

252400 to 252499

Illustrated Parts List

Model Series

252400 to 252499

TYPE NUMBERS
0015 through 0275,
0507 through 0572,
0601 through 0620,
0630 through 0768,
5071,
5130 through 5150,
5152, 5153,
5501 through 5510,
5515, 5526, 5545,
5570, 5571, 5573,
5575.

TO FIND

THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

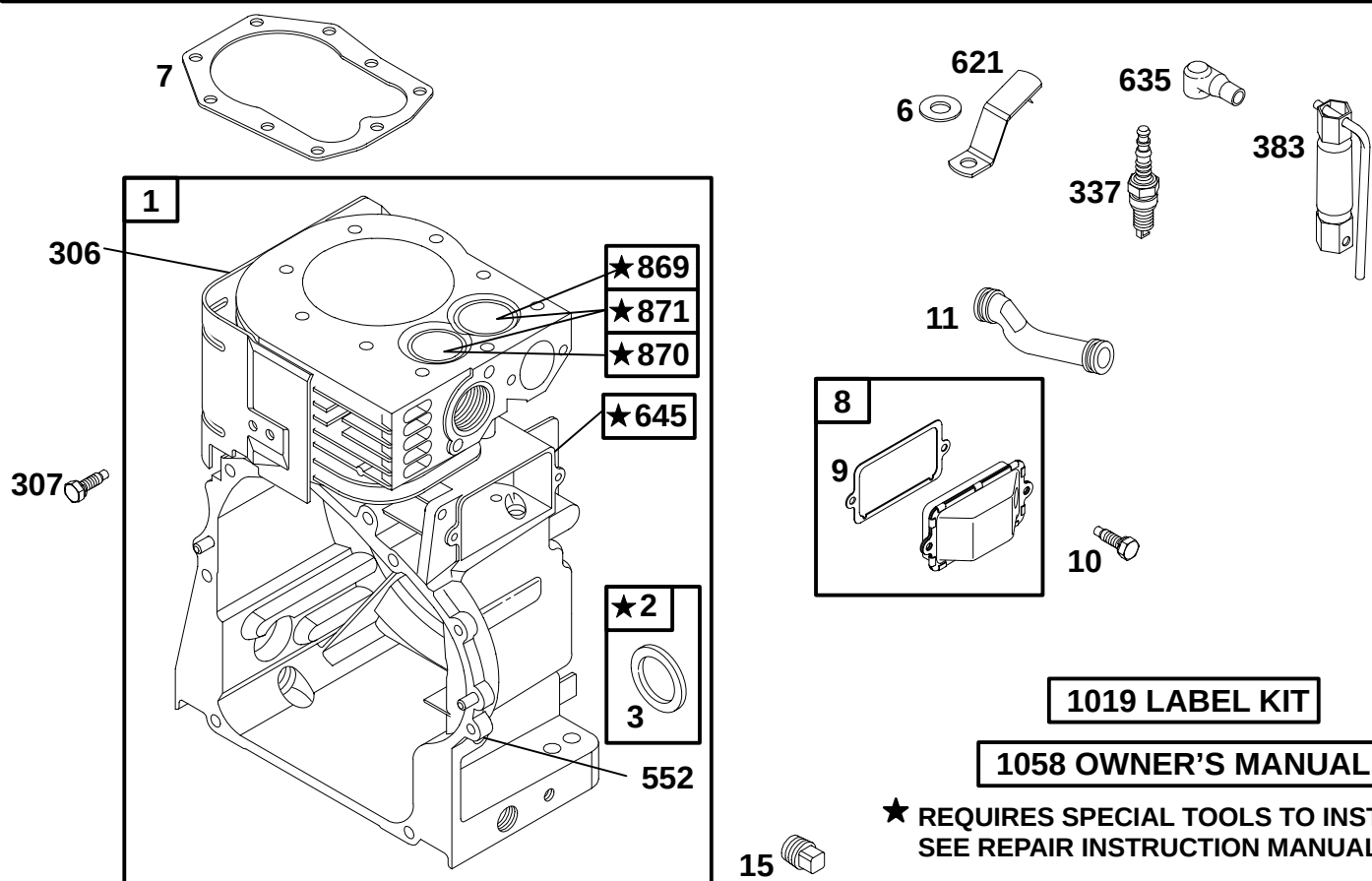
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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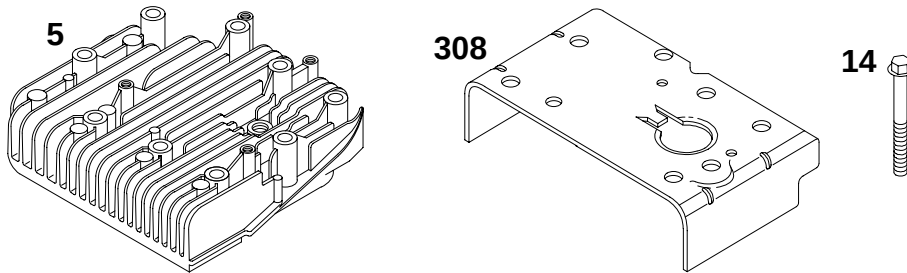
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252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	396209	Cylinder Assembly ----- Note ----- 396210 Cylinder Assy. (Used Before Code Date 82080100).	306	224882	Shield-Cylinder	645	23513	Bushing-Plunger (Used Before Code Date 82073100).
2	399265	Bushing	307	94386	Screw-Hex.	869	261463	Seat-Valve (Intake)
3	★391086	Seal-Oil	337	492167	Plug-Spark (1 27/32" High, 47 mm)	870	213316	Seat-Valve (Exhaust)
6	22963	Washer			----- Note ----- 298809 Plug-Spark (1 1/2" High, 38 mm)	871	231218	Bushing-Guide
7	Ø★271866	Gasket-Cylinder Head			802592 Plug-Spark (1 27/32" High, 47 mm, Resistor Type)	1019	491195	Label Kit
8	495736	Breather Assembly	383	89838	Wrench-Spark Plug	1058	270861	Owner's Manual ----- Note ----- 271074 Owner's Manual (For Sno-Gard Engines)
9	Ø★27803	Gasket-Breather	552	491893	Bushing-Governor crank			
10	94621	Screw-Hex.	621	393242	Switch-Stop			
11	280112	Tube-Breather	635	66538	Boot-Spark Plug			
15	94239	Plug-Oil Drain ----- Note ----- 92738 Plug-Oil Drain (Magnetic)						

★ Included in Gasket Set-Part No. 492653.
● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

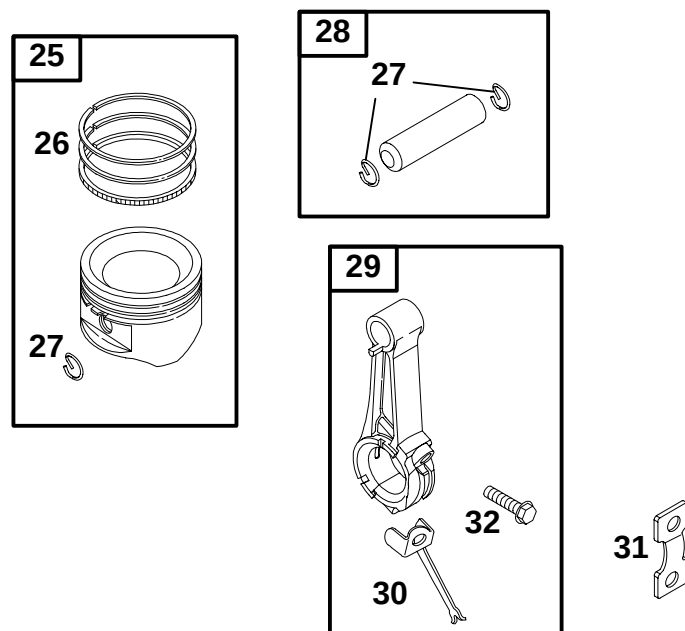
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	212914	Head-Cylinder ----- Note ----- 212917 Head-Cylinder Used on Type No(s). 0016, 0110, 0134, 0136, 0137, 0140, 0141, 0190, 0191, 0193, 0201, 0223, 0224, 0233, 0234, 0235, 0236, 0245, 0261, 0516, 0601, 0604, 0606, 0607, 0630, 0631, 0632, 0636, 0637, 0638, 0639, 0640, 0650, 0677, 0680, 0682, 0685, 0691, 0692, 0693, 0694, 0695, 0701, 0704, 0705, 0706, 0715, 0719, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762.			0693, 0694, 0695, 0701, 0704, 0705, 0706, 0715, 0720, 0727, 0728, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0753, 0754, 0755, 0756, 0757, 0762. 94565 Screw-Hex. Use(s): 94926 Stud-Hex. Drive 22963 Washer Used on Type No(s). 0223, 0233, 0234, 0236, 0261, 0631, 0640, 0682, 0732, 0751. 94565 Screw-Hex. Use(s): 94926 Stud-Hex. Drive 22963 Washer 90366 Washer-Lock 94314 Nut-Hex. Used on Type No(s). 0680. 94565 Screw-Hex. Use(s): 93781 Stud-Hex. Drive 22963 Washer Used on Type No(s). 0677, 0685, 0719. 93781 Stud-Hex. Drive Use(s): 231186 Spacer Used on Type No(s). 5506, 5515.			93781 Stud-Hex. Drive Use(s): 22963 Washer Used on Type No(s). 0151, 0154, 0155, 0169, 0174, 0175, 0190, 0191, 0248, 0258, 0262, 0647, 0648, 0660, 0676, 0678, 0679, 0711, 0712, 0720, 0743, 0744, 0746, 5150, 5510. 308 224897 Cover-Cylinder ----- Note ----- 222306 Cover-Cylinder Used on Type No(s). 0016, 0110, 0134, 0136, 0137, 0140, 0141, 0190, 0191, 0193, 0201, 0223, 0224, 0233, 0234, 0235, 0236, 0245, 0261, 0516, 0604, 0606, 0607, 0630, 0631, 0632, 0636, 0637, 0638, 0639, 0640, 0650, 0677, 0680, 0682, 0685, 0691, 0692, 0693, 0694, 0695, 0701, 0704, 0705, 0706, 0715, 0719, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762.
14	94622	Screw-Hex. (3" Long) ----- Note ----- 94565 Screw-Hex. (2-21/32" Long) Used on Type No(s). 0016, 0110, 0134, 0136, 0137, 0140, 0141, 0190, 0191, 0193, 0201, 0224, 0235, 0245, 0516, 0601, 0604, 0606, 0607, 0630, 0632, 0636, 0637, 0638, 0650, 0691, 0692,						

★ Included in Gasket Set-Part No. 492653.

● Included in Carburetor Kit-See Ref. 121.

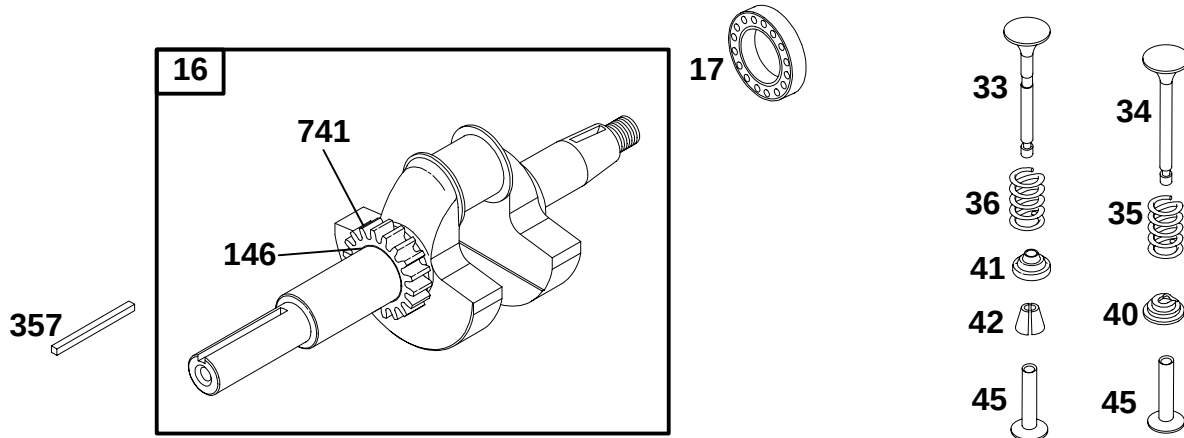
Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
25	391285	Piston Assembly (Standard) ----- Note ----- 391287 Piston Assy. (.010" O.S.) 391288 Piston Assy. (.020" O.S.) 391289 Piston Assy. (.030" O.S.)	27	260924	Lock-Piston Pin	30	222329	Dipper-Conn. Rod
			28	299691	Pin-Piston (Standard) ----- Note ----- 391286 Pin-Piston (.005" O.S.)	31	222299	Lock-Rod Screw
			29	490348	Rod-Connecting (Standard) ----- Note ----- 490469 Rod-Connecting (.020" Undersize)	32	94671	Screw-Conn. Rod ----- Note ----- 92909 Screw-Conn. Rod (Used Before Code Date 92083100).
26	391780	Ring Set (Standard) ----- Note ----- 392331 Ring Set (Standard Chrome) 391781 Ring Set (.010" O.S.) 391782 Ring Set (.020" O.S.) 391783 Ring Set (.030" O.S.)						

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● Included in Carburetor Kit-See Ref. 121.

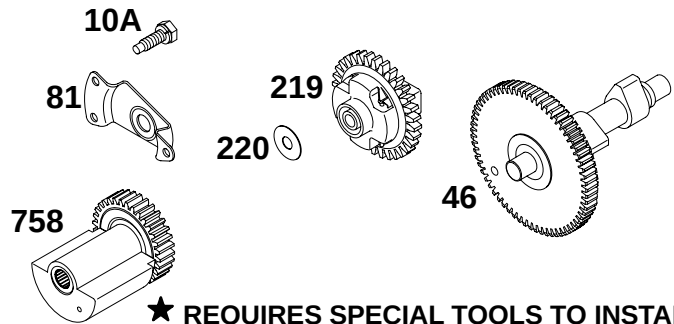
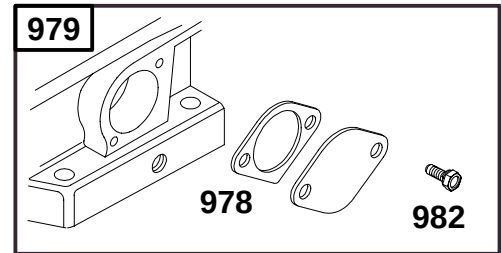
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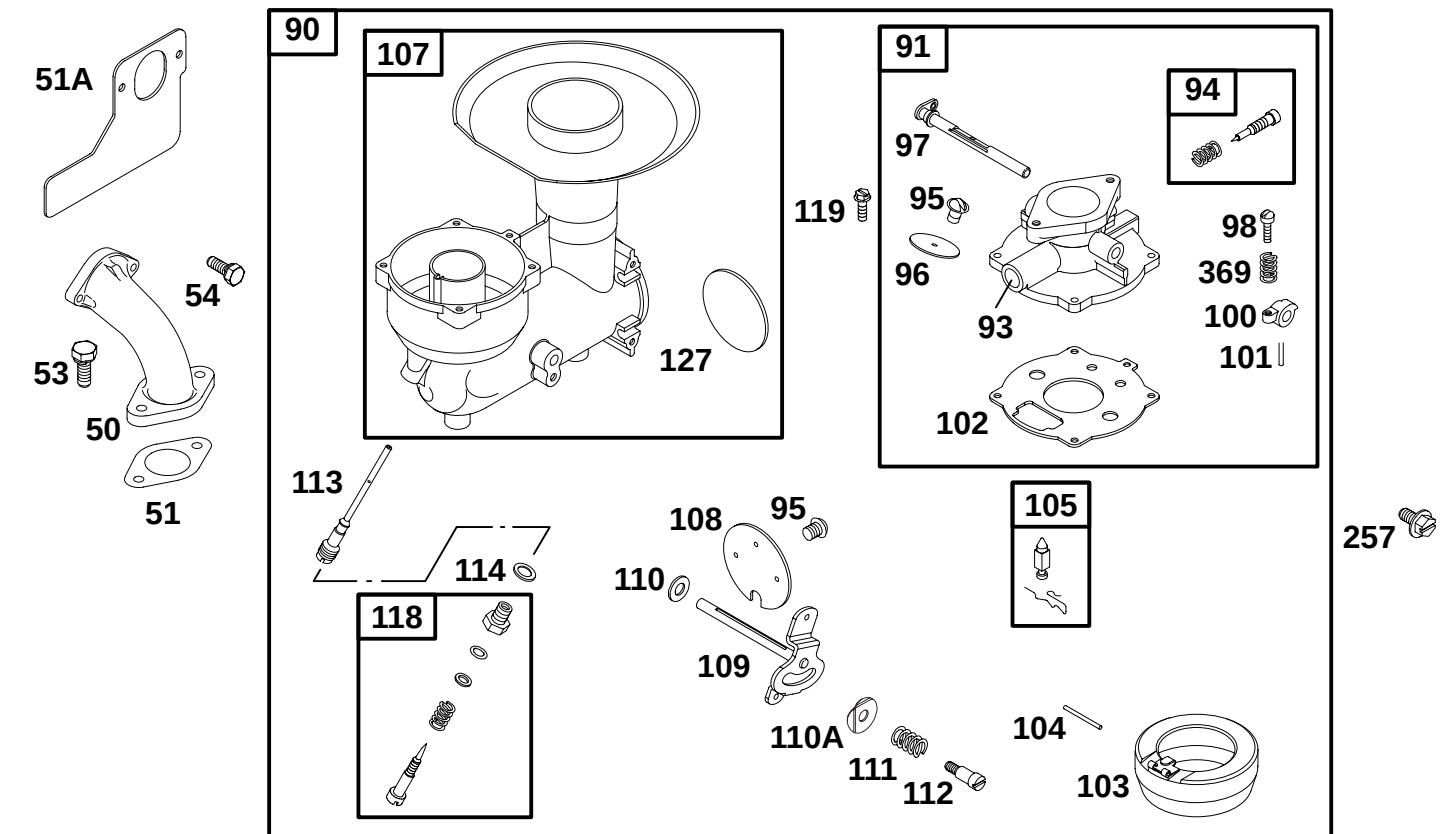
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	491644	Crankshaft ----- Note ----- 491645 Crankshaft Used on Type No(s). 0070, 0112, 0120, 0138, 0139, 0142, 0148, 0150, 0154, 0155, 0159, 0164, 0166, 0169, 0173, 0174, 0175, 0176, 0177, 0178, 0185, 0187, 0189, 0197, 0200, 0203, 0205, 0209, 0210, 0212, 0216, 0219, 0221, 0222, 0228, 0238, 0243, 0244, 0246, 0247, 0248, 0251, 0252, 0255, 0263, 0266, 0272, 0273, 0274, 0275, 5507, 5510. 399723 Crankshaft Used on Type No(s). 0646, 0746, 0756, 0757, 0763, 5515. 399727 Crankshaft Used on Type No(s). 0700.			490755 Crankshaft Used on Type No(s). 0179, 0192, 0241. 491635 Crankshaft Used on Type No(s). 0723, 0724, 0752, 5136, 5150, 5508. 491642 Crankshaft Used on Type No(s). 0071, 0072, 0157, 0158, 0160, 0163, 0167, 0184, 0571, 0572, 0656, 0688, 0722, 0725, 5071, 5131, 5132, 5140, 5505, 5571, 5575. 491645 Crankshaft Used on Type No(s). 0570, 0612, 0620, 0634, 0645, 0647, 0649, 0652, 0653, 0654, 0657, 0658, 0661, 0662, 0665, 0666, 0667, 0668, 0670, 0671, 0672, 0678, 0679, 0683, 0696, 0698, 0699, 0702, 0703, 0707, 0709, 0710, 0711, 0712, 0713, 0714,			0733, 0741, 0742, 0743, 0744, 0747, 0748, 0750, 0758, 0761, 0764, 0765, 0768, 5130, 5133, 5134, 5135, 5137, 5138, 5139, 5142, 5143, 5144, 5145, 5147, 5148, 5149, 5152, 5153, 5501, 5502, 5503, 5506, 5507, 5509, 5510, 5570, 5573. 17 291667 Bearing-Ball 33 261185 Valve-Exhaust 34 261462 Valve-Intake 35 65906 Spring-Valve 36 26828 Spring-Valve 40 221596 Retainer-Valve 41 292260 Retainer-Valve ----- Note ----- 68293 Retainer-Valve Used on Type No(s). 0752. 42 494553 Keeper-Valve 45 262248 Tappet-Valve 146 94196 Key-Timing 357 91540 Key-Drive Pulley 741 262135 Gear-Timing

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● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

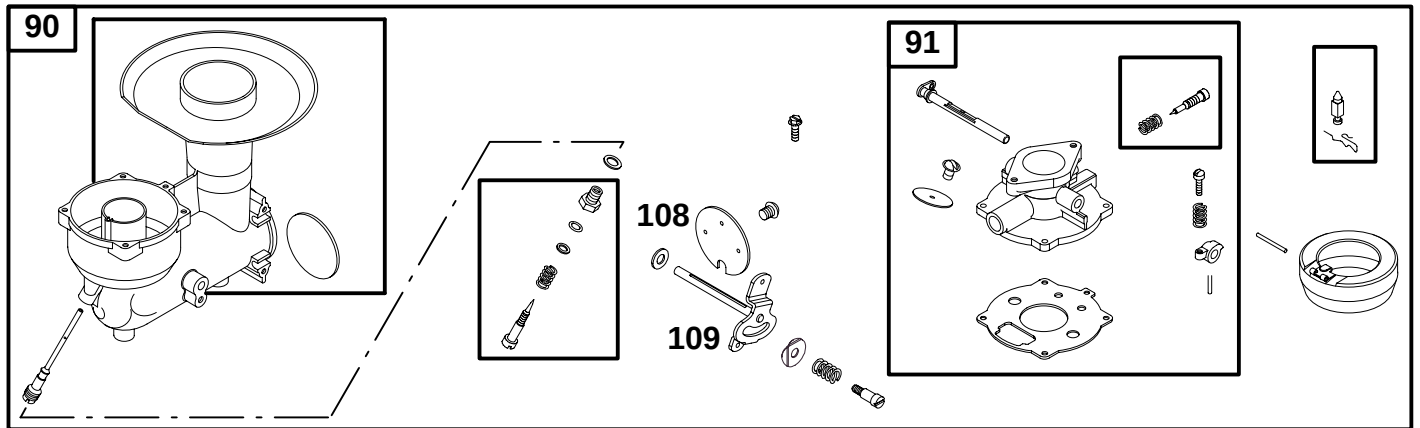


252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	212301	Manifold-Intake ----- Note ----- 490051 Manifold-Intake Used on Type No(s). 0606, 0607, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0754, 0755, 0756, 0757, 0762.	96	221939	Valve-Throttle	110A	222712	Washer Used on Type No(s). 0606, 0607, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762.
51 ★●270267		Gasket-Intake	97	391596	Shaft-Throttle	111	26155	Spring-Friction
51A○★●498869		Gasket-Carburetor Mounting	98	91920	Screw-Slotted	112	23123	Screw-Shoulder
53	93415	Screw-Hex.	100	212904	Stop-Throttle	113	●394730	Nozzle-Carburetor ----- Note ----- ●390950 Nozzle-Carburetor (Used Before Code Date 81060211).
54	93208	Screw-Phillips	101	93043	Pin-Throttle Lever	114	●68667	Gasket-Nozzle
90		Carburetor See Next Page	102	●270268	Gasket-Carburetor Body	118	●99525	Valve-High Speed
91		Body Assembly-Upper See Next Page	103	298514	Float-Carburetor	119	94152	Screw-Torx® Hex.
93	23108	Bushing-Throttle Shaft	104	●230896	Pin-Float Hinge	127	●221747	Plug-Welch
94	●292681	Valve-Idle Adjust	105	●394681	Valve-Needle (Includes Seat) ----- Note ----- 394682 Valve-Needle (Includes Brass Seat) 394683 Valve-Needle (Includes Brass Seat) (For Fuel Pump Applications)	257	93543	Screw-Hex.
95	93499	Screw-Choke Throttle	107	391829	Body Assembly-Lower	369	26157	Spring-Friction
			108		Valve-Choke See Next Page			
			109		Shaft-Choke See Next Page			
			110	224026	Washer			

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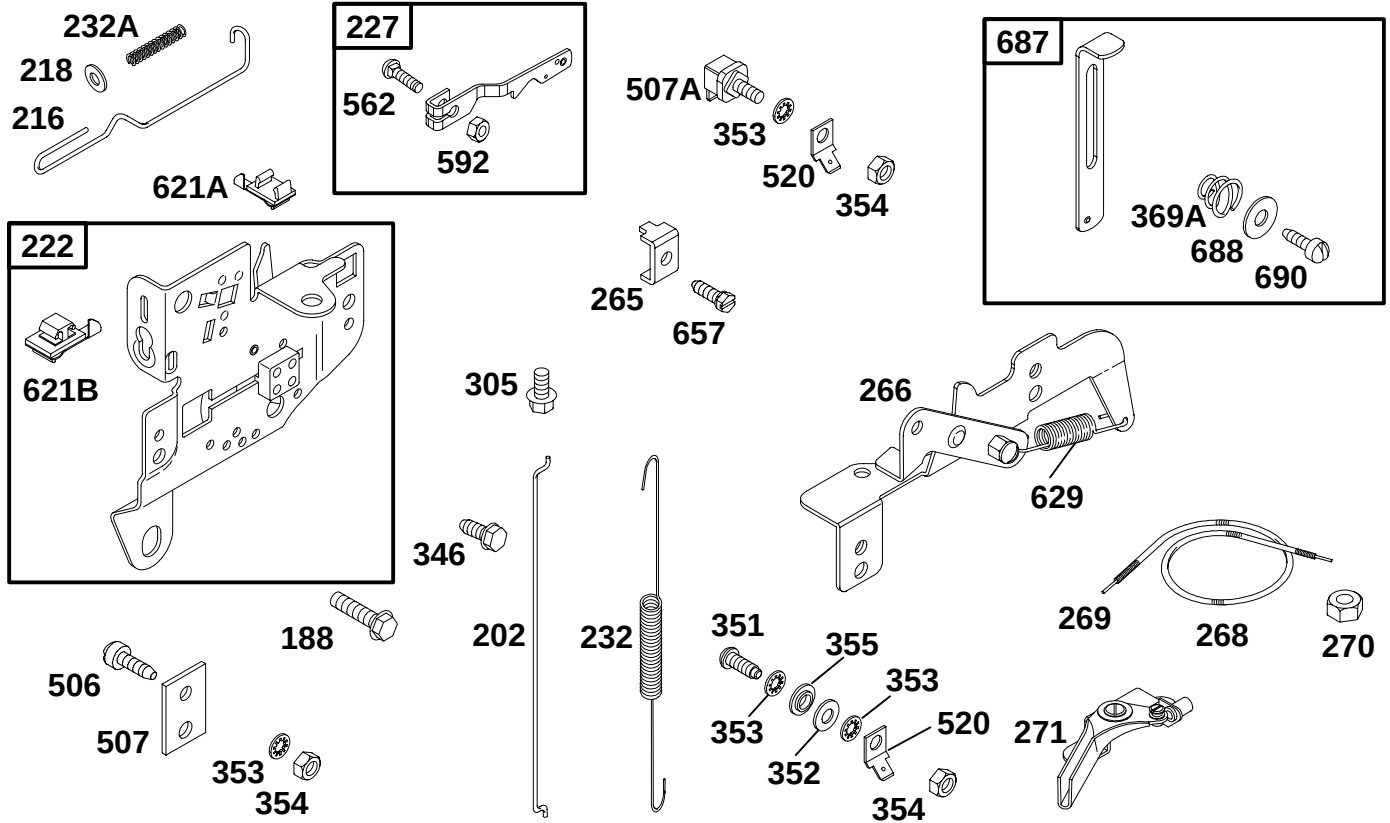
○ Included in Valve Overhaul Gasket Set-Part No. 498537.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION		
90	392587	Carburetor (Manual Choke) ----- Note ----- 391831 Carburetor (Choke A Matic®) Used on Type No(s). 0128, 0129, 0130, 0133, 0143, 0147, 0245, 0269, 0644, 0659. 391992 Carburetor (Manual Friction) Used on Type No(s). 0110, 0134, 0136, 0137, 0140, 0141, 0201, 0223, 0224, 0233, 0234, 0235, 0236, 0516, 0601, 0604, 0616, 0630, 0631, 0632, 0636, 0637, 0638, 0639, 0640, 0650, 0670, 0677, 0680, 0682, 0685, 0691, 0692, 0693, 0694, 0695, 0701, 0704, 0705, 0706, 0715, 0719. 392033 Carburetor (Manual Choke) Used on Type No(s). 0050, 0169, 0174, 0175, 0179, 0180, 0183, 0198, 0227, 0241, 0248, 0255, 0265, 0270, 0271, 0550, 0669, 0676, 0679, 0711, 0716.			397483 Carburetor Used on Type No(s). 0259, 0664. 399252 Carburetor Used on Type No(s). 0606, 0607, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0754, 0755, 0756, 0757, 0762. 491452 Carburetor Used on Type No(s). 0753.			109	391583	Shaft—Choke ----- Note ----- 396699 Shaft—Choke (Used After Code Date 83121500). Used on Type No(s). 0128, 0129, 0130, 0259, 0644, 0659, 0664. 391637 Choke Shaft Kit (Used Before Code Date 83121600). Used on Type No(s). 0128, 0129, 0130, 0259, 0644, 0659, 0664. 391884 Choke Shaft Kit Used on Type No(s). 0016, 0110, 0134, 0136, 0137, 0140, 0141, 0190, 0191, 0193, 0201, 0223, 0224, 0233, 0234, 0235, 0236, 0261, 0516, 0601, 0604, 0606, 0607, 0630, 0631, 0632, 0636, 0637, 0638, 0639, 0640, 0650, 0677, 0680, 0682, 0685, 0691, 0692, 0693, 0694, 0695, 0701, 0704, 0705, 0715, 0719, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762.
			91	391833	Body Assembly—Upper ----- Note ----- 392032 Body Assembly—Upper Used on Type No(s). 0050, 0169, 0174, 0175, 0179, 0180, 0183, 0198, 0227, 0241, 0248, 0255, 0259, 0265, 0270, 0271, 0550, 0664, 0669, 0676, 0679, 0711, 0716, 0753.					
			108	391836	Valve—Choke ----- Note ----- 223781 Valve—Choke Used on Type No(s). 0606, 0607, 0727, 0728, 0732, 0734, 0735, 0736, 0737, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762.					

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● Included in Carburetor Kit–See Ref. 121.

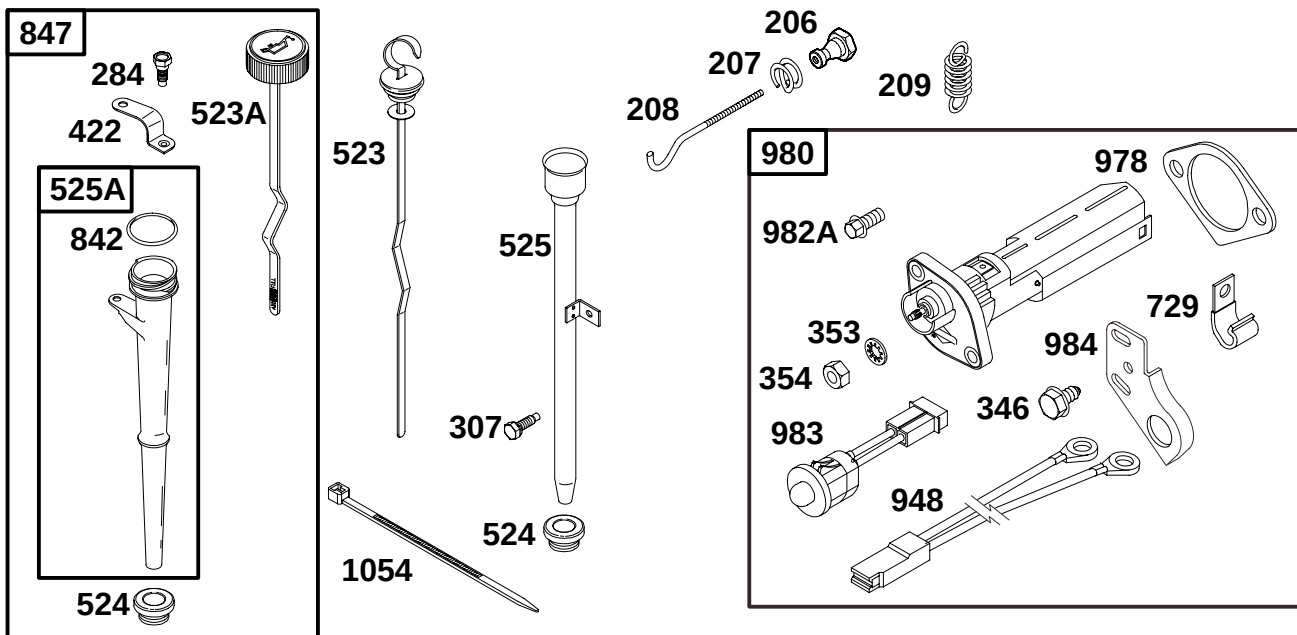
Ø Included in Valve Overhaul Gasket Set–Part No. 498537.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	94627	Screw-Hex.	227	396775	Lever-Governor	346	93705	Screw-Hex.
202	261236	Link-Mechanical Governor			----- Note -----	351	93735	Screw-Slotted
216	262027	Link-Choke			391732 Lever-Governor	352	66068	Washer-Fiber
218	222352	Washer			(Used Before Code Date 83121600).	353	92791	Washer-Lock
222	399152	Bracket-Control (Manual Choke)			394646 Lever-Governor	354	90576	Nut-Hex.
		----- Note -----			Used on Type No(s). 0179, 0241, 0690.	355	66554	Washer-Fiber
		391633 Bracket-Control	232	260478	Spring-Link	369A	260847	Spring-Friction
		(Used Before Code Date 83121600).	232A	261119	Spring-Friction	506	90200	Screw-Slotted
		399153 Bracket-Control	265	221535	Clamp-Casing	507	66895	Insulator
		(Choke A Matic®)	266	392150	Control-Throttle	507A	398525	Insulator
		Include(s):	268	65616	Casing-Wire (72" Long Cut to Required Length)	520	93722	Terminal
		396847 Switch-Stop				562	92613	Bolt-Governor Lever
		391633 Bracket-Control	269	26633	Wire-Control (78" Long Cut to Required Length)	592	231082	Nut-Hex.
		(Used Before Code Date 83121600).				621A	297472	Switch-Stop (Used Before Code Date 85041500).
		Used on Type No(s). 0644, 0659, 0664.	270	63426	Locknut-Casing	621B	396847	Switch-Stop
			271	290568	Lever-Control	629	261137	Spring
			305	94786	Screw-Hex.	657	93496	Screw-Slotted Hex.
						687	390701	Slide-Control
						688	221766	Cap-Spring
						690	92484	Screw-Slotted

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 ● Included in Carburetor Kit-See Ref. 121.

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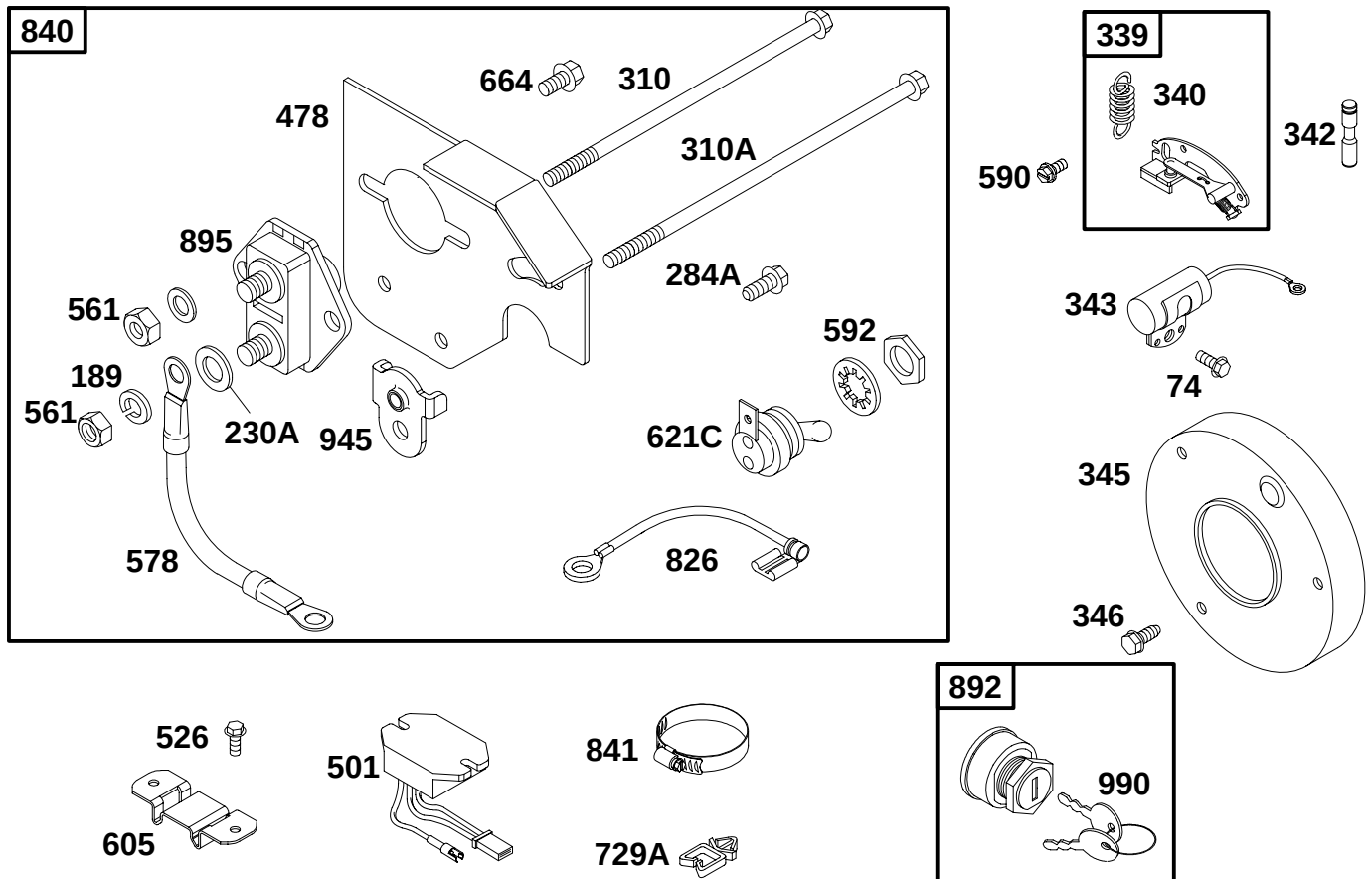
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
206	231266	Nut ----- Note ----- 230149 Nut (Used Before Code Date 83121600).	209	261306	Spring-Governor ----- Note ----- 260695 Spring-Gov. Used on Type No(s). 0515, 0516, 0601, 0604, 0606, 0607, 0611, 0612, 0613, 0618, 0619, 0620, 0630, 0632, 0633, 0634, 0635, 0637, 0638, 0641, 0642, 0643, 0651, 0660, 0663, 0664, 0669, 0675, 0676, 0677, 0680, 0682, 0684, 0685, 0686, 0689, 0691, 0692, 0697, 0701, 0706, 0708, 0715, 0716, 0717, 0719, 0720, 0724, 0727, 0728, 0732, 0734, 0735, 0738, 0739, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0756, 0757, 0762, 0767, 5526, 5545. 261129 Spring-Gov. Used on Type No(s). 0687.	354	90576	Nut-Hex.
207	26855	Spring-Control Rod				422	225110	Bracket-Oil Fill
208	261959	Rod-Governor Control ----- Note ----- 230841 Rod-Governor Control (Used Before Code Date 83121600). 231062 Rod-Governor Control (Used Before Code Date 83121600). Used on Type No(s). 0015, 0070, 0071, 0072, 0139, 0142, 0148, 0150, 0154, 0155, 0157, 0158, 0159, 0160, 0163, 0164, 0165, 0166, 0167, 0168, 0169, 0172, 0173, 0174, 0175, 0176, 0177, 0178, 0179, 0183, 0184, 0185, 0187, 0189, 0192, 0196, 0197, 0254, 0263, 0264, 0266, 0570, 0647, 0678, 0679, 0683, 0707, 0711, 0713, 5147, 5148, 5149.				523	490665	Dipstick
						523A	497213	Dipstick
						524	★281370	Seal-Fill Tube
						525	496517	Tube-Oil Fill ----- Note ----- 392655 Tube-Oil Fill Used on Type No(s). 0050, 0169, 0174, 0175, 0179, 0180, 0198, 0241, 0248, 0255, 0259, 0264, 0265, 0270, 0271, 0550, 0664, 0665, 0667, 0669, 0676, 0679, 0711, 0716.
			284	93886	Screw-Shoulder	525A	495347	Tube-Oil Fill
			307	94386	Screw-Hex.	729	223528	Clip-Wire (2)
			346	93705	Screw-Hex.	842	271170	Seal-O-Ring
			353	92791	Washer-Lock	847	497459	Dipstick/Tube Assembly
						948	398661	Harness-Wiring
						978	★271736	Gasket
						980	398182	OIL GARD® Kit
						982A	94657	Screw-Hex.
						983	398660	Light-Indicator
						984	223773	Bracket-Stop Switch
						1054	280275	Tie-Cable

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● Included in Carburetor Kit-See Ref. 121.

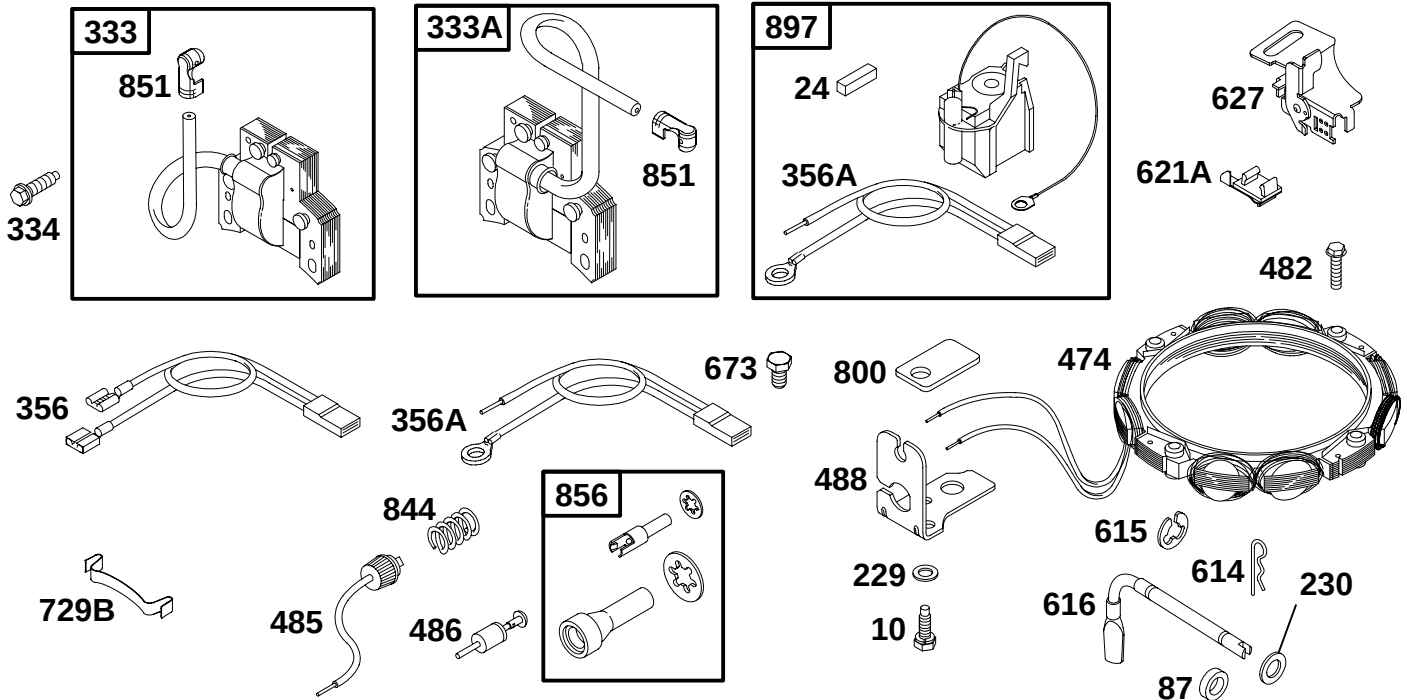
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
74	93758	Screw-Hex.	526	93343	Screw-Hex.	840	395408	Kit-Panel (Toggle)
189	90366	Washer-Lock	561	92278	Nut-Hex.			----- Note -----
230A	91325	Washer	578	392683	Wire Assembly			395409 Kit-Panel (Key)
284A	94620	Screw-Hex.	590	93226	Screw-Slotted Hex.	841	393514	Clamp
310	94003	Screw-Hex.	592	93888	Nut-Hex.	892	392833	Key Switch
310A	94169	Screw-Hex.	605	222934	Bracket-Mounting	895	299139	Switch-Starting
339	391284	Breaker-Ignition	621C	496590	Switch-Toggle	945	223159	Bracket-Motor
340	26018	Spring-Breaker Arm	664	93415	Screw-Hex.	990	392832	Key Set-Starter Switch
342	65704	Plunger-Breaker	729A	280590	Clip-Wire			
343	29861	Condenser	826	397674	Harness-Wiring (Starter Switch to Ground Wire Terminal)			
345	222517	Cover-Breaker						
346	93705	Screw-Hex.						
478	395410	Panel						
501	394890	Regulator						

★ Included in Gasket Set-Part No. 492653.
 ● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

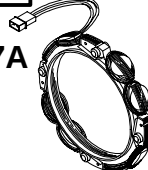
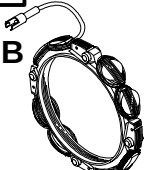
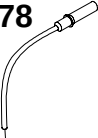
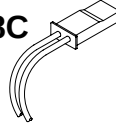
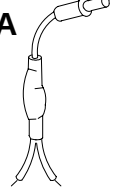
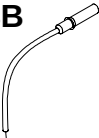
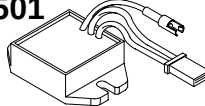
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
10	94621	Screw-Hex.			0761, 0762, 0763,	474	393800	Alternator
24	222698	Key-Flywheel			0764, 0765, 0767,			(Dual Circuit With Fuse)
87	★491323	Seal-Governor Shaft			0768, 5071, 5133,	482	93621	Screw-Hex.
229	220680	Washer			5134, 5135, 5136,	485	390888	Knob Fuse
230	94742	Washer			5138, 5139, 5142,			(Diode Holder)
333	398811	Armature-Magneto			5145, 5149, 5150,	486	391507	Rectifier
333A	298968	Armature-Magneto			5502, 5503, 5506,	488	222211	Bracket-Fuse
		(For Points and Condenser)			5508, 5509, 5510,	614	93306	Pin-Cotter
334	94731	Screw-Hex.			5515, 5526, 5545,	615	93307	Retainer-E-Ring
356	491391	Wire-Stop	356A	398808	5571, 5573.	616	231057	Crank-Governor
		(Used With Armature Ref. 333)			Wire-Stop	621A	297472	Switch-Stop
		----- Note -----			(Cut to Required Length)	627	392884	Bracket-Stop Switch
	398838	Wire-Stop			----- Note -----	673	94602	Screw-Hex.
		Used on Type No(s).			396585	729B	221907	Clip-Wire
		0642, 0644, 0649,			Wire-Stop			(Used on Type Nos.
		0652, 0660, 0662,			Used on Type No(s).			Below 0500)
		0667, 0674, 0682,			0139, 0142, 0150,	800	222095	Retainer
		0686, 0696, 0698,			0162, 0165, 0166,	844	261269	Spring-Diode
		0715, 0721, 0723,			0200, 0207, 0209,	851	493880	Terminal-Cable
		0724, 0732, 0734,			0210, 0212, 0229,	856	393304	Holder-Diode
		0735, 0738, 0739,			0230, 0231, 0238,	897	394970	Magnetron® Ignition Kit
		0740, 0741, 0742,			0243, 0255, 0262,			
		0743, 0744, 0745,			0263, 0268, 0274,			
		0746, 0747, 0748,			0641, 0642, 0649,			
		0749, 0750, 0751,			0657, 0660, 0662,			
		0752, 0753, 0754,			0667, 0674, 0686,			
		0755, 0756, 0757,			0696.			
					396665			
					Wire-Stop			
					Used on Type No(s).			
					0682.			

★ Included in Gasket Set-Part No. 492653.
● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499

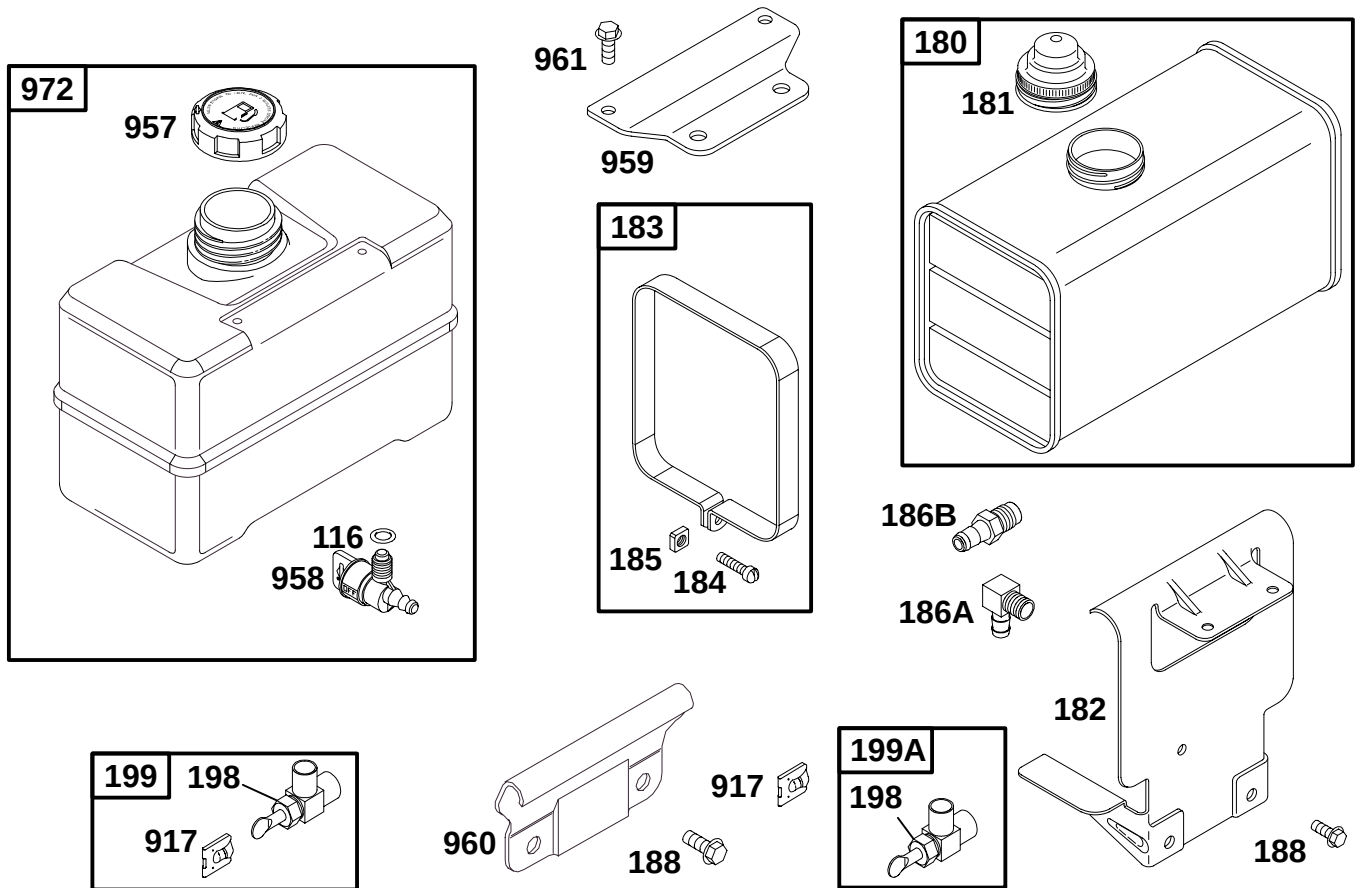
DUAL CIRCUIT/FUSE	DC ONLY	AC ONLY	DUAL CIRCUIT	TRI-CIRCUIT	10 AMP
474 SEE PREVIOUS PAGE	474A 	474B 	474C 	474D 	474E 
	878A 	878 	878C 	878A 	878B 
					501  526 

NOTE: ALL STATORS USE NO. 482 MOUNTING SCREW. 

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
474A	391529	Alternator Used on Type No(s). 0572, 0632, 0645, 0651, 0658, 0663, 0668, 0687, 0688, 0699, 0713, 0725, 0728, 0730, 0744, 0750, 0762, 0765, 5132, 5138, 5142, 5144, 5145, 5148, 5153, 5203, 5502, 5503, 5505, 5573, 5575.	474C	393474	Alternator Used on Type No(s). 0525, 0526, 0550, 0604, 0607, 0618, 0619, 0620, 0630, 0635, 0638, 0641, 0643, 0644, 0650, 0664, 0669, 0676, 0677, 0680, 0682, 9684, 0732, 0735, 0738, 0740, 0745, 0749, 0751, 0753, 0754, 0755, 0757, 0761, 5526.	474E	393295	Alternator Used on Type No(s). 0527, 0697, 0703, 0716, 0767, 5545.
474B	391595	Alternator Used on Type No(s). 0631, 0639, 0640, 0670, 0691, 0693, 0694, 0695, 0705, 0708, 0715, 0719, 0727, 0734, 0736, 0737, 0755, 0756, 5507.	474D	392595	Alternator Used on Type No(s). 0655, 0673, 0675.	482	93621	Screw-Hex.
						501	394890	Regulator
						526	93343	Screw-Hex.
						877	393814	Wire-Alternator
						877A	393456	Wire-Alternator
						877B	393537	Wire-Alternator
						878	390867	Harness-Alternator
						878A	392606	Harness-Alternator
						878B	393422	Harness-Alternator
						878C	393362	Harness-Alternator
						878D	399916	Harness-Alternator

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● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499

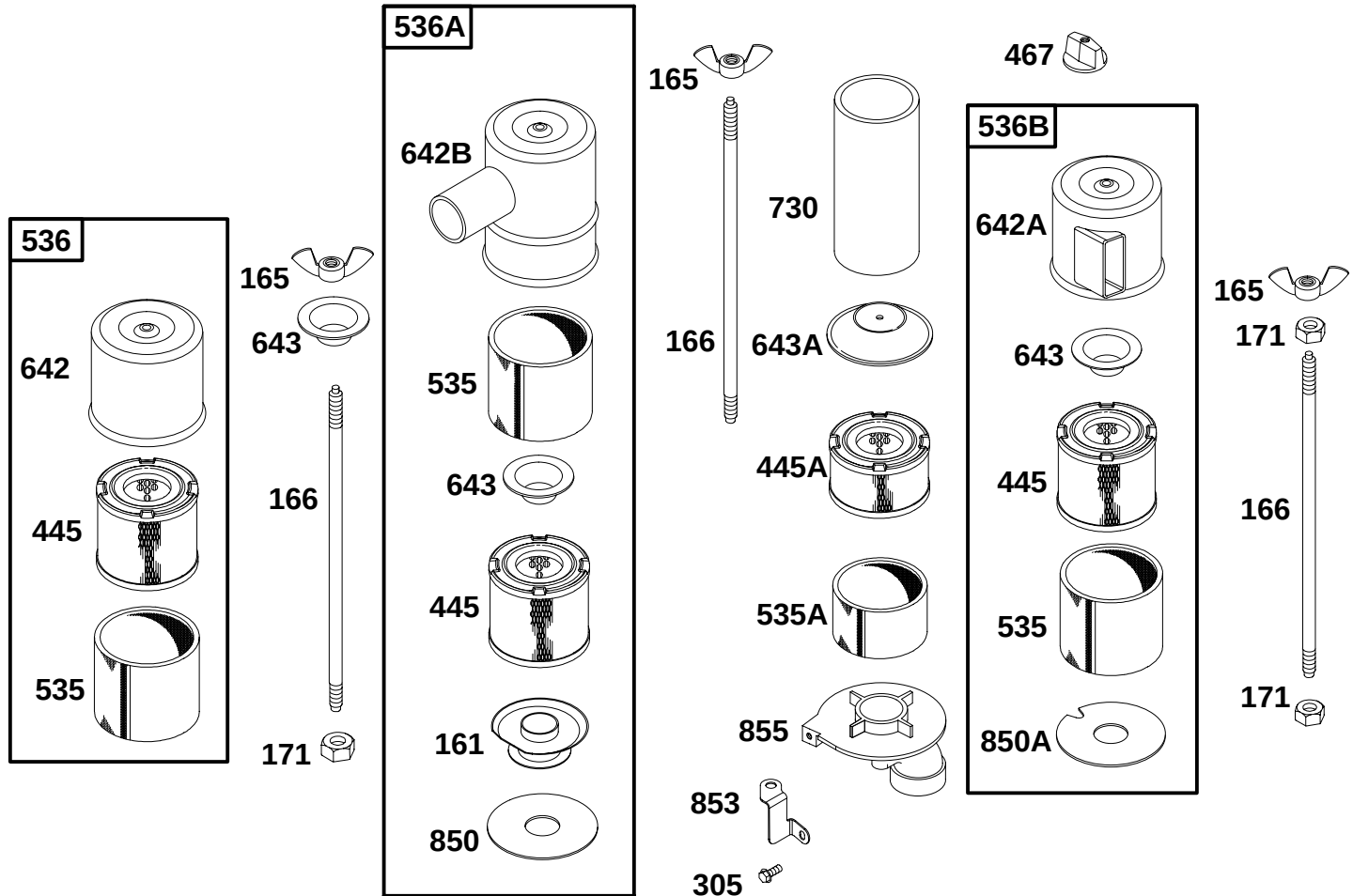
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
116	280203	Seal-O-Ring	182	224878	Bracket-Fuel Tank (6 Quart)	188	94627	Screw-Hex.
180	291488	Tank-Fuel (6 Quart)			----- Note -----	198	293934	Screw-Shut-Off
		----- Note -----			222333 Bracket-Fuel Tank (4 Quart)	199	492649	Valve-Shut-Off
		290816 Tank-Fuel (4 Quart)	183	291490	Strap-Fuel Tank (6 Quart)	199A	297563	Valve-Shut-Off
181	392305	Cap-Fuel Tank			----- Note -----	917	223271	Handle-Shut-Off Valve
		----- Note -----			291367 Strap-Fuel Tank (4 Quart)	957	493988	Cap-Fuel Tank (Plastic)
		297866 Cap-Fuel Tank (Used on Snow Guard Applications)	184	91257	Screw-Slotted	958	399517	Valve-Shut-Off
			185	90970	Nut	959	224888	Bracket-Fuel Tank (Upper)
			186A	67218	Connector-Hose	960	224889	Bracket-Fuel Tank (Lower)
			186B	230318	Connector-Hose	961	94095	Screw-Hex.
						972	493337	Tank-Fuel (Plastic)

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 ● Included in Carburetor Kit-See Ref. 121.

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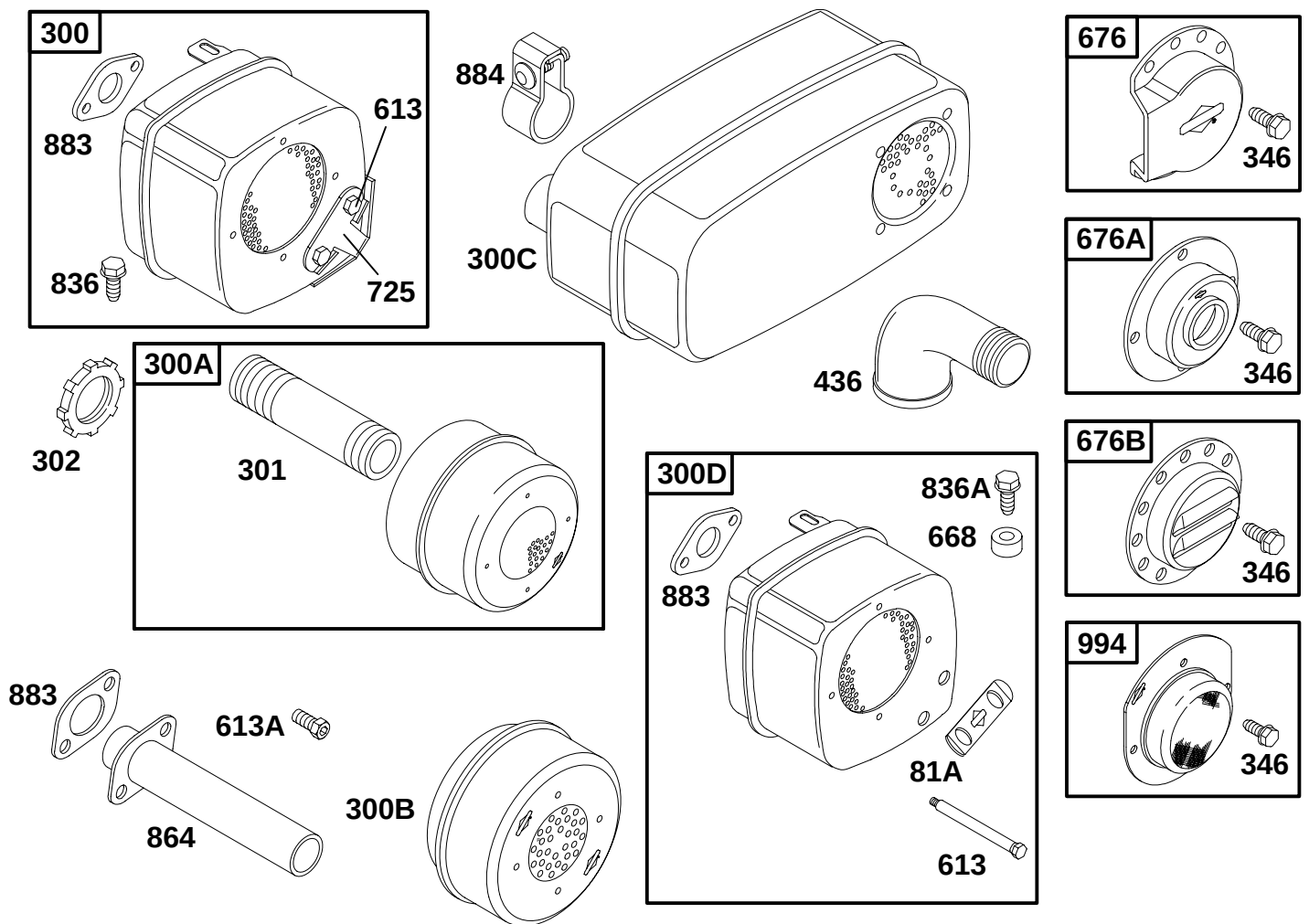
Ø Included in Valve Overhaul Gasket Set—Part No. 498537.

252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
161	392391	Base—Air Cleaner		231153	Stud—Air Cleaner (7 5/8" Long) Used on Type No(s). 0132.	730	231145	Stack—Air
165	94289	Nut—Wing						Use(s):
166	231727	Stud—Air Cleaner					222726	Bracket—Support
		----- Note -----						
	93110	Screw—Socket (Used to Plug Air Cleaner Stud Hole in Bottom of Carburetor)	171	92129	Nut—Hex.	850	★270987	Seal—Base
	231114	Stud—Air Cleaner (10 3/4" Long) Used on Type No(s). 0169.	305	94786	Screw—Hex.	850A	★271793	Seal—Base
	231124	Stud—Air Cleaner (8 5/8" Long)	445	393957	Filter—Air	853	222722	Bracket—Adapter
	231144	Stud—Std. (6 5/16" Long) Used on Type No(s). 0129, 0130, 0211.	445A	392286	Filter—Air	855	212247	Adapter—Air Cleaner
			467	493903	Nut—Air Cleaner			Use(s):
			535	271794	Filter—Air		270986	Gasket—Adapter
			535A	270973	Filter—Air			----- Note -----
			536	391063	Cleaner—Air		212181	Adapter—Air Cleaner
			536A	392783	Cleaner—Air			Use(s):
			536B	399810	Cleaner—Air		270986	Gasket—Adapter
			642	224885	Cover—Air Cleaner			Used on Type No(s). 0132.
			642A	496093	Cover—Air Cleaner			
			642B	392393	Cover—Air Cleaner			
			643	222272	Cover—Air Cleaner			
			643A	222724	Retainer—Air Filter			

★ Included in Gasket Set—Part No. 492653.
 ● Included in Carburetor Kit—See Ref. 121.

Ø Included in Valve Overhaul Gasket Set—Part No. 498537.

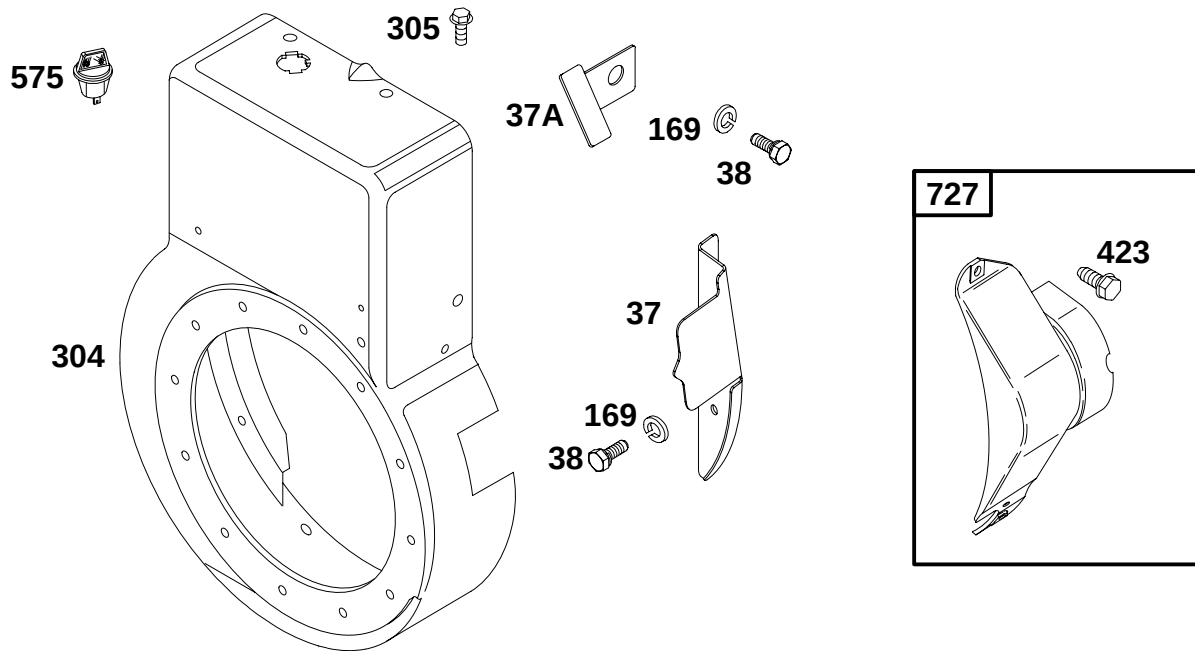
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81A	223016	Lock-Muffler Screw	302	261564	Locknut-Muffler	836	94513	Screw-Hex.
300	491413	Muffler-Exhaust	346	93705	Screw-Hex.	836A	94885	Screw-Hex.
300A	391569	Muffler-Exhaust	436	91308	Manifold-Exhaust	864	393168	Pipe Exhaust
300B	392989	Muffler-Exhaust	613	93927	Screw-Shoulder	883	Ø★272293	Gasket-Exhaust
300C	494485	Deflector-Muffler	613A	93840	Screw-Socket	----- Note -----		
300D	491626	Muffler-Exhaust	668	231109	Spacer	222761 Gasket-Exhaust		
301	93768	Pipe-Muffler	676	393761	Deflector-Muffler	Used on Type No(s).		
----- Note -----			676A	396903	Deflector-Muffler	0261, 0640, 0695.		
93833 Pipe-Muffler			676B	397630	Deflector-Muffler	884	392649	Clamp-Muffler
Used on Type No(s).			725	223023	Shield-Heat	994	392390	Arrester-Spark
0516, 0601, 0604,								
0606, 0607, 0630,								
0631, 0632, 0636,								
0637, 0638, 0639,								
0650, 0680, 0691,								
0692, 0693, 0694,								
0701, 0704, 0705,								
0706, 0715, 0728,								
0732, 0740, 0754.								

★ Included in Gasket Set-Part No. 492653.

● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

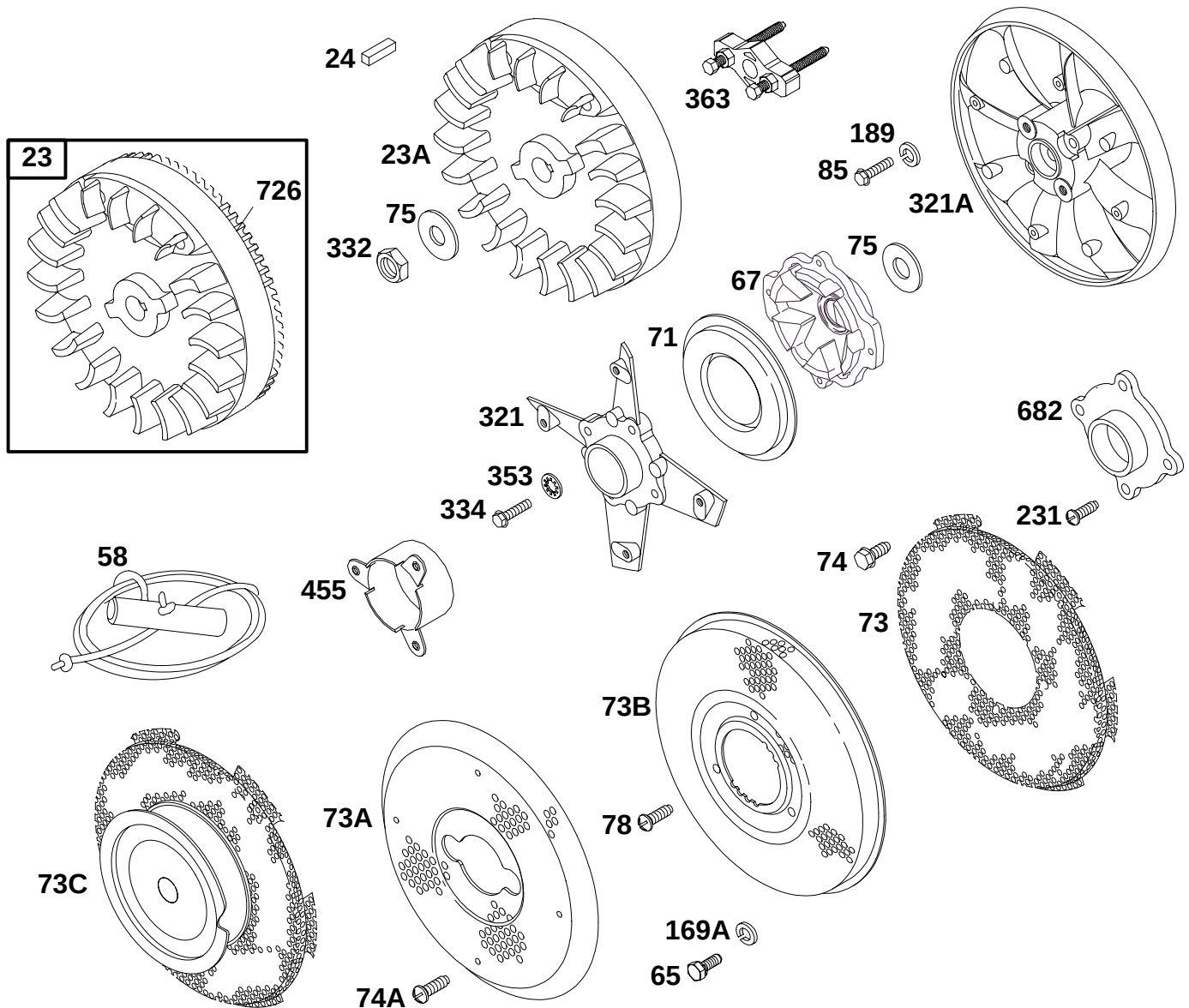
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
37	224886	Guard-Flywheel		490446	Housing-Blower	305	94786	Screw-Hex.
37A	221968	Guard-Flywheel			Used on Type No(s).	423	94625	Screw-Shoulder
38	94811	Screw-Hex.			0016, 0110, 0134,			----- Note -----
169	93713	Washer-Lock			0136, 0137, 0140,			93410 Screw-Hex.
304	490344	Housing-Blower			0141, 0190, 0191,			(Used With Metal
		----- Note -----			0193, 0201, 0223,			Starter Cover)
		391842 Housing-Blower			0224, 0233, 0234,	575	396691	Switch-Rotary
		Used on Type No(s).			0235, 0236, 0261,	727	395405	Cover-Starter Drive
		0128, 0129.			0516, 0601, 0604,			
		398595 Housing-Blower			0606, 0607, 0630,			
		Used on Type No(s).			0631, 0632, 0636,			
		0613, 0670, 0712,			0637, 0638, 0639,			
		0713, 0746, 0747,			0640, 0650, 0677,			
		0753, 0755, 0758,			0680, 0682, 0685,			
		0761, 0764, 0765,			0691, 0692, 0693,			
		0767, 0768, 5134,			0694, 0695, 0701,			
		5140, 5143, 5144,			0704, 0705, 0706,			
		5145, 5147, 5148,			0715, 0719, 0727,			
		5149, 5150, 5152,			0728, 0732, 0734,			
		5153, 5503, 5507,			0735, 0736, 0737,			
		5508, 5510, 5115,			0739, 0749, 0751,			
		5126, 5145, 5170,			0754, 0755, 0756,			
		5171, 5173, 5175.			0757, 0762.			

★ Included in Gasket Set-Part No. 492653.

● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

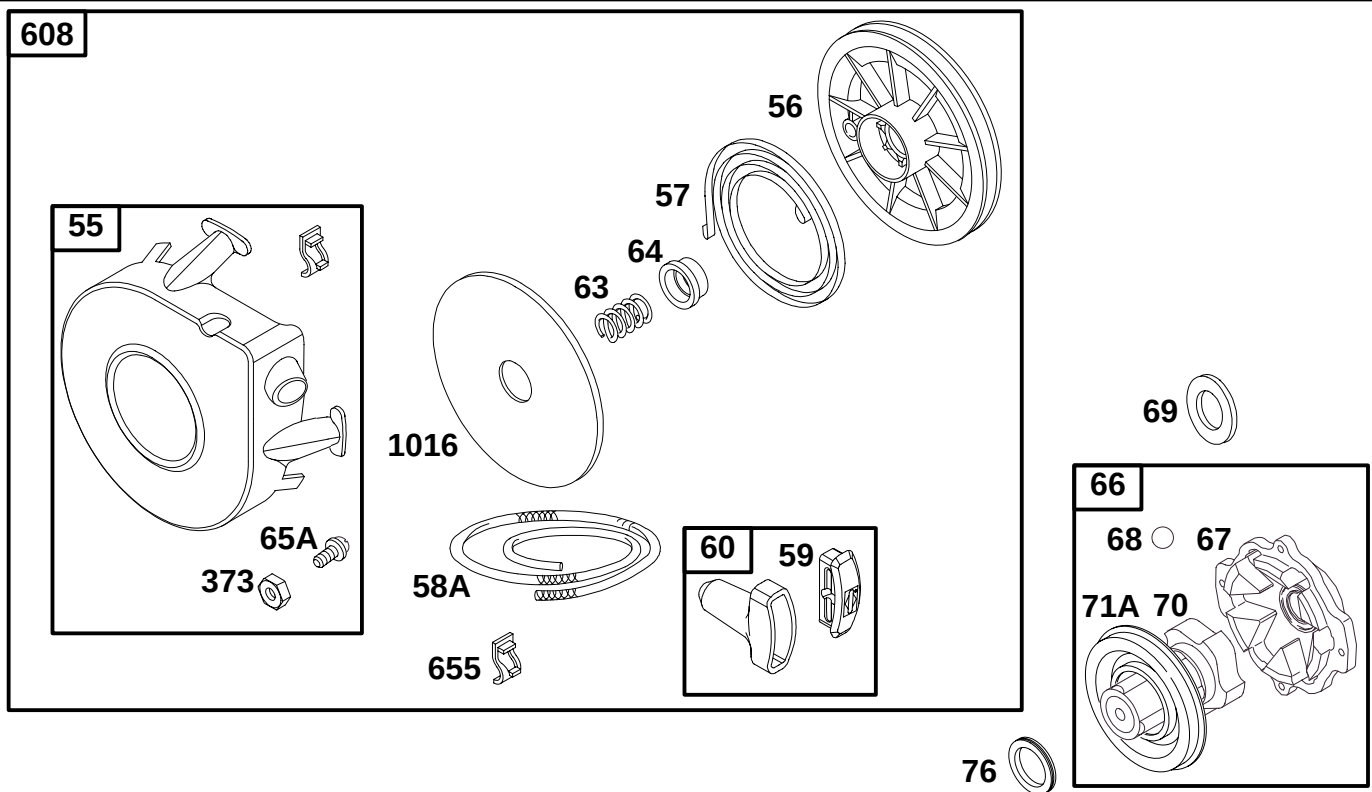
252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	391988	Flywheel	73B	224517	Screen-Rotating	189	90366	Washer-Lock
23A	392157	Flywheel			----- Note -----	231	94238	Screw-Slotted Hex.
24	222698	Key-Flywheel			222857 Screen-	321	211521	Fan-Starter Clutch
58	69932	Rope-Starter			Blower Housing	321A	212418	Fan-Booster
65	94602	Screw-Hex.			Used on Type No(s).	332	92284	Nut-Flywheel
		Used on Type No(s).			0130, 0211.	334	94731	Screw-Hex.
67	394897	Housing-Clutch	73C	496084	Screen-Rotating	353	92791	Washer-Lock
71	222277	Cover-Ratchet	74	93758	Screw-Hex.	363	19203	Flywheel Puller
73	221796	Screen-Rotating	74A	93808	Screw-Phillips	455	222561	Cup-Flywheel
		----- Note -----	75	224061	Washer-Flywheel	682	211516	Shield-Clutch
		222504 Screen-	78	94626	Screw-Phillips	726	392134	Gear-Ring
		Rotating	85	92674	Screw-Hex.			(Includes Mtg. Parts)
		Used on Type No(s).	169A	93917	Washer-Lock			
		0128, 0129.			Used on Type No(s).			
73A	224779	Screen-Rotating			0130, 0211.			

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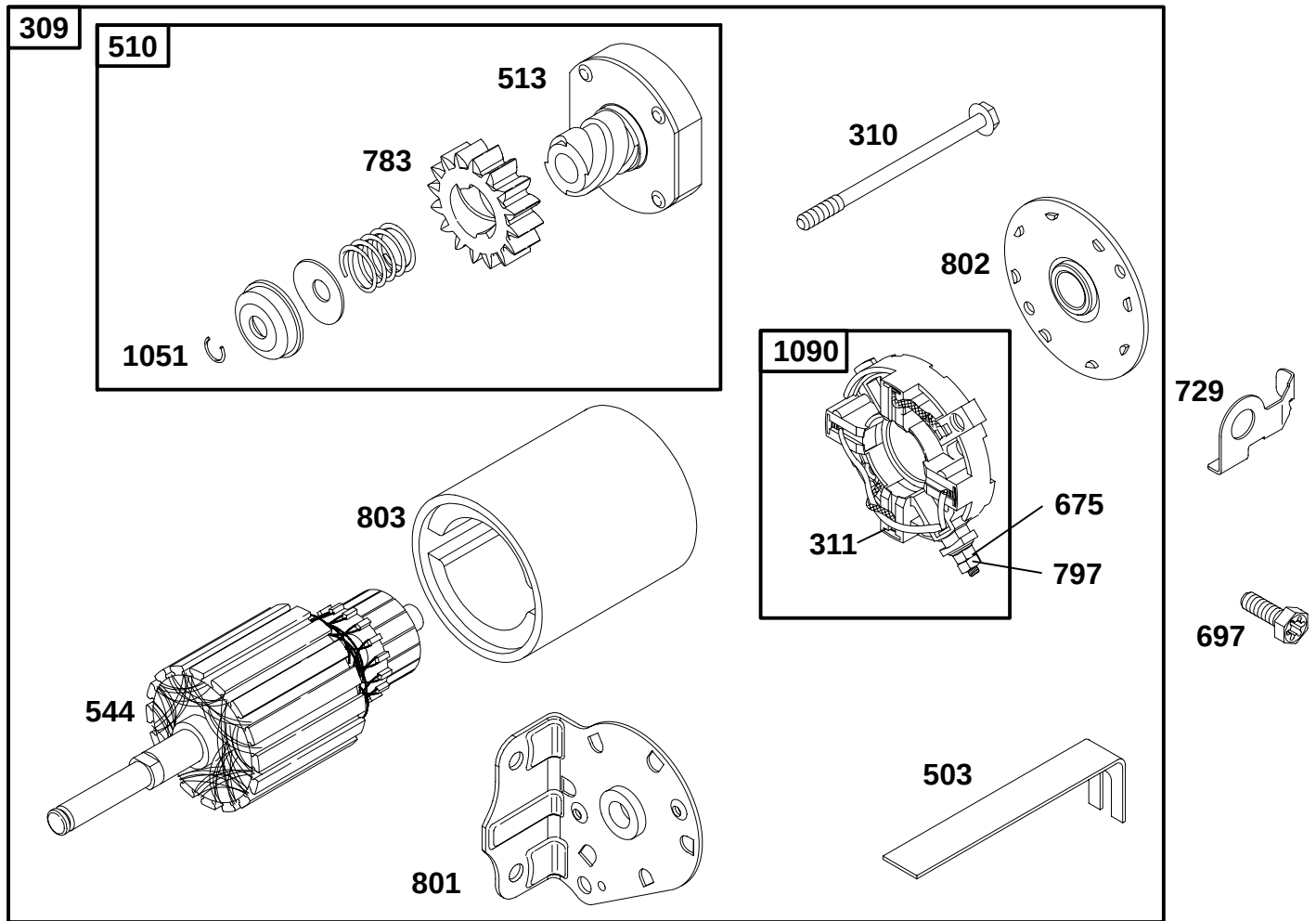
Ø Included in Valve Overhaul Gasket Set-Part No. 498537.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	393576	Housing—Rewind Starter	59	490653	Insert—Grip	69	66718	Washer
		----- Note -----	60	490652	Grip—Starter Rope	70	298799	Ratchet—Clutch
		398099 Housing—			----- Note -----	71A	394506	Cover—Ratchet
		Rewind Starter			398101 Grip—Starter	76	68238	Seal
		Used on Type No(s).			Rope	373	92987	Nut—Hex.
		0516, 0601, 0604,			Used on Type No(s).	608	390391	Starter—Rewind
		0606, 0607, 0630,			0516, 0601, 0604,			----- Note -----
		0631, 0632, 0636,			0606, 0607, 0630,			397982 Starter—
		0637, 0639, 0640,			0631, 0632, 0636,			Rewind
		0650, 0677, 0680,			0637, 0639, 0640,			Used on Type No(s).
		0691, 0693, 0694,			0650, 0677, 0680,			0516, 0601, 0604,
		0695, 0701, 0704,			0691, 0693, 0694,			0606, 0607, 0630,
		0705, 0706, 0715,			0695, 0701, 0704,			0631, 0632, 0636,
		0719, 0727, 0728,			0705, 0706, 0715,			0637, 0639, 0640,
		0732, 0734, 0735,			0719, 0727, 0728,			0650, 0677, 0680,
		0736, 0737, 0739,			0732, 0734, 0735,			0691, 0693, 0694,
		0745, 0749, 0751,			0736, 0737, 0739,			0695, 0701, 0704,
		0754, 0755, 0756,			0745, 0749, 0751,			0705, 0706, 0715,
		0757, 0762.			0754, 0755, 0756,			0719, 0727, 0728,
					0757, 0762.			0732, 0734, 0735,
56	295871	Pulley—Starter	63	260414	Spring—Ratchet			0736, 0737, 0739,
		(Includes Rope)	64	230543	Adapter—Spring			0745, 0749, 0751,
57	490179	Spring—Rewind Starter	65A	94128	Screw—Hex.			0754, 0755, 0756,
58A	66894	Rope—Starter	66	399671	Clutch—Starter			0757, 0762.
		(Cut to Required	67	394897	Housing—Clutch	655	222598	Anchor—Spring
		Length)	68	63770	Ball—Clutch	1016	490817	Spacer—Rewind

- ★ Included in Gasket Set—Part No. 492653.
- Included in Carburetor Kit—See Ref. 121.

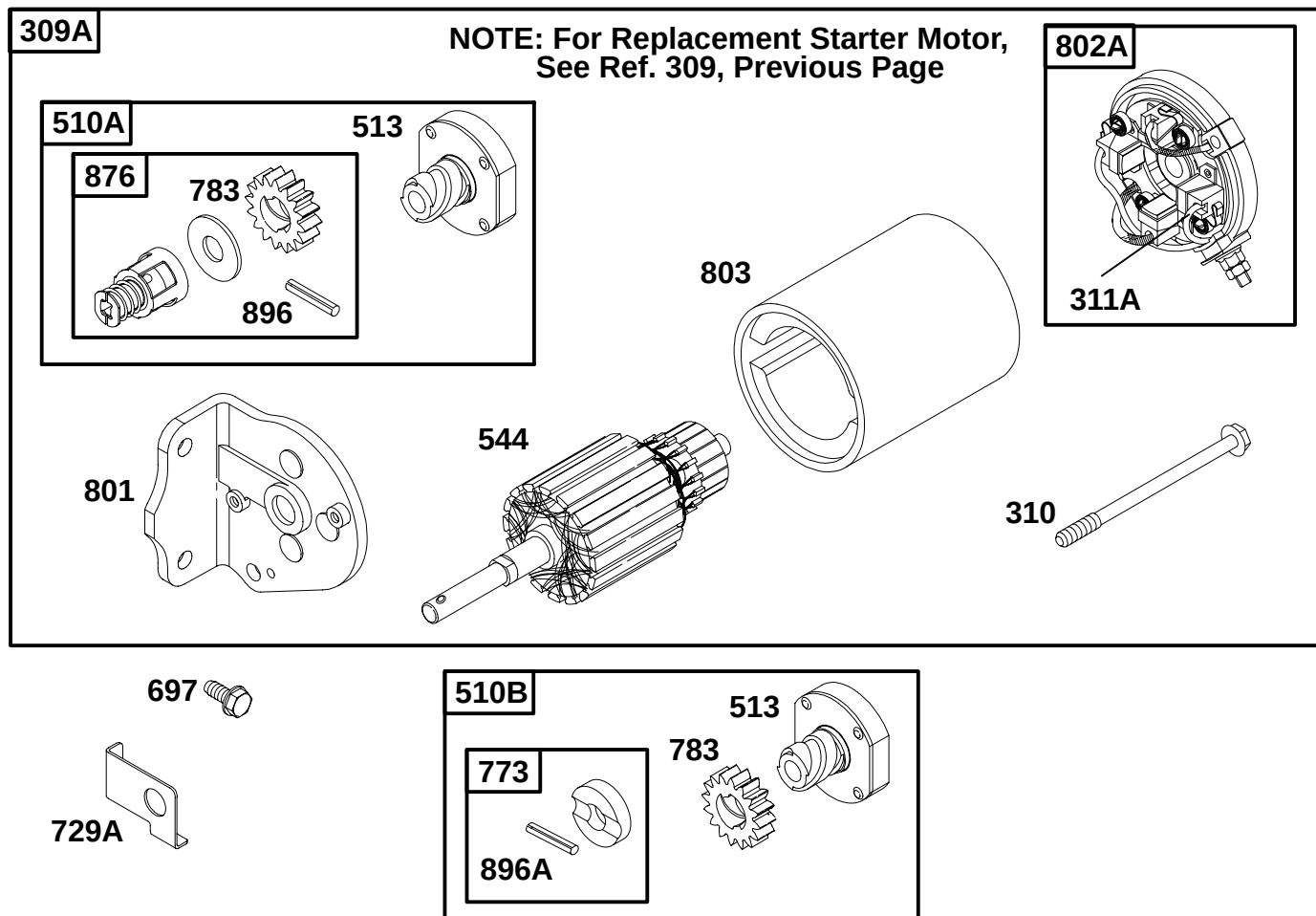
Ø Included in Valve Overhaul Gasket Set—Part No. 498537.

252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	693054	Motor-Starter (3 5/8" Housing Lgth.) ----- Note -----	311	497608	Brush Set	783	693059	Gear-Starter
	499521	Motor-Starter (4 3/8" Housing Lgth.)	503	806000	Strap-Starter	797	92278	Nut (Starter Terminal)
310	94003	Bolt (Starter Motor) (For 3 5/8" Housing Length) ----- Note -----	510	497606	Drive-Starter	801	497626	Cap-Drive
	95035	Bolt (Starter Motor) (For 4 3/8" Housing Length)	513	398003	Clutch-Drive	802	497607	Cap-End
			544	497603	Armature-Starter (3 5/8" Housing Length)	803	497604	Housing-Starter (3 5/8" Housing Length)
			675	225137	Washer (Starter Motor)	1051	263080	Ring-Retaining
			697	94773	Screw (Starter Motor Mounting)	1090	497605	Retainer-Brush
			729	225170	Clip-Wire			

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● Included in Carburetor Kit-See Ref. 121.

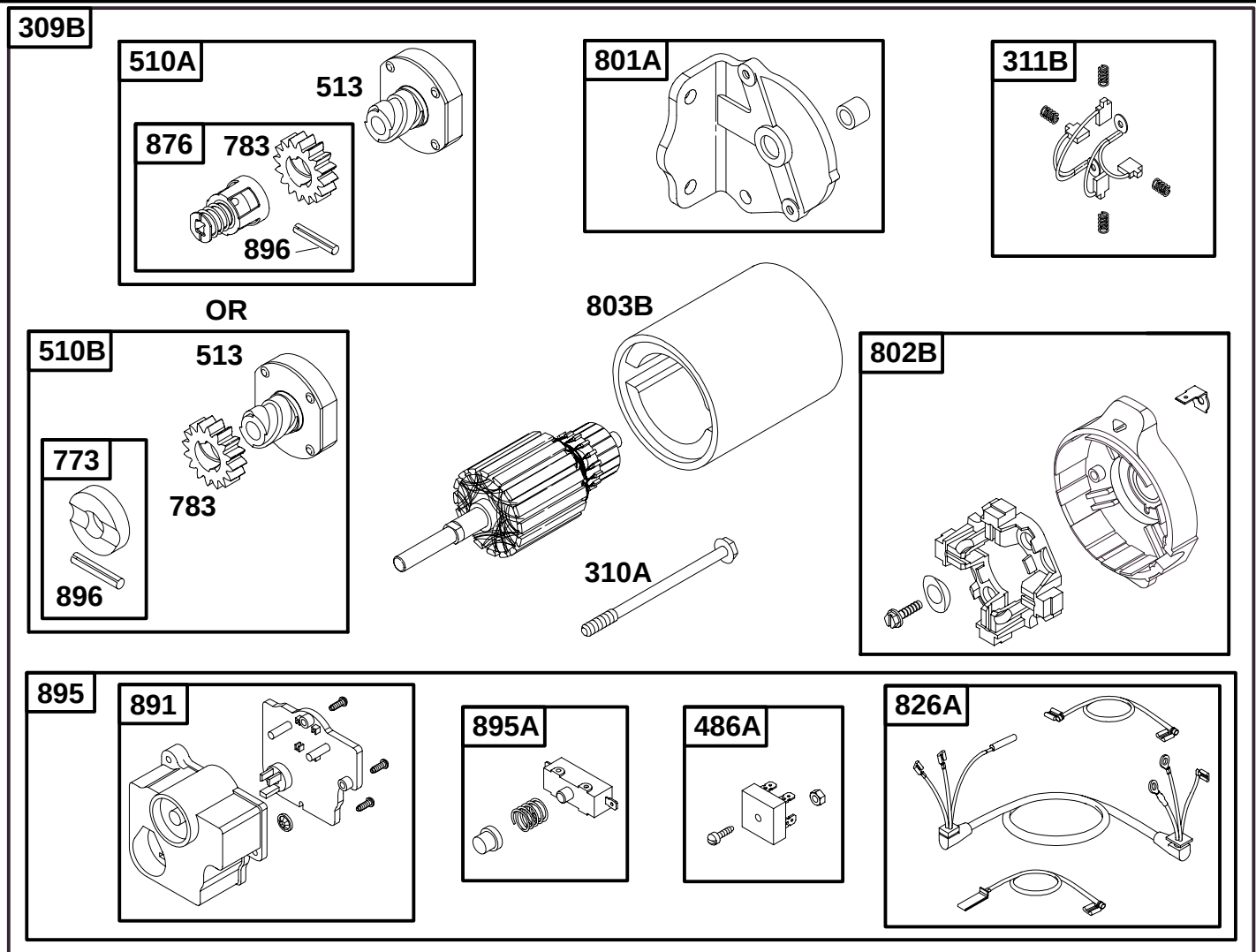
Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A		For Replacement Starter Motor, See Ref 309, Previous Page.	510A	495878	Drive-Starter	783	693059	Gear-Starter
			510B	391461	Drive-Starter	801	394856	Cap-Drive
			513	398003	Clutch-Drive	802A	395537	Cap-End
310	94003	Bolt (Starter Motor) (For 3 5/8" Housing Length)	544A	390837	Armature-Starter (For Motors With and 3 5/8" Housings)	803A	398159	Housing-Starter (3 21/32" Long)
		----- Note -----			----- Note -----			----- Note -----
		95035 Bolt (Starter Motor) (For 4 3/8" Housing Length)			391160 Armature-Starter (For Motor With 4 3/8" Housing)			494205 Housing-Starter (4 3/8" Long)
311A	395538	Brush Set (For Motors With 3 5/8" and 4 3/8" Housings)	697	94773	Screw (Starter Motor Mounting)	876	495877	Kit-Gear
			729A	224723	Clip-Wire	896	94288	Pin-Drive Retainer (Copper)
			773	391462	Retainer-Clutch	896A	94192	Pin-Drive Retainer (Black)

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● Included in Carburetor Kit-See Ref. 121.

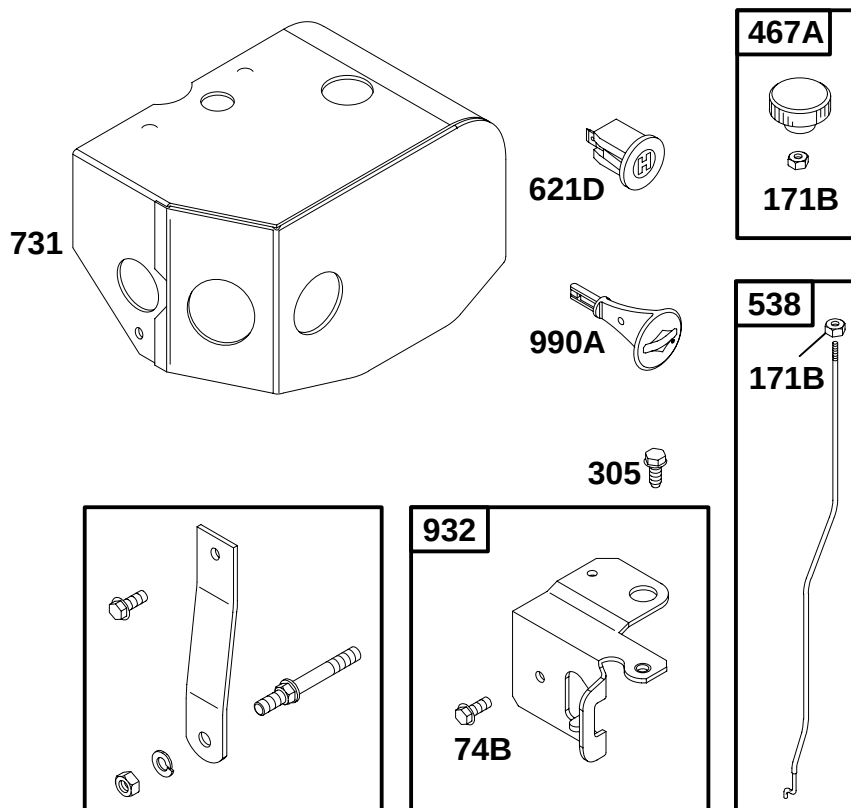
Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499**728** **735**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309B	396505	Motor-Starter (120 Volt)	801A	394398	Cap-Drive	891	393705	Housing-Switch
310A	93934	Screw-Hex.	802B	491192	Cap-End	895	393486	Switch-Starting
311B	393612	Brush Set	----- Note -----			895A	393708	Switch-Starting
486A	393707	Rectifier				896	94288	Pin-Drive Retaining (Yellow)
510A	495878	Drive-Starter				----- Note -----		
510B	391461	Drive-Starter	803B	491008	Housing-Starter			94192 Pin-Drive Retaining (Black)
513	398003	Clutch-Drive						
728	94773	Screw-Torx® Hex.						
735	390966	Cord-Starter						
773	391462	Retainer-Clutch						
783	280104	Gear-Starter	826A	393706	Harness-Wiring			
			876	495877	Kit-Gear			

★ Included in Gasket Set-Part No. 492653.
 ● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

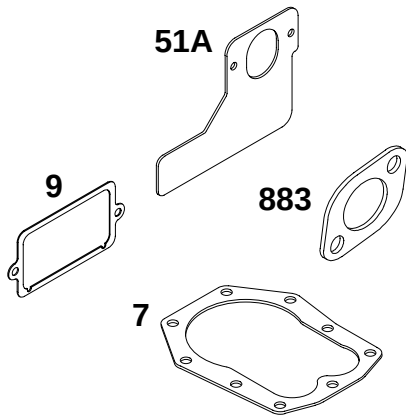
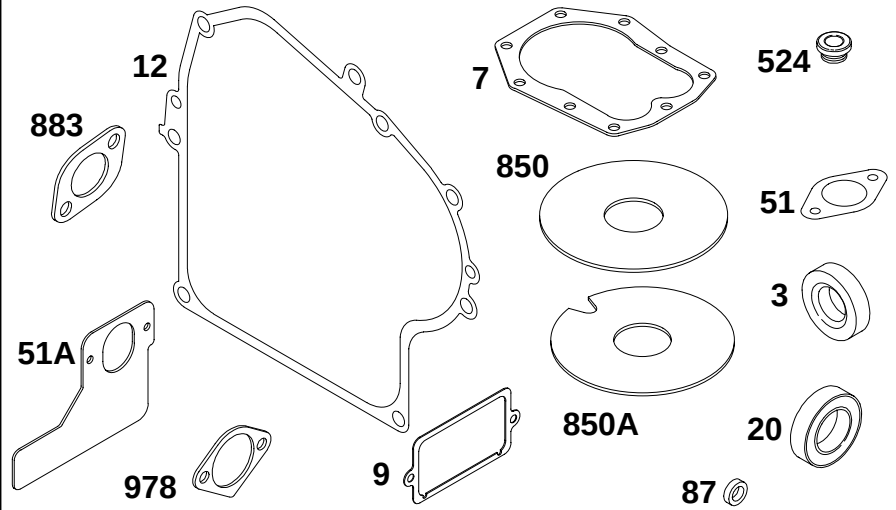
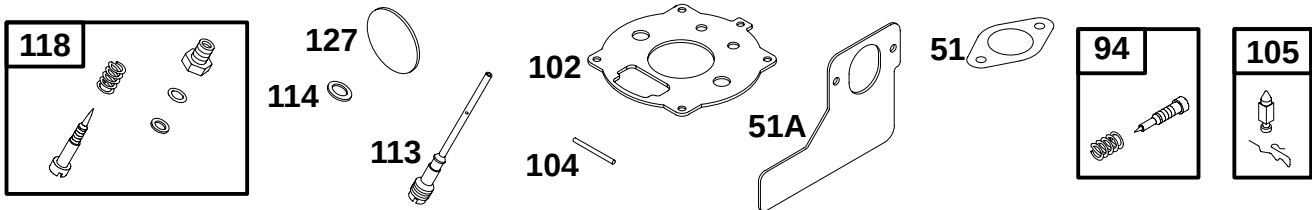
252400 to 252499**MOUNTING HARDWARE
FOR REFERENCE NUMBER 731**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
74B	93042	Screw-Hex.		94931	Stud-Hex.			93490 Screw-Hex.
171B	90356	Nut-Hex.			Drive			(Hood to Blower Hsg.)
305	94786	Screw-Hex.			(Strap to Cover)			Used on Type No(s).
467A	391908	Knob-Control		94314	Nut-Hex.			0734, 0735, 0745,
538	396085	Rod-Governor Control		90366	Washer-Lock			0751, 0753.
621D	491060	Switch-Stop		----- Note -----				
		399668 Switch-Stop		399154	Hood-Snow			490173 Hood-Snow
		(Used Before Code		Use(s):				Use(s):
		Date 87010100).		93640	Screw-Hex.			223825 Bracket-
731	399158	Hood-Snow		(Hood to Cyl. Head.)				Support
		Use(s):		Used on Type No(s).				93705 Screw-Hex.
		222710 Bracket-		0261, 0640.				(Hood to Strap)
		Support		90832 Washer-Lock				93490 Screw-Hex.
		93705 Screw-Hex.		223283 Strap-				(Hood to Blower Hsg.)
		(Hood to Strap)		Support				93640 Screw-Hex.
		93490 Screw-Hex.		93705 Screw-Hex.				(Hood to Cyl. Head)
		(Hood to Blower Hsg.)		(Strap to Hood)				90832 Washer-Lock
		Certain Applications		Used on Type No(s).				Used on Type No(s).
		Also Use the		0632, 0715, 0728.				0727, 0736, 0737,
		Following:						0739, 0749, 0755,
				490172 Hood-Snow				0756, 0757, 0762.
				Use(s):				
				223825 Strap-Hood				
				93705 Screw-Hex.				
				(Hood to Strap)				
						932	396084	Guide-Rod
						990A	490023	Key Set

★ Included in Gasket Set-Part No. 492653.

● Included in Carburetor Kit-See Ref. 121.

Ø Included in Valve Overhaul Gasket Set-Part No. 498537.

252400 to 252499**1095 VALVE OVERHAUL
GASKET SET****358 GASKET SET****121 CARBURETOR KIT**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★391086	Seal—Oil	87	★491323	Seal—Governor Shaft	121	394989	Carburetor Kit
7	Ø★271866	Gasket—Cylinder Head	94	●292681	Valve—Idle Adjustment	----- Note -----		
9	Ø★27803	Gasket—Breather	102	●270268	Gasket—Carburetor Body	391071 Carburetor Kit		
12	★272125	Gasket—Crankcase (.015" Thick)	104	●230896	Pin—Float Hinge	(Used Before Code		
	★272219	Gasket—Crankcase (.005" Thick)	105	●394681	Valve—Needle (Includes Seat)	Date 81060211).		
	★272220	Gasket—Crankcase (.009" Thick)	113	●394730	Nozzle—Carburetor	127	●221747	Plug—Welch
20	★291675	Seal—Oil	----- Note -----			358	492653	Gasket Set
51	★●270267	Gasket—Intake		●390950	Nozzle—Carburetor	524	★281370	Seal—Fill Tube
51A	Ø★●498869	Gasket—Carburetor Mounting			(Used Before Code	850	★270987	Seal—Base
					Date 81060211).	850A	★271793	Seal—Base
			114	●68667	Gasket—Nozzle	883	Ø★272293	Gasket—Exhaust
			118	●99525	Valve—High-Speed	978	★271736	Gasket
						1095	498537	Gasket Set—Valve Overhaul

★ Included in Gasket Set—Part No. 492653.
● Included in Carburetor Kit—See Ref. 121.

Ø Included in Valve Overhaul Gasket Set—Part No. 498537.