

406700 to 406799**SERVICE ENGINE****SALES MANUAL****MODEL 406700 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 23: If the original engine is equipped with a Six Pin Wiring Harness transfer to the replacement engine.

NOTE 68: Transfer Flywheel and Alternator Assembly from original to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

NOTE 107: Transfer the Main Governor Spring to the replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

406700 to 406799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0024	406777	691046	407777	0027					23 88		All	3600	692714	
0027	406777	691046	407777	0027					23 88		All	3600	692714	
0114	406777	691046	40H777	0027					23 68 88 107		All	3200	692714	
0115	406777	691046	407777	0027					23 88 107		All	3300	692714	
0116	406777	691046	407777	0027					23 88 107		All	3300	692714	
0117	406777	691046	407777	0027					23 88 107		All	3300	692714	
0118	406777	691046	407777	0027					23 88 107		All	3300	692714	
0119	406777	691046	407777	0027					23 88 107		All	3200	692714	
0127	406777	691046	407777	0027					23 88 107		All	3300	692714	
0128	406777	691046	407777	0027					23 88 107		All	3350	692714	

406700 to 406799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0129	406777	691046	407777	0027					23 68 88 107		All	3000	692714	
0130	406777	691046	407777	0027					23 68 88 107		All	3300	692714	
0131	406777	691046	407777	0027					23 88 107		All	3000	692714	
0136	406777	691046	407777	0027					23 88 107		All	3400	692714	
0137	406777	691046	407777	0027					88 107		All	3000	692714	
0138	406777	691046	407777	0027					23 88		All	3600	692714	
0139	406777	691046	STD.						88		All	3350	692714	
0144	406777	691046	407777	0027					23 88 107		All	3000	692714	
0150	406777	691046	407777	0027					88 107		All	3300	692714	
0151	406777	691046	407777	0027					23 88 107		All	3400	692714	
0153	406777	691046	407777	0027					88		All	3600	692714	
0154	406777	691046	407777	0027					23 88 107		All	3000	692714	
0155	406777	691046	407777	0027					88 107		All	3300	692714	
0156	406777	691046	407777	0027					88 107		All	3300	692714	
0157	406777	691046	407777	0027					23 68 88 107		All	3200	692714	
0158	406777	691046	407777	0027					23 68 88 107		All	3300	692714	
0159	406777	691046	407777	0027					23 88		All	3600	692714	
0160	406777	691046	407777	0027					23 68 88 107		All	3200	692714	
0161	406777	691046	407777	0027					23 88 107		All	3300	692714	
0162	406777	691046	407777	0027					23 88		All	3400	692714	