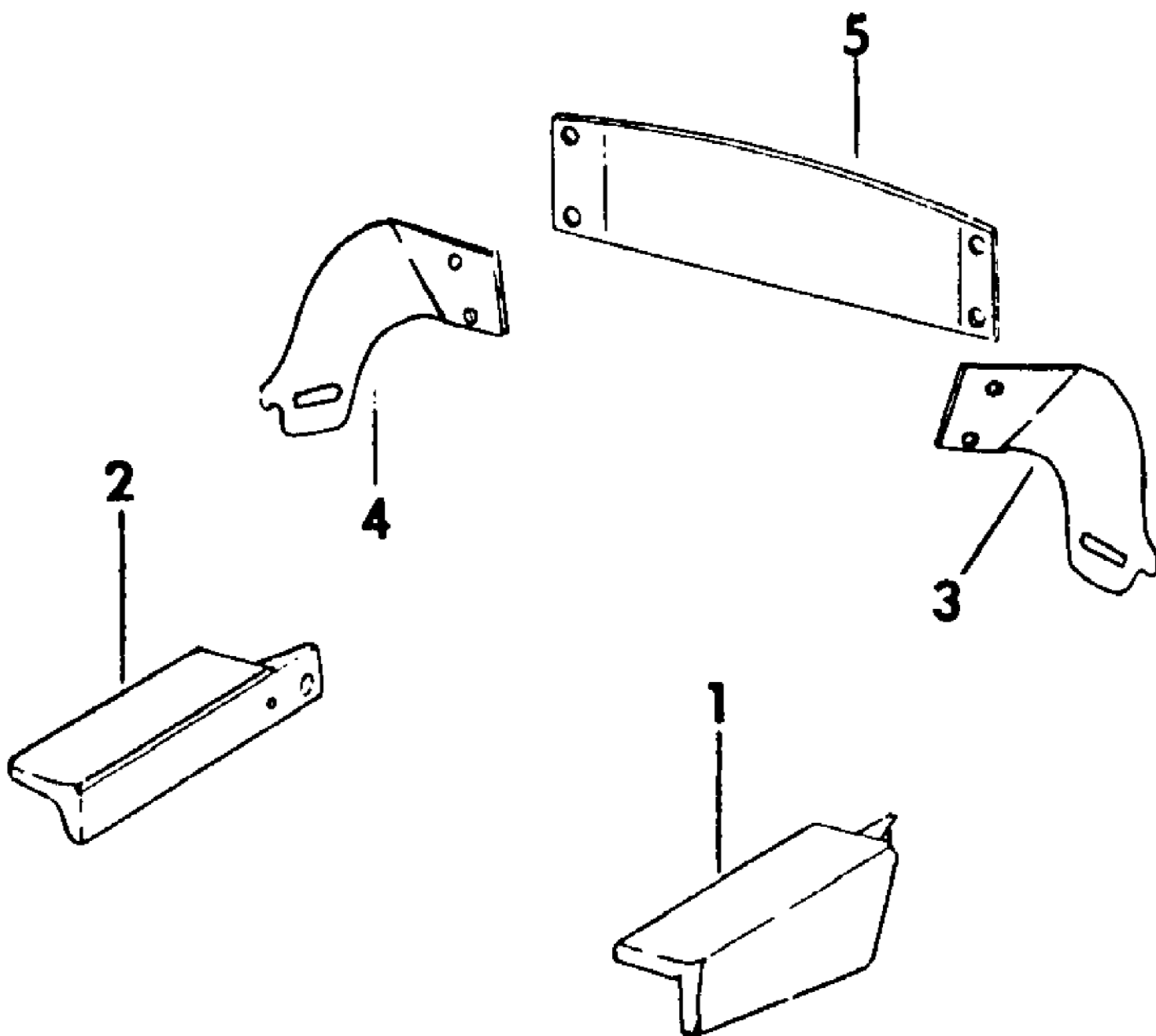


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Armrest

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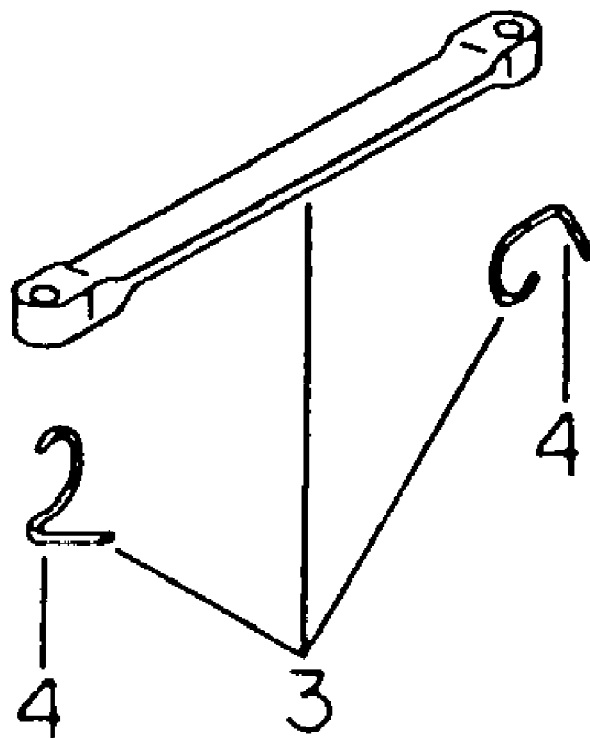
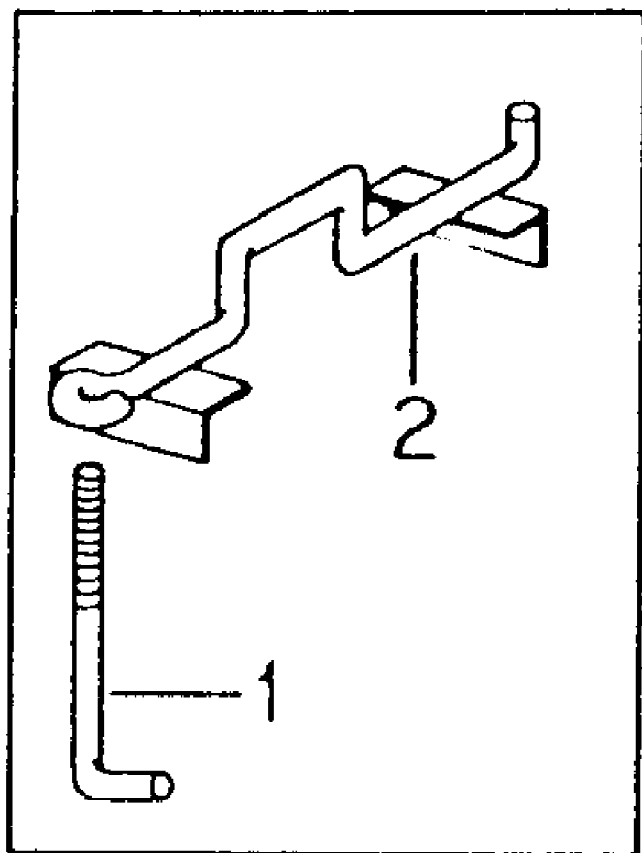
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Armrest

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-117265-C1	1		Rest, Arm, LH
2	IH-117266-C1	1		Rest, Arm, RH
3	IH-117267-C1	1		Bracket, Mounting, LH
4	IH-117268-C1	1		Bracket, Mounting, RH
5	IH-117269-C1	1		Bracket, Arm Brace
	IH-117331-C1	2		Nut, Pivot
	IH-117332-C1	2		Bolt, Slide Pivot
	IH-117333-C1	2		Washer, Belleville
	710-0323	4	/P	Screw, 5/16-18 X 3/16 Pan Hd Cr Rec Mach

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Battery Holder

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Battery Holder

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-544149-R1	1	S	Bolt, Battery Hold Down (Used only w/clamp IH-549131-R1)
	712-3044	1		Nut, 1/4-20 C-Z Type A Wing (Optional w/KH-X-276-7)
	KH-X-276-7	1	S	Nut, 1/4-20 Type A Wing (Optional w/712-3044)
2	~NLA	1		Clamp, Battery Hold Down (Order Ref No. 3)
3	703-0017	1	S	Strap Assy, Battery
4	747-3006	2		Hook, Battery

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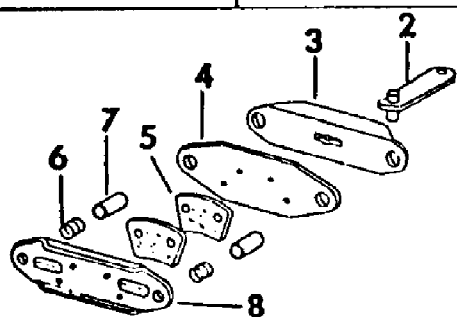
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Brake Caliper Assembly-Tractors W/caliper Brakes

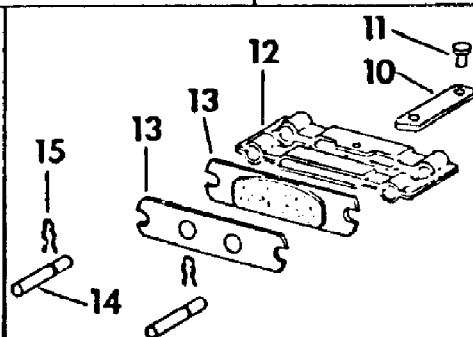
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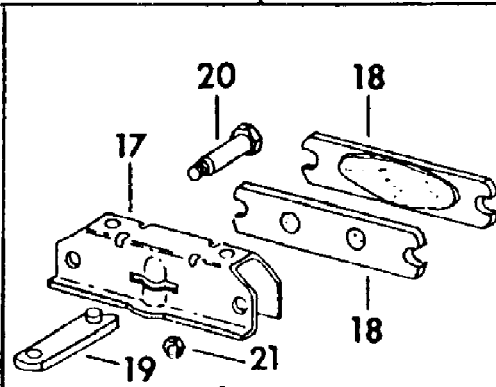
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H-H Products



Ausco



Ausco

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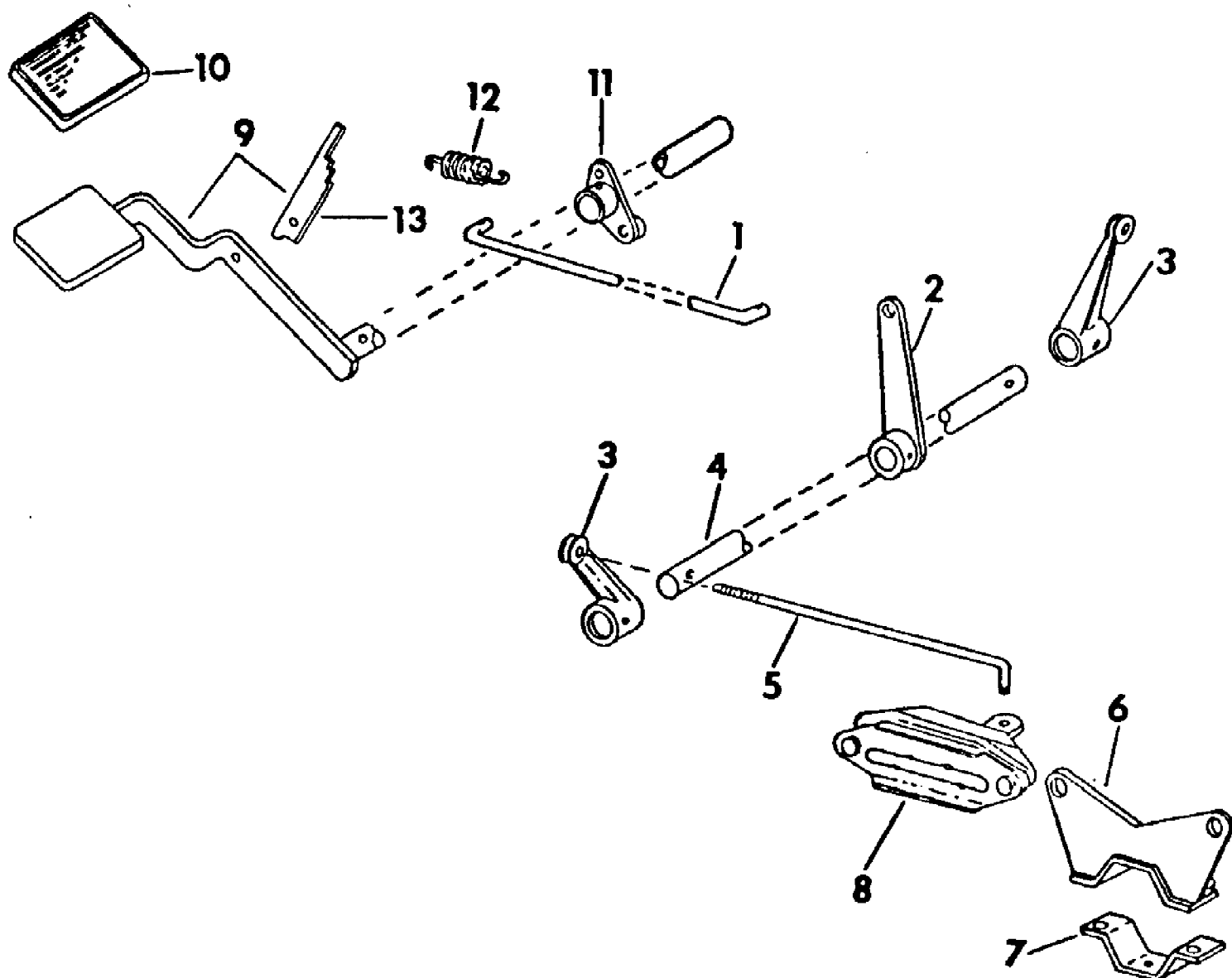
Brake Caliper Assembly-Tractors W/caliper Brakes

Ref #	Part Number	Qty	S/P/F	Description
1	IH-528822-R91	2	S	Caliper Assy, Brake (Order IH-57953-C91 LH or IH-60735-C91 RH)
2	IH-531636-R1	1		Lever Assy, Cam
3		1		Brake Assy, Actuator Cam (Order IH-57953-C91 or IH-60735-C91)
4		1		Carrier, Flat Plate (Order IH-57953-C91 or IH-60735-C91)
5		2		Liner, Brake (Order kit IH-544835-R91)
	IH-24699-R1	4		Rivet, 9/64 X 7/16 Fl Hd Tubular Brass
6	IH-530678-R1	2		Spring, Compression
7	IH-528823-R1	2		Spacer, Caliper
8	~NLA	1		Carrier, Rib Plate
		2		Screw, 3/8-24 X 2-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	712-0214	2	S	Nut, 3/8-24 Hex Lock
9	IH-57953-C91	1	S	Caliper Assy, Brake LH
	IH-60735-C91	1		Caliper Assy, Brake RH
10	~NLA	1		Lever, Actuator
11		1		Pin, 3/8 X 3/4 C-Z Rod End (Common Hardware, Purchase Locally)
		1		Pin, 3/32 X 5/8 C-Z Cot (Common Hardware, Purchase Locally)
12	~NLA	1		Bracket, Secondary
13	IH-548122-R1	2	S	Stator
14	IH-548121-R1	2		Pin, Straight
15	IH-148150	2		Retainer, 3/8 Spring
16	IH-57953-C91	1	S	Brake Assy, Spot LH
	IH-60735-C91	1		Brake Assy, Spot RH
17	IH-57954-C1	1		Bracket, Secondary
18	IH-548122-R1	2	S	Stator
19	IH-57957-C1	1		Lever, Actuating
20	IH-57955-C1	2		Bolt, Shoulder
21	IH-57956-C1	2		Nut, Lock
	IH-544835-R91	1		Kit, Brake Lining (For caliper assy IH-528822-R91) Liner Rivet Spring

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Brakes & Connections-Tractors W/caliper Brakes

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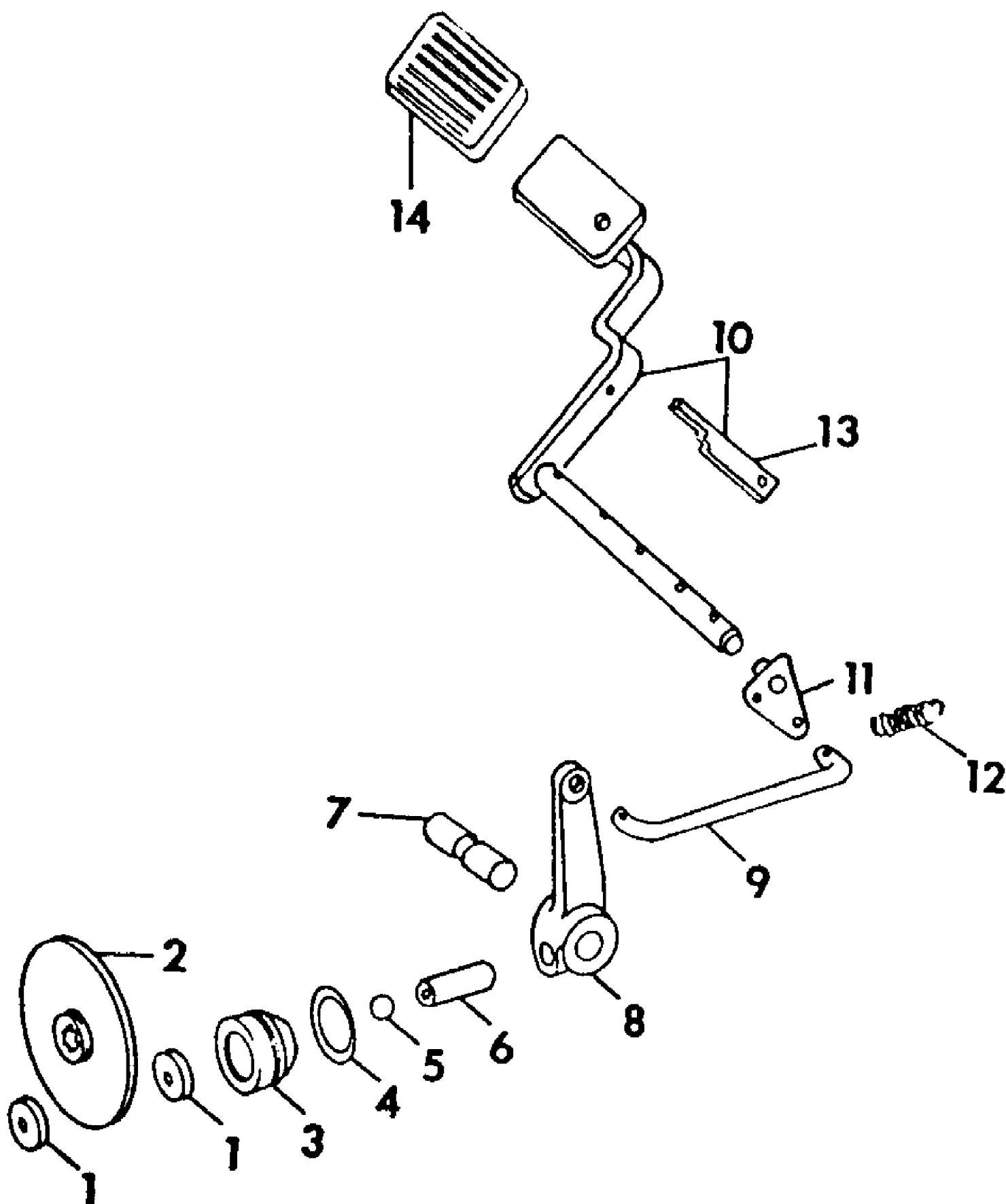


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Brakes & Connections-Tractors W/caliper Brakes

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Rod, Brake
	714-0474	2	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0140	2	S	Washer, 13/32 X 3/4 X 16 Ga C-Z
2	~NLA	1		Lever Assy, Brake
3	IH-528630-R1	2		Arm, Brake
4	IH-528814-R2	1		Shaft, Brake Pivot
	715-3006	3	S	Pin, 1/4 X 1-3/4 Hv Coiled Spring
	IH-25708-R1	2	S	Washer, 11/32 X 3/4 X 16 Ga C-Z
5	IH-528817-R1	2		Rod, Brake
	714-0474	4	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
	IH-124824	4		Nut, 5/16-18 C-Z Hex Jam
6	719-3014	2		Bracket Assy, Caliper
7	703-0222	2		Flange, Caliper Mounting
		4		Screw, 3/8-16 X 1-1/4 Cdp Hex Hd (Common Hardware, Purchase Locally)
	712-0798	4	/P	Nut, 3/8-16 Znd Hex (Used w/caliper IH-57953-C91)
8		2		Caliper Assy, Brake (For components see list of parts under details of brake caliper assembly)
9	759-3110	1		Pedal Assy, Clutch
	715-3018	2	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
10	724-3000	1	S	Pad, Pedal
11	~NLA	1		Lever Assy, Clutch & Brake
12	732-3015	1	S	Spring, Brake Pedal Return
13	703-0006	1		Ratchet
	~NLA	1		Rivet, 1/4 X 11/16 F Hd Solid



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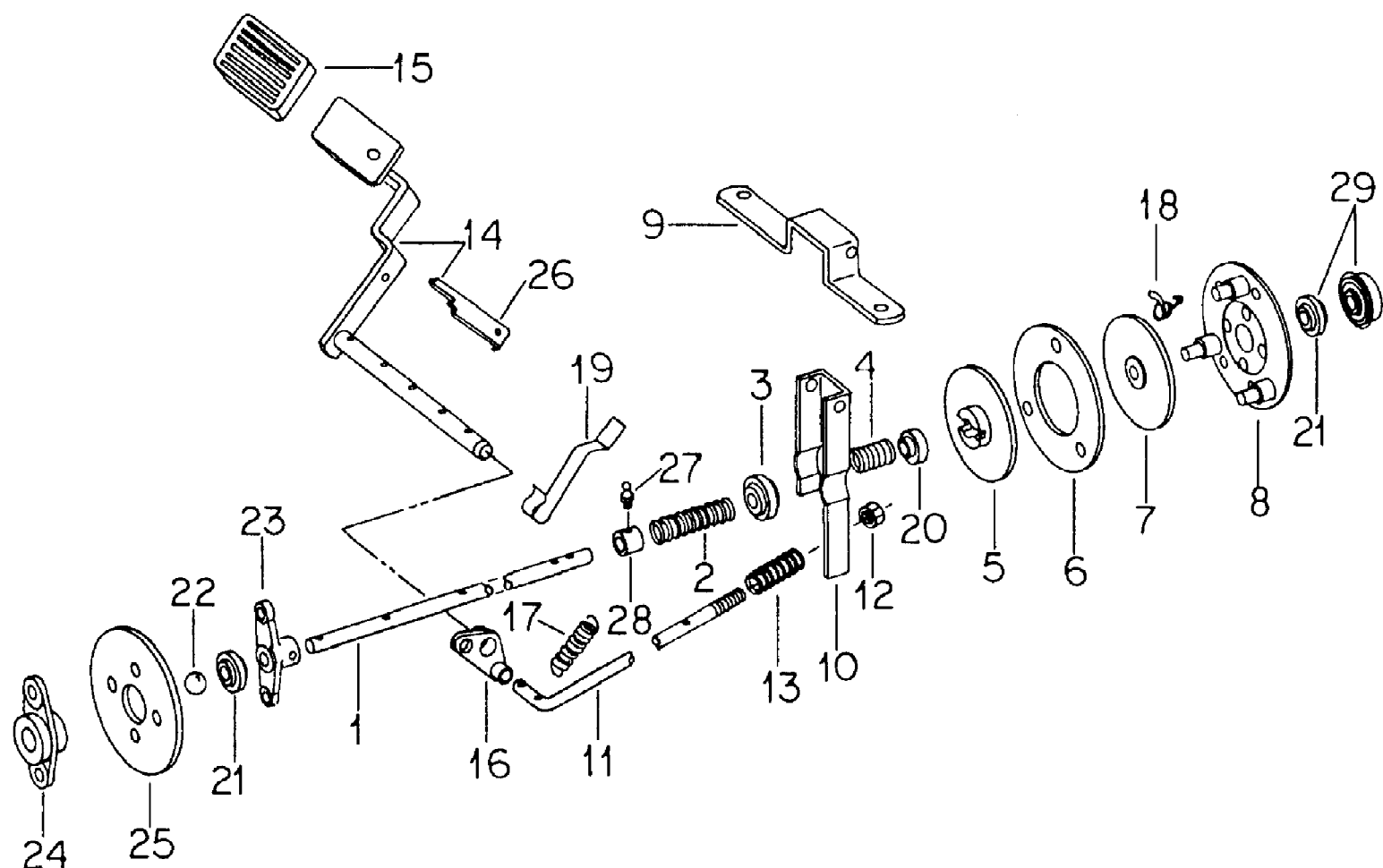
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Brakes & Connections-Tractors W/internal Wet Brakes

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384719-R1	2	S	Disc, Brake Lining
2	IH-384717-R11	1		Disc Assy, Brake
3	IH-384720-R2	1		Retainer, Brake Lining
4	IH-378031-R1	1	/P	O-Ring, 1-3/16 X 1-3/8 X 3/32
5	IH-17018-R1	1		Ball, 9/16 Cr Stl
6	IH-384721-R1	1		Rod, Brake Push
7	IH-384722-R1	1		Pin, Brake Lever Pivot
8	IH-384723-R1	1		Lever, Brake
	712-0342	1	/P	Nut, 3/8-16 Hex Jam
		1		Screw, 3/8-16 X 1-3/4 Sq Hd Ov Pt Set (Common Hardware, Purchase Locally)
9	747-3020	1		Rod, Brake
	714-0474	2	S	Pin, 1/8 X 3/4 Cotter
	736-0140	2	S	Washer, 13/32 X 3/4 X .056 Znd
10	759-3110	1		Pedal Assy, Clutch & Brake
	715-3018	2	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
11	~NLA	1		Arm, Clutch & Brake Pedal
	IH-19689-R1	1	S	Pin, 1/4 X 1-1/4 Hv Coiled Spring
12	732-3015	1	S	Spring, Clutch Pedal Return
13	703-0006	1		Ratchet
	~NLA	1		Rivet, 1/4 X 11/16 F Hd Solid
14	724-3000	1	S	Pad, Pedal

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Clutch

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Clutch

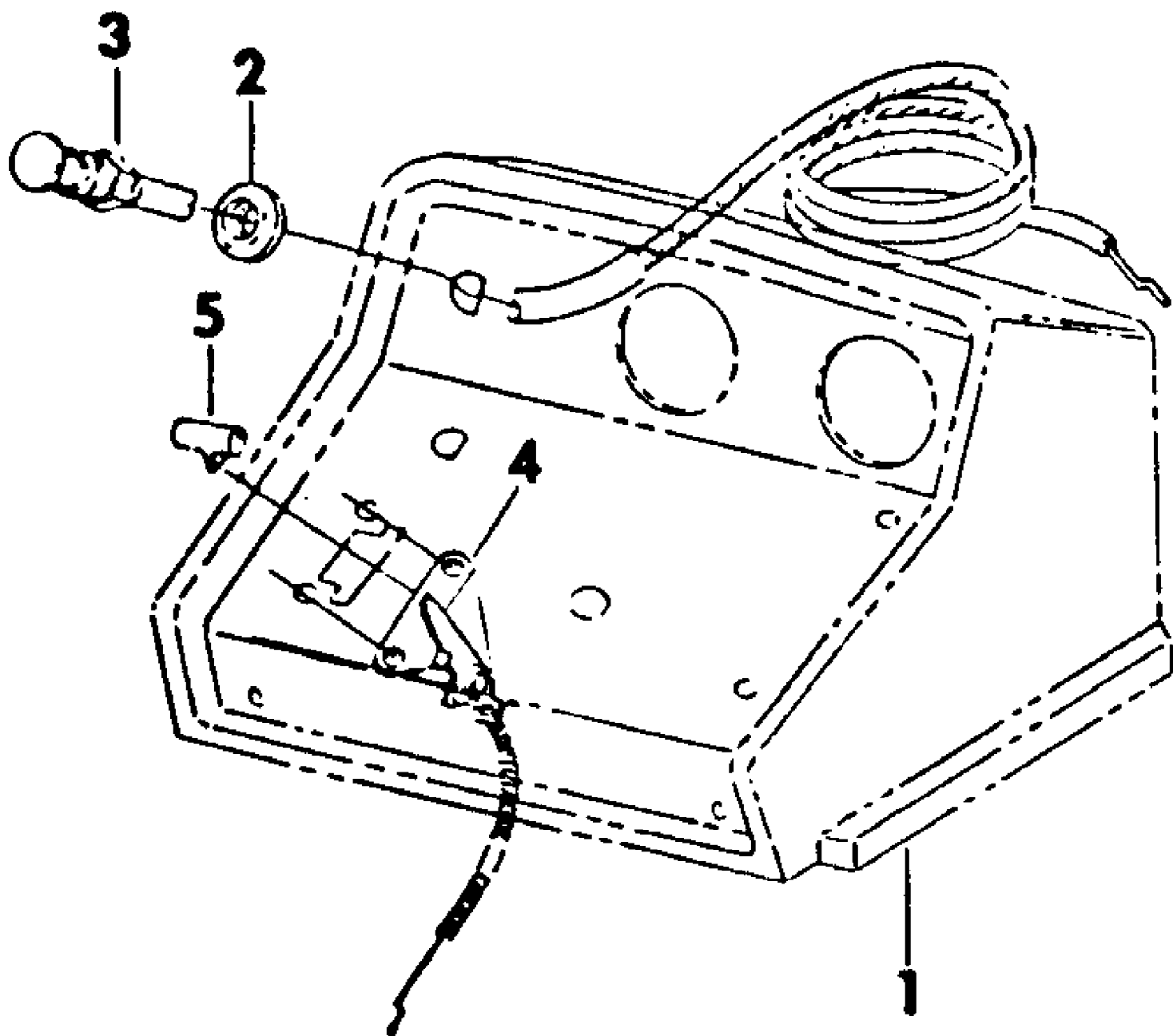
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Ref #	Part Number	Qty	S/P/F	Description
1	IH-61454-C95	1	/P	Shaft w/Tag, Clutch Drive
	715-3014	1	S	Pin, 1/4 X 1-1/8 Hv Coiled Spring
2	732-3016	1	S	Spring, Loading
	736-0156	1	/P	Washer, 21/32 X 1 X 11 Ga
3	IH-391237-R91	1	S	Bearing, Throwout Ball
4	732-3017	1	S	Spring, Teasing
5	703-0213	1	S	Hub Assy, Pressure Plate (Optional w/IH-63815-C1)
	IH-63815-C1	1	S	Hub Assy, Pressure Plate (Optional w/703-0213)
6	761-3002	1	S	Disc, Clutch Friction
7	703-0214	1	S	Hub Assy, Pressure Plate Locating
	715-0114A	2	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
8	IH-117591-C1	1	F	Plate Assy, Driving (Replaces IH-106545-C93 on tractors w/Serial No. 612807 & below)
9	IH-547629-R1	1		Hanger Assy, Clutch Lever
	710-3100	2		Screw, 5/16-18 X 3/4 Hex Hd Cap
10	IH-61461-C1	1	S	Lever, Release
	711-3044	1	S	Pin, 3/8 X 3-11/16 Std Hd
	IH-25708-R1	1	S	Washer, 13/32 X 3/4 X 11 Ga Znd
	714-0474	1	S	Pin, 1/8 X 3/4 Znd Cot
11	IH-544133-R3	1		Rod, Clutch Release (Tractors w/caliper brakes)
	IH-117338-C2	1		Rod, Clutch Release (Tractors w/internal wet brakes)
	736-0140	4	S	Washer, 13/32 X 3/4 X 16 Ga Znd
	714-0474	3	S	Pin, 1/8 X 3/4 Znd Cot
12	712-3061	1	S	Nut, 3/8-24 Cdp Hex Nylon Insert
13	732-3005	1	S	Spring, Clutch Release Rod
14	759-3110	1		Pedal Assy, Clutch
	715-3018	3	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
15	724-3000	1	S	Pad, Pedal
16	~NLA	1		Arm, Clutch & Brake Pedal (Tractors w/caliper brakes)
	~NLA	1		Arm, Clutch & Brake Pedal (Tractors w/wet brakes)
	715-0114A	1	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
17	732-3015	1	S	Spring, Pedal Return
18	732-3018	1	S	Spring, Clutch Driving Disc
19	732-3000	1	S	Spring, Safety Switch
	726-3000	1	/P	Nut, Spring
20	711-3040	1	S	Spacer, Spring
21	741-3004	2	S	Bushing, Ball
22	723-3022	1	/P	Ball, 5/8 Cr Stl
23	748-3001	1	/P	Arm, Coupling
24	719-3027	1	S	Coupling, Drive Shaft
25	722-3000	1	/P	Disc, Flex Coupling
	736-0140	4	S	Washer, 13/32 X 13/16 X 16 Ga C-Z

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Clutch

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Ref #	Part Number	Qty	S/P/F	Description
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	712-3000	4	S	Nut, 3/8-16 Cdp Hex Lock
	715-3000	2	S	Pin, 1/4 X 1-3/8 Hv Coiled Spring
26	703-0006	1		Ratchet
	~NLA	1		Rivet, 1/4 X 11/16 F-Hd Solid
27	IH-19625-R91	1	S	Fitting, 1/4-28 Taper Drive Tread Lube (Serial No. 612808 & above)
28	703-0600	1	/P	Bushing, Lubricating (Serial No. 612808 & above)
29	IH-126205-C1	1	S	Hub Assy, Pilot (Serial No. 612808 & above)
	~NLA	1		Grease, Powdered Metal Bushing



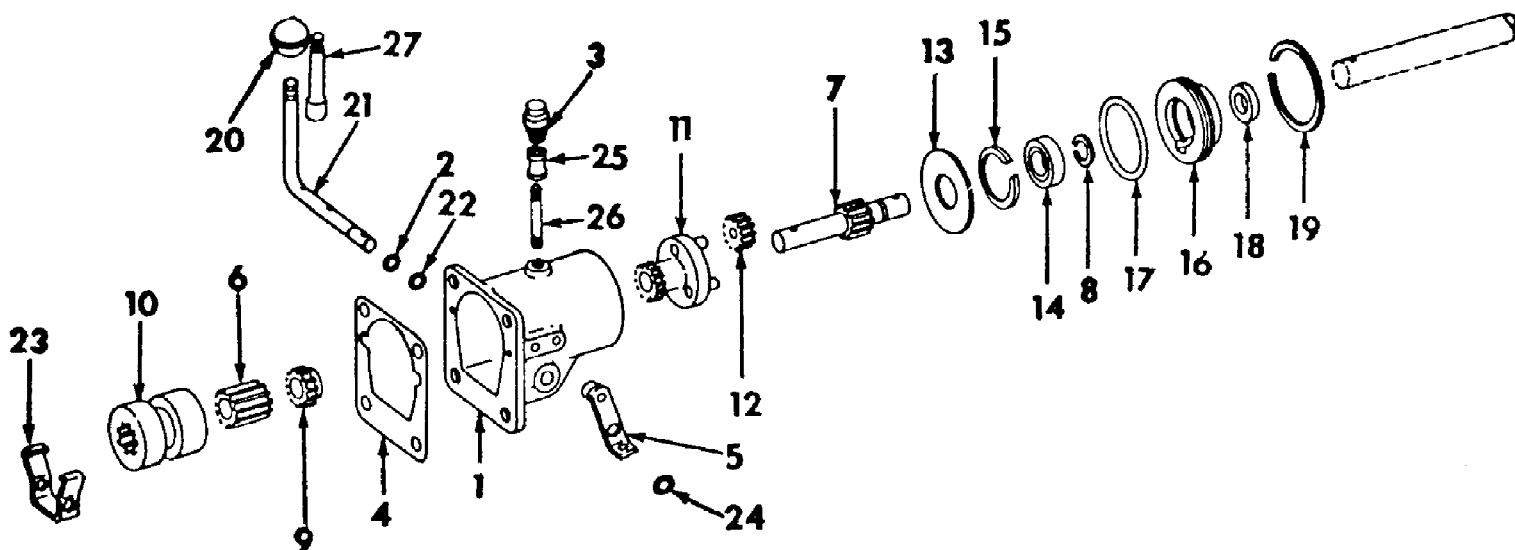
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Controls

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Ref #	Part Number	Qty	S/P/F	Description
1		1		Cowl, Instrument Panel (Refer to pedestal)
2	IH-27503-R1	1		Washer, Choke Bezel
3	746-3011	1	S	Cable Assy, Choke
4	IH-126465-C1	1	S	Cable Assy, Throttle
5	731-0108	1	/P	Knob, Throttle Control

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Creeper Drive

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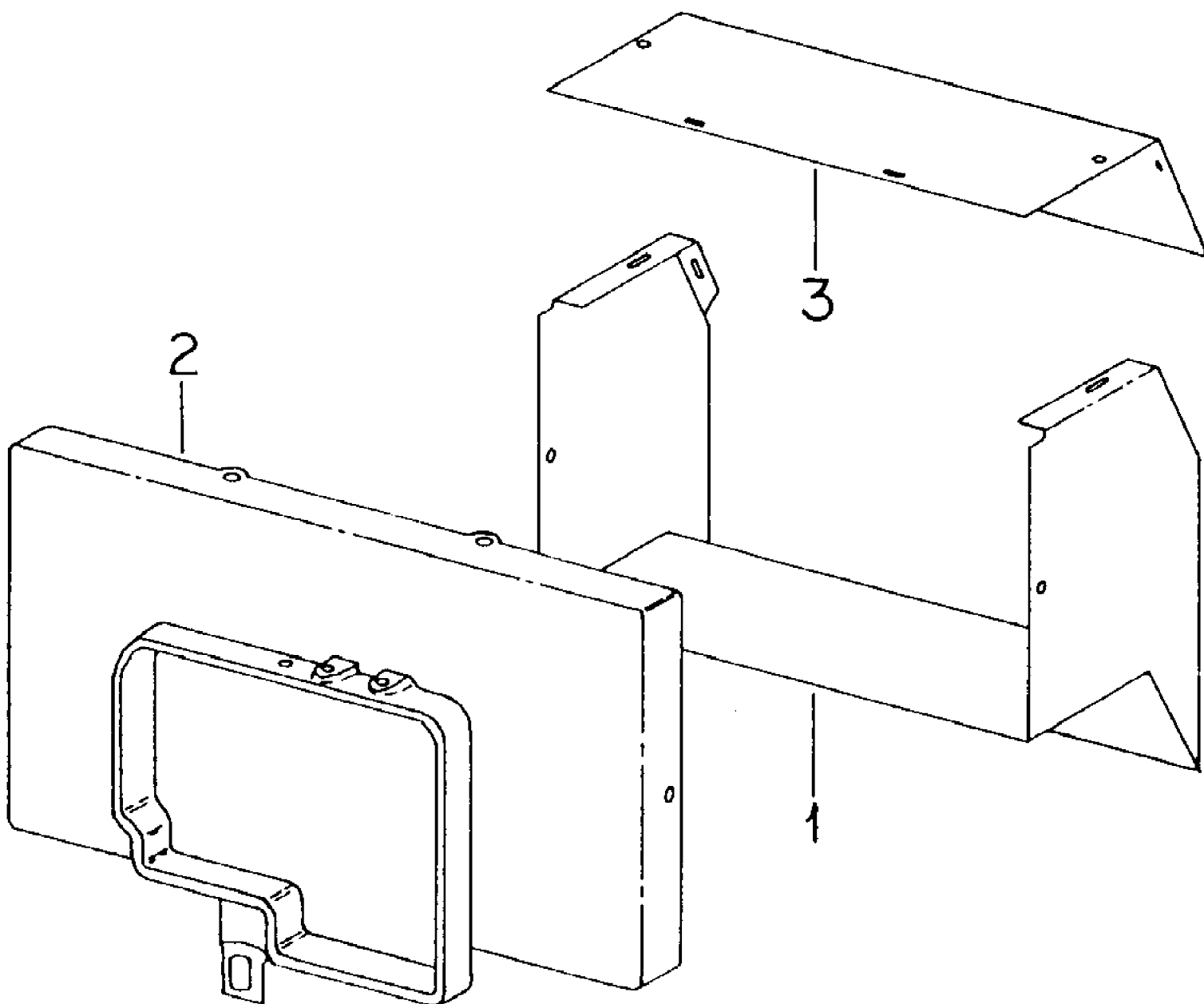
1200
Creeper Drive

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Ref #	Part Number	Qty	S/P/F	Description
1	719-3025	1		Housing Assy, Creeper Drive
	737-3002	2		Plug, 1/8-27 Auto Sq Hd Pipe
	710-3001	4	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
2	721-3008	1	/P	O-Ring, 3/8 X 1/2 X 1/16 (Creeper shift handle)
3	723-3021	1	/P	Breather, Creeper Drive Housing
4	721-3009	1	/P	Gasket, Creeper Drive Housing
5	703-0410	1		Lever Assy, Creeper Shift Poppet
6	703-1061	1	/P	Coupling Assy, Driven
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
7	711-3074A	1	/P	Shaft, Creeper Drive Input
8	716-0115	1	S	Ring, Creeper Drive Input Shaft Snap
9	717-3019	1		Coupling, Direct Drive
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
10	717-3020	1		Collar, Shifter
11	759-3124	1		Carrier Assy, Planet
12	717-3022	3	/P	Gear, Planet
13	736-3049	1		Washer, Planet Gear Thrust
14	IH-462848-R91	1	S	Bearing, Creeper Input Shaft Ball
15	716-3007	1	S	Ring, Input Shaft Brg Snap
16	719-3026	1		Cage, Input Shaft Brg
17	721-3010	1		O-Ring, 2-7/16 X 2-5/8 X 3/32 (Input shaft brg cage)
18	721-3011	1	S	Seal, Input Shaft Brg Cage Oil
19	716-3008	1		Ring, Input Shaft Brg Cage Retainer Snap
20	720-3008	1	S	Knob, Creeper Shift Lever
21	IH-545594-R1	1		Lever, Creeper Shift
	IH-364436-R1	1	S	Pin, 3/16 X 1 Coiled Spring
	715-3003	2	/P	Pin, 3/16 X 3/4 Coiled Spring
	714-3010	1	/P	Pin, 3/32 X 5/8 Cot
	IH-103341	1		Washer, 13/32 X 13/16 X .065
22	IH-352219-R1	1	S	O-Ring, 1/4 X 3/8 X 1/16 (Creeper shift lever)
23	703-0409	1	/P	Yoke, Creeper Shift
24	736-3051	1		Spacer, Poppet Lever
25		1		Not used in this application
26		1		Not used in this application
27		1		Not used in this application
	IH-2753264-R1	1		Product Graphic, Creeper Speed

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Duct Assy

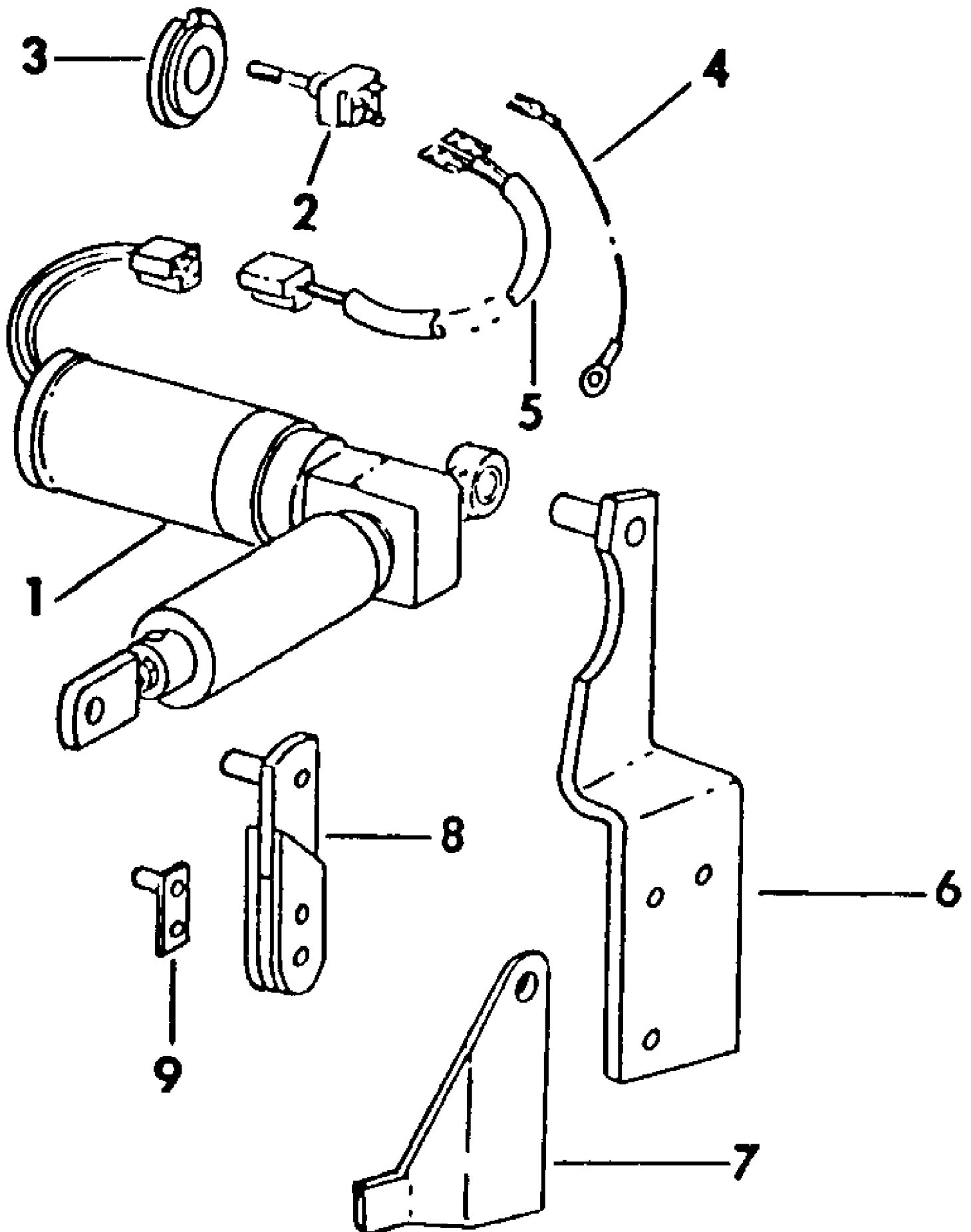
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Duct Assy

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0561	1	/P	Duct Assy, Air
	IH-161108-C1	6	S	Screw, 1/4-20 X 1/2 Hex Hd Flange Lock
	736-3006	6	/P	Washer, 1/4 Ext Tooth Lock
2	KH-47-755-33	1	/P	Duct, Air
		4		Screw w/Spring Lock Washer, 1/4-20 X 3/4 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
	IH-9409106	2		Screw w/Spring Lock Washer, 1/4-20 X 1/2 Znd Hex Hd Mach
	KH-X-154-4	1		Screw w/Spring Lock Washer, 5/16-18 X 1-1/4 Znd Hex Hd Mach
	IH-132105	2		Screw, 10-32 X 3/8 Fil Hd Mach
	736-0722	4	S	Washer, No. 10 Reg Spring Lock
		2		Screw w/Spring Lock Washer, 1/4-20 X 5/8 Hex Hd Mach (Common Hardware, Purchase Locally)
	~NLA	3		Washer, .203 X .469 X .036
	IH-25708-R1	1	S	Washer, 11/32 X 3/4 X .054 Znd Plain
	KH-X-167-2	1	/P	Screw, 10-32 X 1/2 Hex Hd Tap
3	IH-106204-C1	1	S	Top, Air Duct
	IH-117584-C1	4	S	Screw, No. 10 10-32 X 3/8 Znd Hex Hd Flange Lock

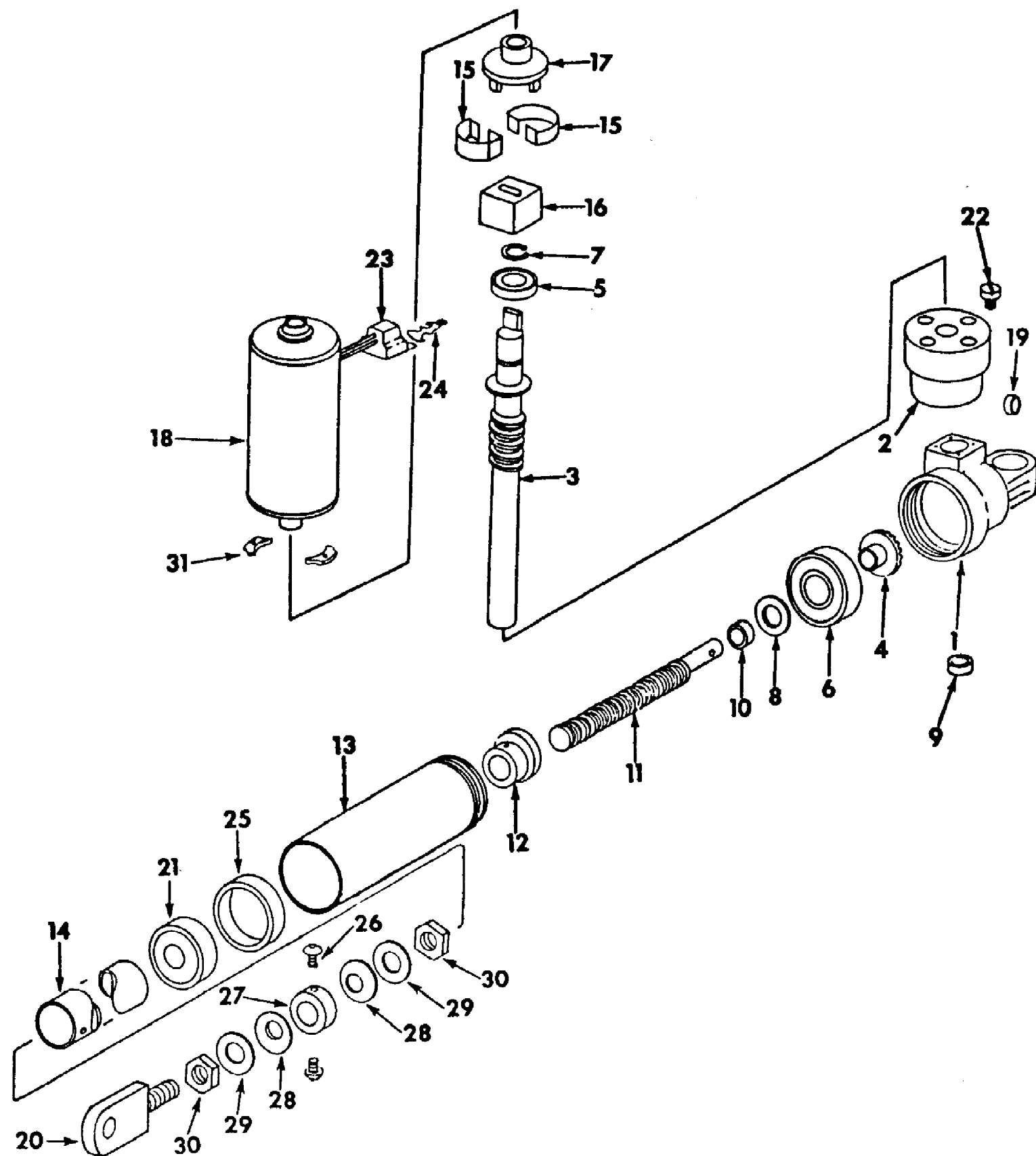


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Electric Lift & Related Parts

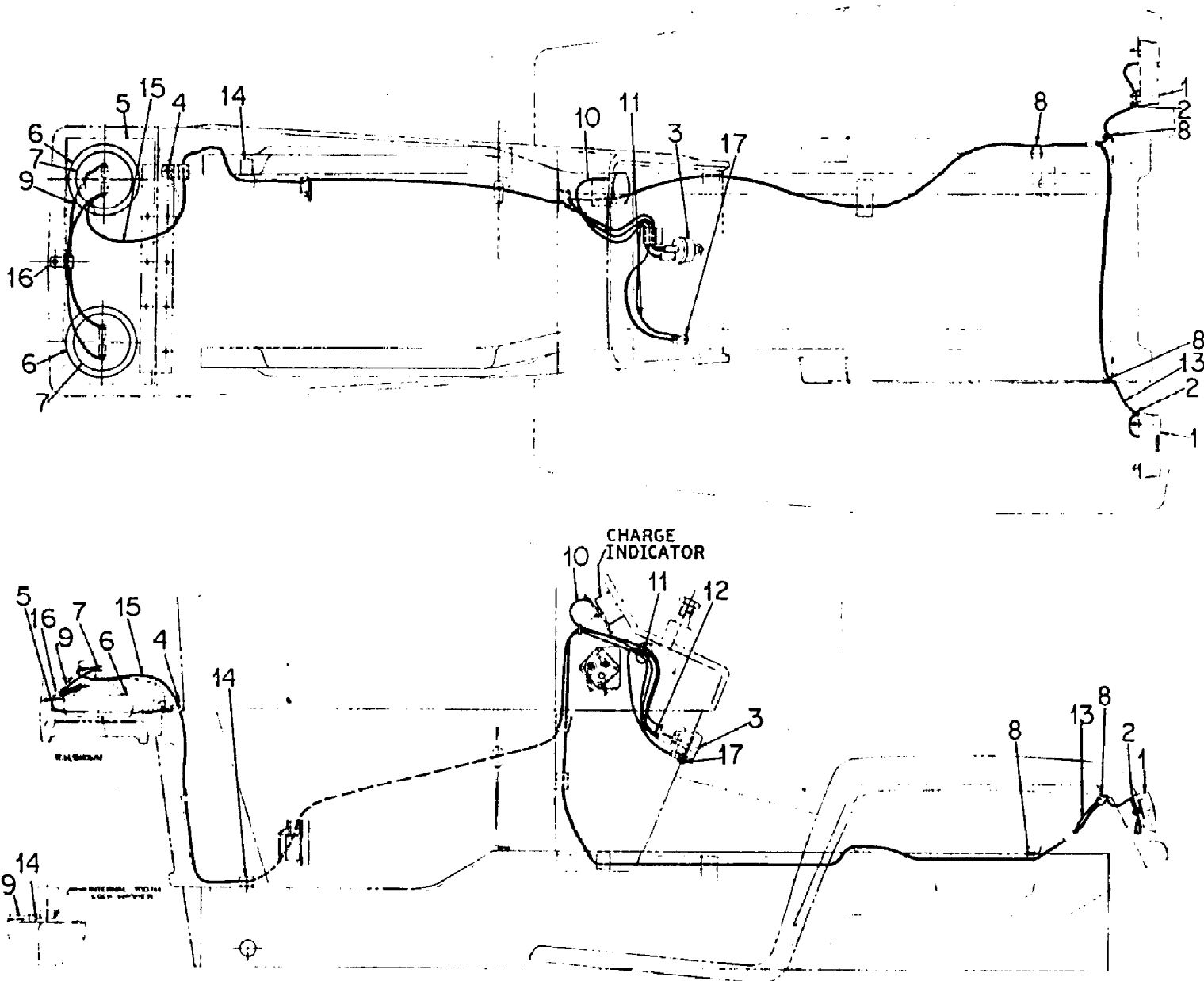
Ref #	Part Number	Qty	S/P/F	Description
1	IH-545623-R91	1		Electric Lift Assy (For components see list of parts under details of electric lift assy)
2	IH-529933-R91	1		Switch, Actuator
	IH-178374-R1	1	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z
3	~NLA	1		Washer, Actuator Switch
4	~NLA	1		Cable, Ground
5	IH-529936-R2	1		Harness, Cable
6	IH-545624-R1	1		Bracket Assy, Electric Lift
	710-0514	3	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	3	S	Washer, 3/8 Znd Reg Lock
	712-0798	3	/P	Nut, 3/8-16 Znd Hex
	IH-131017	2		Washer, 13/16 X 1-1/2 X 10 Ga C-Z
		1		Pin, 1/4 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
7	IH-548048-R1	1		Plate Assy, Rockshaft
	715-3009	1	S	Pin, 5/16 X 1-1/2 Hv Coiled Spring
8	IH-545629-R1	1		Clevis Assy, Float
		1		Pin, 1/2 X 1-3/16 Std Hd (Common Hardware, Purchase Locally)
	736-0272	2	S	Washer, 17/32 X 1-1/16 X 16 Ga
		1		Pin, 3/16 X 7/8 Cotter (Common Hardware, Purchase Locally)
	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
9	IH-545633-R1	1		Pin, Float Lockout



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Electric Lift Assembly

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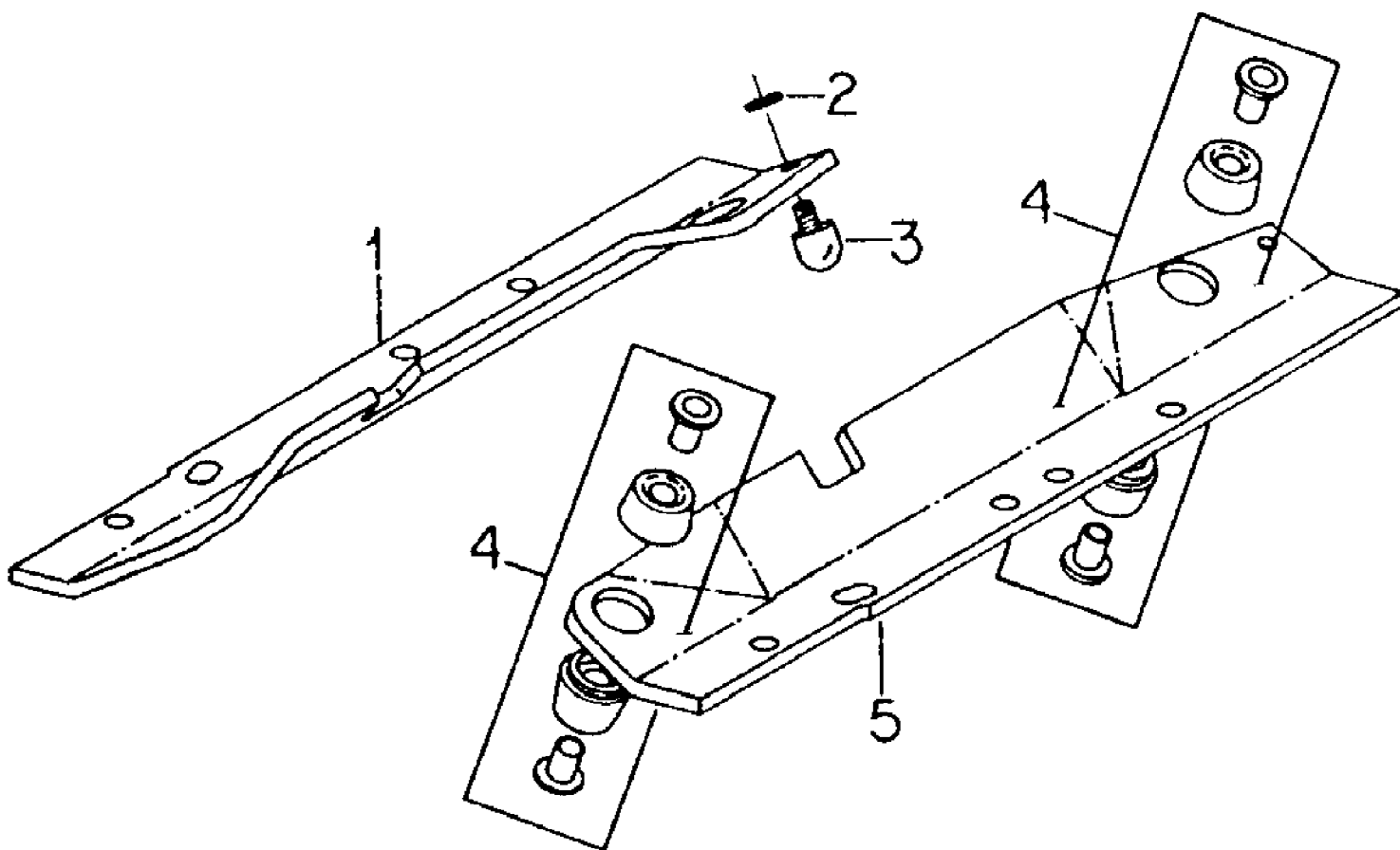
Ref #	Part Number	Qty	S/P/F	Description
	IH-545623-R91	1		Electric Lift Assy
1	IH-548656-R1	1		Housing
		1		Screw, 10-32 X 1/4 Hex Soc Hd Set (Common Hardware, Purchase Locally)
2	IH-530791-R1	1		Adapter, Motor
3	IH-530792-R1	1		Pinion, Spiroid
4	IH-530793-R1	1		Gear, Spiroid
5	IH-533985-R91	1	S	Bearing, Pinion
6	IH-ST553	1		Bearing, Load
7	IH-138693-R1	1		Ring, Retaining
8	IH-530794-R1	1		Washer
9	IH-530795-R1	1		Bushing, Pinion
10	IH-530796-R1	1		Bushing, Screw
11	IH-548657-R1	1		Screw
	~NLA	1		Pin, 3/16 X 3/4 Drive
	~NLA	1		Pin, 3/16 X 7/8 Drive
12	IH-530797-R1	1		Nut, Lifting
13	~NLA	1		Tube, Outer
	~NLA	2		Pin, 3/16 X 1/4 Drive
14	~NLA	1		Tube, Translating
15	IH-530798-R1	2		Spring, Brake
16	IH-530799-R1	1		Cam, Brake
17	IH-530860-R1	1		Coupling, Drive
	IH-17283-R1	1		Pin, 3/32 X 5/8 Std Spring
18	IH-547325-R1	1	S	Motor Assy, Permanent Magnet
19	~NLA	1		Bushing, Housing Clevis
20	~NLA	1		Clevis Assy
21	IH-530863-R91	1		Seal, Oil
		1		Screw, 10-32 X 1/4 Hex Soc Hd Set (Common Hardware, Purchase Locally)
22	~NLA	4		Screw, Tap Tite
23	IH-872290-R1	1		Connector, Multiple
24	IH-239807-R1	2		Terminal
25	~NLA	1		Bushing, Guide
26		1		Not used in this application
27	~NLA	1		Bushing
		4		Screw, 1/4-20 X 5/8 Pan Hd Slit (Common Hardware, Purchase Locally)
28	~NLA	4		Washer, Belleville
29	~NLA	2		Washer, Thrust
30	IH-9411648	2		Nut, 1/2-20 Hex Lock
31	IH-548661-R1	2		Gasket



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Electric Lighting

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-62181-C94	1		Electric Lighting Parts Accessory
	IH-545616-R1	2		Taillight Assy
	IH-55186-C1	1		Base
	IH-9417863	1	S	Lamp, No. 1895
	IH-55187-C1	1		Lens
		4		Screw, 8-32 X 5/8 Pan Hd Mach (Common Hardware, Purchase Locally)
		4		Washer, No. 8 Ext Tooth Lock (Common Hardware, Purchase Locally)
	712-0142	4	/P	Nut, 8-32 2nd Hex
2	726-3015	2	S	Clip, Taillight
3	IH-394771-R92	1	S	Switch, Lighting
4	726-3025	1	S	Clip, Taillight Cable
5	IH-61419-C1	1	S	Panel, Headlight Mounting
6	IH-107277-C1	2	S	Rim, Headlight
7	725-0222	2	S	Unit Assy, Headlight Sealed Beam
8	~NLA	3		Clip, Cable
9	IH-545724-R1	1		Cable, Headlight to Ground
10	IH-106714-C1	1		Cable, Charge Indicator to Fuse
11	IH-106716-C1	1		Cable, Fuse to Lighting Switch
12	IH-106278-C2	1		Cable, Lighting
13	IH-545726-R1	1		Cable, Taillight
14	726-3015	1	S	Clip, Cable
15	IH-62316-C1	1		Cable Assy, Headlight
16	IH-365584-R1	1		Clip, Cable
17	725-3011	1	S	Holder Assy, Fuse
	725-3012	1	S	Fuse, 10 Amp



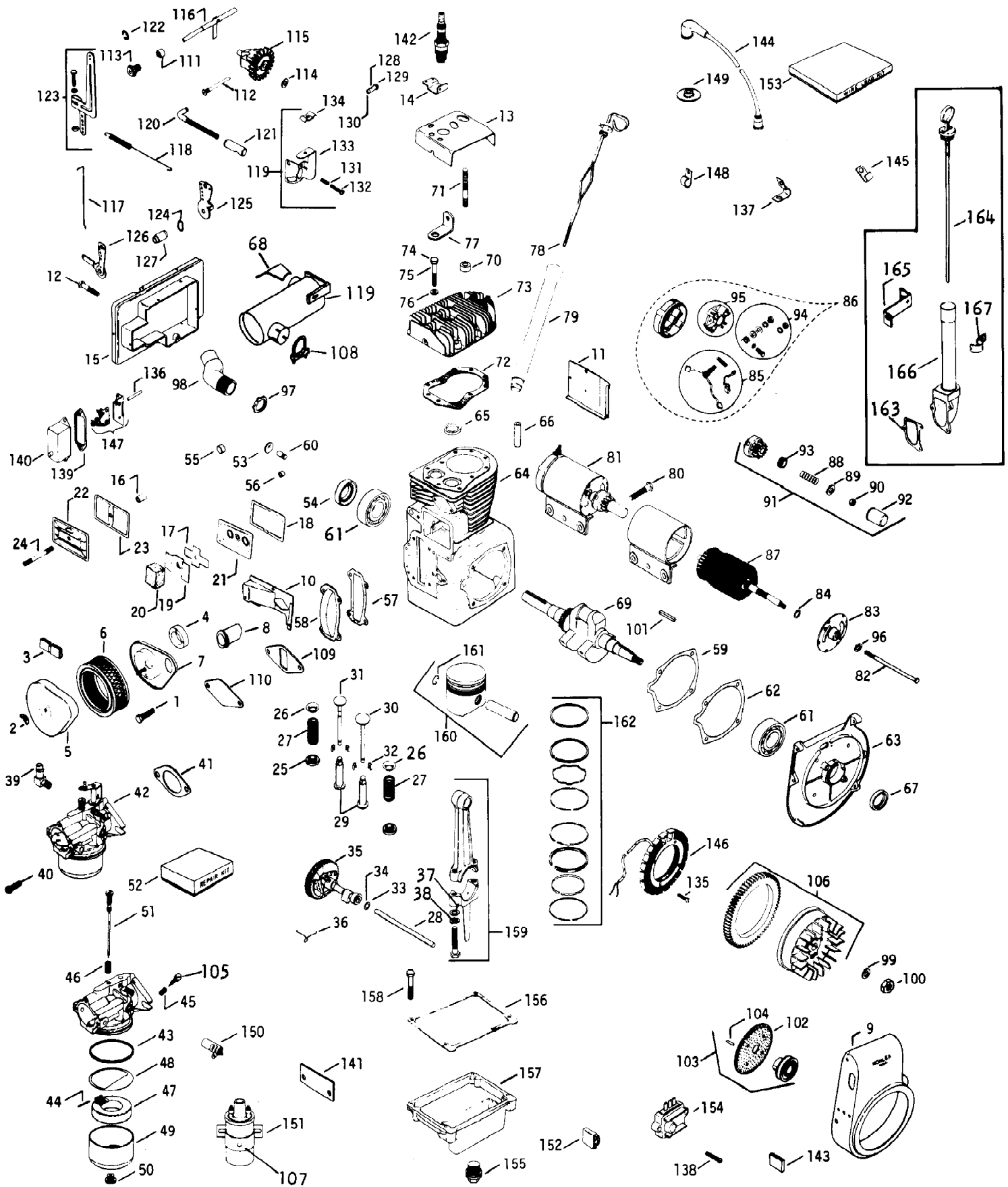
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Engine Mounting Parts

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Ref #	Part Number	Qty	S/P/F	Description
1	703-0042-0637	1	/P	Frame, Engine Mount LH (Also order bumper 722-3004)
2	703-0044	6	/P	Shim, Snubbing Mount or as required
3	IH-61510-C1	2	/P	Mount, Snubbing (Used only w/frames IH-61295-C1 & IH-61296-C1)
3	IH-61510-C1	2	/P	Mount, Snubbing Replaces 722-3004
3	712-3006	2	/P	Nut, 1/4 Type 5
4	759-3952	4	/P	Mounting Kit, Engine Replaces IH-61509-C2, also order 912-3000
4	710-3011	4	/P	Screw, 3/8 X 2-1/4 Type 5
4	912-3000	4	/P	Nut, Hex Center Lock, 3/8-16 GR5 Do not over-torque
5	703-0043-0637	1	/P	Frame, Engine Mount RH (Also order bumper 722-3004)

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-X-167-2	3	/P	Screw, 10-32 X 1/2 Znd Hex Hd Self Tap
2	KH-X-276-7	1	S	Nut, Wing
3	KH-47-032-03	1	/P	Seal, Cover
4	KH-47-041-02	1	S	Gasket, Air Cleaner
5	KH-47-082-01	1	/P	Cover, Air Cleaner
6	759-3547	1	S	Element, Air Cleaner
7	KH-47-094-07	1	/P	Base, Air Cleaner
8	KH-47-134-02	1	/P	Tube, Air Cleaner
9	KH-47-027-07	1		Housing, Blower
		2		Screw w/Lock Washer, 1/4-20 X 3/4 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
	IH-9409106	2		Screw w/Lock Washer, 1/4-20 X 1/2 Znd Hex Hd Mach
10	KH-47-063-01	1	/P	Baffle, Side
11	KH-47-063-05	1	/P	Baffle, Cylinder
	IH-9409106	1		Screw w/Lock Washer, 1/4-20 X 1/2 Znd Hex Hd Mach
		1		Screw w/Lock Washer, 1/4-20 X 5/8 Hex Hd Mach (Common Hardware, Purchase Locally)
12	710-0252	1	/P	Screw, 1/4-20 X 3/4 Hex Hd
	IH-545140-R1	1		Washer, 17/64 X 9/16 X 3/64 Cdp
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
13	KH-47-124-03	1	/P	Baffle, Head (Tractor Serial No. 582078 & below)
	KH-47-124-09	1	/P	Baffle, Head (Tractor Serial No. 582079 & above)
14	KH-47-126-08	1		Bracket, Lifting
	IH-544629-R1	1		Washer, 17/64 X 5/8 X 1/16 Cdp
		2		Screw w/Lock Washer, 1/4-20 X 3/4 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
15	KH-47-755-33	1	/P	Duct, Air
	KH-X-154-4	1		Screw w/Lock Washer, 5/16-18 X 1-1/4 Hex Hd Sems
	IH-25708-R1	1	S	Washer, 11/32 X 3/4 X .054 Znd
	IH-132105	2		Screw, 10-32 X 3/8 Fil Hd Mach
	KH-X-167-2	1	/P	Screw, 10-32 X 1/2 Hex Hd Tap
	~NLA	3		Washer, .203 X .469 X .036
	736-0722	4	S	Washer, No. 10 Znd Reg Lock
16	KH-231032	1	/P	Seal, Breather
17	KH-235047	1	S	Reed, Breather
18	KH-235048	1	/P	Gasket, Cover
19	KH-235117	1	/P	Baffle, Breather
20	KH-235118	1	/P	Filter, Breather
21	KH-235631	1	/P	Plate, Breather
22	KH-A-235418-S	1		Cover, Breather
23	KH-275144	1	/P	Gasket, Valve Cover
24	KH-275220	1		Stud, Valve Cover

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Ref #	Part Number	Qty	S/P/F	Description
	712-3006	1	/P	Nut, 1/4-20 2nd Hex
		1		Washer, 1/4 Reg Lock (Common Hardware, Purchase Locally)
25	KH-230011	2	/P	Retainer, Valve Spring
26	KH-235011	2	S	Retainer, Valve Spring
27	KH-235010	2	S	Spring, Valve
28	KH-47-380-09	1	/P	Pin, Camshaft
29	KH-D-235327	2	/P	Tappet Assy
30	KH-235008	1	S	Valve, Intake
31	KH-235826	1	/P	Valve, Exhaust
32	IH-46209D	4		Keeper, Valve Spring
33	KH-275066	1/AR	/P	Shim, Camshaft, .005
34	KH-275067	1/AR	/P	Shim, Camshaft, .010
35	KH-47-010-09	1	/P	Camshaft Assy
36	KH-47-089-01	1	/P	Spring, Camshaft Actuating
37	736-0140	2	S	Washer, Connecting Rod
38		2		Washer, 3/8 Heavy Lock (Common Hardware, Purchase Locally)
39	KH-X-391-12	1	S	Elbow, Hose Connector
40	KH-X-770-1	2	S	Screw, 5/16-18 X 1 Hex Hd Sems
41	KH-47-049-01	1	/P	Gasket, Carburetor
42	KH-47-853-20	1	/P	Carburetor Assy
	KH-25-757-01	1	/P	Needle & Seat Assy
43		1		Gasket, Fuel Bowl (Not serviced separately, order kit KH-25-757-02)
44	KH-200376	1	/P	Pin, Hinge
45	KH-200380	1		Spring, Idle Adjusting Screw
46	KH-200383	1	/P	Spring, High Speed Needle
47	KH-25-757-03	1	S	Float & Lever Assy
48		1		Gasket, Bowl Baffle (Not serviced separately, order kit KH-25-757-02)
49	KH-235448	1	/P	Bowl, Fuel
50	KH-47-100-06	1	S	Screw w/Gasket, Fuel Bowl
51	KH-235415	1	/P	Needle, High Speed
52	KH-25-757-02	1	/P	Kit, Carburetor Repair
53	IH-172548	1		Plug, 1-1/8 Expansion
54	KH-47-032-07	1	/P	Seal, Rear Oil
55	IH-21050-R1	2		Plug, 1/2 Cup
56	KH-234866	1		Bearing, Crankcase Needle
57	KH-235025	1	S	Gasket, Cam Cover
58	KH-235026	1		Cover, Cam
		4		Screw w/Lock Washer, 1/4-20 X 5/8 2nd Hex Hd Mach (Common Hardware, Purchase Locally)
59	KH-235070	3/AR		Gasket, Bearing Plate, .010
60	KH-235125-S	1	/P	Shaft, Governor
61	IH-ST436	2	S	Bearing, Crankcase Ball
62	KH-235757	1/AR	/P	Gasket, Bearing Plate
63	~NLA	1		Plate, Bearing

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Ref #	Part Number	Qty	S/P/F	Description
		4		Screw w/Lock Washer, 3/8-16 X 1 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
64		1		Block, Cylinder (Not serviced separately, order short block KH-77-522-13)
	710-0514	4	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
65	KH-230170	1	/P	Insert, Exhaust Valve
66	KH-235007-S	2	/P	Guide, Valve
67	KH-47-032-06	1	/P	Seal, Front Oil
68	IH-107117-C1	1		Deflector, Exhaust (Used only w/QA-36A & QA-42A snow throwers)
	726-3037	1		Clamp, Deflector
69	KH-47-142-30	1	S	Crankshaft
70	KH-X-400-71	1	S	Spacer
71	KH-237522	1	S	Stud, Cylinder Head
		2		Nut, 3/8-16 Hex (Common Hardware, Purchase Locally)
72	KH-47-041-15	1	/P	Gasket, Cylinder Head
73	KH-237670	1	/P	Head, Cylinder
74	IH-20153-R1	7		Screw, 3/8-16 X 1-1/2 Znd Hex Hd Cap Type 8
75	IH-24842-R1	1		Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap Type 8
76	KH-270889	11	/P	Washer, Head
77	KH-47-126-04	1	S	Bracket, Baffle Mounting
78	KH-47-038-05	1	/P	Dipstick w/Shoulder Mount (Tractor Serial No. 582079 & above)
79	KH-47-123-10	1	/P	Tube, Oil Fill w/Shoulder Mount (Tractor Serial No. 582079 & above)
80	KH-234948	2		Bolt, Shoulder
		2		Washer, 3/8 Reg Lock (Common Hardware, Purchase Locally)
81	KH-45-098-06	1	S	Starter Assy
82	IH-117187-C1	2		Bolt, Thru
83	KH-237650	1	S	Cap Assy, Drive End
84	KH-47-468-02	1		Washer, Armature Thrust
85	KH-48-755-15	1	S	Kit, Starter Brush
86	KH-48-227-04	1		Cap Assy, Commutator End
87	KH-45-170-02	1		Armature
88	KH-45-098-03	1		Spring, Anti-Drift
89	KH-237645	1		Spacer, Stop Gear
90	712-0237	1	S	Nut, 5/16-24 Hex Lock
91	KH-47-749-02	1	S	Kit, Starter Drive w/Shim
92	KH-237643	1		Cover, Dust
93		1		Spacer (Order kit KH-47-755-13)
94	~NLA	1		Kit, Hardware
95	KH-48-227-04	1		Kit, Brush Holder
96	736-0329	2	S	Washer, 1/4 Znd Reg Lock

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Ref #	Part Number	Qty	S/P/F	Description
97	712-0250	1	S	Nut, Lock
98	KH-47-054-01	1	/P	Elbow, Exhaust
99	KH-X-25-76	1		Washer
100	IH-125267	1		Nut, 5/8-18 Znd Hex Lock
101	IH-532004-R1	1	S	Key, 3/16 X 1-3/8 Sq Parallel
102	KH-47-755-17	1	/P	Screen, Grass
		4		Screw, 1/4-20 X 5/8 Znd Tr Hd Mach (Common Hardware, Purchase Locally)
103	KH-41-071-03	1	/P	Cup Assy, Flywheel Drive
104	IH-385293-R1	1	S	Pin, Flywheel Drive Cup
105	KH-235006	1	S	Screw, Idle Adjusting
106	KH-47-025-23	1	/P	Flywheel Assy
107	IH-396328-R1	1	S	Clamp, Ignition Coil
		1		Screw w/Lock Washer, 1/4-20 X 5/8 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
	~NLA	2		Washer, .266 X 1 X .062 Znd
108	726-3016	1	/P	Clamp Assy, Muffler
109	KH-52-041-17	1		Gasket, Pump Cover
110	KH-240282	1		Cover, Pad
		2		Screw w/Lock Washer, 1/4-20 X 3/4 Fil Hd Mach (Common Hardware, Purchase Locally)
111	IH-55095-C1	1	S	Spacer
112	KH-231355	1	S	Pin, Governor Stop
113	KH-235476	1	/P	Bushing, Governor
114	KH-237022	1	/P	Washer, Thrust
115	KH-A-235743-S	1	/P	Gear, Governor
116	KH-A-235256-S	1	/P	Shaft, Governor
117	KH-47-079-01	1	/P	Linkage, Choke
118	KH-47-091-01	1	/P	Spring, Governor
119	751-3029	1	S	Muffler Assy,
	710-3100	1		Screw, 5/16-18 X 5/8 Znd Hex Hd Cap
	736-0159	1	S	Washer, .344 X .875 X 16 Ga
	736-3007	1		Washer, 5/16 Int Ext Tooth Lock Znd
120	KH-235277	1	/P	Rod, Ball Joint
	712-0349	1	/P	Nut, 10-32 Znd Hex Mach Screw
121	KH-45-208-03	1	/P	Body, Ball Joint
122	BS-93307	1	/P	Retainer, Throttle Rod
123	KH-45-087-03	1	/P	Lever, Governor
124	KH-275690	2	/P	Washer, Tension
125	KH-47-090-10	1		Lever, Throttle Control
126	KH-47-090-06	1	/P	Lever, Choke Control
		1		Bolt, 1/4 X 1-1/2 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
		1		Washer, 1/4 Reg Lock (Common Hardware, Purchase Locally)
	KH-X-25-12	1	/P	Washer, 17/64 X 1/2 X .062, Copper
		1		Washer, 1/4 X 1/2 Plain (Common Hardware, Purchase Locally)
127	KH-47-112-02	1		Spacer

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Engine-K301aqs-2 Horsepower

Ref #	Part Number	Qty	S/P/F	Description
128	KH-47-755-10	1		Clamp, Swivel Wire
129	736-0463	2	S	Washer, 9/32 X 5/8 X .062 Znd
130	KH-X-776-1	1		Screw, 1/4-20 X 1-1/4 Hex Hd Sems
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
131	KH-232555	1		Spring, Adjusting
132	KH-232556	1		Screw, Throttle
	712-0142	1	/P	Nut, 8-32 Znd Hex Mach Screw
133	KH-47-126-09	1		Bracket, Control
	IH-9409106	1		Screw w/Lock Washer, 1/4-20 X 1/2 Znd Hex Hd Mach
	KH-X-25-63	1	/P	Washer, .266 X .5 X .062 Znd
	IH-124818	1		Nut, 1/4-20 Hex Jam
134	KH-47-237-02	1	S	Clamp, Wire
		1		Washer, No. 10 Reg Lock (Common Hardware, Purchase Locally)
	IH-159908	1		Screw, 10-24 X 3/8 Cr Rec Pan Hd Mach
135	KH-X-131-1	4	/P	Screw, 10-24 X 3/8 Fil Hd Mach
136	KH-47-411-04	1	/P	Rod, Breaker
137	~NLA	1		Clip, High Tension
138	IH-27095-R1	4		Screw, 10-24 X 1 Znd Pan Hd Mach
		4		Washer, No. 10 Znd Int Tooth Lock (Common Hardware, Purchase Locally)
139	KH-52-041-11	1	S	Gasket, Breaker Cover
140	KH-232535	1	S	Cover, Breaker
141	KH-234323	1	S	Bar, Coil Bracket Back Plate
142	759-3333	1	/P	Plug, Spark (Champion)
143	KH-236602	1	S	Connector
144	KH-238057	1	S	Kit, Hi-Tension Lead
145	KH-275303	1		Clip, Terminal
146	KH-237878	1	/P	Kit, Stator
147	KH-47-150-03	1	/P	Breaker & Bracket Assy
	IH-62189-C1	1	S	Breaker Set
	KH-X-67-59	1		Screw, 8-32 X 3/8 Znd Hex Washer Hd
148	KH-47-154-01	1	S	Clip, Cable
149	KH-47-313-01	1		Grommet, Spark Plug
150	IH-62188-C1	1	S	Condenser, Ignition Coil
151	KH-231281	1	S	Coil, Ignition
152	KH-48-155-02	1		Connector
153	KH-A-235606	1	/P	Kit, Wire Lead Cable
154	KH-25-755-03	1	/P	Regulator Assy
		2		Screw w/Lock Washer, 1/4-20 X 1 Hex Hd Mach (Common Hardware, Purchase Locally)
155	KH-X-708-1	1	/P	Plug, Drain
156	KH-235353	1	/P	Gasket, Oil Pan Base
157	KH-47-199-09	1	/P	Base, Oil Pan
158		4		Screw w/Lock Washer, 3/8-16 X 1-1/2 Znd Hex Hd (Common Hardware, Purchase Locally)
159	KH-47-067-09	1	/P	Rod Assy, Connecting, Std
	KH-47-067-10	1	/P	Rod Assy, Connecting, .010 U/S

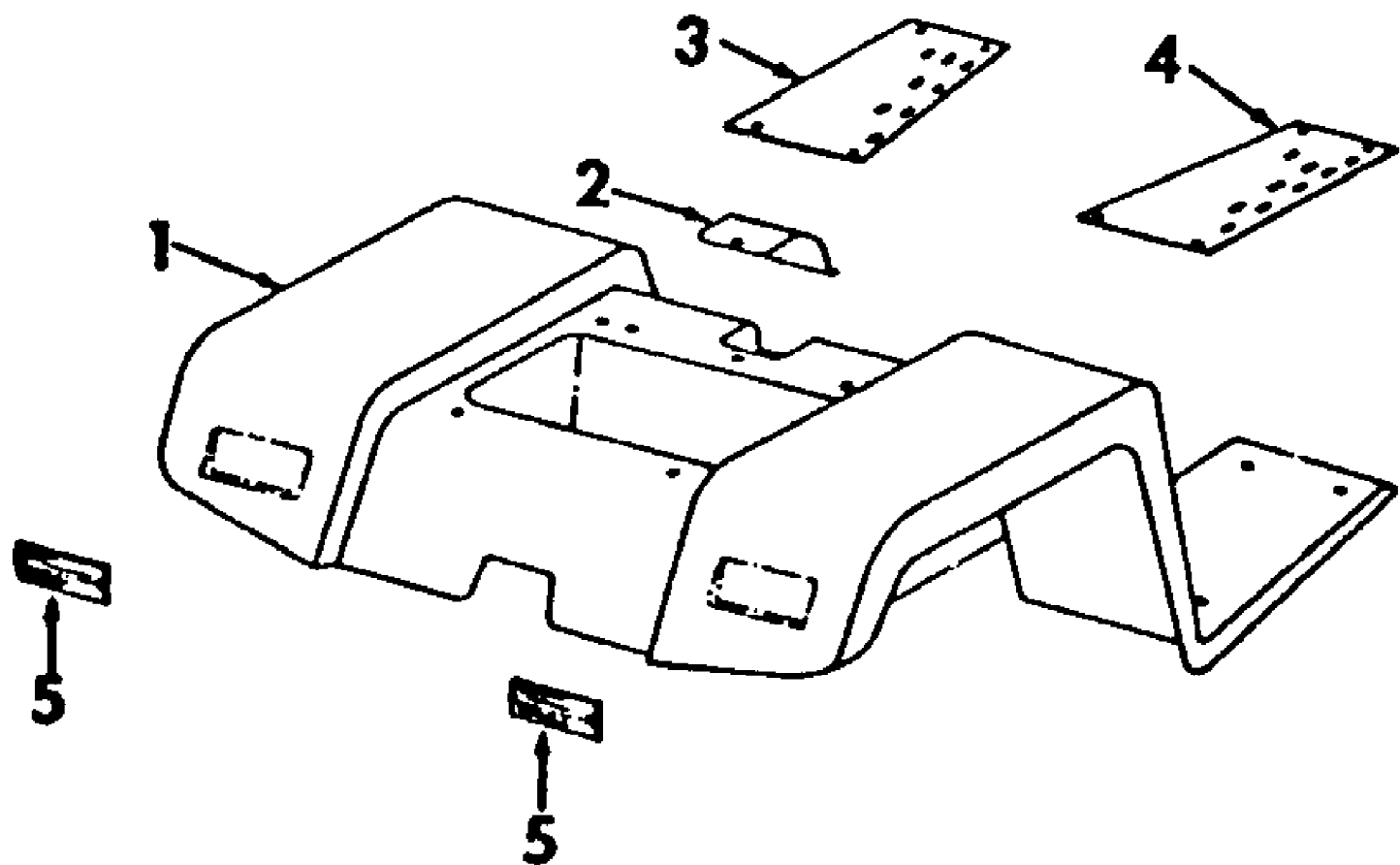
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Ref #	Part Number	Qty	S/P/F	Description
160	KH-47-874-06	1	/P	Piston Assy, Std
	KH-47-874-08	1	/P	Piston Assy, .010 O/S
	KH-47-874-09	1	/P	Piston Assy, .020 O/S
	KH-47-874-10	1	/P	Piston Assy, .030 O/S
161	KH-47-018-01	2	/P	Retainer, Piston Pin
162	KH-48-108-01	1	/P	Ring Set, Piston, Std
	KH-48-108-02	1	/P	Ring Set, Piston, .010 O/S
	KH-235891	1	S	Ring Set, Piston, .020 O/S
	KH-48-108-04	1	/P	Ring Set, Piston, .030 O/S
163	KH-237064	1		Gasket, Oil Fill Tube (Tractor Serial No. 582078 & below)
164	KH-47-038-04	1	/P	Dipstick w/o Shoulder Mount (Tractor Serial No. 582078 & below)
165	KH-47-126-11	1		Bracket, Dipstick Tube (Tractor Serial No. 582078 & below)
166	KH-47-180-03	1	S	Tube Assy, Oil Fill w/o Shoulder Mount (Tractor Serial No. 582078 & below)
	IH-9418617	3		Screw, 10-24 X 1/2 Znd Hex Soc Hd Cap
		3		Washer, No. 10 Znd Int Tooth Lock (Common Hardware, Purchase Locally)
167	KH-X-785-1	1		Clamp, Conduit (Tractor Serial No. 582078 & below)
	KH-X-25-63	1	/P	Washer, .266 X .438 X .062 Znd
	IH-9409106	1		Screw w/Lock Washer, 1/4-20 X 1/2 Znd Hex Hd Mach
	KH-47-004-01	1	S	Kit, Engine Gasket Gasket, Air Horn
	KH-235757	1	/P	Gasket, Bearing Plate
	KH-235070	3		Gasket, Bearing Plate
	KH-52-041-11	1	S	Gasket, Breaker Cover
	KH-235025	1	S	Gasket, Camshaft Cover
	KH-47-049-01	1	/P	Gasket, Carburetor
	KH-47-041-15	1	/P	Gasket, Cylinder Head Gasket, Exhaust
	KH-235353	1	/P	Gasket, Oil Pan
	KH-41-041-03	1	/P	Gasket, Oil Pan
	KH-52-041-17	1		Gasket, Pump Pad
	KH-235048	1	/P	Gasket, Valve Cover
	KH-275144	1	/P	Gasket, Valve Cover
	KH-237064	1		Gasket, Oil Fill Tube
	KH-231032	1	/P	Seal, Breather
	IH-144646-C91	1		Exhaust Extension Parts Accessory
	IH-144604-C1	1		Pipe, Exhaust
	726-3016	1	/P	Clamp

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Fenders

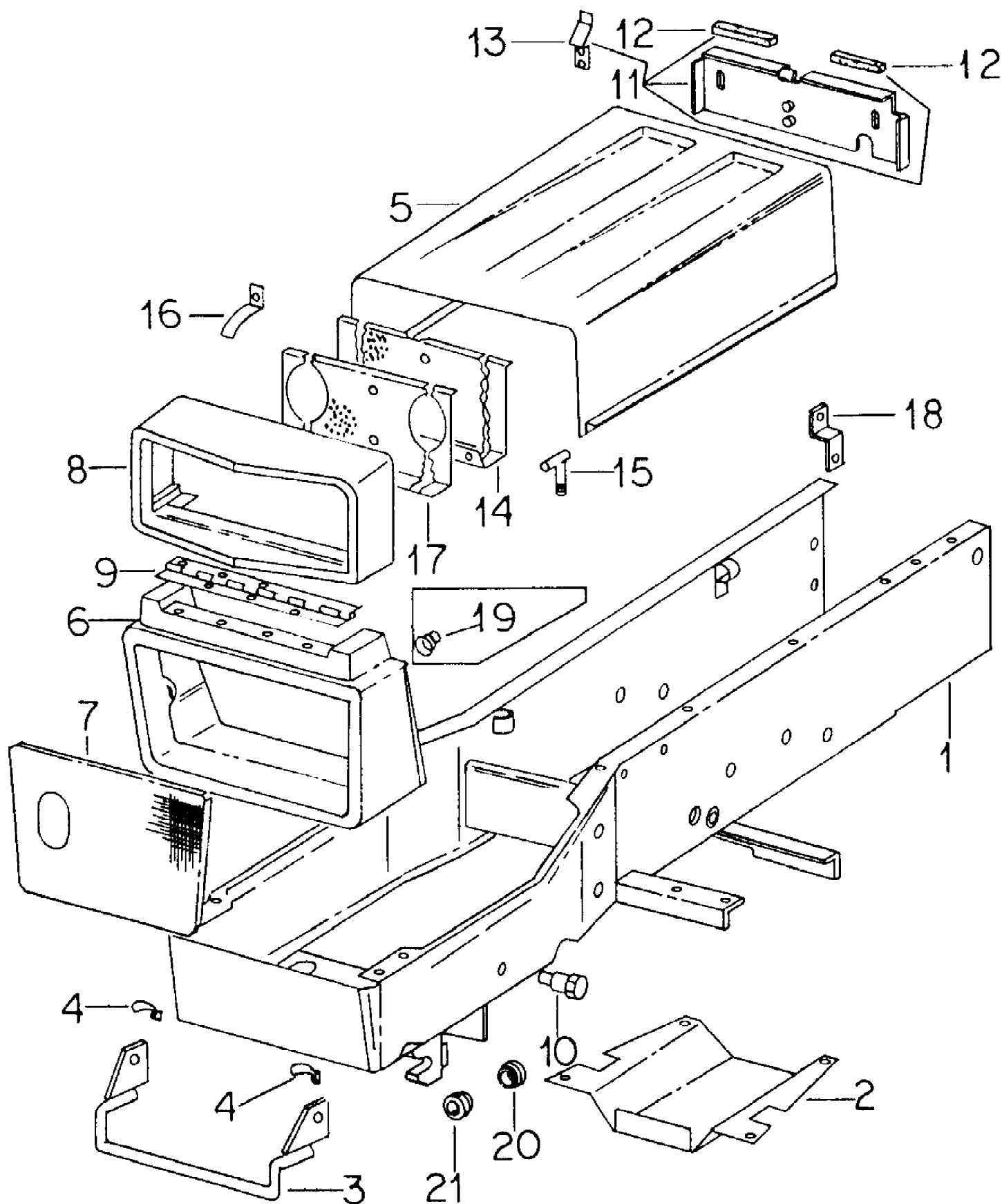
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Fenders

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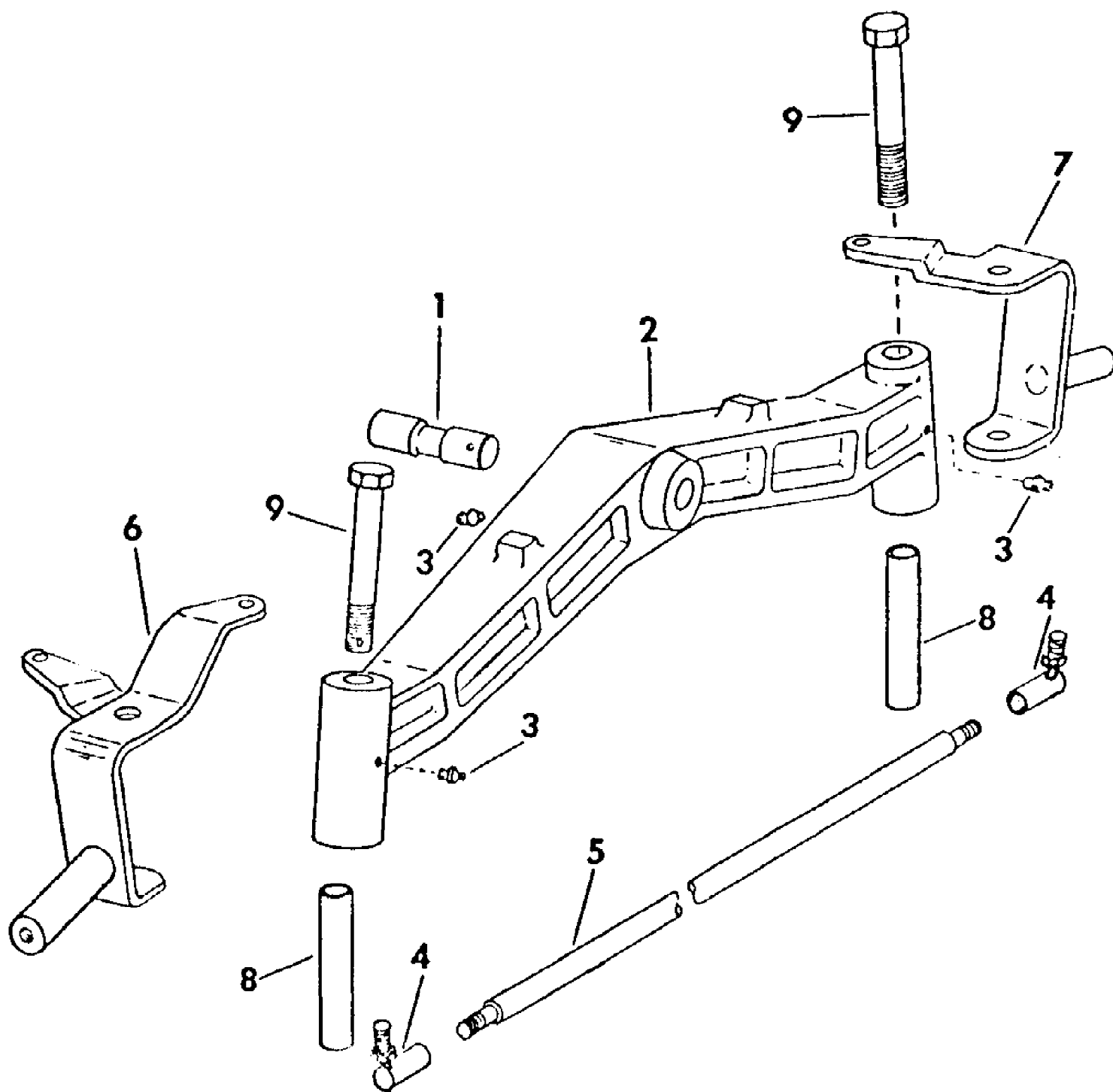
Ref #	Part Number	Qty	S/P/F	Description
1	IH-545474-R2	1		Fender Assy
	710-0376	4	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-25708-R1	4	S	Washer, 11/32 X 3/4 X 16 Ga Znd
	736-3007	1		Washer, 5/16 Ext Int Tooth Lock
2		1		Not used in this application
3	IH-547690-R1	1		Tread, Platform LH
	710-3055	4		Screw, 5/16-18 X 5/8 Znd Slit-Truss-Hd Dr Pt Mach
4	~NLA	1		Tread, Platform RH
	710-3055	4		Screw, 5/16-18 X 5/8 Znd Slit-Truss-Hd Dr Pt Mach
5	730-3000	2	S	Reflector
		4		Screw, 8-32 X 1/2 Pan Hd Cross Recess Mach (Common Hardware, Purchase Locally)
	712-0142	4	/P	Nut, 8-32 Hex



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Frame & Grille

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy
2	IH-61504-C1	1		Shield, Frame Lower
	710-3007	4	/P	Screw, 12-24 X 3/8 Znd Hex Hd Cap
		4		Washer, No. 12 Znd Ext Tooth Lock (Common Hardware, Purchase Locally)
3	IH-544170-R1	1		Hitch Assy, Quick
	711-3010	2	S	Pin, 3/8 X 1-3/32 Znd Rod End
	714-0507	2	S	Pin, 3/32 X 3/4 Znd Cot
4	IH-402344-R3	2	S	Spring, Latch
5	IH-61515-C1	1		Hood Assy
6	~NLA	1		Housing, Grille
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	IH-614452-R1	4	S	Washer, 13/32 X 1-1/4 X 11 Ga Znd
7	IH-61420-C1	1		Insert, Grille (Use w/mufflers which protrude thru grille)
	IH-73484-C1	1		Insert, Grille (Use w/mufflers that do not protrude thru grille)
	IH-27095-R1	2		Screw, 10-24 X 1 Cr Rec Pan Hd Mach
	IH-118676	2	S	Washer, .219 X .500 X .036
	712-0998	2	/P	Nut, 10-24 Hex Lock Cad
8	IH-61294-C1	1	S	Grille, Hood Extension
9	IH-106254-C1	1		Hinge, Hood Pivot
	710-3021	6	/P	Screw, 5/16-18 X 5/8 Znd Hex Hd Tap
	736-0275	3	S	Washer, .344 X .688 X .051
10	738-3001	2	S	Bolt, Implement Mtg Shoulder
	736-0272	2	S	Washer, Implement Mtg
11	IH-64533-C3	1		Support Assy, Rear Hood
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0275	2	S	Washer, 11/32 X 11/16 X .051 Znd
12	IH-544189-R1	2		Bumper, Hood (Serial No. 619863 & below)
	735-3005	2		Strip, Hood Bumper (Serial No. 619864 & above)
	~NLA	1		Adhesive, Tube, Locktite #495 (For bumper strip 735-3005)
13	IH-61523-C2	1		Spring, Latch
14	IH-61418-C1	1		Panel, Grille
15	IH-545522-R1	2	S	Bolt, Tee
	736-0463	2	S	Washer, 9/32 X 5/8 X .065 Znd
		1		Screw, 5/16-18 X 5/8 Znd Hex Hd Tap (Common Hardware, Purchase Locally)
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
16	IH-106617-C2	1		Clip, Panel Retainer
17		1		Not used in this application
18		1		Not used in this application
19	IH-391347-R2	2	/P	Spring, Hold Down
20	711-3005	1	/P	Bushing, Front Axle Pivot Pin Rear
21	IH-384837-R1	1		Bushing, Front Axle Pivot Pin

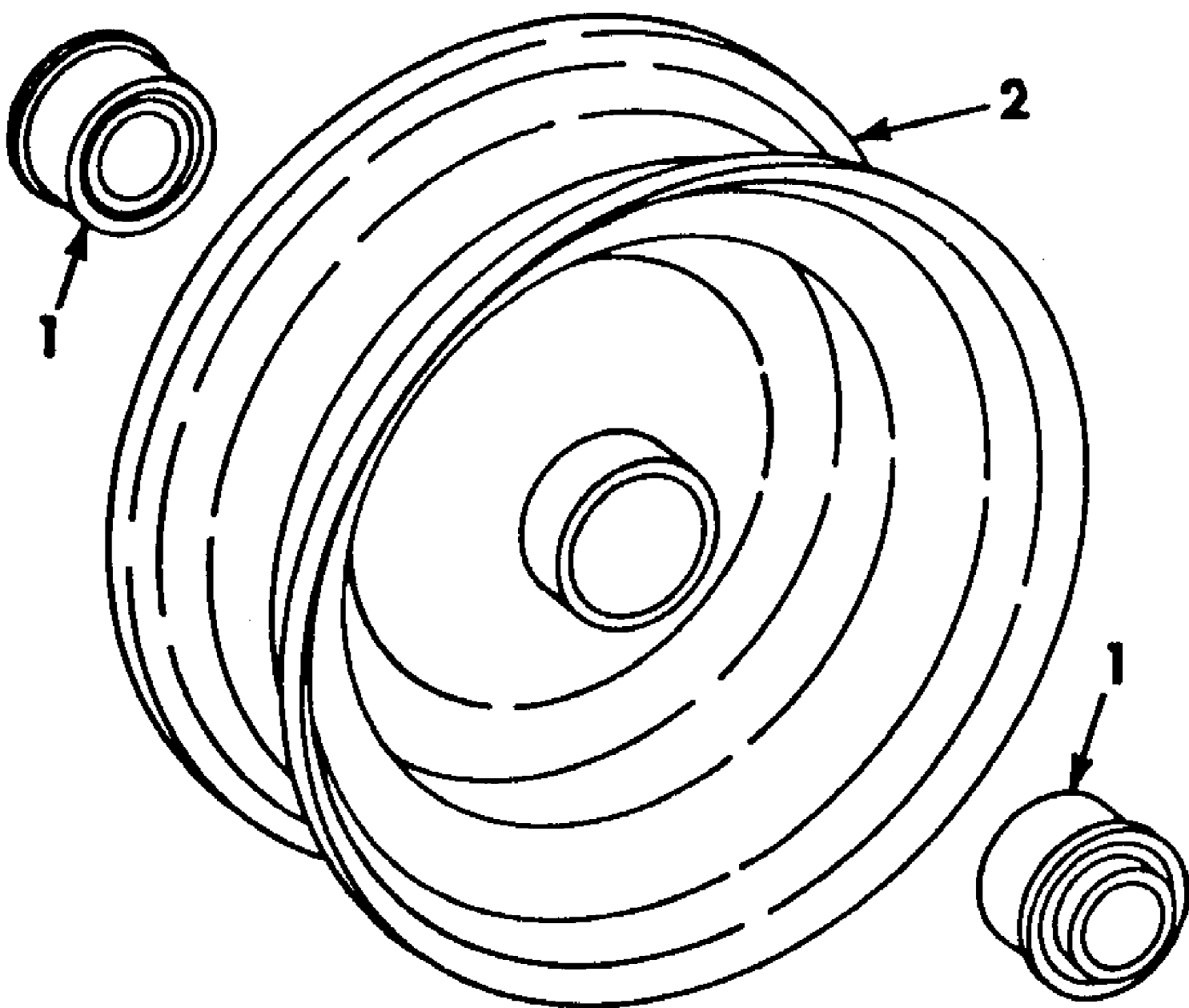


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Front Axle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384626-R3	1	S	Pin, Front Axle Pivot
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hv Coiled Spring
2	759-3270	1		Axle, Front
3	737-3000	3	S	Fitting, 3/16 Drive Type Str Lube
4	723-3000	2	S	Joint Assy, Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
5	711-3018	1	/P	Rod, Tie
	712-3001	2	S	Nut, 3/8-24 Hex
6	IH-544212-R1	1		Knuckle Assy, Steering LH (Tractors w/Serial No. 632501 & below)
	703-0083	1	S	Knuckle Assy, Steering LH (Tractors w/Serial No. 632502 & above)
	IH-24839-R1	1	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
	736-3011	1	/P	Washer, .406 X 1.750 X .105
7	IH-544217-R1	1		Knuckle Assy, Steering RH (Tractors w/Serial No. 632501 & below)
	703-0085	1	S	Knuckle Assy, Steering RH (Tractors w/Serial No. 632502 & above)
	IH-24839-R1	1	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
	736-3011	1	/P	Washer, .406 X 1.750 X .105
8	750-3002	2	S	Spacer, Steering Knuckle
9	710-3020	2	/P	Bolt, Steering Knuckle
	712-3012	2	S	Nut, 1/2-20 Znd Slit
		2		Pin, 3/32 X 1 C-Z Cot (Common Hardware, Purchase Locally)



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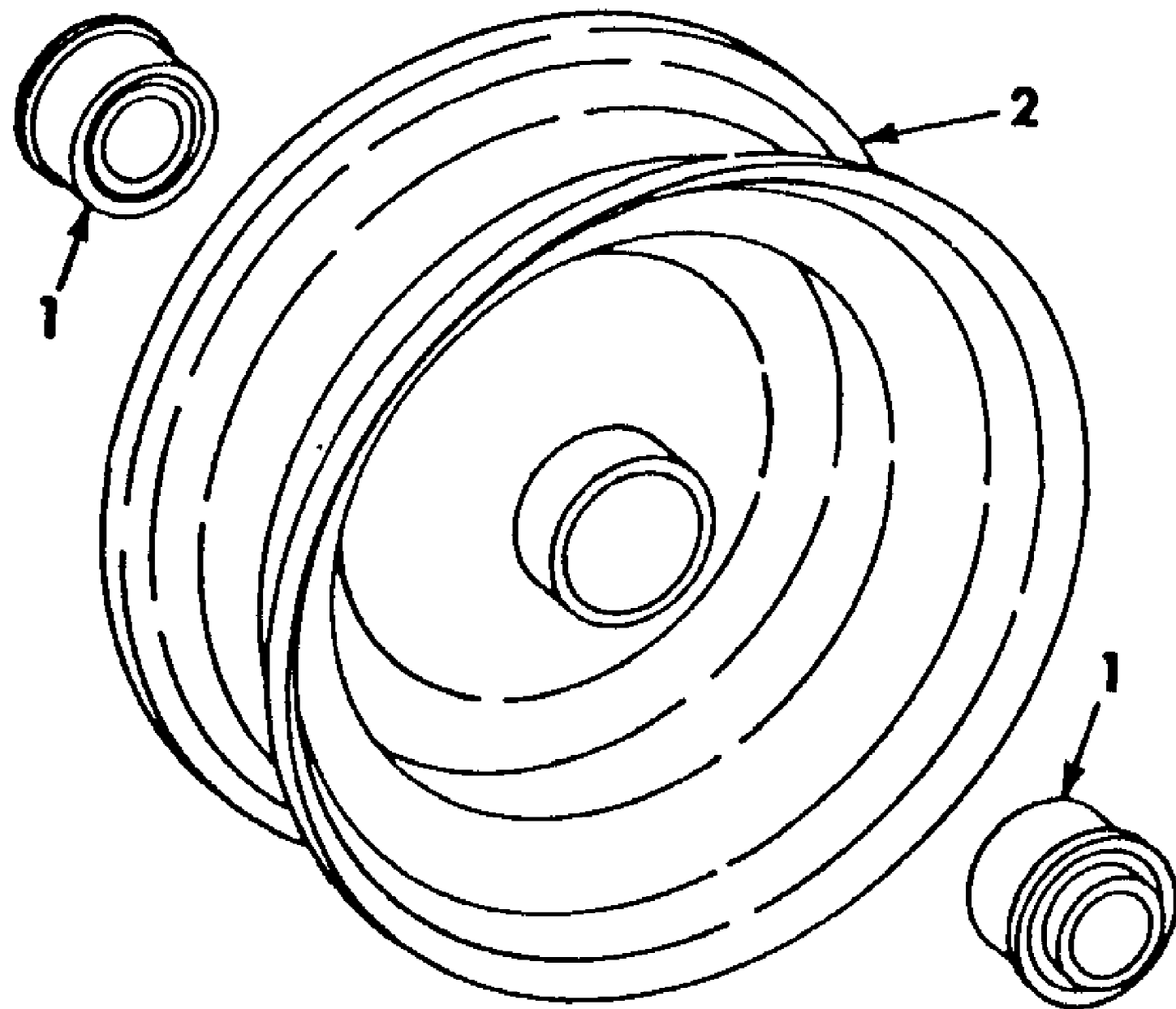
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Front Wheels-Tractors W/sn 632501 & Below

Ref #	Part Number	Qty	S/P/F	Description
1	IH-384881-R93	4	S	Bearing Assy, Front Wheel Ball
2	IH-386188-R92	2	/P	Wheel Assy, Front -4.00/8 Rim for 4.80-8 Tires
	IH-545730-R2	2	/P	Wheel Assy, Front 5.38/8 Rim for 6.50-8 Tires
	734-0255	2	S	Valve, TR-413 Tubeless Type

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Front Wheels-Tractors W/sn 632502 & Up

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Front Wheels-Tractors W/sn 632502 & Up

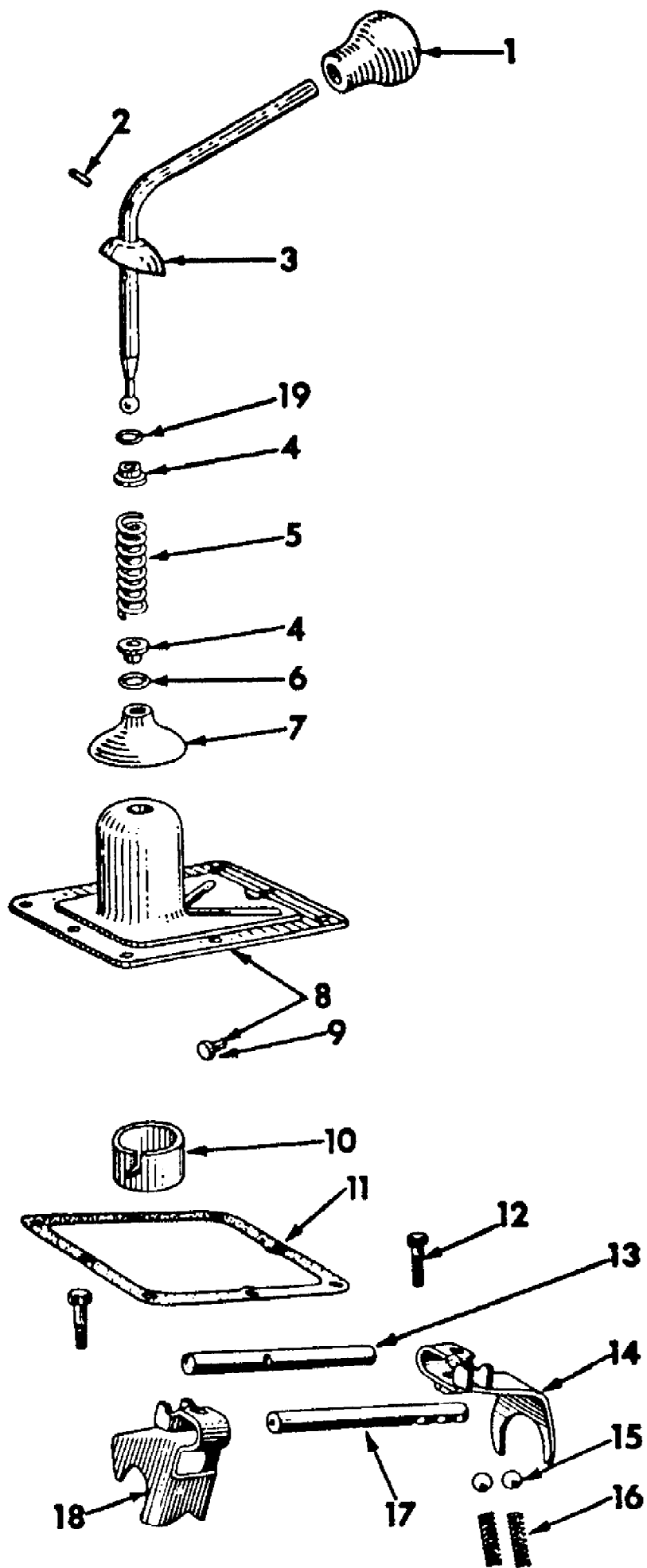
Ref #	Part Number	Qty	S/P/F	Description
1	741-3002	4	S	Bearing Assy, Front Wheel
2	734-3053	2		Wheel Assy, Front 5.38/8 Rim for 6.50-8 Tires
	734-0255	2	S	Valve, TR-413 Tubeless Type

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Fuel Tank & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-61511-C1	1		Bracket Assy, Tank LH
	710-3039	2	/P	Bolt, 5/16 X 1/2 Type 5
	IH-61512-C1	1		Bracket Assy, Tank RH
	710-3039	2	/P	Bolt, 5/16 X 1/2 Type 5
2	IH-404831-R1	2		Pad, Fuel Tank
3	IH-63719-C91	1		Tank, Fuel (Replaces IH-61927-C2 by also ordering cap IH-109037-C1)
4	751-3008	1	S	Bushing, Shut-Off
5	IH-109042-C1	1	S	Shut-Off Assy, Valve
6	IH-61635-C2	1	S	Gauge, Fuel Tank (Serial No. 560209 & below)
	IH-109037-C1	1	S	Gauge, Fuel Tank (Serial No. 560210 & above)
7	KH-A-236942	2	/P	Strap, Fuel Tank
	IH-20244-R1	2		Nut, 1/4-20 Znd Nylon Insert
		2		Screw, 1/4-20 X 1-3/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
8	IH-61895-C1	2		Clamp, Hose
9		1		Hose (Use 9.62 inch of 3/8 hose from bulk roll marked IH-117310-C1)



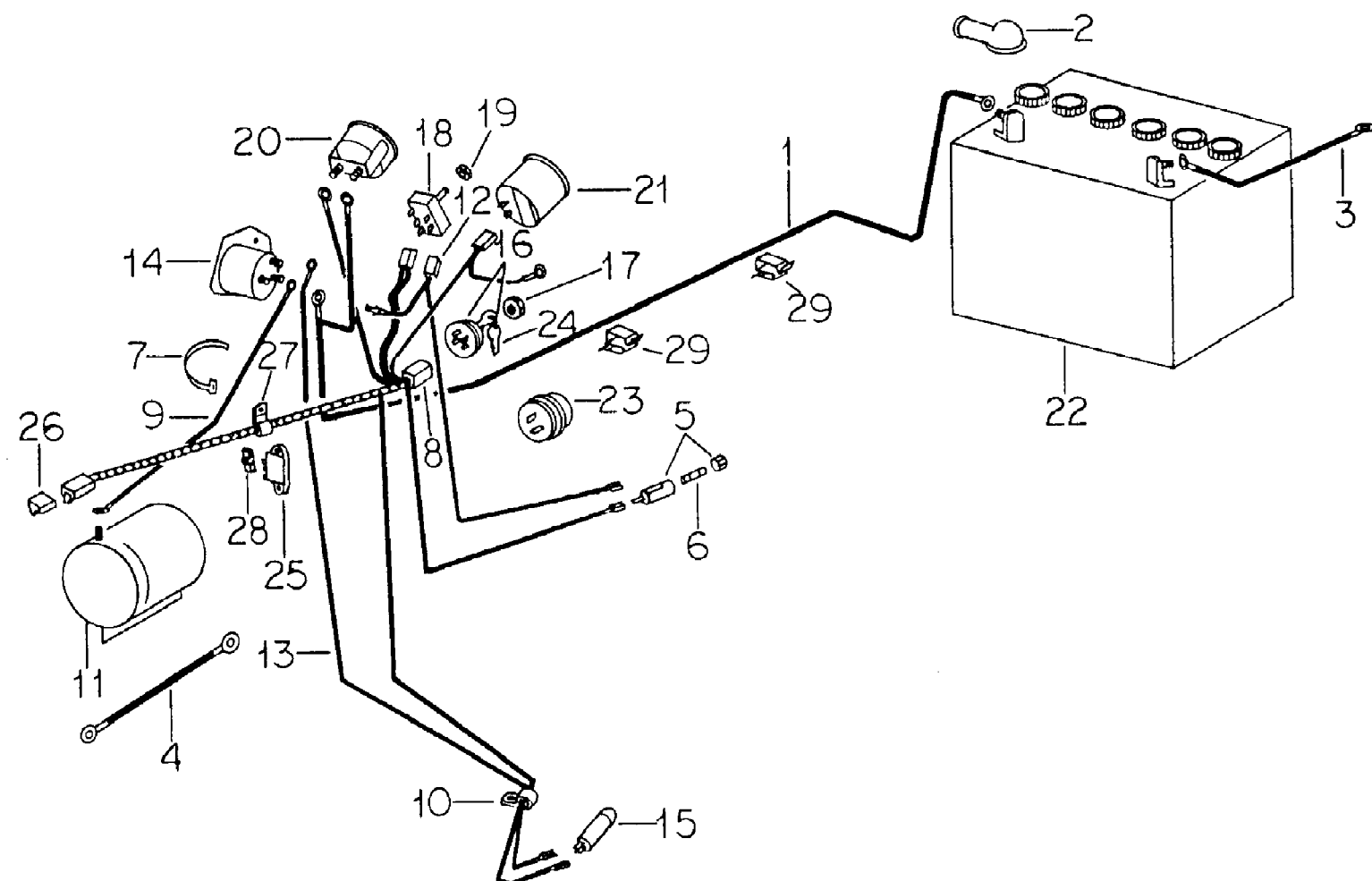
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Gear Shift Mechanism

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-401466-R1	1	/P	Knob, Shift Handle
2	715-0147	1	/P	Pin, Gear Shift Swivel Spring Retainer
3	IH-544135-R1	1		Lever Assy, Gear Shift
4	703-0915	2	/P	Retainer, Gear Shift Swivel Spring
5	732-3041	1	/P	Spring, Gear Shift Lever
6	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16 (Gear shift lever)
7	703-0916	1	/P	Shield, Gear Shift Lever
8	IH-364065-R21	1		Housing Assy, Gear Shift Lever
	IH-25653-R1	8		Screw, 5/16-18 X 1/2 Hex Hd Cap
9	711-3131	1	/P	Pin, Gear Shift Lever Swivel Stop
10	IH-351547-R1	1		Guide, Gear Shift Lever
11	IH-351546-R1	1	S	Gasket, Gear Shift Lever Housing
12	IH-351543-R2	2	/P	Screw, Shifter Fork
		2		Washer, 5/16 Med Lock (Common Hardware, Purchase Locally)
13	IH-352774-R3	1		Rod, Second & Third Gear Shifter
14	IH-355601-R92	1		Package, Second & Third Shifter Fork Service
15	741-0359	2	/P	Ball, 3/8 Cr-Stl Grade 3 (Gear shifter poppet)
16	732-0424	2	/P	Spring, Gear Shifter Poppet
17	IH-352770-R3	1		Rod, First & Reverse Gear Shifter
18	IH-355600-R93	1		Package, First & Reverse Shifter Fork Service
19	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16

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Ignition & Starting

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Ignition & Starting

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-545721-R3	1		Cable, Battery (Positive)
	710-0451	1	/P	Bolt, 5/16 X 3/4 Znd Sq Nk Crg
	712-0267	1	S	Nut, 5/16-18 Znd Hex
2	725-3007	1	S	Cover, Battery Terminal
3	725-0978	1	S	Cable, Battery Negative to Ground
		1		Bolt, 1/4 X 3/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally)
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
4	IH-117594-C3	1		Cable, Engine to Ground
5	725-3011	1	S	Holder, Fuse
	IH-356445-R91	1	/P	Knob, Fuse Holder
6	725-3012	1	S	Fuse, 10 Amp
7	726-3011	2		Strap, Cable Lock
8	IH-106267-C1	1	S	Cable, Key Switch
9	IH-106268-C3	1		Cable, Magnetic Switch to Cranking Motor
10	~NLA	2		Clip, Cable (Steering)
11		1		Starter Motor Assy (For components see starter motor)
	712-0237	1	S	Nut, 5/16-24 Hex Lock
12	IH-106715-C1	1		Cable Assy, Clutch Switch
13	~NLA	1		Cable, Magnetic Switch to Neutral Starting Switch
14	725-3001	1	S	Switch, Magnetic
	712-0267	2	S	Nut, 5/16-18 Znd Hex
	712-0349	1	/P	Nut, 10-32 Znd Hex
		2		Nut, 1/4-20 Hex (Common Hardware, Purchase Locally)
15	725-3060	1	S/F	Switch, Neutral Start (Serial No. 539772 & below)
	725-3038	1	S	Switch, Neutral Start (Serial No. 539773 to 540114)
16	IH-61524-C2	1	S	Switch, Battery Ignition Key Start
	736-0156	1	/P	Washer, .656 X 1.00 X .105 Flat Znd
17	712-3013	1	/P	Nut, Battery Ignition Switch
18	725-3022	1	S	Switch, PTO
	IH-25846-R1	1		Washer, .875 X .469 X .063
	IH-138549	1		Washer, .512 X .867 Int Tooth Lock
19	712-3014	1	/P	Nut, Switch
20	725-3023	1	S	Indicator, Charge
21	IH-106382-C91	1	/P	Timer, Maintenance Minder
22	IH-PRLU	1	S	Battery, IH Low-Maintenance, 12 Volt
23		1		Not used in this application
24	725-0201	1	S	Key, Battery Ignition Switch
25	KH-25-755-03	1	/P	Regulator
		2		Screw w/Spring Lock Washer, 1/4-20 X 1 Hex Hd Mach (Common Hardware, Purchase Locally)
26	KH-48-155-02	1		Connector

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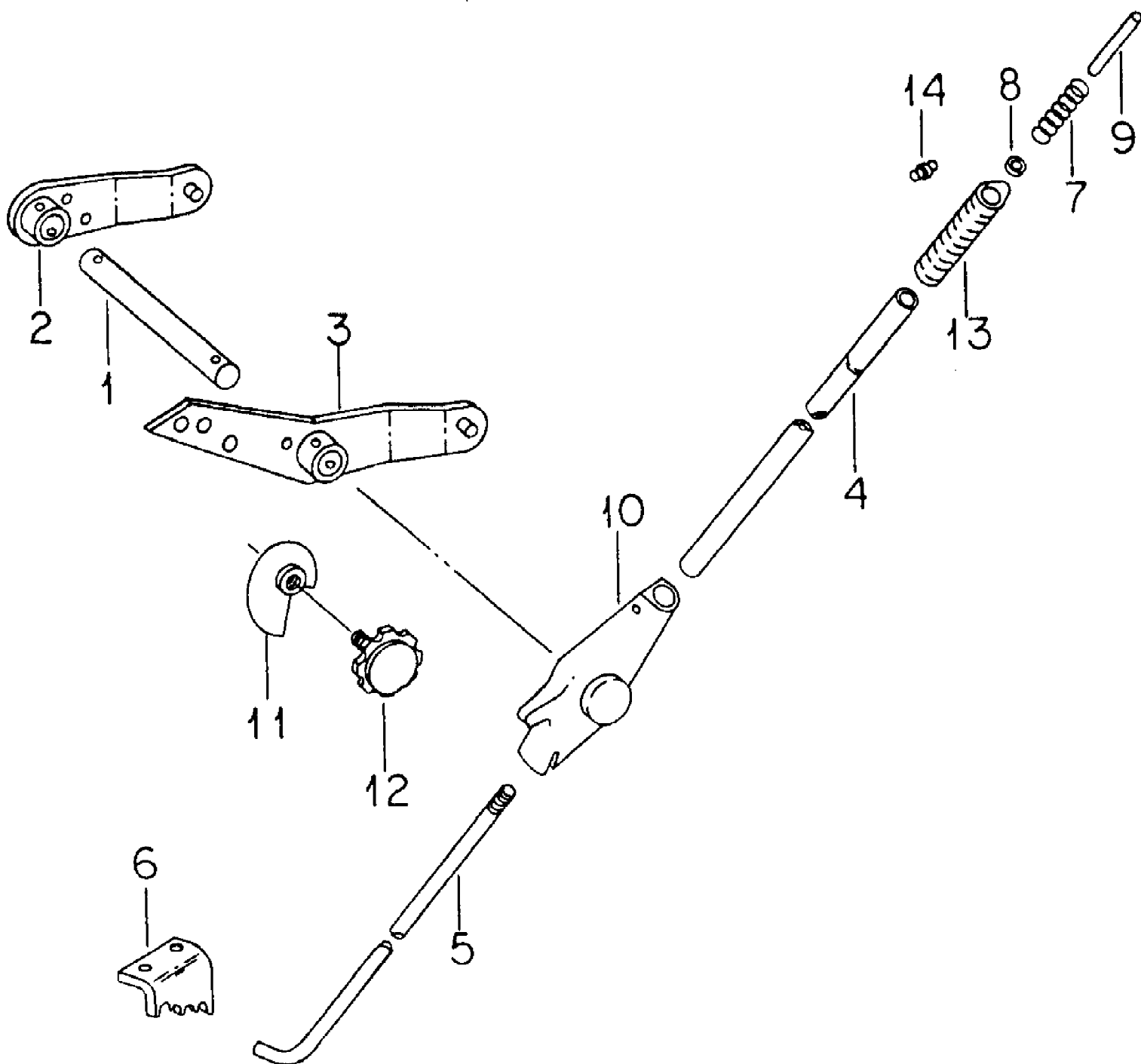
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Ignition & Starting

Ref #	Part Number	Qty	S/P/F	Description
		4		Washer, No. 10 Int Tooth Znd Lock (Common Hardware, Purchase Locally)
	IH-27095-R1	4		Screw, 10-24 X 1 Znd Pan Hd Mach
27	~NLA	1		Clip, High Tension
	KH-47-154-01	1	S	Clip, Cable
	736-0463	1	S	Washer, .281 X .625 X .051 Znd
	KH-X-67-59	1		Screw, 8-32 X .38 Znd Hex Washer Hd
28	KH-236602	1	S	Connector
29	726-3013	3		Clip, Battery Cable
	KH-LH14099514	1	F	Cable, Key Switch
	IH-126061-C1	1	F	Cable, Key Switch
	IH-549293-R1	2		Grommet, Frame Edge

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Implement Handle & Connections

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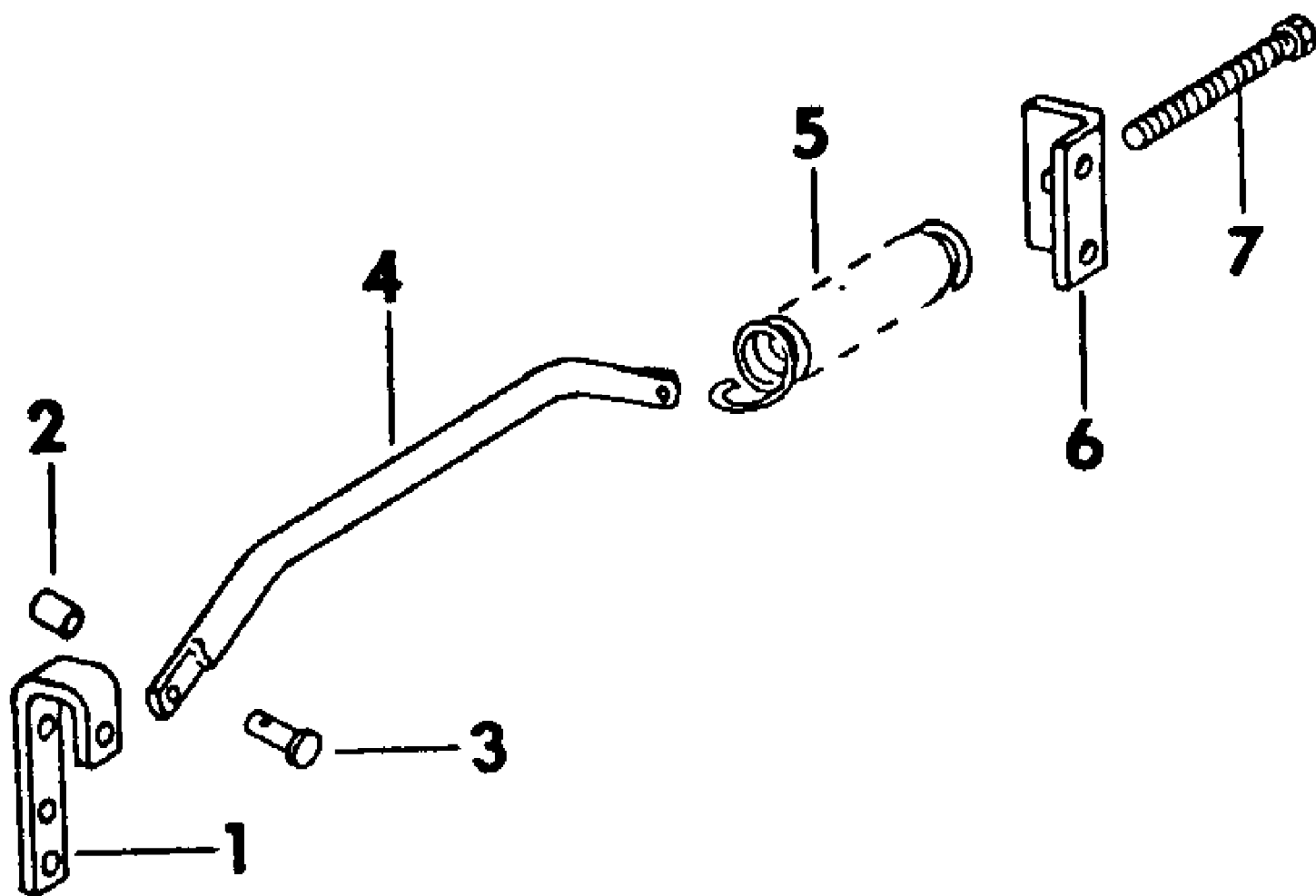
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Implement Handle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-544194-R1	1		Rockshaft
2	IH-544195-R1	1		Arm Assy, Lift LH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
3	IH-545627-R1	1		Arm Assy, Lift RH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
4	IH-544208-R1	1		Handle, Lift
5	IH-106336-C1	1		Rod Assy, Handle Release
6	IH-61347-C1	1		Ratchet, Lift Handle
	712-3000	1	S	Nut, 3/8 Cad P/T Lock Type 5
	710-0514	2	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
7	732-3005	1	S	Spring, Rod Return
8	736-3009	1	/P	Retainer, Spring
9	IH-401456-R2	1		Pin, Release Rod
10	~NLA	1		Hub, Lift Handle
	IH-617942-R1	1		Pin, 5/16 X 2-1/4 Hv Coiled Spring
	IH-19689-R1	1	S	Pin, 1/4 X 1-1/4 Coiled Spring
11	IH-544202-R2	1		Cam Assy, Lift Handle Stop
12	IH-544205-R1	1		Knob, Torque
	IH-178374-R1	1	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z
13	IH-401448-R1	1		Grip
14	IH-401449-R1	1		Lock Assy, Lift Handle

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Implement Handle Helper Spring

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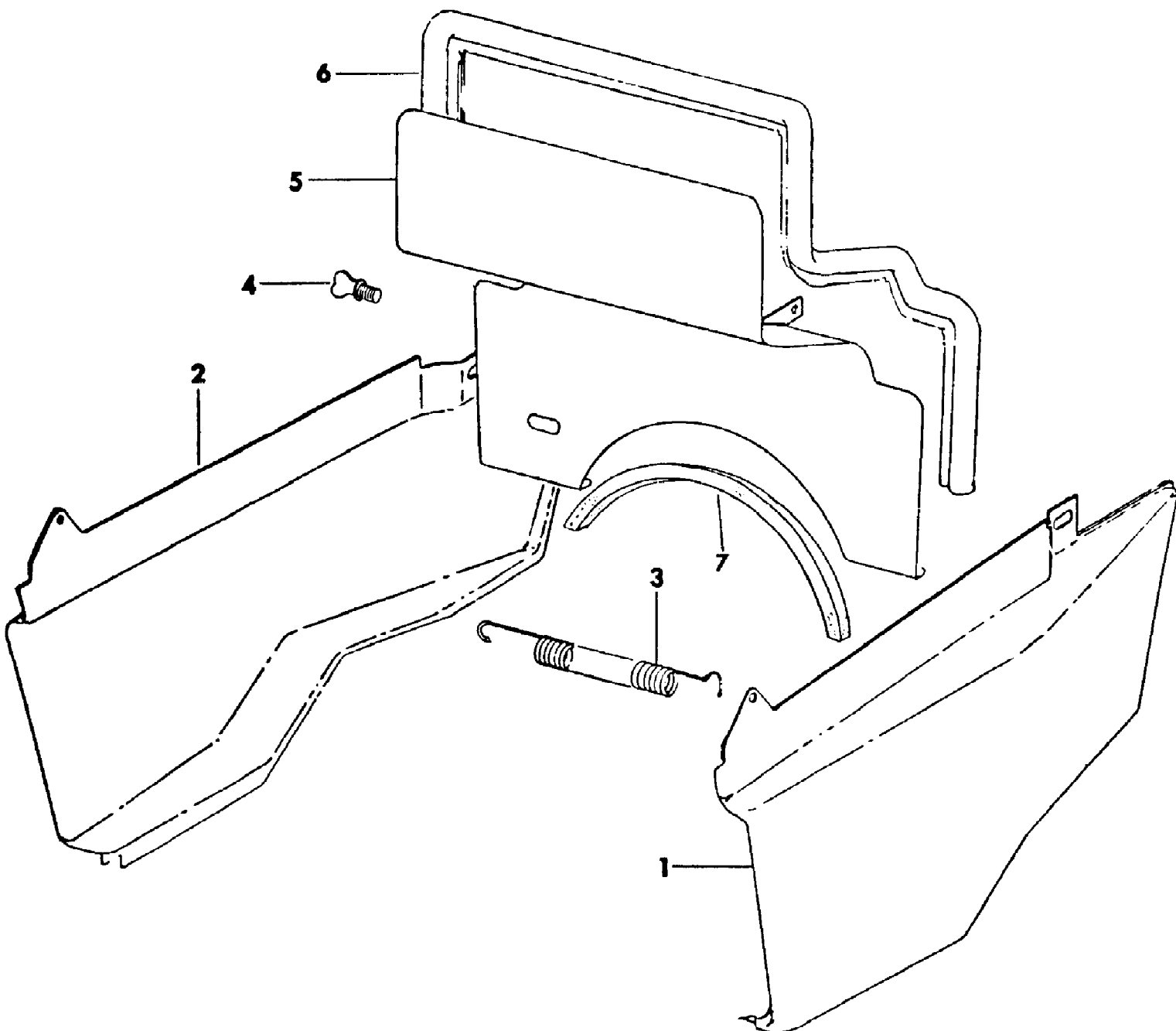
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Implement Handle Helper Spring

Ref #	Part Number	Qty	S/P/F	Description
	IH-548380-R92	1		Parts Accessory, Implement Handle Helper Spring
1	IH-548381-R1	1		Lever, Helper Spring
	710-3038	2	/P	Screw, 5/16-18 X 7/8 Znd Hex Hd Cap
	712-0267	2	S	Nut, 5/16-18 Znd Hex
2	IH-878986-R1	1		Spacer, 1/4 X 5/8 Std Pipe
3	IH-378484-R1	1		Pin, 5/16 X 1-7/8 Znd Std Hd
	736-0160	1	S	Washer, 17/32 X 1 X 16 Ga C-Z
	714-0474	1	S	Pin, 1/8 X 5/8 C-Z Cot
4	IH-548382-R1	1		Rod, Helper Spring
5	IH-485298-R1	1		Spring, Tension
6	IH-548383-R1	1		Bracket, Helper Spring
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
7	IH-485351-R1	1		Bolt, Adjusting

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Noise Isolation

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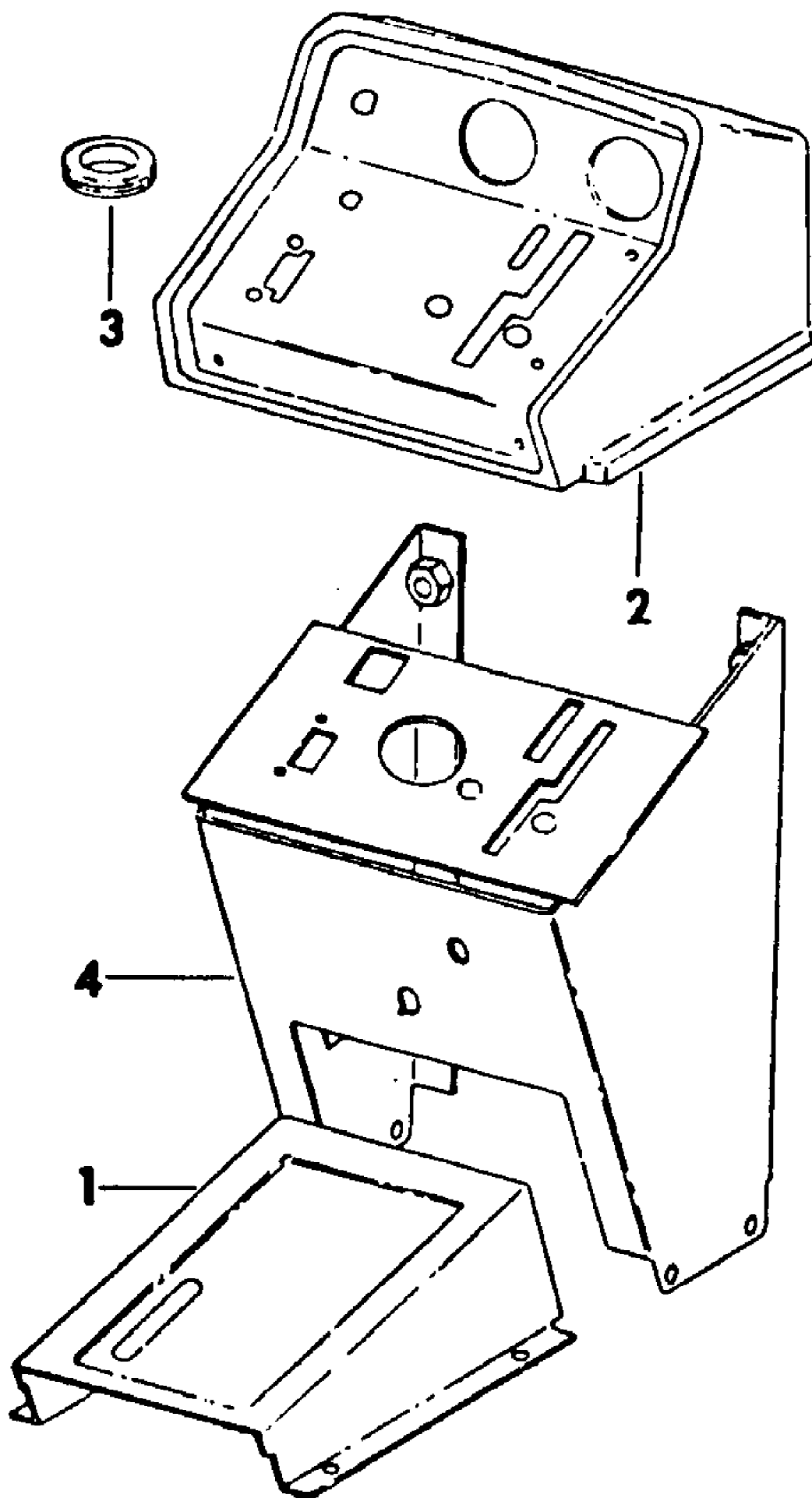
1200
Noise Isolation

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Panel, LH Side
2	~NLA	1		Panel, RH Side
3	IH-106260-C1	1	S	Spring, Front
4	IH-62372-C1	2	S	Screw, Thumb
	IH-62373-C1	2		Washer, Panel
5	IH-106501-C94	1		Deflector Assy, Heat
		4		Screw, 1/4-20 X 1/2 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
	736-0463	2	S	Washer, .281 X .625 X .051
6	723-3004	1	/P	Seal, Heat Baffle
7	~NLA	1		Gasket, Foam

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Pedestal

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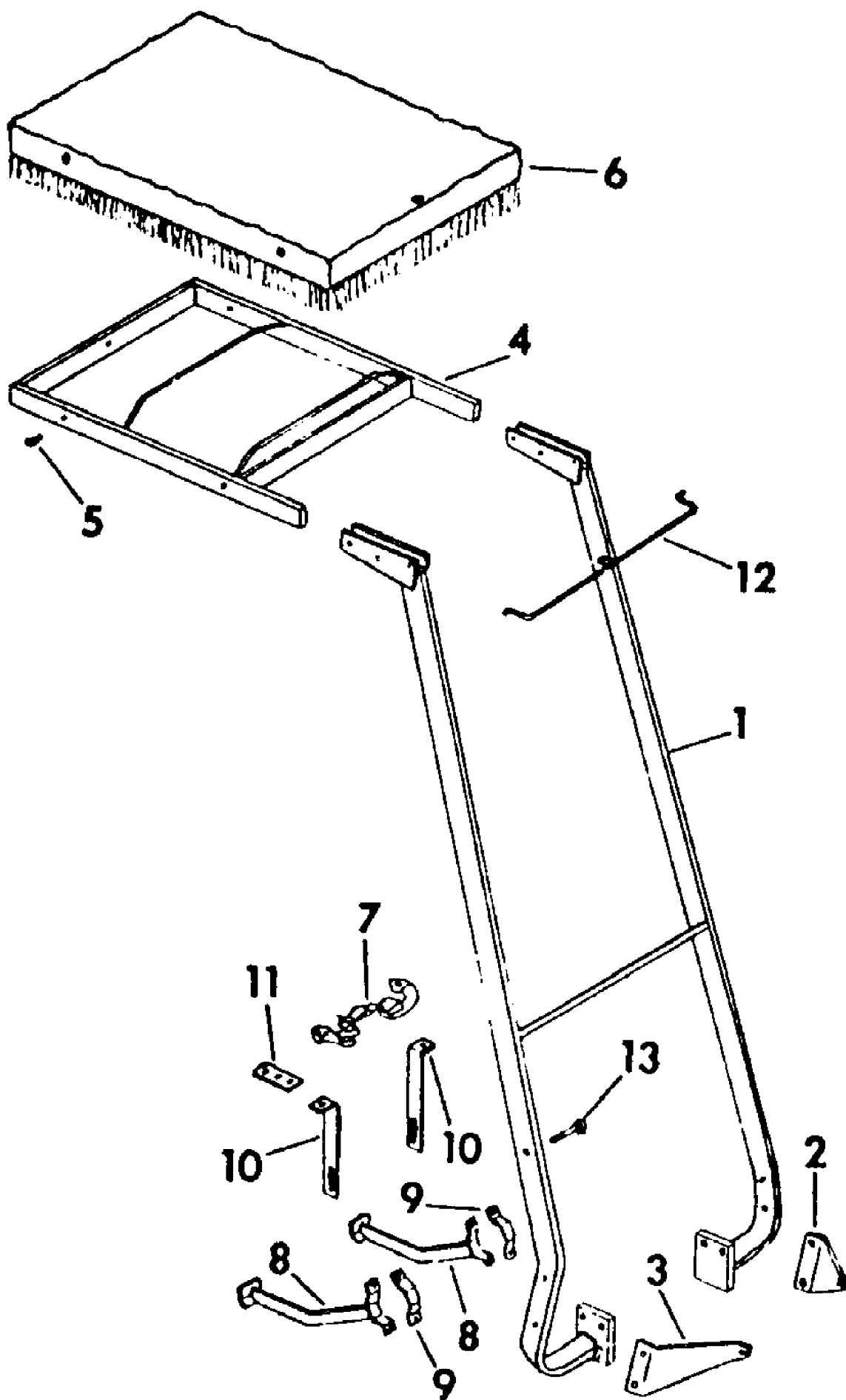
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Pedestal

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-548640-R2	1		Cover w/Product Graphic
	710-3007	4	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
2	IH-61293-C3	1		Cowl, Instrument Panel
	IH-159927	6		Screw, 10-24 X 1/2 Phc Cr Rec Pan Hd Mach
	BS-231082	2		Nut, 10-24 Znd Hex
3	IH-384908-R1	1		Grommet, Instrument Panel
4	IH-61518-C3	1		Pedestal Assy, Instrument Panel
	710-3000	4	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	IH-138542	1		Washer, 3/8 Znd Int Tooth Lock
	736-0169	3	S	Washer, 3/8 Znd Reg Lock
	~NLA	1		Plug, 23/32 Znd Button

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Protective Canopy

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Protective Canopy

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy, Lower
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Znd Hex Hd Cap
	710-3005	6	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	10	S	Washer, 3/8 Znd Med Lock
	736-3063	6		Washer, 13/32 X 1 X 12 Ga
	712-0798	10	/P	Nut, 3/8-16 Znd Hex
2	~NLA	1		Bar, LH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
3	~NLA	1		Bar, RH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
4	IH-549232-R1	1		Frame Assy, Top
5	~NLA	6		Snap, Male
	IH-121841	6		Washer, No. 8 Znd Lt Lock
	712-0142	6	/P	Nut, 8-32 Znd Hex Mach Screw
6	~NLA	1		Top, Canopy
7	~NLA	1		Belt, Seat
		2		Bolt, 7/16-20 X 1.0 Cdp Hex Hd (Common Hardware, Purchase Locally)
		2		Washer, 7/16 Med Lock (Common Hardware, Purchase Locally)
		2		Nut, 7/16-20 Type 8 Hex (Common Hardware, Purchase Locally)
8	~NLA	2		Bracket Assy, Rear Axle
9	703-0222	2		Flange, Caliper Mtg
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	4	S	Washer, 3/8 Znd Med Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
10	~NLA	2		Bracket, Safety Belt
	710-3005	2	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .051 Znd
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
11	~NLA	1		Bar, Hitch
		1		Screw, 5/8-11 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0158	1	S	Washer, 5/8 Znd Med Lock

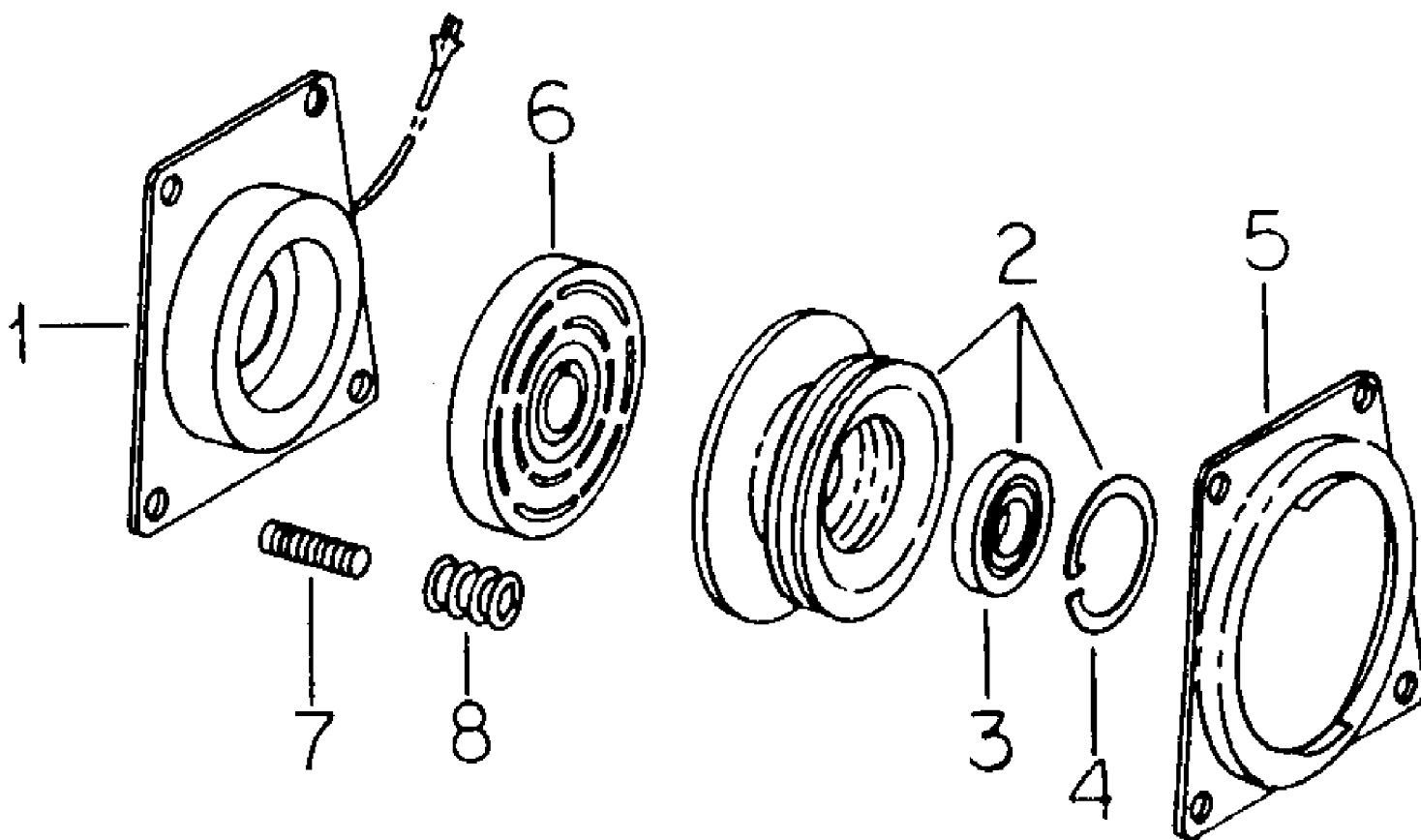
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Protective Canopy

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Ref #	Part Number	Qty	S/P/F	Description
		1		Nut, 5/8-11 Znd Hex (Common Hardware, Purchase Locally)
	710-0514	1	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
12	~NLA	1		Rod Assy, Canopy Pivot
13	~NLA	1		Eyebolt
	IH-124824	2		Nut, 5/16-18 Hex Jam

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PTO Clutch-Ogura Clutch (silver In Color)

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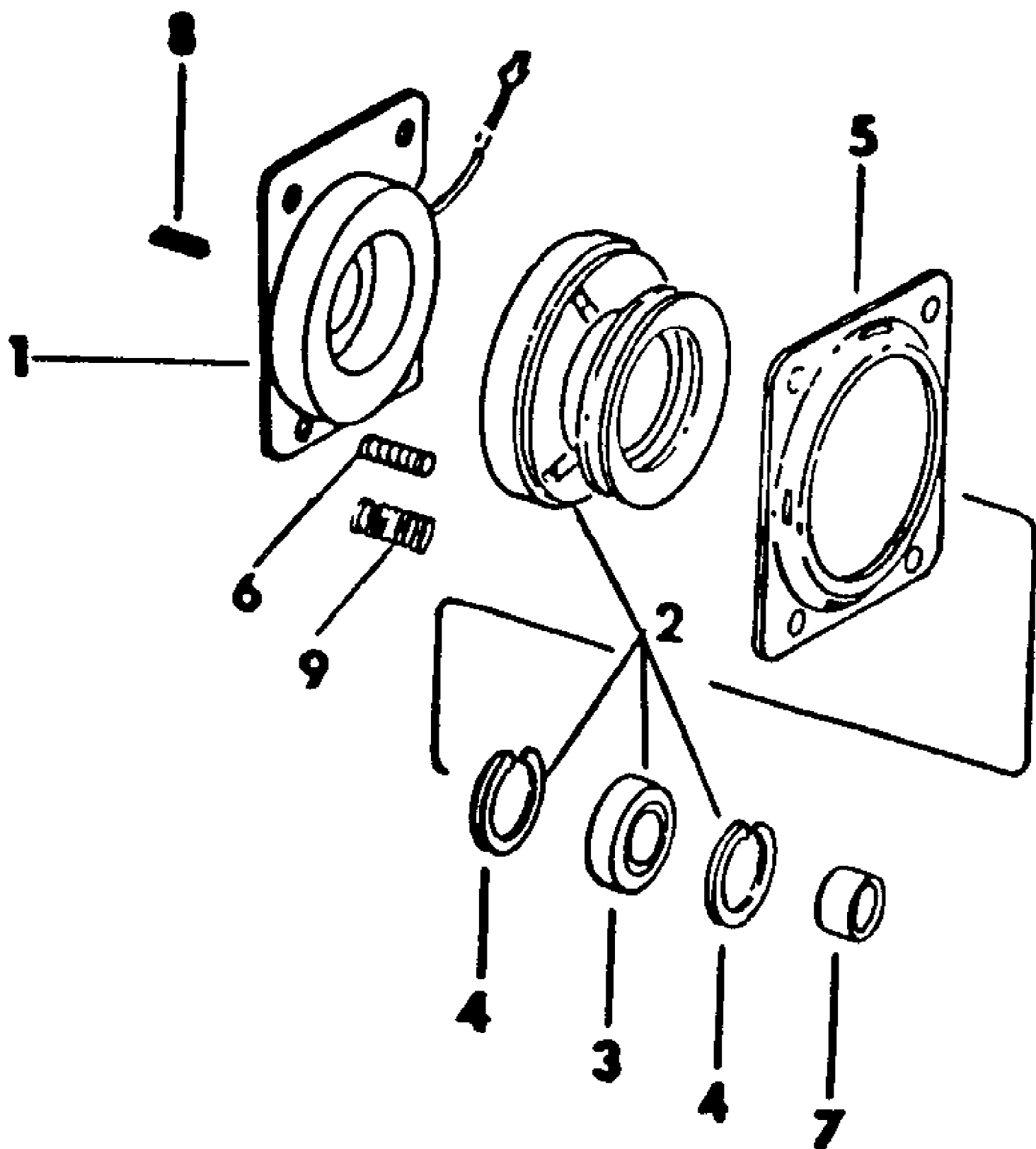
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PTO Clutch-Ogura Clutch (silver In Color)

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Plate Assy (Order complete Warner clutch kit 759-3664)
2	IH-126459-C1	1		Armature & Pulley Assy
3	IH-453879-R91	1	S	Bearing, Ball
4	IH-641207-R1	1		Ring, Retaining
5	IH-126460-C1	1		Cover, Brake
6	IH-126461-C1	1		Rotor
7	IH-61616-C1	1		Stud, Package (Consists of 4 studs)
8	759-3306	1	/P	Kit, Spring (Consists of 4 springs)
	712-0214	4	S	Nut, 3/8-24 Hex Lock
	759-3664	1		Kit, PTO Clutch w/Spacer
	IH-61313-C92	1	S	Clutch Assy, PTO
	IH-106565-C1	1	S	Spacer, Crankshaft

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PTO Clutch-Warner Clutch (black In Color)

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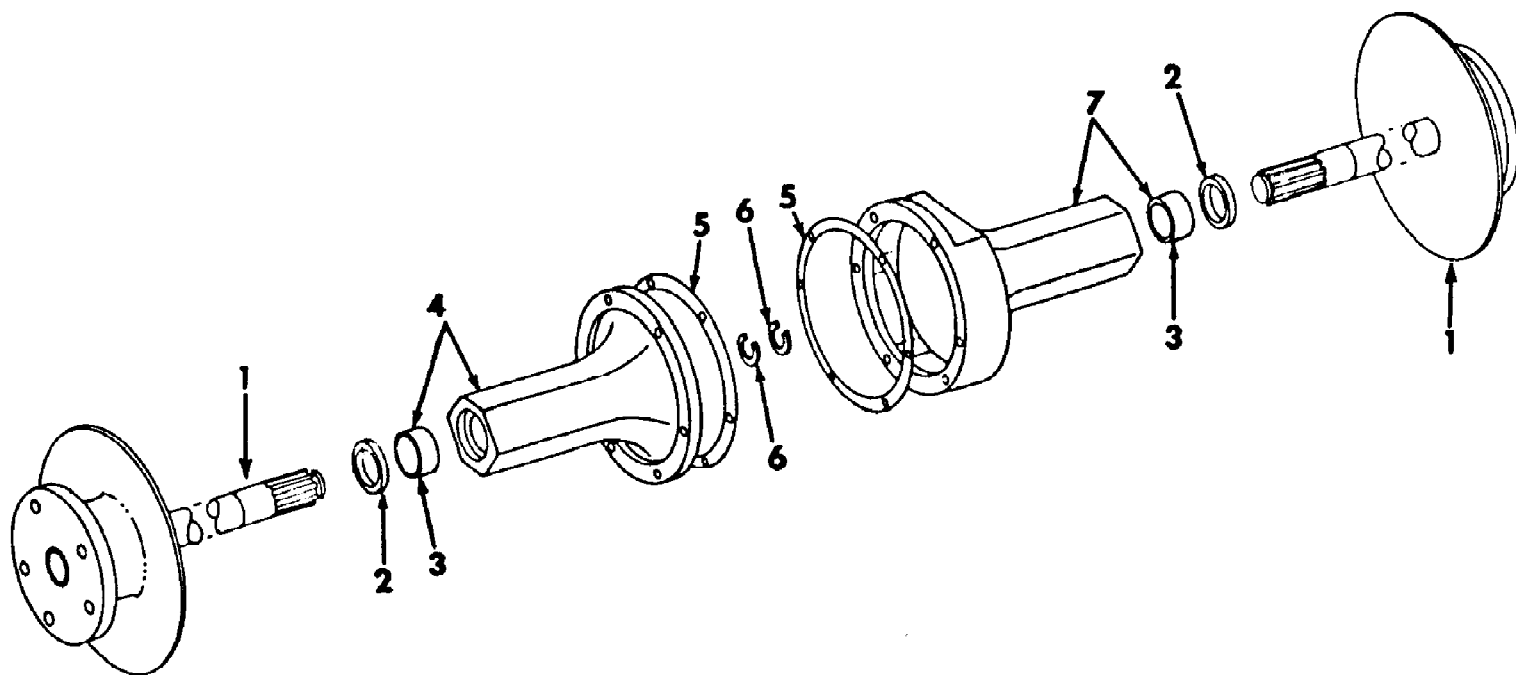
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PTO Clutch-Warner Clutch (black In Color)

Ref #	Part Number	Qty	S/P/F	Description
	IH-61313-C92	1	S	Clutch Assy, PTO (Composed of Ref No. 1 through 6)
1	IH-117600-C1	1	S	Field Assy Package
2	IH-61612-C91	1		Rotor & Armature Package
3	IH-453879-R91	1	S	Bearing, Ball
4	~NLA	1		Kit, Retaining Ring (Consists of 10 rings)
5	IH-61615-C1	1		Drum, Brake Package
6	IH-61616-C1	1		Stud, Package (Consists of 4 studs)
7	IH-106565-C1	1	S	Spacer, Crankshaft
		1		Screw, 7/16-20 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-3030	2	/P	Washer, .469 X 1.469 X .100 Znd
	IH-25846-R1	4		Washer, .469 X .922 X .065
8	714-0119	1	S	Key, 1/4 X 5/8 Sq Parallel
9	759-3306	1	/P	Kit, Spring (Consists of 4 springs)
	712-0214	4	S	Nut, 3/8-24 UNF-28 Hex Lock
	IH-117415-C1	1		Package, Shim (Consists of 4 shims)

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Rear Axle

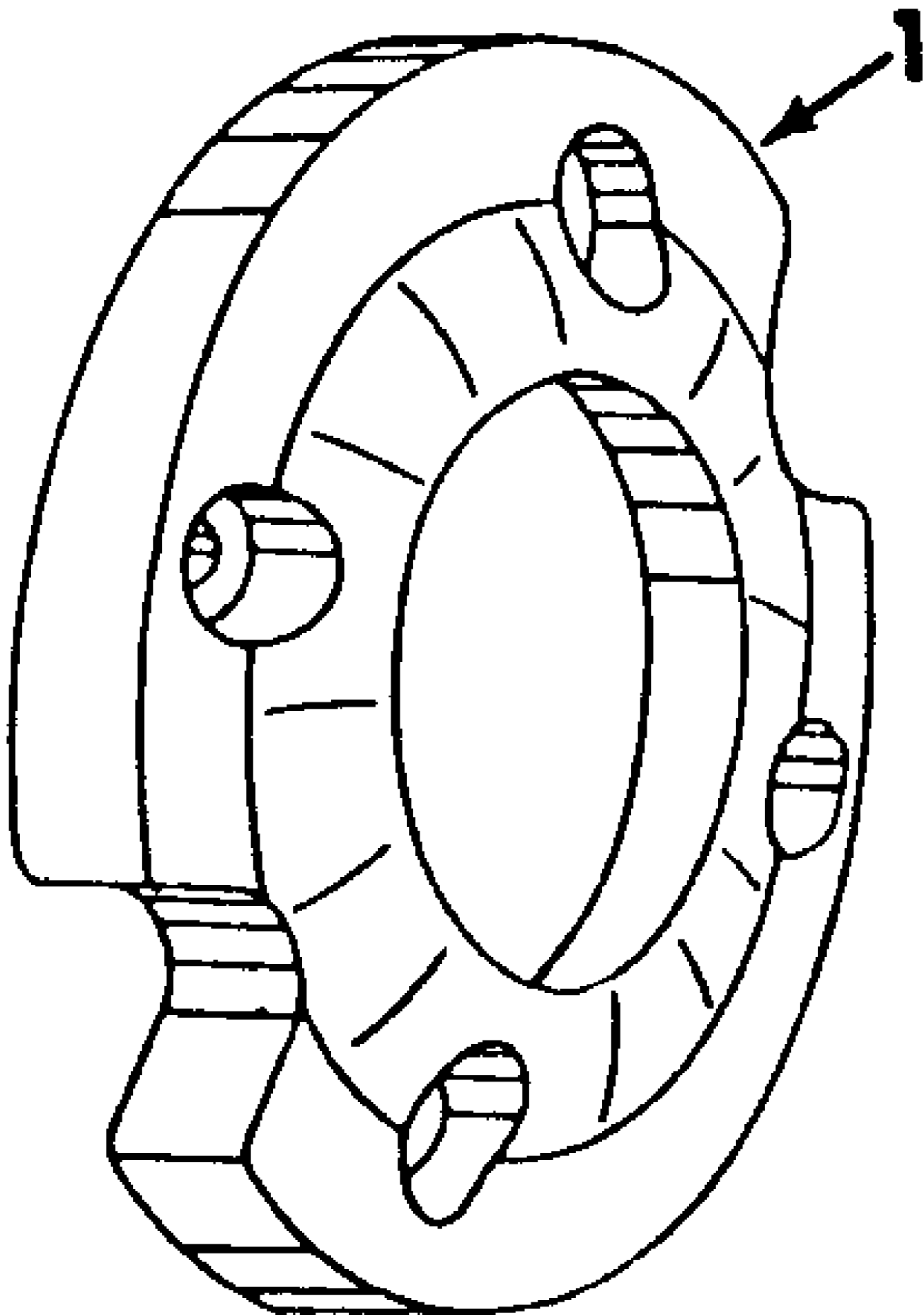
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Rear Axle

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-531180-R2	2	/P	Axle Assy, Rear (Tractors w/caliper brakes)
	IH-531179-R1	2		Axle Assy, Rear (Tractors w/internal wet brakes)
2	721-0187	2	S	Seal, Oil
3	741-0363	2	S	Bearing, Needle
4	IH-397322-R11	1		Carrier Assy, Rear Axle LH
	IH-24840-R1	4		Screw, 3/8-16 X 1 Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
5	721-3014	2	/P	Gasket, Carrier
6	IH-378066-R1	2		Ring, Retaining
7	703-0906	1	/P	Carrier Assy, Rear Axle RH
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Hex Hd Cap
	IH-21318-R1	2		Screw, 3/8-16 X 2-1/2 Hex Hd Cap

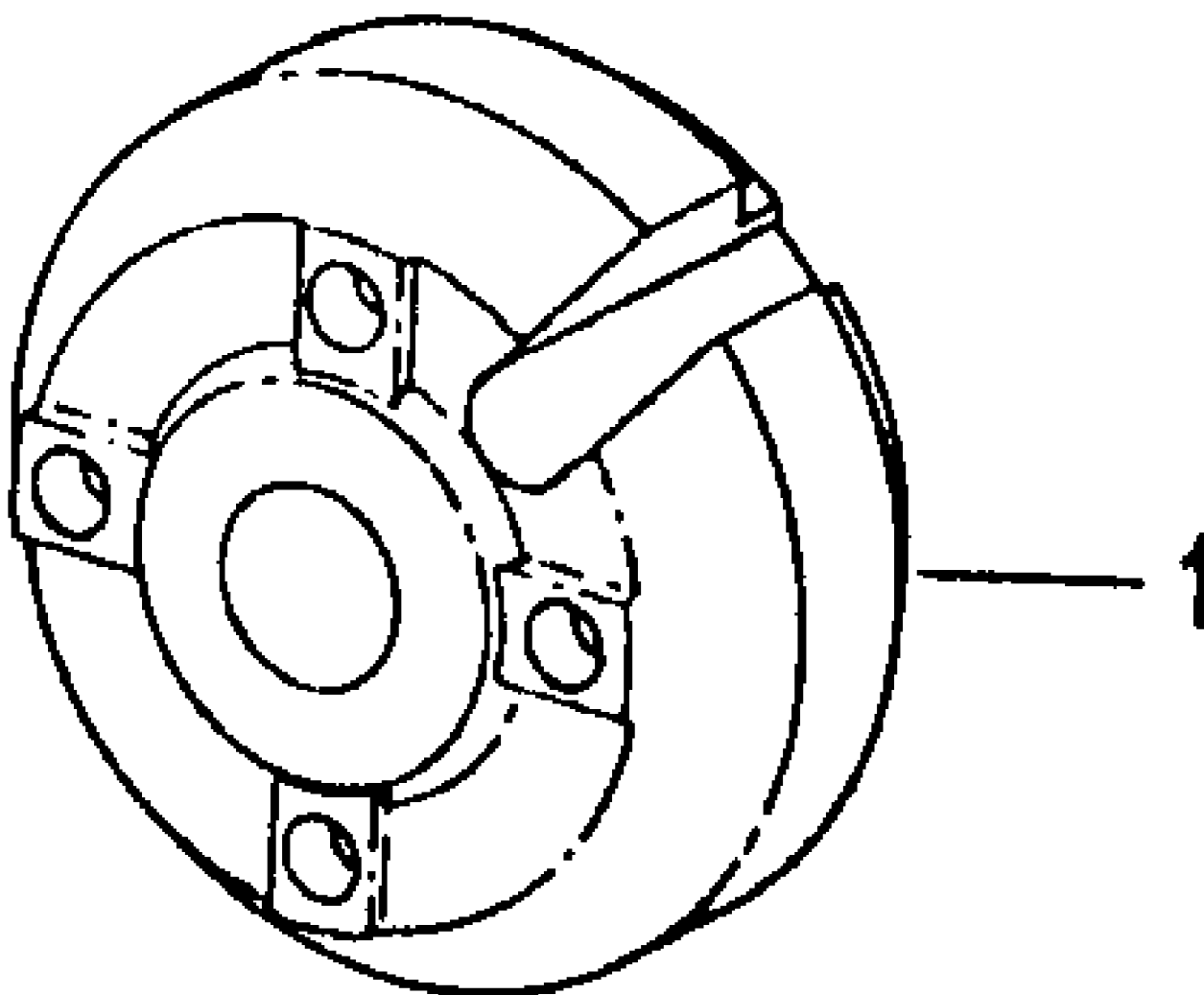


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Rear Wheel Weights Part 1

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 5-3/4 Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 3-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex
	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 7-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 7 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex



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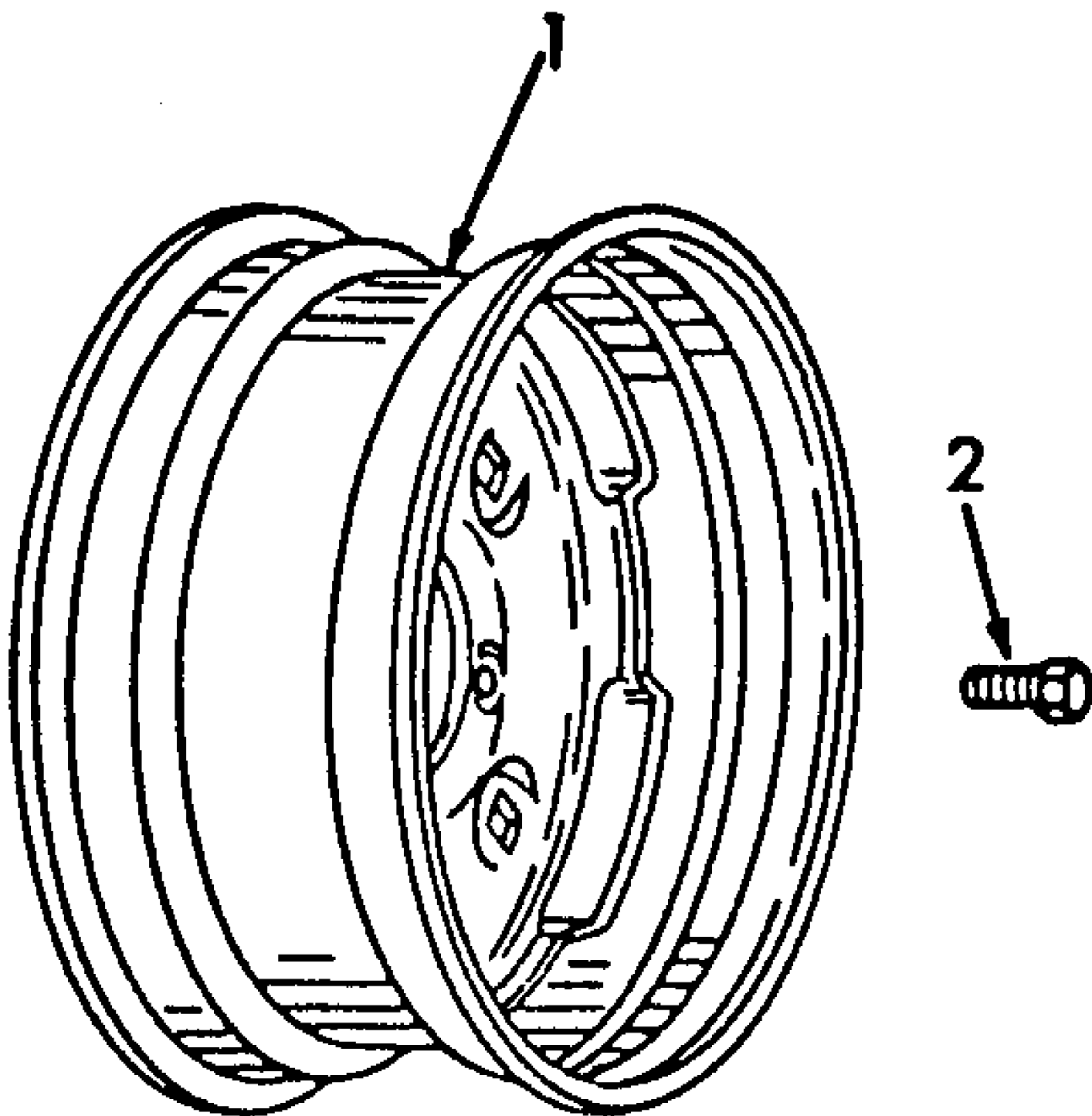
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Rear Wheel Weights Part 2

Ref #	Part Number	Qty	S/P/F	Description
1	703-0396	2		Weight, Rear Wheel (Approx 75 lbs)
	712-0206	12	S	Nut, 1/2 Type 5
	736-0921	8	S	Washer, 1/2 Lock
	736-0272	4	S	Washer, .531 X 1.062 X .074

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Rear Wheels

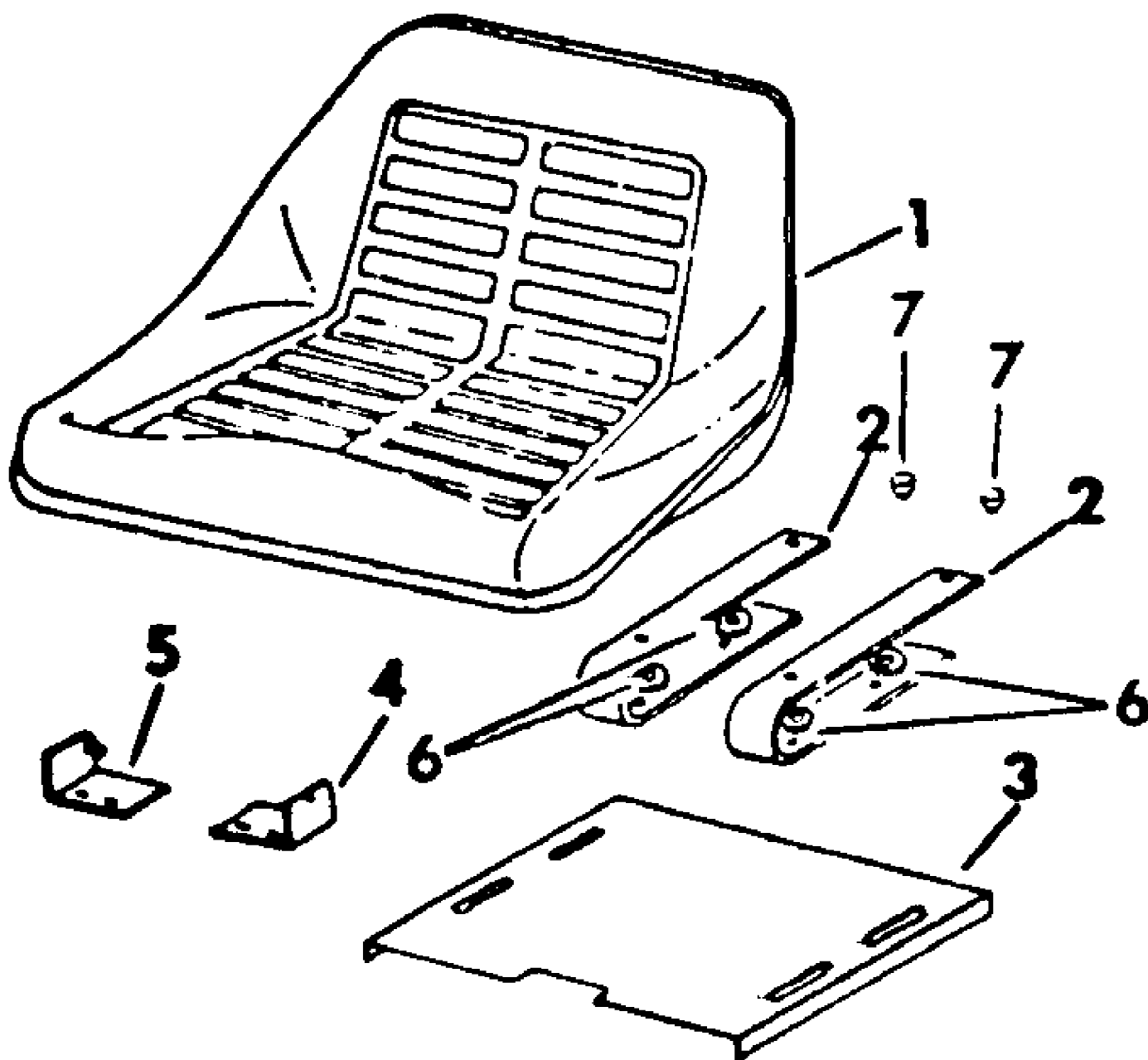
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Rear Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-544007-R1	2	S	Wheel Assy, Rear w/5JA-12 Rim for 6.00-12 Tires
	734-3004	2		Wheel Assy, Rear w/7JA-12 Rim for 23 X 8.50-12 Tires
	734-3013	2	S	Wheel Assy, Rear w/8-1/2 JA-12 Rim for 23 X 10.50-12 Tires
2	710-3027	10	/P	Bolt, Rear Wheel
	734-0255	2	S	Valve, TR-413 Tubeless Type



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Seat & Support

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Ref #	Part Number	Qty	S/P/F	Description
1	759-3148	1	/P	Seat Assy
2	703-0068	2	/P	Spring, Seat
	710-0118	4	S	Screw, 5/16-18 X 3/4 Znd Hex Hd Cap
3	759-3065	1		Cover w/Product Graphic 779-3296 Dual Spring
	710-0376	4	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-3008	4	S	Washer, 11/32 X 3/4 X 11 Ga Znd
	712-0267	4	S	Nut, 5/16-18 Znd Hex
4	703-0070	1		Bracket Assy, Pivot LH
	710-3000	2	S	Bolt, 3/8 X 3/4 Type 5
	736-0169	2	S	Washer, 3/8 Znd Reg Lock
5	703-0072	1		Bracket Assy, Pivot RH
	710-3000	2	S	Bolt, 3/8 X 3/4 Type 5
	736-0169	2	S	Washer, 3/8 Znd Reg Lock
6	736-3070	4	/P	Washer, 11/32 X 1-1/2 X 11 Ga Znd
7	IH-128509-H1	2		Bumper, Seat Support

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Service Engines

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1	KH-PA-47622	Engine Assembly, Kohler K301AQS, 12 HP	1
	IH-26310-R1	Bolt, 3/8 X 1 Phc P/T Type 8	4
	736-0140	Washer, .406 X .812 X .051	2
2	KH-77-522-13	Engine Assembly, Short Block, Kohler 4752230, 12 HP	1

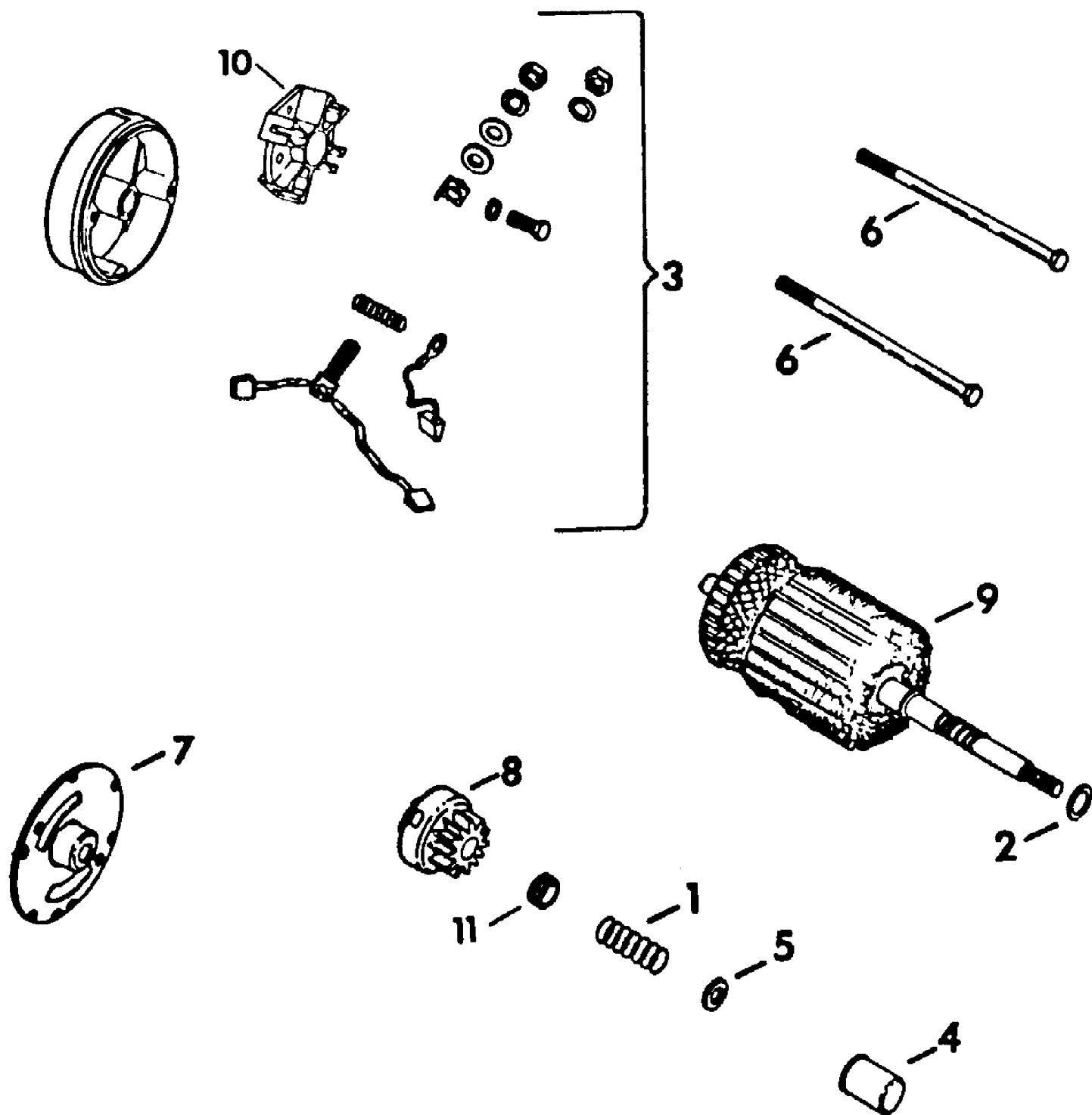
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Service Engines

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-PA-47622	1	/P	Engine Assembly, Kohler K301AQS, 12 HP
	IH-26310-RI	4		Bolt, 3/8 x 1 Phc P/T Type 8
	736-0140	2	S	Washer, .406 x .812 x .051
2	KH-77-522-13	1	/P	Engine Assembly, Short Block, Kohler 4752230, 12 HP

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Starter Motor

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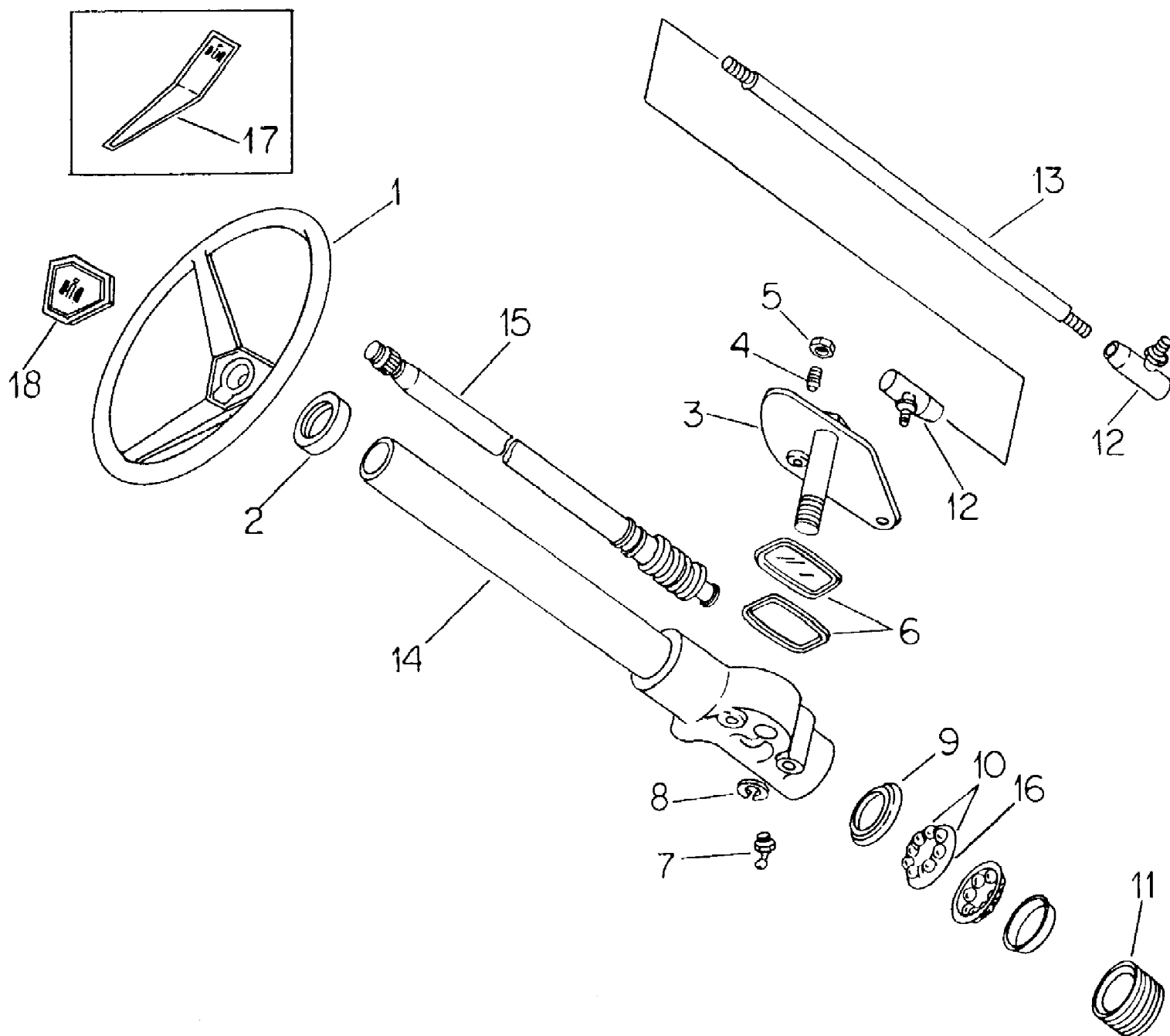
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Starter Motor

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Ref #	Part Number	Qty	S/P/F	Description
	IH-117167-C92	1	S/F	Starter Assy (American Bosch SMH12A201)
	IH-117167-C93	1	F	Starter Assy (American Bosch 12507-29-M030SM)
	IH-117167-C94	1	S/F	Starter Assy (American Bosch 14925-27-M030SM)
1	KH-45-089-03	1		Spring, Anti-Drift
2	KH-47-468-02	1		Washer, Armature Thrust
3	KH-48-227-04	1		Cap Assy, Commutator End
4	KH-237643	1		Cover, Dust
5	KH-237645	1		Spacer, Stop Gear
6	IH-117187-C1	2		Bolt, Thru
7	KH-237650	1	S	Cap Assy, Drive End
8	IH-117189-C3	1	S/F	Kit, Drive (Used w/IH-117167-C91 & IH-117167-C92)
	KH-47-749-02	1	S	Kit, Drive (Used w/IH-117167-C93, IH-117167-C94, & KH-45-098-06)
9	IH-117190-C2	1	F	Armature Assy (Used w/IH-117167-C91 & IH-117167-C92)
	KH-45-170-02	1		Armature Assy (Used w/IH-117167-C93, IH-117167-C94, & KH-45-098-06)
10	~NLA	1		Holder, Brush
	~NLA	1		Washer, Spacing
		1		Washer, 1/4 Znd Spring Lock (Common Hardware, Purchase Locally)
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
	~NLA	1		Bushing
	~NLA	1		Washer
11		1		Spacer (Order kit KH-47-755-13)
	KH-52-755-15	1	S	Kit, Starter Brush Spring, Brush Brush Assy Brush & Screw Assy
	KH-47-755-13	1		Kit, Starter Drive Part Cover
	KH-237644	1		Nut, Stop Spacer Spring
	KH-237645	1		Stop, Gear Spacer

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Steering Gear & Connections

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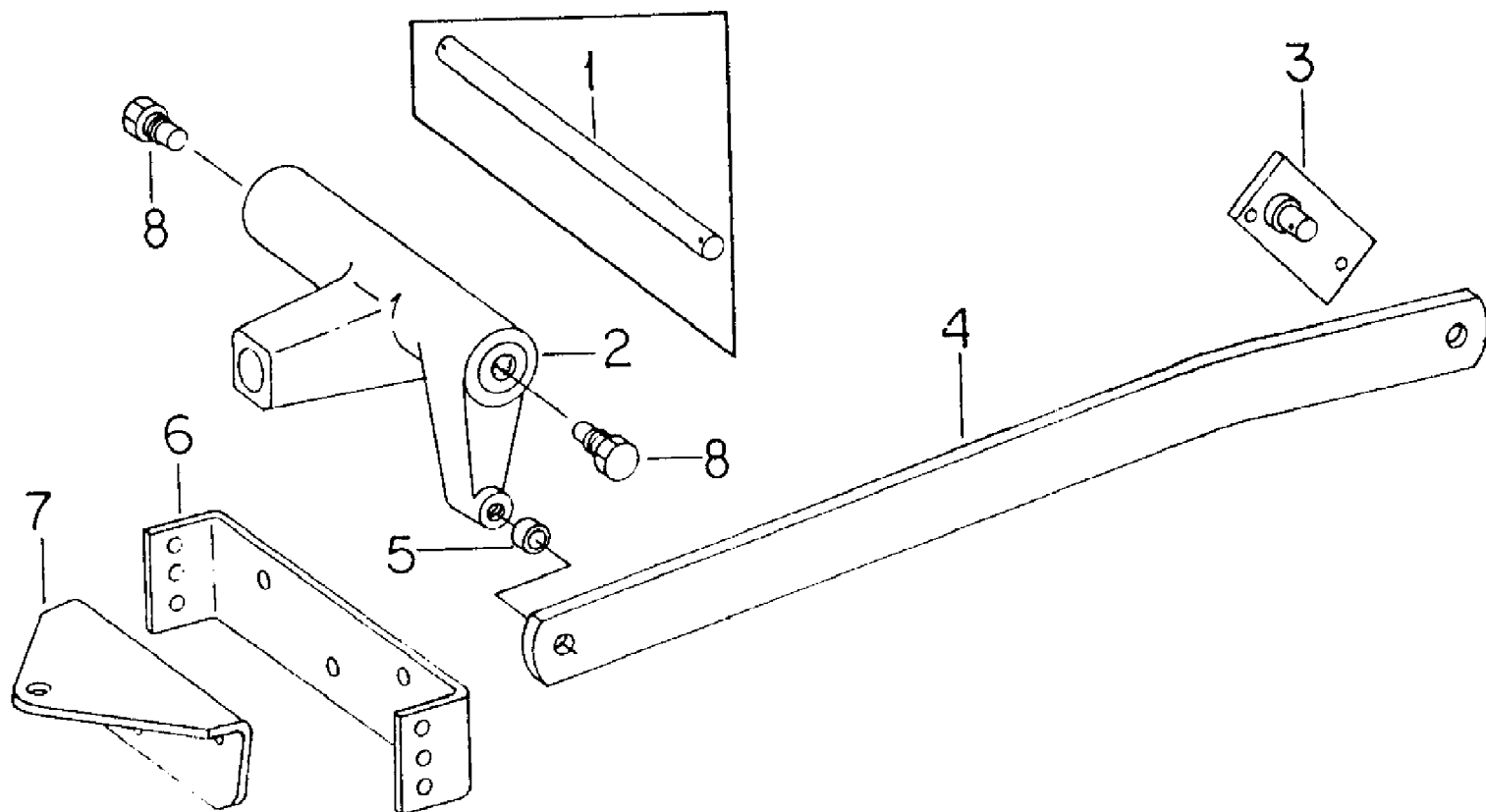
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Steering Gear & Connections

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Ref #	Part Number	Qty	S/P/F	Description
	IH-548085-R91	1	S/F	Gear Assy, Steering (Serial No. 530857 & below)
	IH-400884-R91	1	S/F	Gear Assy, Steering (Serial No. 530858 & above)
	703-1085	1	/P/F	Gear Assy, Steering (Marked CCC)
	710-3001	2	/P	Screw, Hex Cap, 3/8-16 X .88 Lg GR5
	736-0169	2	S	Washer, Lock, 3/8
1	731-3000	1	/P	Wheel, Steering (Replaces IH-545719-R1 steering wheel)
	712-3056	1	/P	Nut, 5/8-NF Jam Type 5
2	741-3000	1	S	Bearing, Upper Column
	723-3001	1	S	Seal, Steering Gear
		2		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
	710-3001	2	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
3	IH-385522-R1	1		Lever & Bolt Assy
	712-3056	2	/P	Nut, 5/8-NF Jam Type 5
4	IH-62806-C1	1	S	Stud, Cam Follower
5	IH-192510-R1	1	S	Nut, Cam Follower Stud
6	IH-394936-R91	1		Package, Seal & Seal Retainer
7	IH-273360	1		Fitting, 1/4-65 Deg Angle Drive Lube
8	IH-308362-C1	1		Washer, Flat Cdp
9	703-1029	2	S	Cup, Bearing Ball
10	IH-389081-R91	2	S	Bearing & Ball Assy
11	IH-394288-R1	1	/P	Plug, Adjusting
	714-3015	1		Pin, 1/8 X 1/2 Cot
12	723-3000	2	S	Joint Assy, Drag Link Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
13	711-3000	1		Link, Drag
	712-3001	2	S	Nut, 3/8-24 Hex Jam
14	IH-548086-R1	1		Tube Assy, Housing & Jacket (For steering gear IH-548085-R91)
	IH-401277-R1	1		Tube Assy, Housing & Jacket (For steering gear IH-400884-R91)
15	IH-548087-R1	1	S	Cam & Tube Assy (For steering gear IH-548085-R91)
	IH-385984-R91	1	S	Cam & Tube Assy (For steering gear IH-400884-R91)
16	IH-389081-R91	1	S	Retainer, Ball
17	IH-546708-R2	1		Product Graphic, Steering Wheel Insert (Use w/IH-545719-R1 steering wheel)
18	731-3001	1	/P	Cap, Steering Wheel
	721-3000	1	/P	O-Ring, 1-3/4 X 2.028 X 1/8

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Three Point Hitch & Drawbar

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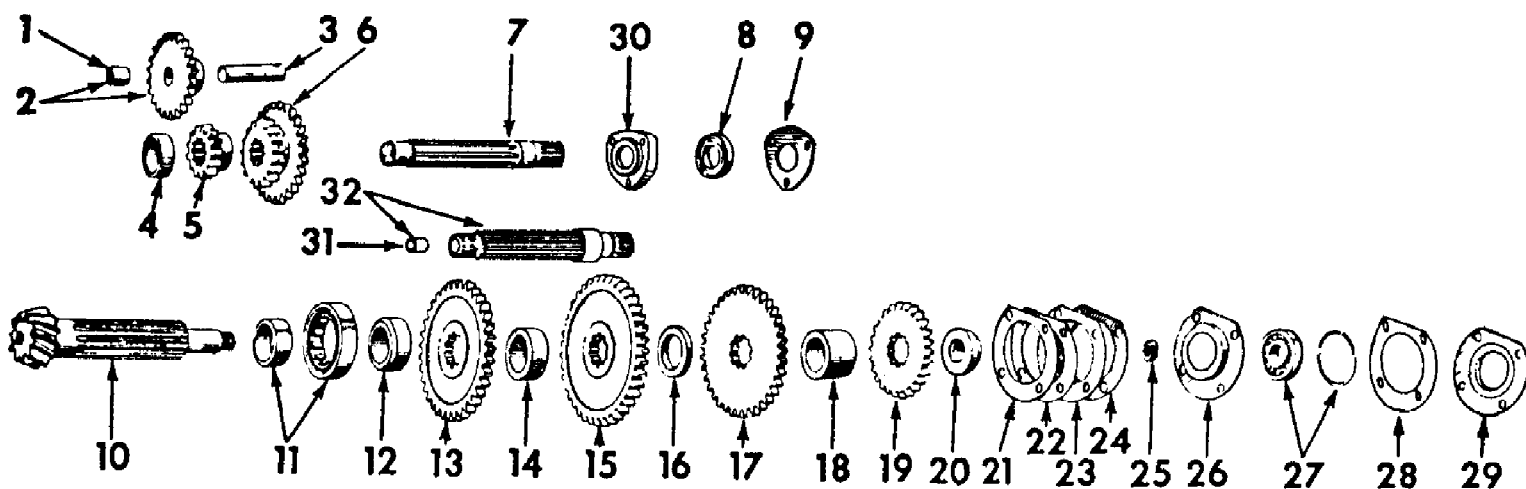
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Three Point Hitch & Drawbar

Ref #	Part Number	Qty	S/P/F	Description
1	IH-547701-R1	1		Shaft, Lift Lever (Serial No. 616145 & below)
	714-0111	2	S	Pin, 3/32 X 7/8 Pln Cot
2	719-3024	1	/P	Lever, Lift
		1		Screw, 1/2-13 X 1-3/8 Znd Hex Hd Cap Type 8 (Common Hardware, Purchase Locally)
	736-3003	1	/P	Washer, 17/32 X 3/4 X 16 Ga C-Z
	736-3013	1	S	Washer, 17/32 X 1 X 22 Ga C-Z
3	703-0398	1	/P	Plate Assy, Lift Bar
	714-0470	1	S	Pin, 3/32 X 1/4 Cot
	710-3063	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap Type 8
	736-0119	2	S	Washer, 5/16 C-Z Med Lock
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
4	IH-545638-R3	1		Bar, Lift
	737-0108	1	S	Fitting, 3/16 45 Deg Angle Drive Type Lube
5	711-3073	1	/P	Spacer, Lift Bar
6	703-0400	1	S	Link, Lower Hitch
	710-3005	3	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
7	703-0401	1		Drawbar, Fixed
	710-3001	3	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
8	IH-64872-C1	2	S	Bolt, Stud Shaft (Serial No. 616146 & above)
	IH-219759	2		Nut, 7/8-14 Hex Jam

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Transmission

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Transmission

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Ref #	Part Number	Qty	S/P/F	Description
1	741-3020	1		Bushing, Reverse Idler Gear
2	717-3188	1	S	Gear w/Bushing, Reverse Idler -22T
3	IH-350869-R1	1		Shaft, Reverse Idler
		1		Screw, 1/4-20 X 7/8 Hex Hd Cap (Common Hardware, Purchase Locally)
		1		Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
4	741-0364	1	S	Bearing Assy, Transmission Main Shaft Rear Needle
5	717-3078	1	S	Gear, First & Reverse Speed Sliding -13T
6	717-3077	1	S	Gear, Second & Third Speed Sliding -17T & 26T
7	IH-384703-R1	1		Shaft, Transmission Main
8	741-0360	1	S	Bearing Assy, Transmission Main Shaft Front Ball
9	IH-384704-R1	1		Retainer, Transmission Main Shaft Front Brg
		3		Screw, 5/16-18 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
10	~NLA	1		Countershaft & Bevel Pinion -10T (Tractors w/caliper brakes)
	~NLA	1		Countershaft & Bevel Pinion (Tractors w/wet brakes)
	IH-427350	1	S	Nut, 3/4-16 Hex Jam
11	741-0367	1		Bearing Assy, Countershaft Rear Roller
12	717-3091	1		Spacer, Reverse Speed Gear & Countershaft Brg
13	717-3092	1	/P	Gear, Reverse Speed -35T
14	717-3091	1		Spacer, First & Reverse Speed Gear
15	717-3090	1	S	Gear, First Speed -39T
16	717-3089	1		Spacer, First & Second Speed Gear
17	717-3088	1	/P	Gear, Second Speed -35T
18	717-3083	1		Spacer, Second & Third Speed Gear
19	717-3079	1	/P	Gear, Third Speed -26T
20	IH-385689-R2	1		Spacer, Third Speed Gear & Countershaft Brg
21	IH-350841-R2	2/AR	/P	Shim, Countershaft Brg Retainer, .004
22	IH-350842-R2	2/AR		Shim, Countershaft Brg Retainer, .007
23	IH-350843-R2	AR		Shim, Countershaft Brg Retainer, .0149
24	IH-350844-R2	AR		Shim, Countershaft Brg Retainer, .0299
25	IH-427350	1	S	Nut, 3/4-16 Hex Jam
26		1		Not used in this application
27	741-0366	1	/P	Bearing Assy, Countershaft Front Ball
28	IH-350846-R1	1		Gasket, Countershaft Brg Retainer
29	IH-376211-R1	1		Retainer, Countershaft Brg (Tractors w/caliper brakes)
	IH-385688-R1	1		Retainer, Countershaft Brg (Tractors w/wet brakes)

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Transmission

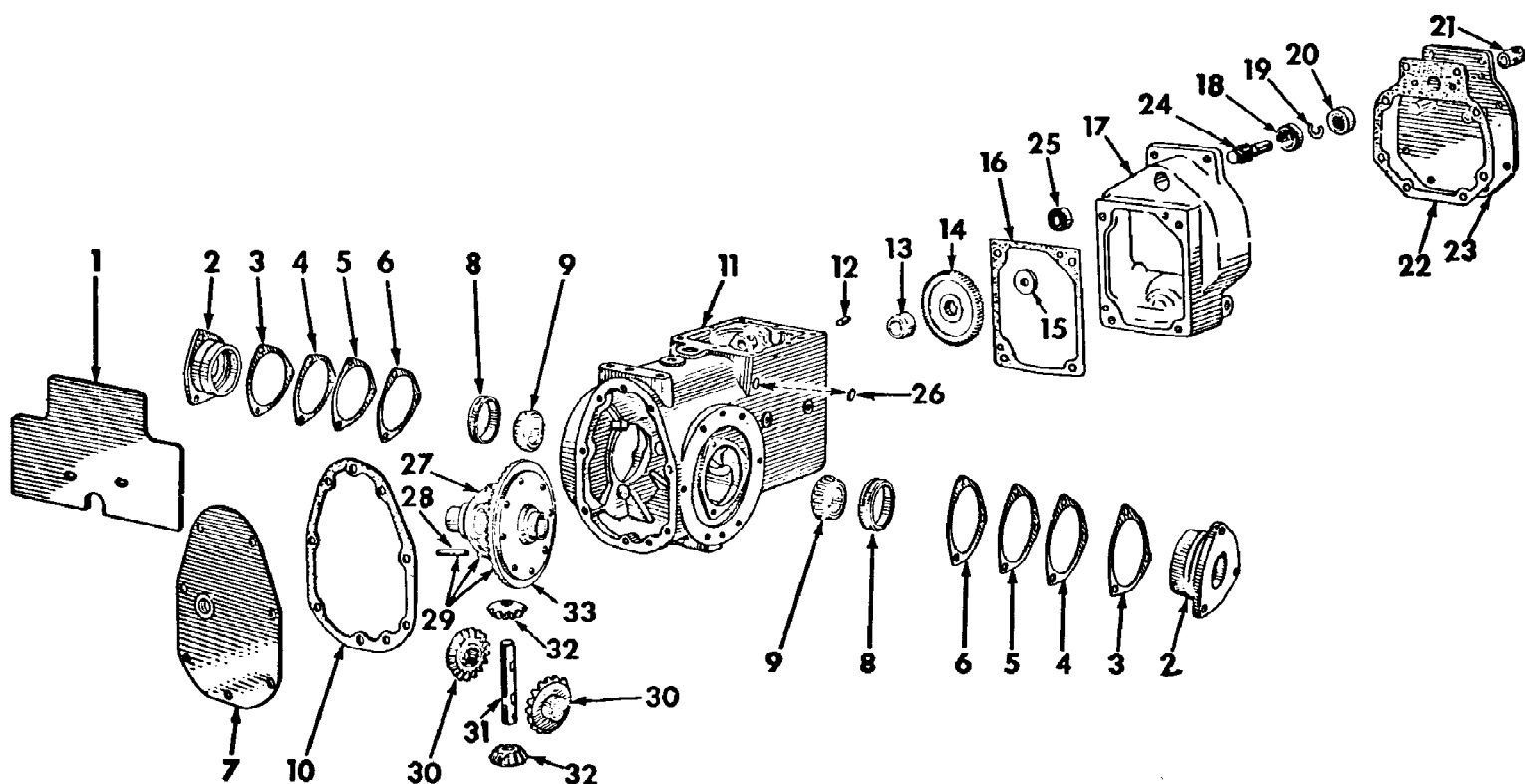
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Ref #	Part Number	Qty	S/P/F	Description
		4		Screw, 5/16-18 X 11/16 Hex Hd Cap (Common Hardware, Purchase Locally)
30	IH-384705-R1	1		Cage, Transmission Main Shaft Front Brg
31	IH-350859-R1	1		Bushing, PTO Shaft Pilot
32	IH-387298-R11	1		Shaft Assy, Transmission Input (Tractors with PTO)

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Transmission Case, Differential & Reduction Housing



Transmission Case, Differential & Reduction Housing

Ref #	Part Number	Qty	S/P/F	Description
1		1		Not used in this application
2	IH-376158-R91	2		Cage w/Cup IH-ST974, Differential Brg
	IH-24840-R1	6		Screw, 3/8-16 x 1 Hex Hd Cap
		6		Washer, 3/8 Med Lock Common Hardware Purchase Locally
3	717-3097	3 or AR	S	Shim, Differential Brg Retainer, .004
4	717-3098	4 or AR	S	Shim, Differential Brg Retainer, .007
5	717-3099	2 or AR	/P	Shim, Differential Brg Retainer, .0149
6	717-3100	2 or AR	/P	Shim, Differential Brg Retainer, .0299
7	IH-106394-C1	1		Plate Assy, Transmission Case Rear Cover
	737-0177	1	/P	Plug, 1/2-14 Automotive Sq-Soc-Hd Drain
	IH-24839-R1	2	S	Screw, 3/8-16 x 5/8 Hex Hd Cap
8	IH-ST974	2		Bearing, Differential Cup
9	741-0369	2	/P	Bearing Assy, Differential Cone
10	IH-350837-R2	1	S	Gasket, Transmission Case Rear Cover Plate
11	IH-384699-R91	1		Case Assy, Transmission
	IH-444631	1		Plug, 1/2-14 Auto Sq-Hd Pipe
12	IH-350799-R1	2		Dowel, Transmission Case to Reduction Housing
13	IH-384713-R1	1		Spacer, Driven Reduction
14	717-3074	1		Gear, Reduction Drive -84T
15	~NLA	1		Washer, 15/32 x 1-1/4 x 3/16
		1		Screw, 7/16-14 x 7/8 Hex Hd Cap Common Hardware Purchase Locally
		1		Washer, 7/16 Med Lock Common Hardware Purchase Locally
16	IH-376216-R1	1	S	Gasket, Reduction Drive Housing
17	IH-384706-R2	1		Housing, Reduction Drive
	IH-24840-R1	2		Screw, 3/8-16 x 1 Hex Hd Cap (For mounting housing to frame)
		2		Screw, 1/2-13 x 2 Hex Hd Cap Common Hardware Purchase Locally
		2		Screw, 1/2-13 x 3-1/4 Hex Hd Cap Common Hardware Purchase Locally
	736-0921	2	S	Washer, 1/2 Med Lock
	IH-387321-R1	2		Washer, Reduction Housing
	IH-379277-C1	1		Plug, 1-3/8 Cup (Tractors w/caliper brakes)
18	741-0361	1	S	Bearing Assy, Reduction Drive Shaft Front Ball
19	IH-384709-R1	1		Ring, Reduction Drive Shaft Brg Ext Snap
20	IH-385076-R91	1	S	Seal, Reduction Drive Shaft Oil
21	IH-394036-R1	1	S	Bushing, Clutch Shaft
	715-0114A	2	S	Pin, 1/4 x 1-1/2 Hv Coiled Spring
22	IH-384725-R1	1	S	Gasket, Reduction Housing Cover Plate
23	IH-384714-R11	1		Plate Assy, Reduction Housing Cover
		2		Screw, 3/8-16 x 1/2 Hex Hd Cap Common Hardware Purchase Locally
	IH-24839-R1	6	S	Screw, 3/8-16 x 3/4 Hex Hd Cap

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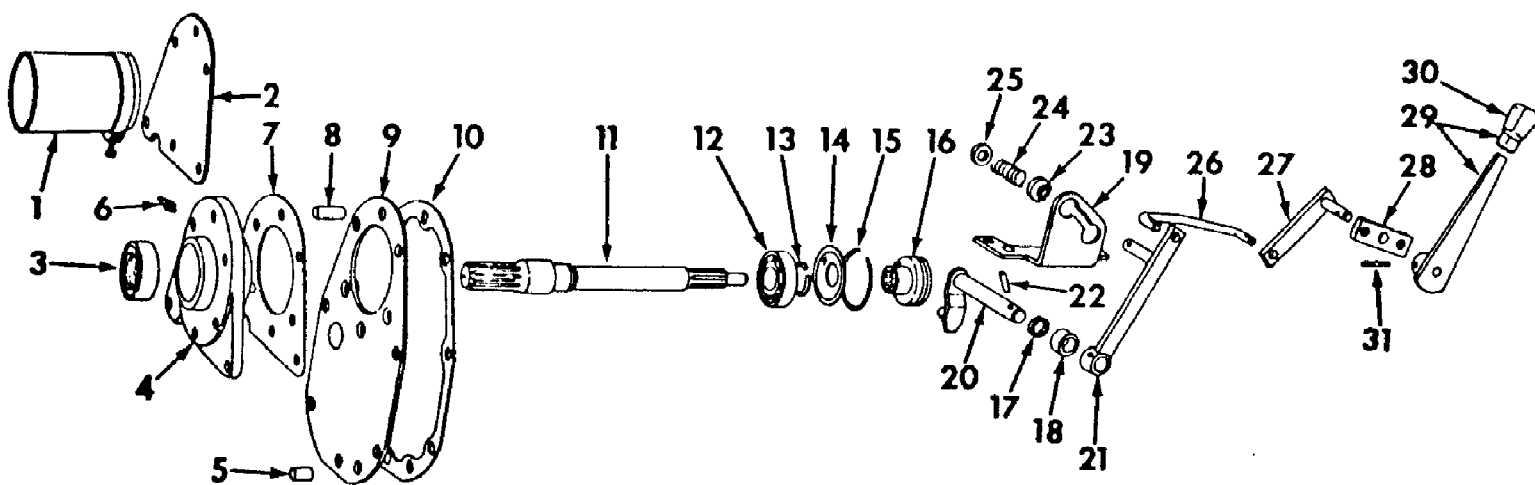
Transmission Case, Differential & Reduction Housing

Ref #	Part Number	Qty	S/P/F	Description
24	717-3073	1	/P	Shaft, Reduction Drive
25	741-0362	1	S	Bearing Assy, Reduction Drive Shaft Rear
26	IH-172530	1		Plug, 11/16 Expansion
27		1		Not serviced separately
28	IH-350788-R1	1		Pin, Differential Pinion Shaft Lock
29	IH-223472-C91	1		Case w/Drive Gear, Differential
	~NLA	8		Rivet, 5/16 x 1-1/8 Rd Hd
30	~NLA	2		Gear, Differential Side
31	IH-350789-R1	1		Shaft, Differential Pinion
32	717-3113	2	/P	Pinion, Differential -10T
33	IH-350787-R1	1		Gear, Differential Drive -46T
	~NLA	8		Rivet, 5/16 x 1-1/8 Rd Hd

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Transmission Driven Power Take-Off

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Transmission Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
1	IH-54001-DX	1		Guard Assy, PTO Shaft
2	~NLA	1		Cover, Transmission Case Rear Cover Opening (For use when PTO is removed)
	IH-24839-R1	3	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		3		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
3	IH-126107-C1	1	S	Seal, PTO Shaft Oil
4	IH-387302-R1	1		Retainer, PTO Shaft Oil Seal & Brg
	710-0514	7	/P	Screw, 3/8-16 X 1 Hex Hd Cap
5	~NLA	1		Pin, Cover Lower Dowel
6	IH-273359	1		Fitting, 3/16 X 65 Deg Drive Type Lube
7	IH-351258-R2	1		Gasket, Rear Cover Opening (For use when PTO is removed)
	IH-351258-R2	1		Gasket, PTO Shaft Oil Seal & Brg Retainer
8	IH-357215-R1	1		Pin, Cover Upper Dowel
9	IH-387301-R11	1		Plate Assy, Transmission Rear Cover
	IH-24839-R1	3	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		3		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
10	IH-350837-R2	2	S	Gasket, Rear Cover
11	IH-368433-R91	1	/P	Shaft, PTO
12	741-0360	1	S	Bearing, PTO Shaft Ball
13	IH-122791-R1	1		Ring, PTO Shaft Bearing Snap
14	IH-351272-R2	1		Retainer
15	IH-69696D	1		Ring, PTO Shaft Bearing Snap
16	IH-351286-R2	1		Clutch, PTO Shifter
	IH-223016	1		Screw, 1/4-20 X 1/4 Hex Soc Hd Half Dog Pt Set
17	IH-351291-R1	1		Seal, PTO Shifter Shaft
18	IH-387305-R1	1		Spacer, PTO Shifter Lever
19	IH-394244-R1	1		Guide, PTO Shifter Arm
20	IH-394245-R91	1		Lever Assy, PTO Shifter
21	IH-394246-R11	1		Arm Assy, PTO Shifter
		1		Washer, 11/32 X 1 X .065 (Common Hardware, Purchase Locally)
	714-3010	1	/P	Pin, 3/32 X 5/8 Cotter
22	IH-617057-R1	1		Pin, 1/4 X 1 Hv Coiled Spring
23	IH-394249-R1	1		Washer, PTO Shifter Arm Ball
24	IH-43650-D	1		Spring, PTO Shifter Arm
25		1		Washer, 11/32 X 11/16 X .065 (Common Hardware, Purchase Locally)
26	IH-545643-R1	1		Rod, PTO Control Lever Link
		2		Pin, 1/16 X 1/2 Cotter (Common Hardware, Purchase Locally)
	736-0463	2	S	Washer, 9/32 X .508 X .065
27	IH-394251-R11	1		Lever Assy, PTO Control
28	IH-394253-R1	1		Bar, PTO Control Lever Brg

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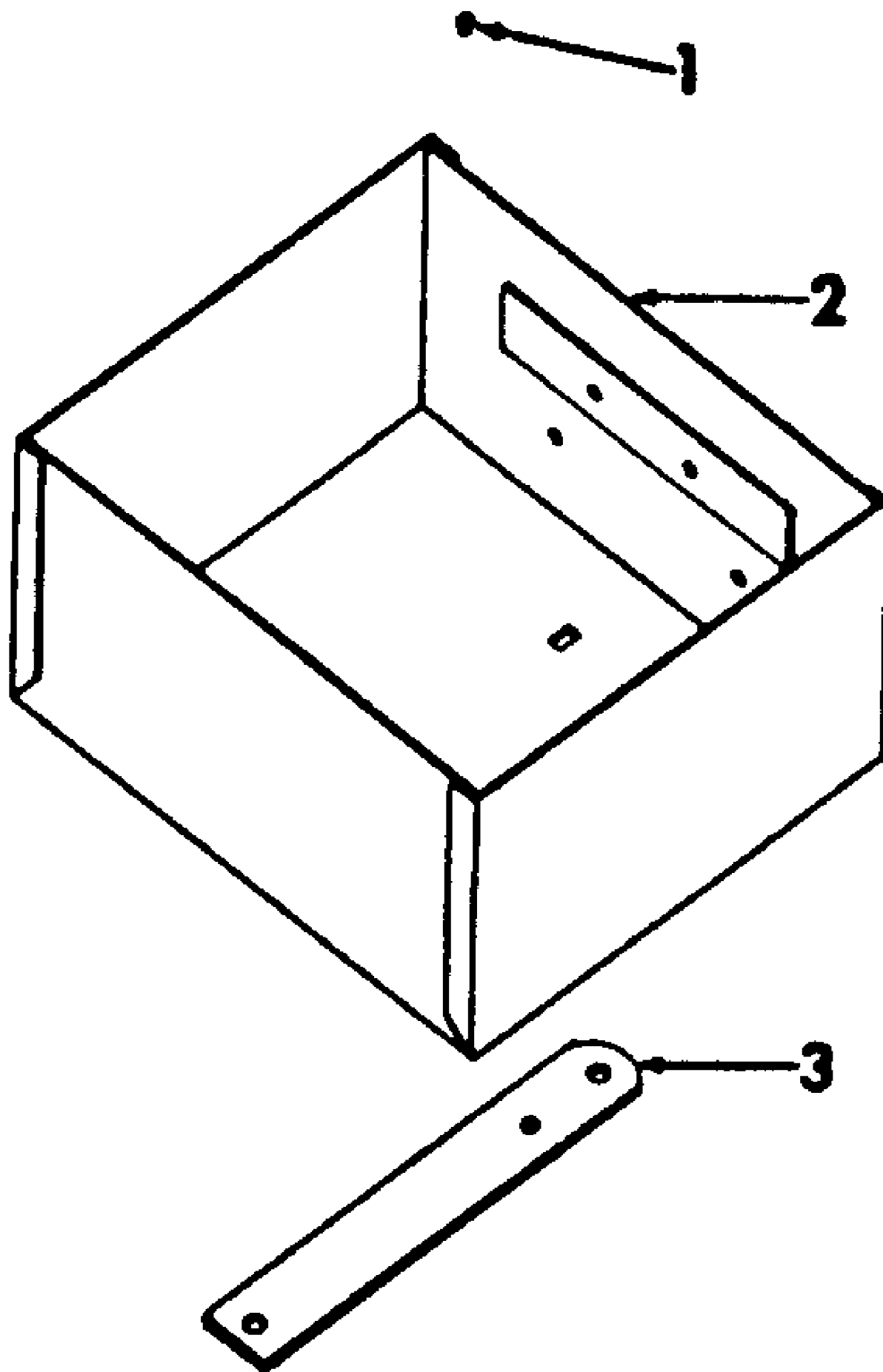
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Transmission Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
		2		Screw, 5/16-18 X 1/2 Hex Hd Cap (Common Hardware, Purchase Locally)
		2		Washer, 5/8 Med Lock (Common Hardware, Purchase Locally)
29	~NLA	1		Handle Assy, PTO Control
		1		Washer, 3/8 X 3/4 X .065 (Common Hardware, Purchase Locally)
30	IH-382805-R1	1		Knob, PTO Shifter Handle
31	~NLA	1		Pin, 1/8 X 7/8 Hv Coiled Spring
	IH-387298-R11	1		Shaft w/Bushing, Transmission Input (Illustrated with transmission)

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Utility Box

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Utility Box

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Pin, Drain Hole
		2		Pin, 1/16 X 1/2 C-Z Cot (Common Hardware, Purchase Locally)
2	~NLA	1		Box Assy, Utility
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/8 C-Z Hex Hd Cap (Common Hardware, Purchase Locally)
3	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-561277-R1	4		Spacer, Utility Box
	IH-390025-R1	1		Extension, Drawbar
	710-0389	1	/P	Bolt, 3/8-16 X 3/4 C-Z Sq Nk Crg
		1		Bolt, 1/2-13 X 1-1/4 C-Z Sq Nk Crg (Common Hardware, Purchase Locally)
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	736-0921	1	S	Washer, 1/2 C-Z Med Lock