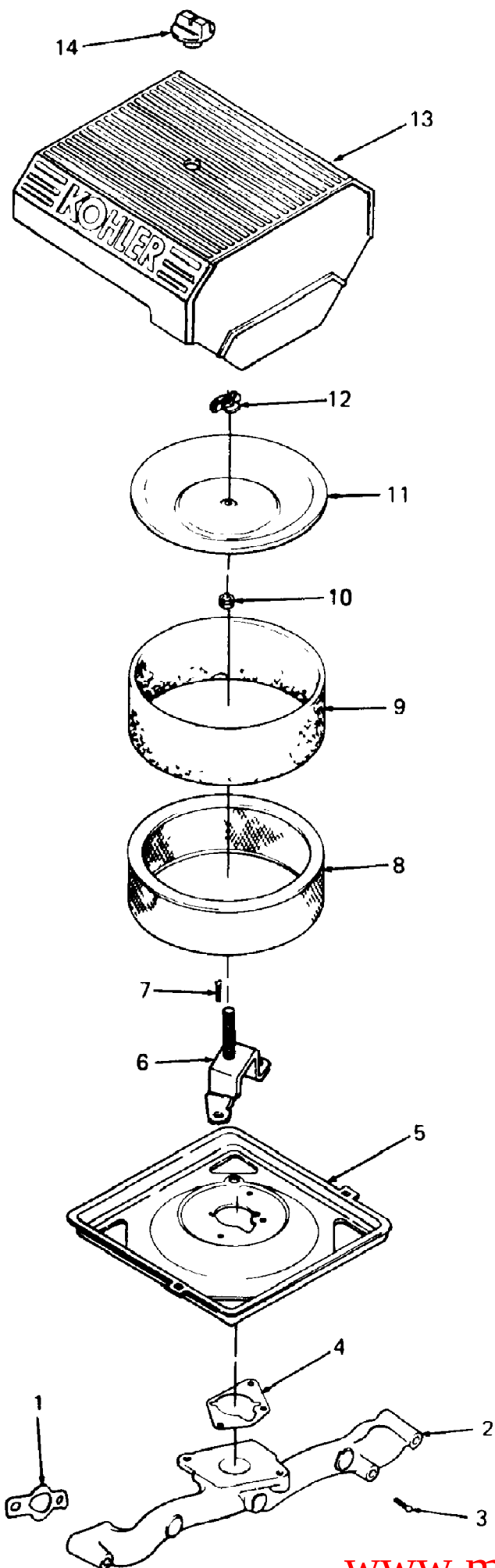


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Air Intake/Filtration

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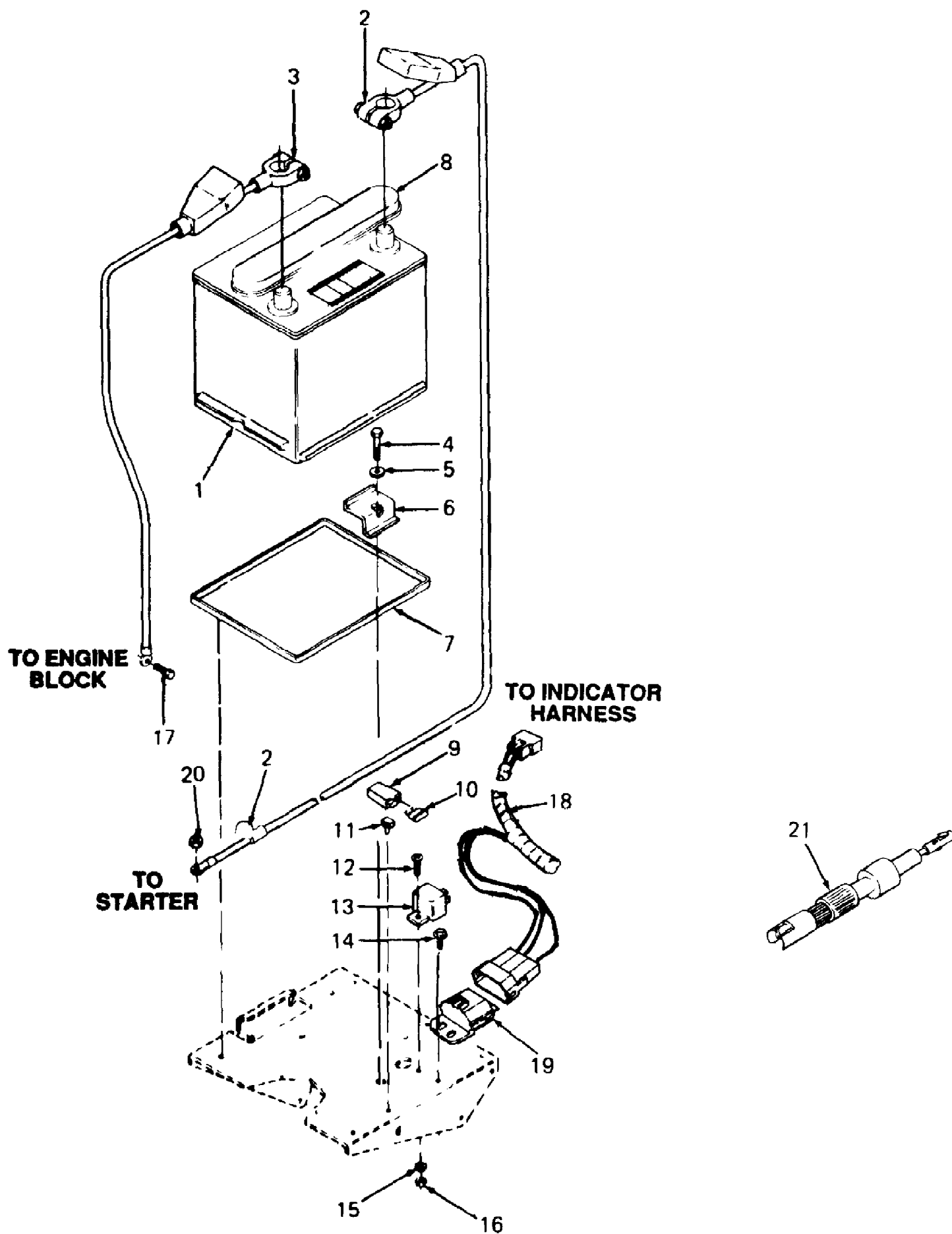
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Air Intake/Filtration

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-041-01	2	/P	Gasket, Intake Manifold
2	KH-24-164-01	1	S	Manifold, Intake
3	KH-M-0639055	4	S	Screw, M6 X 1.0 X 18
4	KH-24-041-06	1	/P	Gasket, Air Cleaner Base
5	KH-24-094-03	1	S	Base, Air Cleaner
6	KH-24-126-21	1		Bracket, Air Cleaner
7	KH-M-0651016	3	S	Screw, M6 X 1.0 X 10
8	KH-47-083-03	1	S	Element, Air Cleaner
9	KH-24-083-02	1	S	Element, Pre-Cleaner
10	KH-24-032-03	1	/P	Seal, Air Intake
11	KH-24-096-01	1	/P	Cover, Inner Air Cleaner
12	KH-12-100-01	1	/P	Nut, Wing
13	KH-24-096-31	1	S	Cover, Air Cleaner
	KH-24-113-07	1		Decal, Horsepower
14	KH-25-341-02	1	S	Knob, Cover

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Battery And Electrical Components

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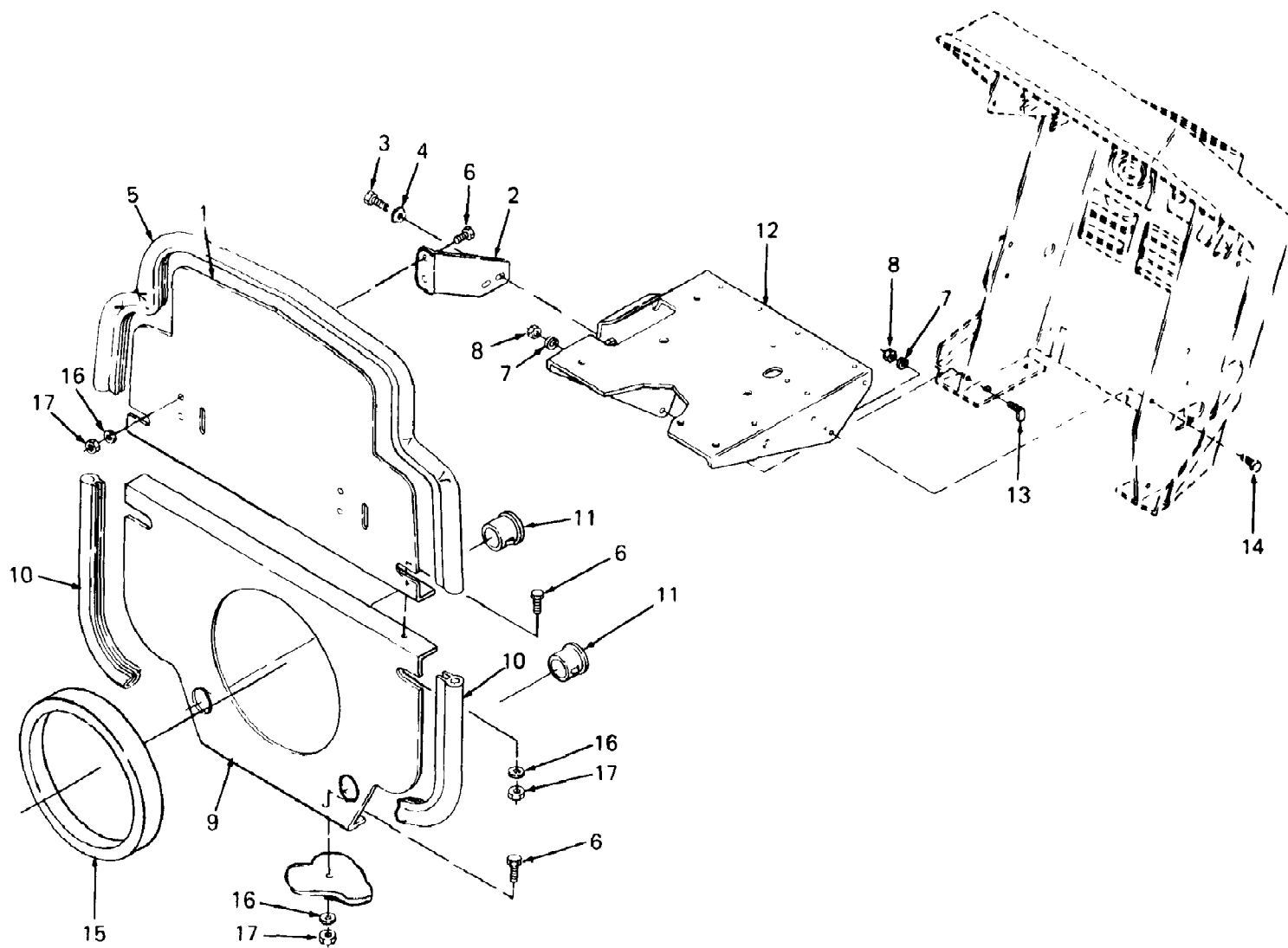
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Battery And Electrical Components

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Ref #	Part Number	Qty	S/P/F	Description
1	725-3174	1	S	Battery
2	725-3220	1		Cable, Positive Battery
3	725-3221	1		Cable, Negative Battery
4	710-3083	1	/P	Screw, Hex Cap, 5/16-18 X 1.38 Lg
5	736-0275	1	S	Washer, Flat, .34 X .68 X .062 Thk
6	703-1823	1	S	Hold Down, Battery
7	731-3105	1		Tray, Battery
8	759-3653	1		Cap, Battery Vent
	759-3654	1		Tube, Battery Vent
9	729-0207	1		Holder, Fuse
10	725-1381	1	S	Fuse, 20 Amp
11	729-0209	1		Clip, Fuse Holder Mtg
12	710-0473	1	/P	Screw, Truss Mach, #10-24 X .50 Lg
13	725-1375	1	S	Relay
14	710-0599	1	/P	Screw, Hex Wash Hd TT, 1/4-20 X .50 Lg
15	736-0722	1	S	Washer, Lock, #10
16	712-0121	1	S	Nut, Hex, #10-24
17	710-3175	1	/P	Screw, Hex Cap, M8-1.25 X 14 MM Lg
18		1		Main Harness (Refer to "Electrical" illustration and parts list.)
19	725-3251	1	S	Module, Voltage Sensor
20	712-3077	1	/P	Nut, Hex, M8-1.25 GR8.8
21	759-3675	1		Diode Assy (Located in upper connector block of main harness)

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Battery Tray And Bulkhead

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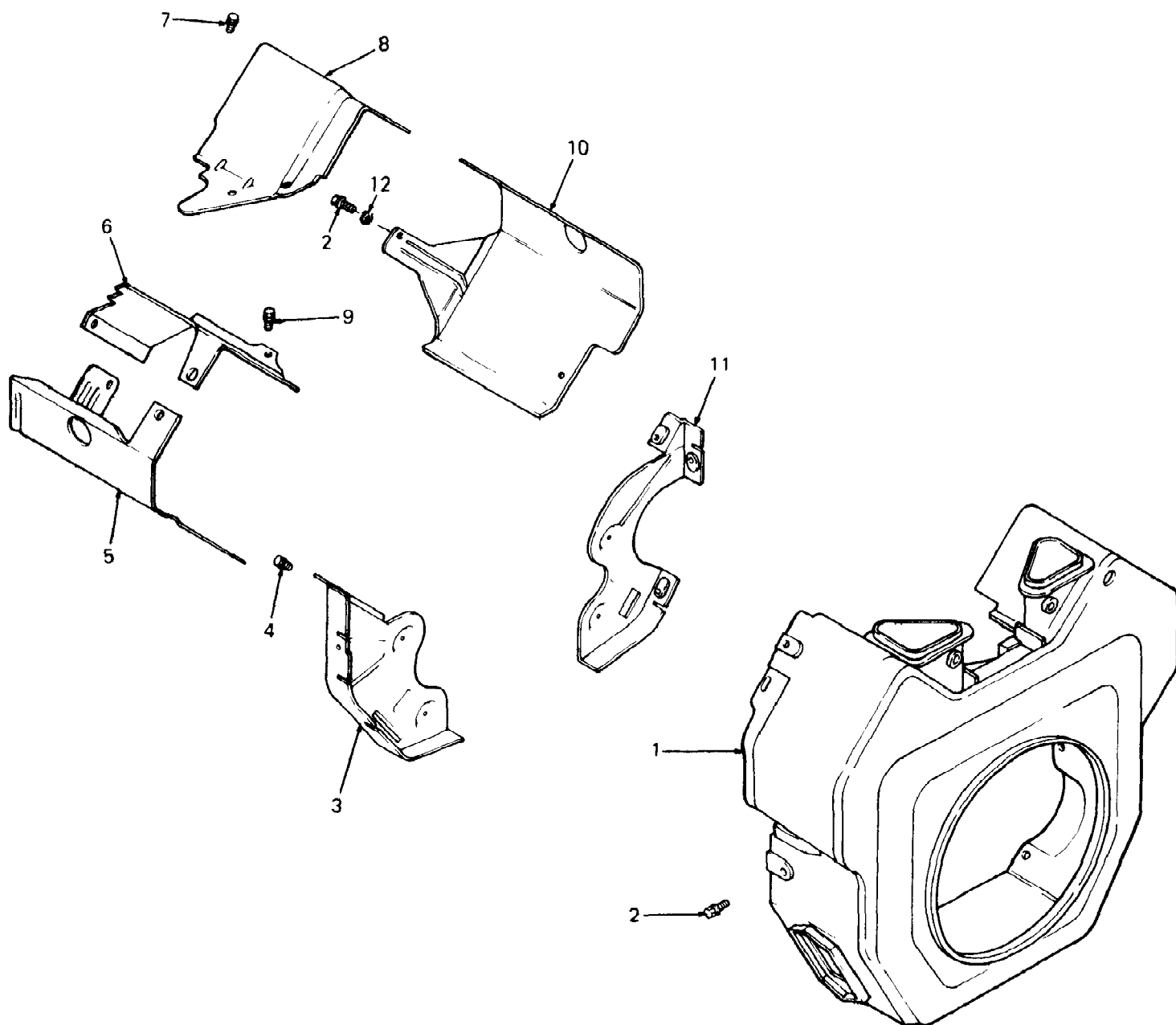
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Battery Tray And Bulkhead

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2144	1		Bulkhead, Upper
2	703-2142	2		Bracket, Bulkhead
3	710-3039	2	/P	Screw, Hex Cap, 5/16-18 X .50 Lg GR5
4	736-0242	2	/P	Washer, Bell, .345 X .88 X .060 Thk
5		1		Seal, Bulkhead, 36" Lg (Order Part No. 723-3004, 56" Lg, & cut to fit)
6	710-3013	8	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
7	736-0329	4	S	Washer, Lock, 1/4
8	712-3006	4	/P	Nut, Hex, 1/4-20 GR5
9	703-2143	1		Bulkhead, Lower
10		2		Seal, Bulkhead, 10" Lg (Order Part No. 723-3060, 17" Lg, L cut to fit)
11	723-3042	2	/P	Bushing, Snap, 7/8 ID
12	703-1827	1	S	Tray Assy, Battery
13	710-3012	1		Bolt, J-Type, 1/4-20
14	710-0751	3	/P	Screw, Hex Cap, 1/4-20 X .62 Lg GR5
15	723-3062	1		Ring, Foam Sealing
16	736-0270	8	/P	Washer, Bell, .265 X .75 X .062 Thk
17	712-3051	8	/P	Nut, Hex Top Lock, 1/4-20

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Blower Housing And Baffles

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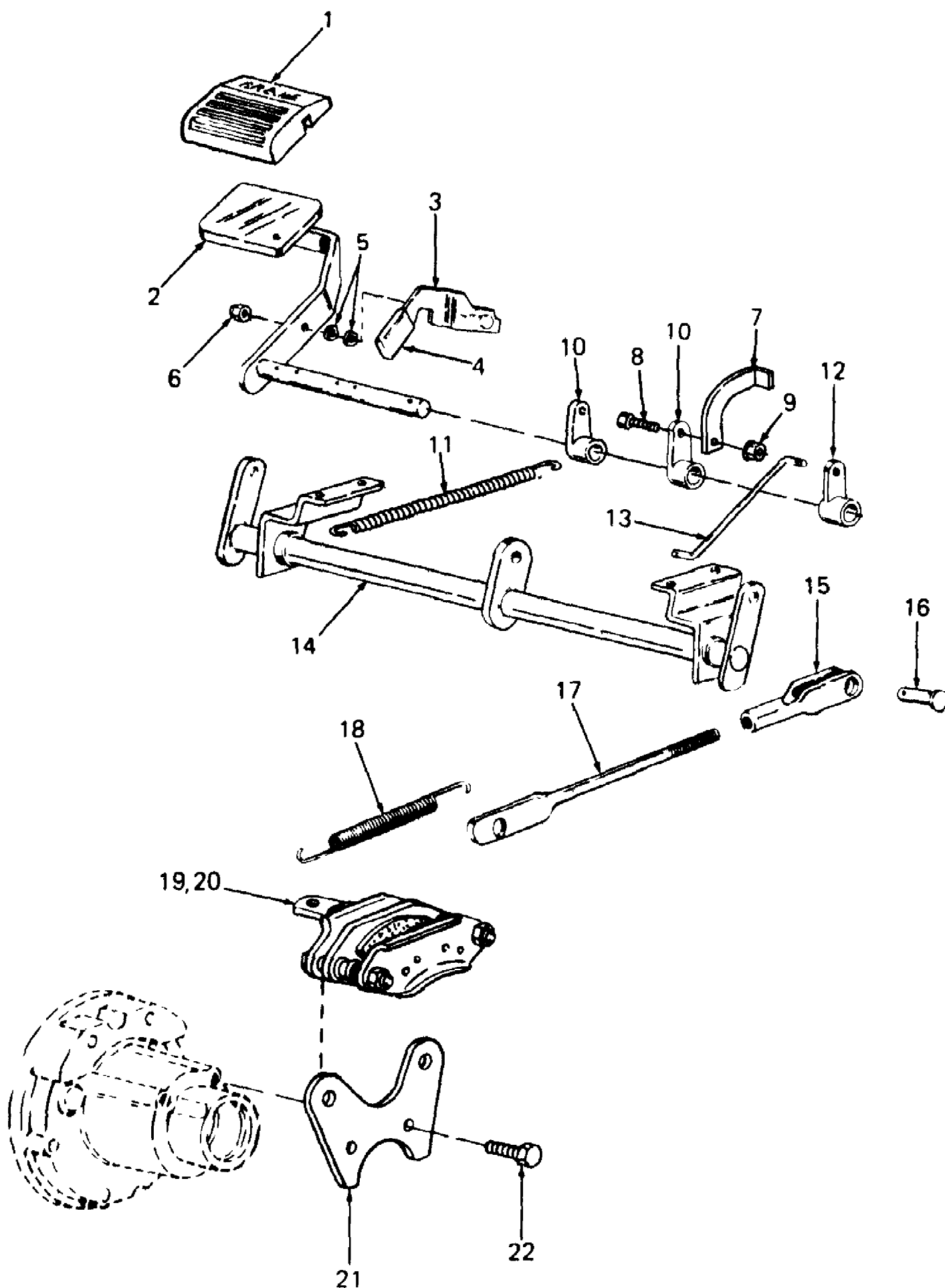
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Blower Housing And Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-027-04	1	S	Housing, Blower
2	KH-M-0549016	8	S	Screw, M5 X 0.8 X 16
3	KH-24-146-02	1	S	Plate, Backing #2
4	KH-SM-0645016	4	S	Screw, M6 X 1.0 X 16
5	KH-24-063-07	1	S	Baffle, Cylinder Barrel #2
6	KH-24-063-02	1	S	Baffle, Valley, #2
7	KH-M-0549010	2	S	Screw, M5 X 0.8 X 10
8	KH-24-063-59-S	1		Baffle, Valley #1
9	KH-M-0649016	2		Screw, M6 X 1.0 X 16
10	KH-24-063-08	1	S	Baffle, Cylinder Barrel #1
11	KH-24-146-01	1	S	Plate, Backing #1
12	KH-X-22-12	1		Washer, I.T./E.T., 1/4

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Brakes And Connections

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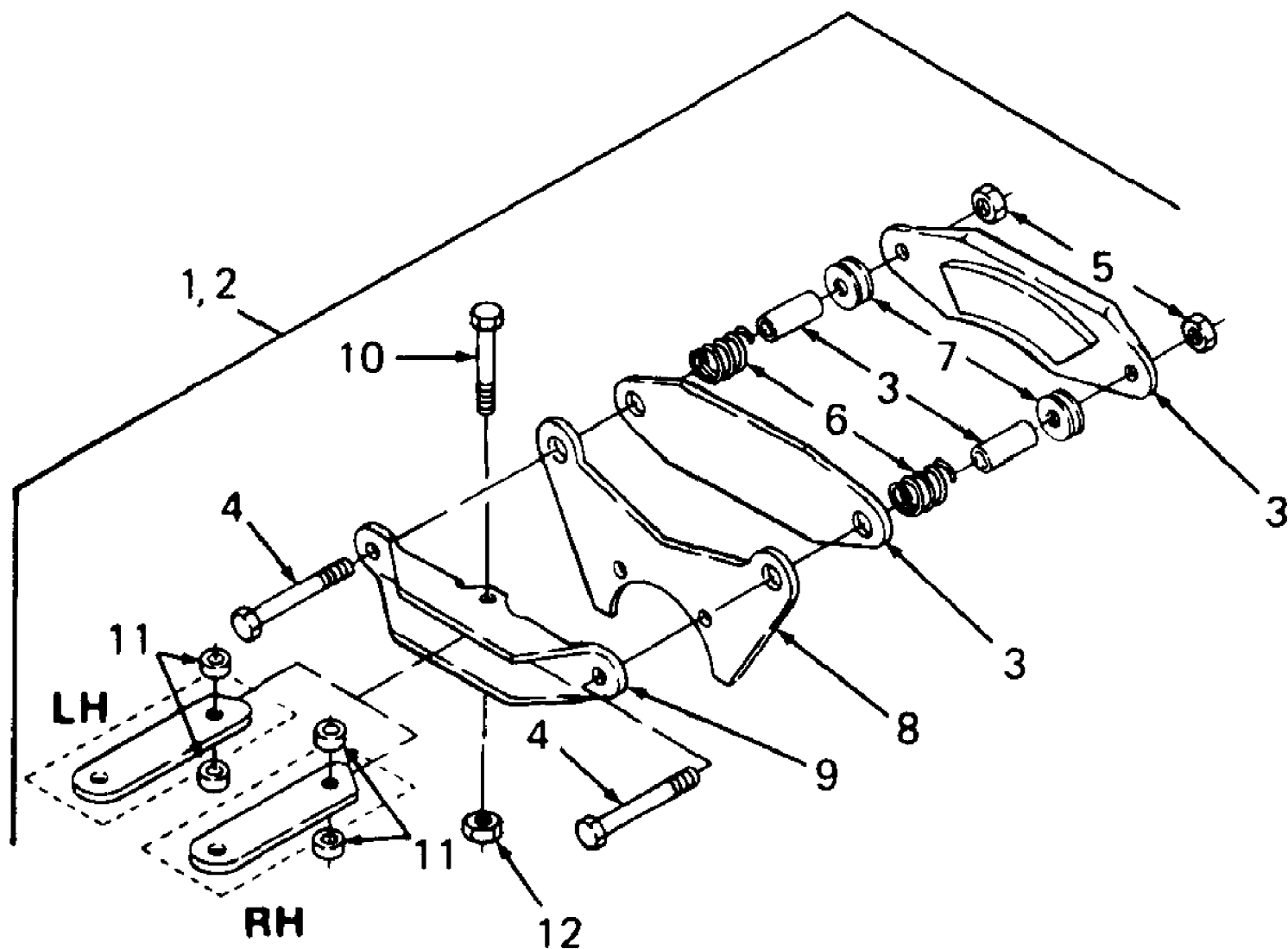
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Brakes And Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	724-3004	1	S	Pad, Brake Pedal
2	703-0845A	1		Pedal Assy, Brake
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
3	703-1393	1		Bracket, Parking Brake
4	720-3019	1	S	Grip, Parking Brake
5	736-3001	2	/P	Washer, Wave, 1/4 Dia
6	712-0324	1	/P	Nut, Hex Insert Lock, 1/4-20
7	703-2280	1	S	Bracket, Start Switch
8	710-3000	1	S	Screw, Hex Cap, 3/8-16 X .75 Lg GR5
9	712-3005	1	S	Nut, Hex Flanged Lock, 3/8-16 GR5
10	748-3006	2	S	Lever, Brake
	715-0114	2	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
11	732-3010	1	S	Spring, Return
12	703-0900	1	S	Lever, Brake
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
13	747-3109A	1		Rod, Brake Link
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	714-0474	2	S	Pin, Cotter, 1/8 Dia X .75 Lg
14	703-1395	1	S	Shaft Assy, Brake
	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
	736-0119	4	S	Washer, Lock, 5/16
	712-3010	4	S	Nut, Hex, 5/16-18 GR5
15	719-3013	2	/P	Clevis, Adjustment
16	711-3010	2	S	Pin, Clevis, 3/8 Dia X 1.0 Lg
	714-0507	2	S	Pin, Cotter, 3/32 Dia X .75 Lg
17	711-3130	2		Rod, Brake
18	732-0260	2	S	Spring, Tension
19	661-3001	1		Brake Kit, RH Caliper (Includes Ref No. 21)
20	661-3002	1		Brake Kit, LH Caliper (Not shown); (Includes Ref No. 21)
21	703-1787	2		Bracket, Brake Mounting
22	710-0643	4	/P	Screw, Hex Cap, 5/16-18 X 1.0 Lg GR5

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Caliper Brake Assembly

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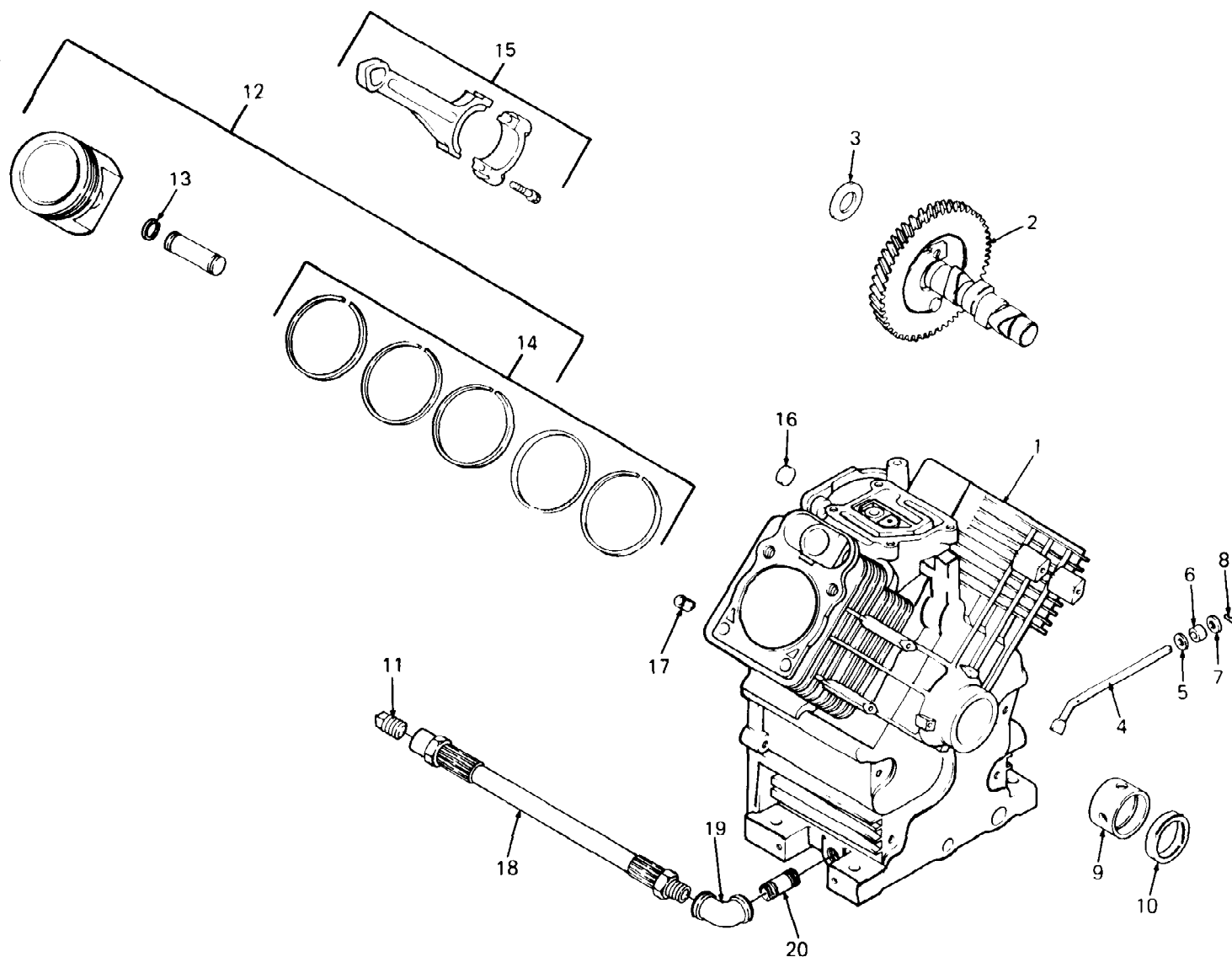
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Caliper Brake Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	661-3001	1		Brake Kit, RH Caliper
2	661-3002	1		Brake Kit, LH Caliper
3	759-3688	2	/P	Puck Kit, Brake (Includes Ref No 4 (Qty 2), 5 (Qty 2), 6 (Qty 2) & 7 (Qty 4))
4	710-0369	4	/P	Screw, Hex Cap, 3/8-24 X 2.50 Lg GR5
5	712-3054	4	/P	Nut, Hex Lock, 3/8-24 GR5
6	732-3042	4	S	Spring, Compression
7	736-0344	AR	S	Washer, Flat, .390 X 1.0 X .030 Thk HDN
8	703-1787	2		Bracket, Brake Mounting
9	661-3000	2	S	Bracket Assy, Actuator (Includes Ref No 10, 11 (Qty 2) & 12)
10	710-3133	2		Screw, Shoulder
11	750-3069	4		Spacer
12	712-3055	2	S	Nut, Hex Top Lock, 1/4-20

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Crankcase

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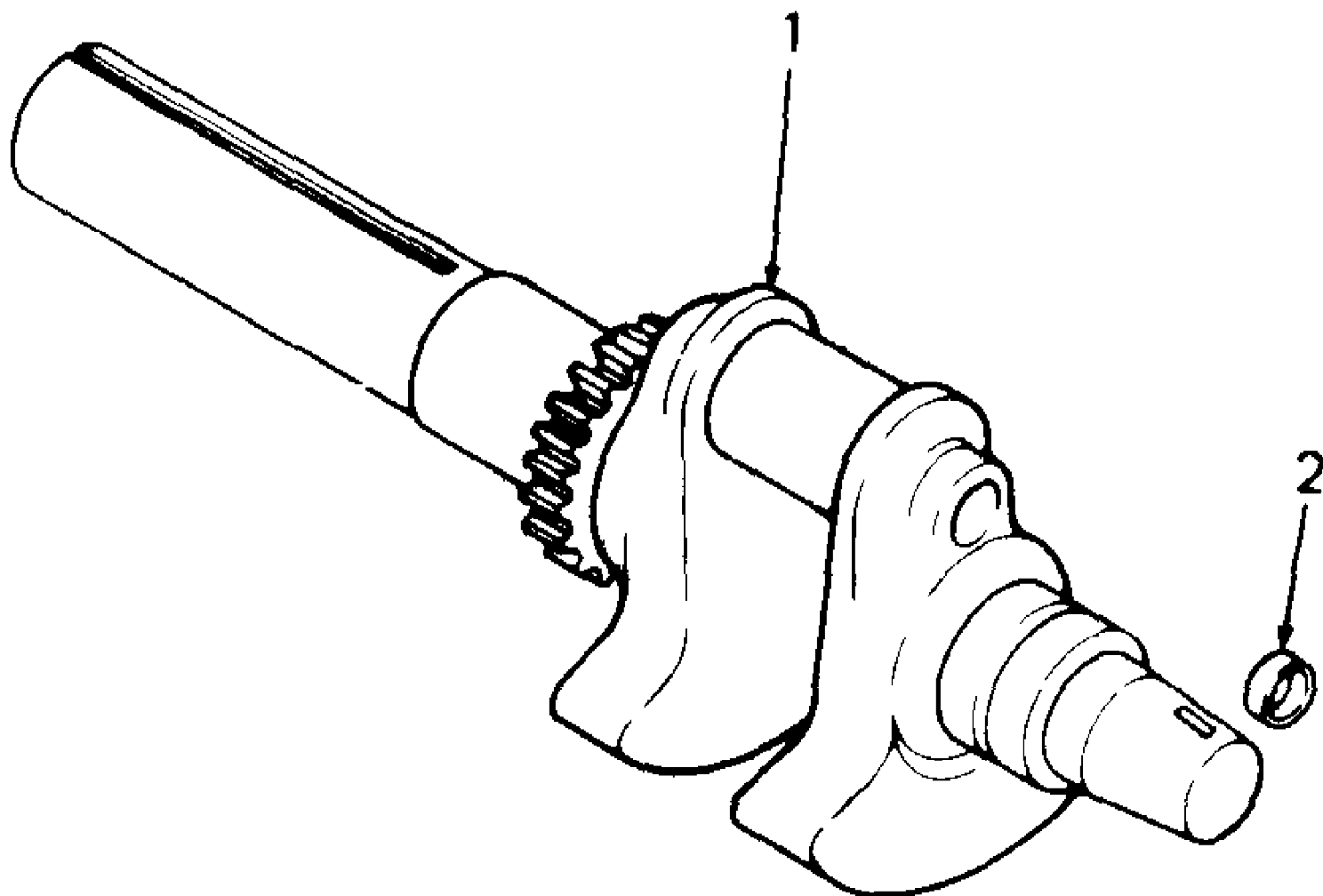
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Crankcase

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Ref #	Part Number	Qty	S/P/F	Description
	KH-62509	1	S	Engine, Complete
	KH-24-522-04	1	S	Short Block
	KH-24-782-01	1	S	Miniblock
1		1		Cylinder Block (Use miniblock)
2	KH-24-012-03	1	S	Camshaft Assembly
3	KH-12-422-09	AR	S	Shim, Camshaft, .0320
	KH-12-422-13	AR	S	Shim, Camshaft, .0400
	KH-12-422-07	AR	S	Shim, Spacer, .0280
	KH-12-422-08	AR	S	Shim, Camshaft, .0300
	KH-12-422-10	AR	S	Shim, Camshaft, .0340
	KH-12-422-11	AR	S	Shim, Camshaft, .0360
	KH-12-422-12	AR	S	Shim, Camshaft, .0380
4	KH-24-144-01	1		Shaft, Governor Cross
5	KH-X-25-63	1	/P	Washer
6	KH-12-032-01	1		Seal, Governor Cross Shaft
7	KH-X-25-102	1	S	Washer, Plain
8	KH-12-380-04	1		Pin, Hitch
9		1		Bearing, Crankshaft (Not serviceable, order miniblock)
10	KH-24-032-01	1	S	Seal, Oil
11	KH-X-75-10	2	S	Plug, Sq Hd Solid, 3/8 NPTF
12	KH-24-874-01	2	S	Piston w/Ring Set, Std
	KH-24-874-02	2	S	Piston w/Ring Set, .010
	KH-24-874-03	2	S	Piston w/Ring Set, .020
13	KH-24-018-01	4	S	Retainer, Piston Pin
14	KH-24-108-01	1	S	Ring Set, Std
	KH-24-108-02	1	S	Ring Set, .010
	KH-24-108-03	1		Ring Set, .020
15	KH-24-067-01	2	S	Rod, Connecting, Std
	KH-24-067-02	2	S	Rod, Connecting, .010
16	KH-52-139-09	1	S	Plug, Cup
17	KH-12-380-03	6	S	Pin, Dowel Locating
18	727-3073	1		Nose Assy, Hydraulic
19	737-0272	1		Elbow, 3/8
20	737-0199	1	S	Nipple, Pipe, 3/8 X 18 NPT
	KH-24-755-03	1	S	Gasket Set

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Crankshaft

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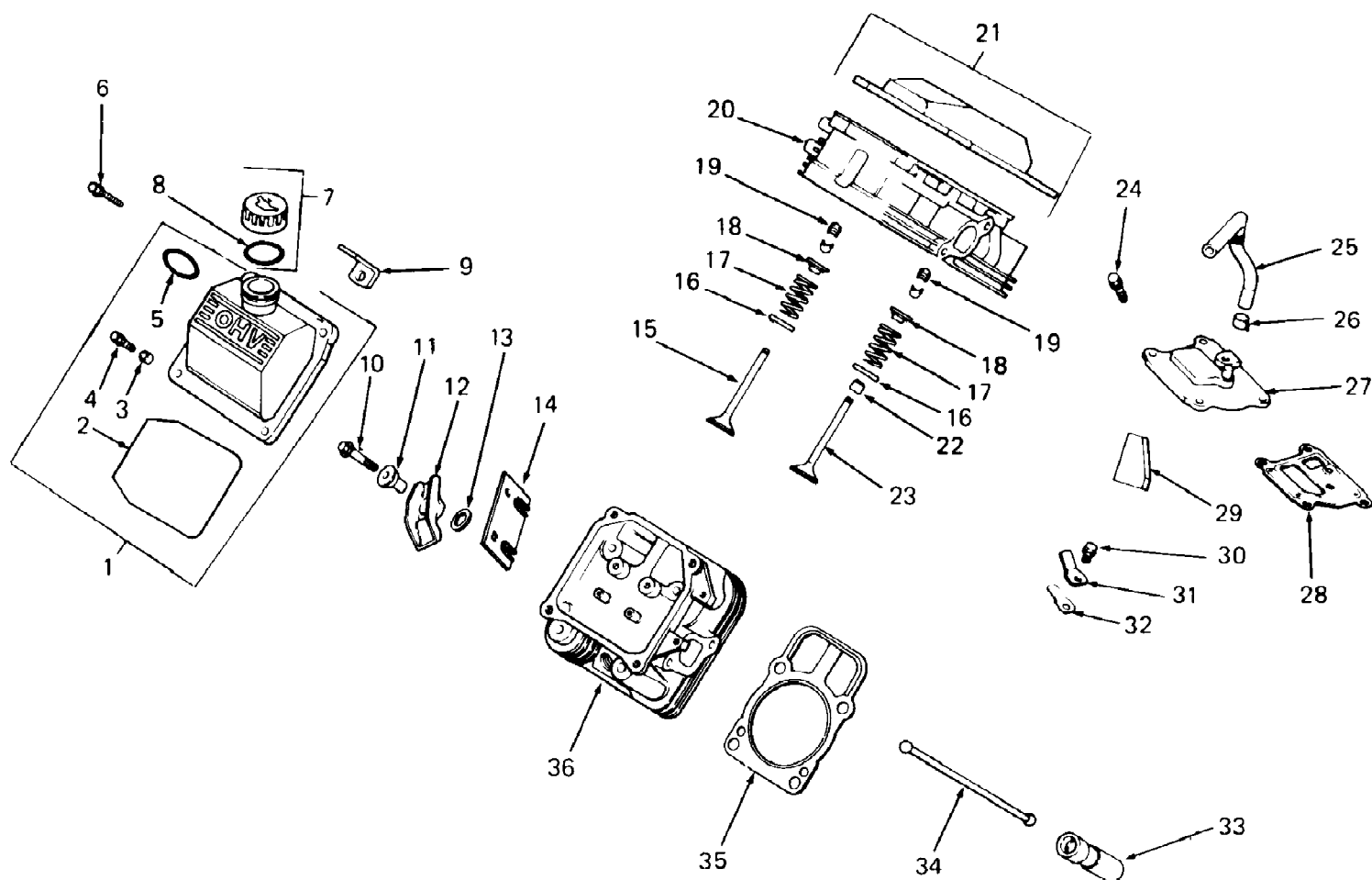
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Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-014-06	1	S	Crankshaft
2	KH-52-139-09	1	S	Plug, Cup

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Cylinder Head, Valves And Breather

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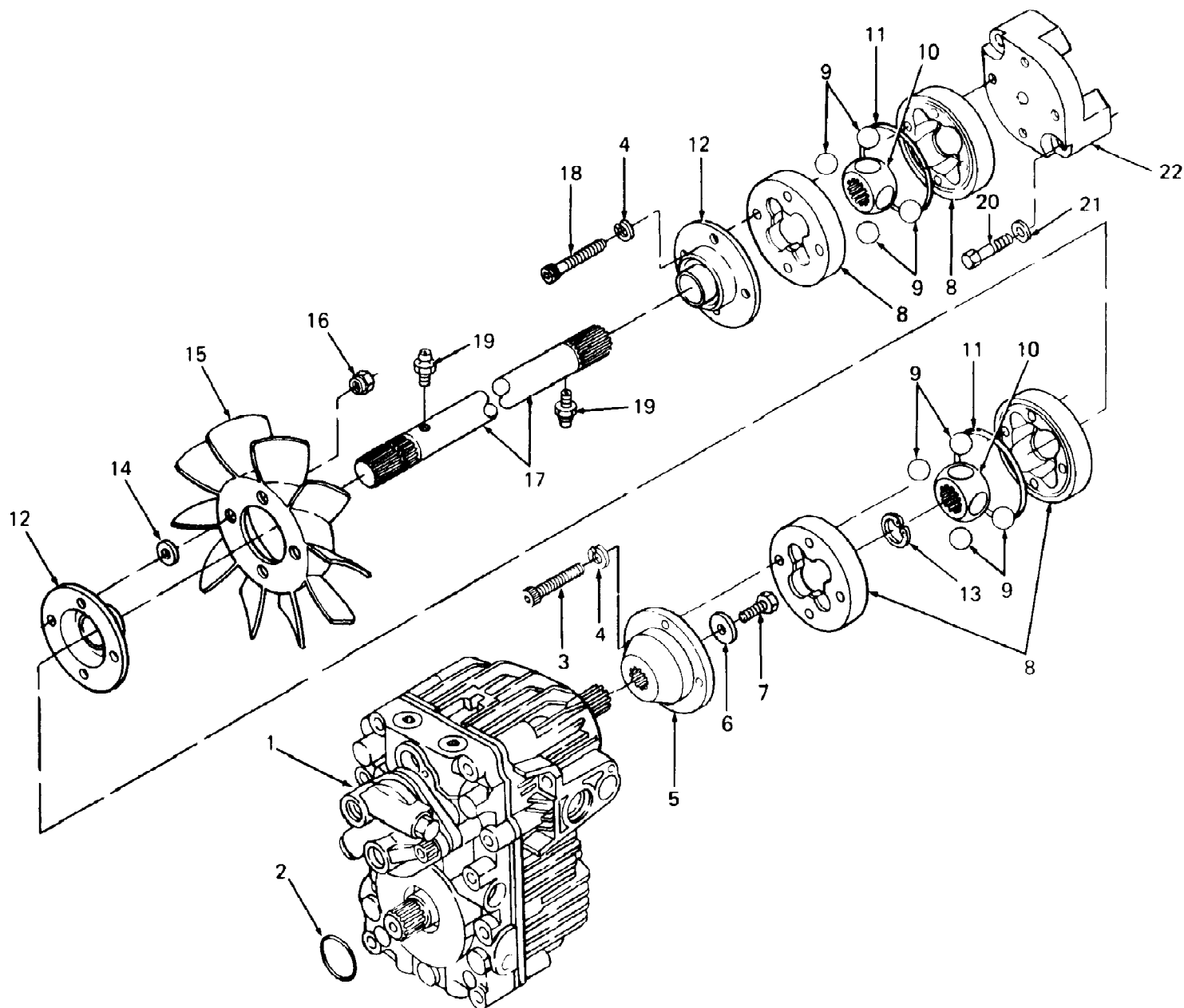
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Cylinder Head, Valves And Breather

Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-755-75	1	S	Kit, Valve Cover w/Oil Fill
2	KH-24-153-11	2	S	O-Ring, Cover
3	KH-24-112-08	8		Spacer
4	KH-M-0651-030	8		Screw, M6 X 1.0 X 30
5	KH-24-153-09	1	S	O-Ring, Filler Neck
6	KH-12-086-16	8	S	Screw, M10 X 1.5 X 91
7	KH-24-755-46	1	/P	Kit, Oil Fill Cap
8	KH-12-153-03	1		O-Ring, Oil Fill Cap
9	KH-24-445-01	1	S	Strap, Lifting
10	KH-M-0640034	4	/P	Screw, M6 X 1.0 X 34
11	KH-24-194-02	4	S	Pivot, Rocker Arm
12	KH-24-186-03	4		Arm, Rocker
13	KH-SM-631005	4	S	Washer, Flat
14	KH-24-146-09	2	S	Plate, Guide
15	KH-24-016-01	2	/P	Valve, Exhaust, Std
	KH-24-016-02	2		Valve, Exhaust, .25
16	KH-235011	4	S	Retainer, Spring
17	KH-24-089-02	4	/P	Spring, Valve
18	KH-12-173-01	4	/P	Cap, Valve Spring
19	KH-12-755-03	4	/P	Lock, Retainer
20	KH-24-318-09	1	S	Head Assy, Cylinder #1
21	KH-24-755-74	1	S	Kit, Valve Cover (Includes Ref No. 2, 3 & 4)
22	KH-24-032-05	2	S	Seal, Valve Stem
23	KH-24-017-01	2	/P	Valve, Intake, Std
	KH-24-017-02	2		Valve, Intake, .25
24	KH-M-0645020	4	S	Screw, M6 X 1.0 X 20
25	KH-24-326-06	1	S	Hose, Breather
26	KH-X-426-9	1	S	Clamp, Hose
27	KH-24-033-01	1	/P	Cover, Breather
28	KH-24-041-23	1	S	Gasket, Breather
29	KH-24-050-01	1	S	Filter, Breather
30	KH-M-0545010	1	/P	Screw, Breather Reed Retainer, M5 X 0.8 X 10
31	KH-12-018-01	1	S	Retainer, Breather Reed
32	KH-24-402-03	1	/P	Reed, Breather
33	KH-12-351-01	4	S	Lifter, Valve
34	KH-24-411-04	4	S	Rod, Push
35	KH-24-041-08	2	S	Gasket, Cylinder Head
36	KH-24-318-10	1	S	Head Assy, Cylinder #2

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Drive Line

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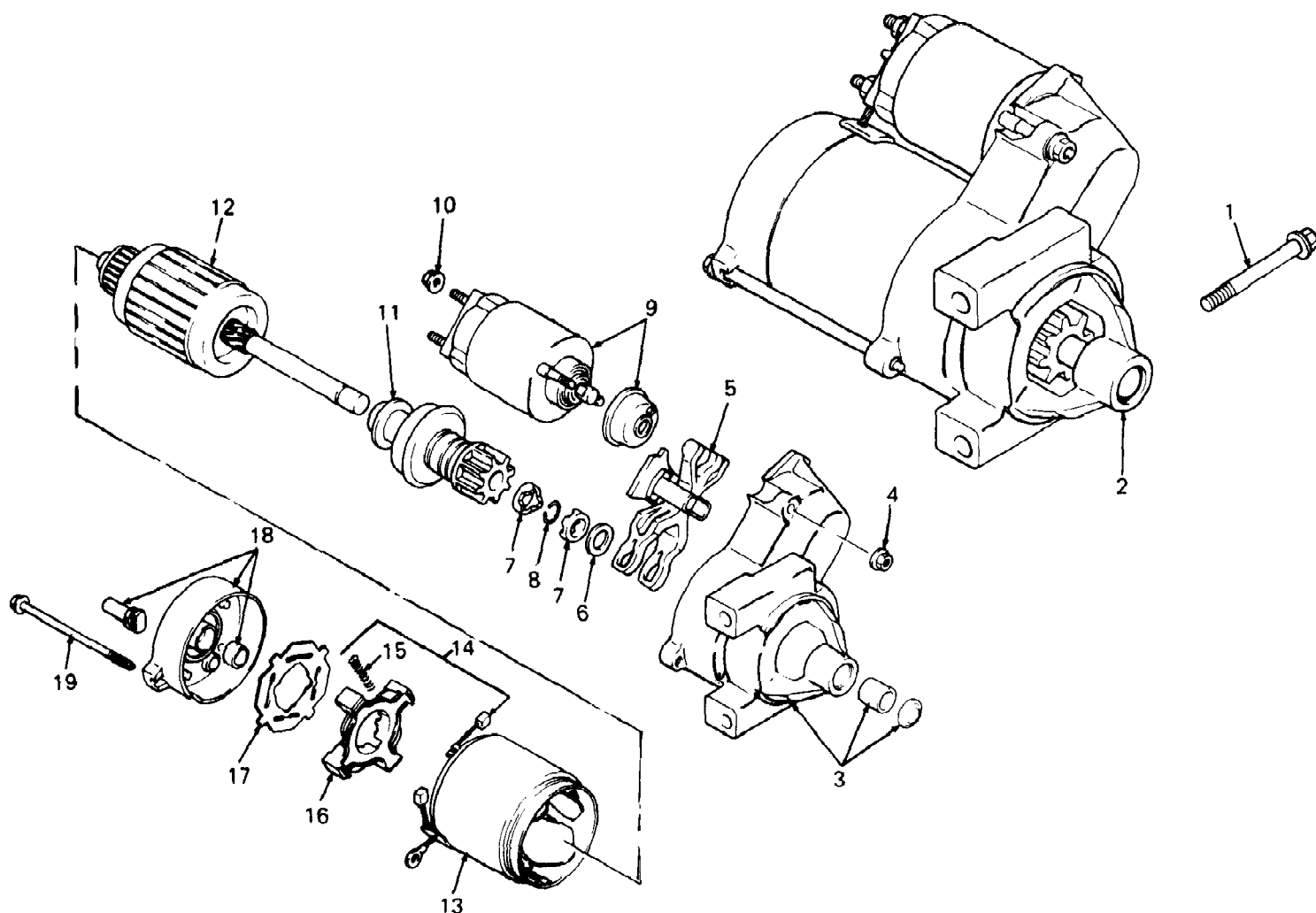
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Drive Line

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Ref #	Part Number	Qty	S/P/F	Description
1	717-3370	1	S	Pump, Hydrostatic For components see listing of parts under details of hydrostatic pump.
	710-3226	2		Bolt, Hex Patch, 5/16-18 X 5.5 Lg GR5
	710-3227	2		Bolt, Hex Patch, 5/16-18 X 3.0 Lg GR5
2	721-0261	1		O-Ring, 2.75 ID X .103 Dia
3	710-3212	4		Screw, Socket Hd Cap, 1/4-20 X 2.0 Lg
4	736-0329	8	S	Washer, Lock, 1/4
5	748-3042	1		Adapter, Pump
6	736-0270	1	/P	Washer, Bell, .265 X .75 X .062 Thk
7	710-3237	1		Bolt, Hex Patch, M6-1.0 X 20 MM Lg GR 10.9
8	748-3030A	4	/P	Coupling, Drive w/O-Ring Groove
9	723-3022	8	/P	Ball, Steel, 5/8 Dia Chrome
10	748-3044	2		Hub, Drive
11	721-3025	2		O-Ring, 2.489 X .070
12	735-3029	2		Boot, Coupling
	737-3023	2 oz		Grease, CV Polyrex
13	716-0171	1	S	Ring, Snap
14	736-0463	4	S	Washer, Flat, .25 X .62 X .052 Thk
15	731-3095	1	S	Fan, 10 Blade Hydro
16	748-3037	4	S	Nut, Fan, 1/4-20
17	738-3098	1		Shaft, Drive, 20.38 Lg
18	710-3211	4		Screw, Socket Hd Cap, 1/4-20 X 1.75 Lg
19	737-3000	2	S	Fitting, Grease
20	710-3258	2		Bolt, Hex Patch, M8-1.25 X 50 MM
21	736-3008	1	S	Washer, Flat, .312 X .750 X .119 Thk 2
22	719-3096	1	/P	Adapter, Drive Shaft

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Electric Starter

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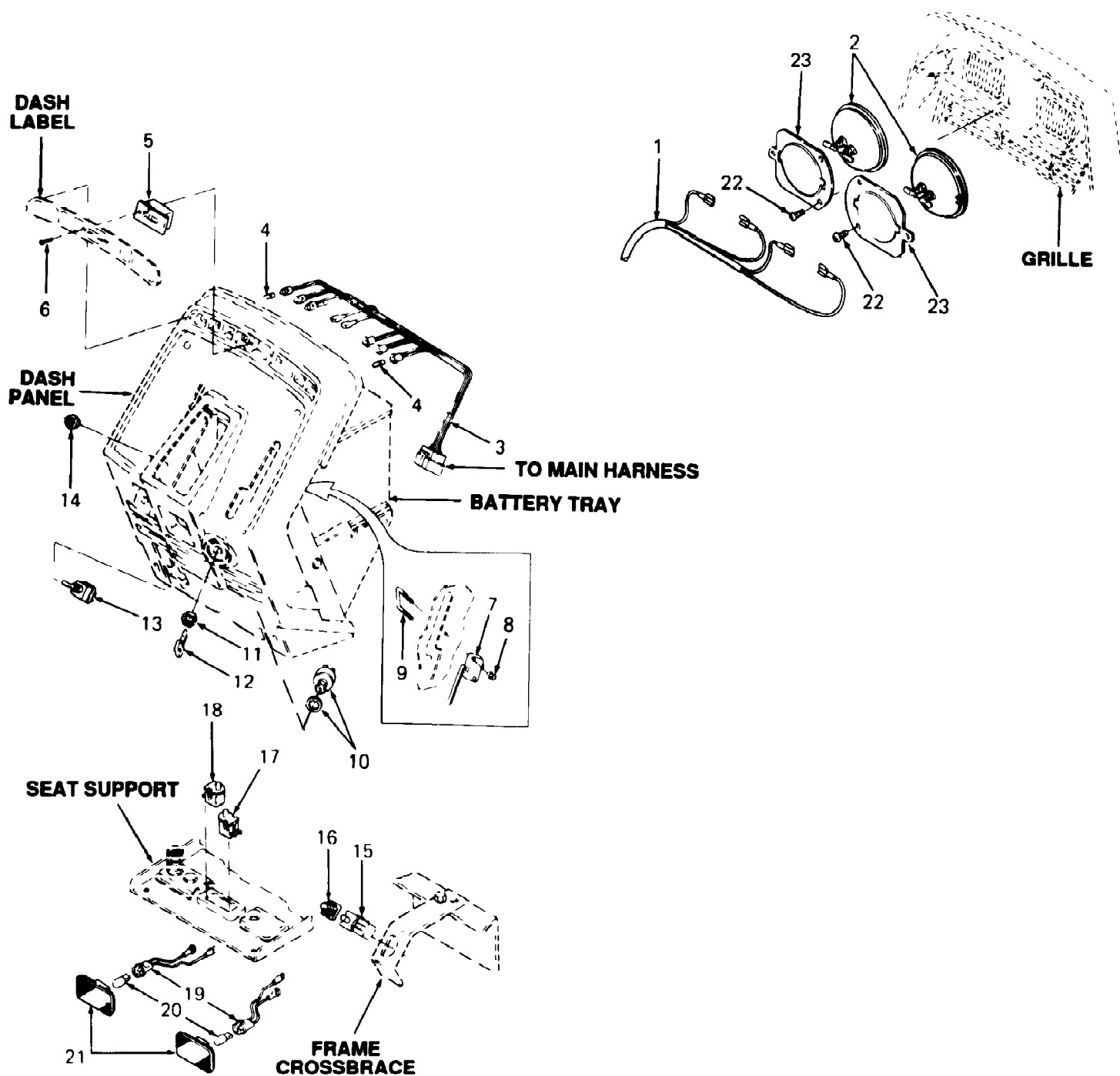
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Electric Starter

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-SM-0839080	2	S	Screw, M8 X 1.25 X 80.6
2	KH-12-098-03	1	S	Starter Assy, Solenoid Shift (Nippon Denso)
3	KH-12-081-02	1		Cap, Drive End
4	KH-52-100-10	2		Nut, Starter
5	KH-12-090-10	1		Lever, Starter Drive
6	KH-52-468-14	1		Washer, Thrust
7	KH-52-100-08	2		Nut, Stop Collar
8	KH-52-141-03	1	S	Ring, Retainer
9	KH-52-435-02	1	/P	Solenoid
10	KH-52-100-09	1		Nut
11	KH-12-239-01	1		Drive, Pinion
12	KH-12-170-03	1		Armature
13	KH-12-471-01	1		Frame
14	KH-52-221-01	1		Kit, Brush (Includes Ref No. 15)
15	KH-52-089-09	1		Spring, Brush
16	KH-52-323-03	1		Holder, Brush
17	KH-52-168-01	1		Insulator
18	KH-12-301-01	1		Cap, Commutator End
19	KH-52-211-05	2		Bolt, Thru
	KH-M-839080	2	S	Screw, hex. flange M8x1.25x80 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-M-0841080	1	S	Nut, hex. flange M8x1.25 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-098-09-S	1	S	Starter assembly solenoid shift (Delco) Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-755-33-S	1		Kit, pinion drive Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-141-05-S	1		Ring Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-221-01-S	1		Kit, brush Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-435-05-S	1	S	Kit (Includes 3 Torx head screws), solenoid (plunger is part of the solenoid); Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)
	KH-25-086-113-S	3		Screw, external Torx head M4x0.7x26 Not shown; Delco-Remy SOLENOID SHIFT STARTER (25 098 09-S)

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Electrical

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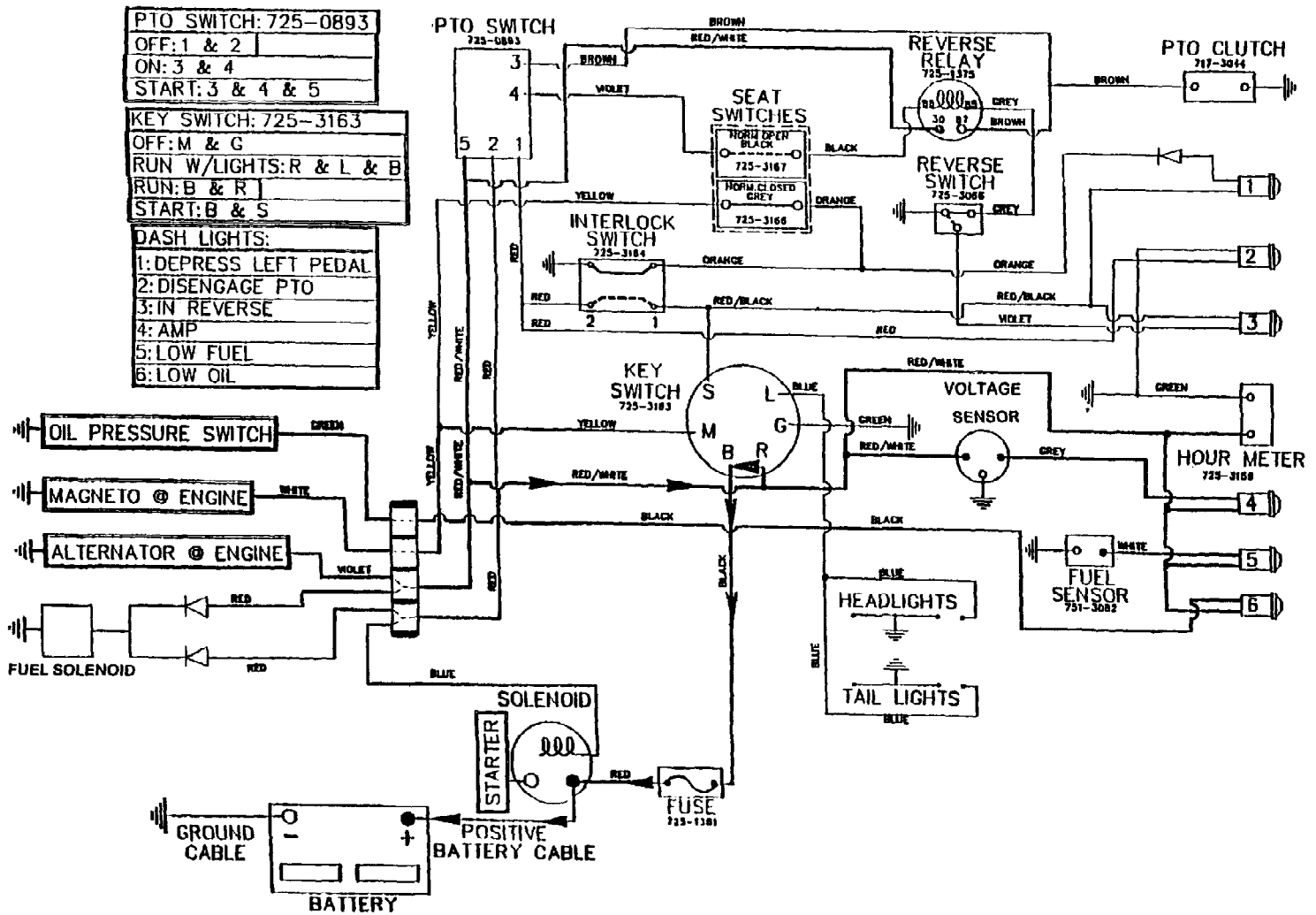
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Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	629-3023	1	S	Harness, Main Wire
	726-0154	3	S	Tie, Push Mount Cable
	726-0197	3		Tie, Panduit Cable
	726-3024	2		Strap, Cable Lock
	726-3049	2	S	Tie, Cable
2	725-0222	2	S	Headlamp, Sealed Beam
3	725-3185	1		Harness, Indicator Wire
4	725-1365	6	S	Bulb, Indicator
5	725-3159	1	S	Hour Meter
6	710-0936	2		Screw, Truss Hd Tapp, #6 X .62 Lg
7	725-3066	1	S	Switch, Reverse
8	712-3052	2	/P	Nut, Hex Insert Lock, #4-40
9	711-3259	1		Screw, Switch
10	725-3163	1	S	Switch, Ignition
11	712-3013	1	/P	Nut, Ignition Switch
12	759-3476A	1	S	Key, Ignition (Set of 2)
13	725-0893	1	S	Switch, PTO
14	712-3014	1	/P	Nut, Hex, 1/2-27 X .100 Thk
15	725-3164	1	S	Switch, Interlock
16	735-3036	1		Boot, Switch
17	725-3166	1	S	Switch, Snap Mount - Normally Closed (Grey)
18	725-3167	1	S	Switch, Snap Mount - Normally Open (Black)
19	725-3019	2		Cable Assy, Tail Light
20	725-3020	2	S	Bulb, Tail Light
21	725-3018	2		Lens Assy, Tail Light
	710-3003	4	/P	Screw, Pan Hd, #8-32 X .75 Lg
	736-3018	4		Washer, Int-Ext Lock, #8
	712-0142	4	/P	Nut, Hex Mach, #8-32
22	710-0748	6	/P	Screw, Pan Hd Tapp, #12 X .50 Lg
23	703-2759	2	S	Plate, Headlamp Mounting

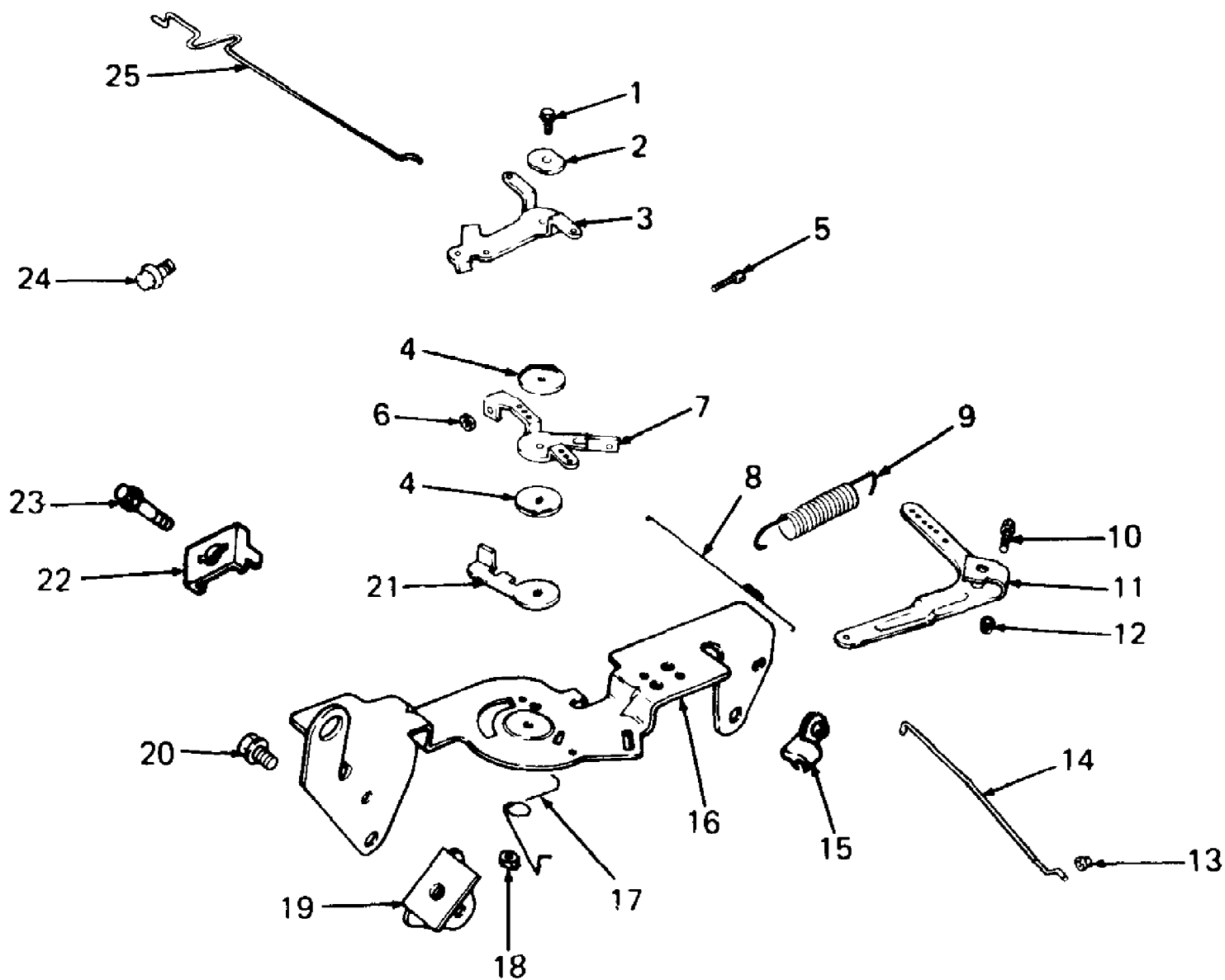
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Electrical System

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Engine Controls

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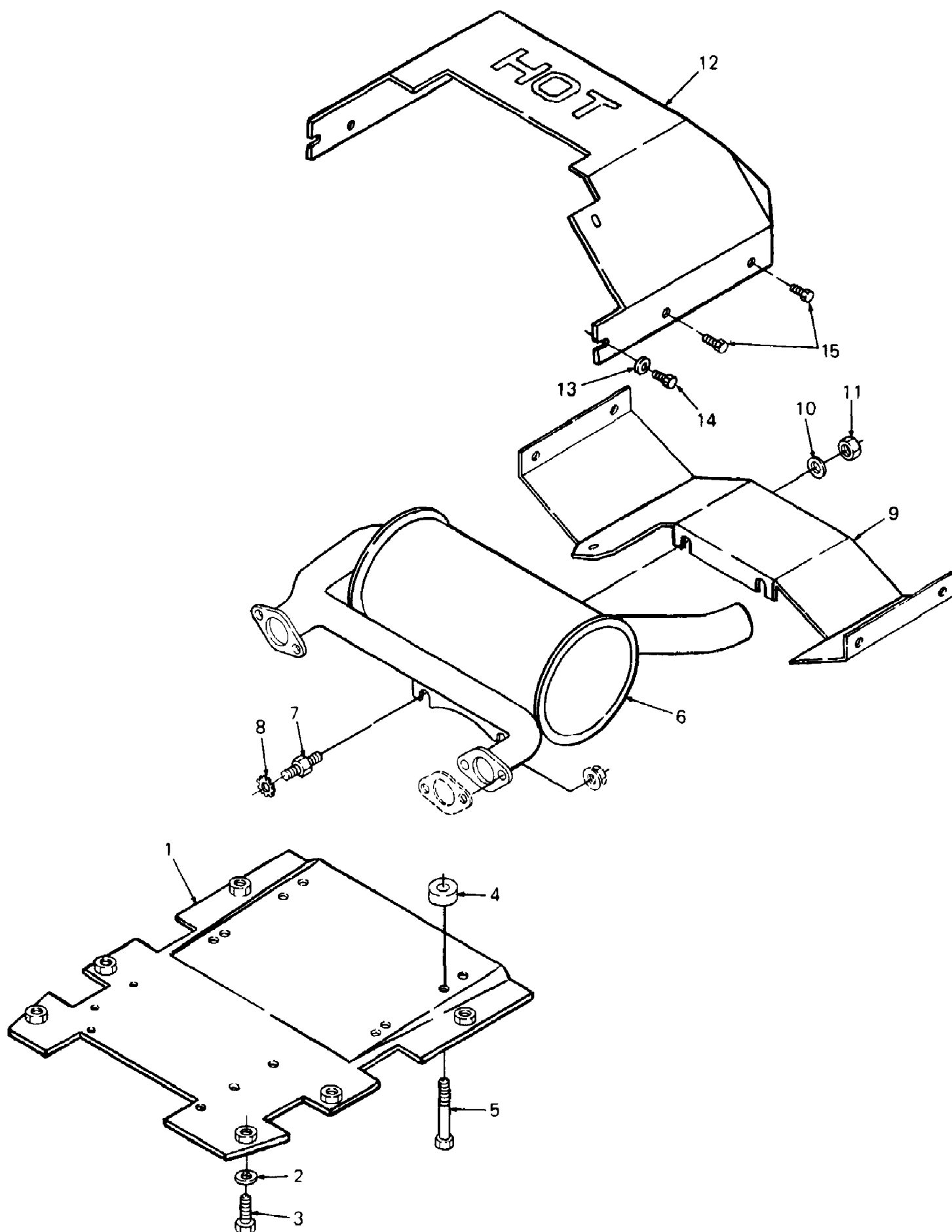
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Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-SM-0545020	1	S	Screw, M5 X 0.8 X 20
2	KH-41-468-03	1		Washer, Spring
3	KH-24-090-05	1		Lever, Choke
4	KH-24-468-01	2		Washer
5	KH-M-401030	1	/P	Screw, M4 X 0.7 X 27.9
6	KH-M-0446030	1	S	Nut
7	KH-24-090-03	1		Lever, Throttle Control
8	KH-24-089-01	1		Spring, Linkage (Governor lever to carburetor)
9	KH-24-089-14	1	S	Spring, Governor
10	KH-SM-0642025	1	S	Screw, M6 X 1.0 X 25
11	KH-24-090-04	1	S	Lever, Governor
12	KH-SM-0641060	1	S	Nut, M6 X 1.0
13	KH-25-158-08	1	/P	Bushing, Linkage Retaining
14	KH-24-079-01	1		Linkage, Throttle
15	KH-25-158-11	1	/P	Bushing, Linkage Retaining
16	KH-24-126-02	1	S	Bracket, Control
17	KH-24-089-03	1		Spring, Choke Return
18	KH-M-0547050	1	/P	Nut, M5 x 0.8
19	KH-24-126-04	2	S	Bracket, Support
20	KH-SM-0645016	4	S	Screw, M6 X 1.0 X 16
21	KH-24-090-02	1	S	Lever, Throttle Actuator
22	KH-12-237-01	2		Clamp, Cable
23	KH-SM-0545016	2	S	Screw, M5 X 0.8 X 16
24	KH-SM-0545010	1	S	Screw, M5 X 0.8 X 10
25	KH-24-079-02	1	S	Linkage, Choke

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Engine Mounting, Muffler And Air Duct

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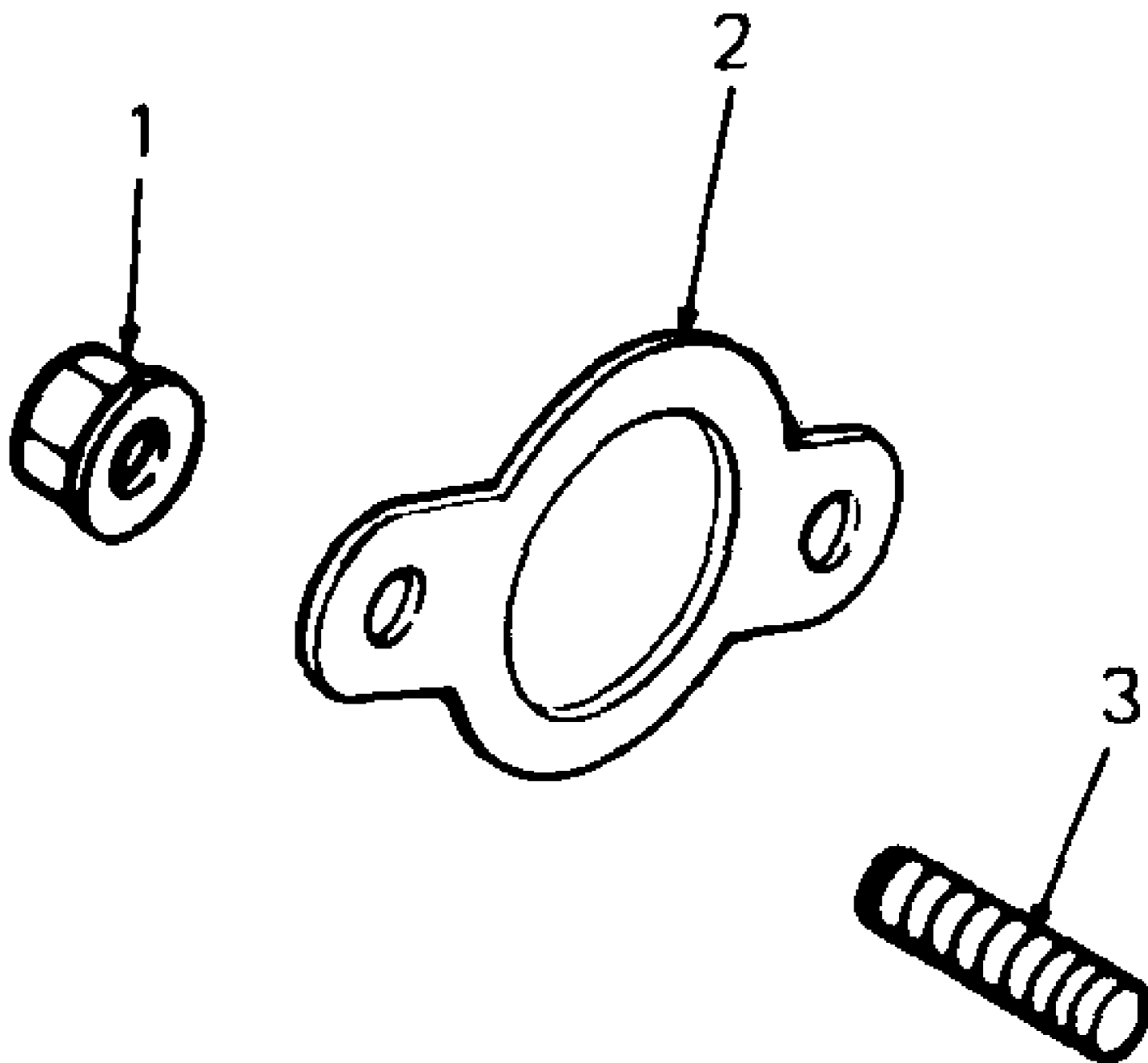
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Engine Mounting, Muffler And Air Duct

Ref #	Part Number	Qty	S/P/F	Description
1	603-0025	1	S	Plate Assy, Engine Mounting
2	736-0185	6	S	Washer, Flat, .406 X .75 X .06 Thk
3	710-3118	6	/P	Bolt, Patch, 3/8-16 X 1.0 Lg
4	750-3009	4	S	Spacer, .423 X 1.0 X .469 Lg
5	710-3124	4		Bolt, Patch, 3/8-16 X 2.25 Lg
6	751-3110	1		Muffler
7	711-3006	2	/P	Stud, 7/16-14 UNC-2A Thd
8	736-3086	2		Washer, External Lock, .45 X .75 X .03 Thk
9	703-2176	1	S	Shield, Heat
10	736-3024	2		Washer, Flat, .47 X .750 X .0605 Thk
11	712-3019	2	S	Nut, Hex, 7/16-14 GR5
12	703-2177	1		Duct, Engine
13	736-0142	4	S	Washer, Flat, .281 X .50 X .063 Thk
14	710-3209	4		Bolt, Hex, M6-1.0 X 10 MM Lg GR5
15	710-0224	4	S	Screw, Hex Wash Hd Tapp, #10 X .50 Lg

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Exhaust

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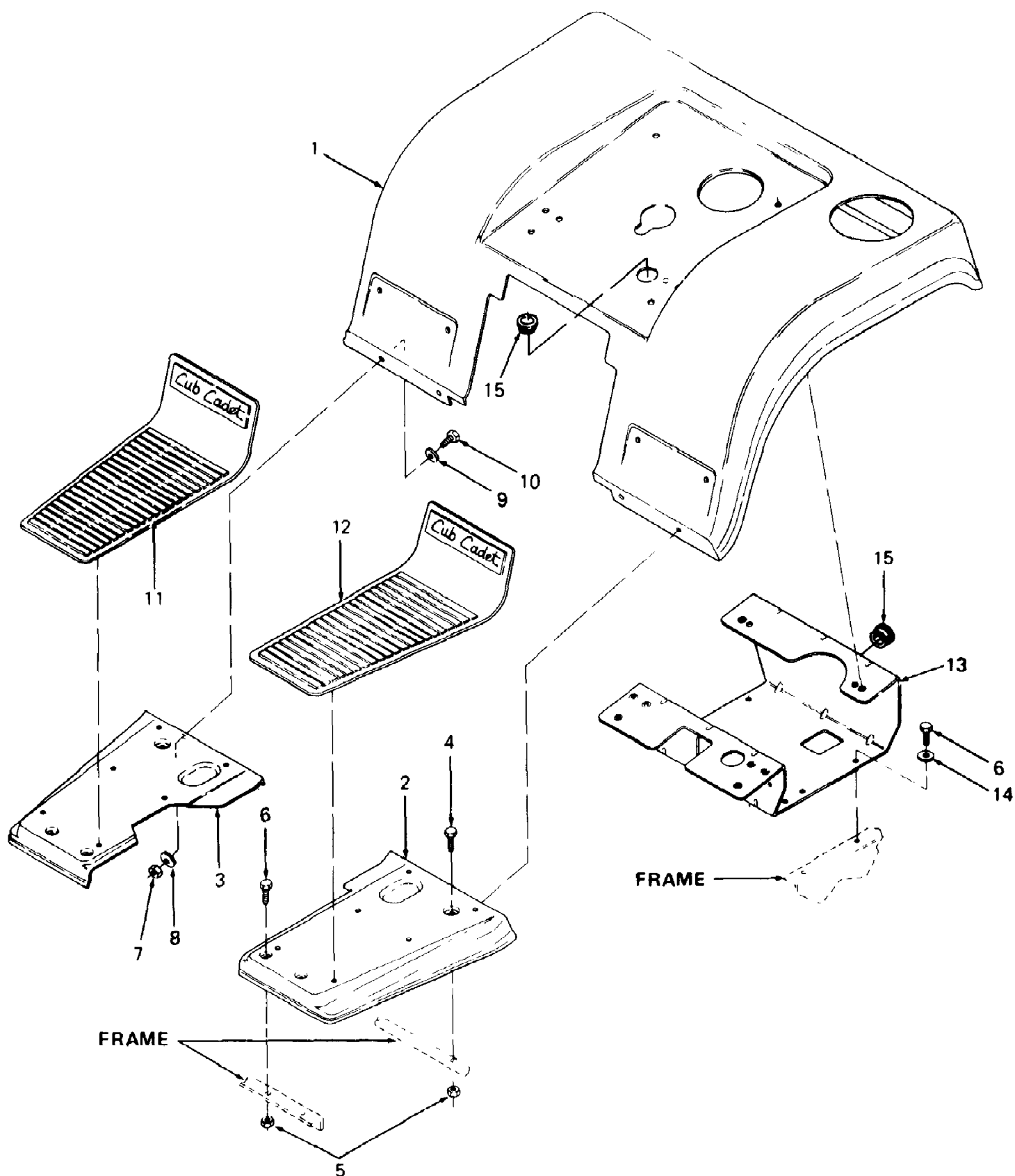
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Exhaust

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-SM-0841080	4	S	Nut, Muffler Mounting, M8 X 1.25
2	KH-24-041-02	2	S	Gasket, Exhaust
3	KH-M-0829033	4	S	Stud, Exhaust Manifold, M8 X 1.25 X 20

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Fenders And Foot Rest

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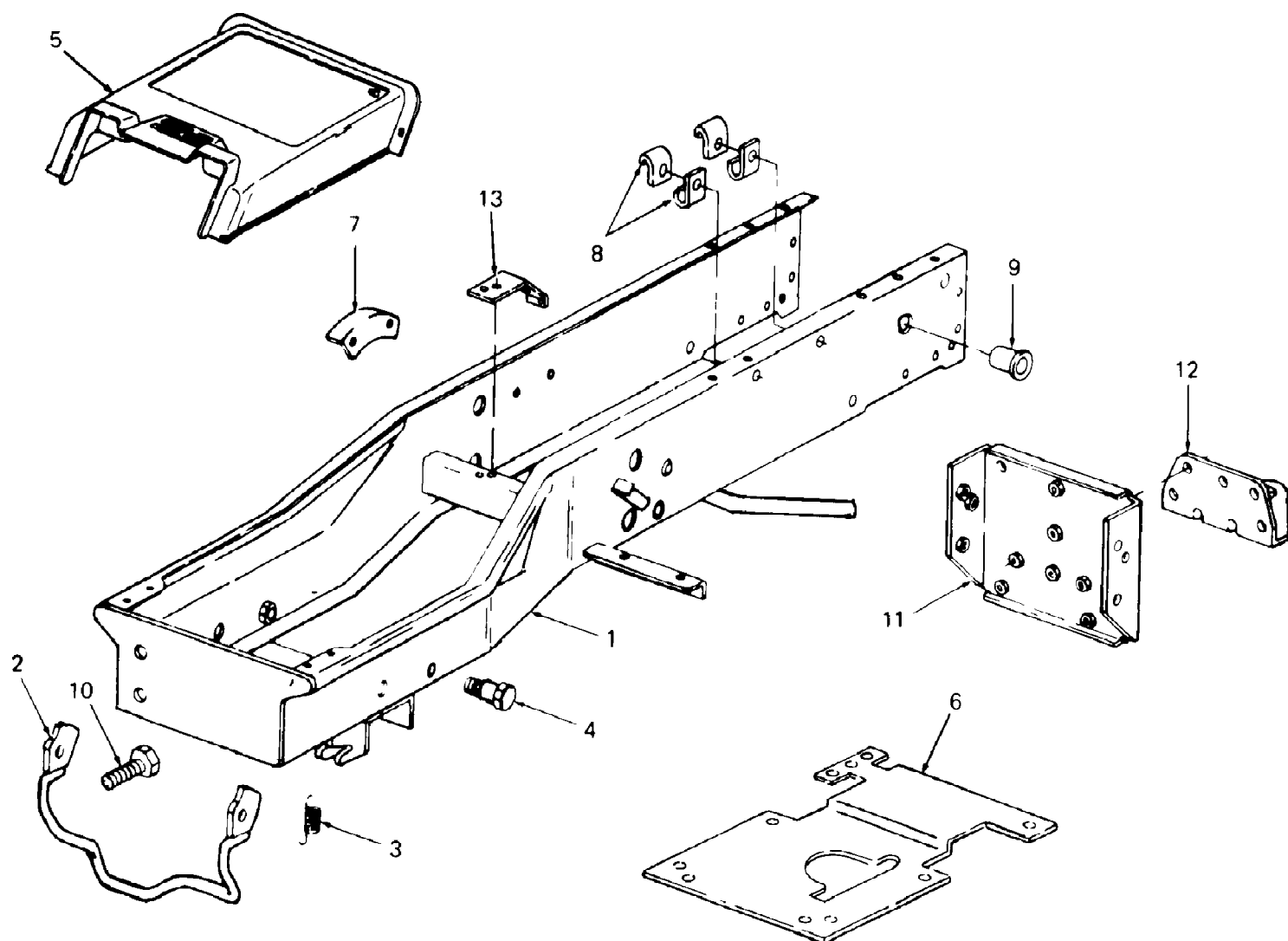
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Fenders And Foot Rest

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2141	1	S	Fender
	779-3595	1		Label, Rear Fender
2	703-1797	1	S	Running Board - LH
3	703-1798	1	S	Running Board - RH
4	710-0528	2	/P	Screw, Hex Cap, 5/16-18 X 1.25 Lg GR5
5	712-3009	6	S	Nut, Hex Center Lock, 5/16-18 GR5
6	710-0759	8		Screw, Hex Cap, 5/16-18 X .62 Lg GR5
7	712-0107	4	S	Nut, Hex Patch Lock, 1/4-20
8	736-0270	4	/P	Washer, Bell, .265 X .75 X .062 Thk
9	736-0173	4	/P	Washer, Flat, .281 X .73 X .063 Thk
10	710-3013	4	/P	Screw, Hex, Cap, 1/4-20 X .50 Lg GR5
11	735-3030	1	/P	Foot Pad - RH
12	735-3031	1		Foot Pad - LH
13	703-1887	1		Support Assembly, Seat
	726-0215	2		Tie Strap, Pushmount
14	736-0275	4	S	Washer, Flat, .34 X .68 X .062 Thk
15	723-3045	2		Bushing, Snap

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Frame

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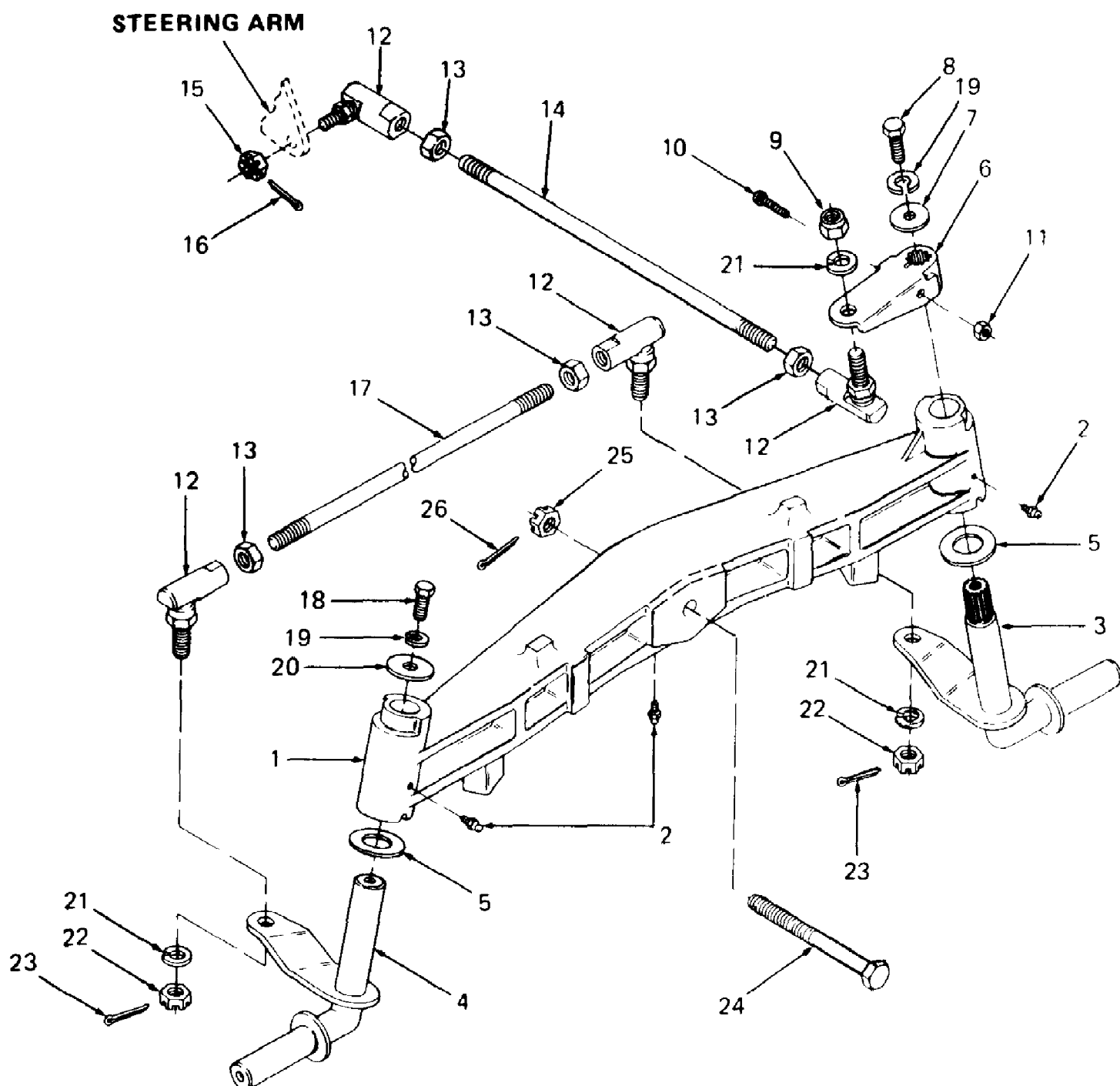
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Frame

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0021	1	S	Frame Assy
	711-3005	2	/P	Bushing, Front Axle Pivot Pin
	779-3334	1		Label, Do Not Tow
2	703-1726	1	S	Latch Assy, Quick
	711-3010	2	S	Pin, Clevis, 3/8 Dia X 1.06 Lg
	714-0507	2	S	Pin, Cotter, 3/32 Dia X .75 Lg
3	732-3002	1	S	Spring, Latch
4	738-3001	2	S	Bolt, Shoulder
	736-3003	2	/P	Washer, Flat, .531 X .688 X .054 Thk
	736-0272	2	S	Washer, Flat, .510 X 1.0 X .060 Thk
5	731-3120	1		Cover, Frame
	777-2678	1		Graphic, Frame Cover
	710-0351	2	/P	Screw, Truss Mach Tapp, #10 X .50 Lg
6	703-2157	1		Baffle, Lower Frame
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	710-0514	2	/P	Screw, Hex Cap, 3/8-16 X 1.0 Lg GR5
	710-0896	4	/P	Screw, Hex AB Tapp, 1/4 X .62 Lg
7	703-0828	1		Bracket, Height Indicator
	779-3533	1	S	Graphic, Lift Height Indicator
	728-0141	2		Rivet, .156 Dia X .250 Lg
8	726-3008	4	/P	Clip, Cable
	710-3039	2	/P	Screw, Hex Cap, 5/16-18 X .50 Lg GR5
	712-3004	2	S	Nut, Hex Flange Lock, 5/16-18
9	723-3042	1	/P	Bushing, Snap
10	710-3182	2		Screw, Adjustment, 1/2-20 X 1.0 Lg GR5
	712-3029	2	/P	Nut, Hex Jam, 1/2-20 GR5
11	703-1943A	1	S	Plate Assy, Hitch
	710-3000	4	S	Screw, Hex Cap, 3/8-16 X .75 Lg GR5
	736-0169	4	S	Washer, Lock, 3/8
12	703-0904	1	S	Draw Bar
	710-3000	5	S	Screw, Hex Cap, 3/8-16 X .75 Lg GR5
	736-0169	5	S	Washer, Lock, 3/8
13	703-0026B	1	S	Bracket, Switch
	710-3015	1	/P	Screw, Hex Cap, 1/4-20 X .75 Lg GR5
	736-0329	1	S	Washer, Lock, 1/4
	712-3006	1	/P	Nut, Hex, 1/4-20 GR5

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Front Axle And Connections

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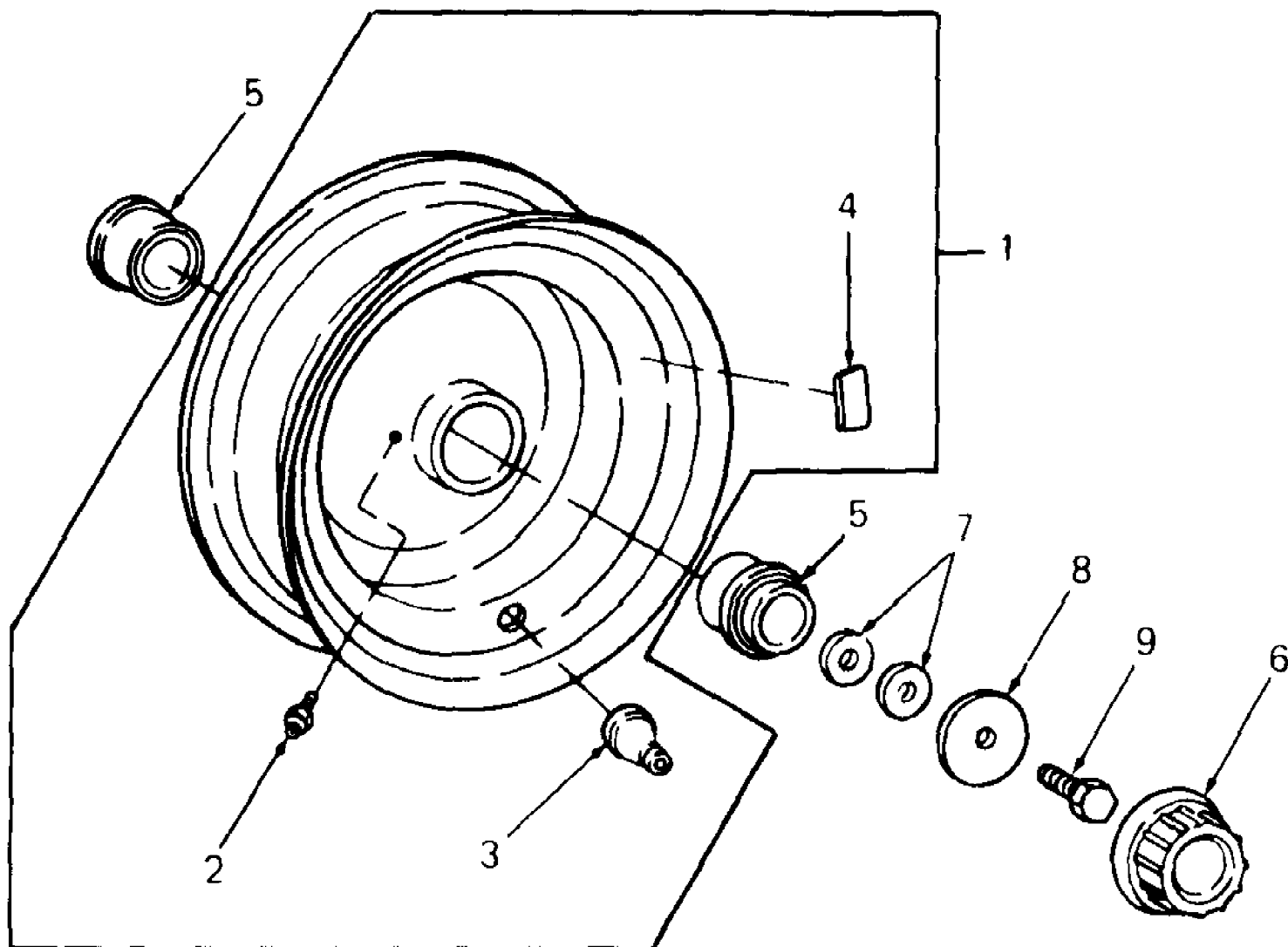
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Front Axle And Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	719-3100	1	S	Axle, Front
2	737-3000	3	S	Fitting, Lube, 3/16 Drive
3	603-0007	1		Knuckle, Steering - LH
4	603-0006	1		Knuckle, Steering - RH
5	738-0163	2		Washer, Thrust, 1.03 X 1.62 X .03 Thk HDN
6	703-1884	1		Arm, Steering
7	738-0247	1		Washer, Flat, .406 X 1.25 X .157 Thk
8	710-0152	1	S	Screw, Hex Cap, 3/8-24 X 1.0 Lg
9	712-3053	1	S	Nut, Hex Top Lock, 1/2-20
10	710-3210	1		Screw, Socket Hd Cap, 1/4-20 X 1.38 Lg
11	712-0107	1	S	Nut, Hex Patch Lock, 1/4-20
12	723-3015	4	S	Ball Joint
13	712-3029	4	/P	Nut, Hex Jam, 1/2-20 GR5
14	747-3162	1		Link, Drag
15	712-3012	1	S	Nut, Hex Castle, 1/2-20 GR5
16	714-3004	1		Pin, Cotter, 3/32 Dia X 1.25 Lg
17	747-3139	1		Rod, Tie
18	710-0152	1	S	Screw, Hex Cap, 3/8-24 X 1.0 Lg
19	736-0169	2	S	Washer, Lock, 3/8
20	736-3039	1	S	Washer, Flat, .406 X 1.5 X .12 Thk
21	736-0921	2	S	Washer, Lock, 1/2
22	712-3012	2	S	Nut, Hex Castle, 1/2-20 GR5
23	714-3004	2		Pin, Cotter, 3/32 Dia X 1.25 Lg
24	710-3019	1	/P	Bolt, Hex, 3/4-10 X 5.25 Lg GR5
25	712-3011	1		Nut, Hex Castle, 3/4-10
26	714-3001	1	S	Pin, Cotter, 1/8 Dia X 1.5 Lg

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Front Wheel

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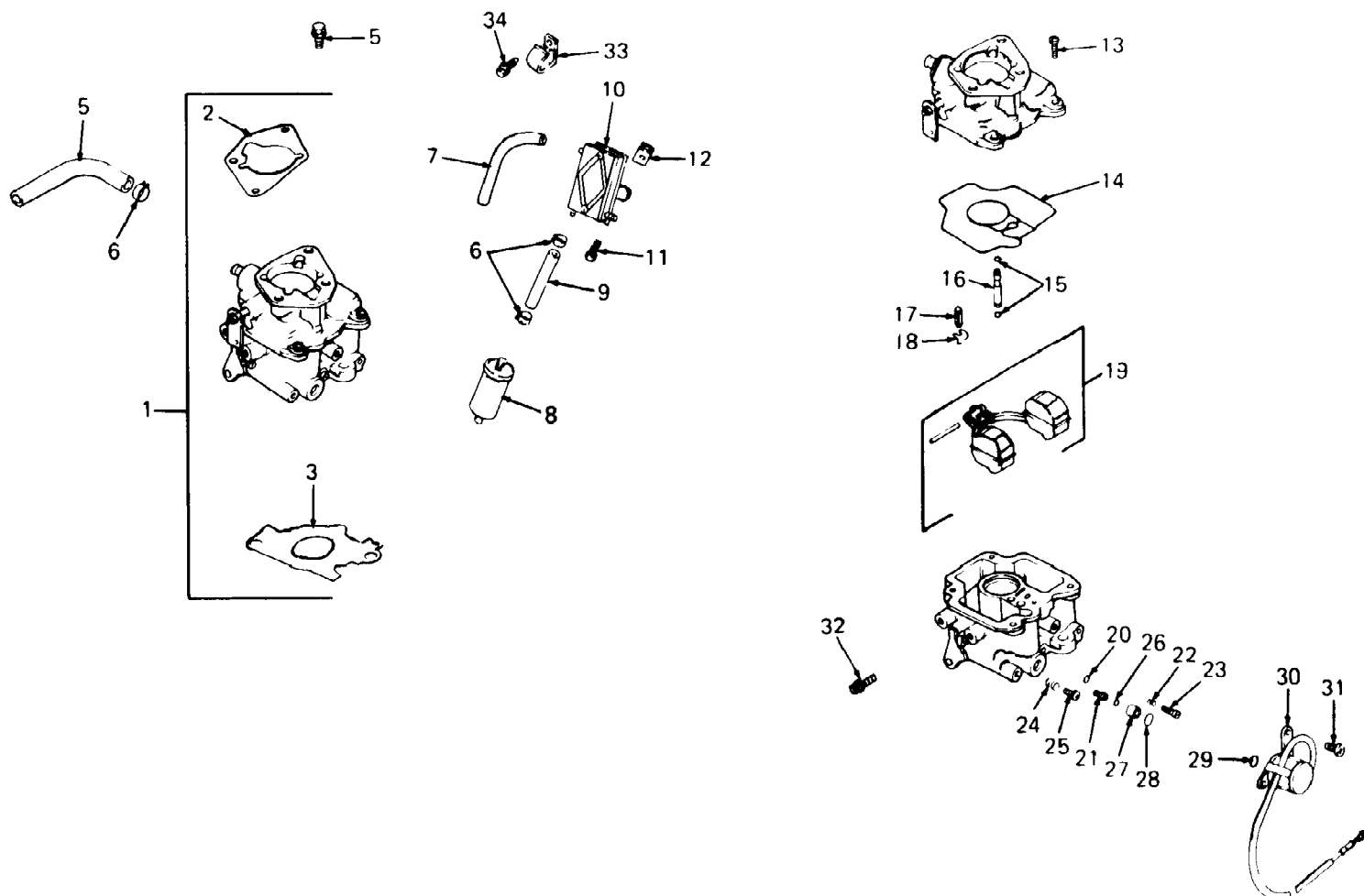
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Front Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3105	2	S	Tire, Cub Tread, 16 X 6.5 X 8
1	734-3078A	1	S	Wheel Assy, Front (Includes Ref No. 2, 3 & 4)
2	737-0224	2		Fitting, Lube
3	734-0255	2	S	Valve, Tubeless Air
4	777-8680	2		Label, Inflation
5	741-3002	4	S	Bearing, Wheel Ball
6	731-3020	2	S	Cap, Hub
7	736-0179	4	S	Washer, Flat, .531 X 1.25 X .100 Thk
8	736-3095	2	S	Washer, Flat, .535 X 1.92 X .060 Thk
9	710-3126	2	/P	Bolt, Patch, 1/2-13 X 1.0 Lg GR5

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Fuel System

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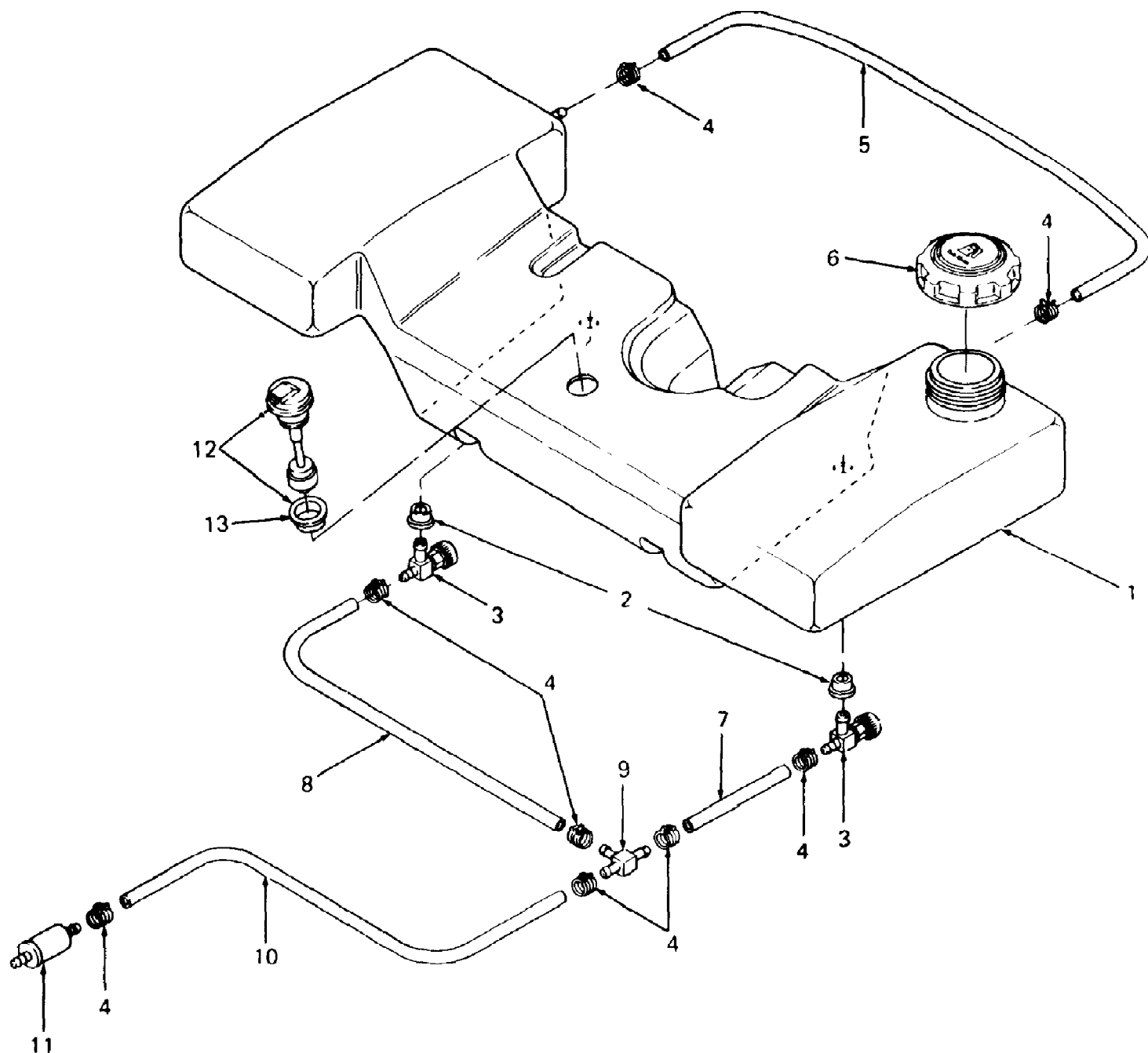
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Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-853-35	1	/P	Kit, Carburetor (Includes Ref No. 2, 3 & 13 thru 32)
2	KH-24-041-06	1	/P	Gasket, Air Cleaner
3	KH-24-041-07	1	S	Gasket, Carburetor
4	KH-M-0651030	2	/P	Screw, M6 X 1.0 X 18
5	KH-25-353-10	1	S	Line, Fuel, 9"
6	KH-X-426-9	6	S	Clamp, Hose
7	KH-41-353-14	1	S	Line, Fuel, 15.5"
8	KH-25-050-03	1	S	Filter, Fuel
9	KH-52-353-20	1	S	Line, Fuel, 10"
10	KH-24-393-04	1	S	Pump, Fuel-Pulse
11	KH-24-086-31	2		Screw, Hex Cap
	KH-52-112-13	2		Spacer
12	KH-24-100-01	2		Nut
13	KH-24-086-09	4		Screw, Carburetor Body
14	KH-24-041-09	1		Gasket, Carburetor Body
15	KH-24-153-02	2	/P	O-Ring, Slow Jet
16	KH-24-337-01	1	/P	Jet, Slow
17	KH-24-462-01	1		Valve, Inlet Needle
18	KH-24-154-01	1		Clip, Inlet Needle Valve
19	KH-24-757-02	1	S	Kit, Float Repair
20	KH-24-153-03	1		O-Ring, Main Jet
21	KH-24-337-02	1		Jet, Main
22	KH-24-089-11	1		Spring, Idle Adjust
23	KH-24-368-01	1		Needle, Idle Adjust
24	KH-24-089-10	1		Spring, Idle Speed Adjust
25	KH-24-086-10	1		Screw, Idle Speed Adjust
26	KH-24-153-06	1		O-Ring
27	KH-24-521-01	1		Seat, Solenoid
28	KH-24-153-05	1		O-Ring
29	KH-24-153-04	1		O-Ring, Solenoid
30	KH-24-435-01	1	S	Solenoid
31	KH-24-086-07	2		Screw
32	KH-24-086-05	1		Screw, Throttle Stop
33	KH-47-154-01	1	S	Clip, Cable
34	KH-M-0650012	1		Screw, M6 X 1.0 X 1.0
	KH-24-757-03	1	S	Kit, Carburetor Repair
	KH-24-757-01	1	/P	Kit, Solenoid Assembly
	KH-24-755-01	1		Kit, High Altitude (1500 meters)
	KH-24-755-02	1		Kit, High Altitude (3000 meters)

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Fuel Tank

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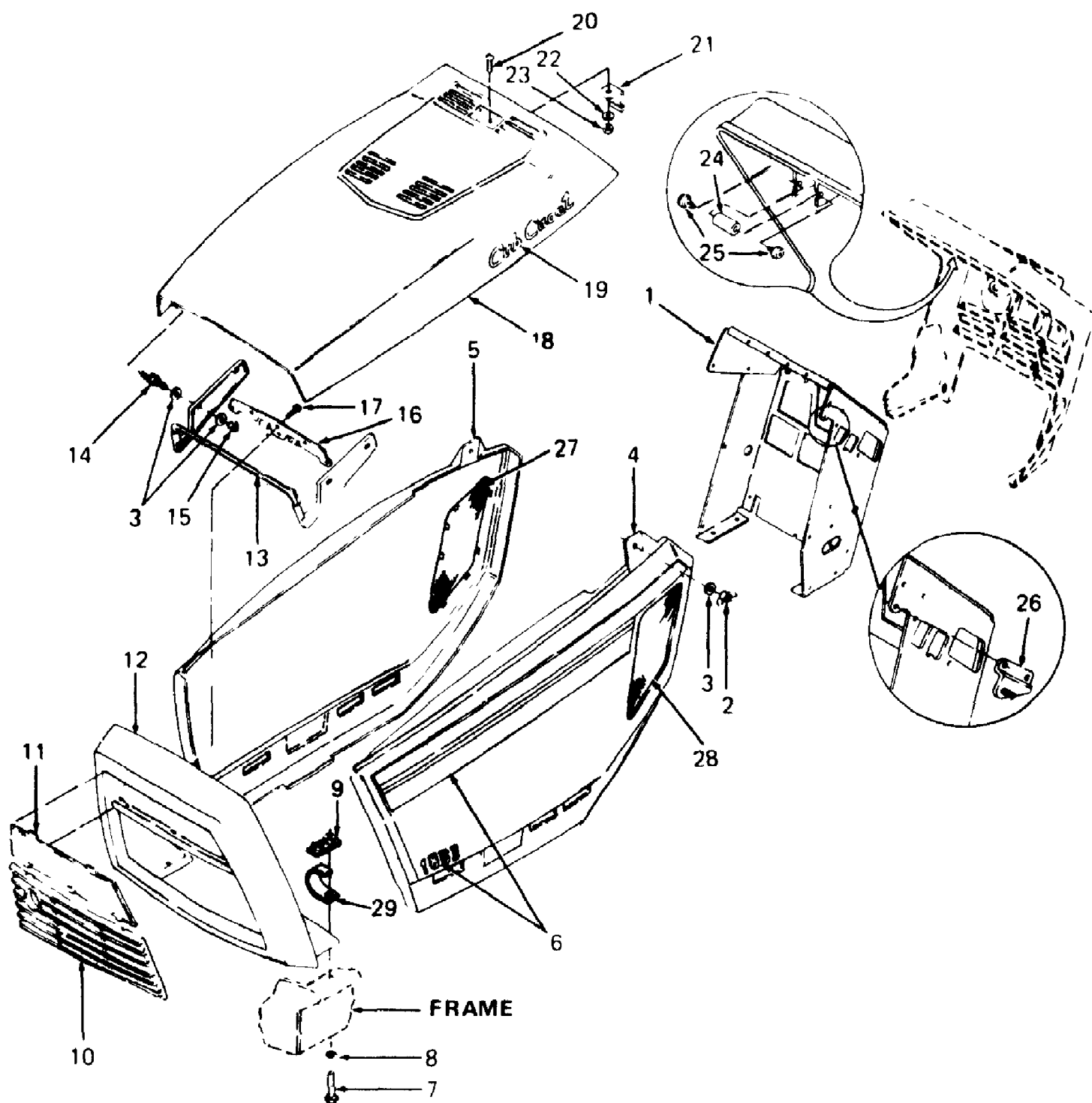
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Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	751-3106	1	S	Tank, Fuel
2	751-3008	2	S	Bushing
3	751-3085	2		Valve, Fuel Shutoff
4	726-0205	8	/P	Clamp, Hose
5		1		Line, Fuel - 24" Lg (Order Bulk Fuel Line Part No. 750-3330, 10 Ft Lg)
6	751-3118	1	S	Cap, Fuel
7		1		Line, Fuel - 5" Lg (Order Bulk Fuel Line Part No. 750-3330, 10 Ft Lg)
8		1		Line, Fuel - 19" Lg (Order Bulk Fuel Line Part No. 750-3330, 10 Ft Lg)
9	751-8096	1		T-Fitting
10		1		Line, Fuel - 41" Lg (Order Bulk Fuel Line Part No. 750-3330, 10 Ft Lg)
11	KH-25-050-03	1	S	Filter, Fuel
12	751-3082	1	S	Sensor, Low Fuel
13	759-3616	1	S	Bushing, Rubber
	759-3330	1	/P	Bulk Fuel Line, 10 Ft Lg

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Hood And Grille

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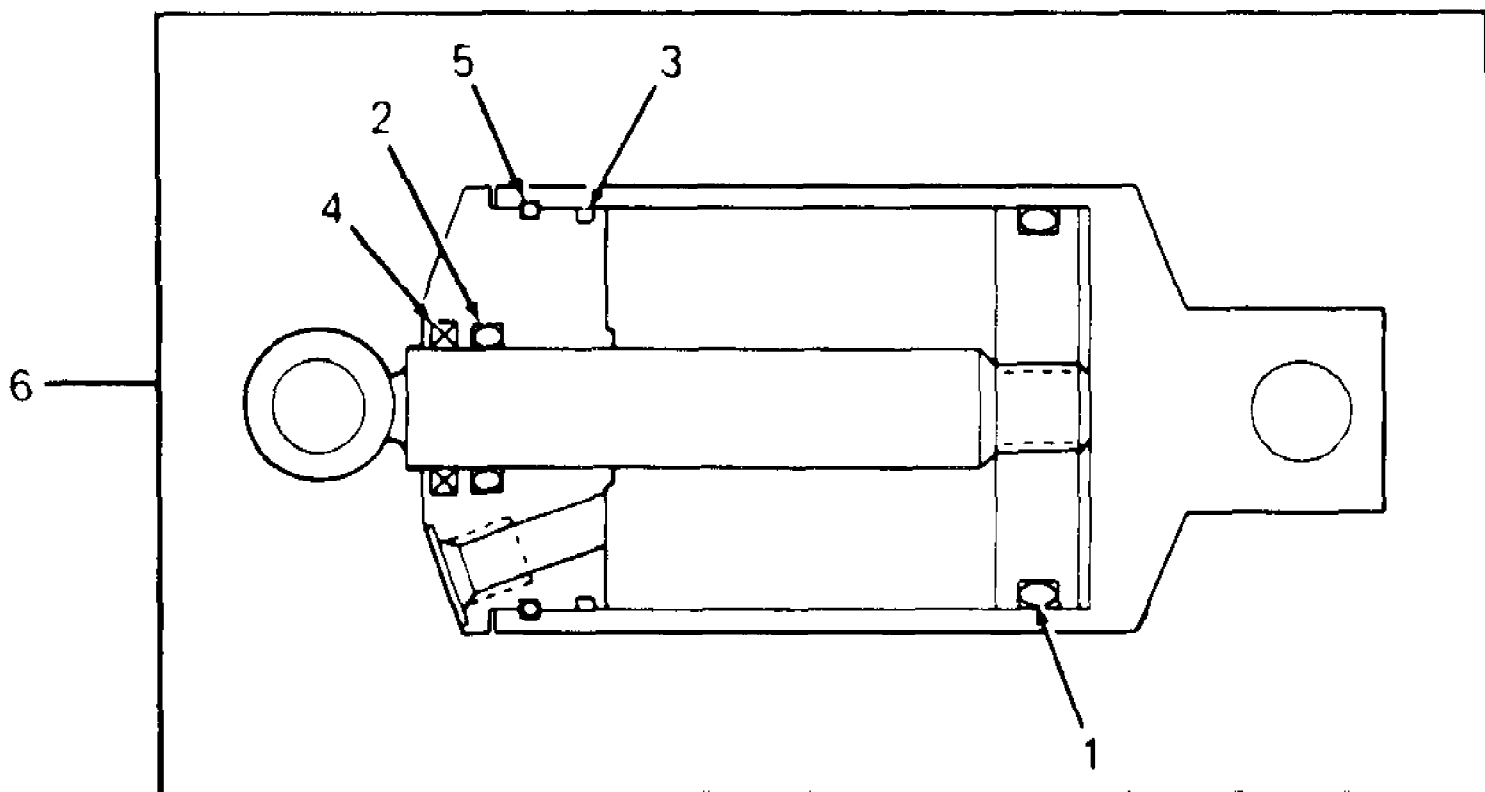
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Hood And Grille

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0023	1	S	Pedestal
2	712-3044	2		Nut, Wing, 1/4-20
3	736-0463	1	S	Washer, Flat, .251 X .62 X .052 Thk 10
4	731-3115	1	S	Panel, LH Side
5	731-3116	1	S	Panel, RH Side
6	759-3681	1		Graphics Kit, LH Side Panel
	759-3680	1		Graphics Kit, RH Side Panel (Not Shown)
7	710-3002	4	S	Screw, Hex Cap, 5/16-18 X 1.0 Lg GR5
8	736-0119	4	S	Washer, Lock, 5/16
9	703-0008	2	/P	Retainer, Grille Housing
10	731-3099	1		Grille, Insert
11	731-3102	1	S	Grille, Lens
12	731-3178	1	S	Grille Hsg
	777-3195	1		Label, Light
13	703-1829	1	S	Hinge Assy, Hood
14	710-3214	4	/P	Stud, Double Ended
15	712-0107	4	S	Nut, Hex Patch Lock, 1/4-20
16	703-1856	1		Plate, Hinge
17	710-0748	6	/P	Screw, Pan Hd Tap, #12 X .50 Lg
18	731-3089A	1	S	Hood
19	779-3536	2	S	Graphic, Cub Cadet Script w/Studs
	726-3047	6	S	Retainer, Push Nut
20	710-3217	1	/P	Screw, Truss Hd, #8-32 X .38 Lg
21	732-3063A	1		Clip, Hood Latch
22	736-0310	1	/P	Washer, Flat, .16 X .38 X .045 Thk
23	712-3072	1	S	Nut, Hex Keps, 08-32
24	711-3296	1	S	Pin, Latch
25	710-0286	2	/P	Screw, Phillips Hd Truss Mach, 1/4-20 X .50 Lg
26	703-1955	1		Bracket Assy, LH Panel Mtg
	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
	736-0329	2	S	Washer, Lock, 1/4
	712-3006	2	/P	Nut, Hex, 1/4-20 GR5
27	703-2162	1		Screen, RH Side Panel
28	703-2163	1	S	Screen, LH Side Panel
29	726-3014	1	S	Clip, Drain Hose

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Hydraulic Cylinder

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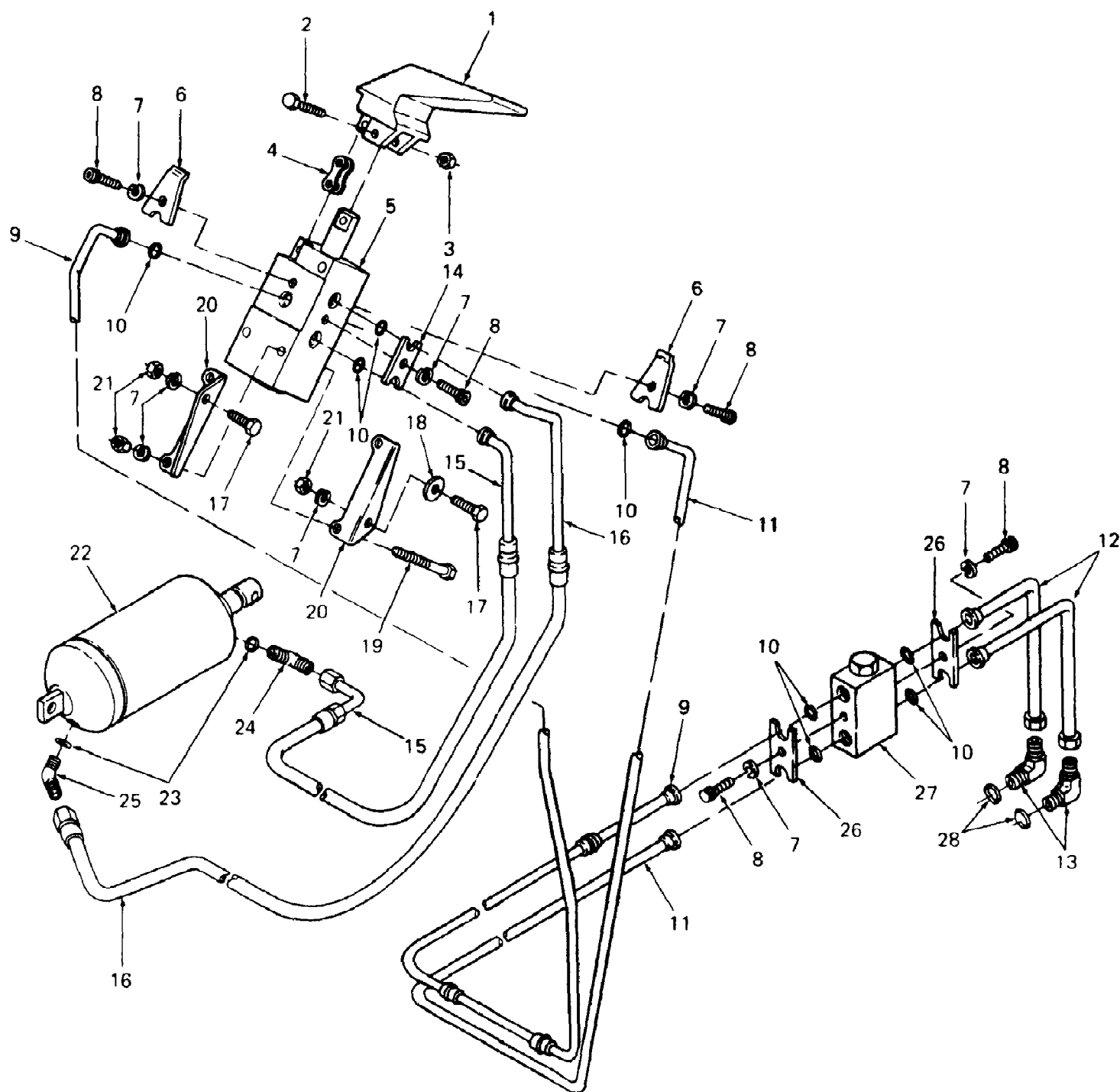
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Hydraulic Cylinder

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Ref #	Part Number	Qty	S/P/F	Description
	759-3431	1	/P	Kit, Hydraulic Cylinder Seal (Includes Ref No. 1, 2, 3, 4 & 5)
1		1		O-Ring, 2-1/8 X 2-1/2 X 3/16
2		1		O-Ring, 3/4 X 1 X 1/8
3		1		O-Ring, 2-5/16 X 2-1/2 X 3/32
4		1		Seal, Hydraulic Cylinder Piston Rod Wiper
5		1		Retainer, Hydraulic Cylinder Front Head
6	717-3005	1	/P	Cylinder, Hydraulic

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Hydraulic Lift Controls

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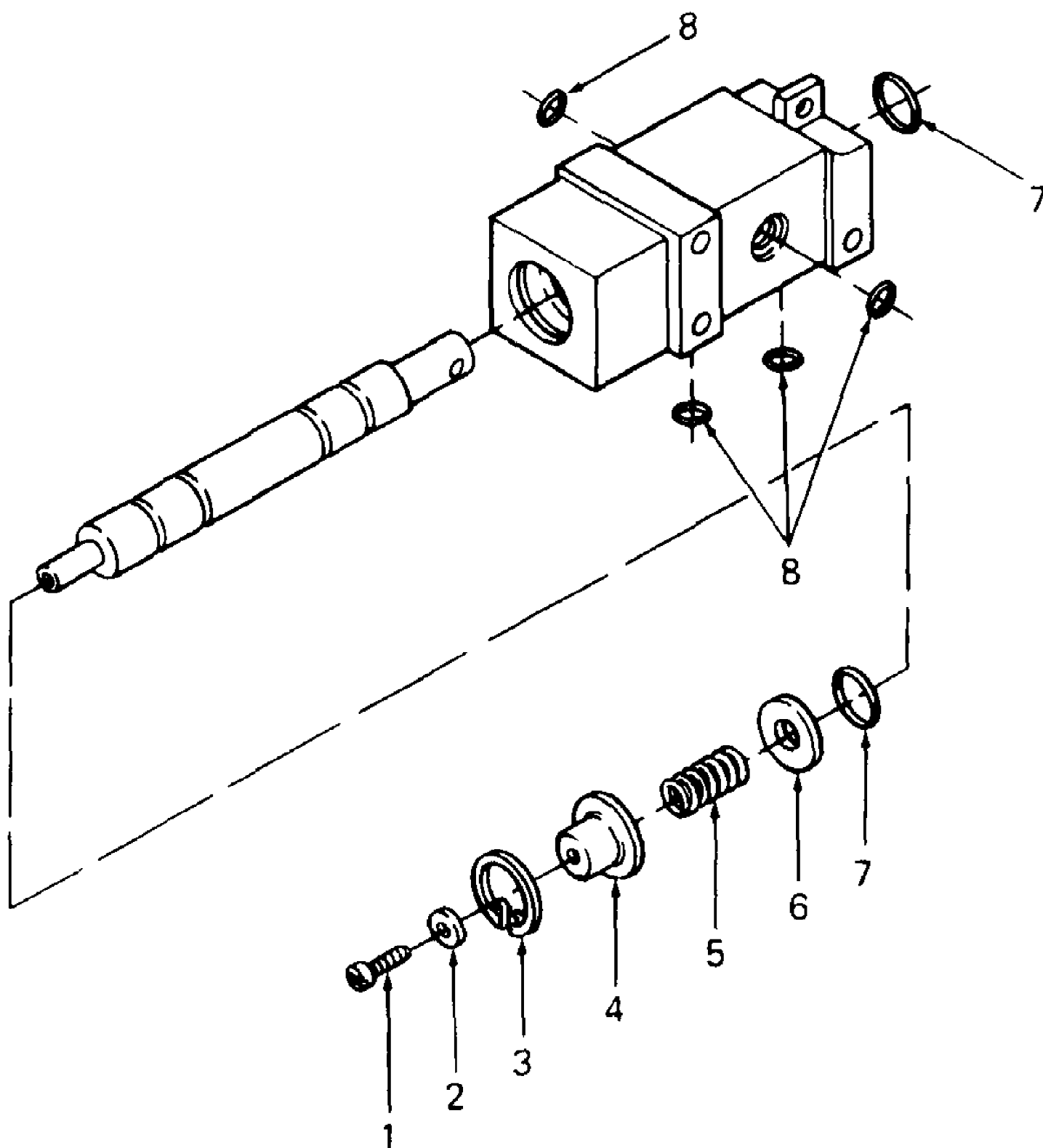
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Hydraulic Lift Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3100A	1	S	Handle, Valve
	779-3534	1	S	Label, Lift Handle
2	710-0749	1	S	Screw, Hex Cap, #10-24 X 1.0 Lg
3	712-0998	1	/P	Nut, Hex Center Lock, #10-24
4	713-3000	1	S	Link, Chain
5	717-3308A	1	/P	Valve, Lift (See "Hydraulic Lift Valve" illustration and parts list for component parts)
6	703-1802	2		Clamp, Single
7	736-0329	9	S	Washer, Lock, 1/4
8	710-3218	5		Screw, Socket Hd Cap, 1/4-20 X .62 Lg GR8
9	727-3066	1		Tube Assy, Return
	735-3007	2	S	Spacer, Rubber
	726-3020	2		Strap, Lock
10	721-3021	8	S	O-Ring, .301 X .070 Dia
11	727-3067	1		Tube Assy, Pressure
12	727-3068	2		Tube Assy, Adapter
13	727-3012	2	/P	Elbow, Tube, 90 Degree
14	703-1803	1	S	Clamp, Double
15	727-3046	1		Hose, Cylinder - Contracting
16	727-3045	1		Hose, Cylinder - Extending
17	710-0751	2	/P	Screw, Hex Cap, 1/4-20 X .62 Lg GR5
18	736-0270	1	/P	Washer, Bell, .265 X .75 X .062 Thk
19	710-0641	2	/P	Screw, Hex Cap, 1/4-20 X 2.25 Lg
20	703-1801	2		Bracket, Valve Mtg
21	712-3006	4	/P	Nut, Hex, 1/4-20 GR5
22	717-3005	1	/P	Cylinder, Hydraulic (See "Hydraulic Cylinder" illustration and parts list for component parts)
23	721-3002	2	/P	O-Ring, 1/4 OD Tube
24	727-3006	1	/P	Elbow, 90 Degree w/O-Ring
25	727-3007	1	/P	Elbow, 45 Degree w/O-Ring
26	703-1802	2		Clamp, Valve Side
27	717-3331	1		Valve, Relief
28	721-3001	2	/P	O-Ring, 3/8 OD Tube

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Hydraulic Lift Valve

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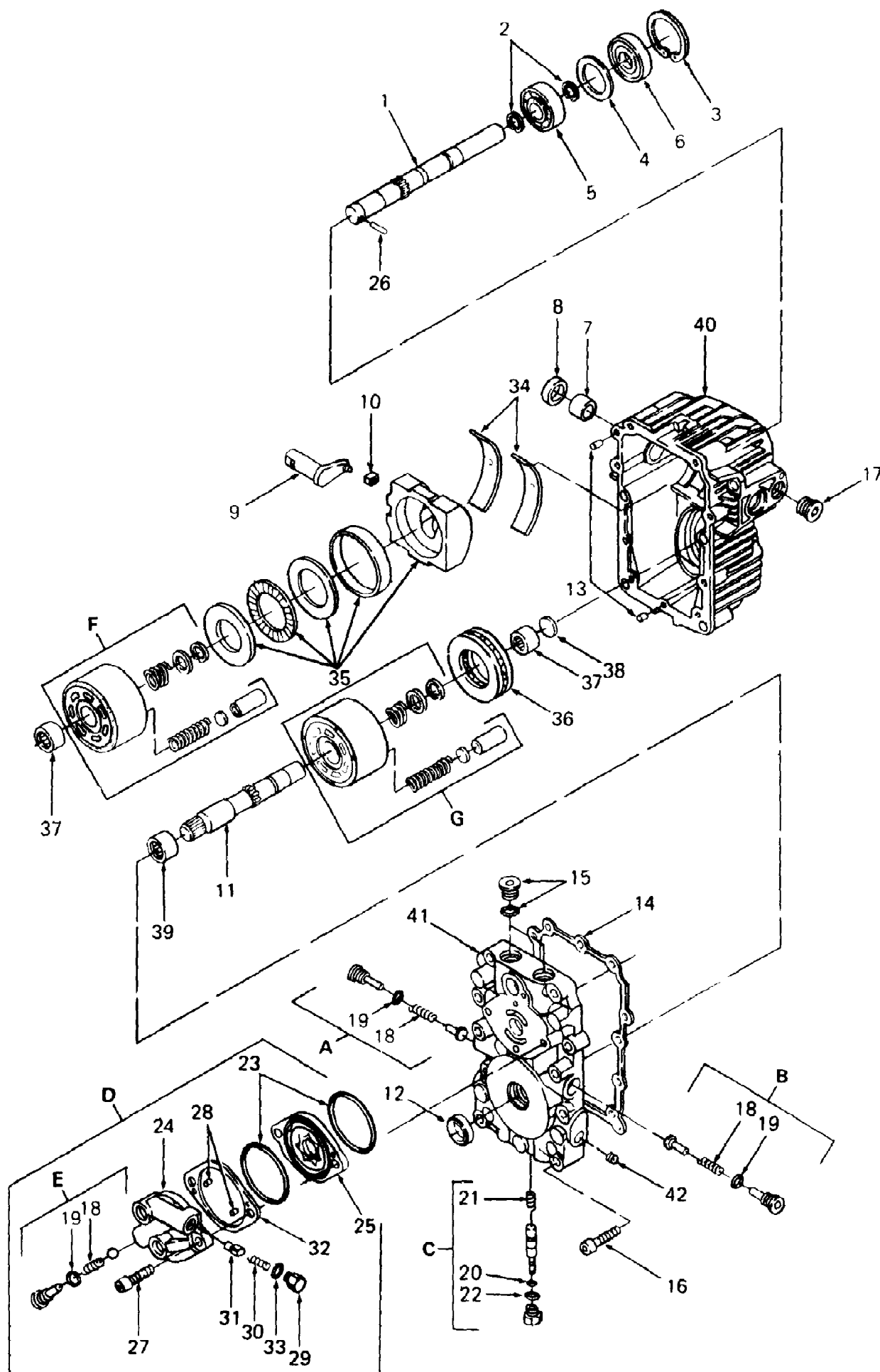
1863 S/N 880,001 - 899,000
Hydraulic Lift Valve

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Ref #	Part Number	Qty	S/P/F	Description
	717-3308A	1	/P	Hydraulic Valve Assy
	759-3512	1		Kit, Valve Rebuild (Includes Ref No. 1, 2, 3, 4, 5, 6, 7 (Qty 3) & 8 (Qty 6))
1	710-0192	1	/P	Screw, Truss Mach, #10-24 X 38 Lg
2	736-0400	1	S	Washer, Flat, .218 X .62 X .063 Thk
3	716-3016	1		Ring, Int Snap, 1.023 Dia
4	711-3288	1		Cup, Centering
5	732-3059	1		Spring, Comp, .50 OD X .76 Lg
6	736-3008	1	S	Washer, Flat, .344 X .75 X .105 Thk
7	721-3022	2		O-Ring, .424 X .103 Dia
8	721-3021	4	S	O-Ring, .301 X .070 Dia

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Hydrostatic Transmission

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Hydrostatic Transmission

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Ref #	Part Number	Qty	S/P/F	Description
A	HG-2510050	1	/P	Kit, Poppet Check Valve,
B	HG-2510033	1	/P	Kit, Orificed Check Valve,
C	HG-2510012	1	/P	Kit, Bypass Valve
D	HG-2510031	1	/P	Kit, Charge Pump
E	HG-2510020	1		Kit, Check Valve
F	HG-2510014	1	/P	Kit, Pump Cylinder Block
G	HG-2510013	1	/P	Kit, Motor Cylinder Block
1	HG-2000077	1	S	Shaft
2	HG-2000022	2	/P	Ring, Retaining Included in Overhaul Seal Kit, P/N HG-2510010
3	HG-2000038	1	/P	Ring, Retaining Included in Overhaul Seal Kit, P/N HG-2510010
4	HG-2000023	1	/P	Spacer Included in Overhaul Seal Kit, P/N HG-2510010
5	HG-2000032	1	/P	Bearing, Ball
6	HG-2000036	1	S	Seal, Lip Included in Overhaul Seal Kit, P/N HG-2510010
7	HG-2000019	1	S	Bearing, Journal
8	HG-2000037	1	/P	Seal, Lip Included in Overhaul Seal Kit, P/N HG-2510010
9	HG-2000014	1	/P	Arm, Trunnion
10	HG-2000015	1	/P	Guide, Slot
11	HG-2000007	1	/P	Shaft, Motor
12		1		UNKNOWN Not used in this application
13	HG-9004800-2506	2	/P	Pin
14	HG-2000061	1	/P	Gasket, Center Section Included in Overhaul Seal Kit, P/N HG-2510010
15	HG-9005110-5600	2	/P	Plug
16	HG-9007314-0808	8	/P	Screw
17	HG-9005110-7500	1		Plug
18	HG-2000028	3		Spring
19	HG-9004201-3700	3	/P	O-Ring Included in Overhaul Seal Kit, P/N HG-2510010
20	HG-9004175-0027	1	/P	O-Ring Included in Overhaul Seal Kit, P/N HG-2510010
21	HG-2003011	1	S	Spring
22	HG-9004201-2500	1	/P	O-Ring Included in Overhaul Seal Kit, P/N HG-2510010
23	HG-9004100-1430	2	/P	O-Ring Included in Overhaul Seal Kit, P/N HG-2510010
24	HG-2000051	1	/P	Housing, Charge Pump
25	HG-2000047	1	/P	Gerotor Assy
26	HG-9004875-0112	1	/P	Pin
27	HG-9007315-0807	2		Screw
28	HG-9004800-1912	2		Pin
29	SU-3100055	1	/P	Plug
30	SU-3101536	1	/P	Spring
31	SU-3100053	1	/P	Pin, Relief Valve

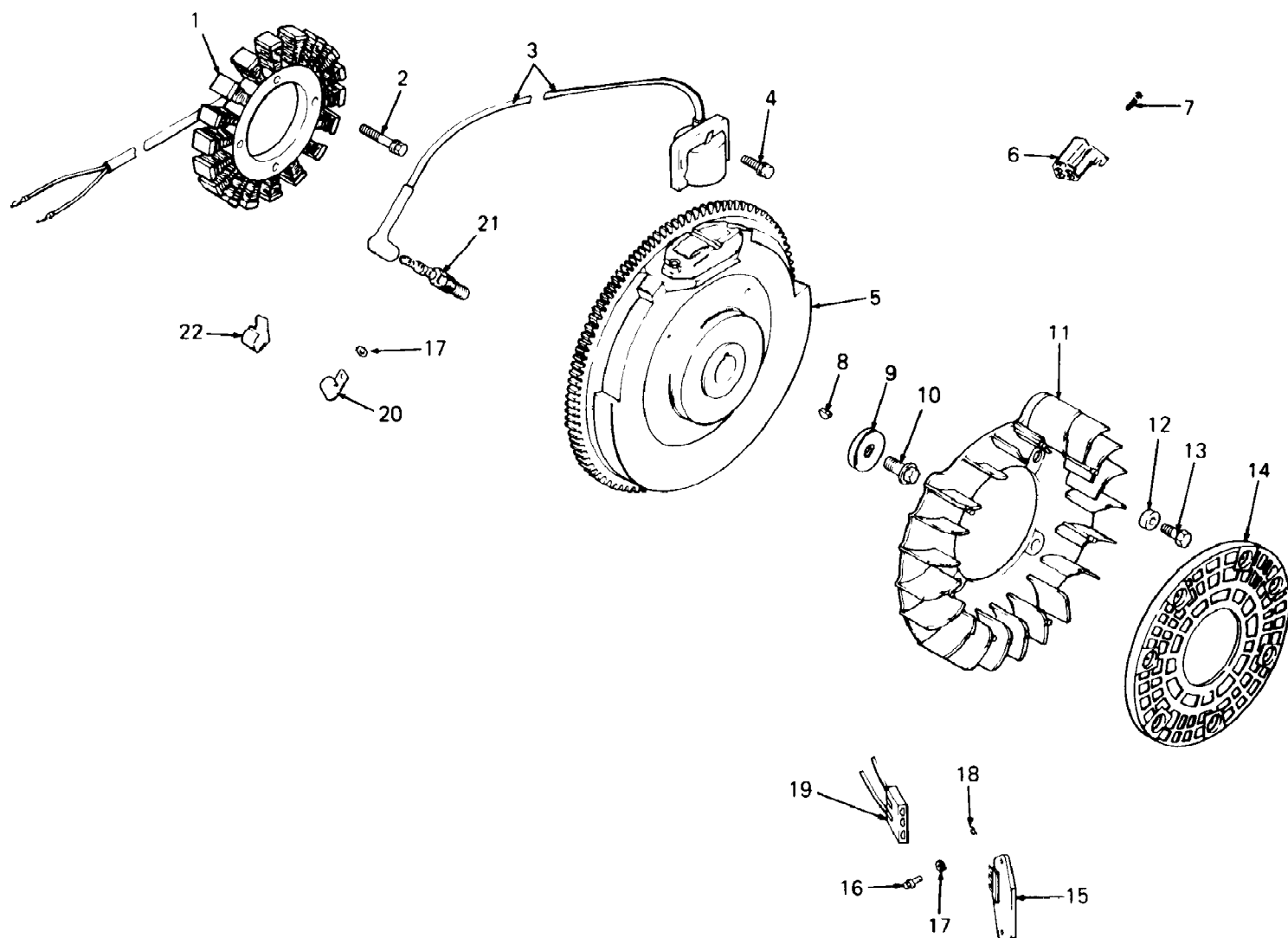
1863 S/N 880,001 - 899,000
Hydrostatic Transmission

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Ref #	Part Number	Qty	S/P/F	Description
32	HG-2000044	1	/P	Shim, Charge Pump
33	HG-9004201-3100	1	/P	O-Ring
34	HG-2000012	1		Bearing, Cradle
35	HG-2510015	1	/P	Swashplate Assy
36	HG-50019	1	S	Bearing, Ball Thrust
37	HG-2000033	2		Bearing, Needle
38	HG-2000011	1	/P	Washer, Thrust
39	HG-2000035	1		Bearing, Needle
40	HG-2510032	1	S	Housing Assy (Includes Ref No. 7, 36, 37 & 38)
41	HG-2510049	1		Center Section Assy (Includes Ref No. 37 & 39)
42	HG-9005001-0600	1	/P	Plug
	HG-2510010	1	/P	Kit, Overhaul Seal (Includes Ref No. 2, 3, 4, 6, 8, 14, 19, 20, 22 & 23)

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Ignition, Electrical & Flywheel

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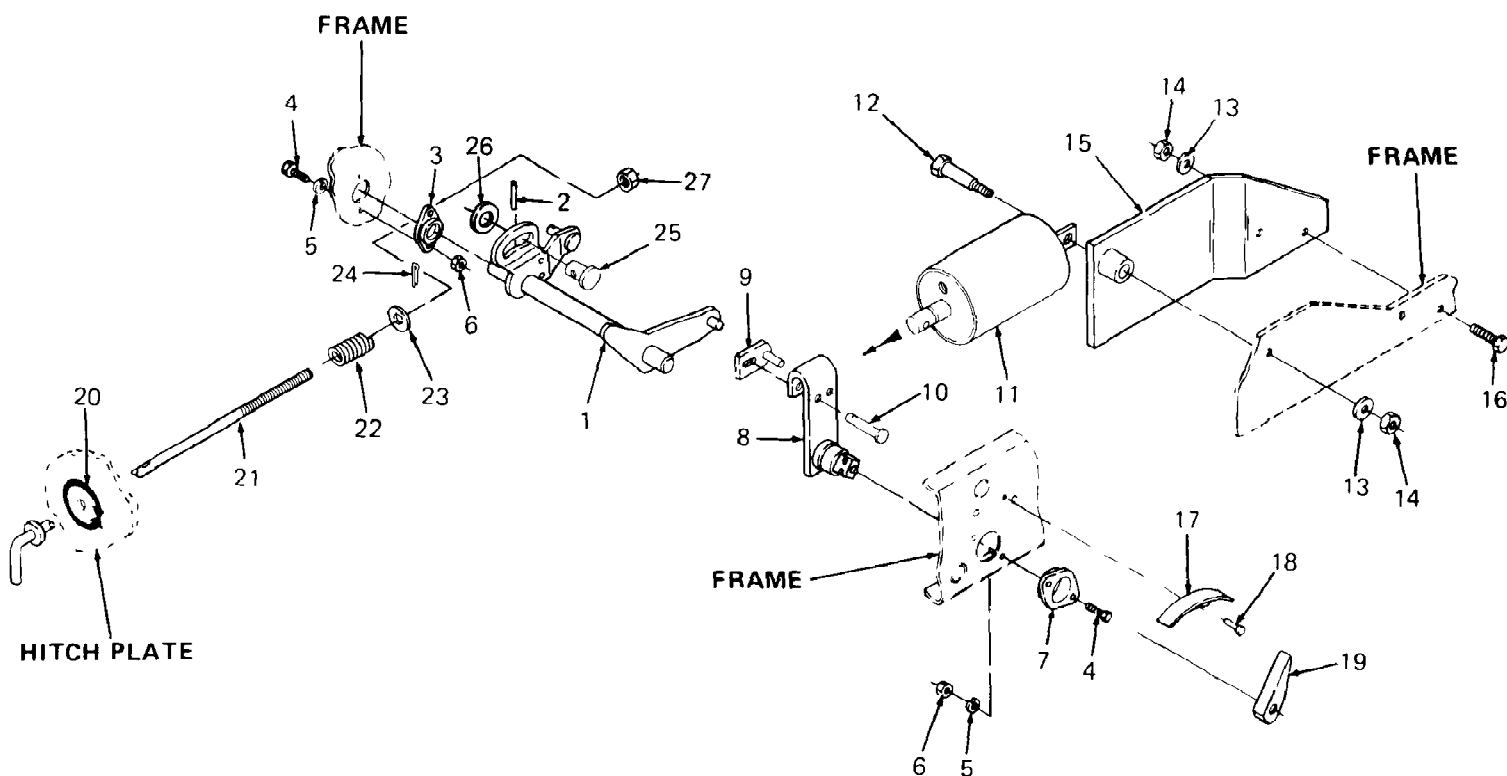
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Ignition, Electrical & Flywheel

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-41-085-07	1	S	Stator, 15 Amp
2	KH-M-0548025	2		Screw, Stator Mtg, M8 X 0.8 X 25
3	KH-24-584-01	2	S	Module, Ignition
4	KH-SM-0545020	4	S	Screw, Module, M5 X 0.8 X 20
5	KH-24-025-01	1	S	Flywheel Assembly
6	KH-25-155-06	1		Connector
7	KH-X-67-3	2	S	Screw, Sltd Hex Hd, #10-16 X .50
8	KH-X-42-15	1	/P	Key
9	KH-12-468-03	1	/P	Washer, Flywheel Mtg Screw
10	KH-12-086-14	1		Screw, Flywheel Mtg, M10 X 1.5 X 45.8
11	KH-24-157-01	1	S	Fan
12	KH-12-112-01	4	S	Spacer, Fan
13	KH-SM-0639016	4	S	Screw, M6 X 1.0 X 16
14	KH-24-162-02	1		Screen, Grass
15	KH-25-403-03	1	S	Regulator-Rectifier
16	KH-24-086-06	2		Screw, #11-16 X .78
17	KH-X-25-63	2	/P	Washer, Plain, 1/4
18	KH-X-25-92	2		Washer, Plain
19	KH-236602	1	S	Connector, Regulator-Rectifier
20	KH-235173	1		Clip, Cable
21	759-3336	2	/P	Spark Plug
22	KH-48-154-02	1		Clip, Cable
	KH-24-176-01	1		Harness, Wire
	KH-24-518-04	1	S	Lead

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Implement Lift And Down Stop Rod

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Implement Lift And Down Stop Rod

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2001	1		Shaft Assy, Lift
2	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
3	748-3041	1		Bushing, Lift, LH
4	710-3018	4		Screw, Hex Cap, 1/4-20 X .75 Lg GR5
5	736-0329	4	S	Washer, Lock, 1/4
6	712-3006	4	/P	Nut, Hex, 1/4-20 GR5
7	748-3040	1		Bushing, Lift, RH
8	703-2006	1		Bracket Assy, Lift
	737-3000	1	S	Lube, Fitting, 3/16 Drive
9	703-0176	1	/P	Pin Assy, Lift
10	711-3030	1		Pin, Clevis, 1/2 Dia X 2.172 Lg
	736-0108	1	S	Washer, Flat, .510 X .75 X .033 Thk
	714-0115	1	S	Pin, Cotter, 1/8 Dia X 1.0 Lg
11	717-3005	1	/P	Cylinder, Hydraulic (See "Hydraulic Cylinder" illustration and parts list for component parts.)
12	738-3008	1		Bolt, Shoulder
13	736-3019	3		Washer, Flat, .531 X 1.06 X .134 Thk
14	712-3022	3	/P	Nut, Hex Center Lock, 1/2-13 GR5
15	703-0174	1		Bracket, Cylinder
16	710-3032	2	/P	Screw, Hex Cap, 1/2-13 X 1.25 Lg GR5
17	703-0828	1		Bracket, Height Indicator
	779-3533	1	S	Graphic, Lift Height Indicator
18	728-0141	2		Rivet, .156 Dia X .250 Lg
19	731-3114	1		Indicator, Height
20	779-3563	1		Graphic, Down Stop Adjustment
21	747-3158	1		Rod, Down Stop Adjustment
22	732-0645	1	S	Spring, Compression, .501 X .75 X 1.00 Lg
23	736-3064	1	S	Washer, Flat, .656 X 1.312 X .074 Thk
24	715-0104	1		Pin, Internal Cotter
25	711-3317	1	S	Clevis, .750 X 1.00 Lg
26	736-3094	1	S	Washer, Flat, .758 X 2.0 X .030 Thk
27	712-0351	1	S	Nut, Hex LH Thrd, 1/4-28

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Labels

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14A-664-100

14A-664-100

LABEL SPECIFICATIONS SHEET

☐ IND. PLASTICS ☐ BROWNSVILLE ☐ INDIANOLA ☐ SHELBY ☐ WILLARD ☐ OTHER _____
☐ CLEVELAND ☐ CANADA ☐ MARTIN ☐ TUPELO ☐ PURCHASING ☐ AUDIT

MODEL NO.	14A-664-100	DATE	DEC.11,96
CUSTOMER	CUB CADET	HP/CUT	18.0/46,48,54

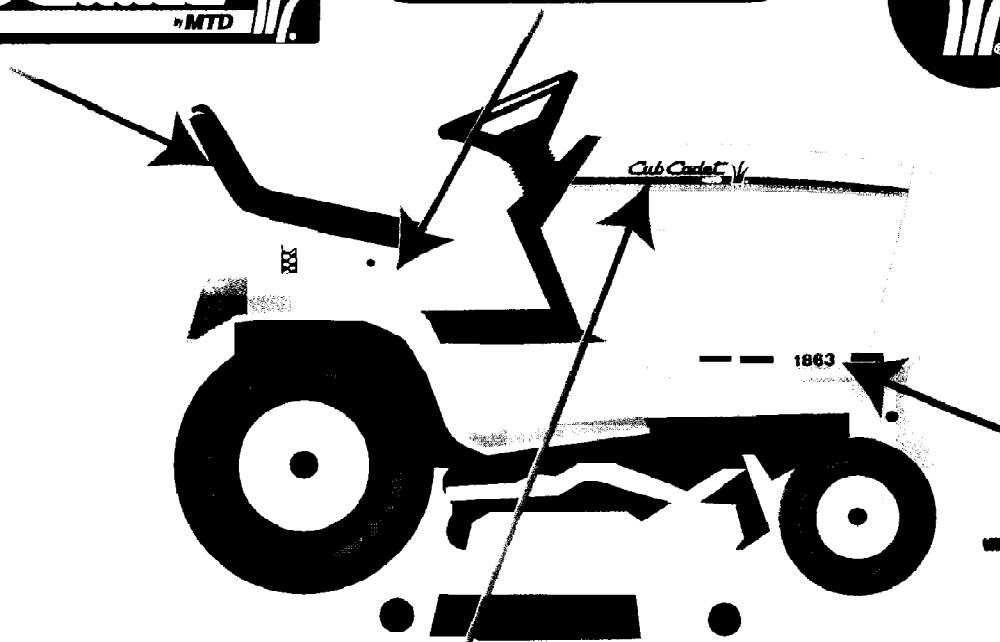
777-4571
CENTER BACK OF SEAT



777-1717



777-4602
STEERING WHEEL CAP



LABEL 779-3508 DASH
LABEL NOT SHOWN
TO BE PLACED
ON UPPER DASH

777-4552

1863

777-4485

TO BE PLACED WITH # 777-4548 & # 777-4549



777-4549
LEFT SIDE OF HOOD

777-4548
RIGHT SIDE OF HOOD



REVISIONS

DATE

1863 S/N 880,001 - 899,000
Labels

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Ref #	Part Number	Qty	S/P/F	Description
777-4571	777-4571	1	S	LABEL-CUB W/SPRIG
777-1717	777-1717	1		LABEL-SEAT ADJ RELEA
777-4602	777-4602	1	S	LABEL-STEERING CAP
779-3508	779-3508	1		LABEL-DASH
777-4552	777-4552	1		GRAPHIC-1863
777-4548	777-4548	1		GRAPHIC-HOOD RH
777-4485	777-4485	1		LETTERS W/SPRIG-CUB
777-4549	777-4549	1	S	GRAPHIC-HOOD LH

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Labels (Cont.)

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14A-664-100

14A-664-100

LABEL SPECIFICATIONS SHEET

☐ IND. PLASTICS ☐ BROWNSVILLE ☐ INDIANOLA ☐ SHELBY ☐ WILLARD ☐ OTHER _____
☐ CLEVELAND ☐ CANADA ☐ MARTIN ☐ TUPELO ☐ PURCHASING ☐ AUDIT

MODEL NO. 14A-664-100

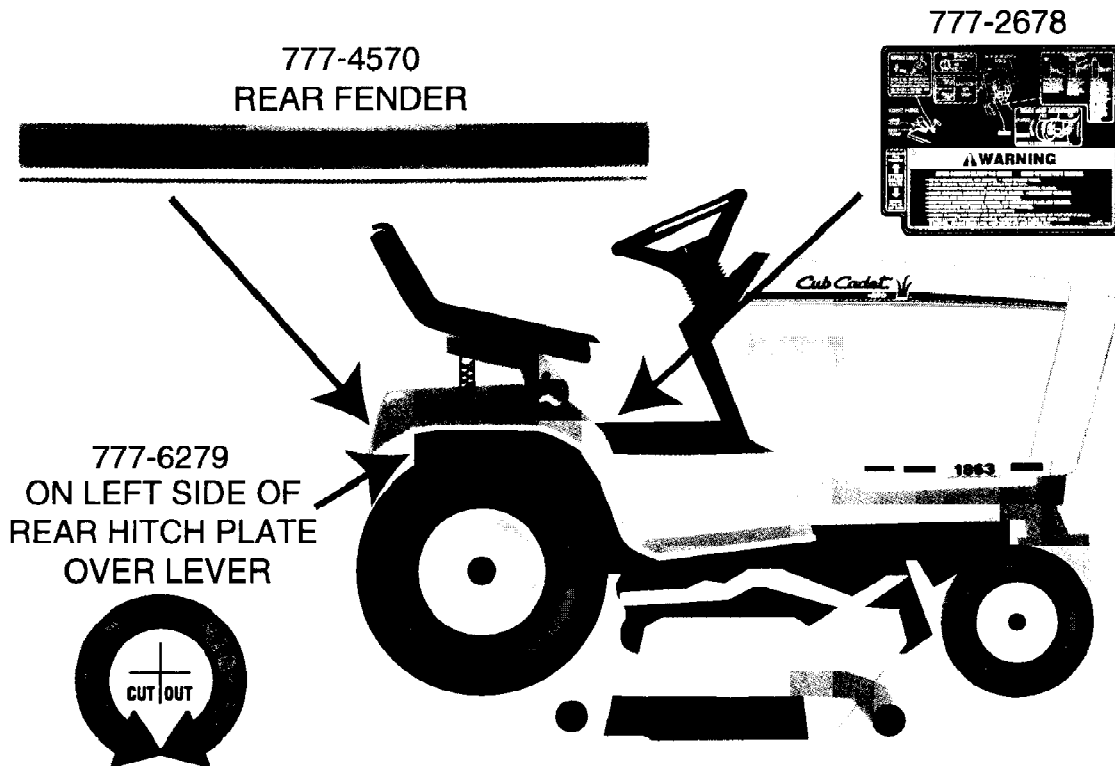
DATE

DEC.11,96

CUSTOMER CUB CADET

HP/CUT

18.0/46,48,54



777-4570
REAR FENDER

777-2678

777-6279
ON LEFT SIDE OF
REAR HITCH PLATE
OVER LEVER

CUT OUT

LABEL # 777-2458 REF. TRANS. I.D. PLATE
NOT SHOWN PLACED ON TRANS.

LABEL 777-4420 BATTERY CABLE
LABEL NOT SHOWN TO BE PLACED
ON BATTERY CABLE

LABEL # 777-5371 MODEL/SERIAL #
LABEL NOT SHOWN TO BE PLACED
ON LEFT SIDE OF FRAME UNDER
HOOD SIDE AND LEFT REAR OF
DECK (NEXT TO 777-6181)

LABEL # 777-6181 DATE/CODE LABEL
NOT SHOWN TO BE PLACED ON LEFT
SIDE OF FRAME UNDER HOOD SIDE
AND LEFT REAR OF DECK
(NEXT TO 777-5371)

LABEL 779-3534A HYDRO LIFT LEVER
LABEL NOT SHOWN TO BE PLACED
ON LEFT SIDE OF DASH ON LIFT KNOB

LABEL # 777-2041 "MADE IN THE USA"
LABEL NOT SHOWN CENTER ON
BACK OF SEAT UNDER #777-4571

LABEL 779-3533A HYDRO LIFT LEVER
LABEL NOT SHOWN TO BE PLACED
ON LEFT SIDE OF DASH ON LIFT KNOB

LABEL 779-3334 "DO NOT TOW"
LABEL TO BE PLACED UNDER MODEL
PLATE LABEL ON FRAME SIDE AREA
ABOVE RUNNING BOARD

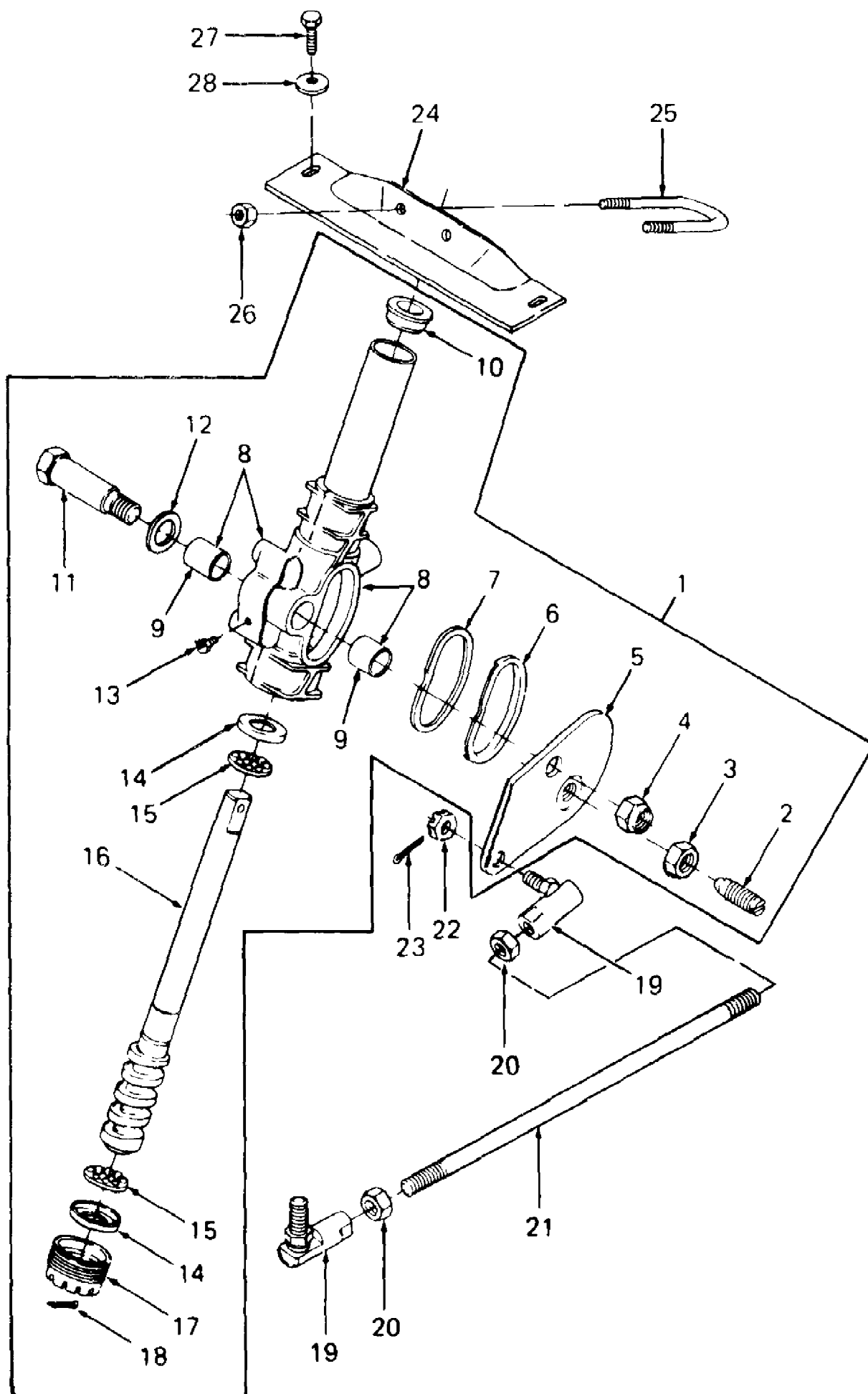
1863 S/N 880,001 - 899,000
Labels (Cont.)

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Ref #	Part Number	Qty	S/P/F	Description
777-6279	777-6279	1		LABEL-HEIGHT
777-4570	777-4570	1		GRAPHIC-REAR FENDER
777-2678	777-2678	1		GRAPHIC-FRAME COVER
779-3534A	779-3534A	1	/P	LABEL-LIFT LEVER
777-2041	777-2041	1	S	GRAFIC-MADE IN USA
779-3533A	779-3533A	1	/P	LABEL-LIFT HGT IND
779-3334	779-3334	1		LABEL-DO NOT TOW
777-2458	777-2458	1		PLATE-REF. TRANS. I.D.
777-4420	777-4420	1		LABEL-BATTERY CABLE
777-5371	777-5371	1		LABEL-MODEL/SERIAL #
777-6181	777-6181	1		LABEL-DATE/CODE

1863 S/N 880,001 - 899,000
Lower Steering

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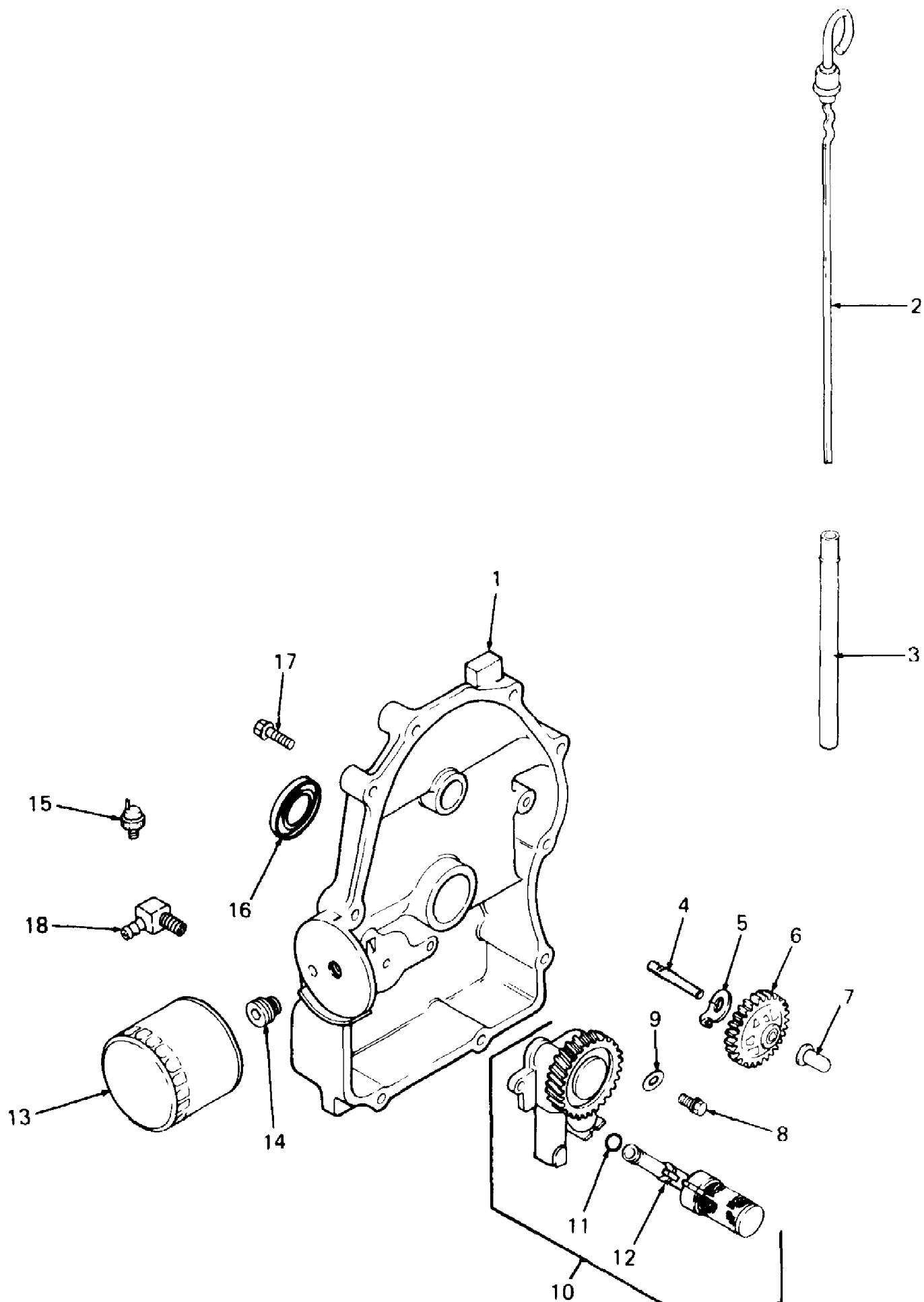
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Lower Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	618-3050	1		Steering Gear Assy (Includes Ref No 2, 3, 4, 5, 6, 7, 8, 10, 11, 12, 13, 14 (Qty 2), 15 (Qty 2), 16, 17 & 18)
	710-3001	2	/P	Screw, Hex Cap, 3/8-16 X .88 Lg GR5
	736-0105	2	/P	Washer, Bell, .380 ID X .88 OD
2	711-3149	1	S	Follower, Cam
3	712-3062	1		Nut, Hex Jam, 9/16-18
4	712-3063	1		Nut, Hex Crown Lock, 5/8-18
5	717-3364	1		Arm, Steering
6	703-1031	1		Retainer, Seal
7	723-3039	1	S	Seal
8	703-1968	1		Housing/Tube Assy (Includes Ref No 9)
9	748-3008	2		Bushing
10	741-3023	1	S	Bearing, Column
11	711-3208	1		Shaft, Pivot
12	736-3029	1	/P	Washer, Flat, .781 X 1.25 X .027 Thk
13	737-3001	1	/P	Fitting, Lube, 45 Deg 1/4-28 Taper
14	703-1029	2	S	Cup, Bearing
15	741-3021	2	S	Retainer Assy, Ball
16	703-1793	1	S	Shaft/Cam Assy
17	719-3053	1	S	Plug, Adjusting
18	714-0474	1	S	Pin, Cotter, 1/8 Dia X .45 Lg
19	723-3015	2	S	Ball Joint
20	712-3029	2	/P	Nut, Hex Jam, 1/2-20 GR5
21	747-3162	1		Link, Drag
22	712-3012	1	S	Nut, Hex Castle, 1/2-20 GR5
23	714-3004	1		Pin, Cotter, 3/32 Dia X 1.25 Lg
24	703-2135	1		Plate, Steering Support
25	747-3016	1		Clamp
26	712-0237	2	S	Nut, Hex Center lock, 5/16-24
27	710-3004	2	S	Screw, Hex Hd Cutting, 5/16-18 X .75 Lg GR5
28	736-0242	2	/P	Washer, Bell, .345 X .88 X .060 Thk

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Oil Pan/Lubrication

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1863 S/N 880,001 - 899,000
Oil Pan/Lubrication

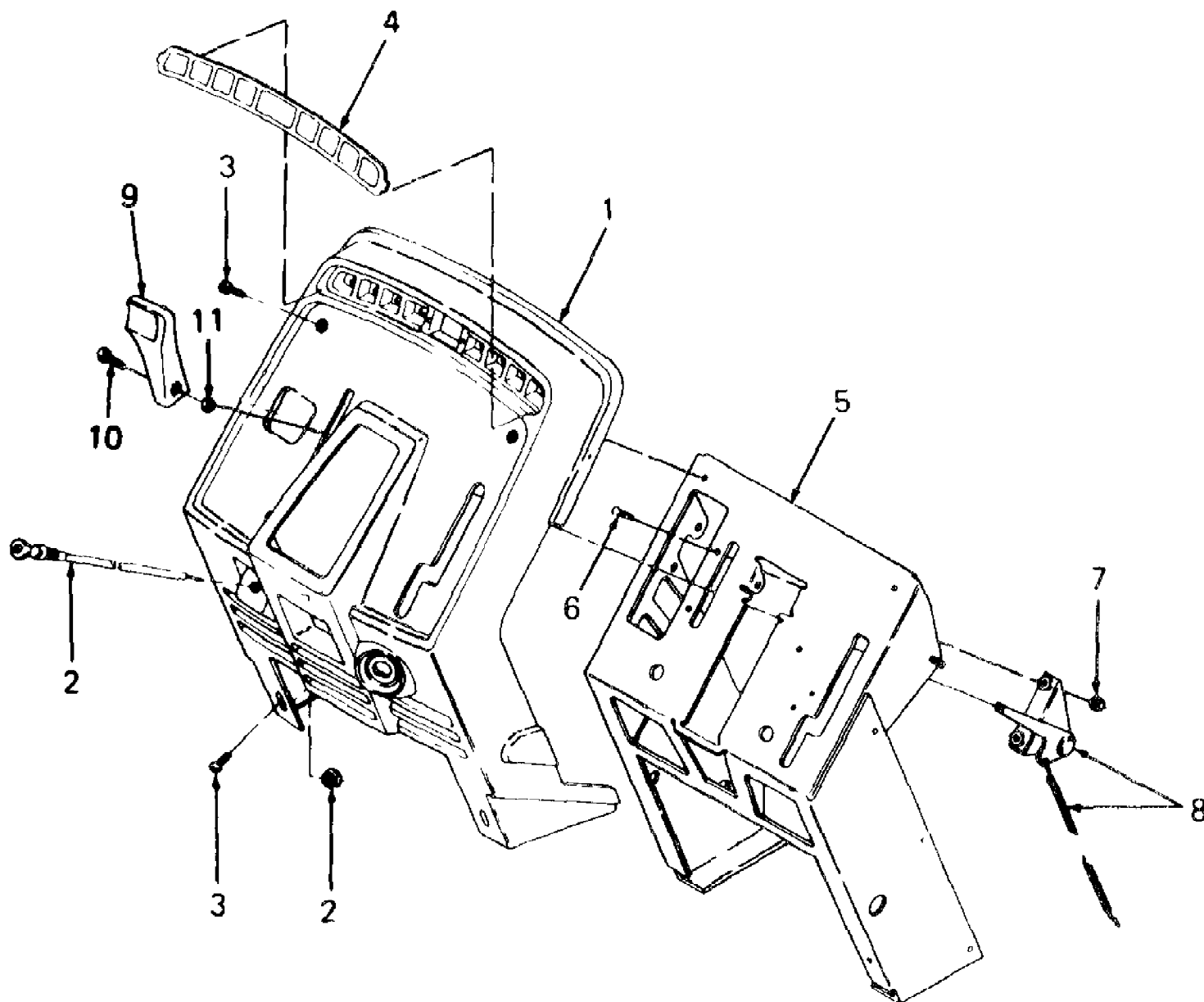
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Ref #	Part Number	Qty	S/P/F	Description
1	KH-24-009-87	1	S	Plate, Closure
	KH-24-153-08	1		O-Ring, Oil Passage
2	KH-24-038-01	1	S	Dipstick
3	KH-24-123-04	1	S	Tube, Dipstick
4	KH-12-144-02	1		Shaft, Governor Gear
5	KH-52-448-02	1	S	Tab, Locking
6	KH-24-043-06	1	S	Governor Gear Assembly
7	KH-12-380-01	1	/P	Pin, Governor Regulating
8	KH-M-0645025	2	S	Screw
9	KH-SM-0631005	2	S	Washer
10	KH-24-393-03	1		Oil Pump Assembly (Includes Ref No. 11 & 12)
11	KH-24-153-01	1	/P	O-Ring, Oil Pick-Up
12	KH-24-381-01	1	S	Pick-Up, Oil
13	KH-12-050-08	1	S	Filter, Oil
14	KH-24-136-01	1		Adapter, Oil Filter
15	KH-52-099-06	1	S	Switch, Oil Pressure
16	KH-52-032-08	1	S	Seal, Oil (PTO end)
17	KH-SM-0839045	10	S	Screw, Closure Plate, M8 X 1.25 X 45
18	KH-25-155-02	1	/P	Connector, 90 Deg. Hose

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Pedestal, Instrument Panel And Engine Controls



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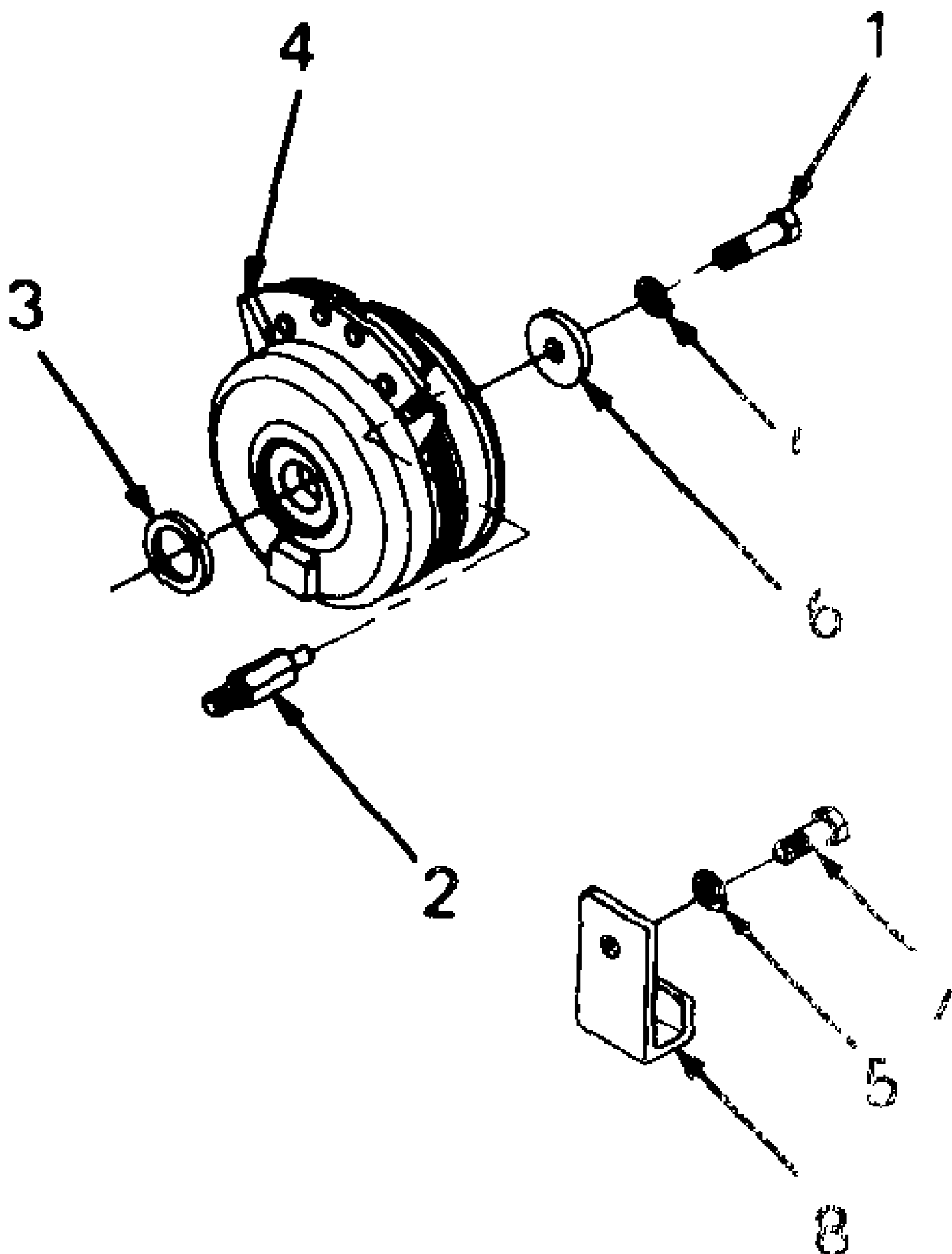
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Pedestal, Instrument Panel And Engine Controls

Ref #	Part Number	Qty	S/P/F	Description
1	731-3096	1	S	Panel, Instrument
2	746-3037	1	S	Choke Cable w/Nut
3	710-3009	5	/P	Screw, Pan Hd Cutting #10-24 X .75 Lg
4	779-3508	1		Label, Dash
5	603-0023	1	S	Pedestal
6	710-0709	2		Stud, Self Clinching
7	712-3071	2	S	Nut, Hex Keps, #10-32
8	746-3038A	1	S	Control, Throttle
9	731-3161	1	S	Knob, Throttle
10	710-3217	1	/P	Screw, Cross Rec Truss Hd, #8-32 X .38 Lg
11	712-0142	1	/P	Nut, 8-32

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PTO Clutch

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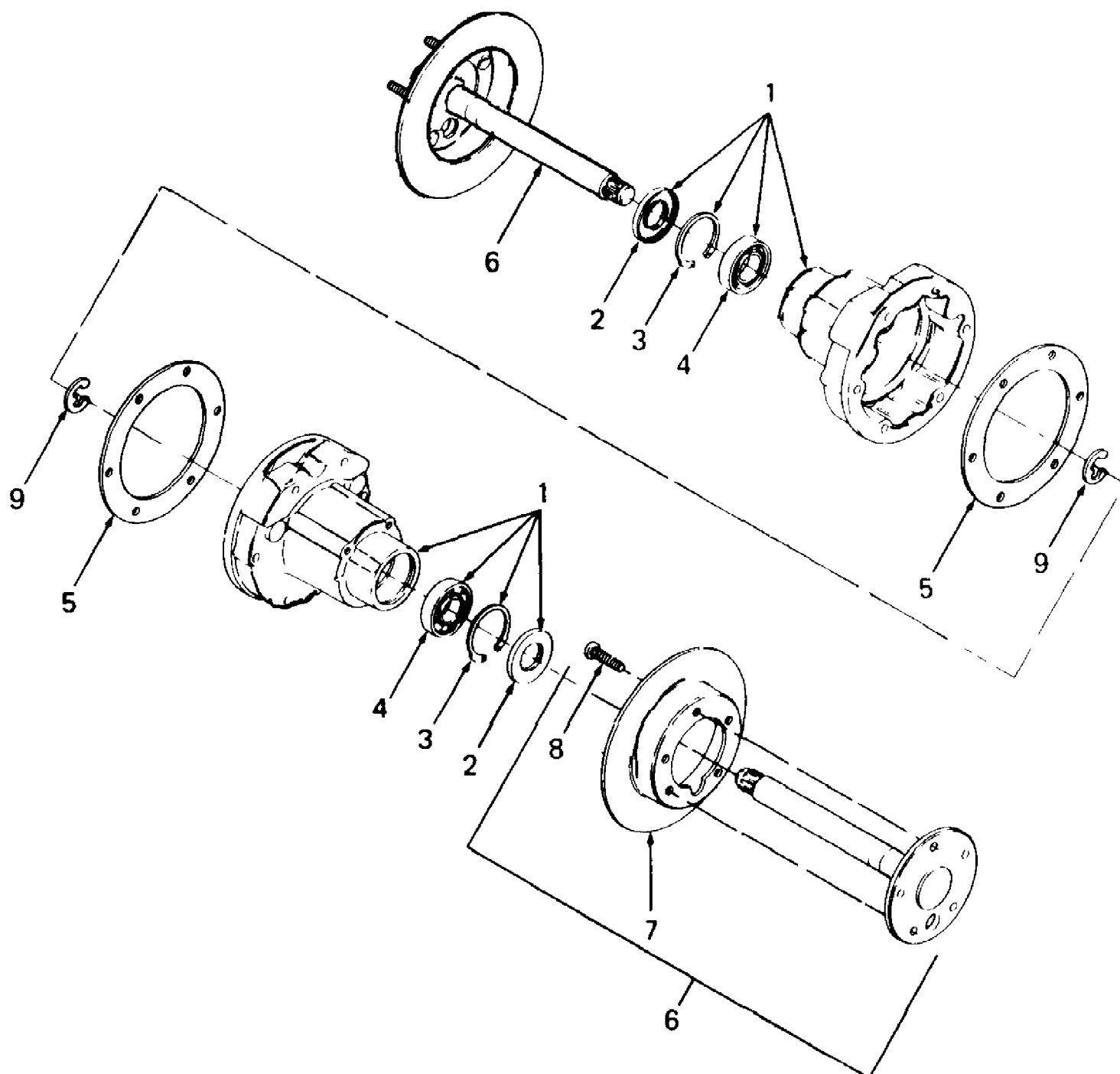
1863 S/N 880,001 - 899,000
PTO Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0757	1	/P	Screw, Hex Cap, 7/16-20 X 1.50 Lg GR5
2	711-1083	1	S	Stud, Clutch Stop
3	711-3396	1	S	Spacer, PTO, 1.13 ID X 1.62 OD X .21 Lg
4	717-3403	1	S	Clutch, PTO
5	736-0171	2	S	Washer, Lock, 7/16
6	736-3017	1	/P	Washer, Flat, .47 X 1.5 X .225 Thk
7	710-3030	1		Screw, Hex Cap, 7/16-14 X .75 Lg GR5
8	726-3007	1		Clamp, Cable

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Rear Axle Carrier

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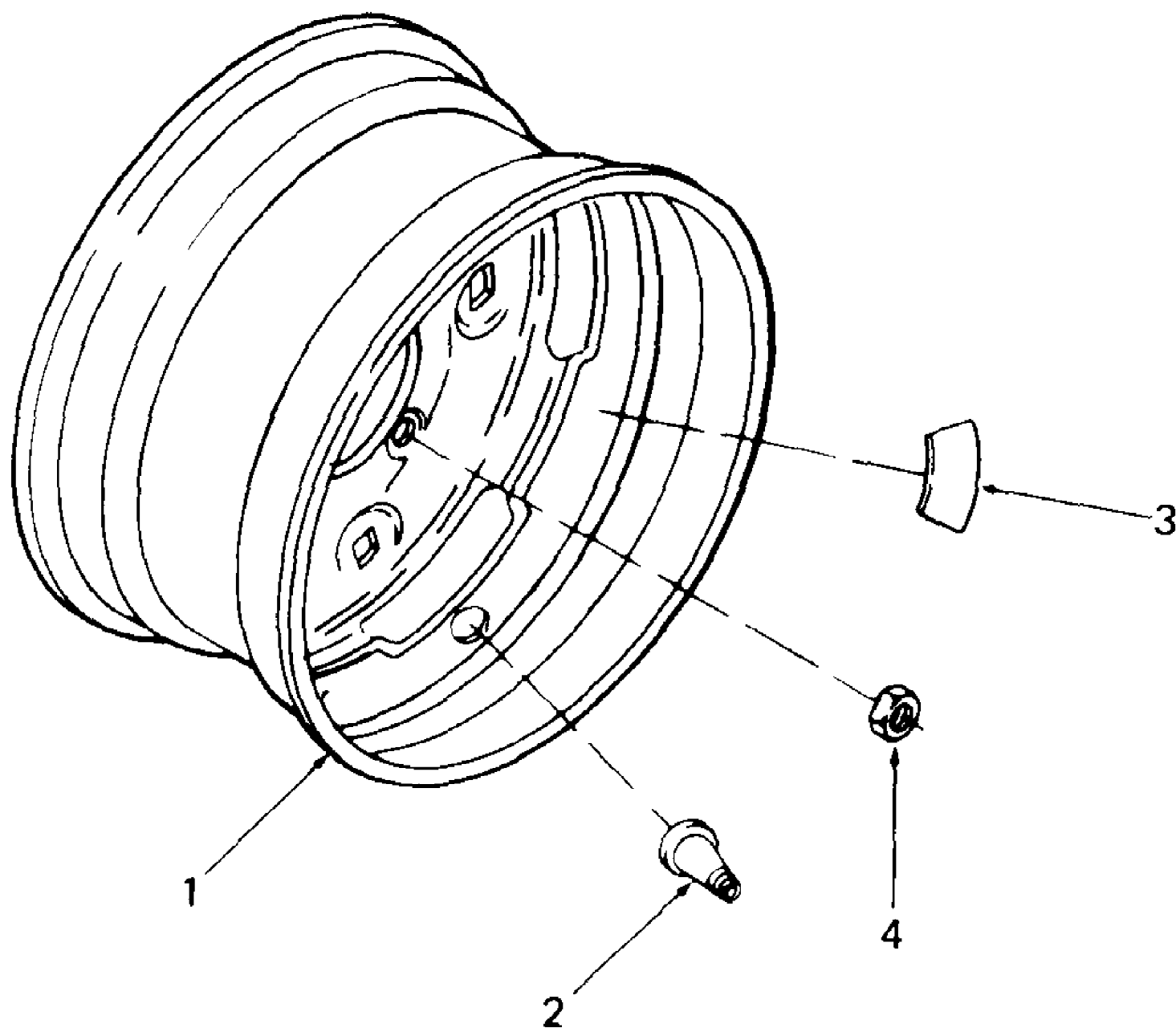
1863 S/N 880,001 - 899,000
Rear Axle Carrier

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Ref #	Part Number	Qty	S/P/F	Description
1	703-1788	2		Carrier Assy, Rear Axle (Includes Ref No 2, 3 & 4)
	736-0213	8	/P	Washer, Bell, 3/8 Dia
	736-0169	4	S	Washer, Lock, 3/8 Dia
	710-3116	4	/P	Bolt, Hex Patch, 3/8-16 X 2.5 Lg GR5
	710-3115	4	/P	Bolt, Hex Patch, 3/8-16 X 3.0 Lg GR8
	710-3124	4		Bolt, Hex Patch, 3/8-16 X 2.25 Lg GR5
2	721-3020	2	S	Seal, Oil
3	716-3015	2		Ring, Retaining
4	741-3033	2	S	Bearing, Ball
5	721-3014	2	/P	Gasket, Carrier
6	703-1789	2	S	Axle Assy, Rear (Includes Ref No 7 & 8 (Qty 5))
7	703-0908B	2		Disc, Brake
8	710-0852	10	/P	Bolt, Lug
9	716-0136	2	/P	Retainer, E-Ring

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Rear Wheel

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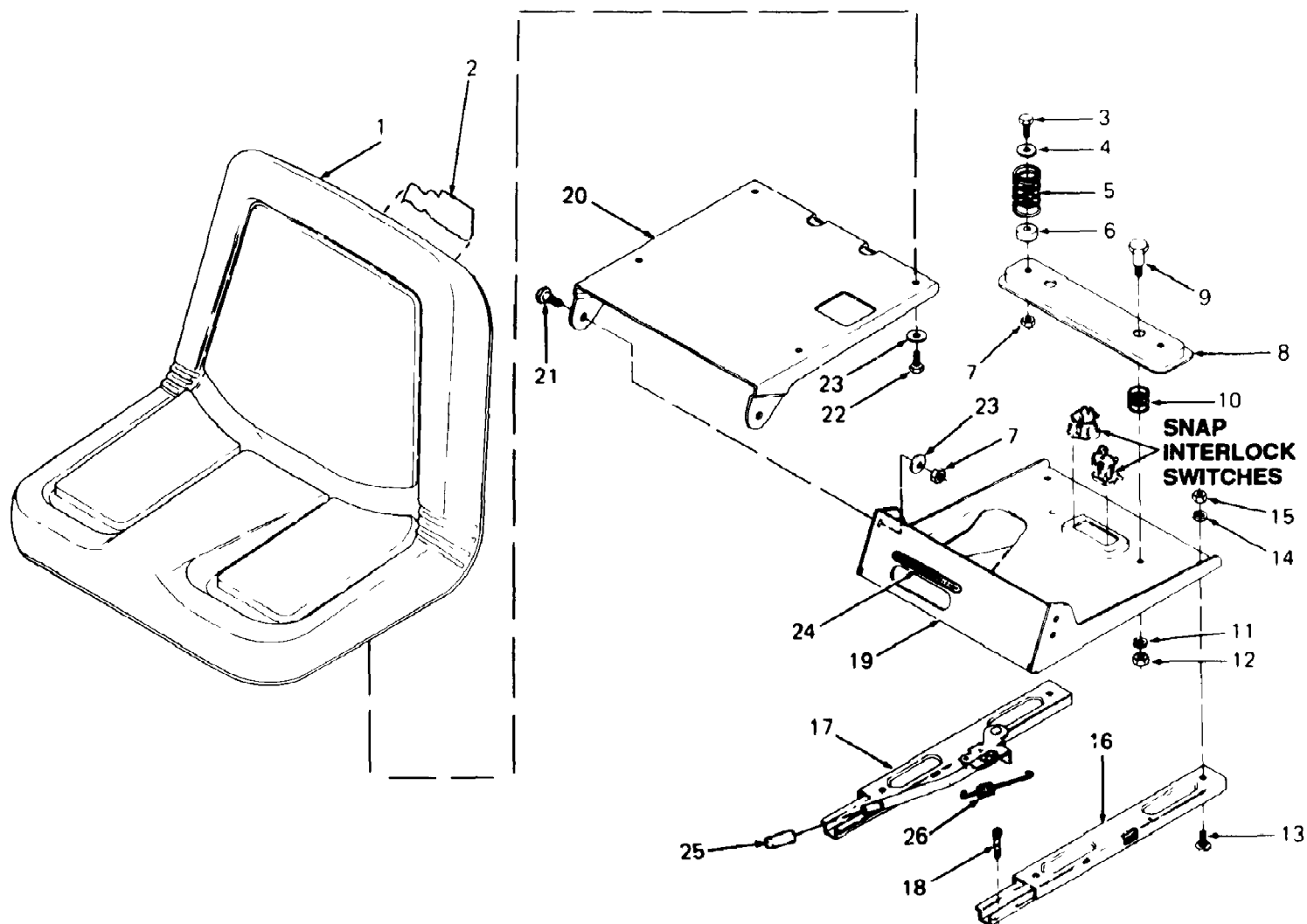
1863 S/N 880,001 - 899,000
Rear Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3115	2		Tire, Cub Tread, 23 X 10.5 X 12
1	734-3013	2	S	Rim, Rear Wheel
2	734-0255	2	S	Valve, Tubeless Air
3	777-8680	2		Label, Inflation
4	712-3050	10	/P	Nut, Lug, 7/16-14

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Seat And Track Assembly

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1863 S/N 880,001 - 899,000
Seat And Track Assembly

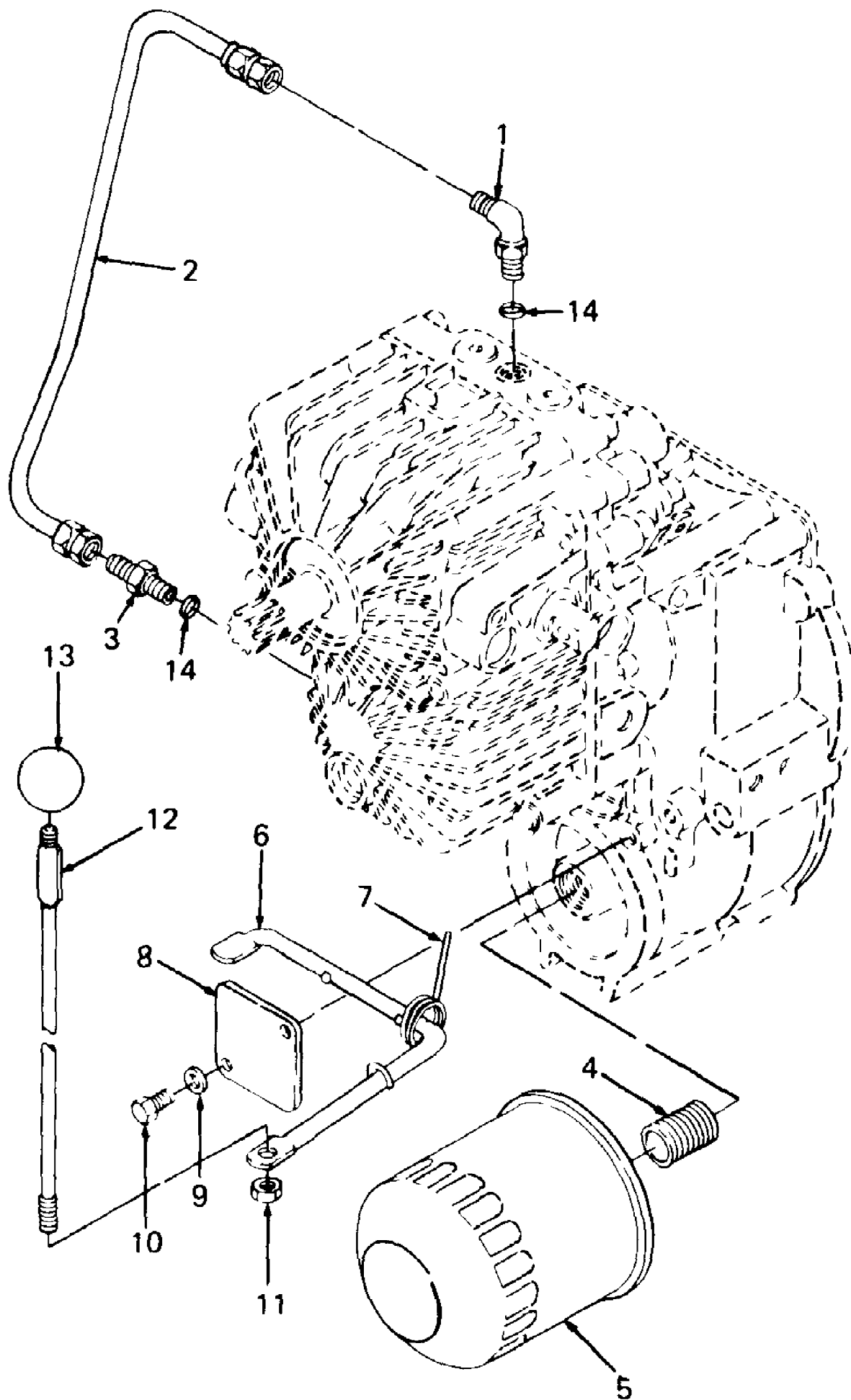
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Ref #	Part Number	Qty	S/P/F	Description
1	757-3004	1	S	Seat (Serial no. 851,001 & above)
2	777-2041	1	S	Graphic, Made in USA
3	710-3038	2	/P	Screw, Hex Cap, 5/16-18 X .88 Lg GR5
4	736-0159	2	S	Washer, Flat, .344 X .875 X .06 Thk
5	732-3069	2	S	Spring, Comp, 1.28 OD X 2.18 Lg
6	722-0160	2		Bushing, .930 OD X .50 Lg
7	712-3009	4	S	Nut, Hex Center Lock, 5/16-18 GR5
8	703-1813	1	S	Channel, Seat Spring
9	738-0145	2	S	Screw, Shoulder, .500 Dia X .840
10	732-3060	2		Spring, Comp, 1.00 OD X .86 Lg
11	736-0169	2	S	Washer, Lock, 3/8
12	712-3017	2	S	Nut, Hex, 3/8-16 GR5
13	710-3215	4		Bolt, Sht Nk Carriage, 5/16-18 X .62 Lg
14	736-0119	4	S	Washer, Lock, 5/16
15	712-3010	4	S	Nut, Hex, 5/16-18 GR5
16	703-1844	1		Slide, Seat - LH
17	703-1843	1		Adjuster, Manual Seat - RH
18	710-3216	4		Screw, Socket Hd Cap, 5/16-18
19	703-1811	1	S	Bracket, Seat Pivot Support
20	703-1812	1		Bracket, Seat Pivot
21	738-0140	2	S	Screw, Shoulder, .437 Dia X .180
22	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
23	736-0242	6	/P	Washer, Bell, .345 X .88 X .060 Thk
24	779-3524	1		Label, Seat Adjustment
25	759-3603	1		Cover, Handle
26	759-3604	1		Spring

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Trans. Dump Valve Linkage, Filter And Pickup Line



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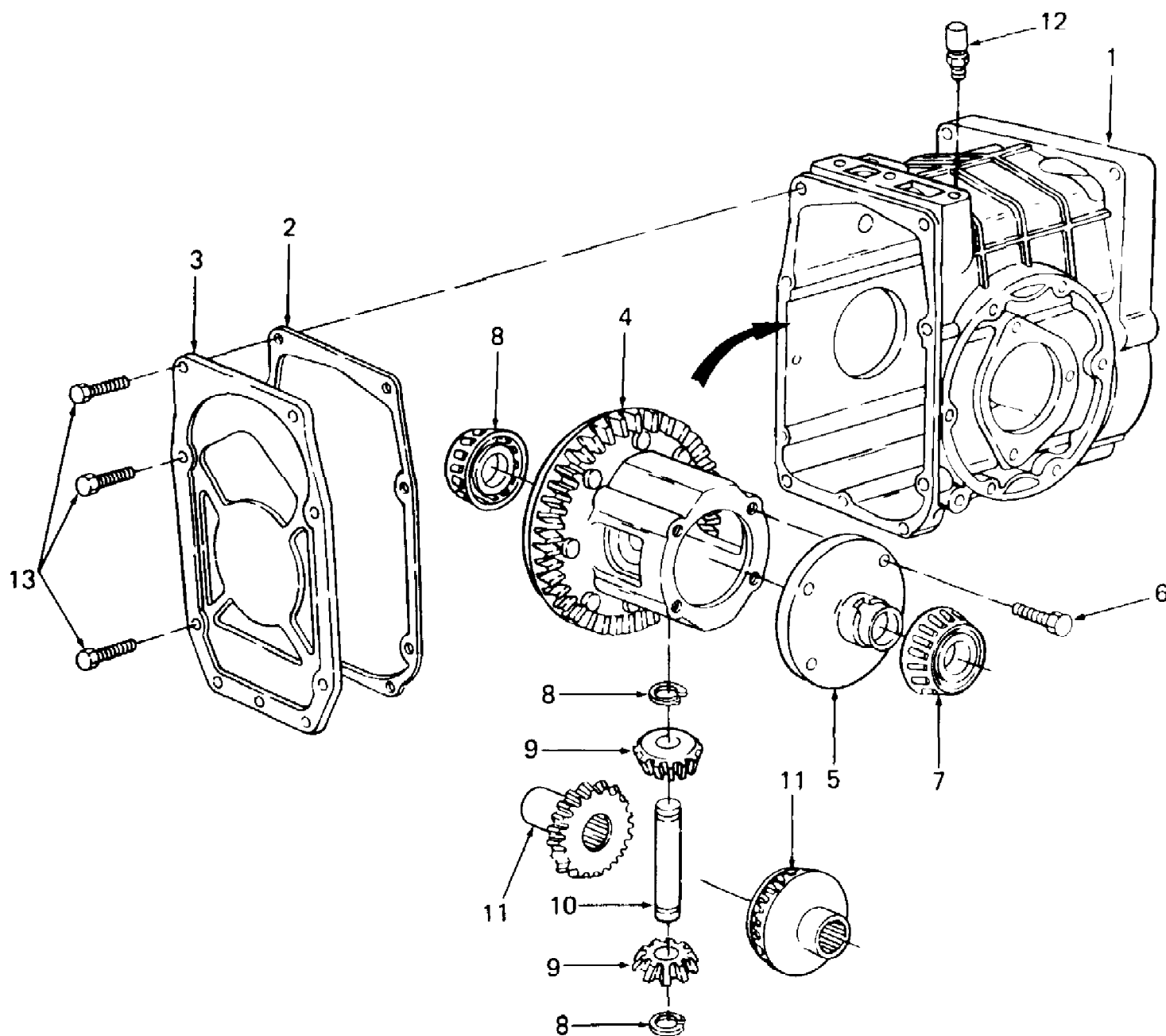
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Trans. Dump Valve Linkage, Filter And Pickup Line

Ref #	Part Number	Qty	S/P/F	Description
1	727-3012	1	/P	Elbow, 90 Degree Tube
2	727-3074	1		Line, Metal Pickup
3	727-3002	1	S	Connector, 37 Degree Tube
4	737-3022	1	S	Nipple, Oil Filter
5	723-3014	1	S	Filter, Oil
6	747-3155	1		Rod, Dump Valve Lower
7	732-3068	1		Spring, Torsion
8	703-2055	1		Plate, Retaining
9	736-0329	2	S	Washer, Lock, 1/4
10	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
11	712-0324	1	/P	Nut, Hex Top Lock, 1/4-20
12	747-3154	1		Rod, Dump Valve Upper
13	720-3017	1	/P	Knob, Ball
14	721-3001	2	/P	O-Ring, 3/8 OD Tube

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Transmission - Differential

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Transmission - Differential

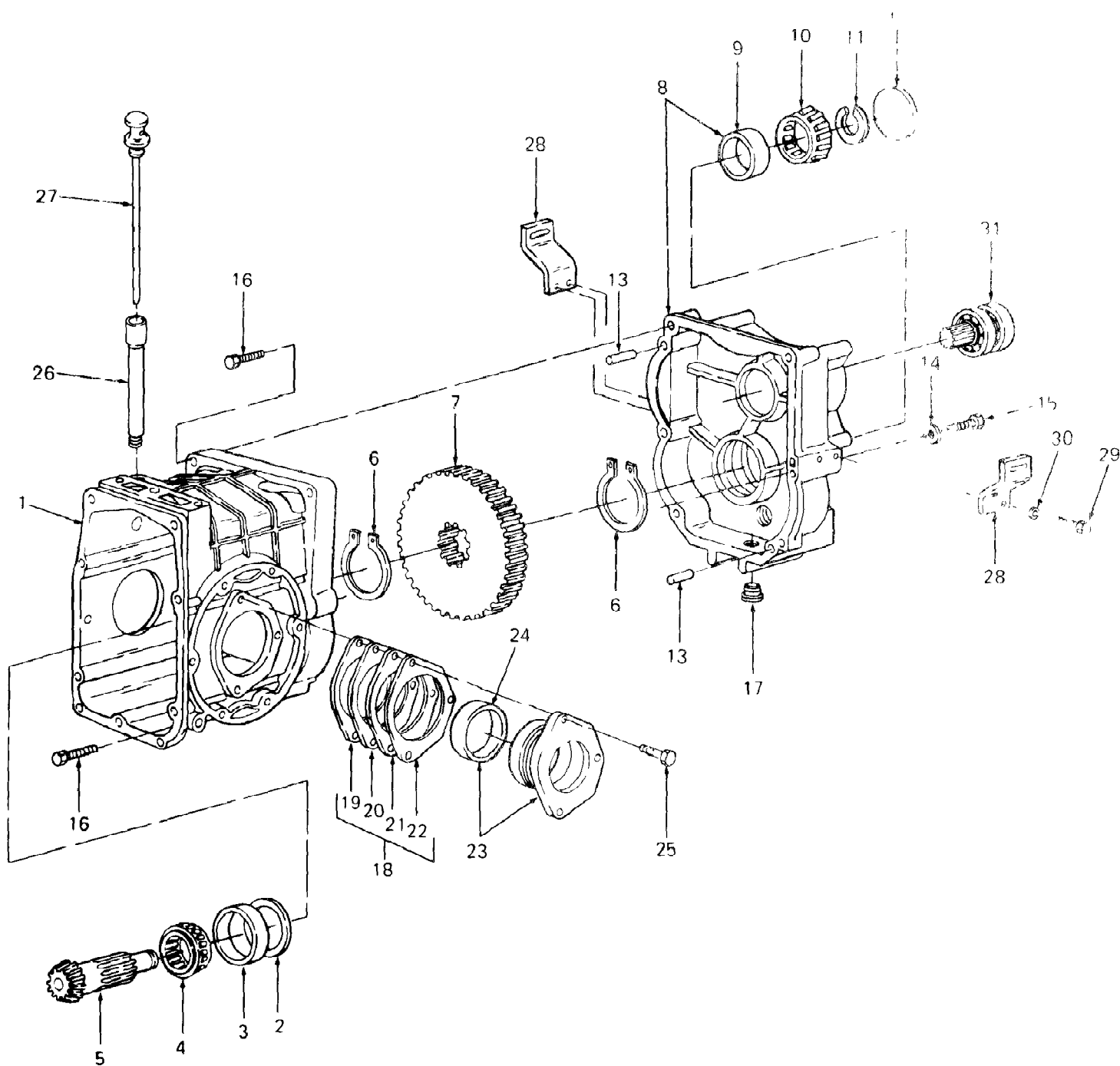
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Ref #	Part Number	Qty	S/P/F	Description
1	717-3204A	1	/P	Housing Assy, Rear Axle
2	721-3015	1	S	Gasket, Rear Cover
3	703-0905	1	/P	Plate, Rear Cover
4	717-3217	1	S	Gear Assy, Ring w/Case
5	717-3137	1		Plate, Differential Flange
6	710-0643	1	/P	Bolt, Hex Patch, 5/16-18 X 1.0 Lg GR5
7	741-3038	2	S	Cone, Roller Brg
8	716-0133	2		Ring, Retaining
9	717-3113	2	/P	Gear, Pinion - 10T
10	717-3133	1		Shaft, Cross
11	717-3112	2		Gear, Side 16T
12	723-3021	1	/P	Breather, Housing
13	710-3117	9		Bolt, Hex Patch, 3/8 - 16 X .62 Lg GR5

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Transmission - Rear And Adapter Housings



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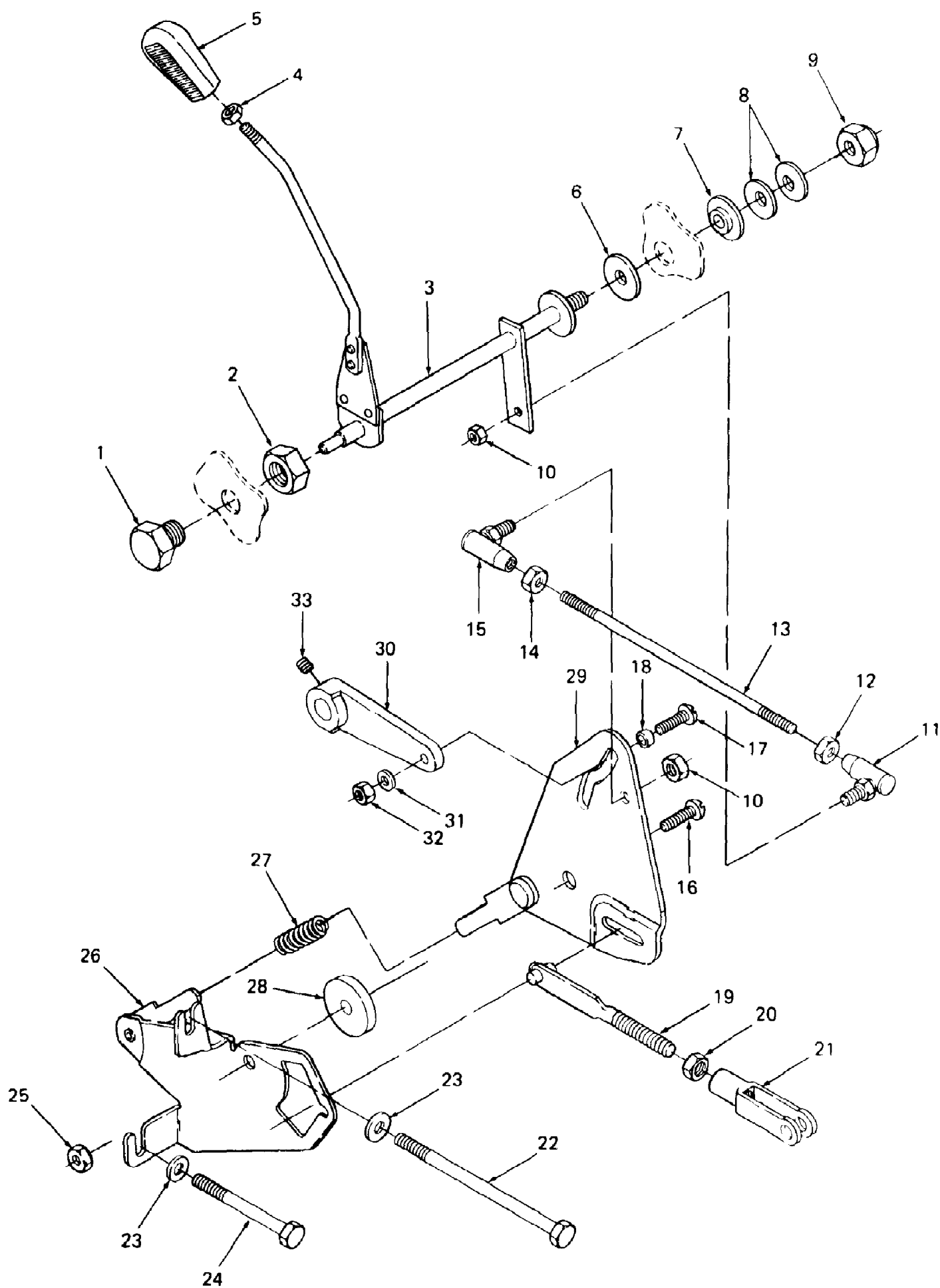
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Transmission - Rear And Adapter Housings

Ref #	Part Number	Qty	S/P/F	Description
1	717-3204A	1	/P	Housing Assy, Rear Transaxle (Includes Ref No. 2 & 3)
	723-3034	1		Gasket, Eliminator, 24 cc Tube
	723-3036	1	F	Primer, Gasket, 6 oz Can
	723-3035	1		Remover, Gasket, 12 oz Can
2	717-3123	2		Shim, Rear Bearing Cup, .004 Thk Quantity of AR may be substituted.
	717-3124	2		Shim, Rear Bearing Cup, .014 Thk Quantity of AR may be substituted.
	717-3125	2	/P	Shim, Rear Bearing Cup, .007 Thk Quantity of AR may be substituted.
3	741-0370	1		Cup, Roller Bearing
4	741-0371	1		Cone, Roller Bearing
5	717-3070	1	/P/F	Shaft, Bevel Pinion
6	716-0138	2	/P	Ring, Retaining, 1.312 Dia
7	717-3327	1		Gear, Reduction - 71T
8	618-3071	1		Adapter Housing Assy (Includes Ref No. 9)
9	741-0372	1	S	Cup, Roller Bearing
10	741-0373	1	S	Cone, Roller Bearing
11	717-3127	1	/P	Retainer, Front Bearing, .125 Thk
	717-3128	1	S	Retainer, Front Bearing, .119 Thk
	717-3129	1	/P	Retainer, Front Bearing, .113 Thk
	717-3130	1	/P	Retainer, Front Bearing, .107 Thk
	717-3131	1	S	Retainer, Front Bearing, .101 Thk
	717-3132	1	/P	Retainer, Front Bearing, .131 Thk
12	726-0216	1	/P	Plug, Expansion, 2.12 OD
13	715-0146	2		Pin, Dowel, 3/8 Dia X 5/8 Lg
14	736-0141	2	S	Washer, Spring, .445 X .75 X .017 Thk
15	710-3229	2		Screw, Hex Cap, 7/16-14 X 2.75 Lg GR5
16	710-3238	4		Bolt, Hex Patch, 7/16-14 X 1.75 Lg GR5
17	737-0177	1	/P	Plug, Drain Use Teflon Sealing Tape
18	759-3430	1		Shim Package (Includes Ref No. 19 (Qty 3), 20 (Qty 4), 21 (Qty 2) & 22 (Qty 2))
19	717-3097	1	S	Shim, Bearing Retainer, .004 Thk
20	717-3098	1	S	Shim, Bearing Retainer, .007 Thk
21	717-3099	1	/P	Shim, Bearing Retainer, .014 Thk
22	717-3100	1	/P	Shim, Bearing Retainer, .028 Thk
23	618-3039	2	S	Retainer Assy, Bearing (Includes Ref No. 24)
24	741-3039	2	S	Cup, Roller Bearing
25	710-3118	6	/P	Bolt, Hex Patch, 3/8-16 X 1.0 Lg GR5
26	749-3161	1		Tube, Dipstick Use Teflon Sealing Tape
27	727-3095	1		Blade Assy, Dipstick
28	703-2050	2	S	Support, Transmission
	710-3094	2	S	Screw, Hex Cap, 3/8-16 X 1.0 Lg GR8
	736-0258	2	/P	Washer, Flat, 3/8
	736-0169	2	S	Washer, Lock, 3/8
	712-3017	2	S	Nut, Hex, 3/8-16
29	710-3094	4	S	Screw, Hex Cap, 3/8-16 X 1.0 Lg GR8
30	736-0169	4	S	Washer, Lock, 3/8
31	618-3000	1	S	Pinion Assy, Input

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Transmission Controls

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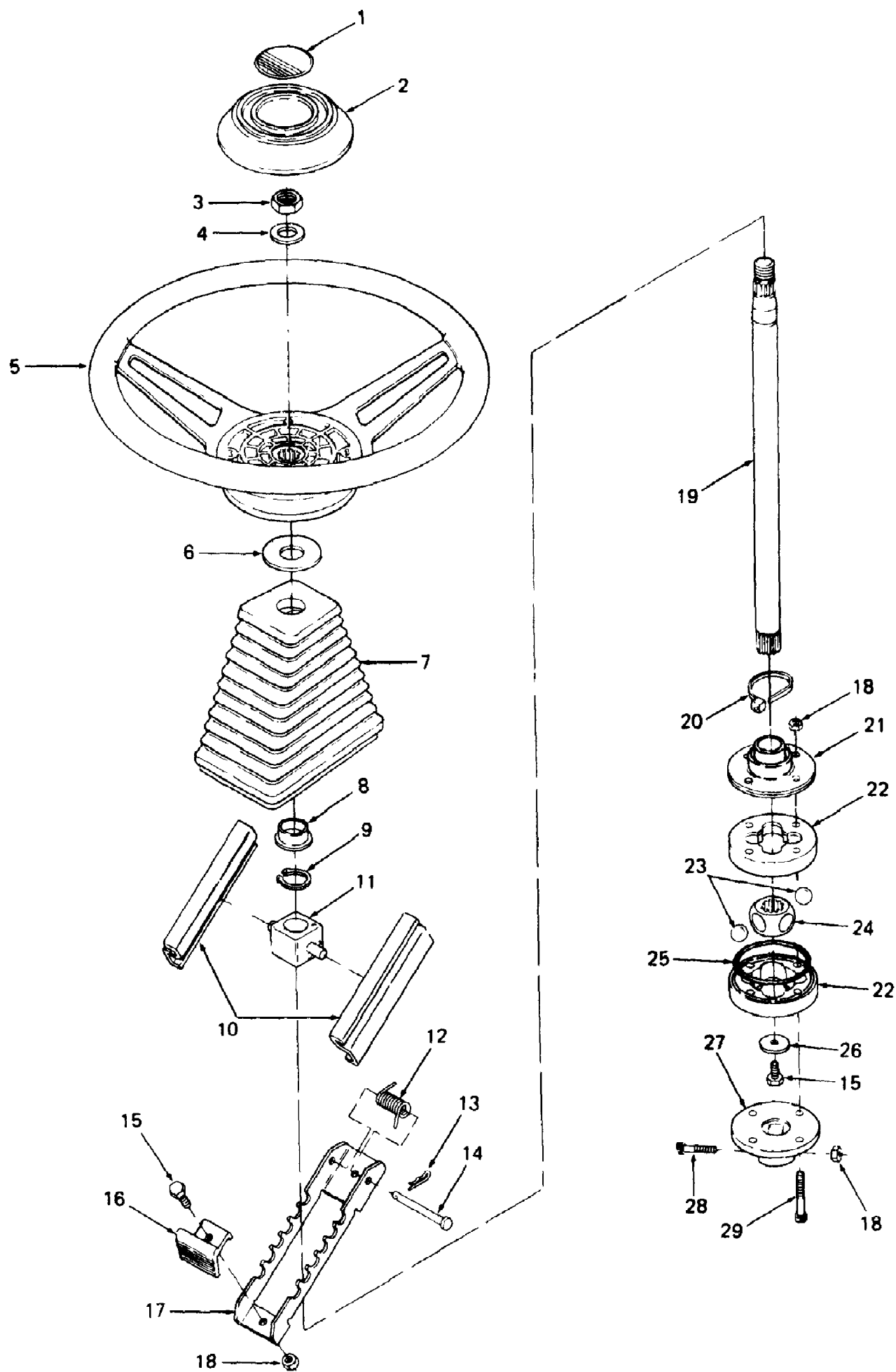
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Transmission Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3033	1		Screw, Rockshaft Bearing, 3/4-16 X .75 Lg
2	712-3026	1	S	Nut, Hex Jam, 3/4-16 GR5
3	703-1838	1		Shaft Assy, Cross
4	712-3008	1	S	Nut, Hex Jam, 3/8-16 GR5
5	731-3108	1		Knob, Speed Control
6	723-3055	1	S	Disc, Friction
7	748-3024	1		Spacer, Shouldered
8	736-3022	2	S	Washer, Bell
9	712-3053	1	S	Nut, Hex Top Lock, 1/2-20
10	712-0305	2	S	Nut, Hex Patch Lock, 5/16-24
11	723-3011	1	S	Ball Joint, 5/16-24
12	712-3025	1		Nut, Hex Jam, 5/16-24 Trd
13	747-3157	1		Rod, Connecting
14	712-3045	1	S	Nut, Hex Jam, 5/16-24 LH Trd
15	723-3012	1	S	Ball Joint, 5/16-24 LH Trd
16	710-0971	1		Screw, Truss Hd, 5/16-18 X 1
17	710-0166	1	S	Screw, Truss Hd, 1/4-20 X 1
18	750-3062	1	S	Spacer, 3/8 OD X .700
19	703-2105	1		Rod, Control
20	712-3001	1	S	Nut, Hex Jam, 3/8-24 GR5
21	719-3013	1	/P	Clevis Adjustment
	711-3037	1	S	Pin, Clevis
	736-0140	1	S	Washer, Flat, .385 X .62 X .063 Thk
	714-0507	1	S	Pin, Cotter, 3/32 Dia
22	710-3226	1		Bolt, Hex Patch, 5/16-18 X 5.5 Lg GR5
23	736-3008	2	S	Washer, Flat, .344 X .750 X .105 Thk
24	710-3227	1		Bolt, Hex Patch, 5/16-18 X 3.0 Lg GR5
25	712-3007	1	/P	Nut, Hex Jam, 5/16
26	603-0010	1	S	Arm Assy, Cam
27	732-0330	1	S	Spring, Compression
28	738-3094	1		Spacer, Shouldered
29	603-0011	1		Cam Assy, Return
30	748-3043	1		Pintle, Control
31	736-0329	1	S	Washer, Lock, 1/4
32	712-3006	1	/P	Nut, Hex, 1/4
33	710-3242	1		Set Screw, Socket w/Patch

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Upper Steering

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Upper Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	779-3599	1	/P	Label, Steering Cap
2	731-3104	1	S	Cap, Steering Wheel
3	712-3056	1	/P	Nut, Hex Jam, 5/8-18
4	736-0187	1	/P	Washer, Flat, .640 X 1.24 X .06 Thk HDN
5	731-3103	1		Wheel, Steering
6	736-3094	1	S	Washer, Flat, .758 X 2.0 X .030 Thk
7	735-3028	1		Boot, Steering Shaft
	732-3066	1		Retainer, Boot
8	741-0338	1	/P	Bearing, Flange
9	716-0101	1	S	Ring, Snap
10	731-3093	2		Guide
11	731-3094	1		Bushing, Shaft Guide
12	732-3064	1	S	Spring-Tilt, Torsion
13	714-0104	1	S	Pin, Internal Cotter
14	711-3295	1	S	Pin, Clevis, .25 Dia X 2.38 Lg
15	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
16	731-3107	1	S	Button, Tilt Control
17	703-1805	1		Plate, Tilt Control
18	712-0107	6	S	Nut, Hex Patch Lock, 1/4-20
19	738-3080	1		Shaft, Upper Steering, 16.75 Lg
20	725-0157	1	/P	Strap, Tie
21	735-3029	1		Boot, Coupling
	737-3023	1 oz		Grease, CV Polyrex
22	748-3030A	2	/P	Coupling, Drive w/O-Ring Groove
23	723-3022	2	/P	Ball, Steel, 5/8 Dia Chrome
24	748-3029	1		Hub, Drive
25	721-3025	1		O-Ring, 2.489 X .070
26	736-3092	1	/P	Washer, Flat, .265 X 1.0 X .030 Thk HDN
27	748-3033	1		Adapter, Steering
28	710-3213	1		Screw, Socket Hd Cap, 1/4-20 X 1.12 Lg
29	710-3211	4		Screw, Socket Hd Cap, 1/4-20 X 1.75 Lg