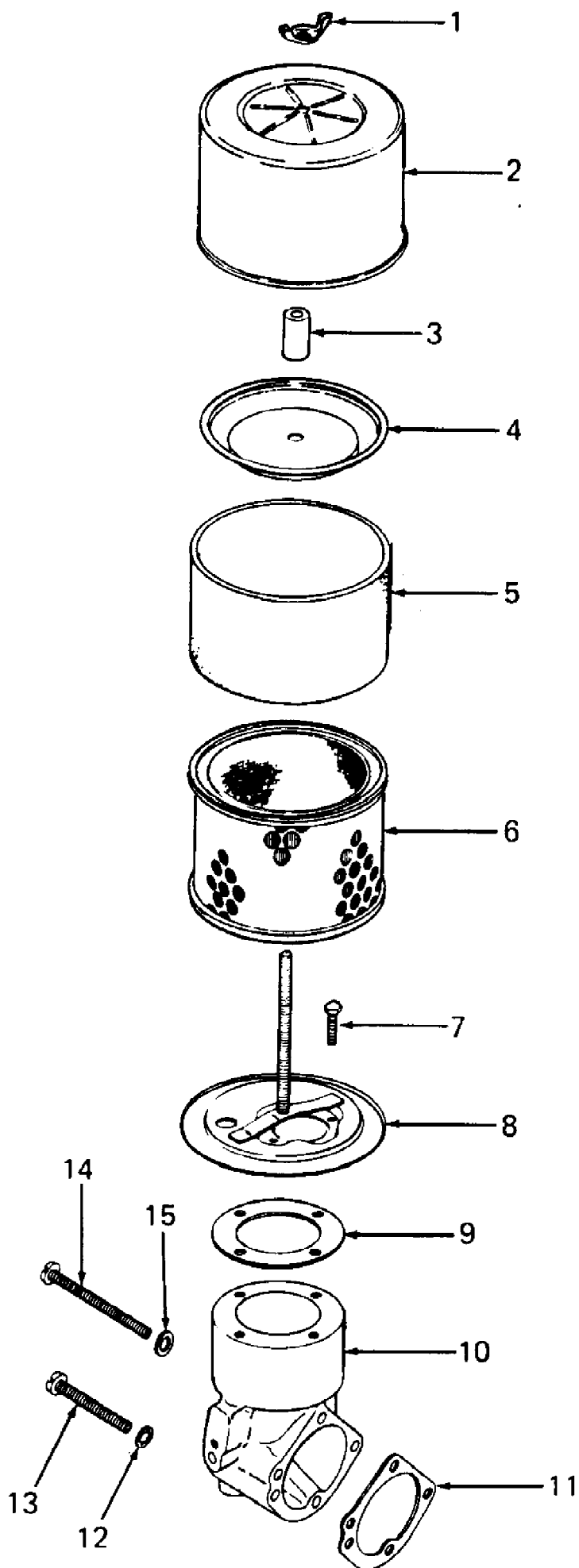


1811 & 1812 S/N 756,300 - 799,999
Air Intake

Page 1 of 91



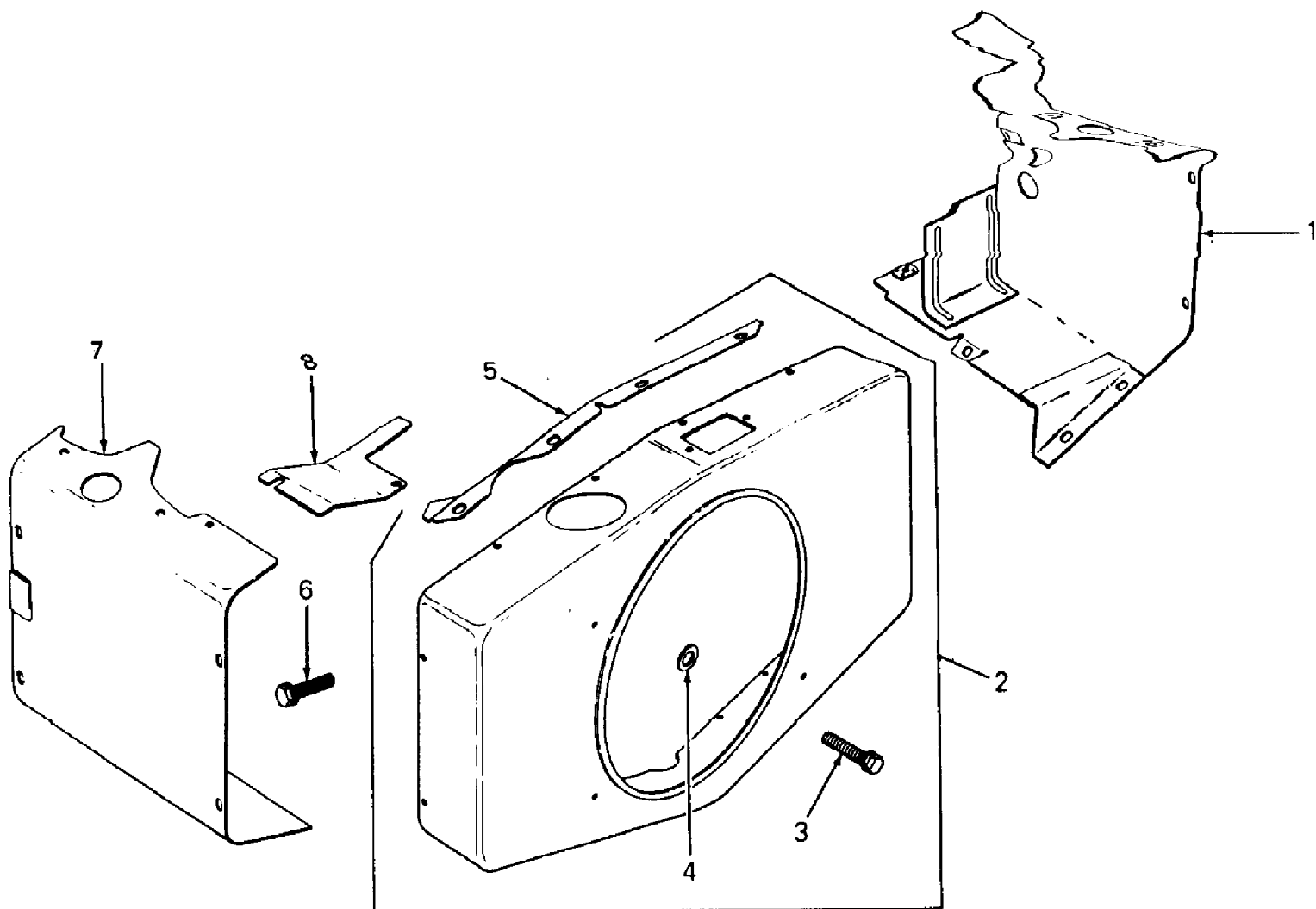
1811 & 1812 S/N 756,300 - 799,999
Air Intake

Page 2 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-X-276-7	1	S	Nut, Wing, 1/4-20
2	KH-45-082-01	1	/P	Cover, Air Cleaner
3	KH-231032	1	/P	Seal, Element Cover
4	KH-52-082-04	1	/P	Cover, Air Cleaner Element
5	KH-45-083-01	1	S	Precleaner
6	759-3359	1	S	Element
7	KH-X-67-98	4	S	Screw, Sltd Hex Wash Hd, #10-32 X 9/16 Lg
8	KH-52-094-06	1	/P	Base, Air Cleaner
9	KH-277093	1	/P	Gasket, Air Cleaner
10	KH-52-054-15	1	S	Elbow, Air Intake
11	KH-277069	1	S	Gasket, Air Intake Elbow
12	KH-X-22-9	2		Washer, I.T. #10
13	KH-X-50-57	2	S	Screw, Sltd Pan Hd, #10-32 X 1.5 Lg
14	KH-X-50-37	1	/P	Screw, Sltd Pan Hd, #10-32 X 2.25 Lg
15	KH-X-25-79	1		Washer, Plain, #10
	KH-25-113-01	1		Decal, Air Cleaner Instruction

1811 & 1812 S/N 756,300 - 799,999
Baffles & Shroud

Page 3 of 91



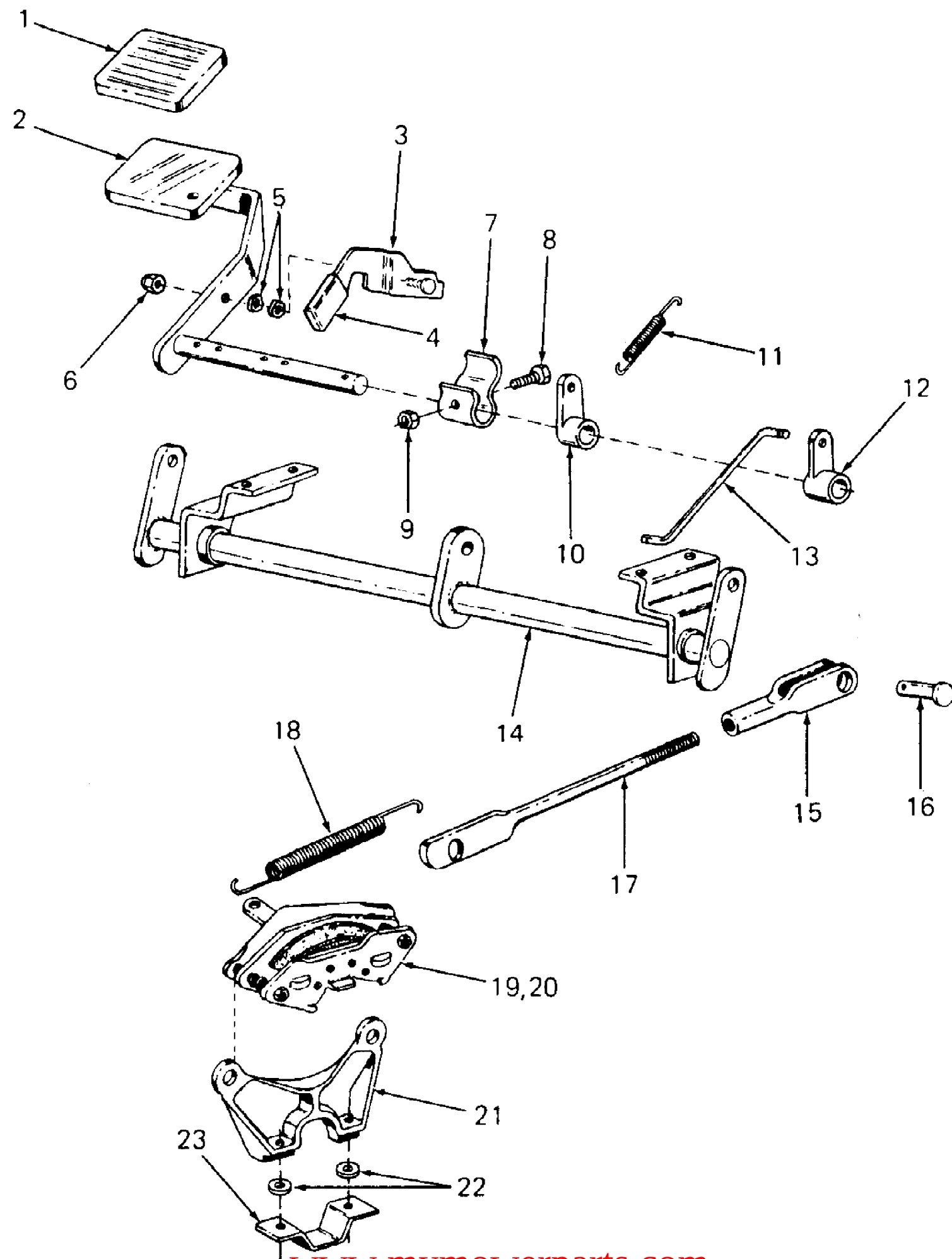
1811 & 1812 S/N 756,300 - 799,999
Baffles & Shroud

Page 4 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-063-18	1	S	Baffle, #1 Cylinder Head
2	KH-52-755-71	1	S	Kit, Blower Housing (Includes 3, 4 & 5)
3	KH-52-086-11	2		Screw, Self Tap, 1/4-20 X 5/8
4	KH-52-468-16	2		Washer, Flat, 1/4
5	KH-52-217-01	1		Support, Upper Housing
6	KH-X-67-83	19	S	Screw, Hex Wash Hd, 1/4-20 X 7/16
7	KH-52-063-21	1	S	Baffle, #2 Cylinder Head
8	KH-52-063-01	1	S	Baffle, #2 Cylinder Top

1811 & 1812 S/N 756,300 - 799,999
Brakes & Connections

Page 5 of 91



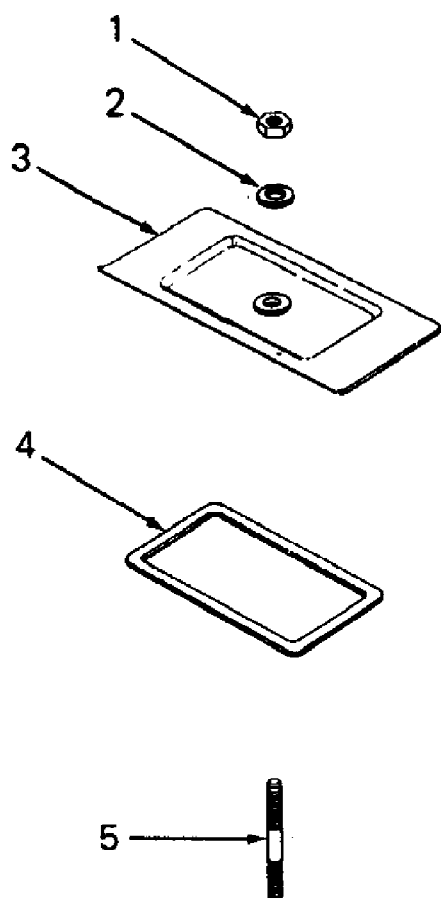
1811 & 1812 S/N 756,300 - 799,999
Brakes & Connections

Page 6 of 91

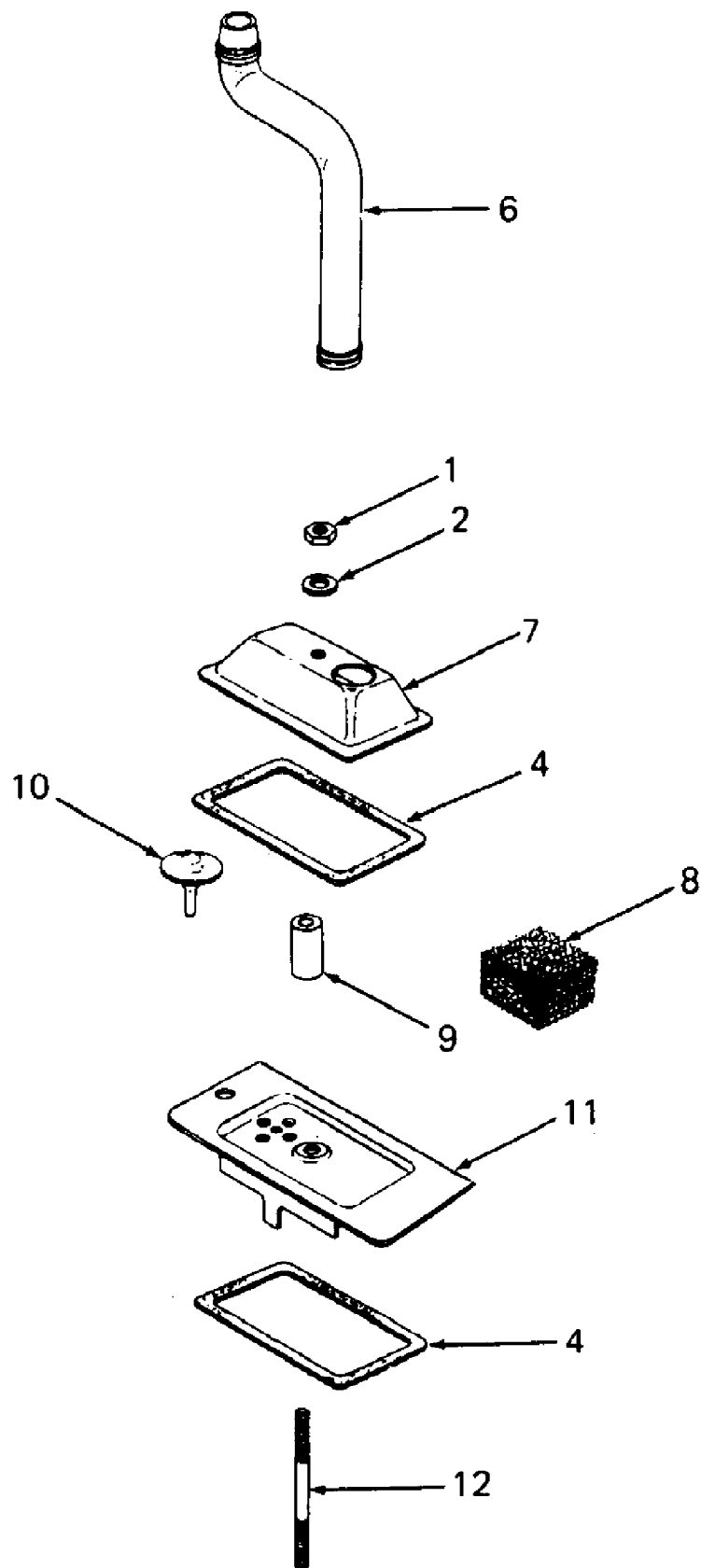
Ref #	Part Number	Qty	S/P/F	Description
1	724-3000	1	S	Pad, Pedal
2	703-0845	1		Pedal Assy, Brake
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
3	703-1393	1		Bracket, Parking Brake
4	720-3019	1	S	Grip, Parking Brake
5	736-3001	2	/P	Washer, Wave, 1/4 Dia
6	712-0324	1	/P	Nut, Hex Insert Lock, 1/4-20
7	732-3039	1		Spring, Switch Operating
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
	726-3000	1	/P	Nut, Speed
8	710-3015	1	/P	Screw, Hex Cap, 1/4-20 X .75 Lg GR5
9	712-0291	1	S	Nut, Hex Center Lock, 1/4-20
10	748-3006	1	S	Lever, Brake
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
11	732-3010	1	S	Spring, Return
12	703-0900	1	S	Lever, Brake
	715-0114	1	S	Pin, Spiral Spring, 1/4 Dia X 1.50 Lg
13	747-3109	1		Rod, Brake Lever
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	714-0474	2	S	Pin, Cotter, 1/8 Dia X .75 Lg
14	703-1395	1	S	Shaft Assy, Brake
	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
	736-0119	4	S	Washer, Lock, 5/16
	712-3010	4	S	Nut, Hex, 5/16-18 GR5
15	719-3013	2	/P	Clevis, Adj
16	711-3010	2	S	Pin, Clevis, 3/8 Dia X 1.0 Lg
	714-0507	2	S	Pin, Cotter, 3/32 Dia X .75 Lg
17	711-3130	2		Rod, Brake
18	732-0260	2	S	Spring, Extension
19	759-3423	1	F	Brake Kit, LH - Caliper
20	759-3424	1		Brake Kit, RH - Caliper
21	719-3048	2	/P	Bracket, Brake Mounting
22	736-3010	4	/P	Washer, Flat, .406 X .812 X .134 Thk
23	703-0222	2		Bracket, Caliper Flange Mounting
	710-3125	4		Bolt, Hex Patch Lock, 3/8-16 X 1.25 Lg GR8

1811 & 1812 S/N 756,300 - 799,999
Breather & Vent

Page 7 of 91



NO. 2 CYLINDER



NO. 1 CYLINDER

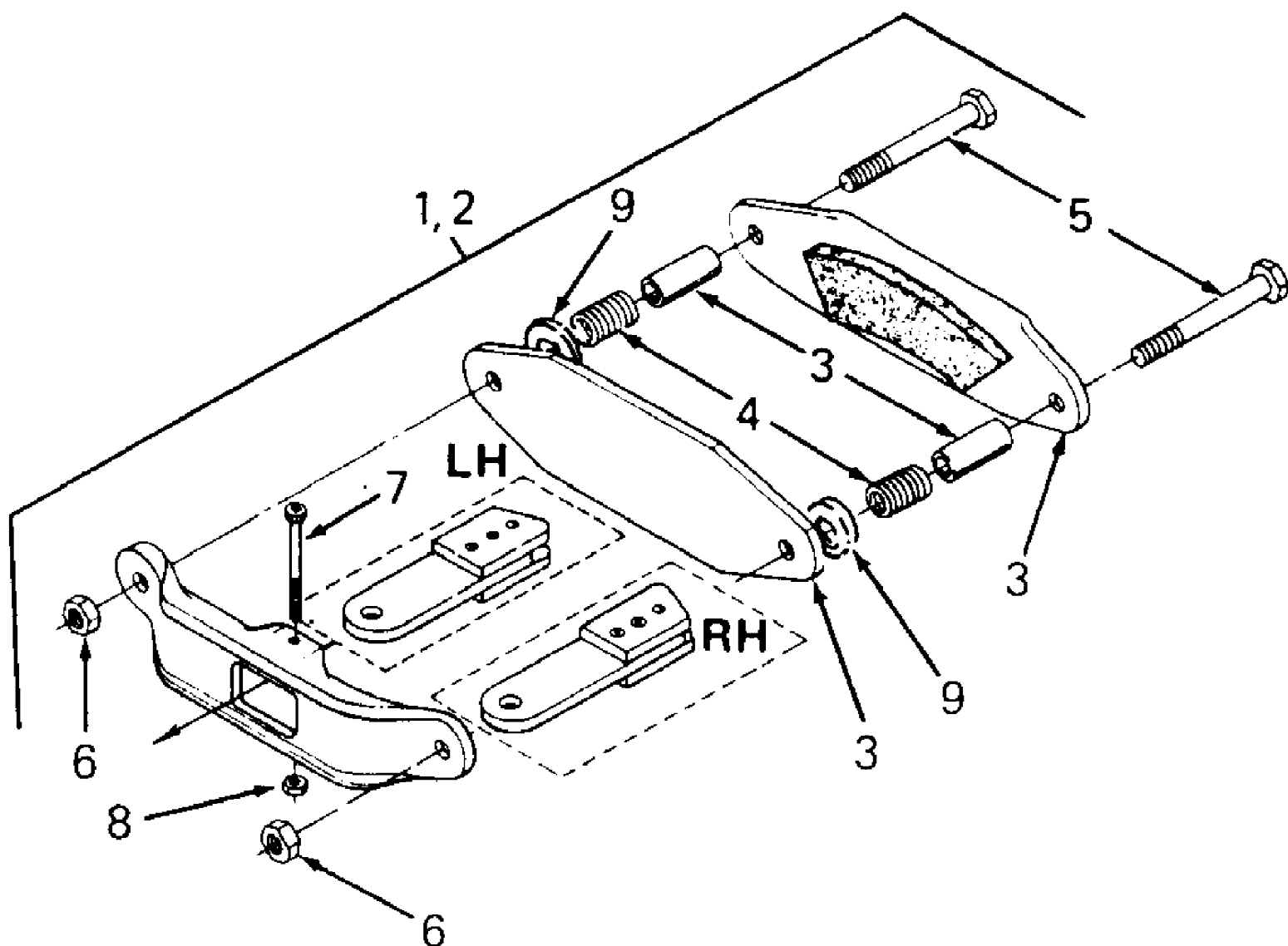
1811 & 1812 S/N 756,300 - 799,999
Breather & Vent

Page 8 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-X-81-1	2		Nut, Hex, 1/4-20
2	KH-X-25-12	2	/P	Washer, Plain, 1/4
3	KH-52-096-18	1		Cover, #2 Cylinder Valve
4	KH-52-055-01	3	S	Gasket, Valve Cover
5	KH-X-352-39	1		Stud, #2 Cylinder Valve Cover, 1/4-20 X 2-1/4
6	KH-52-326-05	1	S	Hose, Breather
7	KH-52-096-08	1	/P	Cover, #1 Upper Cylinder Valve
8	KH-231419	1	S	Filter, Breather
9	KH-52-032-04	1	S	Seal, Breather
10	KH-52-462-01	1	S	Valve, Umbrella
11	KH-52-096-22	1	S	Cover, #1 Lower Cylinder Valve
12	KH-275220	1		Stud, #1 Cylinder Valve Cover, 1/4-20 X 3-1/4

1811 & 1812 S/N 756,300 - 799,999
Caliper Brake Assembly

Page 9 of 91



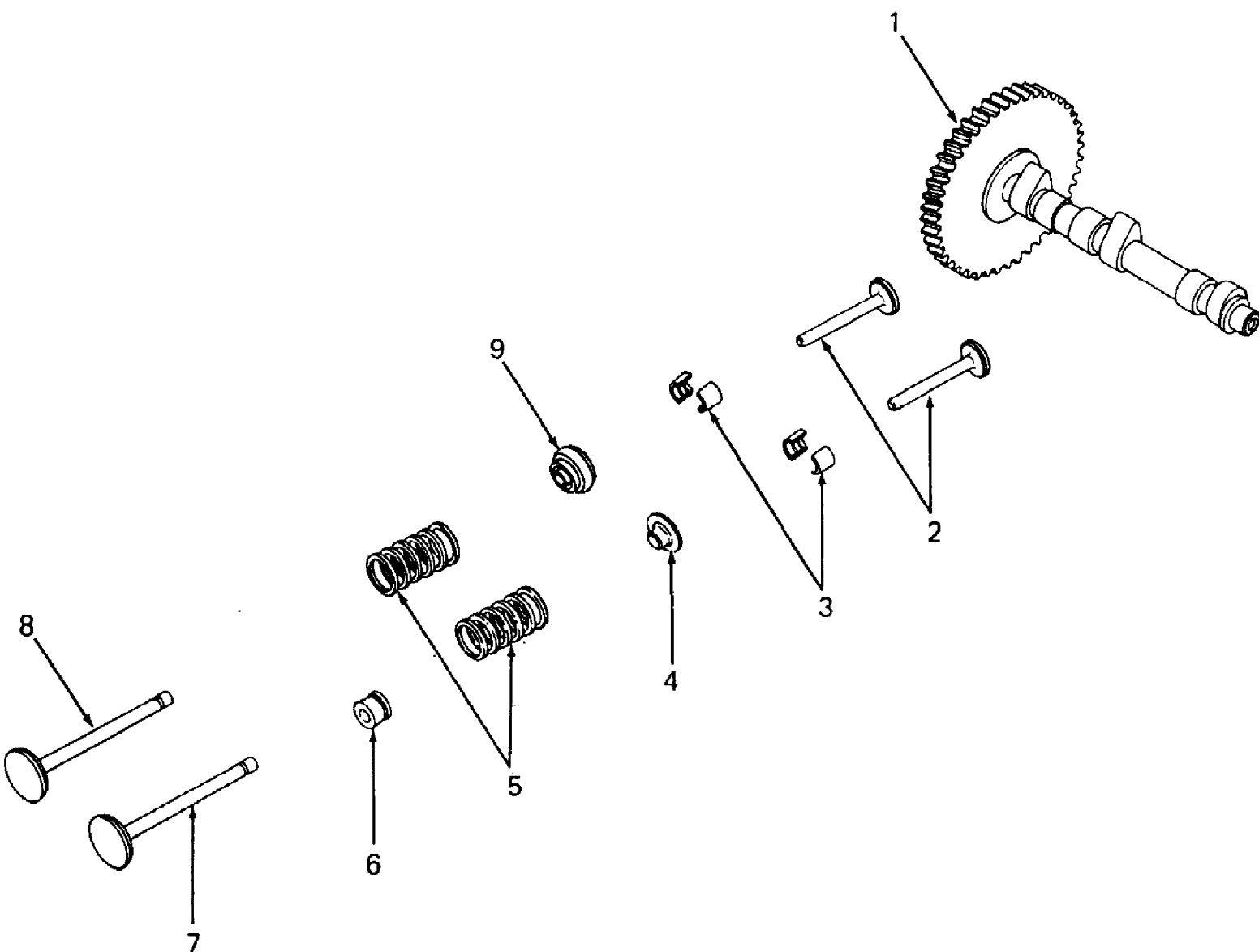
1811 & 1812 S/N 756,300 - 799,999
Caliper Brake Assembly

Page 10 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	759-3423	1		Brake Kit, LH - Caliper
2	759-3424	1		Brake Kit, RH - Caliper
3	759-3185	2	S	Puck Kit, Brake
4	732-3042	4	S	Spring, Compression
5	710-0331	4	/P	Screw, Hex Cap, 3/8-24 X 2.25 Lg
6	712-3054	4	/P	Nut, Hex Lock, 3/8-24
7	710-3133	2		Screw, Socket Hd Shld, 5/16-18 X 1.25 Lg
8	712-3055	2	S	Nut, Hex Top Lock Jam, 5/16-18 GR5
9	736-0344	4	S	Washer, Flat, .390 X 1.0 X .030 Thk HDN

1811 & 1812 S/N 756,300 - 799,999
Camshaft & Valves

Page 11 of 91



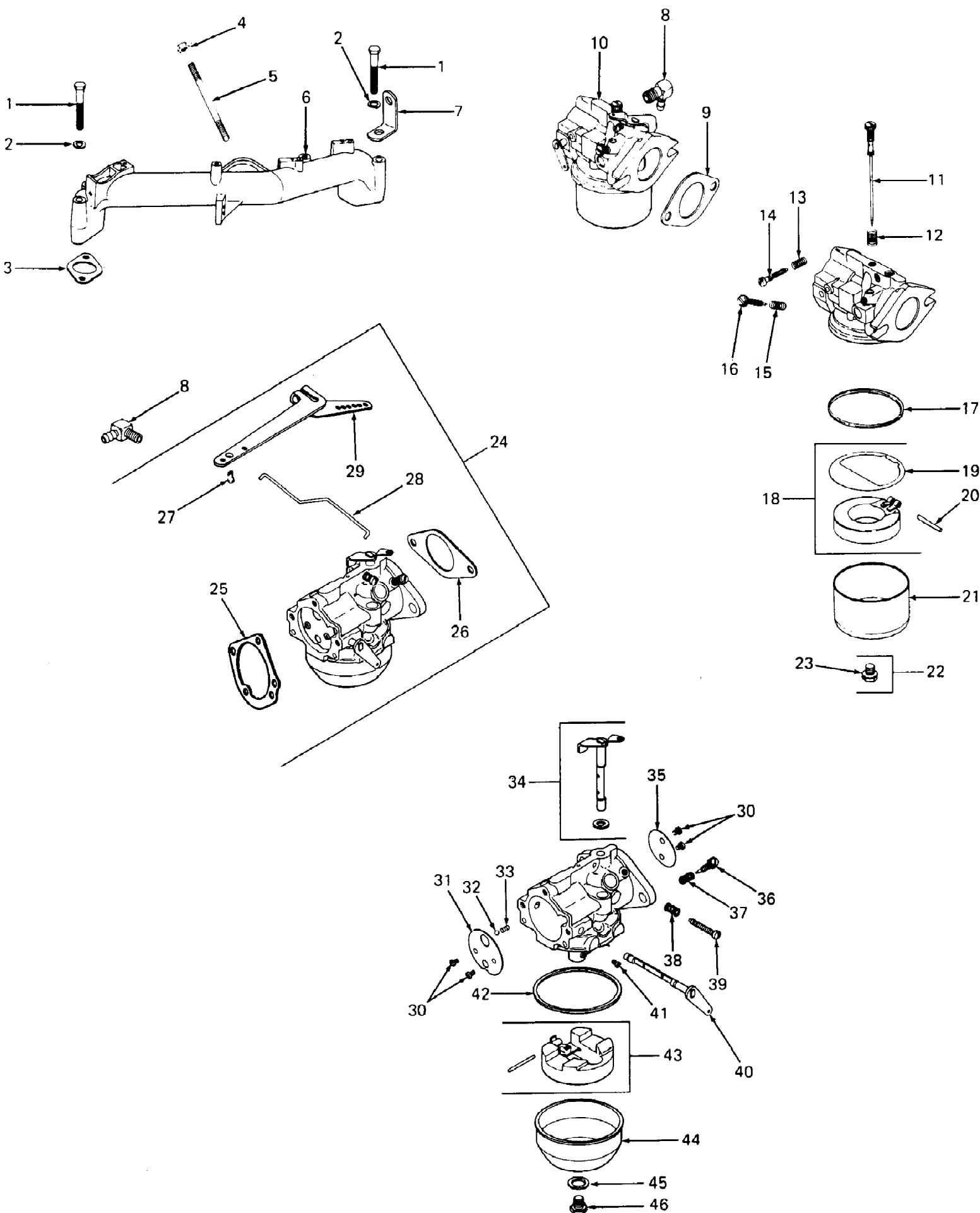
1811 & 1812 S/N 756,300 - 799,999
Camshaft & Valves

Page 12 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-012-07	1	S	Camshaft
2	KH-52-019-03	4		Tappet
3	KH-41-755-10	4	/P	Kit, Retainer
4	KH-230011	2	/P	Retainer, Valve Spring
5	KH-25-089-01	4		Spring, Valve
6	KH-52-032-13	2	S	Seal, Intake Valve Stem
7	KH-52-017-08	2		Valve, Intake
8	KH-52-016-02	2	/P	Valve, Exhaust
9	KH-52-413-01	2	/P	Rotator Valve

1811 & 1812 S/N 756,300 - 799,999
Carburetor

Page 13 of 91



1811 & 1812 S/N 756,300 - 799,999
Carburetor

Page 14 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-X-6-8	4		Screw, H.C., 5/16-18 X 2.75 Lg
2	KH-X-21-1	4		Washer, Lock, 5/16
3	KH-52-041-09	1	S	Gasket, Intake Manifold
4	KH-X-77-2	2		Nut, Hex Jam, 5/16-18
5	KH-X-352-37	2	S	Stud, 5/16-18 X 1.0 Lg
6	KH-52-164-10	1		Manifold, Intake
7	KH-52-445-02	2		Strap, Lifting
8	KH-25-155-02	1	/P	Connector, 90
9	KH-271030	1	/P	Gasket, Carburetor
10	KH-52-053-18	1	S/F	Carburetor Assembly (Includes Ref No. 11, 12, 13, 14, 15, 16, 17, 18, 20, 21 & 22)
11	KH-52-103-01	1	/P	Needle, Main Fuel (For Engines Built Before Serial No. 162950099-6)
12	KH-200383	1	/P	Spring, Main Fuel (For Engines Built Before Serial No. 162950099-6)
13	KH-232555	1		Spring, Idle Speed (For Engines Built Before Serial No. 162950099-6)
14	KH-232556	1		Screw, Idle Speed Adj (For Engines Built Before Serial No. 162950099-6)
15	KH-200380	1		Spring, Idle Fuel (For Engines Built Before Serial No. 162950099-6)
16	KH-277210	1		Needle, Idle Fuel Adj (For Engines Built Before Serial No. 162950099-6)
17	KH-200375	1	/P	Gasket, Bowl (For Engines Built Before Serial No. 162950099-6)
18	KH-25-757-03	1	S/F	Kit, Float (Includes Ref No. 19)
19	KH-25-041-02	1	/P	Gasket, Bowl Baffle (For Engines Built Before Serial No. 162950099-6)
20	KH-200376	1	/P	Pin, Float Hinge (For Engines Built Before Serial No. 162950099-6)
21	KH-235448	1	/P	Bowl, Fuel (For Engines Built Before Serial No. 162950099-6)
22	KH-47-100-06	1	S/F	Screw, Bowl Retainer (Includes Ref No. 23)
23	KH-200372	1		Gasket, Bowl Retainer Screw (For Engines Built Before Serial No. 162950099-6)
	KH-25-757-02	1	/P	Kit, Carburetor Repair (For Engines Built Before Serial No. 162950099-6)
	KH-25-757-05	1		Kit, Throttle & Choke Repair (For Engines Built Before Serial No. 162950099-6)
24	KH-52-853-04	1	S/F	Kit, Carburetor w/Linkage [Includes Ref No. 25, 26, 27 (Qty 2), 28, 29, 30 (Qty 4), 31 thru 46]
25	KH-277069	1	S	Gasket, Elbow (For Engines Built After Serial No. 162950098-6)

1811 & 1812 S/N 756,300 - 799,999
Carburetor

Page 15 of 91

Ref #	Part Number	Qty	S/P/F	Description
26	KH-271030	1	/P	Gasket, Carburetor (For Engines Built After Serial No. 162950098-6)
27	KH-25-158-07	2	S	Bushing, Linkage Retaining (For Engines Built After Serial No. 162950098-6)
28	KH-52-079-05	1	S	Linkage, Governor (For Engines Built After Serial No. 162950098-6)
29	KH-52-186-06	1		Arm, Governor (For Engines Built After Serial No. 162950098-6)
30	KH-25-086-27	4	/P	Screw, Throttle & Choke Plate (For Engines Built After Serial No. 162950098-6)
31	KH-25-146-03	1		Plate, Choke (For Engines Built After Serial No. 162950098-6)
32	KH-25-194-01	1		Ball, Choke Friction (For Engines Built After Serial No. 162950098-6)
33	KH-25-089-03	1		Spring, Choke Friction (For Engines Built After Serial No. 162950098-6)
34	KH-52-144-16	1		Shaft, Throttle w/Lever & Seal (For Engines Built After Serial No. 162950098-6)
35	KH-25-146-02	1		Plate, Throttle (For Engines Built After Serial No. 162950098-6)
36	KH-25-368-01	1		Needle, Idle Fuel Adj (For Engines Built After Serial No. 162950098-6)
37	KH-25-089-02	1		Spring, Idle Fuel (For Engines Built After Serial No. 162950098-6)
38	KH-25-089-04	1		Spring, Idle Speed (For Engines Built After Serial No. 162950098-6)
39	KH-25-086-26	1		Screw, Idle Speed Adj (For Engines Built After Serial No. 162950098-6)
40	KH-52-090-13	1		Lever, Choke (For Engines Built After Serial No. 162950098-6)
41	KH-52-337-03	1		Jet, Main (For Engines Built After Serial No. 162950098-6)
42	KH-25-041-04	1	/P	Gasket, Bowl (For Engines Built After Serial No. 162950098-6)
43	KH-25-757-09	1	/P	Kit, Float (For Engines Built After Serial No. 162950098-6)
44	KH-25-104-01	1		Bowl, Fuel (For Engines Built After Serial No. 162950098-6)
45	KH-25-041-03	1	/P	Gasket, Bowl Retainer Screw (For Engines Built After Serial No. 162950098-6)
46	KH-25-100-05	1	S	Screw, Bowl Retainer (For Engines Built After Serial No. 162950098-6)

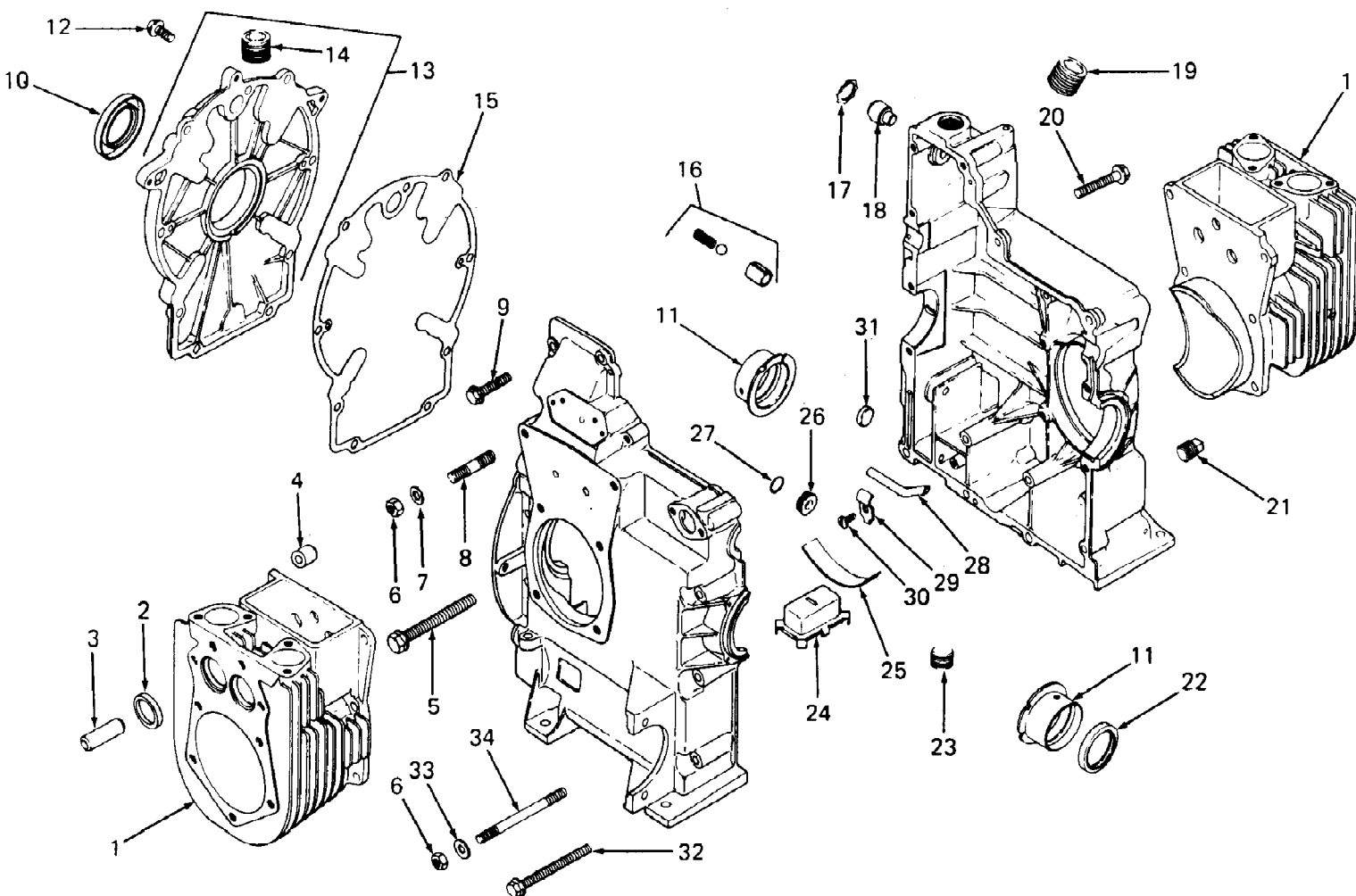
1811 & 1812 S/N 756,300 - 799,999
Carburetor

Page 16 of 91

Ref #	Part Number	Qty	S/P/F	Description
	KH-25-757-08	1	S	Kit, Carburetor Repair (For Engines Built After Serial No. 162950098-6)
	KH-52-755-74	1		Kit, High Altitude (For Engines Built After Serial No. 162950098-6)

1811 & 1812 S/N 756,300 - 799,999
Crankcase

Page 17 of 91



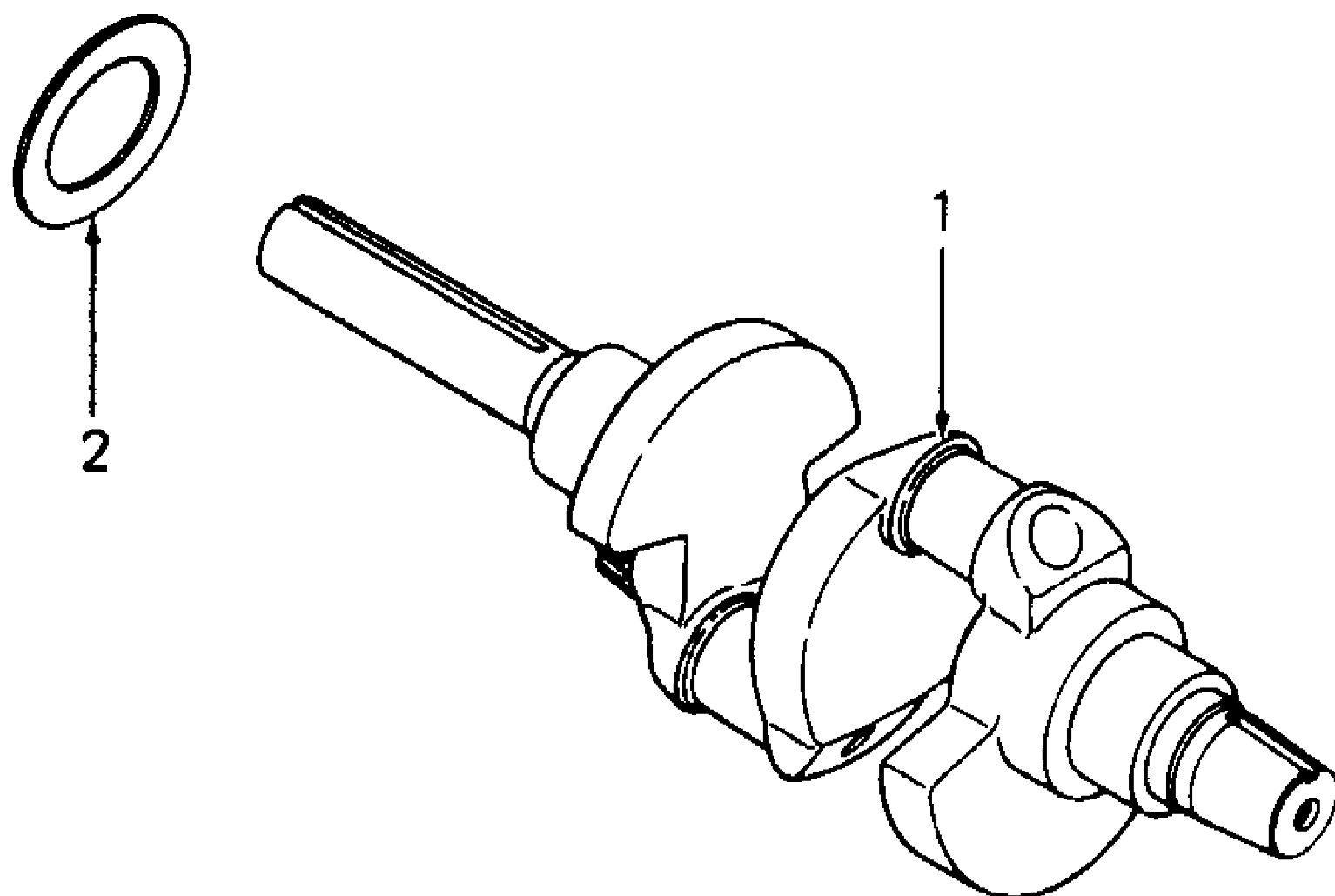
1811 & 1812 S/N 756,300 - 799,999
Crankcase

Page 18 of 91

Ref #	Part Number	Qty	S/P/F	Description
	KH-52-522-71	1		Short Block
	KH-24506	1	/P	Engine, Complete
1		1		Kit, Cylinder See Service Bulletin CC194
2	KH-230265	4	/P	Insert, Valve Seat
3	KH-52-316-06	4	S	Guide, Valve
4	KH-52-158-04	2		Bushing, Locating
5	KH-25-086-13	2		Screw, Hex Flange, 3/8-16 X 3.62 Lg
6	KH-X-82-2	16		Nut, Hex, 5/16-18
7	KH-52-468-12	12		Washer, Flat
8	KH-52-072-12	12		Stud, Step, 5/16-18 X .75, 3/8-16 X .62, 2.0 Lg
9	KH-25-086-10	3		Screw, Hex Flange, 5/16-18 X 1.5 Lg
10	KH-X-583-5	1	/P	Seal, Rear Oil
11	KH-52-030-10	2	S	Bearing, Sleeve (Std)
	KH-52-030-11	2	S	Bearing, Sleeve (.010)
	KH-52-030-12	2		Bearing, Sleeve (.020)
12	KH-X-802-9	9		Screw, Wash Hd, 5/16-18 X 1.0 Lg
13	KH-52-755-56	1	/P	Kit, Closure Plate (Includes Ref No. 14)
14	KH-X-75-23	1	S	Plug, Hex Ctsk, 1/8 NPTF
15	KH-52-041-15	1	S	Gasket, Closure Plate (NOTE: To Be Used on Engines with Serial No. Before 162670865-6)
16	KH-52-755-50	1	/P	Kit, Oil Relief
17	KH-X-269-43	1	/P	Ring, Retaining
18	KH-52-078-05	1	S	Shaft, Governor
19	KH-52-139-07	1		Plug, Pipe, 1/16 X 27 NPTF
20	KH-25-086-12	2		Screw, Hex Flange, 5/16-18 X 2.0 Lg
21	KH-52-139-02	1	/P	Plug, Bottom Drain, 3/8
22	KH-52-032-10	1	S	Seal, Front Oil
23	KH-X-75-32	2	S	Plug, Hex Ctsk, 3/8 NPTF
24	KH-52-095-03	1		Housing, Oil Pickup
25	KH-52-237-02	1	/P	Clamp, Spring
26	KH-52-139-08	1	/P	Plug, 3/4 OD
27	KH-52-141-02	1	/P	O-Ring
28	KH-52-123-10	1	S	Tube, Oil Pickup
29	KH-52-237-05	1		Clamp, Tube
30	KH-X-67-64	1	S	Screw, Hex Wash Hd, #10-32 X 7/16 Lg
31	KH-X-702-15	1	S	Plug, Cup, 5/16
32	KH-25-086-11	6		Screw, Hex Flange, 5/16-18 X 3.5 Lg
33	KH-41-468-01	4		Washer, Plain
34	KH-X-352-33	2		Stud, 5/16-18 X 4.12 Lg

1811 & 1812 S/N 756,300 - 799,999
Crankshaft

Page 19 of 91



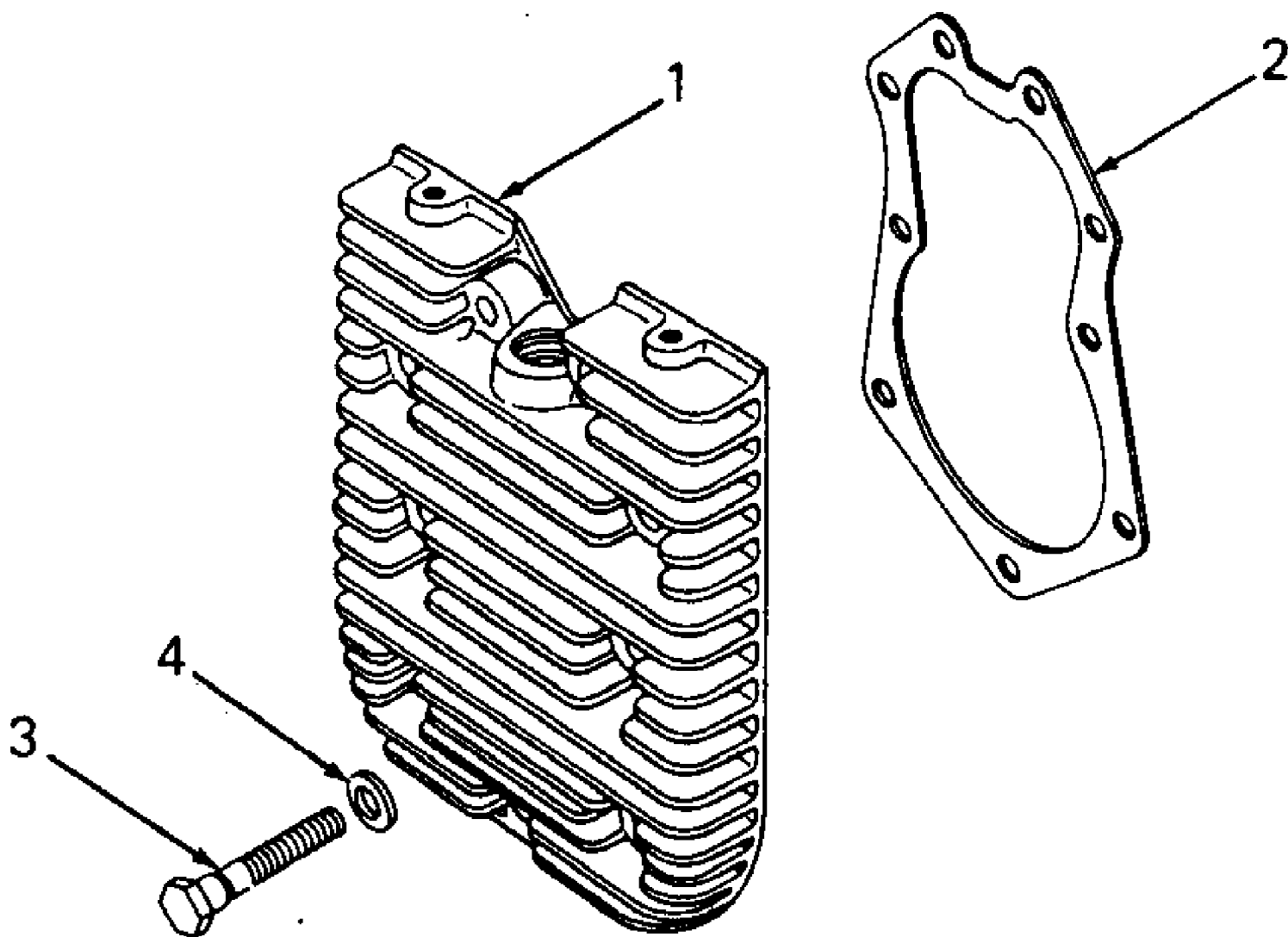
1811 & 1812 S/N 756,300 - 799,999
Crankshaft

Page 20 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-014-66	1	/P	Crankshaft, 2-51/64" X 1-1/8" Tapped PTO
2	KH-52-468-03	AR		Washer, Thrust, .119/.112
	KH-52-468-04	1	/P	Washer, Thrust, .128/.131
	KH-52-468-05	AR		Washer, Thrust, .137/.140

1811 & 1812 S/N 756,300 - 799,999
Cylinder Head

Page 21 of 91



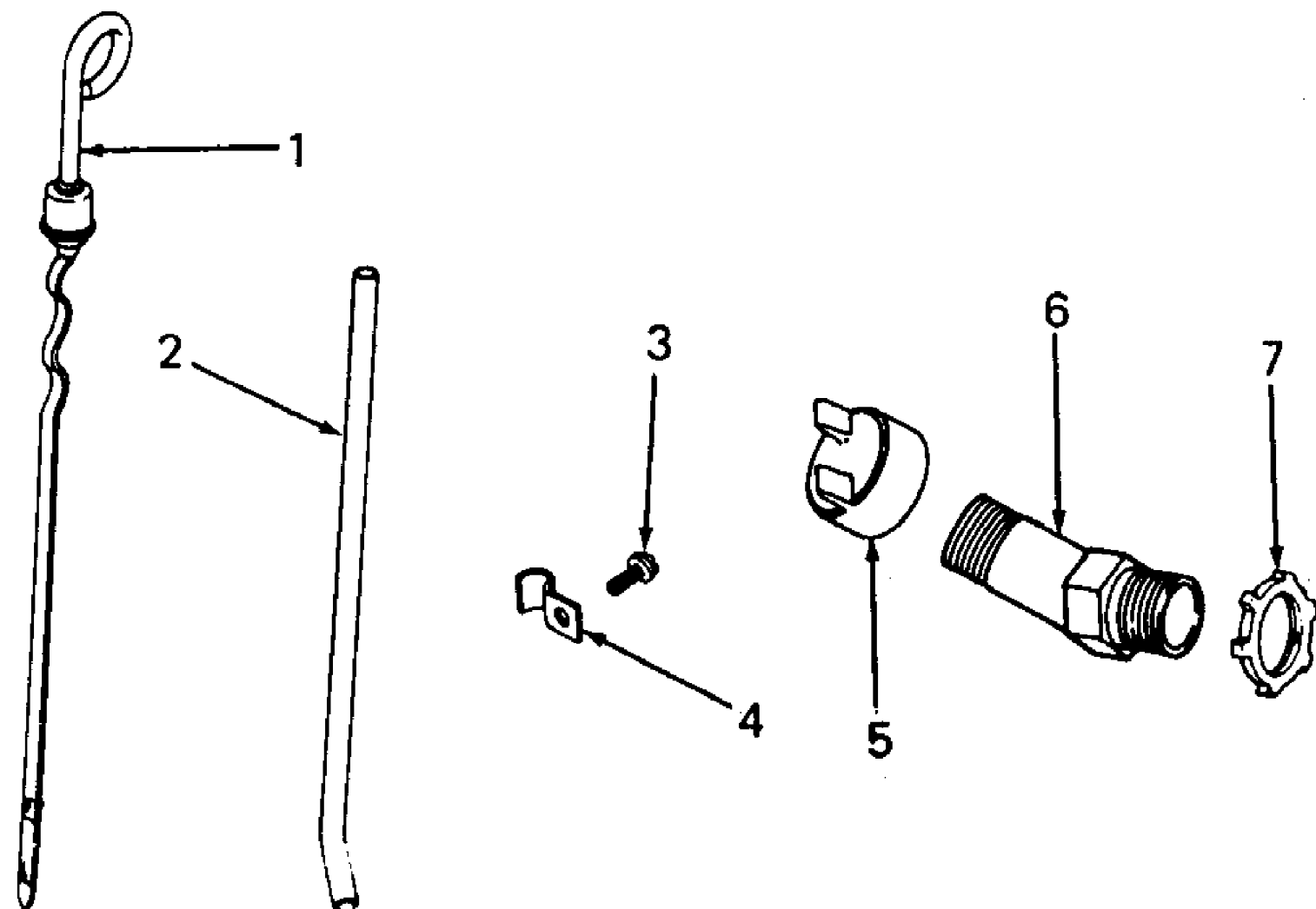
1811 & 1812 S/N 756,300 - 799,999
Cylinder Head

Page 22 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-015-08	2	/P	Head, Cylinder
2	KH-52-041-18	2	S	Gasket, Head
3	KH-41-086-02	18	/P	Screw, Hex Hd, 5/16-18 X 1-1/2
4	KH-220534	18	/P	Washer, Plain, 5/16

1811 & 1812 S/N 756,300 - 799,999
Dipstick

Page 23 of 91



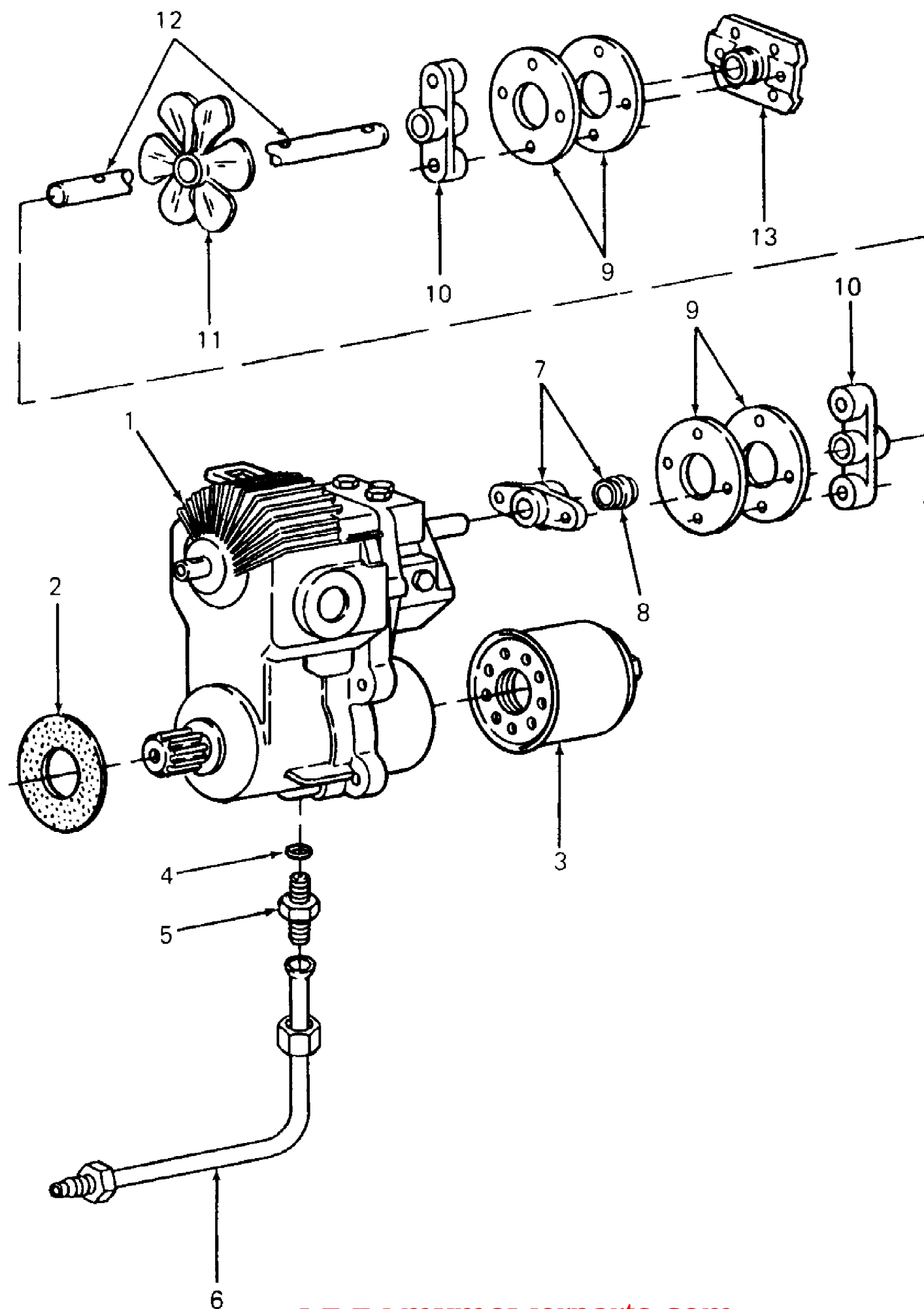
1811 & 1812 S/N 756,300 - 799,999
Dipstick

Page 24 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-038-04	1	S	Dipstick, Oil Level, 11-1/4"
2	KH-52-123-09	1		Tube, Oil Level, 7-11/16"
3	KH-X-67-64	1	S	Screw, Hex Wash Hd, #10-32 X 3/8
4	KH-52-154-01	1	/P	Tube, Clip
5	KH-52-173-01	1	/P	Cap, Pipe
6	KH-52-134-04	1	/P	Tube, Oil Fill
7	KH-X-427-1	1		Nut, Lock, 3/4 IP

1811 & 1812 S/N 756,300 - 799,999
Drive Line

Page 25 of 91



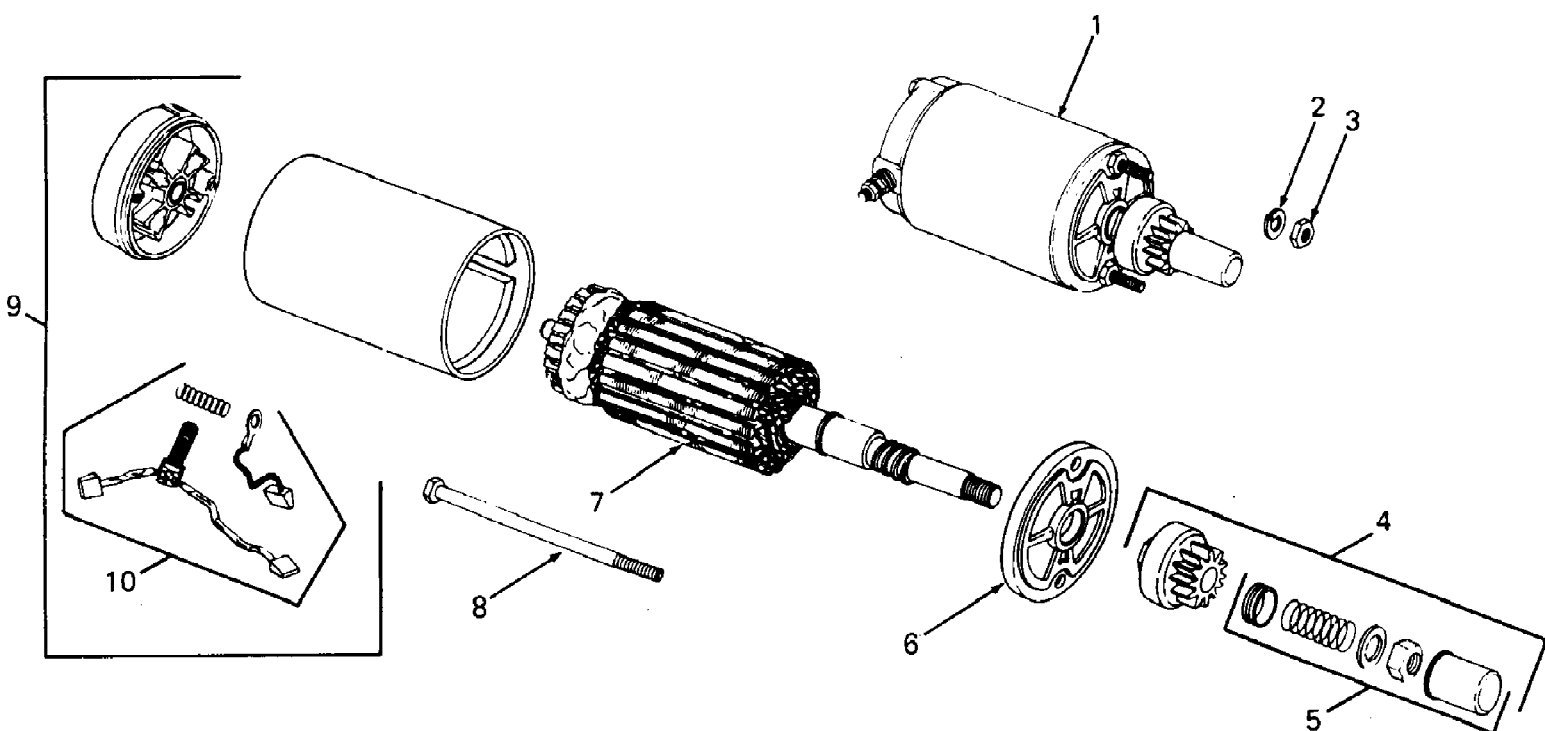
1811 & 1812 S/N 756,300 - 799,999
Drive Line

Page 26 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	717-3033	1		Pump, Hydrostatic NOTE: For components see listing of parts under details of hydrostatic pump
	710-3120	4		Bolt, Hex Patch Lock, 3/8-16 X 1.5 Lg GR5
2	721-3004	1	S	Gasket, Front
3	723-3014	1	S	Filter, Oil
4	721-3005	1	S	O-Ring, 5/8 OD Tube
5	727-3009	1	/P	Connector, 37 Degree
6	727-3027	1		Tube Assy
7	703-0794	1	S	Coupling Assy (Includes Ref No. 8)
	710-3037	2	S	Screw, Hex Cap, 3/8-16 X 1.75 Lg GR5
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	712-3000	2	S	Nut, Hex Center Lock, 3/8-16 GR5
	715-3000	1	S	Pin, Spirol Spring, 1/4 Dia X 1.38 Lg
8	741-3004	1	S	Bushing, Ball
9	722-3000	4	/P	Disc, Flexible
10	748-3001	2	/P	Arm, Coupling
	710-0520	4	/P	Screw, Hex Cap, 3/8-16 X 1.50 Lg GR5
	736-0185	4	S	Washer, Flat, .406 X .75 X .063 Thk
	712-3000	4	S	Nut, Hex Center Lock, 3/8-16 GR5
	715-3000	2	S	Pin, Spirol Spring, 1/4 Dia X 1.38 Lg
11	731-3009	1	S	Fan, Cooling
	736-0931	2	/P	Washer, Flat, .203 X .41 X .040 Thk
	710-0460	1		Screw, Truss Mach, #10-24 X 1.50 Lg
	712-0998	1	/P	Nut, Hex Center Lock, #10-24
12	738-3011	1	/P	Shaft, Drive
13	703-0204	1	S	Flange Assy, Drive Shaft
	710-3034	2	/P	Bolt, Carriage, 3/8-16 X 1.25 Lg GR5
	726-3028	2	S	Retainer, Bolt, 3/8 Dia
	712-3000	2	S	Nut, Hex Center Lock, 3/8-16
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	710-0751	4	/P	Screw, Hex Cap, 1/4-20 X .62 Lg
	736-0329	4	S	Washer, Lock, 1/4

1811 & 1812 S/N 756,300 - 799,999
Electric Start

Page 27 of 91



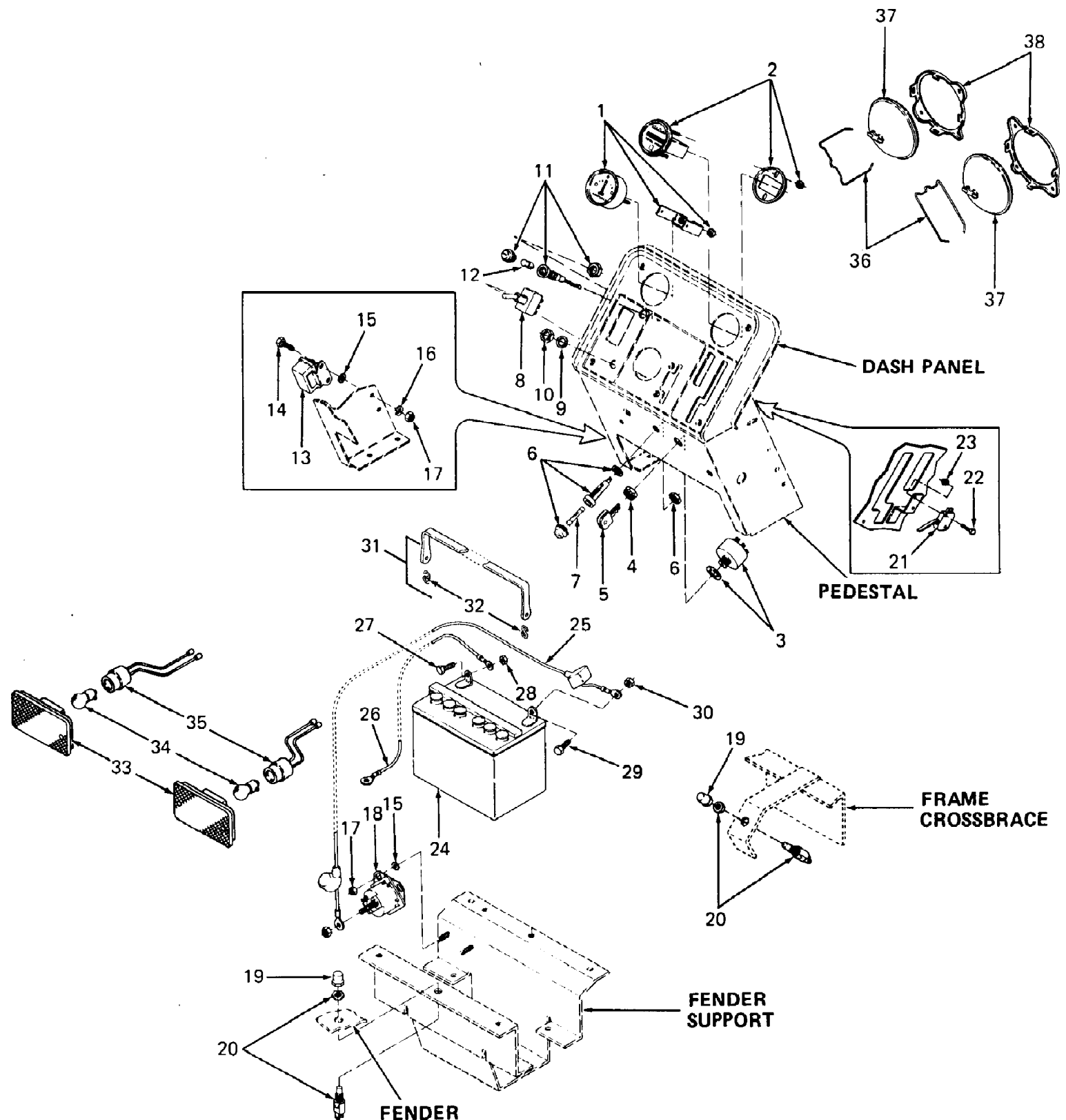
1811 & 1812 S/N 756,300 - 799,999
Electric Start

Page 28 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-098-03	1	S	Starter Assembly [Includes Ref No. 4, 5, 6, 7, 8 (Qty 2), 9 & 10]
2	KH-X-20-1	2		Washer, Lock, 1/4
3	KH-X-81-1	2		Nut, Hex, 1/4-20
4	KH-52-755-05	1	S	Kit, Drive (Includes Ref No. 5)
5	KH-52-755-08	1	S	Kit, Drive Parts
6	KH-52-227-01	1	S	Cap, Drive End
7	KH-52-170-02	1		Armature
8	KH-52-211-01	2		Bolt
9	KH-48-227-04	1		Cap, Commutator End (Includes Ref No. 10)
10	KH-48-755-15	1	S	Kit, Brush
	KH-25-450-03	1		Tag, Caution

1811 & 1812 S/N 756,300 - 799,999
Electrical

Page 29 of 91



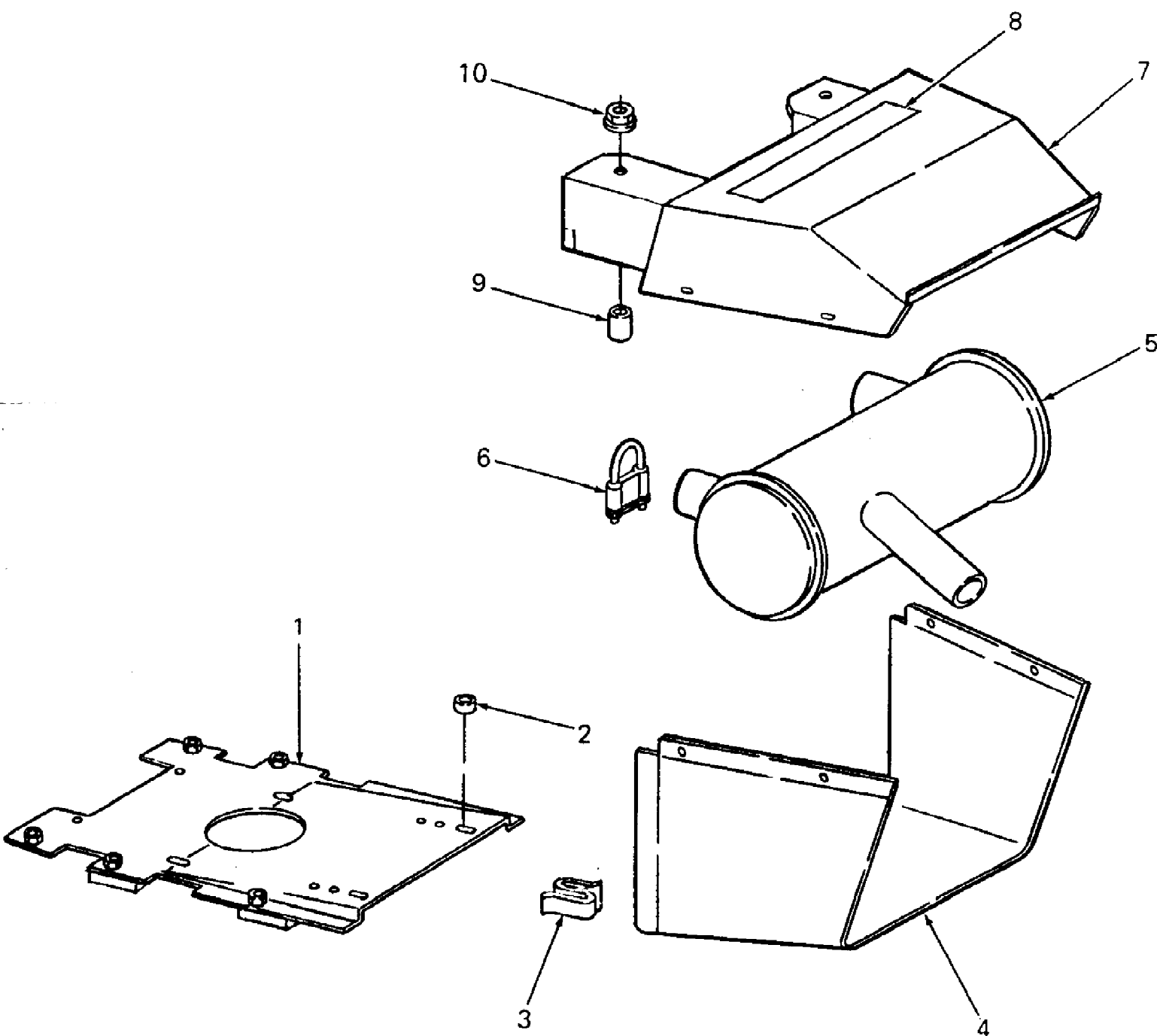
1811 & 1812 S/N 756,300 - 799,999
Electrical

Page 30 of 91

Ref #	Part Number	Qty	S/P/F	Description
	725-3124	1		Harness, Wire (2-Relay System); (Used on Tractors w/Serial No. 750,127 thru 756,999)
	725-3128	1	S	Harness, Wire (Used on Tractors w/Serial No. 757,000 & above)
1	725-3023	1	S	Ammeter
2	725-3058	1	S	Hourmeter
3	725-3026	1	S	Switch, Ignition Key
4	712-3013	1	/P	Nut, Switch
5	759-3476	1	S	Key, Ignition (Set of 2)
6	725-3011	1	S	Fuse Holder
7	725-3120	1	S	Fuse, 20 Amp Slo-Blo
8	725-0893	1	S	Switch, PTO
9	736-3003	1	/P	Washer, Flat, .531 X .680 X .054 Thk
10	712-3014	1	/P	Nut, Hex, 1/2-27 X .100 Thk
11	725-3134	1		Light Assy, Oil Indicator (Includes Ref No. 12)
12	725-3125	1		Bulb, Light
13	725-0894	1	S	Relay
14	710-0751	2	/P	Screw, Hex Cap, 1/4-20 X .62 Lg GR5
15	736-0222	4	S	Washer, Ext Lock, 1/4
16	736-0329	2	S	Washer, Lock, 1/4
17	712-3006	4	/P	Nut, Hex, 1/4-20 GR5
18	725-3001	1	S	Solenoid
	712-3010	2	S	Nut, Hex, 5/16-18 GR5
	712-0349	1	/P	Nut, Hex Mach, #10-32
	736-0119	2	S	Washer, Lock, 5/16
19	735-3006	2	/P	Boot, Switch
20	725-3060	2	S	Switch w/Nut
21	725-3066	1	S	Switch, Reverse
22	710-3112	2		Screw, Hex Mach, #4-40 X .75 Lg
23	712-3052	2	/P	Nut, Hex Insert Lock, #4-40
24	725-3061	1	S	Battery
25	725-3078	1	S	Cable, Positive Battery
26	725-0978	1	S	Cable, Negative Battery
27	710-0703	1	/P	Bolt, Carriage, 1/4-20 X .75 Lg
28	712-3006	1	/P	Nut, Hex, 1/4-20 GR5
29	710-0451	1	/P	Bolt, Carriage, 5/16-18 X .75 Lg
30	712-3010	1	S	Nut, Hex, 5/16-18 GR5
31	703-0017	1	S	Strap Assy, Battery [Includes Ref No. 32 (Qty 2)]
32	747-3006	2		Hook, Battery Strap
33	725-3018	2		Lens Assy, Tail Light
	710-3003	4	/P	Screw, Pan Hd, #8-32 X .75 Lg
	736-3018	4		Washer, Int Ext Lock, #8
	712-0142	4	/P	Nut, Hex Mach, #8-32
34	725-3020	2	S	Bulb, Light
35	725-3019	2		Cable Assy, Tail Light
36	732-3011	2	S	Spring, Headlight Retaining
37	725-0222	2	S	Headlight
38	703-0166	2	/P	Retainer, Headlight
	710-3003	4	/P	Screw, Pan Hd, #8-32 X .75 Lg
	712-0142	4	/P	Nut, Hex Mach, #8-32

1811 & 1812 S/N 756,300 - 799,999
Engine Mounting, Muffler & Air Duct

Page 31 of 91



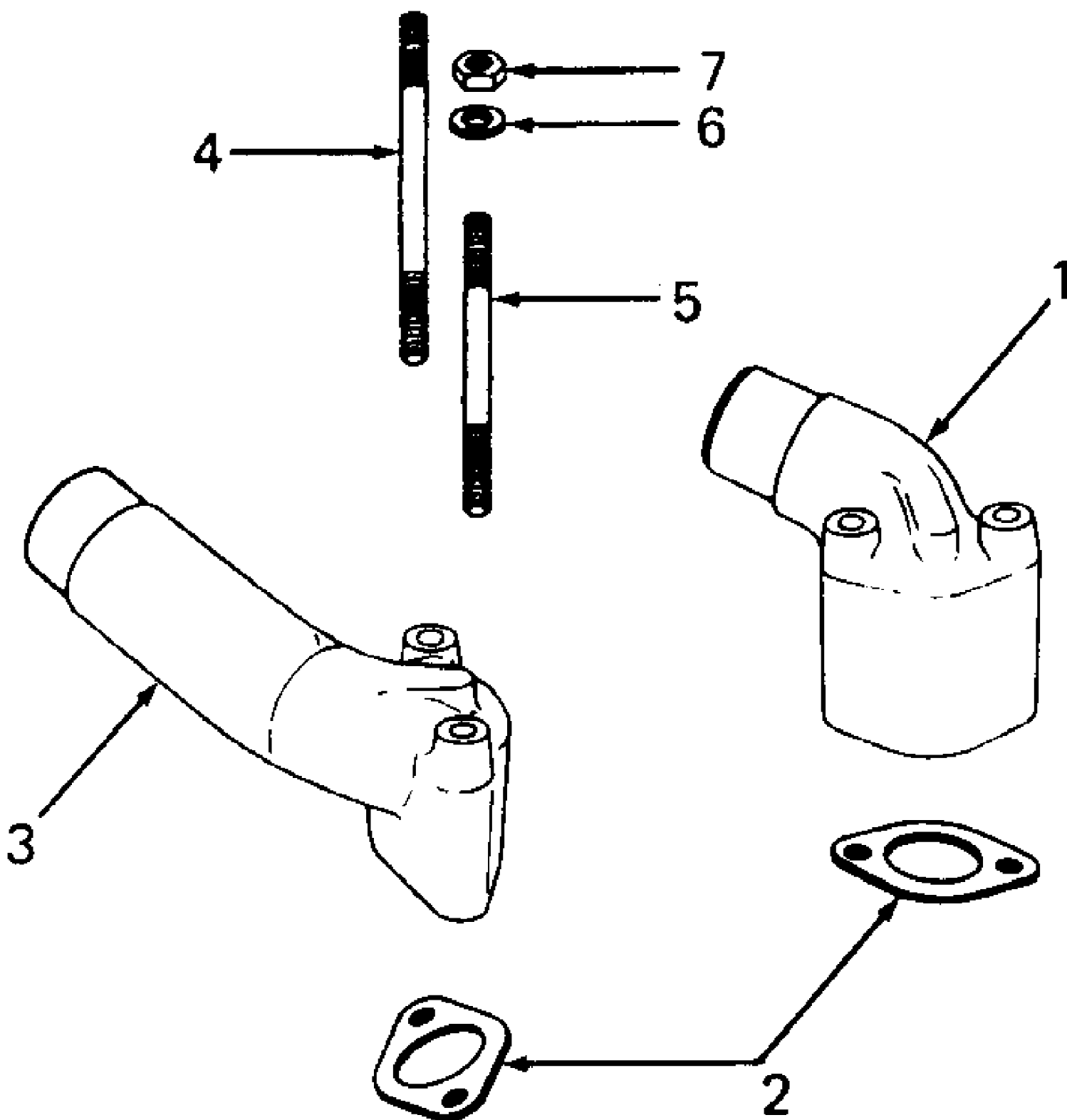
1811 & 1812 S/N 756,300 - 799,999
Engine Mounting, Muffler & Air Duct

Page 32 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-1078	1		Plate Assy, Engine Mounting
	736-0185	6	S	Washer, Flat, .406 X .75 X .063 Thk
	710-0514	6	/P	Screw, Hex Cap, 3/8-16 X 1.0 Lg GR5
	726-0215	1		Strap, Tie
2	750-3009	4	S	Spacer, .423 X .675 X .469 Lg
	710-0520	4	/P	Screw, Hex Cap, 3/8-16 X 1.5 Lg GR5
	712-3005	4	S	Nut, Hex Flange Lock, 3/8-16 GR5
3	726-3044	4		S-Clip
4	703-0184	1		Duct, Bottom Cooling
	710-3010	2	/P	Screw, Hex Flange, 1/4-20 X .25 Lg
5	751-3014	1	/P	Muffler
	736-3024	2		Washer, Flat, .469 X .75 X .054 Thk
	712-3019	2	S	Nut, Hex, 7/16-14 GR5
6	726-3016	2	/P	Clamp, Muffler
7	703-0180	1		Duct, Top Air
	710-3010	4	/P	Screw, Hex Flange, 1/4-20 X .25 Lg
8	779-3225	1		Label, Caution - Hot Surface
9	750-0470	2	/P	Spacer, .326 X .47 X .96 Lg
10	712-3004	2	S	Nut, Hex Flange Lock, 5/16-18

1811 & 1812 S/N 756,300 - 799,999
Exhaust

Page 33 of 91



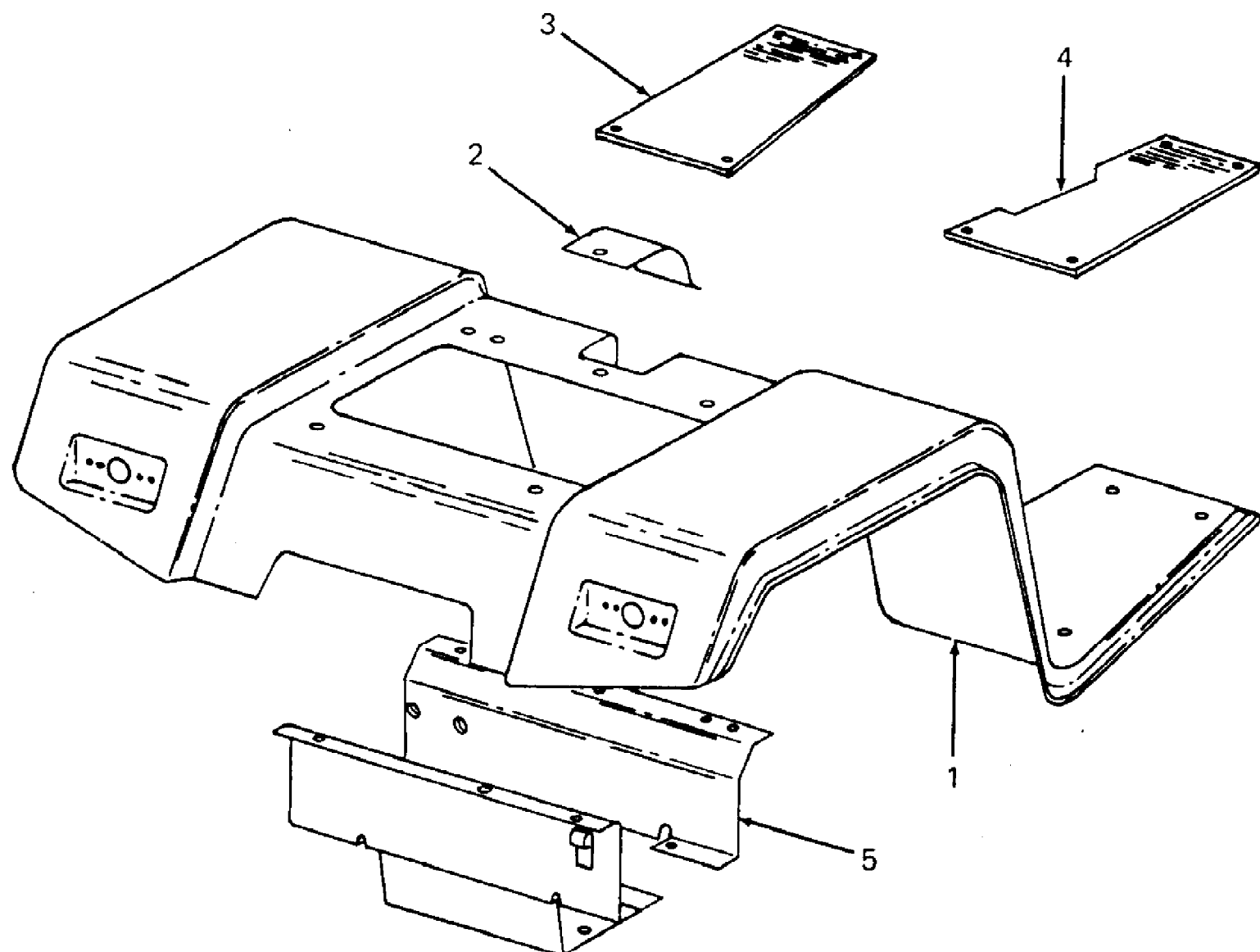
1811 & 1812 S/N 756,300 - 799,999
Exhaust

Page 34 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-054-05	1		Manifold, #1 Exhaust
2	KH-52-041-10	2	S	Gasket, Exhaust
3	KH-52-054-06	1		Manifold, #2 Exhaust
4	KH-X-352-43	2	S	Stud, 5/16-18 X 4-7/8
5	KH-52-072-13	2	/P	Stud, 5/16-18 X 4
6	KH-X-21-1	4		Washer, Lock, 5/16
7	KH-X-82-2	4		Nut, Hex, 5/16-18

1811 & 1812 S/N 756,300 - 799,999
Fenders

Page 35 of 91



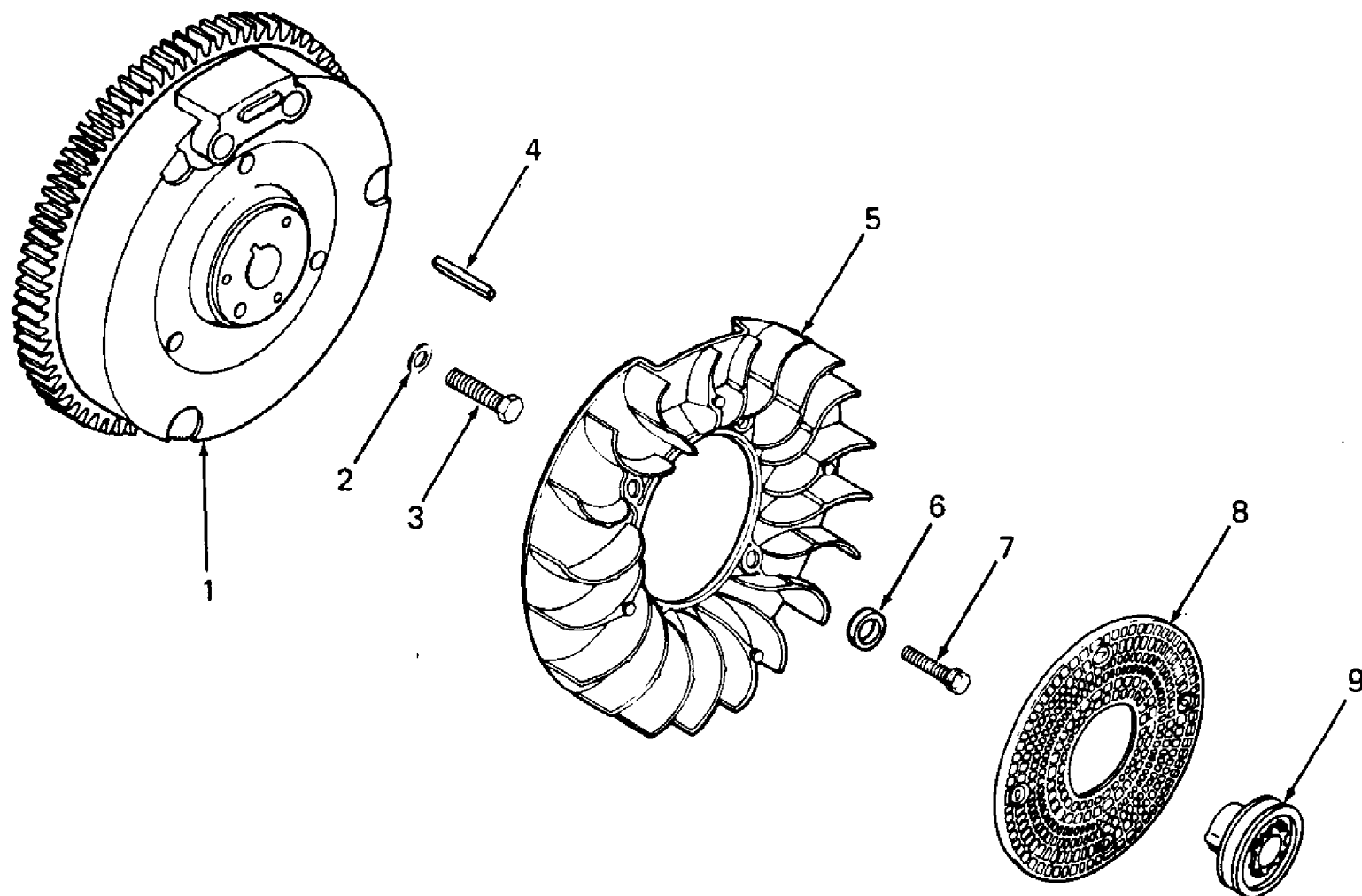
1811 & 1812 S/N 756,300 - 799,999
Fenders

Page 36 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0064	1		Fender
	710-3092	6		Screw, Hex Flange Lock, 5/16-18 X .75 Lg GR5
	712-3009	6	S	Nut, Hex Center Lock, 5/16-18 GR5
	710-3017	2		Screw, Hex Cap, 3/8-16 X .50 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8
2	703-0067	1		Cover
	736-0185	1	S	Washer, Flat, .406 X .75 X .06 Thk
	710-3000	1	S	Screw, Hex Cap, 3/8-16 X .75 Lg GR5
3	723-3006	1	/P	Pad, LH Foot
4	723-3007	1	/P	Pad, RH Foot
5	703-0864	1		Support, Fender
	736-0275	4	S	Washer, Flat, .34 X .68 X .063 Thk
	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X.75 Lg GR5
	736-3007	1		Washer, Int Ext Lock, 5/16

1811 & 1812 S/N 756,300 - 799,999
Flywheel

Page 37 of 91



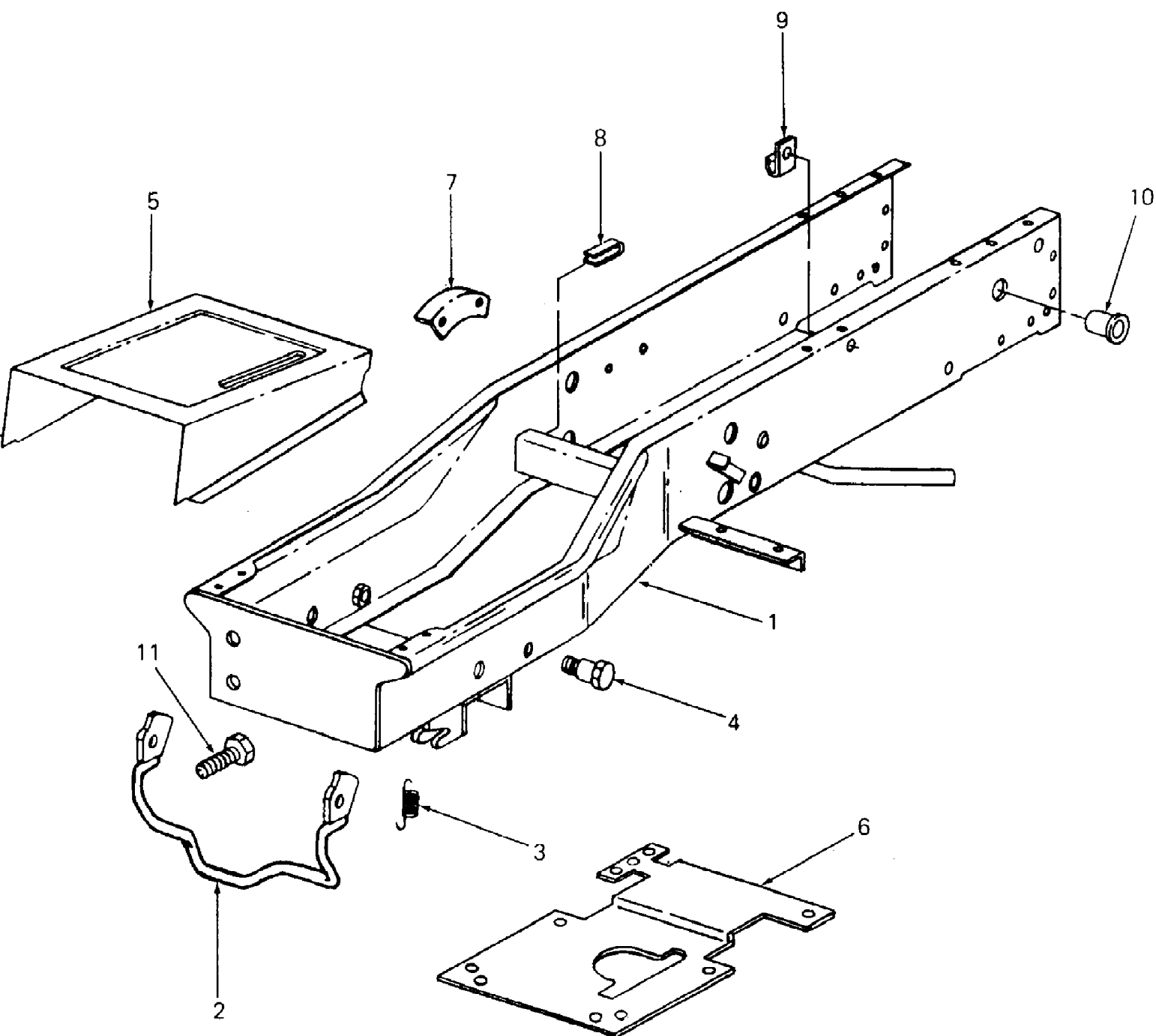
1811 & 1812 S/N 756,300 - 799,999
Flywheel

Page 38 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-025-36	1		Flywheel
2	KH-52-114-02	1	S	Washer
3	KH-25-086-24	1		Screw, Hex Mach, 3/8-24 X 1.25 Lg
4	KH-X-286-17	1	/P	Key, Square, 3/16 X 1.38
5	KH-25-157-01	1		Fan
6	KH-25-112-04	4		Spacer, 1/8
7	KH-25-086-21	4		Screw, Hex Wash Hd, 1/4-20 X .62 Lg
8	KH-25-162-02	1		Screen, Grass
9	KH-52-755-61	1	/P	Kit, Drive Cup

1811 & 1812 S/N 756,300 - 799,999
Frame

Page 39 of 91



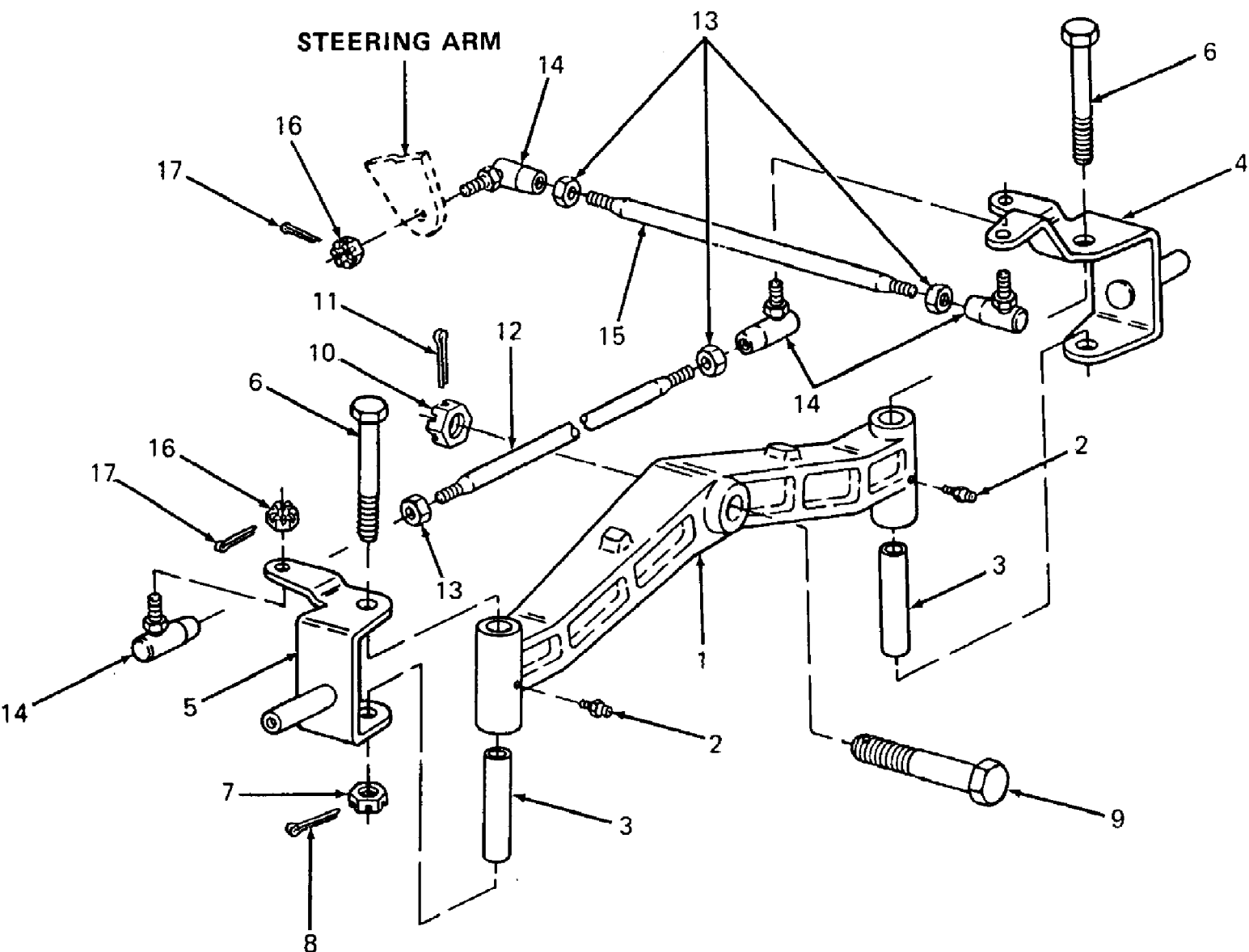
1811 & 1812 S/N 756,300 - 799,999
Frame

Page 40 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0018	1		Frame Assy
	711-3005	2	/P	Bushing, Front Axle Pivot Pin
	711-3009	1		Hub, Lift Handle Stop
	779-3334	1		Label, Do Not Tow
2	703-0028	1	S	Latch Assy, Quick
	711-3010	2	S	Pin, Clevis, 3/8 Dia X 1.06 Lg
	714-0507	2	S	Pin, Cotter, 3/32 Dia X .75 Lg
3	732-3002	1	S	Spring, Latch
4	738-3001	2	S	Bolt, Shoulder
	736-3003	2	/P	Washer, Flat, .531 X .688 X .054 Thk
	736-0272	2	S	Washer, Flat, .510 X 1.0 X .060 Thk
5	759-3085A	1		Cover, Frame w/Graphic
	779-3396	1		Graphic, Caution
	710-3007	4	/P	Screw, Hex Wash Hd Tapp, #12 X .38 Lg
6	703-0167	1	S	Screen, Lower Frame
	726-3001	2		Nut, Speed, 5/16-18 Trd
	710-3039	2	/P	Screw, Hex Cap, 5/16-18 X .50 Lg GR5
	710-0776	3	S	Screw, Hex AB Tapp, 1/4 X .62 Lg
7	703-0828	1		Bracket, Height Indicator
	779-3204	1		Graphic, Indicator Position
	728-0141	2		Rivet, .156 Dia X .250 Lg
8	726-3013	1		Clip, Steering Bracket Cable
9	726-3008	2	/P	Clip, Cable
	710-3039	2	/P	Screw, Hex Cap, 5/16-18 X .50 Lg GR5
	712-3004	2	S	Nut, Hex Flange Lock, 5/16-18
10	723-3042	1	/P	Bushing, Snap
11	710-3182	2		Screw, Adjustment, 1/2-20 X 1.0 Lg GR5
	712-3029	2	/P	Nut, Hex Jam, 1/2-20

1811 & 1812 S/N 756,300 - 799,999
Front Axle & Connections

Page 41 of 91



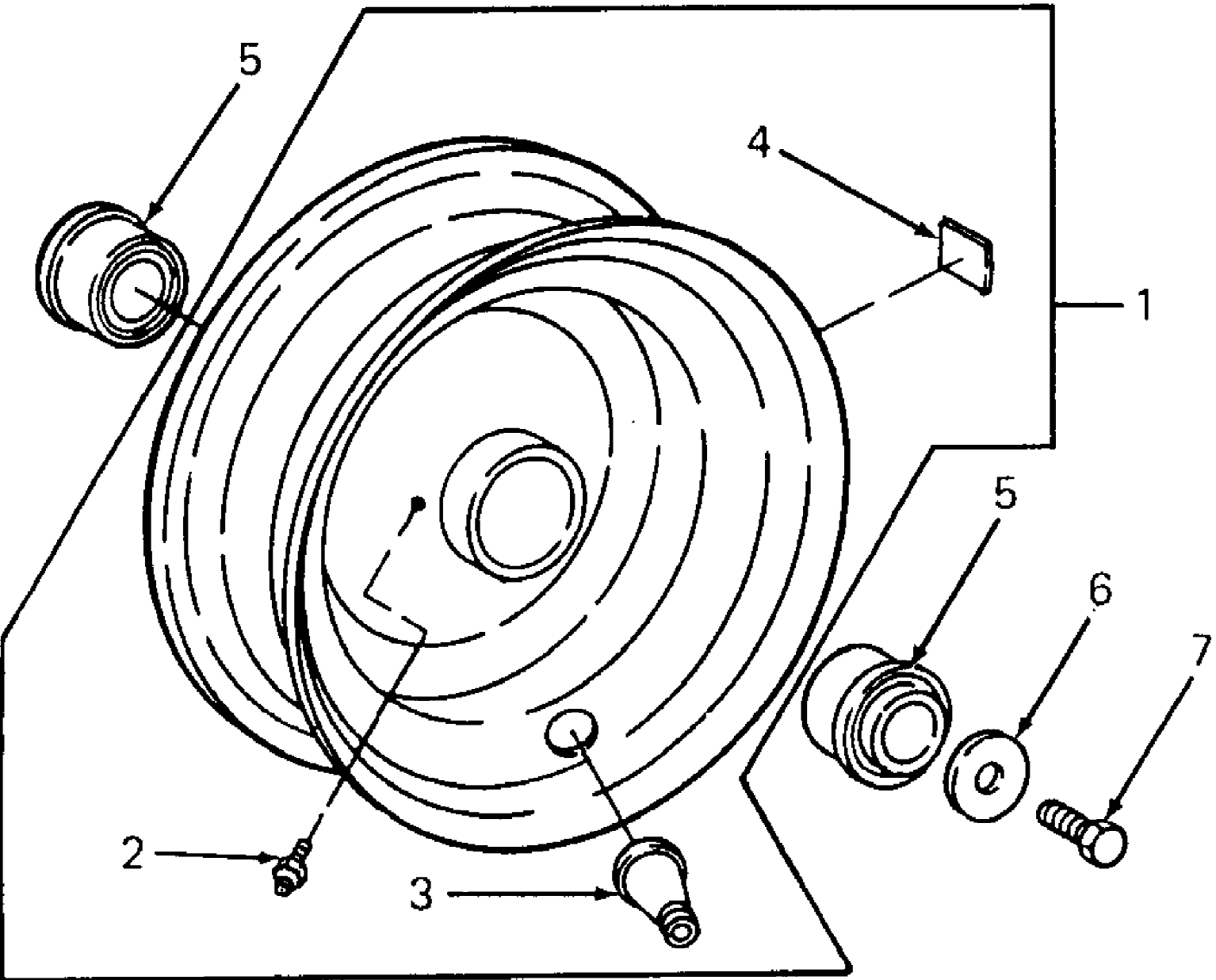
1811 & 1812 S/N 756,300 - 799,999
Front Axle & Connections

Page 42 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	759-3270	1		Axle, Front [Includes Ref No. 2 (Qty 3)]
2	737-3000	3	S	Fitting, Lube, 3/16 Drive
3	750-3002	2	S	Spacer, Steering Knuckle
4	703-0083	1	S	Knuckle, Steering - LH
5	703-0085	1	S	Knuckle, Steering - RH
6	710-3020	2	/P	Bolt, Hex, 1/2-20 X 5.25 Lg GR5
7	712-3012	2	S	Nut, Hex Castle, 1/2-20 GR5
8	714-0111	2	S	Pin, Cotter, 3/32 Dia X 1.0 Lg
9	710-3019	1	/P	Bolt, Hex, 3/4-10 X 5.25 Lg GR5
10	712-3011	1		Nut, Hex Castle, 3/4-10 GR5
11	714-3001	1	S	Pin, Cotter, 1/8 Dia X 1.5 Lg
12	711-3018	1	/P	Rod, Tie
13	712-3001	4	S	Nut, Hex Jam, 3/8-24 GR5
14	723-3000	4	S	Ball Joint
15	711-3000	1		Link, Drag
16	712-3002	4	S	Nut, Hex Castle, 3/8-24 GR5
17	714-0507	4	S	Pin, Cotter, 3/32 Dia X .75 Lg

1811 & 1812 S/N 756,300 - 799,999
Front Wheel

Page 43 of 91



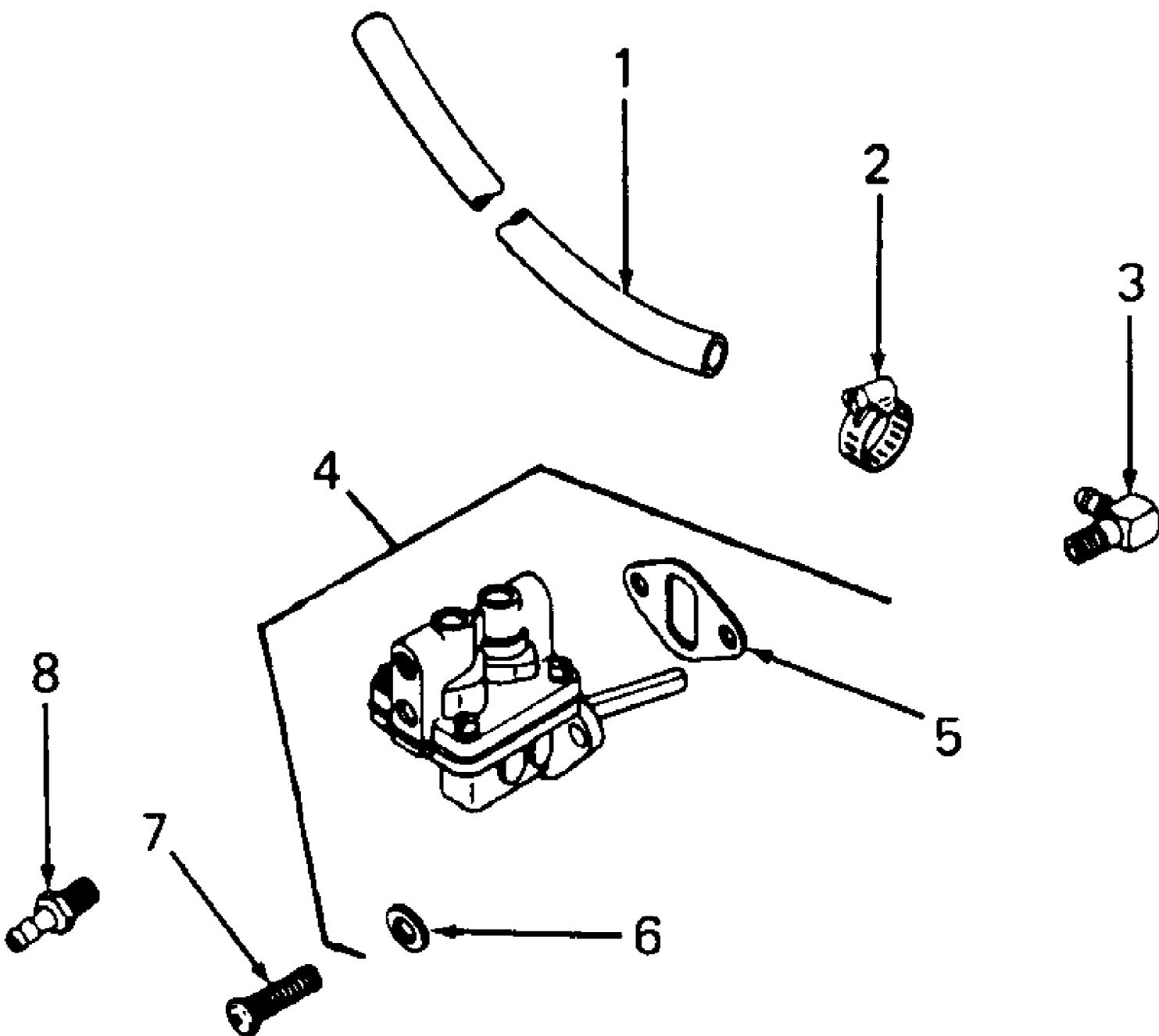
1811 & 1812 S/N 756,300 - 799,999
Front Wheel

Page 44 of 91

Ref #	Part Number	Qty	S/P/F	Description
	734-3056	2	S	Tire, Soft-Trac, 16 X 6.5 X 8
1	734-3078A	2	S	Wheel Assy, Front [Includes Ref No. 2, 3 & 4]
2	737-0280	2	S	Fitting, Lube
3	734-3068	2	S	Valve, Tubeless Air
4	777-8680	2		Label, Inflation
5	741-3002	4	S	Bearing, Wheel Ball
6	736-3011	2	/P	Washer, Flat, .406 X 1.75 X .105 Thk
7	710-3000	2	S	Screw, Hex Cap, 3/8-16 X .75 Lg GR5

1811 & 1812 S/N 756,300 - 799,999
Fuel Pump

Page 45 of 91



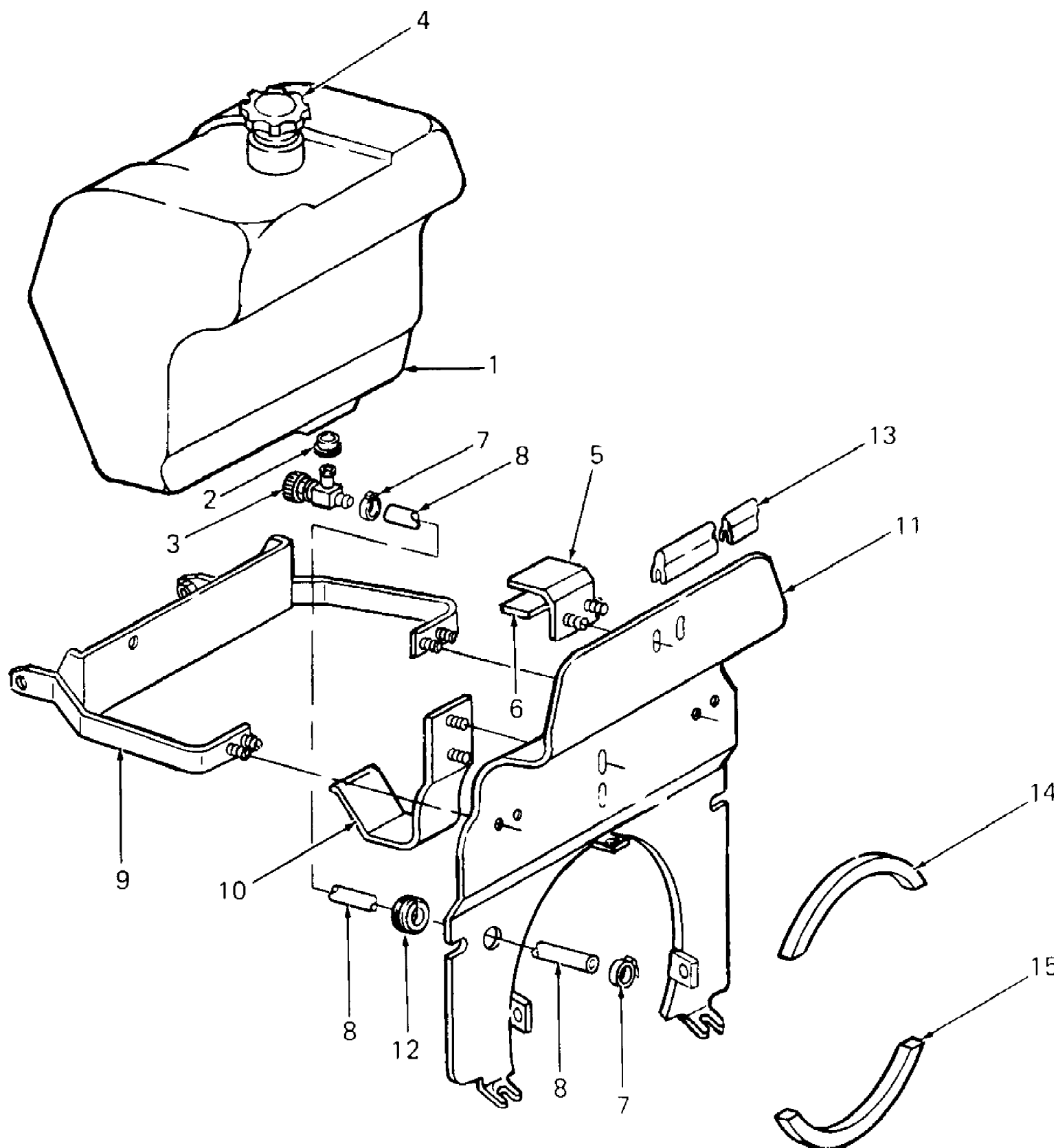
1811 & 1812 S/N 756,300 - 799,999
Fuel Pump

Page 46 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-353-04	1		Fuel Line, 6.75 Lg
2	KH-X-426-9	2	S	Clamp, Hose
3	KH-25-155-02	1	/P	Connector, 90
4	KH-52-559-01	1	S	Pump Fuel [Includes Ref No. 5 & 6 (Qty 2)]
5	KH-52-041-17	1		Gasket, Fuel Pump
6	KH-X-25-63	2	/P	Washer, Plain, 1/4
7	KH-47-086-08	2		Screw, Pozidriv TH, 1/4-20 X .62 Lg
8	KH-X-380-1	1	S	Connector, Straight Hose

1811 & 1812 S/N 756,300 - 799,999
Fuel Tank & Support

Page 47 of 91



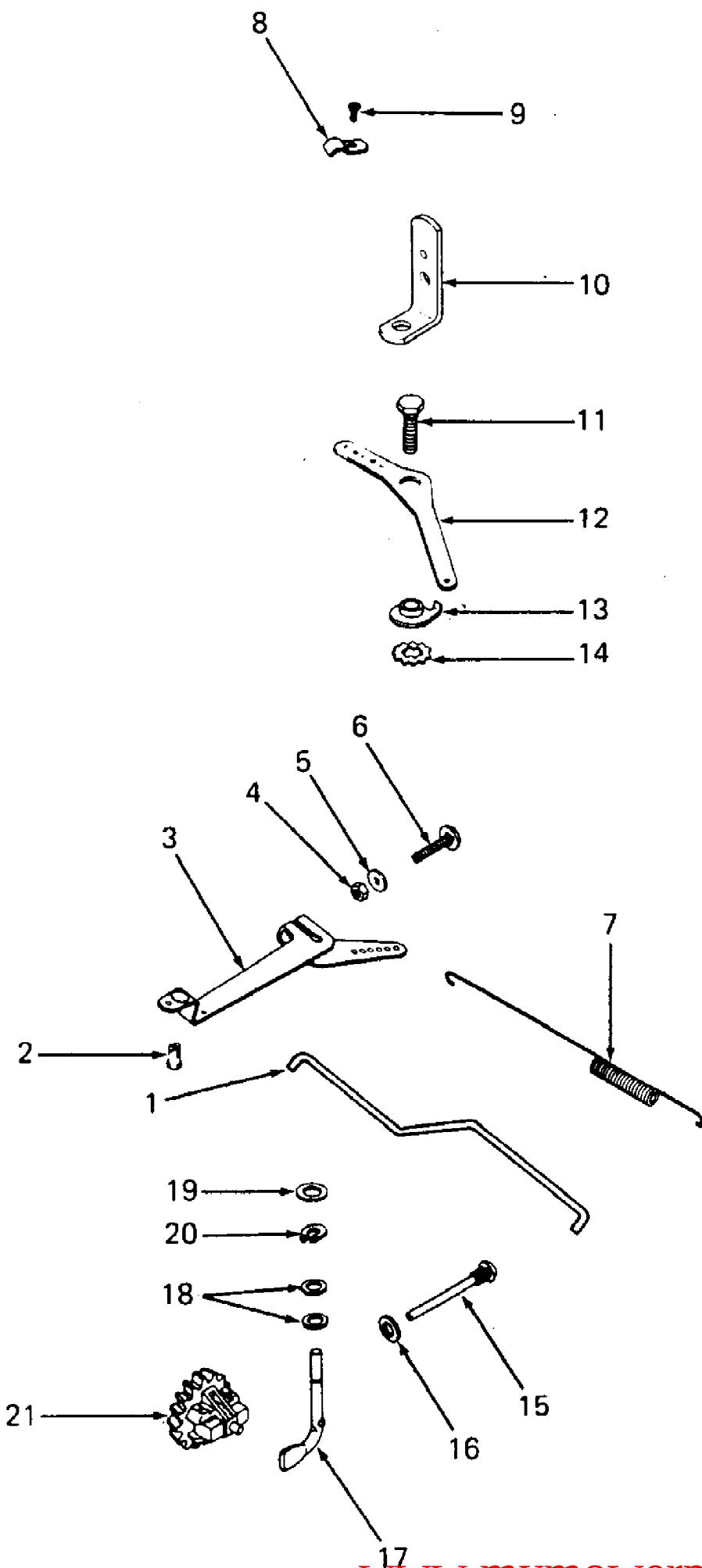
1811 & 1812 S/N 756,300 - 799,999
Fuel Tank & Support

Page 48 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	751-3006	1		Tank, Fuel
2	751-3008	1	S	Bushing
3	751-0171	1	S	Valve, Shut-off w/Screen
4	751-0226	1	S	Gauge, Fuel Cap
	723-3003	1	/P	Gasket, Fuel Cap
5	703-0057	1		Clamp, Fuel Tank
	712-3027	2	S	Nut, Hex Flange Lock, 1/4-20
6	735-3004	1		Pad, Fuel Tank Adhesive, Loctite, #495
7	726-0205	2	/P	Clamp, Hose
8		1		Line, Fuel - 14 in. Lg (Order Bulk Fuel Line Part No. 759-3330, 10 Ft Lg)
9	703-0049	1		Support, Fuel Tank
	712-3027	4	S	Nut, Hex Flange Lock, 1/4-20
	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
	736-0463	2	S	Washer, Flat, .28 X .62 X .052 Thk
10	703-0052	1		Support, Fuel Tank Bottom
	736-0275	2	S	Washer, Flat, .34 X .68 X .062 Thk
	712-3007	2	/P	Nut, Hex Jam, 5/16-18 GR5
11	703-0055	1		Deflector, Heat
	710-3002	2	S	Screw, Hex Cap, 5/16-18 X 1.0 Lg GR5
	736-0275	4	S	Washer, Flat, .34 X .68 X .062 Thk
	736-3007	1		Washer, Int Ext Lock, 5/16 X .88
	726-3009	1		Clip, Cable
12	735-3003	1		Grommet
13	723-3004	1	/P	Seal, Heat Baffle, 56 in. Lg
14	723-3009	1	/P	Strip, Foam Gasket Sealing, 27 in. Lg
15	723-3010	1	/P	Strip, Foam Gasket Sealing, 17 in. Lg
	759-3330	1	/P	Fuel Line 10 Ft Lg

1811 & 1812 S/N 756,300 - 799,999
Governor

Page 49 of 91



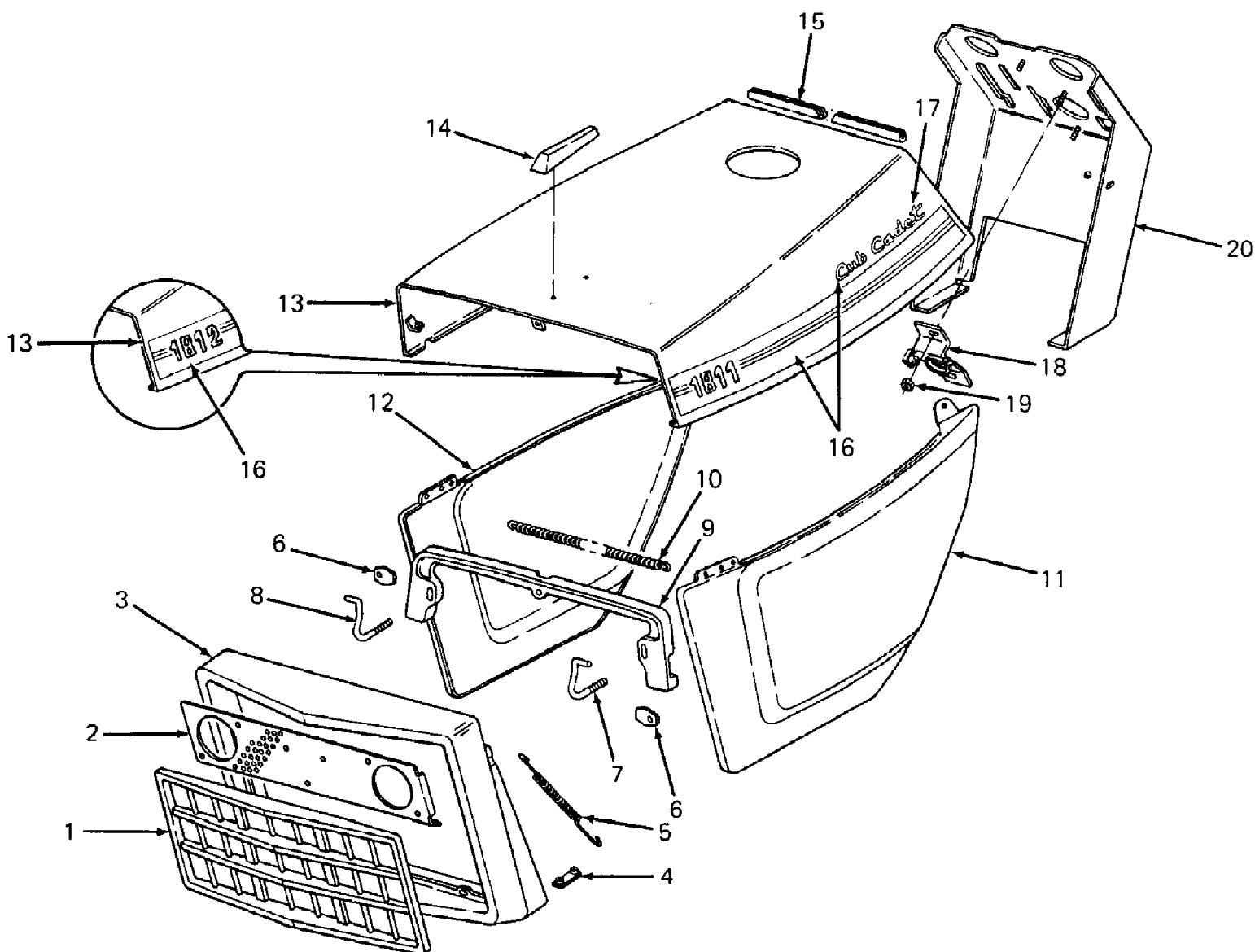
1811 & 1812 S/N 756,300 - 799,999
Governor

Page 50 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-079-02	1	S	Linkage, Governor (For Engines With Serial No. Before 162950099-6)
	KH-52-079-05	1	S	Linkage, Governor (For Engines Built After Serial No. 162950098-6)
2	KH-45-158-03	2		Bushing, Linkage Retaining (For Engines With Serial No. Before 162950099-6)
	KH-25-158-07	2	S	Bushing, Linkage Retaining (For Engines Built After Serial No. 162950098-6)
3	KH-52-187-02	1		Arm, Governor (For Engines With Serial No. Before 162950099-6)
	KH-52-186-06	1		Arm, Governor (For Engines Built After Serial No. 162950098-6)
4	KH-X-81-1	1		Nut, Hex, 1/4-20
5	KH-X-25-72	1		Washer, Plain, 1/4
6	KH-52-211-04	1		Screw, RH Sq Neck, 1/4-20 X 1.0 Lg
7	KH-52-091-05	1	/P	Spring, Governor
8	KH-235778	2		Clamp, Cable
9	KH-X-67-97	2	S	Screw, Hex Cap, #10-24 X 7/16 Lg
10	KH-52-126-02	1	/P	Bracket, Throttle Cable
11	KH-X-5-1	1		Screw, Hex Cap, 1/4-20 X .62 Lg
12	KH-52-119-03	1	/P	Lever, Speed Control
13	KH-235614	1		Stop, Governor
14	KH-X-22-12	1		Washer, Lock
15	KH-231355	1	S	Pin, Governor Stop
16	KH-X-25-12	1	/P	Washer, Plain, 1/4
17	KH-52-078-04	1	S	Shaft, Governor Stop
18	KH-X-25-102	2	S	Washer, Plain, 1/4
19	KH-X-25-63	1	/P	Washer, Plain, 1/4
20	KH-X-269-28	1		Retainer, Governor
21	KH-A-235743-S	1	/P	Kit, Governor Gear
	KH-52-755-64	1	/P	Kit, Governor Linkage & Arm (For Engines With Serial No. After 162950098-6) [Includes Ref No. 1, 2 (Qty 2) & 3]

1811 & 1812 S/N 756,300 - 799,999
Hood & Grille

Page 51 of 91



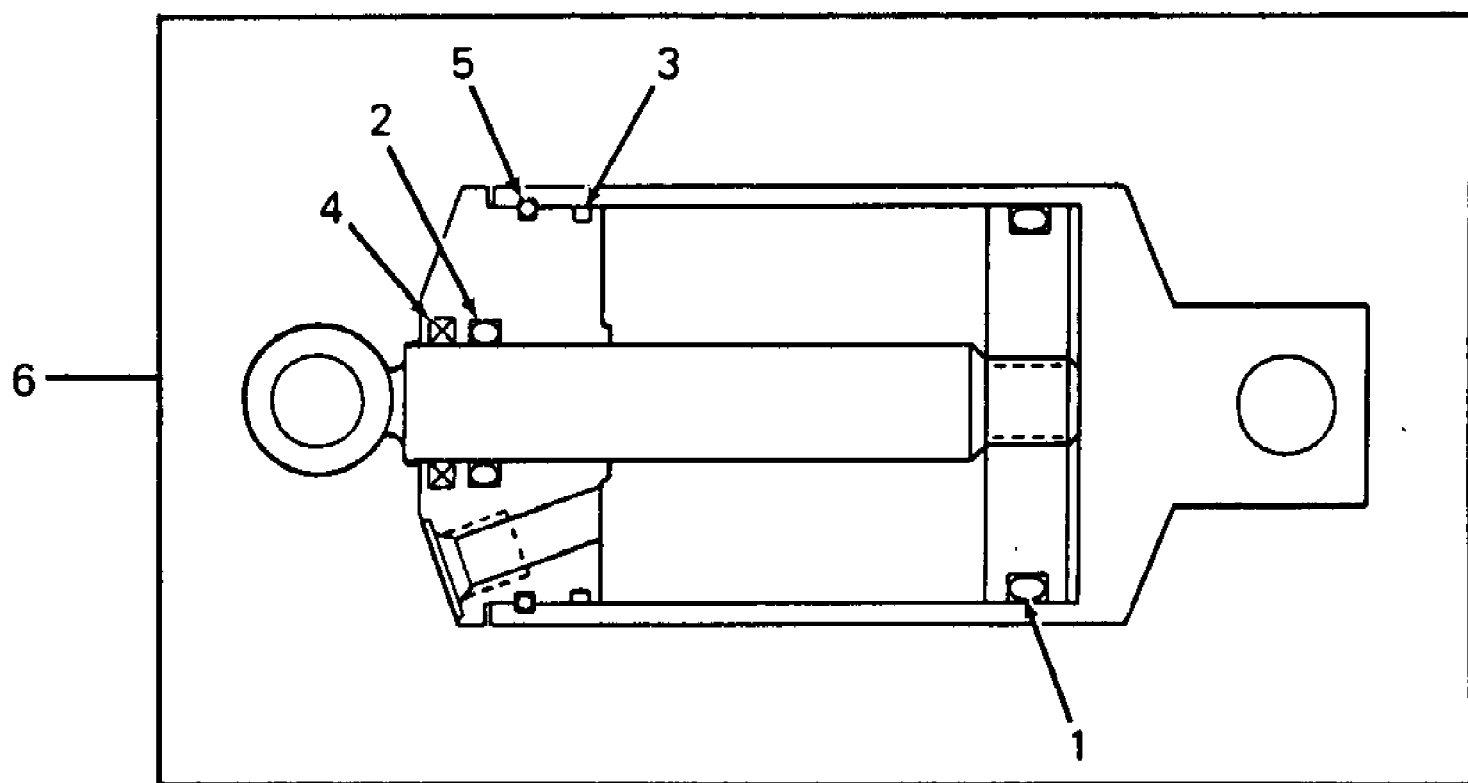
1811 & 1812 S/N 756,300 - 799,999
Hood & Grille

Page 52 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	719-3003	1		Grille, Insert
2	703-0165	1		Screen, Grille
3	719-3002	1		Housing, Grille
	726-3015	1	S	Clip, Cable
	710-3021	1	/P	Screw, Hex Washer Tapp, 5/16-18 X .62 Lg
4	703-0008	2	/P	Retainer, Grille Housing
	736-0119	4	S	Washer, Lock, 5/16
	710-3002	4	S	Screw, Hex Cap, 5/16-18 X 1.0 Lg GR5
5	732-3001	2	S	Spring
6	703-0063	2	/P	Plate, Hood Hinge
	710-3004	2	S	Screw, Hex Cutting, 5/16-18 X .75 Lg
7	747-3009	1	/P	Hinge, LH - Hood
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	712-3008	2	S	Nut, Hex Jam, 3/8-16 GR5
8	747-3010	1	S	Hinge, RH - Hood
	736-0185	2	S	Washer, Flat, .406 X .75 X .063 Thk
	712-3008	2	S	Nut, Hex Jam, 3/8-16 GR5
9	719-3005	1		Support, Hood
	710-3015	1	/P	Screw, Hex Cap, 1/4-20 X .75 Lg GR5
	712-3006	1	/P	Nut, Hex, 1/4-20 GR5
	710-0578	2	/P	Screw, Phillips Drive Mach, 1/4-20 X 1.5 Lg
	736-0463	2	S	Washer, Flat, .25 X .62 X .052 Thk
	736-3006	2	/P	Washer, Int/Ext Lock, 1/4 Dia
10	732-3006	1	S	Spring, Side Panel
11	703-0081	1	S	Panel, LH - Side
	736-0463	1	S	Washer, Flat, .251 X .62 X .052 Thk
	712-3044	1		Nut, Wing, 1/4-20
12	703-0082	1		Panel, RH - Side
	736-0463	1	S	Washer, Flat, .251 X .62 X .052 Thk
	712-3044	1		Nut, Wing, 1/4-20
13	703-0059	1		Hood
14	731-3059	1		Ornament, Hood
	710-3016	1		Screw, Pan Hd Tapp #8-18 X .25 Lg
	710-0227	1	/P	Screw, Hex Wash Hd Tapp, #8 X .50 Lg
	736-0142	1	S	Washer, Flat, .281 X .50 X .063 Thk
15	731-3003	1	S	Seal, Edge
16	759-3322	1	F	Kit - Hood Label [Includes Ref No. 17 (Qty 2)]
	759-3323	1	F	Kit - Hood Label [Includes Ref No. 17 (Qty 2)]
17	731-3053	2	S	Graphic, Cub Cadet Script w/Adhesive
18	703-0260	1		Support, Steering Column
	710-0111	1	/P	Bolt, Carriage, 1/4-20 X 1.25 Lg
	712-0324	1	/P	Nut, Hex Insert Lock, 1/4-20
	736-0463	1	S	Washer, Flat, .251 X .62 X .052 Thk
19	712-0324	2	/P	Nut, Hex Insert Lock, 1/4-20
20	703-0046	1		Pedestal
	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
	726-3009	1		Clip, Cable

1811 & 1812 S/N 756,300 - 799,999
Hydraulic Cylinder

Page 53 of 91



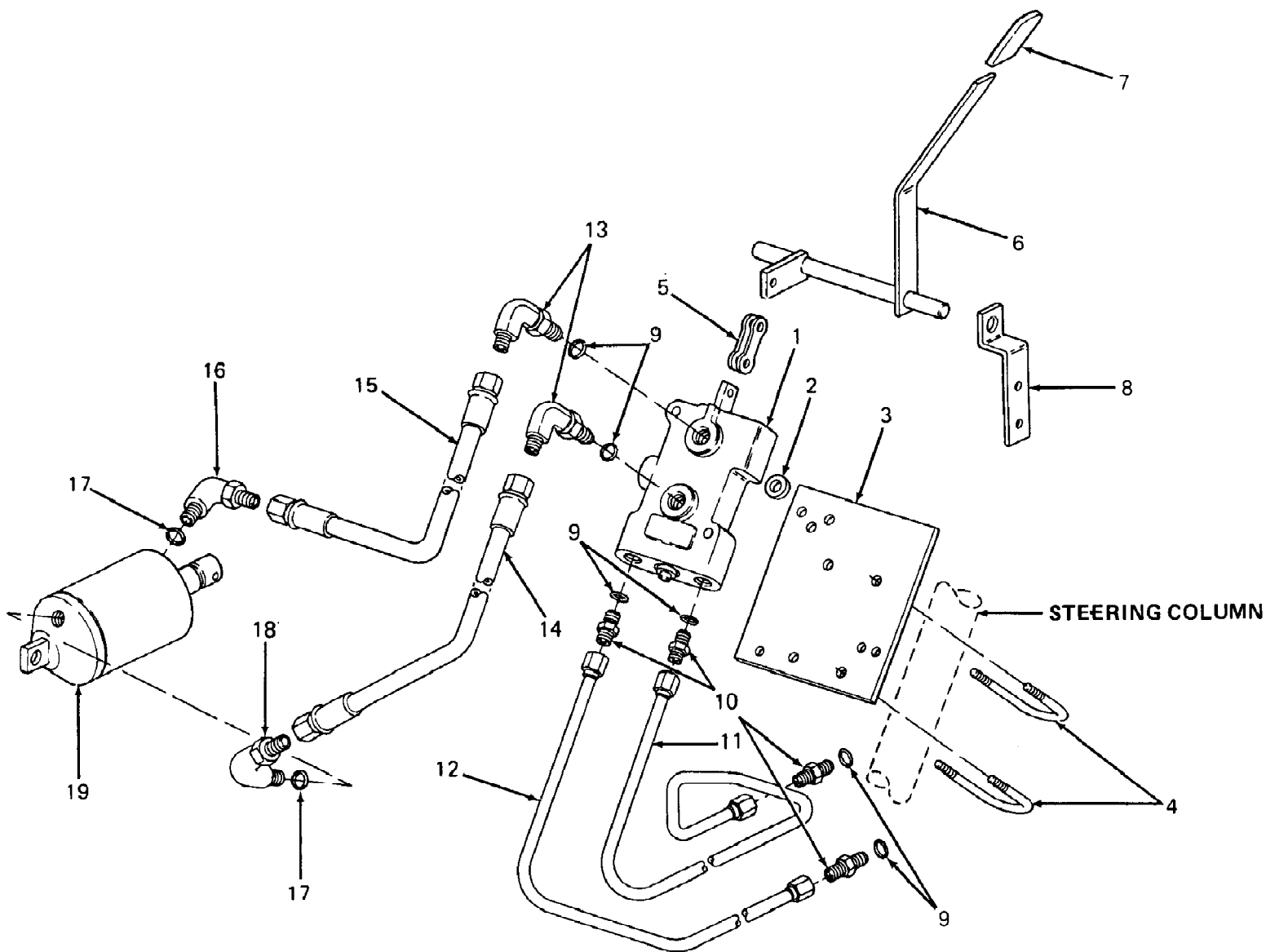
1811 & 1812 S/N 756,300 - 799,999
Hydraulic Cylinder

Page 54 of 91

Ref #	Part Number	Qty	S/P/F	Description
	759-3431	1	/P	Kit, Hydraulic Cylinder Seal (Includes Ref No. 1, 2, 3, 4 & 5)
1		1		O-Ring, 2-1/8 X 2-1/2 X 3/16
2		1		O-Ring, 3/4 X 1 X 1/8
3		1		O-Ring, 2-5/16 X 2-1/2 X 3/32
4		1		Seal, Hydraulic Cylinder Piston Rod Wiper
5		1		Retainer, Hydraulic Cylinder Front Head
6	717-3005	1	/P	Cylinder, Hydraulic

1811 & 1812 S/N 756,300 - 799,999
Hydraulic Lift Controls (1811)

Page 55 of 91



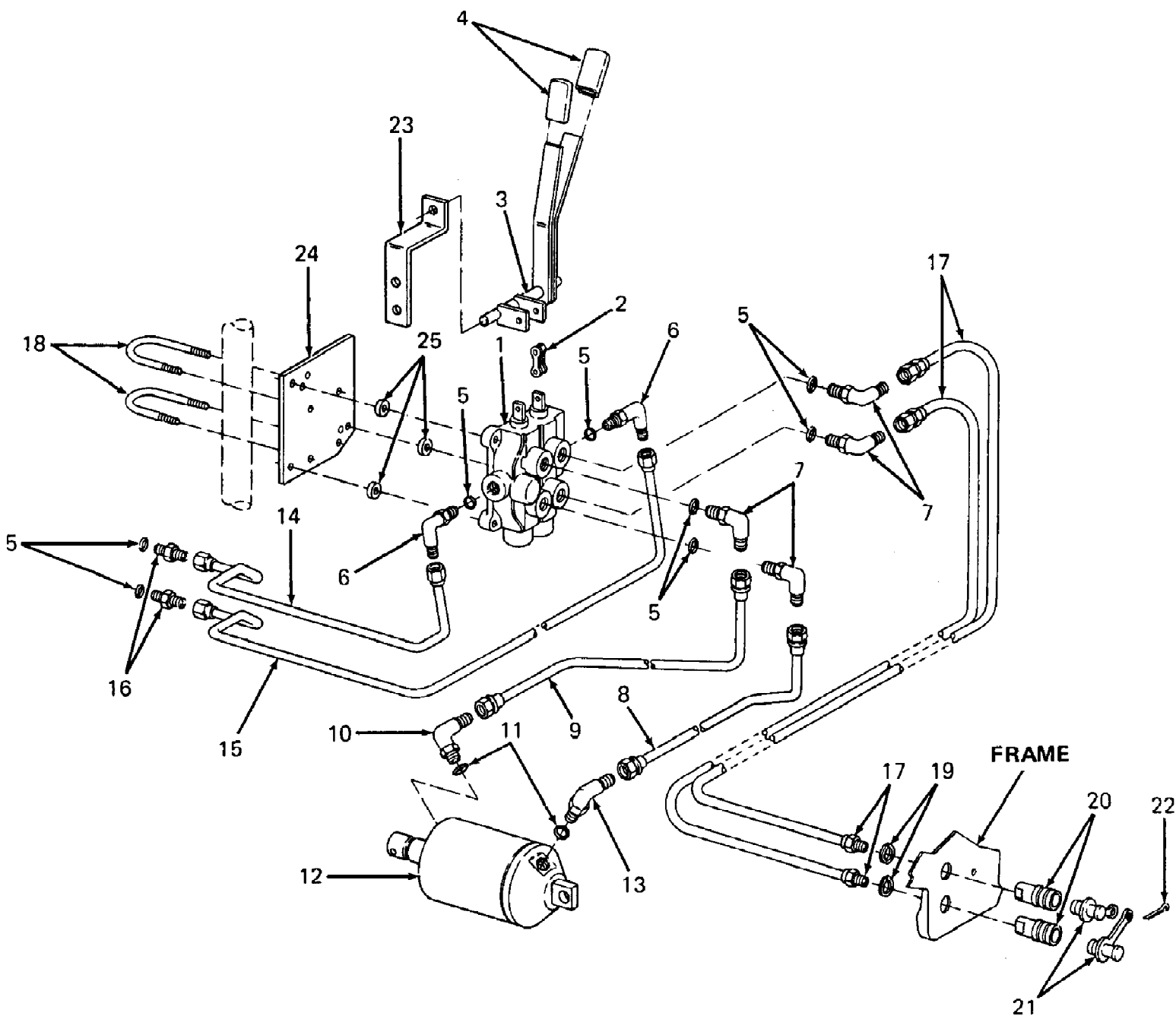
1811 & 1812 S/N 756,300 - 799,999
Hydraulic Lift Controls (1811)

Page 56 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	717-3004	1		Valve Assy, Control
	710-0641	2	/P	Screw, Hex Cap, 1/4-20 X 2.25 Lg
	712-0287	2	S	Nut, Hex, 1/4-20
	759-3432	1		Kit, Seal
	759-3433	1		Kit, Spring Centering
2	750-3008	2		Spacer, .267 X .406 X .375 Lg
3	703-0170	1		Plate, Valve Support
4	747-3016	2		Clamp
	712-0237	4	S	Nut, Hex Center Lock, 5/16-24
5	713-3000	1	S	Link, Chain
6	703-0171	1		Handle Assy, Valve
7	720-3004	1		Grip
8	703-0186	1		Support, Valve Handle
	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
	712-3006	2	/P	Nut, Hex, 1/4-20 GR5
9	721-3001	6	/P	O-Ring, 3/8 OD Tube
10	727-3002	4	S	Connector, 37 Degree Tube
11	727-3000	1	/P	Tube Assy, Pressure
12	727-3001	1	/P	Tube Assy, Return
13	727-3003	2		Elbow, Reducer, 3/8 to 1/4
14	727-3031	1	/P	Hose, Extending
15	727-3005	1		Hose, Retracting
16	727-3006	1	/P	Elbow, 90 Degree w/O-Ring
17	721-3002	2	/P	O-Ring, 1/4 OD Tube
18	727-3007	1	/P	Elbow, 45 Degree w/O-Ring
19	717-3005	1	/P	Cylinder, Hydraulic (For component parts see breakdown under Hydraulic Cylinder)

1811 & 1812 S/N 756,300 - 799,999
Hydraulic Lift Controls (1812)

Page 57 of 91



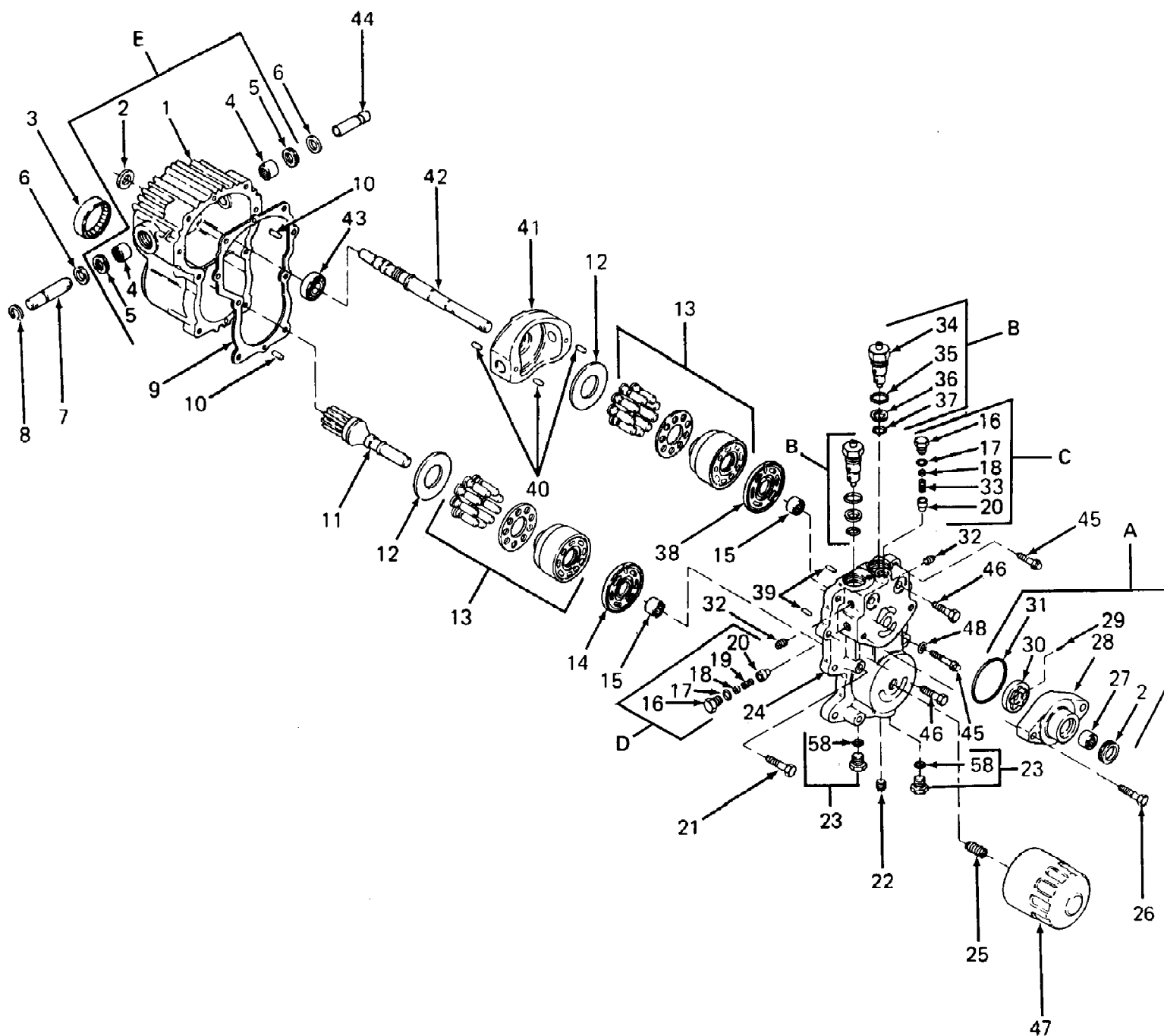
1811 & 1812 S/N 756,300 - 799,999
Hydraulic Lift Controls (1812)

Page 58 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	717-3025	1	/P	Valve Assy, 2 Spool Control
	710-0606	3	/P	Screw, Hex Cap, 1/4-20 x 1.50 Lg
	712-3006	3	/P	Nut, Hex, 1/4-20
	712-3434	1		Kit, Seal
	759-3435	1		Kit, Spring Centering
2	713-3000	2	S	Link, Chain
3	703-0455	1		Handle Assy, 2 Spool Valve
4	720-3004	2		Grip
5	721-3001	8	/P	O-Ring, 3/8 OD Tube
6	727-3012	2	/P	Elbow, 90 Degree Tube
7	727-3003	4		Elbow, Reducer, 3/8 to 1/4
8	727-3031	1	/P	Hose, Extending
9	727-3005	1		Hose, Retracting
10	727-3006	1	/P	Elbow, 90 Degree w/O-Ring
11	721-3002	2	/P	O-Ring, 1/4 OD Tube
12	717-3005	1	/P	Cylinder, Hydraulic (For Component Parts see Breakdown under Hydraulic Cylinder)
13	727-3007	1	/P	Elbow, 45 Degree w/O-Ring
14	727-3016	1	/P	Tube Assy, Return
15	727-3015	1	/P	Tube Assy, Pressure
16	727-3002	2	S	Connector, 37 Degree Tube
17	727-3017	2		Hose, Pressure Supply
18	747-3016	2		Clamp
	712-0237	2	S	Nut, Hex Center Lock, 5/16-24
19	716-3014	2		Ring, External Retaining
20	727-3014	2	/P	Coupling Body, Hydraulic
21	731-3022	2	/P	Plug, Protective
22	714-3014	1		Pin, Cotter, 3/16 X 3/4 Lg
23	703-0186	1		Support, Valve Handler
	710-3013	2	/P	Screw, Hex Cap, 1/4-20 X .50 Lg GR5
	712-3006	2	/P	Nut, Hex, 1/4-20 GR5
24	703-0170	1		Plate, Valve Support
25	750-3008	3		Spacer, .267 X .406 X .375 Lg

1811 & 1812 S/N 756,300 - 799,999
Hydrostatic Transmission

Page 59 of 91



1811 & 1812 S/N 756,300 - 799,999
Hydrostatic Transmission

Page 60 of 91

Ref #	Part Number	Qty	S/P/F	Description
A	SU-9510405-0003	1	/P	Kit, Charge Pump (Includes Ref No. 2, 27, 28, 29, 30 & 31)
B	SU-9500085	2	S	Valve Assembly (Includes Ref No. 34, 35, 36, & 37)
C	SU-9510385-0003	1		Kit, Relief Valve [Includes Ref No. 16, 17, 18 (2), 20 & 33]
D	SU-9510385-0001	1		Kit, Relief Valve [Includes Ref No. 16, 17, 18 (2), 19 & 20]
E	SU-3103060	1		Housing Assembly [Includes Ref No. 1, 2, 4 (2) & 5 (2)]
1	SU-3103064	1		Housing, Transmission
2	SU-9008000-6201	1	S	Seal, Lip
3	SU-9001370-0003	1	/P	Bearing, Roller
4	SU-9001455-0004	2		Bearing, Needle
5	SU-9008000-6701	2	/P	Seal, Lip
6	SU-9009625-6904	2	/P	Washer
7	SU-3101045	1	/P	Shaft, Trunnion
8	SU-9006320-0069	1		Ring, Retaining
9	SU-3102875	1	S	Gasket
10	SU-9004800-2506	2	S	Pin
11	SU-3101752	1	/P	Shaft, Motor
12	SU-3102020	2	/P	Plate, Thrust
13	SU-3103136	2	/P	Block, Cylinder
14	SU-3102687	1	/P	Plate, Valve
15	SU-9001355-0001	2	/P	Bearing, Roller
16	SU-3100055	2	/P	Plug
17	SU-9004201-3100	2	S	O-Ring
18	SU-9510447	4	/P	Kit, Shim Pack
19	SU-3101536	1	/P	Spring, Center Relief Valve
20	SU-3100053	2	/P	Cone, Relief Valve
21	SU-9007200-3728	4		Screw, Hex
22	SU-9005001-2500	1		Plug, Pipe
23	SU-9005100-7500	2		Plug
24	SU-3103110	1	S	Center Section
25	SU-3101069	1	/P	Pipe
26	SU-9007206-4428	2		Screw, Hex
27	SU-9001455-0002	1	/P	Bearing, Needle
28		1		Charge Pump Housing (Order Charge Pump Kit No. SU-9510405-0003)
29	SU-9004875-0076	1	/P	Pin
30		1		Gerotor (Order Charge Pump Kit No. SU-9510405-0003)
31	SU-9004100-0360	1		O-Ring
32	SU-9005001-1200	4		Plug, Pipe
33	SU-3102301	1		Spring, Implement Relief
34		1		Valve (Order Valve Assembly No. SU-9500085)
35	SU-9004201-6200	2		O-Ring
36	SU-9006110-0160	2	/P	Ring, Back Up

1811 & 1812 S/N 756,300 - 799,999
Hydrostatic Transmission

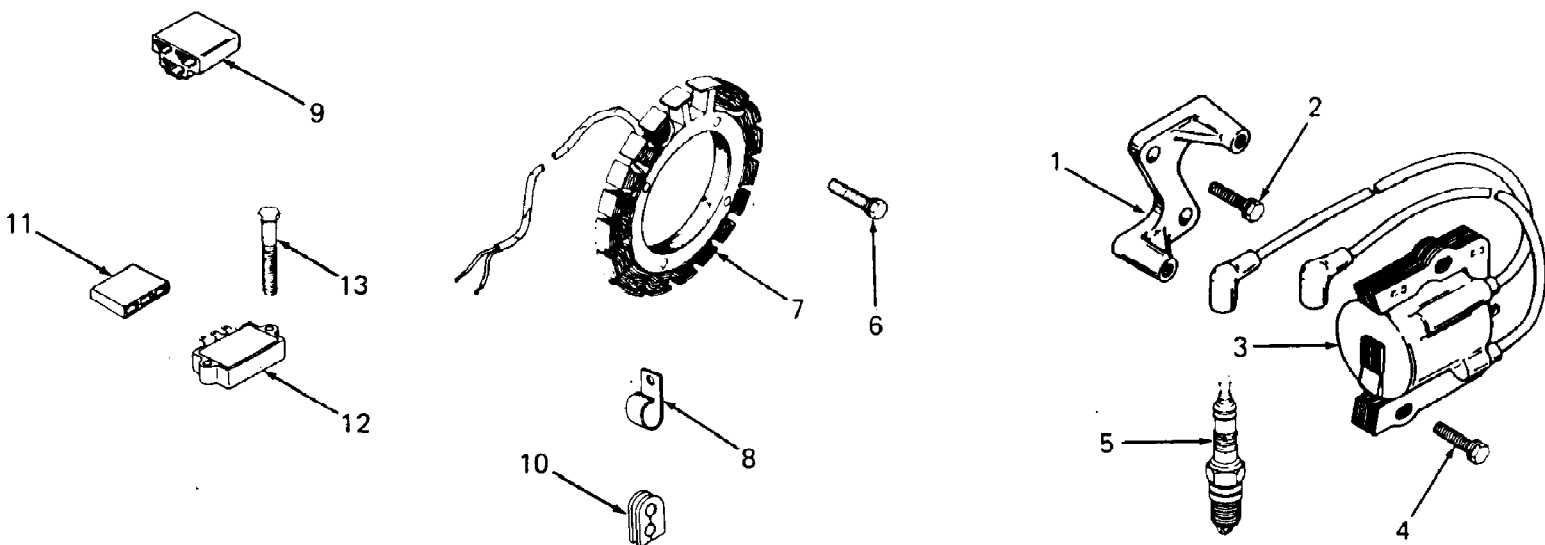
Page 61 of 91

Ref #	Part Number	Qty	S/P/F	Description
37	SU-9004100-0160	2		O-Ring
38	SU-3102731	1	/P	Plate, Valve
39	SU-9004800-1508	2	/P	Pin
40	SU-9004690-1910	3	/P	Pin, Spring
41	SU-3103072	1		Swashplate
42	SU-3101867	1	/P	Shaft, Pump
43	SU-9001305-0001	1		Bearing, Ball
44	SU-3103181	1	S	Shaft Assembly, Trunnion
45	SU-9007500-3722	2		Screw, 12 Point
46	SU-9007200-3724	2		Screw, Hex
47	723-3014	1	S	Oil Filter
48	SU-9004201-5000	2		O-Ring
58		1		UNKNOWN

1811 & 1812 S/N 756,300 - 799,999

Page 62 of 91

Ignition



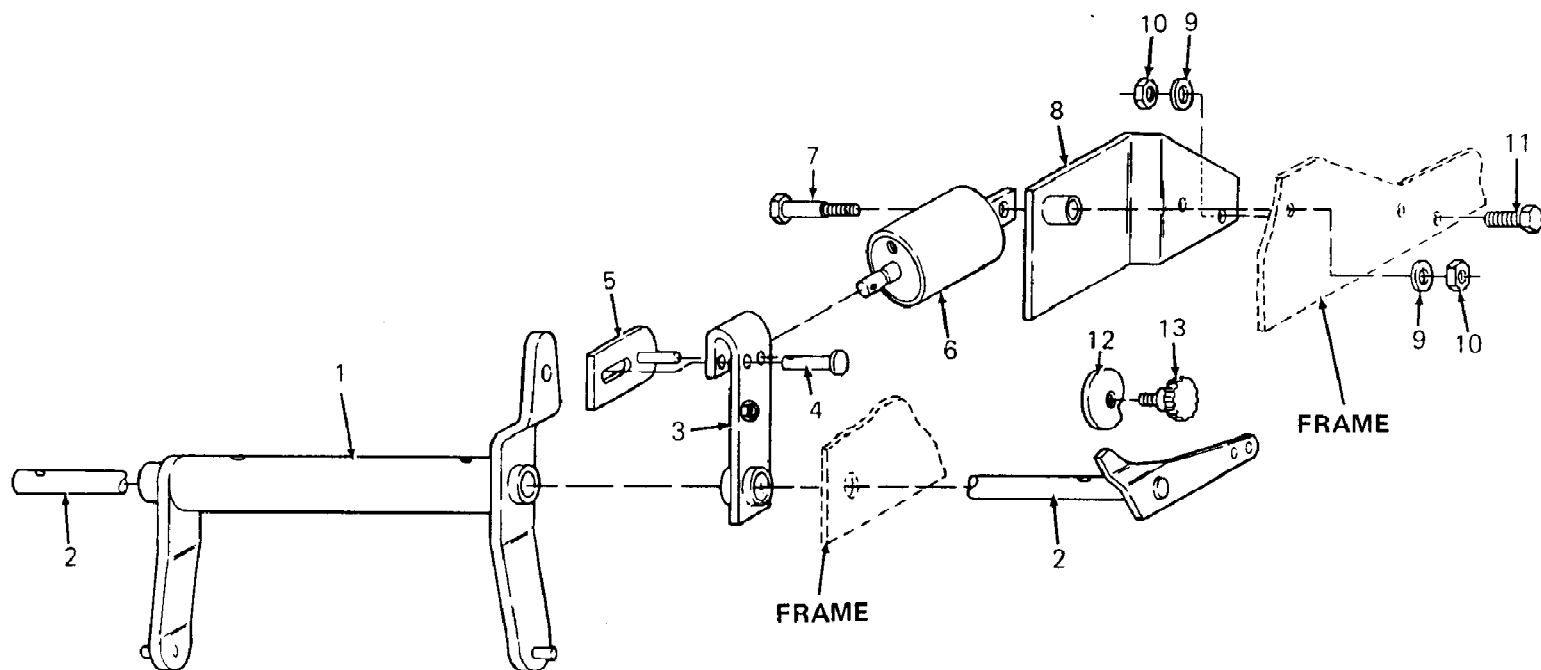
1811 & 1812 S/N 756,300 - 799,999
Ignition

Page 63 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-126-08	1		Bracket, Module
2	KH-25-086-16	2		Screw, Hex Wash Hd, 1/4-20 X 7/8 Lg
3	KH-52-584-01	1	S	Module, Ignition (For Engines With Serial No. Before 170700313-6)
	KH-52-584-02	1	/P	Module, Ignition (For Engines With Serial No. After 170700312-6)
4	KH-25-086-15	2		Screw, Hex Wash Hd, 1/4-20 X 1.0 Lg
5	759-3334	2	/P	Spark Plug
6	KH-X-67-51	4	S	Screw, Hex Wash Hd, #10-24 X .75 Lg
7	KH-237878	1	/P	Kit, Stator
8	KH-48-154-02	1		Clip, Lead
9	KH-236473	1		Connector
10	KH-52-313-02	1		Grommet
11	KH-236602	1	S	Connector, Rectifier-Regulator
12	KH-41-403-05	1	S	Rectifier-Regulator
13	KH-X-5-3	2		Screw, Hex Cap, 1/4-20 X 7/8 Lg
	KH-25-518-10	1		Lead, Rectifier-Regulator (16"-14 Gauge - Uninsulated Push-on Tab Terminal)
	KH-47-518-43	1	/P	Lead, Module to Connector (For Engines With Serial No. Before 170700313-6)
	KH-52-518-16	1		Lead, Module to Connector (For Engines With Serial No. After 170700312-6)

1811 & 1812 S/N 756,300 - 799,999
Implement Lift

Page 64 of 91



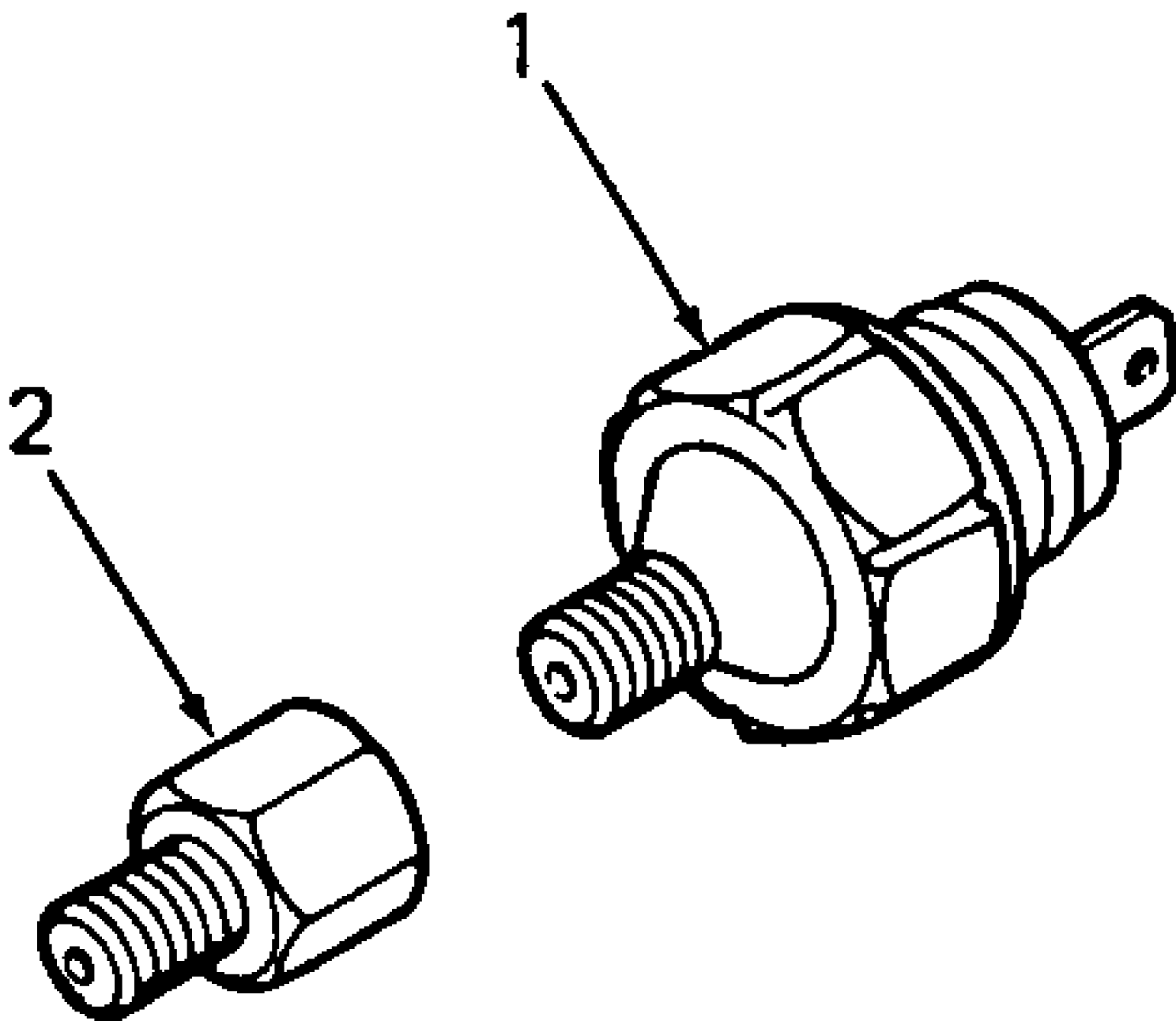
1811 & 1812 S/N 756,300 - 799,999
Implement Lift

Page 65 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0837	1		Lift Assy, Rockshaft
	715-3020	2		Pin, Slotted Roll, 3/8 Dia X 2.0 Lg
2	703-0853	1		Rockshaft Assy
3	703-0192	1		Bracket, Lift
4	711-3030	1		Pin, Clevis, 1/2 Dia X 2.172 Lg
	736-0108	1	S	Washer, Flat, .510 X .75 X .033 Thk
	714-0115	1	S	Pin, Cotter, 1/8 Dia X 1.0 Lg
5	703-0176	1	/P	Pin Assy, Lift
6	717-3005	1	/P	Cylinder, Hydraulic (For Component Parts See Breakdown Under Hydraulic Cylinder)
7	738-3008	1		Bolt, Shoulder
8	703-0174	1		Bracket, Cylinder
9	736-3019	3		Washer, Flat, .531 X 1.06 X .134 Thk
10	712-3022	3	/P	Nut, Hex Center Lock, 1/2-13 GR5
11	710-3032	2	/P	Screw, Hex Cap, 1/2-13 X 1.25 Lg GR5
12	703-0189	1	/P	Cam, Lift Handle Stop
13	720-3005	1		Knob, Torque

1811 & 1812 S/N 756,300 - 799,999
Low Pressure Switch

Page 66 of 91



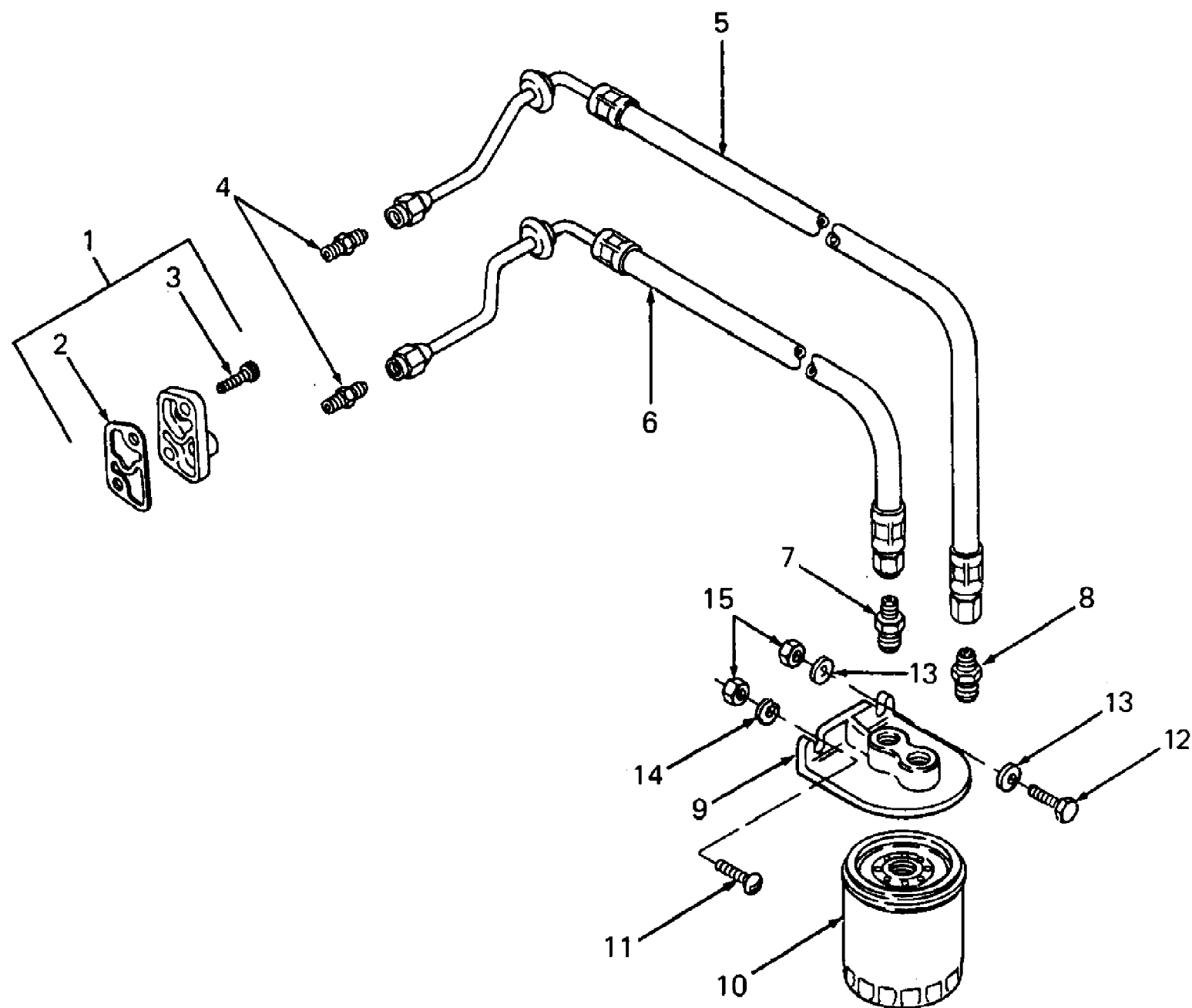
1811 & 1812 S/N 756,300 - 799,999
Low Pressure Switch

Page 67 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-099-06	1	S	Oil Pressure Switch
2	KH-52-158-05	1		Reducer
	KH-52-518-08	1		Lead (21"-18 Gauge, Insulated Push-on Tab & Uninsulated Push-on Tab Terminals)
	KH-52-755-53	1	S	Gasket Set
	KH-52-522-71	1		Short Block

1811 & 1812 S/N 756,300 - 799,999
Oil Filter

Page 68 of 91



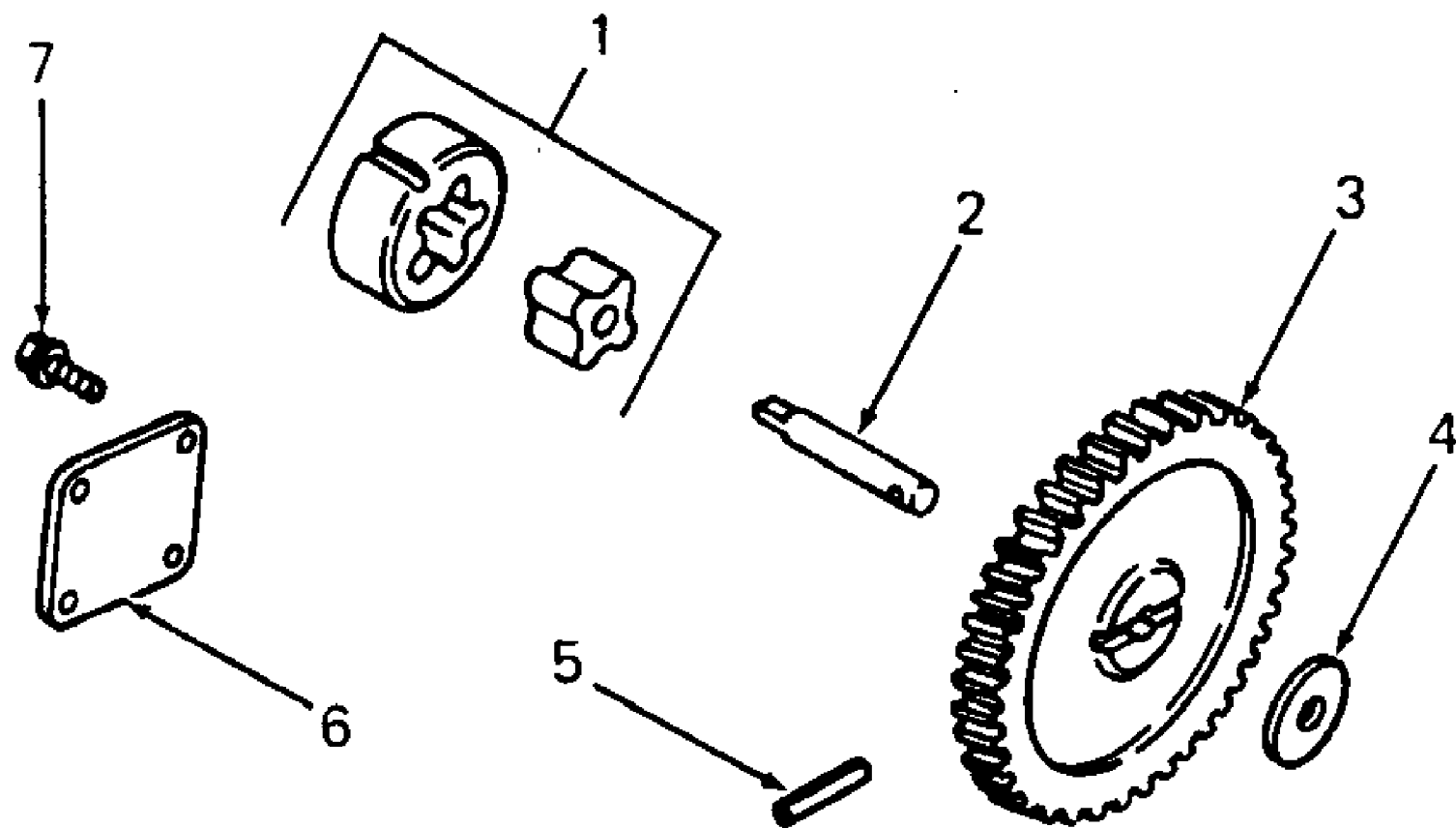
1811 & 1812 S/N 756,300 - 799,999
Oil Filter

Page 69 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-755-67	1	/P	Kit, Oil Filter Cover [Includes Ref No. 2 & 3 (Qty 2)]
2	KH-52-041-16	1	/P	Gasket, Oil Filter Cover
3	KH-X-55-15	2		Screw, Hex Socket Hd Cap, 5/16-18 X 1.25 Lg
4	KH-52-155-07	2		Connector, Reducing
5	KH-52-353-06	1	/P	Oil Line - 20.5 Long
6	KH-52-353-07	1	/P	Oil Line - 19.0 Long
7	KH-52-155-03	1		Connector, Reducing
8	KH-52-136-02	1		Nipple, Hexagon
9	KH-25-029-01	1	S	Adapter, Remote Oil Filter
10	KH-52-050-02	1	S	Oil Filter
11	710-3167	1		Screw, Truss Hd Machine, 5/16-18 X .75 Lg GR5
12	710-3008	1	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
13	736-0105	2	/P	Washer, Bell, .380 X .88 X .060 Thk
14	736-0119	1	S	Washer, Lock, 5/16
15	712-3010	2	S	Nut, Hex, 5/16-18 GR5

1811 & 1812 S/N 756,300 - 799,999
Oil Pump

Page 70 of 91



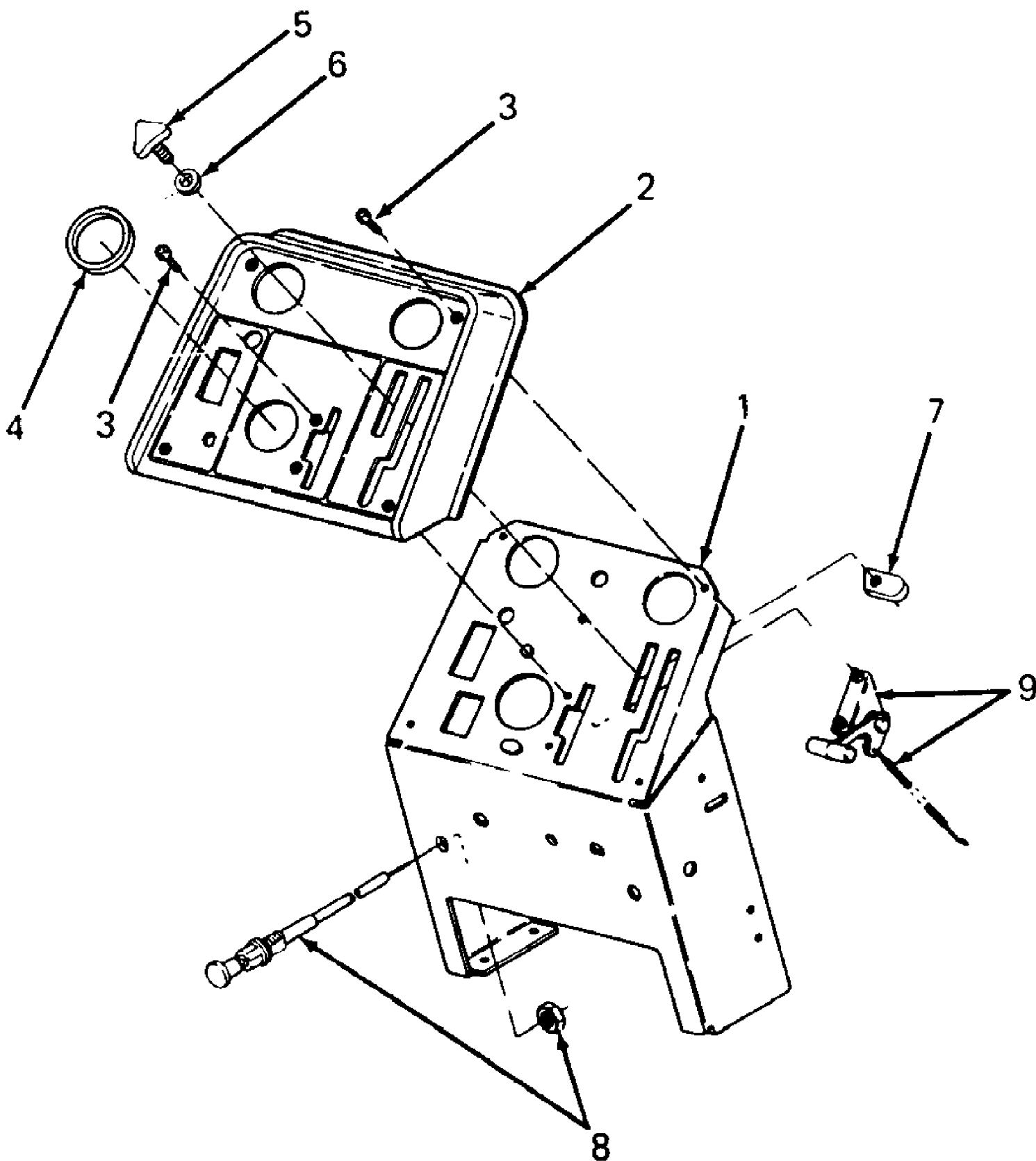
1811 & 1812 S/N 756,300 - 799,999
Oil Pump

Page 71 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-393-09	1	/P	Rotor Set
2	KH-52-144-05	1	/P	Shaft, Oil Pump
3	KH-52-043-05	1	S	Gear, Oil Pump
4	KH-52-422-01	AR	/P	Spacer, Shim
5	KH-X-280-25	1		Pin, Roll
6	KH-52-096-03	1		Cover, Oil Pump
7	KH-X-67-64	4	S	Screw, Hex Wash Hd, 10-32 X 7/16

1811 & 1812 S/N 756,300 - 799,999
Pedestal, Instrument Panel & Engine Controls

Page 72 of 91



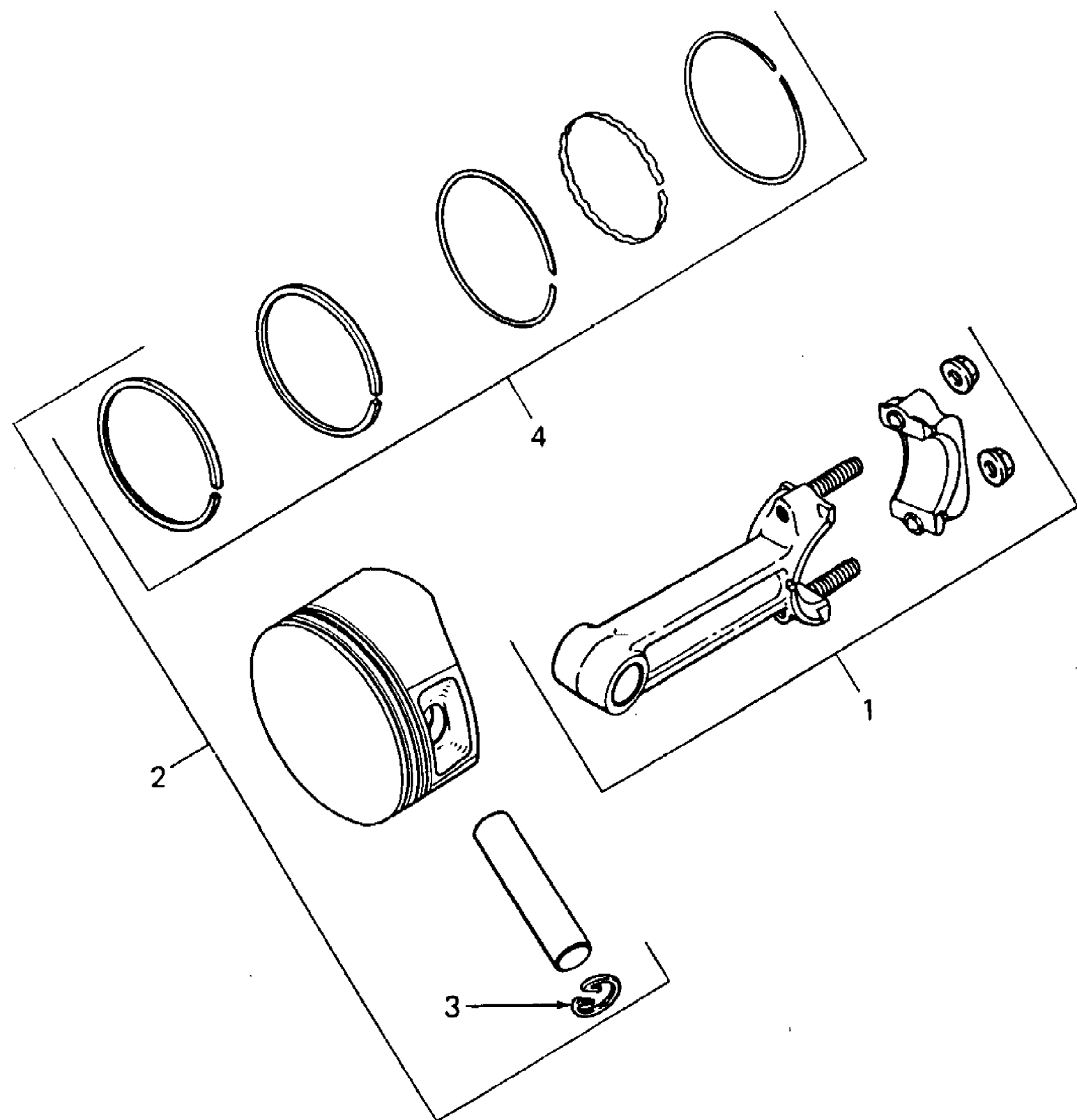
1811 & 1812 S/N 756,300 - 799,999
Pedestal, Instrument Panel & Engine Controls

Page 73 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0046	1		Pedestal
2	731-3064	1	/P	Panel, Instrument
3	710-3009	6	/P	Screw, Pan Hd Cutting, #10-24 X .75 Lg
4	735-3002	1		Grommet, Instrument Panel
5	721-3003	1		Knob
6	736-3020	1	S	Washer, Flat, .266 X .625 X .035 Thk
7	731-3007	1	/P	Stop, Detent Handle
8	746-3001	1	S	Choke Cable w/Nut
9	746-3002	1	/P	Control, Throttle

1811 & 1812 S/N 756,300 - 799,999
Piston & Rod

Page 74 of 91



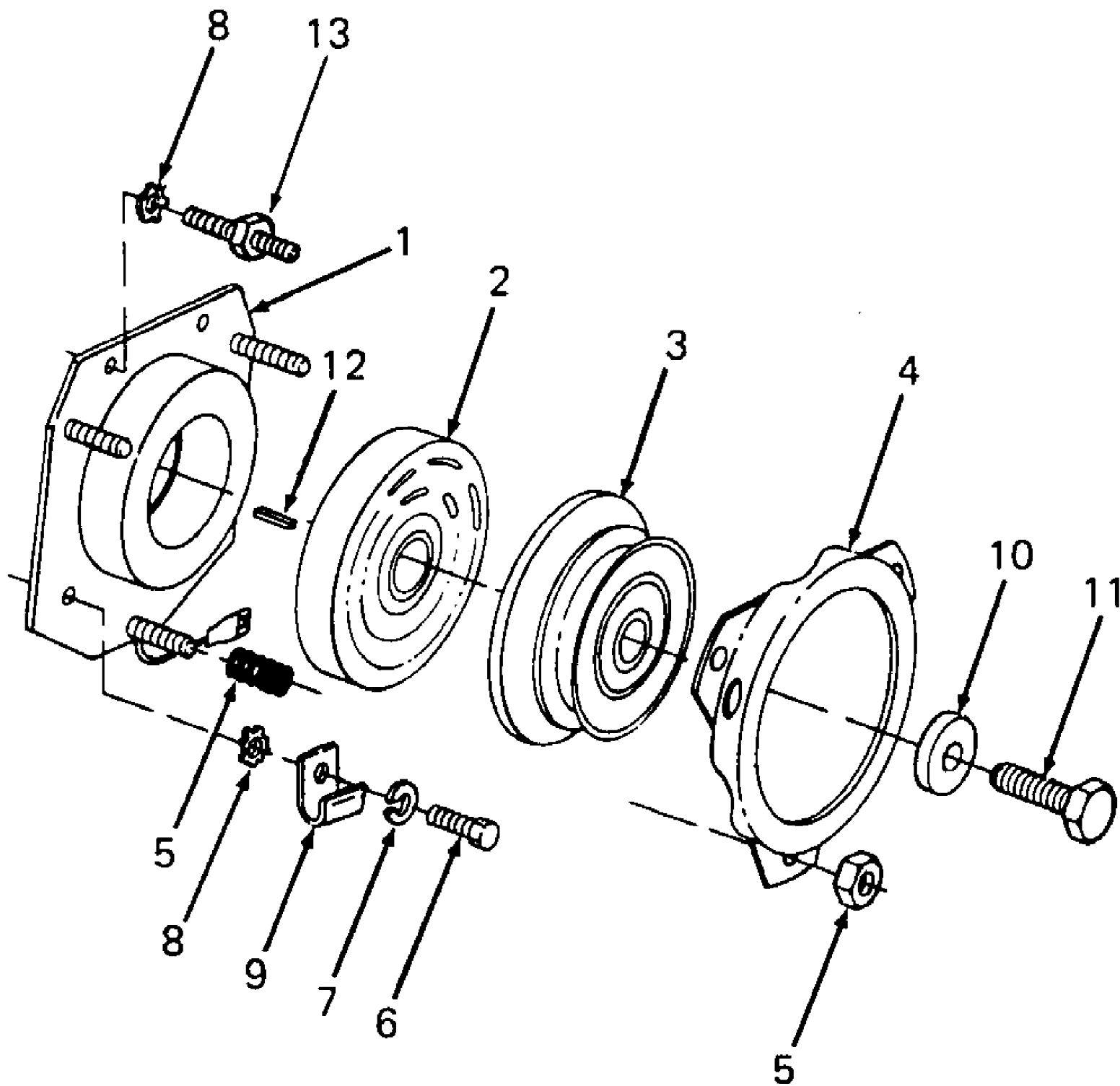
1811 & 1812 S/N 756,300 - 799,999
Piston & Rod

Page 75 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	KH-52-067-67	2	S	Rod, Connecting (Std)
	KH-52-067-68	2	S	Rod, Connecting (.010)
2	KH-52-874-11	2	/P	Piston w/Ring Set (Std) [Includes Ref No. 3 (Qty 2) & 4]
	KH-52-874-12	2		Piston w/Ring Set (.003)
	KH-52-874-13	2	/P	Piston w/Ring Set (.010)
	KH-52-874-14	2	S	Piston w/Ring Set (.020)
	KH-52-874-15	2	/P	Piston w/Ring Set (.030)
3	KH-230004	4	/P	Retainer, Piston Pin
4	KH-52-108-09	2	/P	Ring Set (Std & .003)
	KH-52-108-10	2	/P	Ring Set (.010)
	KH-52-108-11	2	/P	Ring Set (.020)
	KH-52-108-12	2		Ring Set (.030)

1811 & 1812 S/N 756,300 - 799,999
PTO Clutch

Page 76 of 91



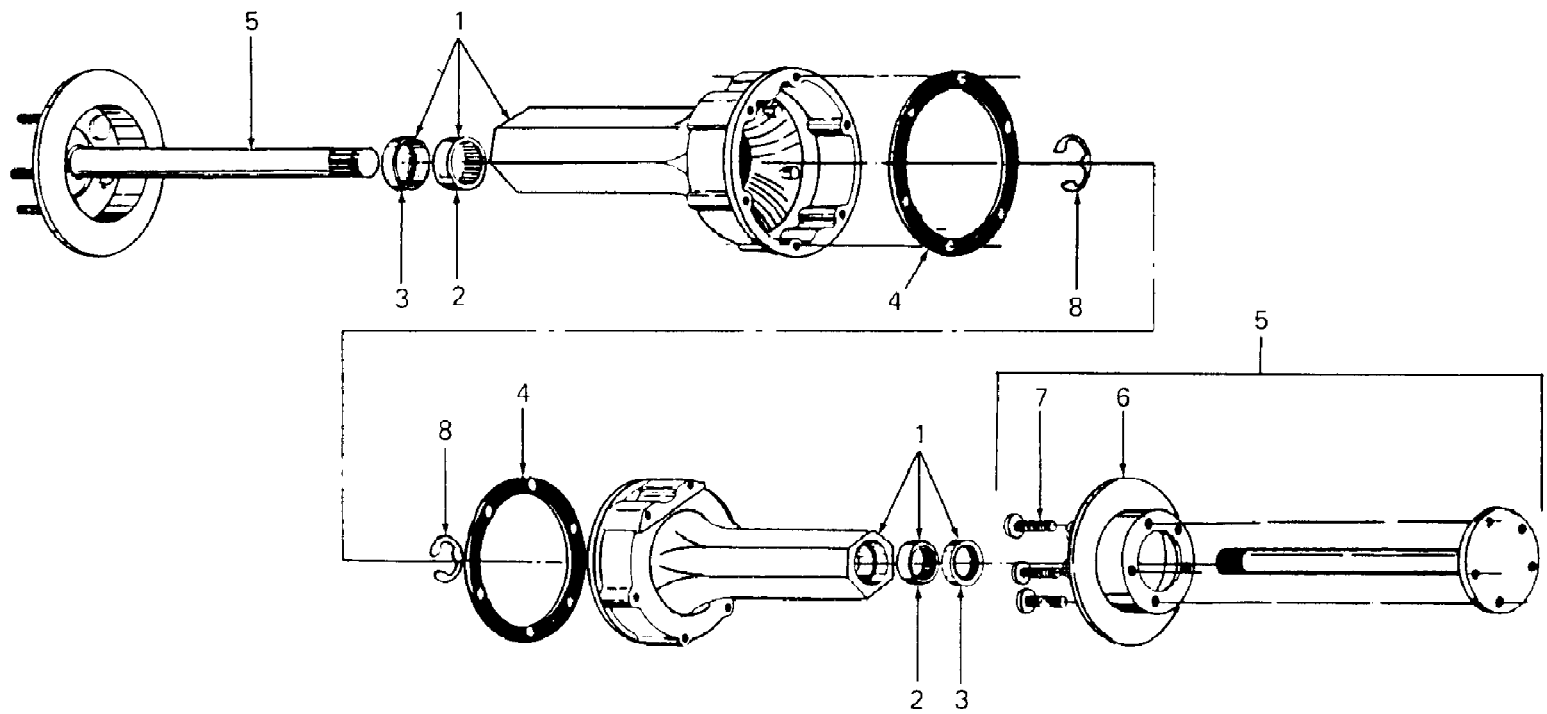
1811 & 1812 S/N 756,300 - 799,999
PTO Clutch

Page 77 of 91

Ref #	Part Number	Qty	S/P/F	Description
	717-3044	1	S	PTO Clutch (Includes Ref No. 1, 2, 3, 4 & 5)
1	759-3300	1	S	Field
2	759-3301	1		Rotor
3	759-3304	1		Armature
4	759-3305	1		Drum, Brake
5	759-3306	1	/P	Spring & Nut Kit
6	710-3030	2		Screw, Hex Cap, 7/16-14 X .75 Lg GR5
7	736-0171	2	S	Washer, Lock, 7/16
8	736-3086	4		Washer, Ext. Lock, .45 X .75 X .035 Thk
9	726-3008	1	/P	Clamp, Cable
10	736-3017	1	/P	Washer, Flat, .47 X 1.5 X .225 Thk
11	710-3029	1	/P	Screw, Hex Cap, 7/16-20 X 1.25 Lg GR5
12	714-0119	1	S	Key, Square, 1/4 X .75 Lg
13	711-3006	2	/P	Stud, 7/16-14 Trd

1811 & 1812 S/N 756,300 - 799,999
Rear Axle Carrier

Page 78 of 91



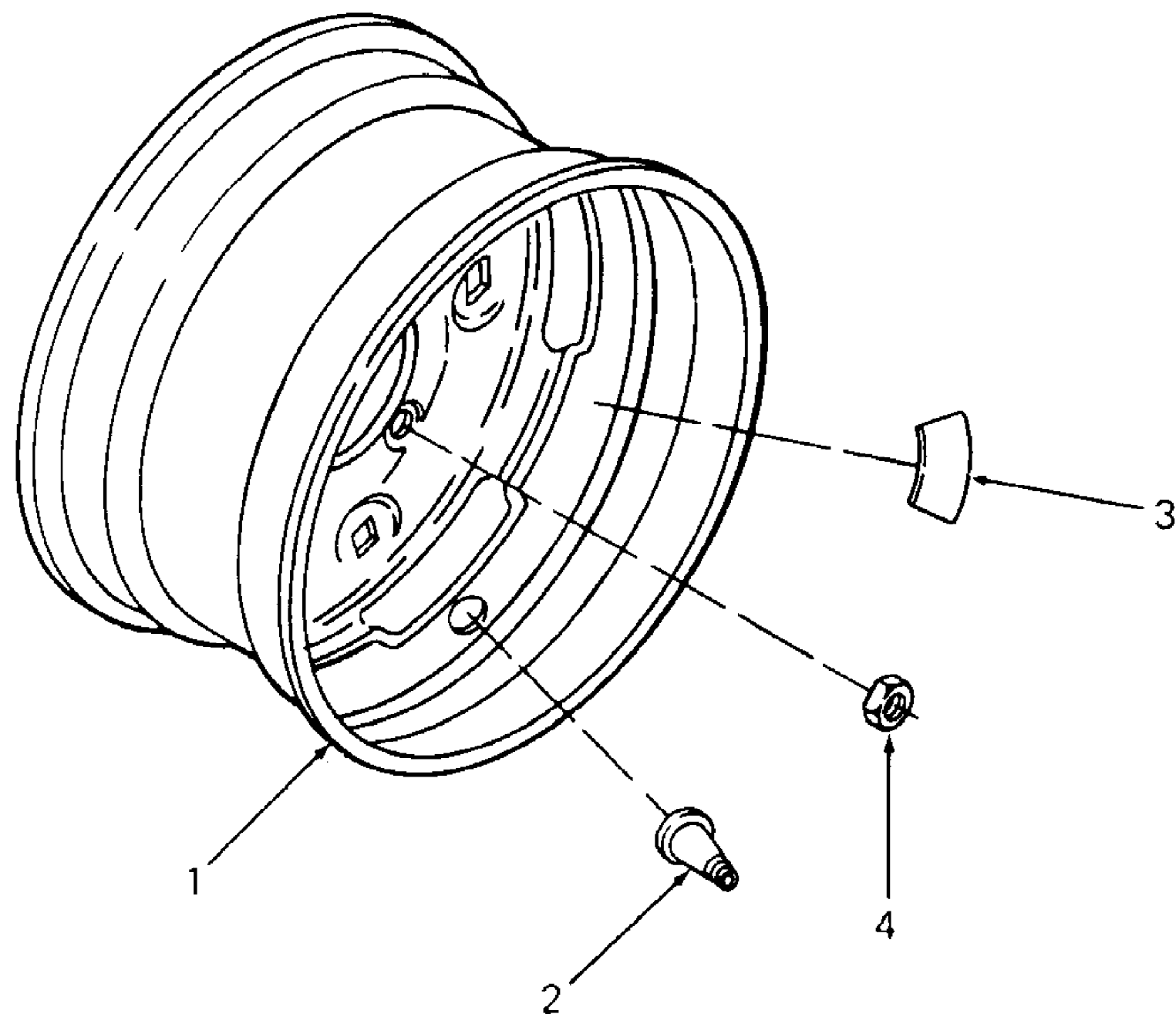
1811 & 1812 S/N 756,300 - 799,999
Rear Axle Carrier

Page 79 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0906	2	/P	Carrier Assy, Rear Axle (Includes Ref No. 2 & 3)
	736-0213	8	/P	Washer, Bell, 3/8 Dia
	736-0169	4	S	Washer, Lock, 3/8 Dia
	710-3116	4	/P	Bolt, Hex Patch, 3/8-16 X 2.5 Lg GR5
	710-3115	4	/P	Bolt, Hex Patch, 3/8-16 X 3.0 Lg GR8
	710-3124	4		Bolt, Hex Patch, 3/8-16 X 2.25 Lg GR5
2	741-0363	2	S	Bearing, Needle
3	721-0187	2	S	Seal, Oil
4	721-3014	2	/P	Gasket, Carrier
5	703-0907	2		Axle Assy, Rear [Includes Ref No. 6 & 7 (Qty 5)]
6	703-0908A	2		Disc, Brake
7	710-0852	10	/P	Bolt, Lug
8	716-0136	2	/P	Retainer, E-Ring

1811 & 1812 S/N 756,300 - 799,999
Rear Wheel

Page 80 of 91



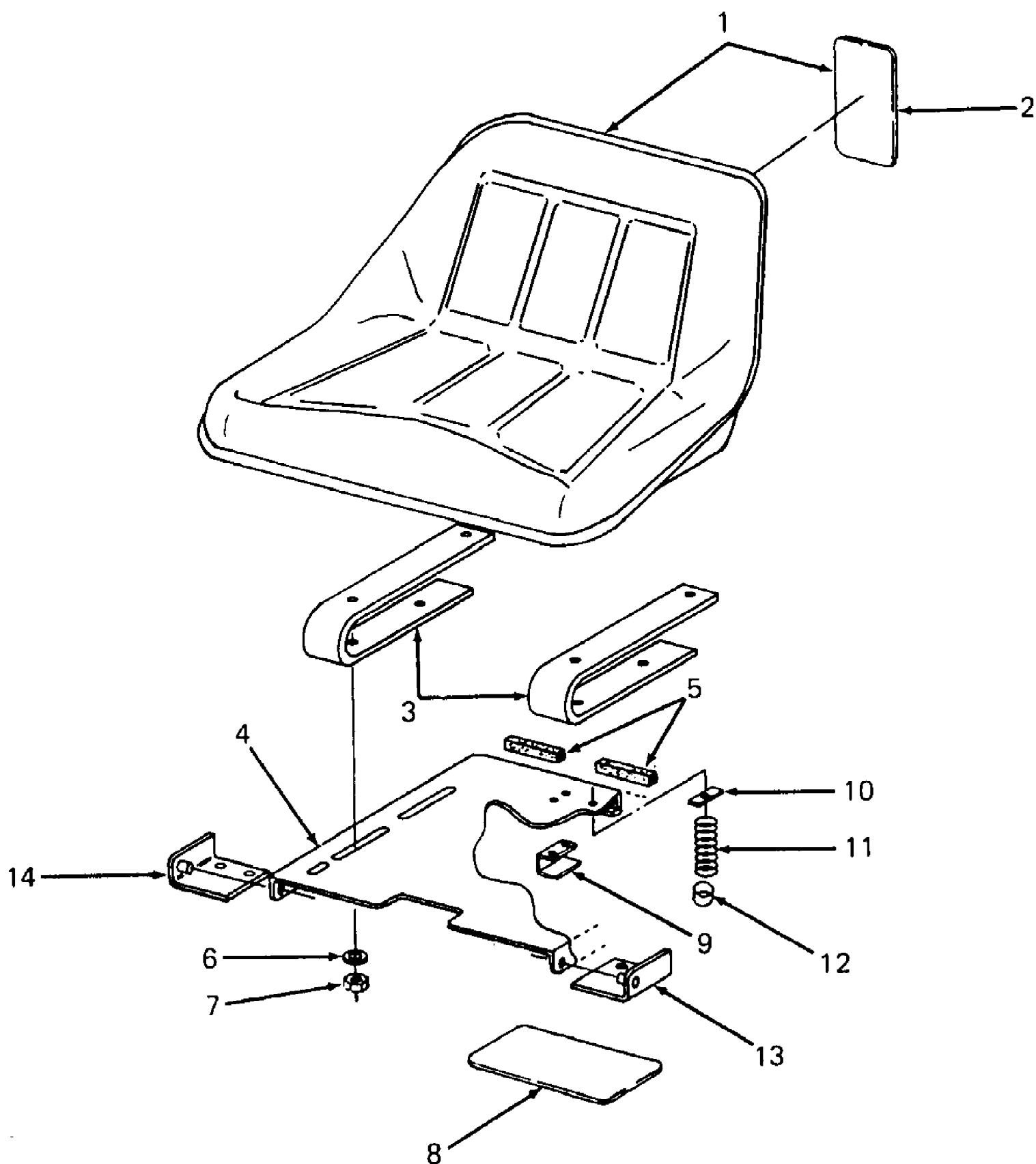
1811 & 1812 S/N 756,300 - 799,999
Rear Wheel

Page 81 of 91

Ref #	Part Number	Qty	S/P/F	Description
	734-3012	2		Tire, Soft-Trac, 23 X 10.5 X 12
1	734-3013	2	S	Rim, Rear Wheel
2	734-3068	2	S	Valve, Tubeless Air
3	777-8680	2		Label, Inflation
4	712-3050	10	/P	Nut, Lug, 7/16-14

1811 & 1812 S/N 756,300 - 799,999
Seat & Support

Page 82 of 91



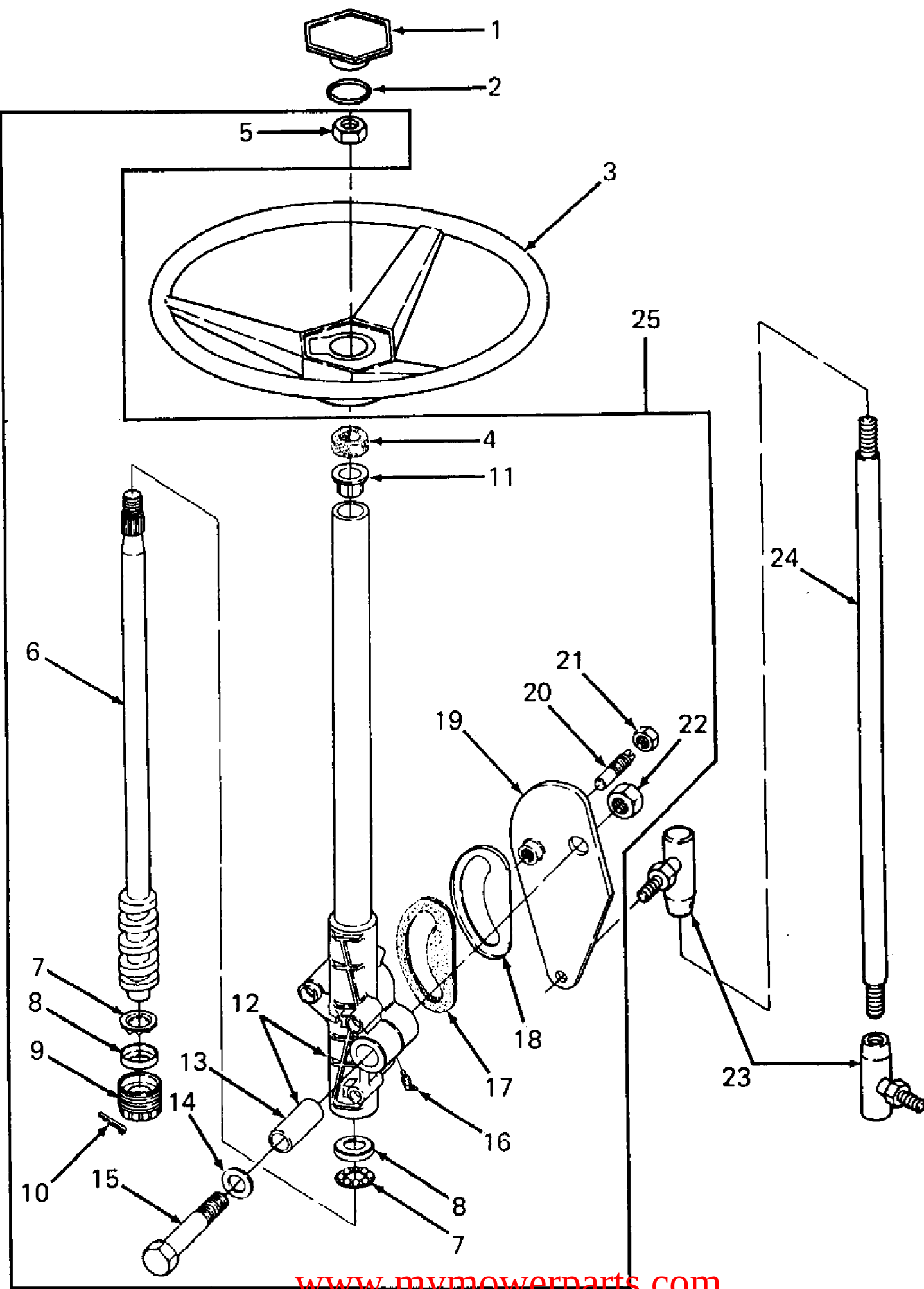
1811 & 1812 S/N 756,300 - 799,999
Seat & Support

Page 83 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	759-3348	1	S	Seat w/Graphic (Includes Ref No. 2)
	710-3008	4	/P	Screw, Hex Cap, 5/16-18 X .75 Lg GR5
	736-0242	4	/P	Washer, Bell, .345 X .88 X .06 Thk
2	779-3348	1		Graphic, Caution
3	703-0068	2	/P	Spring, Seat
	710-3002	4	S	Screw, Hex Cap, 5/16-18 X 1.0 Lg GR5
	736-3070	4	/P	Washer, Flat, .344 X 1.5 X .105 Thk
4	703-0069	1		Cover, Battery Box
5	735-3005	2		Bumper, Hood Adhesive, Loctite #495
6	736-0242	4	/P	Washer, Bell, .345 X .88 X .06 Thk
7	712-3010	4	S	Nut, Hex, 5/16-18 GR5
8	779-3296	1	/P	Label, Booster Battery
9	703-0074	1		Channel, Switch Actuator
	710-0224	2	S	Screw, Hex Wash Hd AB Tapp, #10 X .50 Lg
10	726-3004	1		Nut, Spring, #10 X 1.88 Lg
	710-0224	1	S	Screw, Hex Wash Hd AB Tapp, #10 X .50 Lg
11	732-3004	1	/P	Spring, Compression
12	720-3001	1	/P	Cap, Spring
13	703-0070	1		Bracket, Pivot - LH
	710-3000	2	S	Screw, Hex Cap, 3/8-16 X 3/4 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8
14	703-0072	1		Bracket, Pivot - RH
	710-3000	2	S	Screw, Hex Cap, 3/8-16 X 3/4 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8

1811 & 1812 S/N 756,300 - 799,999
Steering

Page 84 of 91



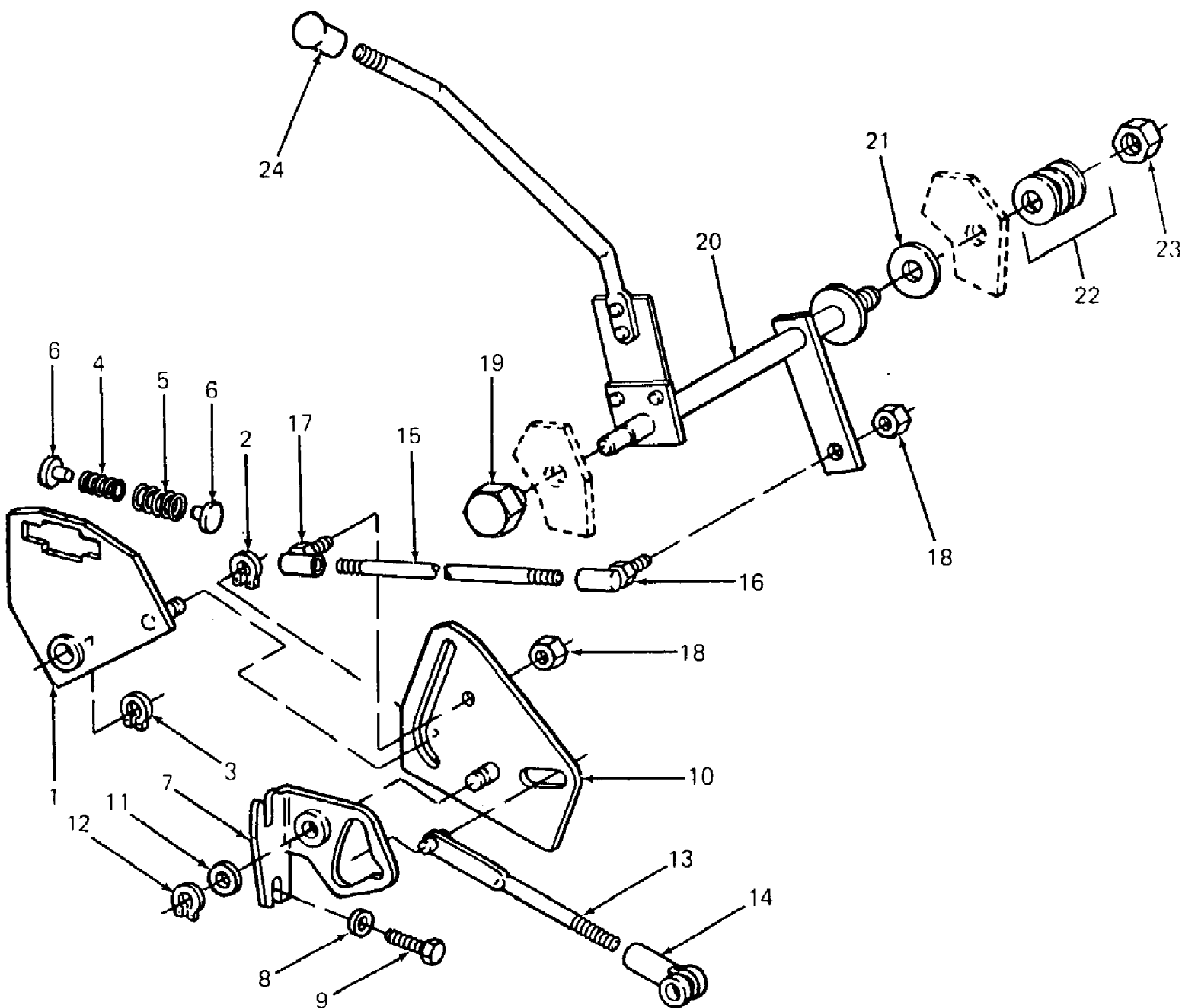
1811 & 1812 S/N 756,300 - 799,999
Steering

Page 85 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	731-3001	1	/P	Cap, Steering Wheel
2	721-3000	1	/P	O-Ring
3	731-3000	1	/P	Wheel, Steering
4	723-3040	1	/P	Seal, Column
5	712-3056	1	/P	Nut, Hex Jam, 5/8-18
6	703-1030	1		Shaft/Cam Assy
7	741-3021	2	S	Retainer Assy, Ball
8	703-1029	2	S	Cup, Bearing
9	719-3053	1	S	Plug, Adjusting
10	714-0474	1	S	Pin, Cotter, 1/8 Dia X .75 Lg
11	741-3023	1	S	Bearing, Column
12	703-1027	1	S	Housing/Tube Assy (Includes Ref No. 13)
13	748-3008	2		Bushing
14	736-3029	1	/P	Washer, Flat, .781 X 1.25 X .027 Thk
15	711-3208	1		Shaft, Pivot
16	737-3001	1	/P	Fitting, Lube, 3/16 Drive Type
17	723-3039	1	S	Seal, Grease
18	703-1031	1		Retainer, Seal
19	703-1082	1		Arm, Steering
20	711-3149	1	S	Follower, Cam
21	712-3062	1		Nut, Hex Jam, 9/16-18
22	712-3063	1		Nut, Hex Crown Lock, 5/8-18
23	723-3000	2	S	Ball Joint
	712-3002	2	S	Nut, Hex Castle, 3/8-24 GR5
	714-0507	2	S	Pin, Cotter, 3/32 Dia X .75 Lg
24	711-3000	1		Link, Steering Gear Drag
	712-3001	2	S	Nut, Hex Jam, 3/8-24 GR5
25	703-1085	1	/P	Steering Gear Assy [Includes Ref No. 4, 5, 6, 7 (Qty 2), 8 (Qty 2), 9, 10, 11, 12, 14, 15, 16, 17, 18, 19, 20, 21 & 22]
	710-3001	2	/P	Screw, Hex Cap, 3/8-16 X .88 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8

1811 & 1812 S/N 756,300 - 799,999
Transmission Controls

Page 86 of 91



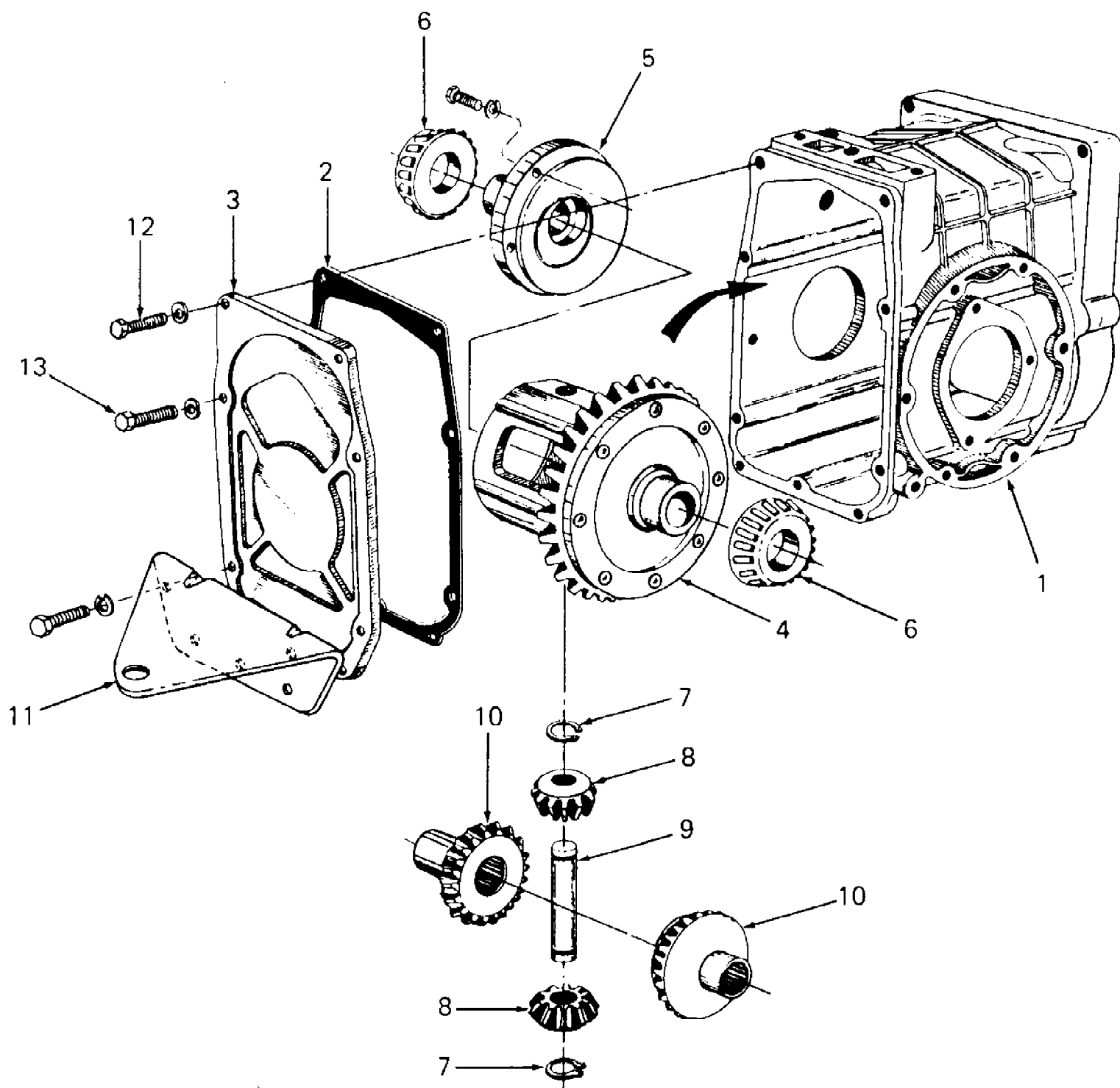
1811 & 1812 S/N 756,300 - 799,999
Transmission Controls

Page 87 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	703-0194	1	S	Plate Assy, Damper Spring
2	716-3000	1	S	Ring, Snap, .375
3	716-0115	1	S	Ring, Snap, .625
4	732-3012	1	S	Spring, Compression
5	732-3013	1	S	Spring, Compression
6	711-3033	2	S	Pin, Spring Guide
7	703-0196	1		Bracket, Cam Pivot
8	736-0267	2	S	Washer, Flat, .385 X .87 X .06 Thk HDN
9	710-0520	2	/P	Screw, Hex Cap, 3/8-16 X 1.5 Lg GR5
10	703-0198	1	S	Cam, Control
11	736-0272	1	S	Washer, Flat, .510 X 1.0 X .06 Thk
12	716-0865	1	/P	Ring, Snap, .500
13	703-0200	1	/P	Rod, Control
	712-3001	1	S	Nut, Hex Jam, 3/8-24
14	719-3013	1	/P	Clevis, Adjustment
	711-3037	1	S	Pin, Clevis
	736-0140	1	S	Washer, Flat, .385 X .62 X .063 Thk
	714-0507	1	S	Pin, Cotter, 3/32 Dia
15	747-3018	1		Rod, Connecting
	712-3025	1		Nut, Hex Jam, 5/16-24
	712-3045	1	S	Nut, Hex Jam, 5/16-24 LH Trd
16	723-3011	1	S	Ball Joint, 5/16-24
17	723-3012	1	S	Ball Joint, 5/16-24 LH Trd
18	712-0305	2	S	Nut, Hex Patch Lock, 5/16-24
19	710-3033	1		Screw, Rockshaft Bearing, 3/4-16 X .75 Lg
	712-3026	1	S	Nut, Hex Jam, 3/4-16 GR5
20	703-0201	1	/P	Shaft Assy, Cross
21	723-3013	1	S	Disc, Friction
22	736-3022	3	S	Washer, Bell
23	712-3053	1	S	Nut, Hex Top Lock, 1/2-20
24	720-3000	1	S	Knob, Control

1811 & 1812 S/N 756,300 - 799,999
Transmission-Differential

Page 88 of 91



1811 & 1812 S/N 756,300 - 799,999
Transmission-Differential

Page 89 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	717-3204	1	S	Housing Assy, Rear w/Needle Brg
2	721-3015	1	S	Gasket, Rear Cover
3	703-0905	1	/P	Plate, Rear Cover
4	717-3217	1	S	Gear Assy, Ring w/Case
5	717-3137	1		Plate, Differential Flange
	736-0119	4	S	Washer, Lock, 5/16
	710-0573	4		Bolt, Hex Patch, 5/16-18 X 1.25 Lg GR5
6	741-0369	2	/P	Cone, Roller Brg
7	716-0133	2		Ring, Retaining, 11/16
8	717-3113	2	/P	Gear, Pinion - 10T
9	717-3133	1		Shaft, Cross
10	717-3112	2		Gear, Side - 16T
11	703-0904	1	S	Drawbar
	736-0169	5	S	Washer, Lock, 3/8
	710-3118	5	/P	Bolt, Hex Patch, 3/8-16 X 1.0 Lg GR5
12	710-3117	2		Bolt, Hex Patch, 3/8-16 X .62 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8
13	710-3119	2	/P	Bolt, Hex Patch, 3/8-16 X .75 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8

1811 & 1812 S/N 756,300 - 799,999
Transmission-Rear & Adapter Housings

Page 91 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	717-3204	1	S	Housing Assy, Rear Transaxle (Includes Ref No. 2 & 3)
	723-3034	1		Gasket, Eliminator, 22 cc Tube
	723-3036	1		Primer, Gasket, 6 oz Can (For use with 723-3034)
	723-3035	1		Remover, Gasket, 12 oz Can
2	717-3123	2/AR		Shim, Rear Bearing Cup, .004 Thk
	717-3124	2/AR		Shim, Rear Bearing Cup, .014 Thk
	717-3125	2/AR	/P	Shim, Rear Bearing Cup, .007 Thk
3	741-0370	1		Cup, Roller Bearing
4	741-0371	1		Cone, Roller Bearing
5	717-3070	1	/P	Shaft, Bevel Pinion NOTE: Proper selection of Ref No. 12 is required when replacing 7171-3070.
6	716-0138	2	/P	Ring, Retaining, 1.312 Dia
7	717-3146	1		Spacer, Gear
8	717-3141	1	/P	Gear, Reduction - 66T
9	717-3202	1		Housing Assy, Adapter w/Cup (Includes Ref No. 10)
10	741-0372	1	S	Cup, Roller Bearing
11	741-0373	1	S	Cone, Roller Bearing
12	717-3127	1	/P	Retainer, Front Bearing, .125 Thk
	717-3128	1	S	Retainer, Front Bearing, .119 Thk
	717-3129	1	/P	Retainer, Front Bearing, .113 Thk
	717-3130	1	/P	Retainer, Front Bearing, .107 Thk
	717-3131	1	S	Retainer, Front Bearing, .101 Thk
	717-3132	1	/P	Retainer, Front Bearing, .131 Thk
13	726-0216	1	/P	Plug, Expansion, 2.12 OD
14	715-0146	2		Pin, Dowel, 3/8 Dia X 5/8 Lg
15	736-0141	6	S	Washer, Spring, .445 X .75 X .017 Thk
16	710-0850	2		Screw, Hex Cap, 7/16-14 X 2.5 Lg GR5
17	736-0226	2	S	Washer, Flat, .46 X .875 X .060 Thk
18	710-0844	4		Screw, Hex Cap, 7/16-14 X 1.75 Lg GR5
19	737-0177	1	/P	Plug, Drain NOTE: Use Teflon Sealing Tape
20	759-3430	1		Shim Package [Includes Ref No. 21 (Qty 3), 22 (Qty 4), 23 (Qty 2) & 24 (Qty 2)]
21	717-3097	1	S	Shim, Bearing Retainer, .004 Thk
22	717-3098	1	S	Shim, Bearing Retainer, .007 Thk
23	717-3099	1	/P	Shim, Bearing Retainer, .014 Thk
24	717-3100	1	/P	Shim, Bearing Retainer, .028 Thk
25	717-3203	2	S	Retainer Assy, Bearing w/Cup (Includes Ref No. 26)
	710-0514	6	/P	Screw, Hex Cap, 3/8-16 X 1.0 Lg GR5
	736-0169	6	S	Washer, Lock, 3/8
26	741-0400	2		Cup, Roller Bearing
27	727-3028	1	/P	Tube, Dipstick NOTE: Use Teflon Sealing Tape
28	703-0911	1	S	Blade Assy, Dipstick
	721-0194	1		O-Ring