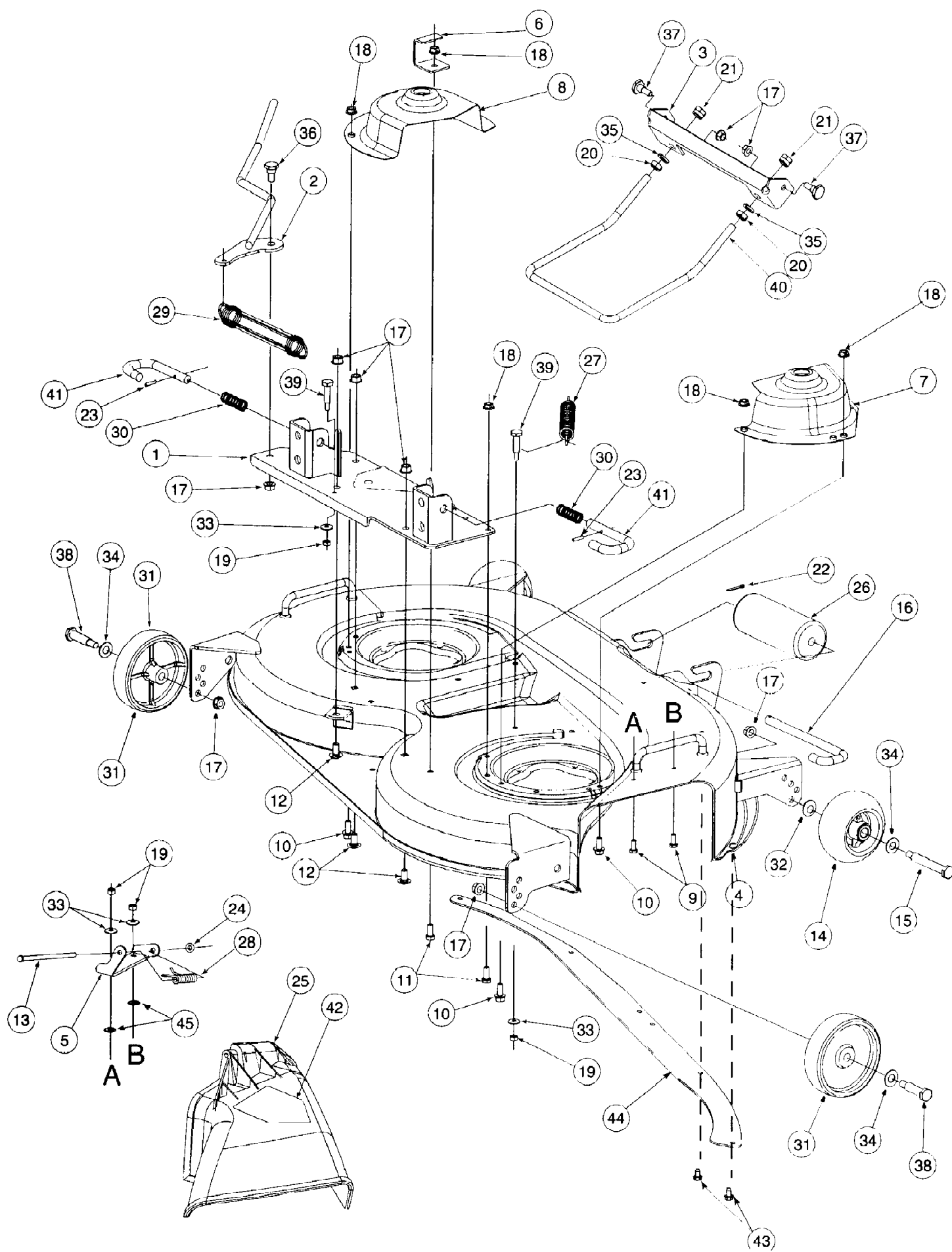


2176 Tractor
42" Deck Assembly

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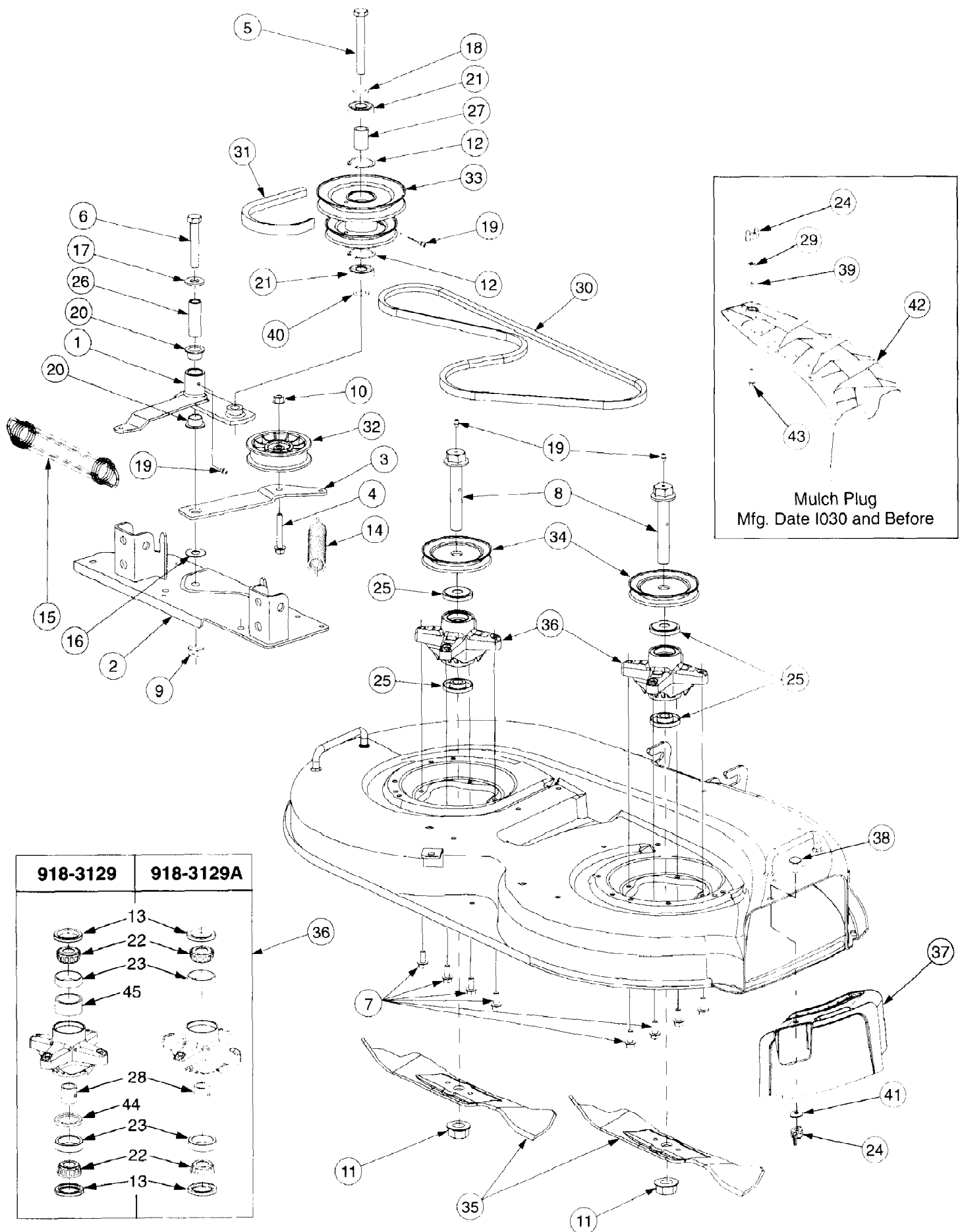
2176 Tractor
42" Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0181A-0716	1	S	Plate Assembly, Mounting
2	603-0199	1		Handle, Tension
3	603-0200-0716	1	S	Bracket, Front Lift
4	603-0409A-0716	1	S	Deck Assembly
	777S30503	1	/P	Graphic, Danger Keep Hands Away
	777S30014	1	/P	Graphic, Caution Under Spring Tension
	777S30018	1	/P	Graphic, Danger Avoid Serious Injury
5	703-1693A	1	/P	Bracket, Hinge Mounting
6	703-2559-0716	1	/P	Bracket, Handle Stop
7	703-3237-0716	1	/P	Shield, RH Pulley
8	703-2945	1		Shield, LH Pulley
9	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
10	710-1260A	3	/P	Screw, Hx Wsh Hd Tapp, 5/16-18 x .75
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3178	3	/P	Bolt, Carriage, 3/8-16 x .75
13	711-0792	1	S	Pin, Hinge, .25 Dia x 6.75 Lg
14	703-1890	2	S	Wheel, Deck w/Fitting
	737-0280	2	S	Lube, Fitting
15	738-3056	2	S	Bolt, Shoulder, 1/2 x 2.5
16	711-3314	1	S	Pin, Roller, 1/2 Dia x 7.31 Lg
17	712-0431	10	S	Nut, Hex Flange Lock, 3/8-16
18	712-3004A	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
19	712-3006	4	/P	Nut, Hex, 1/4-20
20	712-3048	2	S	Nut, Hex Jam, 1/2-13 GR5
21	712-3083	2	/P	Nut, Hex Insert Lock, 1/2-13
22	714-3004	1		Pin, Cotter, 3/32 x 1.25
23	715-3003	2	/P	Pin, Spiral Spring, 3/16 x .75
24	726-0106	1	S	Cap, Speed Nut
25	731-1032	1	S	Deflector Assy, (Incl. Ref #5, 13, 24 & 28)
26	731-3005	1	/P	Roller
27	732-0262	1	S	Spring, Extension, .88 OD x 6.12
28	732-0602	1	S	Spring, Torsion
29	732-3115	1	/P	Spring, Extension, 1.25 OD x 8.15
30	732-3127	2	S	Spring, Compression
31	734-0973	2	/P	Wheel, Deck, 5 in. Dia
32	736-0105	2	/P	Washer, Bell, .401 x .870 x .063
33	736-0270	4	/P	Washer, Bell, .265 x .75 x .062
34	736-0272	4	S	Washer, Flat, .510 x 1.0 x .060
35	736-0921	2	S	Washer, Lock, 1/2
36	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340 Lg
37	738-0507B	2	S	Bolt, Shoulder, .50 Dia x .434 Lg
38	738-0533	2	S	Bolt, Shoulder, .498 Dia x 1.64 Lg
39	738-0572	2	S	Bolt, Shoulder, .375 Dia x 1.16 Lg
40	747-3172A	1	S	Rod, Front Lift
41	747-3188	2		Pin, Mower Support
42	777S30145	1	S	Graphic, Danger
43	710-0599	5	/P	Screw, Self Tapping, 1/4-20 x .5 (Mfd Date I040 and After)
44	783-1146A	1	S	Skirt, Deck (Mfd Date I040 and After)
45	726-0233	2	/P	Nut, Push, 1/4

2176 Tractor
42" Spindle Assembly

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42" Spindle Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0172	1	S	Pivot Arm, Double Pulley (Mfg Date H140 and Before)
	603-0857	1	/P	Pivot Arm, Double Pulley (Mfg Date H150 and After)
2	603-0181A-0716	1	S	Plate Assembly, Mounting
3	703-2463-0637	1	/P	Arm, Idler
4	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0 GR5
6	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0 GR8
7	710-1260A	8	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
8	710-1336A	2	/P	Bolt, Spindle, 3/4-16 x 4.25
9	712-0239	1	S	Nut, Hex Center Lock, 1/2-20
10	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
11	712-3078	2	/P	Nut, Hex Flange, 3/4-16
12	716-3020	2	S	Snap Ring, Internal
13	721-3018	4	S	Seal, Oil, 1.25 x 1.874 x .25
14	732-0262	1	S	Spring, Extension, .88 x 6.12
15	732-3115	1	/P	Spring, Extension, 1.25 x 8.15
16	736-0100	1	/P	Washer, Flat, .531 x 1.25 x .036
17	736-0179	1	S	Washer, Flat, .531 x 1.25 x .100
18	736-0290	1	/P	Washer, Flat, (Mfg Date H140 and Before)
	736-0237	1	/P	Washer, Flat, (Mfg Date H150 and After)
19	737-3000	3	S	Fitting, 3/16 Drive Lube
20	741-0338	2	/P	Bearing, Flange, 3/4 ID x .53 Lg
21	741-0524	2	S	Bearing, Ball, .62 ID x 1.57 OD (Mfg Date H140 and Before)
	741-1122	2		Bearing, .625 ID x 1.574 OD x 470 (Mfg Date H150 and After); Used in 756-3114
22	741-3028	4	S	Cone, Bearing
23	741-3029	4	/P	Cup, Bearing
24	712-3087	1	/P	Nut, Wing, 1/4-20
25	748-3065	4	S	Spacer, Deck Spindle
26	750-0656	1	/P	Spacer, Idlr Brkt .50 ID x .75 OD x 2.25
27	750-3132	1	S	Spacer, Pulley.635 ID x .88 OD x 1.25
28	750-3190	2	S	Spacer, Bearing, .780 x .963 x .777
29	712-3006	1	/P	Nut, Hex, 1/4-20 (Mfg Date I030 & Before)
30	754-3073	1	S	Belt, Spindle, A-Section x 61 Lg
31	754-3055A	1	S	Belt, PTO, B-Section x 112.4 Lg
32	756-0627B	1	S	Pulley, Flat Idler, 3.5 OD
33	756-3069	1	S	Pulley, Double (Mfg Date H140 and Before)
	756-3114	1	/P	Pulley, Double (Mfg Date H150 and After)
	737-3000	2	S	Fitting, 3/16 Drive Lube (Not Incl. w/756-3114)
34	756-3089	2		V-Pulley, 4.0 Dia
35	759-3830	2		Blade, 3 In One, 21.20 Lg
	759-3969	2		Blade, Low Lift
36	618-3129	2	S	Spindle Assy. (Includes Ref. Nos. 13, 22, 23, 28, 44 & 45)
	618-3129A	2	S	Spindle Assy. (Includes Ref. Nos. 13, 22, 23 & 28); Replaces P/N 918-3129 when inventory is depleted

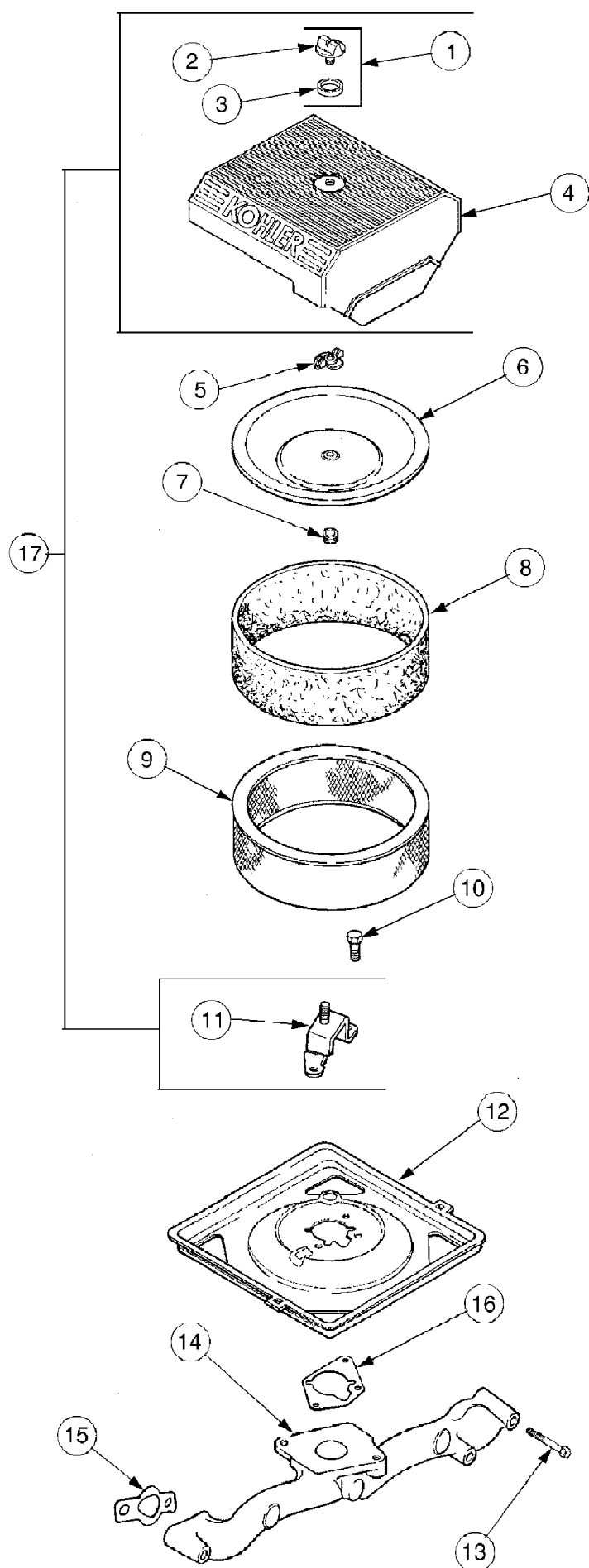
2176 Tractor
42" Spindle Assembly

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Ref #	Part Number	Qty	S/P/F	Description
37	731-2363	1	/P	Plug, Mulch (Mfg Date I040 and After)
38	710-0134	1	/P	Screw, Carriage, 1/4-20 x .62
39	736-0173	1	/P	Washer, Flat, .28 x .74 x .063 (Mfg Date I030 and Before)
40	736-0237	1	/P	Washer, Flat, .65 x 1.25 x .075 Hdn (Mfg Date H150 and After)
41	736-0270	1	/P	Washer, Belleville, .265 x .75 x .062 (Mfg Date I040 and After)
42	731-1643A	1	S	Plug, Mulch (Mfg Date I030 and Before)
43	710-0597	1	/P	Screw, Hex Cap, 1/4-20 x 1.0 GR5 (Mfg Date I030 and Before)
44	741-3031	2	S	Spacer, Bearing Used with P/N 918-3129 Spindle Ass'y. only
45	750-3191	2		Spacer, Bearing, 1.5 x 1.7525 x .8275 Used with P/N 918-3129 Spindle Ass'y. only

2176 Tractor
Air Intake And Filtration

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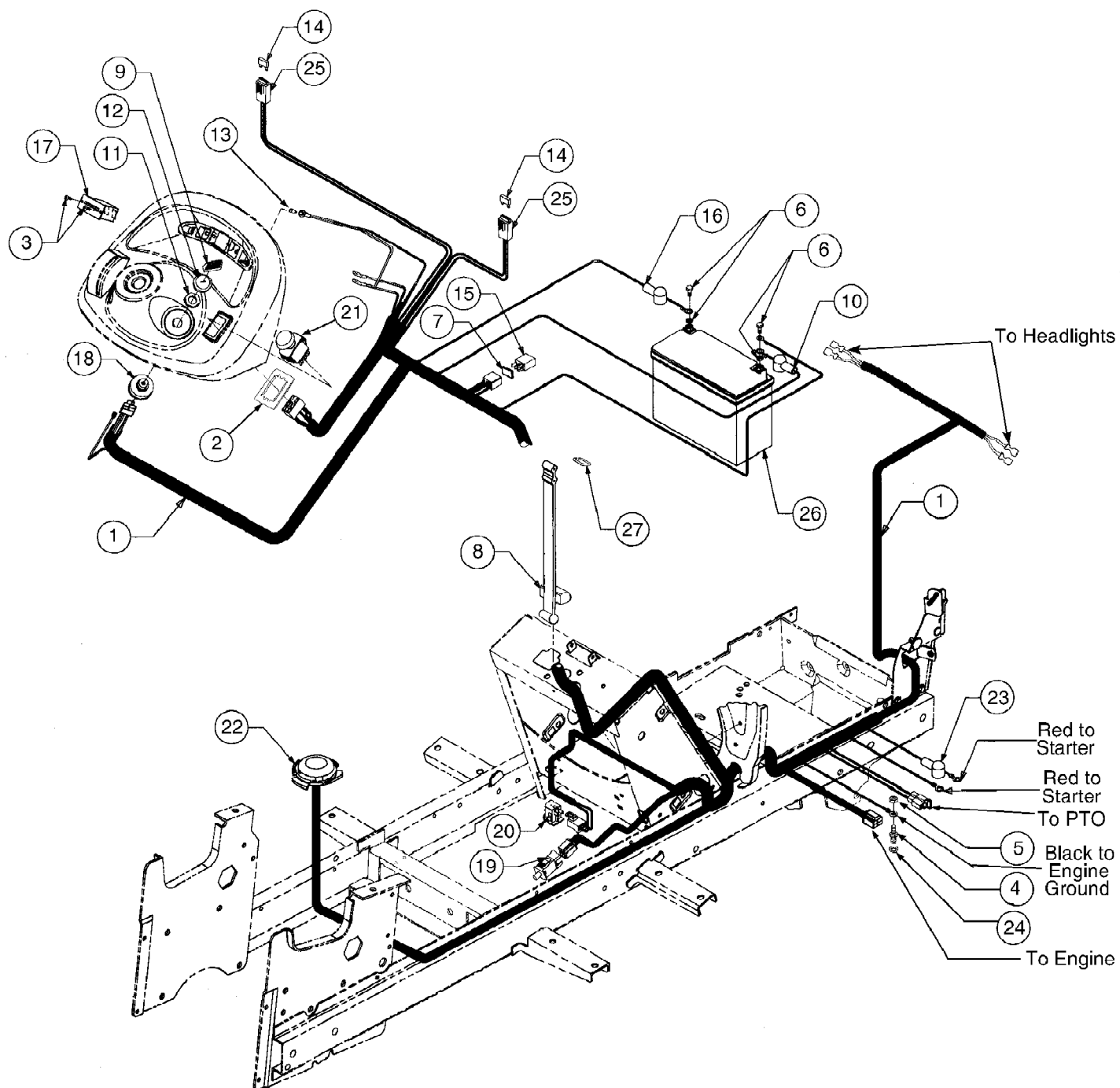
2176 Tractor
Air Intake And Filtration

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-01	1	S	Kit, Knob w/Seal (Incl. Ref #2, 3)
2	KH-25-341-03	1	/P	Knob, Cover
3	KH-24-153-15	1		Seal, Air Cleaner Cover Knob
4	KH-24-096-31	1	S	Cover, Air Cleaner
5	KH-12-100-01	1	/P	Wing Nut
6	KH-24-096-01	1	/P	Cover, Inner Air Cleaner
7	KH-24-032-03	1	/P	Seal, Inner Air Cleaner
8	KH-24-083-02	1	S	Precleaner, Element
9	KH-47-083-03	1	S	Element, Air Cleaner
10	KH-M-0639016	3	S	Screw, Hex Flange, M6 x 1.0 x 16
11	KH-24-126-21	1		Bracket, Air Cleaner Base
12	KH-24-094-03	1	S	Base, Air Cleaner
13	KH-M-0651055	4		Screw, Hex Flange, M6 x 1.0 x 55
14	KH-24-164-14	1	/P	Manifold, Intake
15	KH-24-041-01	2	/P	Gasket, Intake Manifold
16	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
17	KH-24-743-08	1		Kit, Air Cleaner Cover (Incl 1-4, 11)

2176 Tractor
Battery, Electrical Components and Switches

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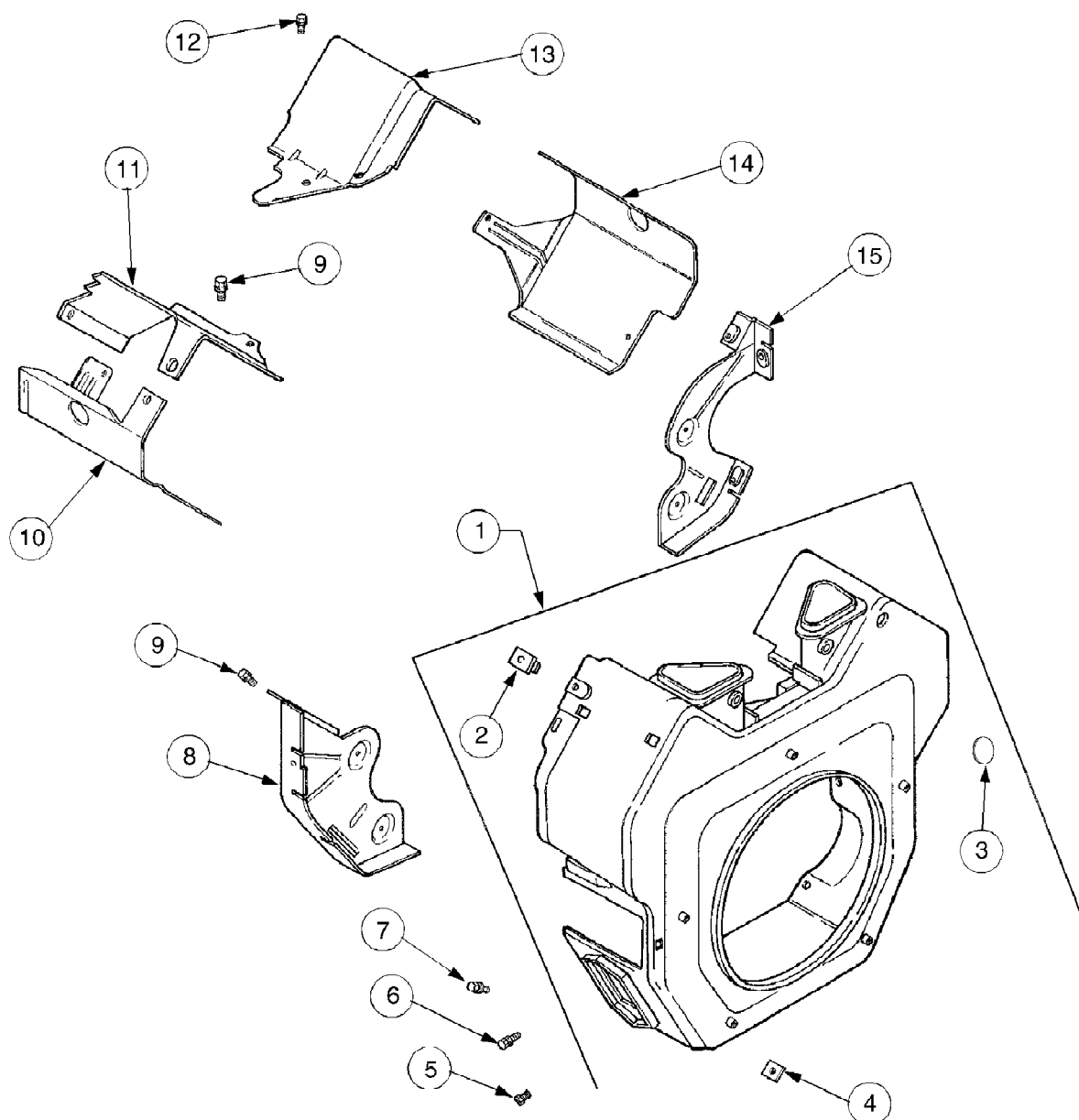
2176 Tractor
Battery, Electrical Components and Switches

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Ref #	Part Number	Qty	S/P/F	Description
1	629-3068	1	S	Wire Harness, Main Includes Ref. Nos. 7, 13, 14 (2) and 15
	725-0157	4	/P	Tie, Self-Clinch Cable
	726-0154	5	S	Tie, Pushmount
	726-3055	9		Clip, Cable
2	783-0462	1	/P	Bracket, PTO Switch Retainer
3	710-0936	2		Screw, Truss Hd Tapp, #6 x .62
4	711-1094	1		Stud, Ground
5	712-3010	1	S	Nut, Hex, 5/16-18 GR5
6		1		Battery Cable Hardware
	710-3015	2	/P	Screw
	712-0271	2	/P	Sems Nut
7	721-0342	1	S	Gasket, Silicone
8	723-0445A	1	/P	Strap, Battery Retainer
9	759-3476A	1	S	Key, Ignition (Set of 2)
10	725-0340	1		Cover, Terminal Black
11	725-1346	1	S	Nut, Ignition Switch
12	725-1347	1	/P	Cap, Ignition Switch
13	725-1365	1	S	Bulb, Indicator
14	725-3243	2		Fuse, 25 Amp
15	725-1648	1	S	Relay
16	725-3007A	1	/P	Cover, Terminal Red
17	725-3159	1	S	Hour Meter
18	725-3163	1	S	Switch, Ignition
19	725-3164A	1	S	Switch, Interlock (Brake)
20	725-3166	1	S	Switch, Snap Mount - Normally Closed
21	725-3233	1	S	Switch, PTO
22	725-3234	1	S	Switch, Seat
23	725-3237	1		Cover, Terminal Red
24	736-0607	1	/P	Washer, External Lock, 5/16
25	729-0357	2		Holder, Fuse w/Mounting Clip
26	725-1707C	1	S	Battery
27	732-0696	1		Hook, Wire Rectangular

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Blower Housing & Baffles

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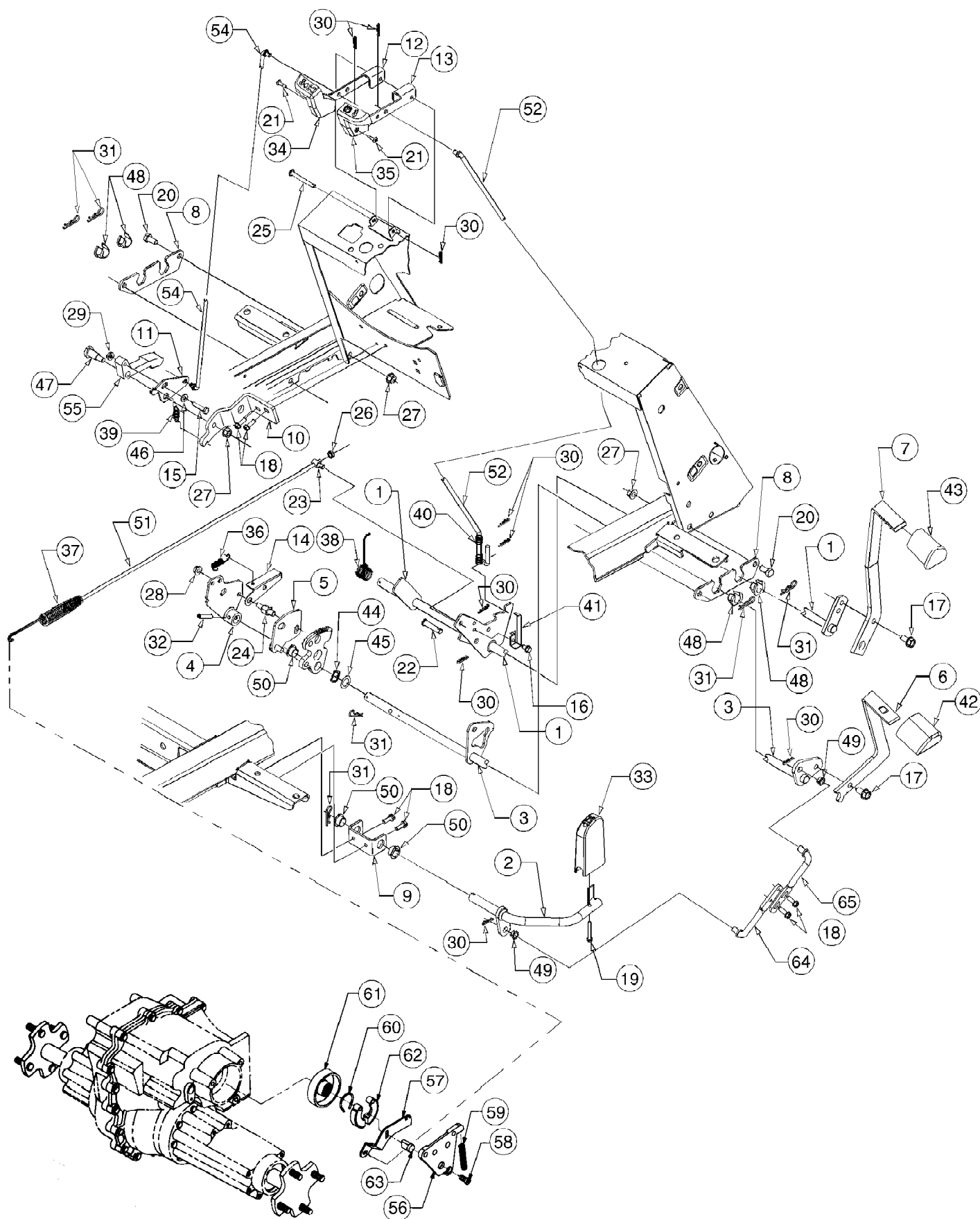
2176 Tractor
Blower Housing & Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-20	1	S	Housing, Blower (Incl. Ref #2-4)
2	KH-24-100-02	2		Nut, Plastic
3	KH-25-139-16	1		Plug, Button, 9/16
4	KH-24-100-01	3		Nut, Plastic
5	KH-M-0551016	1		Screw, Hex Flange, M5 x 0.8 x 16
6	KH-M-0545016	5	S	Screw, Hex Flange, M5 x 0.8 x 16
7	KH-M-0545020	2	/P	Screw, Hex Flange, M5 x 0.8 x 20
8	KH-24-146-02	1	S	Plate, Backing - #2 Side
9	KH-M-0645016	6	S	Screw, Hex Flange, M6 x 1.0 x 16
10	KH-24-063-20	1	/P	Baffle, Cylinder Barrel - #2 Side
11	KH-24-063-17	1	/P	Baffle, Valley - #2 Side
12	KH-M-0545010	2	/P	Screw, Hex Flange, M5 x 0.8 x 10
13	KH-24-063-24	1	S	Baffle, Valley - #1 Side
14	KH-24-063-08	1	S	Baffle, Cylinder Barrel - #1 Side
15	KH-24-146-20-S	1	/P	Plate, Backing - #1 Side

2176 Tractor
Brake And Control Pedals

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Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0321A	1		Shaft Assy, Brake
2	603-0412	1		Pedal Assy, Reverse
3	603-0697	1		Shaft Assy, Forward/Reverse
4	603-0419	1		Cam Assy, Control
5	603-0421A	1	/P	Plate Assy, Disengagement
6	703-2570A-0498	1	S	Pedal, Forward
7	703-2573A-0498	1	S	Pedal, Brake
8	703-2804	2		Plate, Bearing Mounting
9	703-2938	1		Bracket, Reverse Pivot
10	703-2941	1		Bracket, Cruise
11	703-2942	1		Plate, Rod Adjustment
12	703-2962	1		Lever, Cruise
13	703-2963	1	S	Lever, Brake Lock
14	703-2965	1	S	Actuator, Reverse Switch
15	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
16	710-0599	1	/P	Screw, Hex Wshr Tap 1/4-20x.5
17	710-0623	2	/P	Screw, Hex Wshr Tap 3/8-16x.75
18	710-0642	6	/P	Screw, Hex Wshr Tap 1/4-20x.75
19	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
20	710-0216	2	/P	Screw, Hex Cap, 3/8-16x.75 GR5
21	710-3009	2	/P	Screw, Phil Hd Pan, #10-24 x .75
22	711-0415	1	S	Pin, Clevis, 3/8 x 1.62
23	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
24	711-1138	1		Stud, Actuator
25	711-3295	1	S	Pin, Clevis, .25 x 2.38 Lg
26	712-0271	1	/P	Nut, Hex Sems, 1/4-20
27	712-0431	3	S	Nut, Hex Flange Lock, 3/8-16
28	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18
29	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
30	714-0104	9	S	Pin, Int Cotter, 5/16 Dia x 1.12 Lg
31	714-0145	6	S	Pin, Int Cotter, 3/8 Dia x 1.62
32	715-0114	1	S	Pin, Spiral Spring, 1/4 x 1.5
33	731-3205	1	S	Pedal, Reverse
34	731-3206	1		Knob, Cruise
35	731-3207	1		Knob, Brake Lock
36	732-0418	1		Spring, Extension, .38 OD x 2.1
37	732-0463	1	S	Spring, Extension
38	732-0756A	1	S	Spring, Torsion
39	732-0824	1	S	Spring, Ext, .437 OD x 1.32
40	732-3099	1		Spring, Compression, .50 x 2.23
41	732-3117	1		Spring, Switch Actuator
42	735-3048	1		Pad, Forward Foot Control
43	735-3049	1	S	Pad, Brake Foot
44	736-0174	1	/P	Washer, Wave, .625 x .885 x .015
45	736-0349	1	S	Washer, Flat, .635 x 1.0 x .020
46	736-0463	1	S	Washer, Flat, 1/4 x .63 x .051
47	738-0145	1	S	Shoulder Bolt, .50 OD x .840
48	741-3065B	4	/P	Bearing, Hex Flange Split
49	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
50	741-3074	3		Bearing, Flange, .626 x .93 x .344
51	747-3216	1		Rod, Brake
52	747-3219	1		Rod, Parking Brake
54	747-3307	1		Rod, Cruise

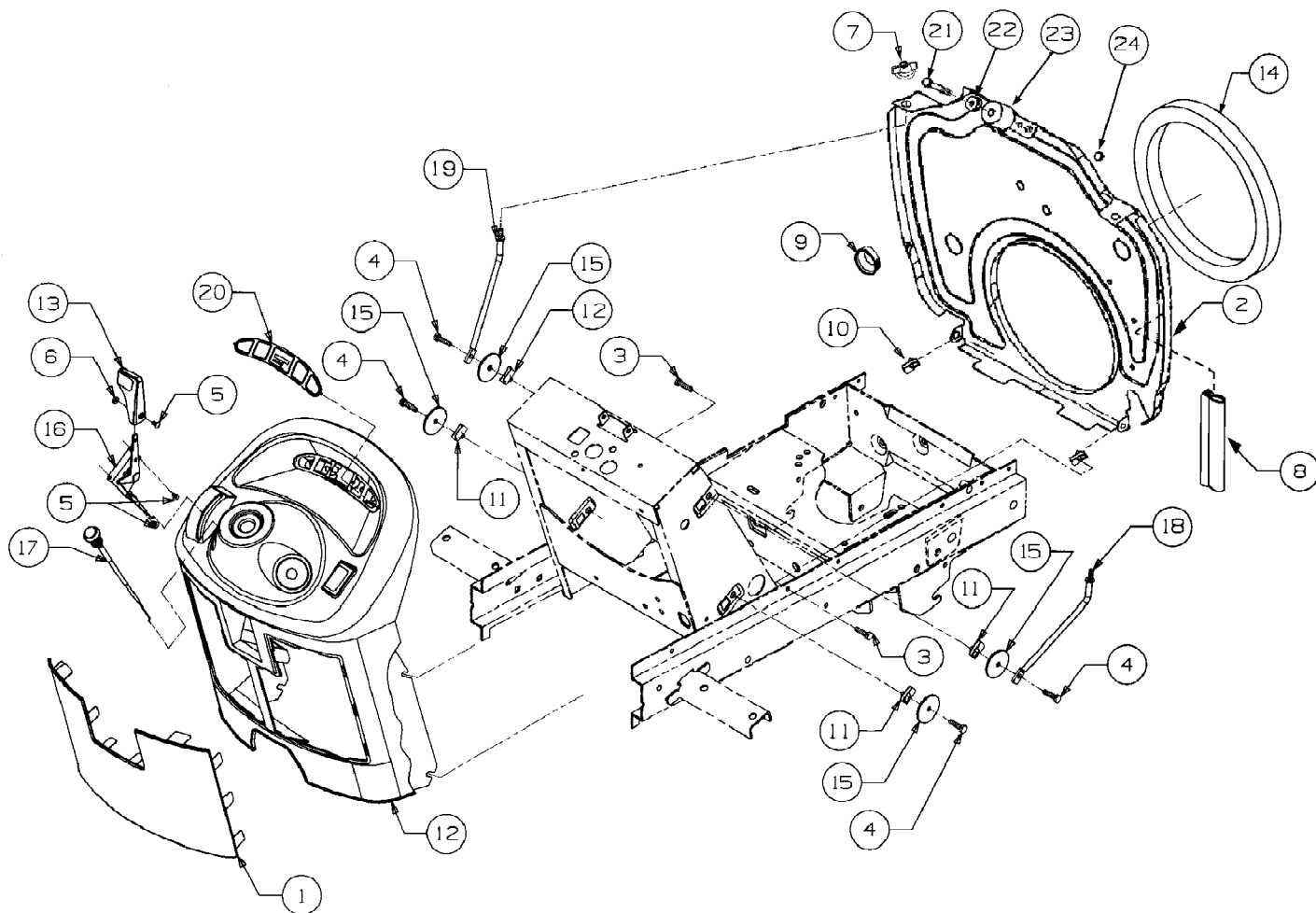
2176 Tractor
Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
55	748-3060	1		Latch, Cruise
56	618-3060	1	S	Plate, Brake
57	703-2191	1		Arm, Brake
58	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
59	732-0152	1		Spring, Compression
60	732-3077	1		Spring, Brake
61	761-3019	1		Drum, Brake
62	761-3020	1	S	Shoe, Brake
63	761-3028	1		Actuator, Brake Shoe
64	747-3341A	1	/P	Rod, Rear Connecting
65	747-3383	1	/P	Rod, Front Connecting

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Bulkhead, Dash Panel And Engine Controls

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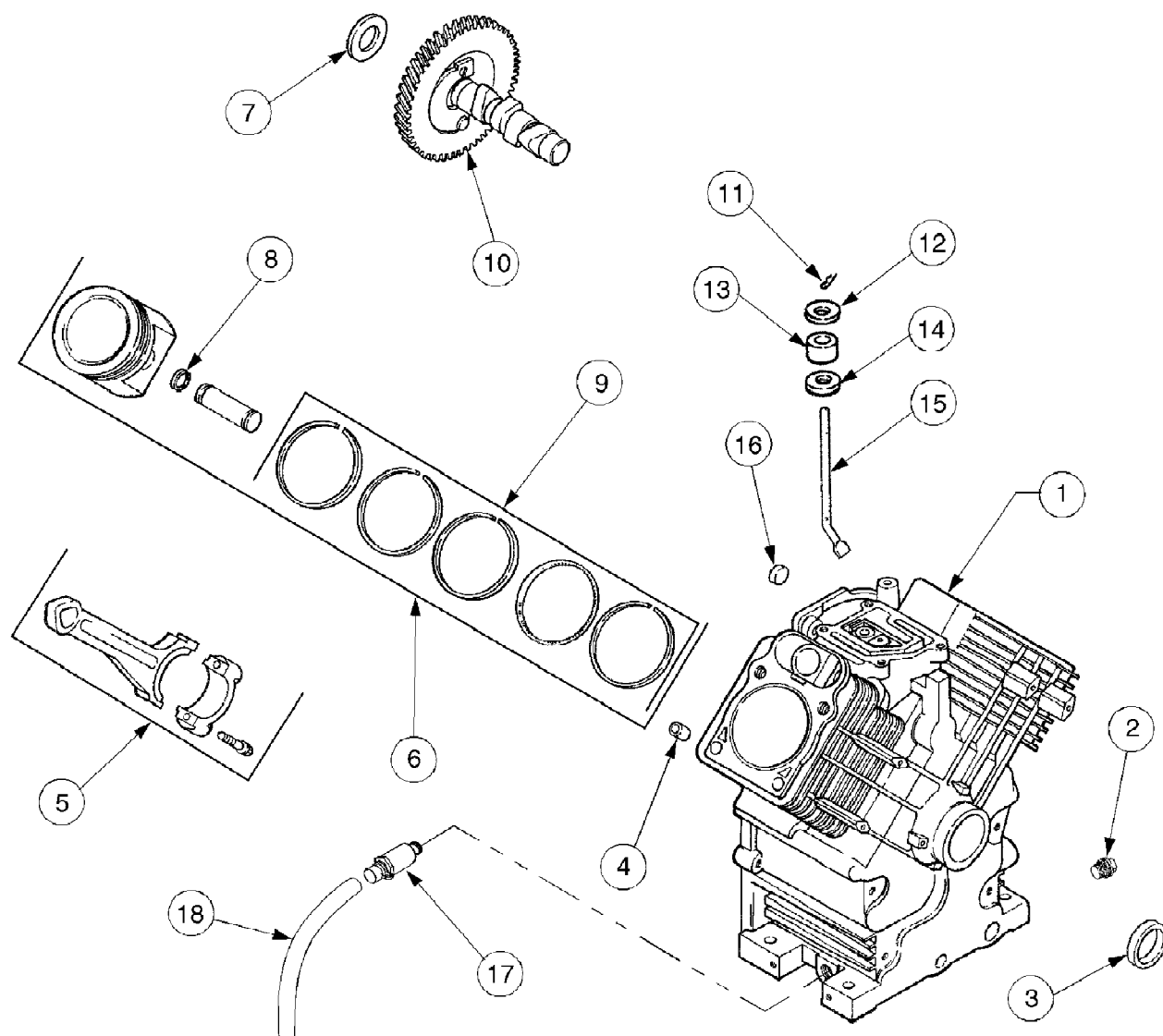
2176 Tractor
Bulkhead, Dash Panel And Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2557	1	S	Screen, Intake Dash
2	703-3108A	1	S	Bulkhead, Lower
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0597	4	/P	Screw, Hex Cap, 1/4-20 x 1.0
5	710-3217	3	/P	Screw, Cross Rec Trus, #8-32 x .38
6	712-0142	1	/P	Nut, #8-32
7	712-0397	2	S	Nut, Wing w/Bell Washer 1/4-20
8	720-3024	1	S	Seal, Push On Trim
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	726-3048	2		Nut, U-Type Speed, 1/4-20
11	726-3054	4		Nut, U-Clip, 1/4-20
12	731-3137A	1	/P	Panel, Dash
	777I20306	1	/P	Graphic, Ignition Switch
13	731-3161	1	S	Knob, Throttle
14	723-3062	1		Boot, Intake
15	736-3128	4		Washer, Flat, .285 x 1.75 x .10
16	746-3049	1	S	Control, Throttle
17	746-3050A	1	S	Control, Choke
18	747-3226	1		Rod, RH Mounting
19	747-3227	1		Rod, LH Mounting
20	777I20312	1	/P	Label, Dash
21	710-0136	1	/P	Screw, Hex Cap, 1/4-20 x 1.75 GR5
22	736-0342	1		Washer, Flat, .283 x .75 x .030
23	731-3232	1		Roller, Hood Latch
24	712-0271	1	/P	Nut, Hex Sems, 1/4-20

2176 Tractor
Crankcase

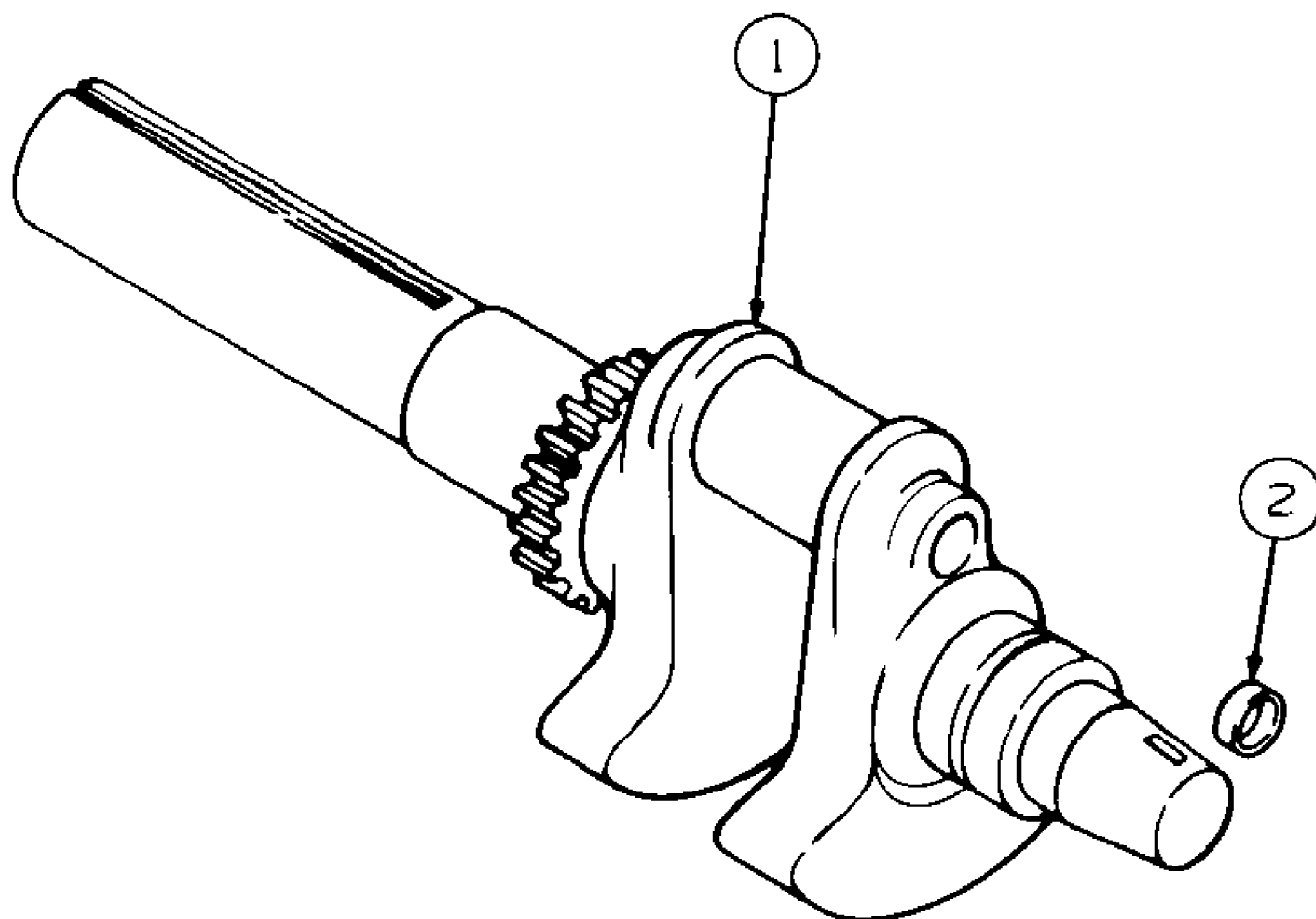
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2176 Tractor
Crankcase

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Ref #	Part Number	Qty	S/P/F	Description
	KH-62601	1	S	Complete Engine
	KH-54-522-10	1	S/F	Short Block (6mm)
	KH-24-522-180	1	/P/F	Short Block (8mm)
1	KH-24-782-01	1	S/F	Cylinder Block, (Miniblock) (6mm)
	KH-24-782-15	1	/P/F	Cylinder Block, (Miniblock) (8mm)
2	KH-X-75-10	1	S	Plug, Hex Hd, 3/8
3	KH-24-032-01	1	S	Seal, Front Oil
4	KH-12-380-17	6	S	Pin, Locating Dowel
5	KH-24-067-13	2	S	Rod, Connecting, Std
	KH-24-067-14	2		Rod, Connection, .010 / .25mm
6	KH-24-874-01	2	S	Piston w/Ring Set, Std
	KH-24-874-02	2	S	Piston w/Ring Set, .010 / .25mm
	KH-24-874-03	2	S	Piston w/Ring Set, .020 / .50mm
	KH-24-874-14-S	2		Piston w/Ring Set, .08mm
7	KH-12-422-09	AR	S	Shim, Camshaft, .0320 (Red)
	KH-12-422-13	AR	S	Shim, Camshaft, .0400 (Black)
	KH-12-422-07	AR	S	Shim, Camshaft, .0280 (White)
	KH-12-422-08	AR	S	Shim, Camshaft, .0300 (Blue)
	KH-12-422-10	AR	S	Shim, Camshaft, .0340 (Yellow)
	KH-12-422-11	AR	S	Shim, Camshaft, .0360 (Green)
	KH-12-422-12	AR	S	Shim, Camshaft, .0380 (Gray)
8	KH-24-018-01	4	S	Retainer, Piston Pin
9	KH-24-108-01	2	S	Ring Set, Std
	KH-24-108-02	2	S	Ring Set, .010 / .25mm
	KH-24-108-03	2		Ring Set, .020 / .50mm
10	KH-24-012-10-S	1	/P	Camshaft Assembly
11	KH-12-380-04	1	F	Pin, Hitch (6mm)
	KH-24-018-09	1	F	Ring, Retainer (8mm)
12	KH-M-0631005	1	S/F	Washer, Plain (6mm)
	KH-M-931010	1	F	Washer, Nylon (Top) (8mm)
13	KH-12-032-01	1	F	Seal, Gov. Cross Shaft (6mm)
	KH-28-032-09	1	F	Seal, Gov. Cross Shaft (8mm)
14	KH-X-25-102	1	S/F	Washer (Bottom) (6mm)
	KH-24-468-15	1	F	Washer (Bottom) (8mm)
15	KH-24-144-01	1	F	Shaft, Gov. Cross (6mm)
	KH-24-144-33	1	F	Shaft, Gov. Cross (8mm)
16	KH-52-139-09	1	S	Plug, Cup
17	751-3140	1	S	Drain, Oil
	751-3142	1		Cap
18	751-3141-12	1	S	Hose, Oil Drain
	KH-24-755-107	1		Gasket Set



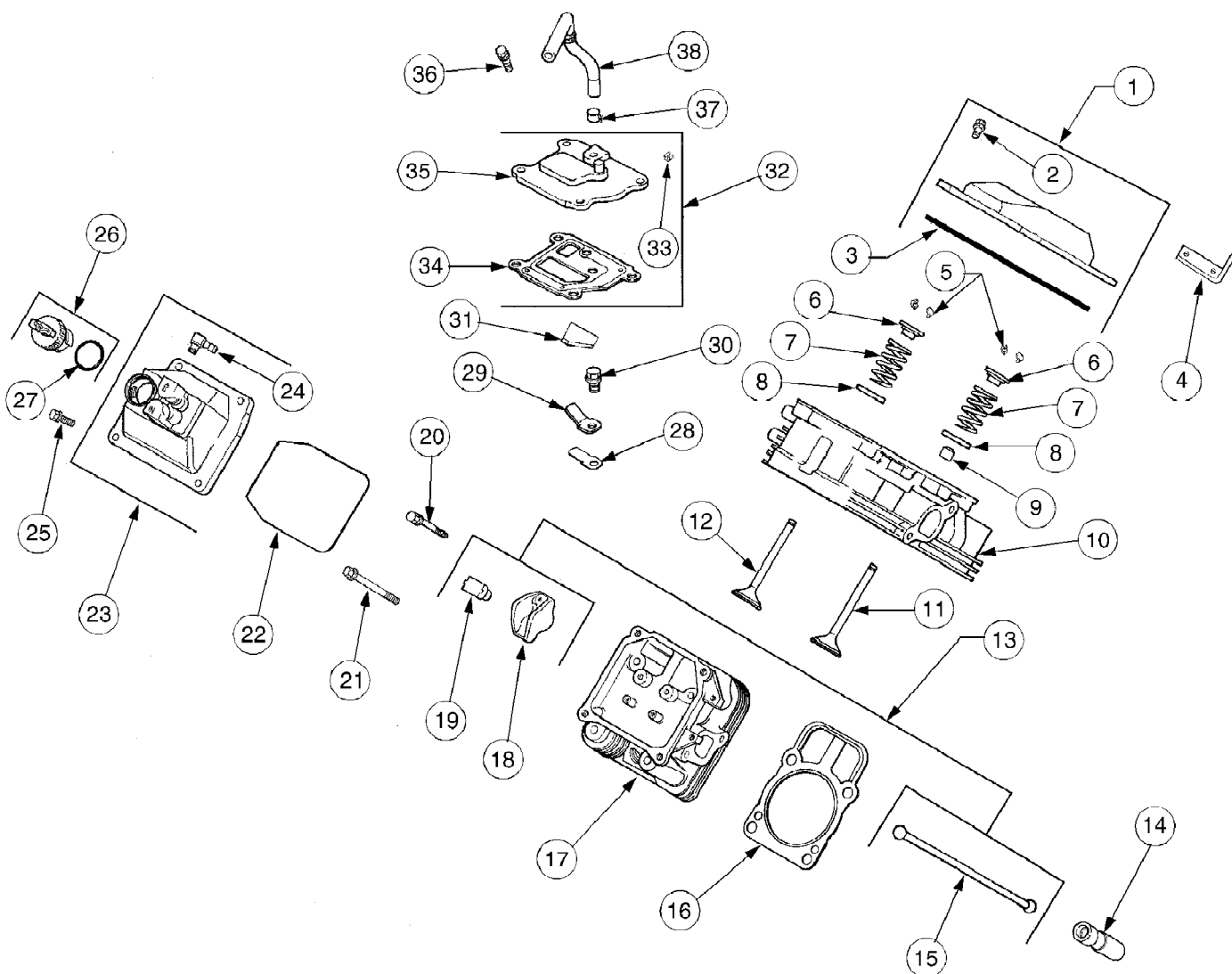
2176 Tractor
Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-06	1	S	Crankshaft (Incl. Ref #2)
2	KH-52-139-09	1	S	Plug, Cup

2176 Tractor
Cylinder Head, Valves, And Breather

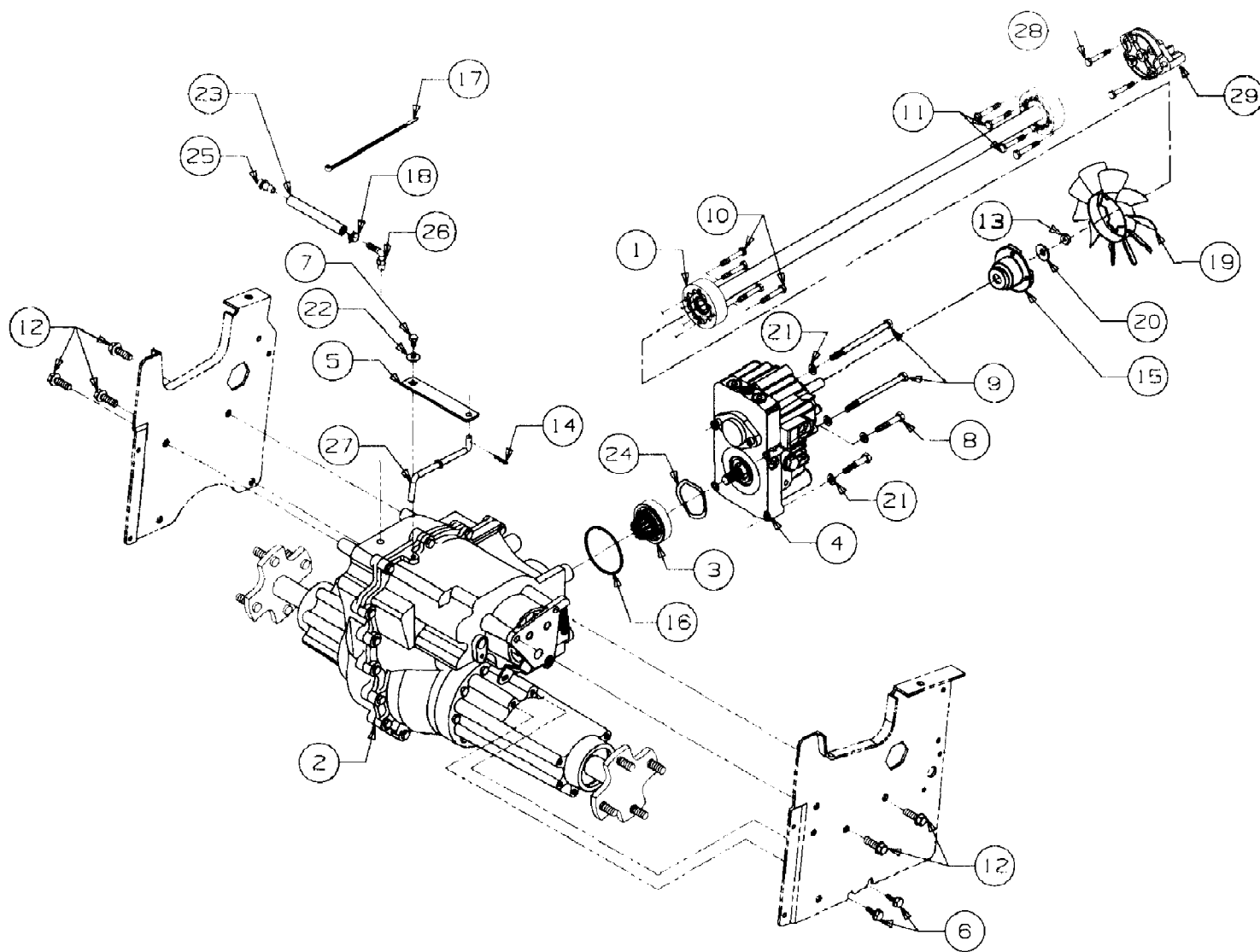
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2176 Tractor
Cylinder Head, Valves, And Breather

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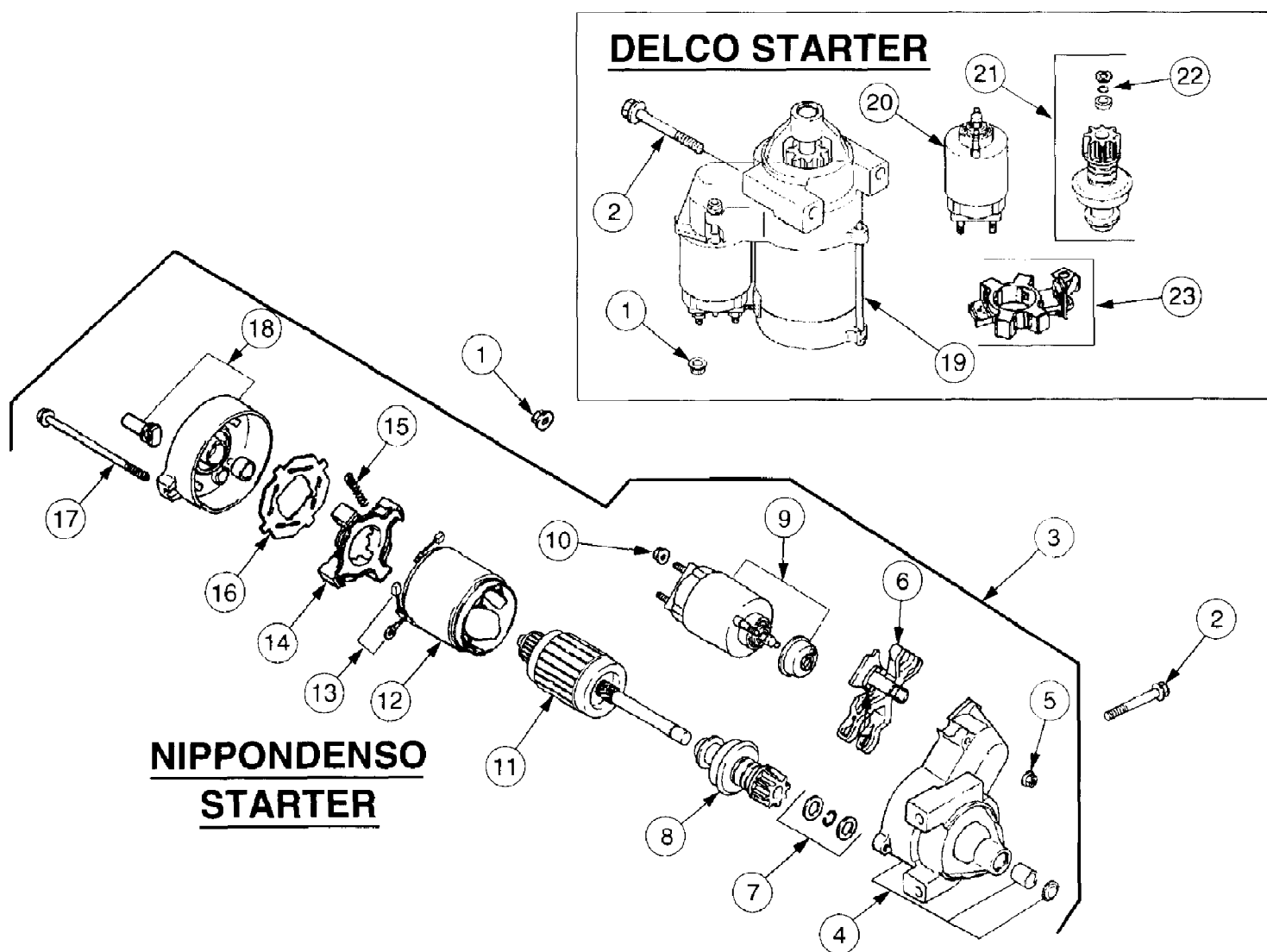
Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-74	1	S	Kit, Valve Cover (Includes 2-3)
2	KH-24-086-32	4		Screw, Shoulder
3	KH-24-153-16	1	S	O-Ring, Valve Cover
4	KH-24-445-01	1	S	Strap, Lifting
5	KH-12-755-03	4	/P	Kit, Retainer
6	KH-12-173-01	4	/P	Cap, Valve Spring
7	KH-24-089-02	4	/P	Spring, Valve
8	KH-235011	4	S	Retainer, Spring
9	KH-24-032-05	2	S	Seal, Valve Stem
10	KH-24-318-09	1	S	Head Assembly, #1 Cylinder
11	KH-24-017-01	2	/P	Valve, Intake Std
	KH-24-017-02	2		Valve, Intake, .25mm
12	KH-24-016-01	2	/P	Valve, Exhaust Std
	KH-24-016-02	2		Valve, Exhaust, .25mm
13	KH-24-755-66	1	/P	Kit, Valve Train (Incl. 15,18,19)
14	KH-12-351-02	4	S	Lifter, Valve
15	KH-24-411-05	4	/P	Rod, Push
16	KH-24-041-08	2	S	Gasket, Cylinder Head
17	KH-24-318-10	1	S	Head Assembly, #2 Cylinder
18	KH-25-186-01	4	/P	Arm, Rocker
19	KH-24-599-01	4	S	Pivot, Rocker Arm
20	KH-M-0640034	1	/P	Screw, Hex Flng, M6 x 1.0 x 34
21	KH-12-086-16	8	S	Screw, Hex Flng, M10 x 1.5 x 90
22	KH-24-153-16	1	S	O-Ring, Valve Cover
23	KH-24-393-14	1	S	Cover, Fuel Pump Vlv (Incl. 24)
24	KH-25-155-02	2	/P	Connector, 90°.
25	KH-24-086-34	4	/P	Screw, Shoulder
26	KH-24-227-02	1	S	Cap Assembly, Oil Fill (Incl. 27)
27	KH-24-153-09	1	S	O-Ring
28	KH-24-402-03	1	/P	Reed, Breather
29	KH-12-018-01	1	S	Retainer, Breather Reed
30	KH-M-0545010	1	/P	Screw, Hex Flng, M5 x 0.8 x 10
31	KH-24-050-01	1	S	Filter, Breather
32	KH-24-033-01	1	/P	Kit, Breather (Includes 33-35)
33	KH-X-75-23	1	S	Plug, Allen Hd 1/8 Pipe
34	KH-24-041-23	1	S	Gasket, Breather
35	KH-24-096-58-S	1		Cover, Breather
36	KH-M-0645020	4	S	Screw, Hex Flng M6 x 1.0 x 20
37	KH-X-426-9	1	S	Clamp, Breather
38	KH-24-326-26	1	S	Hose, Breather



2176 Tractor
Drive Line

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0191	1	/P	Shaft Assembly, Drive, 27.87 Lg
	759-3764	2	/P	Kit, Drive Barrel
2	618-3231	1	S/F	Transmission Assembly, Hydro
	618-0579	2	S	Hub Assy, Wheel (Not Incl. w/#2)
	712-1329	2	/P	Nut, Hex, 3/4-16 (Not Incl. w/#2)
	732-0152	1		Spring, Comp. (Not Incl. w/#2)
3	618-3088	1		Pinion Assembly, Input
4	618-3111	1	S	Pump, Hydrostatic
5	703-2568	1		Arm, Hydro Dump
6	710-1260A	2	/P	Screw, Hex Wsh Tap, 5/16-18 x .75
7	710-0642	1	/P	Screw, Hex Wsh Tap, 1/4-20 x .75
8	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
9	710-3195	2		Screw, Hex Cap, 5/16-18 x 4.5 GR5
10	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5
11	710-3288	8		Screw, Hex Patch, 1/4-20 x 1.62 GR5
12	710-3290	5		Screw, Hex Wsh Tap, 3/8-16 x 1.25
13	712-0262	1	/P	Nut, Hex Center Lock Jam, 3/8-24
14	714-0104	1	S	Pin, Internal Cotter, 5/16 Dia x 1.12
15	748-3099	1		Adapter, Pump
16	721-0261	1		O-Ring, 2.75 x .103
17	725-0157	1	/P	Tie, Self-Clinch Cable
18	726-0205	1	/P	Clamp, Hose
19	731-3297	1		Fan, 10 Blade Cooling
20	736-0105	1	/P	Washer, Bell, .380 x .88 x .063
21	736-0119	4	S	Washer, Lock, 5/16
22	736-0270	1	/P	Washer, Bell, .265 x .75 x .062
23	759-3330	1	/P	Line, Fuel, 7in (10ft Bulk)
24	736-3099	1	S	Washer, Wave, 1.96 x 2.44 x .06
25	737-0296	1	/P	Vent
26	737-0299	1		Fitting, Elbow
27	747-3228	1		Rod, Hydro Disengagement
28	KH-24-086-16	2	S	Bolt
29	719-3096	1	/P	Engine/Driveshaft Coupler



2176 Tractor
Electric Start

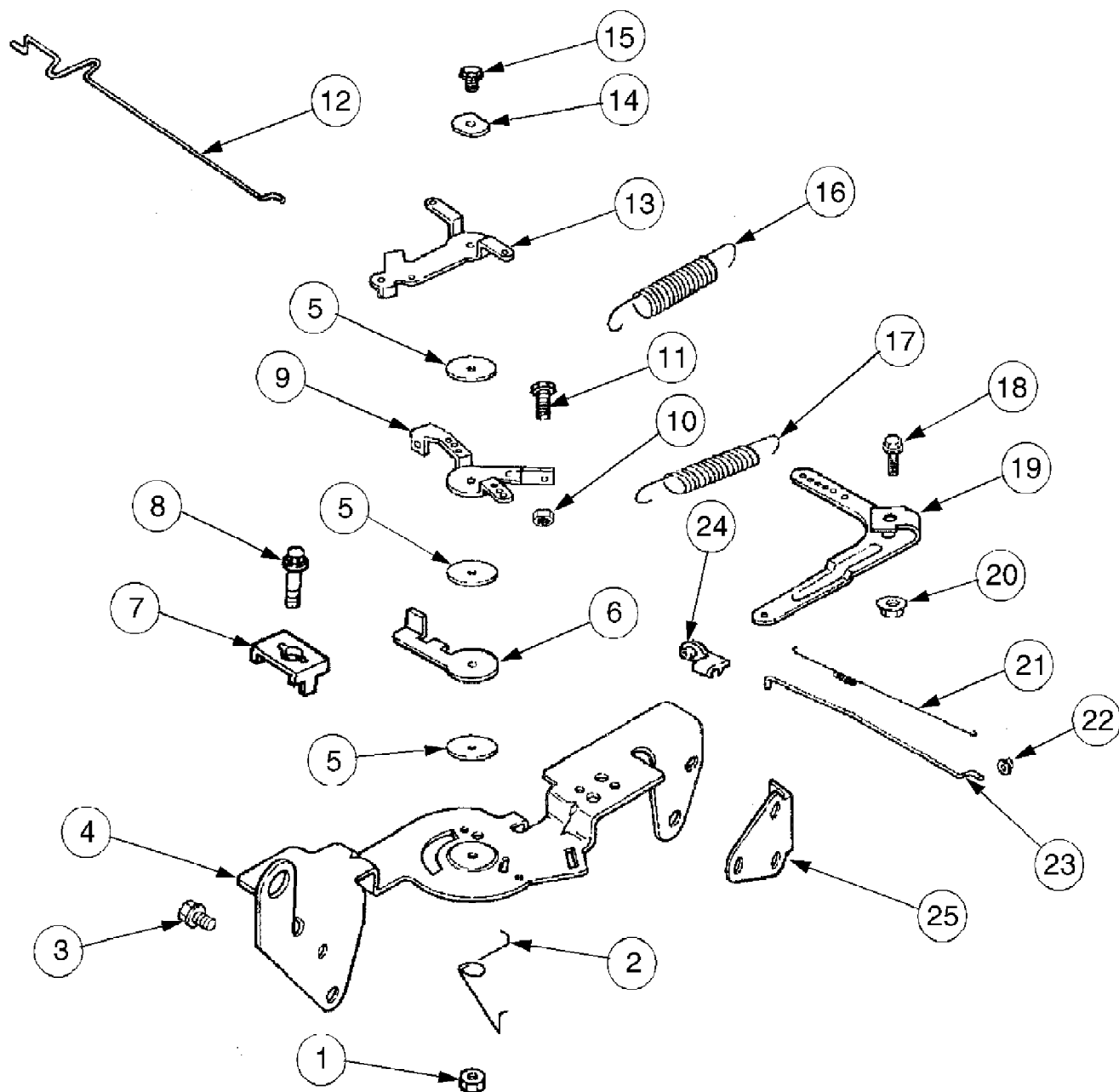
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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0841080	1	S	Nut, Hex Flange M8 x 1.25
2	KH-M-839080	2	S	Screw, Hex Flange M8 x 1.25 x 80
3	KH-24-098-01	1	S	Starter Assembly, Nippondenso (Incl. Ref #4-18)
4	KH-24-081-04	1		Drive, End Cap
5	KH-52-100-10	2		Nut, Starter
6	KH-12-090-10	1		Lever, Starter Drive
7	KH-24-755-84	1	/P	Kit, Starter Repair
8	KH-12-239-01	1		Drive, Pinion
9	KH-52-435-02	1	/P	Solenoid
10	KH-52-100-09	1		Nut, Starter
11	KH-12-170-04	1		Armature, Starter
12	KH-12-471-01	1		Frame
13	KH-52-221-01	1		Kit, Brush and Spring (Incl. Ref 15)
14	KH-52-323-03	1		Holder, Brush
15	KH-52-089-09	4		Spring, Brush
16	KH-52-168-01	1		Insulator
17	KH-52-211-05	2		Bolt, Thru
18	KH-24-301-01	1		Commutator, End Cap
19	KH-25-098-09-S	1	S	Starter assembly, solenoid shift (Delco) (Includes 20-23)
20	KH-25-435-05-S	1	S	Kit, solenoid (Includes 3 Torx head screws)
	KH-25-086-113-S	3		Screw, external Torx head M4x0.7x26 (Not shown)
21	KH-25-755-33-S	1		Kit, Pinion Drive (Includes 21)
22	KH-25-141-05-S	1		Ring, Retainer
23	KH-25-221-01-S	1		Kit, Brush
	KH-M-0841080	1	S	Nut, hex. flange M8x1.25 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	KH-M-839080	2	S	Screw, hex. flange M8x1.25x80 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	KH-25-098-08-S	1	S	Starter assembly, solenoid shift (Delco) Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	KH-25-435-04-S	1	/P	Kit, solenoid (Plunger is part of the solenoid); Note: Solenoid secured to starter with 3 Philips head screws; Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	~N/A	3		Screw, external Philips head M4x0.7x26 (Purchase locally); Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	KH-25-755-33-S	1		Kit, pinion drive Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)
	KH-25-141-05-S	1		Ring, retainer Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)

2176 Tractor
Electric Start

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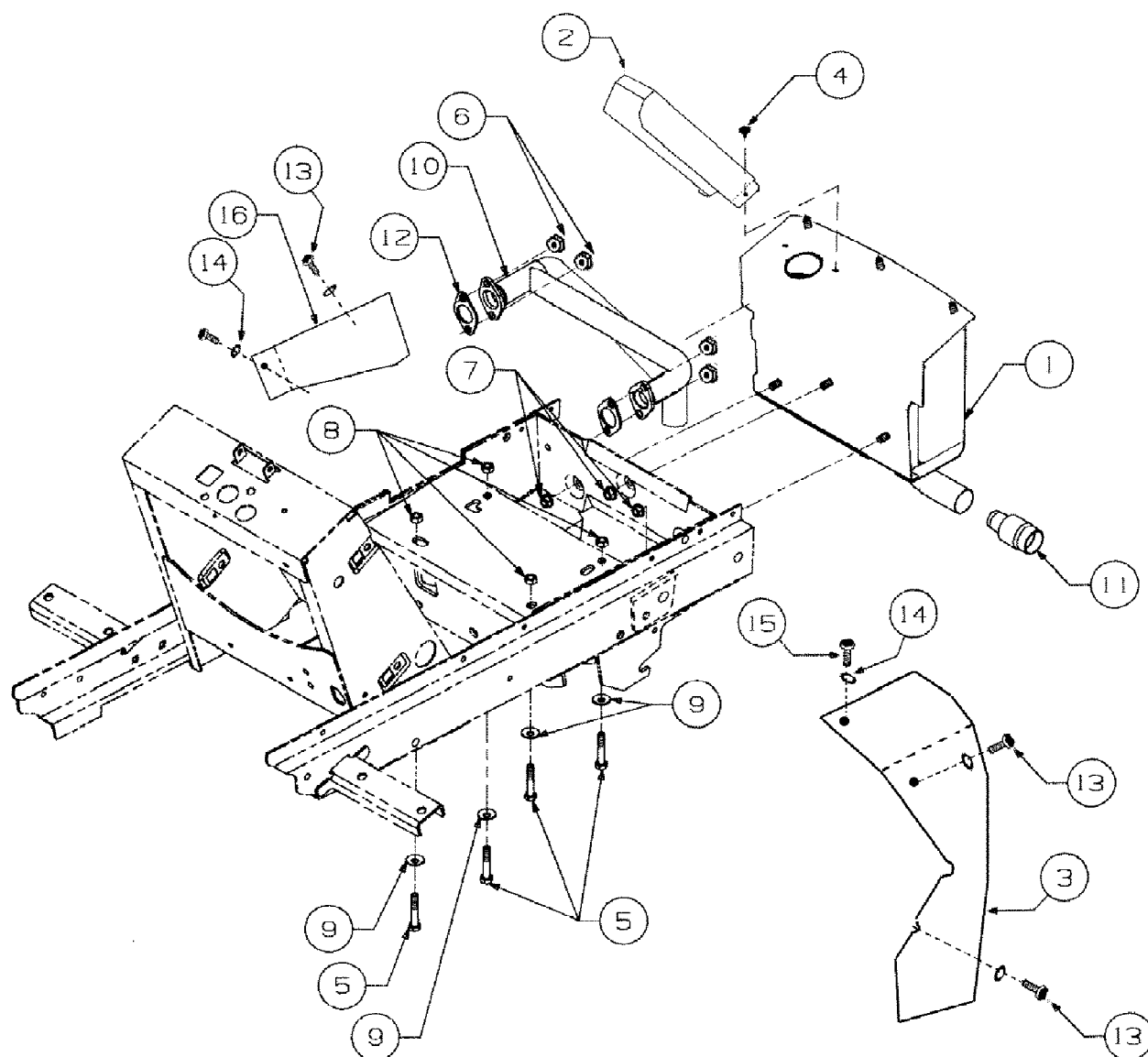
Ref #	Part Number	Qty	S/P/F	Description
	KH-25-221-01-S	1		Kit, brush Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 08-S)



2176 Tractor
Engine Controls

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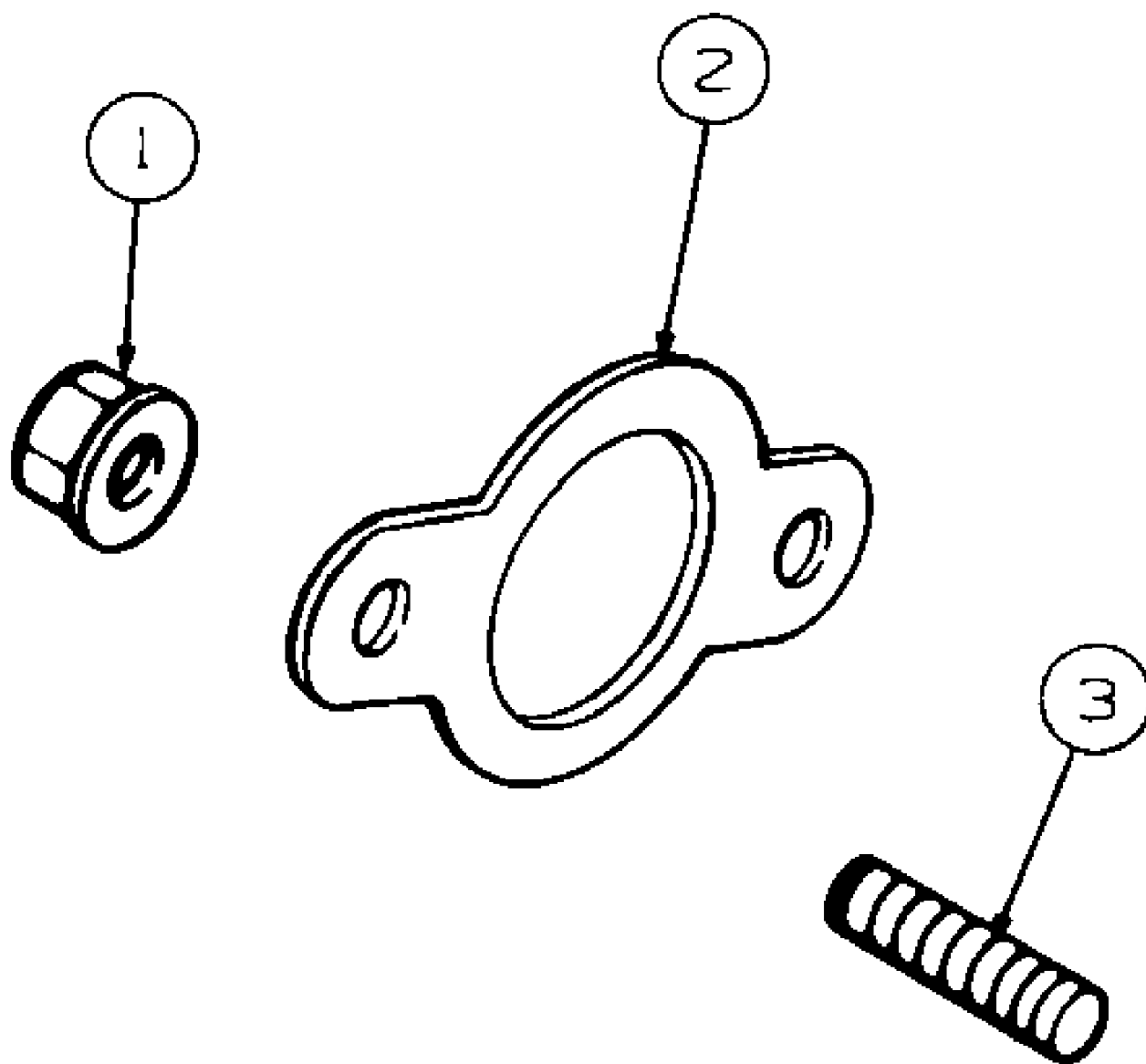
Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0547050	1	/P	Nut, Hex Lock M5 x 0.8
2	KH-24-089-03	1		Spring, Choke Return
3	KH-M-0645016	4	S	Screw, Hex Flange M6 x 1.0 x 16
4	KH-24-126-56	1	S	Bracket, Control
5	KH-24-468-01	3		Washer, Plain 5.5mm
6	KH-24-090-07	1	/P	Lever, Throttle Actuator
7	KH-12-237-01	2		Clamp, Cable
8	KH-M-0545016	3	S	Screw, Hex Flange M5 x 0.8 x 16
9	KH-24-090-13	1		Lever, Throttle Control
10	KH-M-0446030	1	S	Nut, Hex M4 x 0.7
11	KH-M-401030	1	/P	Screw, Hex Cap M4 x 0.7 x30
12	KH-24-079-02	1	S	Linkage, Choke
13	KH-24-090-05	1		Lever, Choke
14	KH-41-468-03	1		Washer, Spring 1/4"
15	KH-M-0545020	1	/P	Screw, Hex Flange M5 x 0.8 x 20
16	KH-24-089-51	1		Spring, Throttle Limiter
17	KH-24-089-15	1	/P/F	Spring, Governor (6mm)
	KH-24-089-50	1	F	Spring, Governor (8mm)
18	KH-SM-0642025	1	S/F	Screw, Hex Flange (6mm)
	KH-24-211-03	1	F	Bolt, Round Head, Sq. Neck (8mm)
19	KH-24-090-14	1	/P/F	Lever, Governor (6mm)
	KH-24-090-33	1	F	Lever, Governor (8mm)
20	KH-M-0641060	1	S	Nut, Hex Flange M6 x 1.0
21	KH-24-089-01	1		Spring, Linkage
22	KH-25-158-08	1	/P	Bushing, Linkage Retaining
23	KH-24-079-01	1		Linkage, Throttle
24	KH-25-158-11	1	/P	Bushing, Linkage Retaining
25	KH-24-126-04	2	S	Bracket, Support



2176 Tractor
Engine Mounting And Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	651-3001	1	S	Muffler Assembly
2	703-3099	1	S	Sheild, Muffler Tube
3	703-2632	1	S	Baffle, RH Heat
4	710-1268	2	/P	Screw, Hex Wsh Hd Tap, #10-16 x .38
5	710-0539	4	/P	Bolt, Eng Mount, 3/8-24 x 1.75 GR5
6	KH-M-0841080	4	S	Nut, Hex Flange
7	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
8	712-3054	4	/P	Nut, Hex Lock, 3/8-24
9	736-0105	4	/P	Washer, Bell, .380 x .88 x .062
10	751-0654	1		Tube, Exhaust
11	759-3744	1	S	Arrestor, Spark
12	KH-24-041-02	2	S	Gasket, Exhaust
13	710-3209	4		Screw, Hex Cap, M6 x 1 x 10
14	736-0142	5	S	Washer, Flat, .281 x .5 x .06
15	710-0351	1	/P	Screw, Truss Hd Tapp, #10 x .5
16	703-2631	1	S	Baffle, LH Heat



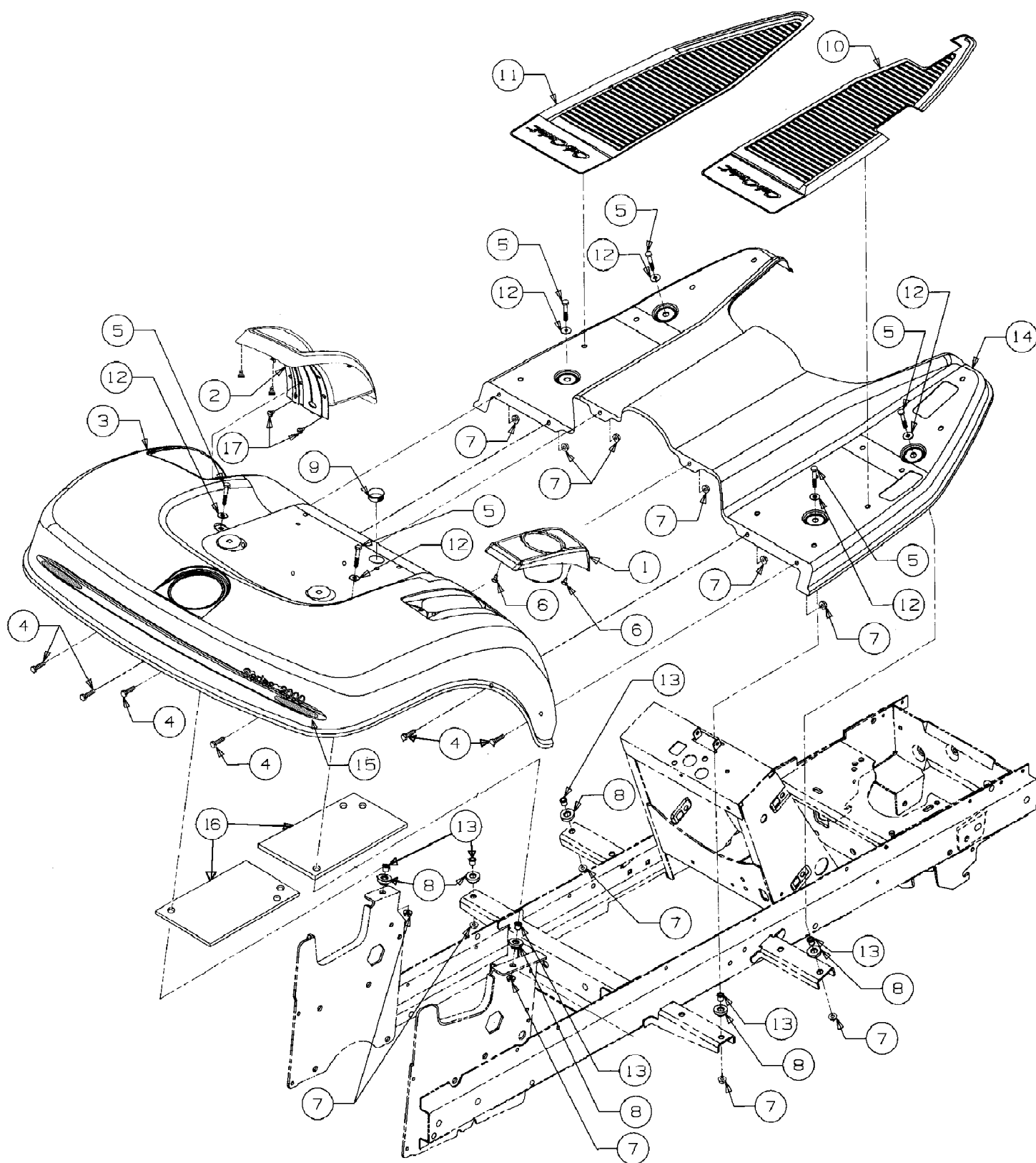
2176 Tractor
Exhaust

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0841080	4	S	Nut, Muffler Mounting, M8 x 1.25
2	KH-24-041-02	2	S	Gasket, Exhaust
3	KH-25-072-04	4	/P	Stud, Exhaust, M8 x 1.25 x 33

2176 Tractor
Fender And Running Board

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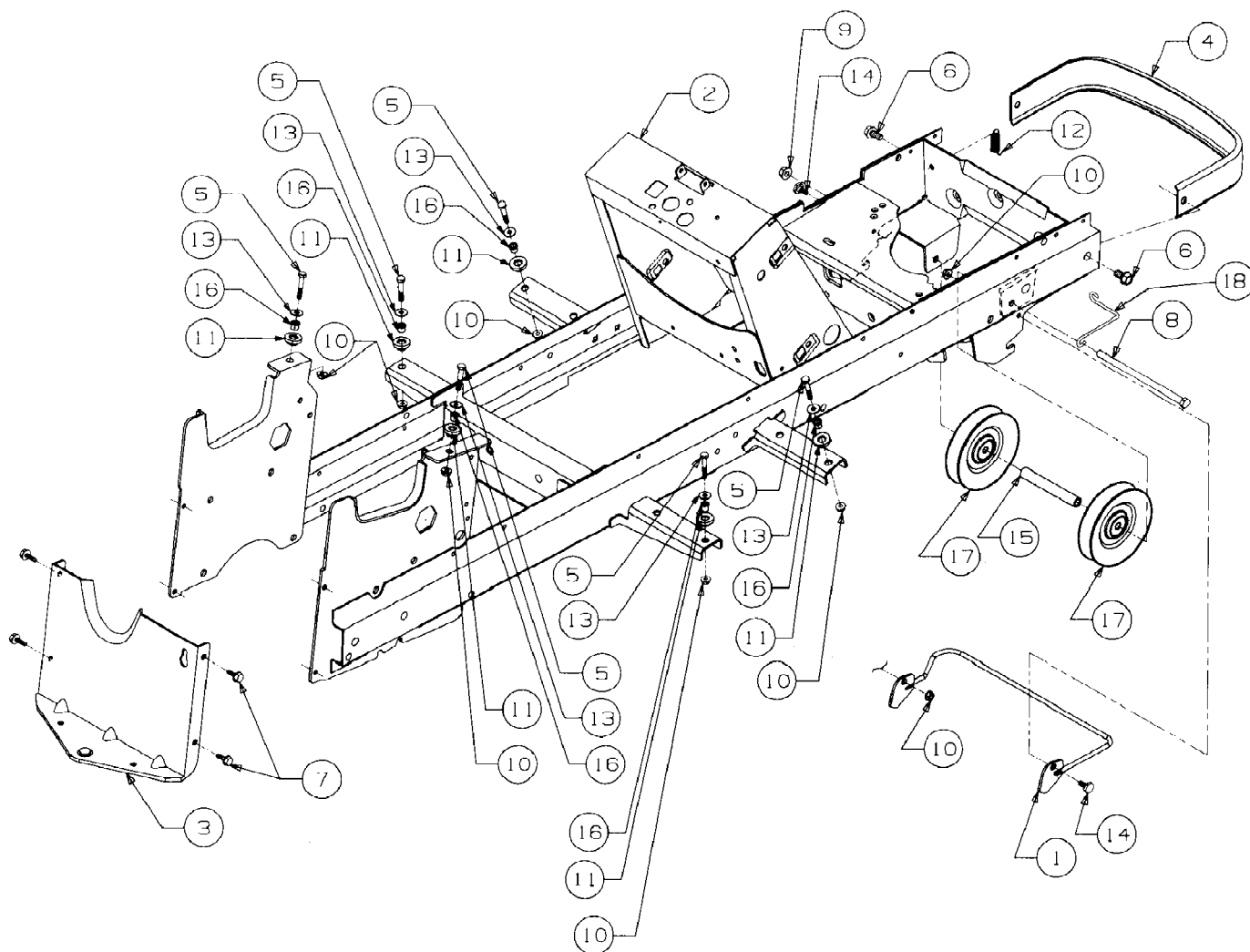
2176 Tractor
Fender And Running Board

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3212	1	S	Cup Holder
2	631-3002	1		Cover, Implement Lift
3	703-2278B-0716	1		Fender
4	710-0751	6	/P	Screw, Hex Cap, 1/4-20 x .62
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-1268	2	/P	Screw, Hex Tapp, #10 x .38 Lg
7	712-3027	12	S	Nut, Hex Flange Lock, 1/4-20
8	722-0258	6	S	Grommet, Insulator
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot
12	736-3090	6	/P	Washer, Flat, .255 x .72 x .06
13	750-3169	6	S	Spacer, .28 ID x .40 OD x .42 Lg
14	703-2279-0716	1	/P	Running Board w/Graphic
	777S30170	1	/P	Graphic, Warning
15	777D04791	1	S	Graphic, Rear Fender
16	703-2628-0716	2	/P	Bracket, Fender Reinforcement
17	710-0224	4	S	Screw, Hex Tapp, #10-16 x .5

2176 Tractor
Frame And Drawbar

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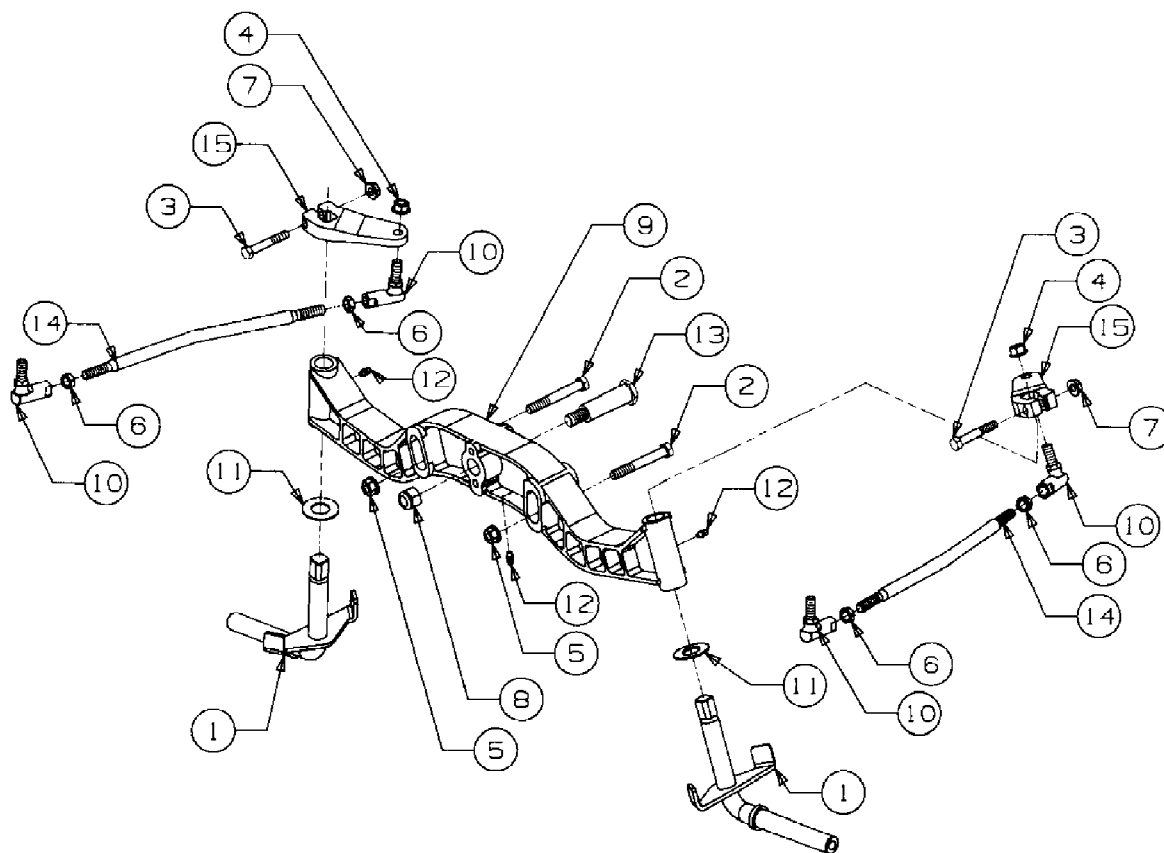
2176 Tractor
Frame And Drawbar

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0132-0716	1	S	Rod, Quick Attach
2	603-0329A-0716	1		Frame
3	703-2257-0716	1	/P	Drawbar
	777I20296	1		Graphic, Transmission Release Lever
4	703-2577-0716	1	S	Bumper
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-0623	2	/P	Screw, Hex Wsh Hd Tapp 3/8-16 x .75
7	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
8	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
9	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
10	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
11	722-0258	6	S	Grommet, Insulator
12	732-3002	1	S	Spring, Latch
13	736-3090	6	/P	Washer, Flat, .255 x .72 x .60
14	738-0255	2	S	Bolt, Shoulder
15	750-3114A	1	/P	Spacer, Idler, .407 x .720 x 4.38
16	750-3169	6	S	Spacer, .28 x .40 x .42 Lg
17	756-3045	2	S	Pulley, Idler
18	732-0970	1	S	Belt Guide

2176 Tractor
Front Axle And Connections

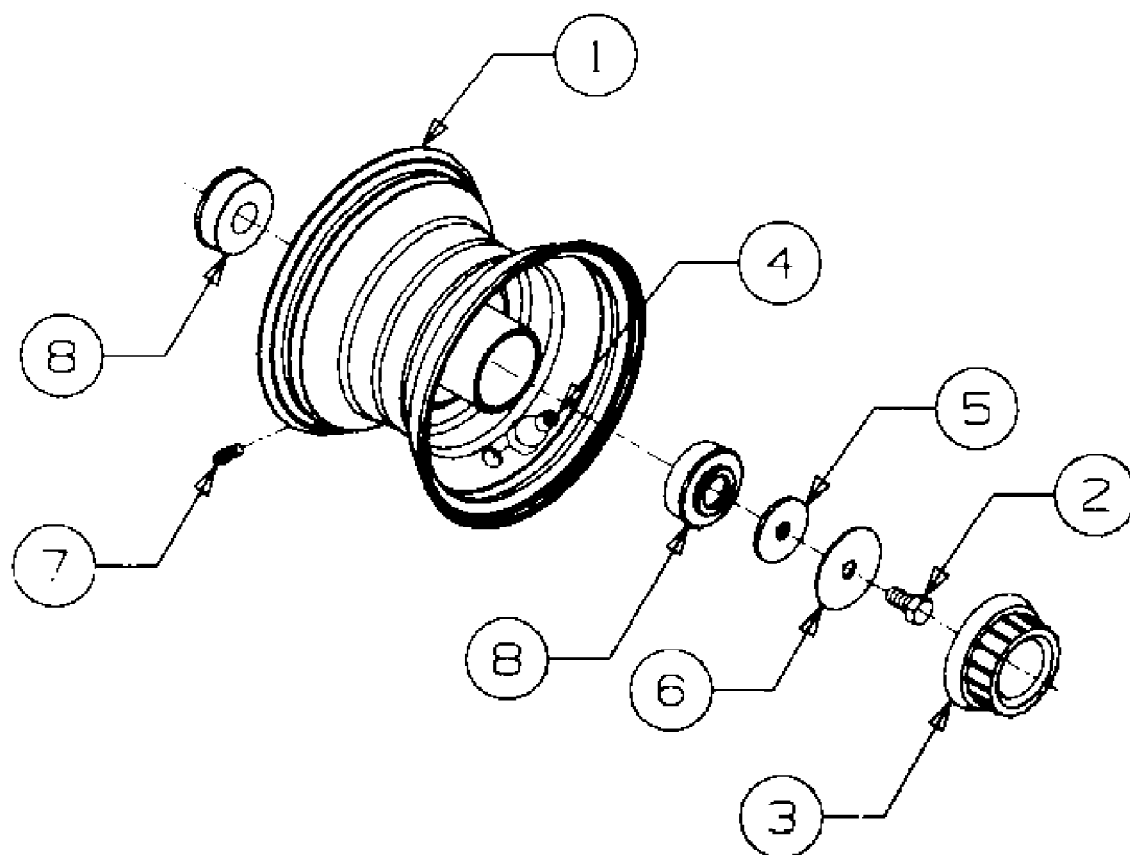
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2176 Tractor
Front Axle And Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0066	2		Knuckle Assembly, Steering
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-3054	2	/P	Nut, Hex Lock, 3/8-24 GR5
5	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
6	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR5
7	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
8	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
9	719-3095	1		Axle, Front Pivot
10	723-0156	4	S	Joint, Ball, 3/8-24
11	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
12	737-3000	3	S	Fitting, Lube, 3/16 Drive Type
13	738-3110	1	S	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	747-3171	2		Rod, Tie
15	748-3049	2		Arm, Steering



2176 Tractor
Front Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3186	2	S	Tire, Cub Tread, 15 x 6 x 6
1	634-3015-0499	2	/P	Rim Assy, Front
2	710-3119	2	/P	Bolt, Hex Patch, 3/8-16 x .75 GR5
3	731-3020	2	S	Cap, Hub
4	734-0255	2	S	Valve, Tubeless Air
5	736-3039	2	S	Washer, Flat, .406 x 1.5 x .110
6	736-3040	2	/P	Washer, Flat, .406 x 1.92 x .06
7	737-0224	2		Fitting, Grease
8	741-3032	4	S	Bearing, Ball

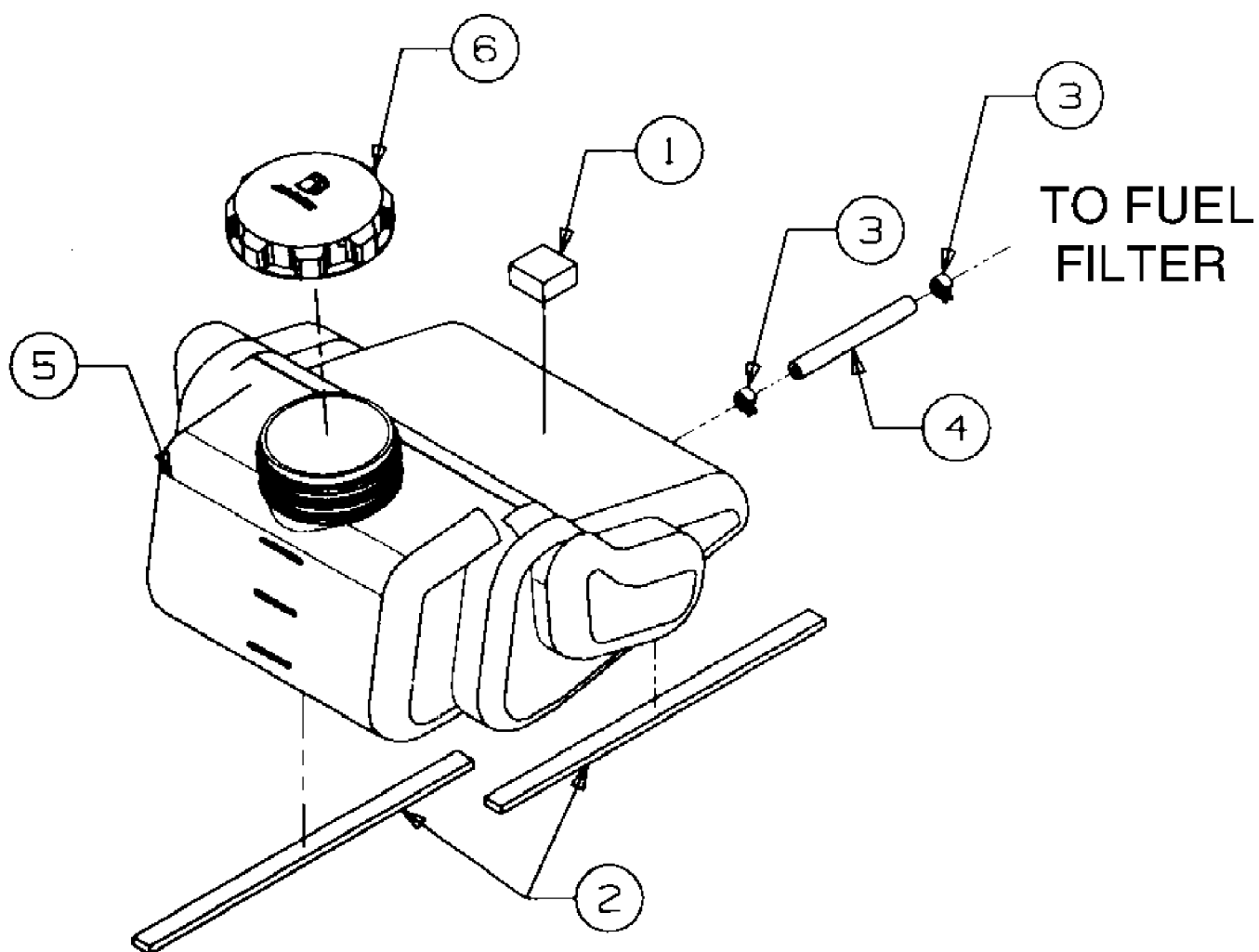
2176 Tractor
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-353-20	1	S	Line, Fuel 10"
2	KH-X-426-9	4	S	Clamp, Hose
3	KH-24-853-35	1	/P	Kit, Carb (Incl. Ref #4,5,6, 11-31)
4	723-3066-14	1	S	Insulation, Fuel Line
5	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
6	KH-24-041-17	1	/P	Gasket, Carburetor
7	KH-M-0651030	2	/P	Screw, Hex Flange
8	KH-24-050-02	1	S	Filter, Fuel
9	KH-24-353-12	1		Line, Fuel 11"
10	KH-24-757-07	1		Kit, Choke Repair (Incl. Ref #12)
11	KH-24-173-02	1		Cap, Choke Lever
12	KH-24-154-01	1		Clip, Inlet Needle Valve
13	KH-24-462-01	1		Valve, Inlet Needle
14	KH-24-086-09	4		Screw, Carburetor Body
15	KH-24-041-09	1		Gasket, Carburetor
16	KH-24-153-02	2	/P	O-Ring, Slow Jet
17	KH-24-337-01	1	/P	Jet, Slow
18	KH-24-757-02	1	S	Kit, Float Repair
19	KH-24-337-02	1		Jet, Main
20	KH-24-089-10	1		Spring, Idle Adjust Screw
21	KH-24-086-10	1		Screw, Idle Adjusting
22	KH-24-757-01	1	/P	Kit, Solenoid (Incl. Ref #24-29)
23	KH-24-153-06	1		O-Ring
24	KH-24-521-01	1		Seat, Solenoid
25	KH-24-153-05	1		O-Ring
26	KH-24-153-04	1		O-Ring
27	KH-24-435-01	1	S	Solenoid
28	KH-24-086-07	2		Screw, Solenoid
29	KH-24-368-01	1		Needle, Idle
30	KH-24-089-11	1		Spring, Idle Needle
31	KH-24-086-05	1		Screw, Throttle Stop
	KH-24-757-03	1	S	Kit, Carburetor Repair

2176 Tractor Fuel Tank

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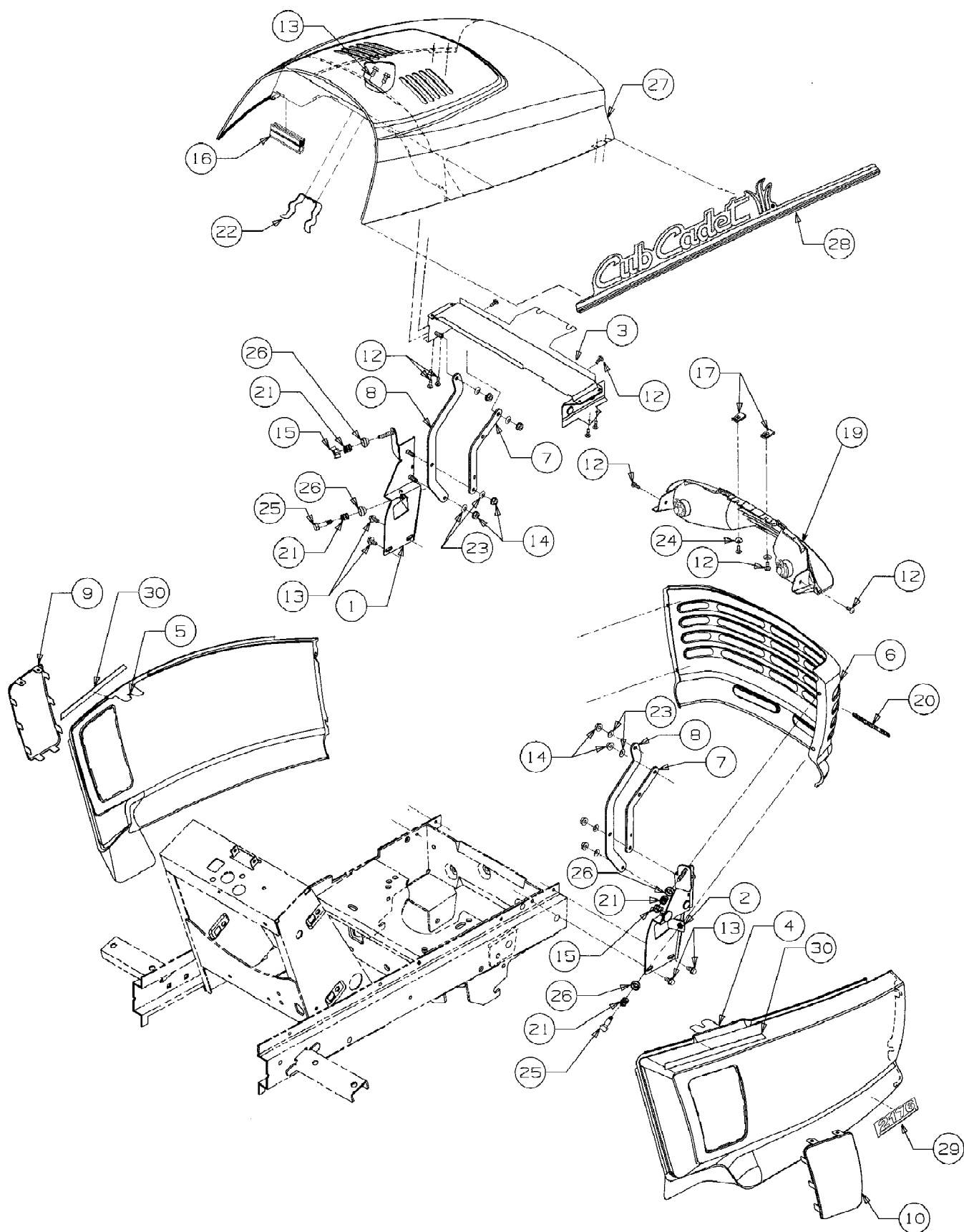
2176 Tractor
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	722-3020	AR		Foam, 1.25 Sq x .62 Thk
2	722-3022	AR	S	Tape, Foam, .625 Wide x .25 Thk
3	726-0205	2	/P	Clamp, Hose
4	759-3330	1	/P	Line,Fuel, 72" (Shipped In 10ft Length)
5	751-3112	1	S	Tank, Fuel
6	751-3124B	1	S	Cap, Fuel
	723-3066	1	S	Insulator, Foam Fuel Line Not Shown

2176 Tractor
Grille, Hood And Side Panels

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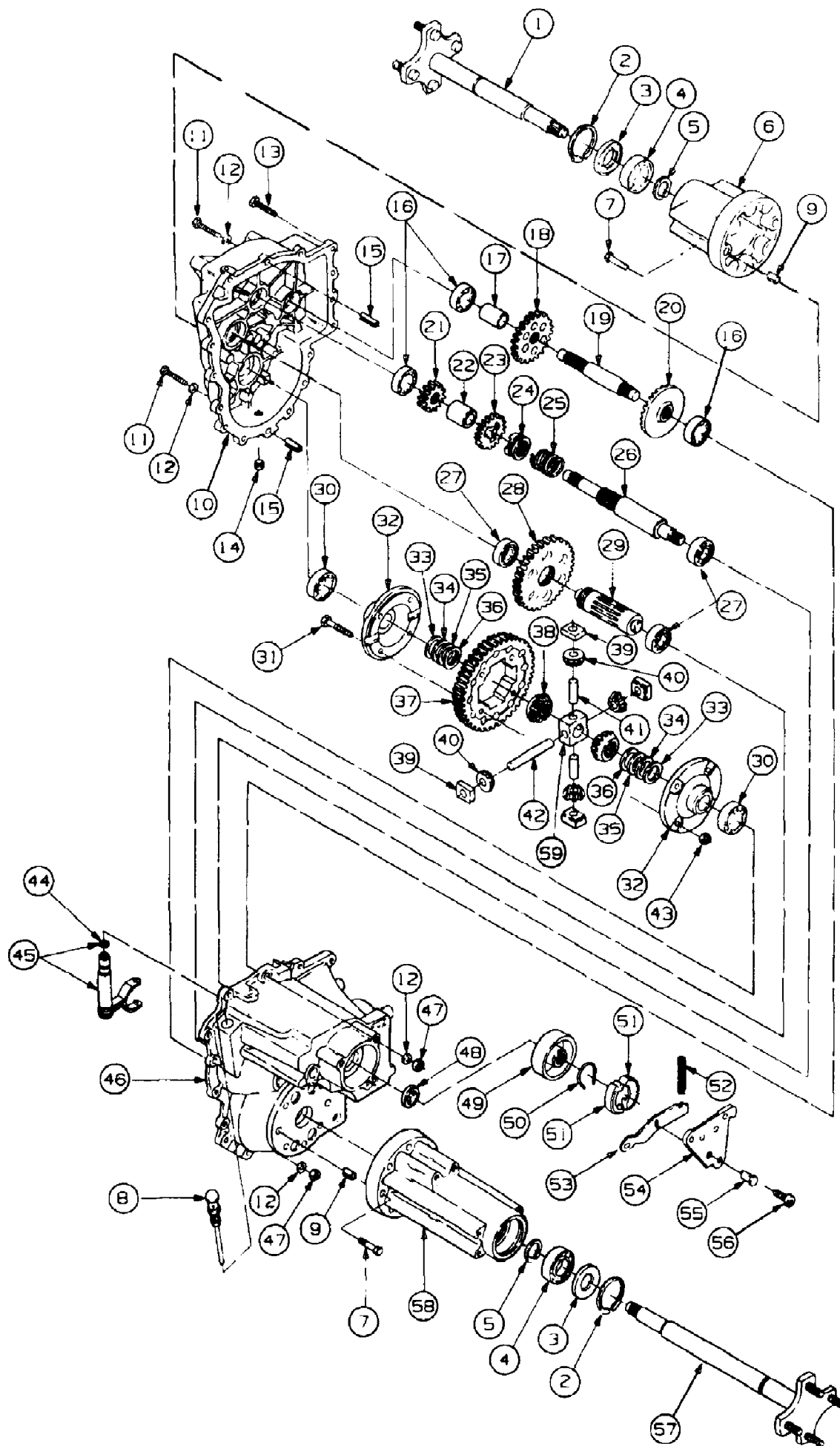
2176 Tractor
Grille, Hood And Side Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0211	1		Bracket, Grille LH
2	603-0212	1	S	Bracket, Grille RH
3	603-0583-0499	1	S	Bracket, Upper Hood
4	703-2396-0499	1	/P	Panel, RH Side
5	703-2397-0499	1	/P	Panel, LH Side
6	703-2398-0499	1	/P	Grille
7	703-2465	2	/P	Link, Short Hood
8	703-2466A	2	S	Link, Long Hood
9	703-2495-0499	1	/P	Screen, LH Panel
10	703-2496-0499	1	/P	Screen, RH Panel
12	710-0351	8	/P	Screw, Truss Mach Tapp, #10 x .50
13	710-0599	6	/P	Screw, Hex Wash Hd Tapp, 1/4 x .50
14	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
15	712-3087	2	/P	Nut, Wing, 1/4-20
16	723-3059	1	/P	Seal, Heat Baffle
17	726-0139	2	/P	Nut, U-Type Speed, #10
19	625-0053	1	S	Headlight Assy (Includes Lamp and Socket)
	725-0963	2	S	Lamp, 12V
	725-1649	2	S	Socket, Lamp
20	777I20314	1	/P	Graphic, Warning HOT
21	732-0334	4	S	Spring, Compression, .50 OD x .50 Lg
22	732-0855A	1	/P	Spring, Hood Latch
23	736-0175	8	S	Washer, Spring, .265 x .562 x .025
24	736-0400	2	S	Washer, Flat, .218 x .62 x .063
25	738-3141	2	S	Bolt, Shoulder, .31 Dia x .75 Lg
26	748-3055	4	S	Bushing, Tapered
27	959-3747-0499	1	S	Hood, Series 2000
28	777D03263	1		Graphic, Hood RH
	777D03264	1		Graphic, Hood LH
29	777D03271	2		Graphic, 2176
30	777X40079	2	/P	Strip, Protective

2176 Tractor
Hydro Transmission (P/N 618-3085A)

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2176 Tractor
Hydro Transmission (P/N 618-3085A)

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Ref #	Part Number	Qty	S/P/F	Description
1	611-3008	1		Axle Assy, LH, 11.9" Lg
2	716-3015	2		Ring, Inverted Retainer
3	721-3020A	2	S	Seal, Oil
4	741-3033A	2	S	Bearing
5	716-3018	2		Ring, External Retaining
6	619-3025	1		Housing, LH Axle
7	710-1008	16		Screw, Hex L-Wash Tap, 3/8-16 x 1.88
8	727-3085	1	S	Dipstick, Oil
9	715-3045	4	S	Bushing, Dowel
10	619-3037B	1	S	Housing, LH Differential
11	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
12	736-0463	4	S	Washer, Flat, .25 x .62 x .052
13	710-0788	15	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
14	710-1346	1	/P	Screw, Plug, M14 x 1.5 x .827
15	715-3045	2	S	Bushing, Dowel
16	741-0361	3	S	Bearing, Ball
17	750-3133	1		Spacer, .757 ID x 1.0 OD x 1.46
18	717-3388	1		Gear, 27T Drive
19	711-3374	1	S	Shaft, Drive
20	717-3347	1		Gear, 36T Bevel
21	717-3391	1		Gear, 16T Spur
22	750-3134	1		Spacer, .885 ID x 1.125 OD x 1.4
23	717-3387	1		Gear, 18T Shift
24	718-3039	1		Collar, Drive
25	732-3113	1		Spring, Compression, 1.015 ID x 1.6
26	711-3379A	1		Shaft, Shifter
27	741-3057	3	S	Bearing, Ball, .787 x 1.85 x .551
28	717-3392	1		Gear, 42T Spur
29	717-3346	1		Shaft, 9T Output
30	741-3037	2	S	Bearing, Ball
31	710-0151	4	/P	Screw, Hex Cap, 3/8-24 x 2.0
32	619-3013	2		Cover, Differential
33	736-0423	AR		Washer, Flat, 1.0 x 1.56 x .010 Thk
34	736-0431	AR	S	Washer, Flat, 1.0 x 1.56 x .015 Thk
35	736-0424	AR	S	Washer, Flat, 1.0 x 1.56 x .020 Thk
36	736-0420	AR	S	Washer, Flat, 1.0 x 1.56 x .040 Thk
37	717-1159	1		Gear, 60T Bull
38	717-1119	2		Gear, 14T Differential Side
39	717-1190	4		Block, Differential Thrust
40	717-1120	4		Gear, 10T Differential Pinion
41	717-1178	2		Shaft, Cross
42	717-1173	1		Shaft, Cross, .50 OD x 3.485 Lg
43	712-3054	4	/P	Nut, Hex Lock, 3/8-24
44	721-3008	1	/P	O-Ring, 3/8 ID x 1/2 OD
45	618-3084	1	S	Yoke Assy, Shift (Incl. Ref #44)
46	619-3036A	1		Housing, RH Differential
47	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
48	721-3029	1	S	Seal, Shift Shaft
49	761-3019	1		Drum, Brake
50	732-3077	1		Spring, Brake
51	761-3020	2	S	Shoe, Brake
52	732-0152	1		Spring, Compression
53	703-2191	1		Arm, Brake

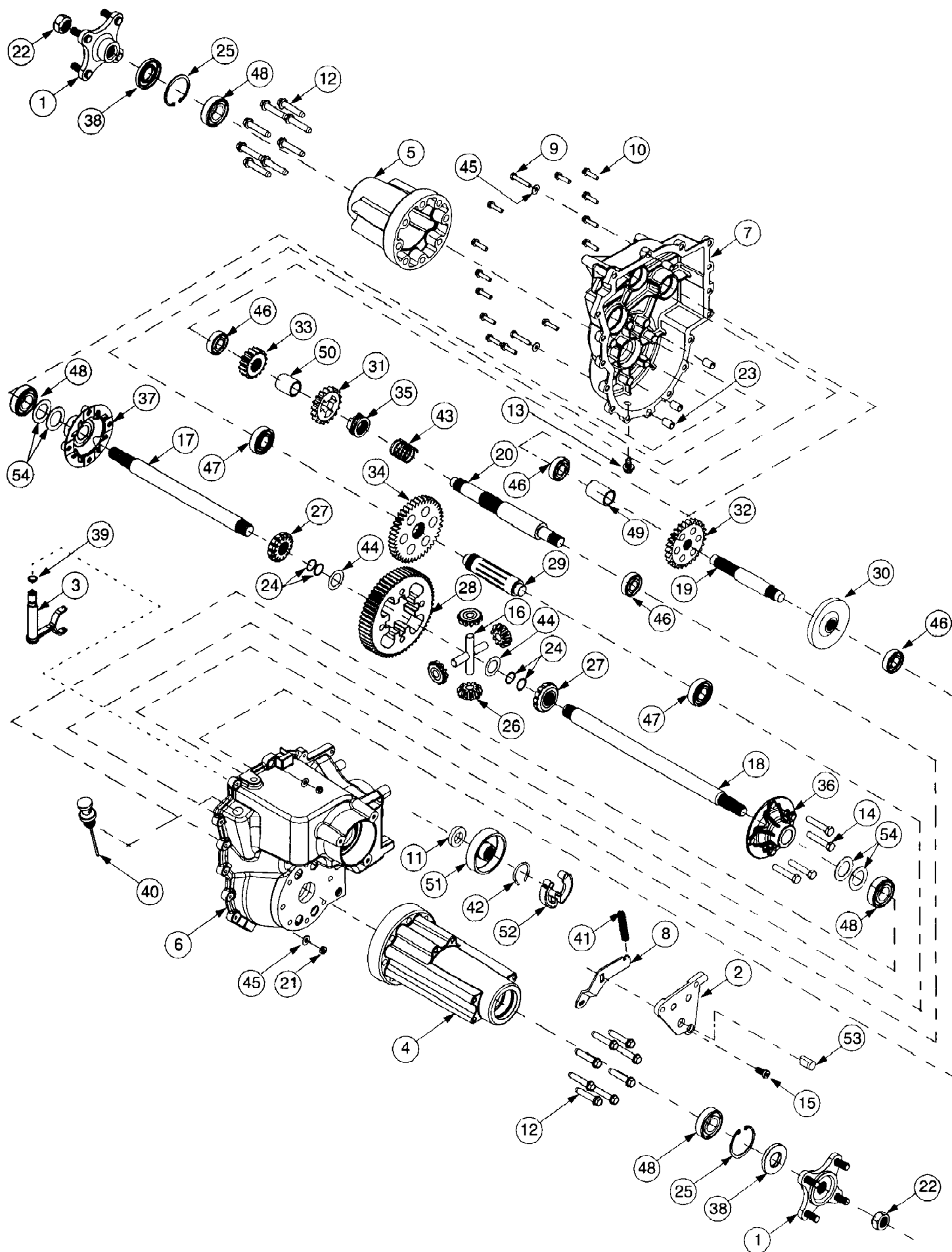
2176 Tractor
Hydro Transmission (P/N 618-3085A)

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Ref #	Part Number	Qty	S/P/F	Description
54	618-3060	1	S	Plate, Brake
55	761-3028	1		Actuator, Brake Shoe
56	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
57	611-3009	1		Axle Assy, RH, 15.6 Lg
58	619-3024	1		Housing, Axle, RH
59	717-1180	1		Block, Differential Pinion
	618-3085A	1	S	Hydro Transmission (Transmission Serial Number Begins with the Number 1)

2176 Tractor
Hydro Transmission (P/N 618-3231)

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2176 Tractor
Hydro Transmission (P/N 618-3231)

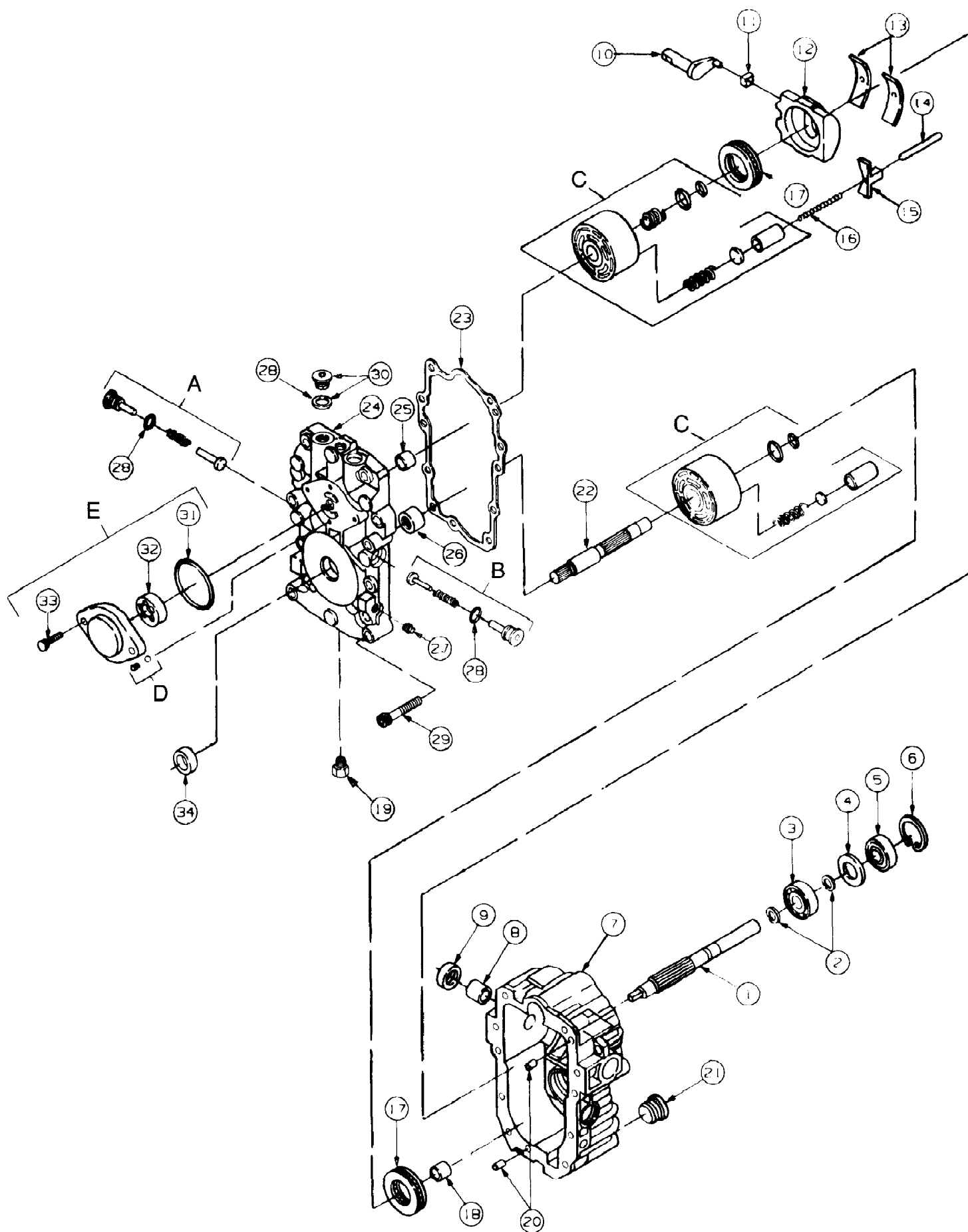
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Ref #	Part Number	Qty	S/P/F	Description
1	618-0579	2	S	Hub Assembly, Wheel
2	618-3060	1	S	Plate Assembly, Brake
3	618-3084	1	S	Shift Yoke Assembly
4	619-0056	1		Axle Housing, RH
5	619-0057	1		Axle Housing, LH
6	719-3171	1		Transmission Housing, RH
	759-3746	AR		Sealant, Ultra Grey
7	719-3170	1	/P	Transmission Housing, LH
8	703-2191	1		Brake Arm
9	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
10	710-0788	13	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
11	721-3029	1	S	Seal, Shift Shaft
12	710-1008	16		Screw, TT, 3/8-16 x 1.875
13	710-1346	1	/P	Screw, Plug, M14 x 1.5 x .827
14	710-1670	4		Screw, Hex Hd Cap, 3/8-24 x 2.0 GR5
15	710-3262	1		Screw, Cap, 3/8-16 x .750
16	711-1052A	2		Shaft, Cross, .500 x 3.005
17	711-1320	1		Shaft, Axle, 1.00 x 12.90
18	711-1566	1		Shaft, Axle, 1.00 x 16.62
19	711-3374	1	S	Shaft, Drive
20	711-3379A	1		Shaft, Shifter
21	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
22	712-1329	2	/P	Nut, Hex, 3/4-16
23	715-3045	6	S	Dowel Bushing
24	716-0172	4	S	Ring, Retaining, .750
25	716-0204	2		Ring, Retaining,
26	717-1446	4	S	Gear, Miter, 10T
27	717-1447	2		Gear, Miter, 14T
28	717-1568	1	S	Gear, Differential Spur, 60T
29	717-3346	1		Shaft Out ut 9T
30	717-3347	1		Gear, Bevel, 36T
31	717-3387	1		Gear, Spur, 18T
32	717-3388	1		Gear, Spur, 27T
33	717-3391	1		Gear, Spur, 16T
34	717-3392	1		Gear, Spur, 42T
35	718-3039	1		Collar, Drive
36	719-0375	1		Housing, Differential, RH
37	719-0378	1		Housing, Differential, LH
38	721-0520	2		Seal, Oil, 25.4mm x 54mm x 7mm
39	721-3008	1	/P	O-Ring, 3/8 1 D x 1/2 OD x 1/16 Thk
40	727-3085	1	S	Dipsick, Oil
41	732-0152	1		Spring, Compression
42	732-3077	1		Spring, Brake
43	732-3113	1		Spring, Compression, 1.015 ID x 1.6
44	736-0423	AR		Washer, Flat, 1.0 x 1.56 x .010 Thk
	736-0431	AR	S	Washer, Flat, 1.0 x 1.56 x .015 Thk
	736-0424	AR	S	Washer, Flat, 1.0 x 1.56 x .020 Thk
	736-0420	AR	S	Washer, Flat, 1.0 x 1.56 x .040 Thk
45	736-0463	4	S	Washer, Flat, .25 x .630 x .0515
46	741-0361	4	S	Bearing, Ball, 17 ID x 40 OD x 12
47	741-3057	2	S	Bearing, Ball, 6204
48	741-3114	4		Bearing, Ball, 6205-1
49	750-3133	1		Spacer, .757 x 1.0 x 1.460

2176 Tractor
Hydro Transmission (P/N 618-3231)

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Ref #	Part Number	Qty	S/P/F	Description
50	750-3134	1		Spacer, .885 x 1.125 x 1.40
51	761-3019	1		Drum, Brake
52	761-3020	2	S	Brake, Shoe
53	761-3028	1		Brake, Actuator
54	736-0745	4	/P/F	Washer, Flat, 1.010 x .56 x .060
	618-3231	1	S	Hydro Transmission (Transmission Serial Number Begins with the Number 2, 3, or 4)



2176 Tractor
Hydrostatic Pump

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Ref #	Part Number	Qty	S/P/F	Description
A	HG-2510050	1	/P	Kit, Check Valve
B	HG-2510034	1	/P	Kit, Orificed Check Valve
C	HG-2513009	2	S	Kit, Cylinder Block
D	HG-2510011	1	/P	Kit, Charge Relief Valve
E	HG-2513027	1	/P	Kit, Charge Pump
1	HG-50185	1		Shaft, Pump
2	HG-2003016	2	/P	Ring, Retaining In Overhaul Seal Kit
3	HG-2003043	1	S	Bearing, Ball
4	HG-2003018	1	/P	Spacer In Overhaul Seal Kit
5	HG-9008000-0128	1	/P	Seal, Lip In Overhaul Seal Kit
6	HG-2003052	1	/P	Ring, Retaining In Overhaul Seal Kit
7	HG-2513036	1	/P	Housing Assy (Incl. Ref #8, 14, & 18)
8	~NLA	1		Bearing, Journal (Use HG-2513036)
9	HG-9008000-0126	1	/P	Seal, Lip In Overhaul Seal Kit
10	HG-2003005	1	/P	Arm, Trunnion
11	HG-2000015	1	/P	Guide, Slot
12	HG-2003087	1	/P	Swashplate
13	HG-2003023	2	S	Bearing, Cradle
14	~NLA	1		Pin, Leveler (Use HG-2513036)
15	HG-2003091	1		Leveler, Swashplate
16	HG-2003092	1		Spring, Leveler
17	HG-2003044	2	S	Bearing, Thrust
18	~NLA	1		Bearing, Journal (Use HG-2513036)
19	HG-9005110-4400	1		Plug
20	HG-9004800-2506	2	/P	Pin
21	HG-9005110-8700	1	/P	Plug
22	HG-2003034	1		Shaft, Motor
23	HG-2003060	1	/P	Gasket, Center Section In Overhaul Seal Kit
24	HG-2513037	1		Center Section Assy (Incl. Ref #25, 26)
25	~NLA	1		Bearing, Journal (Use HG-2513037)
26	~NLA	1		Bearing, Needle (Use HG-2513037)
27	HG-9005001-0600	1	/P	Plug, Pipe
28	HG-9004201-3700	3	/P	O-Ring In Overhaul Seal Kit
29	HG-9007314-0808	8	/P	Screw, Socket Hd
30	HG-9005110-5600	2	/P	Plug w/Ring
31	HG-9004101-1340	1	/P	O-Ring In Overhaul Seal Kit
32	HG-J1041008	1	S	Gerotor Assy
33	HG-9007375-0038	2		Screw, Socket Hd
34		1		Not Used in This Application
	HG-2513013	1	/P	Kit, Overhaul Seal (Incl. items 2, 4-6, 9, 23, 28, 31)

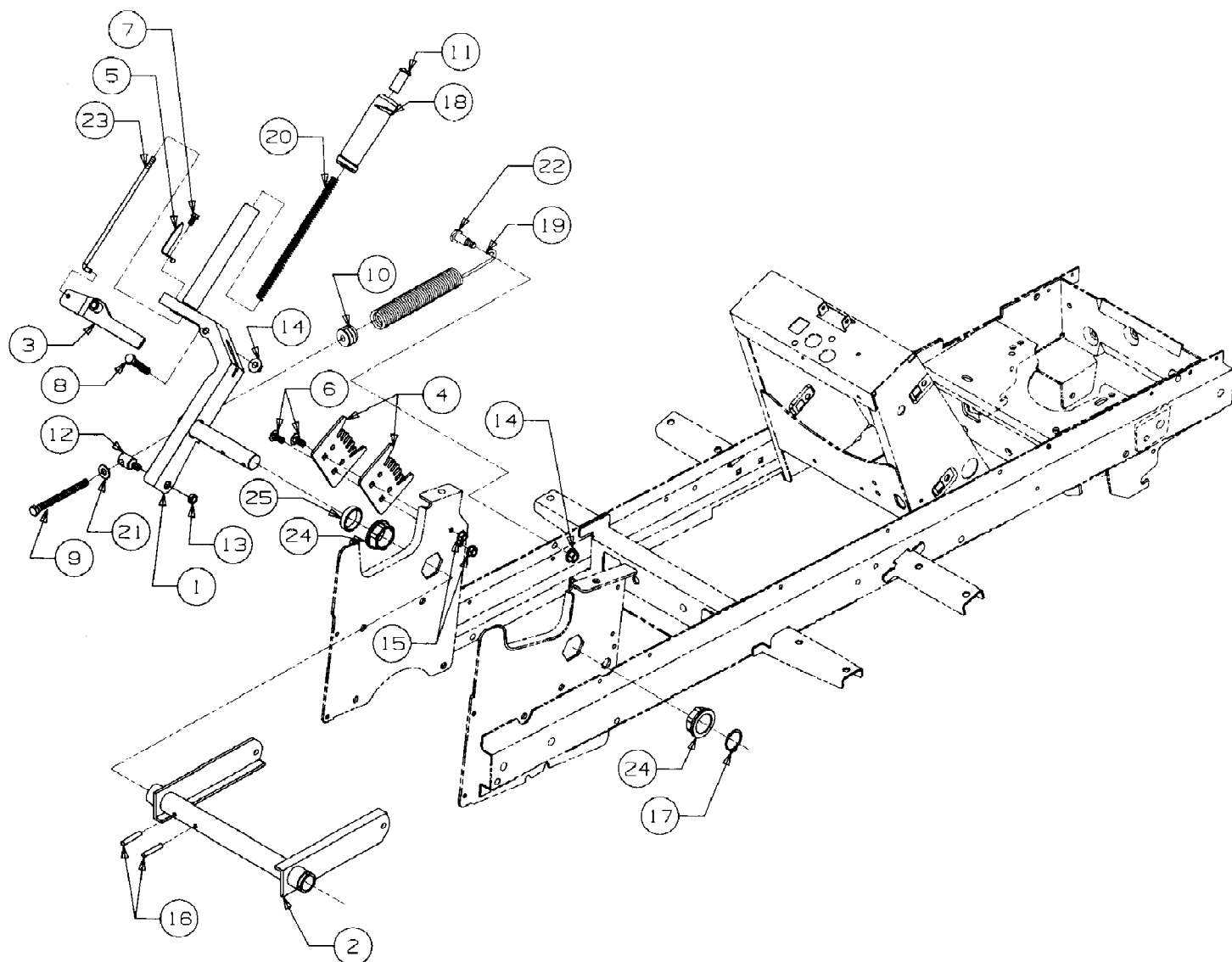
2176 Tractor
Ignition, Electrical, And Flywheel

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-755-09	1	S	Stator Kit, 15 Amp (Incl. Ref #22)
2	KH-M-0548025	2		Screw, Stator Mtg. M5 x .8 x 25
3	KH-24-584-01	2	S	Module, Ignition
4	KH-SM-0545020	4	S	Screw, Module M5 x .8 x 20
5	KH-24-025-04	1	S	Flywheel Assembly
6	KH-25-155-06	1		Connector
7	KH-X-67-3	2	S	Screw, Hex Sems #10-16 x 1/2
8	KH-X-42-15	1	/P	Key
9	KH-12-468-03	1	/P	Washer, Flywheel Mtg. Screw
10	KH-12-086-14	1		Screw, Flywhl Mtg, M10 x 1.5 x 46
11	KH-24-157-03	1	S	Fan
12	KH-25-086-47	4	/P	Bolt, Shoulder
13	KH-24-162-01	1		Screen, Grass
14	KH-24-018-03	3	S	Retainer
15	KH-24-086-18	2		Screw Phillips Hd., #11-16 x .875
16	KH-X-25-92	2		Washer, Plain
17	KH-25-403-03	1	S	Regulator - Rectifier
18	KH-236602	1	S	Connector, Regulator-Rectifier
19	759-3336	2	/P	Spark Plug
20	KH-235173	1		Clip, Cable
21	KH-X-25-63	1	/P	Washer, Plain 1/4"
22	KH-24-126-71	1		Bracket, Stator Wire
23	KH-48-154-02	1		Clip, Cable
	KH-24-176-08	1	S	Harness, Wire
	KH-24-518-12-S	1	/P	Lead

2176 Tractor
Implement Lift Handle

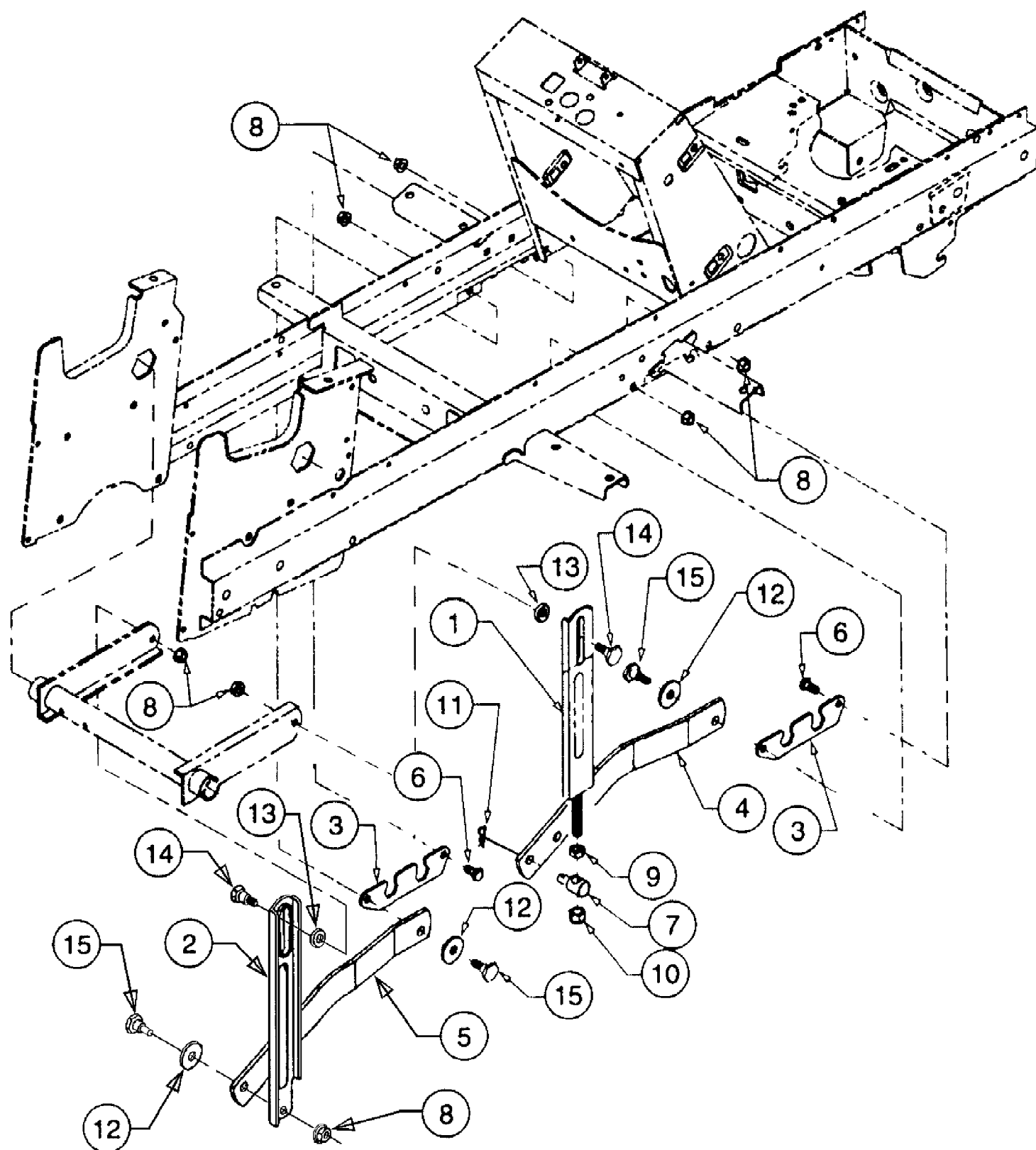
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2176 Tractor
Implement Lift Handle

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0057A-0716	1	S	Handle Assembly, Lift
2	603-0059-0716	1	S	Shaft Assembly, Lift
3	603-0136	1		Fork, Lift
4	703-2239	2	S	Bracket, Lift Index
5	703-2558	1		Indicator, Lift Height
6	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
7	710-0599	1	/P	Screw, Hex Wash Tapp, 1/4 x .5
8	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2 GR5
9	710-3279	1	/P	Screw, Cap, 3/8-16 x 4.25 GR5
10	711-0635	1	/P	Insert, Spring
11	711-0642A	1	/P	Button, Handle
12	711-3350	1		Ferrule, Adjustment
13	712-0262	1	/P	Nut, Center Lock, Jam, 3/8-24
14	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
15	712-3004A	2	/P	Nut, Flanged Top Lock, 5/16-18
16	715-0114A	2	S	Pin, Spiral Spring, 1/4 Dia x 1.5
17	716-0116	1	/P	Ring, Snap, 1.25 Dia Shaft
18	731-3158	1	/P	Grip, Lift Handle
19	732-3093	1		Spring, Extension
20	732-3097	1		Spring, Compression
21	736-0267	1	S	Washer, Flat, .385 x .87 x .06
22	738-0145	1	S	Bolt, Shoulder
23	747-3175	1	S	Rod, Index
24	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
25	750-3131	1		Spacer, 1.28 ID x 1.5 OD x .335



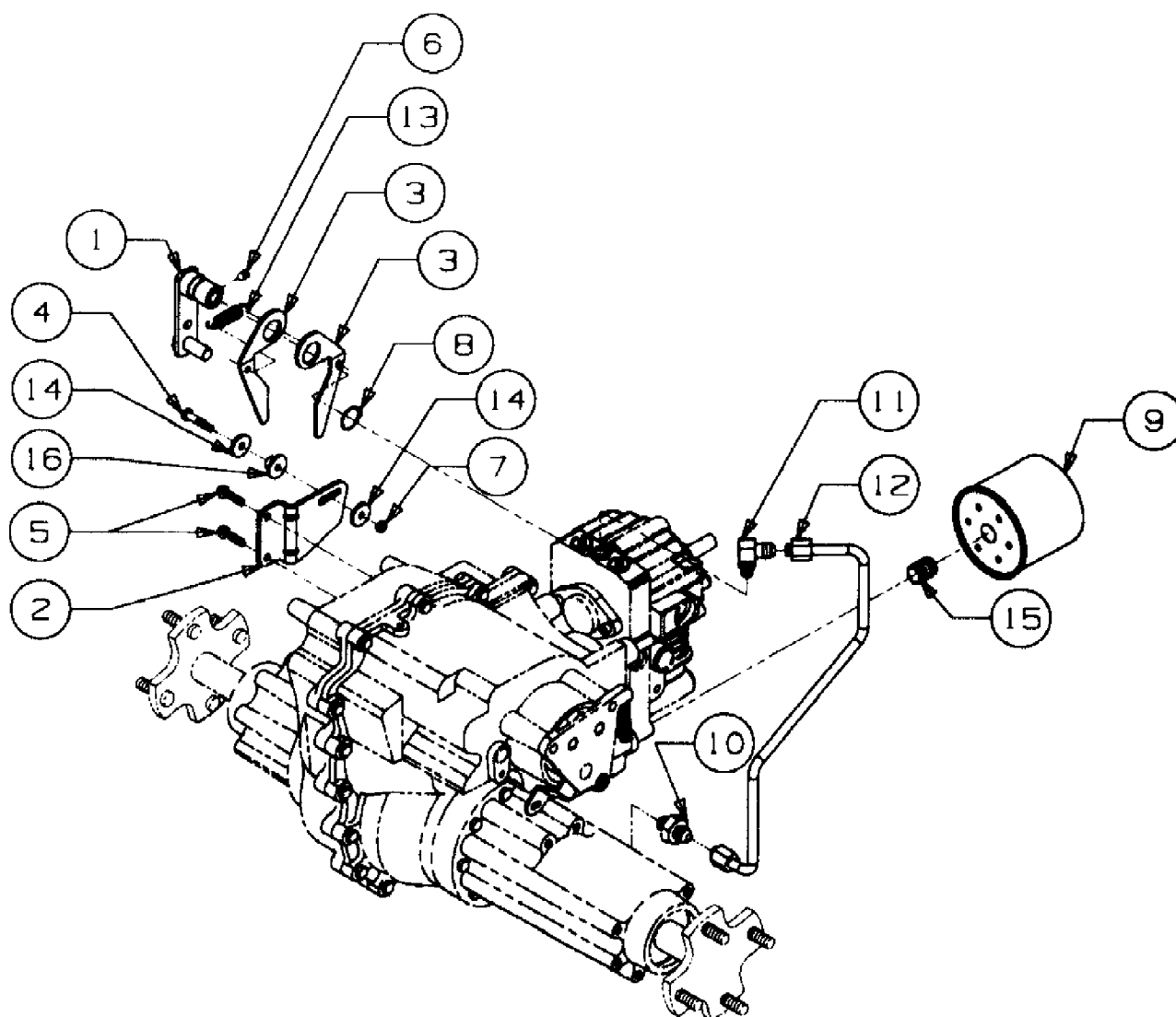
2176 Tractor
Implement Lift Hanger

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0058	1		Bracket, RH Hanger
2	703-2234	1		Bracket, LH Hanger
3	703-2804	2		Plate, Bearing Mounting
4	703-2832	1		Link, RH Lift
5	703-2833	1		Link, LH Lift
6	710-3000	2	S	Screw, Hex Cap, 3/8-16 x .75 GR5
7	711-3319	1	S	Ferrule, Adjustment
8	712-0431	7	S	Nut, Hex Flange Lock, 3/8-16
9	712-3048	1	S	Nut, Hex Jam, 1/2-13 GR5
10	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
11	714-0145	1	S	Pin, Internal Cotter
12	736-0326	3	S	Washer, Flat, .5 x 1.5 x .15
13	736-3069	2		Washer, Flat, .531 x .875 x .15
14	738-0430	2		Bolt, Shoulder
15	738-0507B	3	S	Bolt, Shoulder

2176 Tractor
Neutral Linkage, Hydraulic Pickup And Return Tubes

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2176 Tractor

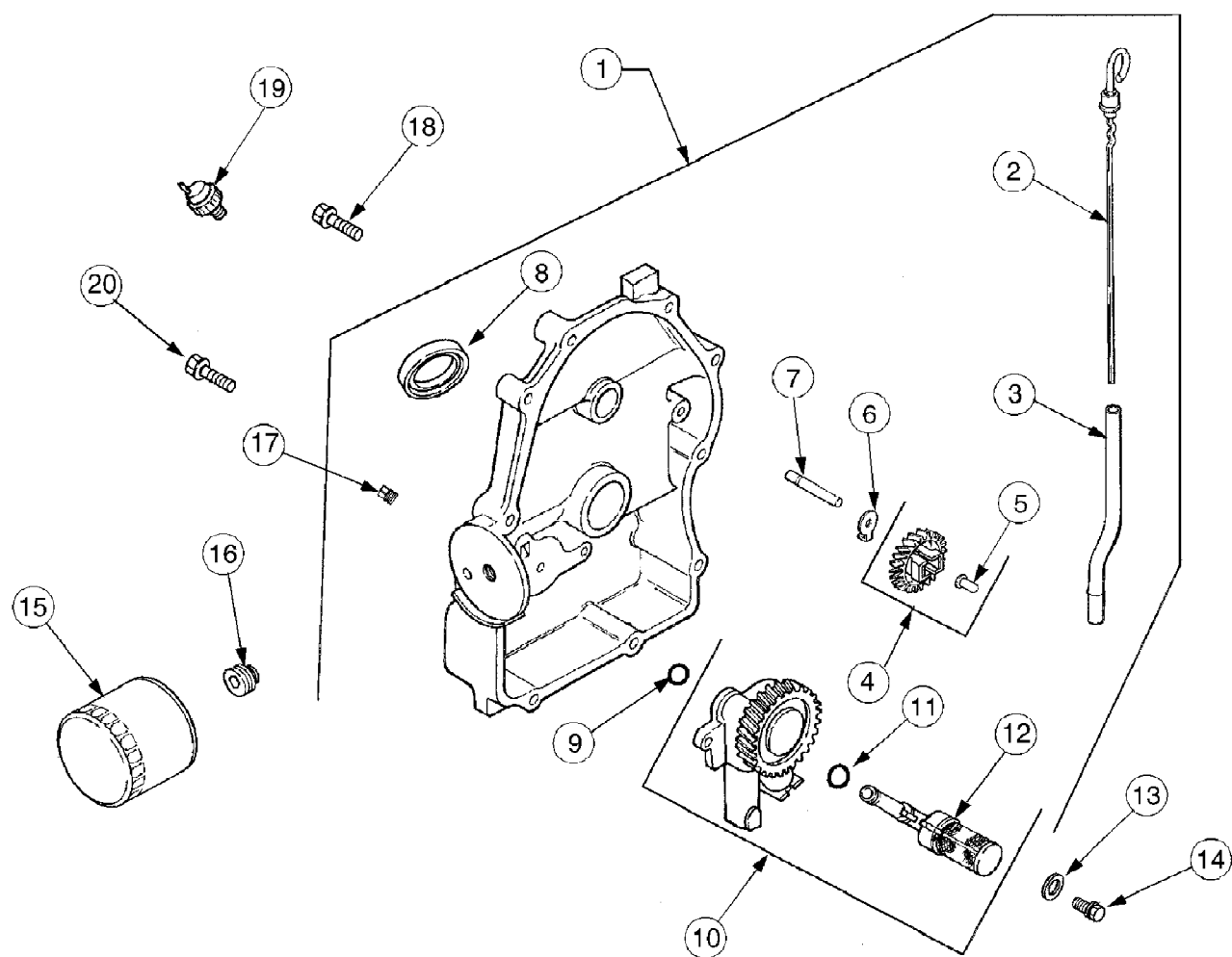
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Neutral Linkage, Hydraulic Pickup And Return Tubes

Ref #	Part Number	Qty	S/P/F	Description
1	603-0160	1		Arm Assembly, Control
2	703-2440	1		Bracket, Hydro Neutral
3	703-2441	2		Arm, Neutral
4	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
5	710-0809	2		Screw, Hex Wash TT-Tap, 1/4-20 x 1.25
6	710-3242	1		Screw w/Patch, Set
7	712-0324	1	/P	Nut, Hex Top Lock, 1/4-20
8	716-0111	1	/P	Ring, Snap, .875 Shaft
9	723-3014	1	S	Filter, Oil
10	727-3002	1	S	Connector, Tube 37 Deg. w/O-Ring
	721-3001	1	/P	O-Ring, 3/8 OD Tube
11	727-3086	1		Elbow, Adjustable w/O-Ring
	721-3002	1	/P	O-Ring, 1/4 OD Tube
12	727-3088	1		Tube, Pickup
13	732-3119	1	S	Spring, Extension, .5 OD x 1.97 Lg
14	736-0176	2	S	Washer, Flat, .25 x .93 x .120 Thk
15	737-3022	1	S	Nipple, Oil Filter
16	750-0918	1		Spacer, Centering

2176 Tractor
Oil Pan And Lubrication

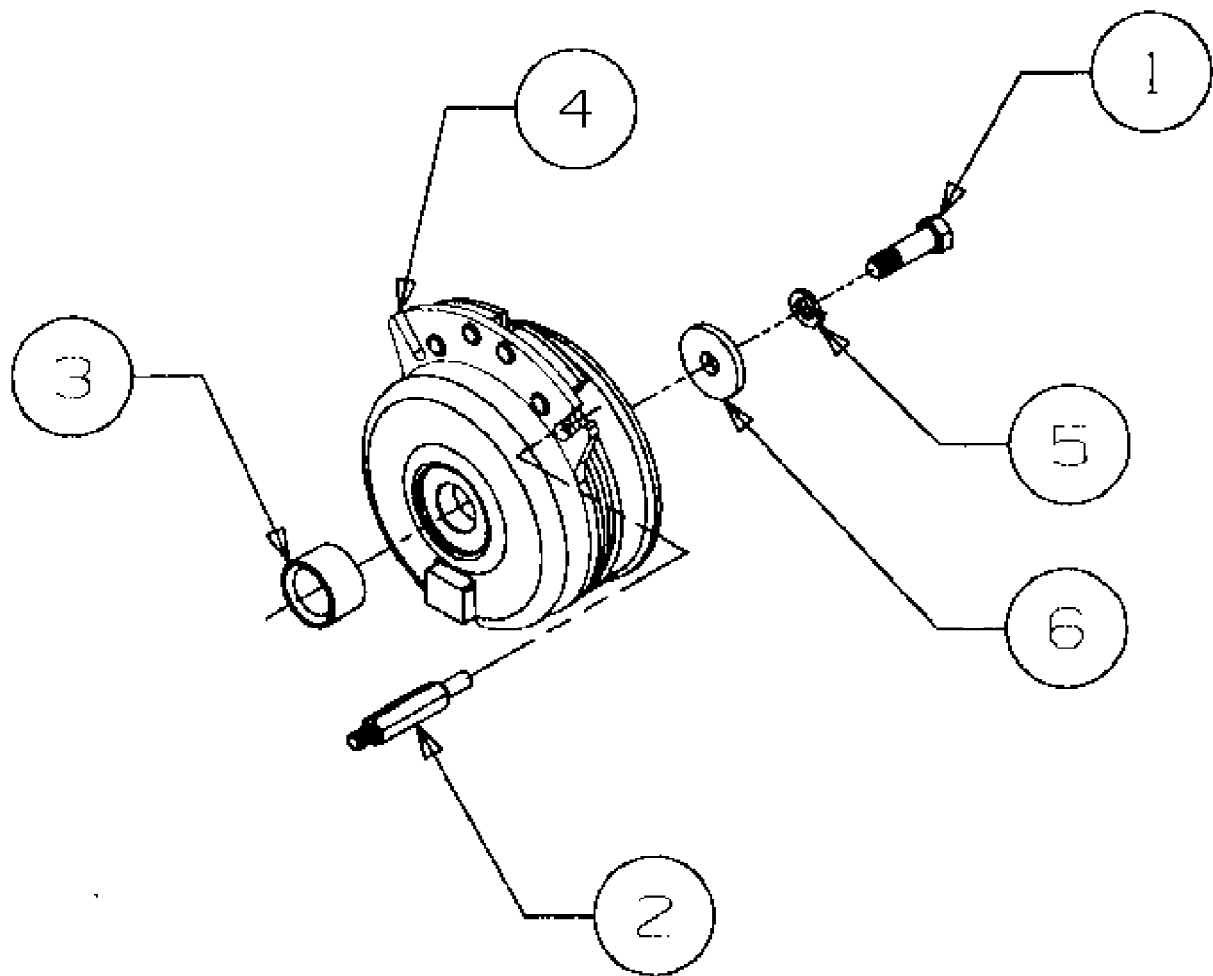
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2176 Tractor
Oil Pan And Lubrication

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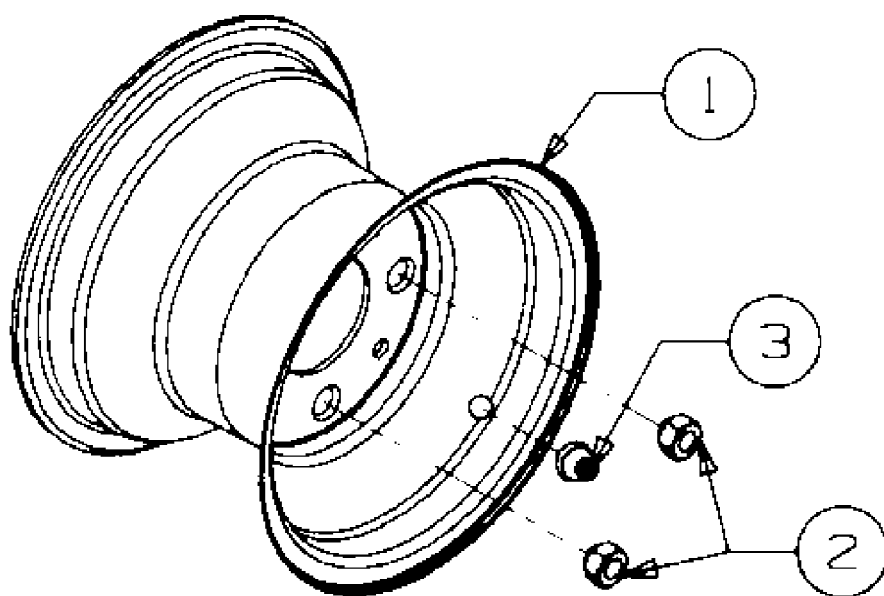
Ref #	Part Number	Qty	S/P/F	Description
1	KH-54-009-07	1		Plate Assy, Closure (Incl. Ref #2-12, 17)
2	KH-24-038-10-S	1	/P	Dipstick
3	KH-24-755-121-S	1	/P	Tube Kit, Dipstick (Includes 2); Replaces old style P/N KH-24-038-06 dipstick and P/N KH-24-123-08 dipstick tube.
4	KH-24-043-12	1	/P	Kit, Governor Gear (Incl. Ref #5)
5	KH-12-380-01	1	/P	Pin, Governor Regulating
6	KH-52-448-02	1	S	Tab, Locking
7	KH-12-144-02	1		Shaft, Governor Gear
8	KH-52-032-08	1	S	Seal, Oil (PTO end)
9	KH-24-153-08	1		O-Ring
10	KH-24-393-10	1	S	Oil Pump Assy (Incl. Ref #11-12)
11	KH-24-153-01	1	/P	O-Ring, Oil Pick-up
12	KH-24-381-04	1		Pick-up, Oil
13	KH-M-0631005	2	S	Washer, Plain
14	KH-M-0645025	2	S	Screw, Hex Flange, M6 x 1.0 x 25
15	KH-12-050-08	1	S	Filter, Oil
16	KH-24-136-01	1		Nipple, Oil Filter
17	KH-24-139-60-S	2		Plug, Pipe 1/8" Replaces P/N KH-X-75-23
18	KH-24-086-16	9	S	Screw, Hex Flange, M8 x 1.25 x 45
19	KH-25-099-24	1	S	Switch, Pressure
20	KH-24-086-71	1		Screw, Hex Flange, M8 x 1.25 x 45



2176 Tractor
PTO Clutch

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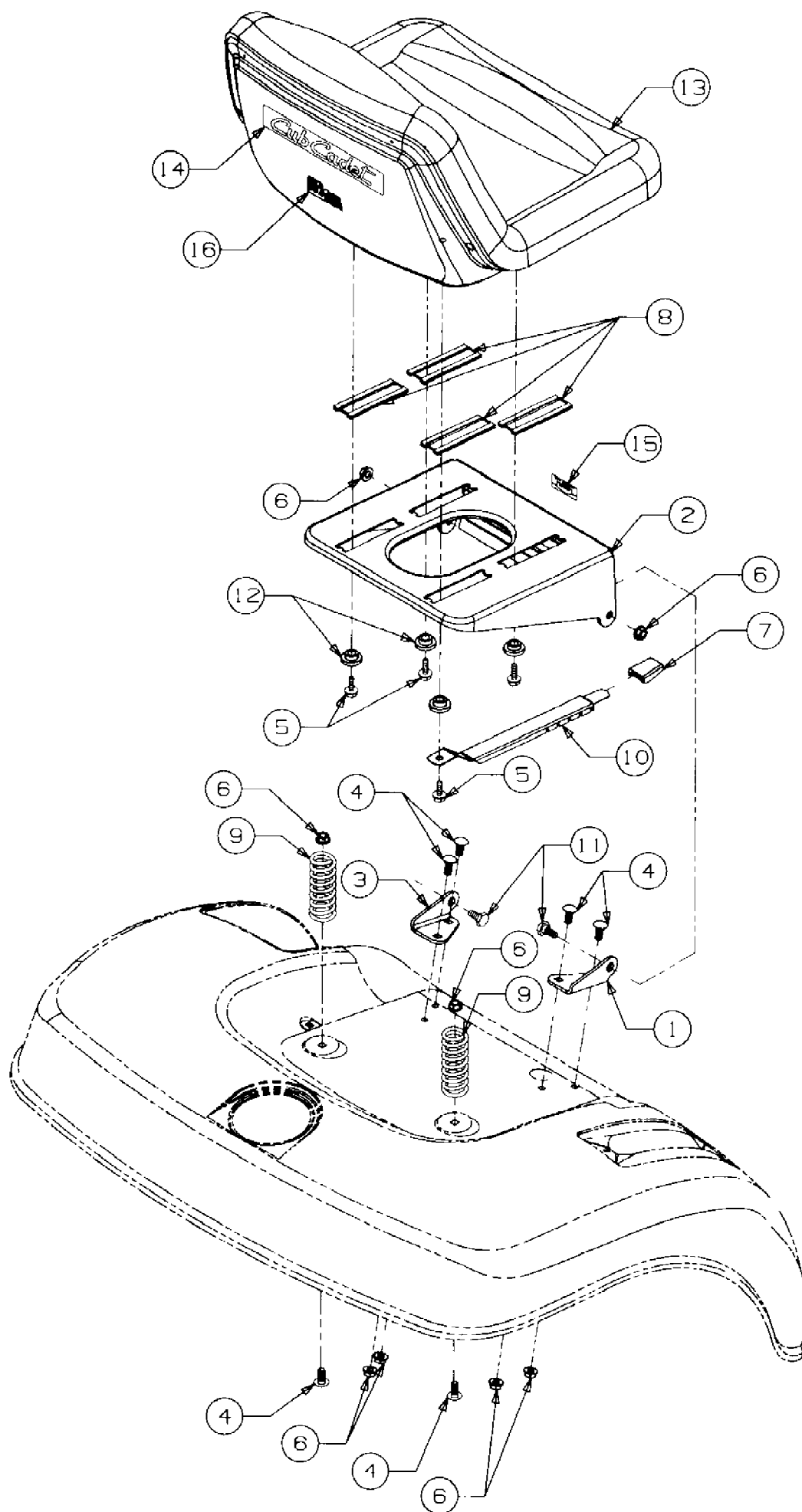
Ref #	Part Number	Qty	S/P/F	Description
1	710-0757	1	/P	Screw, Hex Cap, 7/16-20 x 1.5 GR5
2	711-1083	1	S	Stud, Clutch Stop
3	711-3396	1	S	Spacer
4	717-3403	1	S	Clutch Assy, PTO
5	736-0171	1	S	Washer, Lock, 3/8
6	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn



2176 Tractor
Rear Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3189	2	/P	Tire, Cub Tread, 20 x 9 x 8
1	634-3005-0499	2	S/F	Rim Assy, Rear (Mfg. Code H200 and Before)
	634-3187-0499	2	S	Rim Assy, Rear (Mfg. Code H210 and Before)
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	734-0255	2	S	Valve, Tubeless Air



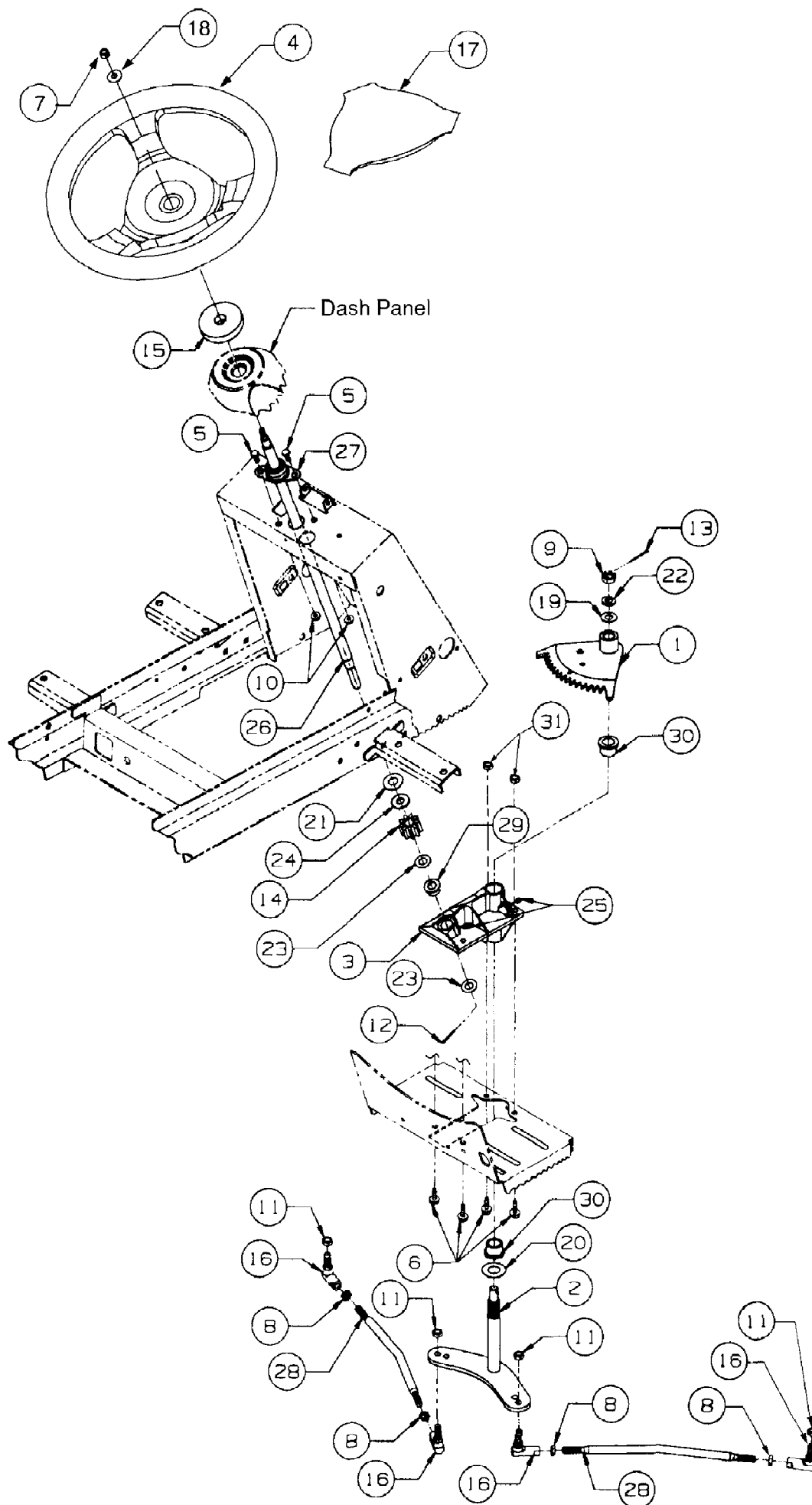
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Seat And Support

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2394-0716	1		Bracket, RH Seat Pivot
2	703-2395-0716	1	S	Seat, Base
3	703-2477-0716	1	/P	Bracket, LH Seat Pivot
4	710-0451	6	/P	Bolt, Carriage, 5/16-18 x .75
5	710-1260	4	S	Screw, Wsh Hd Tap, 5-16-18 x .75
6	712-3004A	8	/P	Nut, Hex Flange Lock, 5/16-18
7	720-0190	1	S	Knob, Seat Adjuster
8	731-3154	4		Slide, Seat
9	732-3080	2	S	Spring, Comp, 1.9 OD x 2.4 Lg
10	732-3098	1		Adjuster, Seat
11	738-0140	2	S	Bolt, Shoulder
12	738-0372	4	S	Spacer, Shoulder
13	757-3003	1	S	Seat, Medium Back
14	777D04541	1		Graphic, Seat Back
15	777I20310	1		Graphic, Seat Adjuster
16	777D01782	1	/P	Graphic, Made in USA

2176 Tractor
Steering

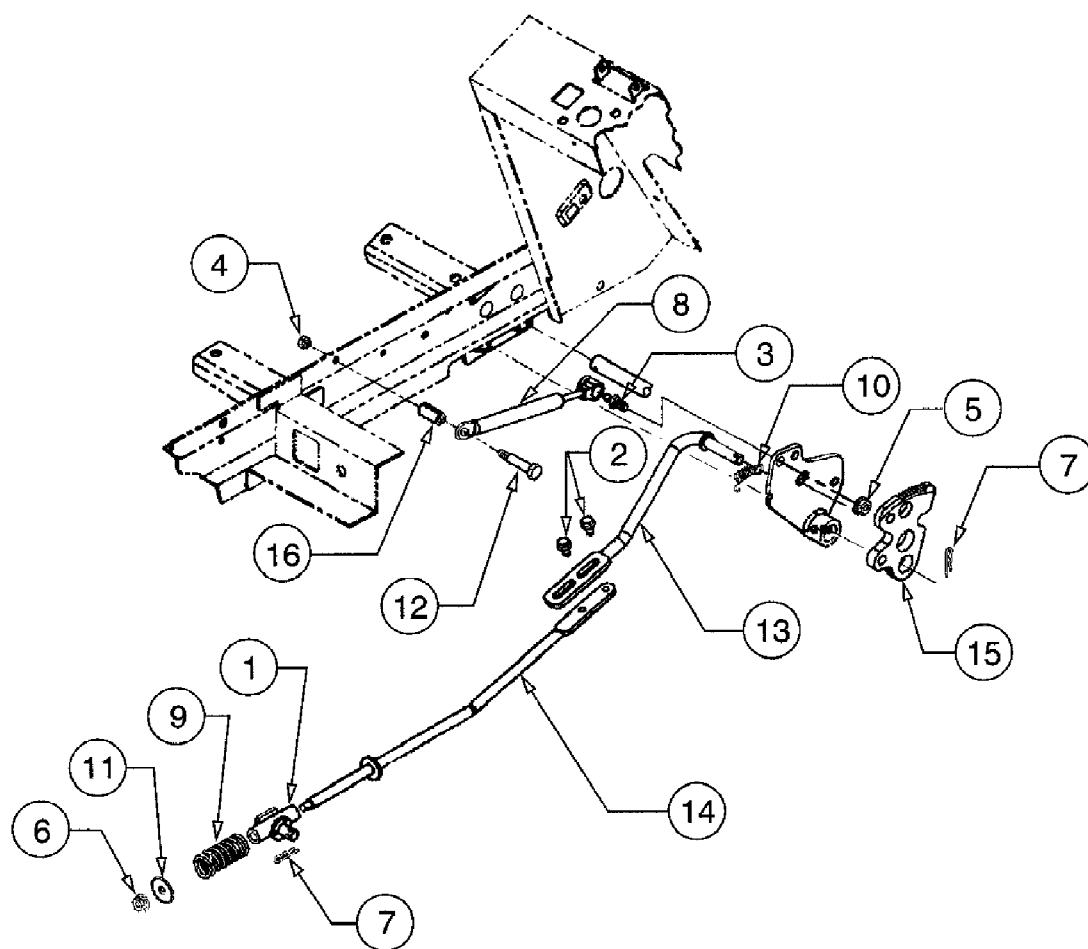
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Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0250	1	/P	Segment Assy, 18T Steering
2	603-0064	1		Arm Assy, Lower Steering
3	603-0236A	1	S/F	Housing Assy (Incl. 25, 29, 30); Mfg Date I250 and After
	603-0236B	1	/P	Housing Assy (Incl. 25, 29, 30); Mfg Date I250 and After
4	731-3209	1		Steering Wheel, Soft Grip
5	710-0751	2	/P	Screw, Hex Cap, 1/4 - 20 x .62, GR5
6	710-1260A	4	/P	Screw, Hex Washer Hd, 5/16-18 x .75
7	712-0237	1	S	Nut, Hex Center Lock, 5/16-18
8	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR2
9	712-3012	1	S	Nut, Hex Slotted, 1/2-20 GR5
10	712-3027	2	S	Nut, Hex Flange Lock, 1/4-20
11	712-3054	4	/P	Nut, Hex Lock, 3/8-24 GR5
12	714-0115	1	S	Pin, Cotter, 1/8 Dia x 1
13	714-3004	1		Pin, Cotter, 3/32 Dia x 1.25
14	717-3382	1		Pinion, Steering
15	722-3019	1		Gasket, Steering
16	723-0156	4	S	Joint, Ball, 3/8-24
17	731-3210	1		Insert, Steering Wheel
18	736-0242	1	/P	Washer, Bell, .340 x .88 x .06 Thk
19	736-0272	1	S	Washer, Flat, .510 x 1 x .06 Thk
20	736-0351	1	S	Washer, Flat, .760 x 1.5 x .03 Thk
21	736-0355	1	/P	Washer, Flat, .56 x 1 x .04 Thk
22	736-0921	1	S	Washer, Lock, 1/2
23	736-3013	2	S	Washer, Flat, .531 x 1 x .027 Thk
24	736-3132	1		Wshr, Rubber Flat, .50 x 1.12 x .125 Thk
25	737-3000	2	S	Fitting, Grease, 3/16 Drive Type
26	738-3105	1		Shaft, Steering
27	741-3025	1		Bearing, Flange
28	747-3171	2		Rod, Tie
29	748-0108	1	S	Bearing, Flange, .503 ID
30	748-3007A	2	S	Bearing, Bronze Flange, .75 ID
31	712-3009	4	S	Nut, Hex Center Lock, 5/16-18 Mfg Date I240 and before



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Transmission Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0272	1		Pivot Assembly
2	710-0599	2	/P	Screw, Hex Wash Hd Tapp, 1/4-20 x .5
3	710-3170	1		Screw, Ball, 5/16-18 x .56
4	712-0271	1	/P	Nut, Hex Sems, 1/4-20
5	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 GR5
6	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
7	714-0104	2	S	Pin, Internal Cotter
8	727-3090	1	/P	Cylinder, Damper
9	732-3094	1	S	Spring, Compression, .63 ID x 2.0 Lg
10	732-3118	1		Spring, Extension, 3/8 OD x 1.44
11	736-3092	1	/P	Washer, Flat, .265 x 1.0 x .030
12	738-0560	1	S	Bolt, Shoulder, .374 Dia x 1.375
13	747-3304	1		Rod, Front Control
14	747-3309	1		Rod, Rear Hydro Control
15	748-3070	1		Plate, Cruise
16	750-0434	1	/P	Spacer, Split Tubing, .375 ID x 1.04