

**127600 to 127699**

**SERVICE ENGINE**



**SALES MANUAL**

**MODEL 127600 SERIES ENGINES REPLACED WITH  
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

**Engine Replacement Notes:**

**NOTE 88:** Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

**Short Block Notes:**

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

**127600 to 127699**

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0247	127602	691457	121602	0615							All	3100	692745		
0249	127607	691457	121607	0660							All	3100	692745		
0287	127602	691457	121602	0615							All	3200	692745		
0325	127609	691457	120609	0199					88		All	3200	697753		
0331	127602	692823	STD.								All	3500	692747		
0369	127607	691457	121607	0662	1	691456	1	691457			All	3200	692745		
0370	127602	691457	121602	0615							All	3200	692745		
0406	127605	691457	No Replacement Repair With Short Block and/or Individual Parts									All	3200	692745	