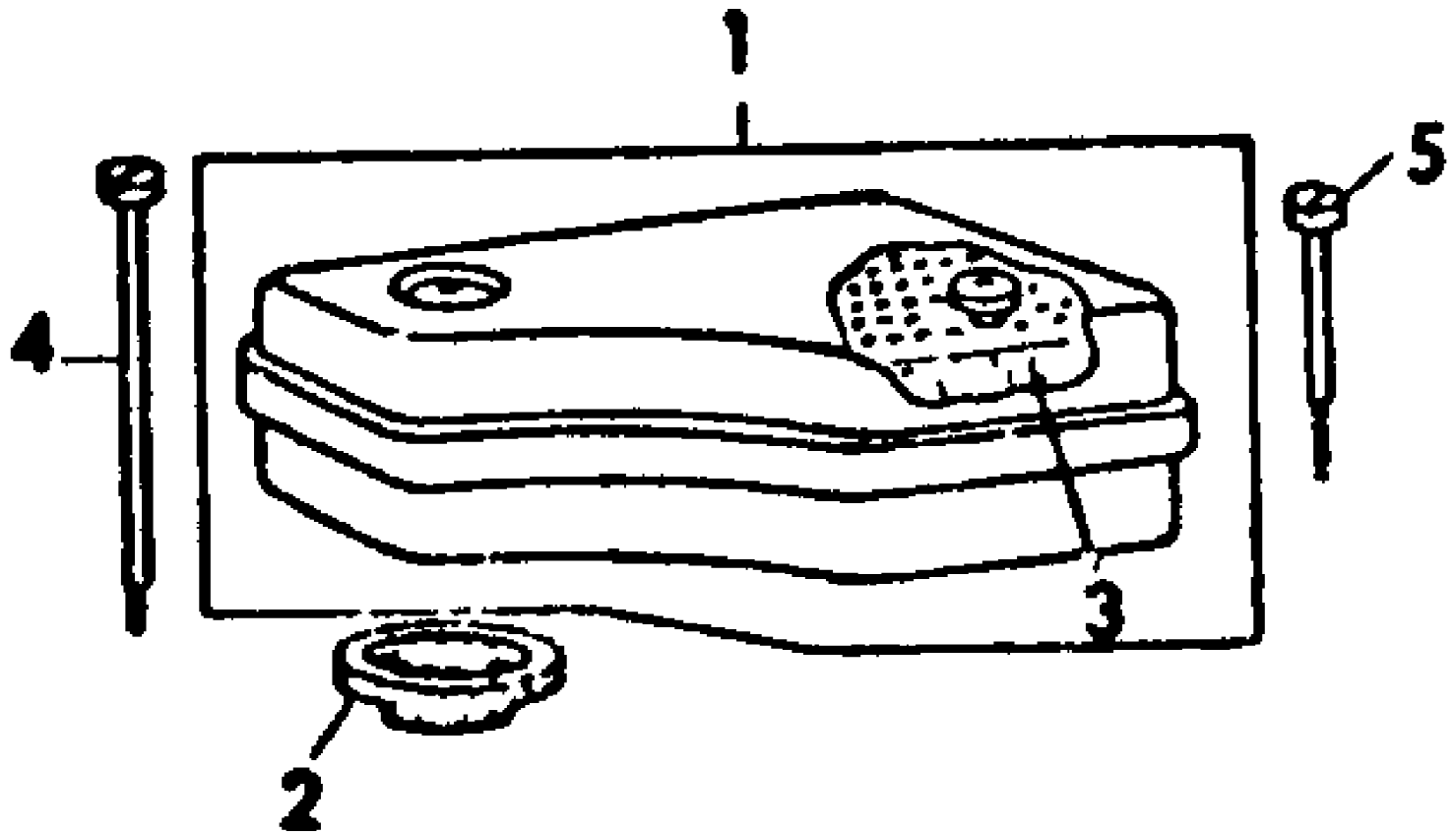
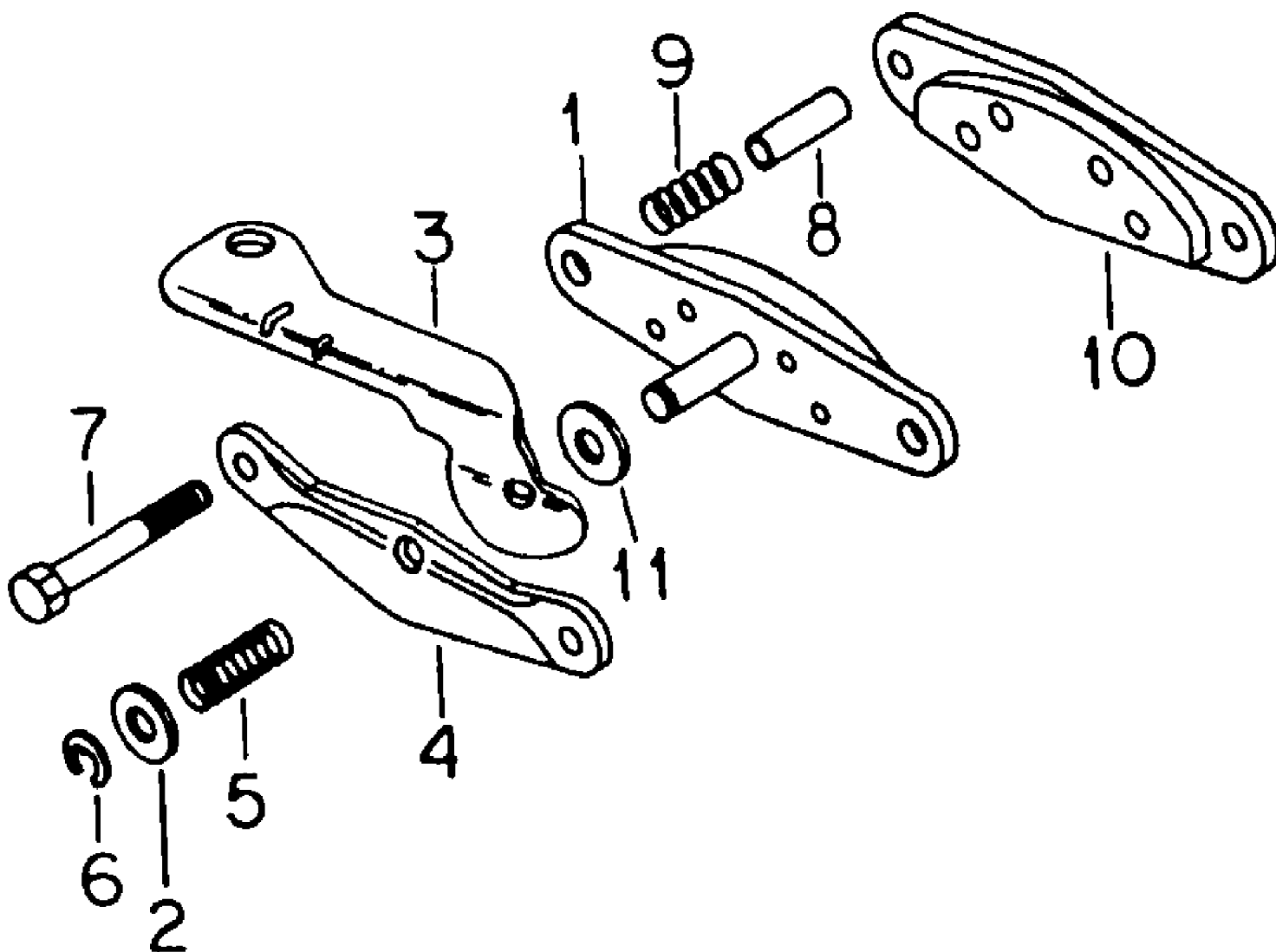




382 Gear & 383 Hydro
Air Cleaner

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-391786	1		Cleaner Assy, Air
	IH-77661-C1	1		Support, Air Cleaner
2	BS-270853	1	/P	Gasket, Air Cleaner
3	BS-270843	1	S	Element
4	BS-93622	1		Screw, Air Cleaner
5	BS-93323	1		Screw, Air Cleaner



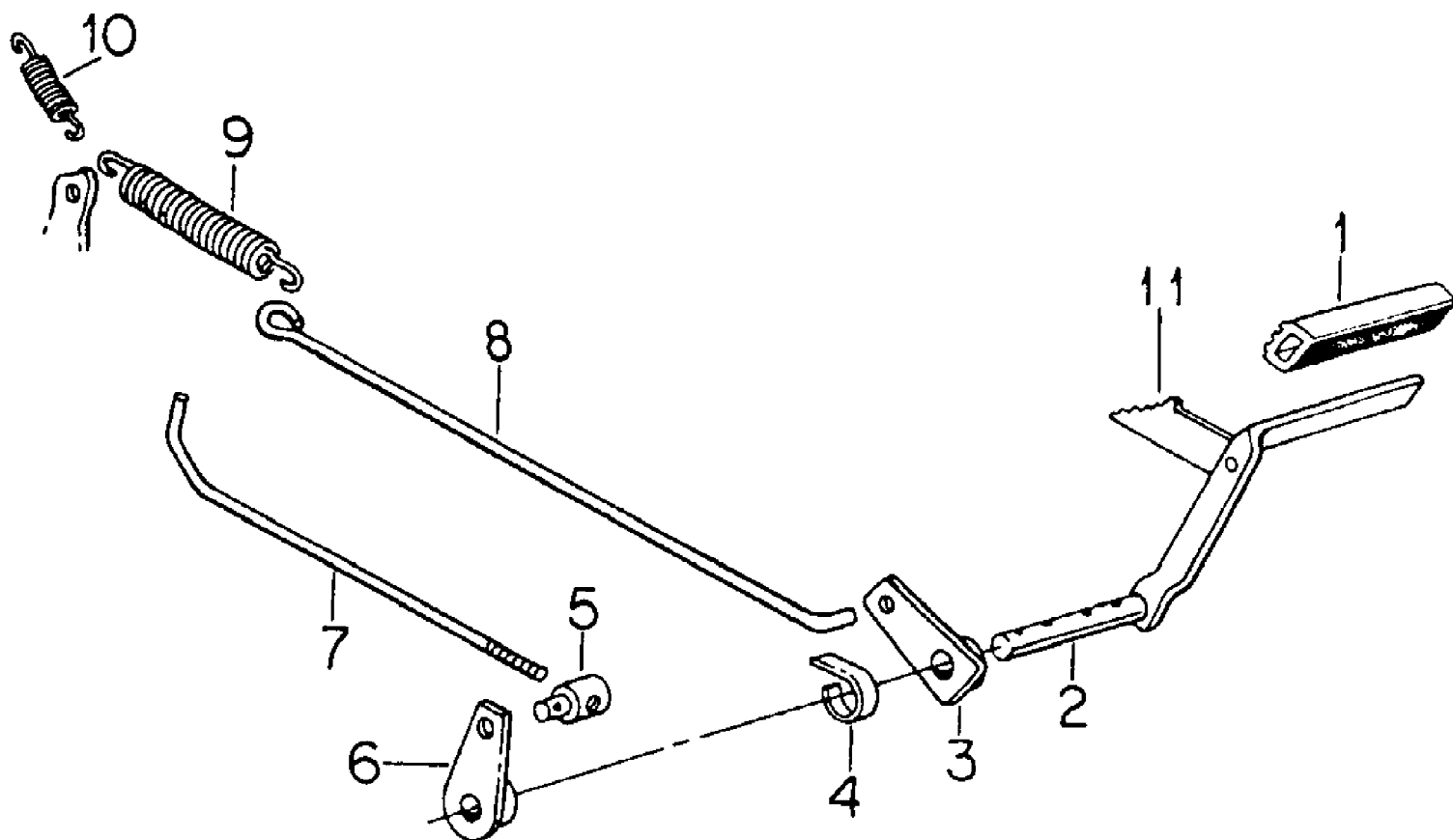
382 Gear & 383 Hydro
Brake Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1		1		Order Kit 759-3393
2	HH-03-03017	1		Washer, Thrust
3	HH-C-18-02434	1		Cam
4	HH-C-14-03286	1		Plate, Actuator
5	HH-A-06-03031	2		Spring, Compression
6	716-0108	1	S	Ring, Retaining
7	HH-01-03443	2	S	Screw, 1/4-20 X 2 Phc Hex Hd Cap
	712-0107	1	S	Nut, 1/4 Cad P/T Lock Type 8
8		1		Order Kit IH-107027-C1
9	HH-A-06-03314	2		Spring, Return
10		1		Order Kit 759-3393
11		1		Order Kit IH-107027-C1
	759-3393	1	/P	Kit Includes Brake Relining Bushing Washer, Flat Plate Assy, Stud Plate Assy, Side Instructions, Installing
	IH-107027-C1	1		Kit Includes Brake Spacer Washer, Flat Bushing Instructions, Installing

382 Gear & 383 Hydro
Brake Controls-382 Gear Drive S/N 70001 & Up

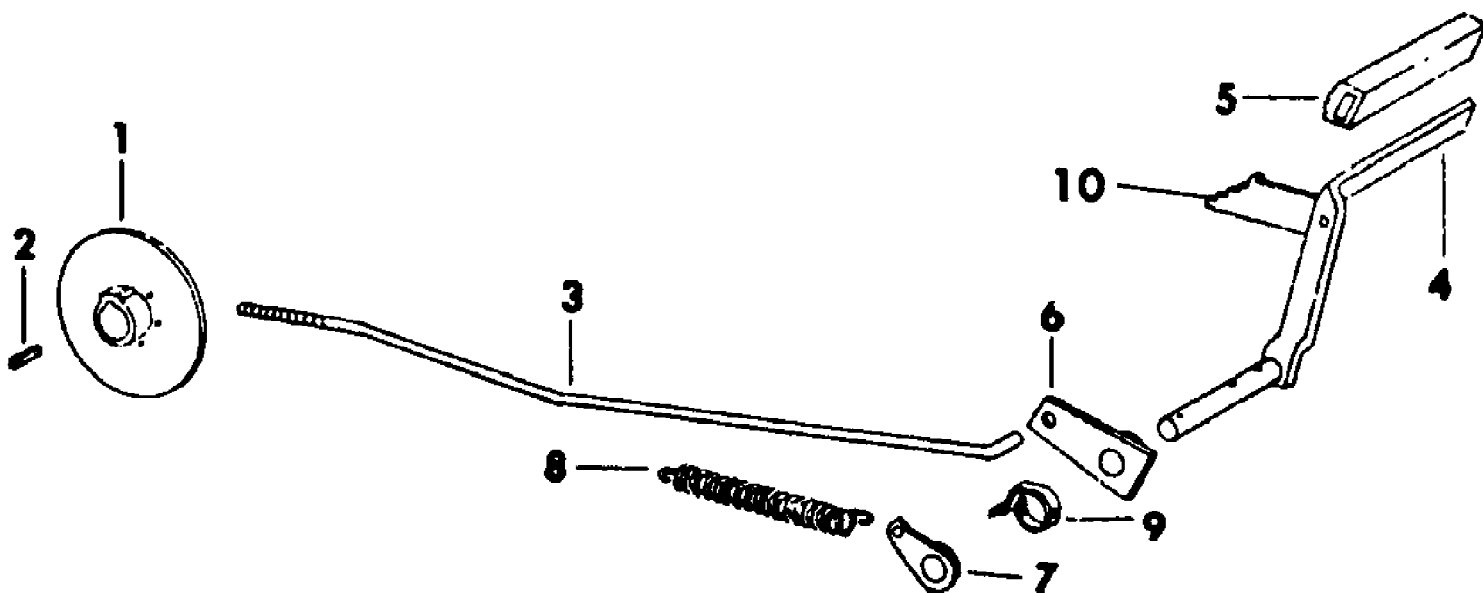
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382 Gear & 383 Hydro
Brake Controls-382 Gear Drive S/N 70001 & Up

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Ref #	Part Number	Qty	S/P/F	Description
1	724-3001	1		Pad, Pedal (Serial Number 74457 and Below)
	724-3000	1	S	Pad, Pedal (Serial Number 74458 and Above)
2	703-0858	11		Pedal Assy, Clutch & Brake (Replaces 703-0856 on Tractors w/Serial No. 74457 and Below by Also Ordering Kit 759-3128, Grip 720-3004 and Pad 724-3000.)
	736-3028	1		Washer, .781 X 1.250 X .054
3	703-0278	1		Lever Assy, Foot Pedal Brake
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hvy Pln Cld Spr
4	732-3024	1		Spring, Neutral Start
5	711-3116	1	/P	Pin, Adjustment
	736-0275	1	S	Washer, .344 X .688 X .051
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
6	703-0280	1		Arm, Pivot
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hvy Pln Cld Spr
7	747-3093	1	/P	Rod, Clutch
8	747-3072	1		Rod, Brake
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
	736-0140	1	S	Washer, .406 X .812 X .051
9	732-3047	1	/P	Spring, Brake Tension
	732-0395	1	S	Spring, 1/2 X .251 Extension
	IH-22256-R1	1		Washer, .281 X .500 X .056 Pin
10	732-0395	1	S	Spring, 1/2 X .251 Extension
	IH-22256-R1	1		Washer, .281 X .500 X .056 Pln
11		1		Ratchet, Brake Lock (Serial Number 74457 and Below Order Pedal 703-0858, Kit 759-3128, Grip 720-3004 and Pad 724-3000.)
		1		Ratchet, Brake Lock (Serial Number 74458 and Above Order Kit 759-3128)
	720-3004	1		Grip, Brake Lock Ratchet (Serial Number 74458 and Above)
	759-3128	1		Kit, Brake Lock (Serial Number 74458 and Above)
		1		Ratchet
		1		Nut
		1		Washer, Bell
		1		Washer, Flat



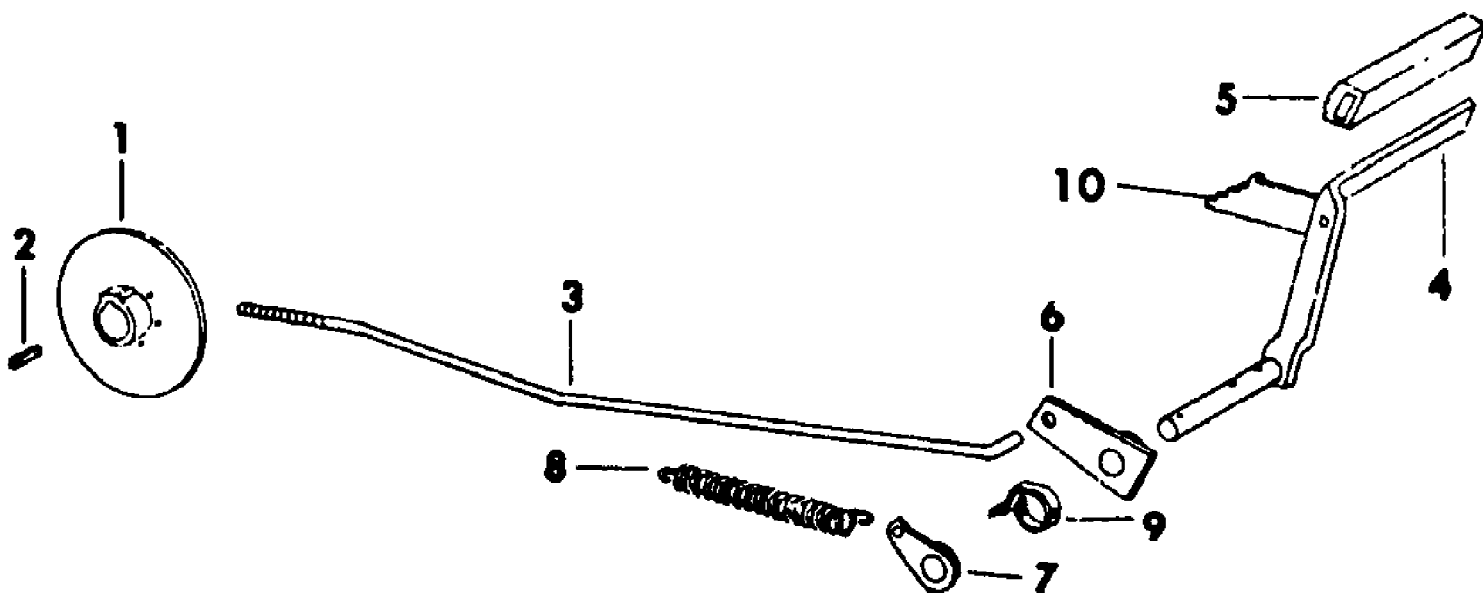
382 Gear & 383 Hydro
Brakes & Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	761-3001	1		Disc and Hub Assy
	750-3008	4		Washer, .281 X .750 X .105
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type
2	714-0868	1	S	Key, 3/16 X 3/4 SAE 9 Woodruff
3	747-3045	1		Rod, Brake
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
	736-0140	1	S	Washer, .406 X .812 X .051
4	703-0859	1		Pedal Assy, Clutch and Brake (Replaces IH-538866-R1 on Tractors w/Serial No. 74457 and Below By Also Ord
	736-3028	1		Washer, .781 X 1.250 X .054
5	724-3001	1		Pedal, Foot
	724-3000	1	S	Pad, Pedal (Serial Number 74458 and Above)
6	703-0278	1		Lever Assy, Foot Pedal Brake
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hvy Pln Cld Spr
7	703-0280	1		Brake Assy
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hvy Pln Cld Spr
8	732-3019	1	/P	Spring, Extension
9		1		Not used in this application
10		1		Ratchet, Brake Lock (Serial Number 74457 and Below Order Pedal 703-0859, Kit 703-0859 & Pad 720
		1		Ratchet, Brake Lock (Serial Number 74458 and Above Order Kit 759-3128)
	720-3004	1		Grip, Brake Lock Ratchet (Serial Number 74458 and Above)
	759-3128	1		Kit, Brake Lock (Serial Number 74458 and Above) Ratchet Nut Washer, Bell Washer, Flat

382 Gear & 383 Hydro
Brakes & Connections-382 Gear Drive S/N 70000 & Below

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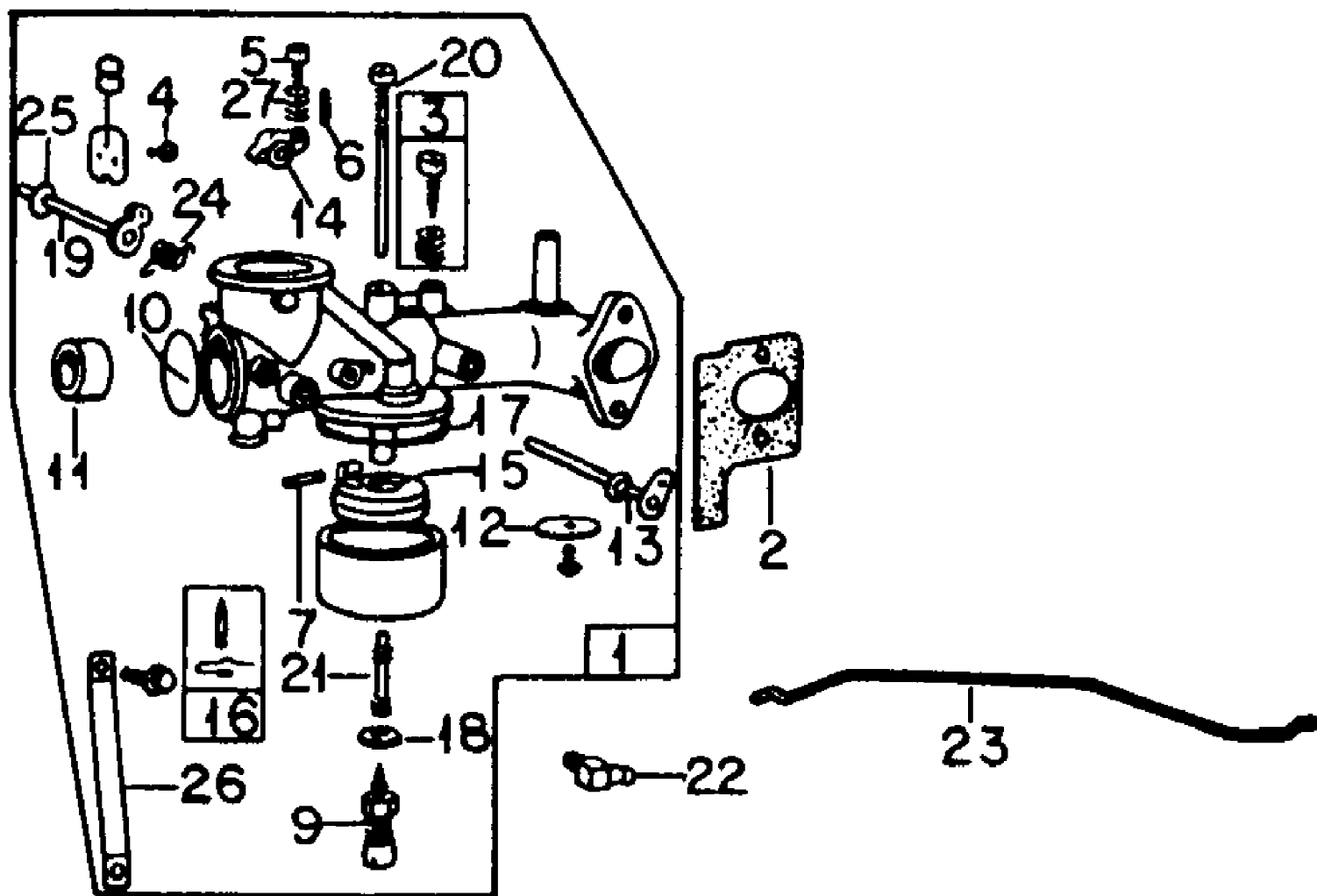


382 Gear & 383 Hydro

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Brakes & Connections-382 Gear Drive S/N 70000 & Below

Ref #	Part Number	Qty	S/P/F	Description
1	761-3001	1		Disc and Hub Assy
	750-3008	4		Washer, .281 X .750 X .105
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type
2	714-0868	1	S	Key, 3/16 X 3/4 SAE 9 Woodruff
3	747-3045	1		Rod, Brake
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
	736-0140	1	S	Washer, .406 X .812 X .051
4	IH-538866-R1	1		Pedal Assy, Clutch and Brake
	736-3028	1		Washer, .781 X 1.250 X .054
5	724-3001	1		Pedal, Foot
6	703-0278	1		Lever Assy, Foot Pedal Brake
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hvy Pln Cld Spr
7	703-0280	1		Brake Assy
8	732-3019	1	/P	Spring, Extension
9		1		Not used in this application
10		1		Ratchet, Brake Lock (Order Pedal Assy IH-538866-R1)



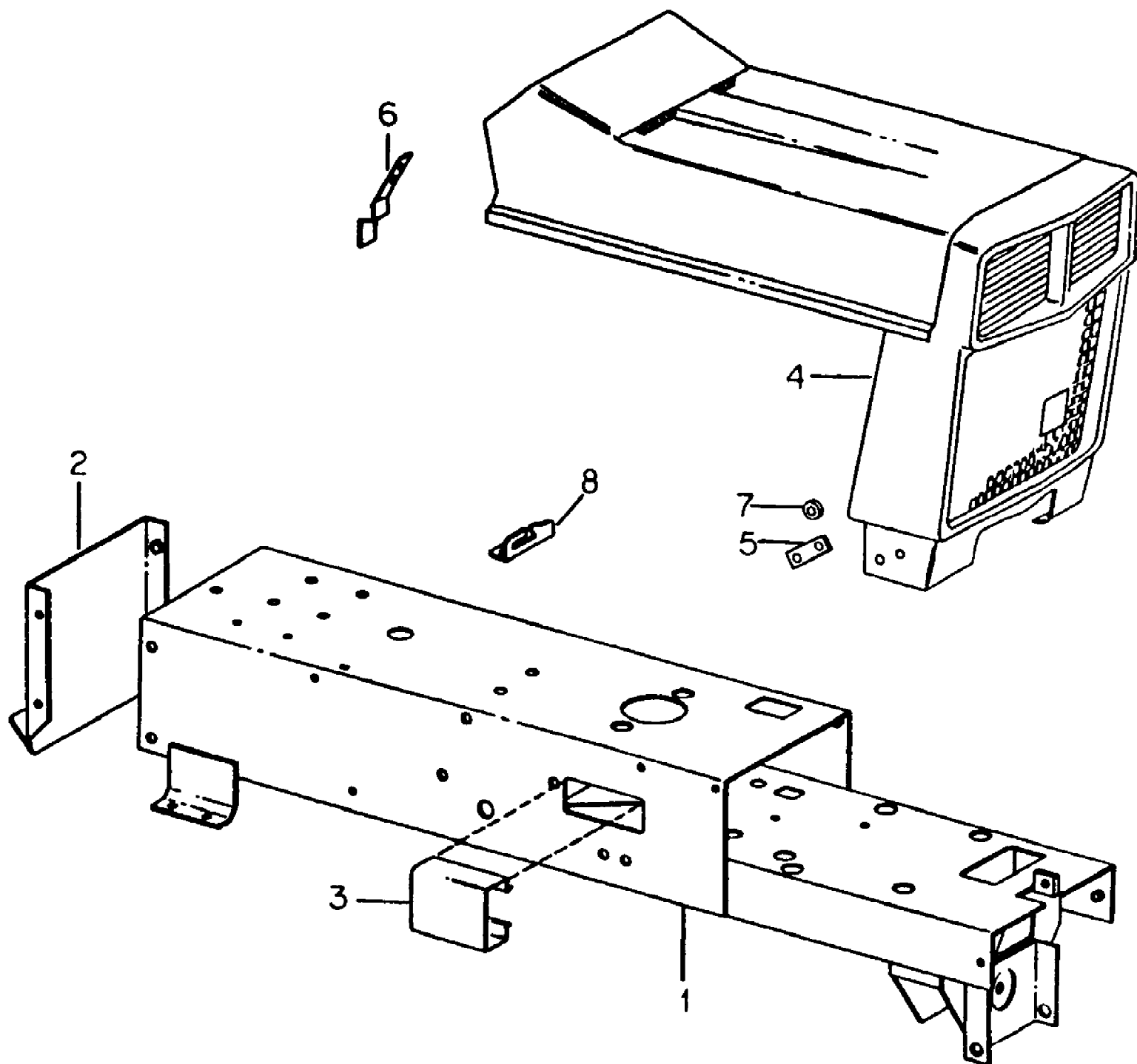
382 Gear & 383 Hydro
Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-491026	1	/P	Carburetor Assy
	BS-93357	2		Screw, Carburetor Mtg
2	BS-270872	1	S	Gasket, Carburetor
3	BS-292681	1	/P	Valve Assy, Carb
4	BS-93499	2	S	Screw, Throttle
5	BS-91920	1		Screw, Machine Throttle Stop
6	BS-93043	1		Pin, Throttle Stop
7	BS-230896	1		Pin, Float Hinge
8	BS-222010	1	/P	Valve, Choke
9	~NLA	1		Valve, Needle (Order Kit BS-394698)
10	BS-221997	2		Plug, Welch
11	BS-211960	2		Venturi, Carb
12	BS-222858	1	S	Valve, Throttle
13	BS-491006	1	/P	Shaft, Lever Throttle
14	BS-211712	1	S	Stop, Throttle
15	BS-299707	1	/P	FLoat, Carb
16	BS-394681	1	/P	Valve, Fuel Inlet
17	BS-270511	1	/P	Gasket, Float Bowl
18	BS-222014	1	S	Washer, Float Bowl
19	IH-77631-C1	1		Shaft, Choke Lever
20	BS-299740	1		Nozzle, Carb
21	~NLA	1		Screw, Nozzle (Order Kit BS-394698)
22	IH-77634-C1	1		Connector, Fuel Pipe
23	IH-77636-C1	1		Link, Choke
24	BS-261116	1		Spring, Choke Return
25	BS-270382	1	S	Washer, Choke Lever
26	IH-77662-C1	1		Bracket, Carb
	710-0432	2	/P	Screw, No. 10NF X 3/8 H/Hd Tap
27	BS-26157	1	S	Spring, Throttle Adj
	BS-394698	1	/P	Kit, Carburetor Overhaul

382 Gear & 383 Hydro
Drawbar, Engine Mount, Hood Grille & Frame

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382 Gear & 383 Hydro
Drawbar, Engine Mount, Hood Grille & Frame

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0367	1		Frame Assy - 382 Gear Drive (S/N 70000 & Below -382H)
	703-0588	1		Frame Assy - 382 Gear Drive (S/N 70001 & Above)
	~NLA	4		Screw, Type 5 Truss Hd
	IH-140917-C1	1		Bushing, Steering Shaft Nylon (Service For Bushing in Frame)
2	703-0329	1		Drawbar Assy
3	703-0284	1		Cover, Steering Arm
4	703-0332	1		Hood Assy
5	703-0334	2		Bracket, Hood Front Mounting
	710-0342	2	S	Bolt, 3/8 X 1-1/4 Type 1
	712-0798	2	/P	Nut, 3/8 Type 5
	736-0140	1	S	Washer, .406 X .812 X .051
	712-0375	2	/P	Nut, 3/8 Cad P/T Lock Type 1
	710-0344	2	/P	Bolt, 3/8 X 1-1/2 Type 1
6	703-0333	1		Latch, Hood
		2		Screw, No. 8 X 1/2 Znp P/Hdcr Mach (Common Hardware, Purchase Locally)
	IH-131015	2		Washer, .188 X .438 X .036
	712-0142	2	/P	Nut, No. 8 Mach Screw Type 1
7	735-3011	4		Spacer, Rubber
	IH-614452-R1	4	S	Washer, .406 X 1.250 X .090
	736-3032	2		Washer, .406 X 1.000 X .056
8	703-0717	1		Bracket, Shifter Index (Serial Number 72880 and Above)
	710-3098	2		Screw, 1/4 X 1/2 Znp P/Hdcr Mach
	712-3006	2	/P	Nut, 1/4 Type 5
	736-0329	2	S	Washer, 1/4 Lock

382 Gear & 383 Hydro
Drive-Gear Drive-S/N 70000 & Below

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3046	2		U-Bolt
	712-3009	4	S	Nut, 5/16 Cad P/T Lock Type 5
2	750-3010	4		Spacer, Transaxle Mounting
		2		Bolt, 3/8 X 3 Type 1 (Common Hardware, Purchase Locally)
3	714-0868	1	S	Key, 3/16 X 3/4 SAE 9 Woodruff
4	756-3015	1		Pulley, Transaxle
	IH-58662-C1	1		Pulley, Transaxle (Tractor w/Creeper Drive & Snow Thrower)
	710-0349	1		Screw, 5/16 X 3/4 Znp Sq Hd C/Pt Set
5	754-3009	1	S	Belt, Mower & Final Drive
	754-3019	1		Belt, Mower & Final Drive (Tractor w/Creeper Drive & Snow Thrower)
6	703-0285	1		Arm Assy, Belt Tensioning
7	738-3017	1		Bolt, IPTO Shoulder
	712-3009	1	S	Nut, 5/16 Cad P/T Lock Type 5
8	732-3019	1	/P	Spring, Extension, 5.5 In. Long, 48 Coils
	735-3023	1		Cover, Rubber Spring
9	756-3009	1	S	Pulley, Final Drive Idler
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type 1
10	756-3010	1		Pulley, Intermediate Drive
11	741-3006	2	S	Bearing, Intermediate Pulley
12	716-0101	2	S	Ring, External Retaining
13	716-3003	2	/P	Ring, Internal Retaining
14	754-3010	1	S	Belt, Clutching
15	756-3016	1		Pulley, Engine Drive
16	756-3012	1		Pulley, Mower Drive, 5-1/4 In. Diameter
	710-0510	1	/P	Bolt, 7/16-NF X 3 Type 5
	736-3030	2	/P	Washer, .469 X 1.469 X .090
	712-3031	1		Nut, Special
17		1		Key, 1/4 X 2-3/4 Sq Parallel (Common Hardware, Purchase Locally)
18	703-0287	1		Bushing Assy, Clutch
	736-3028	1		Washer, .781 X 1.250 X .054
19	741-3007	1	S	Bushing
20	756-3013	1	S	Pulley, Mower Shifter Idler
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type 1
21	703-0290	1		Guide, Belt
22	703-0291	1		Guide, Belt
		2		Washer, .344 X .562 X .054 (Common Hardware, Purchase Locally)
	712-3009	2	S	Nut, 5/16 Cad P/T Lock Type 5
23	735-3012	1		Cover, Gear Shift Hole
24	703-0366	1		Plate, Gear Shift Hole
	710-0473	6	/P	Screw, No. 10 X 1/2 P/Hdcr Tap
25	747-3037	1		Support, Belt Guide
26	703-0301	1		Guide, Engine Belt
27	747-3030	2	/P	Guide, Transaxle Belt
	736-0195	2	/P	Washer, 11/32 X 7/8 X 16 Ga
	712-0267	2	S	Nut, 5/16 Type 5

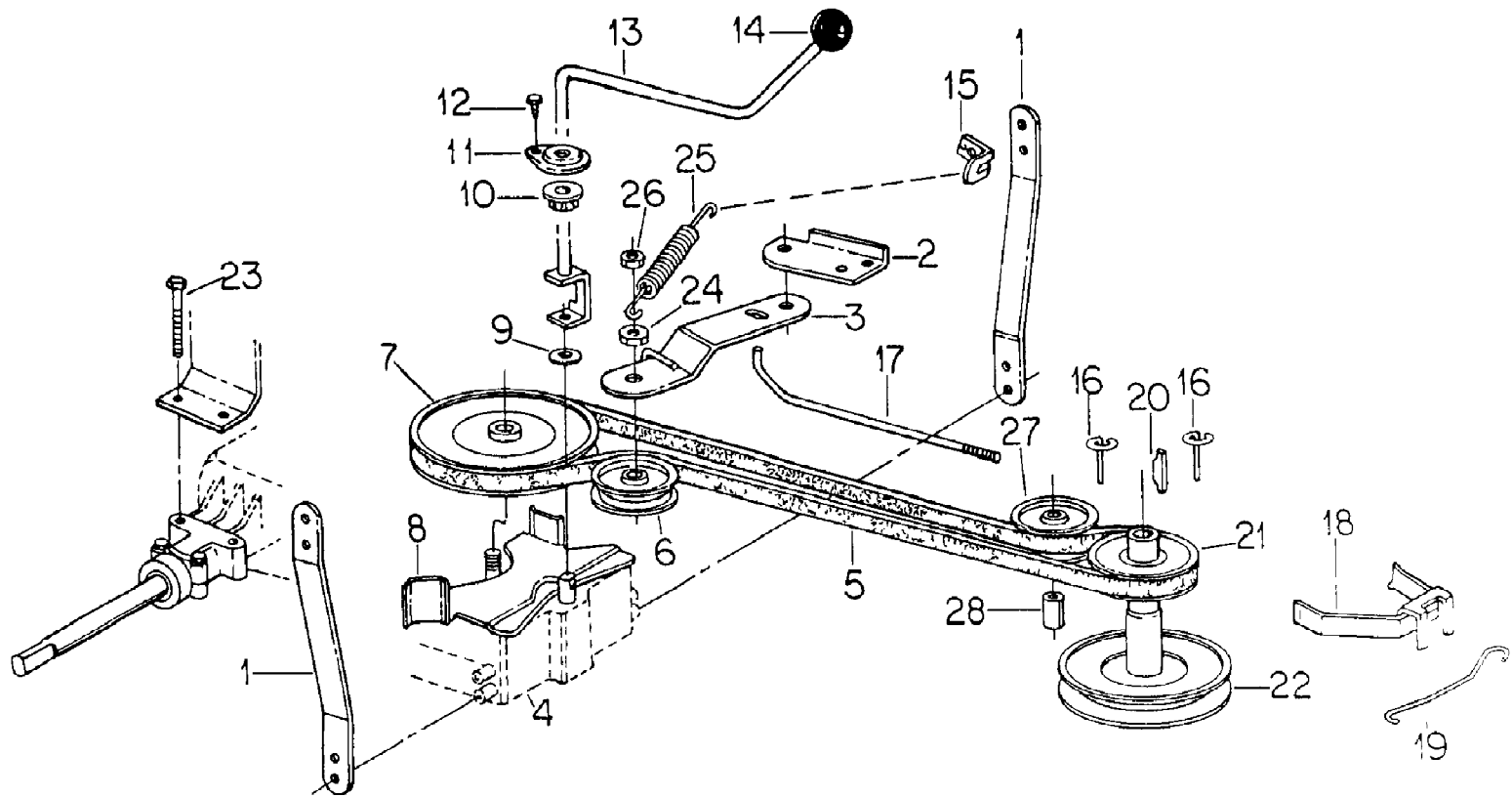
382 Gear & 383 Hydro
Drive-Gear Drive-S/N 70000 & Below

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Ref #	Part Number	Qty	S/P/F	Description
28	732-3020	1	/P	Spring, Extension, 4.9 In. Long, 30 Coils

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Drive-Gear Drive-Tractors S/N 70001 & Up

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382 Gear & 383 Hydro
Drive-Gear Drive-Tractors S/N 70001 & Up

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0601	2		Brace, Transmission
	IH-106425-C1	4		Screw, 5/16-18 X .625 Hex Washer Hd
	710-0118	4	S	Bolt, 5/16 X 3/4 Type 5
	736-0119	4	S	Washer, 5/16 Lock
	712-0267	4	S	Nut, 5/16 Type 5
2	703-0602	2		Support, Clutch Idler, Bracket
	710-0118	2	S	Bolt, 5/16 X 3/4 Type 5
	736-0119	2	S	Washer, 5/16 Lock
	712-0267	2	S	Nut, 5/16 Type 5
3	703-0605	1		Bracket, Clutch Idler
	710-0514	1	/P	Bolt, 3/8 X 1 Type 5
	~NLA	1		Spacer, Shield
	736-0169	1	S	Washer, 3/8 Lock
	712-0798	1	/P	Nut, 3/8 Type 5
4	717-3029	1		Transaxle, 5 Speed - For Service Parts See Details Elsewhere This Unit
5	754-3018	1	S	Belt, Drive
6	756-3024	1	S	Pulley, Idler
	710-0427	1	S	Bolt, 3/8 X 2 Type 5
	736-0169	1	S	Washer, 3/8 Lock
7	756-3028	1	/P	Pulley, Transmission
	714-0129	1	S	Key, #4 Hi-Pro 3/32 X 5/8
	736-0921	1	S	Washer, 1/2 Lock
	712-3029	1	/P	Nut, 1/2-NF Jam Type 5
8	14631	1		Support, Belt Keeper
	IH-106425-C1	2		Screw, 5/16-18 X .625 Hex Washer Hd
9	717-0234	1		Washer, Shifter
10		1		Not used in this application
11	12653	1		Bushing, Cap
12	710-0224	1	S	Screw, No. 10-16 X 1/2 H/Wht Tap
13	703-0612	1		Lever, Gear Shift
	736-0270	1	/P	Washer, Belleville
		1		Bolt, 1/4-NF X 5/8 Pln Type 5 (Common Hardware, Purchase Locally)
14	720-3000	1	S	Knob, Shifter
15	12372	1		Support, Steering Rod, Bracket
16	747-3081	2		Rod, Belt Guide
	736-0275	2	S	Washer, .344 X .688 X .051
	712-3009	2	S	Nut, 5/16 Cad P/T Lock Type 5
17	747-3093	1	/P	Rod, Clutch
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
	736-0275	1	S	Washer, .344 X .688 X .051
18	703-0301	1		Guide, Engine Belt
19	747-3037	1		Support, Belt Guide
20		1		Key, 1/4 X 2-3/4 Sq Parallel (Common Hardware, Purchase Locally)
21	756-3016	1		Pulley, Engine Drive
22	756-3012	1		Pulley, Mower Drive
	710-0510	1	/P	Bolt, 7/16-NF X 3 Type 5
	736-3030	2	/P	Washer, .469 X 1.469 X .090
	712-3031	1		Nut, Special

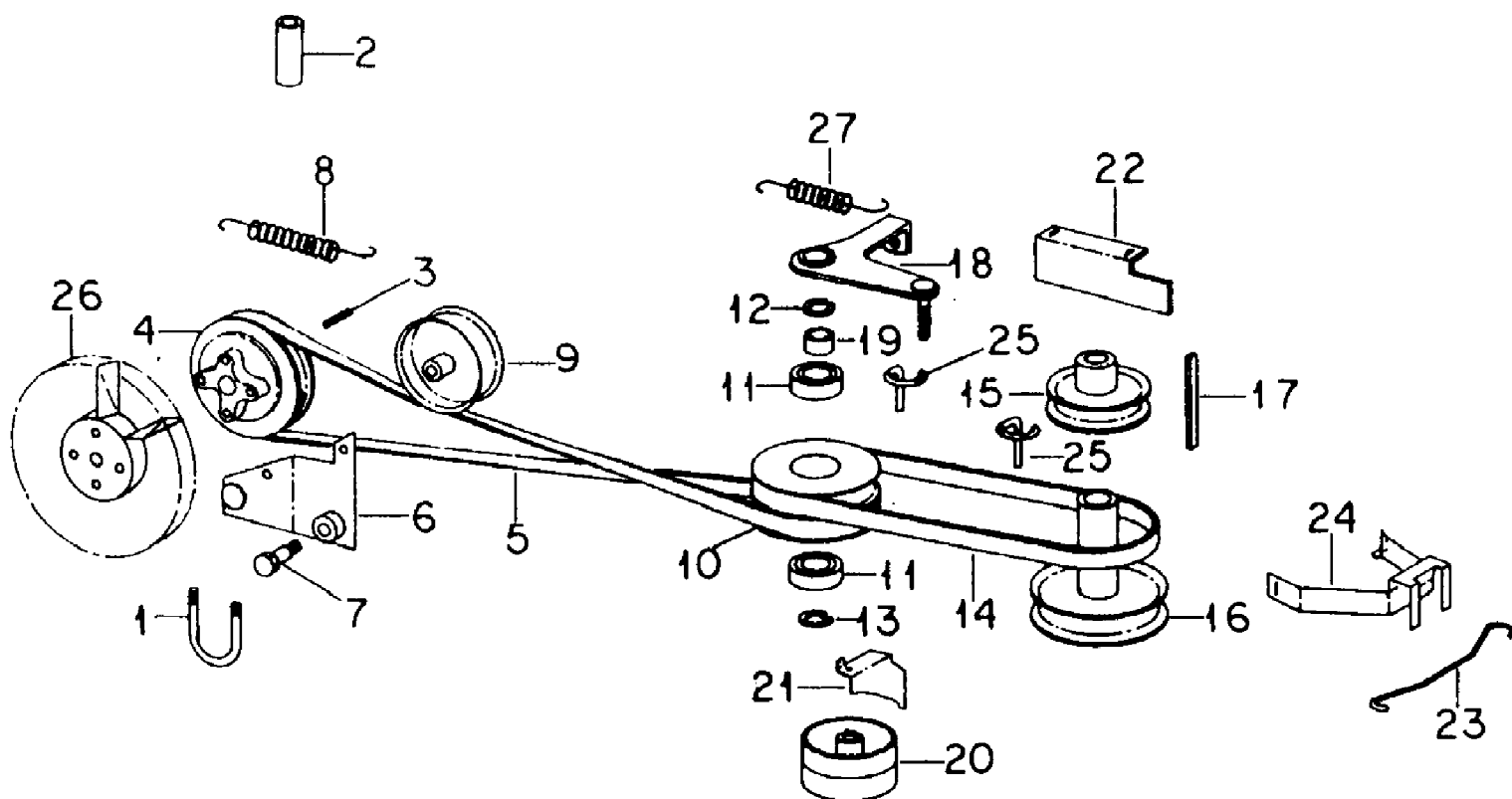
382 Gear & 383 Hydro
Drive-Gear Drive-Tractors S/N 70001 & Up

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Ref #	Part Number	Qty	S/P/F	Description
23	710-3073	4	S	Bolt, 5/16 X 2-1/4 Type 5
	712-0267	4	S	Nut, 5/16 Type 5
	736-0119	4	S	Washer, 5/16 Lock
24	712-0798	1	/P	Nut, 3/8 Type 5
25	732-3019	1	/P	Spring, Idler
	735-3023	1		Cover, Rubber Spring
26	712-3000	1	S	Nut, 3/8 Cad P/T Lock Type 5
27	756-3024	1	S	Pulley, Idler
	736-0169	1	S	Washer, 3/8 Lock
	712-3000	1	S	Nut, 3/8 Cad P/T Lock Type 5
28	711-0396	1	/P	Bushing, Spacer

382 Gear & 383 Hydro
Drive-Hydrostatic

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382 Gear & 383 Hydro
Drive-Hydrostatic

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3046	2		U-Bolt
	712-3009	4	S	Nut, 5/16 Cad P/T Lock Type 5
2	750-3010	3		Spacer, Transaxle Mounting
		2		Bolt, 3/8 X 3 Type 1 (Common Hardware, Purchase Locally)
3	714-0868	1	S	Key, 3/16 X 3/4 Woodruff No. 9
4	756-3014	1	/P	Pulley, Transmission Drive
	711-3061	1		Bushing
	736-0222	3	S	Washer, 1/4 Ext Tooth Lock
	710-3049	5		Bolt, 1/4 X 9/16 Type 5
	736-3033	1		Washer, .281 X .875 X .098 Phc Hdn
	703-0302	1		Retainer, Bolt
5	754-3007	1	S	Belt, Mower and Final Drive
6	703-0285	1		Arm Assy, Belt Tensioning
7	738-3017	1		Bolt, IPTO Shoulder
	712-3009	1	S	Nut, 5/16 Cad P/T Lock Type 5
8	732-3019	1	/P	Spring, Extension, 5.5 In. Long, 48 Coils
	735-3023	1		Cover, Rubber Spring
9	756-3009	1	S	Pulley, Final Drive Idler
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type 1
10	756-3010	1		Pulley, Intermediate Drive
11	741-3006	2	S	Bearing, Intermediate Pulley
12	716-0101	2	S	Ring, External Retaining
13	716-3003	2	/P	Ring, Internal Retaining
14	754-3008	1	S	Belt, Clutching
15	756-3011	1	/P	Pulley, Hydro Engine Drive
16	756-3012	1		Pulley, Mower Drive, 5-1/4 In. Diameter
	~NLA	1		Pulley, Mower Drive, 4-5/8 In. Diameter (Order 756-3012)
	710-0510	1	/P	Bolt, 7/16-NF X 3 Type 5
	736-3030	2	/P	Washer, .469 X 1.469 X .090
	712-3031	1		Nut, Special
17		1		Key, 1/4 X 2-3/4 Sq Parallel (Common Hardware, Purchase Locally)
18	703-0287	1		Bushing Assy, Clutch
	736-3028	1		Washer, .781 X 1.250 X .054
19	741-3007	1	S	Bushing
20	756-3013	1	S	Pulley, Mower Shifter Idler
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type 1
21	703-0290	1		Guide, Belt
22	703-0291	1		Guide, Belt
		2		Washer, .344 X .562 X .054 (Common Hardware, Purchase Locally)
	712-3009	2	S	Nut, 5/16 Cad P/T Lock Type 5
23	747-3037	1		Support, Belt Guide
24	703-0301	1		Guide, Engine Belt (Use w/Pulley) 5-1/4 Diameter
	IH-538741-R1	1		Guide, Engine Belt (Use w/Pulley) 4-5/8 Diameter
25	747-3030	2	/P	Guide, Transaxle Belt

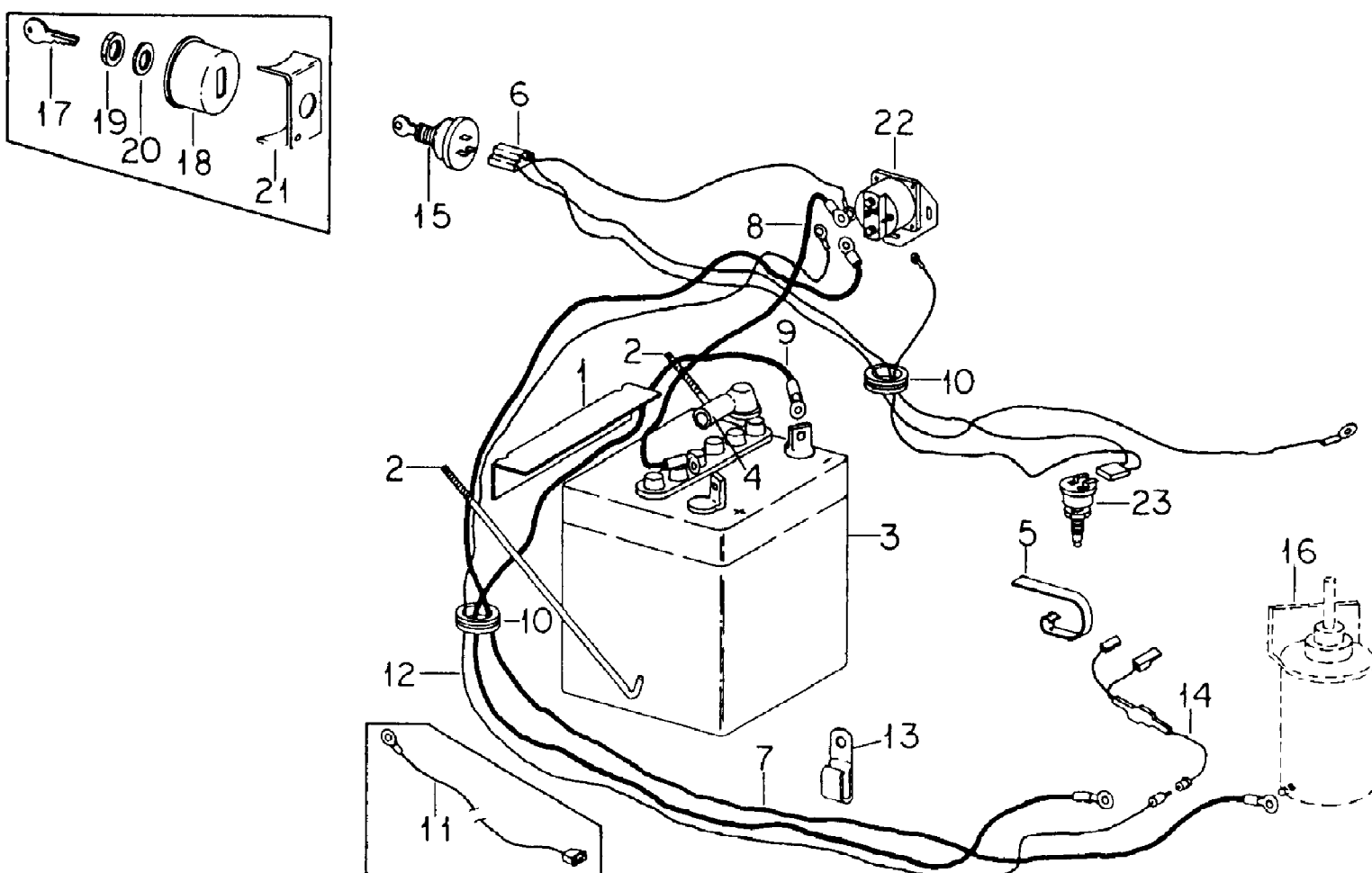
382 Gear & 383 Hydro
Drive-Hydrostatic

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Ref #	Part Number	Qty	S/P/F	Description
	736-0195	2	/P	Washer, 11/32 X 7/8 X 16 Ga
	712-0267	2	S	Nut, 5/16 Type 5
26	759-3273	1	S	Fan, Hydrostatic 6 Blade
27	732-3020	1	/P	Spring, Extension (For Clutching Belt) 4.9 In. Long 30 Coils

382 Gear & 383 Hydro
Electric Starting-SN 73928 & Below

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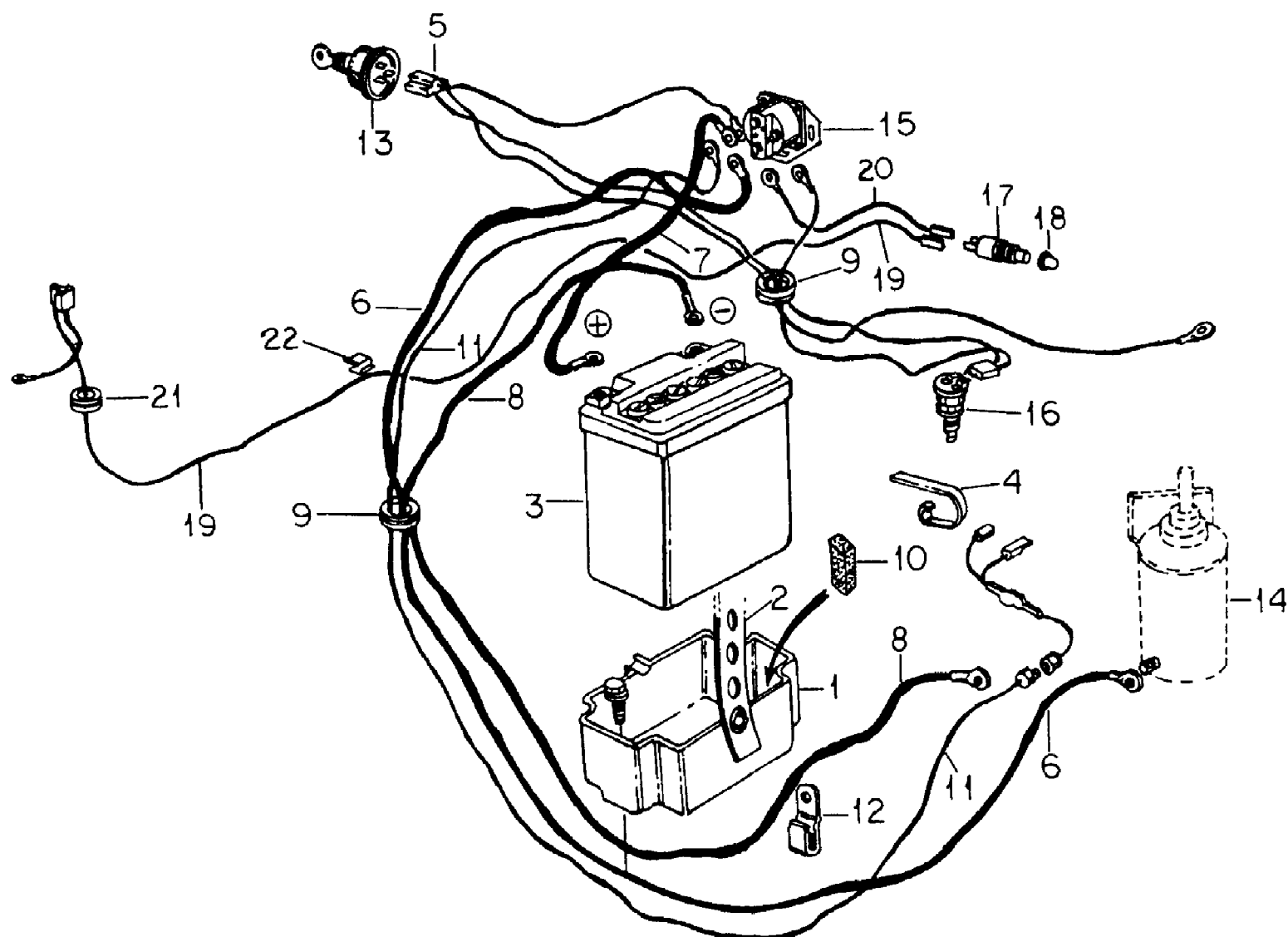
382 Gear & 383 Hydro
Electric Starting-SN 73928 & Below

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0311	1		Clamp, Battery Hold Down
2	747-3042	2		Bolt, Battery Hold Down
	736-3020	2	S	Washer, .266 X .625 X .036
	KH-X-276-7	2	S	Nut, 1/4-20 Wing
3	725-3029	1		Battery, Low Maintenance, 12 Volt
4	725-3007	1	S	Cover, Battery Terminal
5	732-3024	1		Spring, Neutral Start
	715-0247	1	S	Pin, 3/16 X 1 Med Pln Cld Spr
6	725-3030	1		Harness Assy, Cable
	726-3024	1		Clamp
7	725-3031	1		Cable Assy, Magnetic Switch to Starter
8	725-3032	1		Cable Assy, Battery to Magnetic Switch
	710-0451	1	/P	Bolt, 5/16 X 3/4 Crg Type 1
	712-0267	1	S	Nut, 5/16 Type 5
9	725-3033	1		Cable Assy, Battery to Ground
		1		Bolt, 1/4 X 3/4 Crg Type 1 (Common Hardware, Purchase Locally)
	736-3006	1	/P	Washer, 1/4 Ext Int Tooth Lock
	712-3006	2	/P	Nut, 1/4 Type 5
10	735-3009	2		Grommet
11		1		Not used in this application
12	725-3034	1		Cable Assy, Alternator to Magnetic Switch
13	726-3019	1		Clip, Cable Harness
	712-0267	1	S	Nut, 5/16 Type 5
	~NLA	1		Washer, .344 X .562 X .054
14		1		Not used in this application
15	725-3037	1	S	Switch, Magneto Ignition & Starting (Includes Key Nut & Washer)
16		1		Motor Assy, Starter For Components See List of Parts Under Details of Starter Motor
17		1		Not used in this application
18		1		Not used in this application
19		1		Not used in this application
20		1		Not used in this application
21		1		Not used in this application
22	725-3001	1	S	Switch, Magnetic
	736-0119	2	S	Washer, 5/16 Lock
	712-0267	2	S	Nut, 5/16 Type 5
	736-0722	1	S	Washer, No. 10 Lock
	712-0349	1	/P	Nut, No. 10-NF Mach Screw Type 1
	~NLA	2		Screw, 1/4 X 5/8 Znp P/Hdcr Mach Hd Mach
	736-0329	2	S	Washer, 1/4 Lock
	712-3006	2	/P	Nut, 1/4 Type 5
23	725-3038	1	S	Switch Assy, Neutral Starting

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Electric Starting-SN 73929 & Up

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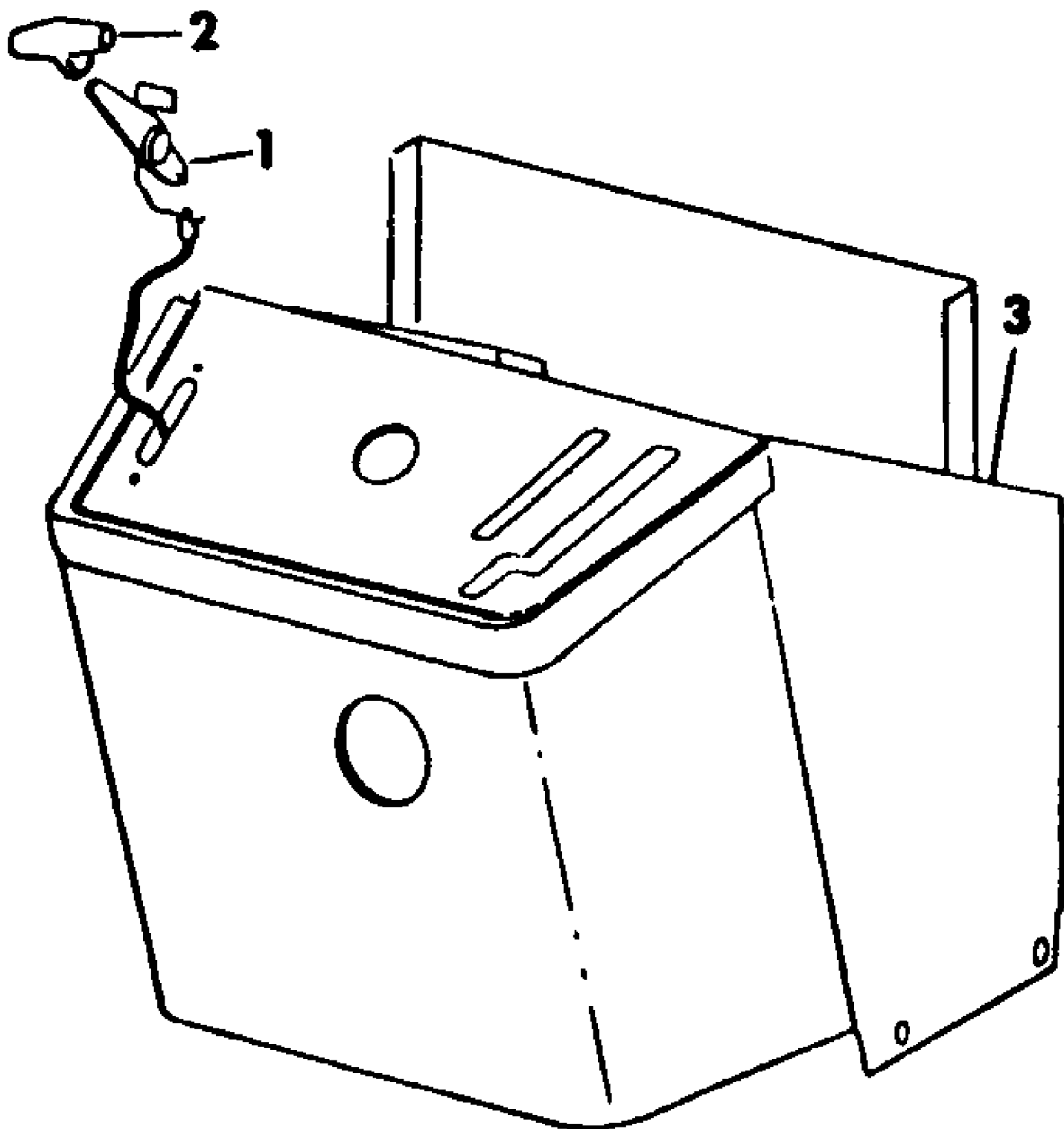
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Ref #	Part Number	Qty	S/P/F	Description
1	731-0534	1		Box, Battery
	710-3021	2	/P	Screw, 5/16 X 5/8 H/Hd Tap
2	735-0204	1		Strap, Battery
	710-3021	2	/P	Screw, 5/16 X 5/8 H/Hd Tap
3	IH-106351-C91	1	S	Battery
		1		Hose, Overflow (Common Hardware, Purchase Locally)
	726-3013	1		Clip, Hose
4	732-3024	1		Spring, Neutral Start
	715-0247	1	S	Pin, 3/16 X 1 Med Pln Cld Spr
5	725-3030	1		Harness Assy, Cable (Serial Number 76666 and Below)
	725-3068	1		Harness Assy, Cable (Serial Number 76666 and Above)
	725-3083	1		Harness, Secondary Cable -382 (Serial Number 76667 and Above)
	725-3084	1		Harness, Secondary Cable -382H (Serial Number 76667 and Above)
	726-3024	1		Clamp
6	725-3031	1		Cable Assy, Magneto Switch to Starter
7	725-3032	1		Cable Assy, Battery to Magnetic Switch
8	725-3033	1		Cable Assy, Battery to Ground
		1		Bolt, 1/4 X 3/4 Crg Type 1 (Common Hardware, Purchase Locally)
	736-3006	1	/P	Washer, 1/4 Ext Int Tooth Lock
	712-3006	1	/P	Nut, 1/4 Type 5
	725-3007	1	S	Cover, Battery Terminal
9	735-3009	2		Grommet
10	722-0135	4		Strip, Foam
11	725-3034	1		Cable Assy, Alternator to Magneto Switch
12	726-3019	1		Clip, Cable Harness
	712-0267	1	S	Nut, 5/16 Type 5
	736-3009	1	/P	Washer, .344 X .532 X .060 Ht
13	725-3004	1	S	Switch, Magneto Ignition & Starting (Includes Key Nut & Washer)
14		1		Motor Assy, Starter For Components See List of Parts Under Details of Starter Motor
15	725-3001	1	S	Switch, Magnetic
	736-0119	2	S	Washer, 5/16 Lock
	712-0267	2	S	Nut, 5/16 Type 5
	736-0722	2	S	Washer, No. 10 Lock
	712-0349	1	/P	Nut, No. 10-NF Mach Screw Type 1
		2		Screw, 1/4 X 5/8 Znp P/Hdcr Mach (Common Hardware, Purchase Locally)
	736-0329	2	S	Washer, 1/4 Lock
	712-3006	2	/P	Nut, 1/4 Type 5
16	725-3038	1	S	Switch Assy, Neutral Starting
	IH-106392-C1	1		Kit, Hardware Nut Screw Lockwasher

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Ref #	Part Number	Qty	S/P/F	Description
17	725-3060	1	S	Switch, IPTO Neutral Starting (Serial Number 76666 and Below)
	725-0901	1		Switch, IPTO Neutral Starting (Serial Number 76667 and Above)
18	735-3006	1	/P	Boot, Neutral Start Switch (Serial Number 76666 and Below)
19	725-3035	1		Harness, Seat Switch Cable (Serial Number 73929 to 76666)
20	IH-1254686-C1	1		Cable, Neutral Starting Switch to Mag
	710-0432	1	/P	Screw, No. 10NF X 3/8 H/Hd Tap
		1		Washer, No. 10 Int Tooth Lock (Common Hardware, Purchase Locally)
21	735-3008	1	/P	Grommet, 5/16 X 23/32 X 7/16 D/C Rub
22	726-3021	1		Clip, Safety Starting



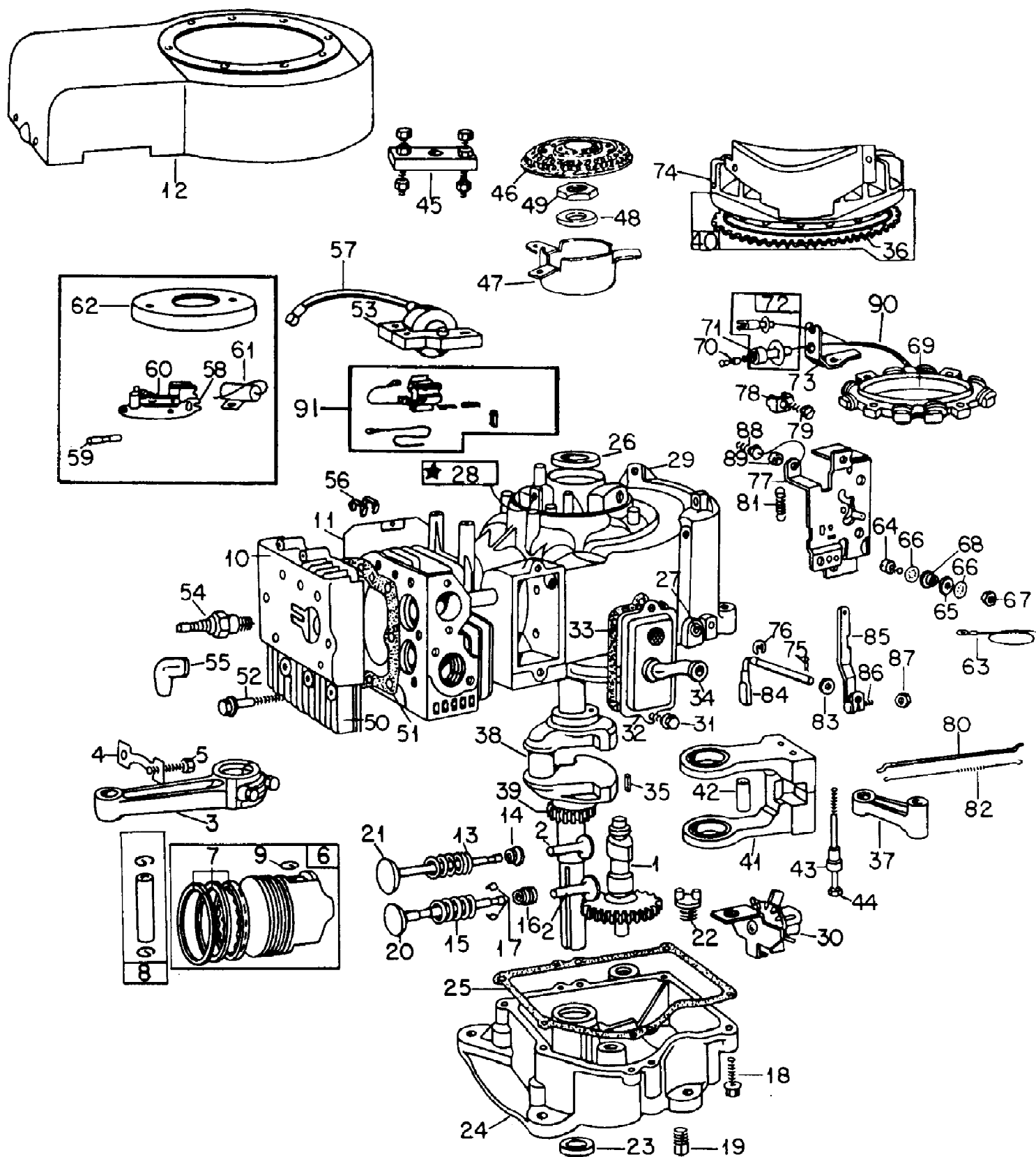
382 Gear & 383 Hydro
Engine Controls & Pedestal

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Ref #	Part Number	Qty	S/P/F	Description
1	746-3007	1	S	Control Assy, Throttle
	~NLA	2		Screw, No. 6 X 1/2 Znp P/Hds Mach
	~NLA	2		Washer, .156 X .375 X .036
2	731-0108	1	/P	Knob, Throttle Control
3	759-3146	1		Pedestal Assy W/Product Graphic
	710-3053	3		Screw, 5/16-18 X 5/8 Bevel Washer Hd Cap
		1		Screw, 5/16-18 X 1 Washer Hd Cap (Common Hardware, Purchase Locally)
	IH-140917-C1	1		Bushing, Steering Shaft Nylon (Service for Bushing on Pedestal)
	779-3296	1	/P	Product Graphic, Booster Battery Caution Instructions

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Engine-11 HP B&S-Electric Start

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Engine-11 HP B&S-Electric Start

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Ref #	Part Number	Qty	S/P/F	Description
	BS-253707-0326	1		Engine Assy, Service - Complete
	710-3050	2	S	Bolt, 5/16 X 1-1/2 Crg Type 5
	710-0805	2	/P	Bolt, 5/16 X 1-1/2 Type 5
	712-3009	4	S	Nut, 5/16 Cad P/T Lock Type 5
	BS-396610	1		Engine Assy, Short Block
1	BS-212897	1		Camshaft w/Gear
2	BS-261183	2		Tappet, Valve
3	BS-391775	1	S	Rod Assy, Connecting
4	BS-222299	1		Lock, Screw Head
5	BS-92909	2		Screw, Connecting Rod
6	BS-391285	1		Piston Assy, Std
7	BS-391780	1	S	Ring Set, Piston - Std
8	BS-299691	1	/P	Pin Assy, Piston
9	BS-260924	2	S	Ring, Piston Pin Lock
10	BS-222725	1		Cover, Cylinder Head
11	BS-222744	1		Shield, Cylinder
	BS-93163	4		Screw, Shield
12	BS-398333	1		Housing, Blower
	710-3049	4		Bolt, 1/4 X 9/16 Type 5
13	BS-65906	1	/P	Spring, Intake Valve
14	BS-221596	1	S	Retainer, Intake Valve
15	BS-26828	1	S	Spring, Exhaust Valve
16	BS-93630	1	S	Retainer, Roto-Coil
17	BS-292260	1	S	Roto-Coil, Exhaust Valve
18	BS-93585	6		Screw, Sump Mtg
19	BS-91084	1	S	Plug, 3/8-18 Auto Sq Hd Oil Drain
20	BS-261185	1		Valve, Exhaust
21	BS-261462	1		Valve, Intake
22	BS-66768	1	S	Plug, Oil Filler
23	BS-291675	1	S	Seal, Oil
24	BS-391784	1		Cover, Crankcase Oil Sump
25	BS-271702	1	S	Gasket, Crankcase
26	BS-391086	1	S	Seal, Oil
27	BS-231055	1	S	Bushing, Governor
28	BS-23513	1		Bushing, Plunger
29	~NLA	1		Cylinder Assy
30	BS-490815	1	S	Oil Slinger, Governor Gear
31	BS-93394	2	S	Screw, Breather Mtg
32	BS-391406	1	S	Breather, Valve Chamber
33	BS-27803	1	S	Gasket, Breather & Valve Chamber
34	BS-280100	1	S	Tube, Breather
35	BS-222698	1	S	Key, Flywheel
36	BS-392134	1	S	Gear, Ring
37	BS-212359	1		Link, Counterweight
38	BS-392299	1		Crankshaft
39	BS-261196	1		Gear, Timing
40	BS-391988	1		Flywheel w/Ring Gear Assy
41	BS-391373	1	S	Counterweight Assy
42	BS-298909	1	/P	Pin, Counterweight
43	BS-231038	2		Spacer, Counterweight
44	BS-93875	2		Screw, Counterweight
45	BS-19203	1		Puller, Flywheel
46	BS-222562	1	S	Seal, Flywheel

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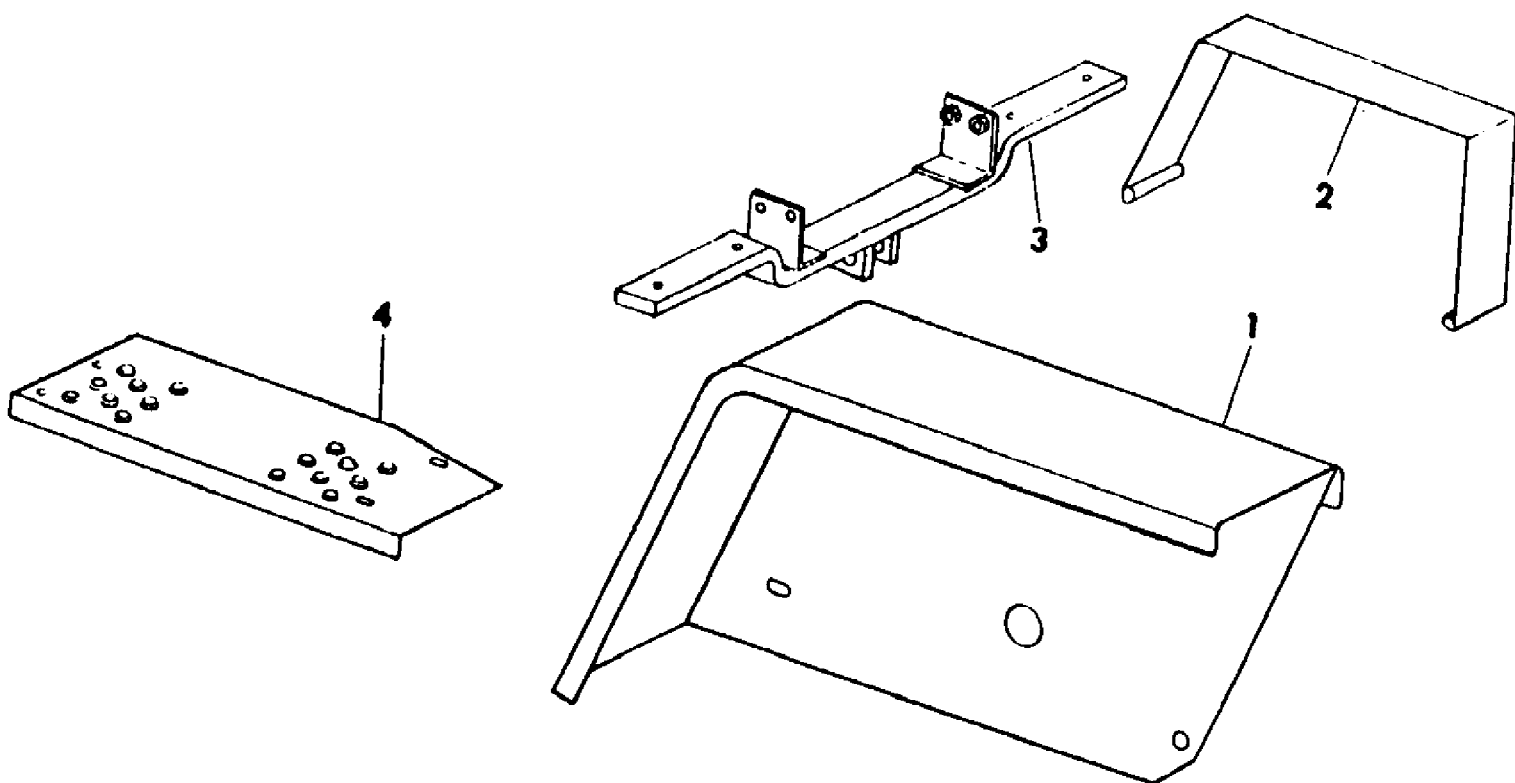
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Ref #	Part Number	Qty	S/P/F	Description
47	IH-77652-C1	1		Cup, Screen Mtg
	BS-93808	4	S	Screw, Flywheel Screen
48	BS-220865	1		Washer, Spring
49	712-3056	1	/P	Nut, 5/8-NF
50	BS-212914	1		Head, Cylinder
51	BS-271866	1	S	Gasket, Cylinder Head
52	BS-93723	10		Screw, Cylinder Head
53	BS-298968	1	/P	Armature Assy, Magneto
	BS-93381	4		Screw, Armature Mtg
54	759-3331	1	/P	Plug, Spark - Champion
55	BS-66538	1	S	Elbow, Spark Plug Insul.
56	IH-539882-R1	2		Clip, Wire
57	BS-221798	1	S	Terminal, Magneto Cable
58	BS-391284	1		Breaker Assy, Ignition (Engine Date Code Below 820901)
59	BS-65704	1		Plunger, Breaker Points (Engine Date Code Below 820901)
60	BS-26018	1		Spring, Breaker Arm (Engine Date Code Below 820901)
	~NLA	1		Screw, No. 8 X 5/16 Znp H/Hds L/W Mach
61	BS-29861	1		Condenser (Engine Date Code Below 820901)
	BS-93042	1		Screw, Condenser Mtg
62	IH-76598-C1	1		Cover, Points & Condenser (Engine Date Code Below 820901)
	IH-77648-C1	1		Screw, Cover Mtg
63	IH-77649-C1	1		Wire, Ground
64	~NLA	1		Screw, No. 8 X 5/8 Mach Ground
65	BS-66068	1		Washer, Insulating
66	BS-92791	3	S	Washer, Internal Tooth Lock
67	712-0142	1	/P	Nut, No. 8 Mach
68	BS-66554	1		Collar, Insulating
69	BS-391529	1	S	Stator, Alternator
	BS-230976	2		Bushing, Stator
70	BS-391507	AR	/P	Diode (Use as Required)
71	BS-261269	AR		Spring, Diode (Use as Required)
	BS-93621	4	/P	Screw, Stator Mtg
72	BS-393304	AR		Holder, Fuse (Use as Required)
73	BS-222211	AR		Bracket, Fuse (Use as Required)
	IH-77640-C1	1		Washer
	BS-93394	1	S	Screw
74	BS-395405	1	/P	Cover, Starter Shield
	BS-93410	2		Screw, Starter Shield Mtg
75	BS-93306	1	/P	Cotter, Governor Crank
76	BS-93307	1	/P	Retainer, Governor Crank
77	BS-396349	1		Plate, Governor
	710-0432	2	/P	Screw, No. 10NF X 3/8 H/Hd Tap
78	BS-221535	1	S	Clamp, Casting
79	BS-93496	1	S	Screw w/Lockwasher
80	IH-77674-C1	1		Link, Governor

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Ref #	Part Number	Qty	S/P/F	Description
81	BS-261306	1	S	Spring, Governor
82	BS-261197	1		Spring, Governor Link
83	IH-76586-C1	1		Washer, Governor Crank
84	BS-231058	1	S	Crank, Governor
85	BS-391733	1		Lever Assy, Governor
86	BS-92613	1	/P	Bolt, Governor Lever
87	BS-231082	1		Nut, No. 10 Mach
88	BS-93686	1		Screw, Gov Control Plate Mtg
89	BS-231039	1		Spacer
90	BS-393814	AR	/P	Cable Assy, Diode 8 Connector (Use as Required)
91	BS-394970	1	/P	Module, Ignition (Engine Date Code 820901 and Above. Can also be used on engines with previo
	BS-393411	1	/P	Gasket Set, Overhaul
	BS-271866	1	S	Gasket, Cyl Head
	BS-27803	1	S	Gasket, Valve Cover
	BS-271702	3	S	Gasket, Crankcase Cover
	BS-270872	1	S	Gasket, Carburetor



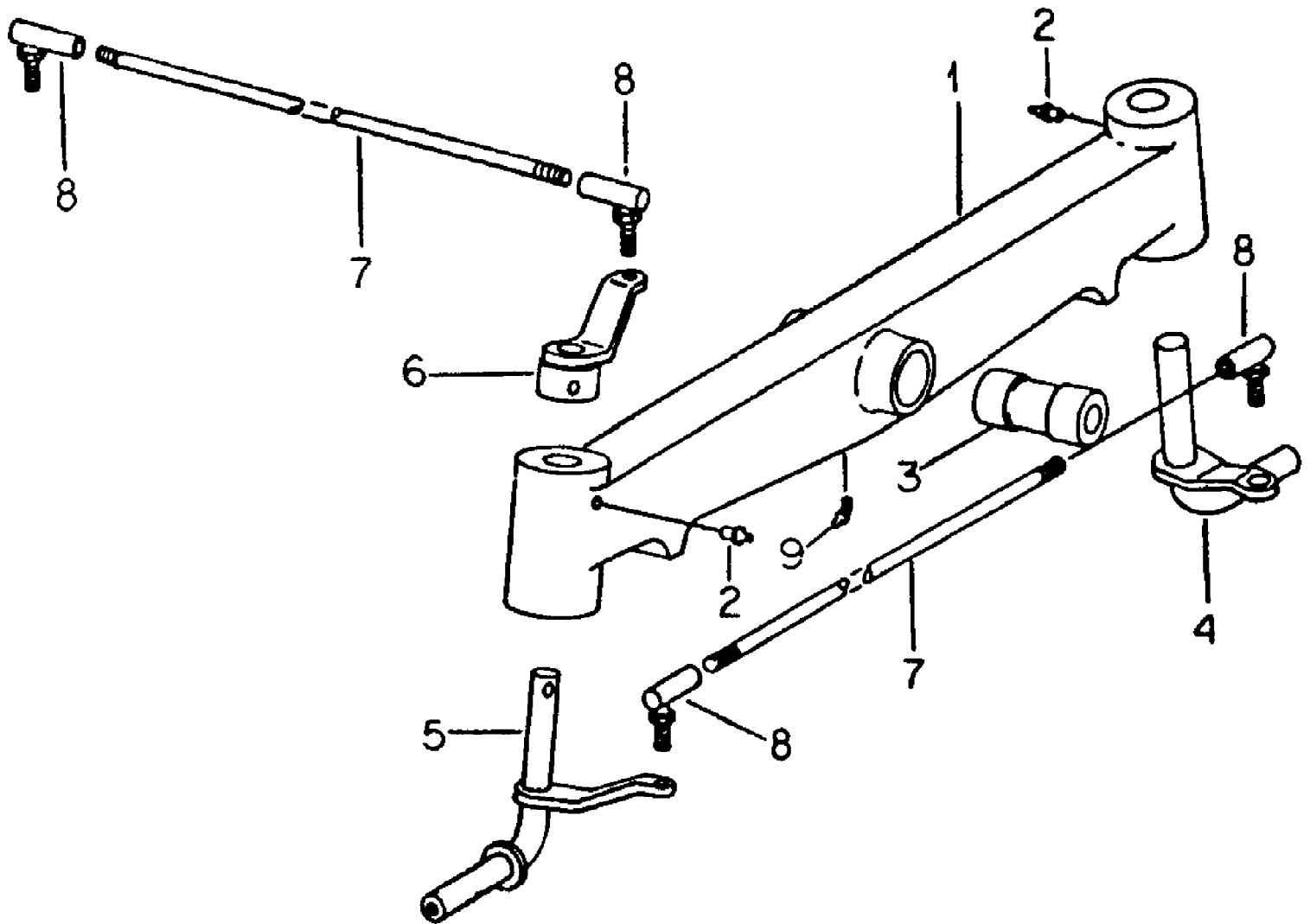
382 Gear & 383 Hydro
Fenders & Foot Rests

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0335	1		Fender Assy, LH
	703-0338	1		Fender Assy, RH
2	703-0340	2		Spacer, Fender Mounting
		8		Bolt, 3/8 X 3-1/2 Type 1 (Common Hardware, Purchase Locally)
	736-0140	8	S	Washer, .406 X .812 X .051
3	703-0348	1		Bar Assy, Foot Rest
	710-0118	4	S	Bolt, 5/16 X 3/4 Type 5
4	703-0606	1		Support, Foot, LH
	703-0607	1		Support, Foot, RH
	710-3055	4		Screw, 5/16 X 5/8 Znp P/Hdcr Mach
	710-0323	4	/P	Screw, 5/16 X 3/4 Znp P/Hdcr Mach
	712-3009	8	S	Nut, 5/16 Cad P/T Lock Type 5

382 Gear & 383 Hydro
Front Axle & Connections

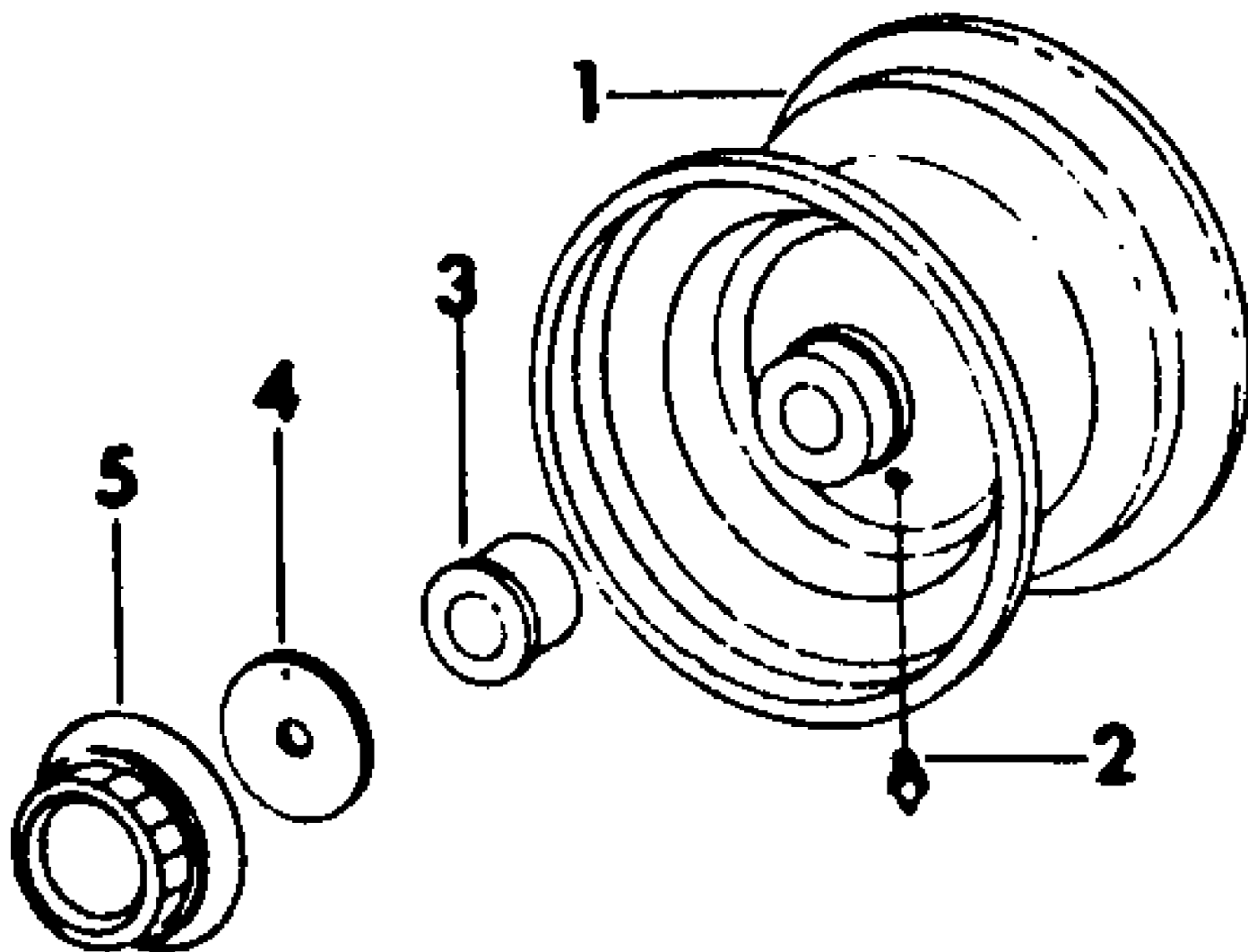
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382 Gear & 383 Hydro
Front Axle & Connections

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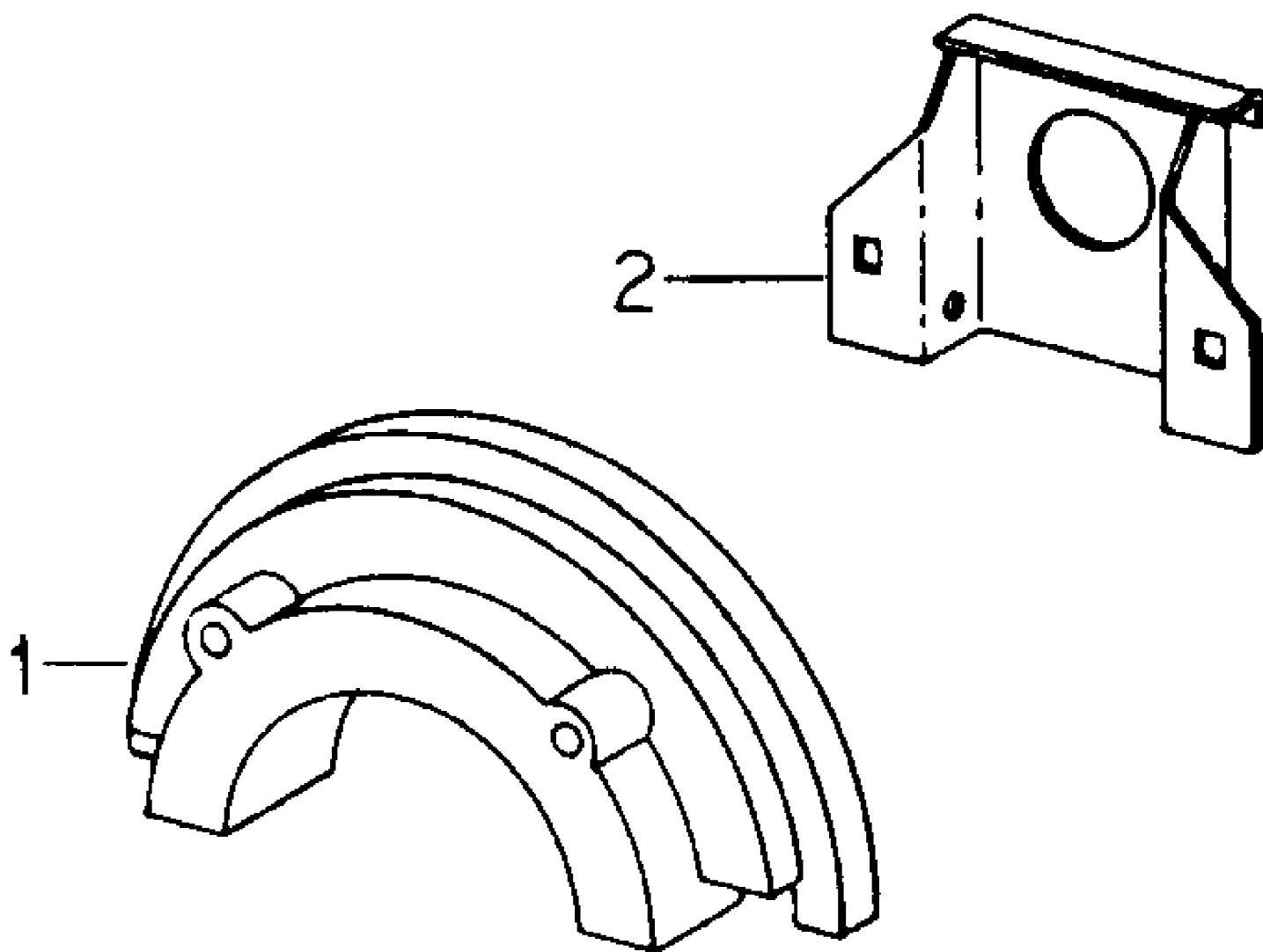
Ref #	Part Number	Qty	S/P/F	Description
1	759-3268	1	/P	Axle, Front
		1		Bolt, 1/2 X 4 Type 5 (Common Hardware, Purchase Locally)
2	737-3000	2	S	Fitting, 3/16 Drive Type Str Lub
3	711-3063	1	S	Bushing, Axle Pivot
4	703-0355	1		Knuckle Assy, LH
	736-0227	1	S	Washer, .406 X 1.500 X .105 Pln
	710-3000	1	S	Bolt, 3/8 X 3/4 Type 5
5	703-0357	1	/P	Knuckle Assy, RH
6	703-0358	1	S	Arm Assy, Drag Link
	715-3009	1	S	Pin, 5/16 X 2 Hvy Pln Cld Spr
7	711-3057	2		Link, Drag
	712-3001	4	S	Nut, 3/8NF Pln Jam Type 5
8	723-3018	4	S	Joint Assy, Drag Link Ball
		4		Nut, 3/8-24 Cad Hex Lock (Common Hardware, Purchase Locally)
9	737-0108	1	S	Fitting, 3/16 45 Deg Angle Drive Type



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Front Wheel

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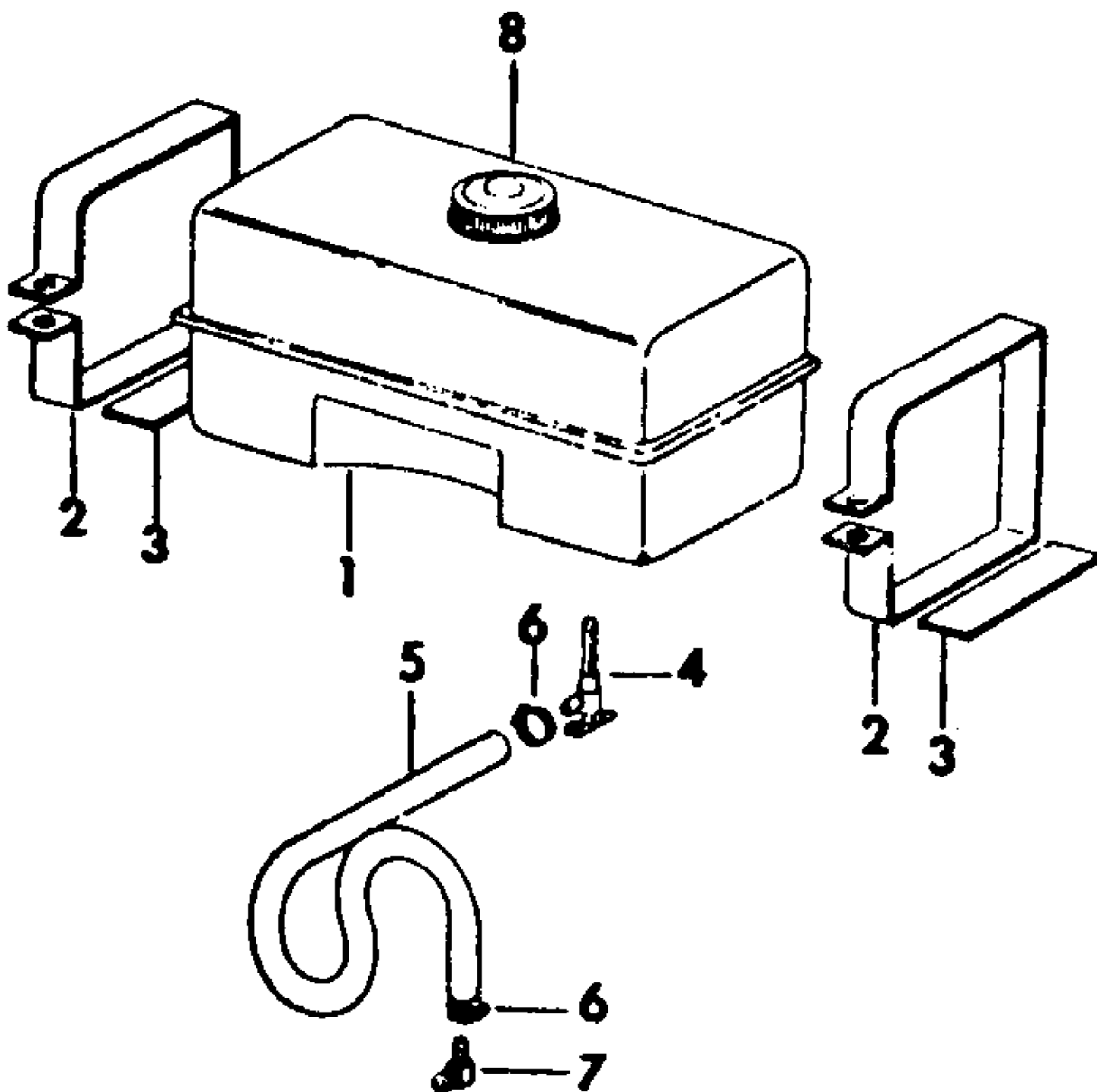
Ref #	Part Number	Qty	S/P/F	Description
1	734-3037	2		Wheel Assy (For 13 X 5.00-6 Tire)
	734-0255	2	S	Valve, TR-413 Tubeless Type
2	737-0146	2	S	Fitting, 1/4 Lub (Use w/Wheel 734-3037)
	IH-109454	2		Fitting, 1/4 Lub (Use w/Wheel IH-539475-R91)
3	40923	4	/P	Bushing (Use w/Wheel 734-3037)
	IH-539476-R1	1	/P	Bushing (Use W/Wheel IH-539475-R91)
4	736-3040	2	/P	Washer, Hub Cap
	736-0227	2	S	Washer, .406 X 1.500 X .105 Pln
	710-3000	2	S	Bolt, 3/8 X 3/4 Type 5
5	731-3020	2	S	Cap, Hub



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Front Wheel Weights

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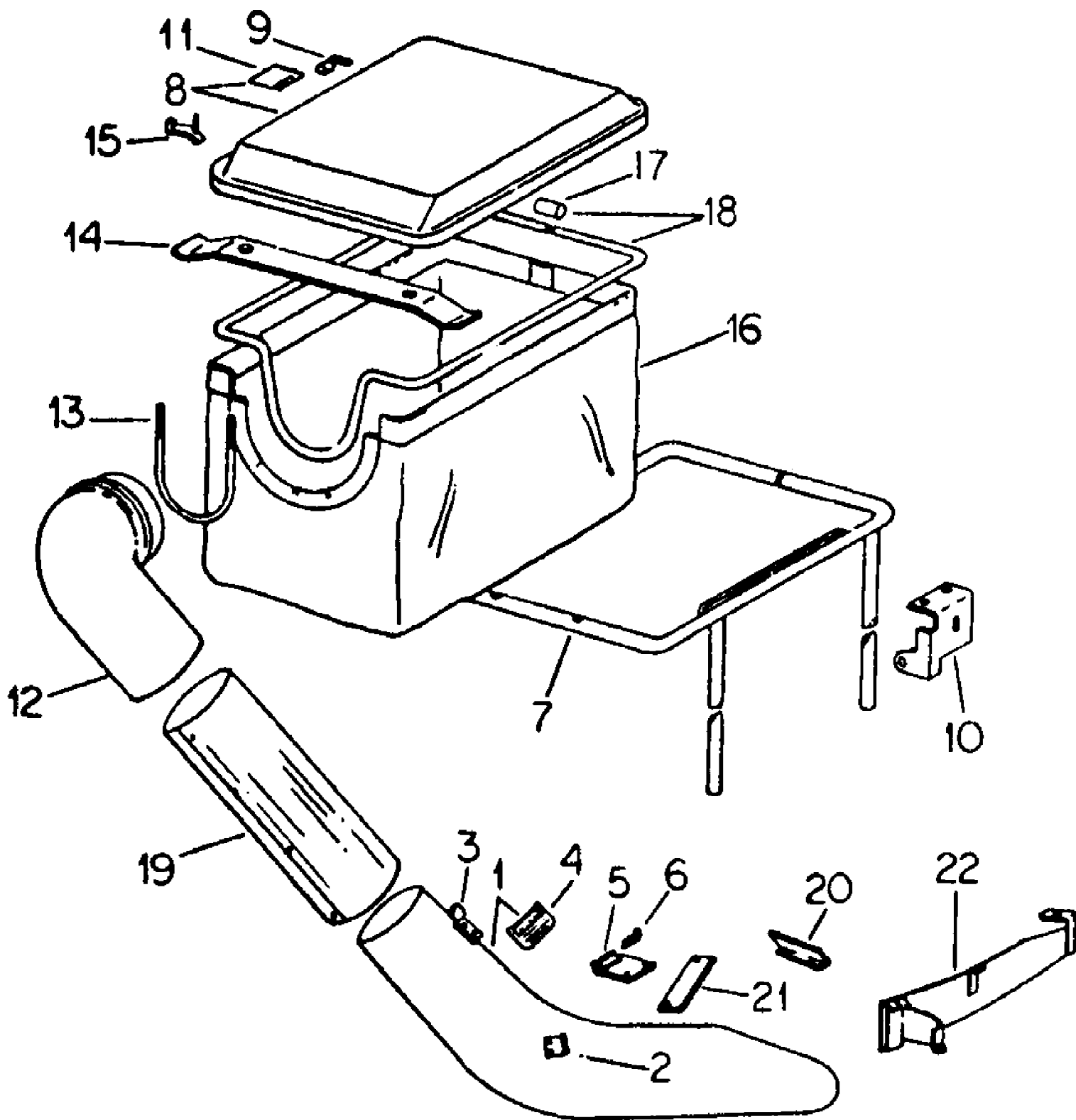
Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Weight, Front Wheel Inside Split Type
	710-0771	4	/P	Bolt, 3/8 X 3-3/4 Type 5
	736-0140	4	S	Washer, .406 X .812 X .051
	712-0798	4	/P	Nut, 3/8 Type 5
		2		Bolt, 1/2 X 7 Crg Type 1 (Common Hardware, Purchase Locally)
	736-0272	2	S	Washer, .531 X 1.062 X .074
	712-0206	2	S	Nut, 1/2 Type 5
2	IH-132457-C1	1		Bracket Assy, Front Weight



382 Gear & 383 Hydro
Fuel Tank & Related Parts

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Ref #	Part Number	Qty	S/P/F	Description
1	751-3025	1		Tank w/Cap, Fuel
2	703-0331	2		Strap, Gas Tank
		2		Screw, 1/4 X 1-1/4 Znp P/Hds Mach (Common Hardware, Purchase Locally)
	712-3006	2	/P	Nut, 1/4 Type 5
	736-0329	2	S	Washer, 1/4 Lock
3		1		Not used in this application
4	751-3015	1	S	Valve, Shut Off
5	751-3026	1		Hose, Fuel Line (Use 18.3 In. of 1/2 In. Hose)
6	IH-223330-C1	2	S	Clamp, No. 8 Hose (Replaces IH-210511-R1)
7		1		Not used in this application
8	IH-59062-C1	1		Cap, Fuel Tank



382 Gear & 383 Hydro
Grass Catcher Attachment

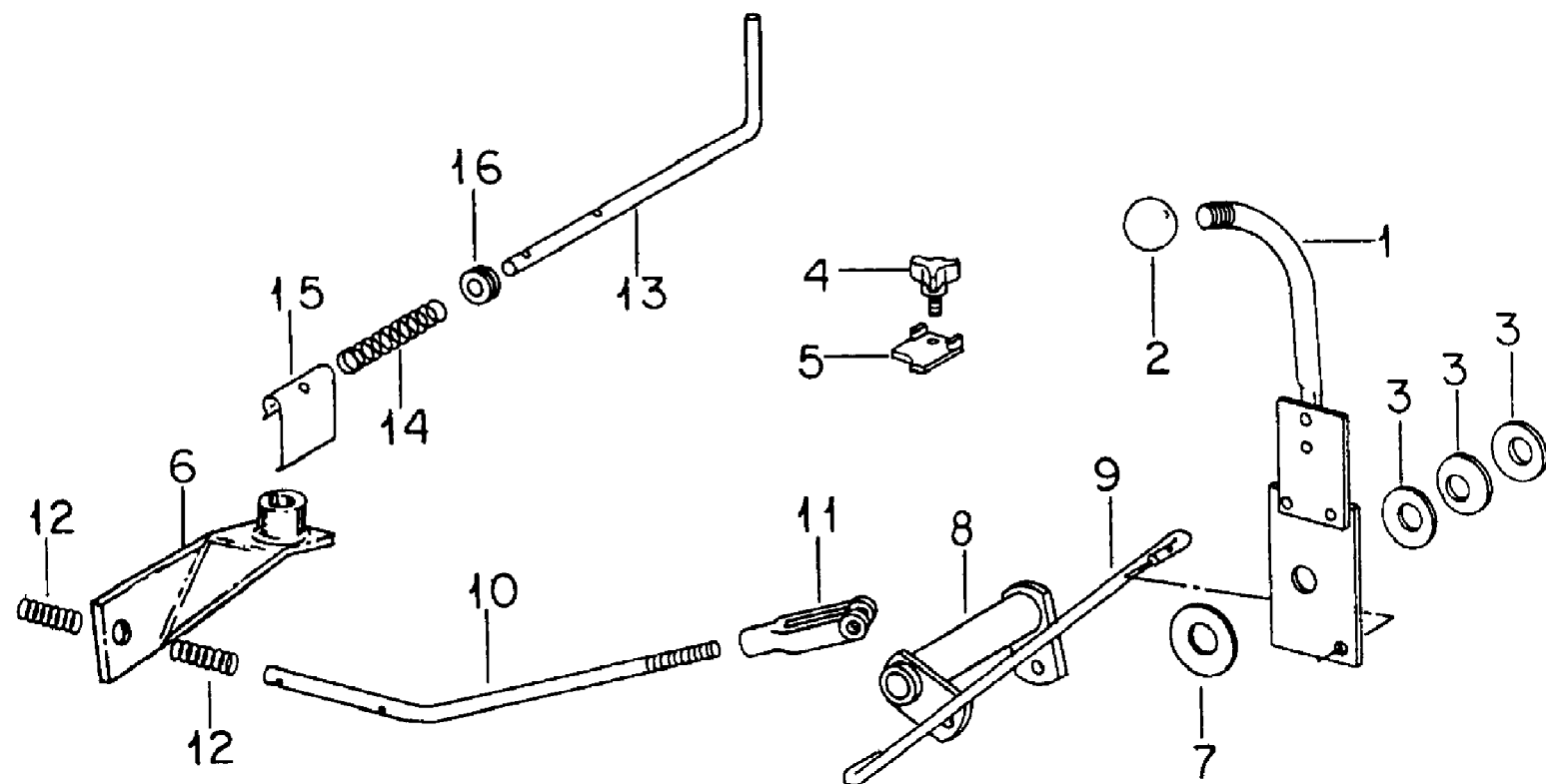
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Ref #	Part Number	Qty	S/P/F	Description
1	703-0926	1		Chute Assy, Discharge
2	723-3031	1		Hinge, Chute
3	703-0633	1		Retainer, Tube
4	779-3172	1		Product Graphic, Caution
5	703-0573	1		Hinge Assy, Chute
	710-3098	2		Screw, 1/4 X 1/2 Znp P/Hds Mach
	736-0329	2	S	Washer, 1/4 Lock
	712-3006	2	/P	Nut, 1/4 Type 5
6	714-3020	1	/P	Pin, Quick-Attachable Cot Cdp
7	703-0636	1		Frame Assy, Bagger
8	703-0637	1		Cover Assy, Grass Bag
9	703-0638	2		Clip, Cover
	728-0141	4		Rivet, 5/32 X 1/4 U/Hd Al
10	703-0639	2		Support, Cover (Furnished as Part of 703-0637)
	728-3007	6	/P	Rivet, 5/32 X 3/8 U/Hd Al
	736-3065	6	/P	Washer (Furnished as Part of 703-0637)
11	779-3173	1		Product Graphic, Caution - Mower Instructions (Furnished as Part of 703-0637)
	710-3073	2	S	Bolt, 5/16 X 2-1/4 Type 5
	736-0275	6	S	Washer, .344 X .688 X .051
	750-3025	2		Spacer, 1/4 X .438 Std Pipe
	712-3009	2	S	Nut, 5/16 Cad P/T Lock Type 5
12	731-3031	1		Elbow, Chute
13	747-3078	1		Bracket, Elbow
14	732-3034	1		Spring, Bag Retainer
	712-0267	4	S	Nut, 5/16 Type 5
	736-0275	4	S	Washer, .344 X .688 X .051
15	703-0634	1		Catch Assy
	715-3008	1	/P	Pin, 1/8 X 3/4 Pln Slr Spr
	736-0140	1	S	Washer, .406 X .812 X .051
	736-3066	1		Washer, Curved Spring
16	703-0641	1		Bag, Grass
17		1		Sleeve, Bag Frame (Order 703-0641)
18		1		Frame, Bag (Order 703-0641)
19	731-3032	1		Sheet, Connecting Tube
	710-3099	5		Screw, No. 8 X 3/8 Znp P/Hds Mach
	736-3067	10	/P	Washer, .188 X .438 X .036 Cad
	712-0142	5	/P	Nut, No. 8 Cad Mach Screw Type 1
20	703-0576	2	/P	Impeller, 36 In. Mower Blade
	710-3100	4		Bolt, 5/16 X 3/4 Phc Type 8
	712-3046	4	/P	Nut, 5/16 Phc P/T Lock Type 8
21	703-0642	1		Flange, Locator
	736-3008	2	S	Washer, .344 X .750 X .105
		1		Bolt, 1/4 X 1/2 Type 5 (Common Hardware, Purchase Locally)
	736-0329	1	S	Washer, 1/4 Lock
	712-3006	1	/P	Nut, 1/4 Type 5
	710-0118	1	S	Bolt, 5/16 X 3/4 Type 5
		1		Washer, .281 X .750 X .105 (Common Hardware, Purchase Locally)

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Grass Catcher Attachment

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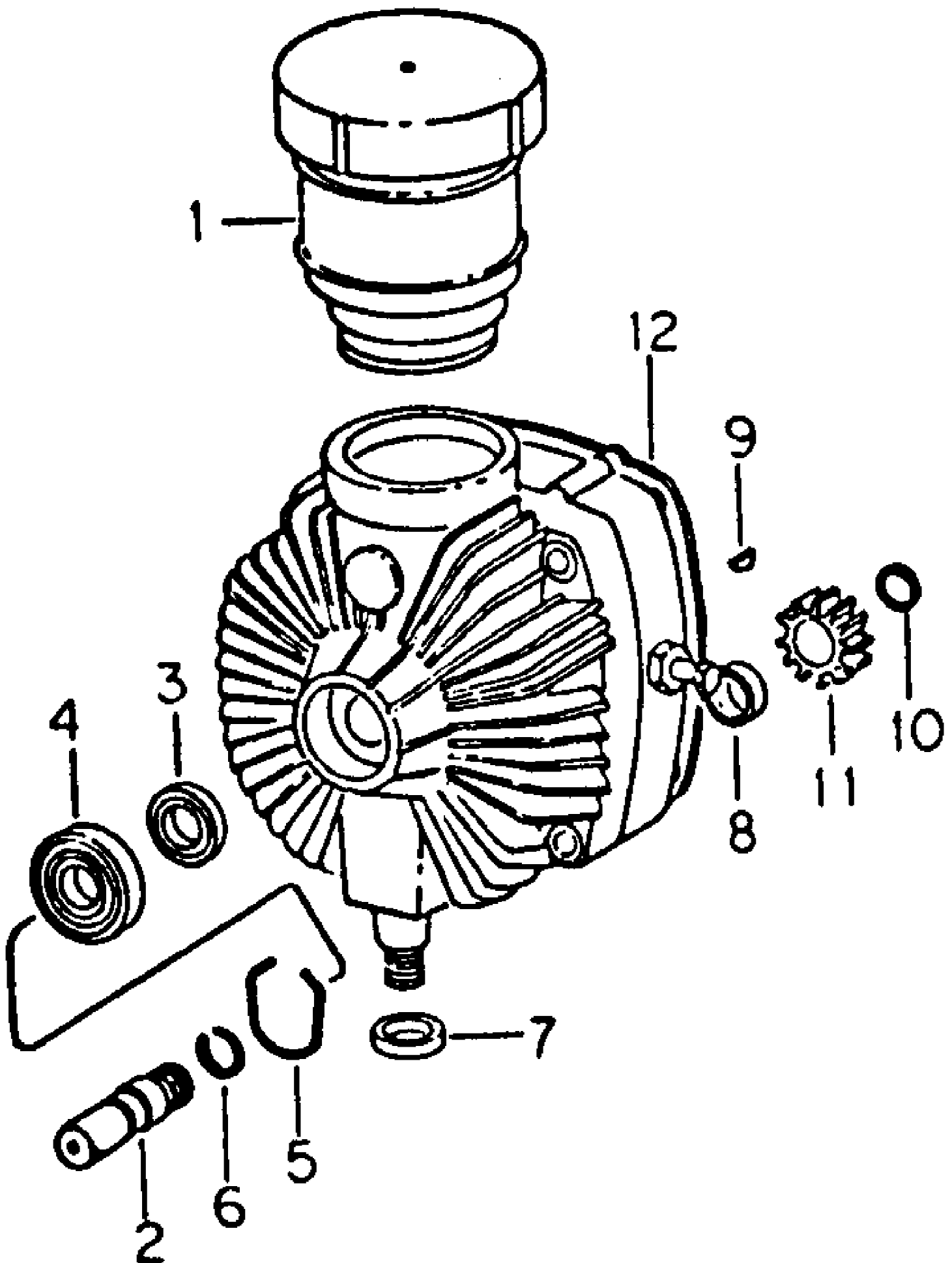
Ref #	Part Number	Qty	S/P/F	Description
22	736-0119	1	S	Washer, 5/16 Lock
	712-0267	1	S	Nut, 5/16 Type 5
	703-0586	1		Shroud Assy, 36 In. Mower
	710-0118	2	S	Bolt, 5/16 X 3/4 Type 5
	736-0119	2	S	Washer, 5/16 Lock
	712-0267	2	S	Nut, 5/16 Type 5
	750-3026	2		Spacer, 3/4 X 3 Std Pipe



382 Gear & 383 Hydro
Hydrostatic Controls

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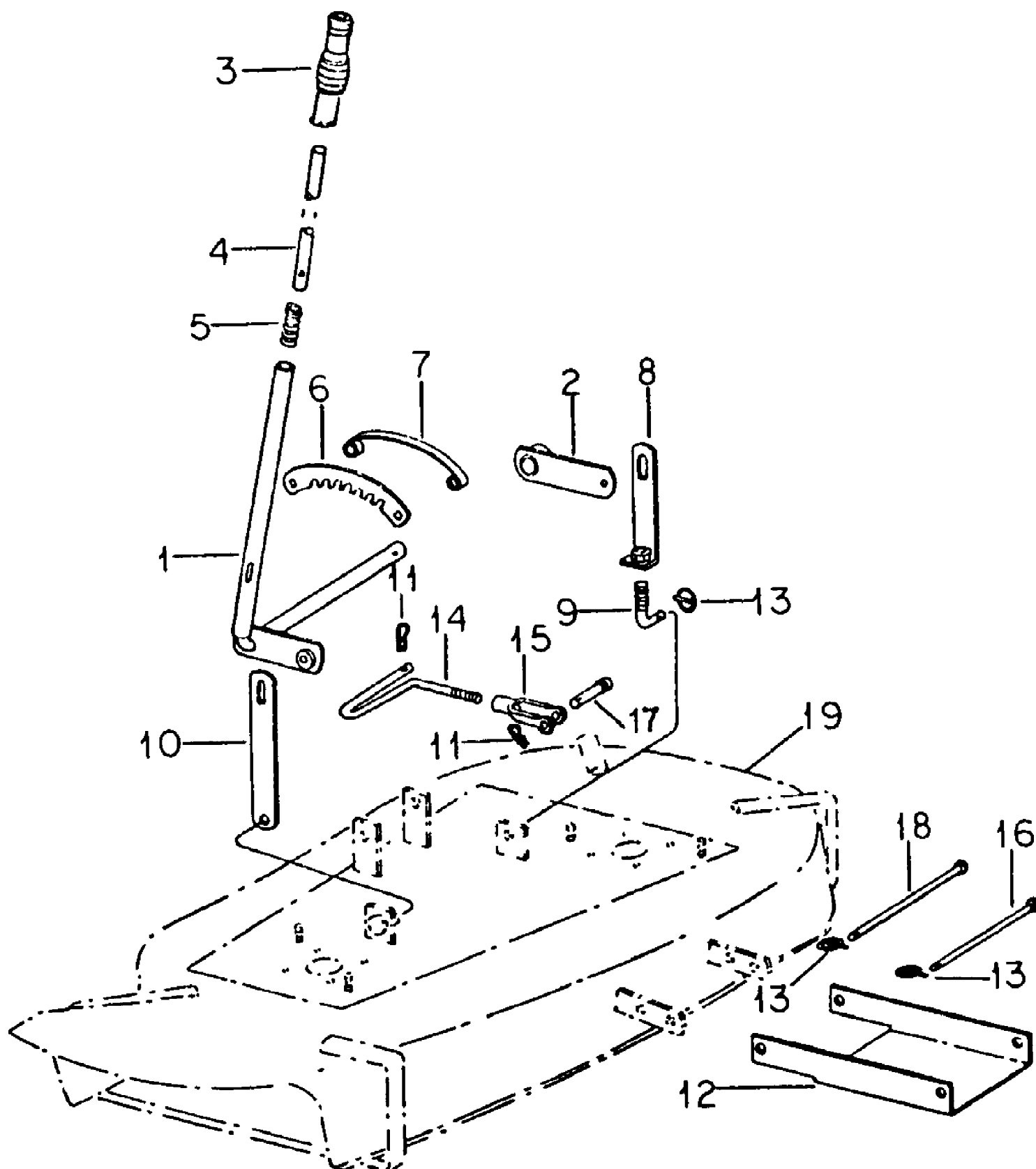
Ref #	Part Number	Qty	S/P/F	Description
1	703-0303	1		Lever Assy, Speed Control
2	720-3000	1	S	Knob, Shifter
	IH-3479	2		Washer, .219 X .562 X .054 Pln
3	736-3035	3	/P	Spring, Belleville
	712-3032	1	S	Nut, 3/4-NF Cad P/T Lock Type
4	721-3003	1		Knob, Fluted
	736-3020	1	S	Washer, .266 X .625 X .036
5	~NLA	1		Stop, Handle Detent
6	703-0307	1		Arm Assy, Control Shaft
	736-0140	1	S	Washer, .406 X .812 X .051
	IH-385525-R1	1	S	Nut, 3/8-16 Cdp Hex Lock
	714-0156	1		Key, 1/8 X 1/2 Woodruff 3
7	723-3019	1	/P	Washer, Frictional Disc
8	703-0305	1		Rockshaft Assy
9	747-3039	1		Rod, Control
	714-0474	2	S	Pin, 1/8 X 3/4 Pln Cot
10	747-3040	1		Rod, Control Rear
11	719-3018	1		Clevis, 5/16-24 Adj Rod End
	711-3060	1	/P	Pin, 5/16 X .940 Pln Clevis
	714-0507	1	S	Pin, 3/32 X 3/4 Cot
	714-0474	2	S	Pin, 1/8 X 3/4 Pln Cot
	736-0275	2	S	Washer, .344 X .688 X .051
	712-3025	1		Nut, 5/16-NF Jam Type 5
12	732-3022	2		Spring, Compression
13	747-3041	1		Rod, Dump Valve
14	732-3023	1	S	Spring, Dump Valve
15	703-0310	1	/P	Lever, Dump
16	735-3008	1	/P	Grommet, Rubber
	714-0474	1	S	Pin, 1/8 X 3/4 Pln Cot
	715-3008	1	/P	Pin, 1/8 X 3/4 Hvy Cld Spr
	736-0275	2	S	Washer, .344 X .688 X .051



382 Gear & 383 Hydro
Hydrostatic Transmission

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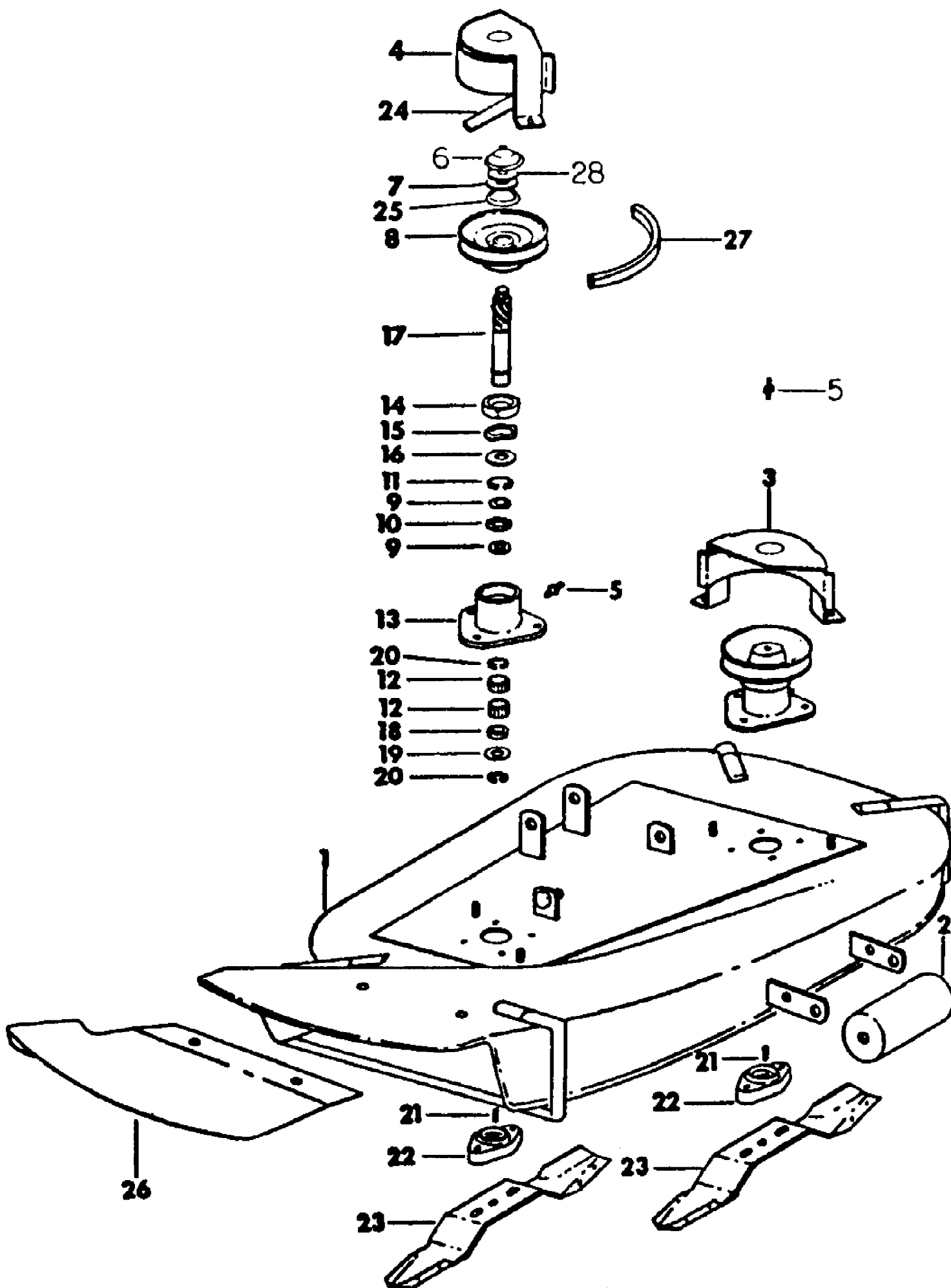
Ref #	Part Number	Qty	S/P/F	Description
	717-3016	1	S	Transmission Assy, Hydrostatic Drive
	710-3022	4	/P	Bolt, 3/8 X 2-3/4 Type 5
1	ET-990404-000	1		Kit, Reservoir Service
2	ET-990067-000	1		Shaft, Oil
3	721-0100	1	S	Seal, Oil
4	ET-090797-000	1	/P	Bearing Assy, Ball
5	ET-990404-000	1		Ring, Snap
6	ET-097121-000	1		Ring, Snap
7	ET-093895-000	1	S	Seal, Oil
8	ET-095202-000	1		Spacer
9	714-0156	1		Key, 1/8 X 1/2 SAE 3 Woodruff
10	ET-096098-066	1		Ring, Retaining
11	ET-040511-000	1		Gear, Drive
12	721-3006	1	/P	Gasket, Hydrostatic Drive



382 Gear & 383 Hydro
Left Mechanism

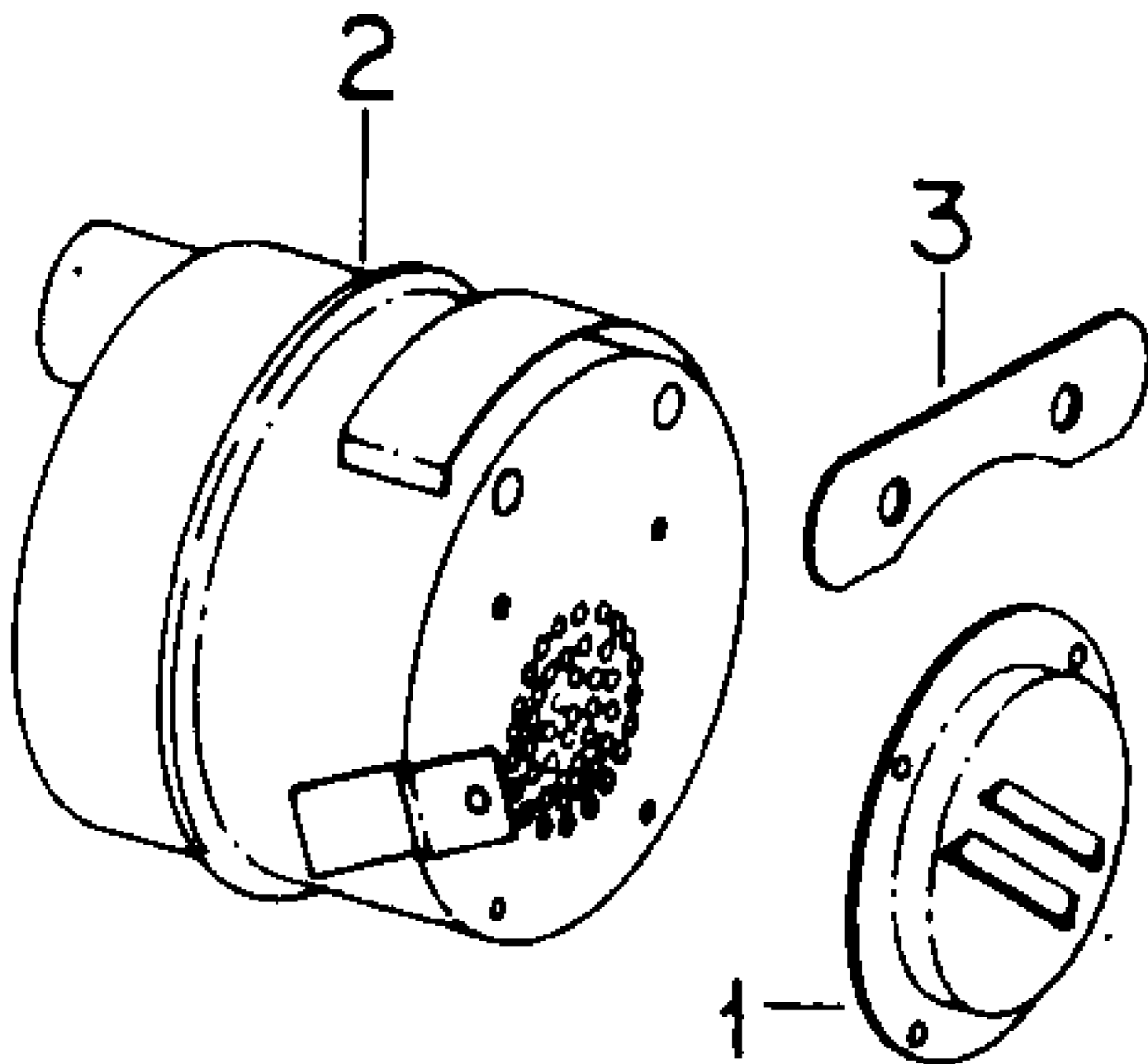
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Ref #	Part Number	Qty	S/P/F	Description
1	703-0360	1		Handle Assy, Lift
2	703-0362	1		Arm Assy, Lift Handle, LH
3	720-3007	1	S	Grip, Lift Handle
	715-0114A	1	S	Pin, 1/4 X 1-1/2 Hvy Pln Cld Spr
	~NLA	1		Washer, .781 X 1.125 X .054
4	738-3020	1		Button, Lift Handle
5	732-3025	1		Spring, Lift Button
	715-0118	1	S	Pin, 5/16 X 1-3/4 Hvy Pln Cld Spr
6	703-0364	1		Ratchet, Lift
	710-3034	2	/P	Bolt, 3/8 X 1-1/4 Crg Type 5
	712-0375	2	/P	Nut, 3/8 Cad P/T Lock Type 1
7	703-0365	1		Spacer, Ratchet
8	703-0372	1		Support Assy, Lift - Link
9	747-3046	1		Rod, Lift Link
10	703-0374	1		Link, Lift, RH
11	714-3003	3	S	Pin, Spring
12	703-0375	1	S	Link, Mower Front Leveling
13	714-3008	4	S	Pin Assy, Klik
14	747-3047	1	S	Rod, Mower Linkage
15	719-3020	1	/P	Clevis, Short Adj Rod End
16	711-3068	1	/P	Pin, 1/2 X 7.688 Std Hd
17	711-3069	1		Pin, 1/2 X 2-3/32 Rod End
18	711-3019	1	S	Pin, 1/2 X 7 Znd Std Hd
19		1		Housing Assy, Mower - Refer to Mower Listing



Ref #	Part Number	Qty	S/P/F	Description
1	759-3143	1	/P	Housing Assy, Mower - See Service Bulletin CC-091
	710-3058	4		Screw, 5/16 X 3/4 Pln H/Hd Tap
	703-0625	1	S	Plate Assy, Spindle Mounting (S/N 70001 and Above)
	710-0389	6	/P	Bolt, 3/8 X 3/4 Crg Type 5
	736-0169	6	S	Washer, 3/8 Lock
	712-0798	6	/P	Nut, 3/8 Type 5
	779-3000	1		Product Graphic, Caution
	759-3183	1		Kit, Runner (Includes LH & RH Runners and Instructions)
2	731-3005	1	/P	Roller, Front
		1		Bolt, 1/2 X 8 Type 1 (Common Hardware, Purchase Locally)
	IH-9413967	1		Nut, 1/2 Cad P/T Lock Type 5
3	703-0387	1		Shield Assy, LH
	IH-124824	2		Nut, 5/16 Jam Type 5
	736-0275	2	S	Washer, .344 X .688 X .051
4	703-0390	1		Shield Assy, RH
	IH-124824	2		Nut, 5/16 Jam Type 5
	736-0275	2	S	Washer, .344 X .688 X .051
5	737-3000	4	S	Fitting, 3/16 Str Drive Lub
6	731-3021	2	/P	Cut, Seal
	703-0628	2	/P	Retainer, Grease Cup
	IH-24380-R1	8		Screw, No. 8-18 X 5/8 P/Hdcr Tap
7	IH-539222-R2	2		Washer, Special
8	756-3017	2		Pulley, Outer
9	IH-56645-C1	4	S	Race, Needle Thrust Bearing
10	IH-324105-R91	2	S	Bearing, Needle
11	716-3004	2	/P	Ring, 1-1/4 Internal Retaining
12	741-3010	4	S	Bearing, Needle
13	719-3021	2	/P	Housing, Blade Shaft
14	719-3022	2	/P	Brake, Insert
15	IH-539225-R1	8		Washer, Wave
16	IH-539467-R1	2		Washer, Stop
	710-3097	6	/P	Bolt, 3/8 X 1 Crg Type 1
	736-0169	6	S	Washer, 3/8 Lock
	712-0798	6	/P	Nut, 3/8 Type 5
17	711-3071	2		Shaft, Blade
	712-3035	2	/P	Nut, 9/16-NF Jam Type 5
18	721-3007	2	/P	Seal, Oil
19	736-3047	2	/P	Washer, Thrust
20	716-0101	4	S	Ring, 3/4 External Retaining
21	714-3009	2	/P	Key, 3/16 X 1/2 Sq Parallel
22	719-3023	2	/P	Adapter, Blade
	712-3057	4	S	Nut, 5/16-NF Type 5
		4		Screw, 5/16-24 X 1-3/8 Cap (Common Hardware, Purchase Locally)
	736-0119	4	S	Washer, 5/16 Lock
	736-3008	4	S	Washer, .344 X .750 X .105

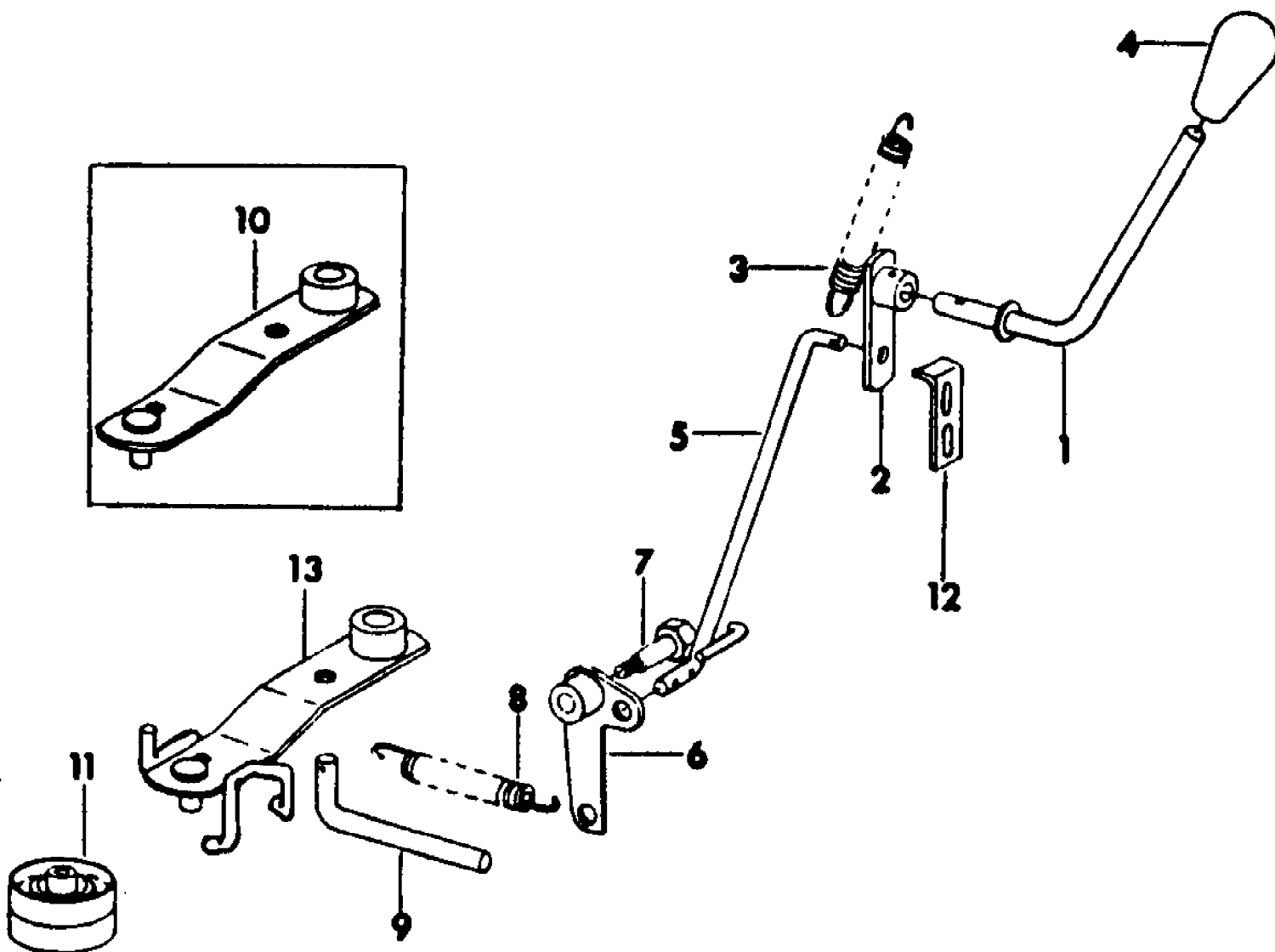
Ref #	Part Number	Qty	S/P/F	Description
23	742-3004	2	S	Blade, Mower, 36 Inch
	IH-62454-C2	2	S	Blade, Mower, 36 Inch Coated Edge
	710-0152	2	S	Bolt, 3/8-NF X 1 Type 5
	736-0169	2	S	Washer, 3/8 Lock
24		1		Not used in this application
25		1		Not used in this application
26	703-0393	1		Package, 36 In. Mower Deflector (Replaces IH-57697-C1)
	710-0118	2	S	Bolt, 5/16 X 3/4 Type 5
	736-0275	2	S	Washer, .344 X .688 X .051
	736-0119	2	S	Washer, 5/16 Lock
	712-0267	2	S	Nut, 5/16 Type 5
27	754-3011	1	S	Belt, Mower Drive, 1/2 X 68.5 In. Effective Length
28	IH-22815-R1	2/AR		Washer, .906 X 1.25 X .027 Znd
	IH-668752-R1	2/AR		Washer, .906 X 1.25 X .054
	759-3000	2		Spindle Package, Lawn Tractor
	737-3000	2	S	Fitting, 3/16 Hole Lub
	712-3035	1	/P	Nut, 9/16-NF Jam Type 5
	731-3021	1	/P	Cup, Grease, Plastic
	703-0628	2	/P	Retainer, Grease Cup
	IH-24380-R1	8		Screw, No. 8-18 X 5/8 P/Hdcr Tap
	IH-539222-R2	1		Washer, Special
	IH-22815-R1	1		Washer, .906 X 1.250 X .027
	IH-668752-R1	1		Washer, .906 X 1.250 X .054 Pln
	756-3017	1		Pulley, Outer
	IH-56645-C1	2	S	Race, Needle Thrust Bearing
	IH-324105-R91	1	S	Bearing, Needle
	716-3004	1	/P	Ring, 1-1/4 Inter Retaining
	741-3010	2	S	Bearing, Needle
	719-3021	1	/P	Housing, Blade Shaft
	719-3022	1	/P	Brake, Insert
	IH-539225-R1	1		Washer, Wave
	IH-539467-R1	1		Washer, Stop
	711-3071	1		Shaft, Blade
	721-3007	1	/P	Seal, Grease
	736-3047	1	/P	Washer, Thrust
	716-0101	2	S	Ring, External Retaining
	714-3009	1	/P	Key, 3/16 X 1/2 Sq Parallel
	719-3023	1	/P	Adapter, Blade
	712-3057	2	S	Nut, 5/16-NF Type 5
		2		Screw, 5/16-24 X 1-3/8 Cap (Common Hardware, Purchase Locally)
	736-0119	2	S	Washer, 5/16 Lock
	736-3008	2	S	Washer, .344 X .750 X .105
	710-0152	1	S	Bolt, 3/8-NF X 1 Type 5
	710-3097	3	/P	Bolt, 3/8 X 1 Crg Type 1
	712-0798	3	/P	Nut, 3/8 Type 5
	736-0169	4	S	Washer, 3/8 Lock



382 Gear & 383 Hydro
Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-397630	1	/P	Deflector, Exhaust
	710-3090	4		Screw, No. 8 X 3/8 H/Whd Tap
2	751-0279	1		Muffler Assy, 11 HP
	710-3013	1	/P	Bolt, 1/4 X 1/2 Type 5
	736-0329	1	S	Washer, 1/4 Lock
3	751-3028	1		Clip, Bolt Retainer
		2		Bolt, 5/16 X 3-1/4 Type 5 (Common Hardware, Purchase Locally)



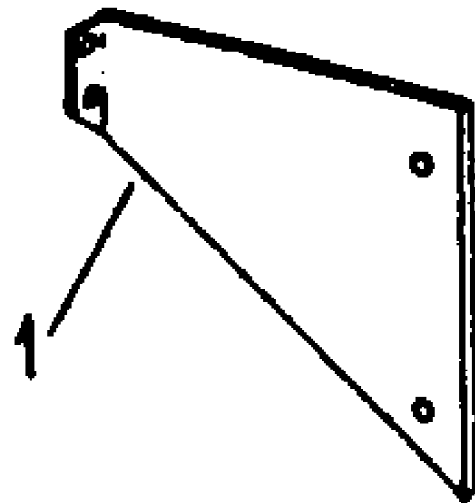
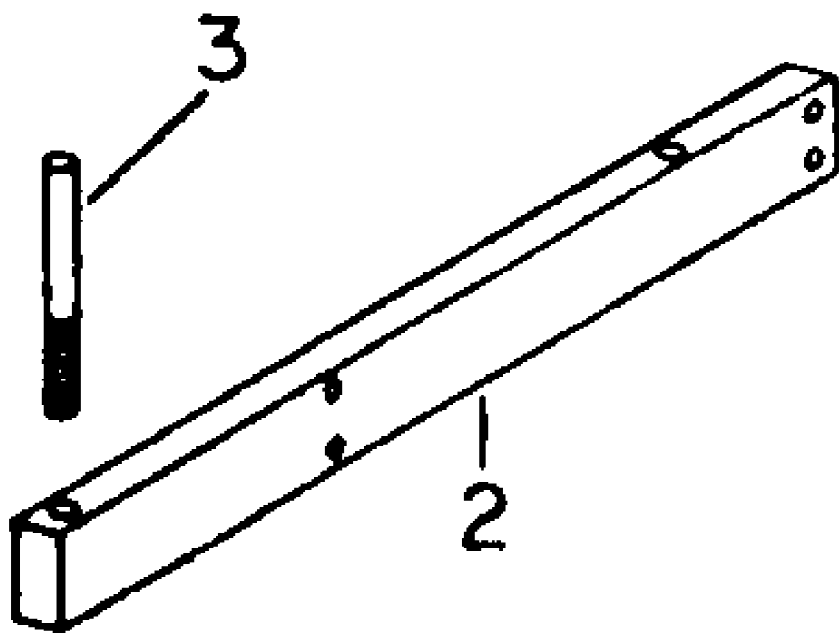
382 Gear & 383 Hydro
Power Take-Off Drive & Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0292	1		Arm Assy, Shifter
2	703-0293	1		Lever Assy, Shifter Arm
		1		Pin, 5/32 X 1 Hvy Cld-Spr (Common Hardware, Purchase Locally)
3	732-3019	1	/P	Spring, Extension
4	720-3006	1		Grip, Shifter Arm
5	703-0296	1		Rod Assy, Mower Clutch
	714-0474	1	S	Pin, 1/8 X 3/4 Pln Cot
	736-0140	1	S	Washer, .406 X .812 X .051
6	703-0297	1		Actuator Assy, IPTO
7	738-3017	1		Bolt, Shoulder IPTO
	712-3009	1	S	Nut, 5/16-18 Cdp Hex Lock
8	732-3021	1		Spring, IPTO
9	747-3034	1		Rod, IPTO Return
	714-0474	1	S	Pin, 1/8 X 3/4 Pln Cot
		1		Washer, .469 X .750 X .054 (Common Hardware, Purchase Locally)
	736-3030	1	/P	Washer, .469 X 1.469 X .090
10		1		Not used in this application
11	756-3013	1	S	Pulley, Mower Shift Idler
	712-0375	1	/P	Nut, 3/8 Cad P/T Lock Type 1
	IH-21742-R1	1		Washer, 1.031 X 1.500 X .027
12	703-0295	1		Bracket, Cont
		2		Bolt, 1/4 X 3/4 Type 5 (Common Hardware, Purchase Locally)
	736-0463	2	S	Washer, .281 X .625 X .051
	712-3006	2	/P	Nut, 1/4 Type 5
13	703-0299	1		Arm Assy, IPTO Idler
		1		Bolt, 3/8 X 3/4 Type 1 (Common Hardware, Purchase Locally)
	736-3032	1		Washer, .406 X 1.000 X .056
	736-0169	1	S	Washer, 3/8 Lock

382 Gear & 383 Hydro
Rear Bumper Equipment

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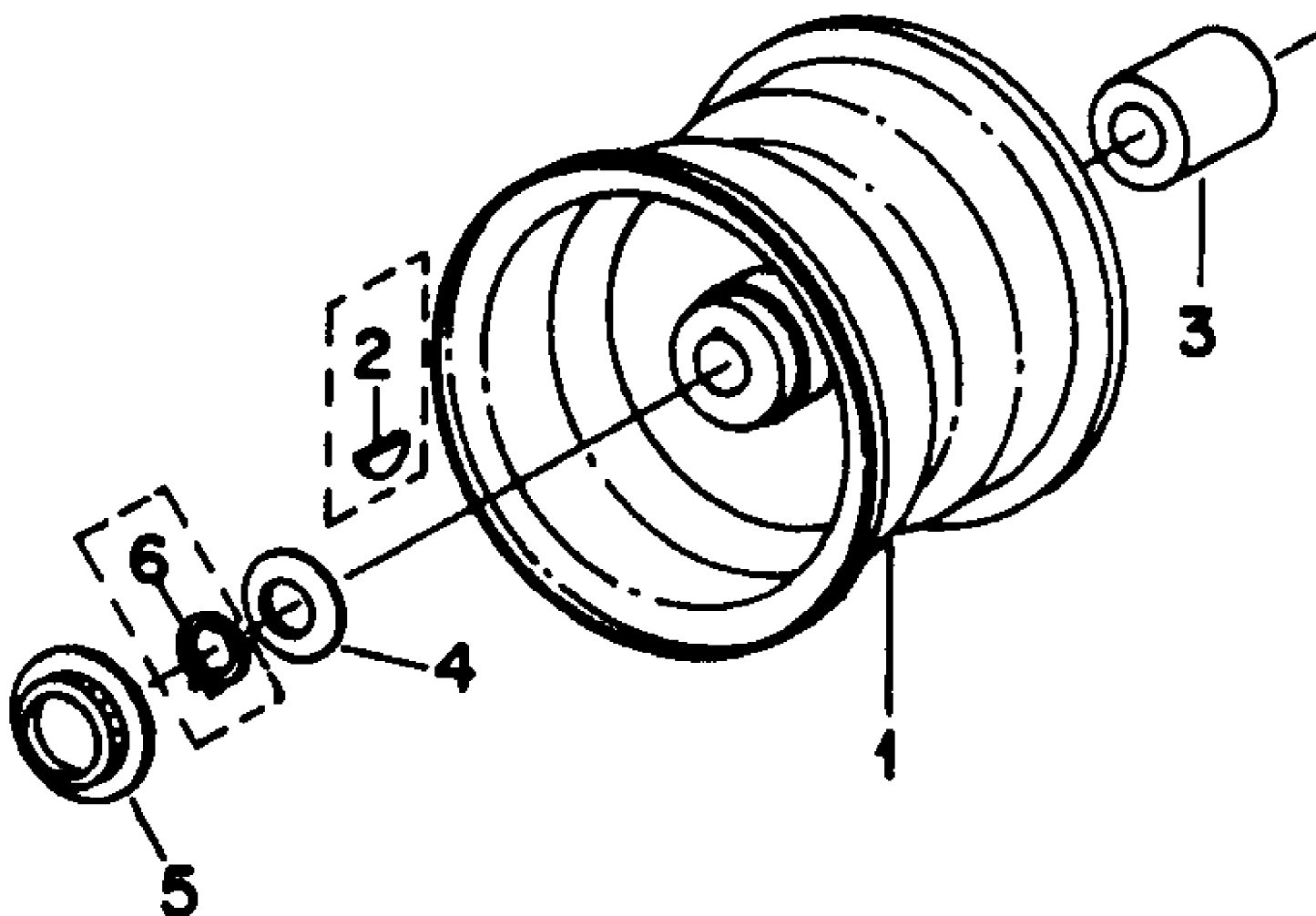
382 Gear & 383 Hydro
Rear Bumper Equipment

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0647	2		Support, Grass Catcher
2	749-3004	1		Tube, Grass Catcher
3	711-3110	2		Bolt, Cylinder Spring
	710-3103	4	/P	Bolt, 5/16 X 2 Type 5
	712-0267	4	S	Nut, 5/16 Type 5
	IH-426897	4		Nut, 3/4 Jam Type 5

382 Gear & 383 Hydro
Rear Wheel

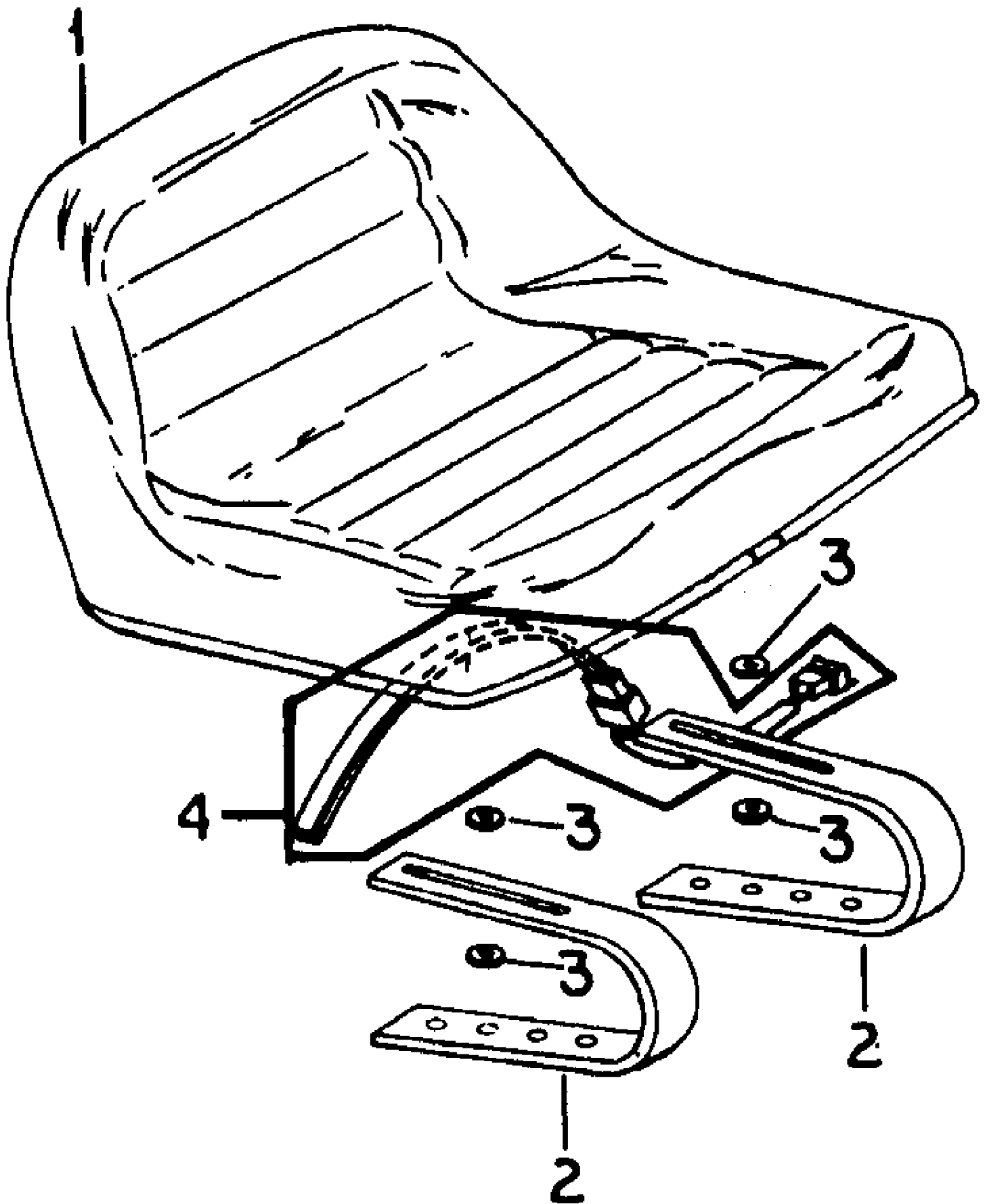
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382 Gear & 383 Hydro
Rear Wheel

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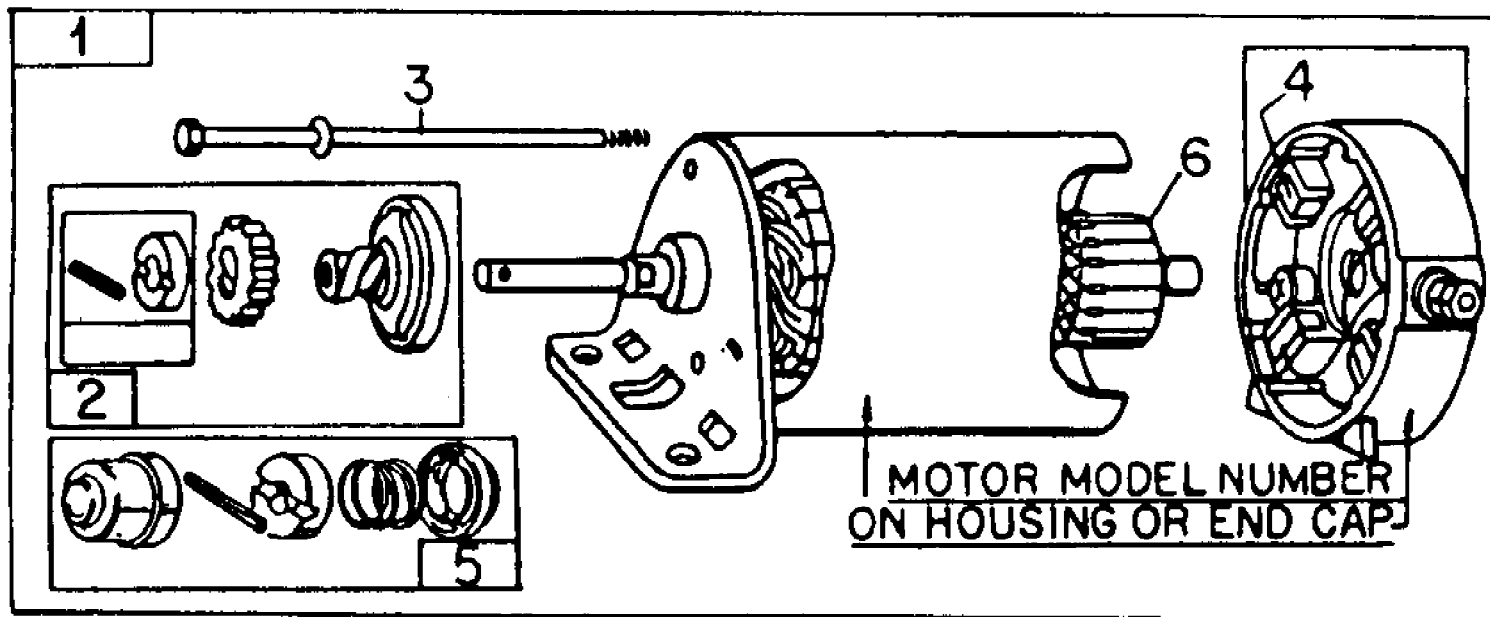
Ref #	Part Number	Qty	S/P/F	Description
1	734-0603A	2	S	Wheel Assy, Rear (382 Gear Drive S/N 70001 & Above For 18 X 8.50 Tire)
	734-0255	2	S	Valve, TR-413 Tubeless Type
	734-3024	2		Wheel Assy, Rear (382 Hydrostatic 382 Gear Drive S/N 70000 & Below For 18 X 8.50 Tire)
	734-0255	2	S	Valve, TR-413 Tubeless Type
2	714-3007	2		Key, 1/4 X 7/8 SAE A Woodruff (Use w/Wheel 734-3024)
3	711-3065	1		Spacer, Rear Wheel, LH - 2.86 In. Long (Use w/Wheel 734-3024)
	711-3066	1	/P	Spacer, Rear Wheel, RH - 1.85 In. Long (Use w/Wheel 734-3024)
	731-3028	2		Spacer, Rear Wheel - 3.12 In. Long (Use w/Wheel 734-0603A)
4	IH-538966-R1	2		Washer, Hub Cap
	710-0157	2	/P	Bolt, 5/16-NF X 3/4 Type 5
	736-0242	2	/P	Washer, .345 X .88 Belleville
5	731-3020	2	S	Cap, Hub
6	716-0102	2	S	Ring, 1 In. External Retaining (Use w/Wheel 734-3024)



382 Gear & 383 Hydro
Seat & Support

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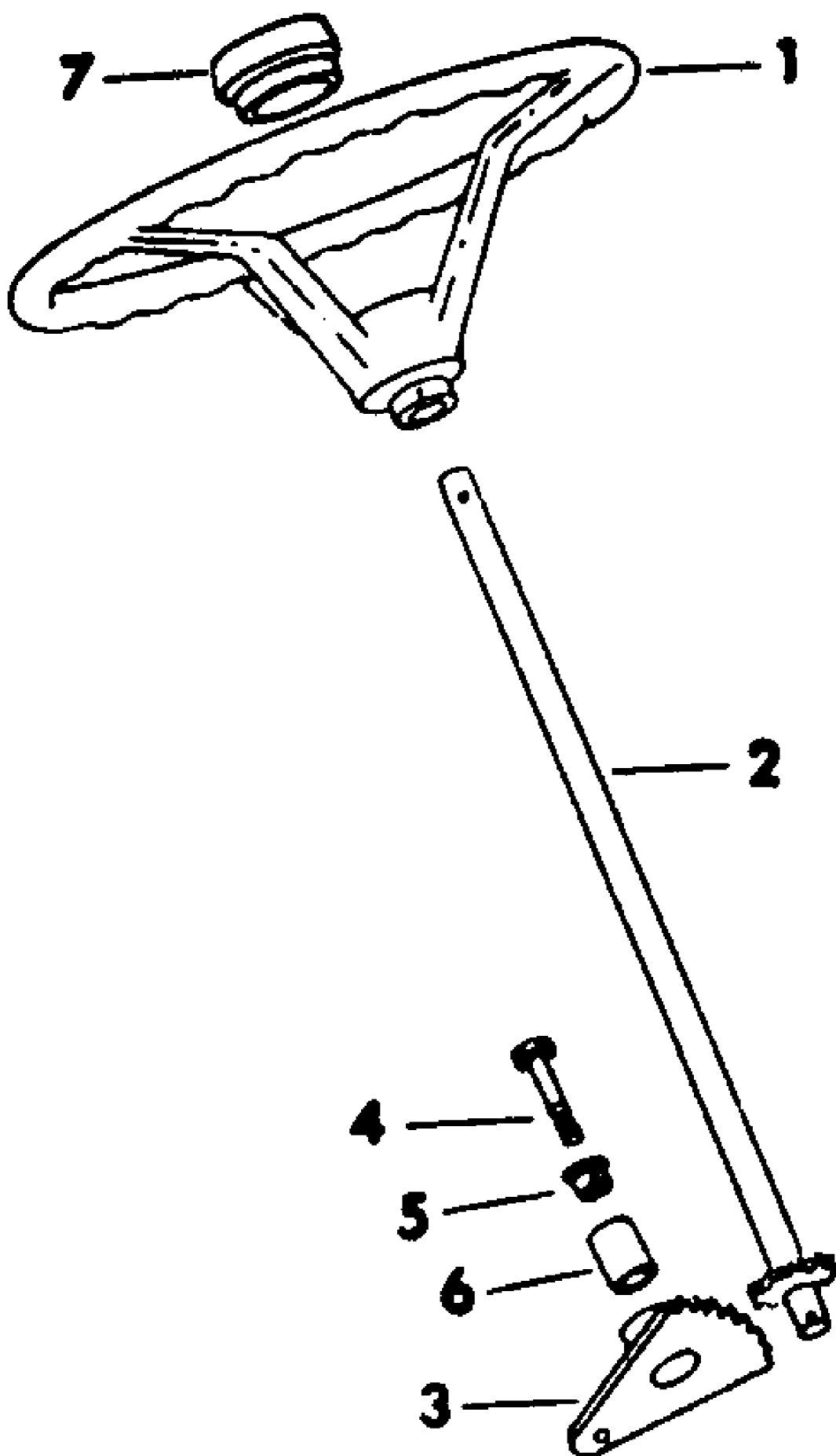
Ref #	Part Number	Qty	S/P/F	Description
1	759-3147	1		Seat Assy
2	703-0354	2		Spring, Seat Support
	710-0118	4	S	Bolt, 5/16 X 3/4 Type 5
	710-3000	2	S	Bolt, 3/8 X 3/4 Type 5
	710-0644	2		Bolt, 3/8 X 3-1/4 Type 1
	736-3008	4	S	Washer, .344 X .750 X .105
	736-3004	4	S	Washer, .406 X .875 X .105
3	736-3037	4		Spacer, Seat (S/N 73929 and Above)
4	725-3039	1		Switch Assy, Beam (S/N 73929 and Above)



382 Gear & 383 Hydro
Starter Motor

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Ref #	Part Number	Qty	S/P/F	Description
1	BS-394805	1	S	Motor Assy, Starter
	BS-93523	2		Screw, Starter Mtg
2	BS-391461	1	S	Drive Assy
3	BS-391706	2		Bolt, Thru
4	BS-391705	1		Brush Kit
5	BS-490467	1	S	Kit, Pinion Spring
6	BS-390837	1	/P	Armature Assy



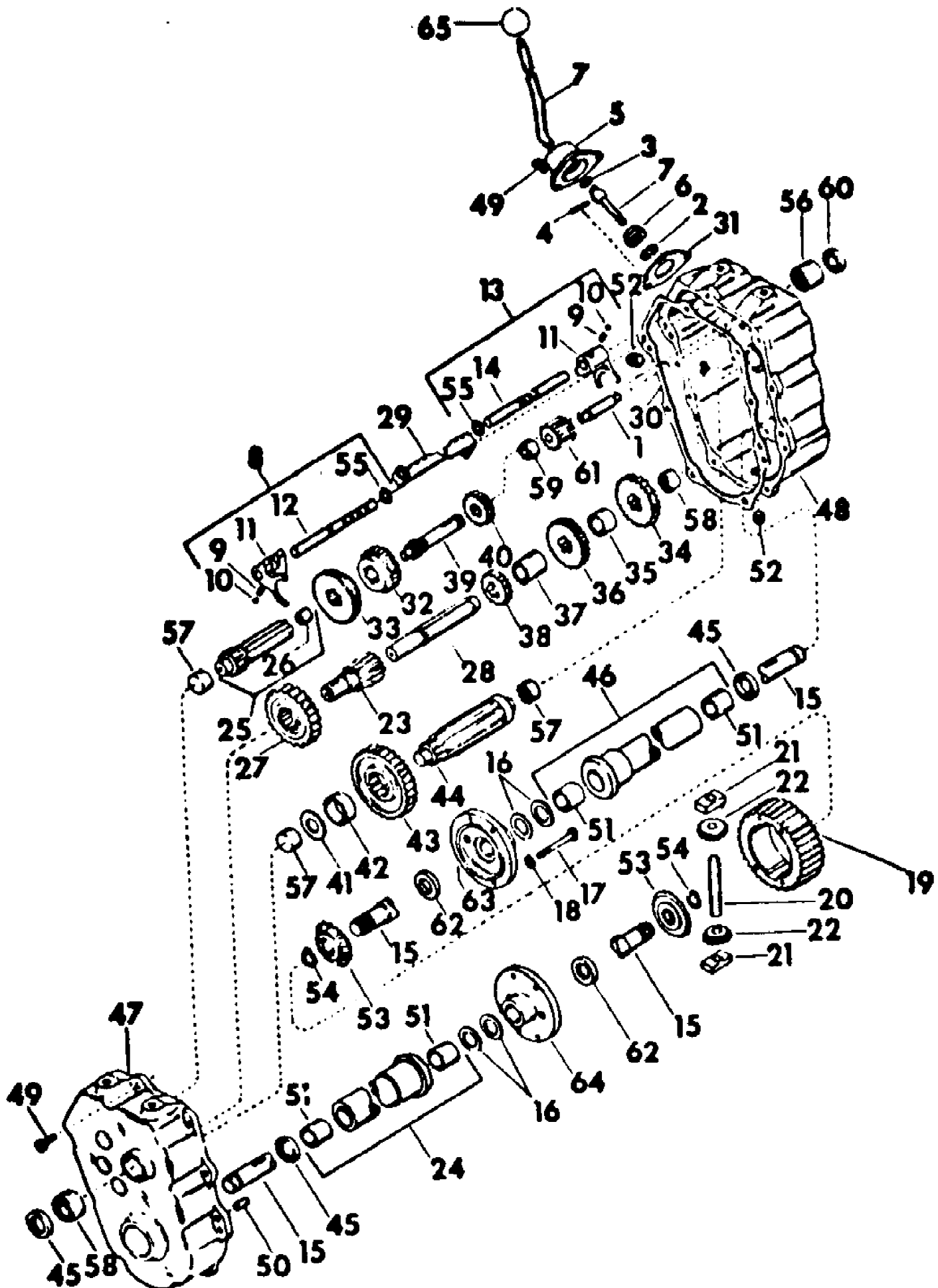
382 Gear & 383 Hydro
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3014	1		Wheel, Steering, Textured Finish
	715-3006	1	S	Pin, 1/4 X 1-3/4 Hvy Pln Cld Spr
2	703-0282	1		Shaft Assy, Steering
	IH-140917-C1	2		Bushing, Steering Shaft Nylon
	736-3028	1		Washer, .781 X 1.250 X .054
	714-0111	1	S	Pin, 7/64 X 1 Pln Cot
	IH-21757-R1	1		Washer, .781 X 1.250 X .027 Pln (Use 1 or as Req'd)
3	703-0283	1	S	Gear Assy, Steering Drag Link
	712-3000	1	S	Nut, 3/8 Cad P/T Lock Type 5
	736-0133	1	S	Washer, .406 X 1.250 X .090 Pln
	736-0140	1	S	Washer, .406 X .812 X .051
4		1		Screw, 3/8-16 X 2-1/2 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
5	731-3015	2	/P	Bearing, Steering Gear
6	711-3056	1	S	Bushing, Steering Gear Drag Link
7	731-3001	1	/P	Cap, Steering Wheel
	721-3000	1	/P	O-Ring, 1-3/4 X 2 X 1/8

382 Gear & 383 Hydro
Transaxle-Gear Drive-S/N 70000 & Below

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382 Gear & 383 Hydro
Transaxle-Gear Drive-S/N 70000 & Below

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Ref #	Part Number	Qty	S/P/F	Description
	~NLA	1		Transaxle Assy
1	IH-55255-C1	1		Shaft, Reverse Idler
2	716-3007	1	S	Ring, Snap
3	IH-55272-C1	1		Ring, Quad
4	TC-792049	1		Pin, Drive
5	TC-784088	1		Housing, Shift Lever
6	TC-784094	1		Keeper, Shift Lever
7	TC-784226	1		Lever, Shift
8	IH-55196-C91	1		Rod Assy, Shift
9	TC-792003	2	/P	Spring
10	IH-17006-R1	2		Ball, 3/16 Cr Stl
11	TC-784004	2		Fork, Shifter
12	IH-55199-C1	1		Rod, Shifter
13	IH-55200-C91	1		Rod Assy, Shift
14	IH-55201-C1	1		Rod, Shifter
15	TC-774246	1		Axle, LH
	TC-774245	1		Axle, RH
16	TC-780042	4		Washer, Thrust
17	IH-25672-R1	4		Screw, 1/4-20 X 2-1/4 Phc Hex Hd Cap
18	736-0329	4	S	Washer, 1/4 Znd Reg Lock
19	TC-774029A	1		Gear, Ring
20	TC-786019	1		Pin, Drive
21	TC-786066	2		Block, Drive
22	TC-778014	2		Pinion, Bevel -14T
23	IH-55232-C1	1		Shaft, Idler Pinion and Bushing
24	TC-782041A	1		Housing w/Bushing, LH
25	IH-55233-C91	1		Shaft and Bearing, Shifter
26	TC-780018	1		Bearing, Needle
27	TC-778037	1		Gear, Idler
28	IH-55235-C1	1		Shaft, Idler
29	TC-784074	1		Stop, Shifter
30	TC-788026	1		Gasket, Case to Cover
31	IH-55238-C1	1		Gasket, Shift Lever Housing
32	TC-778019A	1	/P	Gear, Shifting -20T (Replaces IH-55239-C1)
33	TC-778020	1		Gear, Shifting -26T
34	IH-55241-C1	1		Gear, Spur -26T
35	IH-55242-C1	1		Spacer
36	TC-778022	1	/P	Gear, Spur -22T
37	IH-55275-C1	1		Spacer
38	IH-55244-C1	1		Gear, Spur -16T
39	TC-776067	1		Shaft, Input
40	IH-55246-C1	1		Gear, Input Shaft Spur -16T
41	TC-780001	1		Washer
42	TC-786017	1		Spacer
43	TC-778036	1		Gear, Output -36T
44	TC-778041	1		Shaft, Output
45	TC-788088	3		Seal, Oil
46	TC-782042A	1		Housing w/Bushing, RH
47	IH-55251-C91	1		Cover w/Brgs, Transaxle
48	IH-55252-C91	1		Case w/Brgs, Transaxle
49		10		Screw, 1/4-20 X 3/4 Znd Hex Hd Soc Hd Cap (Common Hardware, Purchase Locally)

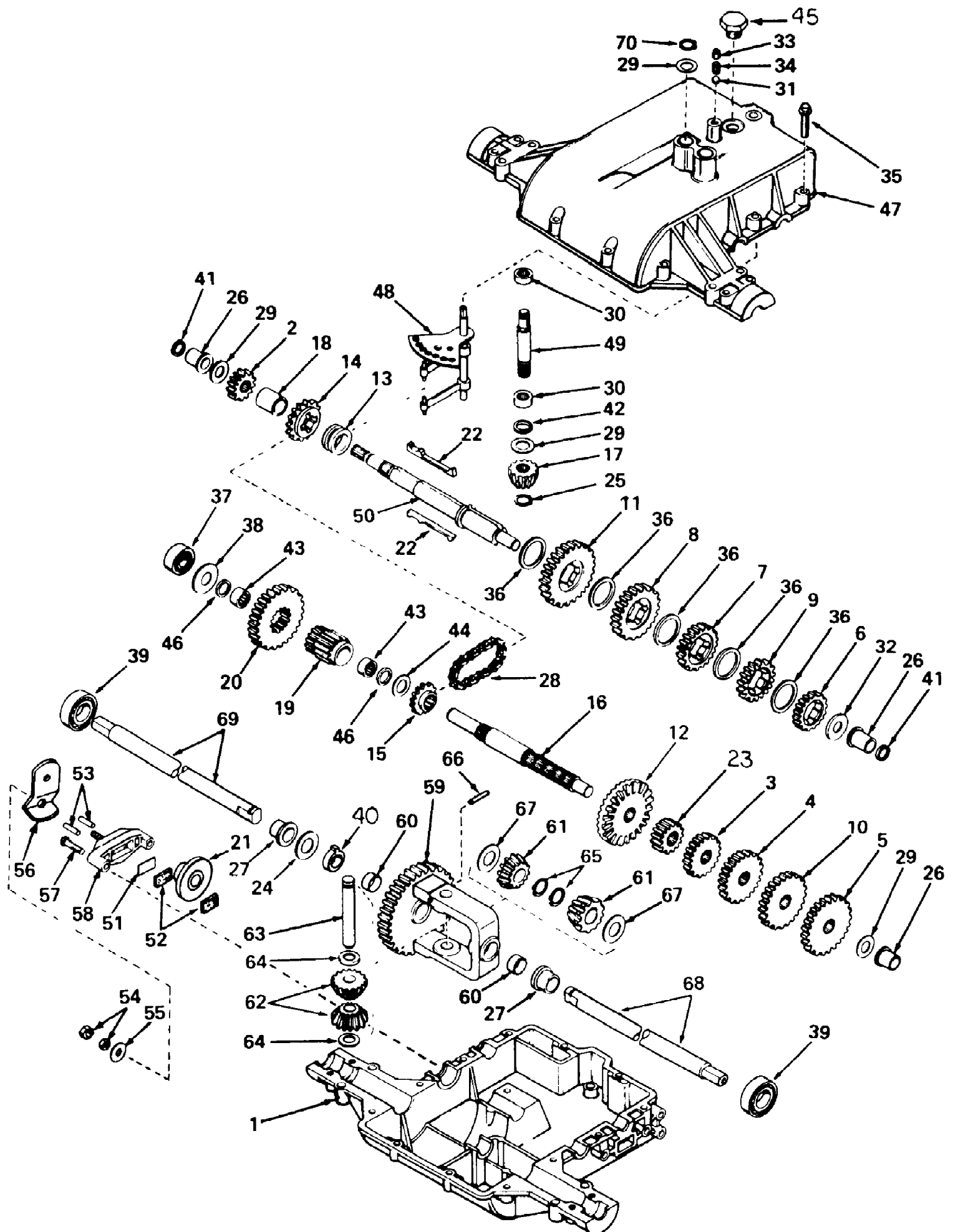
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Ref #	Part Number	Qty	S/P/F	Description
50	TC-786026	1	/P	Pin, 5/16 X 3/4 Dowel
51	TC-780054	4	/P	Bushing
52	TC-792010	2		Plug, 3/8-18 Automotive Sq Hd Pipe
53	TC-778039	2		Gear, Bevel -24T
54	716-0865	2	/P	Ring, Retaining
55	716-3001	2	S	Ring, Retaining
56	TC-780011	2		Bearing, Roller
57	TC-780088	4		Bearing, Needle
58	IH-363244-R91	2		Bearing, Needle
59	TC-786008	1		Spacer, Reverse Idler
60	IH-549712-R1	1		Seal, Oil
61	TC-778016	1		Idler, Reverse -12T
62	TC-780107	2	/P	Washer
63	TC-786027	1		Carrier, Differential
64	TC-774028A	1		Carrier, Differential
65	720-3000	1	S	Knob, Shifter

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Ref #	Part Number	Qty	S/P/F	Description
	717-3029	1		Transaxle Assy
1	TC-770071A	1		Case, Transaxle
2	TC-778136	1	/P	Gear, Spur -15T
3	TC-778126A	1	/P	Gear, Spur -20T
4	TC-778127A	1	/P	Gear, Spur -25T
5	TC-778129A	1	/P	Gear, Spur -30T
6	TC-778121A	1	/P	Gear, Spur -20T
7	TC-778123A	1	/P	Gear, Spur -25T
8	TC-778124A	1	/P	Gear, Spur -30T
9	TC-778122A	1	/P	Gear, Spur -22T
10	TC-778128A	1	/P	Gear, Spur -28T
11	TC-778146A	1	S	Gear, Spur -37T
12	TC-778137A	1	/P	Gear, Bevel -42T
13	TC-784266	1	/P	Collar
14	TC-786083	1	/P	Sprocket -18T
15	TC-786082	1	/P	Sprocket -9T
16	TC-776204	1	/P	Shaft, Counter
17	TC-778113A	1	/P	Pinion, Input Bevel
18	TC-786074	1	/P	Spacer
19	TC-778138	1	/P	Pinion, Output
20	TC-778139	1		Gear, Output
21	TC-790003	1	/P	Disc, Brake
22	TC-792089A	2	S	Key
23	TC-778145	1	/P	Gear, Spur -12T
24	TC-780001	1		Washer (Replaces IH-106636-C1)
25	TC-788040	1	/P	Ring, .521 Ext Ret
26	TC-780105A	3	/P	Bushing
27	TC-780118A	2	/P	Bushing
28		2		Chain, Roller (Use 24 Links of No. 41 Chain)
29	TC-780072	4	/P	Washer, Thrust
30	IH-106640-C91	2	S	Bearing, Needle
31	TC-792077	1	S	Ball, 5/16 Grade 200 Metal
32	TC-780109	1		Washer, Thrust
33	TC-792078	1	/P	Screw, 3/8 X 3/8 Znp F/Pt Hdl/Hs Set
34	TC-792079	1	/P	Spring
35	TC-792073	17	S	Screw, 1/4 X 1-1/4 H/Hd Tap
36	TC-780108	5	/P	Washer, Thrust
37	TC-780121	1		Bearing, Ball
38	TC-780113	1		Washer, Flat
39	TC-780119	2	S	Bearing, Ball
40	TC-780120	1	/P	Bushing
41	TC-788051	2	S	Ring, Sq Cut
42	TC-788057	1	/P	Ring, Sq Cut
43	IH-80289-C91	2	S	Bearing, Needle
44	TC-780114	1	/P	Washer, Flat
45	TC-792074	1		Plug, Hex Hd
46	TC-788053	2	/P	Seal
47	TC-772082	1	S	Cover, Transaxle
48	TC-784290	1	/P	Rod & Fork Assy
49	TC-776140	1	/P	Shaft, Input
50	TC-776183A	1		Shaft, Brake
51	TC-790007	1	/P	Plate, Brake Pad
52	TC-790006	2	S	Pad, Brake

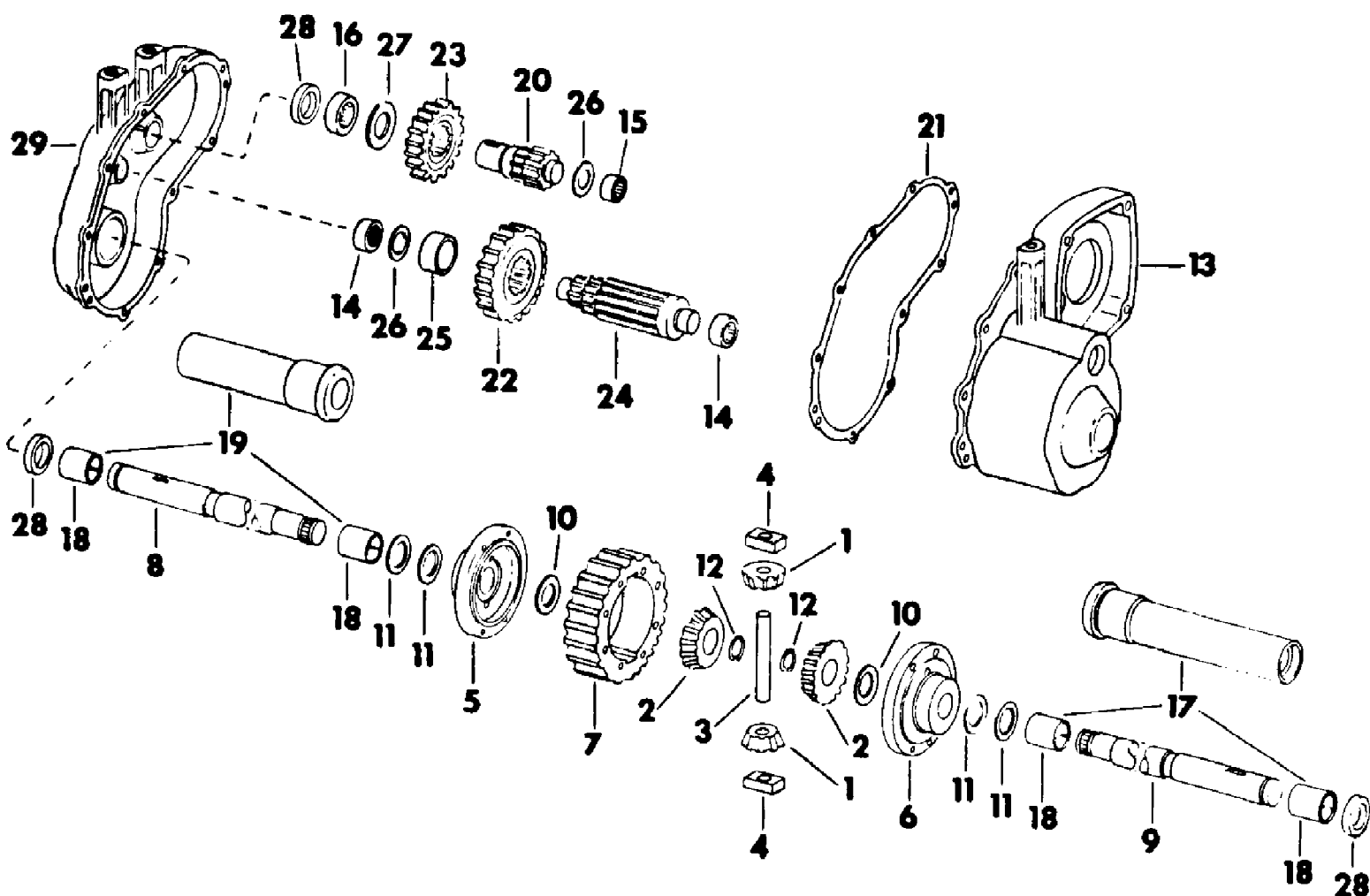
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Ref #	Part Number	Qty	S/P/F	Description
53	TC-786026	2	/P	Pin, Dowel
54	712-0237	2	S	Nut, 5/16-NF Cad P/T Lock Type 5
55	736-3078	1	/P	Washer, .344 X 1.000 X .098 Phc Hdn
56	TC-790028	1		Lever, Brake
57	TC-792073	1	S	Screw, 1/4 X 1-1/4 H/Hd Tap
58	TC-790005	1	S	Holder, Brake Pad
59	TC-778175	1		Gear Assy, Diff (Includes Ref No. 60)
60	TC-780064	2	/P	Bushing
61	TC-778067	2		Gear, Bevel
62	TC-778068	2	S	Pinion, Bevel
63	TC-786034	1		Pin, Drive
64	TC-780065	1	/P	Washer, Thrust
65	716-3001	2	S	Ring, .689 Hvy Ext Ret
66	TC-792040	1		Pin, 3/16 X 1-1/2 Pln Slr Spr
67	TC-780001	2		Washer, Thrust (Replaces IH-106636-C1)
68	TC-774436	1		Axle, 15-1/4 In. Long
69	TC-774435	1		Axle, 13-3/8 In. Long
70	716-0115	1	S	Ring, .625 Ext Ret

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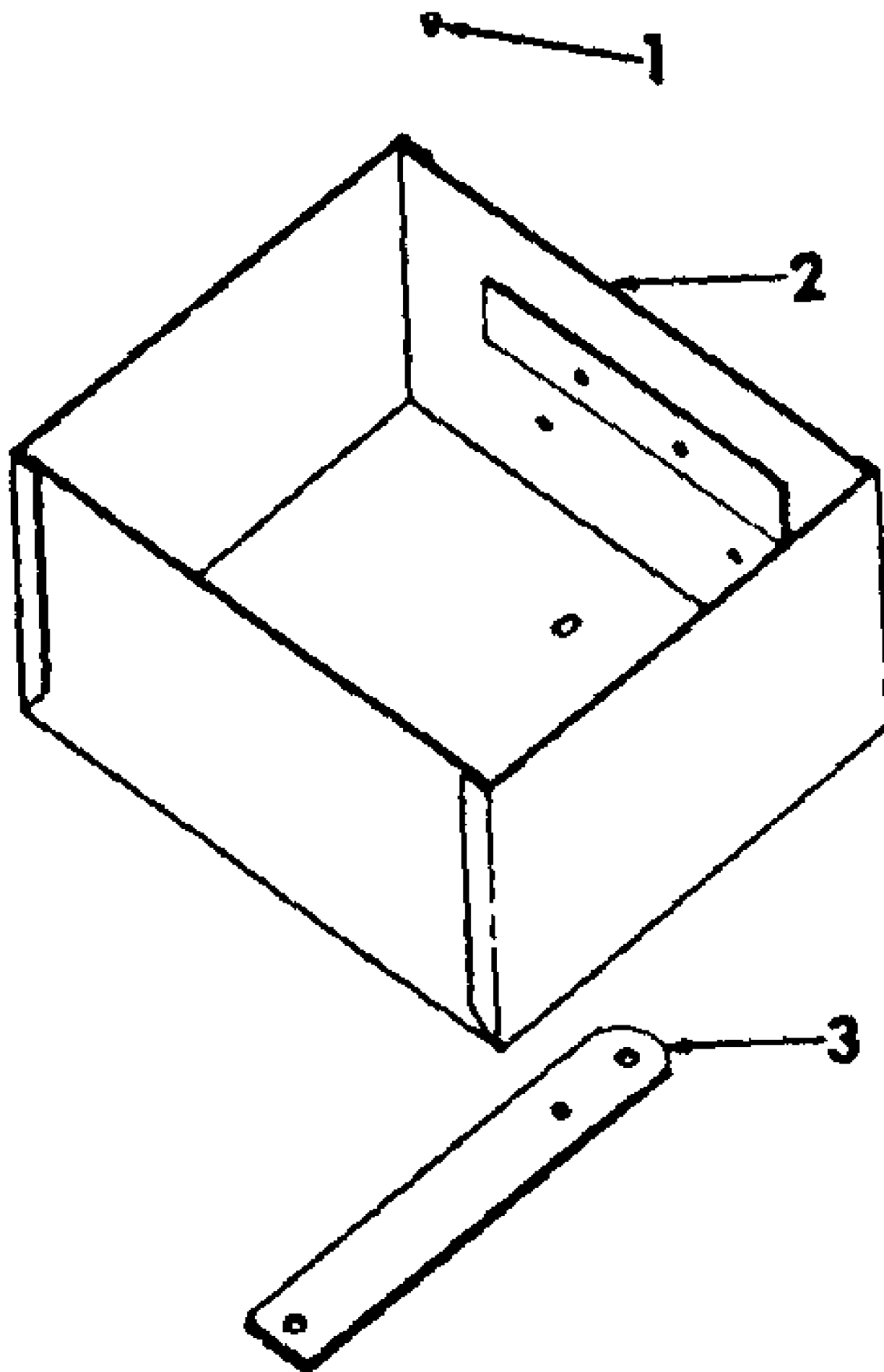
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Transaxle-Hydrostatic

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Ref #	Part Number	Qty	S/P/F	Description
	~NLA	1		Gear Reduction & Differential Assy
1	TC-778014	2		Pinion, Bevel -14T
2	TC-778039	2		Gear, Bevel -24T
3	TC-786019	1		Pin, Drive
4	TC-786066	2		Block, Drive
5	TC-774028A	1		Carrier, Differential
6	TC-786027	1		Carrier, Differential
7	TC-774029A	1		Gear, Ring
8	TC-774246	1		Axle, LH
9	TC-774245	1		Axle, RH
10	TC-780107	1	/P	Washer -2T
11	TC-780042	2		Washer, Thrust
12	716-3001	2	S	Ring, Retaining
	IH-25672-R1	4		Bolt, 1/4 X 2-1/4 Phc Type 8
	736-0329	4	S	Washer, 1/4 Lock
13	IH-61164-C91	1		Case Assy
14	TC-780088	2		Bearing, Needle
15	741-0362	1	S	Bearing, Needle
16	TC-780089	1	/P	Bearing, Needle
17	TC-782042A	1		Housing w/Bushing, Axle, RH
18	TC-780054	4	/P	Bushing
19	TC-782041A	1		Housing w/Bushing, Axle, LH
20	TC-776093	1		Shaft, Brake
21	TC-788044	1	S	Gasket, Case to Cover
22	TC-778036	1		Gear, Bevel Output -24T
23	TC-778037	1		Gear, Idler
24	TC-778041	1		Shaft, Output
25	TC-786017	1		Spacer
26	TC-780001	2		Washer
27	TC-780090	1		Washer, Thrust
28	TC-788008	3	/P	Seal, Oil
	TC-786026	2	/P	Pin, 5/16 X .750 Pln Hdn Dowel
	TC-792046	10		Screw, 1/4 X 1 Phc H/Hd Tap
	TC-792010	2		Plug, 3/8-18 Auto Sq Hd Pipe
29	TC-772063	1		Cover Assy



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Utility Box

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Pin, Drain Hole
		2		Pin, 1/16 X 1/2 Cot (Common Hardware, Purchase Locally)
2	~NLA	1		Box Assy, Utility
	~NLA	2		Plug, 1-9/16 C-Z Button
		2		Bolt, 3/8 X 1-1/8 Type 5 (Common Hardware, Purchase Locally)
	712-0798	2	/P	Nut, 3/8 Type 5
3	IH-390025-R1	1		Extension, Drawbar
	710-0389	1	/P	Bolt, 3/8 X 3/4 Crg Type 1
		1		Bolt, 1/2 X 1-1/4 Cad Crg Type 1 (Common Hardware, Purchase Locally)
	712-0798	1	/P	Nut, 3/8 Type 5
	712-0206	1	S	Nut, 1/2 Type 5
	736-0169	1	S	Washer, 3/8 Lock
	736-0921	1	S	Washer, 1/2 Lock