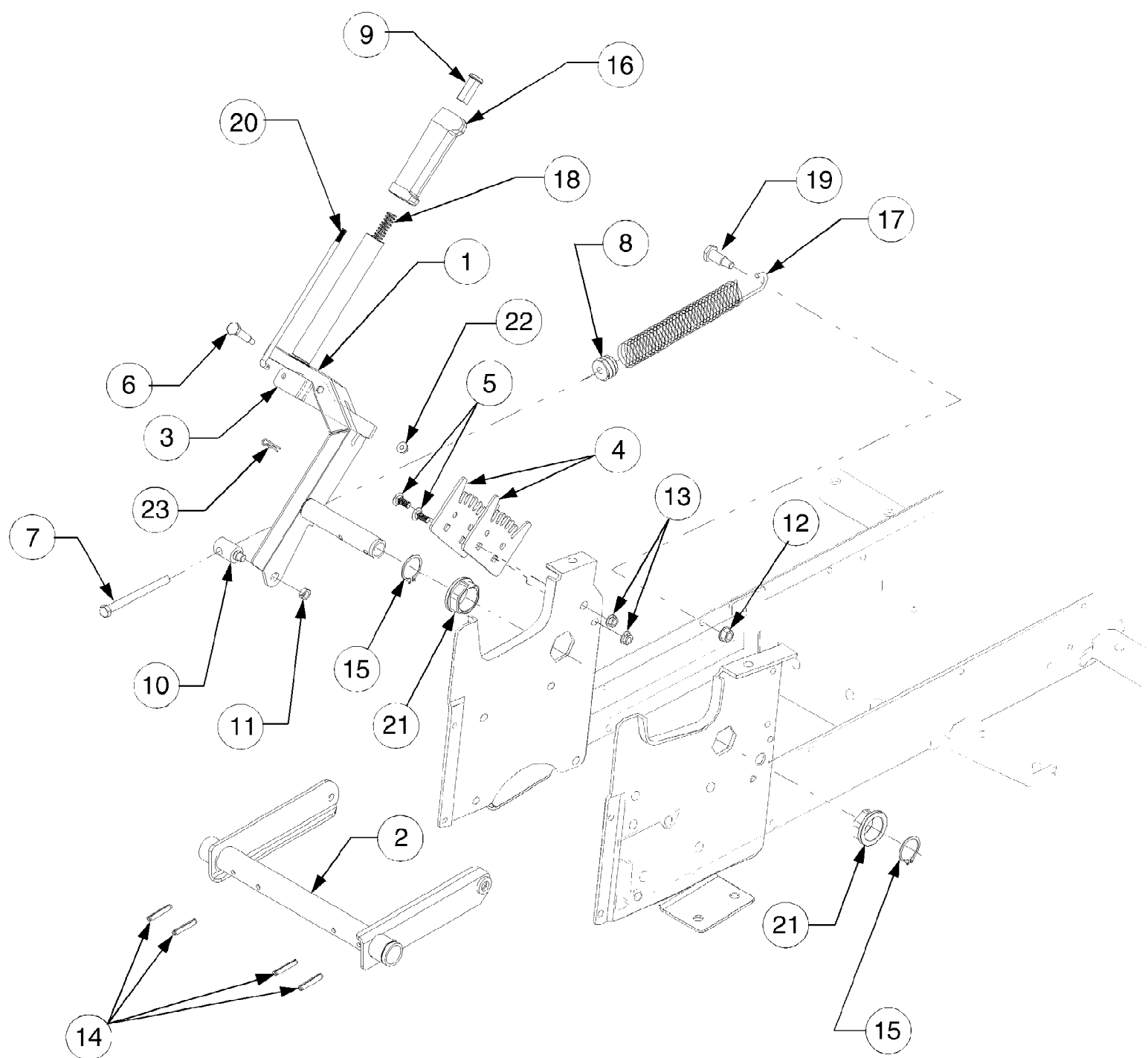
GT2542 Tractor 2008 & Before
Ignition, Electrical and Flywheel Mfg Date K016 & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-09	1	S	Stator Kit, 15 Amp (Incl. Ref #2)
2	KH-24-126-139-S	1		Bracket, Stator Wire
3	KH-M-0548025	2		Screw, Stator Mtg. M5 x .8 x 25
4	KH-24-584-01-S	2		Module, Ignition
5	KH-M-545020-S	4		Screw, Module M5 x .8 x 20
6	KH-24-025-04	1	S	Flywheel Assembly
7	KH-X-42-15	1	/P	Key
8	KH-12-468-03	1	/P	Washer, Flywheel Mtg. Screw
9	KH-12-086-14	1		Screw, Flywheel Mtg, M10x1.5 x 46
10	KH-24-157-01	1	S	Fan
11	KH-25-086-47	4	/P	Bolt, Shoulder
12	KH-24-162-34-S	1	/P	Screen, Grass
13	KH-24-018-03	3	S	Retainer
14	KH-24-086-18	2		Screw Phillips Hd., #11-16 x .875
15	KH-X-25-92	2		Washer, Plain
16	KH-41-403-09-S	1		Regulator - Rectifier
17	KH-236602	1	S	Connector, Regulator-Rectifier
18	KH-235173	1		Clip, Cable
19	KH-X-25-63	1	/P	Washer, Plain 1/4"
20	KH-12-154-01	1		Clip, Cable
21	759-3336	2	/P	Spark Plug
	KH-24-176-08	1	S	Harness, Wire Not illustrated
	KH-24-126-137-S	1		Bracket, Ground Strap Not illustrated
	KH-25-086-91-S	2	/P	Screw, Tapping Not illustrated
	KH-24-454-03-S	2		Tie, Wire Not illustrated
	KH-25-468-07-S	1		Washer, Flat Not illustrated

GT2542 Tractor 2008 & Before
Implement Lift Handle Mfg Date K016 & After

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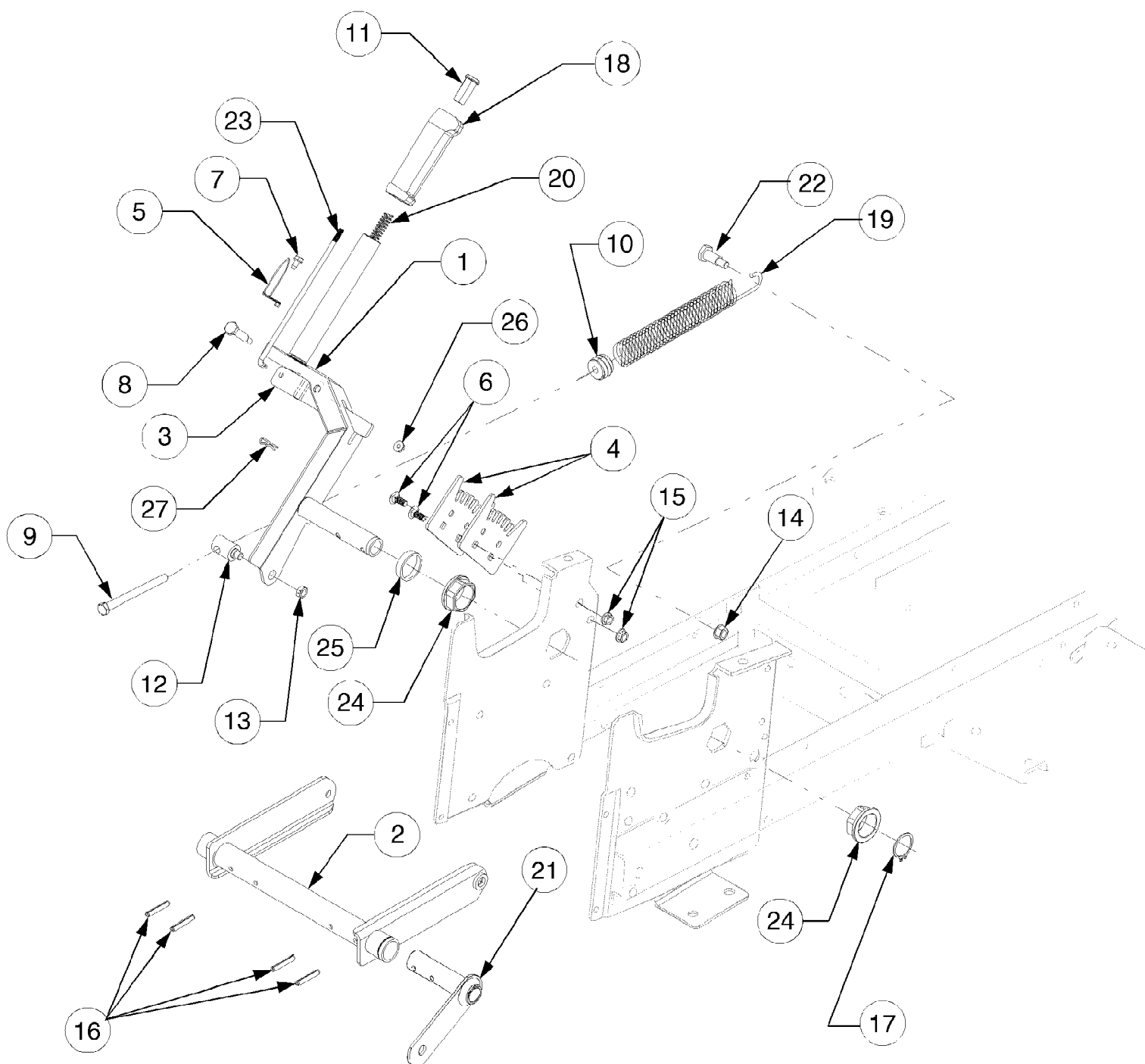
GT2542 Tractor 2008 & Before
Implement Lift Handle Mfg Date K016 & After

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04141	1		Handle Assembly, Lift
2	603-04140A	1	S	Shaft Assembly, Lift
3	703-05247	1	S	Fork, Lift
4	703-2239A	2	S	Bracket, Lift Index
5	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
6	738-0560	1	S	Screw, Shoulder, .374 x 1.375
7	710-3279	1	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
8	711-0635	1	/P	Insert, Spring
9	711-0642A	1	/P	Button, Handle
10	711-3350	1		Ferrule, Adjustment
11	712-0262	1	/P	Nut, Hex Center Lock, Jam, 3/8-24
12	712-0431	1	S	Nut, Hex Flanged Lock, 3/8-16 K016 - K017
12	712-04065	1	/P	Nut, Hex Flanged Lock, 3/8-16, GrF K017 & After
13	712-04063	2	/P	Nut, Hex Flanged Top Lock, 5/16-18
14	715-0114	4	S	Pin, Spiral Spring, 1/4 Dia x 1.5
15	716-0116	2	/P	Ring, Snap, 1.25 Dia Shaft
16	731-3158	1	/P	Grip, Lift Handle
17	732-3093	1		Spring, Extension
18	732-3097	1		Spring, Compression
19	738-0145	1	S	Bolt, Shoulder
20	747-3175A	1	/P	Rod, Index
21	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
22	712-04064	1	/P	Nut, Hex Flange Lock, 1/4-20
23	714-0104	1	S	Pin, Internal Cotter

GT2542 Tractor 2008 & Before
Implement Lift Handle Mfg Date K016 & Before

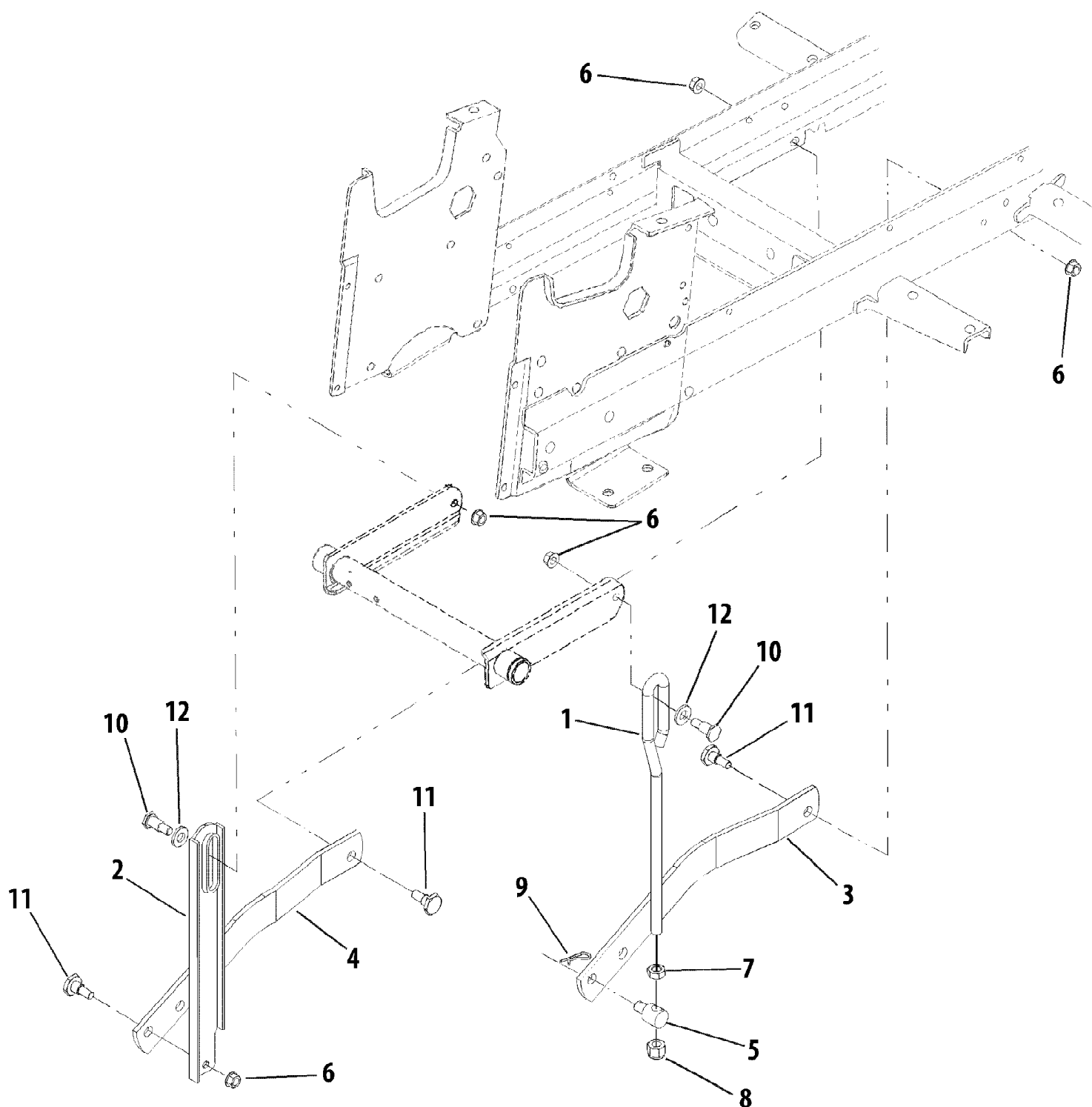
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Implement Lift Handle Mfg Date K016 & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04141	1		Handle Assembly, Lift
2	603-04140	1		Shaft Assembly, Lift
3	703-05247	1	S	Fork, Lift
4	703-2239A	2	S	Bracket, Lift Index
5	703-2558	1		Indicator, Lift Height
6	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
7	710-0599	1	/P	Screw, Hex Wash Tapp, 1/4 x .5
8	738-0560	1	S	Screw, Shoulder, .374 x 1.375
9	710-3279	1	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
10	711-0635	1	/P	Insert, Spring
11	711-0642A	1	/P	Button, Handle
12	711-3350	1		Ferrule, Adjustment
13	712-0262	1	/P	Nut, Hex Center Lock, Jam, 3/8-24
14	712-0431	1	S	Nut, Hex Flanged Lock, 3/8-16
15	712-3004A	2	/P	Nut, Hex Flanged Top Lock, 5/16-18
16	715-0114	4	S	Pin, Spiral Spring, 1/4 Dia x 1.5
17	716-0116	1	/P	Ring, Snap, 1.25 Dia Shaft
18	731-3158	1	/P	Grip, Lift Handle
19	732-3093	1		Spring, Extension
20	732-3097	1		Spring, Compression
21	603-04139	1	S	Arm, Lift Assist RH
22	738-0145	1	S	Bolt, Shoulder
23	747-3175A	1	/P	Rod, Index
24	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
25	750-3131	1		Spacer, 1.28 ID x 1.5 OD x .335 Lg
26	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
27	714-0104	1	S	Pin, Internal Cotter

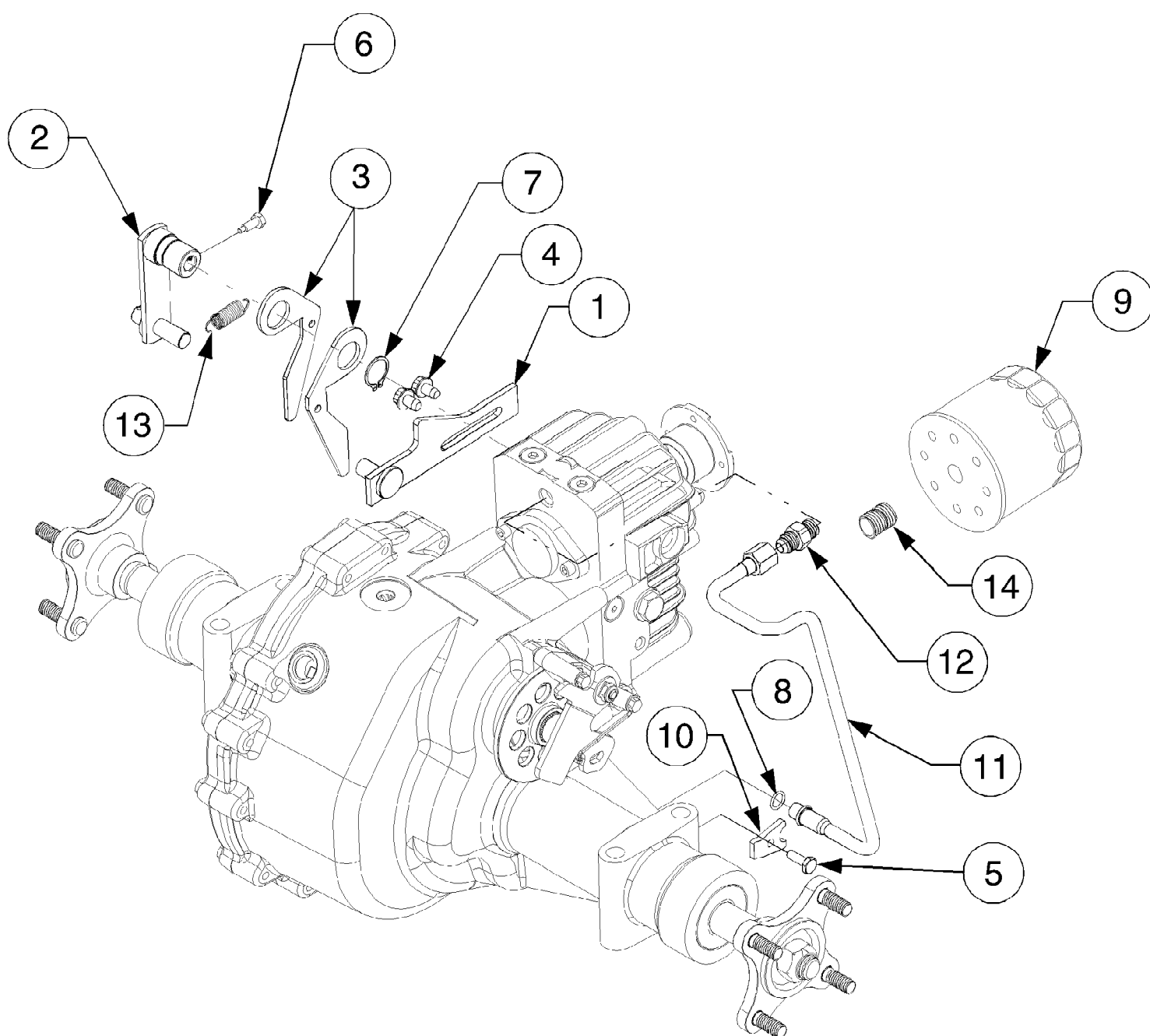


GT2542 Tractor 2008 & Before
Implement Lift Hanger

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Ref #	Part Number	Qty	S/P/F	Description
1	747-04196	1		Rod, Lift Link
2	703-2234	1		Bracket, LH Hanger
3	703-2832	1		Link, RH Lift
4	703-2833	1		Link, LH Lift
5	711-3319	1	S	Ferrule, Adjustment
6	712-04065	5	/P	Nut, Hex Flange Lock, 3/8-16
7	712-3048	1	S	Nut, Hex Jam, 1/2-13 GR5
8	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
9	714-0145	1	S	Pin, Internal Cotter
10	738-0430	2		Bolt, Shoulder
11	738-0507B	3	S	Bolt, Shoulder
12	736-03226	2		Washer, Flat, .51 x 1.0 x .125 K017 & After

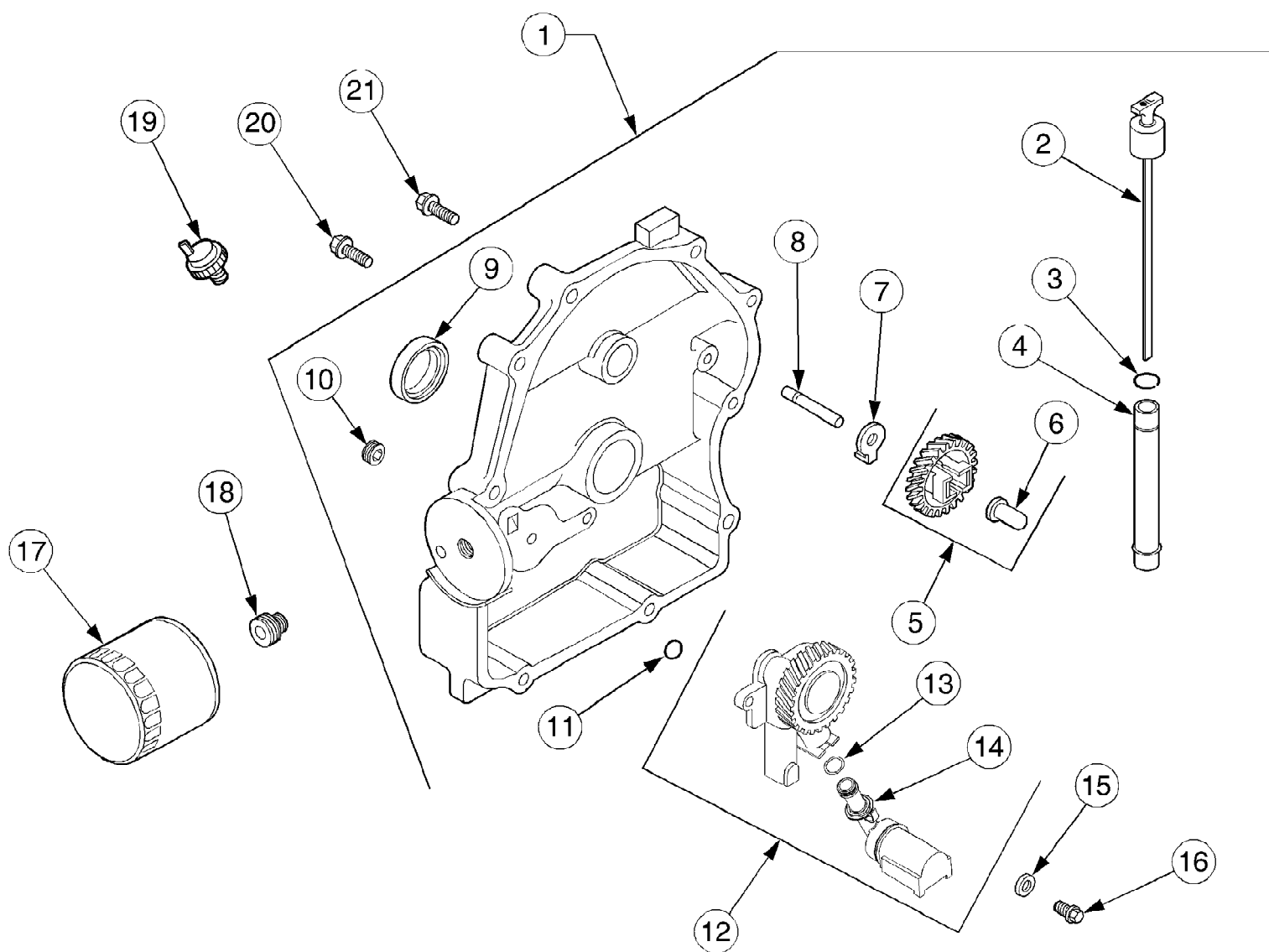
Ref #	Part Number	Qty	S/P/F	Description
777I22679	777I22679	1		LABEL-CHECK ENG OIL
777S30170	777S30170	1	/P	LABEL-FRAME COVER
777S32494	777S32494	1		LABEL-MOWING MODE
777S30265	777S30265	1		LABEL-CUB OIL ONLY
777I22785	777I22785	1		LABEL-TRNMSN RELEASE
777S32728	777S32728	1		LABEL-STEERING BOX ACCESS 2500
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777I22056	777I22056	1		LABEL-BELT ROUTING
777S30014	777S30014	1	/P	LBL.CAUTION SPRING TENS.N.
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777D10624	777D10624	1		LABEL-RIDER:DECK WASH CUB
777D10642	777D10642	1		LABEL-42" CUT
777I22280	977I22280	1	/P	LABEL-THROTTLE
777I22604	777I22604	1		LABEL-BUYERS GUIDE
777D09713	777D09713	1		LABEL-LH SIDE GT2542
777D09714	777D09714	1		LABEL-RH SIDE GT2542
777D09639	777D09639	1		LABEL-LFT SIDE HOOD
777D09638	777D09638	1		LABEL-RGT SIDE HOOD
777X42406	777X42406	1		LABEL-PARTS LIST GT2542
777X42027	777X42027	1		LABEL-GRILLE REFLECTOR
777I22459	777I22459	1		LABEL-DASH PANEL
777X42179	777X42179	1		LABEL-CUB HOTLINE
777D10633	777D10633	1		LABEL-CYCLO CUT
777I20310	777I20310	1		LABEL-SEAT ADJUSTE
777D10279	777D10279	1		LABEL-REAR FENDER



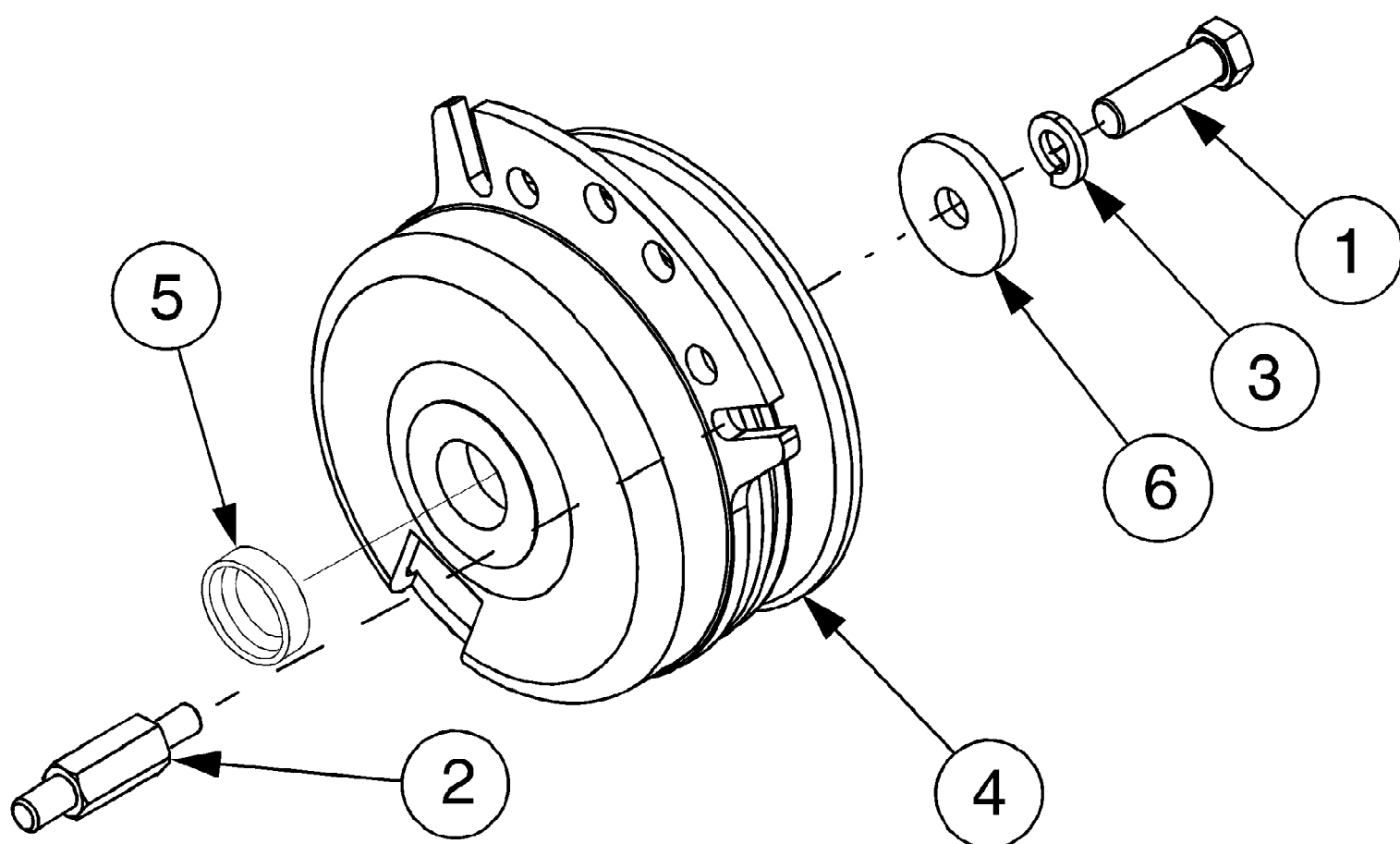
GT2542 Tractor 2008 & Before
Neutral Linkage and Hydraulic Tube

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0732	1		Bracket, Neutral Return
2	603-04340	1		Arm Assembly, Control
3	703-2441	2		Arm, Neutral
4	710-0607	2	/P	Screw, Hex Wash Hd Tapp, 5/16-18 x .50
5	710-3015	1	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
6	710-04171	1		Screw, Special Hex Cap, 5/16-24 x .625
7	716-0111	1	/P	Ring, Snap, .875 Shaft
8	721-0459	1		O-Ring, .426 ID x .566 OD x .07
9	723-3014	1	S	Filter, Oil
10	726-0295	1		Clamp, Tube, .50
11	727-0636	1		Tube, Hydro Pickup
12	727-3002	1	S	Fitting, Hydraulic
13	732-3119A	1		Spring, Extension
14	737-3022	1	S	Nipple, Oil Filter



Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-009-98-S	1		Plate Assy, Closure (Incl. Ref #2-15)
2	KH-24-038-08-S	1	/P	Dipstick
3	KH-41-153-01	1	/P	O-Ring
4	KH-24-123-11-S	1		Tube, Oil Fill/Dipstick
5	KH-24-043-12	1	/P	Kit, Governor Gear (Incl. Ref #6)
6	KH-12-380-01	1	/P	Pin, Governor Regulating
7	KH-24-448-02-S	1		Tab, Locking
8	KH-12-144-02	1		Shaft, Governor Gear
9	KH-52-032-08	1	S	Seal, Oil (PTO end)
10	KH-25-139-60-S	1	/P	Plug, Pipe 1/8
11	KH-24-153-08	1		O-Ring
12	KH-24-393-37-S	1	S	Oil Pump Assy (Incl. Ref #13-14)
13	KH-24-153-01	1	/P	O-Ring, Oil Pick-up
14	KH-24-381-04	1		Pick-up, Oil
15	KH-M-0631005	2	S	Washer, Plain
16	KH-M-0645025	2	S	Screw, Hex Flange, M6 x 1.0 x 25
17	KH-12-050-08	1	S	Filter, Oil
18	KH-24-136-01	1		Nipple, Oil Filter
19	KH-25-099-24	1	S	Switch, Pressure
20	KH-24-086-16	9	S	Screw, Hex Flange, M8 x 1.25 x 45
21	KH-24-086-17	1	S	Screw, Hex Flange, M8 x 1.25 x 45



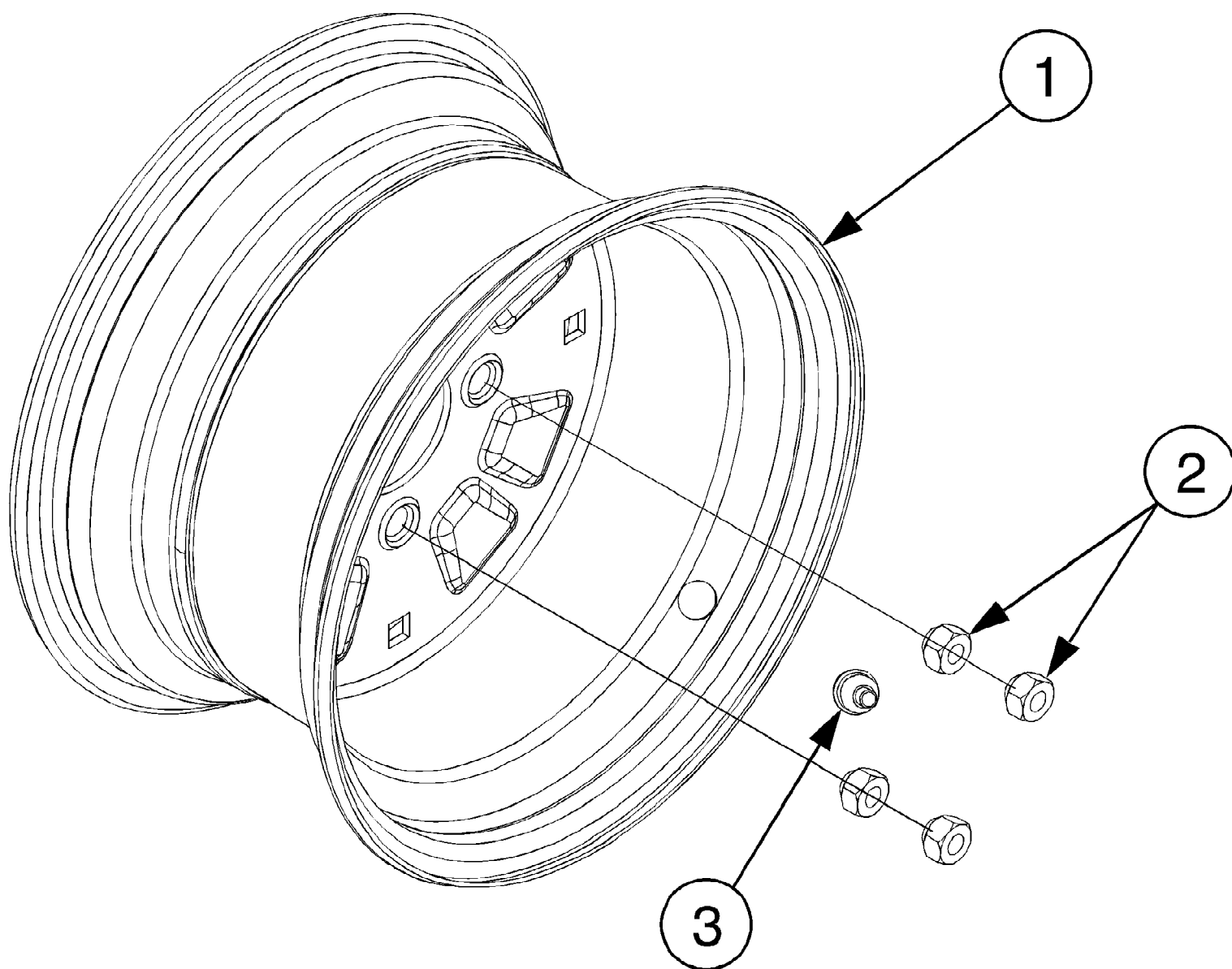
GT2542 Tractor 2008 & Before
PTO Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0757	1	/P	Screw, Hex Cap, 7/16-20 x 1.5 GR5
2	711-1083	1	S	Stud, Clutch Stop (S.N. K016 and Before)
2	711-04552	1	S	Stud, Clutch Stop (S.N. K016 and After)
3	736-0171	1	S	Washer, Lock, 7/16
4	717-3385A	1	S	Clutch Assy, PTO
5	750-04603	1		Spacer, 1.0 x 1.62 x .4
6	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn



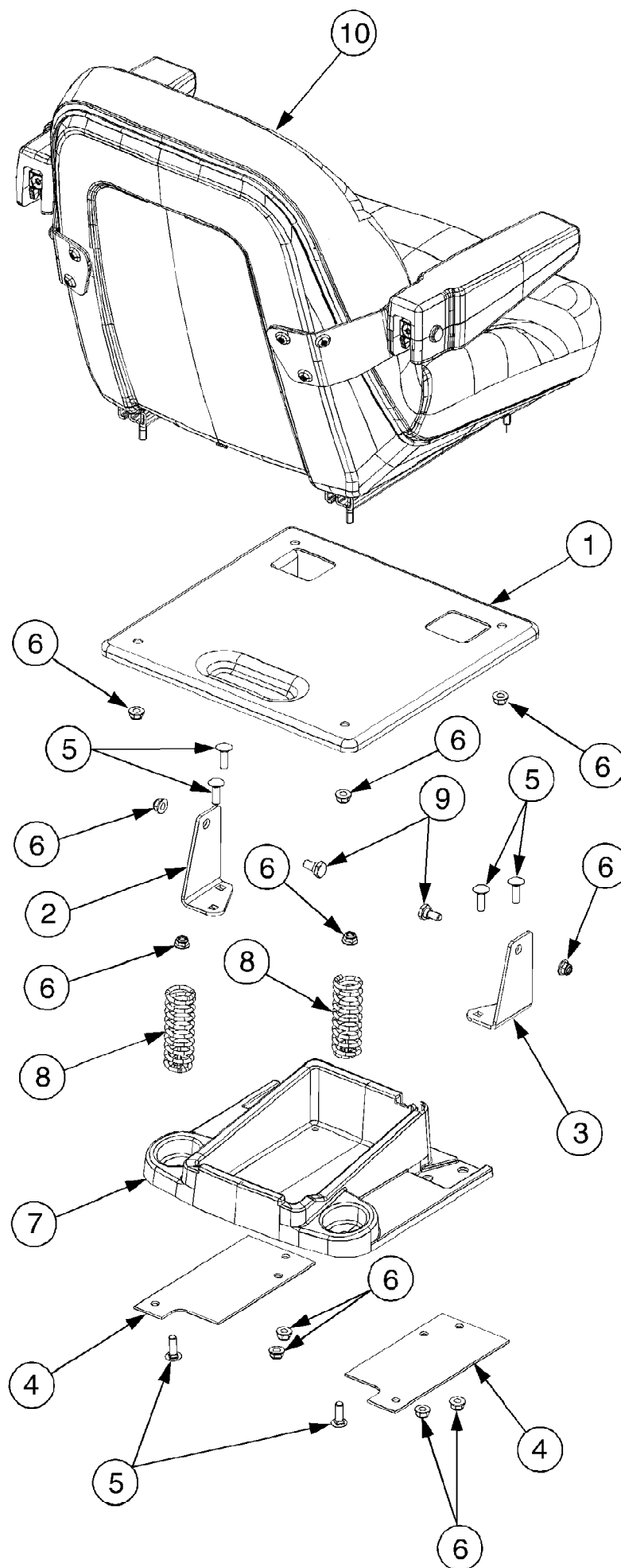
Ref #	Part Number	Qty	S/P/F	Description
	759-3336	1	/P	Spark Plug
	KH-47-883-03-S1	1	/P	Air Filter & Pre-Cleaner
	KH-12-050-01-S	1	/P	Oil Filter K016 & After
	KH-12-050-08	1	S	Oil Filter K016 & Before
	KH-24-050-10-S	1	S	Fuel Filter
	KH-24-584-45-S	1	/P	Ignition Module K016 & After
	KH-24-584-01-S	1		Ignition Module K016 & Before
	KH-41-403-09	1	S	Voltage Regulator
	KH-24-559-10-S	1	/P	Fuel Pump
	KH-24-757-03-S	1	/P	Carb Kit
	KH-24-757-01	1	/P	Carburetor Solenoid
	723-3014	1	S	Hydro Filter
	754-04041	1	S	P.T.O. Belt
	754-3073	1	S	Deck Belt
	759-04081	1	/P	Blades
	712-3078	1	/P	Blade Nut
	710-1336A	1	/P	Spindle Bolt
	618-3129C	1	S	Blade Spindle
	734-04155	1		Deck Wheels (Front)
	734-0973	1	/P	Deck Wheels (Back)
	721-04041	1	S	Water Nozzle Adapter
	723-0448A	1	S	Ball Joints
	751-3124D	1	S	Fuel Cap
	725-2054	1	S	Ignition Keys
	725-04227B	1	S	Ignition Switch Module
	725-04175	1	S	P.T.O. Switch
	725-3164A	1	S	Brake Switch
	725-3167	1	S	Reverse Switch
	725-04040	1	S	Seat Switch
	725-1648	1	S	Relay
	725-3243	1		Fuse 25 amp
	725-04008	1		Fuse 5 amp
	717-3385A	1	S	P.T.O. Clutch
	KH-25-357-05-S	1	S	Engine Oil
	737-3121	1	/P	Transmission Fluid
	490-900-0041	1		Deck Leveling Guage



GT2542 Tractor 2008 & Before
Rear Wheel

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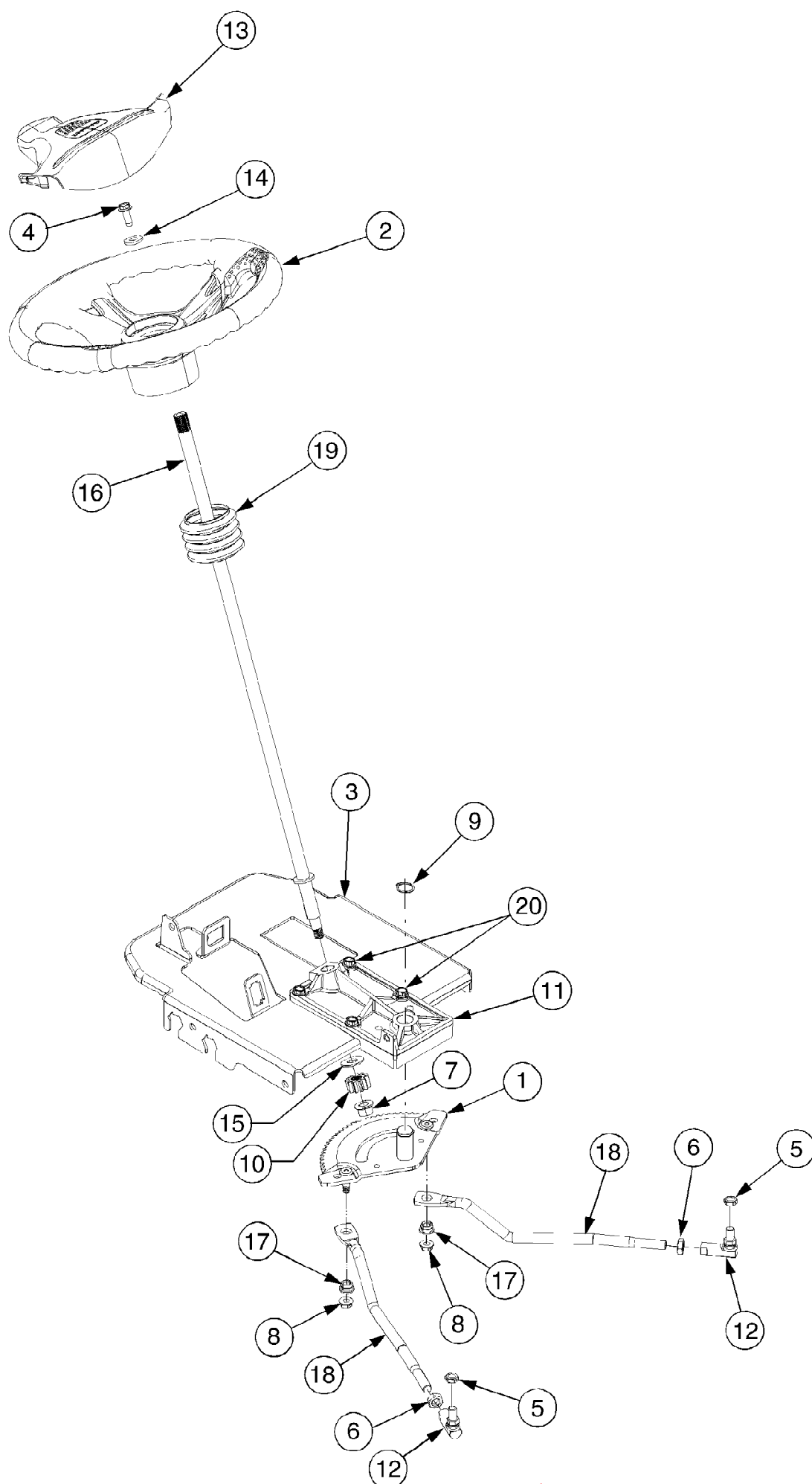
Ref #	Part Number	Qty	S/P/F	Description
	734-3190	2	S	Tire, Cub Tread, 23 x 9.5 x 12 (S.N. K016 and Before) not shown
	734-3190A	2	S	Tire, 23 x 9.5 x 12 (S.N. K016 and After) not shown
1	634-3189	2		Rim Assy, Rear
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	734-0255	2	S	Valve, Tubeless Air



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Seat and Support

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Ref #	Part Number	Qty	S/P/F	Description
1	703-05861	1	S	Seat, Base
1	777I20310	1		Graphic, Seat Adjuster
2	703-05877	1		Bracket, LH Seat Pivot
3	703-05878	1		Bracket, RH Seat Pivot
4	703-2628	2		Bracket, Fender Reinforcement
5	710-0276	6	/P	Bolt, Carriage, 5/16-18 x 1.0
6	712-04063	12	/P	Nut, Hx Insert Flange Lck, 5/16-18 GrF
7	731-3162A	1		Tray, Tool
	777I20310	1		Graphic, Seat Adjust
8	732-04352	2		Spring, Compression
9	738-0140	2	S	Bolt, Shoulder
10	757-04042	1		Seat, High Back w/Arm Rests
	757-04040	1	/P	Arm Rest Kit
	777D09646	1		Graphic, Seat Back



GT2542 Tractor 2008 & Before
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	617-04034	1		Gear Assy, Segment
2	631-04008	1	S	Wheel, Steering, Soft Grip
3	703-05830	1		Bracket, Steering Support
4	710-0643	1	/P	Screw, Hex Cap, 5/16-18 x 1.0, GR5 Lock (S.N. K016 and Before)
4	710-0650	1	/P	Screw, Hx. Wash. Hd Tapp, 5/16-18 x .875 (S.N. K016 and After)
5	712-0214	1	S	Nut, Hex Center Lock, 3/8-24 GrB (S.N. K016 and Before)
5	712-0262	1	/P	Nut, Hex Jam Lock, 3/8-24 Gr2 (S.N. K016 and After)
6	712-0240	1	S	Nut, Hex Jam, 7/16-20 GR2
7	712-0459	1	/P	Nut, Flange Lock 7/16-20 GrB
8	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 GR5
9	716-0101	1	S	Ring, Snap, .75 Dia Shaft
10	717-1554	1		Gear, Steering Pinion
11	719-04200A	1	S	Housing Assy, Steering
11	737-3000	1	S	Fitting, Grease, 3/16 Drive Type not shown
12	723-0448A	1	S	Joint, Ball, 3/8-24
13	731-04532A	1	/P	Cover, Steering Wheel
14	736-3004	1	S	Washer, Flat, .406 x .875 x .105 Thk
15	736-3084	1	/P	Washer, Flat, .51 x 1.12 x .03 Thk
16	738-04202	1	S	Shaft, Steering, .625 x 27.10
17	741-0475	1	S	Plastic Bushing, .38 ID
18	747-04455	1		Link, Drag
19	731-05524	1	S	Bellow, Steering, 2.12 Lg
20	710-1260A	1	/P	Screw, Hx. Wash. Hd Tapp, 5/16-18 x .75 (S.N. K016 and Before)
20	710-0602	1	/P	Screw, Hx. Wash. Hd Tapp, 5/16-18 x 1.0 (S.N. K016 and After)