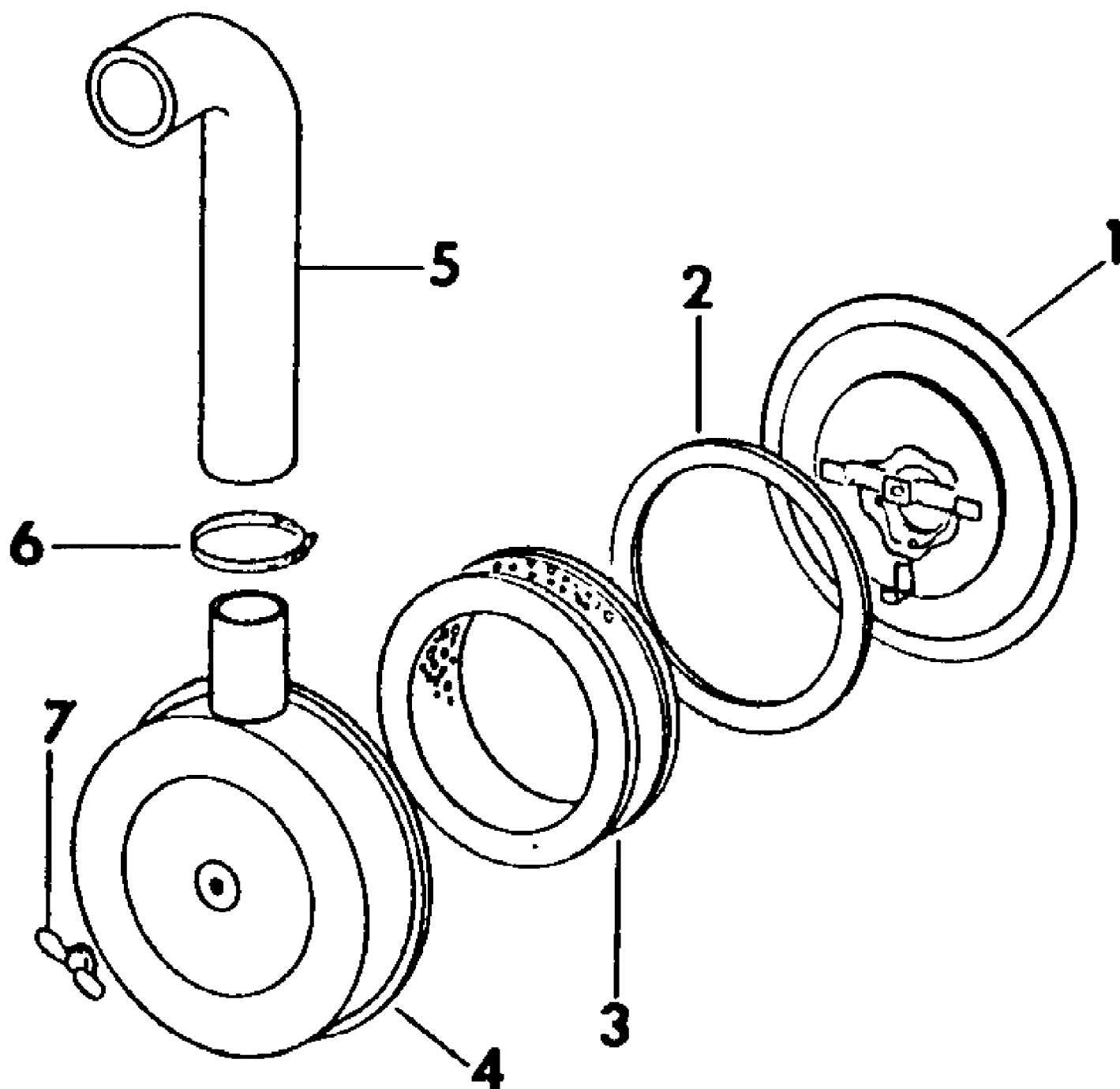




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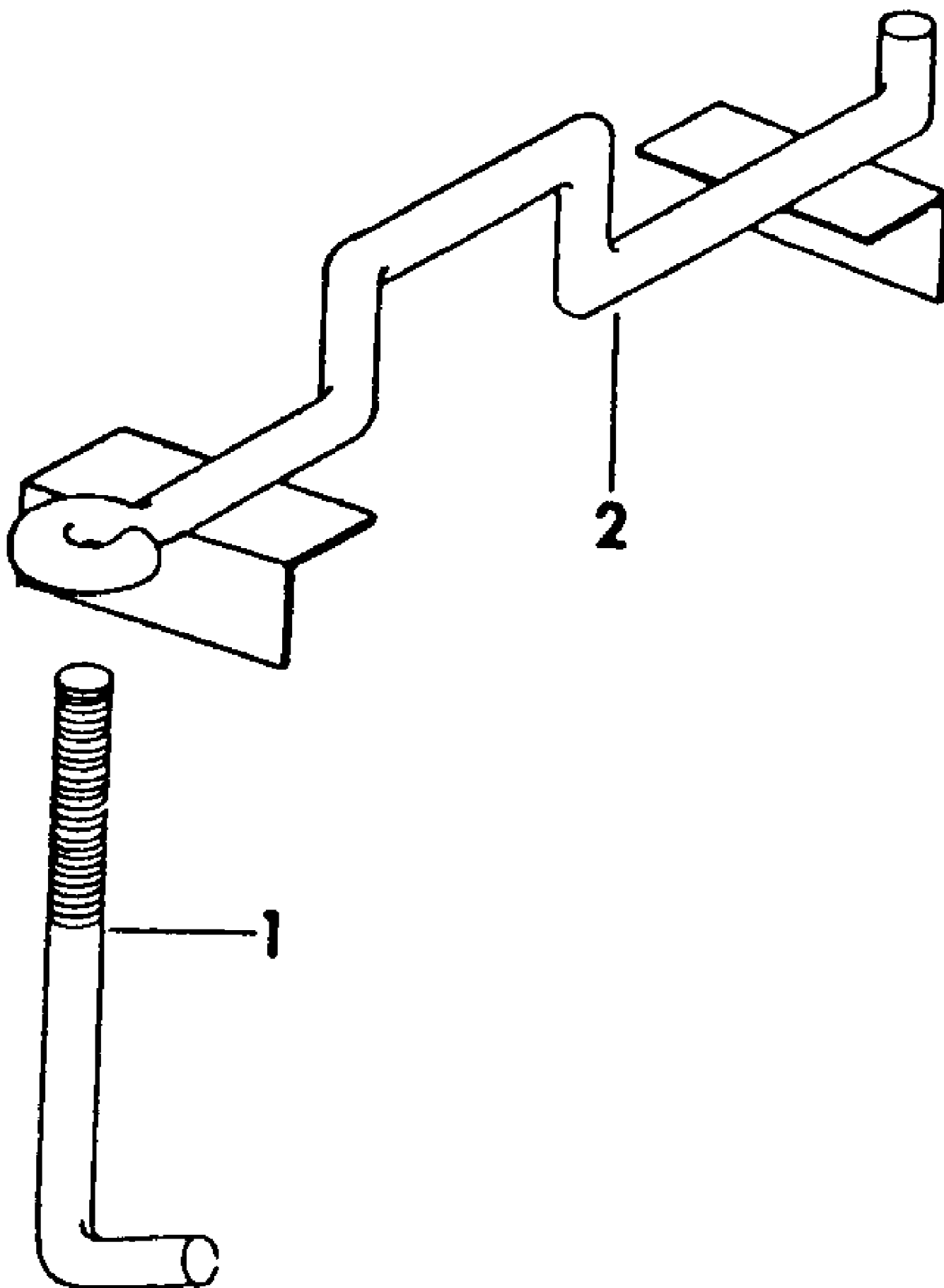
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Air Cleaner & Extension

Ref #	Part Number	Qty	S/P/F	Description
1	KH-237424	1		Base, Air Cleaner
2	KH-237423	1	/P	Seal, Air Cleaner
3	IH-385168-R2	1	S	Element, Filter
4	~NLA	1		Cover, Air Cleaner
5	IH-229453-R1	1		Elbow
6	~NLA	1		Clamp
7	KH-X-276-7	1	S	Nut, Air Cleaner Wing

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Battery Holder

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Battery Holder

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-544149-R1	1	S	Bolt, Battery Hold Down
	712-3044	1		Nut, 1/4-20 C-Z Type A Wing
2		1		Clamp, Battery Hold Down (Order 703-0017 battery strap assy)

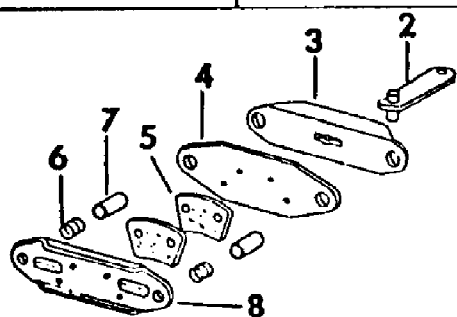
108
Brake Caliper Assembly

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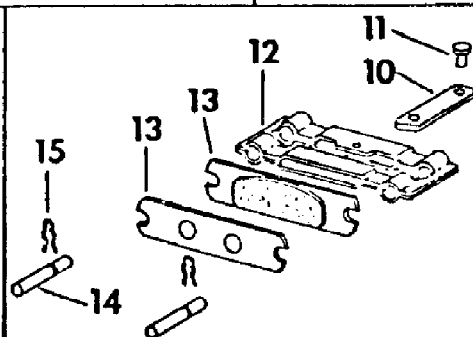
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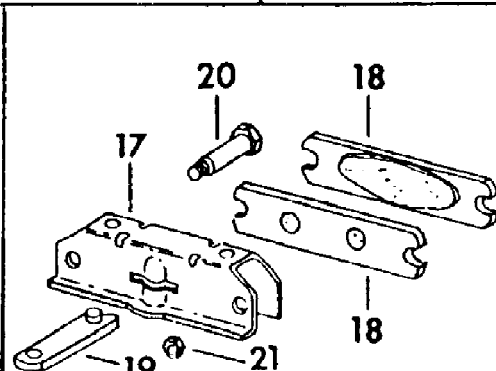
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H-H Products



Ausco

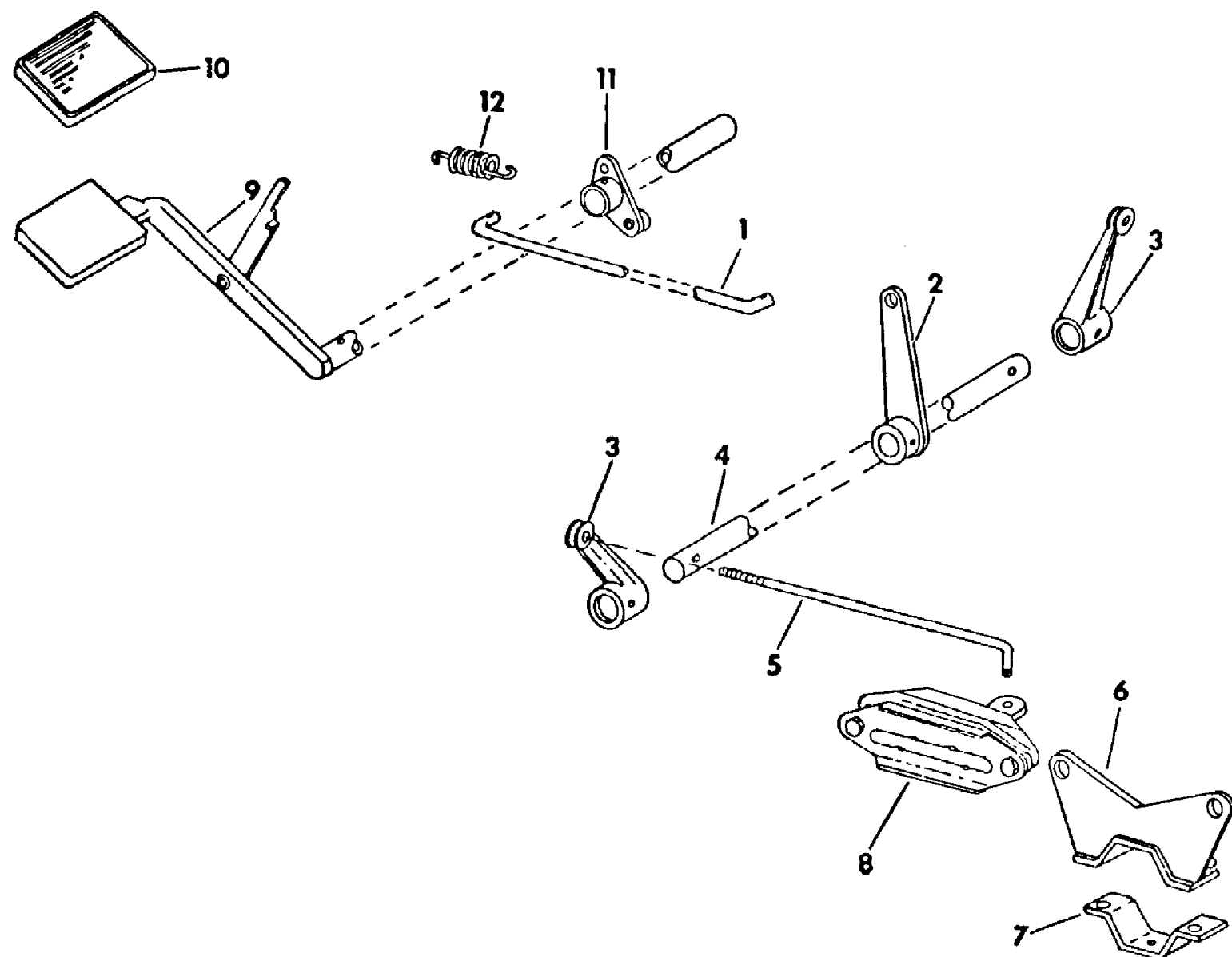


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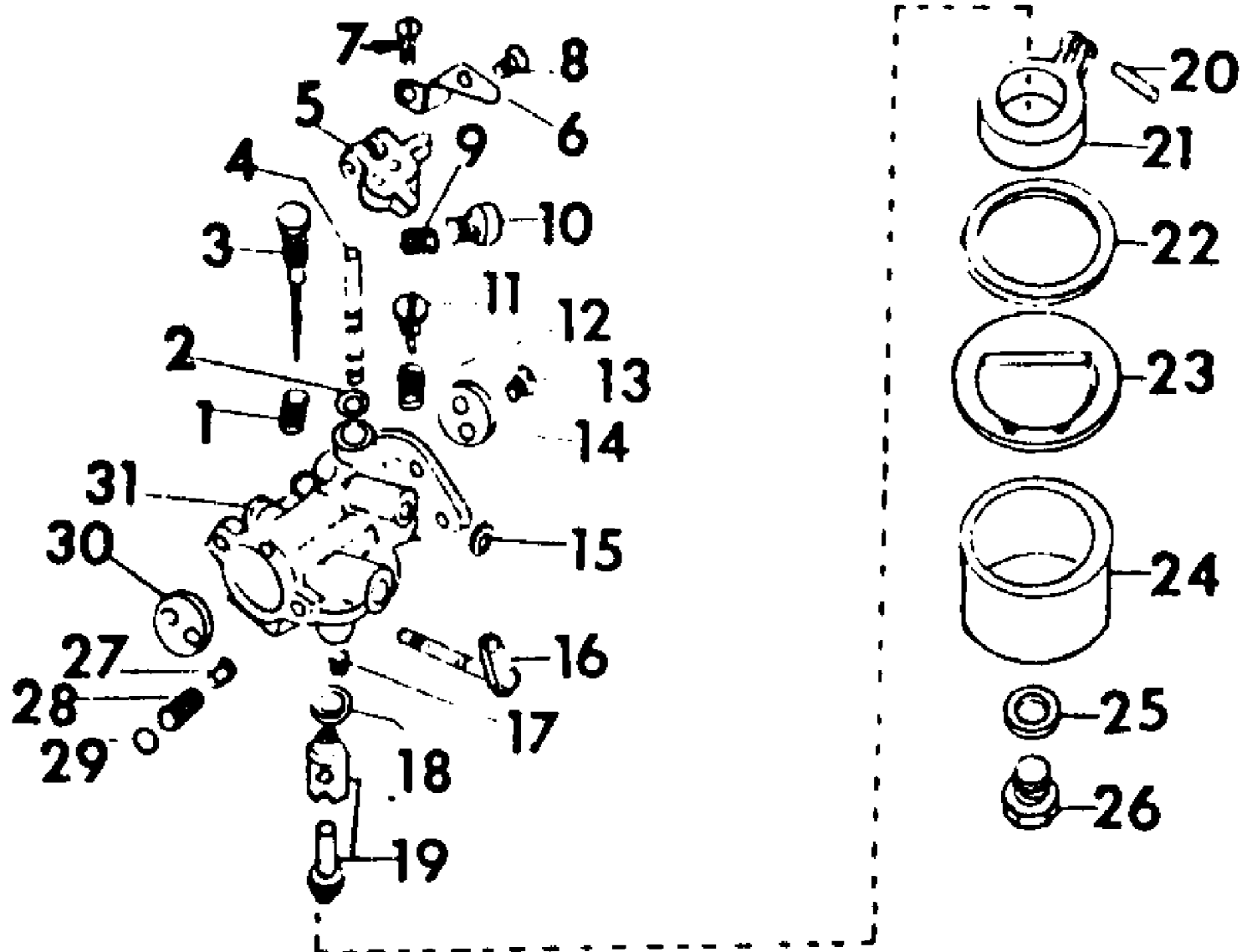
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Brake Caliper Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-528822-R91	2	S	Caliper Assy, Brake (Order IH-57953-C91 LH or IH-60735-C91 RH)
2	IH-531636-R1	1		Lever Assy, Cam
3		1		Actuator Cam (Order IH-57953-C91 or IH-60735-C91 brake)
4		1		Carrier, Flat Plate (Order IH-57953-C91 or IH-60735-C91 brake)
5		2		Liner, Brake (Order kit IH-544835-R91)
	IH-24699-R1	4		Rivet, 9/64 X 7/16 Fl Hd Tubular Brass
6	IH-530678-R1	2		Spring, Compression
7	IH-528823-R1	2		Spacer, Caliper
8	~NLA	1		Carrier, Rib Plate
		2		Screw, 3/8-24 X 2-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	712-0214	2	S	Nut, 3/8-24 Hex Lock
9	IH-57953-C91	1	S	Caliper Assy, Brake LH
	IH-60735-C91	1		Caliper Assy, Brake RH
10	~NLA	1		Lever, Actuator
11		1		Pin, 3/8 X 3/4 C-Z Rod End (Common Hardware, Purchase Locally)
		1		Pin, 3/32 X 5/8 C-Z Cot (Common Hardware, Purchase Locally)
12	~NLA	1		Bracket, Secondary
13	IH-548122-R1	2	S	Stator
14	IH-548121-R1	2		Pin, Straight
15	IH-148150	2		Retainer, 3/8 Spring
16	IH-57953-C91	1	S	Brake Assy, Spot LH
	IH-60735-C91	1		Brake Assy, Spot RH
17	IH-57954-C1	1		Bracket, Secondary
18	IH-548122-R1	2	S	Stator
19	IH-57957-C1	1		Lever, Actuating
20	IH-57955-C1	2		Bolt, Shoulder
21	IH-57956-C1	2		Nut, Lock
	IH-544835-R91	1		Kit, Brake Lining (For caliper assy IH-528822-R91) Liner Rivet Spring



Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Rod, Brake
	714-0474	2	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0140	2	S	Washer, 13/32 X 3/4 X 16 Ga C-Z
2	~NLA	1		Lever Assy, Brake
3	IH-528630-R1	2		Arm, Brake
4	IH-528814-R2	1		Shaft, Brake Pivot
	715-3006	3	S	Pin, 1/4 X 1-3/4 Hv Coiled Spring
	IH-25708-R1	2	S	Washer, 11/32 X 3/4 X 16 Ga C-Z
5	IH-528817-R1	2		Rod, Brake
	714-0474	4	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
	IH-124824	4		Nut, 5/16-18 C-Z Hex Jam
6	719-3014	2		Bracket Assy, Caliper
7	703-0222	2		Flange, Caliper Mounting
		4		Screw, 3/8-16 X 1-1/4 Cdp Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0169	4	S	Washer, 3/8 Znd Reg Lock
	712-0798	4	/P	Nut, 3/8-16 Znd Hex
8	IH-57953-C91	1	S	Caliper Assy, Brake LH (For components see list of parts under details of brake caliper assembly)
9	~NLA	1		Pedal Assy, Clutch
	715-3018	2	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
	~NLA	1		Ratchet
	736-3001	1	/P	Washer, Spring
	~NLA	1		Rivet, 1/4 X 11/16 F-Hd Solid
10	724-3000	1	S	Pad, Pedal
11	~NLA	1		Lever Assy, Clutch & Brake
12	732-3015	1	S	Spring, Brake Pedal Return



Ref #	Part Number	Qty	S/P/F	Description
	KH-47-853-22	1	/P	Carburetor Assy
1	KH-200383	1	/P	Spring, High Speed Needle
2		1		Seal, Throttle Shaft Dust (Furnish complete carburetor assy)
3	KH-235415	1	/P	Needle Assy, High Speed
4		1		Shaft, Throttle (Furnish complete carburetor assy)
5		1		Dog Assy, Throttle Shaft (Furnish complete carburetor assy)
6	KH-275228	1		Lever, Throttle (Furnish complete carburetor assy)
7		1		Screw w/Washer, Throttle Lever (Common Hardware, Purchase Locally) (Furnish complete carburetor assy)
8		1		Screw, 8-32 X 1/2 Slit Fil Hd Mach (Common Hardware, Purchase Locally)
9	KH-200380	1		Spring, Throttle Lever
10	~NLA	1		Screw, Throttle Adjusting
11	KH-235006	1	S	Screw, Idle Adjusting
12	KH-200380	1		Spring, Idle Adjusting Screw
13		4		Screw, Choke & Throttle Valve (Furnish complete carburetor assy)
14		1		Valve Assy, Throttle (Furnish complete carburetor assy)
15		1		Plug, 3/8 Aluminum Expansion (Furnish complete carburetor assy)
16		1		Shaft & Lever Assy, Choke (Furnish complete carburetor assy)
17		1		Nozzle, High Speed Needle (Furnish complete carburetor assy)
18		1		Gasket, Needle Seat (Furnish kit KH-25-757-01)
19		1		Needle & Seat Assy w/Spring (Not serviced separately, order kit KH-25-757-01)
20	KH-200376	1	/P	Pin, Float & Lever
21	KH-25-757-03	1	S	Float & Lever Assy
22	KH-200375	1	/P	Gasket, Fuel Bowl Ring (Furnish repair kit KH-25-757-01)
23	KH-25-041-02	1	/P	Gasket, Fuel Bowl (Furnish repair kit KH-25-757-01)
24	KH-235448	1	/P	Bowl, Fuel
25		1		Gasket, Fuel Bowl Screw (Furnish repair kit KH-25-757-01)
26	KH-47-100-06	1	S	Screw, Fuel Bowl

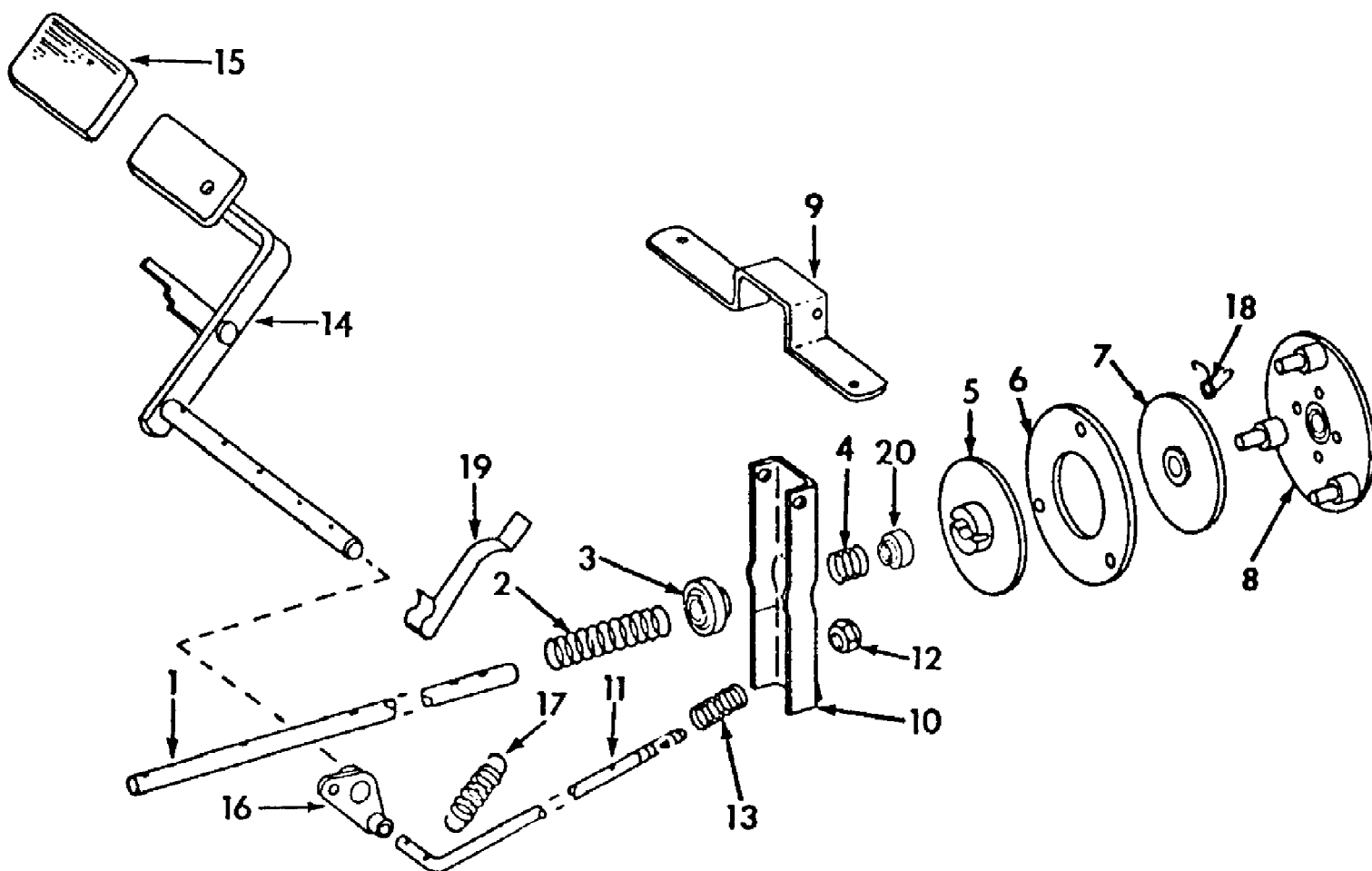
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Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
27		1		Plug, Idle Passage Rivet (Furnish complete carburetor assy)
28		1		Spring, Choke Shaft (Furnish complete carburetor assy)
29		1		Ball, Choke Shaft (Furnish complete carburetor assy)
30		1		Valve Assy, Choke (Furnish complete carburetor assy)
31		1		Body, Carburetor (Furnish complete carburetor assy)
	KH-271030	1	/P	Gasket, Carburetor
	KH-25-757-01	1	/P	Kit, Carburetor Repair
	KH-25-041-02	1	/P	Gasket
	~NLA	1		Gasket
	KH-200375	1	/P	Gasket Needle & Seat
	KH-200376	1	/P	Pin

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Clutch

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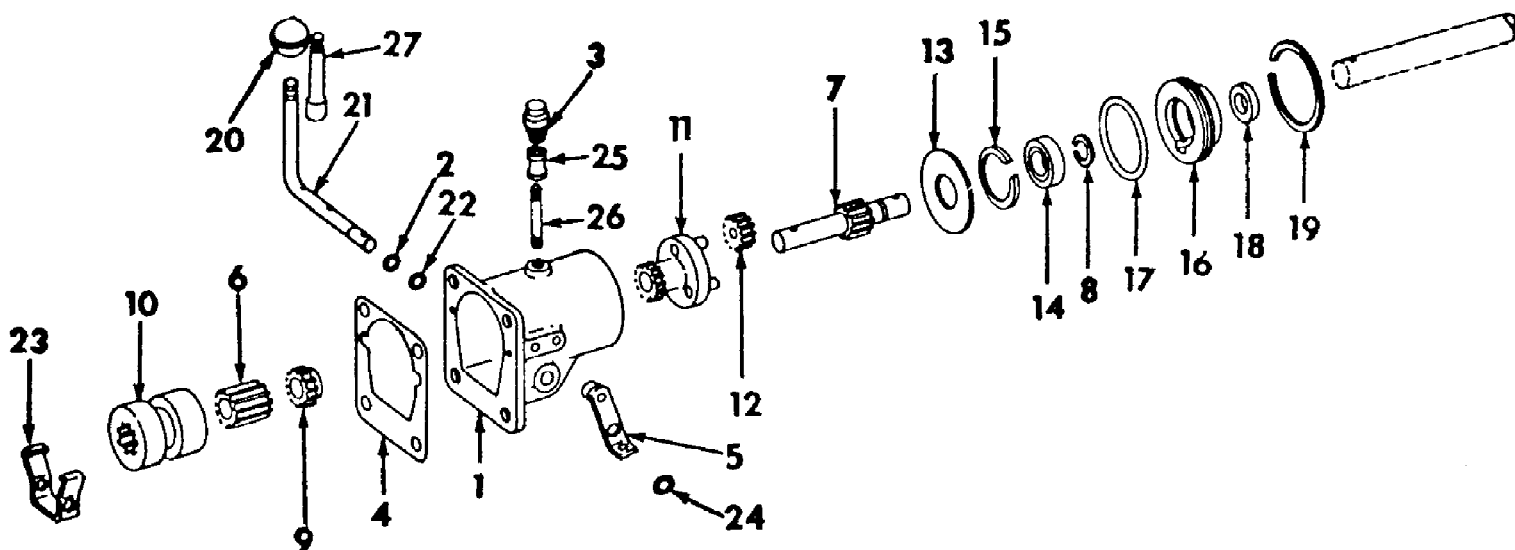
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Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-545492-R91	1		Package, Clutch Shaft Service
	715-3014	1	S	Pin, 1/4 X 1-1/8 Hv Coiled Spring
2	732-3016	1	S	Spring, Clutch Loading
	736-0156	2	/P	Washer, 21/32 X 1 X 11 Ga
3	IH-391237-R91	1	S	Bearing, Clutch Throwout Ball
4	732-3017	1	S	Spring, Clutch Teasing
5	703-0213	1	S	Hub Assy, Pressure Plate
6	761-3002	1	S	Disc, Clutch Driving
7	703-0214	1	S	Hub Assy, Pressure Plate Locating
	715-0114A	2	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
8	IH-384652-R11	1	S	Plate Assy, Driving
	IH-376265-R1	1	S	Bushing
	710-0751	4	/P	Screw, 1/4-20 X 5/8 Hex Hd Cap
		4		Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
9	IH-547629-R1	1		Hanger Assy, Clutch Lever
10	IH-547631-R1	1	S	Lever, Clutch Release
	711-3044	1	S	Pin, 3/8 X 3-11/16 Std Hd
	IH-25708-R1	1	S	Washer, 13/32 X 3/4 X 11 Ga C-Z
	714-0474	1	S	Pin, 1/8 X 3/4 Cot
11	IH-544133-R3	1		Rod, Clutch Release
	736-0140	4	S	Washer, 13/32 X 3/4 X 16 Ga C-Z
	714-0474	3	S	Pin, 1/8 X 3/4 C-Z Cot
12	712-3061	1	S	Nut, 3/8-24 Hex Self-Align
13	732-3005	1	S	Spring, Clutch Release Rod
	IH-103341	1		Washer, 13/32 X 13/16 X .065
14	~NLA	1		Pedal Assy, Clutch & Brake
	715-3018	2	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
	~NLA	1		Ratchet
	736-3001	1	/P	Washer, Spring
	~NLA	1		Rivet, 1/4 X 11/16 Small B-Hd Solid
15	724-3000	1	S	Pad, Pedal
16	~NLA	1		Arm, Clutch & Brake Pedal
	715-0114A	2	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
17	732-3015	1	S	Spring, Pedal Return
18	732-3018	AR	S	Spring, Clutch Driving Disc
19	732-3000	1	S	Spring, Safety Switch
20	711-3040	1	S	Spacer, Spring

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Creeper Drive

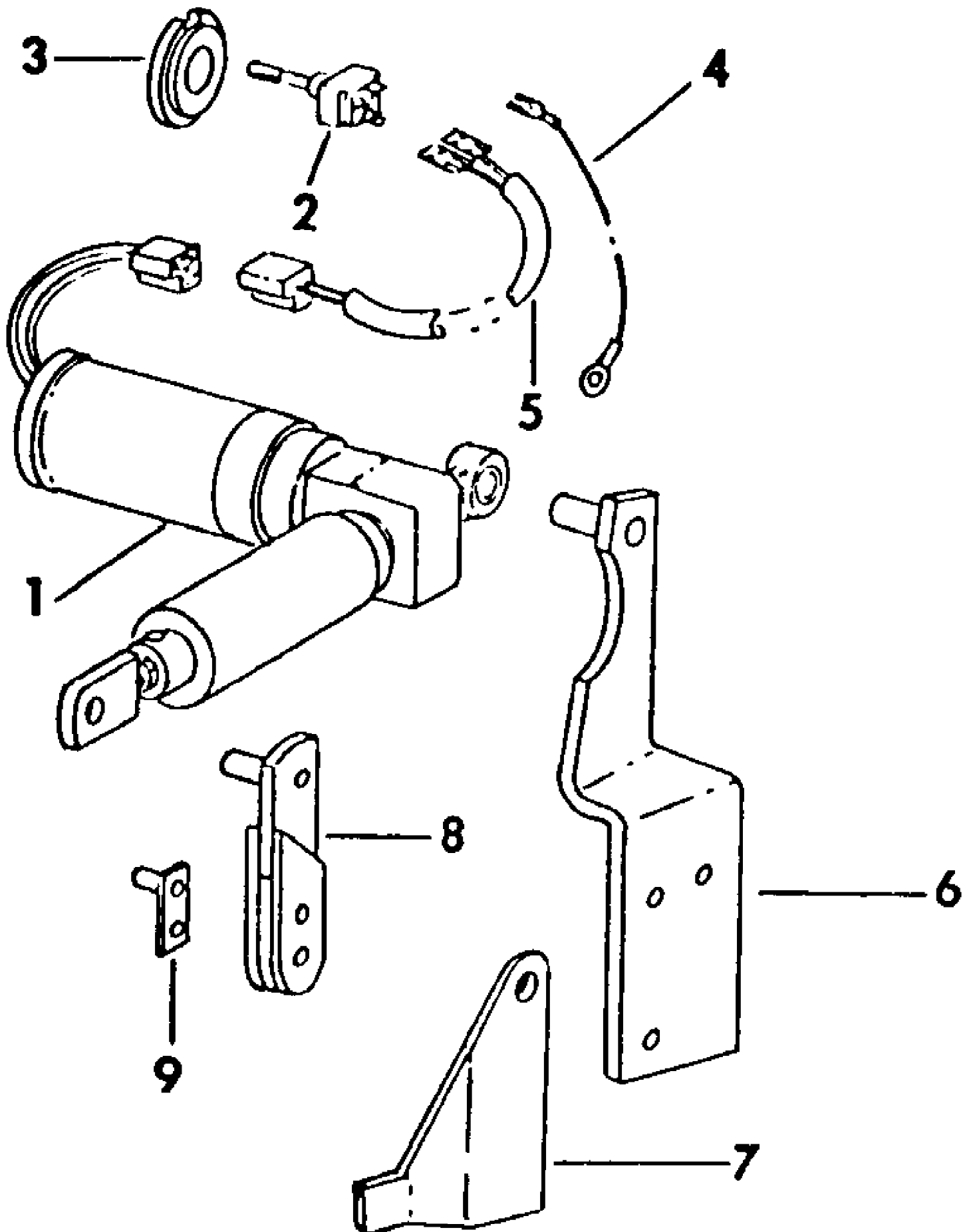
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Creeper Drive

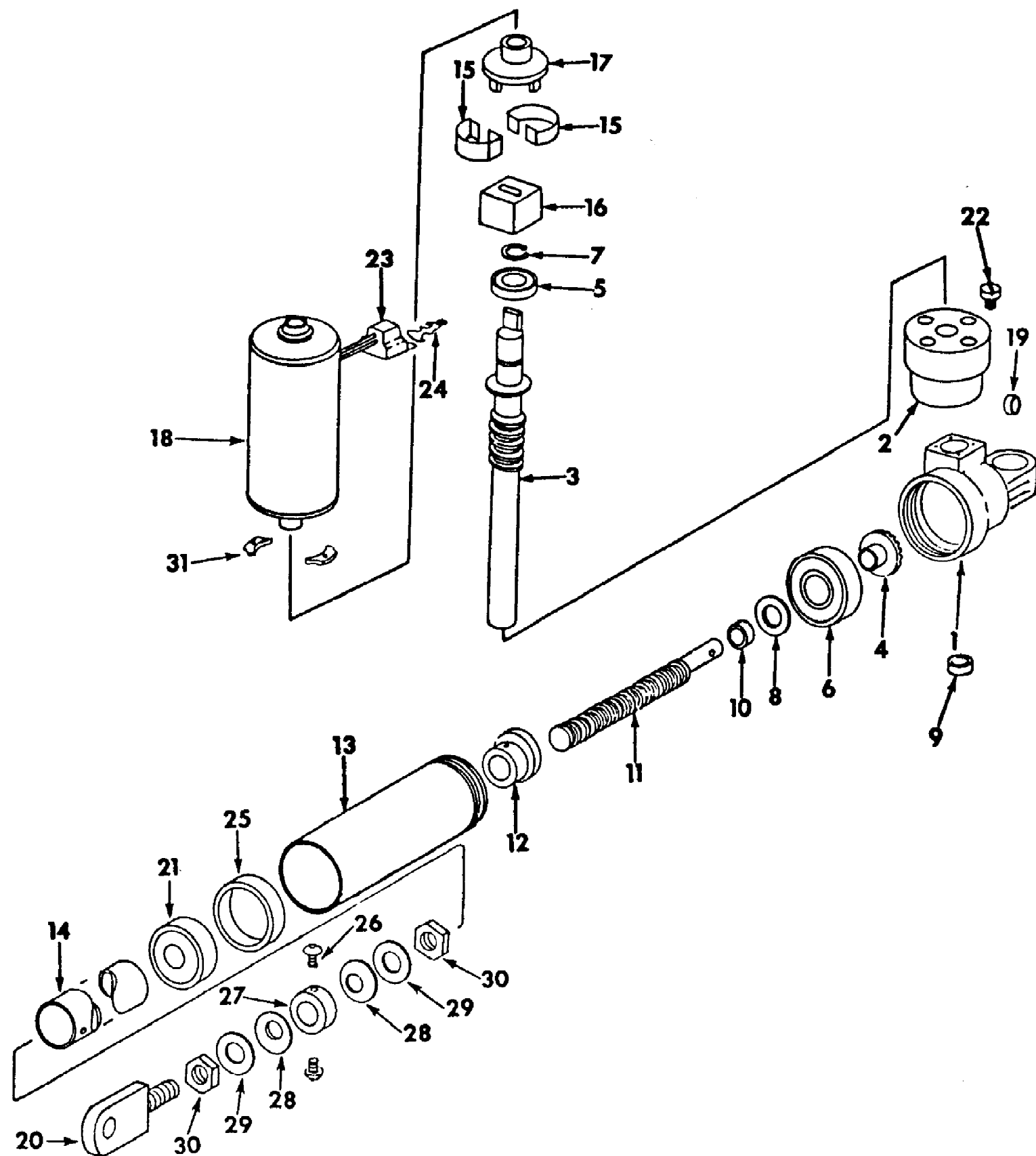
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Ref #	Part Number	Qty	S/P/F	Description
1	719-3025	1		Housing Assy, Creeper Drive
	737-3002	2		Plug, 1/8-27 Auto Sq Hd Pipe
	710-3001	4	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
2	721-3008	1	/P	O-Ring, 3/8 X 1/2 X 1/16 (Creeper shift handle)
3	IH-61991-R1	1	S	Breather, Creeper Drive Housing
4	721-3009	1	/P	Gasket, Creeper Drive Housing
5	703-0410	1		Lever Assy, Creeper Shift Poppet
6	703-1061	1	/P	Coupling Assy, Driven
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
7	711-3074A	1	/P	Shaft, Creeper Drive Input
8	716-0115	1	S	Ring, Creeper Drive Input Shaft Snap
9	717-3019	1		Coupling, Direct Drive
	715-3011	1	/P	Pin, 1/4 X 7/8 Hv Coiled Spring
10	717-3020	1		Collar, Shifter
11	759-3124	1		Carrier Assy, Planet
12	717-3022	3	/P	Gear, Planet
13	736-3049	1		Washer, Planet Gear Thrust
14	IH-462848-R91	1	S	Bearing, Creeper Input Shaft Ball
15	716-3007	1	S	Ring, Input Shaft Brg Snap
16	719-3026	1		Cage, Input Shaft Brg
17	721-3010	1		O-Ring, 2-7/16 X 2-5/8 X 3/32 (Input shaft brg cage)
18	721-3011	1	S	Seal, Input Shaft Brg Cage Oil
19	716-3008	1		Ring, Input Shaft Brg Cage Retainer Snap
20	720-3008	1	S	Knob, Creeper Shift Lever
21	IH-545594-R1	1		Lever, Creeper Shift
	IH-364436-R1	1	S	Pin, 3/16 X 1 Coiled Spring
	715-3003	2	/P	Pin, 3/16 X 3/4 Coiled Spring
	714-3040	1		Pin, 3/32 X 5/8 Cot
	IH-103341	1		Washer, 13/32 X 13/16 X .065
22	721-3012	1	/P	O-Ring, 1/4 X 3/8 X 1/16 (Creeper shift lever)
23	703-0409	1	/P	Yoke, Creeper Shift
24	736-3051	1		Spacer, Poppet Lever
25		1		Not used in this application
26		1		Not used in this application
27		1		Not used in this application

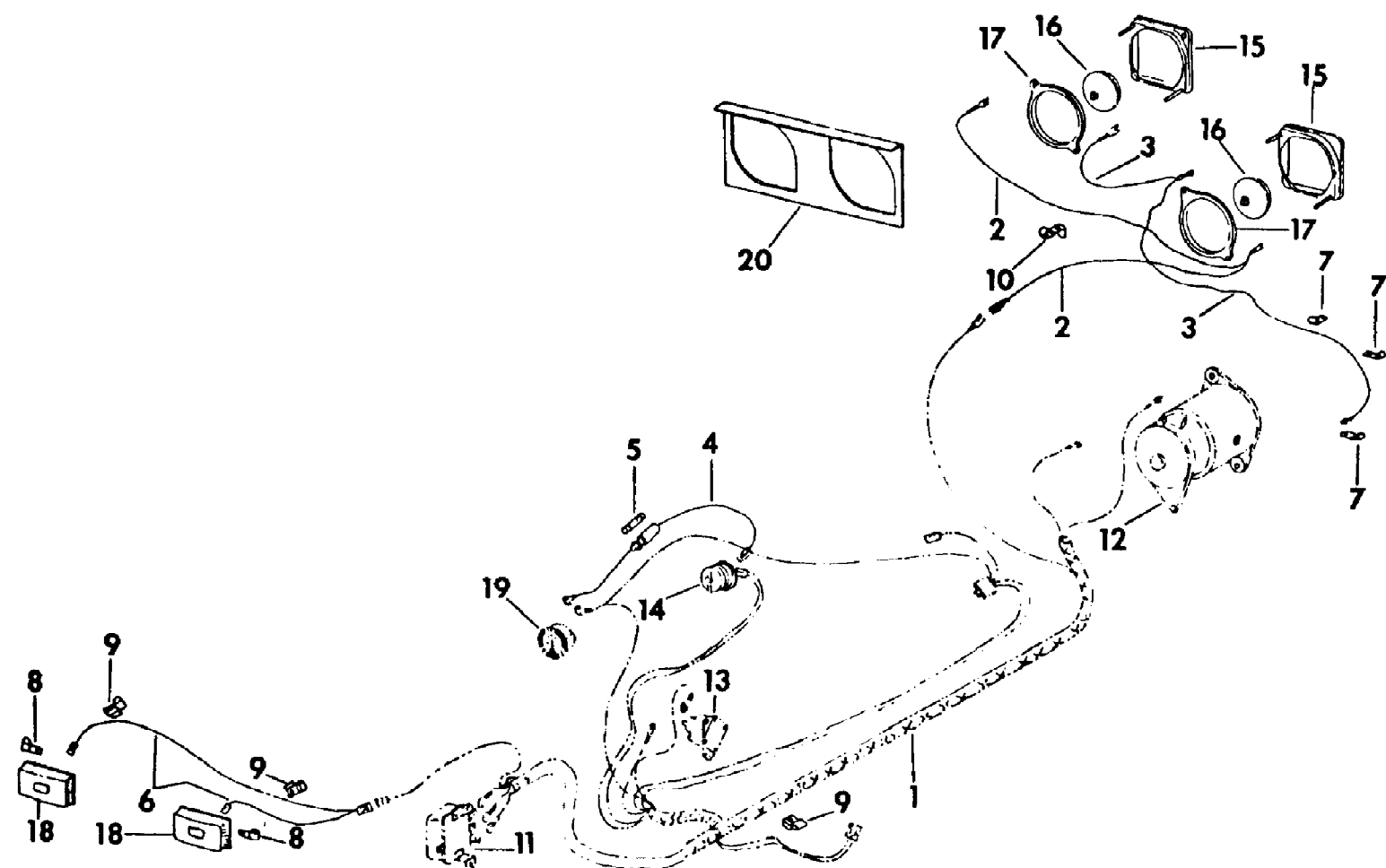


Electric Lift & Related Parts

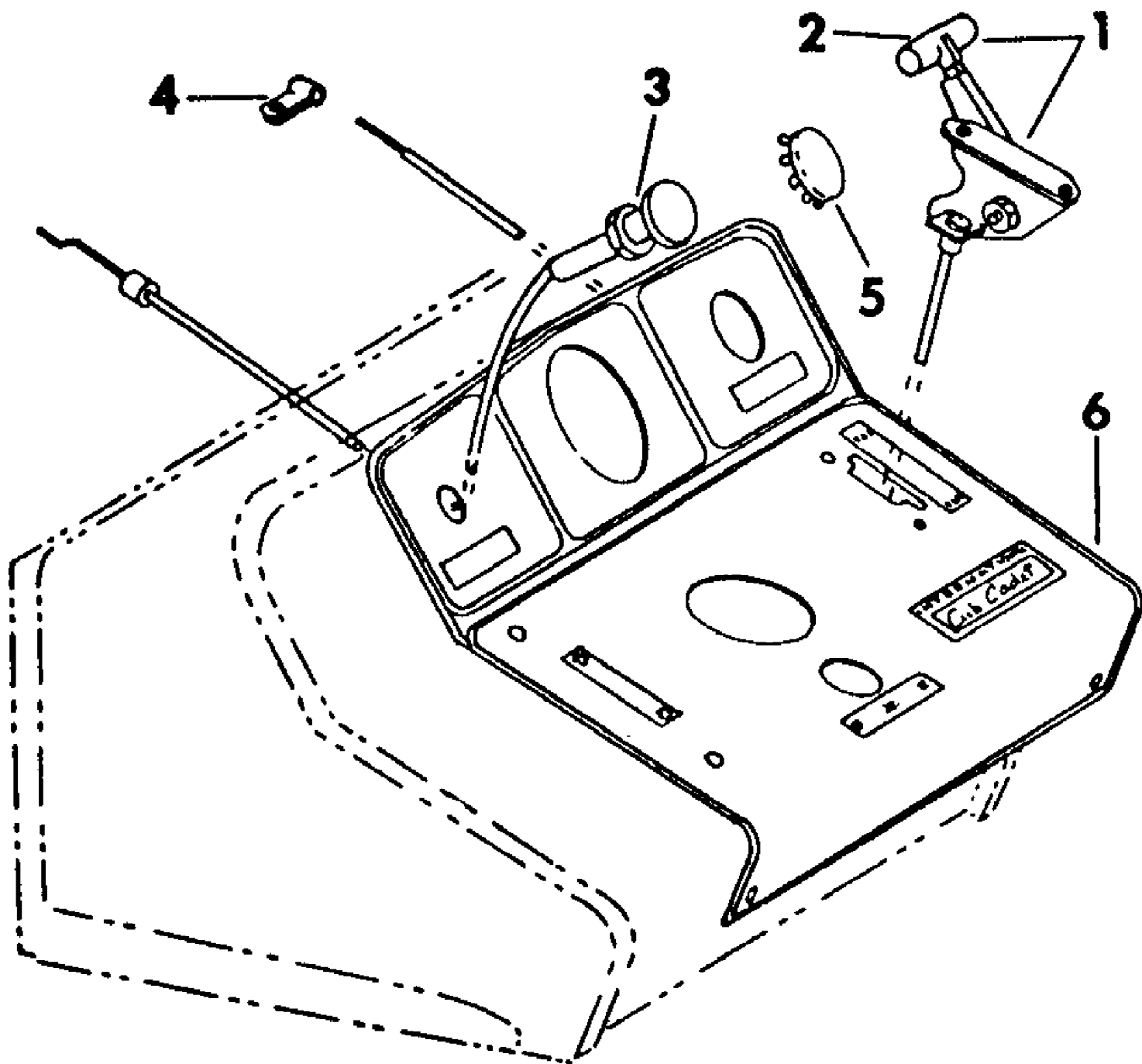
Ref #	Part Number	Qty	S/P/F	Description
1	IH-545623-R91	1		Electric Lift Assy (For compo- nents see list of parts under details of electric lift assy)
2	IH-529933-R91	1		Switch, Actuator
	IH-178374-R1	1	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z
3	~NLA	1		Washer, Actuator Switch
4	~NLA	1		Cable, Ground
5	IH-529936-R2	1		Harness, Cable
6	IH-545624-R1	1		Bracket Assy, Electric Lift
	710-0514	3	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Reg Lock
	712-0798	3	/P	Nut, 3/8-16 Znd Hex
	IH-131017	2		Washer, 13/16 X 1-1/2 X 10 Ga C-Z
		1		Pin, 1/4 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
7	IH-548048-R1	1		Plate Assy, Rockshaft
	715-3009	1	S	Pin, 5/16 X 1-1/2 Hv Coiled Spring
8	IH-545629-R1	1		Clevis Assy, Float
		1		Pin, 1/2 X 1-3/16 Std Hd (Common Hardware, Purchase Locally)
	736-0272	2	S	Washer, 17/32 X 1-1/16 X 16 Ga
		1		Pin, 3/16 X 7/8 Cotter (Common Hardware, Purchase Locally)
	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
9	IH-545633-R1	1		Pin, Float Lockout



Ref #	Part Number	Qty	S/P/F	Description
	IH-545623-R91	1		Electric Lift Assy
1	IH-548656-R1	1		Housing
		1		Screw, 10-32 X 1/4 Hex Soc Hd Set (Common Hardware, Purchase Locally)
2	IH-530791-R1	1		Adapter, Motor
3	IH-530792-R1	1		Pinion, Spiroid
4	IH-530793-R1	1		Gear, Spiroid
5	IH-533985-R91	1	S	Bearing, Pinion
6	IH-ST553	1		Bearing, Load
7	IH-138693-R1	1		Ring, Retaining
8	IH-530794-R1	1		Washer
9	IH-530795-R1	1		Bushing, Pinion
10	IH-530796-R1	1		Bushing, Screw
11	IH-548657-R1	1		Screw
		1		Pin, 3/16 X 3/4 Drive (Common Hardware, Purchase Locally)
		1		Pin, 3/16 X 7/8 Drive (Common Hardware, Purchase Locally)
12	IH-530797-R1	1		Nut, Lifting
13	~NLA	1		Tube, Outer
		2		Pin, 3/16 X 1/4 Drive (Common Hardware, Purchase Locally)
14	~NLA	1		Tube, Translating
15	IH-530798-R1	2		Spring, Brake
16	IH-530799-R1	1		Cam, Brake
17	IH-530860-R1	1		Coupling, Drive
	IH-17283-R1	1		Pin, 3/32 X 5/8 Std Spring
18	IH-547325-R1	1	S	Motor, Permanent Magnet
19	~NLA	1		Bushing, Housing Clevis
20	~NLA	1		Clevis Assy
21	IH-530863-R91	1		Seal, Oil
22	~NLA	4		Screw, Tap Tite
23	IH-872290-R1	1		Connector, Multiple
24	IH-239807-R1	2		Terminal
25	~NLA	1		Bushing, Guide
26	~NLA	2		Screw, Button Hd Soc
	736-0329	2	S	Washer, 1/4 Znd Reg Lock
27	~NLA	1		Bushing
28	~NLA	4		Washer, Belleville
29	~NLA	2		Washer, Thrust
30	IH-9411648	2		Nut, 1/2-20 Hex Lock
31	IH-548661-R1	2		Gasket

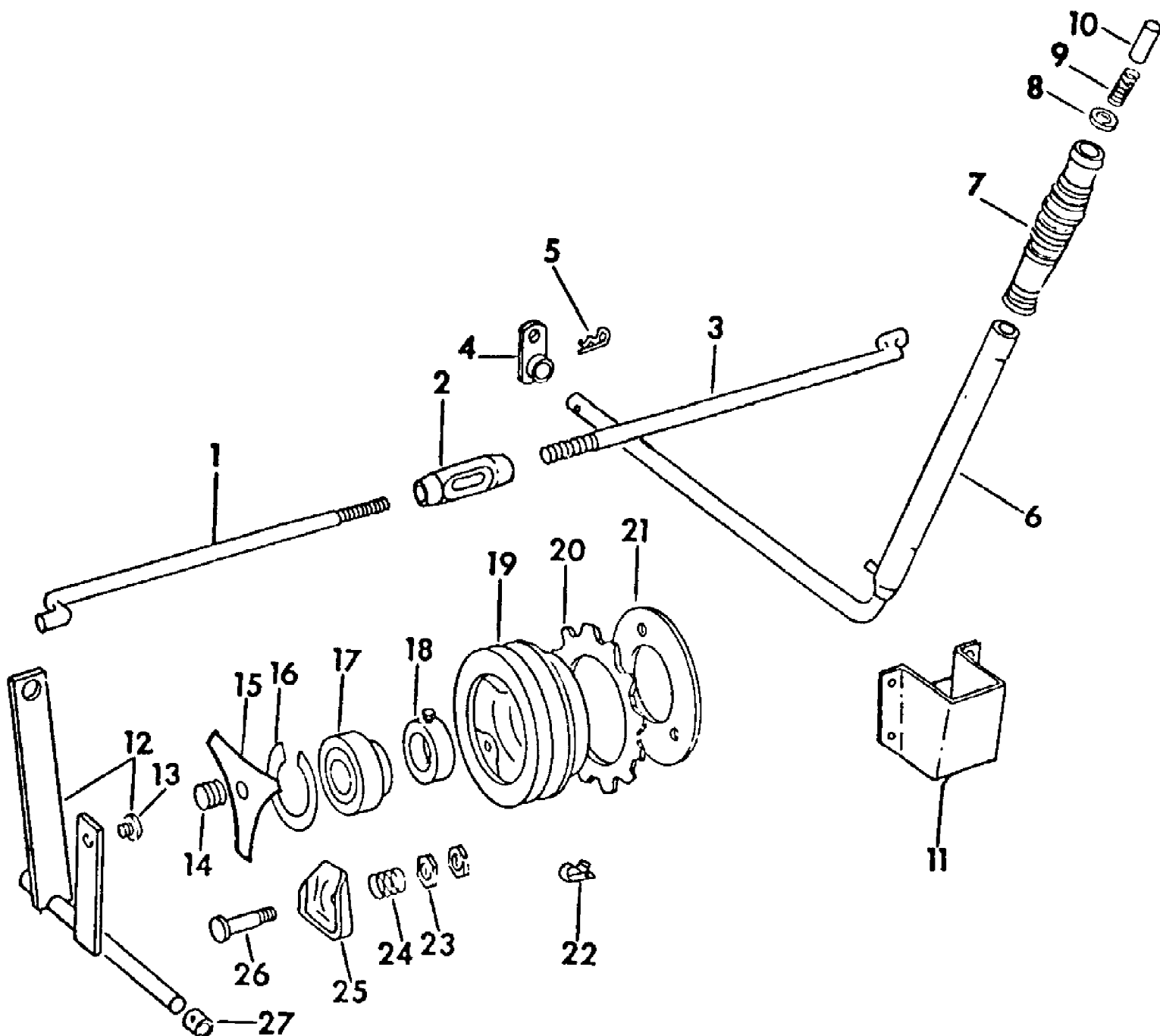


Ref #	Part Number	Qty	S/P/F	Description
1		1		Harness, Cable (Refer to ignition & starting listing)
2	IH-545723-R1	1		Cable, Headlight
3	IH-545724-R1	1		Cable, Headlight to Ground
4	~NLA	1		Cable, Switch to Charge Indicator
5	725-3012	1	S	Fuse, 10 Amp Slo-Blo
6	IH-545726-R1	1		Cable, Taillight
	735-3008	1	/P	Grommet, Rubber
7	726-3025	3	S	Clip, Cable
8	726-3015	2	S	Clip, Taillight
9	~NLA	1		Clip, Safety Starting Switch Cable
10	IH-365584-R1	3		Clip, Cable
11		1		Regulator, Voltage (Refer to ignition & starting listing)
12		1		Starter-Generator Assy (Refer to ignition & starting listing)
13		1		Switch, Magnetic (Refer to ignition & starting listing)
14	IH-394771-R92	1	S	Switch, Lighting
15		1		Rim, Headlight (Order two rims IH-107277-C1 & panel IH-61419-C1)
	IH-529860-R1	4		Screw, 10-32 X 5/8 Slit Pan Hd Mach
	IH-138479	4		Washer, No. 10 Ext Tooth Lock
	712-0349	4	/P	Nut, 10-32 Hex
16	725-0222	2	S	Unit, Sealed Beam
17	IH-389746-R1	2	S	Ring, Headlight Clamp
		4		Nut, 10-32 C-Z Wing (Common Hardware, Purchase Locally)
18	IH-545616-R1	2		Taillight Assy
	IH-55186-C1	1		Base
	IH-9417863	1	S	Lamp, No. 1895
	IH-55187-C1	1		Lens
		4		Screw, 10-24 X 5/8 Pan Hd Mach (Common Hardware, Purchase Locally)
	IH-138479	4		Washer, No. 10 Ext Tooth Lock
		4		Nut, 10-24 Hex (Common Hardware, Purchase Locally)
19		1		Indicator, Charge (Refer to ignition & starting listing)
20	IH-545507-R1	1		Panel, Headlight Mounting

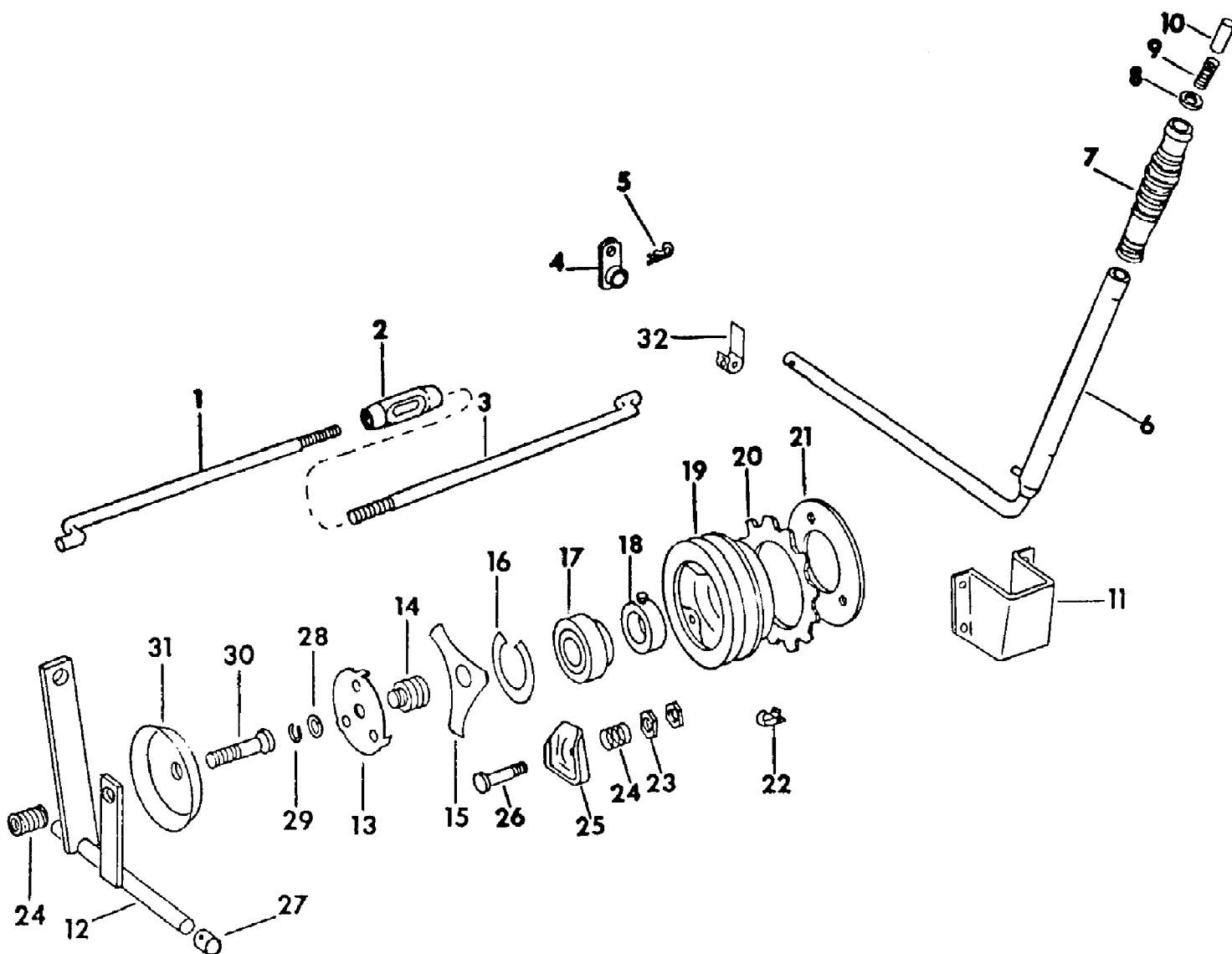


Engine Controls & Instrument Panel

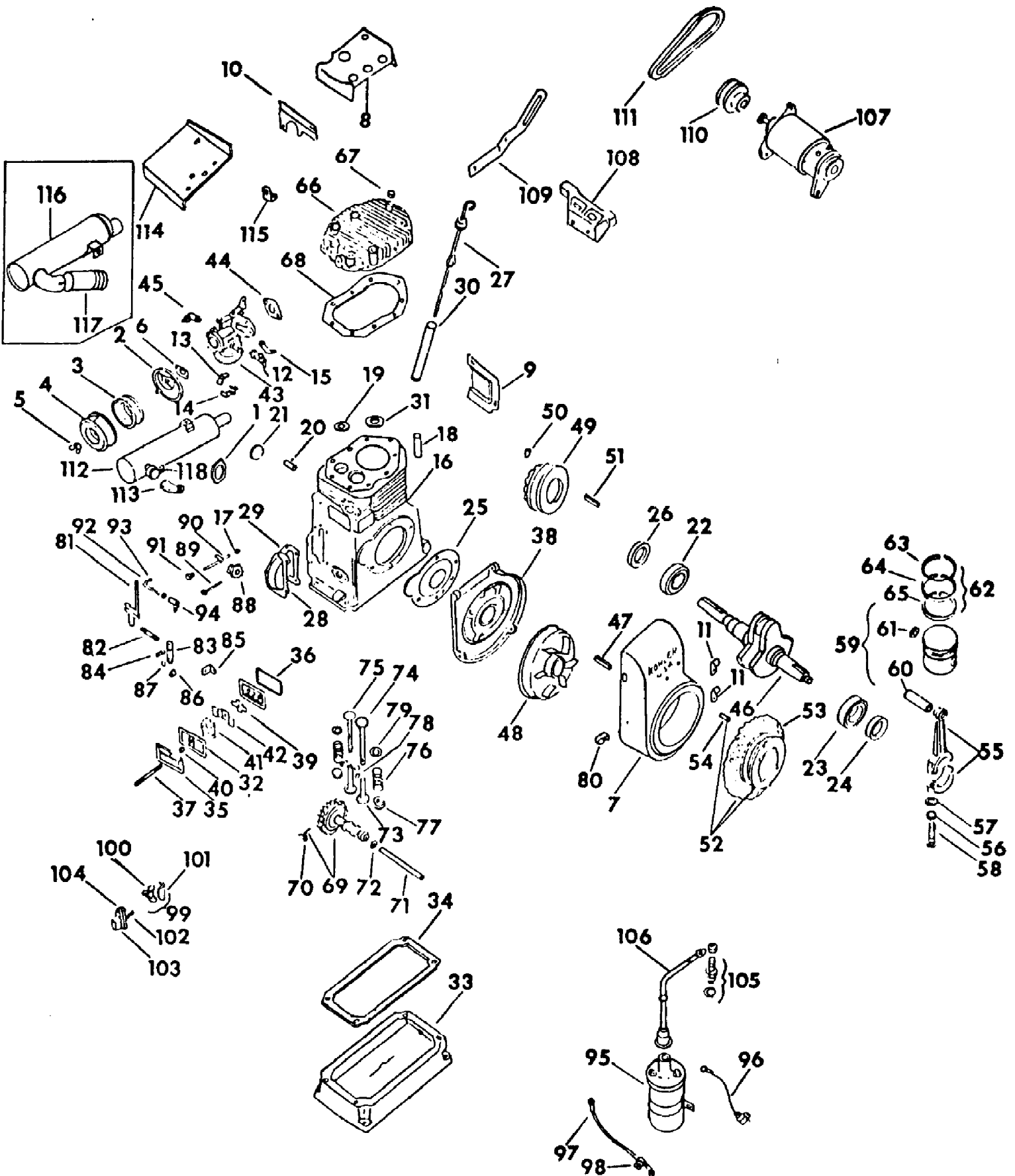
Ref #	Part Number	Qty	S/P/F	Description
1	IH-544173-R1	1		Control, Throttle
2	731-0108	1	/P	Knob, Throttle Control
3	IH-401439-R92	1	S	Cable, Choke
	IH-27503-R1	1		Washer, Choke Bezel
4	IH-376298-R1	1	S	Clip, Throttle Cable Retainer
		1		Screw, 8-32 X 1/2 C-Z Cr Rec Pan Hd Mach (Common Hardware, Purchase Locally)
	IH-121841	1		Washer, No. 8 C-Z Med Lock
	712-0142	1	/P	Nut, 8-32 C-Z Hex
5	IH-432281	1		Plug, 29/32 Crb Button
6		1		Product Graphic, Instrument Panel (Not serviced separately, order product graphics package)
	IH-159921	4		Screw, 10-24 X 1/2 Crb Cr Rec Pan Hd Mach
	710-0192	2	/P	Screw, 10-24 X 3/8 Crb Cr Rec Pan Hd Mach
	736-0722	6	S	Washer, No. 10 Med Lock
	BS-231082	2		Nut, 10-24 Cdp Hex



Ref #	Part Number	Qty	S/P/F	Description
1	IH-473484-R1	1		Rod, Clutch
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
2	IH-473589-R1	1		Turnbuckle, Rod
3	IH-544140-R1	1		Rod, Rear Clutch
	736-0173	1	/P	Washer, 9/32 X 3/4 X 16 Ga C-Z
4	IH-543872-R1	1		Lever Assy, Pivot
	IH-19313-R1	1	/P	Pin, 5/32 X 7/8 Med Coiled Spring
5	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
6	IH-544141-R3	1	/P	Handle Assy, PTO
7	IH-543878-R1	1		Grip
8	IH-376308-R1	1		Washer, Release Rod Spring
9	732-3005	1	S	Spring
10	IH-376307-R2	1		Pin, Handle Release Rod
11	IH-544143-R2	1		Bracket Assy, PTO Handle
	736-0722	4	S	Washer, No. 10 Znd Reg Lock
		4		Screw, 10-24 X 5/8 Znd Cr-Rec-Pan-Hd Type F Tap (Common Hardware, Purchase Locally)
12	IH-544137-R91	1	S	Rockshaft Assy, PTO Clutch
		2		Pin, 3/16 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
13	IH-473483-R1	1	S	Button, Wear
14	IH-473477-R2	1	S	Button, Thrust
15	IH-543969-R1	2		Spring, Pressure
16	IH-473475-R1	1		Ring, Snap 2.197 O.D., for Pulley
17	IH-60071-C91	1	S	Bearing, Ball
	IH-60072-C1	1		Snap Ring for Bearing
18	IH-455102-R21	1	S	Collar w/Set Screw & Lock Nut, Bearing
19	IH-59983-C1	1	S	Pulley, Mower Actuating
	IH-23025-R1	3	S	Screw, 1/4-20 X 1/2 Hex Soc Hd Cone Pt Set
	IH-23026-R1	3	S	Screw, 1/4-20 X 1/4 Hex Soc Hd F Pt Set
20		1		Disc, Friction (Order 759-3489)
21	IH-473471-R1	1		Plate, Pressure
22	IH-531978-R1	3	S	Spring, Disc
23	IH-25930-R1	6	S	Nut, 1/4-28 Hex Jam
24	IH-27452-D	3		Spring, Compression
25	IH-473478-R1	3	S	Lever, Throw-Out
26	IH-473472-R1	3	S	Screw, Special Machine
27	IH-544146-R1	1		Bushing, Rockshaft
	IH-546775-R92	1	/P/F	Kit, Heavy Duty PTO Clutch (For tractors w/serial no. 481999 & below)
	759-3489	1	/P	Kit, PTO Clutch Disc & Spring



Ref #	Part Number	Qty	S/P/F	Description
1	IH-473484-R1	1		Rod, Clutch
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
2	IH-473589-R1	1		Turnbuckle, Rod
3	IH-544140-R1	1		Rod, Rear Clutch
	736-0173	1	/P	Washer, 9/32 X 3/4 X 16 Ga C-Z
4	~NLA	1		Lever Assy, Pivot
	IH-19313-R1	1	/P	Pin, 5/32 X 7/8 Med Coiled Spring
5	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
6	IH-544141-R3	1	/P	Handle Assy, PTO
	IH-19313-R1	2	/P	Pin, 5/32 X 7/8 Med Coiled Spring
7	IH-543878-R1	1		Grip
8	IH-376308-R1	1		Washer, Release Rod Spring
9	732-3005	1	S	Spring
10	IH-376307-R2	1		Pin, Handle Release Rod
11	IH-544143-R2	1		Bracket Assy, PTO Handle
	736-0722	4	S	Washer, No. 10 Znd Reg Lock
		4		Screw, 10-24 X 5/8 Znd Cr-Rec-Pan-Hd Type F Tap (Common Hardware, Purchase Locally)
12	~NLA	1		Rockshaft Assy, PTO Clutch
		2		Pin, 3/16 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
13	IH-59981-C1	1		Disc, IPTO Brake
14	IH-59982-C1	1		Button, Thrust
15	IH-543969-R1	2		Spring, Pressure
16	IH-473475-R1	1		Ring, Bearing Snap
17	IH-60071-C91	1	S	Bearing w/Ring, IH-60072-C1 Ball
18	IH-455102-R21	1	S	Collar w/Set Screw & Lock Nut, Bearing
19	IH-59983-C1	1	S	Pulley, Mower Actuating
	IH-23025-R1	3	S	Screw, 1/4-20 X 1/2 Hex Soc Hd Cone Pt Set
	IH-23026-R1	3	S	Screw, 1/4-20 X 1/4 Hex Soc Hd F Pt Set
20		1		Disc, Friction (Not serviced separately, order kit 759-3489)
21	IH-473471-R1	1		Plate, Pressure
22	IH-531978-R1	3	S	Spring, Disc
23	IH-25930-R1	6	S	Nut, 1/4-28 Hex Jam
24	IH-27452-D	4		Spring, Compression
25	IH-473478-R1	3	S	Lever, Throw-Out
26	IH-473472-R1	3	S	Screw, Special Machine
27	IH-544146-R1	1		Bushing, Rockshaft
28	IH-60447-C1	1	S	Washer, Curved Spring
29	IH-204502-R1	1	S	Ring, Retaining
30	IH-59980-C1	1	S	Screw, Brake Shoe Pivot
	736-0463	1	S	Washer, Brake Shoe Pivot
	712-0107	1	S	Nut, 1/4-20 Hex Nylon Lock
31	IH-59973-C1	1		Shoe Assy, IPTO Brake
32	IH-56793-C1	1		Spring, Actuating
	IH-62262-C91	1		Kit, PTO Clutch & Brake
	759-3489	1	/P	Kit, PTO Clutch Disc & Spring



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Ref #	Part Number	Qty	S/P/F	Description
1	712-0250	1	S	Nut, Exhaust Muffler Elbow Lock
2	KH-235101	1	/P	Base, Air Cleaner
	KH-237424	1		Base, Air Cleaner (Engines w/noise suppression)
	KH-237423	1	/P	Seal, Air Cleaner Base (Engines w/noise suppression)
		3		Screw, 10-32 X 5/16 Znd Fil Hd Slr Mach (Common Hardware, Purchase Locally)
		3		Washer, No. 10 Int Tooth Lock (Common Hardware, Purchase Locally)
3	IH-385168-R2	1	S	Element, Air Cleaner Filter
4	KH-235102	1	/P	Cover, Air Cleaner
	~NLA	1		Cover, Air Cleaner (Engines w/noise suppression)
5	KH-X-276-7	1	S	Nut, Air Cleaner Wing
6	KH-275341	1	/P	Gasket, Air Cleaner
7	~NLA	1		Housing, Blower
		4		Screw w/Spring Lock Washer, 1/4-20 X 3/4 C-Z Hex Hd Mach (Common Hardware, Purchase Locally)
8	KH-237677	1	/P	Baffle, Cylinder Head Air
9	KH-236676	1		Baffle, Cylinder Air
	IH-9409106	2		Screw w/Spring Lock Washer, 1/4-20 X 1/2 C-Z Hex Hd Mach
	~NLA	1		Screw w/Spring Lock Washer, 1/4-20 X 3/8 C-Z Hex Hd Mach
10	KH-235652	1		Baffle, Housing Side Air
11	IH-263515-R91	2		Clip, Throttle Cable
	IH-9409106	2		Screw w/Spring Lock Washer, 1/4-20 X 1/2 C-Z Hex Hd Mach
12	KH-235603	1	/P	Clip, Choke Cable
13	KH-A-237559	1	S	Bracket, Throttle Cable
	KH-X-131-1	1	/P	Screw w/Int Tooth Lock Washer, 10-24 X 3/8 C-Z Slr Rd Hd Mach
14	KH-235603	1	/P	Clip, Throttle Cable
15	KH-232683	1	/P	Bracket, Choke
	736-0463	2	S	Washer, 9/32 X 5/8 X .062 C-Z
16		1		Block, Cylinder (Not serviced separately, order short block KH-47-522-44)
		4		Screw w/Spring Lock Washer, 3/8-16 X 1-1/2 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
17	KH-234866	1		Bearing, Needle (Governor cross shaft)
18	KH-235007-S	2	/P	Guide, Valve
19	KH-230170	1	/P	Insert, Exhaust Valve
20	KH-235125-S	1	/P	Shaft, Governor
21	IH-172548	1		Block, 1-18 Expansion (Crankcase)

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Ref #	Part Number	Qty	S/P/F	Description
22	KH-235631	1	/P	Plate Assy, Breather
23	IH-ST436	2	S	Bearing, Crankcase Ball
24	KH-47-032-06	1	/P	Seal, Front Plate Oil
25	KH-235070	AR		Gasket, Bearing Plate, .10
	KH-235757	AR	/P	Gasket, Bearing Plate
26	KH-47-032-07	1	/P	Seal, Crankcase Rear Oil
27	KH-A-235333	1	/P	Dipstick
28	KH-235026	1		Cover, Camshaft
		4		Screw w/Spring Lock Washer, 1/4-20 X 5/8 Hex Hd Mach (Common Hardware, Purchase Locally)
29	KH-235025	1	S	Gasket, Camshaft Cover
30	KH-235895	1		Tube, Oil Fill
31	KH-230265	1	/P	Insert, Intake Valve
32	KH-275144	1	/P	Gasket, Valve Cover
33	KH-237588	1	/P	Base, Oil Pan
	710-0514	4	/P	Screw, 3/8-16 X 1 2nd Hex Hd Cap
	KH-X-708-1	4	/P	Plug, Drain, Filler & Drain
34	KH-235353	1	/P	Gasket, Oil Pan Base
35	KH-A-235418-S	1		Cover, Breather
36	KH-235048	1	/P	Gasket, Breather
37	KH-275220	1		Stud, Breather Cover
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
		1		Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
38	~NLA	1		Plate, Crankcase Bearing
		4		Screw, 1/4-20 X 5/8 C-Z Hex Hd Cap (Common Hardware, Purchase Locally)
39	KH-235047	1	S	Reed, Breather
40	KH-231032	1	/P	Seal, Breather
41	KH-235118	1	/P	Filter, Breather
42	KH-235117	1	/P	Baffle, Breather
43	KH-47-853-22	1	/P	Carburetor Assy (For components see list of parts under details of carburetor)
	KH-X-770-1	2	S	Screw w/Internal Tooth Lock Washer, 5/16-18 X 1 Slit Hex Hd Cap
44	KH-271030	1	/P	Gasket, Carburetor
45	IH-401967-R1	1		Elbow, Carburetor to Fuel Line
46	KH-47-142-09	1	/P	Crankshaft
47	KH-X-366-1	1	/P	Key, Crankshaft (For engines w/Serial No. 5165265 & below)
	IH-532004-R1	1	S	Key, 3/16 X 1-3/8 Sq Parallel (For engines w/Serial No. 5165266 & above)
48	KH-47-755-02	1		Flywheel w/Key, IH-532004-R1
49	KH-231591	1	/P	Pulley w/Clutch Drive Plate, Flywheel
50	KH-X-60-50	2	S	Screw, Flywheel Pulley Set
51	IH-452779-R1	1	S	Key, 1/4 X 7/8 Sq Parallel
52	KH-41-071-03	1	/P	Cup Assy, Flywheel Drive
	IH-125267	1		Nut, 5/8-18 2nd Hex Lock

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Ref #	Part Number	Qty	S/P/F	Description
		4		Screw, 8-32 X 1/4 Hex Hd Tap (Common Hardware, Purchase Locally)
	KH-X-25-76	1		Washer, 41/64 X 1-1/4 X 1/4
53	KH-235190	1	/P	Screen, Drive Cup Grass
54	IH-385293-R1	1	S	Pin, Flywheel Drive Cup
55	KH-47-067-11	1	/P	Rod Assy, Connecting, Std
	KH-47-067-12	1	/P	Rod Assy, Connecting, .010 U/S
56		2		Washer, Connecting Rod Lock (Common Hardware, Purchase Locally)
57	736-0140	2	S	Washer, Connecting Rod
58	IH-117116-C1	2		Screw, Connecting Rod
59	KH-47-874-01	1	/P	Piston Assy, Std
	KH-47-874-03	1	/P	Piston Assy, .010 O/S
	KH-47-874-04	1	/P	Piston Assy, .020 O/S
	KH-47-874-05	1	/P	Piston Assy, .030 O/S
60		1		Pin, Piston, .005 O/S (Order piston assy)
61	KH-47-018-01	2	/P	Retainer, Piston Pin
62	KH-235287	1	/P	Ring Set, Piston, Std
	KH-235288	1	/P	Ring Set, Piston, .010 O/S
	KH-235289	1	S	Ring Set, Piston, .020 O/S
	KH-235290	1	/P	Ring Set, Piston, .030 O/S
63		1		Ring, Top Compression (Order ring set)
64		1		Ring, Center Compression (Order ring set)
65		1		Ring, Oil Control (Order ring set)
66	KH-236675	1	/P	Head, Cylinder
		5		Washer, 3/8 Hv Lock (Common Hardware, Purchase Locally)
	IH-138542	1		Washer, 3/8 Int Tooth Lock
	KH-237277	5	/P	Stud, Cylinder Head
	IH-20153-R1	4		Screw, 3/8-16 X 1-1/2 Znd Hex Hd Cap Type 8
	KH-X-400-71	5	S	Spacer, Pipe
		5		Nut, 3/8-16 Hex (Common Hardware, Purchase Locally)
	712-0342	5	/P	Nut, 3/8-16 Hex Jam
67	KH-270889	9	/P	Washer, Cylinder Head
68	KH-47-041-15	1	/P	Gasket, Cylinder Head
69	KH-47-010-09	1	/P	Camshaft Assy
70	KH-47-089-01	1	/P	Spring, Camshaft Actuating
71	KH-47-380-09	1	/P	Pin, Camshaft
72	KH-275066	AR	/P	Shim, Camshaft, .005
	KH-275067	AR	/P	Shim, Camshaft, .010
73	KH-D-235327	2	/P	Tappet Assy, Valve
74	KH-235008	1	S	Valve, Intake
75	KH-235826	1	/P	Valve, Exhaust
76	KH-235010	2	S	Spring, Valve
77	KH-230011	2	/P	Retainer, Valve Spring
78	IH-46209D	4		Keeper, Valve Spring (Order in sets of two)
79	KH-235011	2	S	Retainer, Valve Spring Upper
80	IH-370535-R1	1		Clip, Cable

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Ref #	Part Number	Qty	S/P/F	Description
81	KH-A-237653	1		Lever, Governor
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
		1		Screw, 1/4-20 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0463	2	S	Washer, 9/32 X 5/8 X .062 C-Z
82	KH-235496	1	/P	Spring, Governor
83	KH-235086	1	/P	Bracket, Speed Control
84	KH-48-755-10	1	/P	Clamp, Control Bracket
85	KH-235084	1		Bracket, Adjusting Screw
		1		Screw w/Lock Washer, 1/4-20 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
	KH-X-25-63	1	/P	Washer, 17/64 X 1/2 X .062 C-Z
86	KH-235085	1	S	Spacer, Adjusting Screw
87	KH-275690	1	/P	Washer, Adjusting Screw Spacer
88	KH-A-235743-S	1	/P	Gear Assy, Governor
	KH-X-25-67	1		Washer, 13/32 X 3/4 X .062
	KH-237022	1	/P	Washer, Thrust
89	KH-231355	1	S	Pin, Governor Stop
	KH-X-25-12	1	/P	Washer, 17/64 X 1/2 X .062, Copper
90	KH-A-235256-S	1	/P	Shaft Assy, Governor Cross
91	KH-235476	1	/P	Bushing, Cross Shaft
	IH-55095-C1	1	S	Spacer, Bushing
92	KH-235277	1	/P	Rod, Ball Joint Throttle
93	BS-93307	1	/P	Retainer, Throttle Rod
94	IH-19726-R1	1	S	Joint, 10-32 X 1/4 Ball
	712-0349	2	/P	Nut, 10-32 Znd Hex Mach
		1		Washer, No. 10 Med Lock (Common Hardware, Purchase Locally)
95	KH-231281	1	S	Coil, Ignition
	~NLA	1		Clip, Ignition Coil
		2		Screw w/Spring Lock Washer, 1/4-20 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0173	2	/P	Washer, 17/64 X 3/4 X .062 C-Z
96	IH-62188-C1	1	S	Condenser, Ignition Coil
97	KH-237625	1	/P	Cable, Breaker
98	KH-275303	1		Clip, Condenser to Breaker Cable
99	KH-47-150-03	1	/P	Bracket & Breaker Assy
100	IH-62189-C1	1	S	Breaker Contact Set
		1		Screw w/Washer, 8-32 X 1/4 Znd Slit Pan Hd Mach (Common Hardware, Purchase Locally)
101		1		Bracket, Breaker Point (Not serviced separately, order breaker assy KH-47-150-03)
102	KH-47-411-04	1	/P	Rod, Breaker
103	KH-232535	1	S	Cover, Breaker
	KH-X-131-1	4	/P	Screw w/Internal Tooth Lock Washer, 10-24 X 3/8 C-Z Slit Rd Hd Mach
104	KH-52-041-11	1	S	Gasket, Breaker Cover
105	IH-H10C	1	/P	Plug, Spark (Champion)

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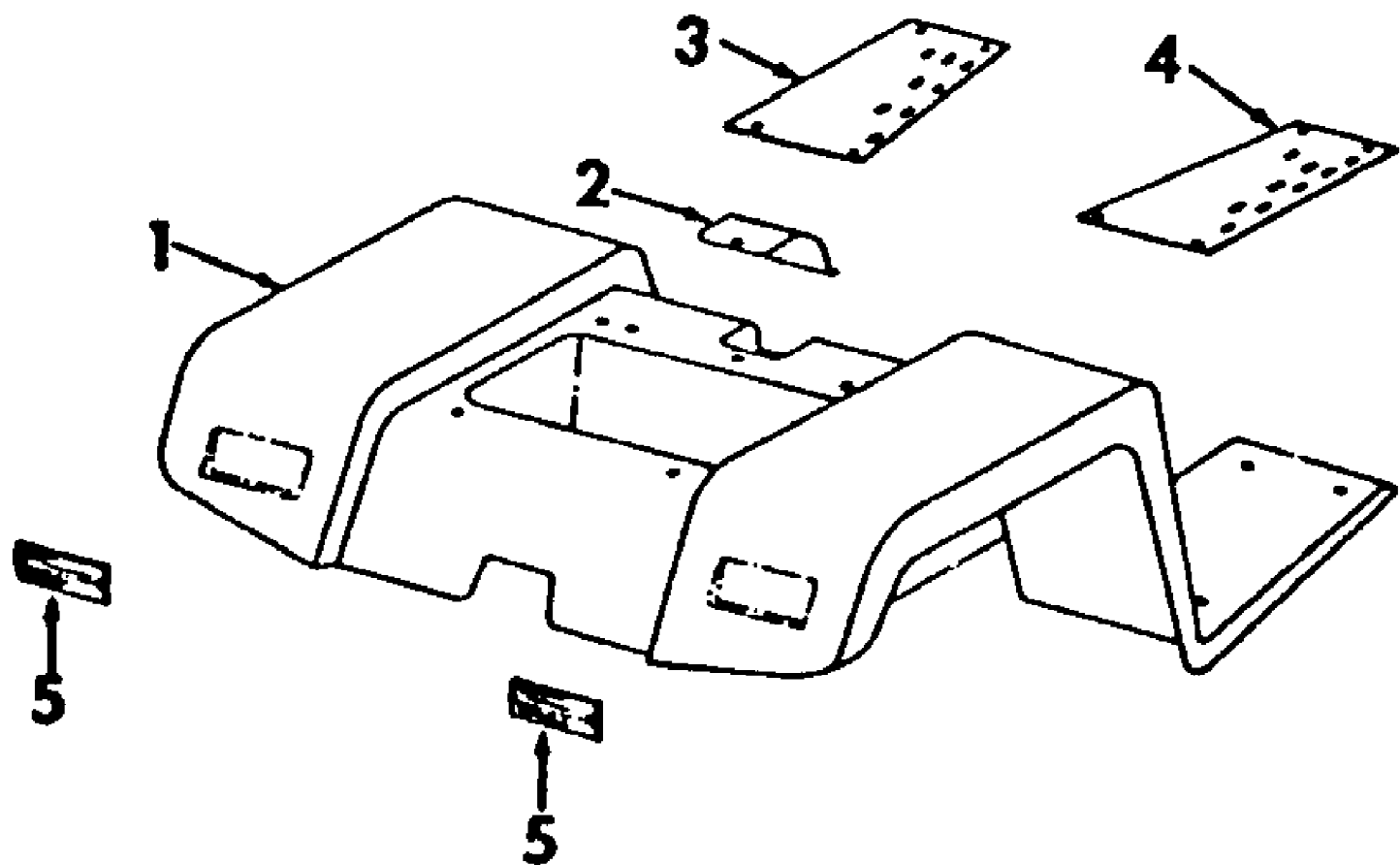
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Ref #	Part Number	Qty	S/P/F	Description
106	KH-238057	1	S	Kit, Hi-Tension Spark Plug Lead
107		1		Motor Generator (For components see list of parts under details of motor generator)
	710-0376	2	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-23060-R1	2		Washer, 5/16 Znd Int Tooth Lock
108	KH-235373	1		Bracket, Motor Generator Mounting
		2		Screw, 3/8-16 X 1-1/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
		2		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
	KH-231149	1/AR		Shim, Mounting Bolt
	~NLA	1/AR		Shim, Mounting Bolt
109	KH-231273	1	S	Brace, Motor Generator Adjusting
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-24840-R1	1		Screw, 3/8-16 X 7/8 Znd Hex Hd Cap
		1		Washer, 5/16 Med Lock (Common Hardware, Purchase Locally)
	IH-138542	1		Washer, 3/8 Int Tooth Lock
	IH-20893-R1	1		Washer, 11/32 X 1 X 11 Ga C-Z
		1		Washer, 5/16 C-Z Int Tooth Lock (Common Hardware, Purchase Locally)
110	KH-231278	1	S	Pulley, Motor Generator Drive
111	IH-401960-R1	1		Belt, Motor Generator Drive
112	IH-393840-R91	1		Muffler w/Clamp, Exhaust (Engines w/out noise suppression)
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-0119	1	S	Washer, 5/16 Znd Med Lock
		1		Washer, 5/16 X 3/4 X .062 C-Z (Common Hardware, Purchase Locally)
113	KH-235692	1	/P	Tube, Exhaust Muffler (Engines w/out noise suppression)
	KH-X-400-72	1	S	Spacer, Pipe
114	KH-237679	1	/P	Baffle, Heat (Engines w/out noise suppression)
	~NLA	1		Baffle, Heat (Engines w/noise suppression)
115	~NLA	1		Angle, Hanging Strap
116	IH-59365-C1	1		Muffler, Exhaust (Engines w/noise suppression)
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-0119	1	S	Washer, 5/16 Znd Med Lock
		1		Washer, 5/16 X 3/4 X .062 C-Z (Common Hardware, Purchase Locally)
117	~NLA	1		Nipple, 1 X 1-1/4 Pipe (Engines w/noise suppression)
118	IH-681797-C1	1		Clamp, Muffler

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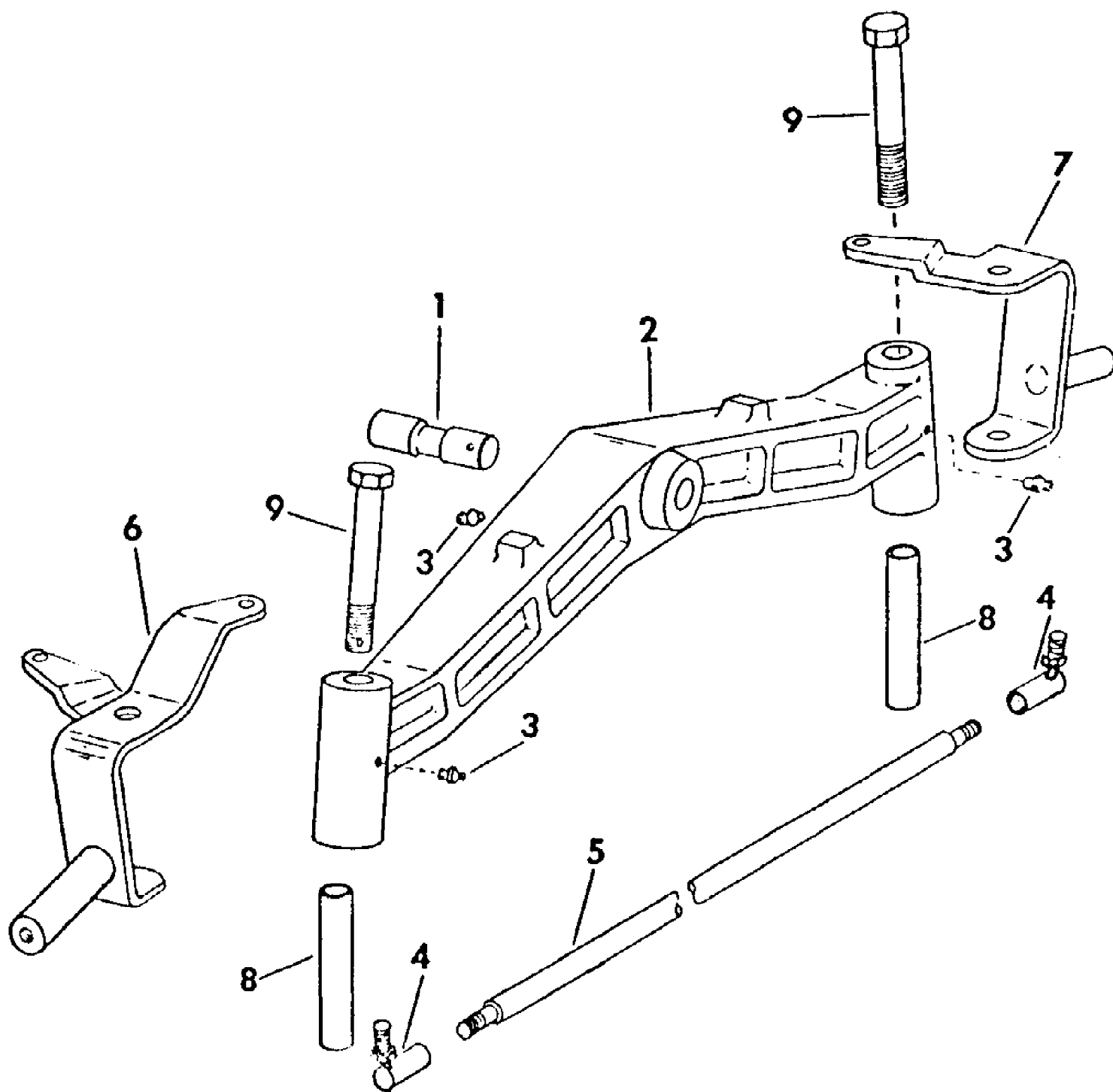
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Ref #	Part Number	Qty	S/P/F	Description
		1		Bolt, 3/8-16 X 1-1/4 Znd Sp Nk Crg (Common Hardware, Purchase Locally)
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
	KH-47-004-01	1	S	Kit, Engine Gasket Gasket, Air Horn
	KH-235757	1	/P	Gasket, Bearing Plate
	KH-235070	3		Gasket, Bearing Plate
	KH-52-041-11	1	S	Gasket, Breaker Cover
	KH-235025	1	S	Gasket, Camshaft Cover
	KH-271030	1	/P	Gasket, Carburetor
	KH-47-041-15	1	/P	Gasket, Cylinder Head Gasket, Exhaust
	KH-235353	1	/P	Gasket, Oil Pan
	KH-41-041-03	1	/P	Gasket, Oil Pan
	KH-230071	1		Gasket, Pump Pad
	KH-230048	1	/P	Gasket, Valve Cover
	KH-275144	1	/P	Gasket, Valve Cover Gasket, Oil Fill Tube
	KH-231032	1	/P	Seal, Breather
	KH-237419	1	S	Package, Cylinder Head Air Baffle
	KH-236676	1		Baffle
	KH-237677	1	/P	Baffle Instructions
		10		Nut (Common Hardware, Purchase Locally)
	710-0376	1	/P	Screw
	IH-20153-R1	4		Screw
	KH-X-400-72	1	S	Spacer
	KH-X-400-71	5	S	Spacer
	KH-237277	5	/P	Stud
		5		Washer (Common Hardware, Purchase Locally)



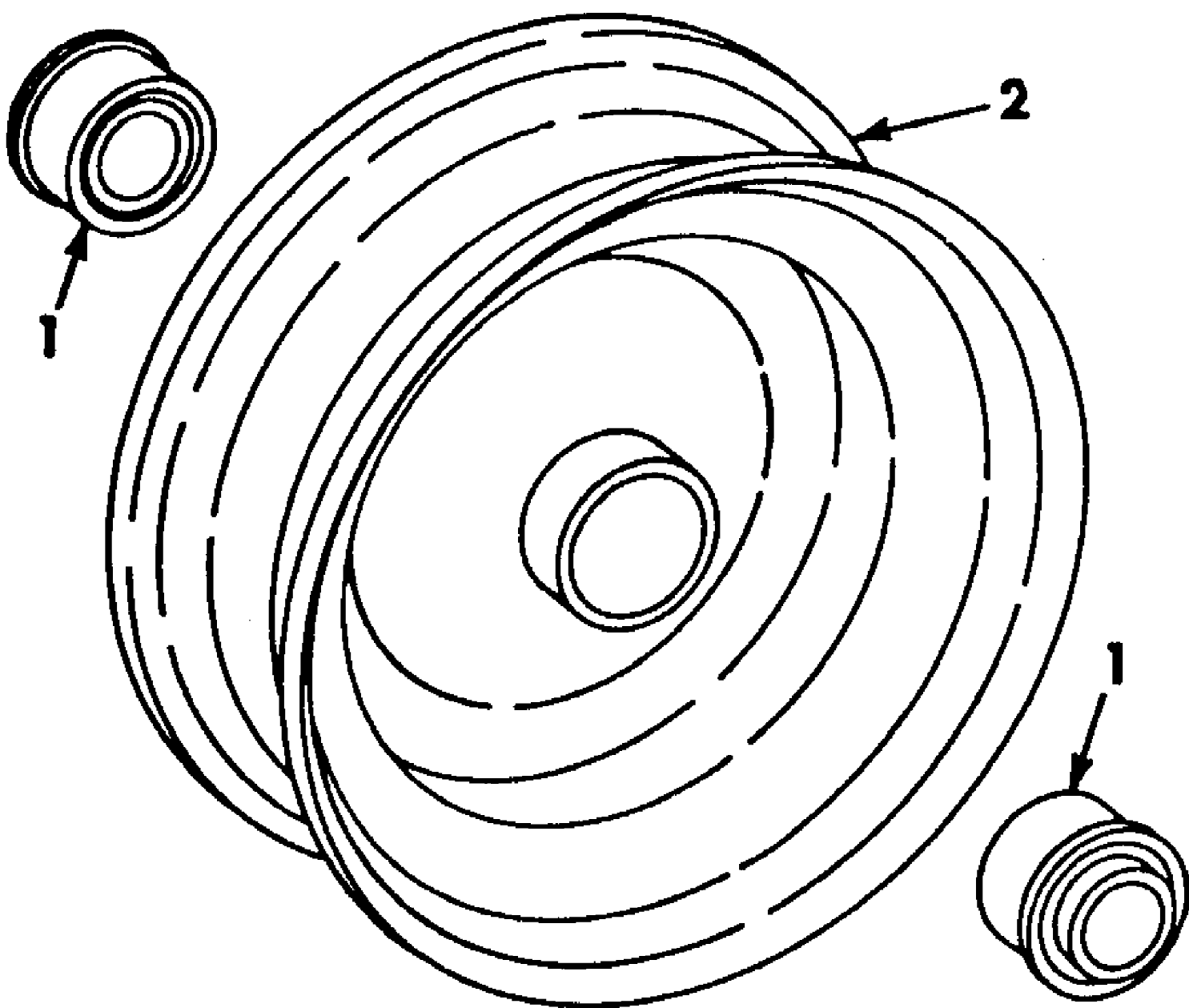
Fender & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-545474-R2	1		Fender Assy
	710-3038	4	/P	Screw, 5/16-18 X 7/8 Znd Hex Hd Cap
	736-0275	3	S	Washer, 11/32 X 11/16 X 16 Ga C-Z
	IH-23060-R1	1		Washer, 5/16 X 19/32 C-Z Int Tooth Lock
2		1		Not used in this application
3	~NLA	1		Tread, Platform LH
	710-3055	4		Screw, 5/16-18 X 5/8 C-Z Slit-Truss-Hd Mach
4	~NLA	1		Tread, Platform RH
	710-3055	4		Screw, 5/16-18 X 5/8 C-Z Slit-Truss-Hd Mach
5	730-3000	2	S	Reflector
		4		Screw, 8-32 X 1/2 Pan Hd Cross Recess Mach (Common Hardware, Purchase Locally)
	IH-121841	4		Washer, No. 8 Med Lock
	712-0142	4	/P	Nut, 8-32 Hex



Front Axle & Connections

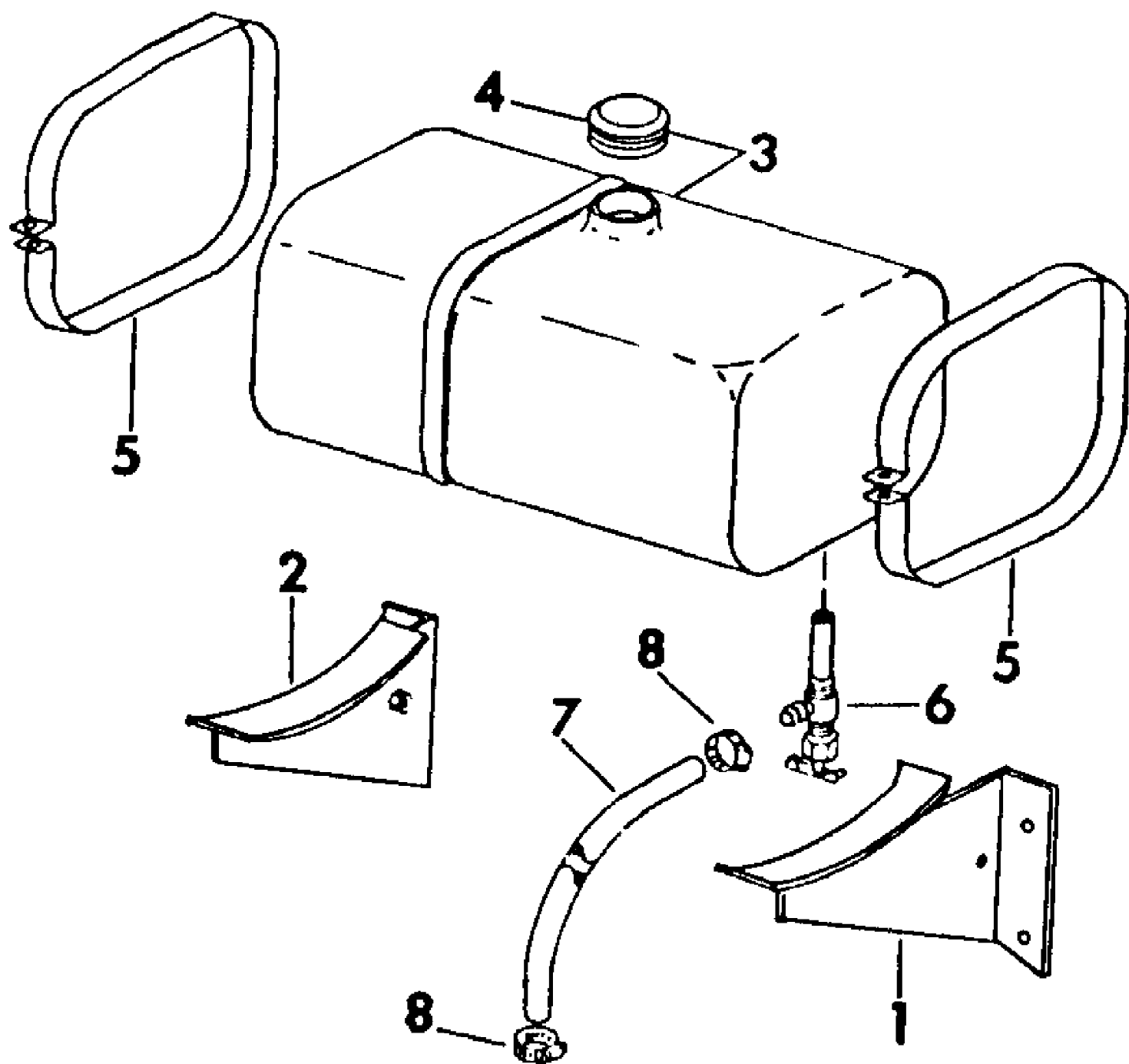
Ref #	Part Number	Qty	S/P/F	Description
1	IH-384626-R3	1	S	Pin, Front Axle Pivot
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hv Coiled Spring
2	759-3270	1		Axle, Front
3	737-3000	3	S	Fitting, 3/16 Drive Type Str Lube
4	723-3000	4	S	Joint Assy, Drag Link Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
5	711-3018	1	/P	Rod, Tie
	712-3001	2	S	Nut, 3/8-24 Hex
6	IH-544212-R1	1		Knuckle Assy, Steering LH
	IH-24839-R1	1	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		1		Washer, 13/32 X 1-1/2 X 11 Ga (Common Hardware, Purchase Locally)
7	IH-544217-R1	1		Knuckle Assy, Steering RH
	IH-24839-R1	2	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		2		Washer, 13/32 X 1-1/2 X 11 Ga (Common Hardware, Purchase Locally)
8	750-3002	2	S	Spacer, Steering Knuckle
9	710-3020	2	/P	Bolt, Steering Knuckle
	712-3012	2	S	Nut, 1/2-20 Znd Thick Slit
		2		Pin, 3/32 X 1 C-Z Cot (Common Hardware, Purchase Locally)



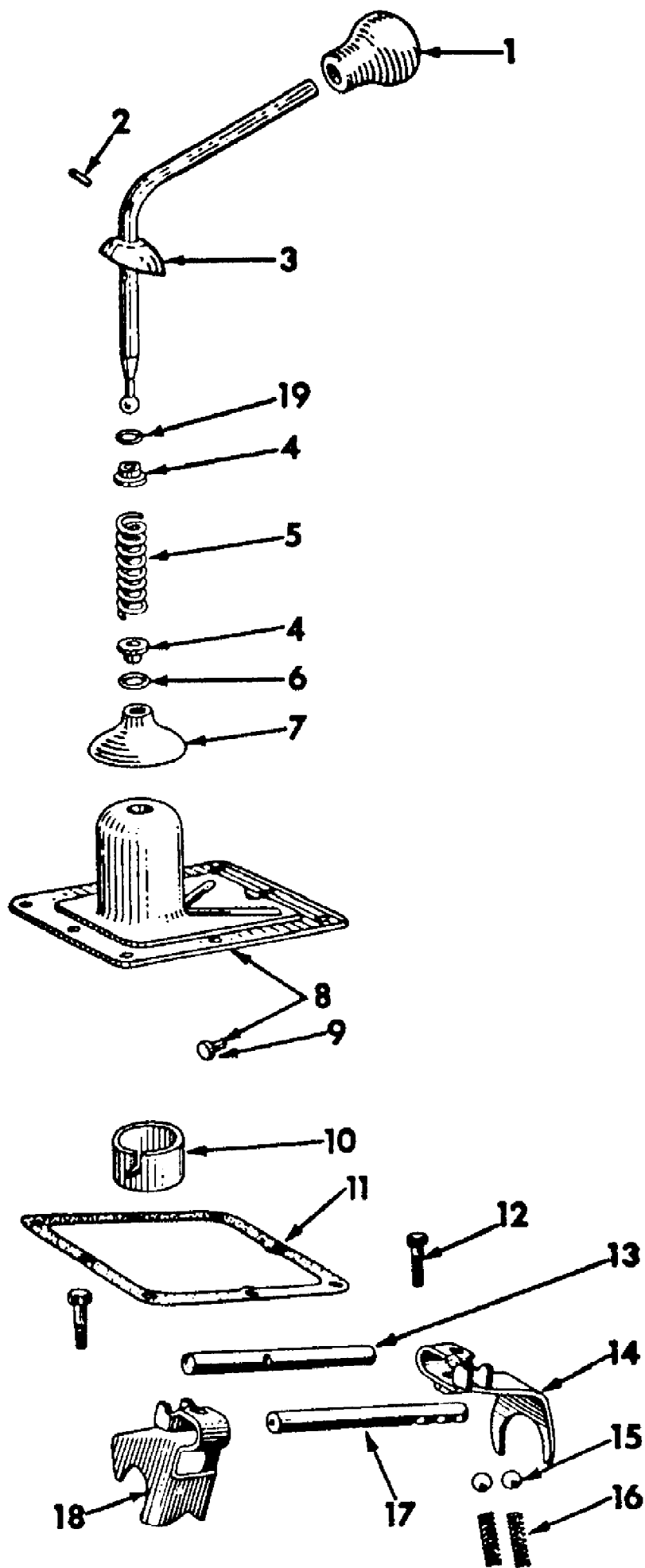
108
Front Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-384881-R93	4	S	Bearing Assy, Front Wheel Ball
2	IH-386188-R92	2	/P	Wheel Assy, Front -4.00/8 Rim for 4.80-8 Tires
	IH-545730-R2	2	/P	Wheel Assy, Front 5.38/8 Rim for 16 X 6.50-8 Tires
	734-0255	2	S	Valve, TR-413 Tubeless Type



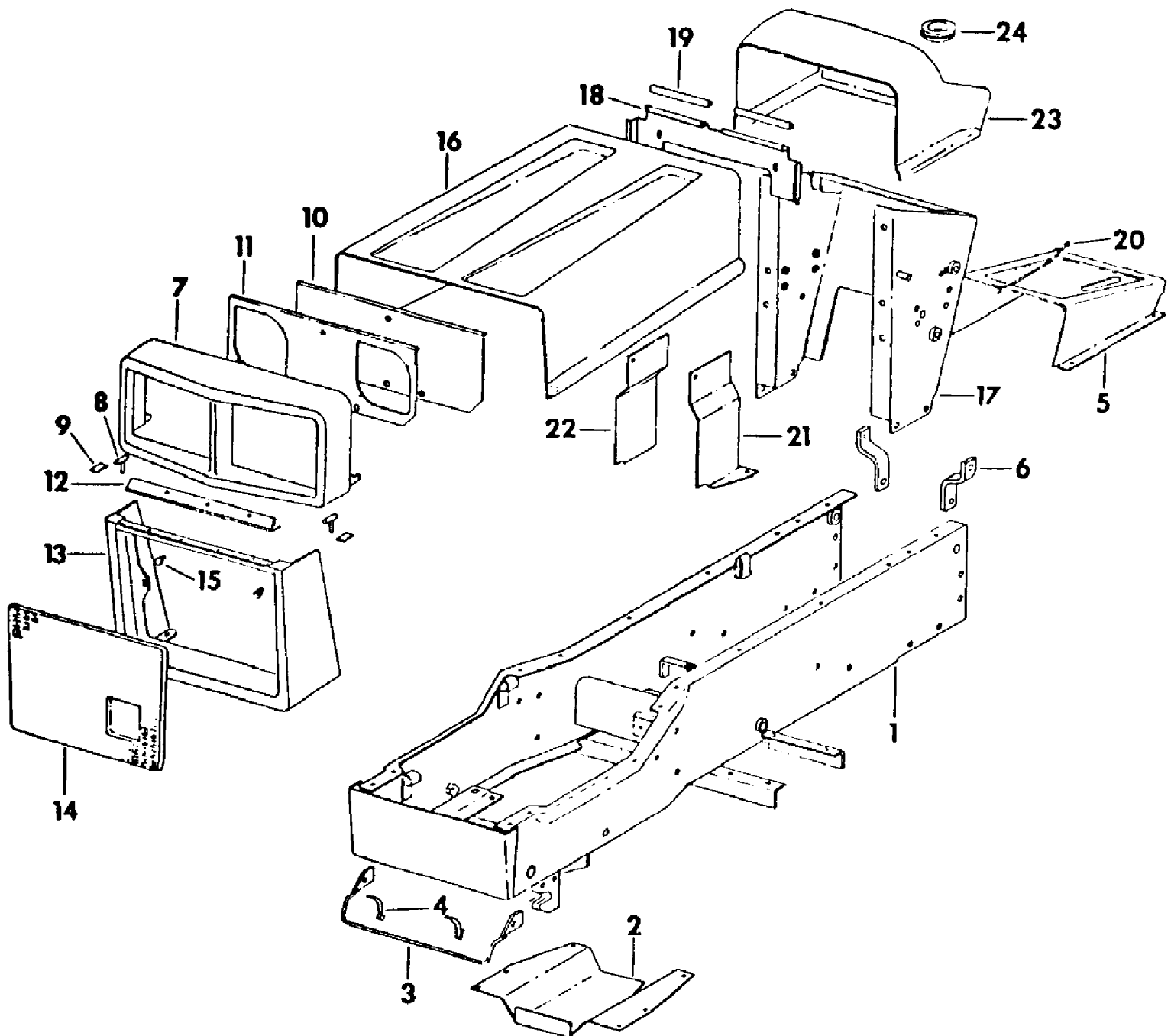
Ref #	Part Number	Qty	S/P/F	Description
1	IH-547732-R1	1		Bracket Assy, Tank LH
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
2	~NLA	1		Bracket Assy, Tank RH
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
3	KH-235935	1	S	Tank w/Filler Cap, Fuel
4	KH-236655	1	/P	Cap, Fuel Tank Filler
5	KH-A-236942	2	/P	Strap, Fuel Tank
		2		Screw, 1/4-20 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	IH-20244-R1	2		Nut, 1/4-20 Znd Nylon Insert
6	751-3015	1	S	Valve, Shutoff
7	IH-548054-R1	1	S	Line, Fuel
8	IH-210511-R1	2		Clamp, 1/2 Inch Dia Type E Hose



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Gear Shift Mechanism

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-401466-R1	1	/P	Knob, Shift Handle
2	715-0147	1	/P	Pin, Gear Shift Swivel Spring Retainer
3	IH-544135-R1	1		Lever Assy, Gear Shift
4	703-0915	2	/P	Retainer, Gear Shift Swivel Spring
5	732-3041	1	/P	Spring, Gear Shift Lever
6	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16 (Gear shift lever)
7	703-0916	1	/P	Shield, Gear Shift Lever
8	IH-364065-R21	1		Housing Assy, Gear Shift Lever
	IH-25653-R1	8		Screw, 5/16-18 X 1/2 Hex Hd Cap
9	711-3131	1	/P	Pin, Gear Shift Lever Swivel Stop
10	IH-351547-R1	1		Guide, Gear Shift Lever
11	IH-351546-R1	1	S	Gasket, Gear Shift Lever Housing
12	IH-351543-R2	2	/P	Screw, Shifter Fork
		2		Washer, 5/16 Med Lock (Common Hardware, Purchase Locally)
13	IH-352774-R3	1		Rod, Second & Third Gear Shifter
14	IH-355601-R92	1		Package, Second & Third Shifter Fork Service
15	741-0359	2	/P	Ball, 3/8 Cr-Stl Grade 3 (Gear shifter poppet)
16	732-0424	2	/P	Spring, Gear Shifter Poppet
17	IH-352770-R3	1		Rod, First & Reverse Gear Shifter
18	IH-355600-R93	1		Package, First & Reverse Shifter Fork Service
19	721-0184	1	/P	O-Ring, 1/2 X 5/8 X 1/16



108
Hood, Grille & Frame

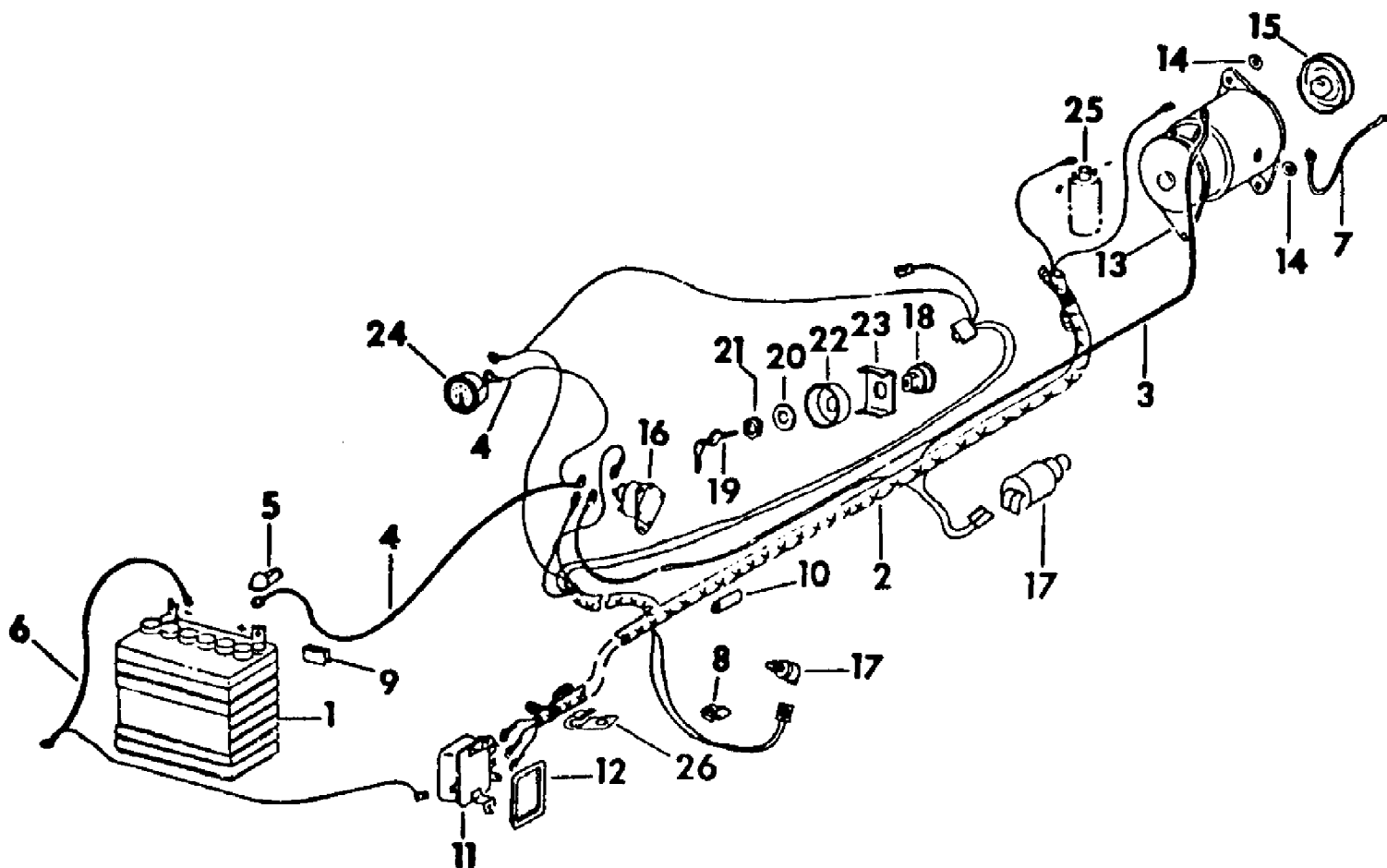
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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy
2	IH-61504-C1	1		Shield, Frame Lower
	IH-172415	6	S	Screw, 12-24 X 1/2 Znd Hex Hd Tap
		6		Washer, No. 12 C-Z Ext Tooth Lock (Common Hardware, Purchase Locally)
3	IH-544170-R1	1		Hitch Assy, Quick
	711-3010	2	S	Pin, 3/8 X 1-3/32 C-Z Rod End
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
	738-3001	2	S	Bolt, Implement Mtg Shoulder
	736-0272	2	S	Washer, Implement Mtg
4	IH-402344-R3	2	S	Spring, Latch
5	IH-548640-R2	1		Cover w/Product Graphic, Frame
	710-3007	4	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
6		1		Not used in this application
7	IH-61294-C1	1	S	Grille, Hood Extension
		1		Screw, 5/16-18 X 5/8 C-Z Hex Hd Tap (Common Hardware, Purchase Locally)
8	IH-545522-R1	2	S	Bolt Assy, Tee
	736-0463	2	S	Washer, 9/32 X 5/8 X .065 C-Z
		2		Nut, 1/4-20 Nylon Hex Lock (Common Hardware, Purchase Locally)
9	~NLA	2		Bumper, Grille
10	~NLA	2		Panel, Grille
11		1		Panel, Headlight (Refer to electric lighting attachment listing)
12	IH-545508-R1	1	S	Hinge, Hood Pivot
		4		Screw, 5/16-18 X 5/8 C-Z Hex Hd Tap (Common Hardware, Purchase Locally)
		5		Screw, 5/16-18 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
13	~NLA	1		Housing, Grille
	710-0514	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	IH-614452-R1	4	S	Washer, 13/32 X 1-1/4 X 11 Ga C-Z
14	IH-545510-R1	1		Insert, Grille
15	IH-391347-R2	2	/P	Spring, Hold Down
16	~NLA	1		Hood Assy
17	~NLA	1		Pedestal Assy, Instrument Panel
	~NLA	1		Plug, 23/32 Button (For tractors w/electric lighting)
	710-3000	4	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
	IH-138542	1		Washer, Int Tooth Lock
	736-0169	3	S	Washer, 3/8 Reg Lock
18	IH-544188-R1	1		Support, Rear Hood
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
19	IH-544189-R1	2		Bumper, Hood
20	IH-544190-R1	1		Latch, Hood LH
	IH-544191-R1	1		Latch, Hood RH
	712-0429	2	S	Nut, 5/16-18 Hex Lock

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Hood, Grille & Frame

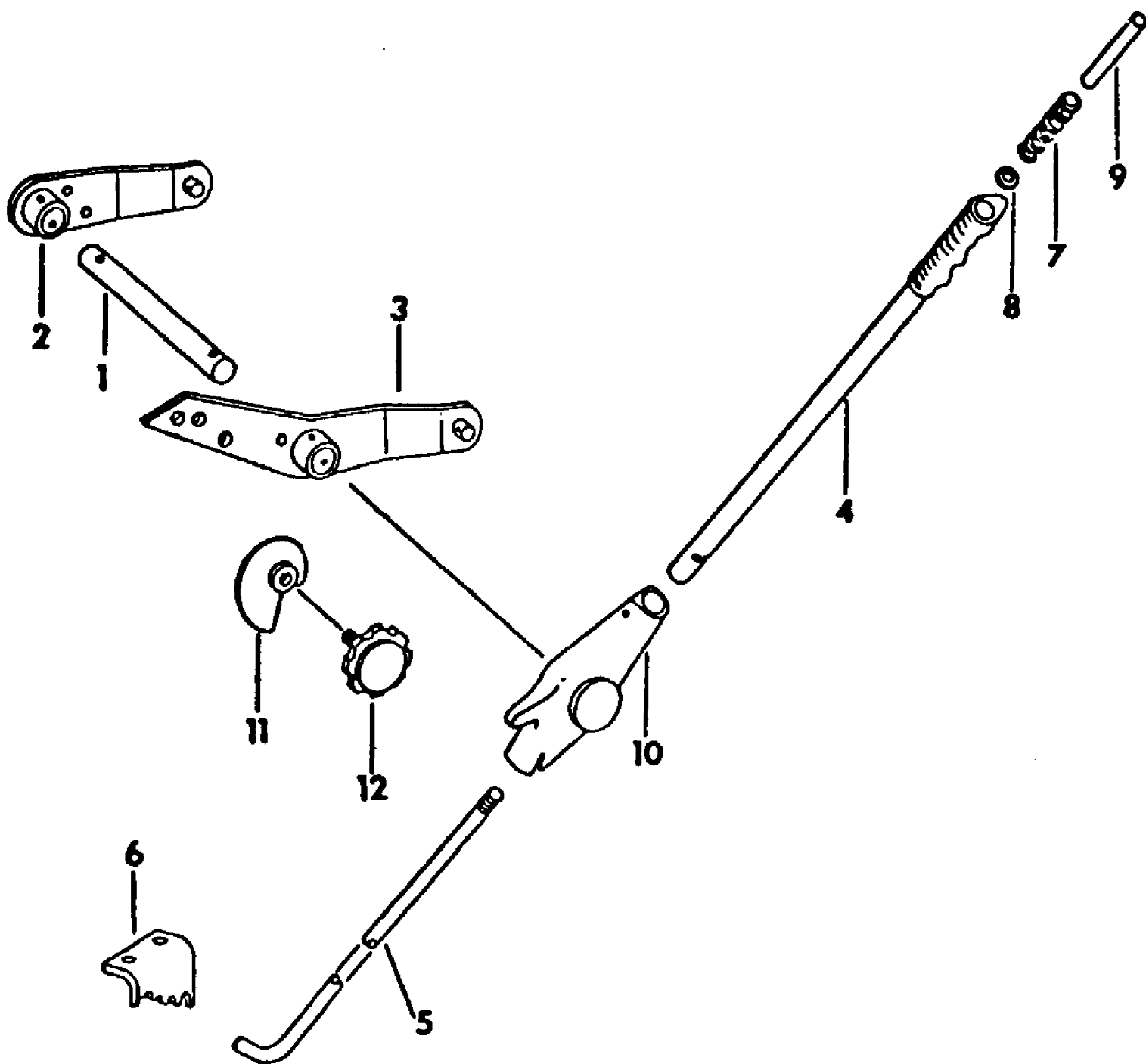
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Ref #	Part Number	Qty	S/P/F	Description
21	IH-544192-R1	1		Panel, Extension LH
		1		Screw, 1/4-20 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	710-3007	1	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
22	IH-544193-R1	1		Panel, Extension RH
		1		Screw, 1/4-20 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	710-3007	1	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
23	IH-544172-R1	1		Cowl, Instrument Panel
24	IH-384908-R1	1		Grommet, Instrument Panel



Ignition & Starting

Ref #	Part Number	Qty	S/P/F	Description
1	IH-PRLU	1	S	Battery, IH Low Maintenance, 12 Volt
2	IH-56286-C91	1	S	Cable Harness Rework Package
3	IH-545720-R1	1		Cable, Magneto Switch to Generator A Terminal
4	IH-545721-R3	1		Cable, Battery (Positive)
	710-0451	1	/P	Bolt, 5/16 X 3/4 Znd Sq Nk Crg
	736-0119	1	S	Washer, 5/16 Znd Reg Lock
	712-0267	1	S	Nut, 5/16-18 Znd Hex
5	IH-364910-R1	1		Cover, Battery Terminal
6	IH-55162-C1	1		Cable, Battery Neg Terminal to Ground (Replaces IH-545755-R1)
		1		Bolt, 1/4 X 3/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally)
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
	736-0329	1	S	Nut, 1/4-20 Znd Hex
7	IH-545722-R1	1		Cable, Engine to Ground
8	~NLA	1		Clip, Safety Starting Switch Cable
9	~NLA	1		Grommet, Seat Support Edge
10	IH-549293-R1	1		Grommet, Frame Edge
11	IH-545130-R92	1	S	Regulator, Voltage
12	~NLA	1		Gasket, Voltage Regulator
		2		Bolt, 1/4-20 X 1/2 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
	736-0329	2	S	Washer, 1/4 Znd Reg Lock
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
13		1	F	Starter Generator Assy (Delco Remy)
	710-0376	2	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-23060-R1	2		Washer, 5/16 Znd Int Tooth Lock
14	KH-231149	1/AR		Shim, Starter-Generator Mtg Bolt, .005
	~NLA	1/AR		Shim, Starter-Generator Mtg Bolt, .010
15	KH-231278	1	S	Pulley, Starter-Generator Drive
16	725-3001	1	S	Switch, Magnetic
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
	712-0267	2	S	Nut, 5/16-18 Znd Hex
	712-0349	1	/P	Nut, 10-32 Znd Hex
	736-0722	1	S	Washer, No. 10 Znd Lock
	736-0222	2	S	Washer, 1/4 Ext Tooth Lock
		2		Nut, 1/4-20 Hex (Common Hardware, Purchase Locally)
17	725-3038	2	S/F	Switch Assy, Neutral Starting (1 for starting)
18	IH-60736-C2	1	S	Switch w/Keys, Battery Ignition Key Start
19	IH-382458-R2	1	S	Key, Ignition Switch
20	IH-375431-R1	1		Washer, Battery Ignition Switch
21	IH-365502-R1	2		Nut, Battery Ignition Switch
22	IH-402238-R1	1		Socket, Ignition Switch
23	IH-402239-R1	1		Retainer, Ignition Switch
24	725-3023	1	S	Indicator, Charge
25		1		Coil (Refer to engine listing)
26	726-3015	1	S	Clip, Right Front Fender Mtg Screw Cable

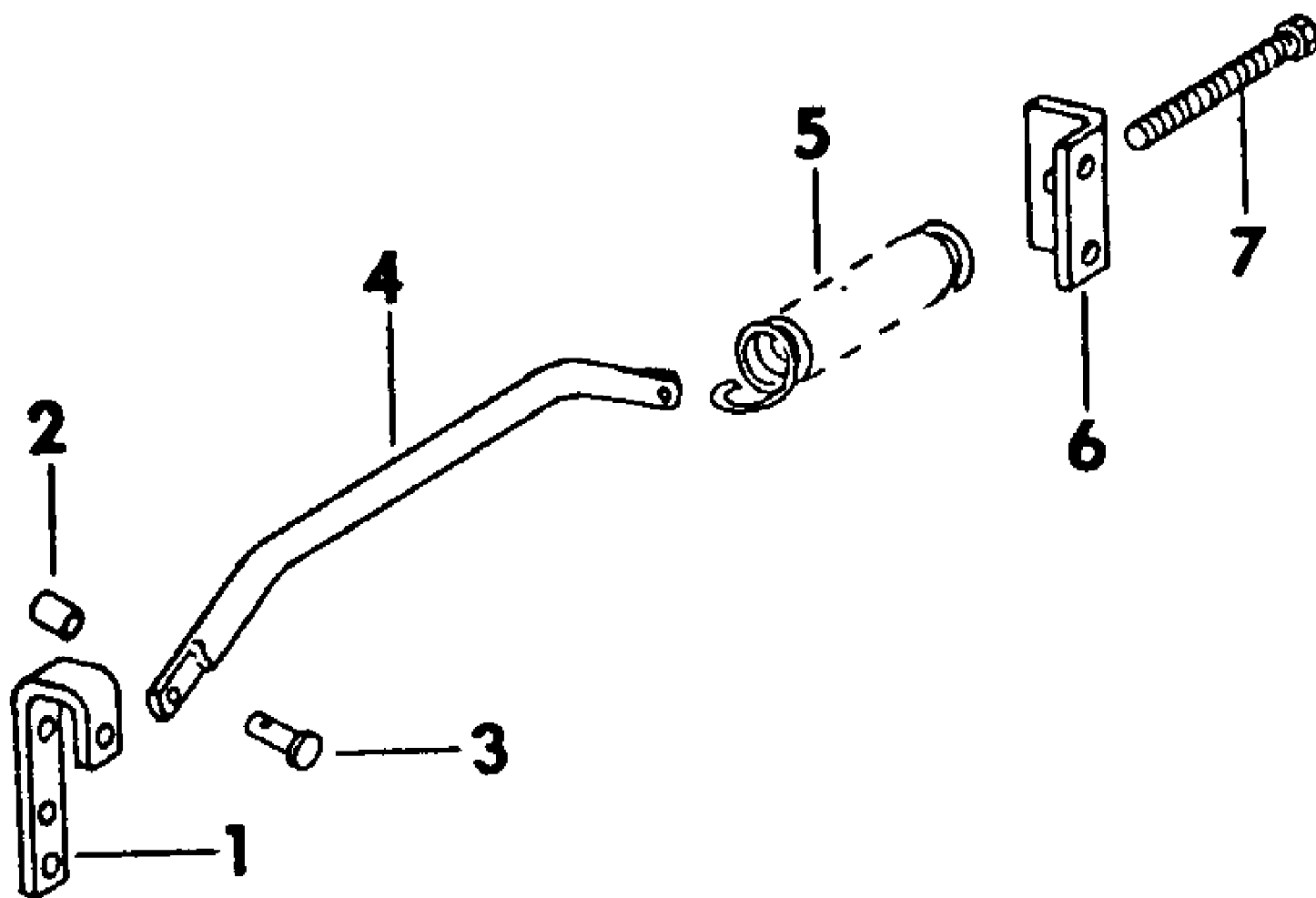


Implement Handle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-544194-R1	1		Rockshaft
2	IH-544195-R1	1		Arm Assy, Lift LH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
3	IH-545627-R1	1		Arm Assy, Lift RH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
4	IH-544208-R1	1		Handle Assy, Lift
	IH-401448-R1	1		Grip, Handle
	IH-401449-R1	1		Lock Assy, Release
5	IH-549155-R1	1		Rod Assy, Handle Release
6	759-3039	1	/P	Ratchet, Lift Handle
	710-0514	2	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	IH-21622-R1	2		Nut, 3/8-16 Znd Nylon Insert Lock
7	732-3005	1	S	Spring, Rod Return
8	736-3009	1	/P	Retainer, Spring
9	IH-401456-R2	1		Pin, Release Rod
10	IH-544201-R1	1		Hub, Lift Handle
	IH-617942-R1	1		Pin, 5/16 X 2-1/4 Hv Coiled Spring
	IH-19689-R1	1	S	Pin, 1/4 X 1-1/4 Coiled Spring
11	IH-544202-R2	1		Cam Assy, Lift Handle Stop
12	IH-544205-R1	1		Knob, Torque
	IH-178374-R1	2	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z

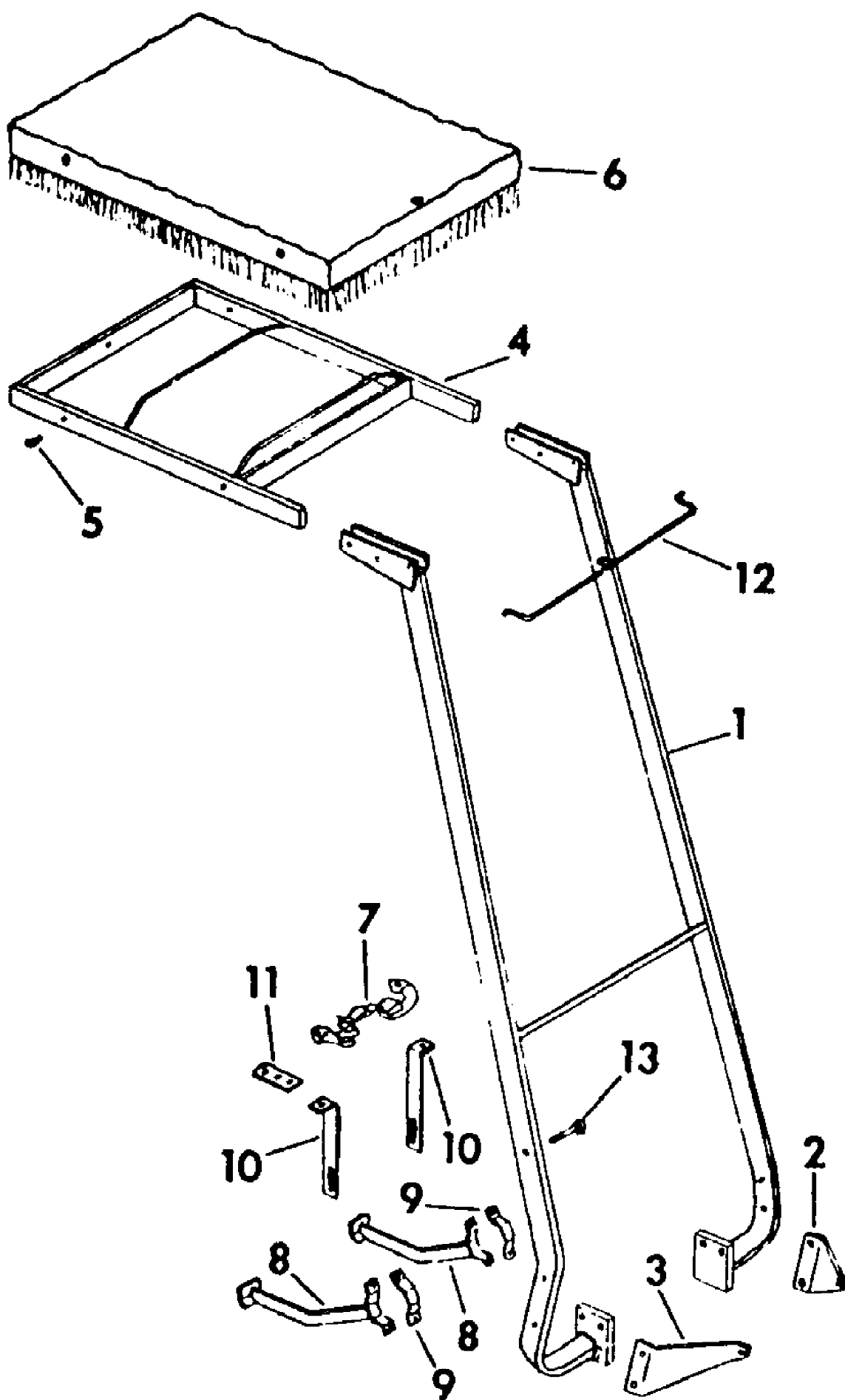
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Implement Handle Helper Spring

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Implement Handle Helper Spring

Ref #	Part Number	Qty	S/P/F	Description
	IH-548380-R92	1		Parts Accessory, Implement Handle Helper Spring
1	IH-548381-R1	1		Lever, Helper Spring
	710-3038	2	/P	Screw, 5/16-18 X 7/8 Znd Hex Hd Cap
	712-0267	2	S	Nut, 5/16-18 Znd Hex
2	IH-878986-R1	1		Spacer, 1/4 X 5/8 Std Pipe
3	IH-378484-R1	1		Pin, 5/16 X 1-7/8 Znd Std Hd
	736-0160	1	S	Washer, 17/32 X 1 X 16 Ga C-Z
	714-0474	1	S	Pin, 1/8 X 5/8 C-Z Cot
4	IH-548382-R1	1		Rod, Helper Spring
5	IH-485298-R1	1		Spring, Tension
6	IH-548383-R1	1		Bracket, Helper Spring
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
7	IH-485351-R1	1		Bolt, Adjustment



Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy, Lower
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Znd Hex Hd Cap
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	10	S	Washer, 3/8 Znd Med Lock
	712-0798	10	/P	Nut, 3/8-16 Znd Hex
2	~NLA	1		Bar, LH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
3	~NLA	1		Bar, RH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
4	IH-549232-R1	1		Frame Assy, Top
5	~NLA	6		Snap, Male
	IH-121841	6		Washer, No. 8 Znd Lt Lock
	712-0142	6	/P	Nut, 8-32 Znd Hex Mach Screw
6	~NLA	1		Top, Canopy
7	~NLA	1		Belt Assy, 53 Inch
		2		Bolt, 7/16-20 X 1.0 Cdp Hex Hd (Common Hardware, Purchase Locally)
		2		Washer, 7/16 Med Lock (Common Hardware, Purchase Locally)
		2		Nut, 7/16-20 Type 8 Hex (Common Hardware, Purchase Locally)
8	~NLA	2		Bracket Assy, Rear Axle
9	703-0222	2		Flange, Caliper Mtg
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	4	S	Washer, 3/8 Znd Med Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
10	~NLA	2		Bracket, Safety Belt
	710-3005	2	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .051 Znd
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
11	~NLA	1		Bar, Hitch
		1		Screw, 5/8-11 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0158	1	S	Washer, 5/8 Znd Med Lock

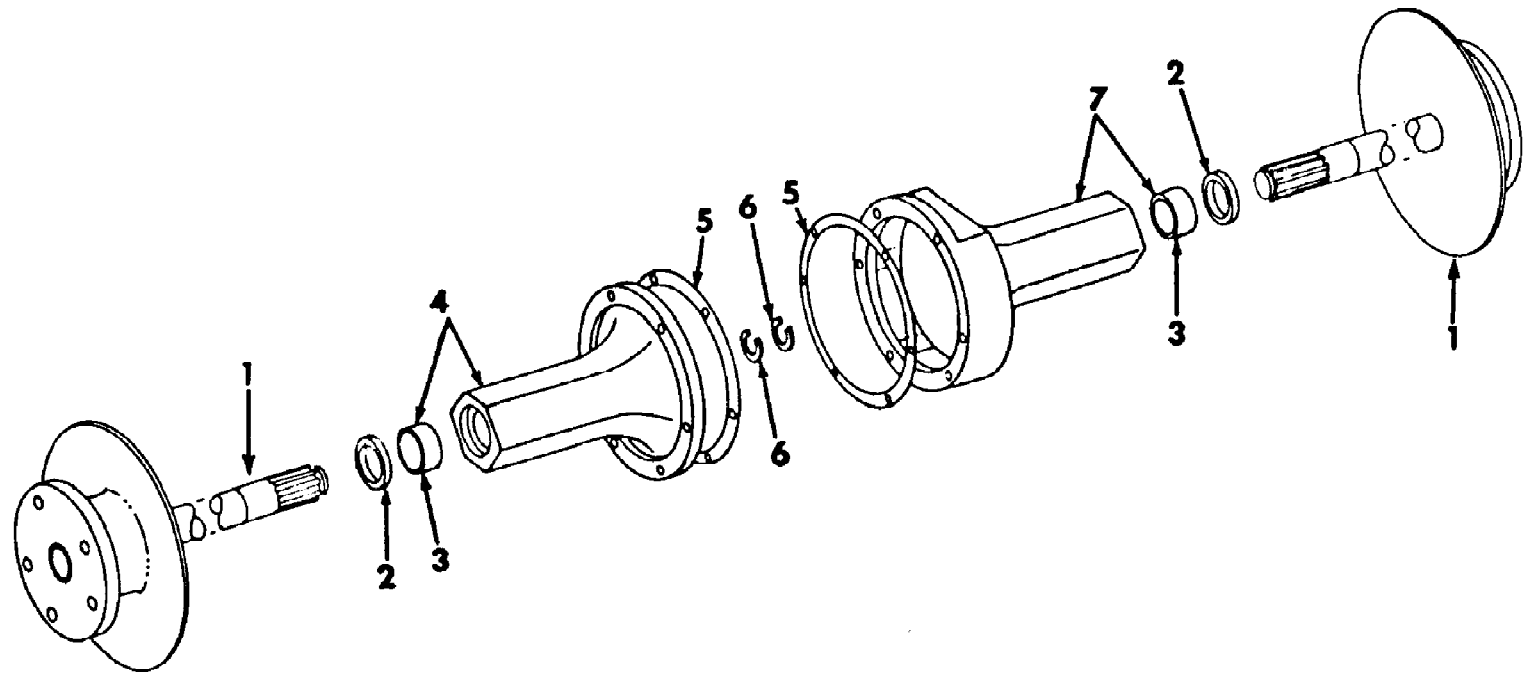
108
Protective Canopy

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Ref #	Part Number	Qty	S/P/F	Description
		1		Nut, 5/8-11 Znd Hex (Common Hardware, Purchase Locally)
	710-0514	1	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
12	~NLA	1		Rod Assy, Canopy Pivot
13	~NLA	1		Eyebolt
	IH-124824	2		Nut, 5/16-18 Hex Jam

108
Rear Axle

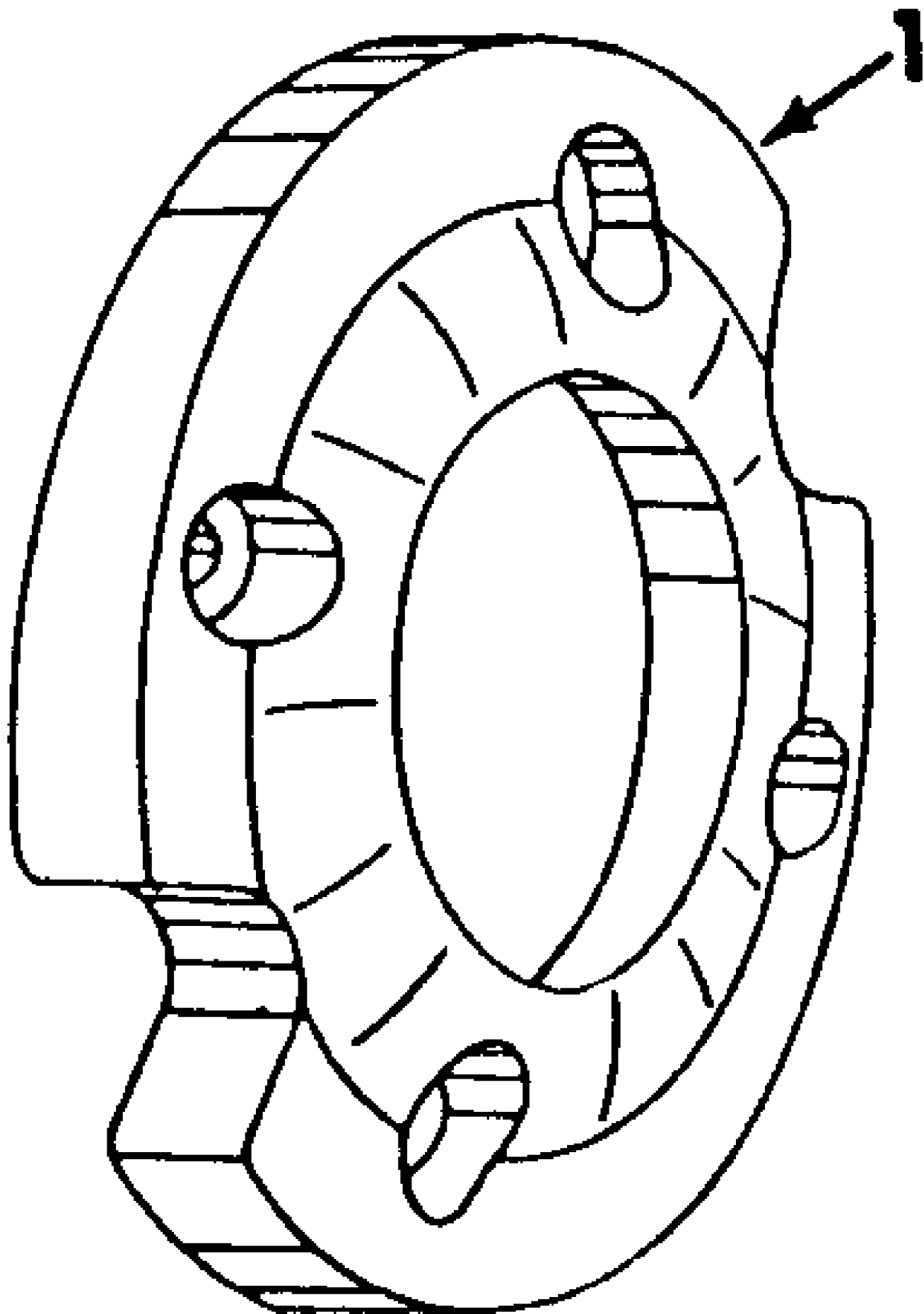
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Rear Axle

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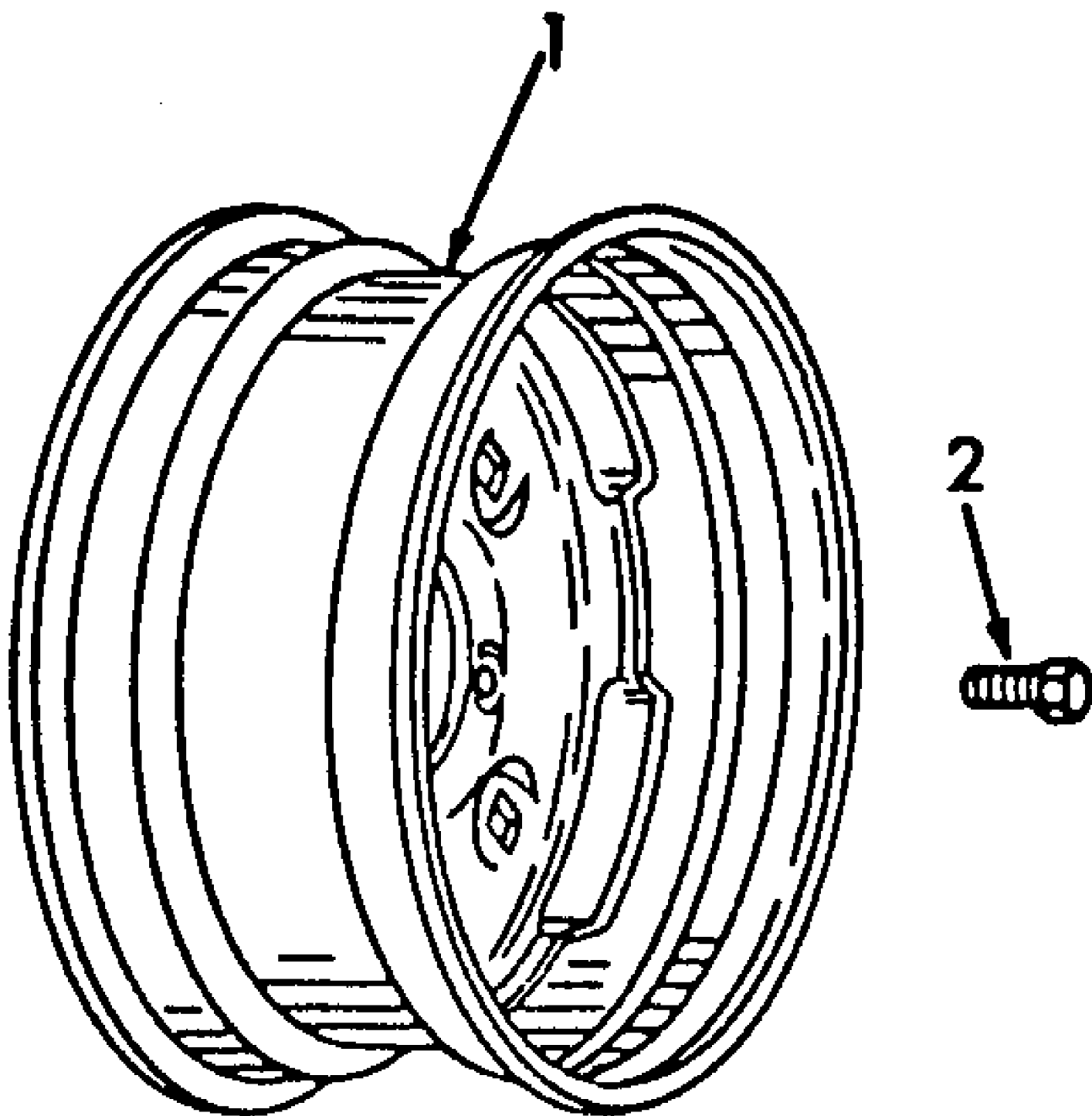
Ref #	Part Number	Qty	S/P/F	Description
1	IH-531180-R2	2	/P	Axle Assy, Rear
2	721-0187	2	S	Seal, Oil
3	741-0363	2	S	Bearing, Needle
4	IH-397322-R11	1		Carrier Assy, Rear Axle LH
	IH-24840-R1	4		Screw, 3/8-16 X 1 Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
5	721-3014	2	/P	Gasket, Carrier
6	IH-378066-R1	2		Ring, Retaining
7	703-0906	1	/P	Carrier Assy, Rear Axle RH
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Hex Hd Cap
	IH-21318-R1	2		Screw, 3/8-16 X 2-1/2 Hex Hd Cap



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Rear Wheel Weights

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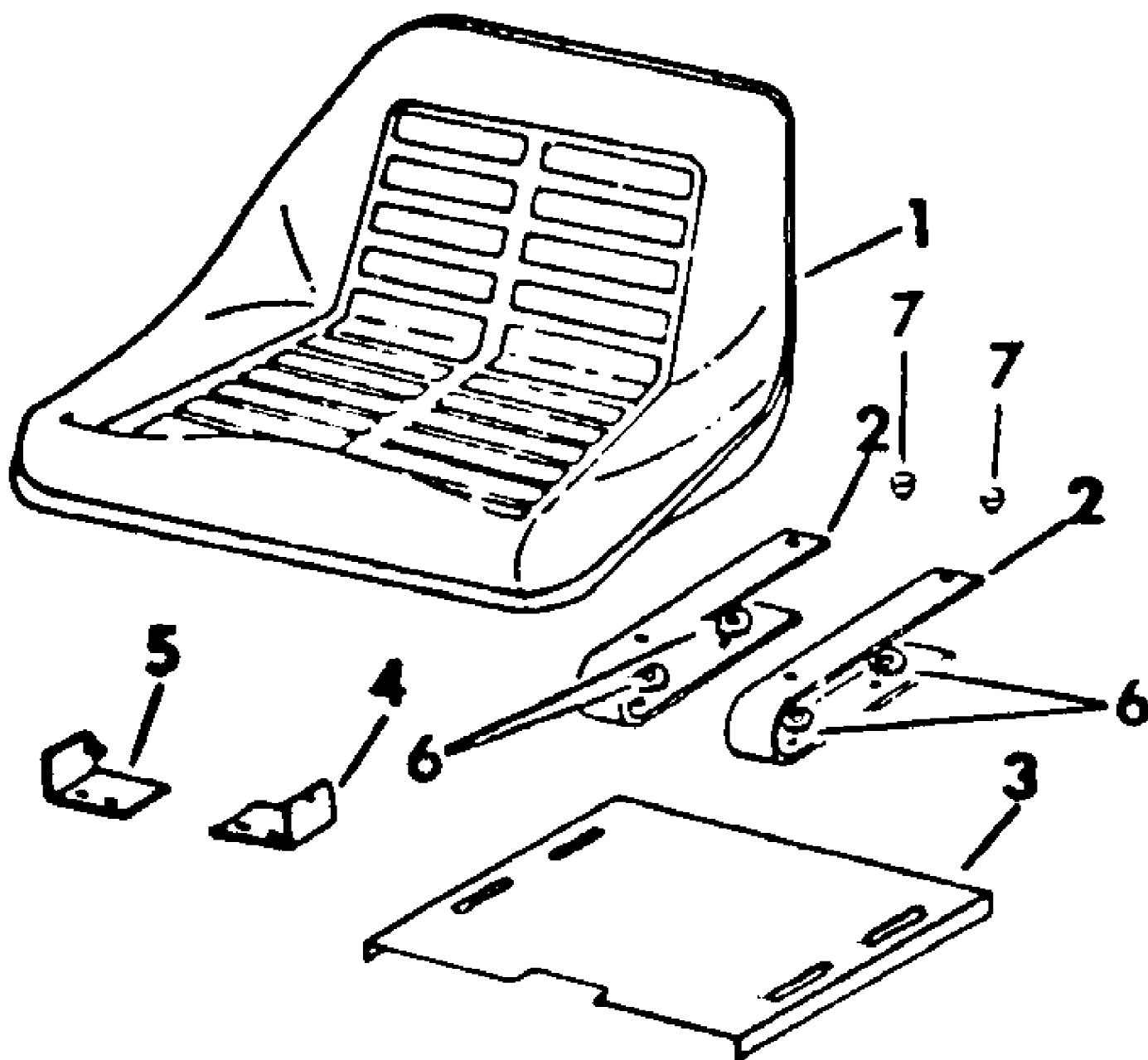
Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 5-3/4 Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 3-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex
	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 7-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 7 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex



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Rear Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-544007-R1	2	S	Wheel Assy, Rear w/5JA-12 Rim for 6.00-12 Tires
	734-3004	2		Wheel Assy, Rear w/7JA-12 Rim for 23 X 8.50-12 Tires
	IH-376189-R91	2	/P	Wheel Assy, Rear w/55A Rim for 6-12 Tires
	734-3013	2	S	Wheel Assy, Rear w/8-12 JA-12 Rim for 23 X 8.50-12 Tires
2	710-3027	10	/P	Bolt, Rear Wheel
	734-0255	2	S	Valve, TR-413 Tubeless Type



108
Seat & Support

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Ref #	Part Number	Qty	S/P/F	Description
1	759-3148	1	/P	Seat Assy
2	703-0068	2	/P	Spring, Dual
	710-0118	4	S	Screw, 5/16-18 X 3/4 Znd Hex Hd Cap
	736-0119	4	S	Washer, 5/16 Znd Med Spring Lock
3	703-0069	1		Cover, Dual Spring
	710-0376	4	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-3008	4	S	Washer, 11/32 X 3/4 X 11 Ga C-Z
	712-0267	4	S	Nut, 5/16-18 C-Z Hex
4	703-0070	1		Bracket Assy, Pivot LH
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Med Lock
5	703-0072	1		Bracket Assy, Pivot RH
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Med Lock
6	736-3070	4	/P	Washer, 11/32 X 1-1/2 X 11 Ga C-Z
7	IH-128509-H1	2		Bumper, Seat Support

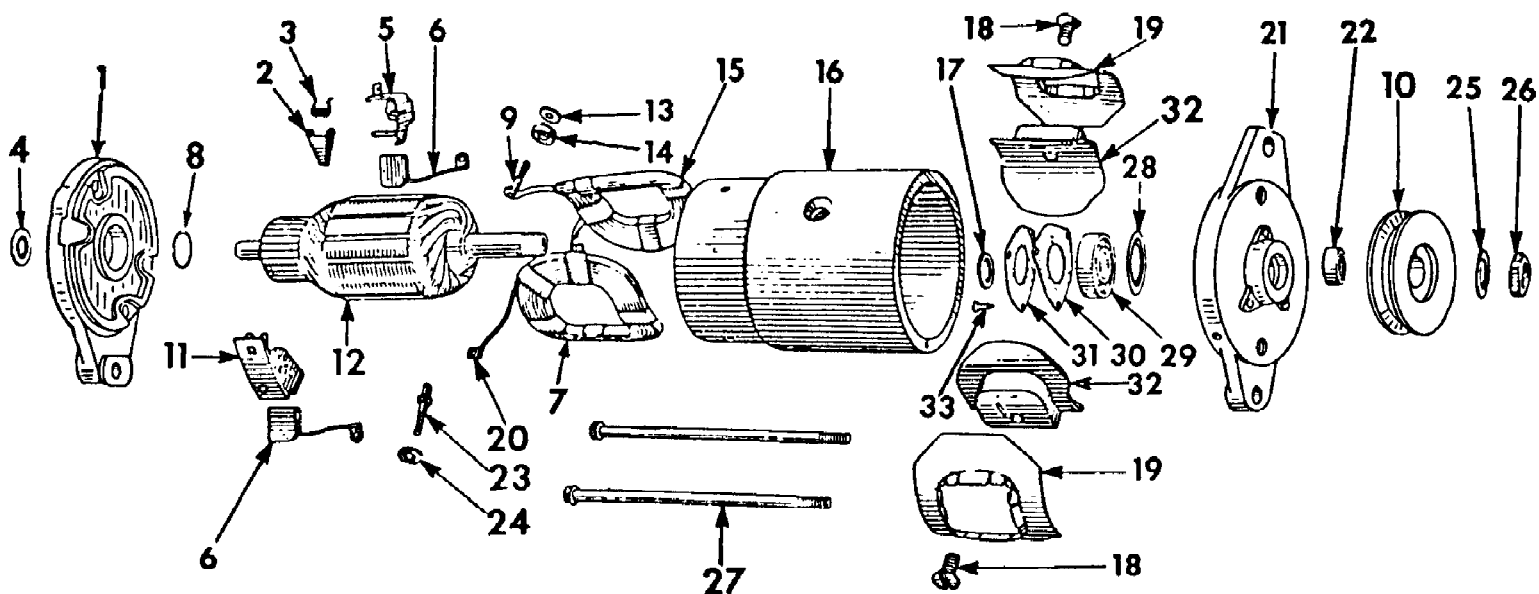
SERVICE ENGINES

1	KH-PA-46700D	Engine Assembly, Kohler K-241-A	1
2	KH-47-522-44	Engine Assembly, Short Block, Kohler C235604, 10 HP	1

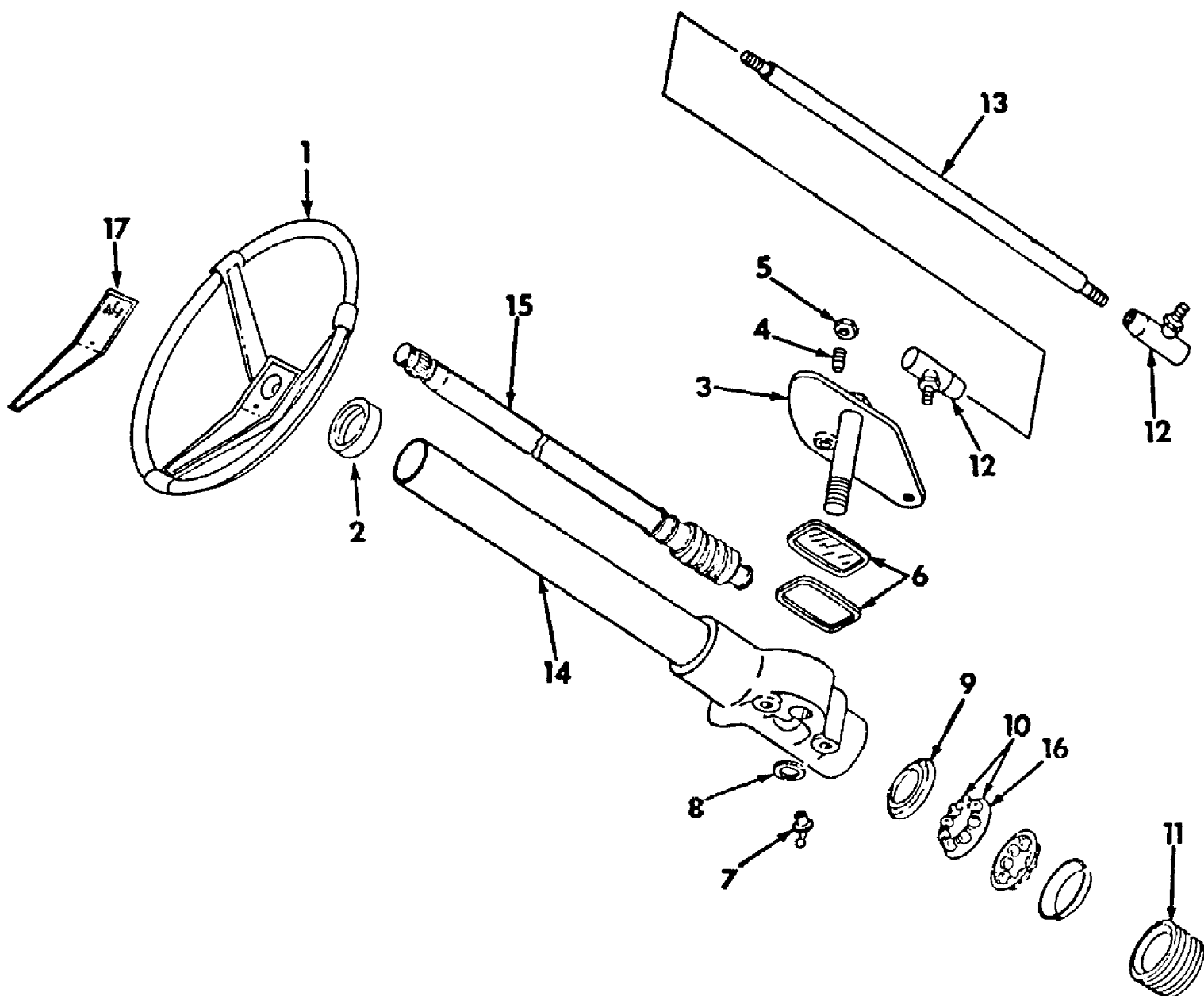
Ref #	Part Number	Qty	S/P/F	Description
1	KH-PA-46700D	1		Engine Assembly, Kohler K-241
2	KH-47-522-44	1	/P	Engine Assembly, Short Block, Kohler c235604, 10 HP

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Starter Generator

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Ref #	Part Number	Qty	S/P/F	Description
	IH-330820Z	1		Starter Generator Assy
1	IH-800213	1		Frame Assy, Commutator End
2	IH-1944373	2		Arm, Brush
3	IH-1916324	2		Spring, Brush
4	~NLA	1		Plug, Commutator End Wick
5	~NLA	1		Holder, Brush Ground
6	IH-1946427	2	S	Brush
7	759-3358	1		Coil, Field (Set of two)
8	~NLA	1		Retainer, Commutator End
	~NLA	1		Washer, Commutator End Felt
	IH-1947350	1		Wick, Commutator End
9	~NLA	1		Stud, Terminal Field
10	KH-231278	1	S	Pulley, Motor Generator (Not included in motor generator assy)
11	IH-1940422	1		Holder, Brush Insulated
12	~NLA	1		Armature (Used with IH-1101691)
	IH-800212	1		Armature (Used with IH-1101692)
13	IH-1858753	1		Washer, Terminal Stud Insulating
14	IH-1939894	1		Bushing, Field Terminal Insulating Inside
15	759-3358	1		Coil, Field (Set of two)
16		1		Frame (Not serviced separately)
17	IH-1861591	1		Collar, Drive End Spacer, Inside
18	IH-1968396	2		Screw, Pole Shoe
19	IH-1912073	2		Insulator, Field Coil
20	~NLA	1		Clip, Terminal to Brush
21	~NLA	1		Frame, Drive End
22	IH-1959991	1		Collar, Drive End Space
23	IH-1858749	2		Stud, Terminal
24	IH-1921362	1		Bushing, Armature Terminal Insulating
25	IH-1941978	1		Washer, Drive End Shaft Lock Nut
26	IH-1915172	1		Nut, Drive End Shaft
27	IH-809763	2		Bolt, Thru
28	IH-1947344	1		Plate, Drive End Grease Slinger
29	741-0361	1	S	Ball Bearing, Drive End
30	IH-1912008	1		Gasket, Drive End Retainer Plate
31	IH-1971993	1		Plate, Drive End Retainer
32	~NLA	2		Shoe, Pole w/Notch
33	IH-1914580	3		Screw, Drive End Retainer Plate

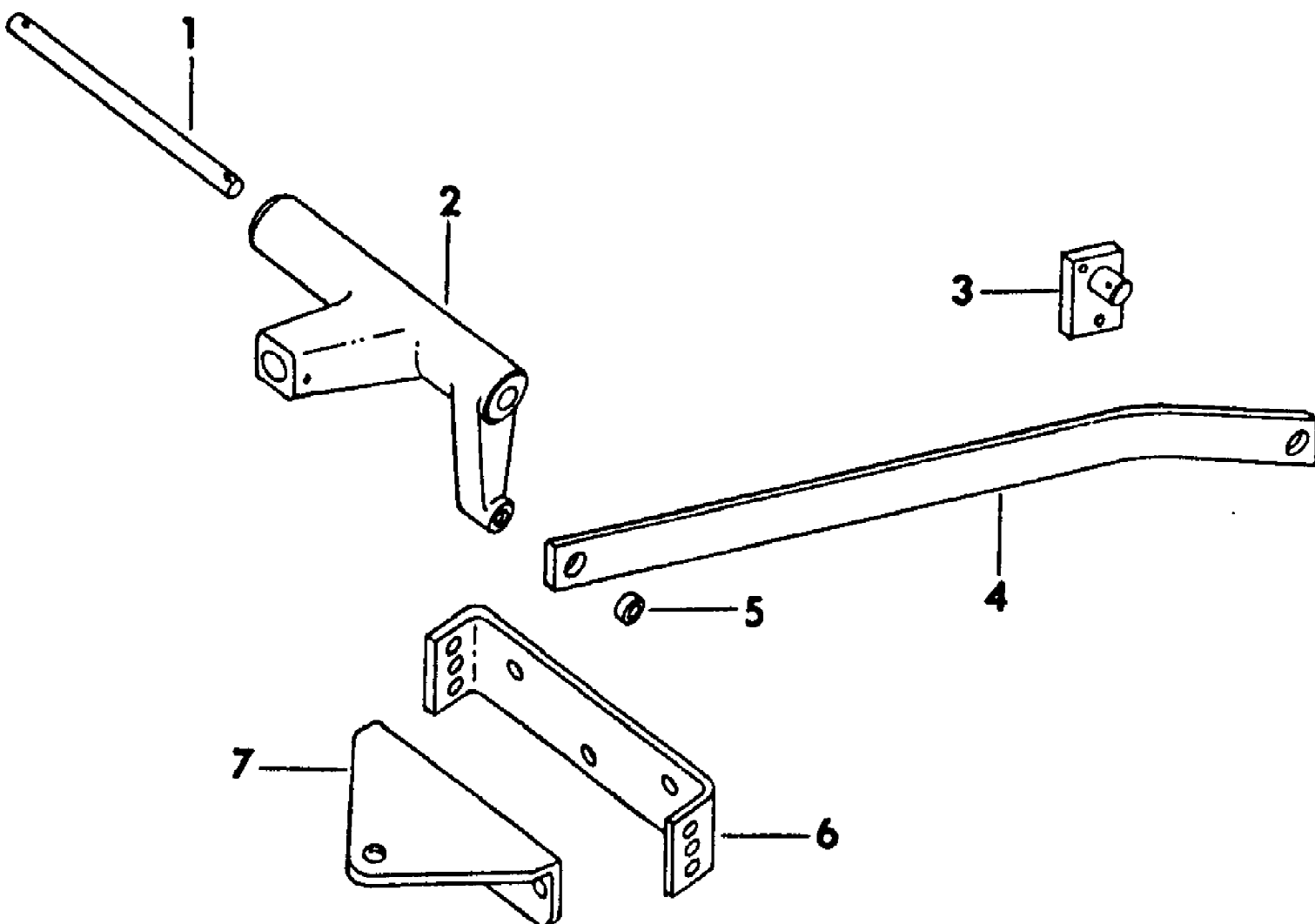


Steering Gear & Connections

Ref #	Part Number	Qty	S/P/F	Description
	IH-548085-R91	1	S	Gear Assy, Steering (Consists of Ref No. 3 thru 11 & 14 thru 16)
1	IH-401225-R1	1	/P	Wheel, Steering
	712-3056	1	/P	Nut, 5/8-18 Hex Jam
2	741-3000	1	S	Bearing, Upper Column
	723-3001	1	S	Seal, Steering Gear
		2		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
	710-3001	2	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
3	IH-385522-R1	1		Lever & Bolt Assy
	712-3056	2	/P	Nut, 5/8-18 Hex Jam
4	IH-62806-C1	1	S	Stud, Cam Follower
5	IH-192510-R1	1	S	Nut, Cam Follower Stud
6	IH-394936-R91	1		Package, Seal & Seal Retainer
7	IH-273360	1		Fitting, 1/4-65 Deg Angle Drive Lube
8	IH-308362-C1	1		Washer, Flat Cdp
9	IH-379405-R1	2	S	Retainer, Bearing Ball
10	IH-389081-R91	2	S	Retainer & Ball Assy
11	IH-394288-R1	1	/P	Plug, Adjusting
	714-3015	1		Pin, 1/8 X 1/2 Cot
12	723-3000	2	S	Joint Assy, Drag Link Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
13	711-3000	1		Link, Drag
	712-3001	2	S	Nut, 3/8-24 Hex Jam
14	IH-548086-R1	1		Tube Assy, Housing & Jacket
15	IH-548087-R1	1	S	Cam & Tube Assy
16	IH-389081-R91	1	S	Retainer, Ball
17	IH-546708-R2	1		Product Graphic, Steering Wheel Insert
	~NLA	1		Screw, Steering Wheel Insert

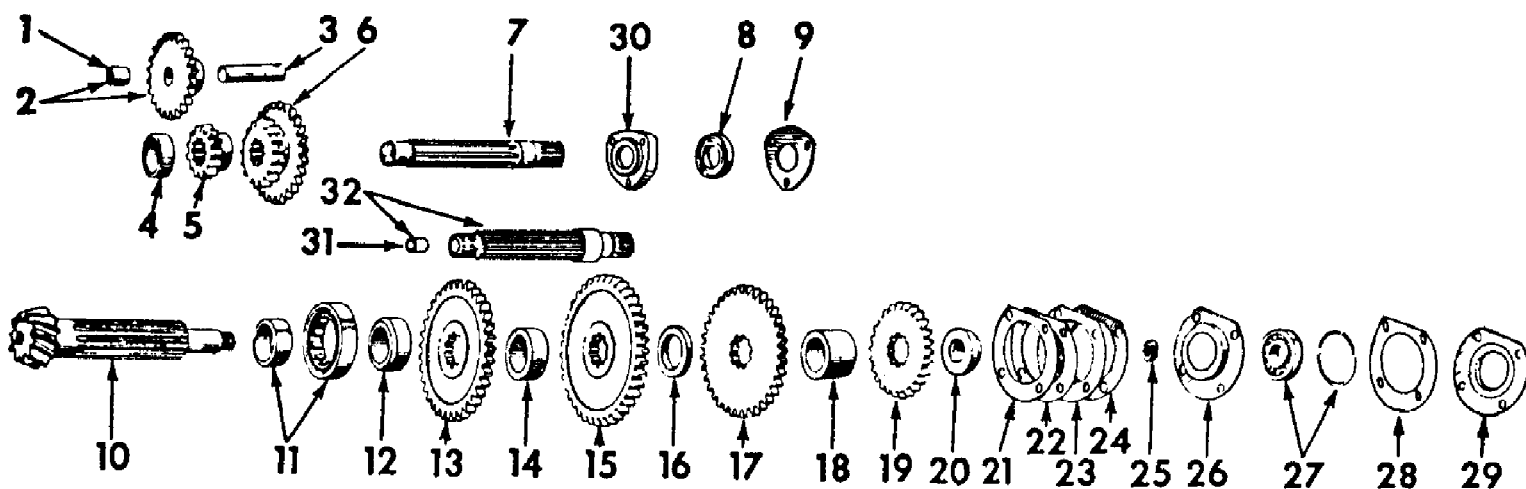
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Three Point Hitch & Drawbar

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Three Point Hitch & Drawbar

Ref #	Part Number	Qty	S/P/F	Description
1	IH-547701-R1	1		Shaft, Lift Lever
	714-0111	2	S	Pin, 3/32 X 7/8 Cot
2	719-3024	1	/P	Lever, Lift
		1		Screw, 1/2-13 X 1-3/8 Znd Hex Hd Cap Type 8 (Common Hardware, Purchase Locally)
	736-3003	1	/P	Washer, 17/32 X 3/4 X 16 Ga C-Z
	736-3013	1	S	Washer, 17/32 X 1 X 22 Ga C-Z
3	703-0398	1	/P	Plate Assy, Lift Bar
	714-0470	1	S	Pin, 3/32 X 1/4 Cot
	710-3063	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap Type 8
4	IH-545638-R3	1		Bar, Lift
5	711-3073	1	/P	Spacer, Lift Bar
6	703-0400	1	S	Link, Lower Hitch
	710-3005	3	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
7	703-0401	1		Drawbar, Fixed
	710-3001	3	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap

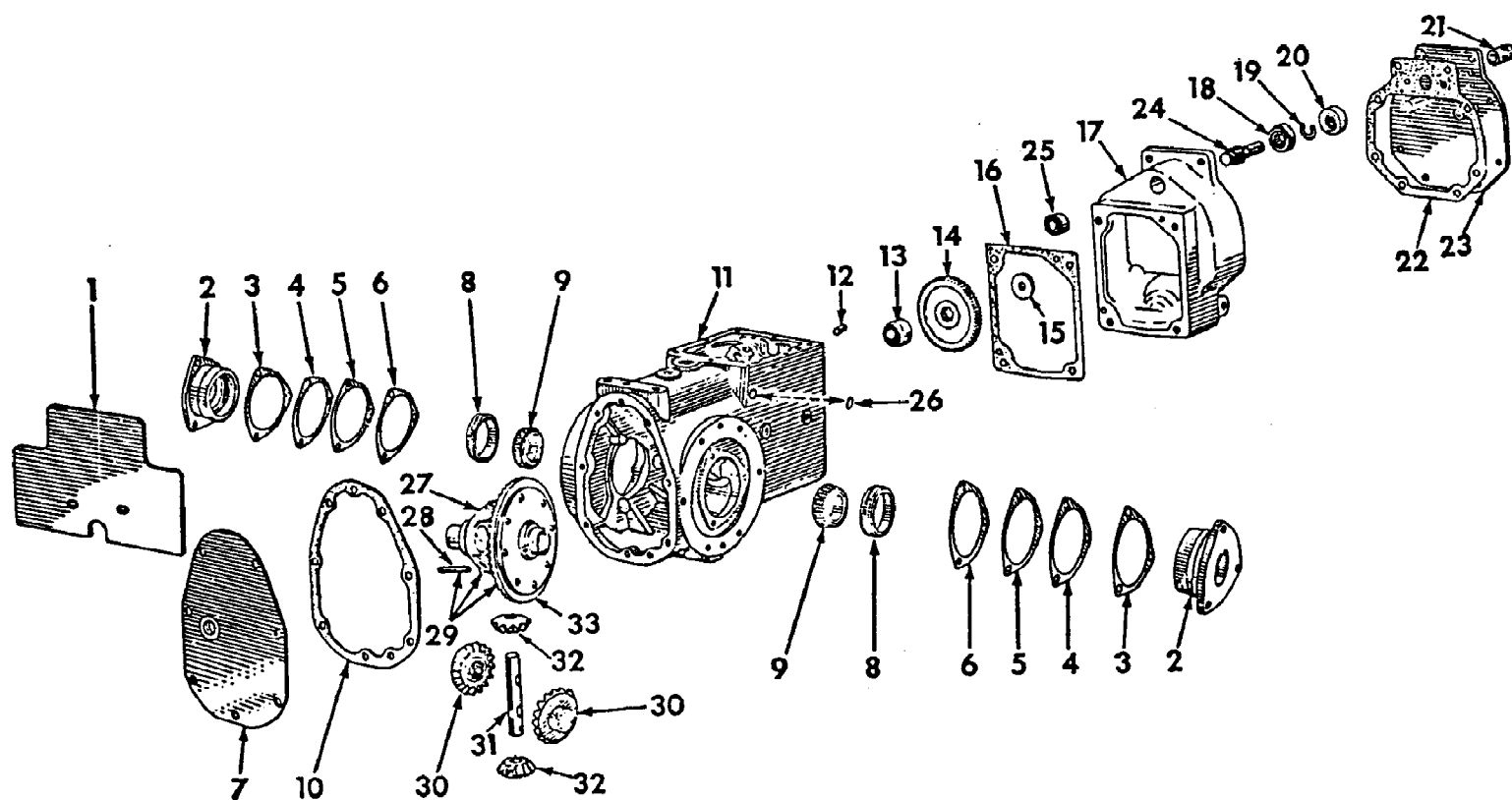


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Transmission

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Ref #	Part Number	Qty	S/P/F	Description
1	741-3020	1		Bushing, Reverse Idler Gear
2	717-3188	1	S	Gear w/Bushing, Reverse Idler -22T
3	IH-350869-R1	1		Shaft, Reverse Idler
		1		Screw, 1/4-20 X 7/8 Hex Hd Cap (Common Hardware, Purchase Locally)
		1		Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
4	741-0364	1	S	Bearing Assy, Transmission Main Shaft Rear Needle
5	717-3078	1	S	Gear, First & Reverse Speed Sliding -13T
6	717-3077	1	S	Gear, Second & Third Speed Sliding -17T & 26T
7	IH-384703-R1	1		Shaft, Transmission Main
8	741-0360	1	S	Bearing Assy, Transmission Main Shaft Front Ball
9	IH-384704-R1	1		Retainer, Transmission Main Shaft Front Brg
		3		Screw, 5/16-18 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
10	~NLA	1		Countershaft & Bevel Pinion -10T
11	741-0367	1		Bearing Assy, Countershaft Rear Roller
12	717-3091	1		Spacer, Reverse Speed Gear & Countershaft Brg
13	717-3092	1	/P	Gear, Reverse Speed -35T
14	717-3091	1		Spacer, First & Reverse Speed Gear
15	717-3090	1	S	Gear, First Speed
16	717-3089	1		Spacer, First & Second Speed Gear
17	717-3088	1	/P	Gear, Second Speed -35T
18	717-3083	1		Spacer, Second & Third Speed Gear
19	717-3079	1	/P	Gear, Third Speed -26T
20	IH-385689-R2	1		Spacer, Third Speed Gear & Countershaft Brg
21	IH-350841-R2	2/AR	/P	Shim, Countershaft Brg Retainer, .004
22	IH-350842-R2	2/AR		Shim, Countershaft Brg Retainer, .007
23	IH-350843-R2	AR		Shim, Countershaft Brg Retainer, .0149
24	IH-350844-R2	AR		Shim, Countershaft Brg Retainer, .0299
25	IH-70119D	1		Nut, 5/8-18 Slit Hex Jam
26		1		Not used in this application
27	741-0366	1	/P	Bearing Assy, Countershaft Front Ball
28	IH-350846-R1	1		Gasket, Countershaft Brg Retainer
29	IH-376211-R1	1		Retainer, Countershaft Brg
		4		Screw, 5/16-18 X 11/16 Hex Hd Cap (Common Hardware, Purchase Locally)
30	IH-384705-R1	1		Cage, Transmission Main Shaft Front Brg
31	IH-350859-R1	1		Bushing, PTO Shaft Pilot
32	IH-387298-R11	1		Shaft Assy, Transmission Input (Tractors with PTO)

Transmission Case, Diff & Reduction Housing



Transmission Case, Diff & Reduction Housing

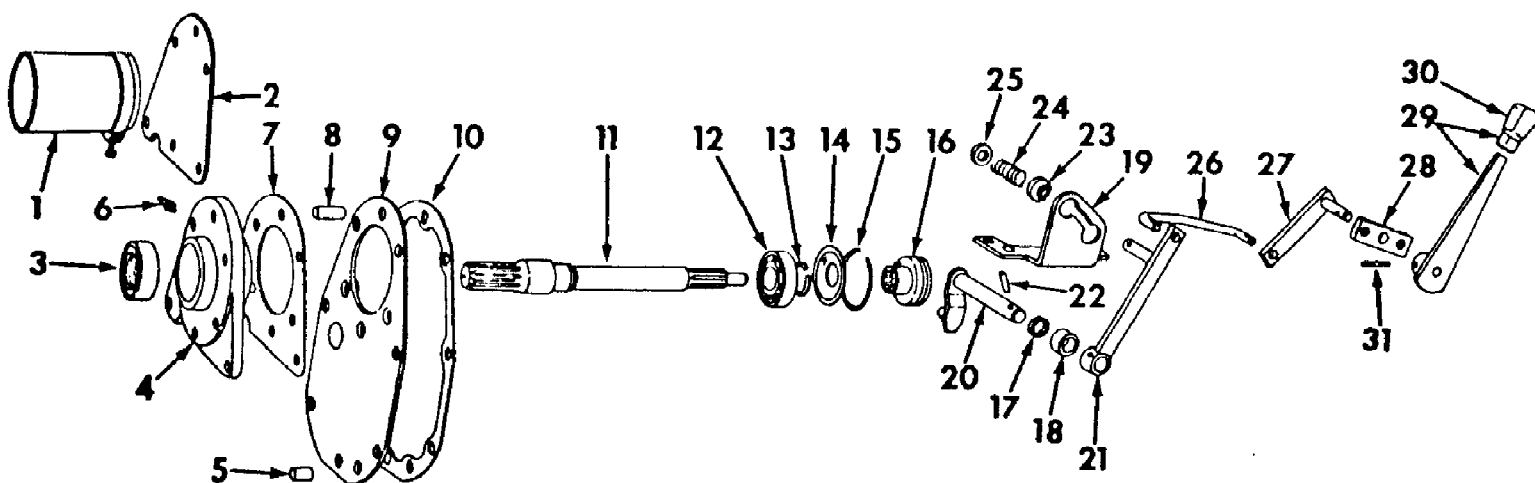
Ref #	Part Number	Qty	S/P/F	Description
1		1		Not used in this application
2	IH-376158-R91	2		Cage w/Cup IH-ST974, Differential Brg
	IH-24840-R1	6		Screw, 3/8-16 X 1 Hex Hd Cap
		6		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
3	717-3097	3/AR	S	Shim, Differential Brg Retainer, .004
4	717-3098	4/AR	S	Shim, Differential Brg Retainer, .007
5	717-3099	2/AR	/P	Shim, Differential Brg Retainer, .0149
6	717-3100	2/AR	/P	Shim, Differential Brg Retainer, .0299
7	IH-106394-C1	1		Plate Assy, Transmission Case Rear Cover
	737-0177	1	/P	Plug, 1/2-14 Automotive Sq-Soc-Hd Drain
	IH-24839-R1	2	S	Screw, 3/8-16 X 5/8 Hex Hd Cap
8	IH-ST974	2		Bearing, Differential Cup
9	741-0369	2	/P	Bearing Assy, Differential Cone
10	IH-350837-R2	1	S	Gasket, Transmission Case Rear Cover Plate
11	IH-384699-R91	1		Case Assy, Transmission
	IH-444631	1		Plug, 1/2-14 Auto Sq-Hd Pipe
12	IH-350799-R1	2		Dowel, Transmission Case to Reduction Housing
13	IH-384713-R1	1		Spacer, Driven Reduction
14	717-3074	1		Gear, Reduction Drive -84T
15	~NLA	1		Washer, 15/32 X 1-1/4 X 3/16
		1		Screw, 7/16-14 X 7/8 Hex Hd Cap (Common Hardware, Purchase Locally)
		1		Washer, 7/16 Med Lock (Common Hardware, Purchase Locally)
16	IH-376216-R1	1	S	Gasket, Reduction Drive Housing
17	IH-384706-R2	1		Housing, Reduction Drive
	IH-24840-R1	2		Screw, 3/8-16 X 1 Hex Hd Cap (For mounting housing to frame)
		2		Screw, 1/2-13 X 2 Hex Hd Cap (Common Hardware, Purchase Locally)
		2		Screw, 1/2-13 X 3-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0921	2	S	Washer, 1/2 Med Lock
	IH-387321-R1	2		Washer, Reduction Housing
	IH-379277-C1	1		Plug, 1-3/8 Cup
18	741-0361	1	S	Bearing Assy, Reduction Drive Shaft Front Ball
19	IH-384709-R1	1		Ring, Reduction Drive Shaft Brg Ext Snap
20	IH-385076-R91	1	S	Seal, Reduction Drive Shaft Oil
21	IH-394036-R1	1	S	Bushing, Clutch Shaft
	715-0114A	2	S	Pin, 1/4 X 1-1/2 Hv Coiled Spring
22	IH-384725-R1	1	S	Gasket, Reduction Housing Cover Plate
23	IH-384714-R11	1		Plate Assy, Reduction Housing Cover
		2		Screw, 3/8-16 X 1/2 Hex Hd Cap (Common Hardware, Purchase Locally)
	IH-24839-R1	6	S	Screw, 3/8-16 X 3/4 Hex Hd Cap

Transmission Case, Diff & Reduction Housing

Ref #	Part Number	Qty	S/P/F	Description
24	717-3073	1	/P	Shaft, Reduction Drive
25	741-0362	1	S	Bearing Assy, Reduction Drive Shaft Rear
26	IH-172530	1		Plug, 11/16 Expansion
27		1		Not serviced separately
28	IH-350788-R1	1		Pin, Differential Pinion Shaft Lock
29	IH-223472-C91	1		Case w/Drive Gear, Differential
	~NLA	8		Rivet, 5/16 X 1-1/8 Rd Hd
30	~NLA	2		Gear, Differential Side
31	717-3113	1	/P	Shaft, Differential Pinion
32	IH-350790-R1	2	S	Pinion, Differential -10T
33	IH-350787-R1	1		Gear, Differential Drive -46T
	~NLA	8		Rivet, 5/16 X 1-1/8 Rd Hd

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Transmission Driven Power Take-Off

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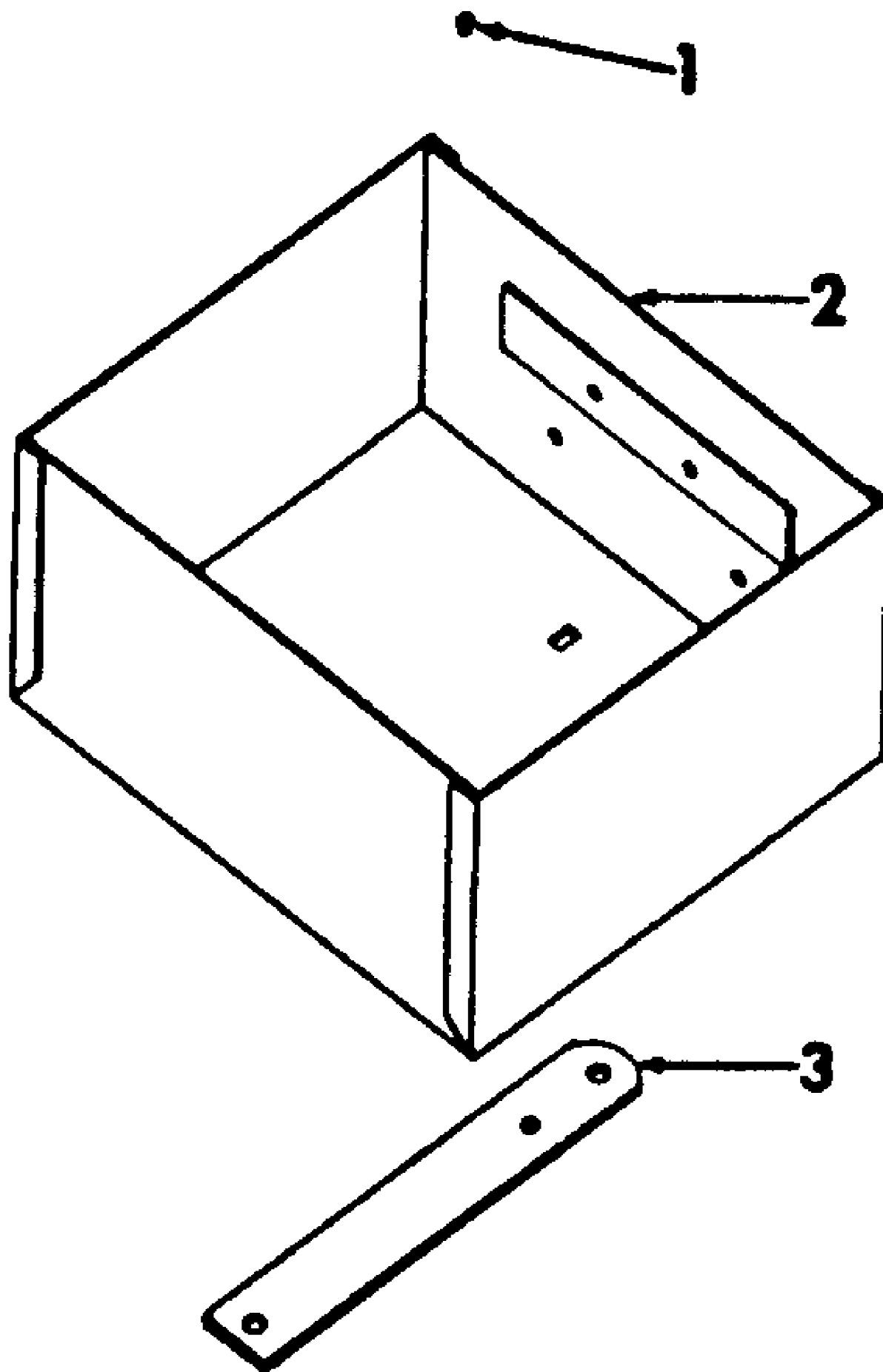


Transmission Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
1	IH-54001-DX	1		Guard Assy, PTO Shaft
2	~NLA	1		Cover, Transmission Case Rear Cover Opening (For use when PTO is removed)
	IH-24839-R1	3	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		3		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
3	IH-126107-C1	1	S	Seal, PTO Shaft Oil
4	IH-387302-R1	1		Retainer, PTO Shaft Oil Seal & Brg
	710-0514	7	/P	Screw, 3/8-16 X 1 Hex Hd Cap
5	~NLA	1		Pin, Cover Lower Dowel
6	IH-273359	1		Fitting, 3/16 X 65 Deg Drive Type Lube
7	IH-351258-R2	1		Gasket, PTO Shaft Oil Seal & Brg Retainer
8	IH-357215-R1	1		Pin, Cover Upper Dowel
9	IH-387301-R11	1		Plate Assy, Transmission Rear Cover
	IH-24839-R1	3	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		3		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
10	IH-350837-R2	2	S	Gasket, Rear Cover
11	IH-368433-R91	1	/P	Shaft, PTO
12	741-0360	1	S	Bearing, PTO Shaft Ball
13	IH-122791-R1	1		Ring, PTO Shaft Bearing Snap
14	IH-351272-R2	1		Shield, PTO Shaft Bearing Grease
15	IH-69696D	1		Ring, PTO Shaft Bearing Snap
16	IH-351286-R2	1		Clutch, PTO Shifter
	IH-223016	1		Screw, 1/4-20 X 1/4 Hex Soc Hd Half Dog Pt Set
17	IH-351291-R1	1		Seal, PTO Shifter Shaft
18	IH-387305-R1	1		Spacer, PTO Shifter Lever
19	IH-394244-R1	1		Guide, PTO Shifter Arm
20	IH-394245-R91	1		Lever Assy, PTO Shifter
21	IH-394246-R11	1		Arm Assy, PTO Shifter
		1		Washer, 11/32 X 1 X .065 (Common Hardware, Purchase Locally)
	714-3010	1	/P	Pin, 3/32 X 5/8 Cotter
22	IH-617057-R1	1		Pin, 1/4 X 1 Hv Coiled Spring
23	IH-394249-R1	1		Washer, PTO Shifter Arm Ball
24	IH-43650-D	1		Spring, PTO Shifter Arm
25		1		Washer, 11/32 X 11/16 X .065 (Common Hardware, Purchase Locally)
26	IH-545643-R1	1		Rod, PTO Control Lever Link
	736-0463	2	S	Washer, 9/32 X .508 X .065
		2		Pin, 1/16 X 1/2 Cotter (Common Hardware, Purchase Locally)
27	IH-394251-R11	1		Lever Assy, PTO Control
28	IH-394253-R1	1		Bar, PTO Control Lever Brg
		2		Screw, 5/16-18 X 1/2 Hex Hd Cap (Common Hardware, Purchase Locally)

Transmission Driven Power Take-Off

Ref #	Part Number	Qty	S/P/F	Description
		2		Washer, 5/8 Med Lock (Common Hardware, Purchase Locally)
29	~NLA	1		Handle Assy, PTO Control
		1		Washer, 3/8 X 3/4 X .065 (Common Hardware, Purchase Locally)
30	IH-382805-R1	1		Knob, PTO Shifter Handle
31	~NLA	1		Pin, 1/8 X 7/8 Hv Coiled Spring
	IH-387298-R11	1		Shaft w/Bushing, Transmission Input (Illustrated with transmission)



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Utility Box

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Pin, Drain Hole
		2		Pin, 1/16 X 1/2 C-Z Cot (Common Hardware, Purchase Locally)
2	~NLA	1		Box Assy, Utility
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/8 C-Z Hex Hd Cap (Common Hardware, Purchase Locally)
3	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-561277-R1	4		Spacer, Utility Box
	IH-390025-R1	1		Extension, Drawbar
	710-0389	1	/P	Bolt, 3/8-16 X 3/4 C-Z Sq Nk Crg
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
		1		Bolt, 1/2-13 X 1-1/4 C-Z Sq Nk Crg (Common Hardware, Purchase Locally)
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	736-0921	1	S	Washer, 1/2 C-Z Med Lock