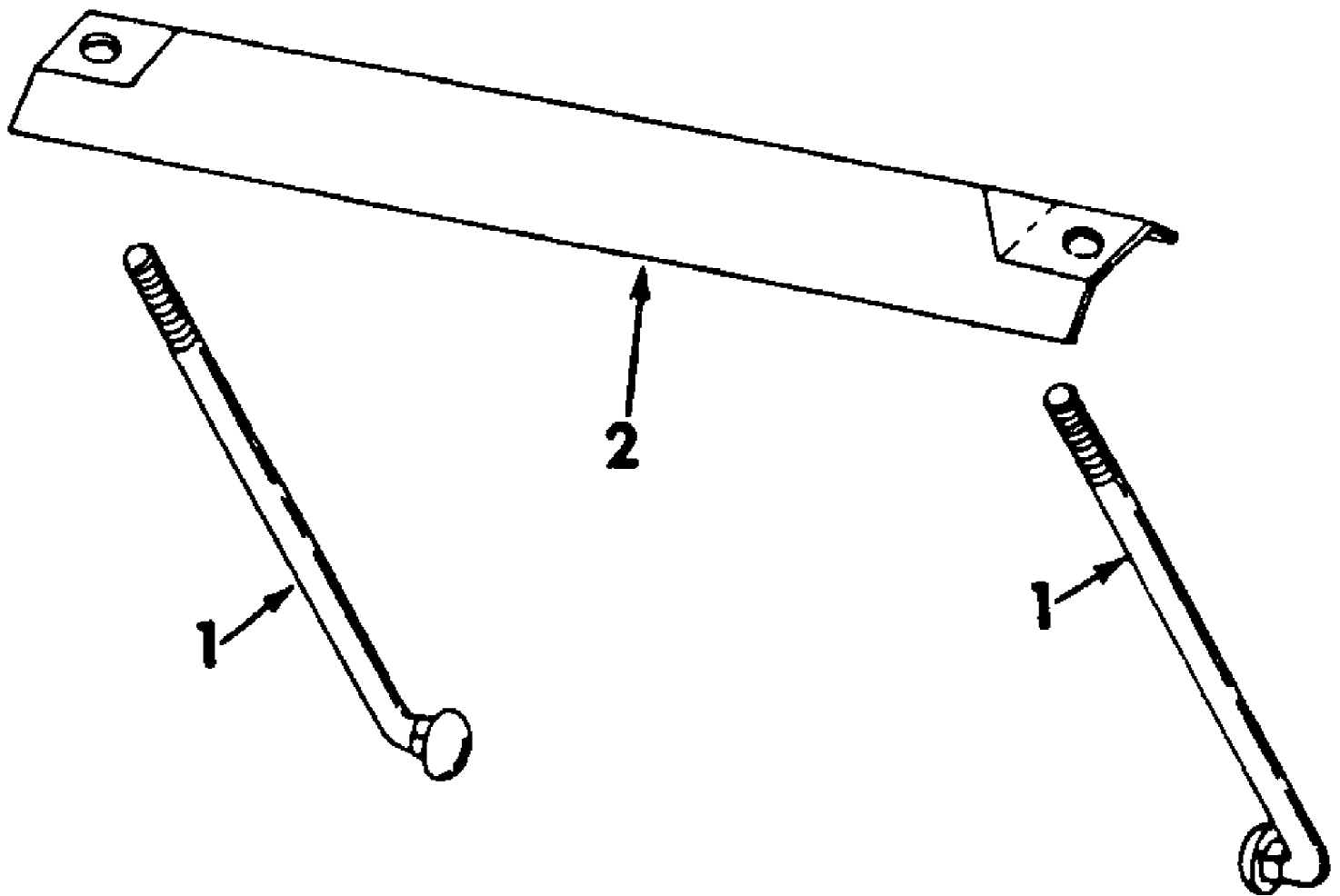


72
Battery Holder

Page 1 of 72

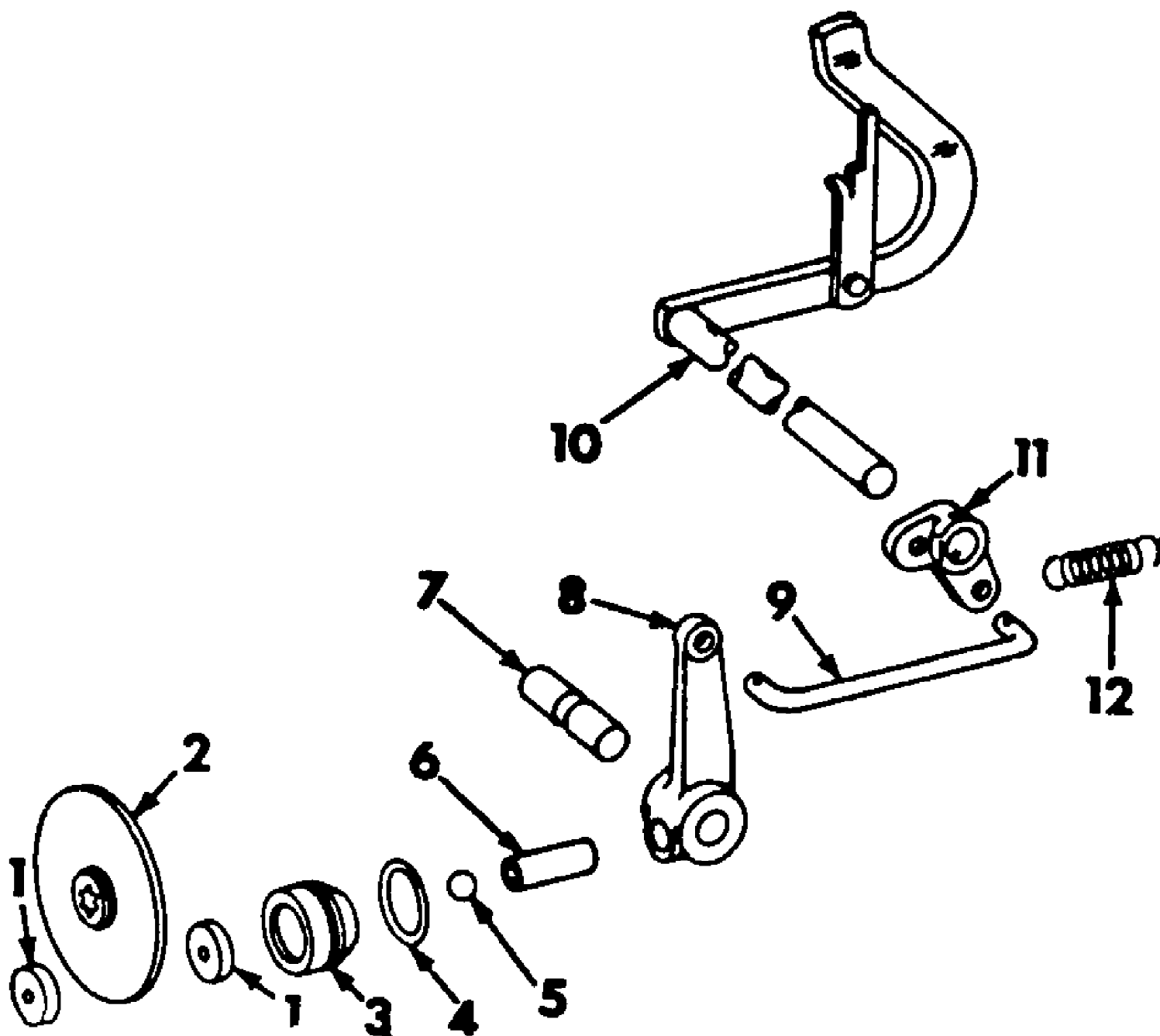


72

Page 2 of 72

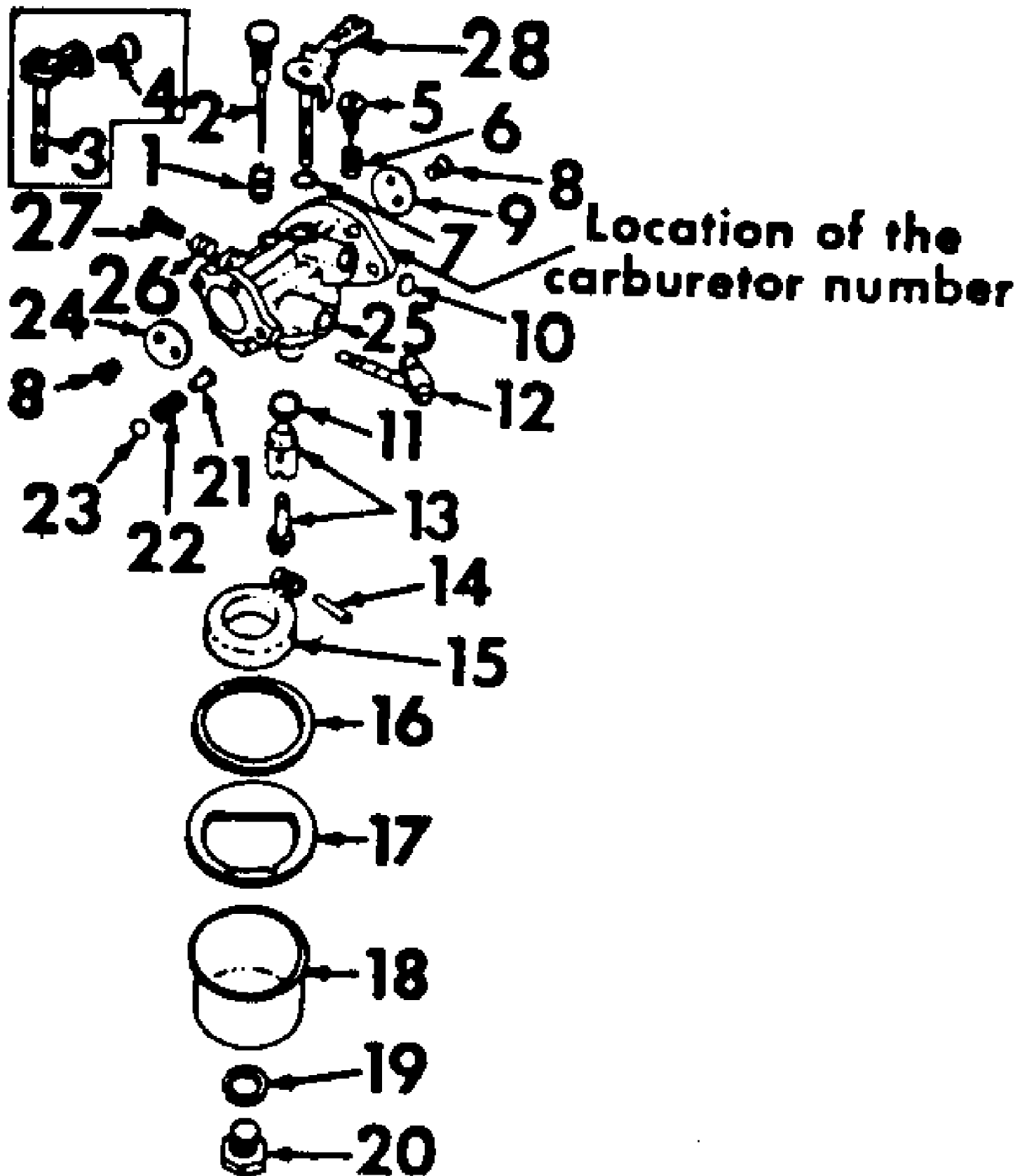
Battery Holder

Ref #	Part Number	Qty	S/P/F	Description
1	IH-376294-R2	2		Bolt, Battery Hold Down
	KH-X-276-7	2	S	Nut, 1/4-20 Type A Wing
2	IH-376293-R2	1	S	Clamp, Battery Hold Down

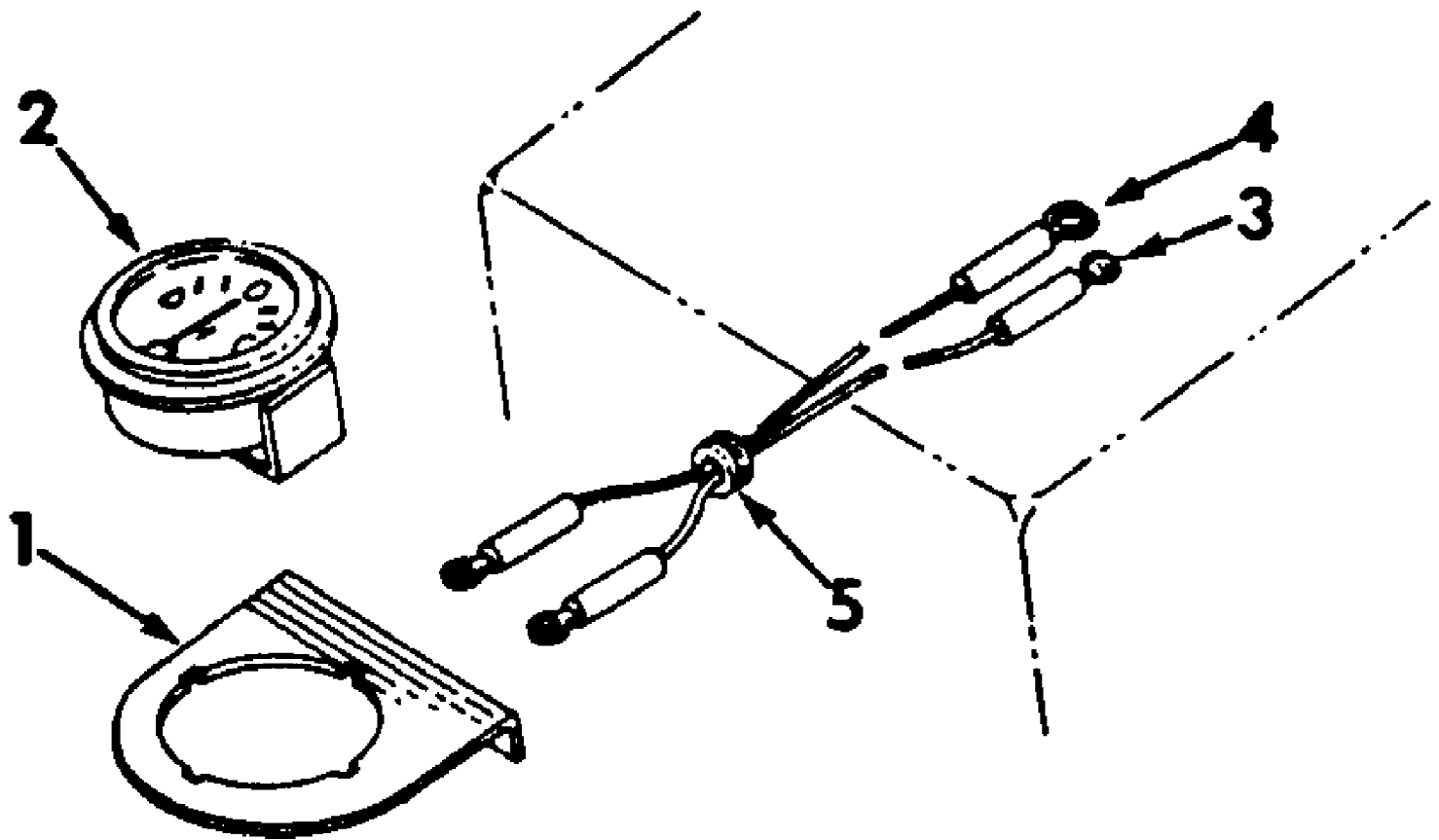


Brakes & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384719-R1	2	S	Disc, Brake Lining
2	IH-384717-R11	1		Disc Assy, Brake
3	IH-384720-R2	1		Retainer, Brake Lining
4	IH-378031-R1	1	/P	O-Ring, 1-3/16 X 1-3/8 X 3/32
5	IH-17018-R1	1		Ball, 9/16 Cr-Stl
6	IH-384721-R1	1		Rod, Brake Push
7	IH-384722-R1	1		Pin, Brake Lever Pivot
8	IH-384723-R1	1		Lever, Brake
		1		Nut, 3/8-16 Hex *
		1		Screw, 3/8-16 X 1-3/4 Sq Hd Ov Pt Set*
9	IH-384724-R1	1		Rod, Brake
	714-0507	2	S	Pin, 3/32 X 3/4 Cot
10	~NLA	1		Pedal Assy, Clutch & Brake
	~NLA	1		Rivet, 1/4 X 11/16 Small B-Hd Solid
	736-3001	1	/P	Washer, Spring
11	~NLA	1		Arm, Clutch & Brake Pedal
	IH-19689-R1	2	S	Pin, 1/4 X 1-1/4 Hv Coiled Spring
12	IH-370278-R1	1	S	Spring, Clutch Pedal Return



Ref #	Part Number	Qty	S/P/F	Description
	KH-41-853-11	1	/P	Carburetor Assy
1	KH-200383	1	/P	Spring, High Speed Needle
2	KH-200410	1	/P	Needle Assy, High Speed
3		1		Not used in this application
4		1		Not used in this application
5	KH-200438	1		Screw, Idle Adjusting
6	KH-200380	1		Spring, Idle Adjusting Screw
7		1		Seal, Throttle Shaft Dust (Furnish complete Carburetor Assy)
8		4		Screw, Choke & Throttle Valve (Furnish complete Carburetor Assy)
9		1		Valve Assy, Throttle (Furnish complete Carburetor Assy)
10		1		Plug, 3/8 Aluminum Expansion (Furnish complete Carburetor Assy)
11		1		Gasket, Needle Seat (Furnish Repair Kit KH-25-757-01)
12		1		Shaft & Lever Assy, Choke (Furnish complete Carburetor Assy)
13		1		Needle & Seat Assy w/Spring (Furnish Repair Kit KH-25-757-01)
14	KH-200376	1	/P	Pin, Float & Lever
15	KH-25-757-03	1	S	Float & Lever Assy
16	KH-200375	1	/P	Gasket, Fuel Bowl Ring
17	KH-25-041-02	1	/P	Gasket, Fuel Bowl
18	KH-200418	1	/P	Bowl, Fuel
19		1		Gasket, Fuel Bowl Screw (Furnish Repair Kit KH-25-757-01)
20	KH-41-100-01	1	S	Screw, Fuel Bowl
21		1		Plug, Idle Passage Rivet (Furnish complete Carburetor Assy)
22		1		Spring, Choke Shaft (Furnish complete Carburetor Assy)
23		1		Ball, Choke Shaft (Furnish complete Carburetor Assy)
24		1		Valve Assy, Choke (Furnish complete Carburetor Assy)
25		1		Body, Carburetor (Order Carburetor Assy)
26	KH-232555	1		Spring, Throttle
27	KH-232556	1		Screw, Throttle Lever Adjusting
28		1		Shaft & Lever Assy, Throttle (Furnish complete Carburetor Assy)
	KH-25-757-01	1	/P	Kit, Carburetor Repair (Consists of Ref No. 13, 14, 16, 17 & 19)

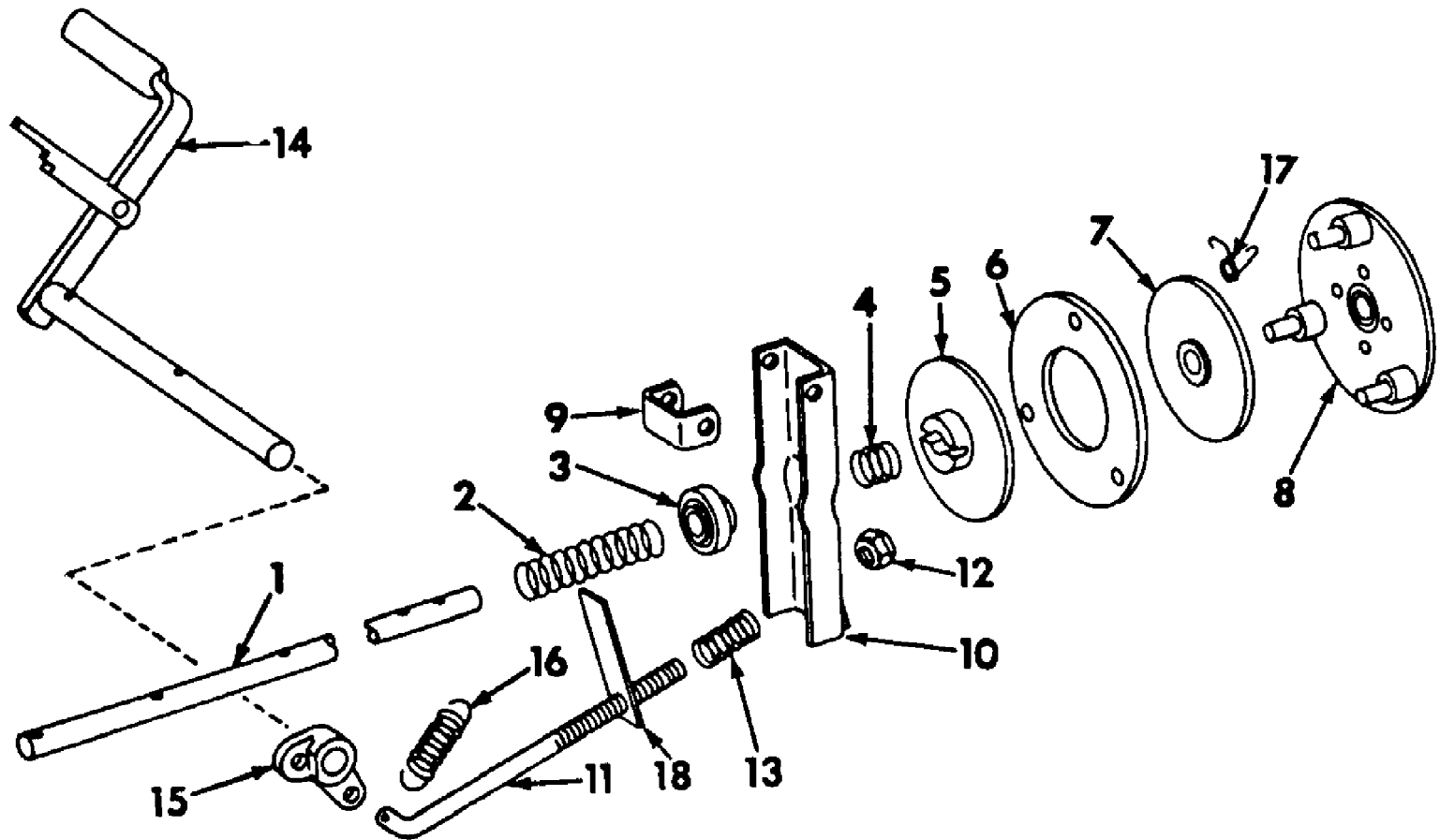


Charge Indicator

Ref #	Part Number	Qty	S/P/F	Description
1	IH-394584-R1	1		Bracket, Charge Indicator
		2		Screw, 10-24 X 1/2 C-Z Slit Pan Hd Mach*
	BS-231082	2		Nut, 10-24 X-Z Hex Mach Screw
	736-0722	2	S	Washer, No. 10 C-Z Med Lock
2	725-3023	1	S	Indicator Assy, Charge
3	IH-357881-R91	1		Cable Assy, Charge Indicator to Voltage Regulator Battery Terminal
4	IH-394585-R91	1		Cable Assy, Charge Indicator to Starting Switch
5	IH-117959	1		Grommet, Charge Indicator Cable

72
Clutch

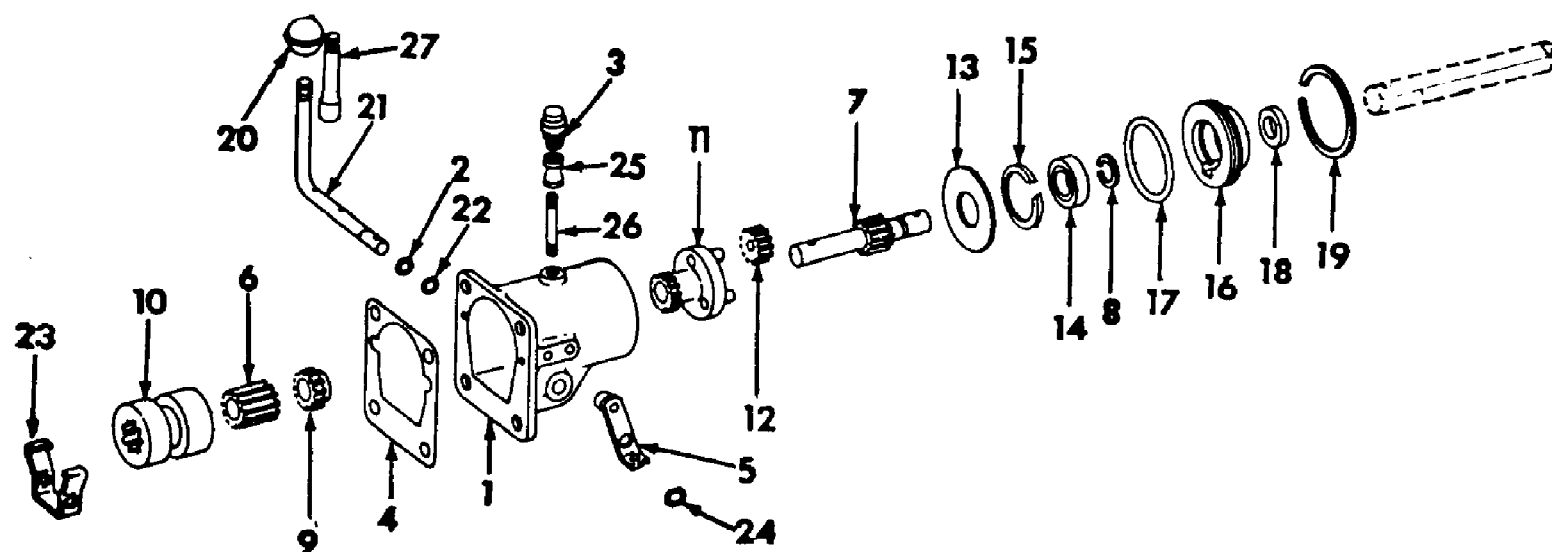
Page 9 of 72



72
Clutch

Page 10 of 72

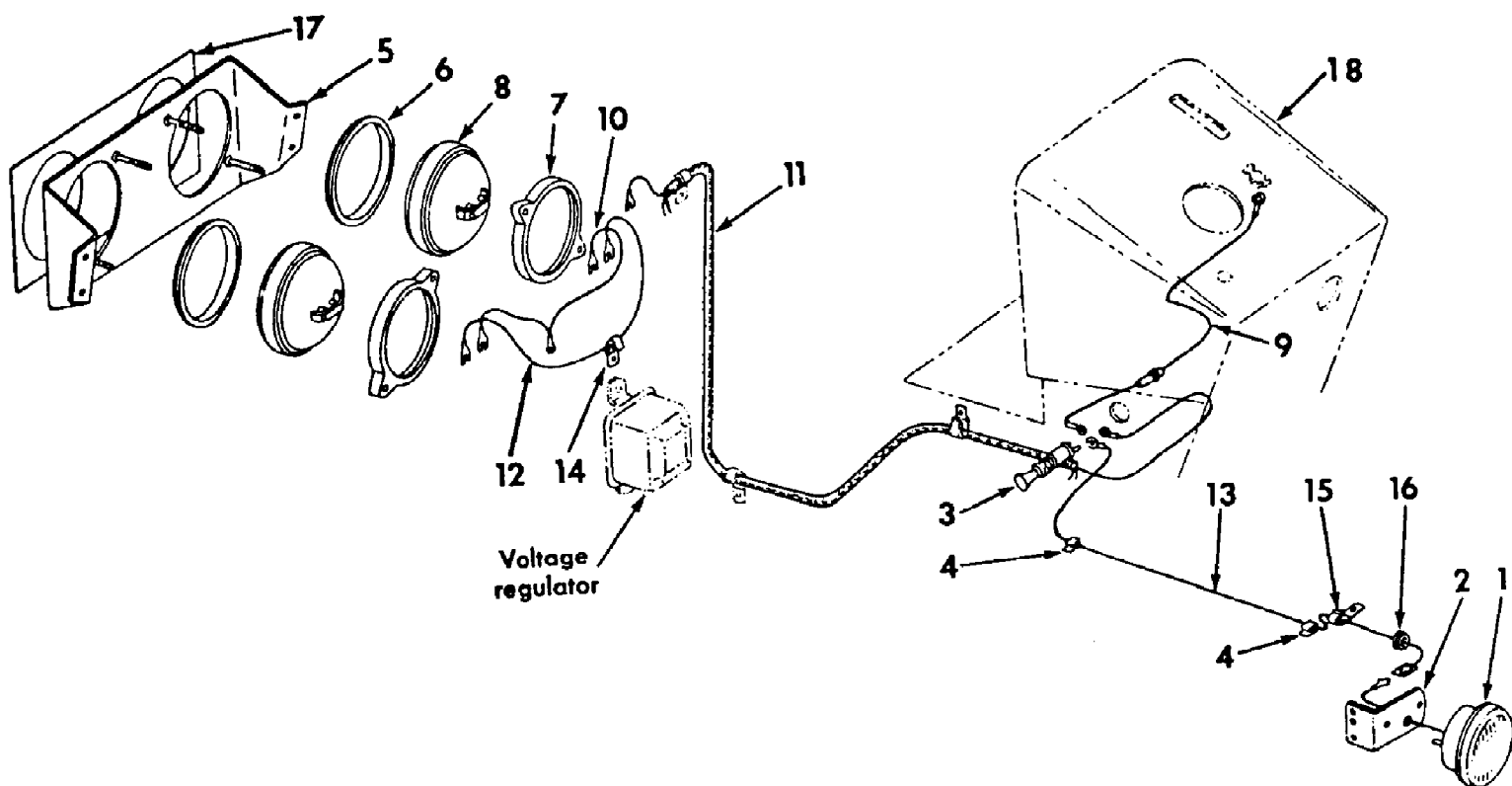
Ref #	Part Number	Qty	S/P/F	Description
1	IH-385982-R91	1	/P	Package, Clutch Shaft Service
	715-3014	1	S	Pin, 1/4 X 1-1/8 HV Coiled Spring
2	732-3016	1	S	Spring, Clutch Loading
	736-0156	2	/P	Washer, 21/32 X 1 X 11 Ga
3	IH-391237-R91	1	S	Bearing, Clutch Throwout Ball
4	732-3017	1	S	Spring, Clutch Teasing
5	703-0213	1	S	Hub Assy, Pressure Plate
6	761-3002	1	S	Disc, Clutch Driving
7	703-0214	1	S	Hub Assy, Pressure Plate Locating
	715-0114A	2	S	Pin, 1/4 X 1-1/2 HV Coiled Spring
8	IH-384652-R11	1	S	Plate Assy, Driving
	IH-376265-R1	1	S	Bushing
		4		Screw, 1/4-20 X 5/8 Hex Hd Cap*
		4		Washer, 1/4 Med Lock *
9	IH-384656-R1	1	S	Bracket, Clutch Operating Yoke
		2		Nut, 1/4-20 Hex *
	710-3015	2	/P	Screw, 1/4-20 X 3/4 C-Z Hex Hd Cap
10	IH-384657-R3	1	S	Lever, Clutch Release
	711-0755	1	S	Pin, 3/8 X 2-7/16 Hardened Std-Hd
	714-0474	1	S	Pin, 1/8 X 3/4 Cot
11	IH-393124-R1	1		Rod, Clutch Release
12	712-3061	1	S	Nut, 3/8-24 Hex Self-Align
13	732-3023	1	S	Spring, Clutch Release Rod
	IH-103341	1		Washer, 13/32 X 13/16 X .065
14	~NLA	1		Pedal Assy, Clutch & Brake
	~NLA	1		Rivet, 1/4 X 11/16 Small B-Hd Solid
	736-3001	1	/P	Washer, Spring
15	~NLA	1		Arm, Clutch & Brake Pedal
	IH-19689-R1	2	S	Pin, 1/4 X 1-1/4 Hv Coiled Spring
16	IH-370278-R1	1	S	Spring, Clutch Pedal Return
17	732-3018	AR	S	Spring, Clutch Driving Disc
18	IH-393123-R1	1		Strip, Safety Switch Release Lever (Tractors w/electric starter)
	712-3001	2	S	Nut, 3/8-24 Hex Jam



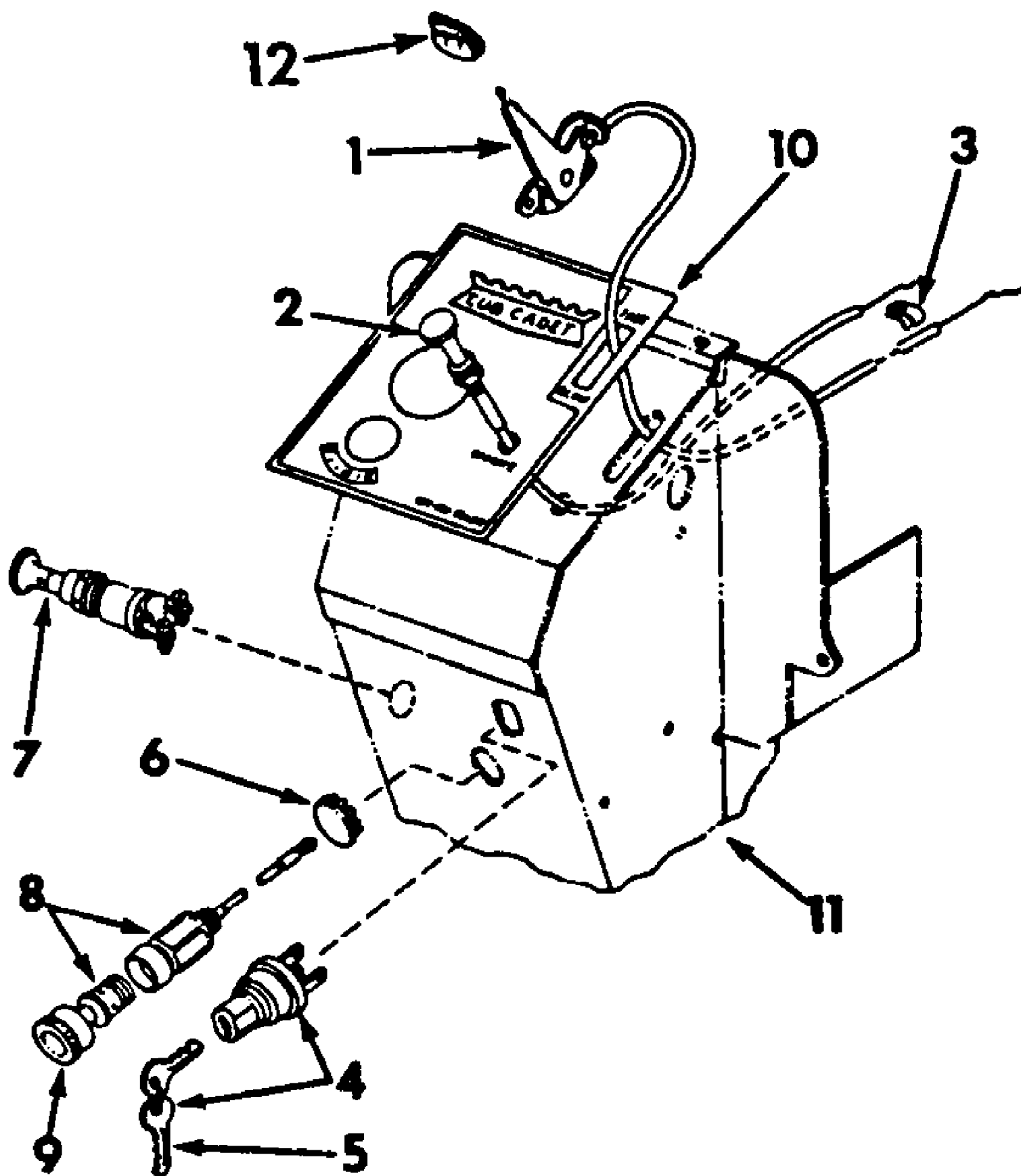
72
Creeper Drive

Page 12 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	719-3025	1		Housing, Creeper Drive
	737-3002	2		Plug, 1/8-27 Auto Sq Hd Pipe
	710-3001	2	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
		2		Nut, 3/8-16 Hex *
2	721-3008	1	/P	O-Ring, 3/8 X 1/2 X 1/16 (Creeper Shift Handle)
3	723-3021	1	/P	Breather, Creeper Drive Housing
4	721-3009	1	/P	Gasket, Creeper Drive Housing
5	703-0410	1		Lever Assy, Creeper Shift Poppet
6	703-1061	1	/P	Coupling Assy, Driven
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
7	711-3074A	1	/P	Shaft, Creeper Drive Input
8	716-0115	1	S	Ring, Creeper Drive Input Shaft Snap
9	717-3019	1		Coupling, Direct Drive
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
10	717-3020	1		Collar, Shifter
11	759-3124	1		Carrier Assy, Planet
12	717-3022	3	/P	Gear, Planet
13	736-3049	1		Washer, Planet Gear Thrust
14	IH-462848-R91	1	S	Bearing, Creeper Input Shaft Ball
15	716-3007	1	S	Ring, Input Shaft Brg Snap
16	719-3026	1		Cage, Input Shaft Brg
17	721-3010	1		O-Ring, 2-7/16 X 2-5/8 X 3/32 (Input Shaft Brg Cage)
18	721-3011	1	S	Seal, Input Shaft Brg Cage Oil
19	716-3008	1		Ring, Input Shaft Brg Cage Retainer Snap
20	720-3008	1	S	Knob, Creeper Shift Lever
21	IH-385041-R1	1		Lever, Creeper Shift
	IH-364436-R1	1	S	Pin, 3/16 X 1 Coiled Spring
	715-3003	2	/P	Pin, 3/16 X 3/4 Coiled Spring
	714-3010	1	/P	Pin, 3/32 X 5/8 Cot
	IH-103341	1		Washer, 13/32 X 13/16 X .065
22	IH-352219-R1	1	S	O-Ring, 1/4 X 3/8 X 1/16 (Creeper Shift Lever)
23	703-0409	1	/P	Yoke, Creeper Shift
24	736-3051	1		Spacer, Poppet Lever
25		1		Not used in this application
26		1		Not used in this application
27		1		Not used in this application
	IH-2753264-R1	1		Product Graphic, Creeper Speed

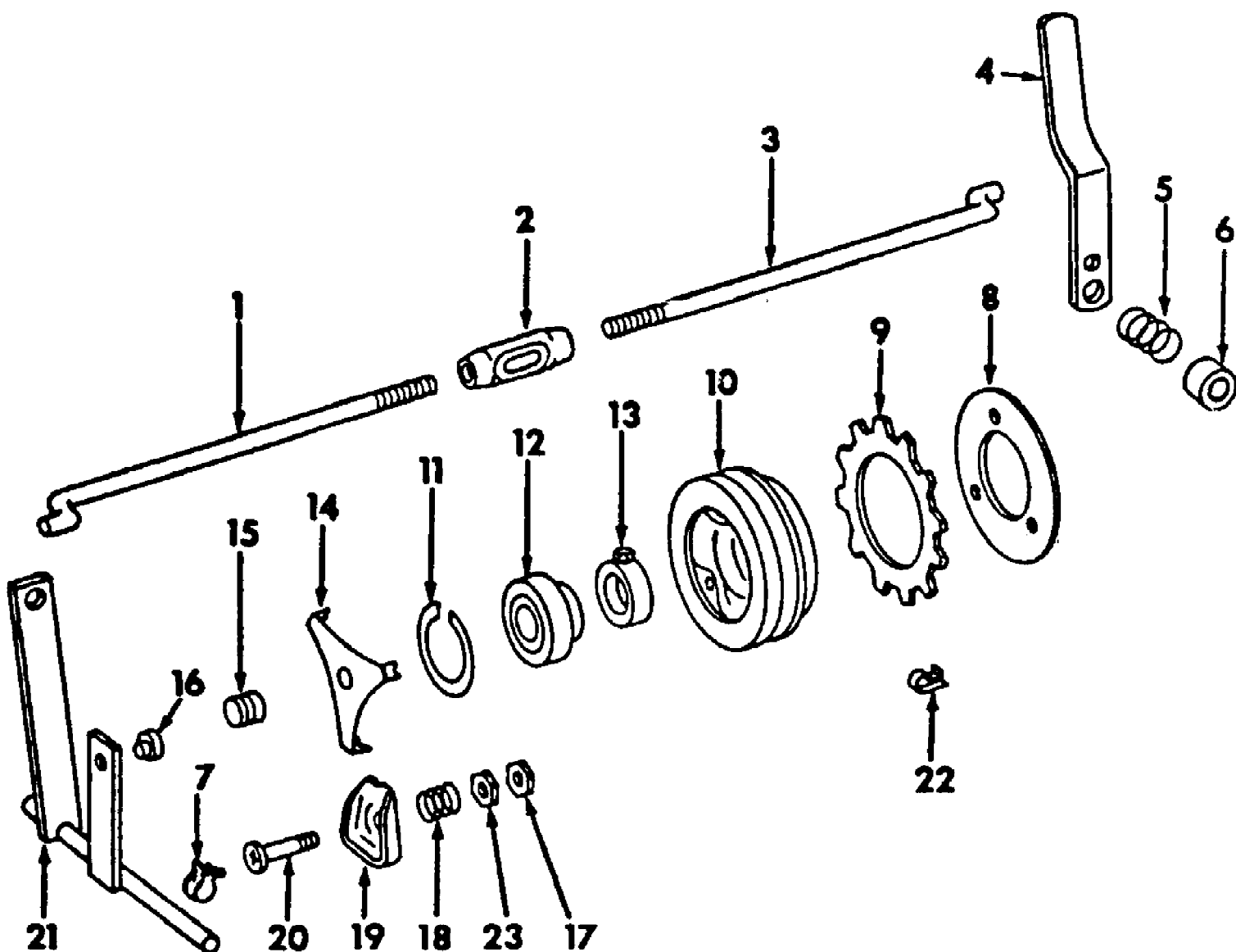


Ref #	Part Number	Qty	S/P/F	Description
1	IH-121846-C91	1		Taillight Assy (Only serviceable items are)
	IH-81714-R1	1		Gasket, Taillight
	IH-142450	1		Lamp, No. 67
	IH-157729-R1	1		Lens, Taillight
	IH-121846-C91	1		Taillight Assy (Only serviceable items are)
	IH-142450	1		Lamp, No. 67
	~NLA	1		Lens, Taillight
	712-3006	2	/P	Nut, 1/4-20 C-Z Hex
	736-0329	2	S	Washer, 1/4 C-Z Med Lock
2	~NLA	1		Bracket, Taillight Mounting
3	IH-62801-DC	1	S	Switch Assy, Lighting
	~NLA	1		Spacer, Lighting Switch
4	726-3021	2		Clip, Taillight Cable
5	IH-402988-R1	1		Panel Assy, Headlight Mounting
6	IH-389745-R1	2		Ring, Headlight Retaining
7	IH-389746-R1	2	S	Ring, Headlight Clamp
		4		Nut, 10-32 C-Z Wing *
8	725-0222	2	S	Unit Assy, Sealed Beam Headlight
9	IH-402990-R1	1		Cable Assy, Lighting Switch to Charge Indicator
	IH-120114	1		Fuse, Cartridge Type AGC 10
10	~NLA	1		Cable Assy, Headlight to Ground
11		1		Harness Assy, Cable (Not serviced separately)
12	IH-404404-R1	1		Cable Assy, RH Headlight to LH Headlight
13	~NLA	1		Cable Assy, Lighting Switch to Taillight
14	726-3025	1	S	Clip, Headlight Cable (On voltage regulator upper mounting bolt)
15	726-3025	1	S	Clip, Lighting Switch to Taillight Cable (On rear frame LH side second bolt from rear)
16	735-3008	1	/P	Grommet, Taillight Cable
17	~NLA	1		Product Graphic, Headlight Panel Indicator
18		1		Pedestal Assy (Refer to hood, grille & frame listing)
	IH-59321-C91	1	/P	Package, Wiring
	IH-370383-R1	1		Clip
	IH-404379-R4	1	S	Harness Assy



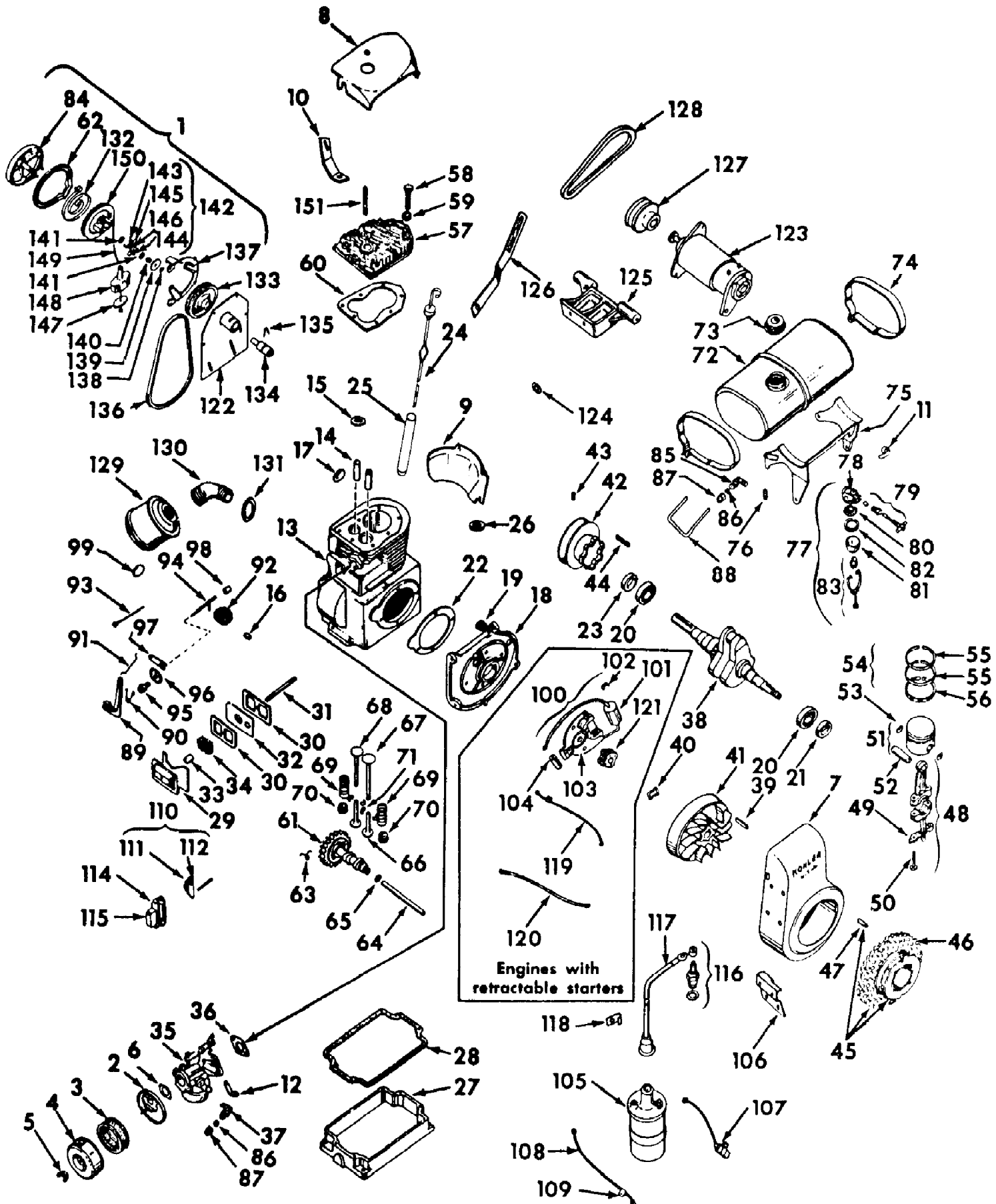
Engine Controls & Instrument Panel

Ref #	Part Number	Qty	S/P/F	Description
1	IH-543918-R1	1	S	Lever & Cable Assy, Throttle (Also order knob 720-3010)
	~NLA	1		Clip, Cable
	IH-443874	1		Screw, 10-24 X 1/2 C-Z Hex Hd Mach
	736-0722	1	S	Washer, 10 C-Z Med Lock
		1		Screw, 10-24 X 1 C-Z Slit Rd Hd Mach*
2	IH-384884-R91	1	S	Lever & Cable Assy, Choke
		1		Screw, 10-24 X 1/2 C-Z Slit Rd Hd Mach*
	736-0722	1	S	Washer, 10 C-Z Med Lock
	BS-231082	2		Nut, 10-24 C-Z Hex Mach
3	IH-376298-R1	1	S	Clip, Throttle Cable Retainer
		1		Screw, 8-32 X 1/2 C-Z Cr Rec Pan Hd Mach*
	712-0142	1	/P	Nut, 8-32 C-Z Hex Mach
	IH-121841	1		Washer, 8 C-Z Med Lock
4	IH-379593-R92	1		Switch Assy, Ignition (Tractors w/retractable starter)
	IH-60736-C2	1	S	Switch Assy, Ignition (Tractors w/electric starter)
	IH-365502-R1	1		Nut, Switch Mounting
	IH-375431-R1	1		Washer, Switch Mounting
5	IH-382458-R2	1	S	Key, Switch
6	IH-432281	1		Plug, Button (29/32 tractors w/o cigarette lighter & w/o electric lighting)
7	IH-62801-DC	1	S	Switch Assy, Lighting (Tractors w/electric lighting)
	~NLA	1		Spacer, Lighting Switch
8	~NLA	1		Cigarette Lighter Parts Accessory, 12 Volt
9	IH-378781-R91	1		Unit, Pop-Out
10		1		Product Graphic, Instrument Panel (Not serviced separately, order package IH-401462-R91)
11		1		Pedestal Assy (Refer to hood, grille & frame listing)
12	720-3010	1	S	Knob, Throttle Lever



Engine Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
	IH-546775-R92	1	/P	PTO Clutch Assy
1	IH-473484-R1	1		Rod, Clutch
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
2	IH-473589-R1	1		Turnbuckle, Rod
3	IH-473590-R1	1		Rod, Rear Clutch
4	IH-401635-R2	1		Lever Assy, Handle
	~NLA	1		Screw, 3/8-16 X 1-1/2 C-Z Cr Rec Truss Hd Mach
	736-0140	1	S	Washer, 13/32 X 13/16 X 16 Ga C-Z
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
5	IH-133641-R1	1		Spring, 15 Ga Compression
6	~NLA	1		Spacer, Spring
7	~NLA	2		Clamp, Locating
8	IH-473471-R1	1		Plate, Pressure
9		1		Disc, Friction (Order 759-3490)
10	IH-59983-C1	1	S	Pulley, Mower Actuating
	IH-23025-R1	3	S	Screw, 1/4-20 X 1/2 Hex Soc Hd Cone Pt Set
	IH-23026-R1	3	S	Screw, 1/4-20 X 1/4 Hex Soc Hd F Pt Set
11	IH-473475-R1	1		Ring, Snap 2.197 O.D., For Pulley
12	IH-60071-C91	1	S	Bearing, Ball
	IH-60072-C1	1		Snap Ring For Bearing
13	IH-455102-R21	1	S	Collar w/Set Screw & Lock Nut, Brg
14		1		Spring, Pressure (Order 759-3490)
15	IH-473477-R2	1	S	Button, Thrust
16	IH-473483-R1	1	S	Button, Wear
17	IH-25930-R1	3	S	Nut, 1/4-28 Hex Jam
18	IH-27452-D	3		Spring, Compression
19	IH-473478-R1	3	S	Lever, Throw-Out
20	IH-473472-R1	3	S	Screw, Special Machine
21	IH-473479-R91	1	S	Shaft, Clutch
22	IH-531978-R1	3	S	Spring, Friction Disc
23		3		Nut, 1/4-28 Hex Purchase Locally
	759-3490	1	/P	Kit, PTO Clutch Spring & Disc



Engine-K161 Series-7 Hp

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Starter Assy, Retractable
		4		Nut, 1/4-20 Hex *
		4		Screw, 1/4-20 X 3/4 Hex Hd Cap *
		4		Washer, 1/4 Med Lock *
2	KH-230838	1	/P	Base, Air Cleaner
		2		Screw, 8-32 X 3/8 Rd Hd Mach *
		2		Washer, No. 8 Med Lock *
3	IH-385163-R2	1	S	Element, Air Cleaner Filter
4	KH-230839	1		Cover, Air Cleaner
	~NLA	1		Washer, Packing
5	KH-X-276-7	1	S	Nut, Air Cleaner Wing
6	KH-220537	1		Gasket, Air Cleaner
7	~NLA	1		Housing Assy, Blower
		4		Screw w/Spring Lock Washer, 1/4-20 X 3/4 C-Z Slit Hex Hd Mach*
	~NLA	1		Screw w/Spring Lock Washer, 1/4-20 X 3/8 C-Z Slit Hex Hd Mach
8	KH-234402	1		Baffle, Cylinder Head Air (Engines with retractable starter)
	KH-234402	1		Baffle, Cylinder Head Air (Engines with electric starter)
9	KH-230054	1		Baffle, Cylinder Air
		1		Screw w/Spring Lock Washer, 1/4-20 X 3/8 C-Z Hex Hd Mach*
10	~NLA	1		Brace, Retractable Starter
		1		Screw, 1/4-20 X 1 C-Z Hex Hd Cap*
	712-0267	1	S	Nut, 5/16-18 C-Z Hex
		1		Washer, 1/4 Med Lock *
	736-0463	1	S	Washer, 17/64 X 9/16 X .062
11	IH-263515-R91	1		Clip, Choke Cable
12	KH-232683	1	/P	Bracket, Choke (also order clip)
	KH-235603	1	/P	Clip, Speed
13		1		Crankcase Assy (For service order short block)
14	KH-230007-S	2	/P	Guide, Valve
15	KH-230170	1	/P	Insert, Exhaust Valve
16	~NLA	1		Shaft, Governor
17	IH-172548	1		Plug, 1-1/8 Expansion
18	~NLA	1		Plate, Crankcase Brg
	710-3015	4	/P	Screw, 1/4-20 X 3/4 C-Z Hex Hd Cap
	KH-X-25-12	4	/P	Washer, 17/64 X 1/2 X .062, Copper
19	~NLA	1		Plug, 5/8 Button, Crankcase Brg Plate
20	IH-ST213	2	S	Bearing, Crankcase Ball
21	KH-X-583-1	1		Seal, Crankcase Brg Plate Oil (Blower Housing End)
22	KH-230071	1		Gasket, Brg Plate
23	KH-X-583	1		Seal, Crankcase Oil (Flywheel Pulley End)
24	KH-A-231725	1	/P	Dipstick
25	KH-231726	1		Tube, Oil Fill

Engine-K161 Series-7 Hp

Ref #	Part Number	Qty	S/P/F	Description
26	KH-230265	1	/P	Insert, Intake Valve
27	KH-41-199-08	1		Base, Oil Pan
28	KH-41-041-03	1	/P	Gasket, Oil Pan Base
	~NLA	4		Screw w/Spring Lock Washer, 5/16-18 X 1 C-Z Hex Hd Mach
	KH-X-75-10	1	S	Plug, 3/8-18 Auto Sq-Hd Filler & Drain
29	~NLA	1		Cover w/Filter, Breather
30	KH-230048	2	/P	Gasket, Breather
31	~NLA	1		Stud, Breather Cover
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
		1		Washer, 1/4 Med Lock *
32	KH-230066	1		Plate Assy, Breather
33	KH-230046	1	/P	Seal, Breather
34	KH-231419	1	S	Filter, Breather
35	KH-41-853-11	1	/P	Carburetor Assy (For components see list of parts under details of carburetor)
	KH-X-140-1	2		Screw w/Internal Tooth Lock Washer, 1/4-20 X 3/4 C-Z Hex Hd Cap
36	KH-210223	1	/P	Gasket, Carburetor
37	IH-401967-R1	1		Elbow, Carburetor to Fuel Line
38	KH-230450	1		Crankshaft
39	714-3016	1		Key, Crankshaft
40	~NLA	1		Washer, Flywheel Tension (Engines with retractable starter)
41	KH-231276	1		Flywheel
42	KH-231591	1	/P	Pulley w/Clutch Drive Plate, Flywheel
43	KH-X-60-50	2	S	Screw, Flywheel Pulley Set
44	IH-452779-R1	1	S	Key, 1/4 X 7/8 Sq Parallel
45	KH-41-071-04	1		Cup Assy, Flywheel Drive
	IH-121358	1		Nut, 5/8-18 C-Z Hex
		4		Screw, 8-32 X 1/4 C-Z Hex Hd Tap*
		1		Washer, 5/8 Lt Lock *
	759-3287	1		Cup w/Pulley
46	~NLA	1		Screen, Drive Cup Grass
47	IH-385293-R1	1	S	Pin, Flywheel Drive Cup
48	KH-B-230039	1	/P	Rod Assy, Connecting, Std
	KH-B-230039-10	1	/P	Rod Assy, Connecting, .010 U/S
49	KH-230525	1		Lock, Connecting Rod Screw
50	~NLA	2		Screw, Connecting Rod
51	KH-41-874-01	1	/P	Piston Assy, Std
	KH-41-874-02	1	/P	Piston Assy, .010 O/S
	KH-41-874-03	1		Piston Assy, .020 O/S
	KH-41-874-04	1		Piston Assy, .030 O/S
52	~NLA	1		Pin, Piston, Std
	~NLA	1		Pin, Piston, .005 O/S
	~NLA	1		Pin, Piston, .010 O/S
53	KH-230004	2	/P	Retainer, Piston Pin
54	KH-231424	1	/P	Ring Set, Piston, Std
	KH-231425	1		Ring Set, Piston, .010 O/S
	KH-231426	1		Ring Set, Piston, .020 O/S
	KH-231427	1		Ring Set, Piston, .030 O/S

Engine-K161 Series-7 Hp

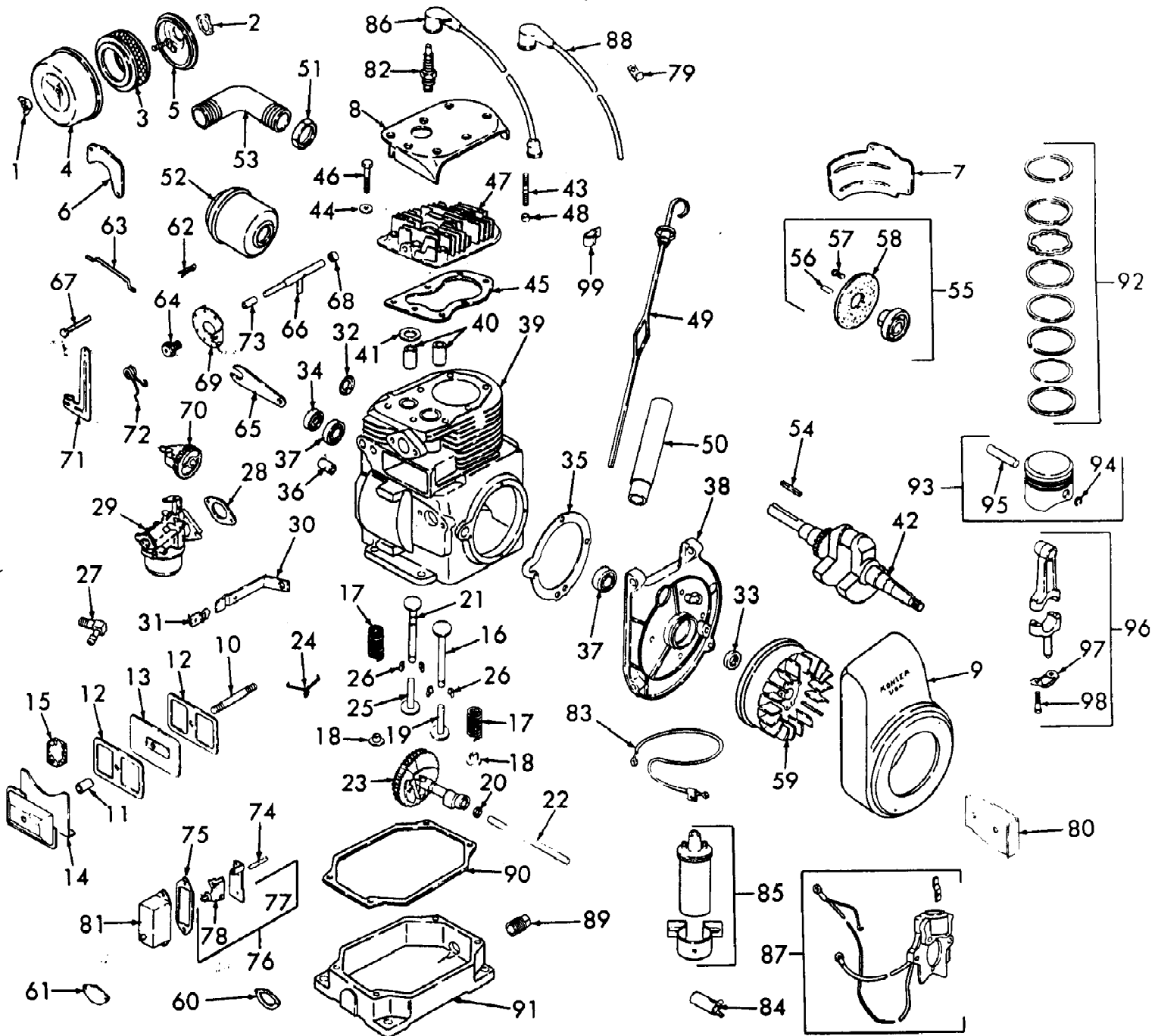
Ref #	Part Number	Qty	S/P/F	Description
55		1		Ring, Compression (Not serviced separately, order ring set)
56		1		Ring, Oil Control (Not serviced separately, order ring set)
57	KH-41-755-25	1	/P	Head, Cylinder
58	KH-41-086-02	7	/P	Screw, Cylinder Head
59	KH-220534	7	/P	Washer, Cylinder Head
60	KH-41-041-10	1	/P	Gasket, Cylinder Head
61	~NLA	1		Camshaft Assy (Engines with retractable starter)
	KH-A-230155-S	1		Camshaft Assy (Engines with electric starter)
62	~NLA	1		Flange, Intermediate
63	KH-47-089-01	1	/P	Spring, Camshaft Actuating
64	KH-41-386-03	1		Pin, Camshaft
65	KH-230293	AR		Shim, Camshaft, .005
	KH-230294	AR		Shim, Camshaft, .010
66	~NLA	2		Tappet, Valve
67	KH-230008	1	/P	Valve, Intake
68	KH-230710	1	/P	Valve, Exhaust
69	KH-230010	2	/P	Spring, Valve
70	KH-230011	2	/P	Retainer, Valve Spring
71	IH-46209D	4		Key, Valve Spring Retainer (Order in sets of two)
72	KH-230164	1	S	Tank Assy, Fuel w/Filler Cap
73	KH-236655	1	/P	Cap, Fuel Filler
74	KH-A-234167	2	/P	Strap, Fuel Tank
	IH-20244-R1	2		Nut, 1/4-20 Esna Stop
		2		Screw, 1/4-20 X 1-1/4 C-Z Hex Hd Cap*
75	KH-234168	1		Bracket Assy, Fuel Tank
76	~NLA	1		Nipple, 1/8 X 3/4 C-Z Pipe
77	KH-A-210101	1	S	Filter Assy, Fuel
78	KH-210478	1	/P	Body, Fuel Filter
79	KH-A-210480	1	/P	Valve Assy, Needle
80	KH-210479	1	/P	Screen, Filter
81	KH-210467	1	/P	Bowl, Fuel Filter Glass
82	KH-210468	1	/P	Gasket, Fuel Filter Bowl
83	KH-A-210477	1	/P	Bail Assy, Fuel Filter Bowl
84	KH-230796	1		Cover, Retractable Starter
85	KH-X-380-1	1	S	Connector, Fuel Tank
86	IH-144526-H1	2	S	Sleeve, Fuel Line
87	KH-220786	2	/P	Nut, Fuel Line
88	IH-401968-R1	1		Line, Fuel Filter to Carburetor Fuel
89	KH-232614	1		Lever, Governor
	KH-X-67-46	1		Screw, 8-32 X 1/4 C-Z Slit Hex Hd Tap
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
		1		Screw, 1/4-20 X 1 C-Z Hex Hd Cap*
	736-0463	1	S	Washer, 9/32 X 5/8 x .065 C-Z
90	KH-232617	1	/P	Spring, Governor
91	KH-230078	1		Linkage, Governor
92	KH-A-235743-S	1	/P	Gear Assy, Governor
	~NLA	1		Washer, 13/32 X 3/4 X .031 C-Z

Engine-K161 Series-7 Hp

Ref #	Part Number	Qty	S/P/F	Description
93	KH-231355	1	S	Pin, Governor Stop
	KH-X-25-12	1	/P	Washer, 17/64 X 15/32 X .047, Copper
94	KH-230540-S	1	/P	Shaft Assy, Governor Cross
	KH-X-25-58	1		Washer, 7/32 X 3/8 X .031 C-Z
95	KH-230476	1	S	Bushing, Cross Shaft
96	KH-230149	1		Disc, Governor Regulating
	~NLA	1		Screw, 2 X 3/16 C-Z Rd Hd Blunt Metal Drive
97	KH-230477	1		Bracket, Speed Control
98	KH-234866	1		Bearing, Cross Shaft Needle
99	IH-172548	1		Plug, 1-1/8 Expansion
100		1		Magneto Assy (Discontinued for service)
101	~NLA	1		Coil, Magneto
102	~NLA	2		Clamp, Magneto Coil
103	KH-A-235741	1		Stator, Magneto
	710-0377	2		Screw w/Internal Tooth Lock Washer, 1/4-20 X 5/8 C-Z Hex Hd Cap
104	~NLA	1		Condenser, Magneto
	IH-131954	3		Screw, 8-32 X 1/4 C-Z Fil Hd Slit Mach
105	~NLA	1		Coil, Ignition
		2		Screw w/Spring Lock Washer, 1/4-20 X 13/16 C-Z Slit Hex Hd Mach*
	736-0173	2	/P	Washer, 17/64 X 3/4 X .062 C-Z
106	~NLA	1		Bracket, Coil Mounting
107	IH-62188-C1	1	S	Condenser, Ignition Coil
108	~NLA	1		Cable Assy, Condenser to Breaker (Engines with retractable starter)
	KH-A-230371	1	/P	Cable Assy, Condenser to Breaker (Engines with electric starter)
109	KH-230249	1		Clip, Condenser to Breaker Cable
110	KH-47-150-03	1	/P	Bracket & Breaker Assy
111	IH-62189-C1	1	S	Breaker Point Set
112		1		Bracket, Point Breaker (Not serviced separately, order KH-47-150-03)
		1		Screw w/Washer, 8-32 X 1/4 Znd Slit Pan Hd Mach*
	KH-41-411-01	1	/P	Rod, Breaker
114	KH-232535	1	S	Cover, Breaker
	KH-X-131-1	4	/P	Screw w/Internal Tooth Lock Washer, 10-24 X 3/8 C-Z Slit Rd Hd Mach
115	KH-52-041-11	1	S	Gasket, Breaker Cover
116	IH-J8C	1	S	Plug, Spark (Champion)
117	KH-238057	1	S	Kit, Hi-Tension Spark Plug Cable Lead
118	~NLA	1		Clip, Spark Plug Cable
119	~NLA	1		Cable Assy, Ground
120	~NLA	1		Sleeve, Ground Cable
121	KH-230360	1		Magnet, Magneto
122	~NLA	1		Bracket, Retractable Starter
	710-3000	1	S	Screw, 3/8-16 X 3/4 C-Z Hex Hd Cap
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap

Engine-K161 Series-7 Hp

Ref #	Part Number	Qty	S/P/F	Description
123	IH-138542	3		Washer, 3/8 C-Z Int Tooth Lock
	736-0140	1	S	Washer, 13/32 X 13/16 X .065 C-Z
		2		Motor Generator (For components see list of parts under details of motor generator)
124	710-0376	2	/P	Screw, 5/16-18 X 1 C-Z Hex Hd Cap
		2		Washer, 5/16 Med Lock *
	KH-231149	AR		Shim, Motor Generator Mounting Bolt
125	~NLA	AR		Shim, Motor Generator Mounting Bolt
	~NLA	1		Bracket, Motor Generator Mounting
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
126		2		Washer, 3/8 Med Lock *
	~NLA	1		Brace, Motor Generator Adjusting
	710-0118	1	S	Screw, 5/16-18 X 3/4 C-Z Hex Hd Cap
127	IH-24840-R1	1		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
		1		Washer, 5/16 Med Lock *
		1		Washer, 3/8 Med Lock *
128	IH-280185-R1	1		Washer, 11/32 X 3/4 X .074 C-Z
	KH-231278	1	S	Pulley, Motor Generator Drive
	IH-401960-R1	1		Belt, Motor Generator Drive
129	KH-230410	1	S	Muffler, Exhaust
130	KH-231820	1	S	Elbow, Exhaust Muffler
131	712-0250	1	S	Nut, Exhaust Muffler Elbow Lock
132	~NLA	1		Spring, Starter Rewind
133	~NLA	1		Pulley Assy, Retractable Starter
134	IH-606164-C91	1		Bearing, Retractable Starter Ball
135	IH-355768-R1	1		Retainer, Retractable Starter Ball Brg
136	IH-214878-R1	1		Belt, Retractable Starter
137	~NLA	1		Flange, Mounting
	~NLA	3		Screw, 10-24 X 3/4 Parkerized Slit Fil Hd Mach
	~NLA	3		Screw, 10-24 X 5/8 Parkerized Slit Fil Hd Mach
138	IH-379310-R1	1		Ring, Retaining
139	~NLA	1		Washer, Brake Retainer
140	KH-220613	1		Spring, Brake
141	~NLA	2		Washer, Brake Fiber
142	KH-A-220616	1		Shoe Assy, Friction
143	~NLA	2		Plate, Friction Shoe Spring
144	~NLA	2		Spring, Friction Shoe
145	KH-220618	2		Plate, Friction Shoe
146	KH-220617	1		Lever, Friction Shoe Brake
147	~NLA	1		Insert, Handle
148	IH-405563-R91	1		Handle, Starter Cord
149	KH-231686	1		Cord, Starter
150	~NLA	1		Rotor, Starter
151	IH-393609-R1	1		Stud, Cylinder Head (Tractors w/retractable starter)
	712-0267	1	S	Nut, 5/16-18 C-Z Hex
	KH-41-004-01	1	S	Kit, Engine Gasket



Engine-K181 Series-8 Hp

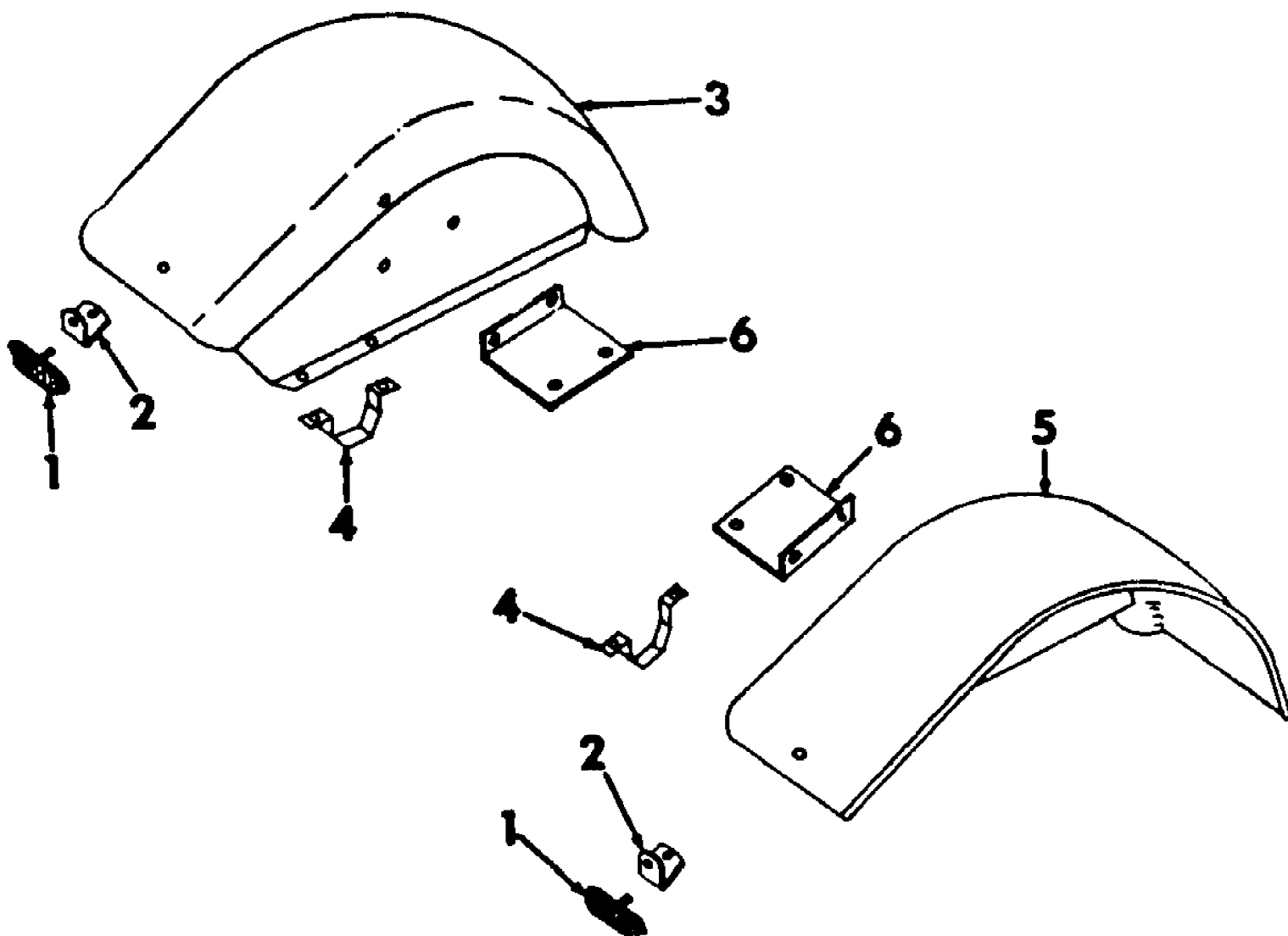
Ref #	Part Number	Qty	S/P/F	Description
1	KH-X-276-7	1	S	Nut, 1/4-20 Wing
2	KH-220537	1		Gasket
3	KH-231847	1	S	Element, Air Cleaner
4	KH-231855	1		Cover, Air Cleaner
5	~NLA	1		Base, Air Cleaner
	710-3090	2		Screw, #8-32 X 3/8 Self Tap
		2		Screw, #8-32 X 3/8 Rd Hd Mach *
6	~NLA	1		Baffle, Side Air
7	~NLA	1		Baffle, Cylinder
8	KH-234796	1	/P	Baffle, Head
9	KH-41-027-10	1		Housing, Blower (Used on Spec No. 30564)
	~NLA	1		Housing, Blower (Used on Spec No. 30565)
	KH-X-25-63	1	/P	Washer
		1		Screw, 1/4-20 X 1/2 Hex Cap *
		5		Screw, 1/4-20 X 3/4 Hex Cap *
10	KH-230043	1		Stud, Valve Cover
11	KH-230046	1	/P	Seal, Breather
12	KH-230048	2	/P	Gasket, Valve Cover
13	KH-230066	1		Breather Assy
14	~NLA	1		Cover Assy, Valve
		1		Washer, 1/4 Lock *
	712-3006	1	/P	Nut, 1/4-20 Hex
15	KH-231419	1	S	Filter
16	KH-230008	1	/P	Valve, Intake
17	KH-230010	2	/P	Spring, Valve
18	KH-230011	2	/P	Retainer, Spring
19	~NLA	1		Tappet, Intake Valve
20	KH-230293	AR		Spacer, Camshaft, .005
	KH-230294	AR		Spacer, Camshaft, .010
21	KH-230710	1	/P	Valve, Exhaust
22	KH-41-380-03	1		Pin, Camshaft
23	KH-A-230155-S	1		Camshaft Assy
24	KH-47-089-01	1	/P	Spring, Actuating
25	~NLA	1		Tappet, Exhaust Valve
26	IH-46209D	4		Keeper, Spring (Order in sets of two)
27	IH-401967-R1	1		Elbow, Hose
28	KH-210223	1	/P	Gasket, Carburetor
29	KH-41-853-08	1	/P	Carburetor Assy
	KH-X-140-1	2		Screw, 1/4-20 X 3/4
30	KH-232683	1	/P	Bracket, Choke
31	KH-235603	1	/P	Clip
32	IH-172548	1		Plug, Expansion
33	KH-X-583-1	1		Seal, Front Oil
34	KH-X-583-2	1	/P	Seal, Rear Oil
35	KH-230071	1		Gasket
36	KH-230125-S	1		Shaft, Governor
37	IH-ST429	2	S	Bearing, Ball
38	~NLA	1		Plate, Bearing (Used on Spec No. 30564)
	~NLA	1		Plate, Bearing (Used on Spec No. 30565)
	710-3015	4	/P	Screw, 1/4-20 X 3/4 Hex Cap
39	KH-B-238001	1		Mini Block Assy
40	KH-230007-S	2	/P	Guide, Valve
41	KH-230170	1	/P	Insert, Exhaust Valve

Engine-K181 Series-8 Hp

Ref #	Part Number	Qty	S/P/F	Description
42	KH-231767	1	/P	Crankshaft
43	~NLA	3		Stud
	712-0267	3	S	Nut, 5/16 X 18 Hex
44	KH-220534	7	/P	Washer
45	KH-41-041-10	1	/P	Gasket, Head
46	IH-454871	4	S	Screw, 5/16-18 X 1-1/2 Hex Cap
47	KH-41-755-25	1	/P	Head, Cylinder
48	KH-234847	3		Spacer
49	KH-A-231725	1	/P	Dipstick Assy
50	KH-231726	1		Tube, Oil Fill
51	712-0250	1	S	Nut, Lock
52	KH-230410	1	S	Muffler
53	KH-231820	1	S	Elbow, Exhaust
54	IH-532004-R1	1	S	Key
55	KH-41-071-04	1		Cup Assy, Flywheel Drive
	759-3287	1		Cup w/Pulley
56	IH-385293-R1	1	S	Pin, 1/4 X 3/4 (Used on Spec No. 30564)
57		1		Screw, No. 8-32 X 1/4* (Used on Spec No. 30564)
58	~NLA	1		Screen (Used on Spec No. 30564)
59	KH-234877	1		Flywheel (Used on Spec No. 30564)
	~NLA	1		Flywheel (Used on Spec No. 30565)
	KH-X-25-15	1		Washer, 5/8 Lock (Used on Spec No. 30564)
	IH-25879-R1	1		Washer, 5/8 Lock (Used on Spec No. 30565)
	IH-125267	1		Nut, 5/8-18 Hex (Used on Spec No. 30564)
	IH-121358	1		Nut, 5/8-18 Hex (Used on Spec No. 30565)
60	KH-52-041-17	1		Gasket, Fuel Pump Pad
61	KH-240282	1		Cover, Fuel Pump Pad
	IH-9409106	2		Screw, 1/4-20 X 1/2 Hex Cap
62		1		Pin *
	KH-X-25-12	1	/P	Washer
63	KH-230078	1		Linkage, Governor
64	KH-230476	1	S	Bushing, Governor
65	KH-230477	1		Bracket, Speed Control
66	KH-230540-S	1	/P	Shaft, Governor
	KH-X-25-58	1		Washer
67	KH-231355	1	S	Pin, Governor Stop
68	KH-234866	1		Bearing, Needle
69	KH-230149	1		Disc, Regulating
70	KH-A-235743-S	1	/P	Gear, Governor
71	KH-232614	1		Lever, Governor
		1		Screw, 1/4-20 X 1 Hex Cap *
	736-0463	2	S	Washer, 1/4
	KH-X-67-46	1		Screw, #8 Self Tap
	712-3006	1	/P	Nut, 1/4-20 Hex
72	KH-232617	1	/P	Spring, Governor
73	IH-55170-C1	1	S	Spacer
74	KH-41-411-01	1	/P	Rod, Breaker
75	KH-52-041-11	1	S	Gasket, Cover
76	KH-47-150-03	1	/P	Breaker Assy
77	KH-47-150-03	1	/P	Bracket, Breaker Point
78	KH-47-150-03	1	/P	Points

Engine-K181 Series-8 Hp

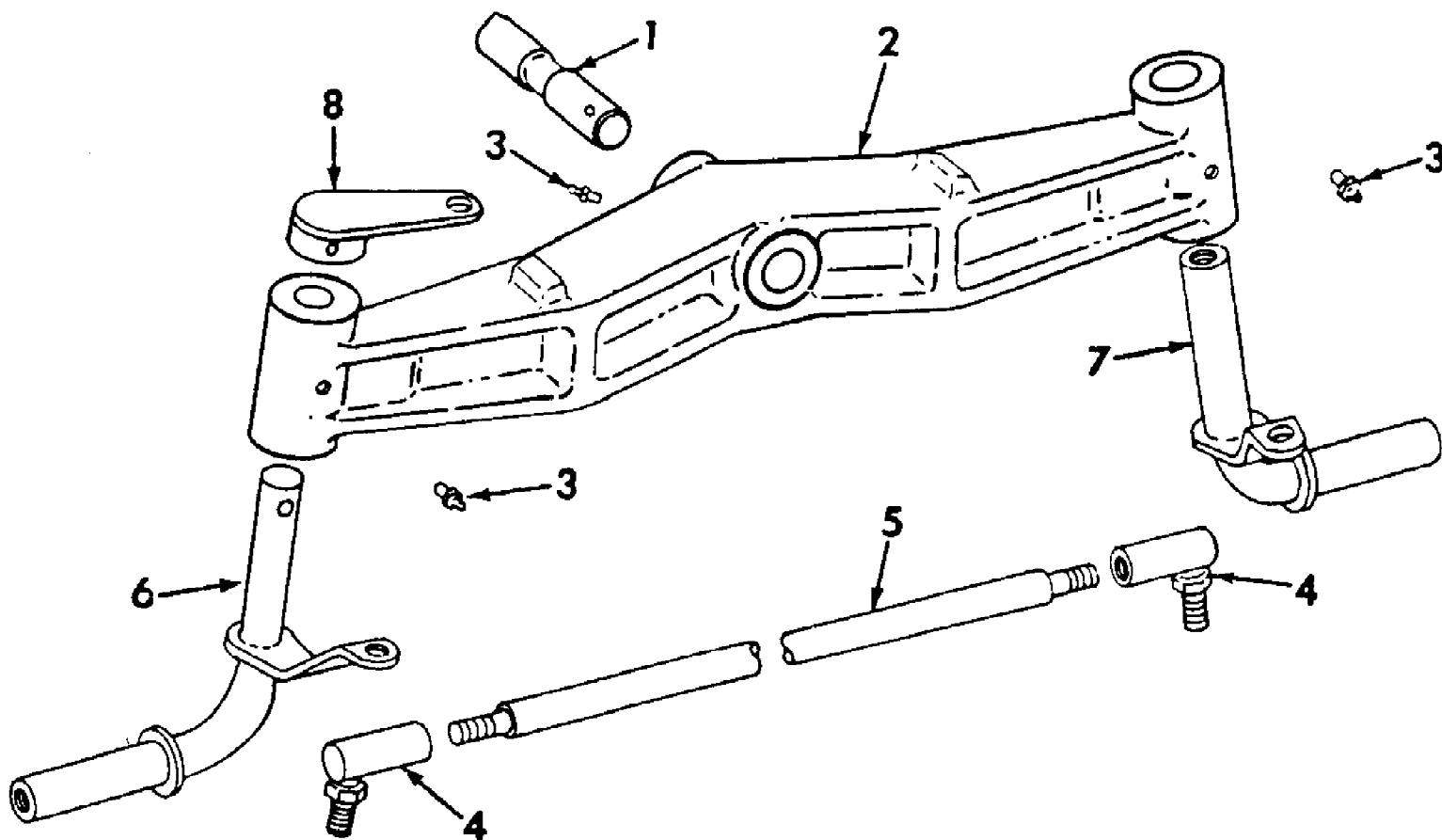
Ref #	Part Number	Qty	S/P/F	Description
79	KH-230249	1		Clip
80	~NLA	1		Bracket, Coil (Used on Spec No. 30564)
81	KH-47-150-03	1	/P	Cover, Breaker
	KH-X-131-1	4	/P	Screw, #10-24 X 3/8
82	IH-J8C	1	S	Plug, Spark
83	KH-A-230371	1	/P	Lead, Breaker (Used on Spec No. 30564)
84	IH-62188-C1	1	S	Condenser (Used on Spec No. 30564)
		1		Screw, 1/4-20 X 5/8 Hex Cap *
	~NLA	1		Condenser (Used on Spec No. 30565)
	~NLA	1		Screw, Condenser
85	KH-231281	1	S	Coil, Ignition (Used on Spec No. 30564)
		2		Screw, 1/4-20 X 5/8 Hex Cap *
	736-0173	2	/P	Washer, 1/4
86	KH-238057	1	S	Cable, High Tension (Used on Spec No. 30564)
87	KH-A-235741	1		Stator Assy (Used on Spec No. 30565)
		2		Screw, 1/4-20 X 1 Hex Cap *
88	KH-238057	1	S	Lead, Hi-Tension (Used on Spec No. 30565)
89	KH-X-75-10	1	S	Plug, 3/8 Pipe
90	KH-41-041-03	1	/P	Gasket, Pan
91	KH-41-199-08	1		Pan, Oil
		4		Screw, 5/16-18 X 1-1/8 Hex Cap *
92	KH-232575	1	/P	Ring Set, Piston, Std
	KH-232576	1		Ring Set, Piston, .010 O/S
	KH-232577	1		Ring Set, Piston, .020 O/S
	KH-232578	1		Ring Set, Piston, .030 O/S
93	KH-41-874-05	1	/P	Piston Assy, Std
	KH-41-874-07	1	/P	Piston Assy, .010 O/S
	KH-41-874-08	1		Piston Assy, .020 O/S
	KH-41-874-09	1	/P	Piston Assy, .030 O/S
94	KH-230004	2	/P	Retainer, Pin
95	~NLA	1		Pin, Piston, Std
	~NLA	1		Pin, Piston, .005 O/S
	~NLA	1		Pin, Piston, .010 O/S
96	KH-41-067-10	1	/P	Rod Assy, Connecting, Std
	KH-41-067-11	1		Rod Assy, Connecting, .010 U/S
97	KH-230525	1		Lock, Connecting Rod
98	~NLA	2		Screw, Connecting Rod
99	IH-263515-R91	1		Clip, Choke Cable
	IH-376298-R1	1	S	Clip, Throttle Cable
	KH-41-004-01	1	S	Kit, Gasket
	KH-25-757-01	1	/P	Kit, Carburetor Repair



72
Fenders

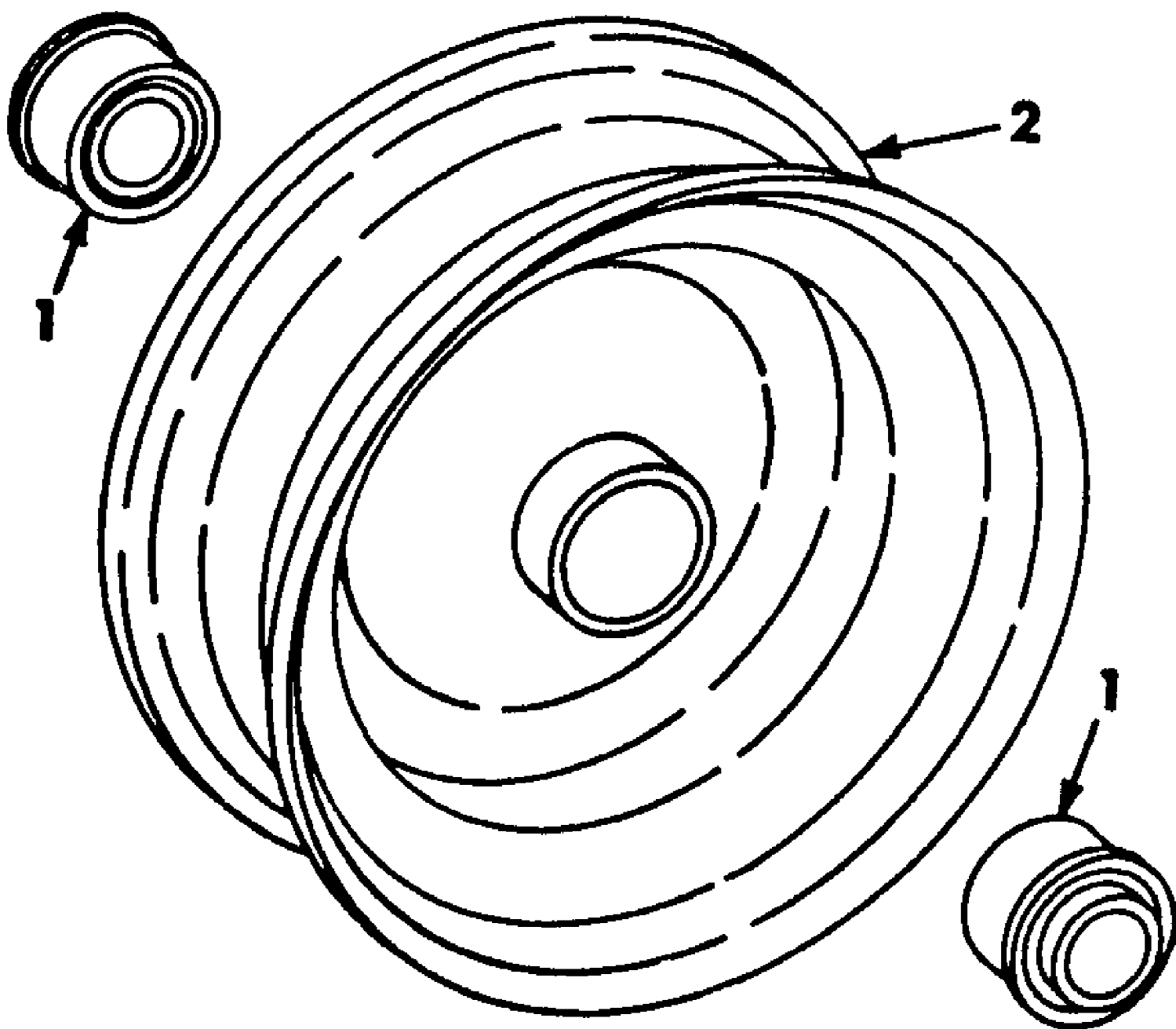
Page 30 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Reflector, Fender
2	~NLA	2		Bracket, Reflector
	BS-231082	4		Nut, 10-24 C-Z Hex
		4		Screw, 10-24 X 3/8 C-Z Rd Hd Sltd*
	736-0722	4	S	Washer, No. 10 C-Z Med Lock
3	IH-384743-R91	1		Fender Assy, LH
4	~NLA	2		Clamp, Fender Mounting
	712-0798	4	/P	Nut, 3/8-16 C-Z Hex
	IH-24840-R1	4		Screw, 3/8-16 X 7/8 Cd Hex Hd Cap
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
5	~NLA	1		Fender Assy, RH
6	IH-384747-R1	2		Bracket, Fender Frame Mounting
	~NLA	2		Bracket, Fender Frame Mounting (For wide base tires only)
	712-0798	4	/P	Nut, 5/16-18 C-Z Hex
	710-3100	4		Screw, 5/16-18 X 5/8 C-Z Hex Hd Cap
	736-0119	4	S	Washer, 5/16 C-Z Med Lock



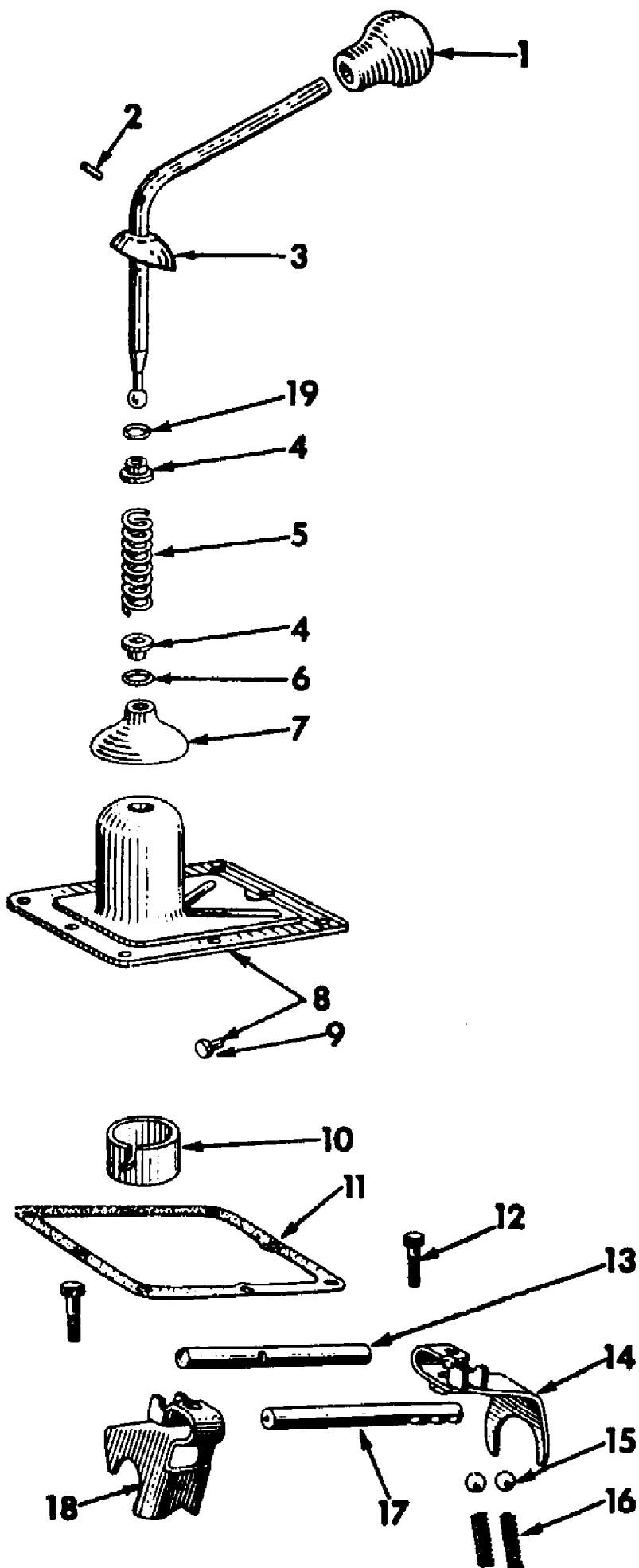
Front Axle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384626-R3	1	S	Pin, Front Axle Pivot
	IH-591184-R1	1		Pin, 3/16 X 1-1/4 Hv Coiled Spring
2	759-3011	1	S	Axle, Front
3	737-3000	3	S	Fitting, 3/16 Drive Type Str Lube
4	723-3018	2	S	Joint, Tie Rod
		2		Nut, 3/8-24 Hex Lock *
5	IH-384632-R1	1		Rod, Tie
	712-3001	2	S	Nut, 3/8-24 Hex
6	759-3004	1	/P	Knuckle Assy, Steering LH
		1		Screw, 3/8-16 X 3/4 Hex Hd Cap*
	736-0227	1	S	Washer, 13/32 X 1-1/2 X 11 Ga
7	759-3006	1	/P	Knuckle Assy, Steering RH
		2		Screw, 3/8-16 X 3/4 Hex Hd Cap*
	736-0227	2	S	Washer, 13/32 X 1-1/2 X 11 Ga
8	759-3120	1	S	Arm Assy, Drag Link
	715-3009	1	S	Pin, 5/16 X 2 Hv Coiled Spring



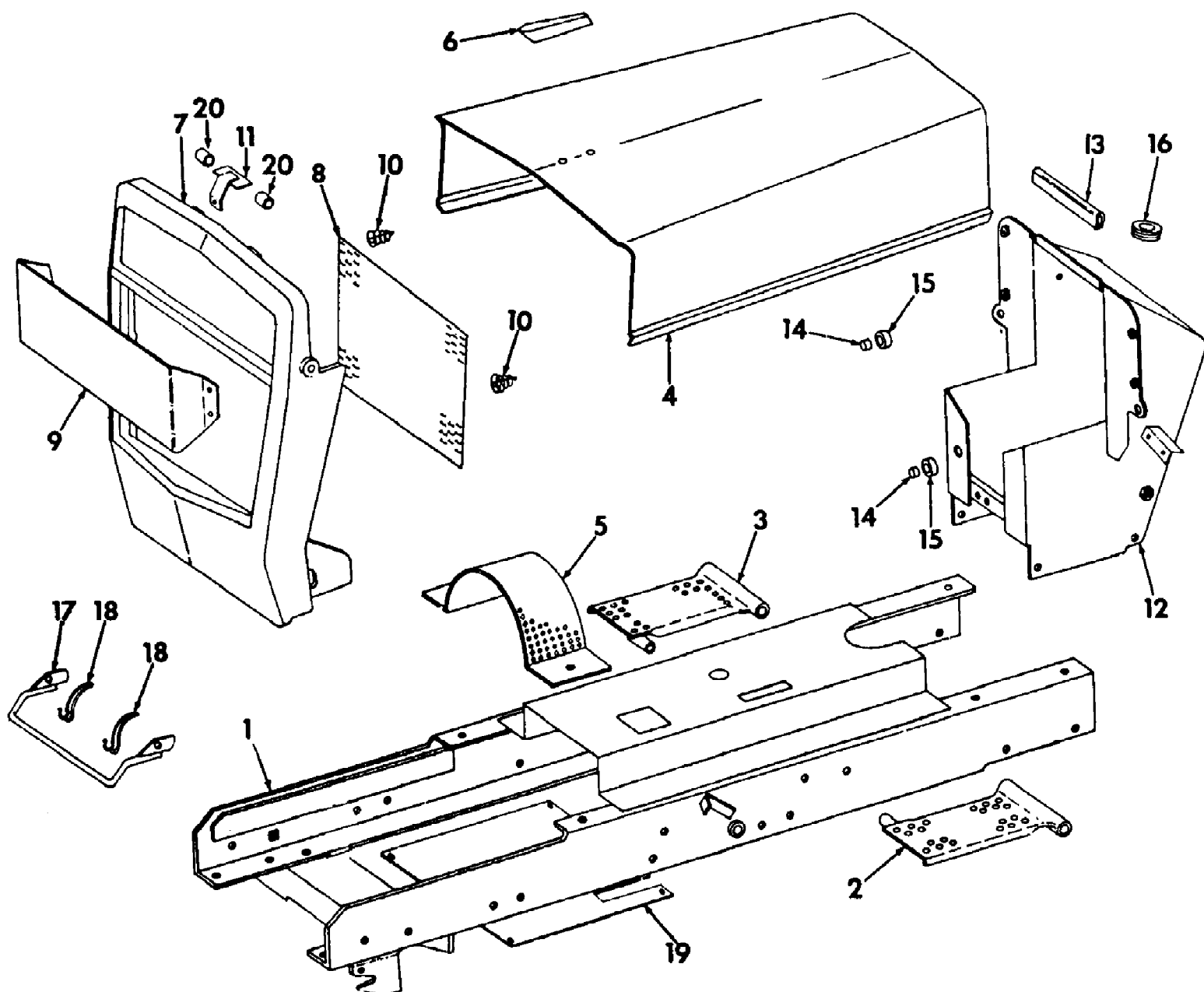
Front Wheels

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384881-R93	4	S	Bearing Assy, Front Wheel Ball
2	IH-386188-R92	2	/P	Wheel Assy, Front w/3.75 X 8 Rim for 4.80/4.00 X 8 Tires
	IH-387839-R92	2		Wheel Assy, Front w/5.38 X 8 Rim for 16 X 6.50-8 Tires
	734-0255	2	S	Valve, TR-413 Tubeless Type



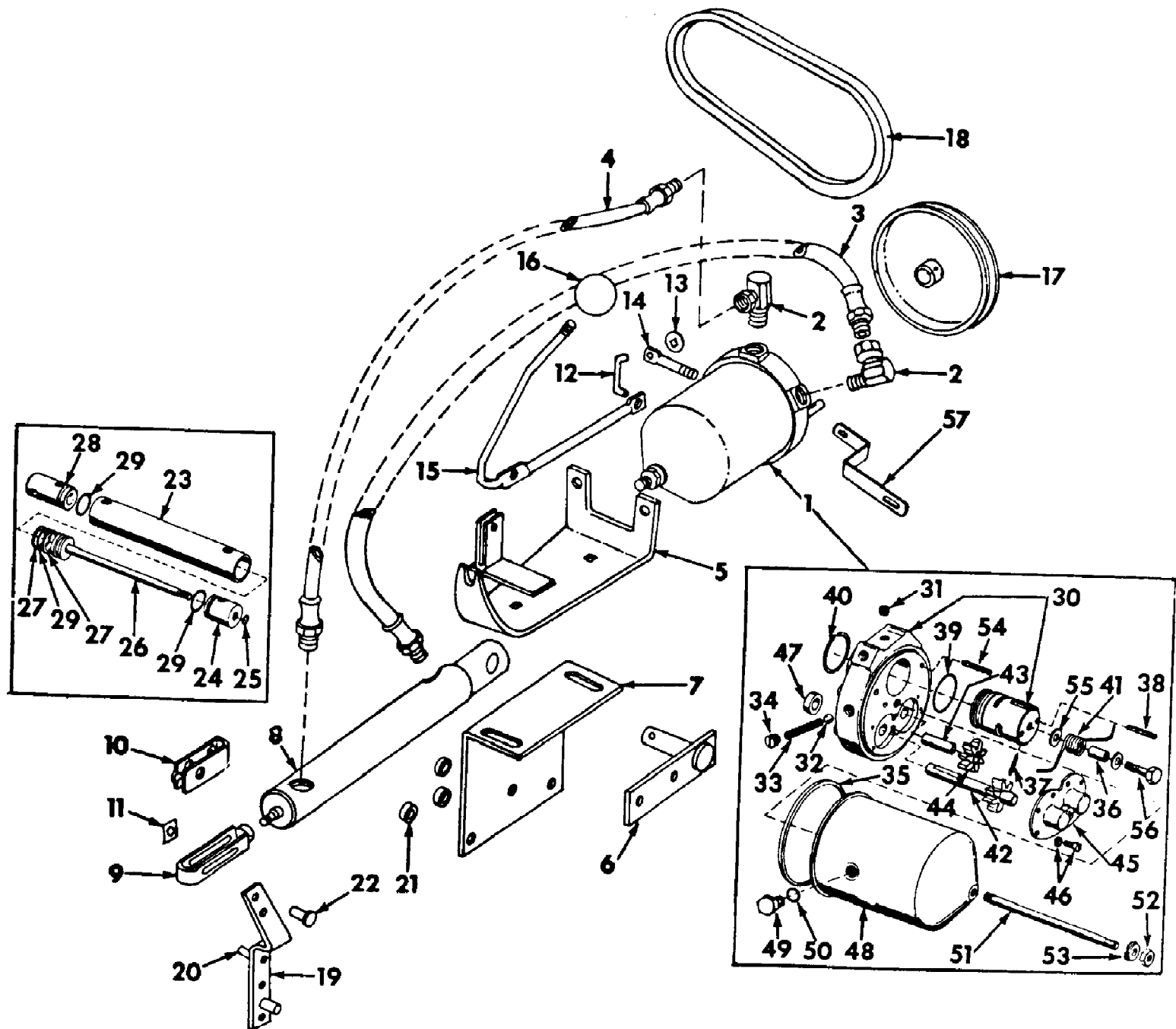
Gear Shift Mechanism

Ref #	Part Number	Qty	S/P/F	Description
1	IH-401466-R1	1	/P	Knob Assy, Shift Handle
2	715-0147	1	/P	Pin, Gear Shift Swivel Spring Retainer
3	IH-376214-R12	1	/P	Lever Assy, Gear Shift
4	703-0915	2	/P	Retainer, Gear Shift Swivel Spring
5	732-3041	1	/P	Spring, Gear Shift Lever
6	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16
7	703-0916	1	/P	Shield, Gear Shift Lever
8	IH-364065-R21	1		Housing Assy, Gear Shift Lever
		8		Screw, 5/16-18 X 1/2 Hex Hd Cap*
9	711-3131	1	/P	Pin, Gear Shift Lever Swivel Stop
10	IH-351547-R1	1		Guide, Gear Shift Lever
11	IH-351546-R1	1	S	Gasket, Gear Shift Lever Housing
12	IH-351543-R2	2	/P	Screw, Shifter Fork
		2		Washer, 5/16 Med Lock *
13	IH-352774-R3	1		Rod, Second & Third Gear Shifter
14	IH-355601-R92	1		Package, Second & Third Shifter Fork Service
15	741-0359	2	/P	Ball, 3/8 Cr-Stl Grade 3 (Gear Shifter Poppet)
16	732-0424	2	/P	Spring, Gear Shifter Poppet
17	IH-352770-R3	1		Rod, First & Reverse Gear Shifter
18	IH-355600-R93	1		Package, First & Reverse Shifter Fork Service
19	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16



Hood, Grille & Frame

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy
		2		Screw, 3/8-16 X 11/16 Hex Hd Cap*
		2		Screw, 3/8-16 X 1-1/4 Hex Hd Cap*
	IH-21318-R1	2		Screw, 3/8-16 X 2-1/2 Hex Hd Cap
		2		Washer, 3/8 Med Lock *
2	~NLA	1		Support Assy, Foot LH
		1		Screw, 3/8-16 X 3/4 Hex Hd Cap*
		1		Washer, 3/8 Med Lock *
3	~NLA	1		Support Assy, Foot RH
		1		Screw, 3/8-16 X 3/4 Hex Hd Cap*
		1		Washer, 3/8 Med Lock *
4	~NLA	1		Hood Assy
	710-3005	2	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
	712-3000	2	S	Nut, 3/8-16 Gripco Center Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .062
5	IH-397457-R1	1	S	Shield, Clutch
		2		Screw, 12-24 X 3/8 C-Z Hex Hd Cap*
		2		Washer, No. 12 C-Z Tooth Lock*
6	~NLA	1		Product Graphic, Hood Ornament
		2		Screw w/Ext Tooth Lock Washer, 10-24 X 3/8 Slit Truss Hd*
7	~NLA	1		Housing, Grille
	712-0798	4	/P	Nut, 3/8-16 C-Z Hex
	710-0514	2	/P	Screw, 3/8-16 X 1 C-Z Hex Hd Cap
	710-0520	2	/P	Screw, 3/8-16 X 1-1/2 C-Z Hex Hd Cap
8	IH-401528-R1	1		Grille
9	~NLA	1		Strip Assy, Grille Panel
	712-0349	4	/P	Nut, 10-32 Hex Mach Screw
10	IH-391347-R1	2	S	Spring, Hold Down
11	IH-404785-R2	1		Bracket Assy, Front Hood
12	~NLA	1		Pedestal Assy
	710-3000	4	S	Screw, 3/8-16 X 3/4 C-Z Hex Hd Cap
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	710-0514	1	/P	Screw, 3/8-16 X 1 Hex Hd Cap
13	IH-392622-R1	1	S	Bumper, Hood
14	IH-384906-R1	2		Spacer, Hood Roller Lock
15	IH-393859-R2	2		Roller, Hood Lock, Rubber Screw, 1/4-20 X 1-1/4 C-Z Hex Hd Cap
		2		Nut, 1/4-20 Stover Hex Lock *
	736-3020	2	S	Washer, 17/64 X 5/8 X .036 C-Z
16	IH-384908-R1	1		Grommet, Instrument Panel
17	~NLA	1		Hitch Assy, Quick
	738-3001	2	S	Bolt, Implement Mtg Shoulder
	711-3010	2	S	Pin, 3/8 X 1-3/32 Std Hd C-Z
	714-0507	2	S	Pin, 3/32 X 3/4 Cot C-Z
	736-0272	2	S	Washer, Implement Mtg
18	IH-402344-R3	2	S	Spring, Latch
19	~NLA	1		Sheet, Bottom Clutch Shield
	IH-172415	4	S	Screw, 12-24 X 1/2 C-Z Hex Hd Cap
	~NLA	4		Washer, No. 12 C-Z Ext Tooth Lock
20	735-3007	2	S	Pad, Hood Bumper

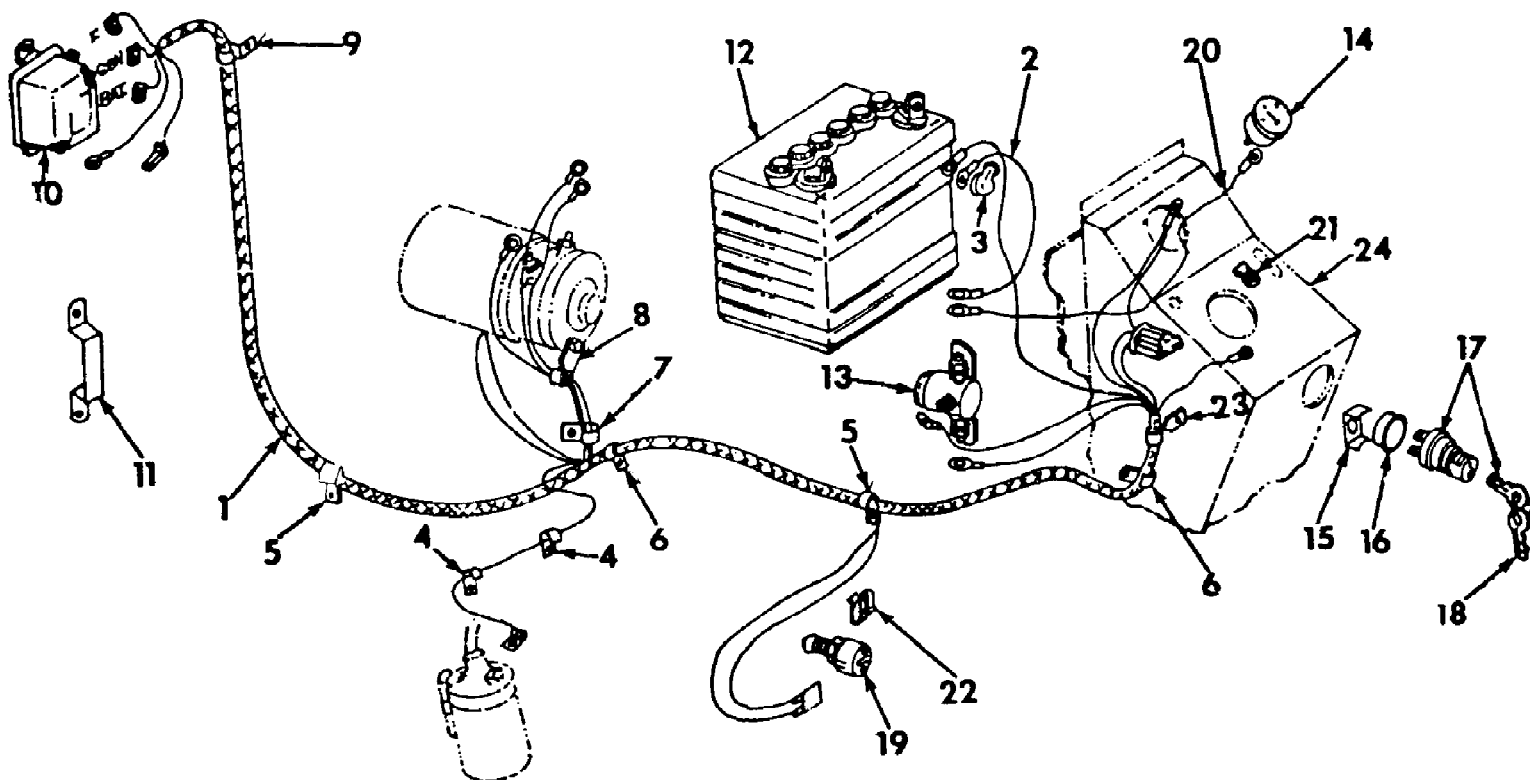


Hydraulic Unit & Related Parts

Ref #	Part Number	Qty	S/P/F	Description
1	IH-386136-R91	1		Pump Assy, Hyd
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
	710-3100	3		Screw, 5/16-18 X 5/8 C-Z Hex Hd Cap
	736-0119	3	S	Washer, 5/16 C-Z Med Lock
	736-0140	1	S	Washer, 13/32 X 13/16 X .065 Ga C-Z
2	IH-386137-R1	2		Fitting, Hyd Pump 90 Deg Union
3	IH-386138-R91	1		Hose Assy, Hyd 9 In.
4	IH-386139-R91	1		Hose Assy, Hyd 14 In.
5	~NLA	1		Bracket Assy, Hyd Pump Mounting
		2		Bolt, 3/8-16 X 7/8 C-Z Crg *
	712-0798	2	/P	Nut, 3/8-16 C-Z Hex
	736-0169	2	S	Washer, 3/8 C-Z Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 Ga C-Z
6	~NLA	1		Bracket Assy, Hyd Cyl Support
		2		Bolt, 3/8-16 X 7/8 C-Z Crg *
	712-0798	2	/P	Nut, 3/8-16 C-Z Crg
	714-0142	1	/P	Pin, 3/16 X 1-1/4 C-Z Cot
	736-0169	2	S	Washer, 3/8 C-Z Med Lock
7	~NLA	1		Bracket, Frame Mounting
	712-0798	3	/P	Nut, 3/8-16 C-Z Hex
	710-3005	3	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
	736-0169	3	S	Washer, 3/8 C-Z Med Lock
8	~NLA	1		Cylinder Assy, Hyd
9	~NLA	1		Clevis Assy, Hyd Cyl End
10	~NLA	1		Clip, Cyl End Clevis Rivet Locking
11	~NLA	1		Nut, Locking Clip Push-On Type
12	IH-386149-R1	1		Rod, Hyd Pump Actuator Control
13	~NLA	2		Nut, Actuator Control Rod Push-On Type
14	~NLA	1		Extension, Pump Spool
15	IH-386152-R1	1		Rod, Control Lever
	IH-20244-R1	1		Nut, 1/4-20 Nylon Insert
	IH-24840-R1	1		Screw, 1/4-20 X 7/8 C-Z Hex Hd Cap
16	720-3000	1	S	Knob, Control Lever Rod
17	IH-386157-R1	1		Pulley, Driven
		1		Screw, 5/16-18 X 3/8 Hex Soc Hd Cup Pt Set*
18	IH-386160-R1	1		Belt, Drive Pulley
19	~NLA	1		Arm Assy, Lift
	IH-20240-R1	2		Screw, 5/16-18 X 7/8 C-Z Hex Hd Cap
		2		Washer, 5/16 C-Z Int Tooth Lock*
20	TC-786026	1	/P	Pin, 5/16 X 3/4 Dowel
21	~NLA	3		Spacer, Frame Mounting Bracket
	712-3006	2	/P	Nut, 1/4-20 C-Z Hex
	710-3013	2	/P	Screw, 1/4-20 X 1/2 C-Z Hex Hd Cap
	736-0329	2	S	Washer, 1/4 C-Z Med Lock
22	~NLA	1		Rivet, 1/2 X 1-1/4 F-Hd Solid
23	~NLA	1		Tube, Hydraulic Cylinder
24	~NLA	1		Guide, Hydraulic Cylinder
25	IH-350429-R1	1		O-Ring, 5/8 X .813 X 3/32 (Hydraulic Cylinder Guide)
26	~NLA	1		Piston & Rod, Hydraulic Cylinder
27	~NLA	2		Washer, Piston & Rod Backup
28	~NLA	1		Head, Hydraulic Cylinder

Hydraulic Unit & Related Parts

Ref #	Part Number	Qty	S/P/F	Description
29	IH-252483-R1	3		O-Ring, 1-1/4 X 1-1/2 X 1/8 (Hydraulic Cylinder Head)
30	~NLA	1		Body & Valve, Hyd Pump
31	IH-444687	1		Plug, 1/8-27 Automotive Hex Soc Hd Pipe
32	IH-17010-R1	1		Ball, 5/16 Cr-Stl
33	~NLA	1		Spring, Hyd Pump Body
34	IH-584773-R1	1		Plug, Pump Body Spring Retaining
35	IH-386368-R1	1		Gasket, Hyd Pump Body
36	~NLA	1		Spacer, Spring Sleeve
37	IH-17047-R1	1		Pin, 5/32 X 7/8 Slt Spring
38	715-3004	2	S	Pin, 1/8 X 1-1/4 Slt Spring
39	IH-707253-R1	1		O-Ring, 1-1/4 X 1-1/2 X 1/8 (Hydraulic Pump Spool Valve)
40	~NLA	1		Ring, Hyd Pump Spool Valve Snap
41	IH-386371-R1	1		Spring, Hyd Pump Spool Valve
42	759-3715	1		Shaft Assy, Hyd Pump Drive Includes Ref. No. 44
43	~NLA	1		Shaft, Hyd Pump Idler
44		1		Gear, Hyd Pump Idler Shaft Order Ref. No. 42
45	~NLA	1		Cover, Hyd Pump Shaft
46	~NLA	6		Screw w/Spring Lock Washer, 10-32 X 7/16 Slt Fil Hd Mach
47	IH-347478-R91	1		Seal, Hyd Pump Drive Shaft
48	~NLA	1		Reservoir, Hyd Pump
49		1		Screw, 1/2-20 X 1/2 Hex Hd Cap *
50	~NLA	1		Washer, Hyd Pump Reservoir Fiber
51	~NLA	1		Stud, Hyd Pump Reservoir
52		1		Nut, 3/8-16 Hex Jam *
53	IH-386379-R1	1		Washer, Hyd Pump Reservoir Stud
54	TC-792040	2		Pin, 3/16 X 1-1/2 Slt Spring
55	~NLA	2		Washer, 11/32 X 11/16 X .065
56	~NLA	1		Screw w/Nylon Pellet, 5/16-18 X 1-1/8 Hex Hd Cap
57	IH-403281-R1	1		Arm, Support
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
	710-0514	1	/P	Screw, 3/8-16 X 1 C-Z Hex Hd Cap
	736-0140	1	S	Washer, 13/32 X 3/4 X 16 Ga
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	726-3015	1	S	Clip, Cable Harness (For securing cable harness)



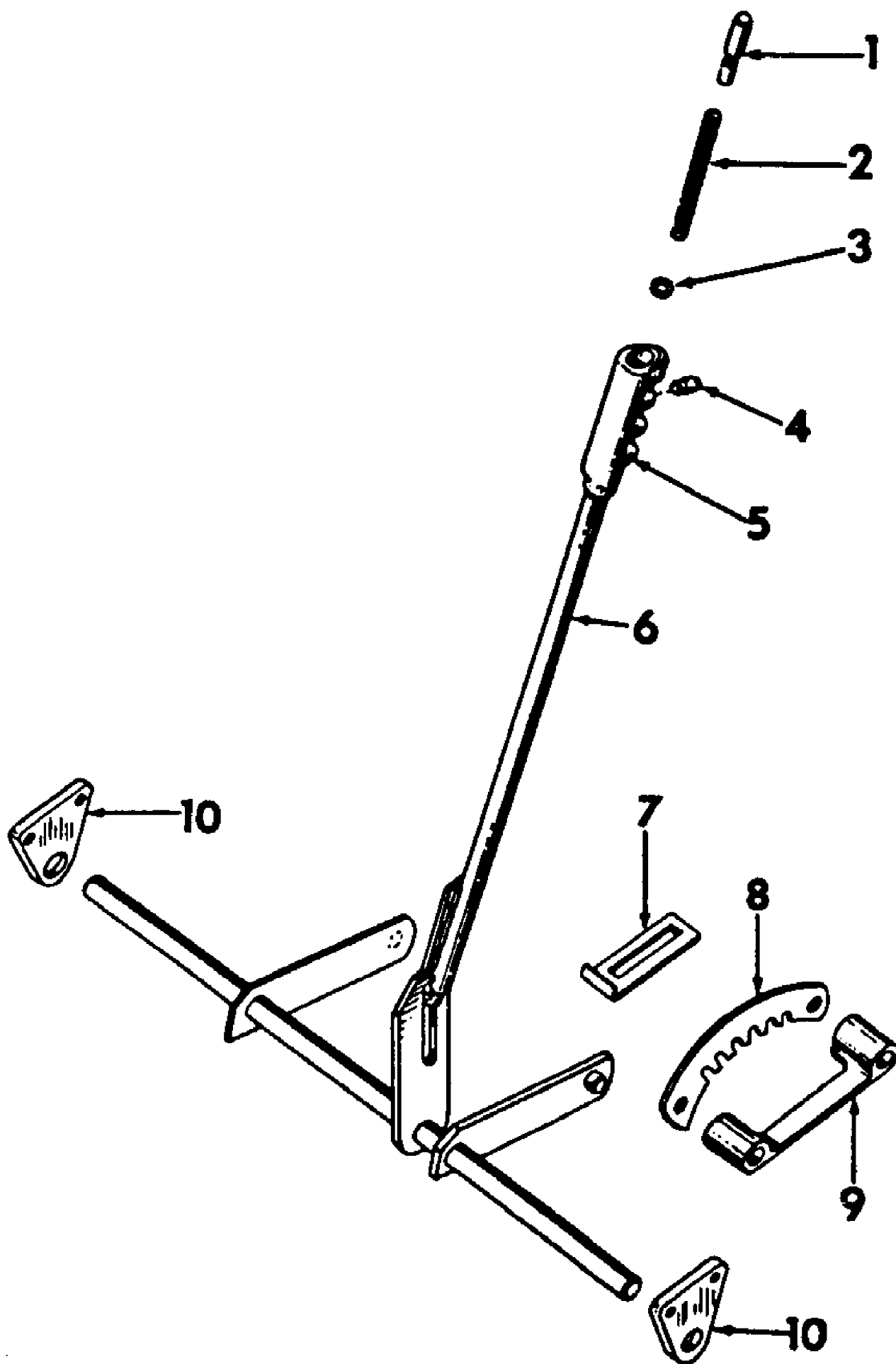
Tractors with electric starting

Ignition & Starting

Ref #	Part Number	Qty	S/P/F	Description
1		1		Harness Assy, Cable (Not serviced separately, order wiring package IH-59321-C91)
2	735-3009	1		Grommet, Cable Harness
	IH-376287-R92	1	S	Cable Assy, Battery to Magnetic Switch
	710-0451	1	/P	Bolt, 5/16-18 X 3/4 C-Z Sq Nk Crg
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
	712-0267	1	S	Nut, 5/16-18
	710-3015	1	/P	Screw, 1/4-20 X 3/4 C-Z Hex Hd Cap
	736-0329	1	S	Washer, 1/4 C-Z Med Lock
	736-0119	1	S	Washer, 5/16 C-Z Med Lock
	736-3020	1	S	Washer, 17/64 X 5/8 X .049 C-Z
3	IH-364910-R1	1		Cover, Battery Terminal
4	726-3025	2	S	Clip, Ignition Cable
5	IH-370383-R1	2		Clip, Cable Harness (On RH rear grille housing mounting bolt)
	712-3019	1	S	Nut, 7/16 C-Z Hex
		1		Screw, 7/16-14 X 5/8 C-Z Hex Hd Cap*
	736-0171	1	S	Washer, 7/16 C-Z Med Lock
6	726-3007	2		Clip, Cable Harness, Long
	712-3019	1	S	Nut, 7/16 C-Z Hex
		1		Screw, 7/16-14 X 5/8 C-Z Hex Hd Cap*
	736-0171	1	S	Washer, 7/16 C-Z Med Lock
7	~NLA	1		Clip, Generator Cable
8	IH-363660-R1	1		Clip, Cable Harness (On motor generator rear mounting bolt, twisted)
9	726-3015	1	S	Clip, Cable Harness (On upper RH hole in grille housing)
		1		Screw, 1/4-20 X 1/2 Hex Hd Cap*
		1		Washer, 1/4 Med Lock *
10	IH-545130-R92	1	S	Regulator, Voltage
		2		Bolt, 1/4-20 X 1/2 Hex Hd Mach *
	712-3006	2	/P	Nut, 1/4-20 C-Z Hex
11	~NLA	1		Bracket, Voltage Regulator
		2		Bolt, 1/4-20 X 1/2 Hex Hd Mach*
	736-0329	2	S	Washer, 1/4 C-Z Med Lock
12	IH-PRLU	1	S	Battery, Prestolite 9948X, 12 Volt
13	IH-1114532	1	S	Switch Assy, Magnetic
		2		Nut, 1/4-20 Hex *
	736-0222	2	S	Washer, 1/4 Ext-Tooth Lock
14		1		Not used in this application
15	IH-402239-R1	1		Retainer, Ignition Switch
16	IH-402238-R1	1		Socket, Ignition Switch
17	IH-60736-C2	1	S	Switch Assy, Battery Ignition Switch (For electric starter)
	IH-379593-R92	1		Switch Assy, Magneto Ignition Key (For retractable starter)
	IH-365502-R1	1		Nut, Switch Mounting
	IH-375431-R1	1		Washer, Switch Mounting
18	IH-382458-R2	1	S	Key, Switch

Ignition & Starting

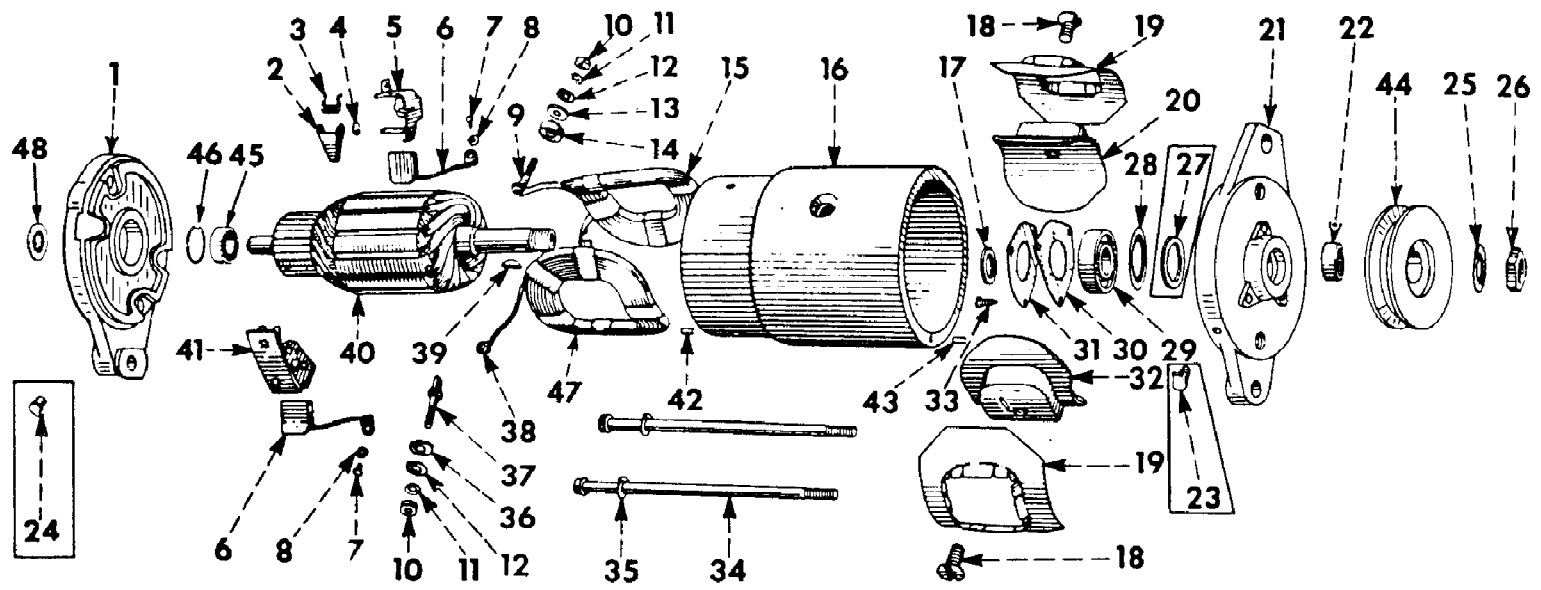
Ref #	Part Number	Qty	S/P/F	Description
19	725-3038	1	S	Switch Assy, Safety Starting
	IH-365502-R1	1		Nut, Switch Mounting
20	IH-404424-R1	1		Cable Assy, Charge Indicator
21	~NLA	1		Block, Junction (For electric starter)
	IH-354260-R1	1		Spacer, Junction Block
22	726-3021	1		Clip, Safety Starting Switch Cable Snap On
23	IH-363660-R1	1		Clip, Cable Harness (On battery & instrument panel front RH mounting bolt below battery tray)
	710-3000	1	S	Screw, 3/8-16 X 3/4 C-Z Hex Hd Cap
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
24		1		Pedestal Assy (Refer to hood, grille & frame listing)
	IH-59321-C91	1	/P	Package, Wiring
	IH-370383-R1	1		Clip
	IH-404379-R4	1	S	Harness Assy



Implement Handle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-401456-R2	1		Pin, Release Rod
2	732-3005	1	S	Spring, Rod Return
3	736-3009	1	/P	Washer, Spring
4	IH-401449-R1	1		Lock Assy, Release Rod
5	IH-401448-R1	1		Grip
6	IH-401441-R91	1		Handle w/Grip, Lift
7	IH-384740-R2	1		Stop, Lift Arm
		1		Bolt, 1/2-13 X 1-1/4 C-Z Crg *
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	736-0921	1	S	Washer, 1/2 C-Z Med Lock
	736-0272	1	S	Washer, 17/32 X 1-1/16 X .095 C-Z
8	703-0364	1		Ratchet, Lift
9	IH-400382-R1	1		Spacer Assy, Lift Ratchet
		2		Bolt, 3/8-16 X 2-1/4 Sq Nk Crg *
		2		Nut, 3/8-16 Hex *
	736-0148	2	/P	Washer, 3/8 Ext Tooth Lock
10	IH-384739-R1	2		Bracket, Lift Handle Shaft
		4		Screw, 3/8-16 X 3/4 Hex Hd Cap *

Motor Generator-Delco-Remy-Tractors W/elec Starter



Motor Generator-Delco-Remy-Tractors W/elec Starter

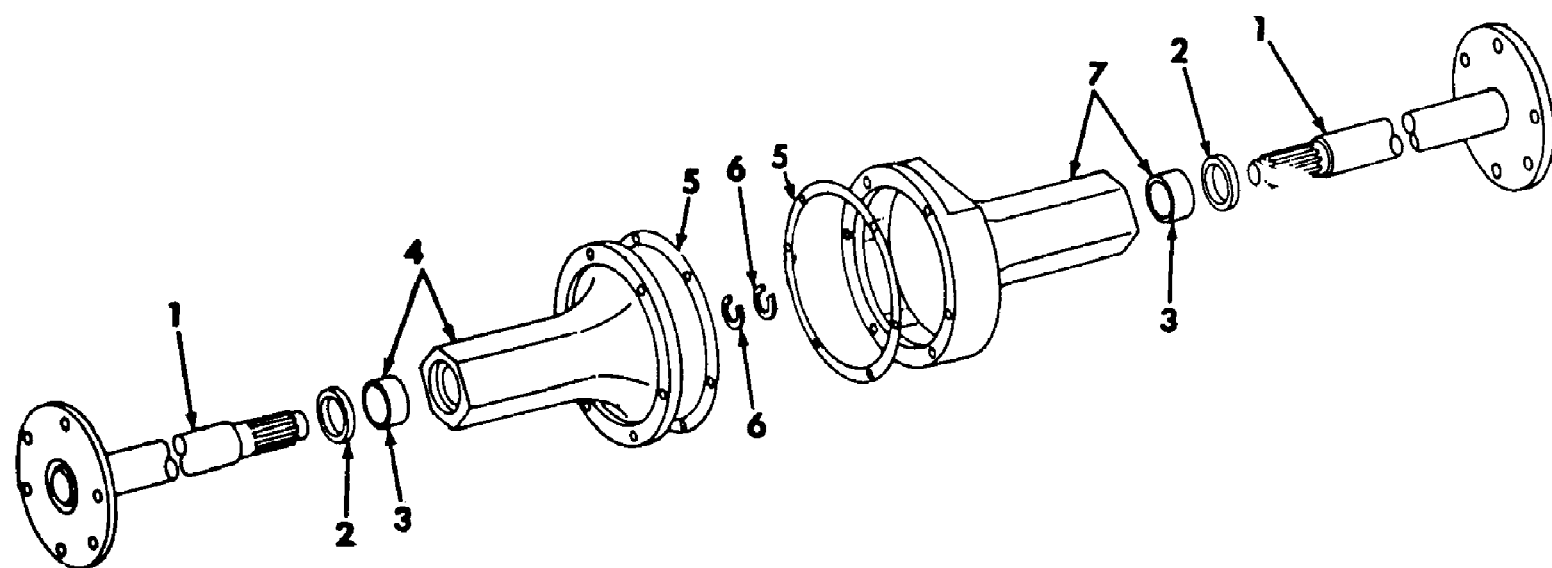
Ref #	Part Number	Qty	S/P/F	Description
1	IH-330820Z	1		Motor Generator Assy, 12 Volt
	IH-1939907	1		Frame Assy, Commutator End Clamp Frame Pin Plug
2	IH-1944373	2		Arm, Brush
3	IH-1916324	2		Spring, Brush
4	~NLA	1		Washer, Brush Arm Space
5	~NLA	1		Holder, Brush Ground
6	IH-1946427	2	S	Brush
7	~NLA	1		Screw, No. 6 X 1/4 C-Z Slit Rd Hd Mach
	~NLA	1		Screw, No. 6 X 5/16 C-Z Slit Rd Hd Mach
8	IH-131044	2		Washer, Brush Lead Attaching Screw Lock
9	~NLA	1		Stud, Terminal Field
10	IH-121743	4		Nut, No. 12 C-Z
11	~NLA	4		Washer, Field Terminal Stud Lock
12	~NLA	2		Washer, Terminal Stud
13	IH-1858753	1		Washer, Terminal Stud Insulating
14	~NLA	1		Bushing, Field Terminal Insulating
	IH-1939894	1		Bushing, Field Terminal Insulating Inside
15	759-3358	1		Coil, Field (Set of two)
16		1		Frame (Not serviced separately)
17	IH-1861591	1		Collar, Drive End Spacer, Inside
18	IH-1968396	2		Screw, Pole Shoe
19	IH-1912073	2		Insulator, Field Coil
20	~NLA	1		Shoe, Pole
21	~NLA	1		Frame, Drive End
22	IH-1959991	1		Collar, Drive End Space
23		1		Not used in this application
24		1		Not used in this application
25	IH-1941978	1		Washer, Drive End Shaft Nut Lock
26	IH-1915172	1		Nut, Drive End Shaft
27		1		Not used in this application
28	IH-1947344	1		Plate, Drive End Grease Slinger
29	741-0361	1	S	Bearing, Drive End Ball
30	IH-1912008	1		Gasket, Drive End Retainer Plate
31	IH-1971993	1		Plate, Drive End Retainer
32	~NLA	1		Shoe, Pole
33	IH-1914580	3		Screw, Drive End Retainer Plate
34	IH-809763	2		Bolt, Thru
35	736-0119	2	S	Washer, Thru Bolt
36	IH-1921362	1		Bushing, Armature Terminal Insulating
37	IH-1858749	1		Stud, Terminal Armature
38	~NLA	1		Clip, Terminal to Brush
39	IH-124545	1		Key, No. 5 Woodruff Aly-Slit
40	IH-1939904	1		Armature (Used with IH-1101951, IH-1101967 & IH-1101997)
	~NLA	1	F	Armature (Also order end frame IH-800213)
41	IH-1940422	1		Holder, Brush Insulated
42	~NLA	1		Pin, Commutator End Dowel
43	IH-809593	1		Pin, Drive End Dowel
44	KH-231278	1	S	Pulley, Motor Generator (Not included in motor generator assy)

Motor Generator-Delco-Remy-Tractors W/elec Starter

Ref #	Part Number	Qty	S/P/F	Description
45	IH-441805-R91	1	S	Bearing, Commutator End Ball
46	IH-1929959	1		Clamp, Commutator End Bearing
47	759-3358	1		Coil, Field (Set of two)
48	IH-1948326	1		Plug, Commutator End Bearing Well (Order Part No. IH-1939907)

72
Rear Axle

Page 50 of 72

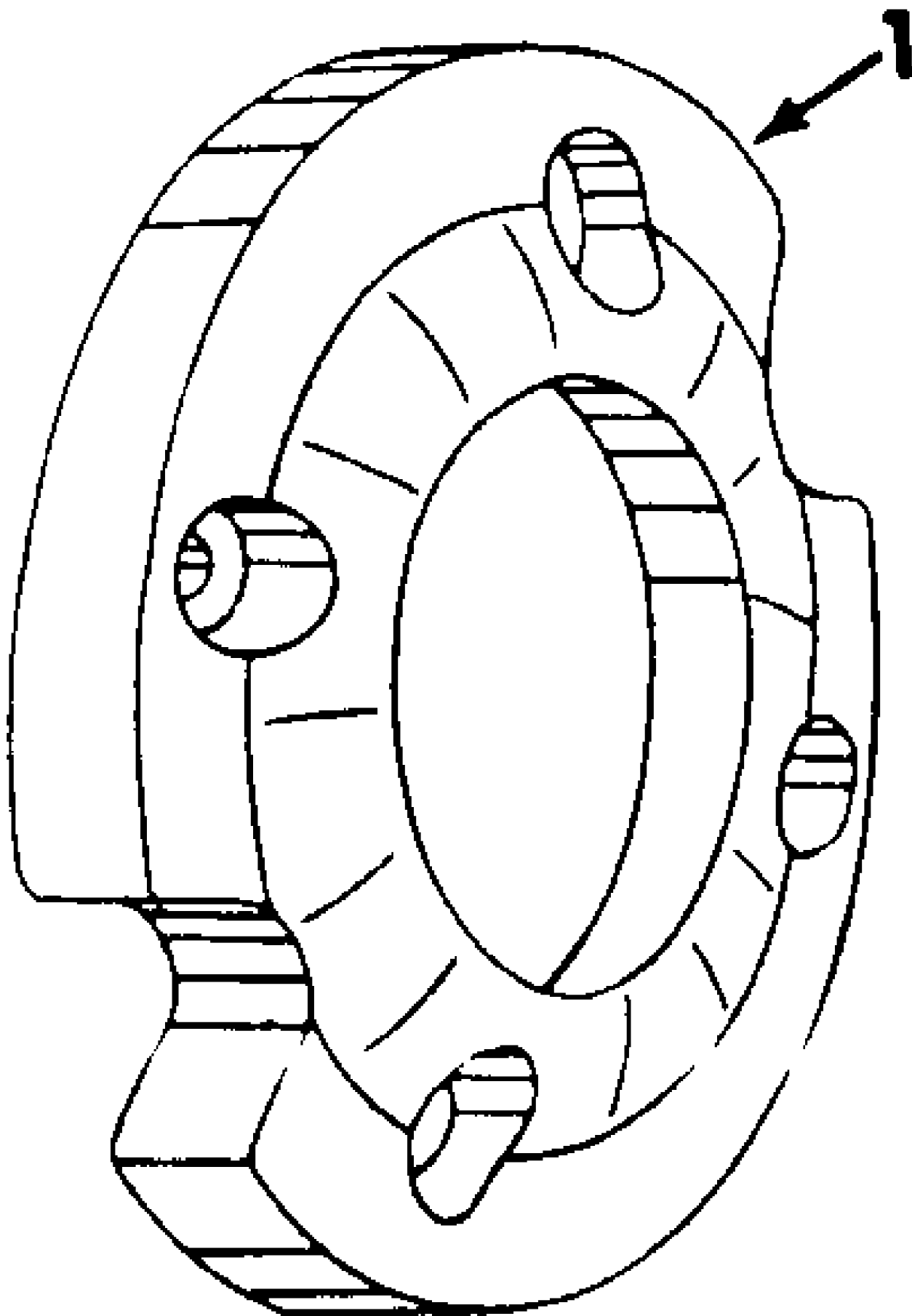


72

Page 51 of 72

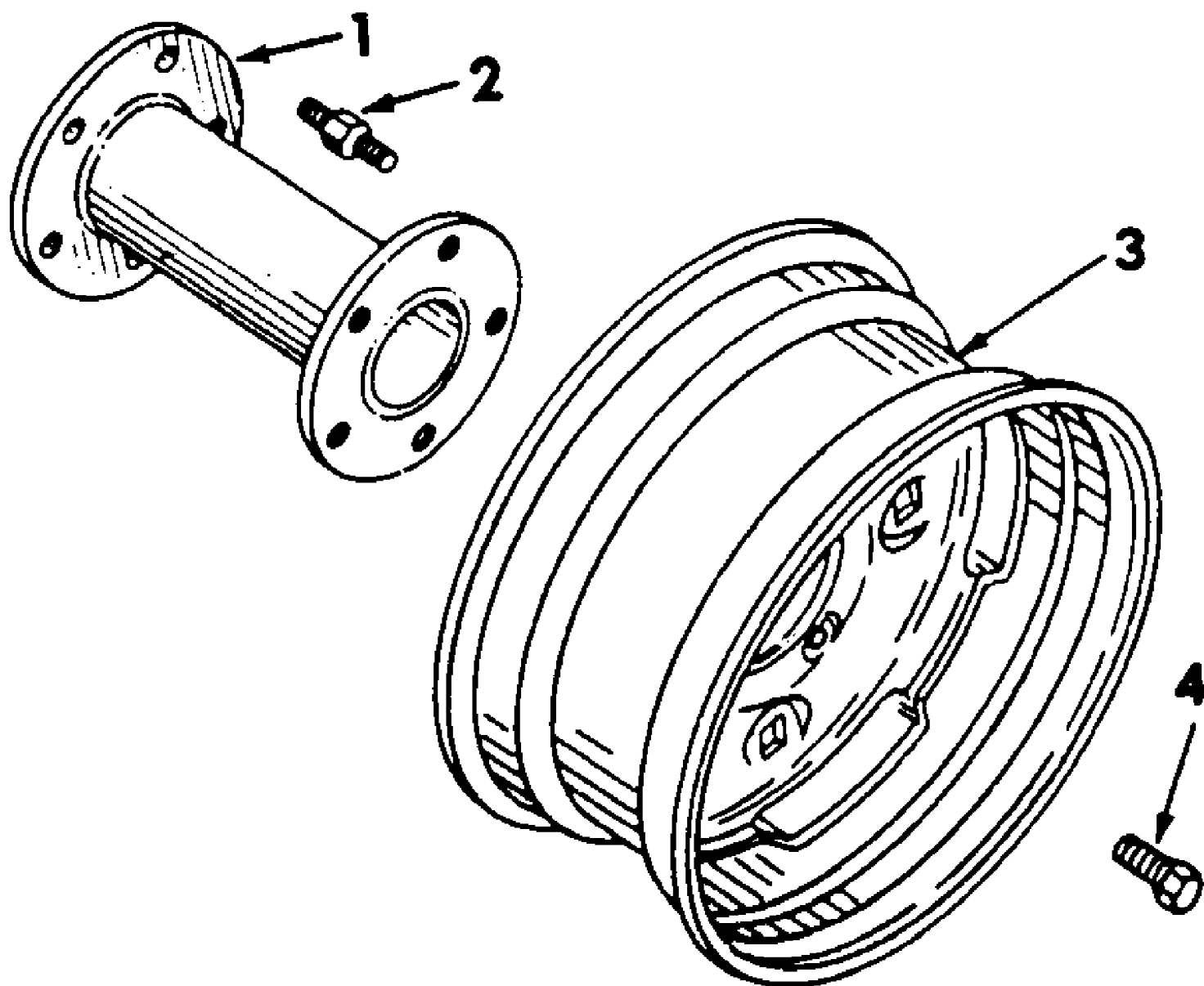
Rear Axle

Ref #	Part Number	Qty	S/P/F	Description
1	IH-531179-R1	2		Axle Assy, Rear
2	721-0187	2	S	Seal, Rear Axle Oil
3	IH-384664-R2	2		Bushing, Rear Axle Carrier
4	~NLA	2		Carrier Assy, Rear Axle LH
	IH-24840-R1	4		Screw, 3/8-16 X 1 Hex Hd Cap
5	721-3014	2	/P	Gasket, Rear Axle Carrier
6	IH-378066-R1	2		Ring, Rear Axle Retaining Snap
7	~NLA	1		Carrier Assy, Rear Axle RH
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Hex Hd Cap



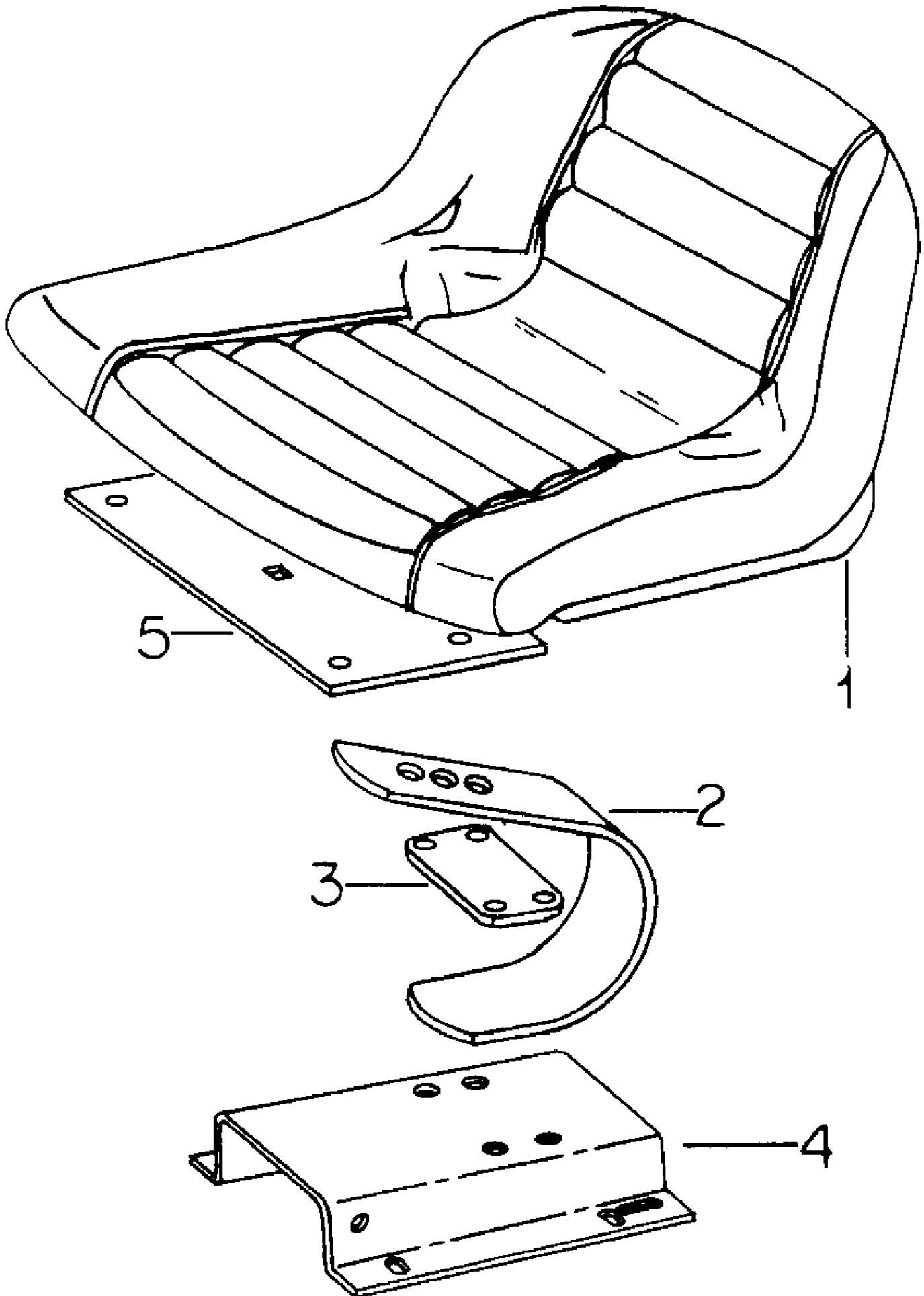
Rear Wheel Weights

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2-13 X 3-1/2 Crg *
	712-3034	4	S	Nut, 1/2-13 Hex
	736-0921	4	S	Washer, 1/2 Med Lock
	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2-13 X 5-1/4 Crg *
	712-3034	4	S	Nut, 1/2-13 Hex
	736-0921	4	S	Washer, 1/2 Med Lock



Rear Wheels

Ref #	Part Number	Qty	S/P/F	Description
1	IH-381187-R11	2		Tube, Dual Rear Wheels
2	~NLA	10		Stud, Dual Rear Wheel Spacer
	IH-271506	10		Nut, 7/16-20 Cd Pltd Hex
	736-0171	10	S	Washer, 7/16 Cd Pltd Med Lock
3	IH-376189-R91	2	/P	Wheel Assy, Rear w/55A Rim for 6-12 Tires
	734-3004	2		Wheel Assy, Rear w/7JA-12 Rim for 23 X 8.50-12 Tires
4	710-3027	10	/P	Bolt, Rear Wheel
	IH-387897-R91	2		Valve, TR-415 Tubeless Type



72
Seat

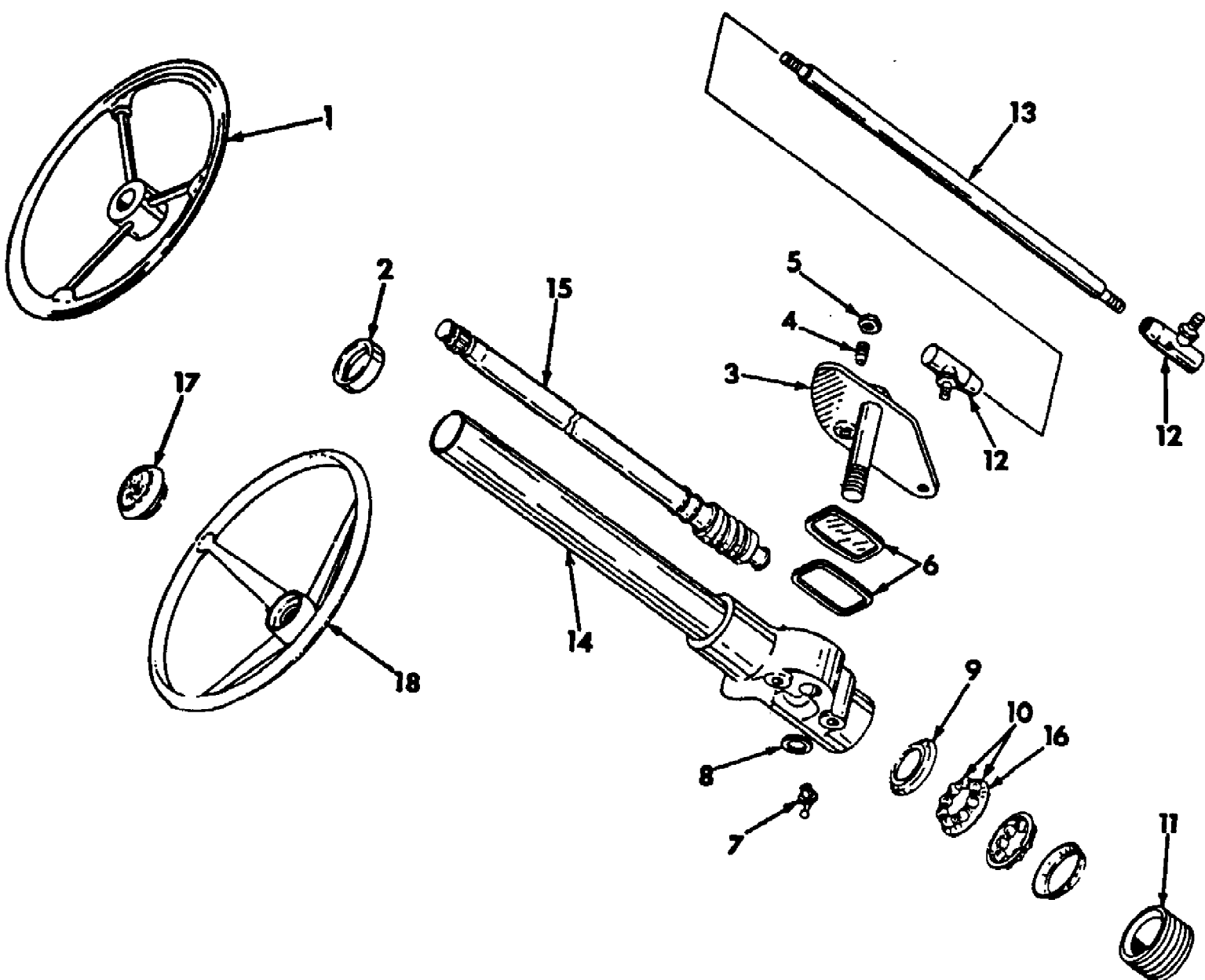
Page 57 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	759-3147	1		Seat Assy
		1		Bolt, 1/2-13 X 1 C-Z Sq Nk Crg*
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	736-0921	1	S	Washer, 1/2 C-Z Med Lock
	759-3147	1		Seat Assy, Upholstered Cushion
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	736-0921	1	S	Washer, 1/2 C-Z Med Lock
2	~NLA	1		Spring, Seat Support
3	~NLA	1		Plate, Seat Spring Clamping
	IH-24840-R1	4		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
4	~NLA	1		Support Assy, Seat Spring
	IH-24839-R1	4	S	Screw, 3/8-16 X 5/8 C-Z Hex Hd Cap
5	IH-72876-C2	1		Bracket, Seat Mounting
	710-0118	4	S	Screw, 5/16-18 X 3/4 Znd Hex Hd Cap
	736-0119	4	S	Washer, 5/16 Znd Reg Lock
		4		Washer, .344 X .750 X .164 Znd*
		2		Bolt, 1/2-13 X 1 C-Z Sq Nk Crg*
	736-0921	2	S	Washer, 1/2 Znd Reg Lock
	712-0206	2	S	Nut, 1/2-13 Znd Hex
	IH-385073-R1	1		Pad, Detachable Seat (Yellow & White)

SERVICE ENGINES

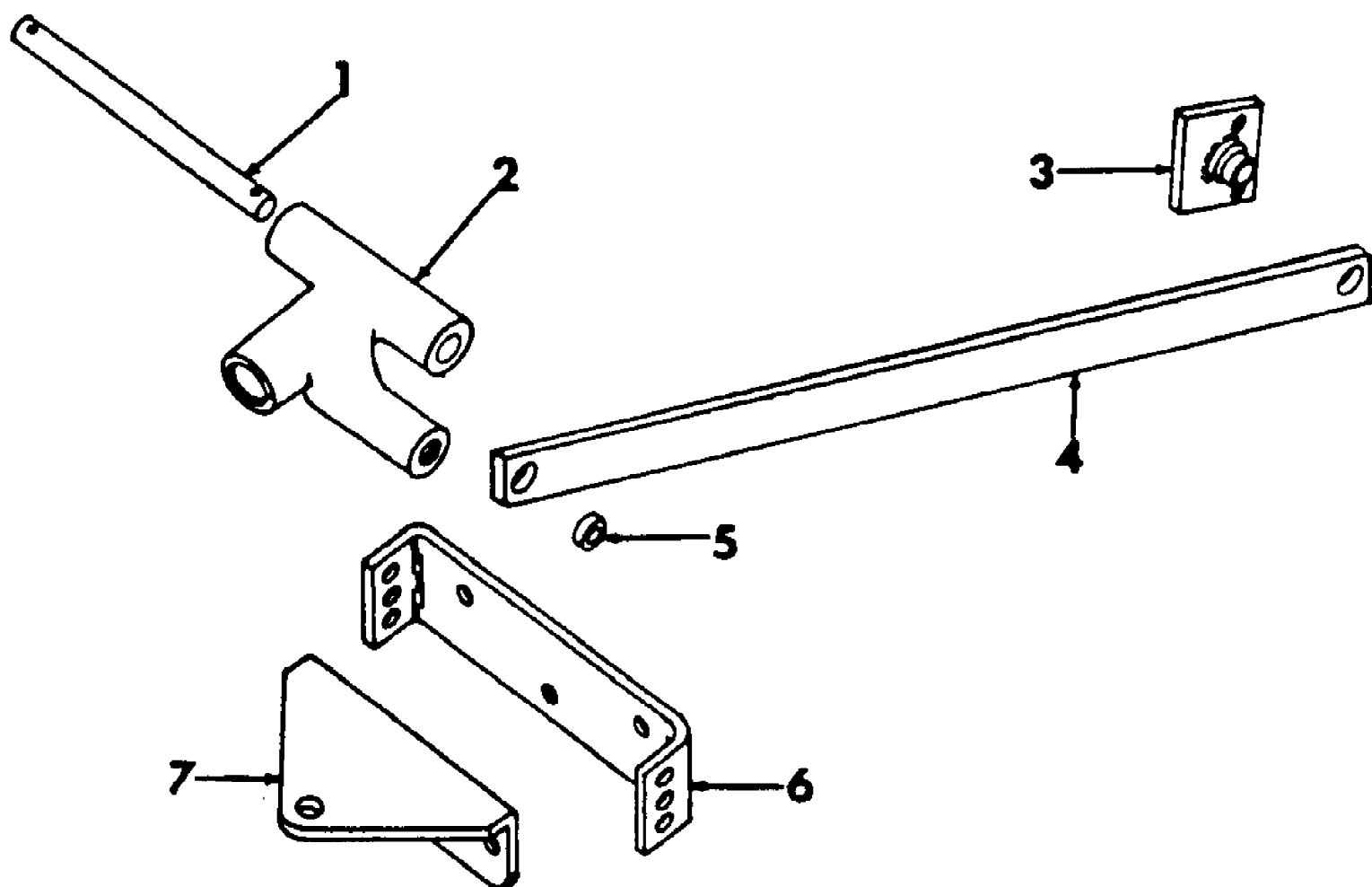
		Engine Assembly, Kohler K-161-T, 7 HP	1
		(Equipped with Retractable Starter)	
1	KH-PA-30565	Complete replacement engine will be Kohler K-181, 8 HP, Spec. No. 30565	1
	710-0514	Screw, 3/8-16 X 1 C-Z Hex Hd Cap	4
	736-0169	Washer, 3/8 C-Z Med Lock	4
	IH-25708-R1	Washer, 13/32 X 3/4 X 11 Ga (Used with rear mounting bolts)	2
		Engine Assembly, Kohler K-161, 7 HP	1
		(For Tractors equipped with Electric Starter)	
2	KH-PA-30564	Complete replacement engine will be Kohler K-181, 8 HP, Spec. No. 30564	1
	710-0514	Screw, 3/8-16 X 1 C-Z Hex Hd Cap	4
	736-0169	Washer, 3/8 C-Z Med Lock	4
	IH-25708-R1	Washer, 13/32 X 3/4 X 11 Ga (Used with rear mounting bolts)	2
3	KH-41-522-38	Engine Assembly, Short Block, Kohler A-238026, 7 HP	1
		Bearing Plate, Bearing & Bushing	
		Bearing Plate Gasket	
		Breaker Assembly	
		Breaker Rod	
		Camshaft Assembly	
		Camshaft Cover	
		Camshaft Cover Gasket	
		Camshaft Pin	
		Camshaft Spacers	
		Connecting Rods	
		Crankshaft	
		Cylinder Block Assembly	
		Exhaust Valves	
		Front Oil Seal	
		Governor Gear Assembly	
		Governor Cross Shaft Assembly	
		Governor Stop Spring	
		Intake Valve	
		Rear Oil Seal	
		Spring Upper Retainer	
		Tappets	
		Valve Keeper	
		Valve Spring	
		Valve Spring Retainer	

Ref #	Part Number	Qty	S/P/F	Description
		1		Engine Assembly, Kohler K-161-T, 7 HP (Equipped with Retractable Starter)
1	KH-PA-30565	1		Complete replacement engine will be Kohler K-181, 8 HP, Spec. No. 30565
	710-0514	4	/P	Screw, 3/8-16 x 1 C-Z Hex Hd Cap
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-25708-R1	2	S	Washer, 13/32 x 3/4 x 11 Ga (Used with rear mounting bolts)
		1		Engine Assembly, Kohler K-161, 7 HP (For Tractors equipped with Electric Starter)
2	KH-PA-30564	1		Complete replacement engine will be Kohler K-181, 8 HP, Spec. No. 30564
	710-0514	4	/P	Screw, 3/8-16 x 1 C-Z Hex Hd Cap
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-25708-R1	2	S	Washer, 13/32 x 3/4 x 11 Ga (Used with rear mounting bolts)
3	KH-41-522-38	1		Engine Assembly, Short Block, Kohler A-238026, 7 HP
		1		Bearing Plate, Bearing & Bushing
		1		Bearing Plate Gasket
		1		Breaker Assembly
		1		Breaker Rod
		1		Camshaft Assembly
		1		Camshaft Cover
		1		Camshaft Cover Gasket
		1		Camshaft Pin
		1		Camshaft Spacers
		1		Connecting Rods
		1		Crankshaft
		1		Cylinder Block Assembly
		1		Exhaust Valves
		1		Front Oil Seal
		1		Governor Gear Assembly
		1		Governor Cross Shaft Assembly
		1		Governor Stop Spring
		1		Intake Valve
		1		Rear Oil Seal
		1		Spring Upper Retainer
		1		Tappets
		1		Valve Keeper
		1		Valve Spring
		1		Valve Spring Retainer



Steering Gear & Connections

Ref #	Part Number	Qty	S/P/F	Description
	703-1085	1	/P/F	Gear Assy, Steering (Marked CCC)
	710-3001	2	/P	Screw, 3/8-16 X .88 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8
1	IH-376176-R1	1		Wheel, Steering (These parts are not included in the steering gear assembly.)
	~NLA	1		Nut, 5/8-18 C-Z Low Crown
2	741-3000	1	S	Bearing, Upper Column
	723-3040	1	/P	Seal, Steering Gear
3	IH-385522-R1	1		Lever & Bolt Assy
	~NLA	2		Nut, 5/8-18 Hex Jam
4	IH-62806-C1	1	S	Stud, Cam Follower
5	IH-192510-R1	1	S	Nut, Cam Follower Stud
	IH-114608	1		Washer, 1/2 Ext Tooth Lock
6	IH-394936-R91	1		Package, Seal & Seal Retainer
7	IH-273360	1		Fitting, 1/4 65 Deg Angle Drive Lube
8	IH-308362-C1	1		Washer, Flat C-Z
9	IH-379405-R1	2	S	Retainer, Bearing Ball
10	IH-389081-R91	2	S	Retainer & Ball Assy
11	IH-394288-R1	1	/P	Plug, Adjusting
	714-3015	1		Pin, 1/8 X 1/2 Cot
12	723-3018	2	S	Joint, Tie Rod End (These parts are not included in the steering gear assembly.)
		2		Nut, 3/8-24 Hex Lock *
13	IH-384801-R1	1		Link, Steering Gear Drag (These parts are not included in the steering gear assembly.)
	712-3001	2	S	Nut, 3/8-24 Hex Jam
14	IH-401277-R1	1		Tube Assy, Housing & Jacket (Also order plug IH-394288-R1, pin 714-3015 & pkg IH-394936-R91 unless trac
15	IH-385984-R91	1	S	Cam & Tube Assy
16	IH-389081-R1	2	S	Retainer, Ball
17		1		Not used in this application
18		1		Not used in this application

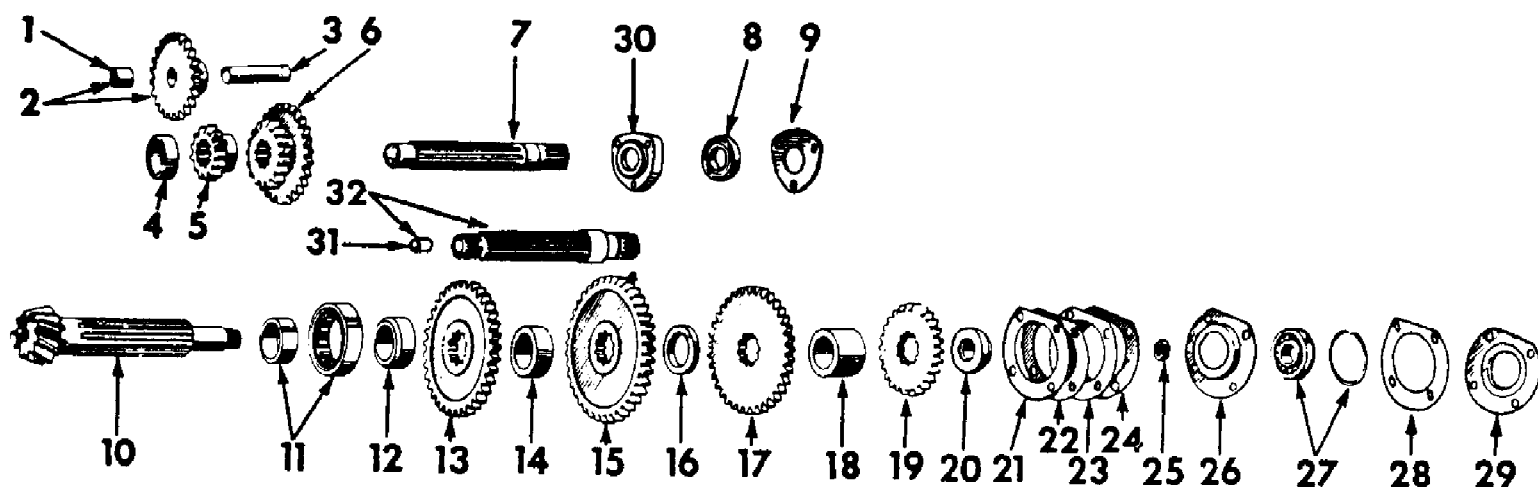


Three Point Hitch & Drawbar

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Shaft, Lift Lever
	714-0111	2	S	Pin, 3/32 X 7/8 Cot
2	IH-384655-R1	1		Lever, Lift
		1		Screw, 1/2-13 X 1-3/8 C-Z Hex Hd Cap*
	736-0921	1	S	Washer, 1/2 C-Z Med Lock
	736-0272	1	S	Washer, 17/32 X 1-1/16 X .095 C-Z
3	IH-384679-R11	1		Plate Assy, Lift Bar Attaching
		1		Pin, 3/32 X 1 Cot *
	IH-20240-R1	2		Screw, 5/16-18 X 7/8 C-Z Hex Hd Cap
	736-0119	2	S	Washer, 5/16 C-Z Med Lock
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
4	IH-384677-R1	1		Bar, Lift
5	711-3073	1	/P	Spacer, Lift Bar
6	703-0400	1	S	Link, Lower Hitch
	710-3005	3	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
7	703-0401	1		Drawbar, Fixed
	IH-24840-R1	3		Screw, 3/8-16 X 1 Hex Hd Cap

72
Transmission

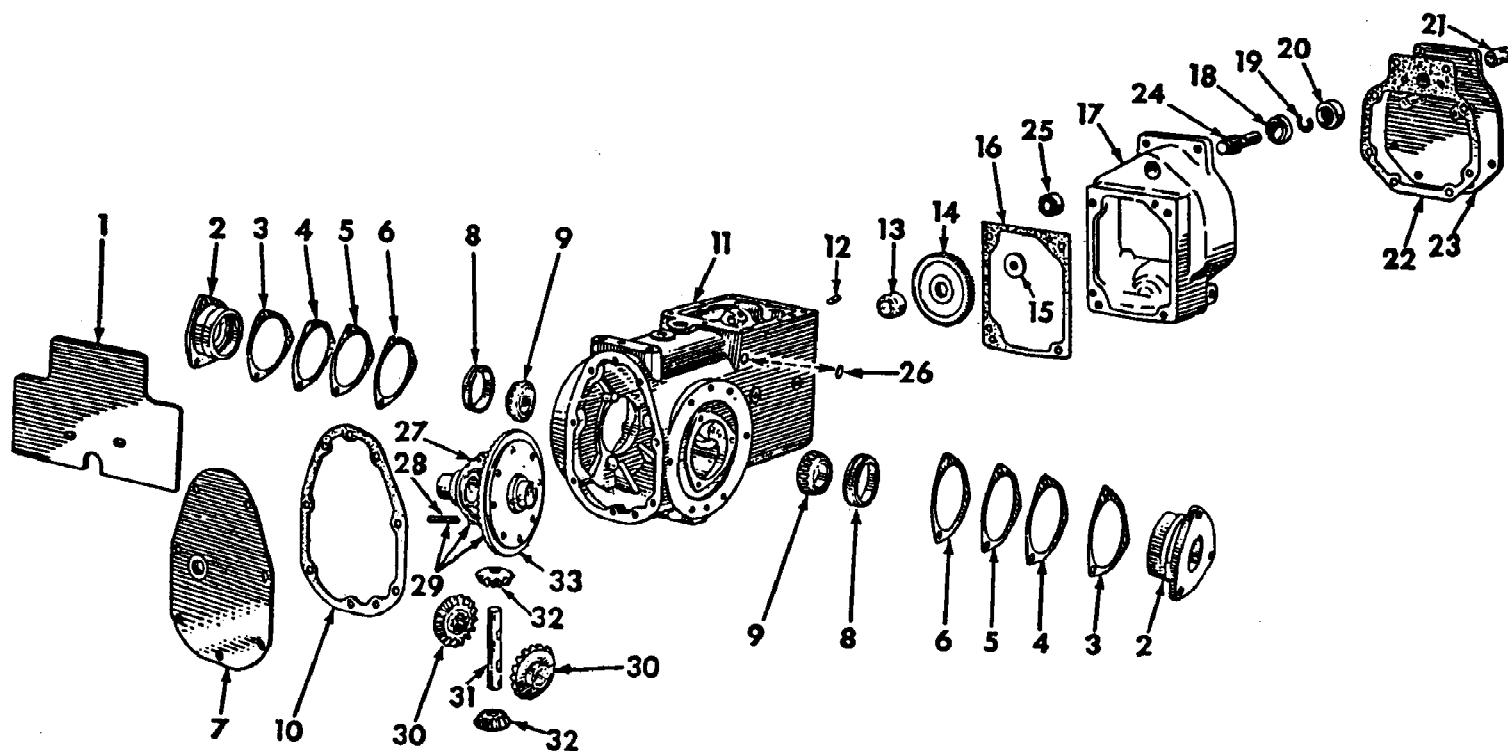
Page 64 of 72



Transmission

Ref #	Part Number	Qty	S/P/F	Description
1	741-3020	1		Bushing, Reverse Idler Gear
2	717-3188	1	S	Gear Assy, Reverse Idler
3	IH-350869-R1	1		Shaft, Reverse Idler
		1		Screw, 1/4-20 X 7/8 Hex Hd Cap *
		1		Washer, 1/4 Med Lock *
4	741-0364	1	S	Bearing Assy, Transmission Main Shaft Rear Needle
5	717-3078	1	S	Gear, First & Reverse Speed Sliding -13T
6	IH-388597-R1	1		Gear, Second & Third Speed Sliding -19T & 26T
7	IH-384703-R1	1		Shaft, Transmission Main
8	741-0360	1	S	Bearing Assy, Transmission Main Shaft Front Ball
9	IH-384704-R1	1		Retainer, Transmission Main Shaft Front Brg
		3		Screw, 5/16-18 X 1-1/4 Hex Hd Cap*
10	~NLA	1		Countershaft & Bevel Pinion -13T
11	741-0367	1		Bearing Assy, Countershaft Rear Roller
12	717-3091	1		Spacer, Reverse Speed Gear & Countershaft Brg
13	717-3092	1	/P	Gear, Reverse Speed -35T
14	717-3091	1		Spacer, First & Reverse Speed Gear
15	717-3090	1	S	Gear, First Speed -39T
16	717-3089	1		Spacer, First & Second Speed Gear
17	IH-388596-R1	1		Gear, Second Speed -33T
18	717-3083	1		Spacer, Second & Third Speed Gear
19	717-3079	1	/P	Gear, Third Speed -26T
20	IH-385689-R2	1		Spacer, Third Speed Gear & Countershaft Brg
21	IH-350841-R2	2/AR	/P	Shim, Countershaft Brg Retainer, .004
22	IH-350842-R2	2/AR		Shim, Countershaft Brg Retainer, .007
23	IH-350843-R2	AR		Shim, Countershaft Brg Retainer, .0149
24	IH-350844-R2	AR		Shim, Countershaft Brg Retainer, .0299
25	IH-427350	1	S	Nut, Countershaft Front Brg Lock
26	IH-385688-R1	1		Retainer, Countershaft Brg (Also order spacer IH-385689-R2)
27	741-0366	1	/P	Bearing Assy, Countershaft Front Ball
28	IH-350846-R1	1		Gasket, Countershaft Brg Retainer
29	IH-376211-R1	1		Retainer, Countershaft Brg
		4		Screw, 5/16-18 X 11/16 Hex Hd Cap*
30	IH-384705-R1	1		Cage, Transmission Main Shaft Front Brg
31	IH-350859-R1	1		Bushing, PTO Shaft Pilot
32	IH-387298-R11	1		Shaft Assy, Transmission Input (Tractors with PTO)

Transmission Case, Diff & Reduction Housing



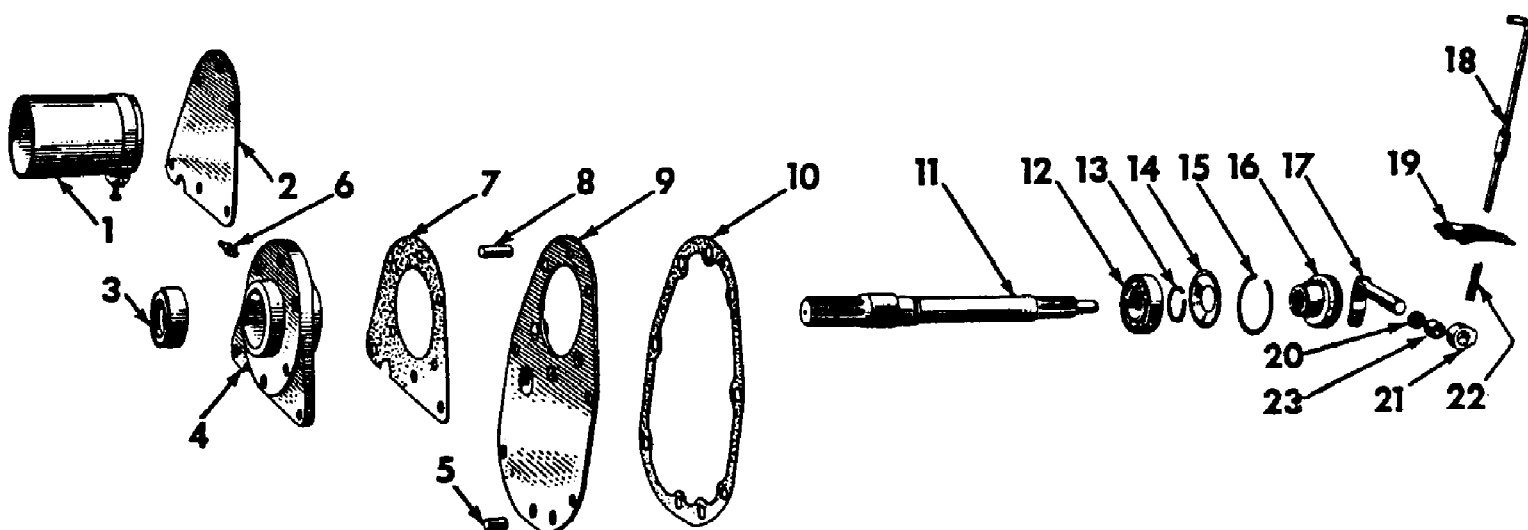
Transmission Case, Diff & Reduction Housing

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Shield, Transmission Case Rear Cover
	IH-24839-R1	2	S	Screw, 3/8-16 X 5/8 Hex Hd Cap
2	IH-376158-R91	2		Cage w/Cup IH-ST974, Differential Brg
	IH-24840-R1	6		Screw, 3/8-16 X 1 Hex Hd Cap
		6		Washer, 3/8 Med Lock *
3	717-3097	3/AR	S	Shim, Differential Brg Retainer, .004
4	717-3098	4/AR	S	Shim, Differential Brg Retainer, .007
5	717-3099	2/AR	/P	Shim, Differential Brg Retainer, .0149
6	717-3100	2/AR	/P	Shim, Differential Brg Retainer, .0299
7	IH-106394-C1	1		Plate Assy, Transmission Case Rear Cover
	737-0177	1	/P	Plug, 1/2-14 Automotive Sq-Soc-Hd Drain
	IH-24839-R1	2	S	Screw, 3/8-16 X 5/8 Hex Hd Cap
8	IH-ST974	2		Bearing, Differential Cup
9	741-0369	2	/P	Bearing Assy, Differential Cone
10	IH-350837-R2	1	S	Gasket, Transmission Case Rear Cover Plate
11	IH-384699-R91	1		Case Assy, Transmission
	IH-444631	1		Plug, 1/2-14 Auto Sq-Hd Pipe
12	IH-350799-R1	2		Dowel, Transmission Case to Reduction Housing
13	IH-384713-R1	1		Spacer, Driven Reduction
14	717-3074	1		Gear, Reduction Drive -84T
15	~NLA	1		Retainer, Driven Reduction Gear
		1		Screw, 7/16-14 X 7/8 Hex Hd Cap*
		1		Washer, 7/16 Med Lock *
16	IH-376216-R1	1	S	Gasket, Reduction Drive Housing
17	IH-384706-R2	1		Housing, Reduction Drive
		2		Screw, 1/2-13 X 2 Hex Hd Cap *
		2		Screw, 1/2-13 X 3-1/4 Hex Hd Cap*
	736-0921	2	S	Washer, 1/2 Med Lock
	IH-387321-R1	2		Washer, Reduction Housing
	IH-379277-C1	1		Plug, 1-3/8 Cup
18	741-0361	1	S	Bearing Assy, Reduction Drive Shaft Front Ball
19	IH-384709-R1	1		Ring, Reduction Drive Shaft Brg Ext Snap
20	IH-385076-R91	1	S	Seal, Reduction Drive Shaft Oil
21	IH-394036-R1	1	S	Coupling, Clutch Shaft
	715-0114A	2	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
22	IH-384725-R1	1	S	Gasket, Reduction Housing Cover Plate
23	IH-384714-R11	1		Plate Assy, Reduction Housing Cover
		2		Screw, 3/8-16 X 1/2 Hex Hd Cap*
		6		Screw, 3/8-16 X 3/4 Hex Hd Cap*
24	717-3073	1	/P	Shaft, Reduction Drive
25	741-0362	1	S	Bearing Assy, Reduction Drive Shaft Rear
26	IH-172530	1		Plug, 11/16 Expansion
27	IH-223472-C91	1		Case, Differential
	~NLA	8		Rivet, 5/16 X 1-1/8 Rd Hd
28	IH-350788-R1	1		Pin, Differential Pinion Shaft Lock
29	IH-223472-C91	1		Case w/Drive Gear, Differential
30	~NLA	2		Gear, Differential Side
31	IH-350789-R1	1		Shaft, Differential Pinion
32	717-3113	2	/P	Pinion, Differential -10T
33	IH-350787-R1	1		Gear, Differential Drive -46T

72

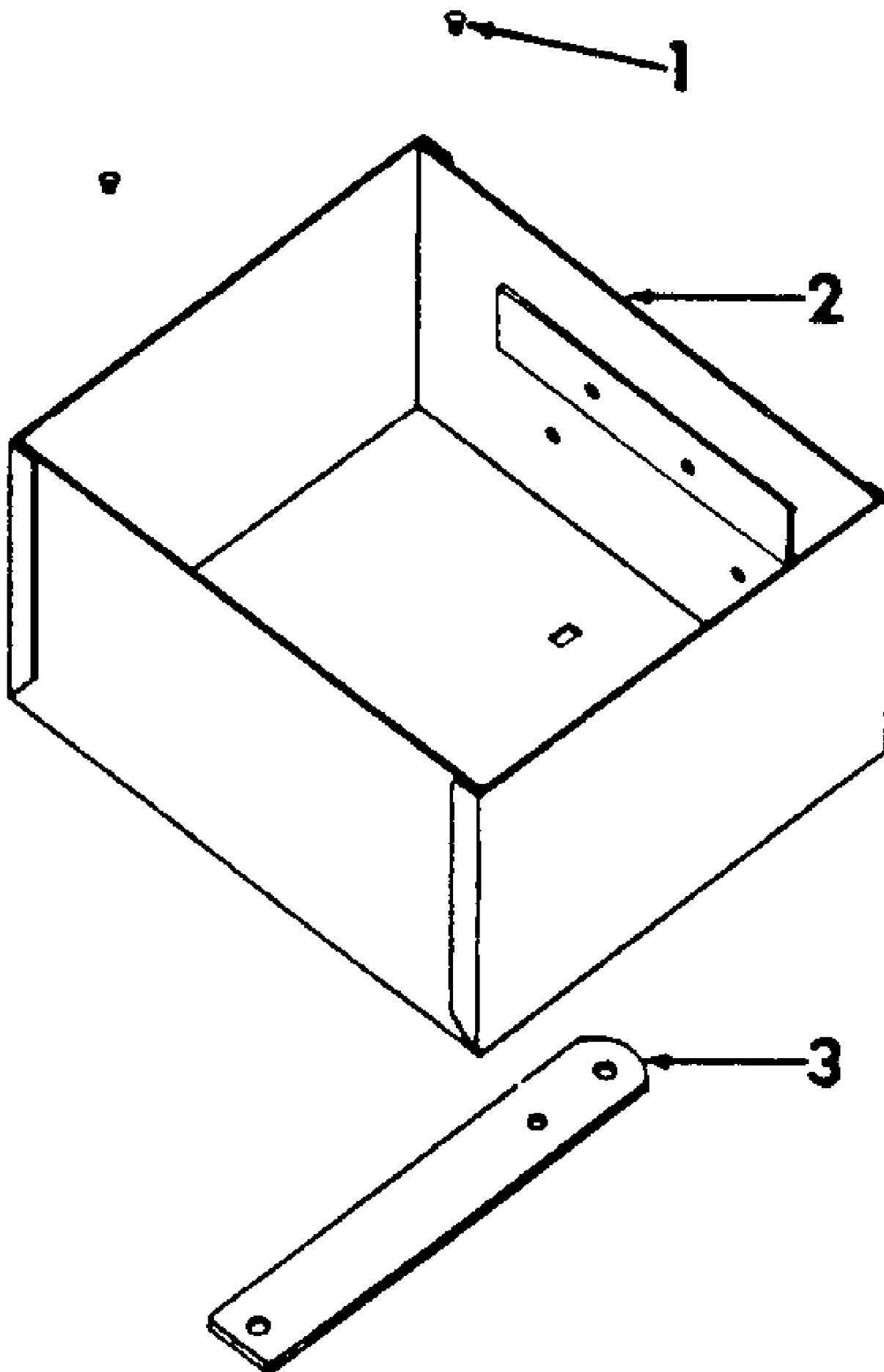
Transmission Driven Power Take-Off

Page 68 of 72



Transmission Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
1	IH-54001-DX	1		Guard Assy, PTO Shaft
2	~NLA	1		Cover, Transmission Case Rear Cover Opening (For use when PTO is removed)
		5		Screw, 3/8-16 X 3/4 Hex Hd Cap*
		5		Washer, 3/8 Med Lock *
3	IH-126107-C1	1	S	Seal, PTO Shaft Oil
4	IH-387302-R1	1		Retainer, PTO Shaft Oil Seal & Brg
	710-0514	7	/P	Screw, 3/8-16 X 1 Hex Hd Cap
5	~NLA	1		Pin, Cover Lower Dowel
6	IH-273359	1		Fitting, 3/16 X 65 Deg Drive Type Lube
7	IH-351258-R2	1		Gasket, Rear Cover Opening (For use when PTO is removed)
	IH-351258-R2	1		Gasket, PTO Shaft Oil Seal & Brg Retainer
8	IH-357215-R1	1		Pin, Cover Upper Dowel
9	IH-387301-R11	1		Plate Assy, Transmission Rear Cover
		3		Screw, 3/8-16 X 3/4 Hex Hd Cap*
		3		Washer, 3/8 Med Lock *
10	IH-350837-R2	1	S	Gasket, Rear Cover
11	IH-368433-R91	1	/P	Shaft, PTO
12	741-0360	1	S	Bearing, PTO Shaft Ball
13	IH-122791-R1	1		Ring, PTO Shaft Brg Snap
14	IH-351272-R2	1		Retainer
15	IH-69696D	1		Ring, PTO Shaft Brg Snap
16	IH-351286-R2	1		Clutch, PTO Shifter
	IH-223016	1		Screw, 1/4-20 X 1/4 Hex Soc Hd Half Dog Pt Set
17	~NLA	1		Lever Assy, PTO Shifter
18	IH-351970-R31	1		Rod Assy, PTO Shifter
	IH-137130	1		Pin, 1/16 X 7/16 Cot
19	~NLA	1		Guide, PTO Shifter Rod
20	IH-351291-R1	1		Seal, PTO Shifter Shaft
21	IH-351968-R1	1		Collar, PTO Shifter Lever
22	IH-351969-R1	1		Spring, PTO Shifter Rod
23	IH-387305-R1	1		Spacer, PTO Shifter Lever
	IH-387298-R11	1		Shaft w/Bushing, Transmission Input (Illustrated with transmission)



72
Utility Box

Page 71 of 72

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Pin, Drain Hole
		2		Pin, 1/16 X 1/2 C-Z Cot *
2	~NLA	1		Box Assy, Utility
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/8 C-Z Hex Hd Cap*
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-561277-R1	4		Spacer, Utility Box
3	IH-390025-R1	1		Extension, Drawbar
	710-0389	1	/P	Bolt, 3/8-16 X 3/4 C-Z Sq Nk Crg
		1		Bolt, 1/2-13 X 1-1/4 C-Z Sq Nk Crg*
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	736-0921	1	S	Washer, 1/2 C-Z Med Lock

