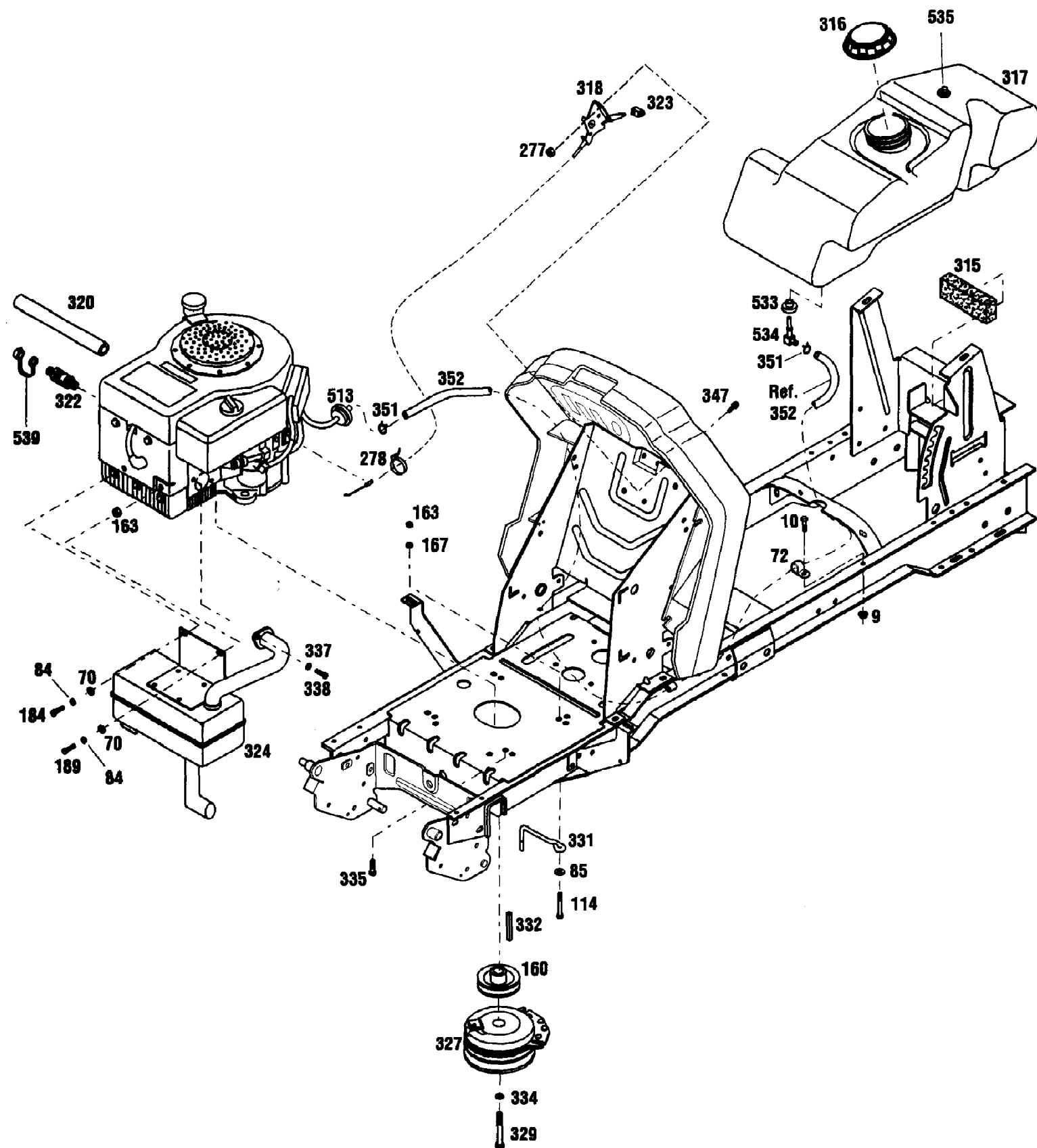


1300
13 HP Engine Assembly

Page 1 of 42



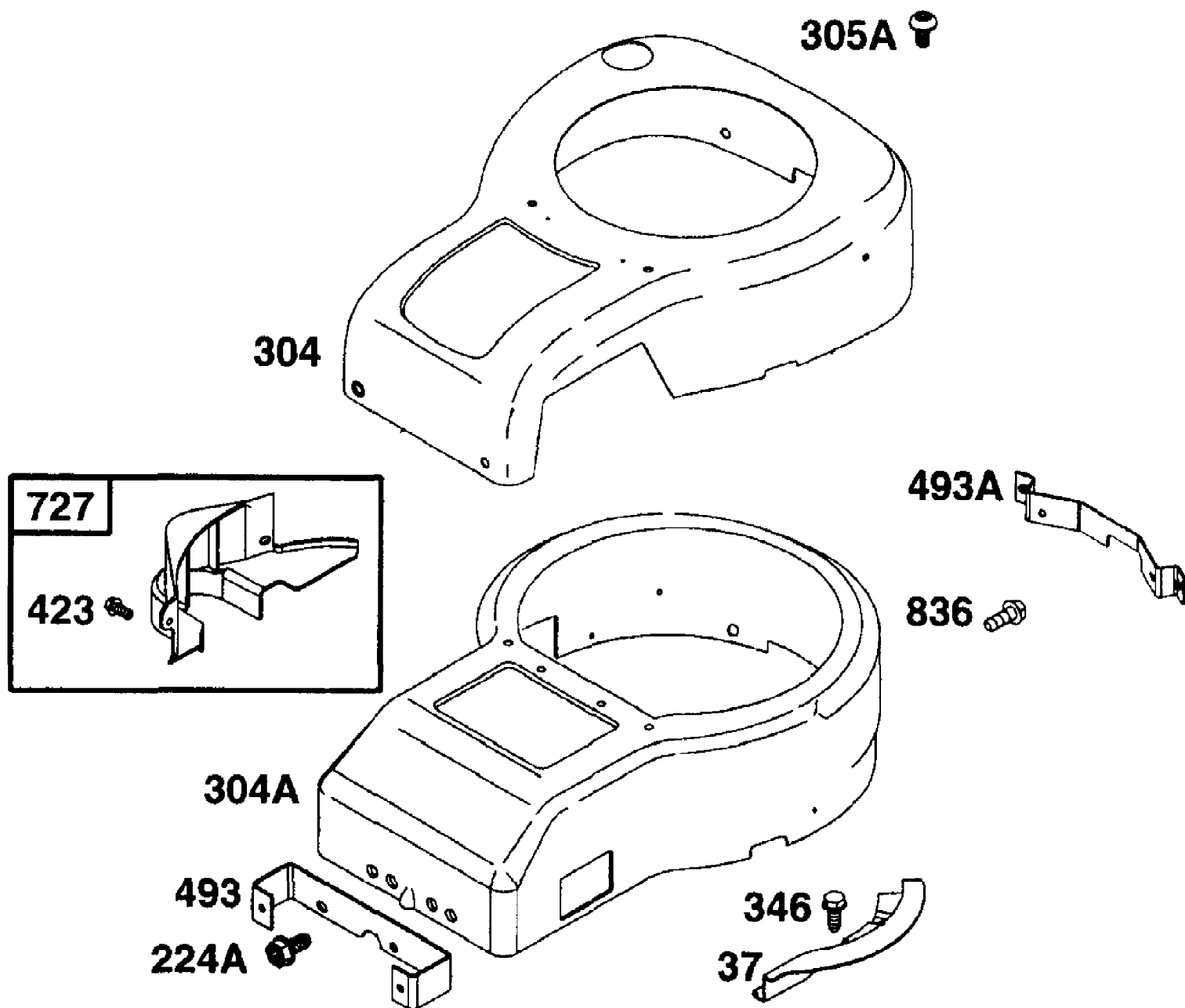
1300
13 HP Engine Assembly

Page 2 of 42

Ref #	Part Number	Qty	S/P/F	Description
9	1186391	1	S	Flange Nut, 5/16-18
10	1100044	1	S	Hex Head Screw, 5/16-18 x 3/4
70	1107381	2	S	Flat Washer, 1/4
72	1807450	1		Clip
84	1100241	2	S	Lock Washer, 1/4 SAE
85	1107383	1	S	Flat Washer, 3/8
114	1768194	2	S	Hex Head Screw, 3/8-16 x 1-1/2
160	1766200	1	/P	Engine Sheave
163	1186231	2	S	Nut, 3/8-16
167	1100243	1	S	Lock Washer, 3/8
184	1111600	1	S	Hex Head Screw, 1/4-20 x 7/8
189	1100806	1	S	Hex Head Screw, 1/4-20 x 1-1/4
277	1185985	2	S	Keps Nut, 10-24
278	1735531	1	S	Cable Tie
315	1766341	1		Fuel Tank Pad
316	1766188	1	/P	Fuel Cap
317	1772814	1	/P	Fuel Tank (Incl. Refs. 533, 534 & 535)
318	1772884	1		Throttle Control
320	751-3141	1	S	Oil Drain Hose
322	1768865	1	S	Oil Valve Assembly (Incl. Ref. 539)
323	1766121	1	/P	Control Knob
324	1772810	1	/P	Muffler
327	1772388	1	S	Electric Clutch
328	1744455	1	/P	Special Washer
329	1744454	1	S	Hex Head Cap screw, 7/16-20 x 3
331	1772385	1	/P	Clutch Retainer
332	1104337	1	S	Square Key, 1/4 x 1-1/2
334	1100244	1	S	Spring Lock Washer, 7/16
335	1762042	2		Screw, 3/8-16 x 1
337	1185140	2	S	Special Lock Washer, 5/16
338	1747993	2	S	Screw, 5/16-18 x 3/4
347	1773576	2		Machine Screw, 10-24 x 3/4
351	1750687	2	S	Hose Clamp
352	1720461	1		Fuel Line
513	1727491	1	S	Fuel Filter
533	1738433	1	S	Bushing
534	1751477	1	S	Fuel Tank Elbow
535	1768804	1	S	Fuel Tank Vent
539	1766326	1		Oil Drain Cap

1300
Blower Housing Assembly

Page 3 of 42



1300

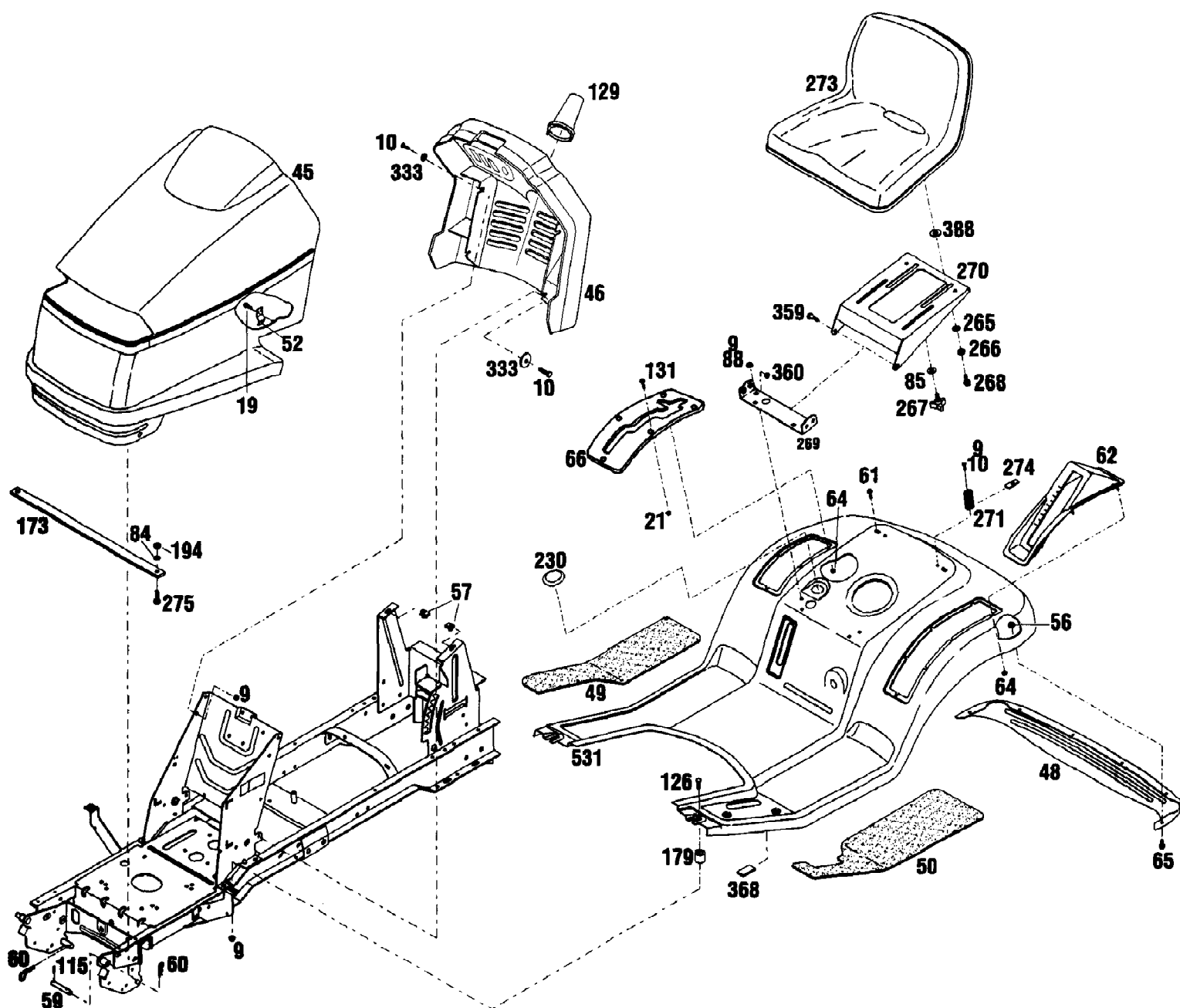
Page 4 of 42

Blower Housing Assembly

Ref #	Part Number	Qty	S/P/F	Description
37	BS-224502	1		Flywheel Guard
224A	BS-94729	1		Torx Hex Screw
304	BS-692679	1		Blower Housing Cover (Black Outer)
304A	BS-225017	1	S	Blower Housing Cover (Black Inner)
305A	BS-94822	1		Torx Screw
346	BS-94896	1	S	Hex Screw
423	BS-94903	1	S	Shoulder Screw
493	BS-224968	1	S	Mounting Bracket (Front)
493A	BS-224969	1		Mounting Bracket (Rear)
727	BS-490324	1		Starter Drive Cover
836	BS-690960	1	S	Hex Screw

1300
Body & Trim Assembly

Page 5 of 42



1300
Body & Trim Assembly

Page 6 of 42

Ref #	Part Number	Qty	S/P/F	Description
9	1186391	12	S	Flange Nut, 5/16-18
10	1100044	6	S	Hex Head Capscrew, 5/16-18 x 3/4
19	1772878	4		Self Threading Screw, #10
21	1817146	5	S	Nylon Locknut 1/4-20
45	731-3267	1		Hood
46	1772896	1		Console
48	1765331072	1		Rear Fender Trim
49	1772846	1		Right Foot Pad
50	1772845	1	/P	Left Foot Pad
52	1773591	2		Latch
56	1186389	6	/P	Flange Nut, 1/4-20
57	1761680	2	S	Self-Retaining Nut, 5/16-18
59	1773226	1	/P	Hood Pivot Pin
60	1723478	3	/P	Cotter Spring, 1/8
61	1186330	2	S	Screw, 5/16-18 x 7/8
62	1772979	1	/P	Lift Handle Cover
64	1750532	7	S	Self-Threading Nut, 1/4
65	1186309	6	/P	Flange Screw, 1/4-20 x 1/2
66	1772881	1		Quadrant
84	1100241	2	S	Lock Washer, 1/4
85	1107383	2	S	Flat Washer, 3/8
88	1186097	4	S	Carriage Bolt, 5/16-18 x 5/8
115	1120210	1		Drive Pin, 3/16 x 1
126	1186469	2	S	Carriage Bolt, 5/16-18 x 3/4
129	1773236	1		Steering Cover
131	1772882	5	S	Screw, 1/4-20 x 5/8
173	1773623072	1		Hood Strap
179	1730681	2	/P	Spacer
194	1186229	2	S	Nut, 1/4-20
230	1768787	1		Plug
265	1705793	2		Nylon Washer, 3/8
266	1706782	2	/P	Bowed Washer, 3/8
267	1734269	2		Adjusting Knob
268	1754125	2	/P	Shoulder Bolt, 3/8-16
269	1766075001	1		Seat Bracket
270	1766074001	1	/P	Seat Support
271	1766077	2	/P	Compression Spring
273	757-3011	1		Seat
274	1766347	2	/P	Spring Hold-Down Bracket
275	1111599	2	S	Screw, 1/4-20 x 5/8
333	1723384	4	S	Flat Washer 5/16 x 1-1/2
359	1100913	2	S	Hex Head Cap screw, 3/8-16 x 7/8
360	1110108	2	S	Locknut, 3/8-16
368	1767995	1		Pad
388	1893445	2	S	Flat Washer
531	1773202072	1		Rear Fender

1300

Page 8 of 42

Brake & Wheel Assembly

Ref #	Part Number	Qty	S/P/F	Description
8	1100045	2	S	Hex Head Capscrew, 5/16-18 x 1
9	1186391	7	S	Flange Nut, 5/16-18
10	1100044	5	S	Hex Head Capscrew, 5/16-18 x 3/4
13	1733398	5	S	Top Locknut, 3/8-16
14	1107382	16	/P	Flat Washer, 5/16
25	1113527	1	S	Retaining Ring, 3/4
33	1766984	1	/P	Flange Lock screw, 5/16-18 x 3/4
40	1766241	2	/P	Special Washer, 3/4 x 2-1/2
70	1107381	1	S	Flat Washer, 1/4
81	1100048	2	S	Hex Capscrew, 3/8-16 x 2
83	1100086	1	S	Hex Capscrew, 3/8-16 x 1-3/4
84	1100241	1	S	Lock Washer, 1/4 SAE
85	1107383	13	S	Flat Washer, 3/8
86	1100346	5	S	Cotter Pin, 3/32 x 3/4
87	1111609	4	S	Hex Screw, 5/16-18 x 2-3/4
88	1186097	2	S	Carriage Bolt, 5/16-18 x 5/8
90	1715538	2	/P	Nyliner Bushing
91	1732499	6	/P	Locknut, 5/16-18
92	1770205	1		Drive Pin, 5/16 x 1
95	1756151	1	/P	Idler Pulley
96	1760096	1	/P	Belt Guide
97	1760097	1	/P	Idler Pulley
98	1751848	1		Swivel
99	1772460	1		Clutch Rod
100	1771514	1		Brake Lock Latch
101	1765156	2		Clip, 3/4
102	1765167	1		Brake Pedal Pad
103	1772741	1		Brake Pedal
104	1765257	1		Brake Lock Bracket
105	1765297	1		Parking Brake Pedal Pad
106	1765305	1		Compression Spring
107	1985140	1		Extension Spring
108	1765402	1	/P	Extension Spring
109	1765461	1		Pivot Rod
110	1766215	2		Hub Cap
111	1773176	1		Spring
113	1118808	1	/P	Retaining Ring, 5/8
122	1186393	4	/P	Flange Nut, 3/8-16
134	1765064	1	/P	Idler Arm Assembly
139	1890945	2	S	Flat Washer, 3/8
142	1767808	2		Belt Guide
147	1772391	1	S	Transaxle, Peerless MST-205 5-Speed (see "Peerless MST 205 Transaxle Assembly" Illustration & Parts List for breakdown.)
150	1767895	1		Brake Rod
154	1766025	1	/P	Clutch Retainer
160	1766200	1	/P	Engine Sheave
163	1186231	2	S	Hex Nut, 3/8-16
164	1767900	1		Belt Guide
167	1100243	2	S	Lock Washer, 3/8
171	1104335	2	S	Square Key, 3/16
174	1111683	1	S	Hex Screw, 1/4-28 x 1/2

1300

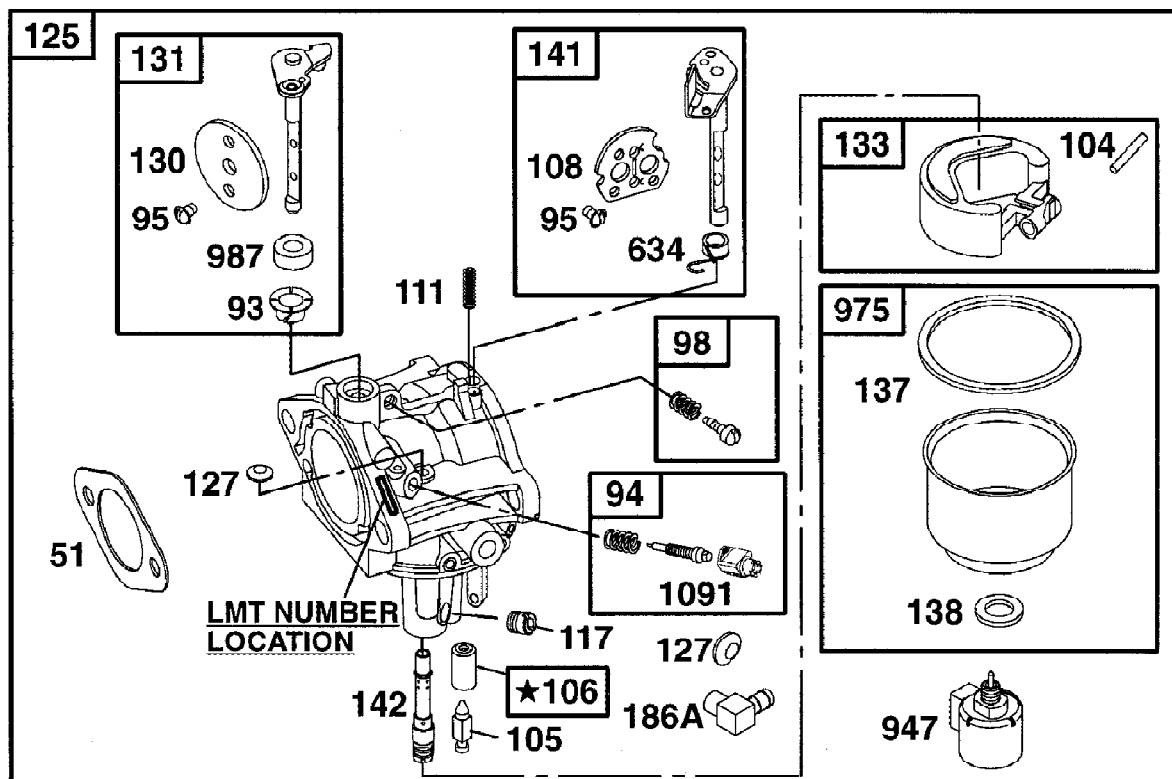
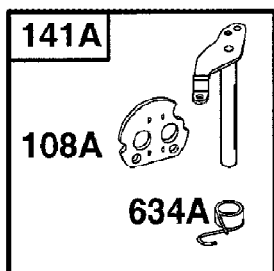
Page 9 of 42

Brake & Wheel Assembly

Ref #	Part Number	Qty	S/P/F	Description
175	1185388	2	S	Retaining E-Ring, 5/8
176	1747998	8		Flat Washer, 3/4 x 1-7/8
187	1772728	1		Brake Pedal Assembly
192	1891733	2	S	Flat Washer
193	1104436	1	S	Woodruff Key, 3/16 x 3/4
195	1770294	1		Shift Shaft Arm
200	1724491	6	S	Flange Lock screw, 5/16-18 x 3/4
201	603-0638	1		Gear Shift Arm
208	1770298	1		Carriage Bolt, 3/8-16 x 2-1/4
209	1766115	1		Knob
210	1767884	1	/P	Extension Spring
215	1766345	1		Spacer
218	1766186	1		Transmission Arm
220	1770602	1		Adjusting Rod
221	1767894	1		Transmission Support
222	1765300	1	/P	V-Belt
223	1770629	1		Transmission Sheave
225	1100047	1	S	Screw, 3/8-16 x 1-1/4
228	1713803	1	S	Idler Pulley
229	1772829	1		Shaft Guide
238	1767892	1		Belt Guide
272	1701055	1	/P	Special Washer, 3/8
286	1768818	1	S	Flat Washer
299	1729780	1	/P	Belt Guide
309	1747738	1	/P	J-Clamp
330	1756164	1		Idler Sheave
336	1186132	1	S	Carriage Bolt, 3/8-16 x 1-3/4
340	1767899	1		Stop
386	1107385	1	S	Flat Washer, 1/2
390	1705108	4	S	Flat Washer, 3/8
518	1772455	2	S	Tire, 20 x 8.00-8
519	734-3198	2		Rim, 10.0 x 6.0
520	1718086	2	S	Valve Stem
521	634-3035	2		Wheel Assembly Complete (Includes Ref. 518, 519, & 520.)

1300
Carburetor

Page 10 of 42



★ REQUIRES SPECIAL TOOLS TO INSTALL.

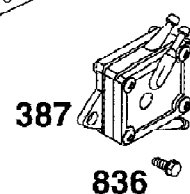
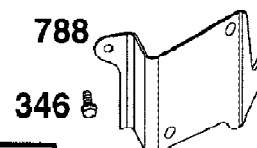
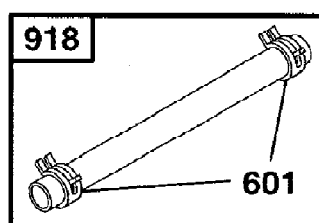
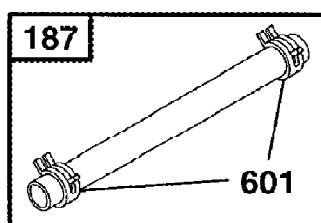
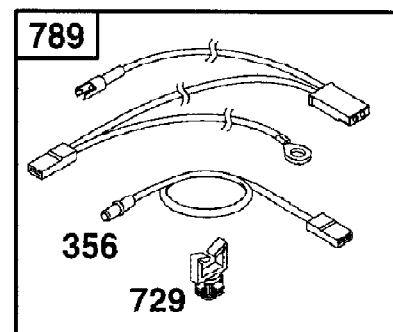
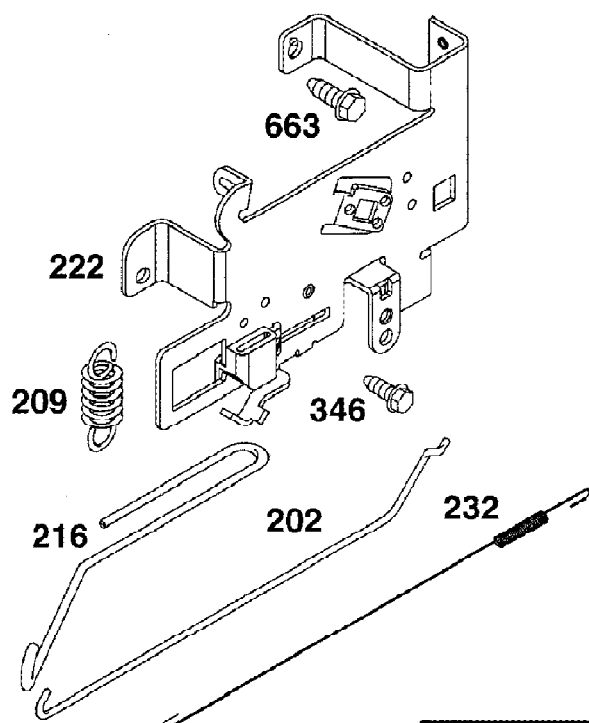
1300
Carburetor

Page 11 of 42

Ref #	Part Number	Qty	S/P/F	Description
51	BS-273650	1	S	Intake Gasket
93	BS-281346	1		Throttle Shaft Bushing
94	BS-498030	1		Idle Mixture Kit
95	BS-94098	1	S	Choke Throttle Screw
98		1		UNKNOWN
104	BS-231789	1	S	Float Hinge Pin
105	BS-231855	1	S	Float Needle Valve
106	BS-231856	1	S	Inlet Seat (Pump Feed); Requires special tools to install.
108	BS-224558	1		Choke Valve (Manual Choke)
108A	BS-220540	1		Choke Valve (Choke-A-Matic)
111	BS-262715	1	S	Detent Spring
117	BS-232118	1	S	Main Jet (Standard)
	BS-232119	1	S	Main Jet (High Altitude)
125	BS-693194	1		Carburetor
127		1		Welch Plug (Sold Only in Kit)
130	BS-224539	1		Throttle Valve
131	BS-494379	1	S	Throttle Shaft Kit
133	BS-494381	1	/P	Carburetor Float
137	BS-281165	1	S	Float Bowl Gasket
138	BS-281164	1	S	Seal Washer
141	BS-495097	1	S	Choke Shaft Kit (Manual Choke)
141A	BS-495931	1	S	Choke Shaft Kit (Choke-A-Matic)
142	BS-232117	1	S	Carburetor Nozzle
186A	BS-493496	1	S	Hose Connector
634	BS-494453	1		Spring Assembly Seal (Manual Choke)
634A	BS-494455	1	S	Spring Assembly Seal (Choke-A-Matic)
947	BS-497672	1	S	Fuel Solenoid
975	BS-495933	1	/P	Float Bowl
987	BS-281166	1	S	Throttle Shaft Seal
1091	BS-281364	1	S	Limiter Cap

1300
Control Bracket

Page 12 of 42



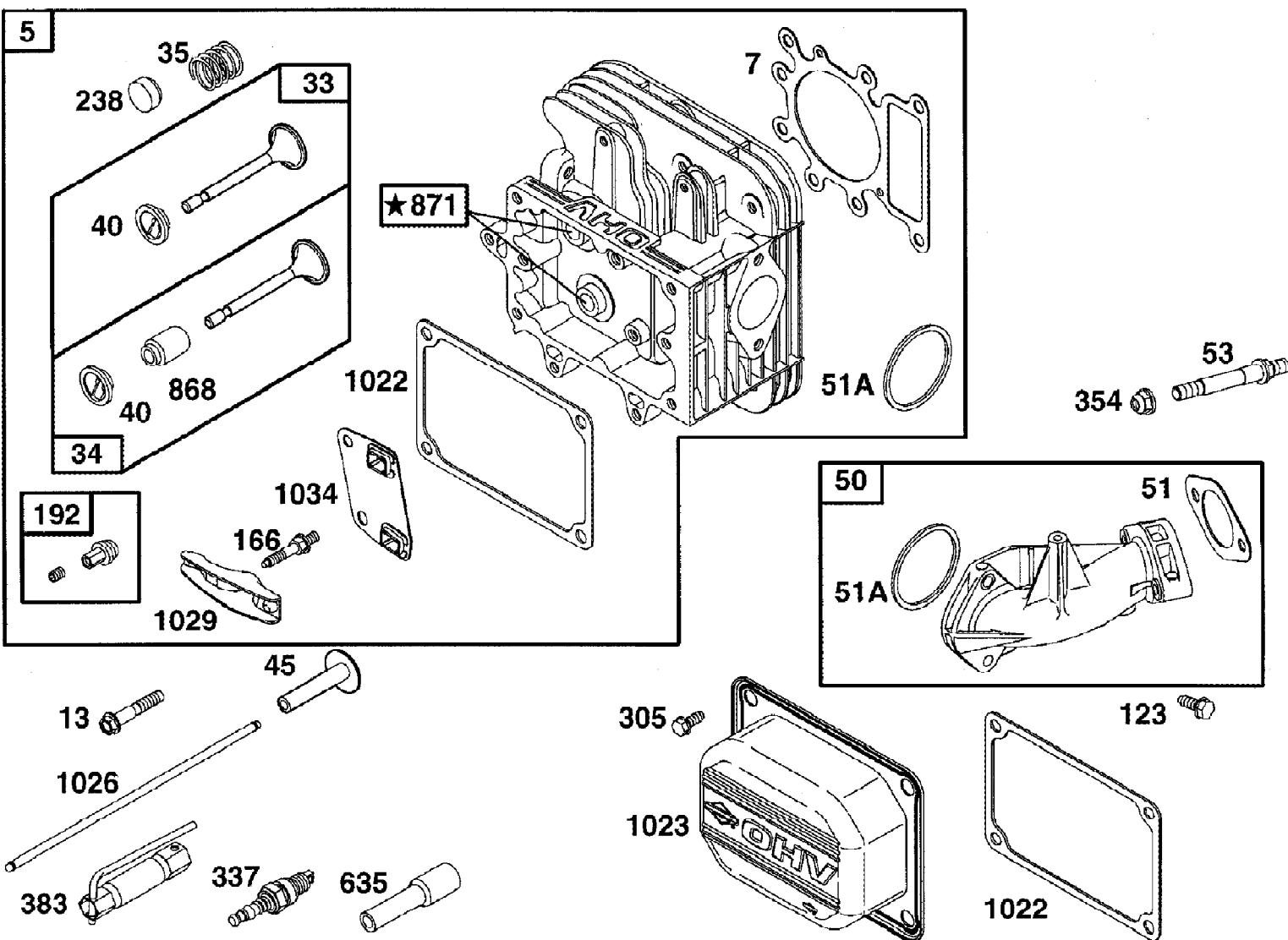
1300
Control Bracket

Page 13 of 42

Ref #	Part Number	Qty	S/P/F	Description
187	BS-298049	1	S	Fuel Line
202	BS-262767	1	S	Mech. Governor Link
209	BS-260871	1	S	Governor Spring
216	BS-262766	1	S	Choke Link
222	BS-495611	1	S	Control Bracket
232	BS-262785	1	S	Link Spring
240	BS-298090	1	S	Fuel Filter
346	BS-94896	1	S	Hex Screw
356	BS-494705	1	S	Stop Wire
387	BS-491922	1	S	Fuel Pump
601	BS-95162	1	S	Hose Clamp
663	BS-94929	1	S	Hex Screw
729	BS-281390	1		Wire Clip
788	BS-225563	1		Pump Bracket
789	BS-497708	1	S	Wiring Harness
836	BS-690960	1	S	Hex Screw
918	BS-393815	1		Vacuum Hose

1300
Cylinder & Intake Manifold Assembly

Page 14 of 42



1300

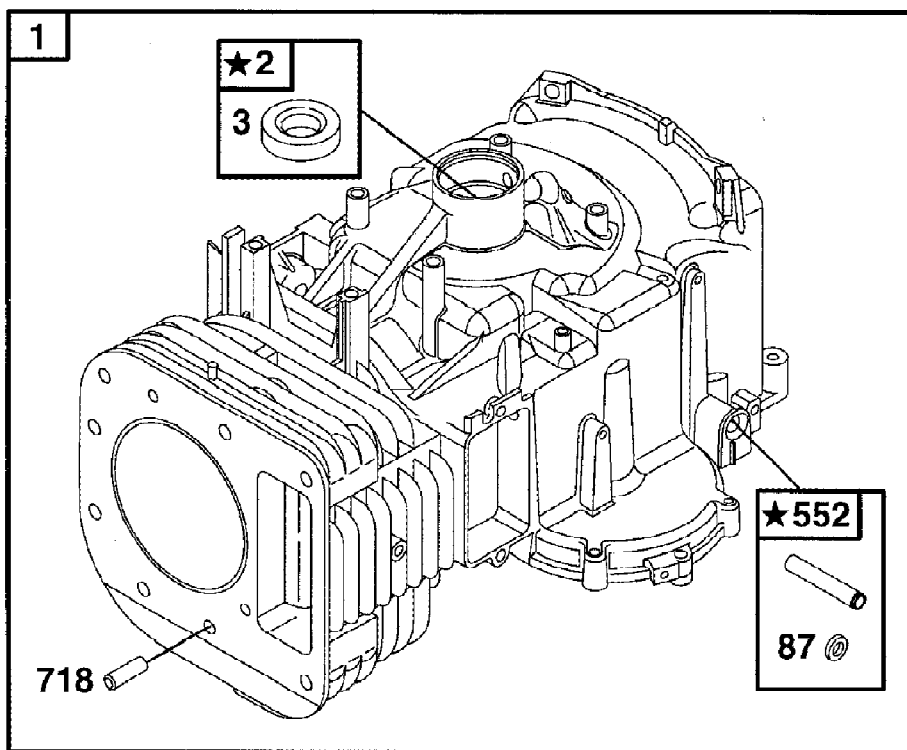
Page 15 of 42

Cylinder & Intake Manifold Assembly

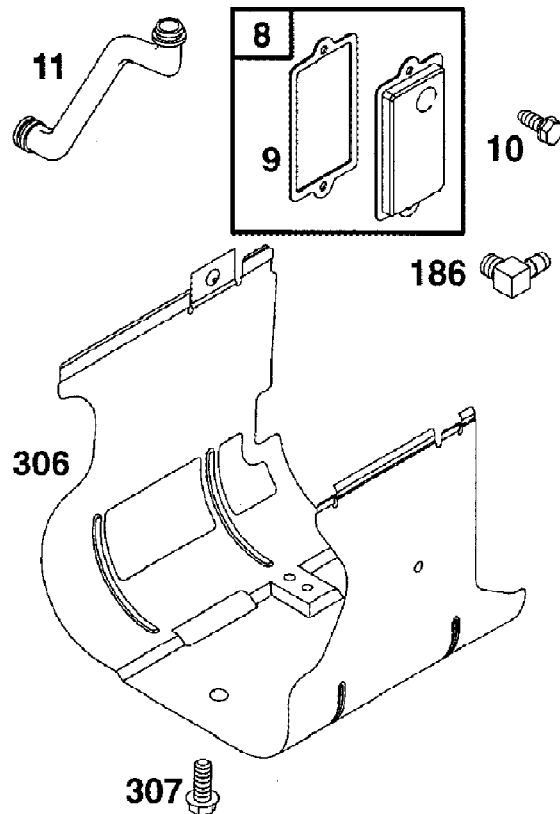
Ref #	Part Number	Qty	S/P/F	Description
5	BS-691165	1	S	Cylinder Head
7	BS-273280	1	S	Cylinder Head Gasket
13	BS-94728	1	S	Hex Screw
33	BS-495856	1	S	Exhaust Valve
34	BS-495857	1	S	Intake Valve
35	BS-262811	1	S	Valve Spring
40	BS-224641	1	S	Valve Retainer
45	BS-262411	1		Valve Tappet
50	BS-690193	1		Intake Manifold
51	BS-273650	1	S	Intake Gasket
51A	BS-281735	1		Seal-O-Ring
53	BS-94637	1	S	Carburetor Mounting Stud
123	BS-95160	1		Hex Screw
166	BS-94555	1	S	Rocker Arm Stud
192	BS-492160	1	S	Rocker Arm Adjuster
238	BS-262836	1	S	Valve Cap
305	BS-94682	1	S	Hex Screw
337	BS-491055	1	S	Spark Plug
354	BS-94010	1	S	Hex Nut
383	BS-89838	1	S	Spark Plug Wrench
635	BS-280872	1	S	Spark Plug Boot
868	BS-494435	1	S	Valve Seal
871	BS-262835	1		Guide Bushing Requires special tools to install.
1022	BS-272475	1	S	Rocker Cover Gasket
1023	BS-692492	1	S	Rocker Cover
1026	BS-494432	1	S	Push Rod (Intake)
	BS-495136	1	S	Push Rod (Exhaust)
1029	BS-224554	1	S	Rocker Arm
1034	BS-495248	1	S	Push Rod Guide

1300
Cylinder Assembly

Page 16 of 42



★ REQUIRES SPECIAL TOOLS
TO INSTALL.



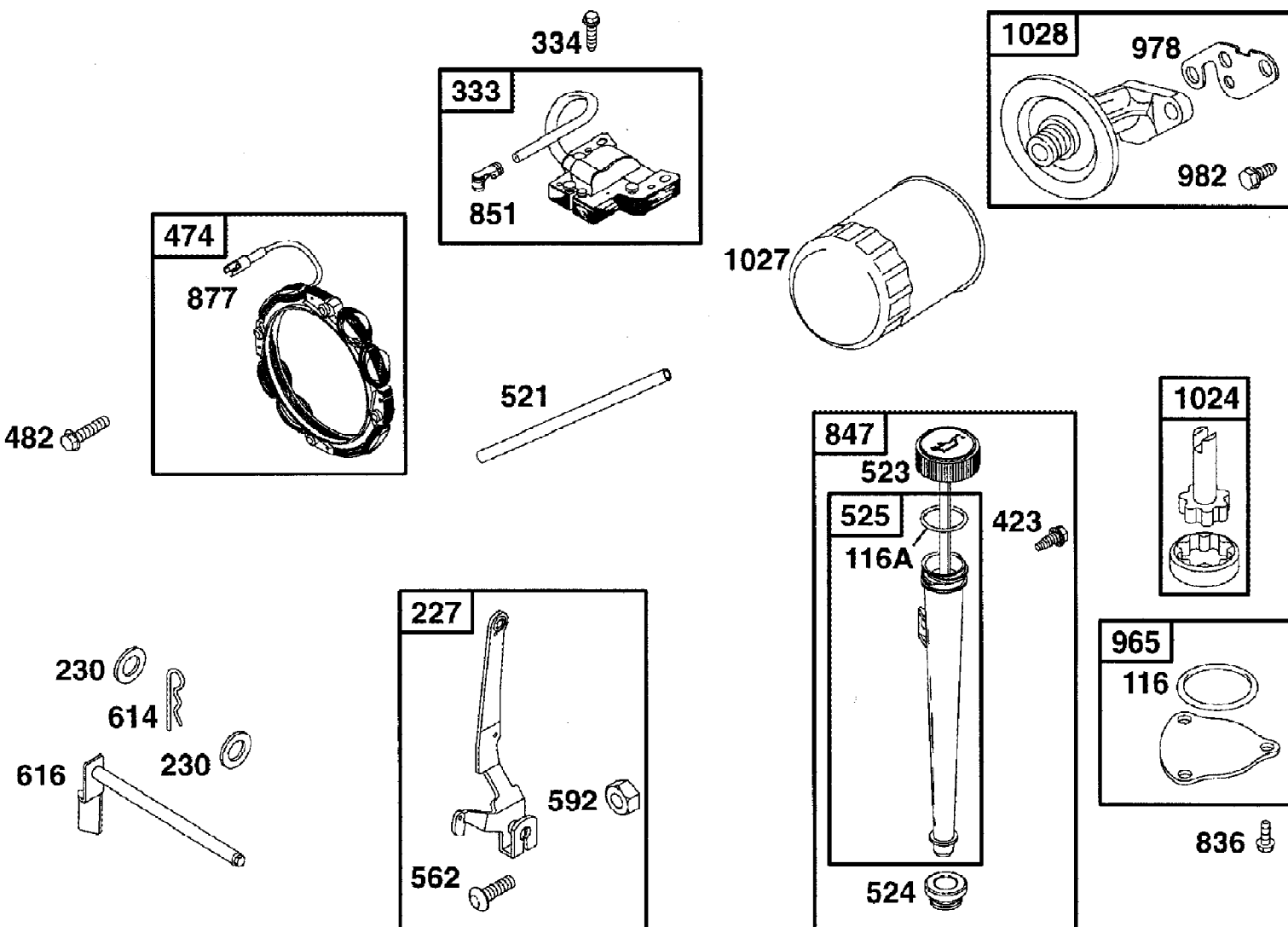
1300
Cylinder Assembly

Page 17 of 42

Ref #	Part Number	Qty	S/P/F	Description
	BS-28Q777-0536	1		13 HP B&S Intek Engine
1	BS-496412	1		Cylinder Assembly
2	BS-399265	1	/P	Bushing/Seal Kit Requires special tools to install.
3	BS-391086	1	S	Oil Seal
8	BS-495734	1	/P	Breather Assembly
9	BS-27803	1	S	Breather Gasket
10	BS-94621	1	S	Hex Screw
11	BS-281246	1	S	Breather Tube
87	BS-491323	1	S	Governor Shaft Seal
186	BS-67218	1		Hose Connector (Vacuum Line)
306	BS-225020	1		Cylinder Shield
307	BS-94930	1	S	Hex Screw
552	BS-491986	1	/P	Governor Crank Bushing Requires special tools to install.
718	BS-230192	1	S	Locating Pin
	BS-497149	1		Short Block

1300
Dipstick & Tube Assembly

Page 18 of 42



1300

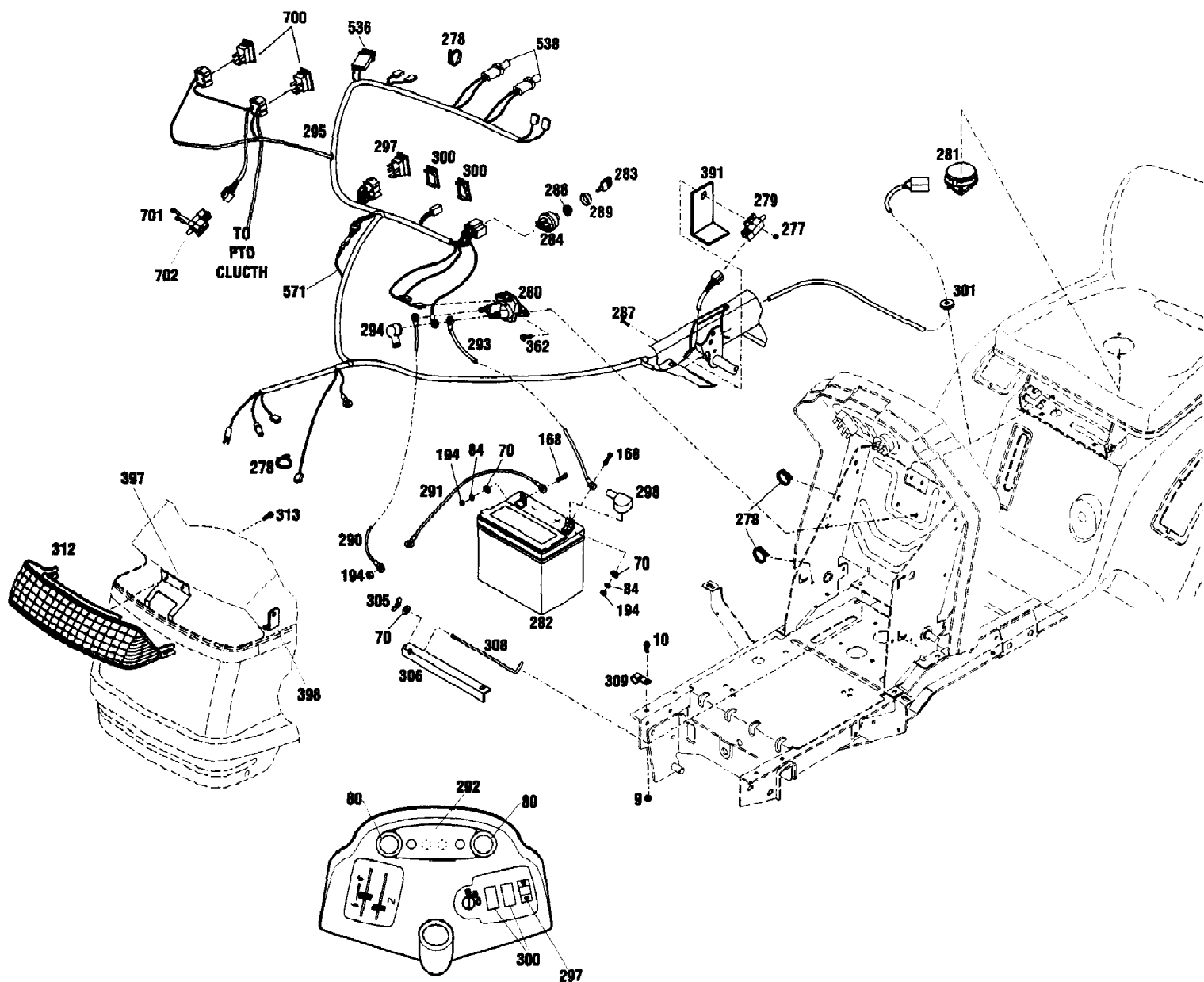
Page 19 of 42

Dipstick & Tube Assembly

Ref #	Part Number	Qty	S/P/F	Description
116	BS-281402	1		Seal-O-Ring
116A	BS-270920	1	S	Seal-O-Ring
227	BS-493935	1		Governor Lever
230	BS-94927	1		Flat Washer
333	BS-495859	1	S	Magneto Armature
334	BS-94731	1		Hex Screw
423	BS-94903	1	S	Shoulder Screw
474	BS-392595	1	S	Alternator
482	BS-93621	1	/P	Hex Screw
521	BS-272699	1		Cable Shield
523	BS-495230	1	S	Dipstick
524	BS-281370	1	S	Fill Tube Seal
525	BS-496113	1		Oil Fill Tube
562	BS-94907	1		Governor Lever Bolt
592	BS-231978	1		Hex Nut
614	BS-93306	1	/P	Cotter Pin
616	BS-495157	1	S	Governor Crank
836	BS-690960	1	S	Hex Screw
847	BS-496415	1		Dipstick/Tube Assembly
851	BS-224110	1		Cable Terminal
877	BS-393537	1		Alternator Wire
965	BS-496745	1		Pump Cover
978	BS-272888	1		Oil Adapter Gasket
982	BS-94899	1		Hex Screw
1024	BS-493884	1		Oil Pump
1027	BS-492932	1	S	Oil Filter
1028	BS-496744	1		Filter Adapter

1300
Electrical Assembly

Page 20 of 42



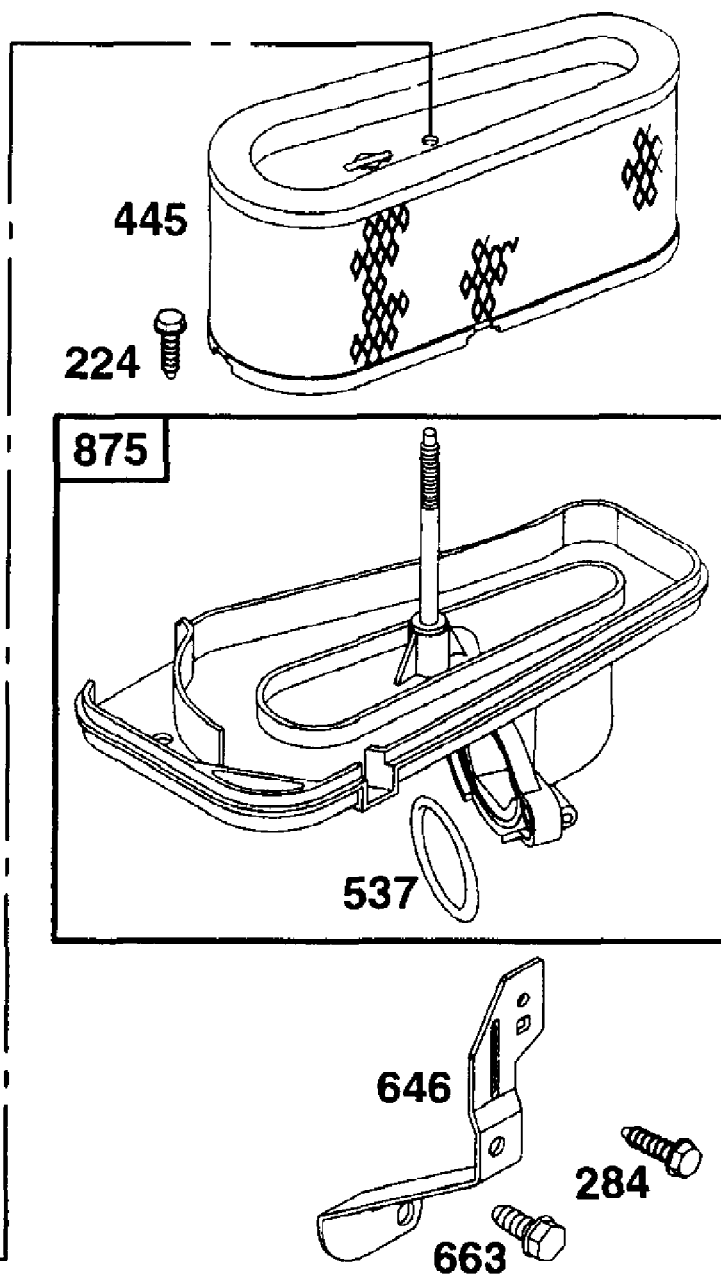
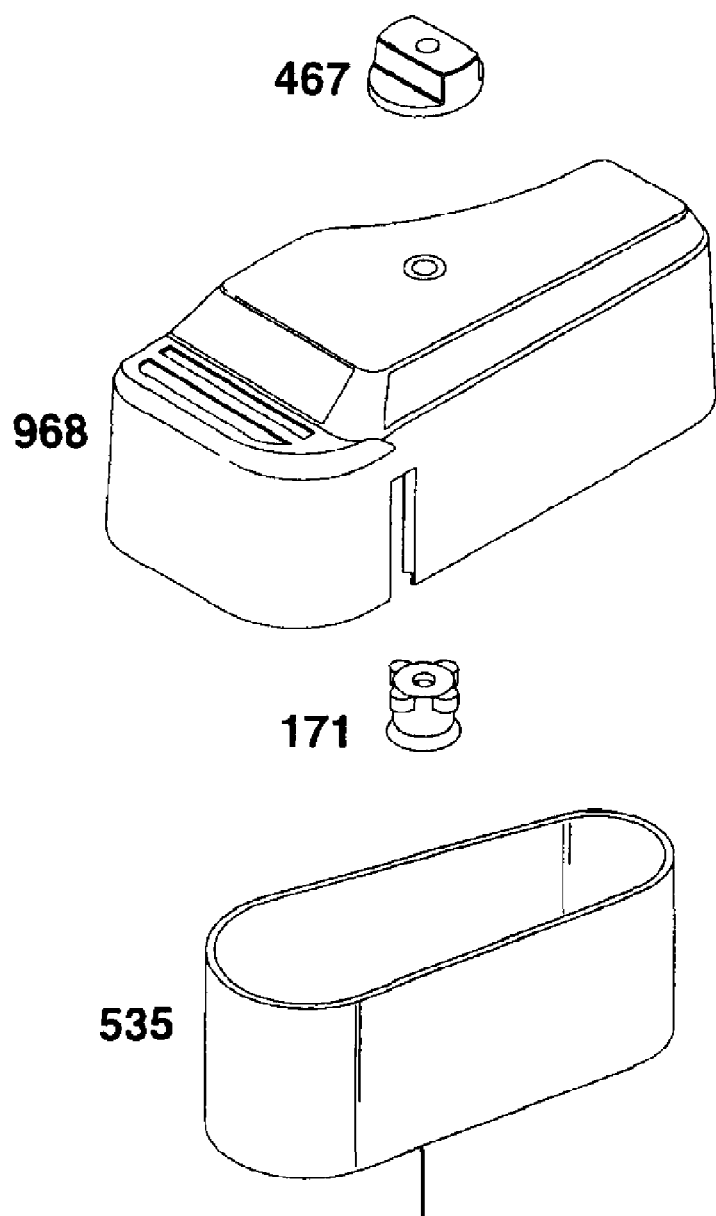
1300
Electrical Assembly

Page 21 of 42

Ref #	Part Number	Qty	S/P/F	Description
9	1186391	1	S	Flange Nut, 5/16-18
10	1100044	1	S	Hex Head Screw, 5/16-18 x 3/4
70	1107381	6	S	Flat Washer, 1/4
80	1772950	2		Cap
84	1100241	2	S	Lock Washer, 1/4 SAE
168	1100805	2	S	Screw, 1/4-20 x 3/4
194	1186229	3	S	Nut, 1/4-20
277	1185985	2	S	Keps Nut, #10-24
278	1735531	4	S	Cable Tie
279	1751328	1	S	Clutch/Brake Interlock Switch
280	1752137	1	S	Solenoid
281	1768882	1	/P	Seat Switch
282	725-1737	1	S	Battery (Service only)
283	1753986	1	/P	Key
284	1754250	1	S	Ignition Switch
287	1758070	2	S	Sems Screw, #10-24 x 5/8
288	1758146	1	S	Ignition Switch Mounting Nut
289	1758147	1	S	Cap
290	1764898	1	S	Starter Cable
291	1764886	1		Negative Battery Cable
292	1772917	1		Warning Lens
293	1764888	1		Positive Battery Cable
294	1764890	1		Solenoid Boot
295	629-3055	1		Main Harness
297	1771865	1	/P	PTO Switch
298	1764899	1		Terminal Boot
300	1766184	2		Switch Cover
301	1772922	1		Grommet
305	1709652	1		Wing Locknut, 1/4-20
306	1765258001	1	S	Battery Clamp
308	1766163	1	S	Hook Bolt
309	1747738	1	/P	J-Clamp
312	1765400	1	/P	Lens
313	1185712	2		Self-Threading Screw
362	1724492	2		Screw, 1/4-20 x 1/2
391	1772387	1		Switch Bracket
397	1772889	1	/P	Lens Retainer
398	1772906	2		Retaining Clip
536	1768969	1	S	Fuse, 20 Amp
538	1764897	2	S	Panel Light Bulb
571	1755738	1	/P	Diode
700	725-1718	2	S	Relay
701	710-1003	2	/P	Screw
702	725-1657A	1	S	Safety switch
	721-0342	2	S	Relay Gasket (Not Shown)

1300
Filter Assembly

Page 22 of 42



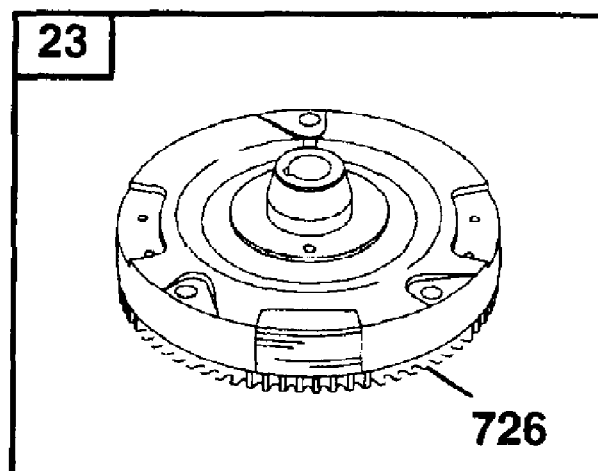
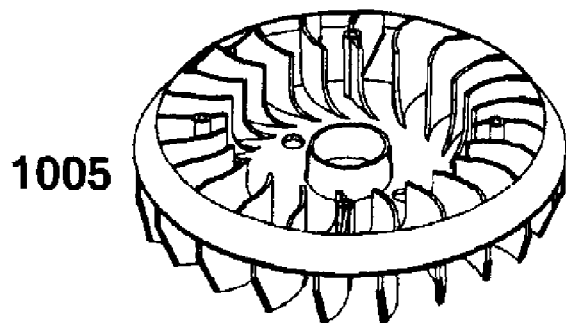
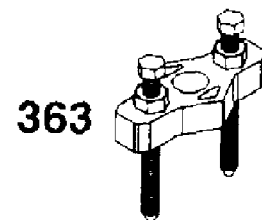
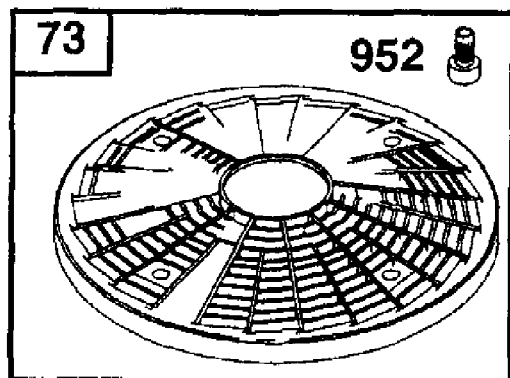
1300
Filter Assembly

Page 23 of 42

Ref #	Part Number	Qty	S/P/F	Description
171	BS-281051	1	S	Air Cleaner Knob
224	BS-95163	1		Hex Screw
284	BS-94704	1	S	Hex Screw
445	BS-496894	1	S	A/C Cartridge Filter
467	BS-493903	1	S	Air Cleaner Knob
535	BS-272403	1	S	Pre-Cleaner Filter
537	BS-281106	1	S	Seal-O-Ring
646	BS-224546	1	S	Support Bracket
663	BS-94929	1	S	Hex Screw
875	BS-495862	1		A/C Plastic Base
968	BS-281758	1		Air Cleaner Cover

1300
Flywheel Assembly

Page 24 of 42



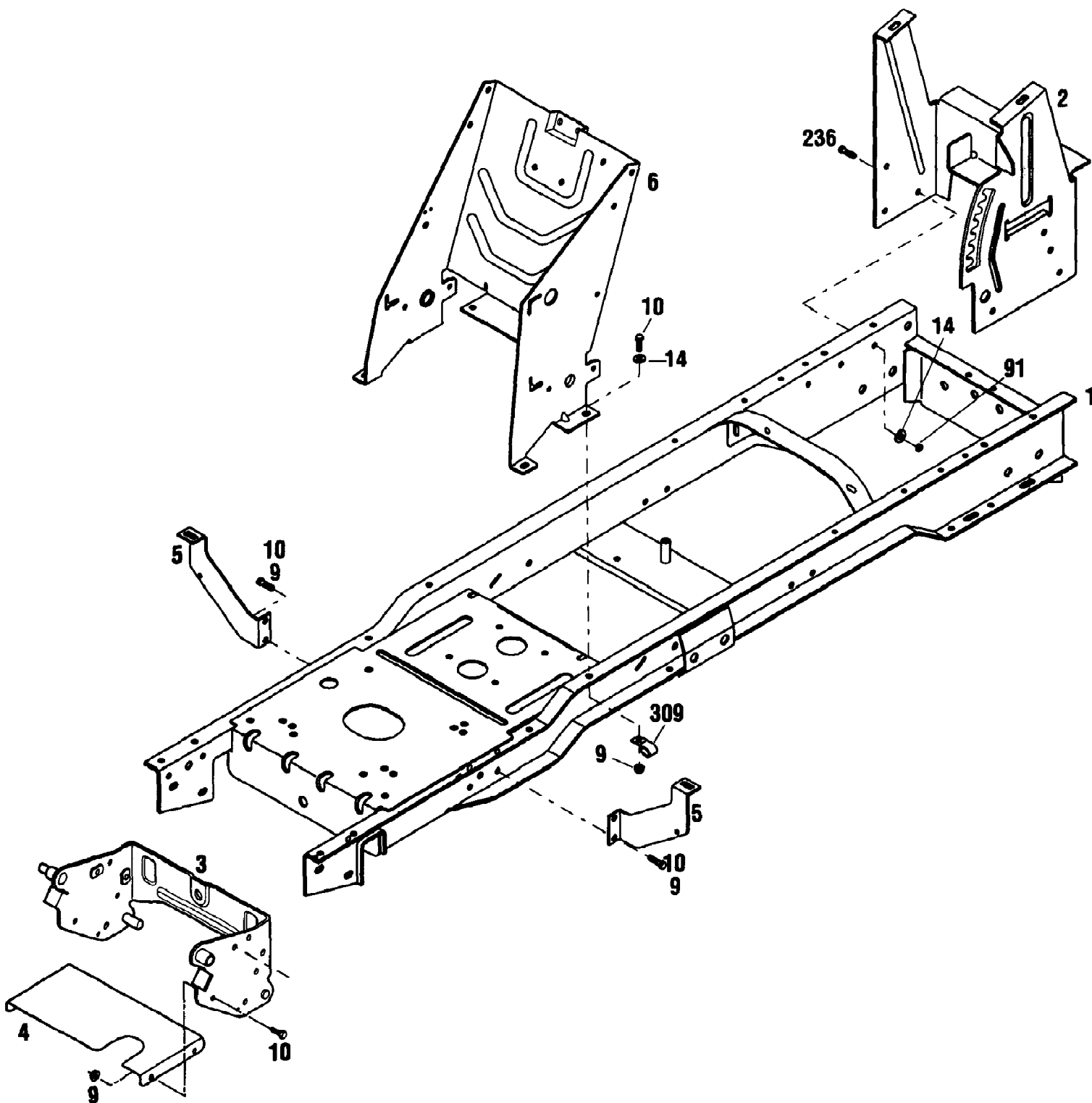
1300
Flywheel Assembly

Page 25 of 42

Ref #	Part Number	Qty	S/P/F	Description
23	BS-492326	1	S	Flywheel
73	BS-494439	1	/P	Rotating Screen
75	BS-225136	1		Flywheel Washer
78	BS-94821	1	S	Torx Screw
188	BS-94627	1		Hex Screw
363	BS-19203	1		Flywheel Puller
726	BS-399676	1	S	Ring Gear (Includes mounting hardware)
952	BS-805402	1	S	Spacer
1005	BS-281400	1	S	Flywheel Fan
1006	BS-224413	1	S	Fan Retainer
1044	BS-94673	1	S	Shoulder

1300
Frame Assembly

Page 26 of 42



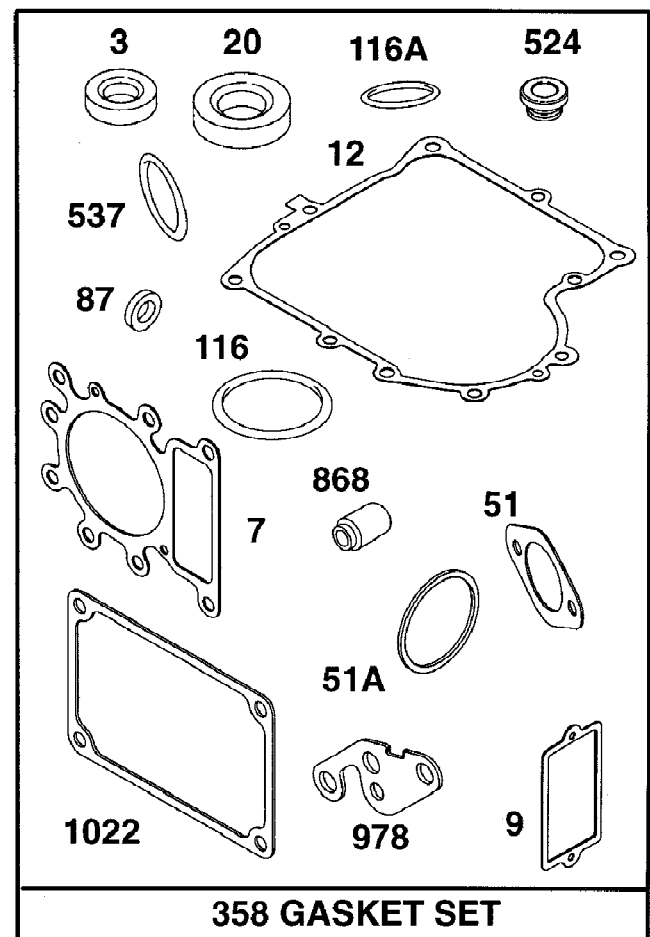
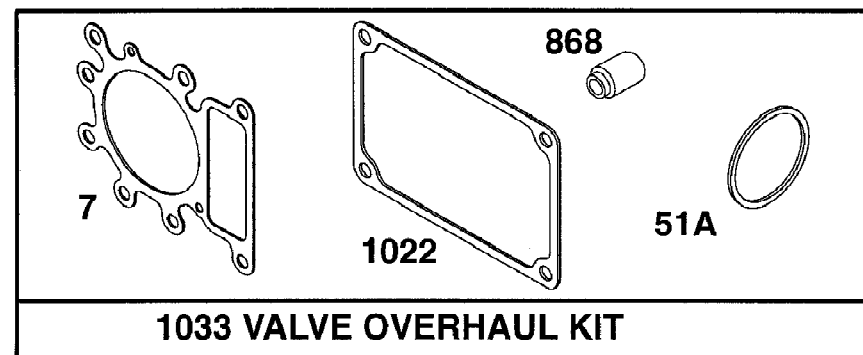
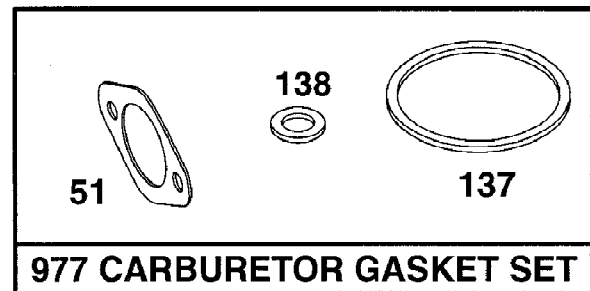
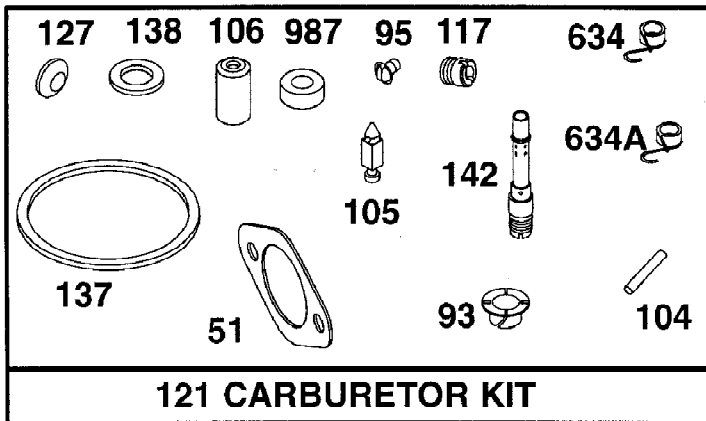
1300
Frame Assembly

Page 27 of 42

Ref #	Part Number	Qty	S/P/F	Description
1	1772924072	1	S	Frame
2	703-3308-0498	1		Rear Tank Support
3	1772809072	1		Attachment Bracket Assembly
4	1772807072	1		Heat Shield
5	1765431072	2		Fender Support
6	703-3293-0498	1		Console Support
9	1186391	12	S	Flange Nut, 5/16-18
10	1100044	12	S	Hex Head Capscrew, 5/16-18 x 3/4
?11	1185798	4		Hex Head Capscrew, 3/8-16 x 1/2
14	1107382	8	/P	Flat Washer, 5/16
91	1732499	4	/P	Locknut, 5/16-18
236	1186329	4	S	Flange Screw, 5/16-18 x 3/4
309	1747738	1	/P	J-Clamp

1300
Gasket Sets

Page 28 of 42



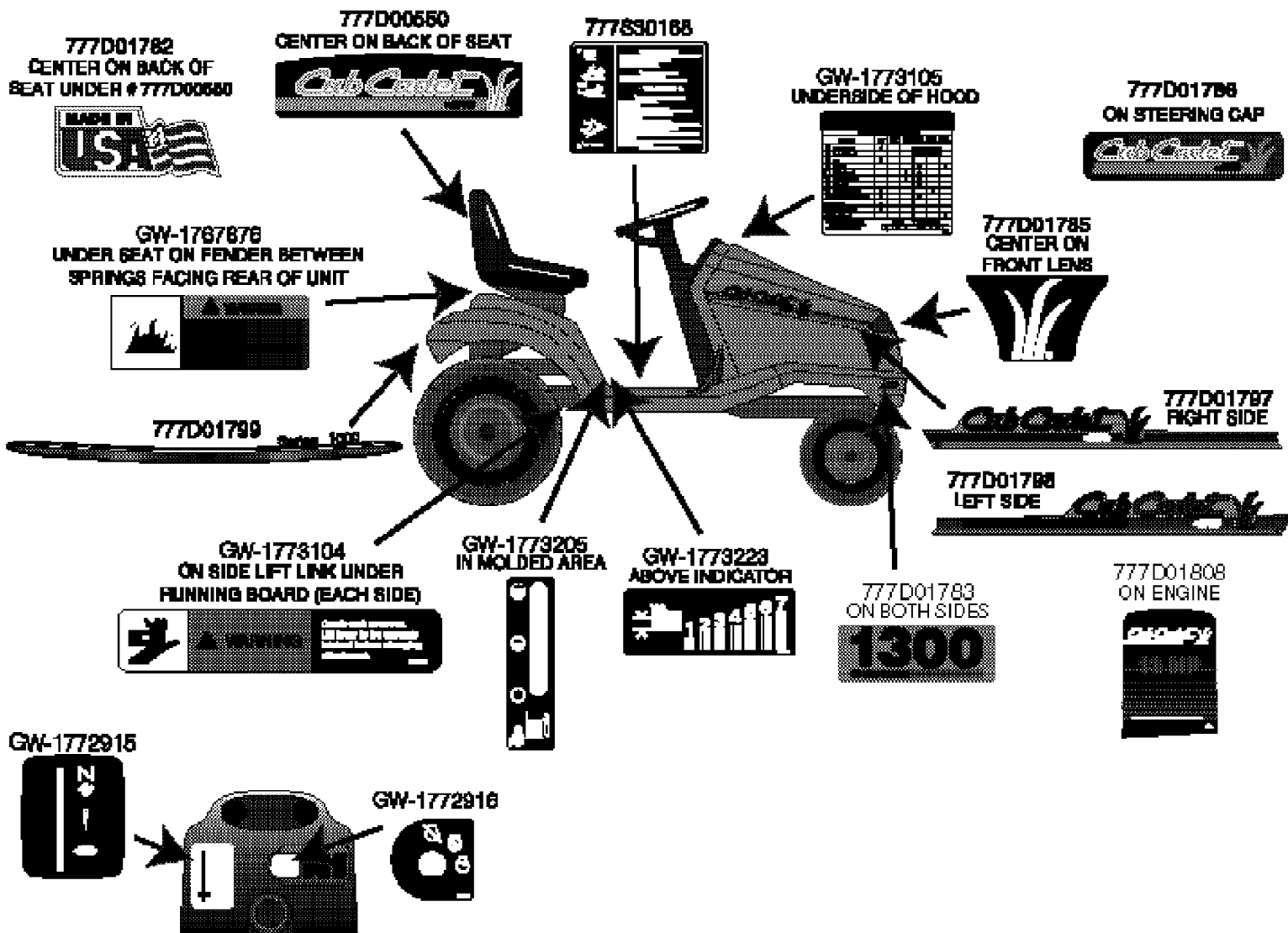
1300
Gasket Sets

Page 29 of 42

Ref #	Part Number	Qty	S/P/F	Description
3	BS-391086	1	S	Oil Seal
7	BS-273280	1	S	Cylinder Head Gasket
9	BS-27803	1	S	Breather Gasket
12	BS-271916	1	S	Crankcase Gasket
	BS-271997	1	S	Crankcase Gasket (.005")
	BS-271996	1	S	Crankcase Gasket (.009")
20	BS-291675	1	S	Oil Seal
51	BS-273650	1	S	Intake Gasket
51A	BS-281735	1		Seal-O-Ring
87	BS-491232	1		Governor Shaft Seal
93	BS-281346	1		Throttle Shaft Bushing
95	BS-94098	1	S	Choke Throttle Screw
104	BS-231789	1	S	Float Hinge Pin
105	BS-231855	1	S	Valve Float Needle
106	BS-231854	1	S	Inlet Seat
116	BS-241402	1		Seal-O-Ring
116A	BS-270920	1	S	Seal-O-Ring
117	BS-232118	1	S	Main Jet
121	BS-690191	1	/P	Carburetor Jet
127		1		Welch Plug (Sold in Kit Only)
137	BS-281165	1	S	Float Bowl Gasket
138	BS-281164	1	S	Seal Washer
142	BS-232117	1	S	Carburetor Nozzle
358	BS-691580	1		Gasket Set
524	BS-281370	1	S	Fill Tube Seal
537	BS-281106	1	S	Air Cleaner Gasket
634	BS-494453	1		Spring Assembly Seal
634A	BS-494455	1	S	Spring Assembly Seal
868	BS-499236	1		Valve Seal
977	BS-690192	1	S	Carburetor Gasket Set
978	BS-272888	1		Oil Adapter Gasket
987	BS-281166	1	S	Throttle Shaft Seal
1022	BS-272475	1	S	Rocker Cover Gasket
1033	BS-691581	1		Valve Overhaul Kit

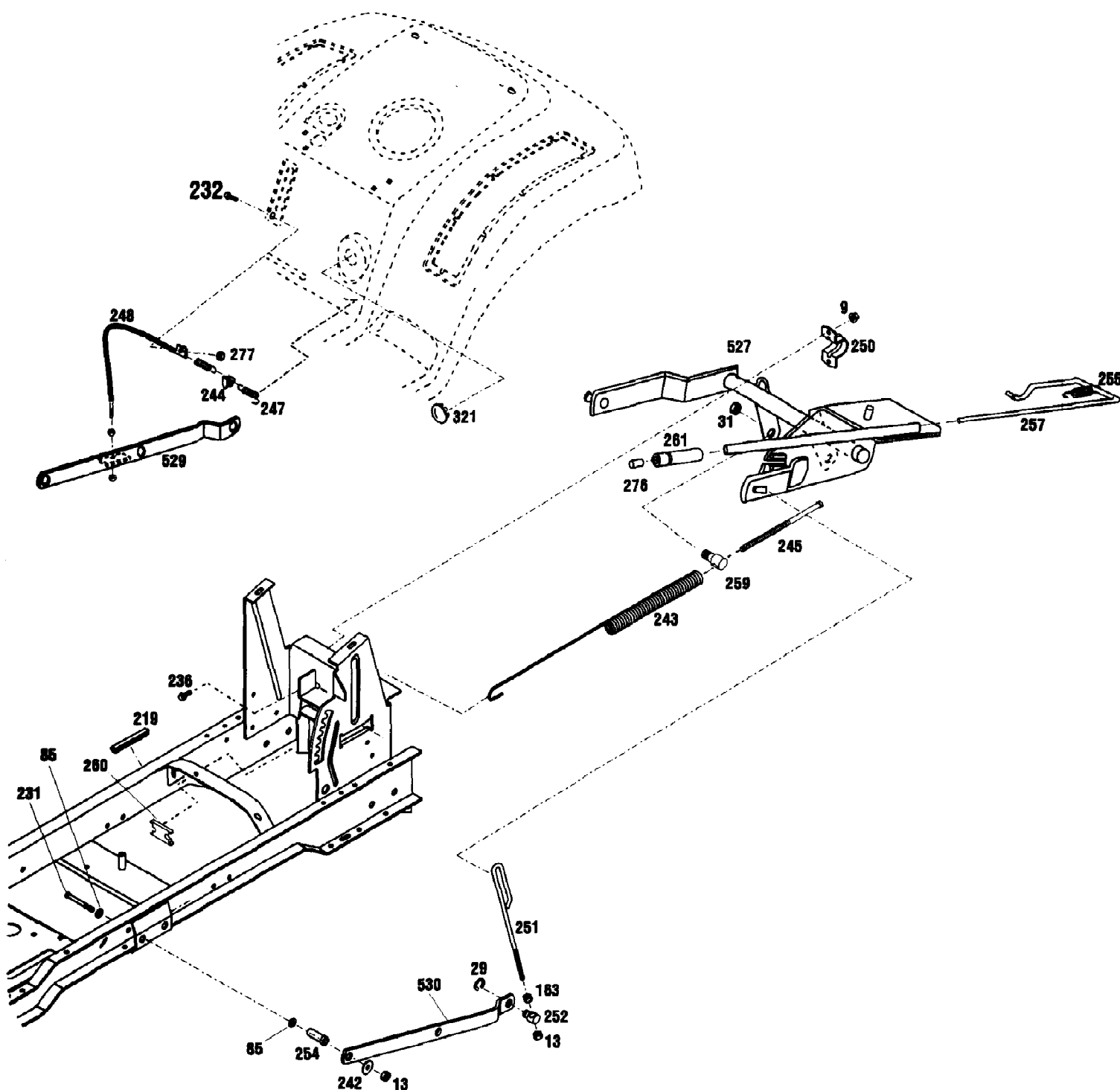
1300
Labels

Page 30 of 42



1300
Lift Assembly

Page 31 of 42



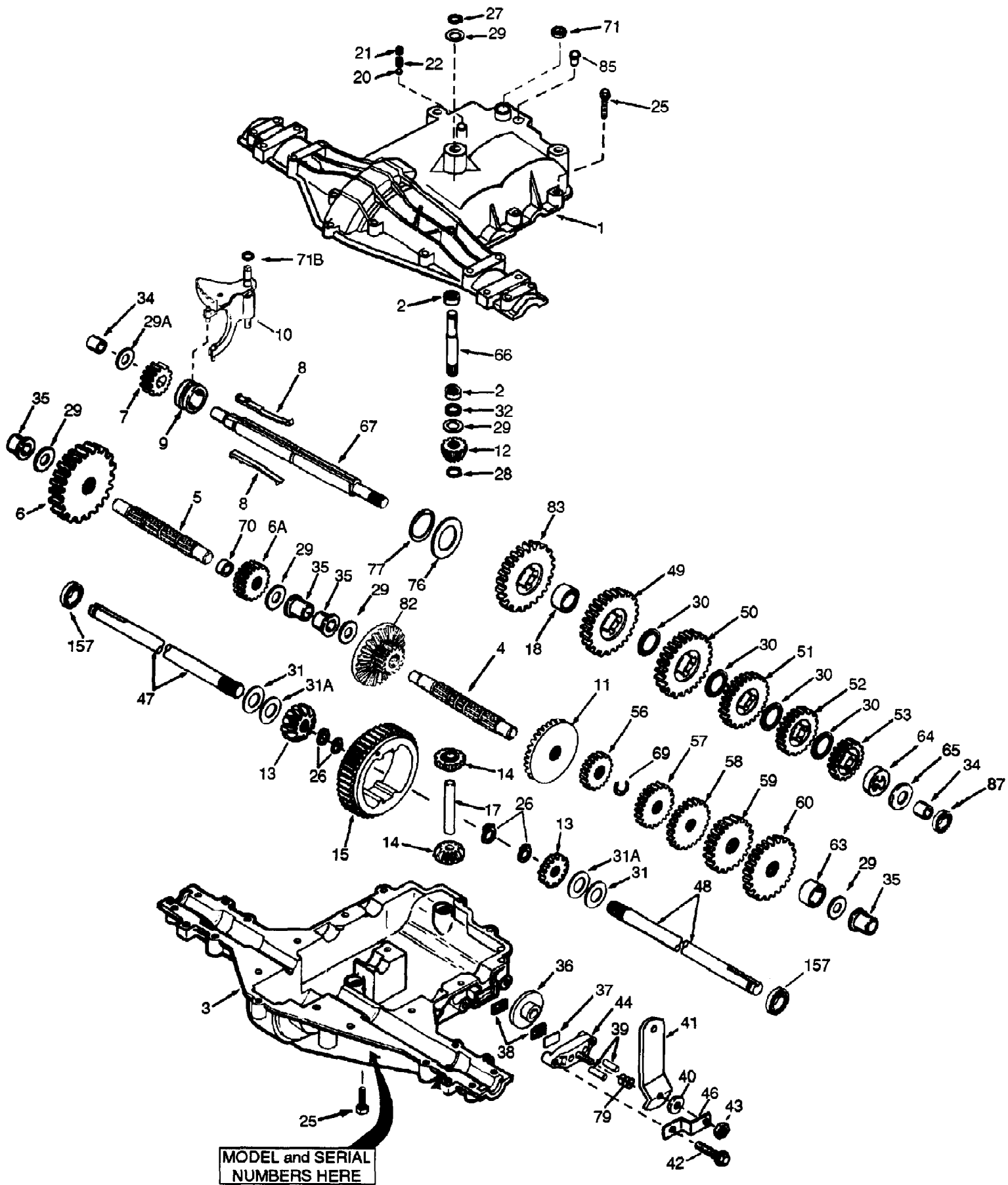
1300
Lift Assembly

Page 32 of 42

Ref #	Part Number	Qty	S/P/F	Description
9	1186391	4	S	Flange Nut, 5/16-18
13	1733398	4	S	Top Locknut, 3/8-16
29	1177567	2	S	E Retaining Ring, 5/8
31	1758231	1	S	Top Locknut, 5/8-11
85	1107383	4	S	Flat Washer, 3/8
163	1186231	2	S	Hex Nut, 3/8-16
219	1752694	1		Trim
231	1111614	2	S	Hex Head Screw, 3/8-16 x 3
232	1773610	1	S	Screw, 10-24 x 5/16
236	1186329	4	S	Flange Screw, 5/16-18 x 3/4
242	1763355	2	S	Flat Washer, 3/8 x 1-1/2
243	1773138	1		Lift Assist Spring
244	1773201	1	/P	Height Indicator
245	1773139	1		Hex Head Screw, 3/8-16 x 5
247	1773206	1		Extension Spring
248	1773183	1		Cable Assembly
250	1772806	2		Lift Clamp
251	1772868	2		Lift Rod
252	1772438	2	/P	Rear Lift Swivel
254	1766080	2		Spacer
255	1772873	1		Extension Spring
257	1772870	1	/P	Rod
259	1772871	1		Pivot Block
260	1772872	1		Spring Anchor
261	1766340	1		Lift Grip
276	1772865	1	/P	Lift Button
277		1		UNKNOWN
321	1772165	1		Dome Cap
527	1772960072	1		Lift Assembly
529	1773268072	1		Right Lift Link Assy
530	1772869072	1		Left Lift Link Assy.

1300
Peerless MST 205 Transaxle Assembly

Page 33 of 42



1300

Page 34 of 42

Peerless MST 205 Transaxle Assembly

Ref #	Part Number	Qty	S/P/F	Description
1	TC-772137	1		Transaxle Cover
2	TC-780086A	2	/P	Needle Bearing
3	TC-770123	1		Transaxle Case
4	TC-776395	1		Countershaft
5	TC-776397	1		Output Shaft
6	TC-778331	1		Spur Gear (38 teeth)
6A	TC-778332	1		Spur Gear (15 teeth-steel)
7	TC-778330	1		Spur Gear (11 teeth-steel)
8	TC-792136A	2	S	Shift Key
9	TC-784352	1		Shift Collar
10	TC-784378	1		Shift Rod & Fork
11	TC-778334	1		Bevel Gear (30 teeth)
12	TC-778309	1		Input Bevel Pinion (13 teeth)
13	TC-778221	2		Bevel Gear (16 teeth)
14	TC-778068	2	S	Bevel Pinion (16 teeth)
15	TC-778312A	1		Ring Gear (43 teeth)
17	TC-786139	1		Drive Pin
18	TC-786102	1		Spacer
20	TC-792077	1	S	Ball 5/16 diameter
21	TC-792078	1	/P	Set Screw 3/8-16 x 3/8
22	TC-792079	1	/P	Spring
25	TC-792073	18	S	Screw 1/4-20 x 1-1/4
26	TC-792125	4		Retaining Ring (pkg of 2)
27	TC-792035	1	/P	Retaining Ring
28	TC-788040	1	/P	Retaining Ring
29	TC-780072	6	/P	Washer
29A	TC-780160	1		Washer
30	TC-780108	4	/P	Washer
31	TC-780001	2	F	Washer (.056 wide)
31A	TC-780195	2		Flat Washer (.062 wide)
32	TC-788083	1		Oil Seal 5/8
34	TC-780194	2		Bushing
35	TC-780193	4		Flanged Bushing
36	TC-790075	1		Brake Disk
37	TC-790007	1	/P	Brake Pad Plate
38	TC-799021	2	S	Brake Pad (pkg of 2)
39	TC-786026	2	/P	Dowel Pin
40	TC-792076A	1	S	Washer
41	TC-790031	1		Brake Lever
42	TC-792073	2	S	Screw 1/4-20 x 1-1/4
43	TC-792075	1	S	Locknut 5/16-24
44	TC-790025	1	/P	Brake Pad Holder
46	TC-786086	1		Brake Lever Bracket
47	TC-774697	1		Axle (11-13/16)
48	TC-774738	1		Axle (16-7/16)
49	TC-778356	1		Spur Gear (29 teeth-steel)
50	TC-778354	1		Spur Gear (23 teeth-steel)
51	TC-778352	1		Spur Gear (19 teeth-steel)
52	TC-778350	1		Spur Gear (16 teeth-steel)
53	TC-778346	1		Spur Gear (15 teeth-steel)
56	TC-778355	1		Spur Gear (11 teeth-steel)
57	TC-778353	1		Spur Gear (17 teeth-steel)
58	TC-778351	1		Spur Gear (21 teeth-steel)

1300

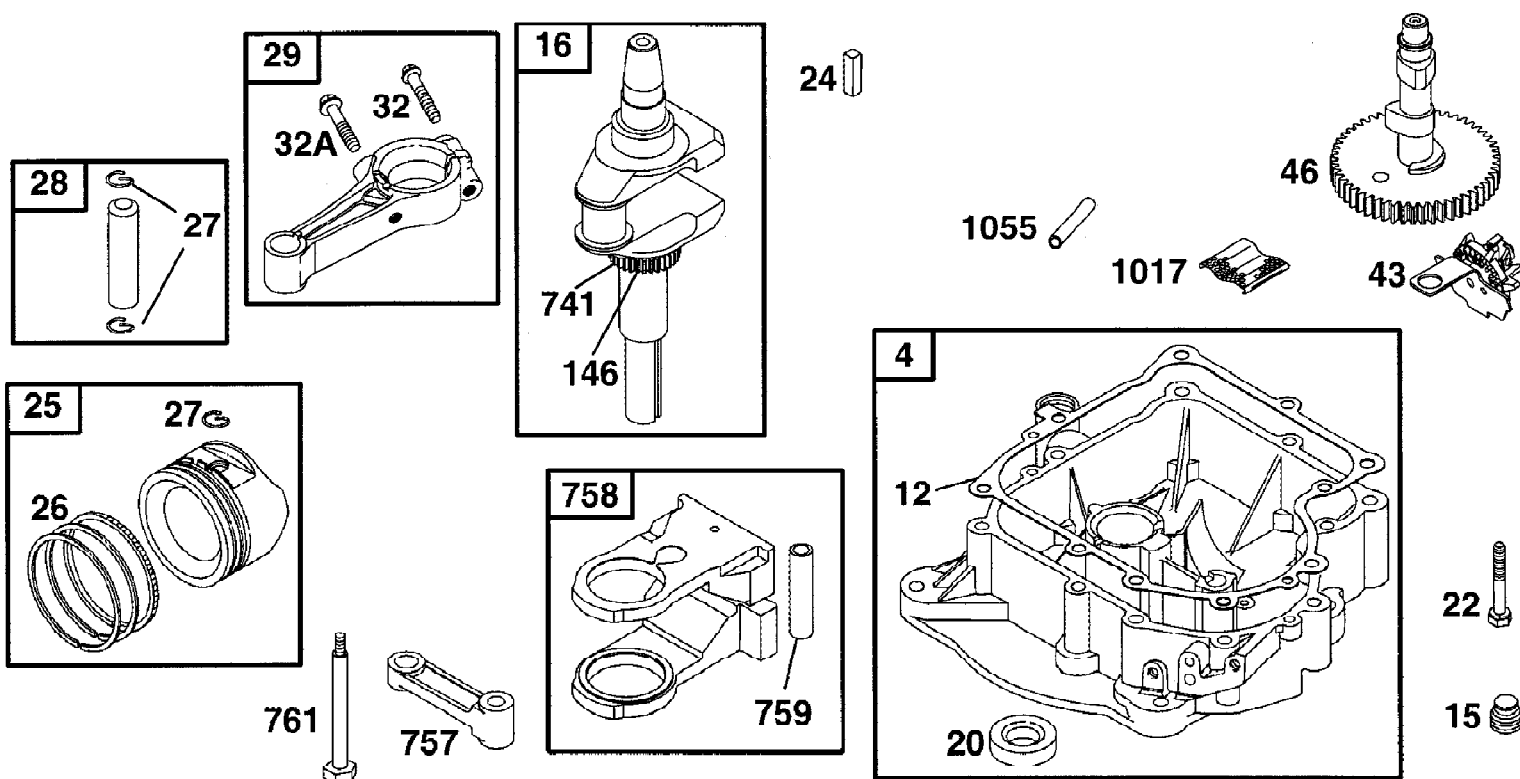
Page 35 of 42

Peerless MST 205 Transaxle Assembly

Ref #	Part Number	Qty	S/P/F	Description
59	TC-778349	1		Spur Gear (24 teeth-steel)
60	TC-778345	1		Spur Gear (25 teeth)
63	TC-786071	1		Countershaft Spacer 1-1/8 x 3/8
64	TC-786072	1		Brake Shaft Spacer 1-3/8 x 3/8
65	TC-780189	1		Washer
66	TC-776394	1		Input Shaft
67	TC-776396	1		Shifter & Brake Shaft
69	TC-792170	1		Retaining Ring
70	TC-786172	1		Spacer
71	TC-788069	1		Square Cut Ring
71B	TC-788092	1		"O" Ring
76	TC-780090	1		Washer
77	TC-788078A	1		Inverted Retaining Ring
79	TC-792144	1		Spring
82	TC-778333	1		Bevel & Spur Gear (30 & 13 teeth)
83	TC-778338	1		Spur Gear (27 teeth)
85	TC-792154	1		Pipe Plug
87	TC-788089	1	S	Oil Seal 9/16
157	TC-788088	2		Oil Seal 3/4

1300
Piston & Crankshaft Assembly

Page 36 of 42

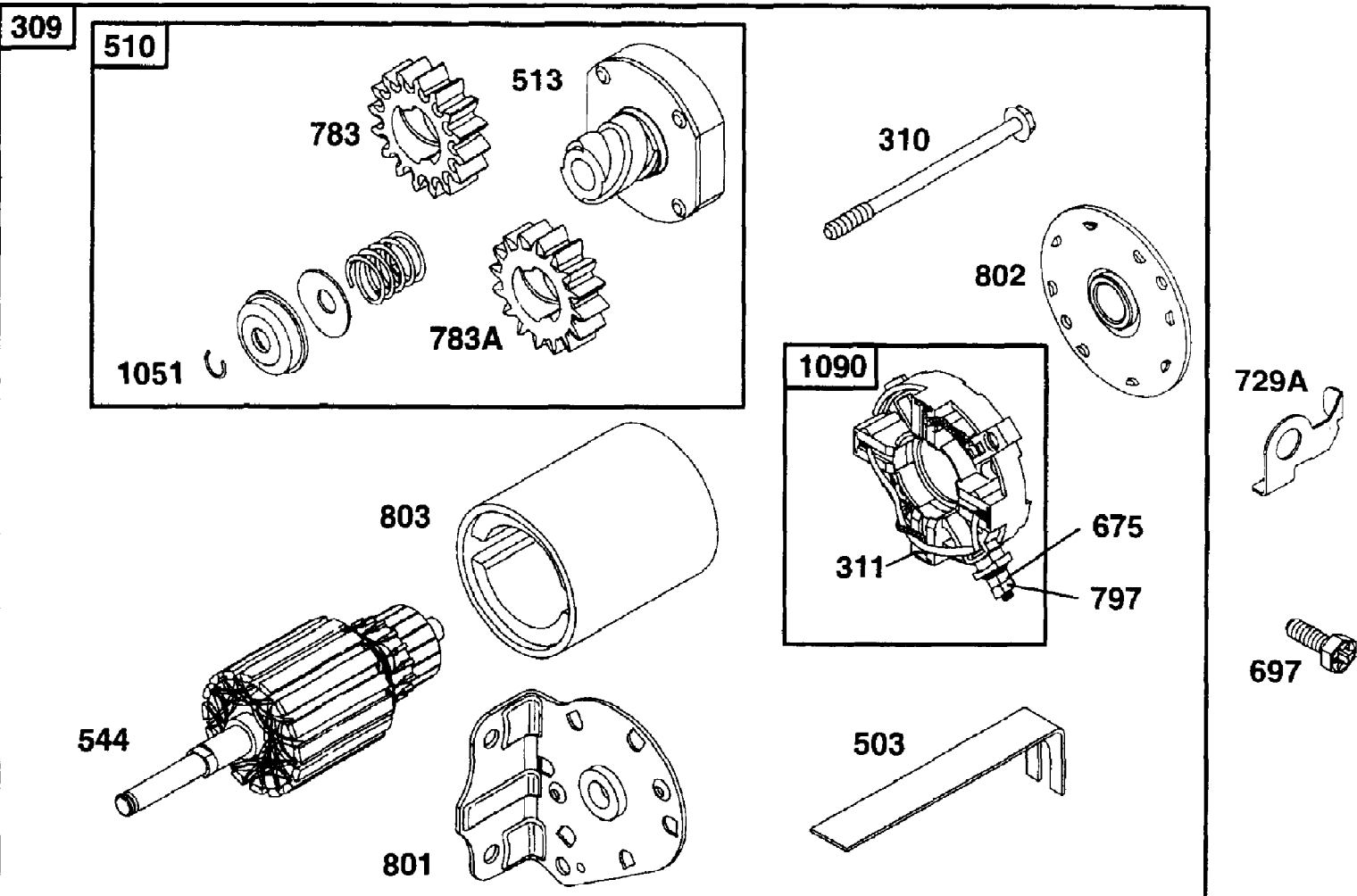


1300

Page 37 of 42

Piston & Crankshaft Assembly

Ref #	Part Number	Qty	S/P/F	Description
4	BS-496742	1		Engine Sump
12	BS-271916	1	S	Crankcase Gasket (Standard)
	BS-271997	1	S	Crankcase Gasket (.005")
	BS-271996	1	S	Crankcase Gasket (.009")
15	BS-94880	1	S	Oil Drain Plug
16	BS-498971	1	S	Crankshaft
20	BS-291675	1	S	Oil Seal
22	BS-692125	1	/P	Hex Screw
24	BS-222698	1	S	Flywheel Key
25	BS-499284	1	/P	Piston Assembly (Standard)
	BS-499288	1	/P	Piston Assembly (.010" OS)
	BS-499292	1		Piston Assembly (.020" OS)
	BS-499296	1		Piston Assembly (.030" OS)
26	BS-495854	1		Ring Set (Standard)
	BS-495852	1		Ring Set (.010" OS)
	BS-495851	1		Ring Set (.020" OS)
	BS-495855	1		Ring Set (.030" OS)
27	BS-263129	1	S	Piston Pin Lock
28	BS-498319	1		Piston Pin (Standard)
	BS-498320	1		Piston Pin (.005" OS)
29	BS-494504	1	S	Connecting Rod (Standard)
	BS-494490	1		Connecting Rod (.020")
32	BS-94695	1		Connecting Rod Screw (1-7/8")
32A	BS-94648	1		Connecting Rod Screw (1-5/8")
43	BS-490815	1	S	Governor/Oil Slinger
46	BS-496885	1		Cam Gear
146	BS-94196	1		Timing Key
741	BS-262932	1	S	Timing Gear
757	BS-213998	1		Counterweight Link
758	BS-399891	1		Counterweight
759	BS-230787	1	S	Counterweight Pin
761	BS-94593	1		Hex Screw
1017	BS-225076	1		Oil Pump Screen
1055	BS-231931	1	S	Oil Pump Tube



1300
Starter Assembly

Page 39 of 42

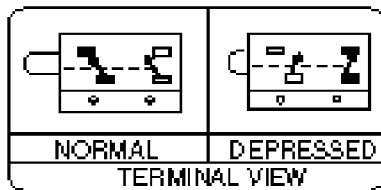
Ref #	Part Number	Qty	S/P/F	Description
309	BS-497595	1	/P	Starter Motor (3-5/8" Housing Length for Plastic Ring Gear Only)
	BS-693054	1	S	Starter Motor (3-5/8" Housing Length for Aluminum Ring Gear Only)
310	BS-94003	1		Hex Screw (For 3-5/8 Housing Length)
311	BS-497608	1	/P	Brush Set
503	BS-806000	1	S	Starter Strap
510	BS-497606	1	S	Starter Drive (Includes BS-693058 & BS-693059 Starter Gear)
513	BS-398003	1	S	Drive Clutch
544	BS-497603	1	S	Starter Armature (3-5/8 Housing Length)
675	BS-225137	1		Flat Washer (Starter Motor)
697	BS-94951	1	S	Torx Screw (Starter Motor Mounting)
729A	BS-225170	1		Wire Clip
783	BS-693058	1	S	Starter Gear (For Plastic Ring Gear Only)
783A	BS-693059	1	S	Starter Gear (For Aluminum Ring Gear Only)
797	BS-92278	1	S	Hex Nut (Starter Terminal)
801	BS-497626	1	S	Drive Cap
802	BS-497607	1	S	Cap End
803	BS-497604	1		Starter Housing (3-5/8 Housing Length)
1051	BS-263080	1	S	Retaining Ring
1090	BS-497605	1	S	Brush Retainer

1300
Steering Assembly

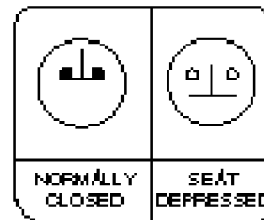
Page 41 of 42

Ref #	Part Number	Qty	S/P/F	Description
15	1766027	1	/P	Premium Steering Wheel
16	1772929	1		Bearing
17	1765010	1	/P	Steering Shaft
18	1771039	1		Pinion Gear
20	1771320	1	/P	Steering Gear Assembly
22	731-3256	1		Steering Wheel Cap
23	1185284	1	S	Roll Pin, 1/4 x 2
24	1185348	1	S	Drive Pin, 1/4 x 1-1/4
28	1705092	1	S	Special Washer, 5/8 x 1
29	1177567	1	S	Retaining Ring, 5/8
30	1768796	2	S	Locking Jam Nut, 1/2-20
31	1758231	1	S	Top Locknut, 5/8-11
32	1767953	1		Hex Head Screw, 5/8-11 x 2 3/4
33	1766984	4	/P	Flange Lock Screw, 5/16-18 x 3/4
34	1765315	1		Drag Link
35	1186247	1	S	Hex Jam Nut, 1/4-20
36	1716180	1		Ball Joint
37	1765169072	1		Front Axle
40	1766241	2	/P	Special Washer, 3/4 x 2-1/2
41	1185830	4	S	Special Washer, 3/4 x 1-3/8
42	1768883072	1	S	Tie Rod
55	1894062	2	/P	Shoulder Bolt, 3/8-24
56	1186389	2	/P	Flange Nut, 1/4-20
65	1186309	2	/P	Flange Screw 1/4-20 x 5/8
71	1110150	2	S	Self-Locking Nut, 3/8-24
110	1766215	2		Hub Cap
175	1185388	2	S	Retaining Ring
366	1100266	1	S	Flat Washer, 5/8
387	1731504	1	S	Grease Fitting, 90°.
501	1765263072	1		Left Spindle Assembly
503	1764140	4	/P	Axle Bushing
504	1701447	4	/P	Special Washer, 3/4
505	1185689	2		Retaining Ring, External
508	1765004072	1		Right Spindle Assembly
509	1762254	2	S	Tire, 15 x 6.00, 6 RS
510	734-3196	2		Rim Assembly, 6.0 x 3.25
511	1718086	2	S	Valve Stem
512	1185616	4	S	Wheel Bearing
532	1185976	4	S	Grease Fitting
533	634-3034	2		Wheel Assembly Complete (Includes Ref. 509-512 and 532)

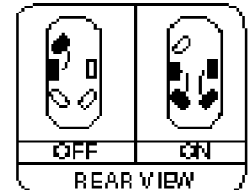
**BRAKE SWITCH
4 TERMINAL**



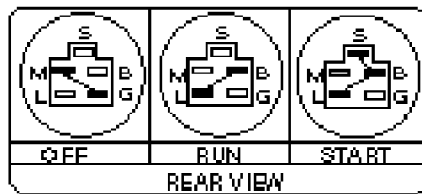
**SEAT
SWITCH**



**ATTACHMENT
DRIVE SWITCH**



IGNITION SWITCH



ITEM CODE

1	Magneto
2	Alternator
5	Attachment Clutch
6	Diode Assembly
8	Seat Plug with Switch
10	Connector
11	Battery
12	Fuse
13	Start Switch
14	Seat Switch
15	Brake Switch
17	Key Switch
19	Attachment Switch
20	Attachment Light
21	Start Light
30	Accessory Plug

WIRE COLOR CODE

BK	Black
BL	Blue
P	Purple
R	Red
Y	Yellow
R/W	Red/White
R/B	Red/Black
R/Y	Red/Yellow
Y/R	Yellow/Red
Y/B	Yellow/Black

