

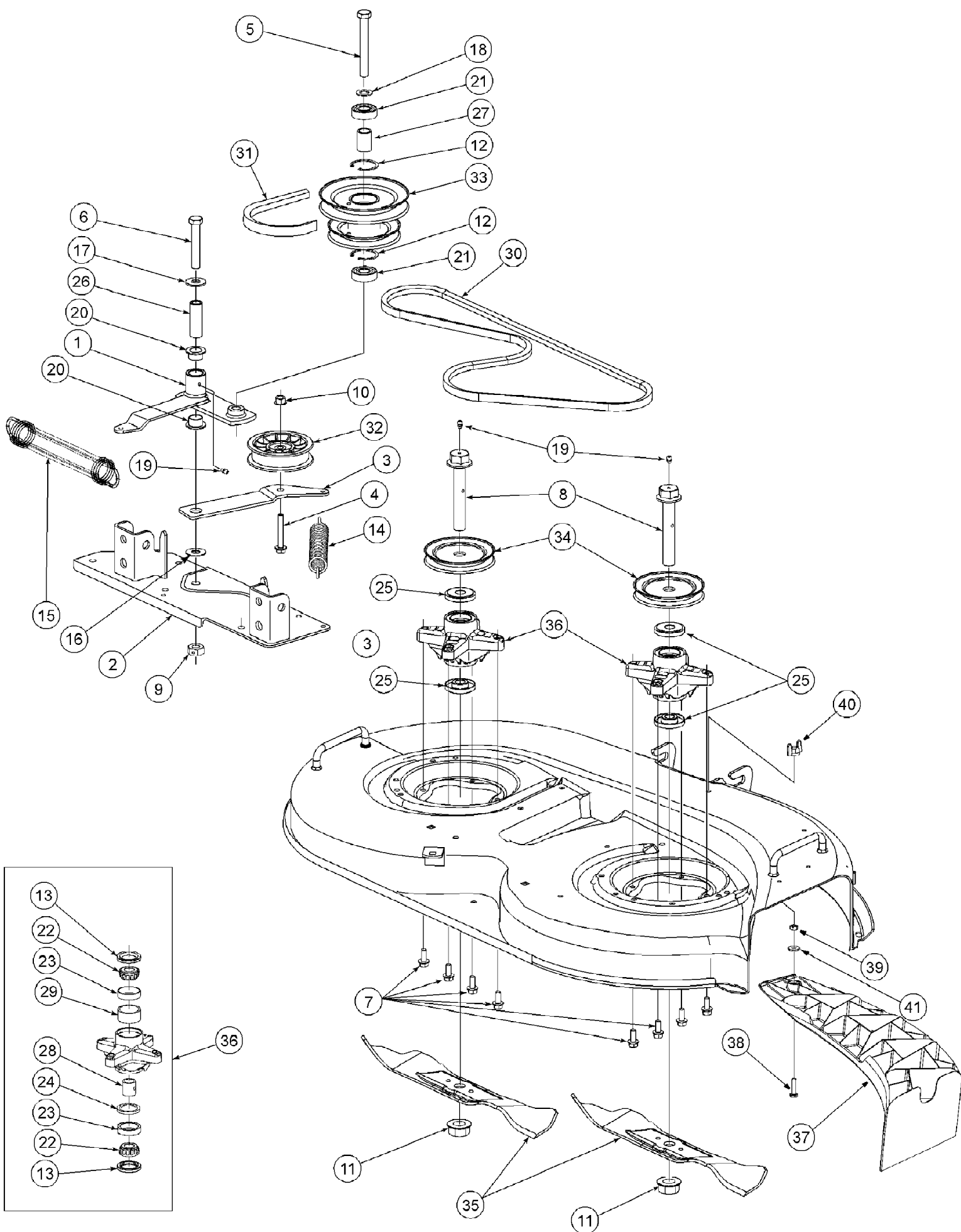
2164 Tractor
42" Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0181A-0498	1	S	Plate Assembly, Mounting
2	603-0199	1		Handle, Tension
3	603-0200-0498	1	S	Bracket, Front Lift
4	603-0409A-0498	1	S	Deck Assy, 42" w/Front Wheels
	777S30010	1	S	Graphic, Danger Top/RH Deck
	777S30014	1	/P	Graphic, Tension Lever
	777S30018	1	/P	Graphic, Safety Top/LH Deck
	777S30012	1	S	Graphic, Assembly Chute
5	703-1693-0498	1		Bracket, Hinge Mounting
6	703-2559-0498	1	S	Bracket, Handle Stop
7	703-3237-0498	1	/P	Shield, RH Pulley
8	703-2945-0498	1	S	Shield, LH Pulley
9	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
10	710-1260A	3	/P	Screw, Hx Wsh Hd Tapp, 5/16-18 x .75
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3178	3	/P	Bolt, Carriage, 3/8-16 x .75
13	711-0792	1	S	Pin, Hinge, .25 Dia x 6.75 Lg
14	711-3314	1	S	Pin, Roller, 1/2 Dia x 7.31 Lg
15	712-0431	10	S	Nut, Hex Flange Lock, 3/8-16
16	712-3004A	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
17	712-3006	4	/P	Nut, Hex, 1/4-20
18	712-3048	2	S	Nut, Hex Jam, 1/2-13 GR5
19	712-3083	2	/P	Nut, Hex Insert Lock, 1/2-13
20	714-3004	1		Pin, Cotter, 3/32 x 1.25
21	715-3003	2	/P	Pin, Spirol Spring, 3/16 x .75
22	726-0106	1	S	Cap, Speed Nut
23	731-1032	1	S	Deflector Assy, (Incl 5, 13, 22, 26)
24	731-3005	1	/P	Roller
25	732-0262	1	S	Spring, Extension, .88 OD x 6.12
26	732-0602	1	S	Spring, Torsion
27	732-3115	1	/P	Spring, Extension, 1.25 OD x 8.15
28	732-3127	2	S	Spring, Compression
29	734-0973	2	/P	Wheel, Deck, 5 in. Dia
30	736-0270	4	/P	Washer, Bell, .265 x .75 x .062
31	736-0272	4	S	Washer, Flat, .510 x 1.0 x .060
32	736-0921	2	S	Washer, Lock, 1/2
33	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340 Lg
34	738-507B	2		Bolt, Shoulder, .50 Dia x .434 Lg
35	738-0533	2	S	Bolt, Shoulder, .498 Dia x 1.64 Lg
36	738-0572	2	S	Bolt, Shoulder, .375 Dia x 1.16 Lg
37	747-3172	1	S	Rod, Front Lift
38	747-3188	2		Pin, Mower Support
39	777S30145	1	S	Graphic, Danger
40	703-1890	2	S	Wheel, Deck w/Fitting
	737-0280	2	S	Lube Fitting
41	738-3056	2	S	Bolt, Shoulder, 1/2 x 2.5
42	736-0105	2	/P	Washer, Bell, .401 x .870 x .063

2164 Tractor
42" Spindle Assembly

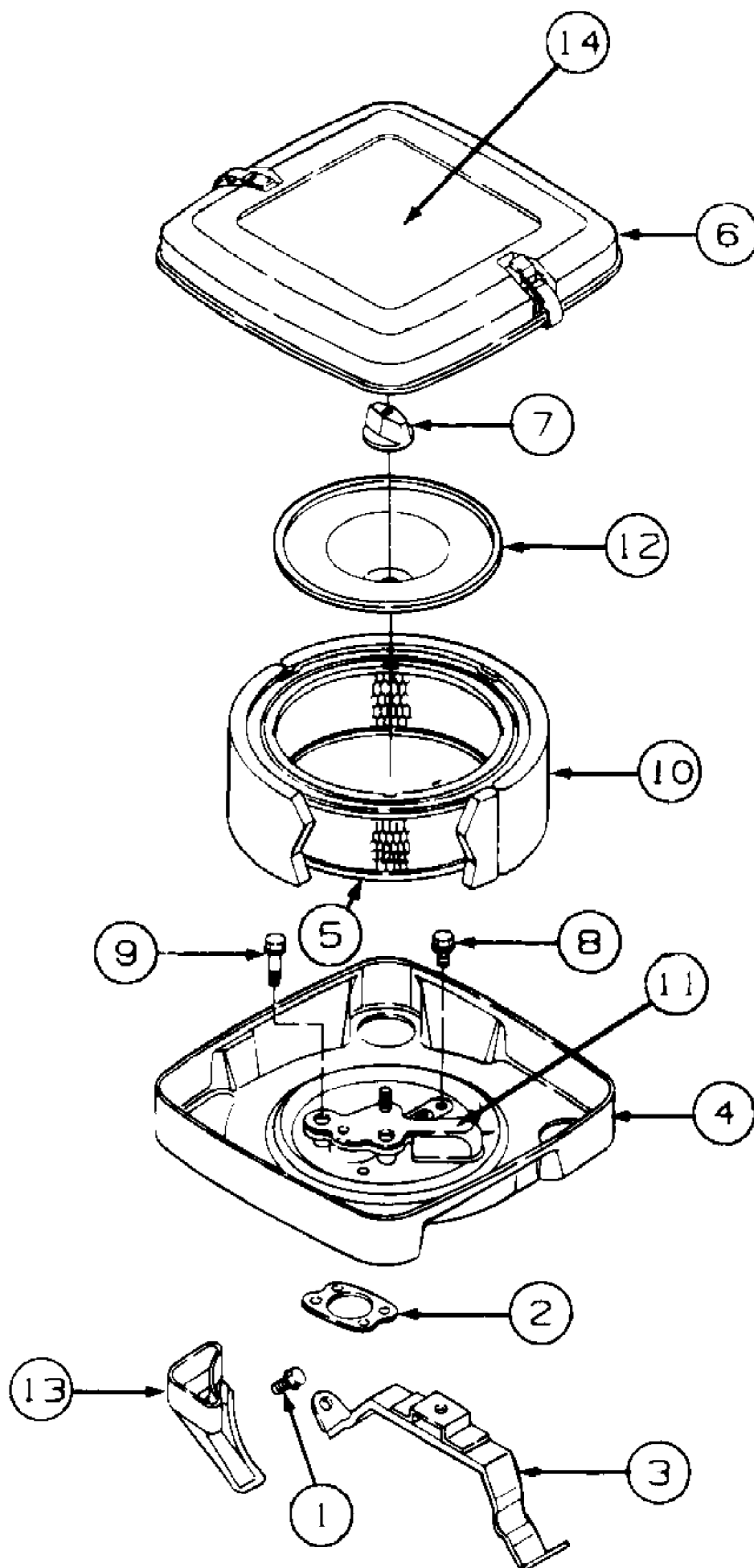
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42" Spindle Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0172	1	S	Pivot Arm, Double Pulley
2	603-0181A-0498	1	S	Plate, Mounting (Mfg Date H169 & Before)
	603-0181A-0716	1	S	Plate, Mounting (Mfg Date H179 and After)
3	703-2463-0637	1	/P	Arm, Idler
4	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0 GR5
6	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0 GR8
7	710-1260A	8	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
8	710-1336	2	S	Bolt, Spindle, 3/4-16 x 4.25
9	712-0239	1	S	Nut, Hex Center Lock, 1/2-20
10	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
11	712-3078	2	/P	Nut, Hex Flange, 3/4-16
12	716-3020	2	S	Snap Ring, Internal
13	721-3018	4	S	Seal, Oil, 1.25 x 1.874 x .25
14	732-0262	1	S	Spring, Extension, .88 x 6.12
15	732-3115	1	/P	Spring, Extension, 1.25 x 8.15
16	736-0100	1	/P	Washer, Flat, .531 x 1.25 x .036
17	736-0179	1	S	Washer, Flat, .531 x 1.25 x .100
18	736-0290	1	/P	Washer, Flat, .63 x 1.0 x .063 Hdn
19	737-3000	3	S	Fitting, 3/16 Drive Lube
20	741-0338	2	/P	Bearing, Flange, 3/4 ID x .53 Lg
21	741-0524	2	S	Bearing, Ball, .62 ID x 1.57 OD
22	741-3028	4	S	Cone, Bearing
23	741-3029	4	/P	Cup, Bearing
24	741-3031	2	S	Spacer, Bearing
25	748-3065	4	S	Spacer, Deck Spindle
26	750-0656	1	/P	Spacer, Idlr Brkt .50 ID x .75 OD x 2.25
27	750-3132	1	S	Spacer, Pully .635 ID x .88 OD x 1.25
28	750-3190	2	S	Spacer, Bearing, .780 x .963 x .777
29	750-3191	2		Spacer, Bearing, 1.615 x 1.86 x .8427
30	754-3073	1	S	Belt, Spindle, A-Section x 61 Lg
31	754-3055A	1	S	Belt, PTO, B-Section x 112.4 Lg
32	756-0627B	1	S	Pulley, Flat Idler, 3.5 OD
33	756-3069	1	S	Pulley, Double
34	756-3089	2		V-Pulley, 4.0 Dia
35	759-3830	2		Blade, 3 In One, 21.20 Lg
	759-3969	2		Blade, Low Lift
36	918-3129	2	S	Spindle Assembly, Blade (Includes Ref #13, 22, 23, 24, 28 & 29)
37	731-1643A	1	S	Plug, Mulch
38	710-0597	1	/P	Screw, Hex Cap, 1/4-20 x 1.0 GR5
39	712-3006	1	/P	Nut, Hex, 1/4-20 GR5
40	712-3087	1	/P	Nut, Wing, 1/4-20
41	736-0173	1	/P	Washer, Flat, .28 x .74 x .063



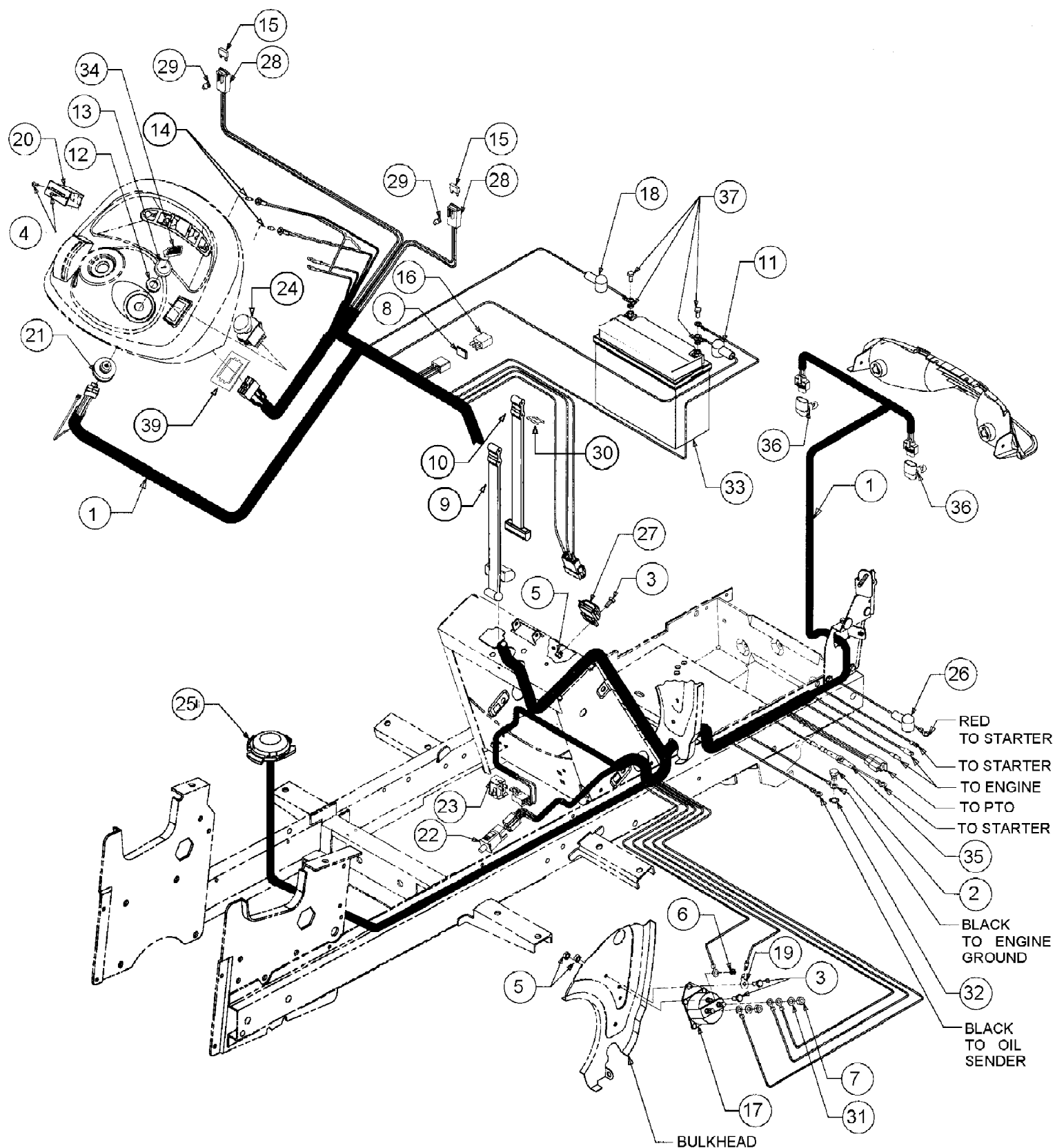
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Air Cleaner

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-805406	2	S	Screw, Sems
2	BS-805655	1	S	Gasket, Air Cleaner
3	BS-807796	1	S	Bracket, Air Cleaner
4	BS-807857	1	S	Base, Air Cleaner
5	BS-394018	1	S	Cartridge, Air Cleaner
6	BS-807862	1	S	Cover, Air Cleaner
7	BS-491875	1	S	Knob, Air Cleaner
8	BS-805406	1	S	Screw, Sems
9	BS-805057	2	S	Screw, Sems
10	BS-272490	1	S	Element, Foam
11	BS-807797	1	S	Shield Assembly
12	BS-805631	1	S	Plate, Air Cleaner
13	BS-805632	1	S	Tube, Air Inlet
14	777D02391	1		Label, V-Twin Engine

2164 Tractor
Battery, Electrical Components & Switches (S/N 1F309G & Before)

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2164 Tractor

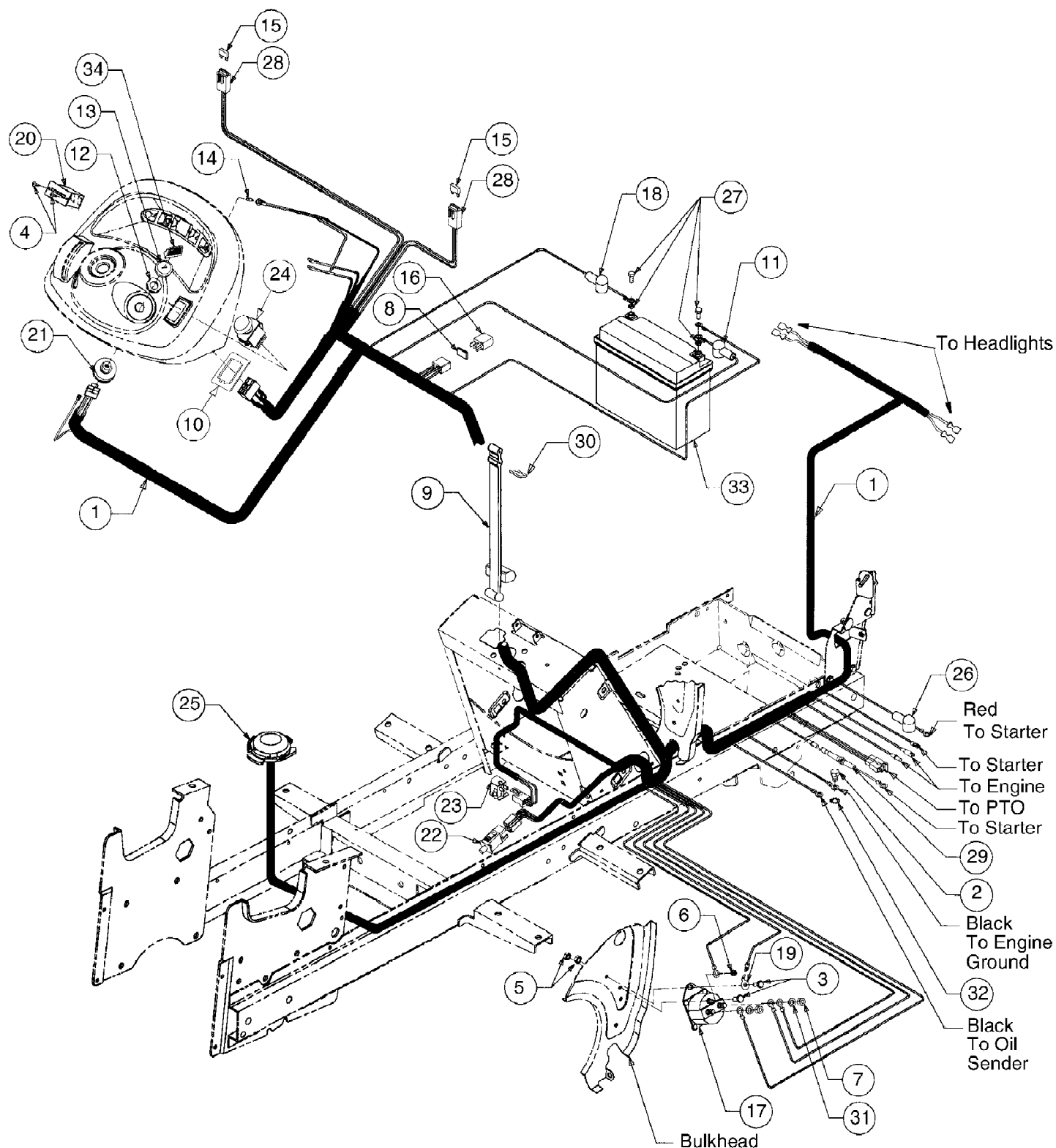
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Battery, Electrical Components & Switches (S/N 1F309G & Before)

Ref #	Part Number	Qty	S/P/F	Description
1	629-3021	1	S	Wire Harness, Main
	725-0157	4	/P	Tie, Self-Clinch Cable
	726-0154	5	S	Tie, Pushmount
	726-3055	9		Clip, Cable
2	710-0168	1	/P	Screw, Hex Cap, 3/8-16 x .50
3	710-0751	3	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0936	2		Screw, Truss Hd Tapp, #6 x .62
5	712-0271	3	/P	Nut, Hex Sems, 1/4-20
6	712-0349	1	/P	Nut, Hex, #10-32
7	712-3010	2	S	Nut, Hex, 5/16-18 GR5
8	721-0342	1	S	Gasket, Silicone
9	723-0445	1	S	Strap, Battery Retainer
10		1		UNKNOWN
11	725-0340	1		Cover, Terminal Black
12	725-1346	1	S	Nut, Ignition Switch
13	725-1347	1	/P	Cap, Ignition Switch
14	725-1365	2	S	Bulb, Indicator
15	725-1381	2	S	Fuse, 20 Amp
16	725-1648	1	S	Relay
17	725-3001	1	S	Solenoid, Starter
18	725-3007A	1	/P	Cover, Terminal Red
19	725-3147	1		Lug, Quick Connect
20	725-3159	1	S	Hour Meter
21	725-3163	1	S	Switch, Ignition
22	725-3164A	1	S	Switch, Interlock (Brake)
23	725-3166	1	S	Switch, Snap Mount - Normally Closed
24	725-3233	1	S	Switch, PTO
25	725-3234	1	S	Switch, Seat
26	725-3237	3		Cover, Terminal Red
27	725-3251	1	S	Module, Voltage Sensor
28	729-0357	2		Holder, Fuse w/Mounting Clip
29		1		UNKNOWN
30	732-0696	1		Hook, Wire Rectangular
31	736-0119	2	S	Washer, Lock, 5/16
32	736-0148	1	/P	Washer, External Lock, 3/8
33	725-1707C	1	S	Battery
34	759-3476A	1	S	Key, Ignition (Set of 2)
35	759-3689	1	S	Diode Assembly w/Lead
36	759-3693	2	S	Bulb, Head Lamp
37		1		Battery Cable Hardware
	710-3015	2	/P	Screw
	712-0271	2	/P	Sems Nut
39	783-0462	1	/P	Bracket, PTO Switch Retainer

2164 Tractor
Battery, Electrical Components And Switches (S/N 1G019G & After)

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2164 Tractor

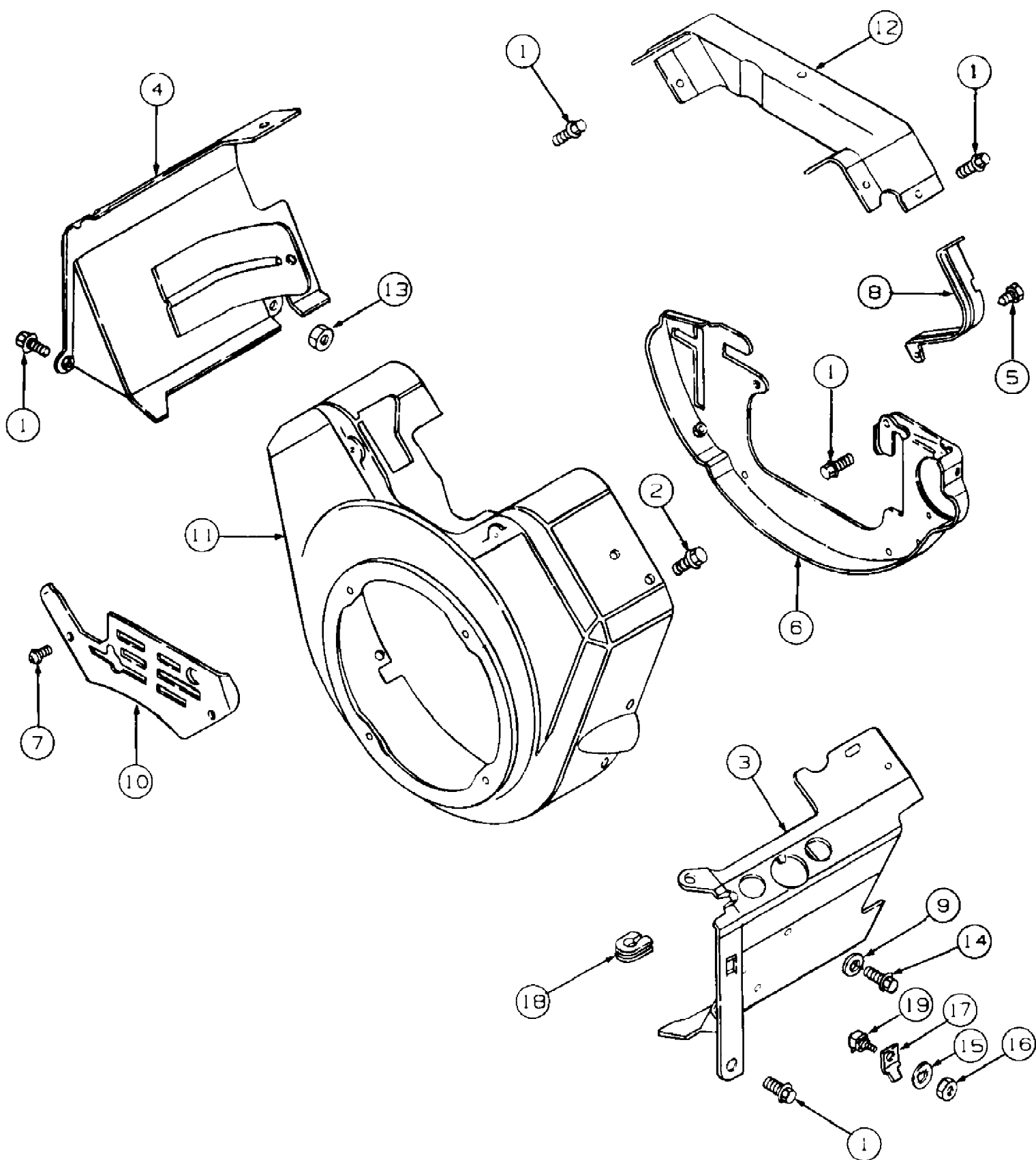
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Battery, Electrical Components And Switches (S/N 1G019G & After)

Ref #	Part Number	Qty	S/P/F	Description
1	629-3067	1	S	Wire Harness, Main Includes Ref. Nos. 8, 14, 15 (2), and 16.
	725-0157	4	/P	Tie, Self-Clinch Cable
	726-0154	5	S	Tie, Pushmount
	726-3055	9		Clip, Cable
2	710-0168	1	/P	Screw, Hex Cap, 3/8-16 x .50
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0936	2		Screw, Truss Hd Tapp, #6 x .62
5	712-0271	2	/P	Nut, Hex Sems, 1/4-20
6	712-0349	1	/P	Nut, Hex, #10-32
7	712-3010	2	S	Nut, Hex, 5/16-18 GR5
8	721-0342	1	S	Gasket, Silicone
9	723-0445A	1	/P	Strap, Battery Retainer
10	783-0462	1	/P	Bracket, PTO Switch Retainer
11	725-0340	1		Cover, Terminal Black
12	725-1346	1	S	Nut, Ignition Switch
13	725-1347	1	/P	Cap, Ignition Switch
14	725-1365	1	S	Bulb, Indicator
15	725-3243	2		Fuse, 25 Amp
16	725-1648	1	S	Relay
17	725-3001	1	S	Solenoid, Starter
18	725-3007A	1	/P	Cover, Terminal Red
19	725-3147	1		Lug, Quick Connect
20	725-3159	1	S	Hour Meter
21	725-3163	1	S	Switch, Ignition
22	725-3164A	1	S	Switch, Interlock (Brake)
23	725-3166	1	S	Switch, Snap Mount - Normally Closed
24	725-3233	1	S	Switch, PTO
25	725-3234	1	S	Switch, Seat
26	725-3237	3		Cover, Terminal Red
27		1		Battery Cable Hardware
	710-3015	2	/P	Screw
	712-0271	2	/P	Sems Nut
28	729-0357	2		Holder, Fuse w/Mounting Clip
29	759-3689	1	S	Diode Assembly w/Lead
30	732-0696	1		Hook, Wire Rectangular
31	736-0119	2	S	Washer, Lock, 5/16
32	736-0148	1	/P	Washer, External Lock, 3/8
33	725-1707C	1	S	Battery
34	759-3476A	1	S	Key, Ignition (Set of 2)

2164 Tractor
Blower Housing

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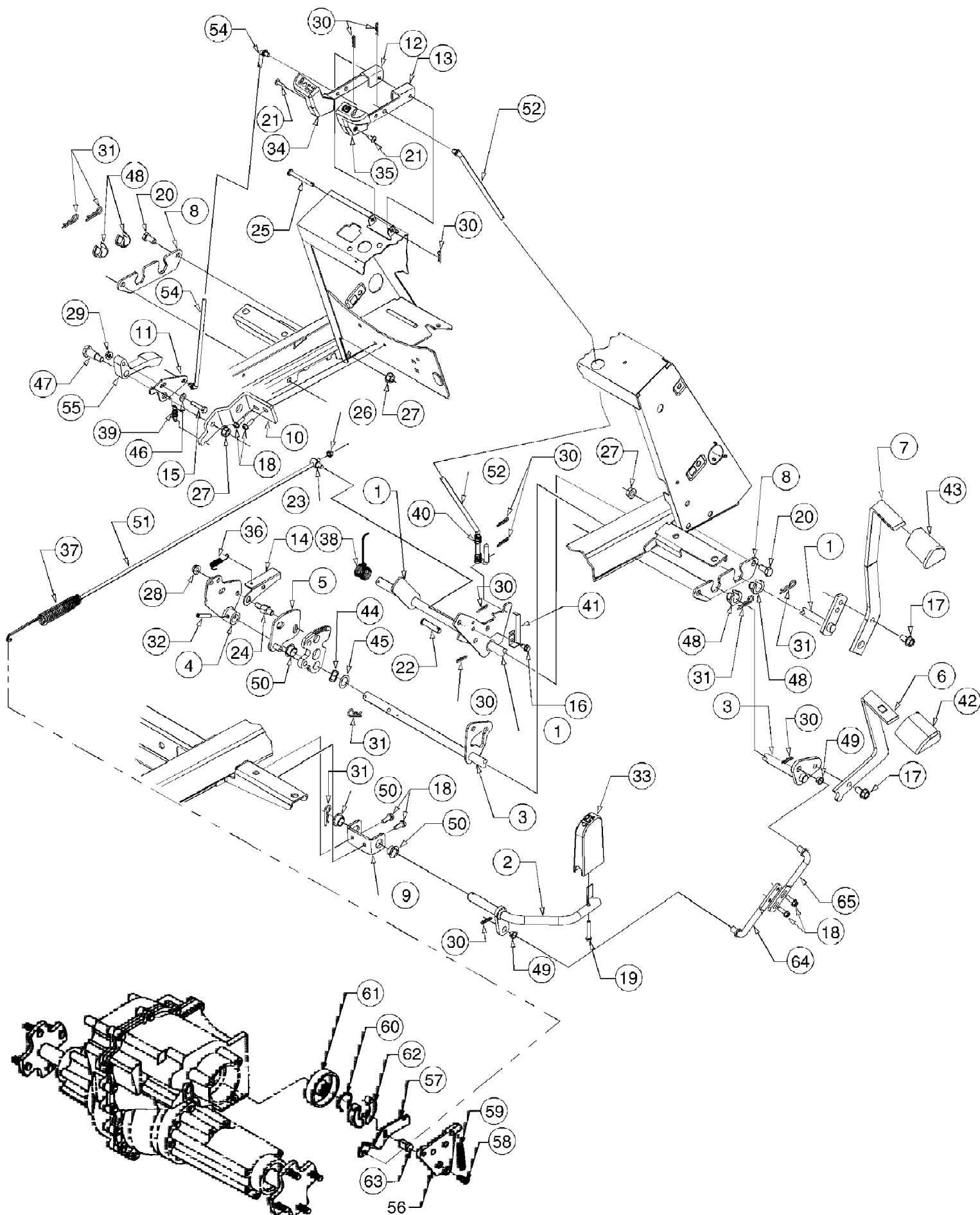
2164 Tractor
Blower Housing

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-805406	21	S	Screw, Sems
2	BS-805025	1	S	Screw, Sems
3	BS-808099	1		Cover, Cylinder #1
4	BS-808100	1		Cover, Cylinder #2
5	BS-805260	2	S	Screw, Sems
6	BS-807663	1	S	Plate, Back
7	BS-805009	2	S	Screw, Sems
8	BS-805505	1		Shield
9	BS-805449	2		Washer, Lock
10	BS-805841	1	S	Cover, Carburetor
11	BS-807898	1	S	Housing, Blower
12	BS-807978	1		Cover, Valley Extension
13	BS-805383	1	S	Nut, Hex
14	BS-805448	2	S	Screw, Mtg.
15	BS-92791	1	S	Washer, Lock, Internal Tooth
16	712-0142	1	/P	Nut, Hex
17	BS-93722	1	S	Terminal, Ground
18	BS-805641	2	S	Grommet, Cable
19	BS-398525	1	S	Insulator Assembly

2164 Tractor
Brake and Control Pedals

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2164 Tractor
Brake and Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0321A	1		Shaft Assy, Brake
2	603-0412	1		Pedal Assy, Reverse
3	603-0697	1		Shaft Assy, Forward/Reverse
4	603-0419	1		Cam Assy, Control
5	603-0421A	1	/P	Plate Assy, Disengagement
6	703-2570A-0498	1	S	Pedal, Forward (Mfg Date H169 and Before)
	703-2570A-0716	1	/P	Pedal, Forward (Mfg Date H179 and After)
7	703-2573A-0498	1	S	Pedal, Brake (Mfg Date H169 and Before)
	703-2573A-0716	1	/P	Pedal, Brake (Mfg Date H179 and After)
8	703-2804	2		Plate, Bearing Mounting
9	703-2938	1		Bracket, Reverse Pivot
10	703-2941	1		Bracket, Cruise
11	703-2942	1		Plate, Rod Adjustment
12	703-2962	1		Lever, Cruise
13	703-2963	1	S	Lever, Brake Lock
14	703-2965	1	S	Actuator, Reverse Switch
15	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
16	710-0599	1	/P	Screw, Hex Wshr Tap 1/4-20 x .5
17	710-0623	2	/P	Screw, Hex Wshr Tap 3/8-16 x .75
18	710-0642	6	/P	Screw, Hex Wshr Tap 1/4-20 x .75
19	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
20	710-0216	2	/P	Screw, Hex Cap, 3/8-16 x .75 GR5
21	710-3009	2	/P	Screw, Phil Hd Pan, #10-24 x .75
22	711-0415	1	S	Pin, Clevis, 3/8 x 1.62
23	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
24	711-1138	1		Stud, Actuator
25	711-3295	1	S	Pin, Clevis, .25 x 2.38 Lg
26	712-0271	1	/P	Nut, Hex Sems, 1/4-20
27	712-0431	3	S	Nut, Hex Flange Lock, 3/8-16
28	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18
29	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
30	714-0104	9	S	Pin, Int Cotter, 5/16 Dia x 1.12 Lg
31	714-0145	6	S	Pin, Int Cotter, 3/8 Dia x 1.62
32	715-0114	1	S	Pin, Spiral Spring, 1/4 x 1.5
33	731-3205	1	S	Pedal, Reverse
34	731-3206	1		Knob, Cruise
35	731-3207	1		Knob, Brake Lock
36	732-0418	1		Spring, Extension, .38 OD x 2.1
37	732-0463	1	S	Spring, Extension
38	732-0756A	1	S	Spring, Torsion
39	732-0824	1	S	Spring, Ext, .437 OD x 1.32
40	732-3099	1		Spring, Compression, .50 x 2.23
41	732-3117	1		Spring, Switch Actuator
42	735-3048	1		Pad, Forward Foot Control
43	735-3049	1	S	Pad, Brake Foot
44	736-0174	1	/P	Washer, Wave, .625 x .885 x .015
45	736-0349	1	S	Washer, Flat, .635 x 1.0 x .020
46	736-0463	1	S	Washer, Flat, 1/4 x .63 x .051
47	738-0145	1	S	Shoulder Bolt, .50 OD x .840
48	741-3065A	4	S	Bearing, Hex Flange Split
49	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
50	741-3074	3		Bearing, Flange, .626 x .93 x .344
51	747-3216	1		Red, Brake

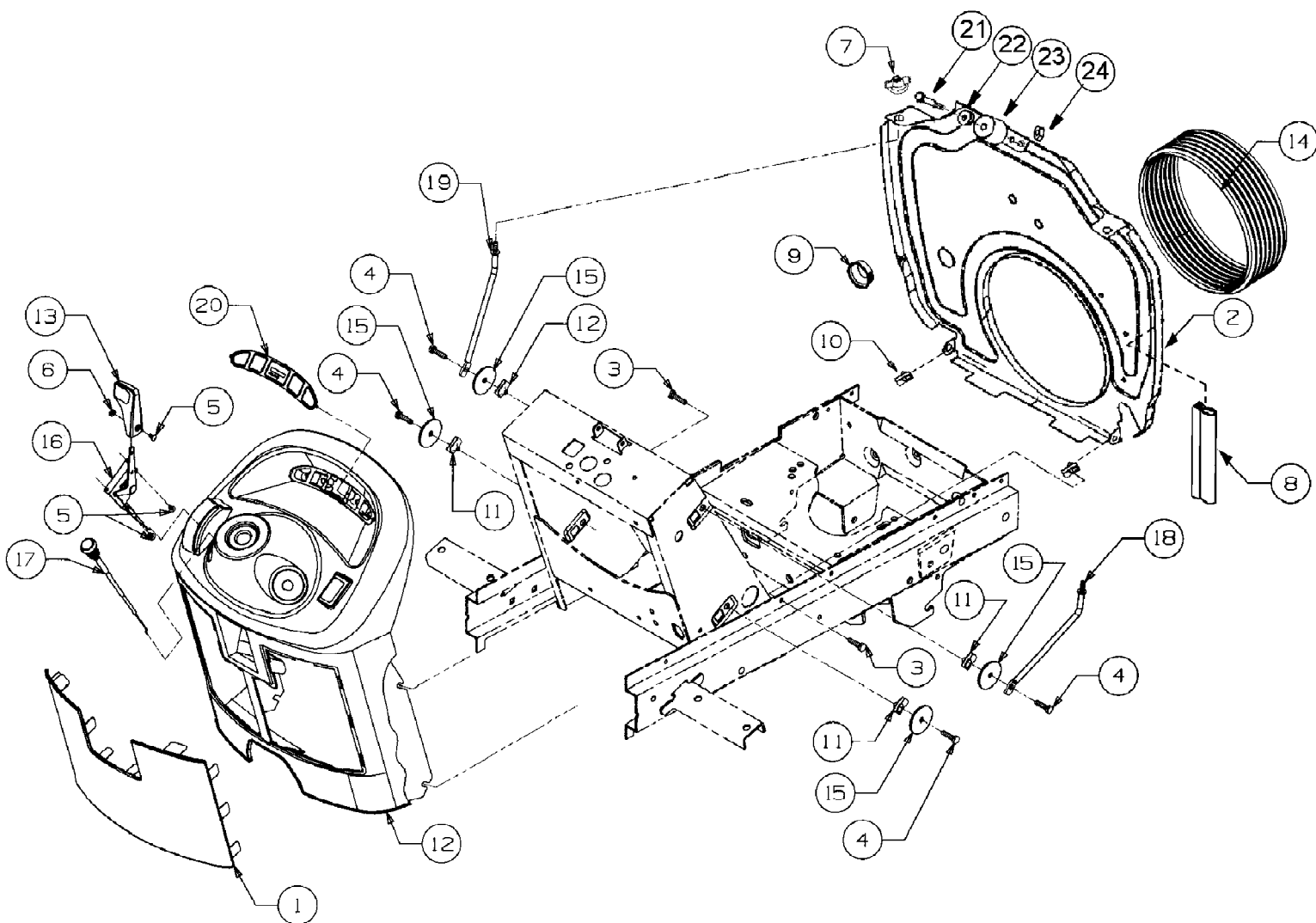
2164 Tractor
Brake and Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
52	747-3219	1		Rod, Parking Brake
54	747-3307	1		Rod, Cruise
55	748-3060	1		Latch, Cruise
56	618-3060	1	S	Plate, Brake
57	703-2191	1		Arm, Brake
58	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
59	732-0152	1		Spring, Compression
60	732-3077	1		Spring, Brake
61	761-3019	1		Drum, Brake
62	761-3020	1	S	Shoe, Brake
63	761-3028	1		Actuator, Brake Shoe
64	747-3341A	1	/P	Rod, Rear Connecting
65	747-3383	1	/P	Rod, Front Connecting

2164 Tractor
Bulkhead, Dash Panel & Engine Controls

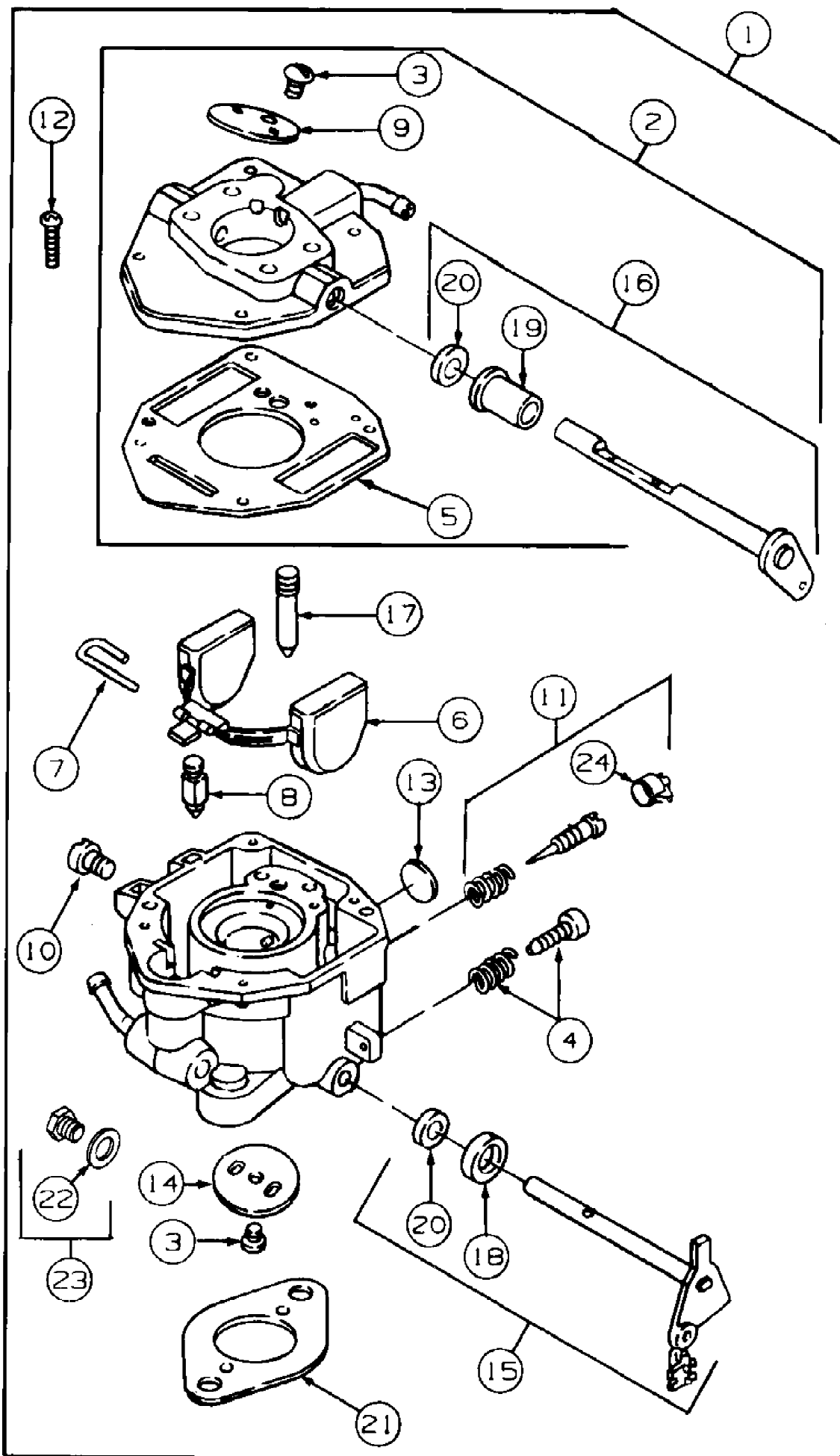
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2164 Tractor
Bulkhead, Dash Panel & Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2557	1	S	Screen, Intake Dash
2	703-3108	1	S	Bulkhead, Lower
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0597	4	/P	Screw, Hex Cap, 1/4-20 x 1.0
5	710-3217	3	/P	Screw, Cross Rec Truss Hd, #8-32 x
6	712-0142	1	/P	Nut, #8-32
7	712-0397	2	S	Nut, Wing w/Bell Washer 1/4-20
8	720-3024	1	S	Seal, Push On Trim
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	726-3048	2		Nut, U-Type Speed, 1/4-20
11	726-3054	4		Nut, U-Clip, 1/4-20
12	731-3137A	1	/P	Panel, Dash
	777-4317	1	S	Graphic, Ignition Switch
13	731-3161	1	S	Knob, Throttle
14	731-3166	1		Boot, Intake
15	736-3128	4		Washer, Flat, .285 x 1.75 x .10
16	746-3035	1	/P	Control, Throttle
17	746-3051	1	S	Control, Choke
18	747-3226	1		Rod, RH Mounting
19	747-3227	1		Rod, LH Mounting
20	777-4267	1	S	Label, Dash
21	710-0136	1	/P	Screw, Hex Cap, 1/4-20 x 1.75 GR5
22	736-0342	1		Washer, Flat, .283 x .75 x .030
23	731-3232	1		Roller, Hood Latch
24	712-0271	1	/P	Nut, Hex Sems, 1/4-20



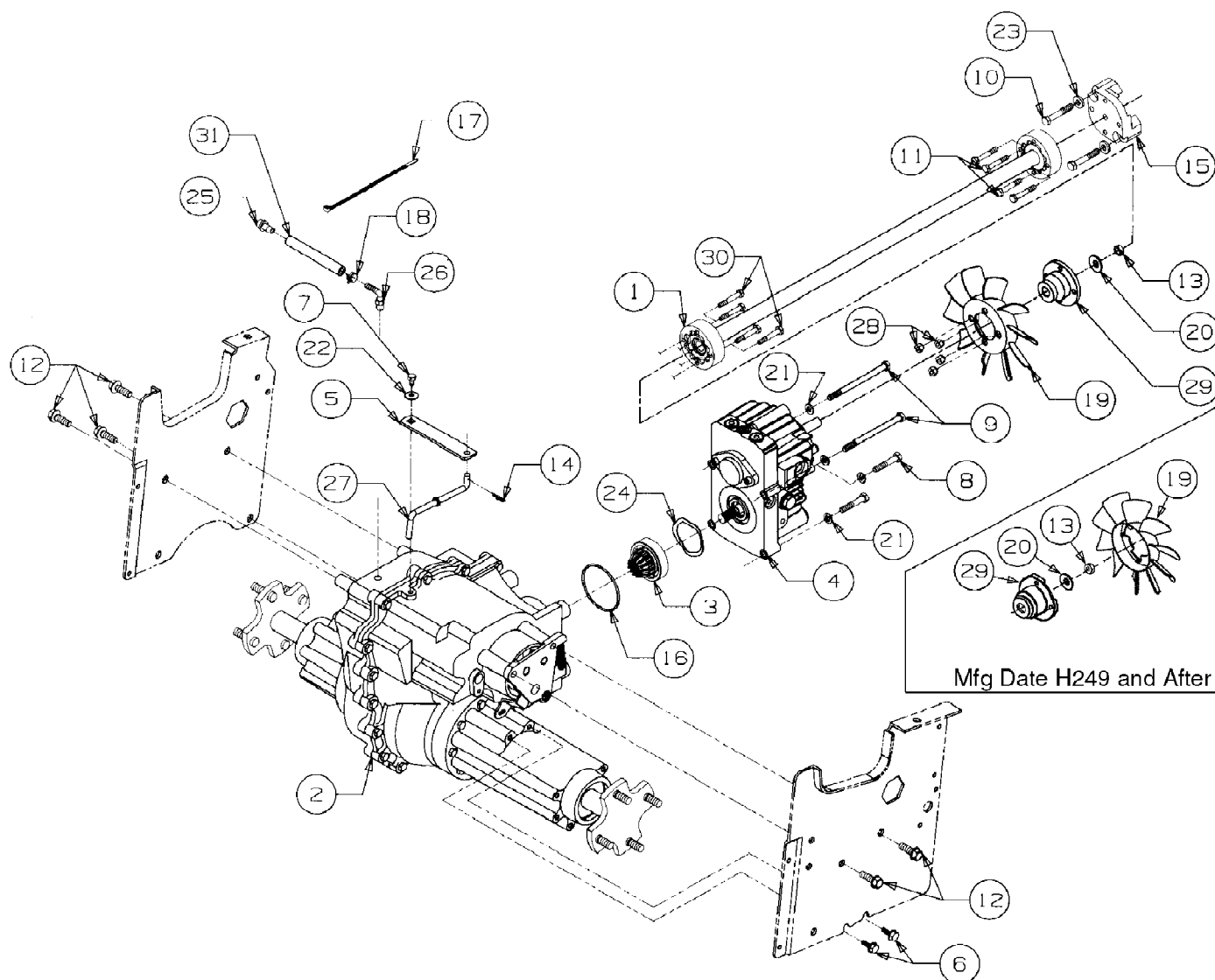
2164 Tractor
Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-808251	1	S	Carburetor Assembly
2	BS-807919	1		Body, Upper Carb. (Includes 3, 5, 9, 16)
3	BS-805538	3		Screw, Valve Mounting
4	BS-808177	1		Screw, Throttle Adjustment
5	BS-805541	1	S	Gasket, Intake Elbow (Incl. in carb. overhaul kit BS-808273)
6	BS-805546	1	S	Float Assembly
7	BS-805545	1		Pin, Float Hinge (Incl. in carb. overhaul kit BS-808273)
8	BS-805547	1	S	Valve, Fuel Inlet (Incl. in carb. overhaul kit BS-808273)
9	BS-805539	1		Valve, Choke
10	BS-805853	1	S	Jet, Main
11	BS-808293	1	S	Valve, Idle Adjusting Needle
12	BS-805540	4	S	Screw, Upper Body Mounting
13	BS-805559	1	S	Plug, Welch
14	BS-805554	1		Valve, Throttle
15	BS-807720	1		Shaft, Throttle (Includes 18 & 20)
16	BS-807722	1		Shaft, Choke (Includes 19 & 20)
17	BS-805553	1	S	Jet, Slow Speed (Incl. in carb. overhaul kit BS-808273)
18	BS-805557	1		Collar, Throttle (Incl. in carb. overhaul kit BS-808273)
19	BS-805543	1		Collar, Choke (Incl. in carb. overhaul kit BS-808273)
20	BS-805544	2		Seal, Shaft
21	BS-805700	1	S	Gasket, Carburetor Mounting (Incl. in carb. overhaul kit BS-808273 & gasket set BS-807989)
22	BS-805549	1		O-Ring (Incl. in carb. overhaul kit BS-808273)
23	BS-807723	1		Plug, Jet
24	BS-805862	1	S	Cap, Limiter (Incl. in carb. overhaul kit BS-808273)
	BS-808273	1	S	Carburetor Overhaul Kit
	BS-807989	1	S	Gasket Set

2164 Tractor
Drive Line

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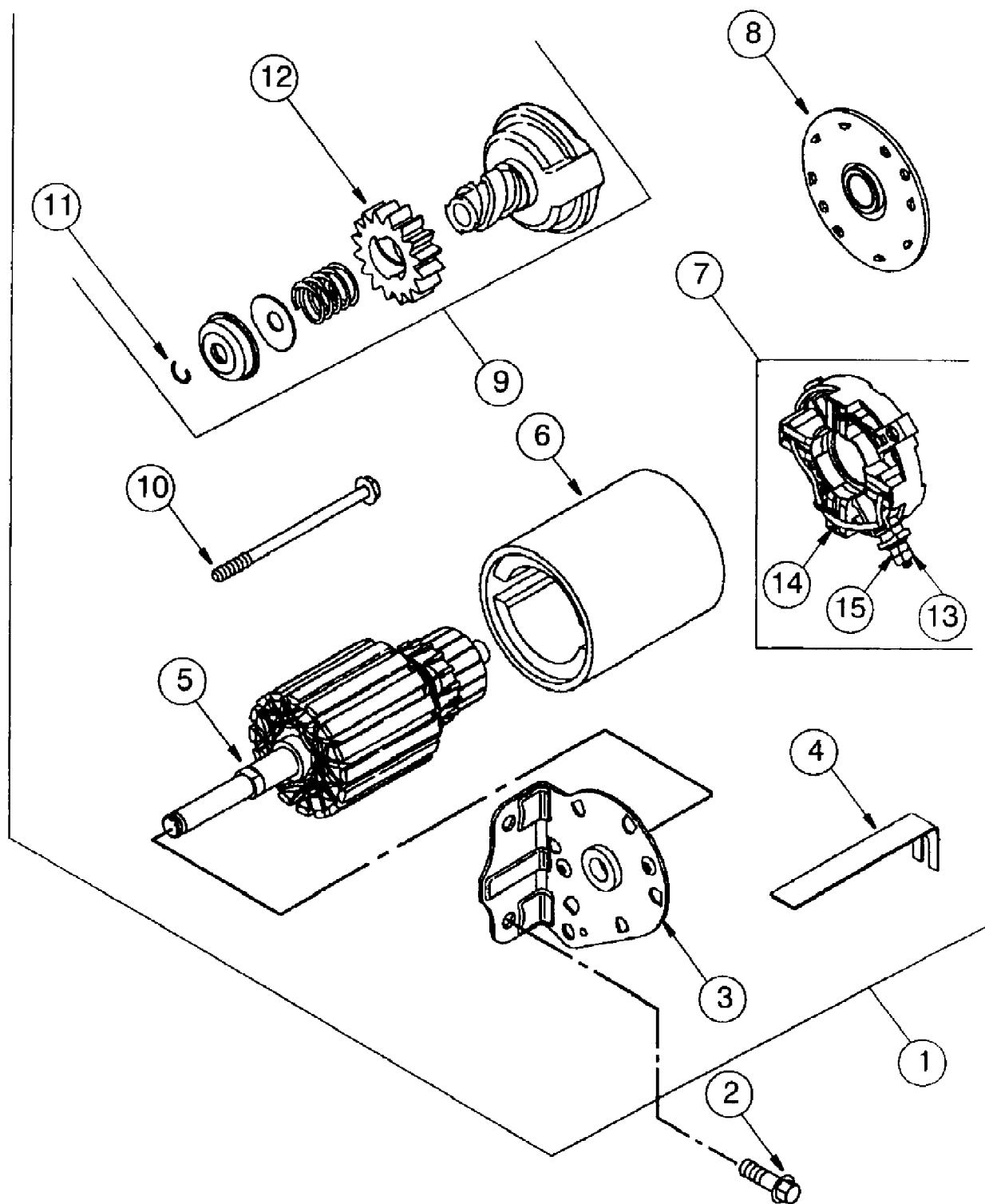
2164 Tractor
Drive Line

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0179	1		Shaft Assembly, Drive, 29.06 Lg
	759-3764	2	/P	Kit, Drive Barrel
2	618-3085A	1	S	Transmission Assembly, Hydro
3	618-3088	1		Pinion Assembly, Input
4	618-3111	1	S	Pump, Hydrostatic
5	703-2568	1		Arm, Hydro Dump
6	710-1260A	2	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
7	710-0642	1	/P	Screw, Hex Wsh Hd Tap, 1/4-20 x .75
8	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
9	710-3195	2		Screw, Hex Cap, 5/16-18 x 4.5 GR5
10	710-3258	2		Screw, Hex Patch, M8-1.25 x 50mm
11	710-3288	4		Screw, Hex Patch, 1/4-20 x 1.62 GR5
12	710-3290	5		Screw, Hex Wsh Hd Tap, 3/8-16 x 1.25
13	712-0262	1	/P	Nut, Hex Center Lock Jam, 3/8-24
14	714-0104	1	S	Pin, Internal Cotter, 5/16 Dia x 1.12
15	719-3096	1	/P	Adapter, Drive Shaft
16	721-0261	1		O-Ring, 2.75 x .103
17	725-0157	1	/P	Tie, Self-Clinch Cable
18	726-0205	1	/P	Clamp, Hose
19	731-3095	1	S	Fan, 10 Blade (Mfg Date H239 & Before)
	731-3297	1		Fan, 10 Blade (Mfg Date H249 & After)
20	736-0105	1	/P	Washer, Bell, .380 x .88 x .063
21	736-0119	4	S	Washer, Lock, 5/16
22	736-0270	1	/P	Washer, Bell, .265 x .75 x .062
23	736-3008	2	S	Washer, Flat, .312 x .750 x .119
24	736-3099	1	S	Washer, Sprg, Wave, 1.96 x 2.44 x .06
25	737-0296	1	/P	Vent
26	737-0299	1		Fitting, Elbow
27	747-3228	1		Rod, Hydro Disengagement
28	748-3037	4	S	Nut, Fan, 1/4-20 (Mfg Date H239 & Before)
29	748-3052	1		Adapter, Pump (Mfg Date H239 & Before)
	748-3099	1		Adapter, Pump (Mfg Date H249 & After)
30	710-3288	4		Screw, Hex Patch, 1/4-20 x 1.62 GR5 (Mfg Date H239 & Before)
	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5 (Mfg Date H249 & After)
31		1		Line, Fuel, 7in (10ft Bulk, 759-3330)
	759-3330	1	/P	10ft Bulk

2164 Tractor
Electric Starting Motor Retaining Ring Type Starter Drive

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2164 Tractor

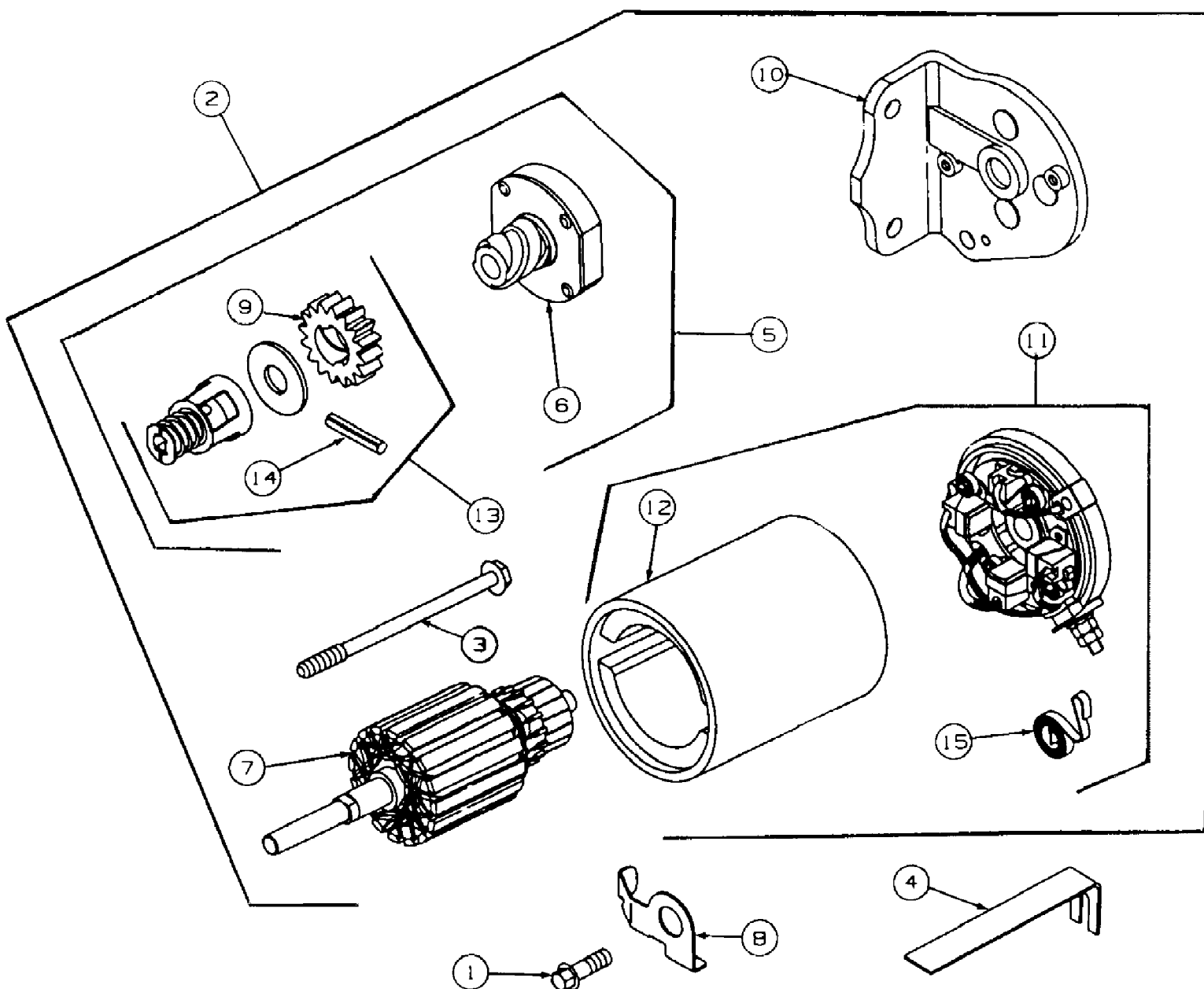
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Electric Starting Motor Retaining Ring Type Starter Drive

Ref #	Part Number	Qty	S/P/F	Description
1	BS-499521	1	S	Starter Motor Assembly
2	BS-805247	1	/P	Screw, Hex
3	BS-497626	1	S	Drive End Cap Assembly
4	BS-806000	1	S	Strap, Starter
5		1		Armature Assembly (Order Starter Motor Assembly)
6		1		Housing Assembly (Order Starter Motor Assembly)
7	BS-497605	1	S	Retainer, Brush
8	BS-497607	1	S	End Cap Assembly, Commutator
9	BS-497606	1	S	Starter Drive Group
10	BS-95035	1		Screw, Hex
11	BS-263080	1	S	Ring, Retaining
12	BS-280104	1	S	Gear, Starter
13	BS-92278	1	S	Nut, Hex
14	BS-497608	1	/P	Brush Set
15	BS-225137	1		Washer, Flat

2164 Tractor
Electric Starting Motor Roll Pin Retained Starter Drive

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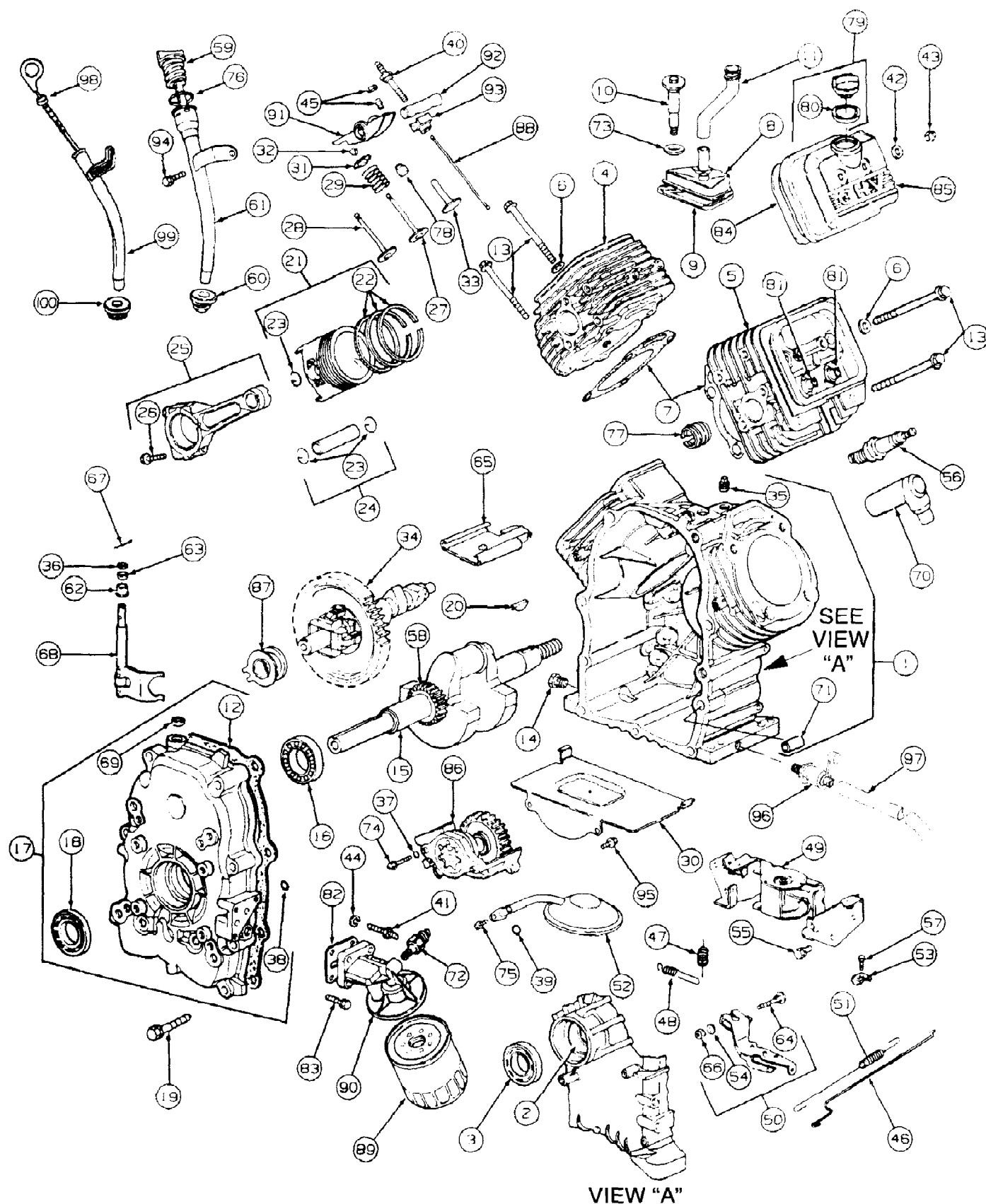


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Electric Starting Motor Roll Pin Retained Starter Drive

Ref #	Part Number	Qty	S/P/F	Description
1	BS-94627	1		Screw, Hex
2	BS-494990	1	S	Starter Assembly, Motor
3	BS-94004	1		Screw, Hex
4	BS-806000	1	S	Strap, Starter
5	BS-495878	1	S	Starter, Drive Group
6	BS-398003	1	S	Clutch Assembly
7	BS-490309	1		Armature Assembly
8	BS-224723	1		Clip, Wire
9	BS-280104	1	S	Gear, Starter
10	BS-394856	1	S	Drive End Cap Assembly
11	BS-494988	1		Cap Assembly, Commutator End
12	BS-494205	1		Housing Assembly
13	BS-495877	1	S	Kit, Gear
14	BS-94288	1	S	Pin, Roll
15	BS-490316	1		Spring, Brush



2164 Tractor
Engine Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-807521	1		Cylinder Assembly
2	BS-807687	1	/P	Bearing
3	BS-805101	1	S	Seal, Oil
4	BS-807987	1	S	Head, Cylinder (#1)
5	BS-807988	1	S	Head, Cylinder (#2)
6	BS-805193	8		Washer
7	BS-807986	2	/P	Gasket, Cylinder Head
8	BS-807795	1	S	Breather Assembly
9	BS-805379	1	S	Gasket, Breather
10	BS-805751	1	S	Screw
11	BS-805362	1	S	Tube, Breather
12	BS-805112	1	S	Gasket, Cover
13	BS-805097	8	S	Screw
14	BS-805048	1	S	Plug, Oil Drain
15	BS-807589	1		Crankshaft
15	BS-807625	1		Washer, Thrust
16	BS-805213	1	S	Bearing, Ball
17	BS-807628	1	S	Cover, Crankcase
18	BS-805049	1	S	Seal, Oil
19	BS-805017	9		Screw, Cover
20	BS-805016	1		Key, Flywheel
21	BS-807619	2	S	Piston Assembly
21	BS-807807	2		Piston Assembly, .010 O.S.
21	BS-807809	2		Piston Assembly, .020 O.S.
21	BS-807811	2		Piston Assembly, .030 O.S.
22	BS-807620	2	S	Ring Set, Piston
22	BS-807808	2		Ring Set, Piston, .010 O.S.
22	BS-807810	2		Ring Set, Piston, .020 O.S.
22	BS-807812	2		Ring Set, Piston, .030 O.S.
23	BS-805099	4	S	Lock, Piston Pin
24	BS-807621	2		Pin Assembly, Piston
25	BS-807622	2	S	Rod Assembly
25	BS-807803	2		Rod Assembly, .020 U.S.
26	BS-805395	4	S	Screw, Rod
27	BS-807681	2	/P	Valve, Exhaust
28	BS-807680	2	/P	Valve, Intake
29	BS-805937	4	S	Spring, Valve
30	BS-805300	1		Plate, Windage
31	BS-805092	4	S	Retainer, Valve Spring
32	BS-807683	8	/P	Retainer
33	BS-805354	4	S	Valve, Tappet
34	BS-807542	1	S	Gear, Cam
35	BS-805059	1		Plug, Pipe
36	BS-805054	1	S	Seal, Governor Shaft
37	BS-805058	2	S	O-Ring
38	BS-805198	1		O-Ring
39	BS-805316	1	S	O-Ring
40	BS-805343	4		Stud
41	BS-805073	1	S	Stud, Adapter
42	BS-805420	4	S	Washer
43	BS-805019	4	S	Nut, Nylock
44	BS-805449	1		Lockwasher
45	BS-807623	4		Screw, Adjustment

2164 Tractor
Engine Assembly

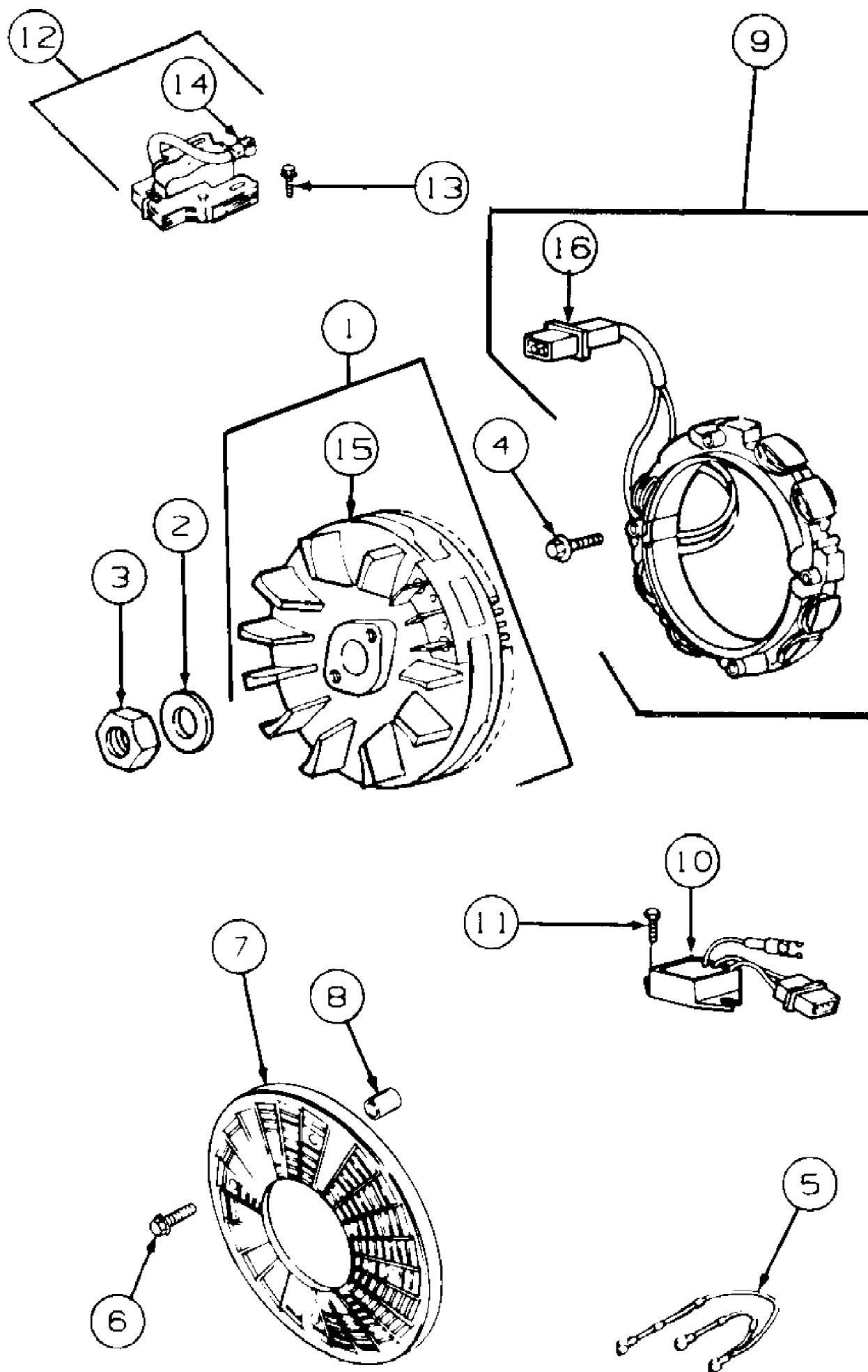
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Ref #	Part Number	Qty	S/P/F	Description
46	BS-805480	1		Link, Governor
47	BS-805460	1	S	Spring, Governor
48	BS-805453	1	S	Spring, Idle
49	BS-807610	1	S	Bracket Governor
50	BS-807528	1		Lever, Assembly
51	BS-805465	1	S	Spring, Governor Link
52	BS-807598	1		Screen, Pick-Up
53	BS-221535	2	S	Clamp, Casing
54	BS-805018	1	S	Washer
55	BS-805025	5	S	Screw, Sems
56	759-3336	2	/P	Spark Plug
57	BS-805169	2	S	Screw, Hex Head
58	BS-805675	1		Gear, Timing
58	BS-94196	1		Key, Timing Gear
59	BS-807977	1	S	Dipstick (Before Code 98053100)
60	BS-805259	1	S	Seal (Before Code 98053100)
61	BS-807976	1	S	Tube, Filler (Before Code 98053100)
62	BS-805413	1		Bushing
63	BS-805412	1		Bushing
64	BS-805381	1		Bolt
65	BS-805197	1	S	Baffle, Breather
66	BS-805383	1	S	Nut, Hex
67	BS-805417	1		Pin, Cotter
68	BS-807596	1	S	Fork, Governor
69	BS-805416	1	S	Washer
70	BS-805529	2	S	Elbow, Spark Plug
71	BS-805103	1		Dowel
72	BS-491657	1	S	Switch, Oil Pressure
73	BS-807688	1	S	Seal, Screw
74	BS-805057	2	S	Screw, Sems
75	BS-805317	1	S	Screw, Mounting
76	BS-805386	1	S	O-Ring (Before Code 98053100)
77	BS-805083	2	S	Liner, Exhaust Port
78	BS-805094	2	S	Seal, Valve Guide
79	BS-491832	1	S	Plug, Oil Fill
80	BS-271983	1	S	Seal, Fill Plug
81	BS-805084	4	S	Guide, Valve
82	BS-805250	1	S	Gasket, Adapter
83	BS-805030	2		Screw, Sems
84	BS-806039	2	S	Gasket, Valve Cover
85	BS-805842	1	S	Cover, Valve LH (Shown)
85	BS-807665	1	S	Cover, Valve RH (Not Shown)
86	BS-807644	1		Oil Pump Assembly
87	BS-805313	1	S	Slider, Governor
88	BS-805352	2	S	Rod, Push
88	BS-805617	2	S	Rod, Push (exhaust)
89	BS-492932	1	S	Filter, Oil
90	BS-805292	1	S	Adapter, Filter
91	BS-808096	4		Arm, Rocker
92	BS-805342	2	S	Shaft
93	BS-805341	4	S	Support
94	BS-805177	1		Screw, Mounting
95	BS-805406	2	S	Screw, Sems

2164 Tractor
Engine Assembly

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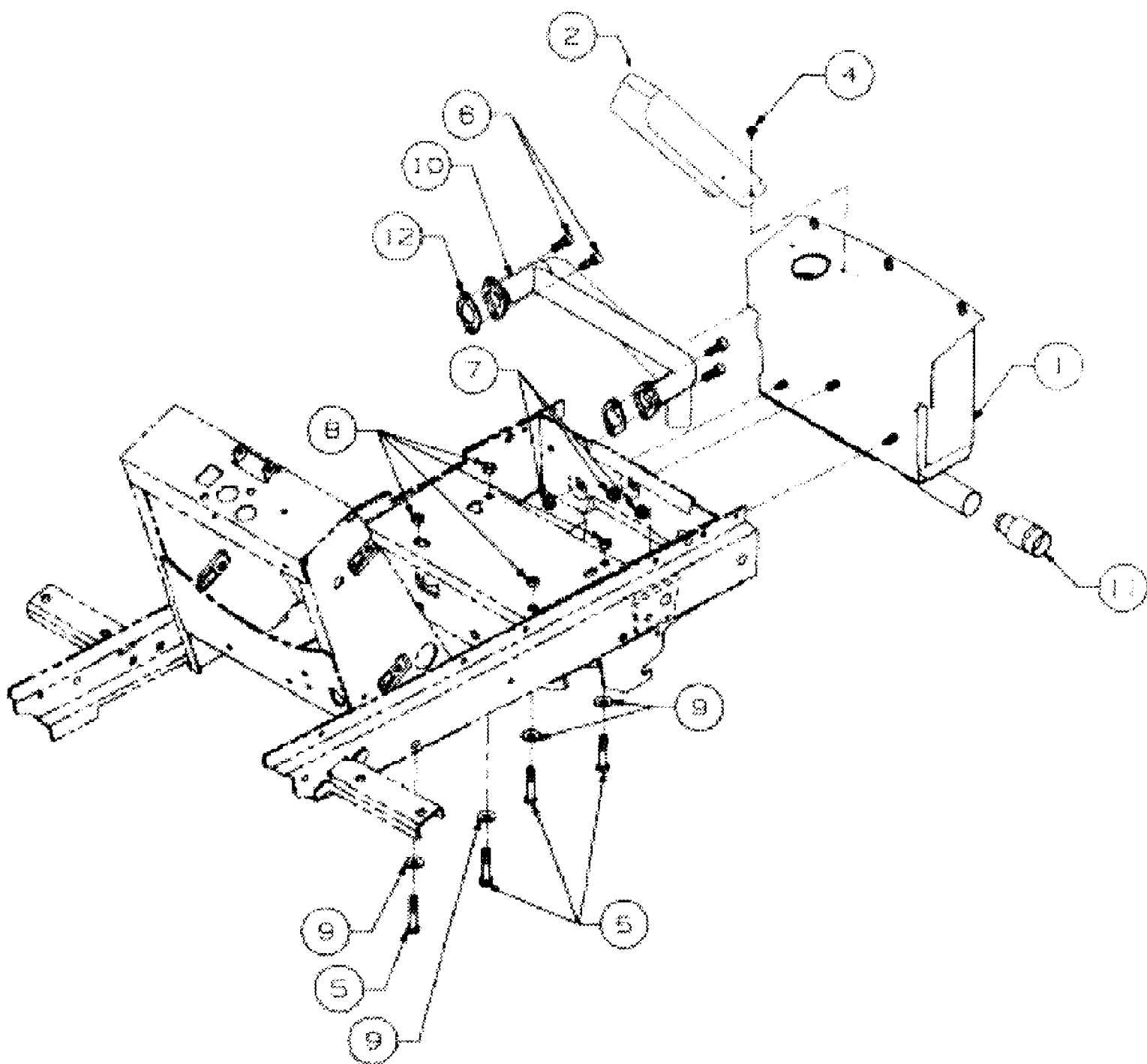
Ref #	Part Number	Qty	S/P/F	Description
96	751-3140	1	S	Drain, Oil
96	751-3142	1		Cap
97	751-3141-12	1	S	Hose, Oil Drain
98	BS-693175	1		Dipstick (After Code 98053100)
99	BS-693174	1		Dipstick Tube (After Code 98053100)
100	BS-693172	1		Seal (After Code 98053100)
	BS-305447-0079	1	/P	Engine, Complete Not Shown
	BS-494054	1		Short Block Not Shown



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Engine Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-807531	1	S	Flywheel & Ring Gear
2	BS-805007	1	S	Washer, Spring
3	BS-805021	1		Nut, Hex
4	BS-805407	4	S	Screw, Mounting
5	BS-493792	1	S	Wire, Ground
6	BS-805447	4	S	Screw, Sems
7	703-2164	1		Screen, Rotating
8	BS-805402	4	S	Spacer
9	BS-393295	1	S	Stator, 16 Amp
10	BS-394890	1	S	Regulator
11	BS-805448	2	S	Screw, Mounting
12	BS-492341	2	/P	Armature
13	BS-805407	4	S	Screw, Mounting
14	BS-493880	1	S	Terminal
15	BS-807805	1		Gear, Flywheel Ring
16	BS-393537	1		Diode & Connector Assembly



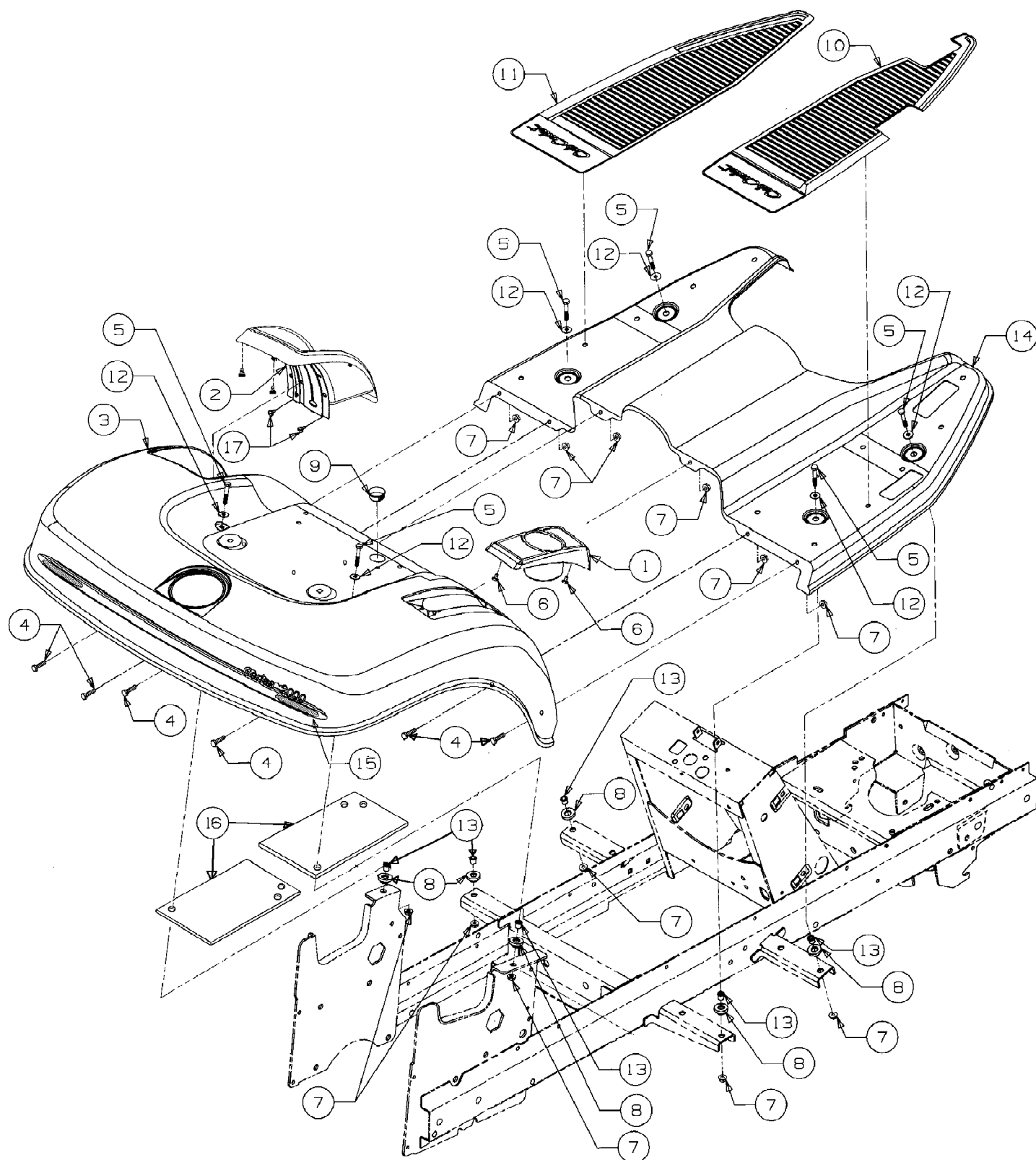
2164 Tractor
Engine Mounting and Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	651-3001	1	S	Muffler Assembly
2	703-3099	1	S	Sheild, Muffler Tube
4	710-1268	2	/P	Screw, Hex Wsh Hd Tap, #10-16 x .38
5	710-3180	4	/P	Bolt, Eng Mount, 5/16-18 x 1.75 GR5
6	710-3292	4	/P	Screw, Scket Hd Cap, M8-1.25 x 20mm
7	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
8	712-3010	4	S	Nut, Hex, 5/16-18 GR5
9	736-0242	4	/P	Washer, Bell, .345 x .88 x .060
10	751-0655	1		Tube, Exhaust
11	759-3744	1	S	Arrestor, Spark
12	BS-805024	2	S	Gasket, Exhaust

2164 Tractor
Fender and Running Board

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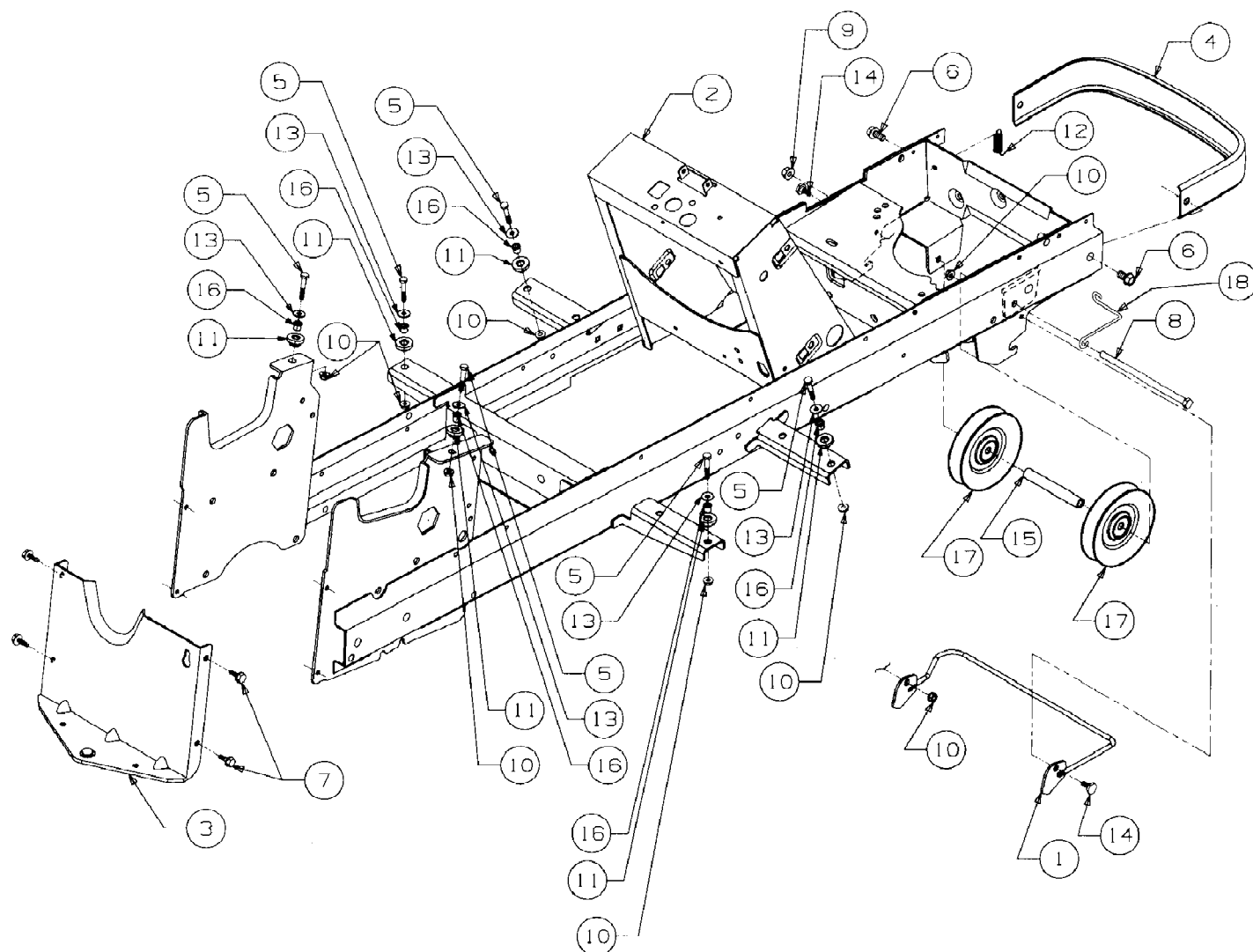
2164 Tractor
Fender and Running Board

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3212	1	S	Cup Holder
2	631-3002	1		Cover, Implement Lift
3	703-2278B-0498	1		Fender Mfg. Date H169 and Before
	703-2278B-0716	1		Fender Mfg. Date H179 and After
4	710-0751	6	/P	Screw, Hex Cap, 1/4-20 x .62
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-1268	2	/P	Screw, Hex Tapp, #10 x .38 Lg
7	712-3027	2	S	Nut, Hex Flange Lock, 1/4-20 1
8	722-0258	6	S	Grommet, Insulator
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot
12	736-3090	6	/P	Washer, Flat, .255 x .72 x .06
13	750-3169	6	S	Spacer, .28 ID x .40 OD x .42 Lg
14	759-3737	1	S	Running Board w/Graphic Mfg. Date H169 and Before
	703-2279-0716	1	/P	Running Board w/Graphic Mfg. Date H179 and After
	777S30170	1	/P	Graphic, Warning
15	777D00430	1	S	Graphic, Rear Fender
16	703-2628-0498	2	S	Bracket, Fender Reinforcement Mfg. Date H169 and Before
	703-2628-0716	2	/P	Bracket, Fender Reinforcement Mfg. Date H179 and After
17	710-1268	4	/P	Screw, Hex Tapp, #10 x .38 Lg Mfg. Date H189 and Before
	710-0224	4	S	Screw, Hex Tapp, #10-16 x .5 Mfg. Date H199 and After

2164 Tractor
Frame and Drawbar

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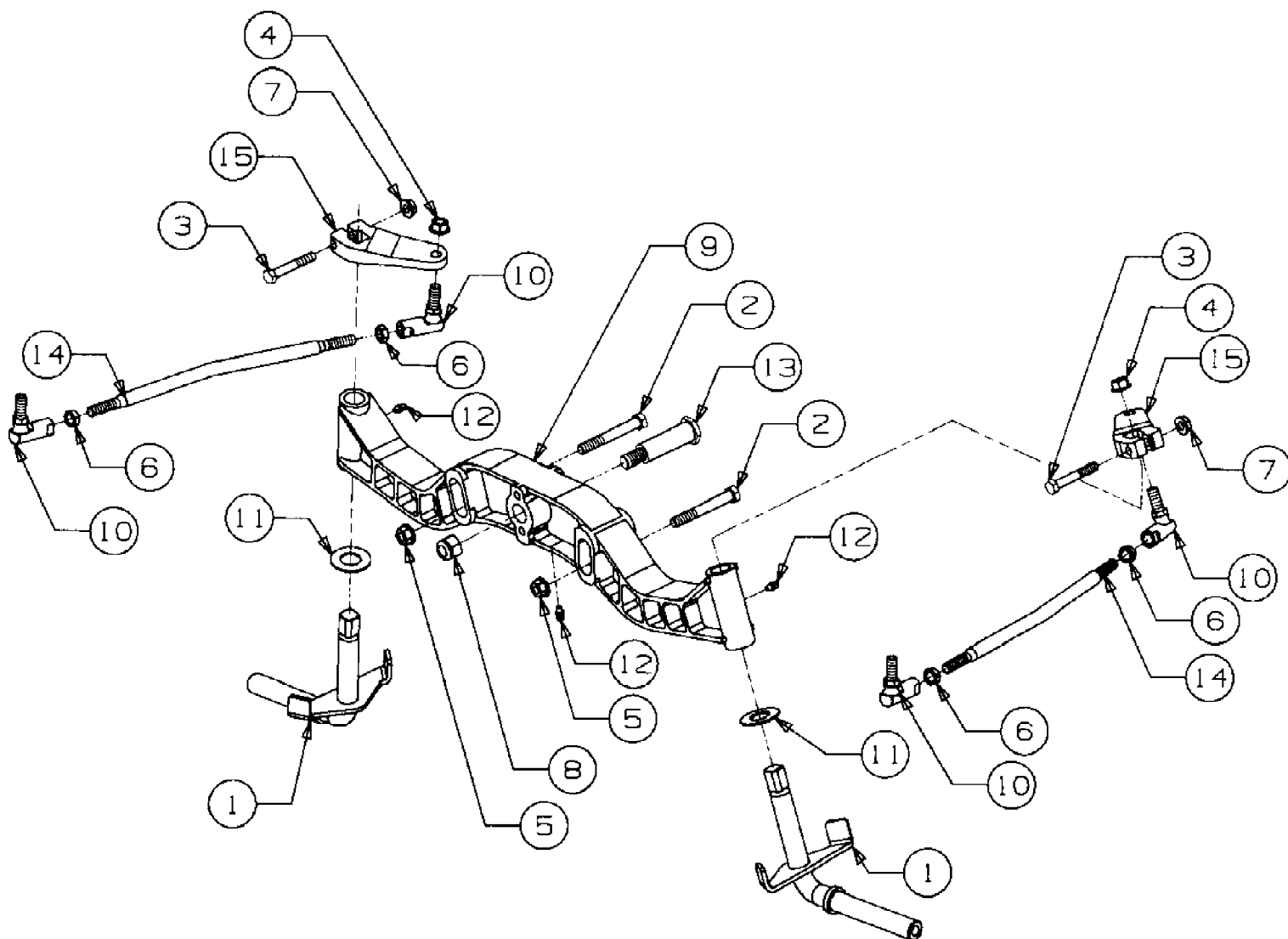
2164 Tractor
Frame and Drawbar

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0132-0498	1	S/F	Rod, Attach
	603-0132-0716	1	S/F	Rod Attach
2	603-0328A-0498	1	S/F	Frame
	603-0328A-0716	1	S/F	Frame
3	703-2257-0498	1	S/F	Drawbar
	703-2257-0716	1	/P/F	Drawbar
	777I20296	1		Graphic, Trans Release Lever
4	703-2577-0498	1	S/F	Bumper
	703-2577-0716	1	S/F	Bumper
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-0623	2	/P	Screw, Hex Wsh Hd Tap 3/8-16 x .75
7	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
8	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
9	712-0431	1	S	Nut, Hex Flanged Lock, 3/8-16
10	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
11	722-0258	6	S	Grommet, Insulator
12	732-3002	1	S	Spring, Latch
13	736-3090	6	/P	Washer, Flat, .255 x .72 x .60
14	738-0255	2	S	Bolt, Shoulder
15	750-3114A	1	/P	Spacer, Idler, .407 x .62 x 4.38
16	750-3169	6	S	Spacer, .28 x .40 x .42 Lg
17	756-3045	2	S	Pulley, Idler
18	732-0970	1	S	Belt Guide (Mfg Date H018 & After)

2164 Tractor
Front Axle and Connections

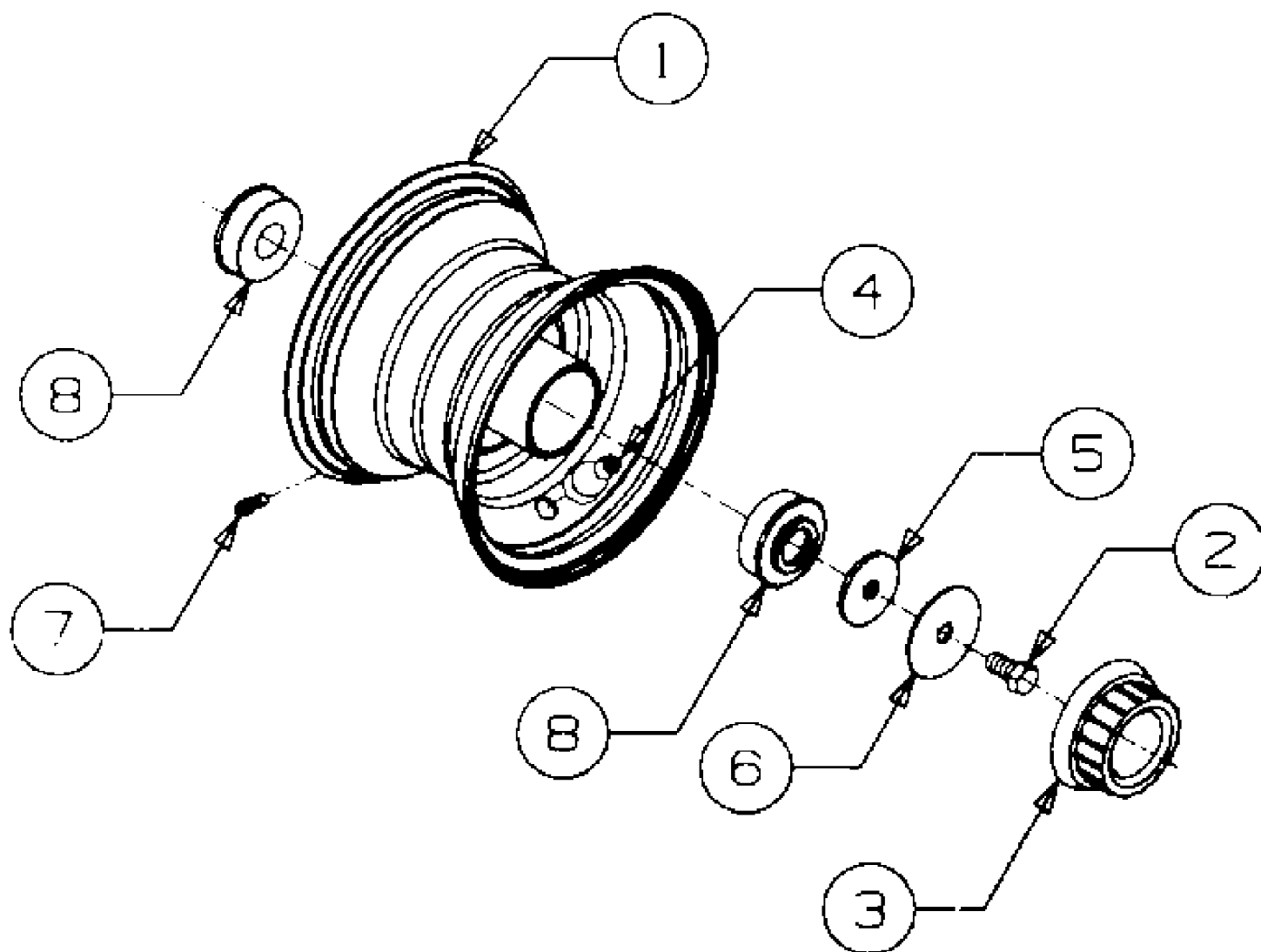
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2164 Tractor
Front Axle and Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0066	2		Knuckle Assembly, Steering
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-3054	2	/P	Nut, Hex Lock, 3/8-24 GR5
5	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
6	712-3001	4	S	Nut, Hex Jam, 3/8-24 GR5
7	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
8	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
9	719-3095	1		Axle, Front Pivot
10	723-0156	4	S	Joint, Ball, 3/8-24
11	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
12	737-3000	3	S	Fitting, Lube, 3/16 Drive Type
13	738-3110	1	S	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	747-3171	2		Rod, Tie
15	748-3049	2		Arm, Steering



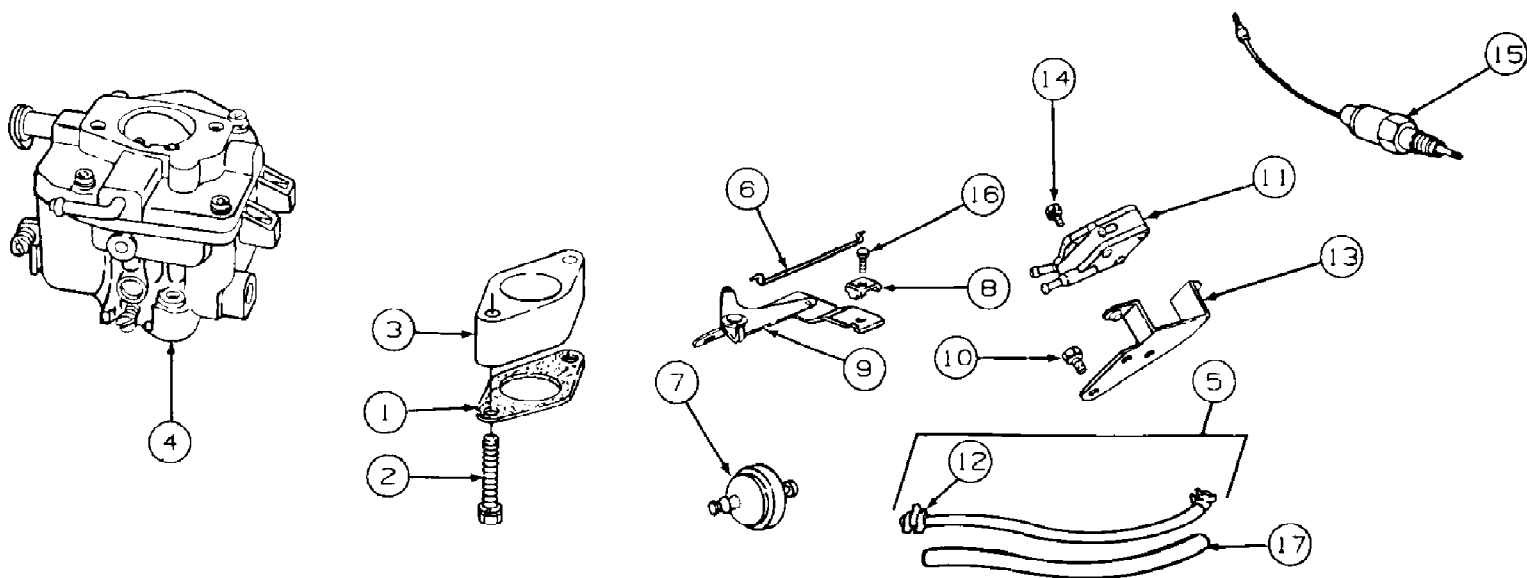
2164 Tractor
Front Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3186	2	S	Tire, Cub Tread, 15 x 6 x 6
1	634-3015-0499	2	/P	Rim Assy, Front
2	710-3119	2	/P	Bolt, Hex Patch, 3/8-16 x .75 GR5
3	731-3020	2	S	Cap, Hub
4	734-0255	2	S	Valve, Tubeless Air
5	736-3039	2	S	Washer, Flat, .406 x 1.5 x .110
6	736-3040	2	/P	Washer, Flat, .406 x 1.92 x .06
7	737-0224	2		Fitting, Grease
8	741-3032	4	S	Bearing, Ball

2164 Tractor
Fuel System

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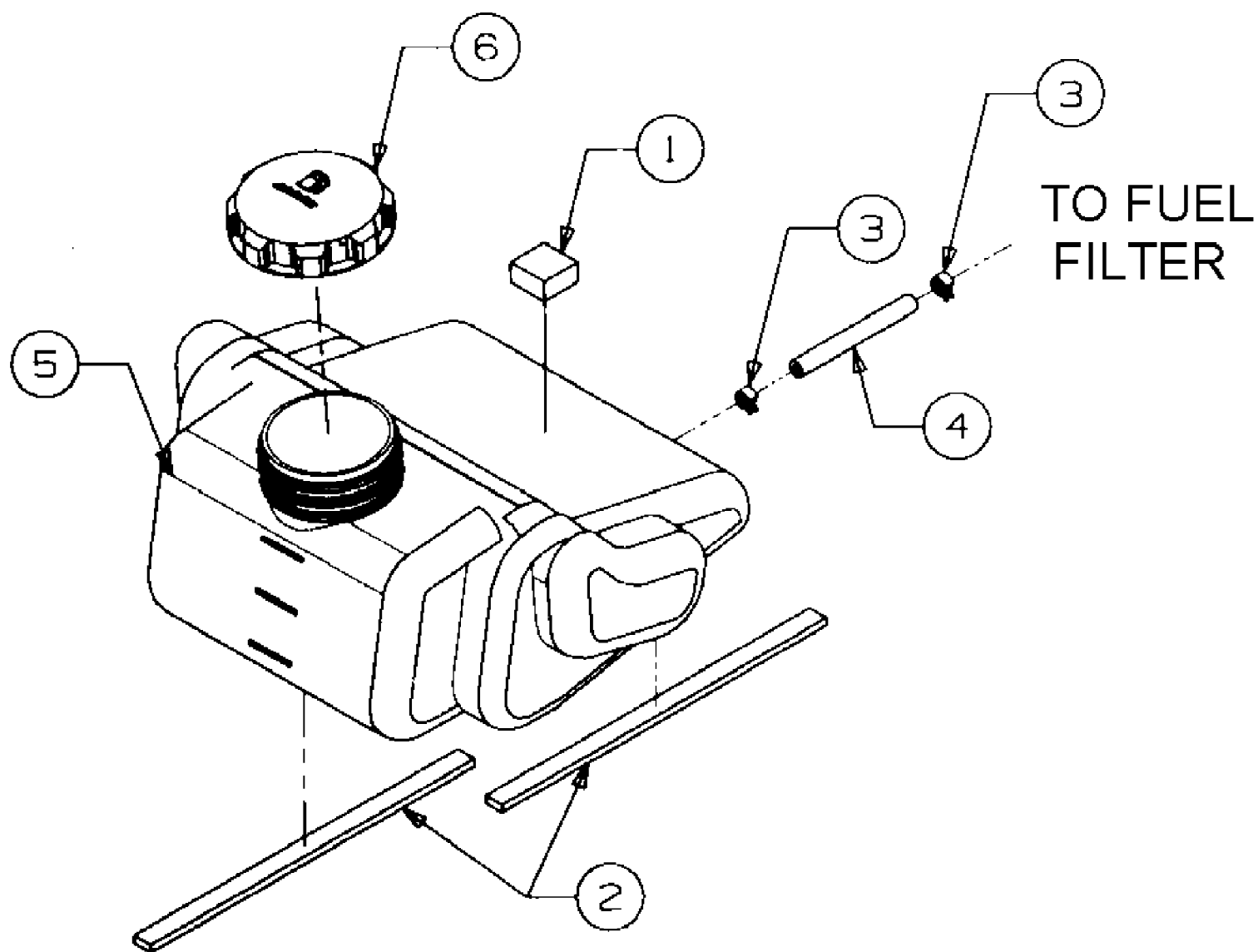
2164 Tractor
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-805700	1	S	Gasket, Carburetor Mounting
2	BS-805466	2		Screw, Sems
3	BS-805328	1	S	Spacer, Carburetor
4	BS-808294	1		Carburetor Assembly
5	BS-393815	1		Line, Fuel (Cut as Necessary)
6	BS-805439	1	S	Link, Choke
7	BS-493629	1	S	Filter, Fuel
8	BS-221535	1	S	Clamp, Casing
9	BS-808145	1	S	Bracket, Choke
10	BS-805025	2	S	Screw, Sems
11	BS-491922	1	S	Pump, Fuel
12	BS-805187	6	S	Clamp, Fuel Line
13	BS-807685	1	S	Bracket, Fuel Pump
14	BS-805317	2	S	Screw, Mtg.
15	BS-807664	1	S	Solenoid
16	BS-805169	1	S	Screw, Hex Head
17	BS-280866	1		Insulation, Fuel Line

2164 Tractor
Fuel Tank

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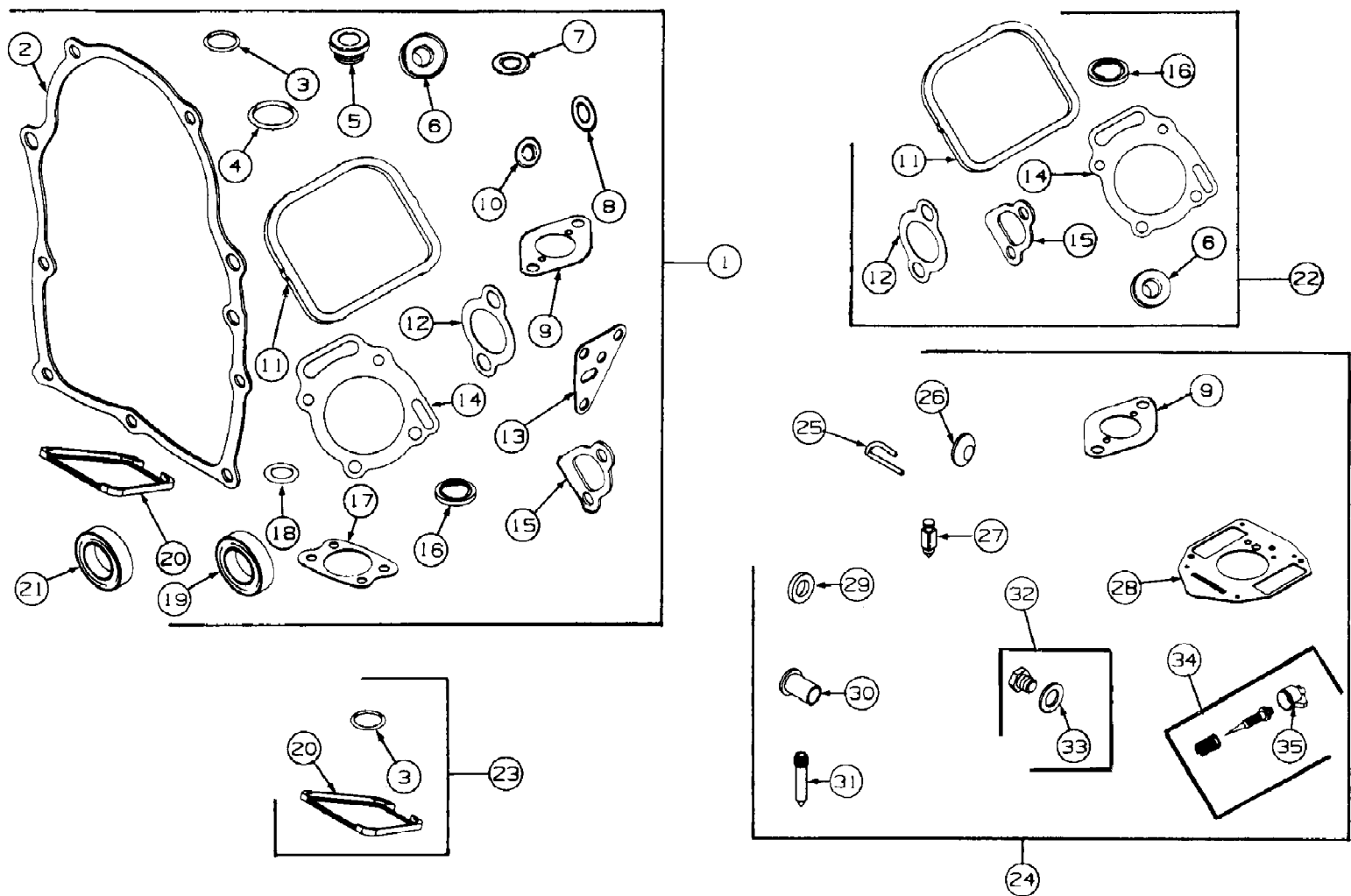
2164 Tractor
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	722-3020	AR		Foam, 1.25 Sq x .62 Thk
2	722-3022	AR	S	Tape, Foam, .625 Wide x .25 Thk
3	726-0205	2	/P	Clamp, Hose
4	759-3330	1	/P	Line,Fuel, 72" (Shipped In 10ft Length)
5	751-3112	1	S	Tank, Fuel
6	751-3124B	1	S	Cap, Fuel
	723-3066	1	S	Insulator, Foam Fuel Line Not Shown

2164 Tractor
Gasket Set & Carburetor Overhaul Kit

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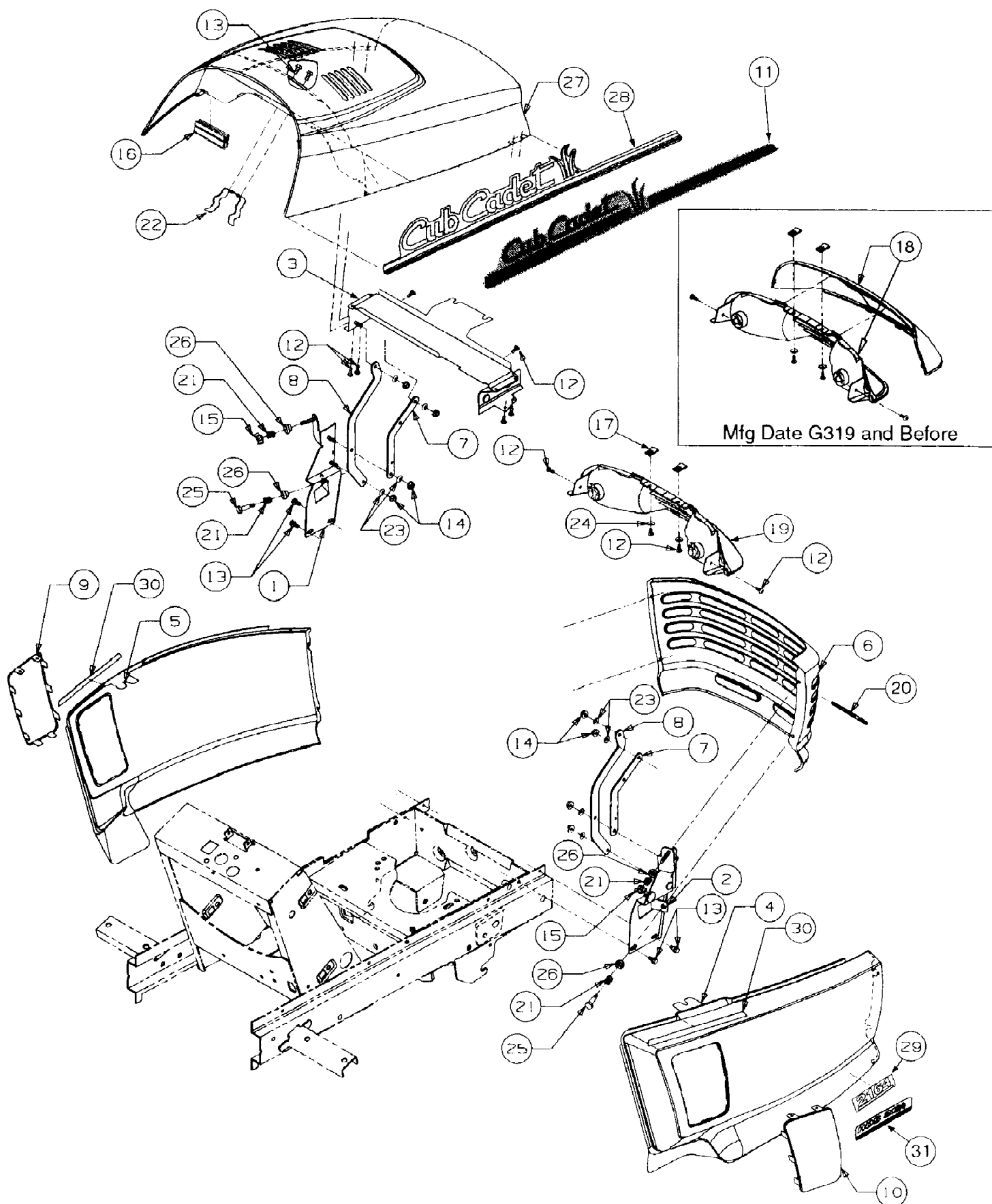
2164 Tractor
Gasket Set & Carburetor Overhaul Kit

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-807989	1	S	Gasket Set
2	BS-805112	1	S	Gasket, Crankcase
3	BS-805483	1	S	Seal, Breather Tube
4	BS-805386	1	S	Seal, O-Ring
5	BS-805259	1	S	Seal, Fill Tube
6	BS-805420	4	S	Washer
7	BS-805198	1		Seal, O-Ring, Crankcase Cover
8	BS-805058	2	S	Seal, O-Ring, Oil Pump
9	BS-805700	2	S	Gasket, Intake
10	BS-805316	1	S	Seal O-Ring, Oil Pump Screen
11	BS-806039	2	S	Gasket, Valve Cover
12	BS-805024	2	S	Gasket, Exhaust
13	BS-805250	1	S	Gasket, Filter Adapter
14	BS-807986	2	/P	Gasket, Cylinder Head
15	BS-805023	2	S	Gasket, Intake
16	BS-271983	1	S	Seal, Fill Plug
17	BS-805655	1	S	Gasket, Air Cleaner
18	BS-805054	1	S	Seal, Governor Shaft
19	BS-805049	1	S	Seal, Oil
20	BS-805379	1	S	Gasket, Breather
21	BS-805101	1	S	Seal, Oil
22	BS-807990	1	S	Gasket Set, Valve
23	BS-807688	1	S	Gasket Set, Breather
24	BS-808273	1	S	Overhaul Kit, Carburetor
25	BS-805545	1		Pin, Float Hinge
26	BS-805559	1	S	Plug, Welch
27	BS-805547	1	S	Valve, Fuel Inlet
28	BS-805541	1	S	Gasket, Carburetor Body
29	BS-805557	1		Collar, Throttle
30	BS-805543	1		Collar, Choke
31	BS-805553	1	S	Nozzle, Carburetor (Slow Speed)
32	BS-807723	1		Plug, Jet
33	BS-805549	1		Washer
34	BS-808293	1	S	Valve, Idle Adjust
35	BS-805862	1	S	Cap, Limiter

2164 Tractor
Grille, Hood and Side Panels

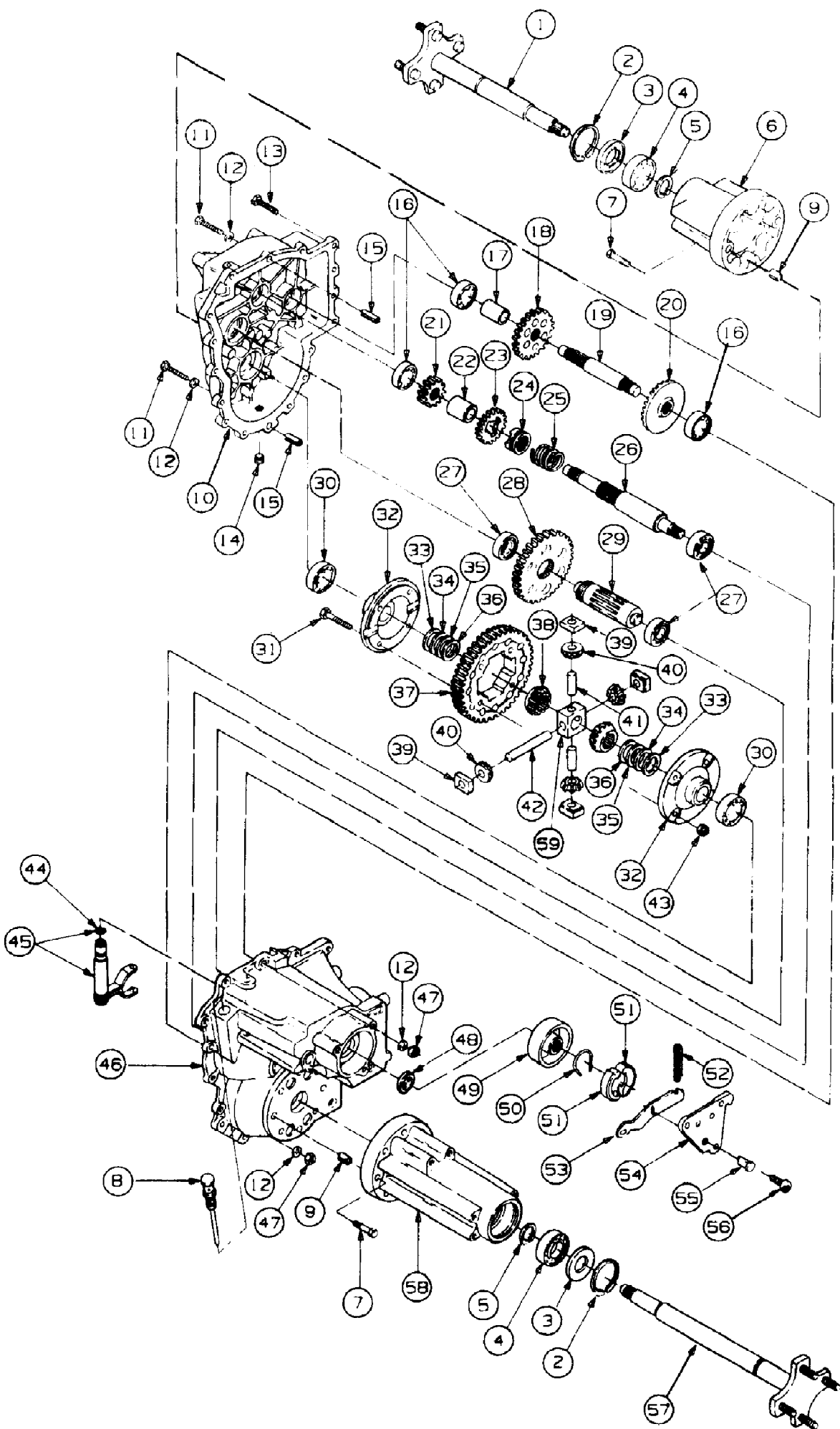
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2164 Tractor
Grille, Hood and Side Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0211	1		Bracket, Grille LH
2	603-0212	1	S	Bracket, Grille RH
3	603-0583-0499	1	S	Bracket, Upper Hood
4	703-2396-0499	1	/P	Panel, RH Side
5	703-2397-0499	1	/P	Panel, LH Side
6	703-2398-0499	1	/P	Grille
7	703-2465	2	/P	Link, Short Hood
8	703-2466A	2	S	Link, Long Hood
9	703-2495-0499	1	/P	Screen, LH Panel
10	703-2496-0499	1	/P	Screen, RH Panel
11	777D02198	1	/P	Graphic, Hood w/MTD Logo RH (Mfg Date F249 and Before)
	777D02199	1	/P	Graphic, Hood w/MTD Logo LH (Mfg Date F249 and Before)
12	710-0351	8	/P	Screw, Truss Mach Tapp, #10 x .50
13	710-0599	6	/P	Screw, Hex Wash Hd Tapp, 1/4 x .50
14	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
15	712-3087	2	/P	Nut, Wing, 1/4-20
16	723-3059	1	/P	Seal, Heat Baffle
17	726-0139	2	/P	Nut, U-Type Speed, #10
18	725-3257A	1	S	Headlight Assy (Lens Glued to Reflector); (Mfg Date G319 and Before)
	759-3693	2	S	Bulb Assembly Only, Headlamp
	731-3138A	1	S	Lens, Cub Cadet
19	625-0053	1	S	Headlight Assy (Includes Lamp and Socket); (Mfg Date F019 and After)
	725-0963	2	S	Lamp, 12V
	725-1649	2	S	Socket, Lamp
20	777I20314	1	/P	Graphic, Warning HOT
21	732-0334	4	S	Spring, Compression, .50 OD x .50 Lg
22	732-0855A	1	/P	Spring, Hood Latch
23	736-0175	8	S	Washer, Spring, .265 x .562 x .025
24	736-0400	2	S	Washer, Flat, .218 x .62 x .063
25	738-3141	2	S	Bolt, Shoulder, .31 Dia x .75 Lg
26	748-3055	4	S	Bushing, Tapered
27	759-3747-0499	1	S	Hood, Series 2000
28	777D03263	1		Graphic, Hood RH (Mfg Date F259 and After)
	777D03264	1		Graphic, Hood LH (Mfg Date F259 and After)
29	777D03291	2		Graphic, 2164 (Mfg Date F259 and After)
30	777X40079	2	/P	Strip, Protective
31	777D02392	2		Graphic, HGS 2164 (Mfg F249 and Before)



2164 Tractor
Hydro Transmission

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Ref #	Part Number	Qty	S/P/F	Description
1	611-3008	1		Axle Assy, LH, 11.9" Lg
2	716-3015	2		Ring, Inverted Retainer
3	721-3020A	2	S	Seal, Oil
4	741-3033A	2	S	Bearing
5	716-3018	2		Ring, External Retaining
6	619-3025	1		Housing, LH Axle
7	710-1008	16		Screw, Hex L-Wash Tapp, 3/8-16 x
8	727-3085	1	S	Dipstick, Oil
9	715-3045	4	S	Bushing, Dowel
10	619-3037B	1	S	Housing, LH Differential
11	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
12	736-0463	4	S	Washer, Flat, .25 x .62 x .052
13	710-0788	15	/P	Screw, Hex Wash Hd Tapp, 1/4-20 x
14	710-1346	1	/P	Screw, Plug, M14 x 1.5 x .827
15	715-3045	2	S	Bushing, Dowel
16	741-0361	3	S	Bearing, Ball
17	750-3133	1		Spacer, .757 ID x 1.0 OD x 1.46
18	717-3388	1		Gear, 27T Drive
19	717-3374	1		Shaft, Drive
20	717-3347	1		Gear, 36T Bevel
21	717-3391	1		Gear, 16T Spur
22	750-3134	1		Spacer, .885 ID x 1.125 OD x 1.4
23	717-3387	1		Gear, 18T Shift
24	718-3039	1		Collar, Drive
25	732-3113	1		Spring, Compression, 1.015 ID x 1.6
26	711-3379A	1		Shaft, Shifter
27	741-3057	3	S	Bearing, Ball, .787 x 1.85 x .551
28	717-3392	1		Gear, 42T Spur
29	717-3346	1		Shaft, 9T Output
30	741-3037	2	S	Bearing, Ball
31	710-0151	4	/P	Screw, Hex Cap, 3/8-24 x 2.0
32	619-3013	2		Cover, Differential
33	736-0423	AR		Washer, Flat, 1.0 x 1.56 x .010 Thk
34	736-0431	AR	S	Washer, Flat, 1.0 x 1.56 x .015 Thk
35	736-0424	AR	S	Washer, Flat, 1.0 x 1.56 x .020 Thk
36	736-0420	AR	S	Washer, Flat, 1.0 x 1.56 x .040 Thk
37	717-1159	1		Gear, 60T Bull
38	717-1119	2		Gear, 14T Differential Side
39	717-1190	4		Block, Differential Thrust
40	717-1120	4		Gear, 10T Differential Pinion
41	717-1178	2		Shaft, Cross
42	717-1173	1		Shaft, Cross, .50 OD x 3.485 Lg
43	712-3054	4	/P	Nut, Hex Lock, 3/8-24
44	721-3008	1	/P	O-Ring, 3/8 ID x 1/2 OD
45	618-3084	1	S	Yoke Assy, Shift (Includes Ref No. 44)
46	619-3036A	1		Housing, RH Differential
47	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
48	721-3029	1	S	Seal, Shift Shaft
49	761-3019	1		Drum, Brake
50	732-3077	1		Spring, Brake
51	761-3020	2	S	Shoe, Brake
52	732-0152	1		Spring, Compression
53	703-2191	1		Arm, Brake

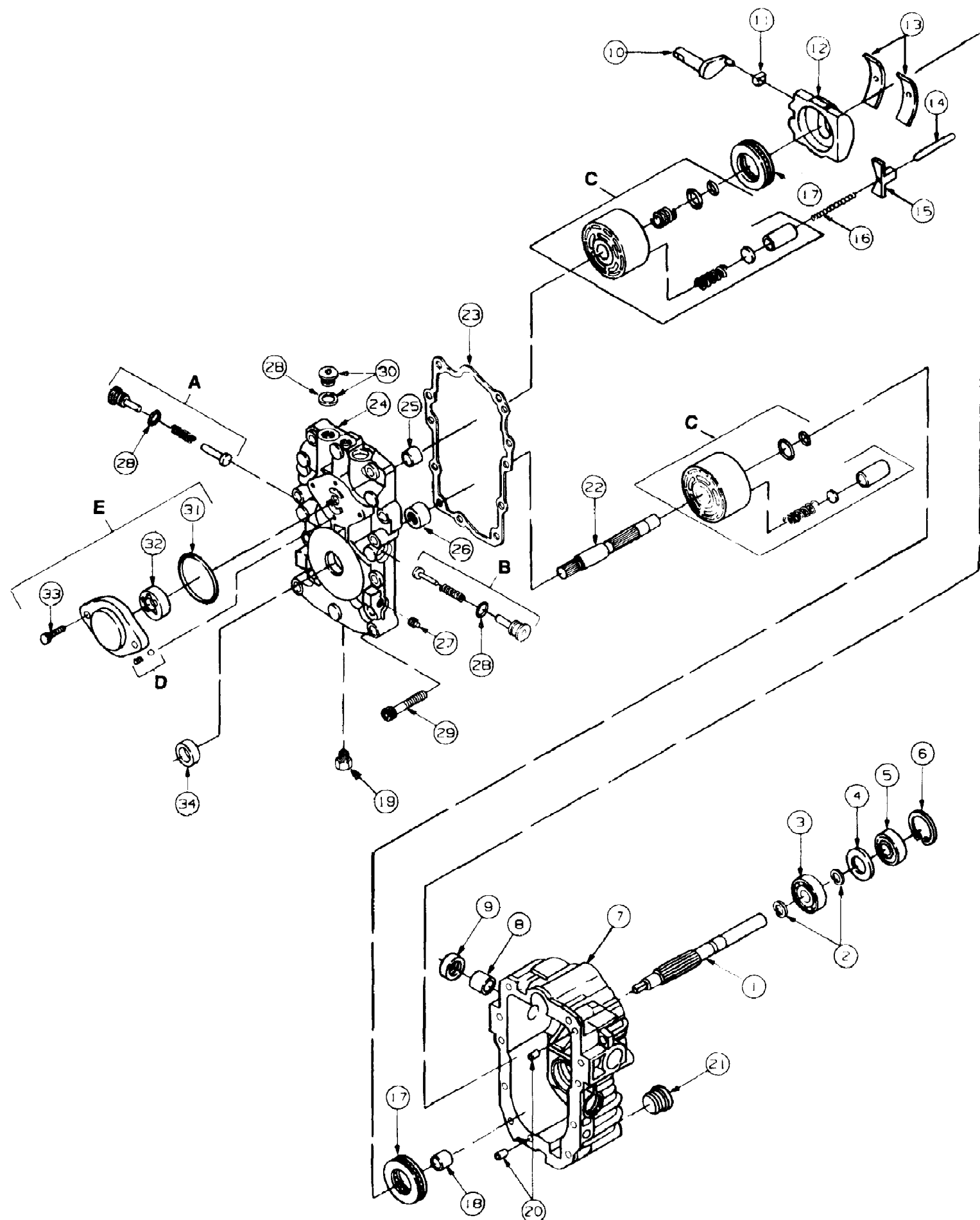
2164 Tractor
Hydro Transmission

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Ref #	Part Number	Qty	S/P/F	Description
54	618-3060	1	S	Plate, Brake
55	761-3028	1		Actuator, Brake Shoe
56	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
57	611-3009	1		Axle Assy, RH, 15.6 Lg
58	619-3024	1		Housing, Axle, RH
59	717-1180	1		Block, Differential Pinion

2164 Tractor
Hydrostatic Pump

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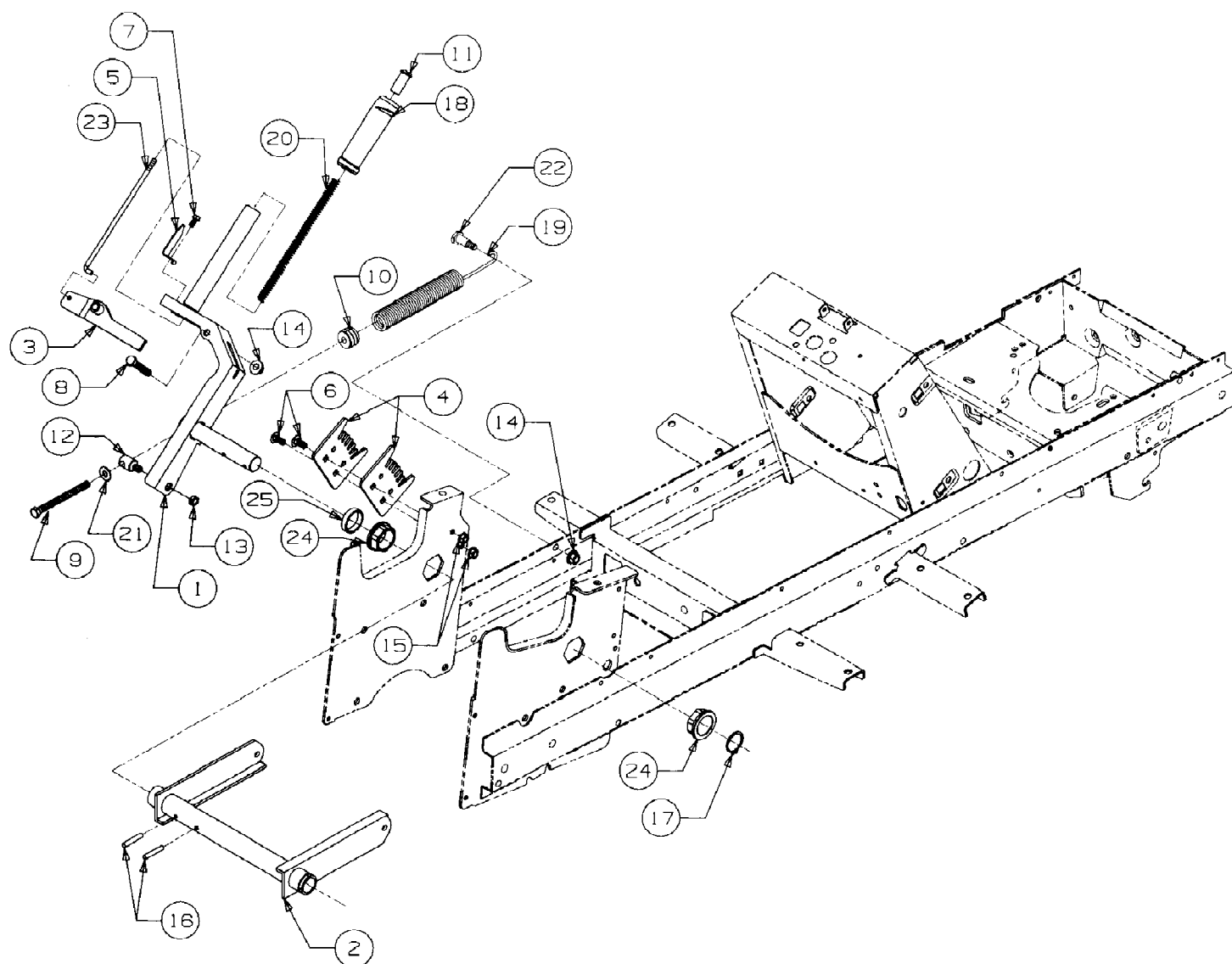
2164 Tractor
Hydrostatic Pump

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Ref #	Part Number	Qty	S/P/F	Description
A	HG-2510050	1	/P	Kit, Check Valve
B	HG-2510034	1	/P	Kit, Orificed Check Valve
C	HG-2513009	2	S	Kit, Cylinder Block
D	HG-2510011	1	/P	Kit, Charge Relief Valve
E	HG-2513027	1	/P	Kit, Charge Pump
1	HG-50185	1		Shaft, Pump
2	HG-2003016	2	/P	Ring, Retaining Included In Overhaul Seal Kit
3	HG-2003043	1	S	Bearing, Ball
4	HG-2003018	1	/P	Spacer Included In Overhaul Seal Kit
5	HG-9008000-0128	1	/P	Seal, Lip Included In Overhaul Seal Kit
6	HG-2003052	1	/P	Ring, Retaining Included In Overhaul Seal Kit
7	HG-2513036	1	/P	Housing Assy (Includes 8, 14, & 18)
8	HG-2003009	1		Bearing, Journal
9	HG-9008000-0126	1	/P	Seal, Lip Included In Overhaul Seal Kit
10	HG-2003005	1	/P	Arm, Trunnion
11	HG-2000015	1	/P	Guide, Slot
12	HG-2003087	1	/P	Swashplate
13	HG-2003023	2	S	Bearing, Cradle
14	HG-9004820-2536	1		Pin, Leveler
15	HG-2003091	1		Leveler, Swashplate
16	HG-2003092	1		Spring, Leveler
17	HG-2003044	2	S	Bearing, Thrust
18	HG-2003071	1		Bearing, Journal
19	HG-9005110-4400	1		Plug
20	HG-9004800-2506	2	/P	Pin
21	HG-9005110-8700	1	/P	Plug
22	HG-2003034	1		Shaft, Motor
23	HG-2003060	1	/P	Gasket, Center Section Included In Overhaul Seal Kit
24	HG-2513037	1		Center Section Assy (Includes 25, 26)
25	HG-2003071	1		Bearing, Journal
26	HG-2003045	1		Bearing, Needle
27	HG-9005001-0600	1	/P	Plug, Pipe
28	HG-9004201-3700	3	/P	O-Ring Included In Overhaul Seal Kit
29	HG-9007314-0808	8	/P	Screw, Socket Hd
30	HG-9005110-5600	2	/P	Plug w/Ring
31	HG-9004101-1340	1	/P	O-Ring Included In Overhaul Seal Kit
32	HG-J1041008	1	S	Gerotor Assy
33	HG-9007375-0038	2		Screw, Socket Hd
34		1		Not Used In This Application
	HG-2513013	1	/P	Kit, Overhaul Seal

2164 Tractor
Implement Lift Handle

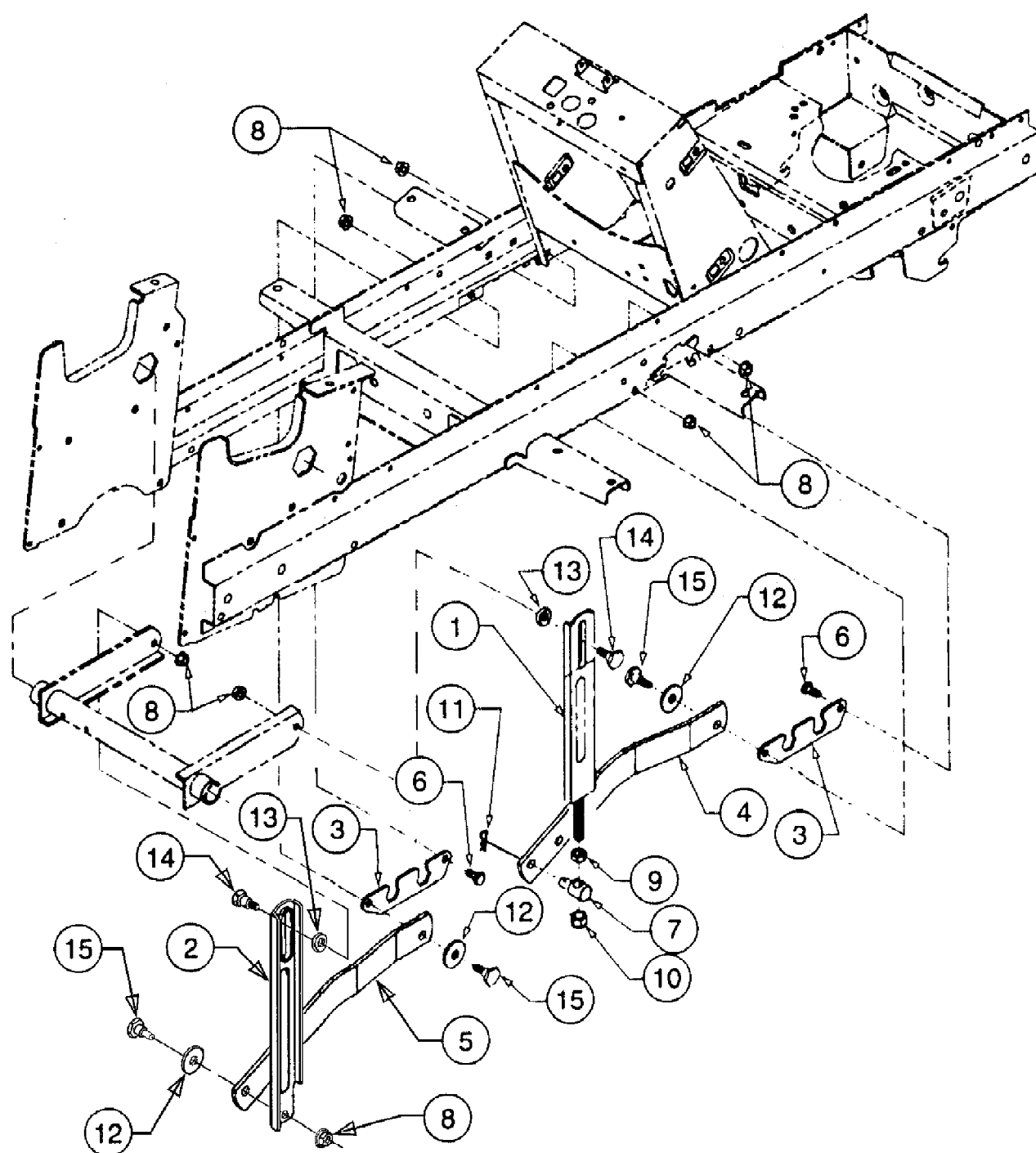
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2164 Tractor
Implement Lift Handle

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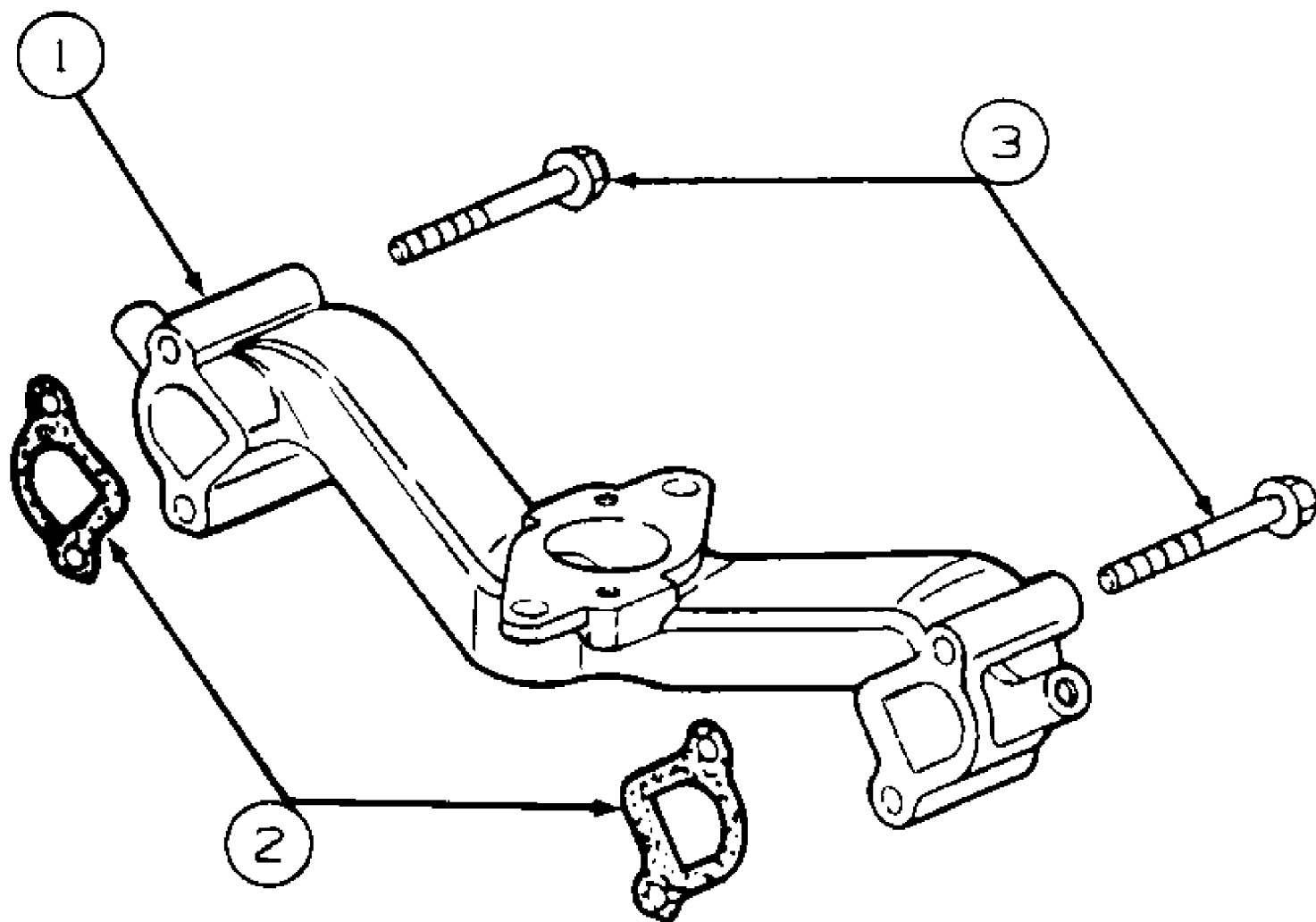
Ref #	Part Number	Qty	S/P/F	Description
1	603-0057A-0498	1	S	Handle Assembly, Lift (Mfg Date H169 and Before)
	603-0057A-0716	1	S	Handle Assembly, Lift (Mfg Date H179 and After)
2	603-0059-0498	1	S	Shaft Assembly, Lift (Mfg Date H169 and Before)
	603-0059-0716	1	S	Shaft Assembly, Lift (Mfg Date H179 and After)
3	603-0136	1		Fork, Lift
4	703-2239	2	S	Bracket, Lift Index
5	703-2558	1		Indicator, Lift Height
6	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
7	710-0599	1	/P	Screw, Hex Wash Tapp, 1/4 x .5
8	710-3144	1	/P	Screw, Hex Cap, 3/8-16 x 2 GR5
9	710-3279	1	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
10	711-0635	1	/P	Insert, Spring
11	711-0642A	1	/P	Button, Handle
12	711-3350	1		Ferrule, Adjustment
13	712-0262	1	/P	Nut, Hex Center Lock, Jam, 3/8-24
14	712-0431	2	S	Nut, Hex Flange Lock, 3/8-16
15	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
16	715-0114A	2	S	Pin, Spiral Spring, 1/4 Dia x 1.5
17	716-0116	1	/P	Ring, Snap, 1.25 Dia Shaft
18	731-3158	1	/P	Grip, Lift Handle
19	732-3093	1		Spring, Extension
20	732-3097	1		Spring, Compression
21	736-0267	1	S	Washer, Flat, .385 x .87 x .06
22	738-0145	1	S	Bolt, Shoulder
23	747-3175	1	S	Rod, Index
24	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
25	750-3131	1		Spacer, 1.28 ID x 1.5 OD x .335 Lg



2164 Tractor
Implement Lift Hanger

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0058	1		Bracket, RH Hanger
2	703-2234	1		Bracket, LH Hanger
3	703-2804	2		Plate, Bearing Mounting
4	703-2832	1		Link, RH Lift
5	703-2833	1		Link, LH Lift
6	710-3000	2	S	Screw, Hex Cap, 3/8-16 x .75 GR5
7	711-3319	1	S	Ferrule, Adjustment
8	712-0431	7	S	Nut, Hex Flange Lock, 3/8-16
9	712-3048	1	S	Nut, Hex Jam, 1/2-13 GR5
10	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
11	714-0145	1	S	Pin, Internal Cotter
12	736-0326	3	S	Washer, Flat, .5 x 1.5 x .15
13	736-3069	2		Washer, Flat, .531 x .875 x .15
14	738-0430	2		Bolt, Shoulder
15	738-0507B	3	S	Bolt, Shoulder



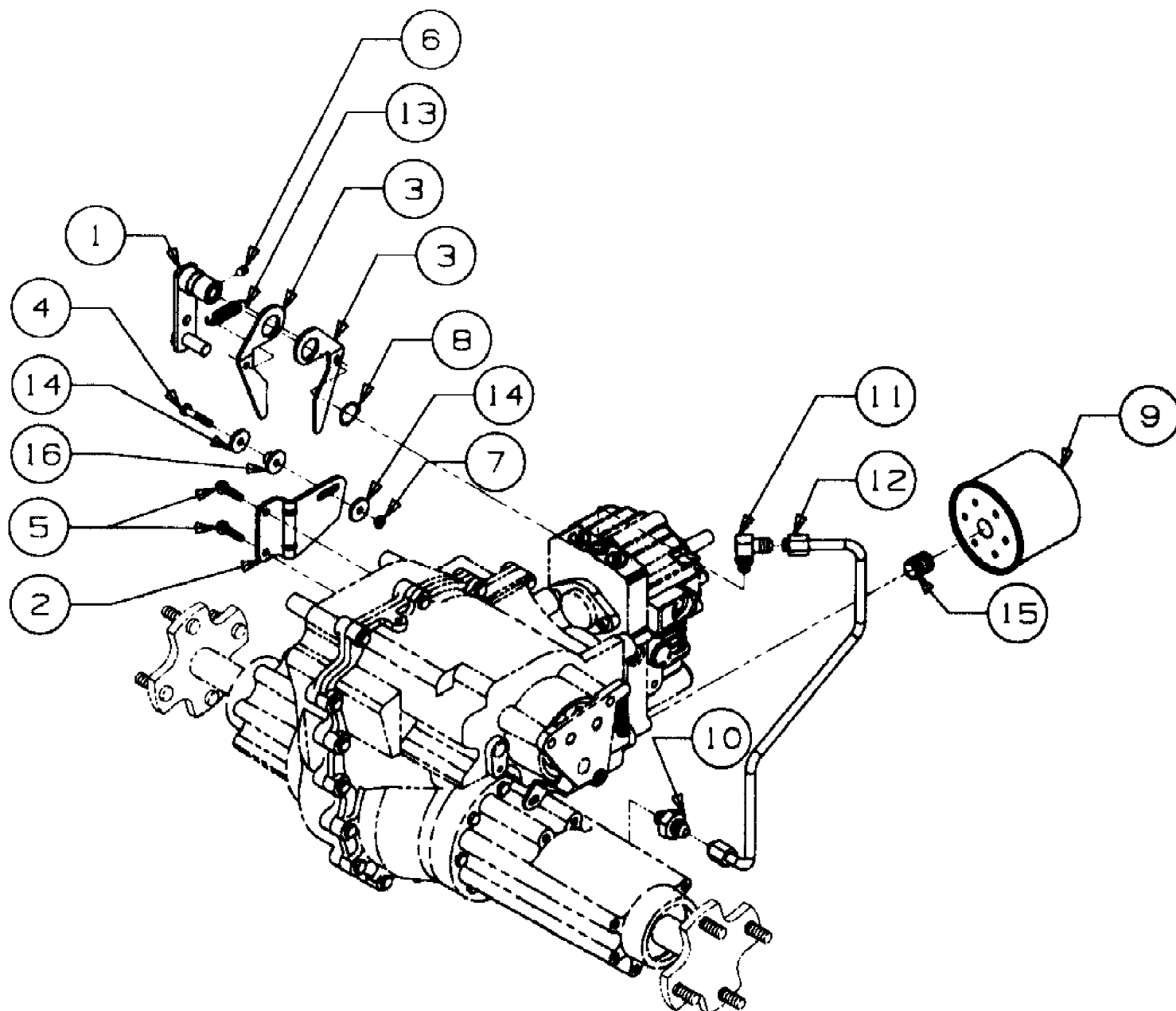
2164 Tractor
Intake Manifold

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-805772	1		Manifold Assembly
2	BS-805023	2	S	Gasket, Intake Manifold
3	BS-805006	4	S	Screw, Sems

2164 Tractor
Neutral Linkage, Hydraulic Pickup & Return Lines

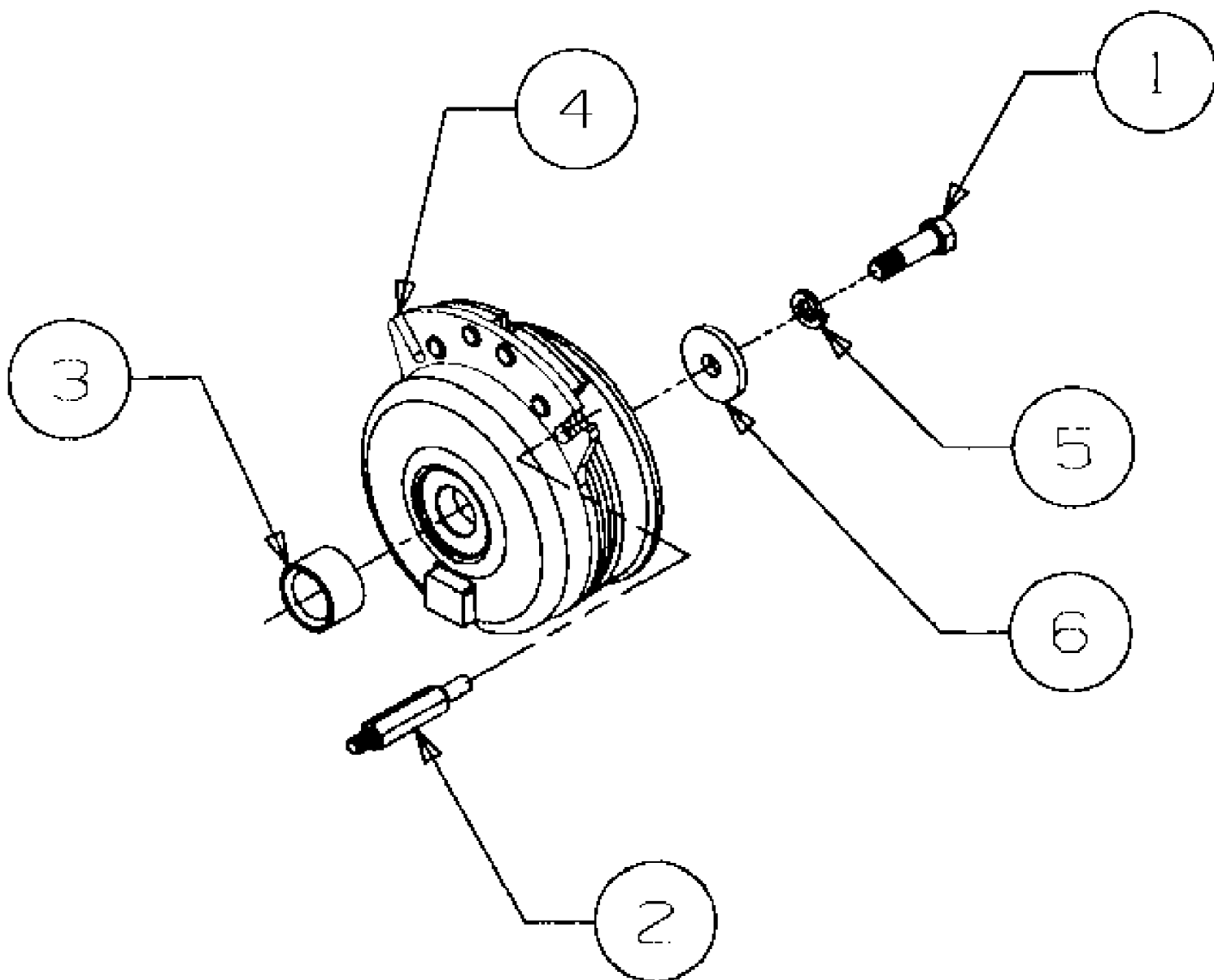
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2164 Tractor
Neutral Linkage, Hydraulic Pickup & Return Lines

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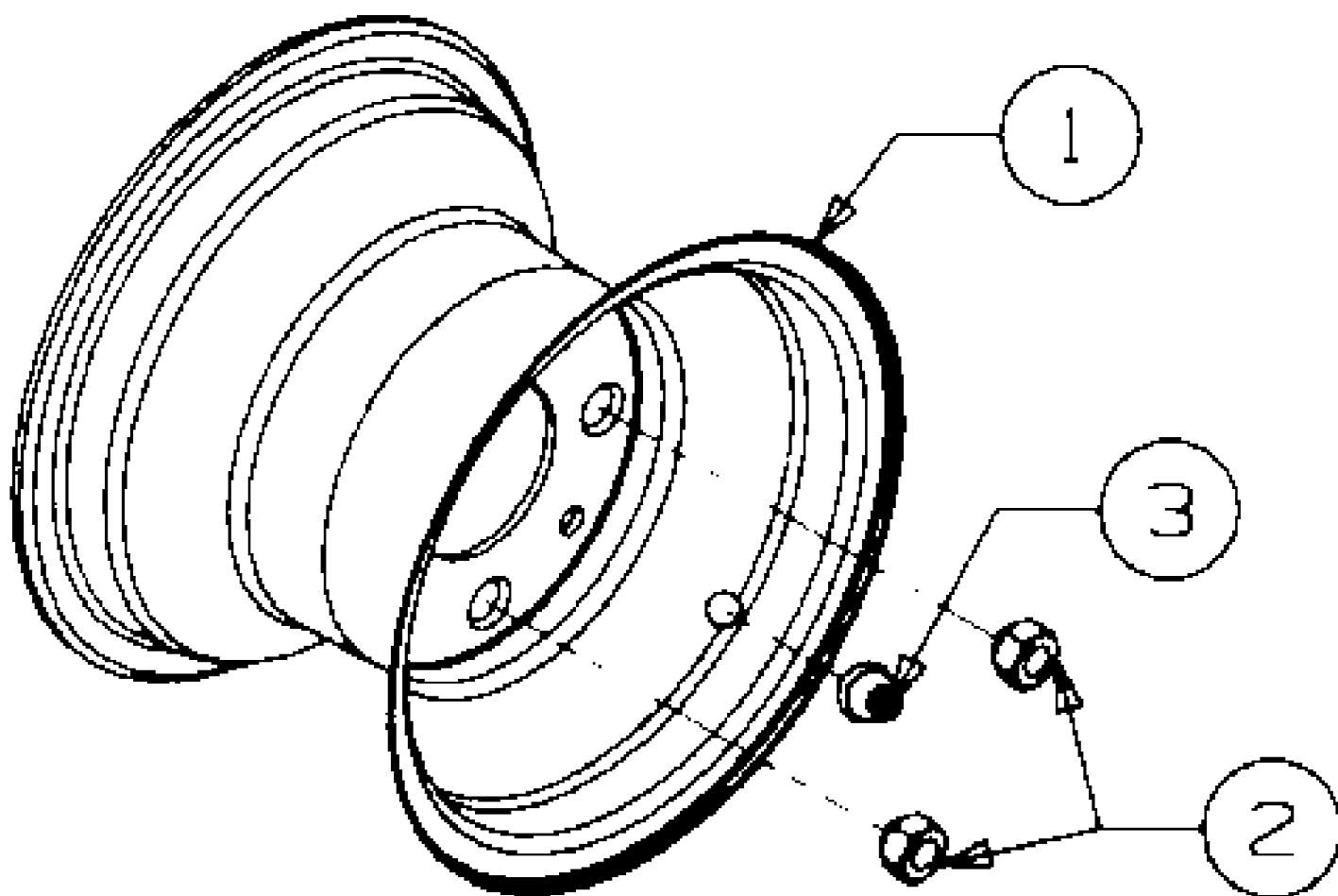
Ref #	Part Number	Qty	S/P/F	Description
1	603-0160	1		Arm Assembly, Control
2	703-2440	1		Bracket, Hydro Neutral
3	703-2441	2		Arm, Neutral
4	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
5	710-0788	2	/P	Screw, Hex Wash TT-Tap, 1/4-20 x 1
6	710-3242	1		Screw w/Patch, Set
7	712-0324	1	/P	Nut, Hex Top Lock, 1/4-20
8	716-0111	1	/P	Ring, Snap, .875 Shaft
9	723-3014	1	S	Filter, Oil
10	727-3002	1	S	Connector, Tube 37 Deg. w/O-Ring
	721-3001	1	/P	O-Ring, 3/8 OD Tube
11	727-3086	1		Elbow, Adjustable w/O-Ring
	721-3002	1	/P	O-Ring, 1/4 OD Tube
12	727-3088	1		Tube, Pickup
13	732-3119	1	S	Spring, Extension, .5 OD x 1.97 Lg
14	736-0176	2	S	Washer, Flat, .25 x .93 x .120 Thk
15	737-3022	1	S	Nipple, Oil Filter
16	750-0918	1		Spacer, Centering



2164 Tractor
PTO Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	710-1044	1	/P	Screw, Hex Cap, 3/8-24 x 1.5 GR5
2	711-1197	1	S	Stud, Clutch Stop
3	711-3197	1		Spacer
4	717-3446	1	S	Clutch Assy, PTO
5	736-0169	1	S	Washer, Lock, 3/8
6	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn



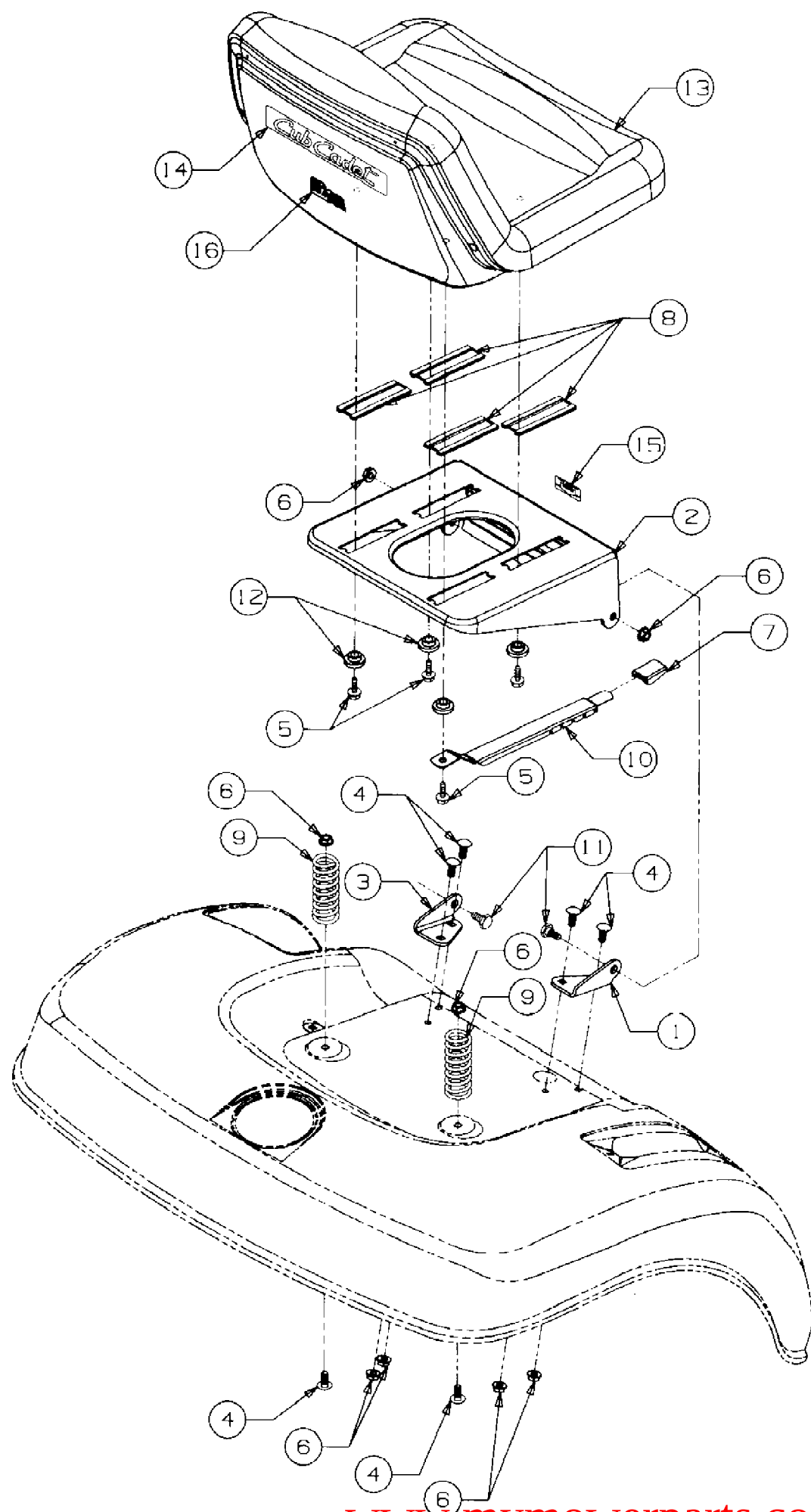
2164 Tractor
Rear Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3189	1	/P	Tire, Cub Tread, 20 x 9 x 8
1	634-3005-0499	2	S	Rim Assy, Rear
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	734-0255	2	S	Valve, Tubeless Air

2164 Tractor
Seat and Support

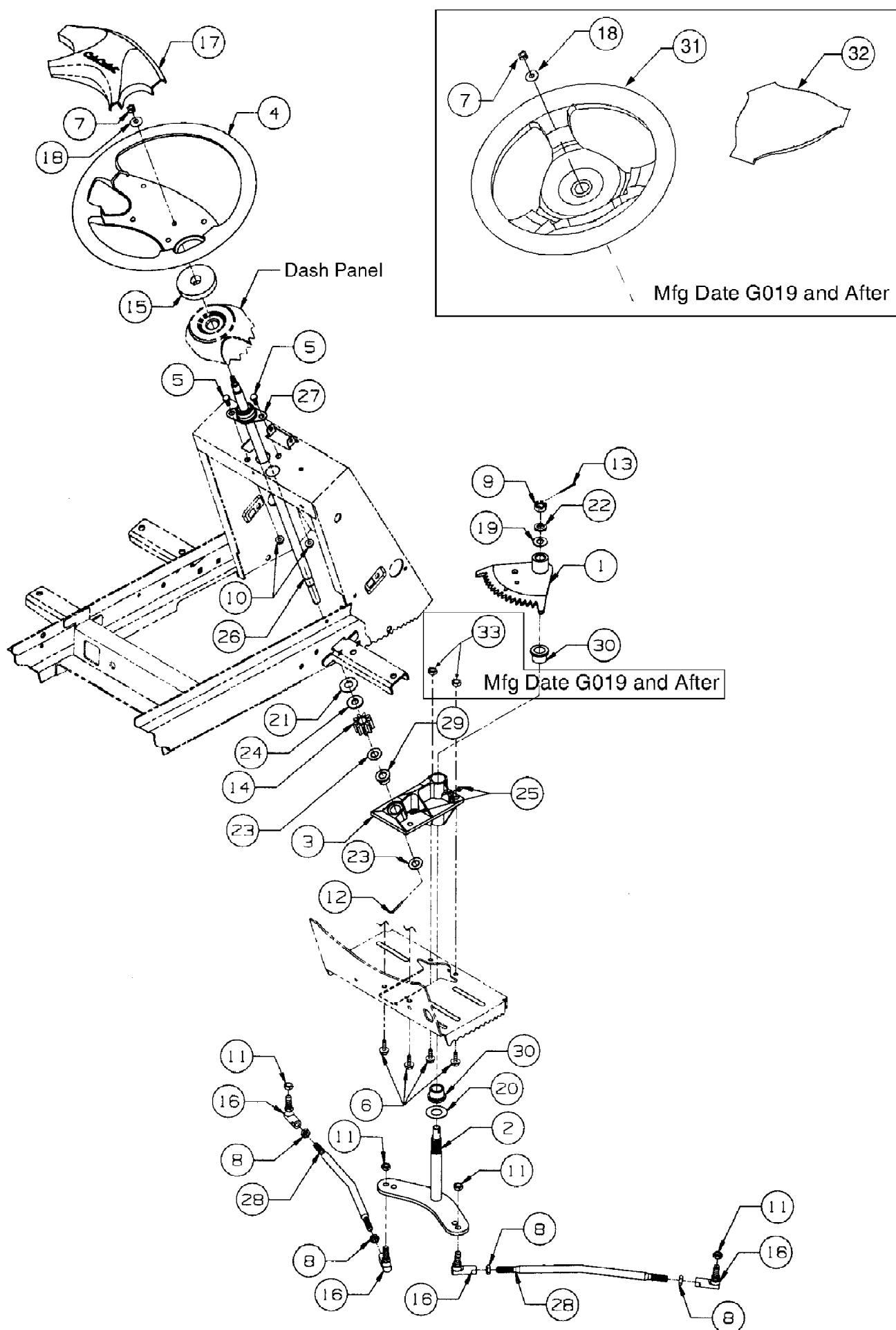
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Seat and Support

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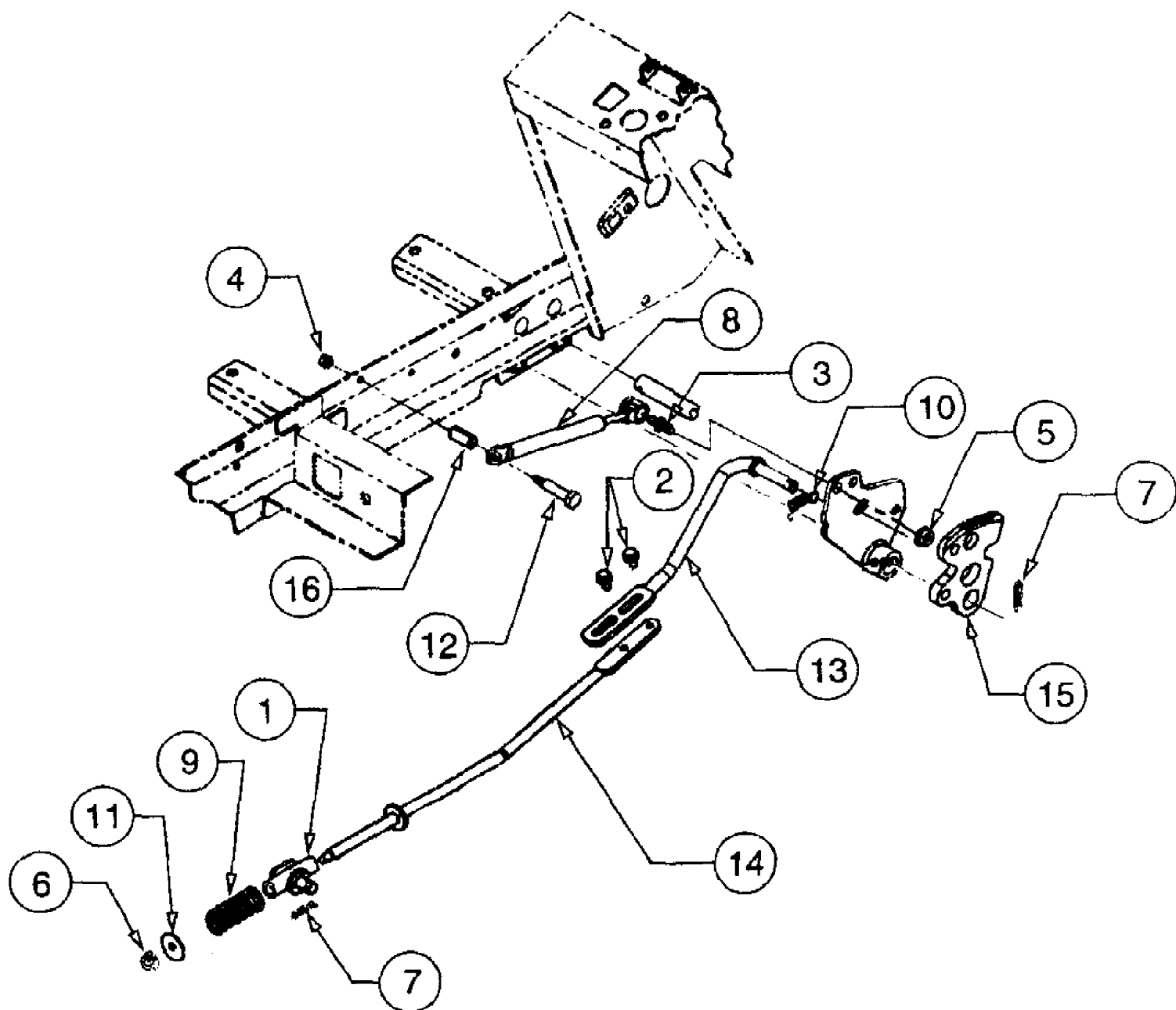
Ref #	Part Number	Qty	S/P/F	Description
1	703-2394	1		Bracket, RH Seat Pivot
2	703-2395	1	S	Seat, Base
3	703-2477	1		Bracket, LH Seat Pivot
4	710-0451	6	/P	Bolt, Carriage, 5/16-18 x .75
5	710-1260	4	S	Screw, Hex Wsh Hd Tap, 5-16-18 x .75
6	712-3004A	8	/P	Nut, Hex Flange Lock, 5/16-18
7	720-0190	1	S	Knob, Seat Adjuster
8	731-3154	4		Slide, Seat
9	732-3080	2	S	Spring, Compression, 1.9 OD x 2.4 Lg
10	732-3098	1		Adjuster, Seat
11	738-0140	2	S	Bolt, Shoulder
12	738-0372	4	S	Spacer, Shoulder
13	757-3003	1	S	Seat, Medium Back
14	777D02200	1	S	Graphic, Seat Back
15	777-1716	1		Graphic, Seat Adjuster
16	777D01782	1	/P	Graphic, Made in USA



2164 Tractor
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0250	1	/P	Segment Assy, 18T Steering
2	603-0064	1		Arm Assy, Lower Steering
3	603-0236	1	S	Housing Assy, (Incl. 25, 29, 30); (Mfg Date F309 and Before)
	603-0236A	1	S/F	Housing Assy, (Incl. 25, 29, 30); (Mfg Date G019 and After)
	603-0236B	1	/P/F	Housing Assy,
4	631-0005	1	S	Wheel, Steering (Mfg Date F309 and Before)
5	710-0751	2	/P	Screw, Hex Cap, 1/4 - 20 x .62, GR5
6	710-1260A	4	/P	Screw, Hx Wsh Hd-TPTT, 5/16-18x.75 (Mfg Date F309 and Before)
	710-0376	4	/P	Screw, Hex Hd Cap, 5/16-18 x 1 GR5 (Mfg Date G019 and After)
7	712-0237	1	S	Nut, Hex Center Lock, 5/16-24
8	712-3001	4	S	Nut, Hex Jam, 3/8-24 GR5
9	712-3012	1	S	Nut, Hex Slotted, 1/2-20 GR5
10	712-3027	2	S	Nut, Hex Flange Lock, 1/4-20
11	712-3054	4	/P	Nut, Hex Lock, 3/8-24 GR5
12	714-0115	1	S	Pin, Cotter, 1/8 Dia x 1
13	714-3004	1		Pin, Cotter, 3/32 Dia x 1.25
14	717-3382	1		Pinion, Steering
15	722-3019	1		Gasket, Steering
16	723-0156	4	S	Joint, Ball, 3/8-24
17	731-3139	1		Insert, Steering Wheel (Mfg Date F309 and Before)
18	736-0242	1	/P	Washer, Bell, .340 x .88 x .06 Thk
19	736-0272	1	S	Washer, Flat, .510 x 1 x .06 Thk
20	736-0351	1	S	Washer, Flat, .760 x 1.5 x .03 Thk
21	736-0355	1	/P	Washer, Flat, .56 x 1 x .04 Thk
22	736-0921	1	S	Washer, Lock, 1/2
23	736-3013	2	S	Washer, Flat, .531 x 1 x .027 Thk
24	736-3132	1		Wshr, Rubber Flat, .50 x 1.12 x .125 Thk
25	737-3000	2	S	Fitting, Grease, 3/16 Drive Type
26	738-3105	1		Shaft, Steering
27	741-3025	1		Bearing, Flange
28	747-3171	2		Rod, Tie
29	748-0108	1	S	Bearing, Flange, .503 ID
30	748-3007A	2	S	Bearing, Bronze Flange, .75 ID
31	731-3209	1		Wheel, Steering, Soft Grip (Mfg Date G019 and After)
32	731-3210	1		Insert, Steering Wheel Cover (Mfg Date G019 and After)
33	712-3009	4	S	Nut, Hex Center Lock, 5/16-18 (Mfg Date G019 and After)



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Transmission Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0272	1		Pivot Assembly
2	710-0599	2	/P	Screw, Hex Wsh Hd Tapp, 1/4-20 x .5
3	710-3170	1		Screw, Ball, 5/16-18 x .56
4	712-0271	1	/P	Nut, Hex Sems, 1/4-20
5	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 GR5
6	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
7	714-0104	2	S	Pin, Internal Cotter
8	727-3090	1	/P	Cylinder, Damper
9	732-3094	1	S	Spring, Compression, .63 ID x 2
10	732-3118	1		Spring, Extension, 3/8 OD x 1.44
11	736-3092	1	/P	Washer, Flat, .265 x 1 x .030
12	738-0560	1	S	Bolt, Shoulder, .374 Dia x 1.375
13	747-3304	1		Rod, Front Control
14	747-3309	1		Rod, Rear Hydro Control
15	748-3070	1		Plate, Cruise
16	750-0434	1	/P	Spacer, Split Tubing, .375 ID x 1.04