

121200 to 121299

SERVICE ENGINE



SALES MANUAL

MODEL 121200 SERIES ENGINES REPLACED WITH  
STANDARD SERVICE ENGINES

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

- NOTE 15: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
- NOTE 16: Gear Red. @ 12 o'clock.
- NOTE 48: Remove Fuel Tank Assembly from replacement engine.
- NOTE 63: Transfer Rewind Assembly from original engine to replacement engine.
- NOTE 64: Transfer Alternator Assembly from original engine to replacement engine.
- NOTE 81: Transfer Governor Spring to replacement engine.
- NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required
- NOTE 90: Transfer Oil Sensor to the replacement engine.
- NOTE 101: Transfer the Extended Oil Fill Tube and Dipstick Assembly to the replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0110	121212	699451	121312	0145	1	699452	1	698180	15		All	3700	699585	
								699451	63					
0111	121232	699451	121332	0036	1	699443	1	692586	15		All	3600		
								699451	88					
									101					
0112	121212	699445	121312	0023			1	692586	15		All	3800	699582	
0113	121212	699451	121332	0036	1	699443	1	699451	15		All	3800		
0115	121232	699451	121332	0036	1	699443	1	692586	15		All	3600		
								699451	88					
									101					
0117	121252	699444	121352	0049	1	699761	1	699804	15		All	3200		
									16					
									81					
									88					
0118	121237	699451	121337	0050	1	699443	1	692586	15		All	3600	699585	
								699451	64					
									88					
									101					
0119	121212	699447	121312	0026	1	694171	1	692550	15		All	3150		
						699478	1	699818	48					
									81					
									88					
									90					

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0120	121232	699443	121332	0036					15 88		All	3600	699579	
0121	121212	699451	121312	0060			1	692586	15 63 101		All	3700	699585	